



NASA Shields-1, A CubeSat Platform for Testing the Effects of Space Radiation on Materials

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NASA Langley Research Center

NASA Vision and Mission



REACH
— NEW —
HEIGHTS

NASA Mission

Drive advances in science, technology, aeronautics, and space exploration to enhance knowledge, education, innovation, economic vitality, and stewardship of Earth.

BENEFIT
— ALL —
HUMANKIND

NASA Vision

We reach for new heights and reveal the unknown for the benefit of humankind..

REVEAL
— THE —
UNKNOWN



NASA Langley Research Center



NASA Langley Research Center Hampton, Virginia

Founded in 1917 (NACA): first civil aeronautical research laboratory converted to NASA in 1958

Facilities: \$3.6 billion replacement value

People: 1840 Civil Servants ; 1630 Contractors

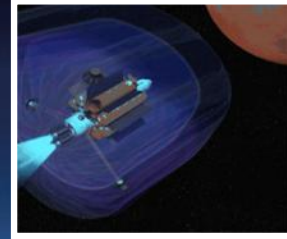
NASA Langley Core Competencies

Aerosciences

Research for Flight in All Atmospheres

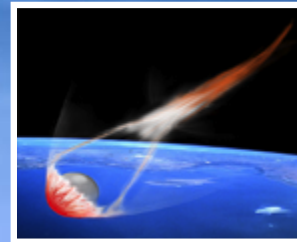


Aerospace Systems Analysis



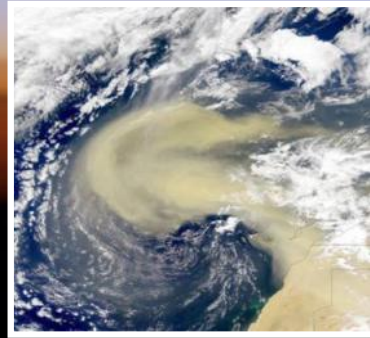
Space Exploration

Entry, Descent & Landing



Characterization of all Atmospheres

(Lasers & LIDAR)



Aerospace Structures & Materials



Advanced Materials, Polyimide Resins and Composites



NASA LARC Advanced Materials R&D

Maturation of PETI-5:

Requirements Driven High Performance Adhesive and Composite Matrix Resin

- About 20,000 pounds of IM7/PETI-5 unidirectional tape prepared in the High Speed Research (HSR) program
- Performance at 350°F for 60,000 hrs (previously unattainable)
- Technology patented and licensed to 4 companies



PETI-5/IM7 Skin Stringer Panel (6 ft x 10 ft)

Polyimide Based R&D 100 Winners



2005
PETI-330 High
Temperature Resin



2001
TEEK
Polyimide Foam



2000
Macro Fiber
Composite Actuators



2000
Atomic Oxygen
Resistant Polymers



1996
LaRC-SI



Materials for Extreme Environments

- Extreme-Use Temperature Composites
- Radiation Shielding
- Refractory Ceramics
- Materials on The International Space Station Experiment (MISSE)



MISSE
deployment
on ISS,
containing
NASA LaRC
Materials

LaRC Historical Space Materials Experiments



LDEF: Early Cargo for Space Shuttle

Near Real Time: 69 months actual (18 months planned)

Large Multimillion Project over 10 yrs from early Concepts: 1972 to Flight

Majority passive experiments, Each experimenter provided trays for the structure



LDEF deployed on STS-41C,
Apr. 6-13, 1984, (image
credit: NASA)



LDEF retrieval on Jan. 12, 1990
(image credit: NASA/LaRC)

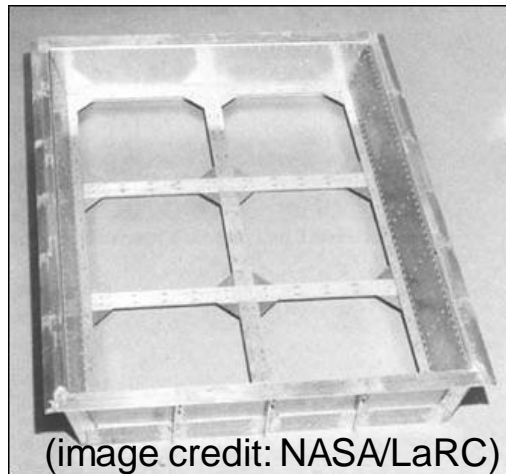
LDEF Dimensions and Mass



LDEF structure: 30 ft long x 14 ft diameter, 8000 lbs

Experiment Trays: each 34in x 50in typical
86 total (72 around cylinder, 14 on ends)

Experiment weights could be 180-200 lbs



Total approximated mission weight: **21,400 lbs**

LDEF structure on a trailer (image credit: NASA/LaRC)

Ref: NASA SP-473, The Long Duration Exposure Facility (LDEF), Mission 1 Experiments

Materials International Space Station Experiment (MISSE)



Approximately 2ft x 2ft across for each half

MISSE-6, March 2008-September 2009

Post Flight Analysis, near real time 18 months

Passive experiments



Image Credit: NASA LaRC

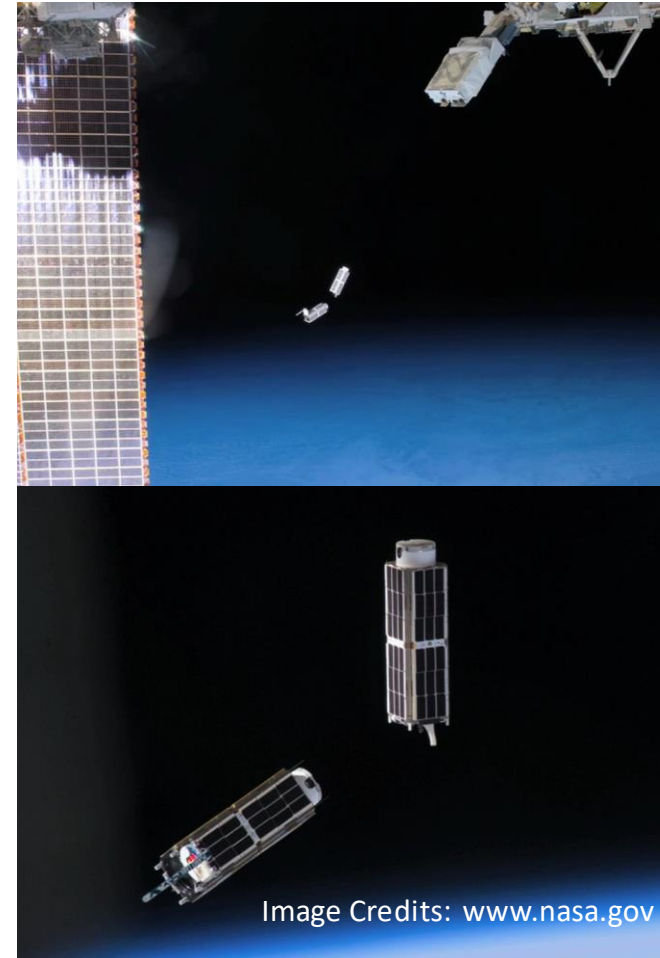


Shields-1: Materials Experiment Platform



CubeSat Market: \$0.5B-1B over 3yrs

- Over 1700 small satellites forecasted for 2017-2023
(www.spaceworksforecast.com)
- Over 500 over next 3 yrs into polar low earth orbit (PLEO)
(www.spaceworksforecast.com)
- Typical CubeSats costs \$1-2M*
(https://esto.nasa.gov/techval_space.html)
**NASA ESTO Office reported it is \$1-\$1.5M per U at the 2017 SmallSat Conference and is updating its figure.*
- CubeSat value at risk: \$0.5-1B in the next three years alone



LaRC Shields-1: materials experimental platform



7 Kg, 10cm x 10cm x 33 cm
Near real time: 1 min data collections

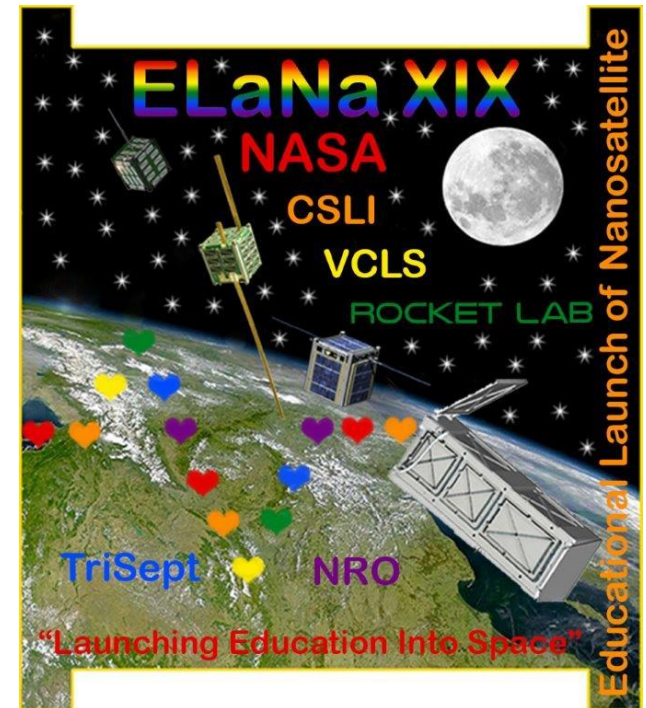
Highlights

- Extends typical CubeSat missions from 3 months to years with an atomic number (Z)-grade vault.
- Demonstrates a Charge Dissipation Film designed for extreme charging environments.
- Develops and demonstrates a one-piece (Z)-grade radiation protection for electron radiation environments.
- Matures innovative μ dosimeters.
- Reduces technology development schedule and associated costs by collective testing in a relevant space environment.

Shields-1 on ELaNaXIX Mission



- Shields-1 owned by NASA Langley Research Center and Co-Operated by University of Michigan
- Sun-Synchronous Orbit 85 deg inclination and 500 km altitude
- Launch Date Aboard Rocket Lab USA, Electron Rocket July 2018





Three Experiments

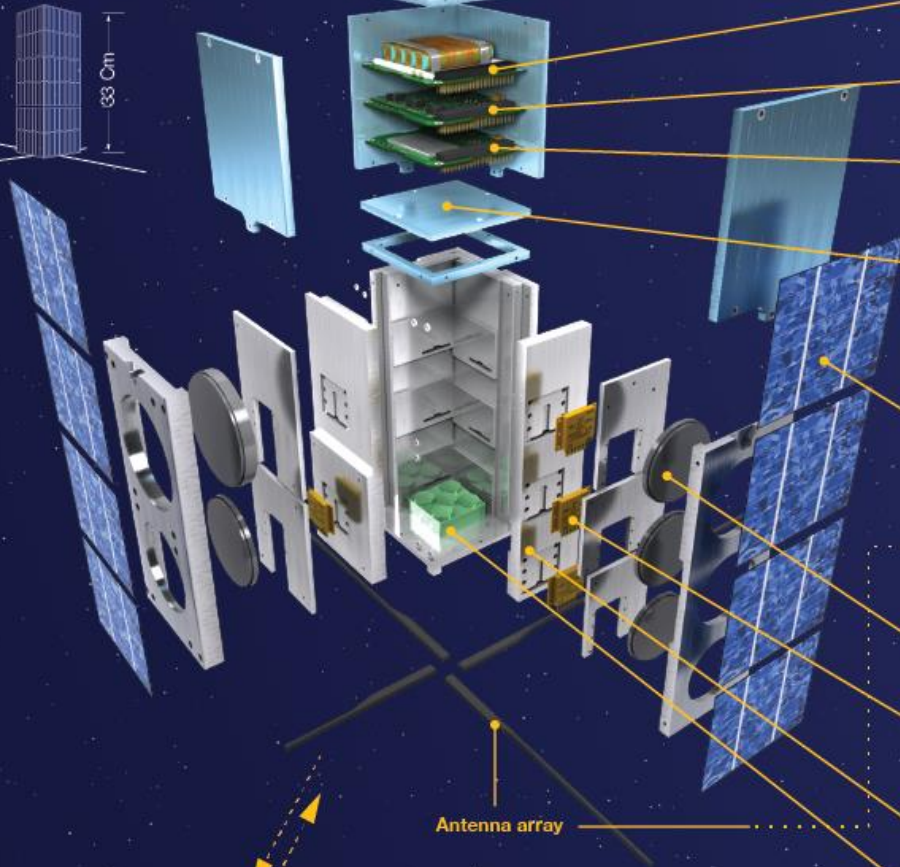
- **Atomic Number (Z)-Grade Radiation Shielding**
 - To measure total ionizing dose of Z-grade radiation shielding and compare to baseline aluminum for at least 3 samples each.
- **Charge Dissipation Film Resistance**
 - To measure the resistance over time.
- **Vault Electronics**
 - To measure total ionizing dose (TID) over time and monitor system electronics performance.

Spacecraft Overview with Experiments



Shields-1

Mass: 5.5 kg
Cube Size: 3U



System Excerpt: Shields-1 Brochure, NASA NP-2015-04-608-LaRC

Low risk
Med risk
High risk

CubeSat Vault Electronics

TRL Advancement: 4-6, Partner: MXL, AstroDev
Redesigned board layout to fit in the inner CubeSat vault form factor.

Battery system

Partners: MXL, AstroDev
Four lithium ion cells provide power during eclipse periods and high power operational modes. The batteries provide 6800 mAh at 8.4V.

Electrical power system

Partners: MXL, AstroDev
The EPS regulates power from the solar panel and outputs three bus voltages: 3.3V, 5.0V, 8.4V. Telemetry systems monitor currents, voltages, and temperatures.

Flight computer and Communications

Partner: AstroDev
The Flight Computer provides telemetry collection and command control capabilities. It interfaces to various sensors around the spacecraft, controls the payload, and logs data to dual, redundant SD card systems. A lithium-1 radio provides half duplex communication in the UHF band.

Z-Grade Radiation Shielding Vault

TRL Advancement: 3-6, Partners: NASA Langley Research Center
Radiation shielding using Atomic Number (Z) Grade Technology for enhanced electron shielding performance with reduced volume benefits for small satellite applications.

Flight Software

TRL Advancement: 7-9, Partners: MXL, AstroDev
The flight software, written in C, provides primary spacecraft operational capability and runs on the flight computer. It gathers telemetry, monitors health, and processes commands, both in real time from the ground and scheduled for a later time. The software has flown in various forms on RAX, MCubed, and GRIFEX.

Electrostatic Discharge Cleaned CubeSat Solar Panels

TRL Advancement: 4-8, Partner: Vanguard Space Technologies, Inc. SBIR Commercial Readiness Program
CubeSat Solar Panels designed for extreme radiation environments.

Antenna array

The ISIS deployable antenna system contains up to four tape spring antennas of up to 55 cm length. The system can accommodate up to four monopole antennas, which deploy from the system after orbit insertion. The antenna system has been designed for maximum compatibility with existing COTS CubeSat components.

Research

Work Research Payload

Experimental Radiation Shielding: Experimental Z-grade or baseline shielding with varying areal densities in front of the dosimeters.

μDosimeters

TRL Level: 9
μdosimeters tested in inner and outer proton belts with varying shielding areal densities.
Space heritage from previous missions: AeroCube 6, MARS, Van Allen Probes, Rapid Pathfinder "Deal" Mission, LRO, MISSE-7B.

Back Shield Panels

Shielding behind the dosimeters to create a back slab. Most radiation will enter through the front Z-grade experimental sample or baseline shield.

Charge Dissipation Film (schedule)

TRL Advancement: 3-6, Partner: LUNA Innovations, Inc.
LUNA XP-CD-B is a charge dissipation film designed for extreme internal charging environments, developed through the NASA STTR Phase I proposal award NNX11CI29P and Phase III.

Ground Systems

Proposed Ground link station
Wallops Island
18 Meter UHF parabolic dish: 401 MHz U/L and 402 MHz D/L, Government Frequency License submitted in the first half of FY2014.

Mission Operations

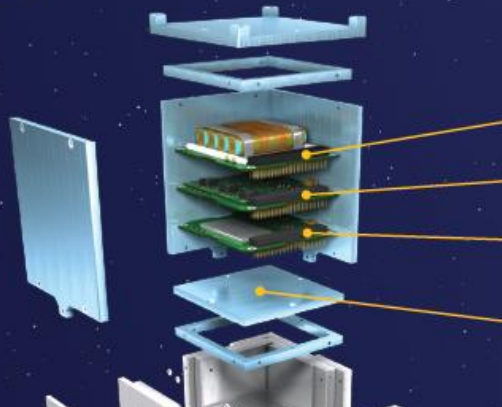
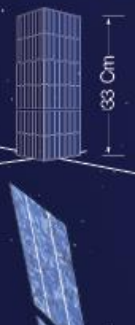
Flight Mission Support Center
NASA Langley Research Center
Special operations center for launch support, early orbit and payload activation, anomaly resolution, data capture and down link, payload health and monitoring.



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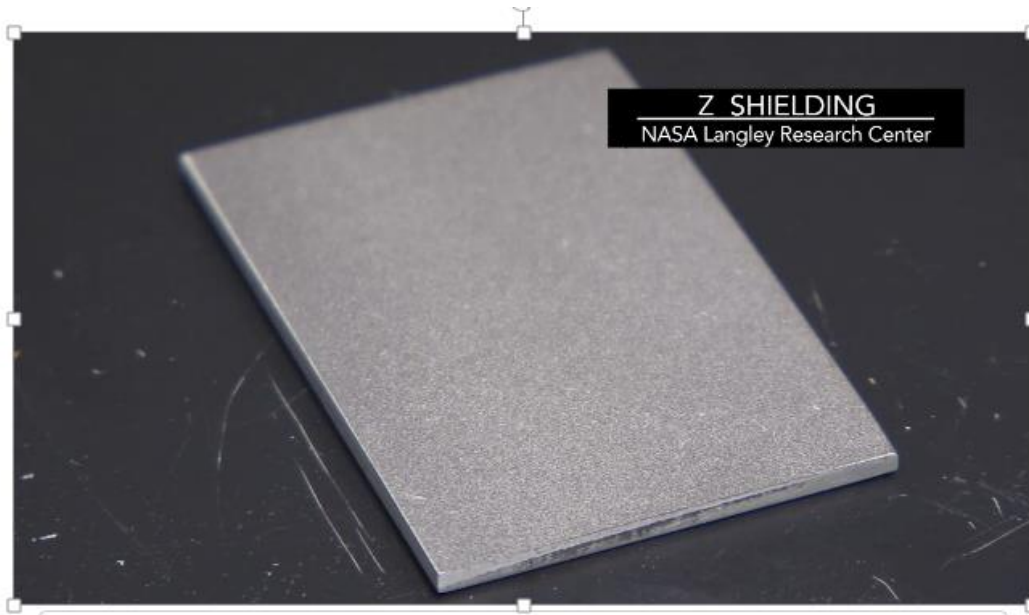
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Shielding Experiment



LaRC Z-Shielding Increases CubeSat Mission Lifetimes



NASA Tech-Transfer web releases of LaRC Z-Shielding

Z-shielding Technology pitch:

<https://www.youtube.com/watch?v=oHA8j5bpFcU&t=21s>

Webinar: <https://www.youtube.com/watch?v=RrqDocGqawQ>

<https://techgateway.larc.nasa.gov/2017/01/26/radiation-protection-material-webinar/>

- **Extends typical CubeSat missions from 3 months to years**
- **A 100x reduction of total ionizing dose and removal of internal charging effects.**
- **Increases return on investment**

Shielding is not common today



- **CubeSat missions have been short, mostly experimental**
- **There are size and material constraints in the "standard" CubeSat packaging**
- **Mostly in low, short-lived orbits, such as deployed from ISS**
- **The actual satellites have been viewed as "disposable"**

But that can and will change quickly



- **The satellites themselves are now more capable**
- **Higher orbits are now available**
- **Longer orbit life calls for longer functional life for the satellite**
- **Shielding now matters**

Solution: Z-Shields



- **Predicted Life 3 -18 yrs: Z-Shields LEO Light**
- **Predicted Life 5-27 yrs: Z-Shields LEO**
- **100x or greater performance increase**
- **\$1M CubeSat on-Orbit: \$0.5 million/month (2 month lifetime)**
- **CubeSat with Z-Shields limited only by orbit lifetime (2-6 yrs typical LEO)**

Total Ionizing Dose (TID) Environment



Polar- LEO:

- **Orbit: 102° inclination, 775 km apogee, 458 km perigee**
- **ELaNa III¹ CubeSat environment: AUBIESAT-1, RAX-2, DICE, Explorer, M-Cubed/COVE.**
- **TID environment Shieiddose-2 calculation²: 5.0 kRad/yr total dose, 0.5 g/cm² Al**
 - *0.5 g/cm² ~ 0.078 in Al the typical Al Structure thickness for the CubeSat standard form factor*
 - *Commercial parts Hardness levels³: 2-10 Krad*
 - *Radiation Design Margin⁴ of 2*

Adding shielding to commercial CubeSats reduces risk for premature failures due to total ionizing dose

1. http://www.nasa.gov/pdf/627975main_65121-2011-CA000-NPP_CubeSat_Factsheet_FINAL.pdf
2. SPENVIS, Shieiddose-2 calculation, AP8min-AE8 Max Model Environment.
3. NASA PD-ED-1258, "Space Radiation Effects on Electronic Components in Low-Earth Orbit, April 1996
4. NASA PD-ED-1260, "Radiation Design Margin Requirement", May 1996.

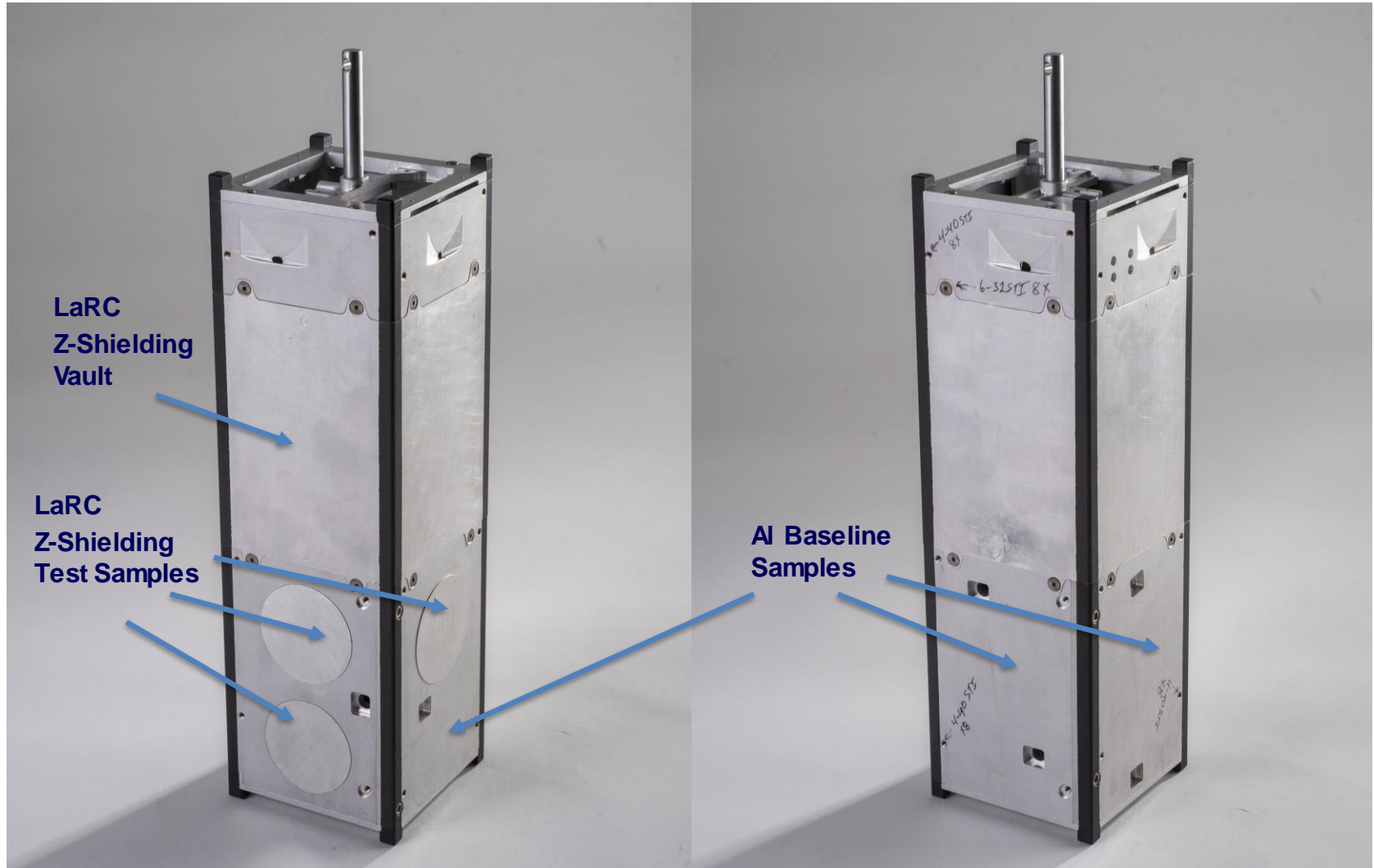
LaRC Z-Shielding: 100 times performance over Al:



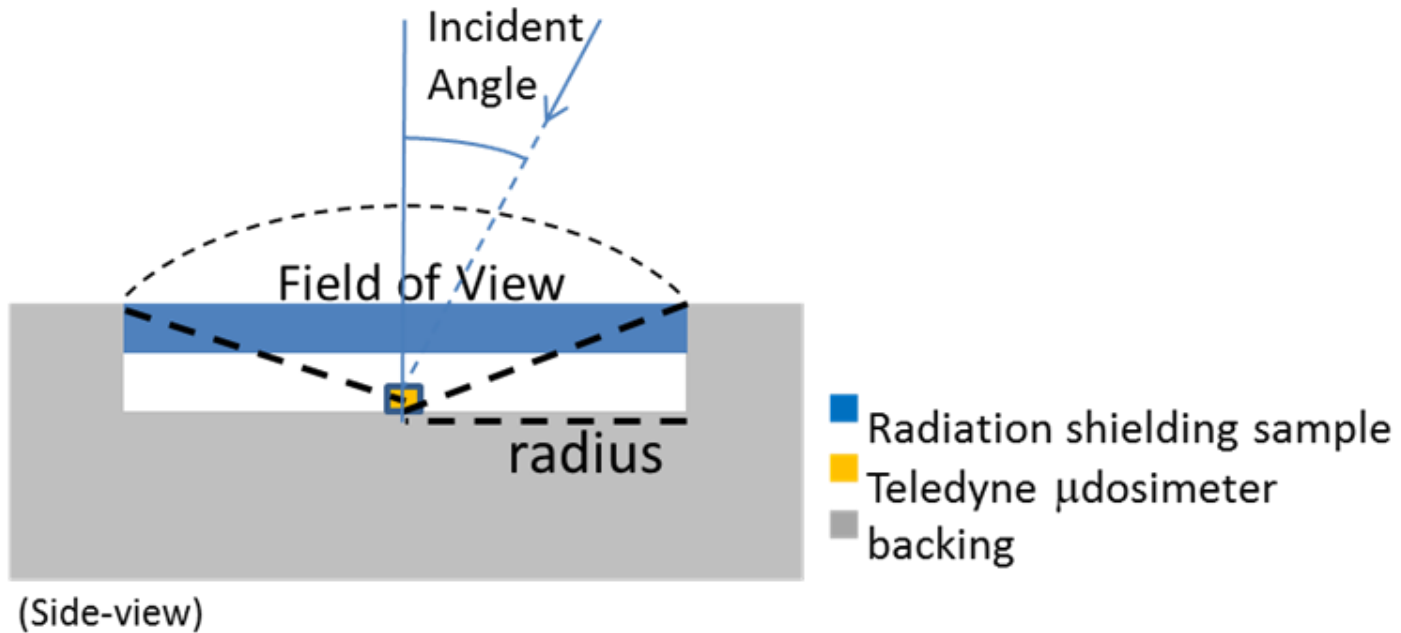
Shielding Material	TID (Rads/yr)	Lifetime* LEO (yr)	1U mass (Kg)	Key Features
Z-Shields LEO (80 mil)	183 (15 e)	5.5-27.5	0.91	Excellent choice for higher altitude LEO orbiting spacecraft. Greater electron radiation shielding than Z-Shields LEO-Light.
Z-Shields LEO-Light (80 mil)	275 (95 e)	3.6-18	0.66	Thinnest and lightest of the Z-shields. 100 times performance over Al with respect to thickness.
Al (78mil)	27269 (26496 e)	13-66 days	0.320	This is the commercial Al wall shielding thickness being offered in the CubeSat commercial market. It offers basically no electron radiation protection for polar LEO or GEO.

*Lifetime determined from NASA PD-ED-1258 Commercial Part Hardness and a Radiation Design Margin of 2 per NASA PD-ED-1260. SPENVIS MULASSIS Sphere AP8max-AE8min Model at 85 deg 500 km altitude orbit. www.spervis.oma.be. e=electron RAD

Shields-1: 2 Orientations



Radiation Shielding Experiment

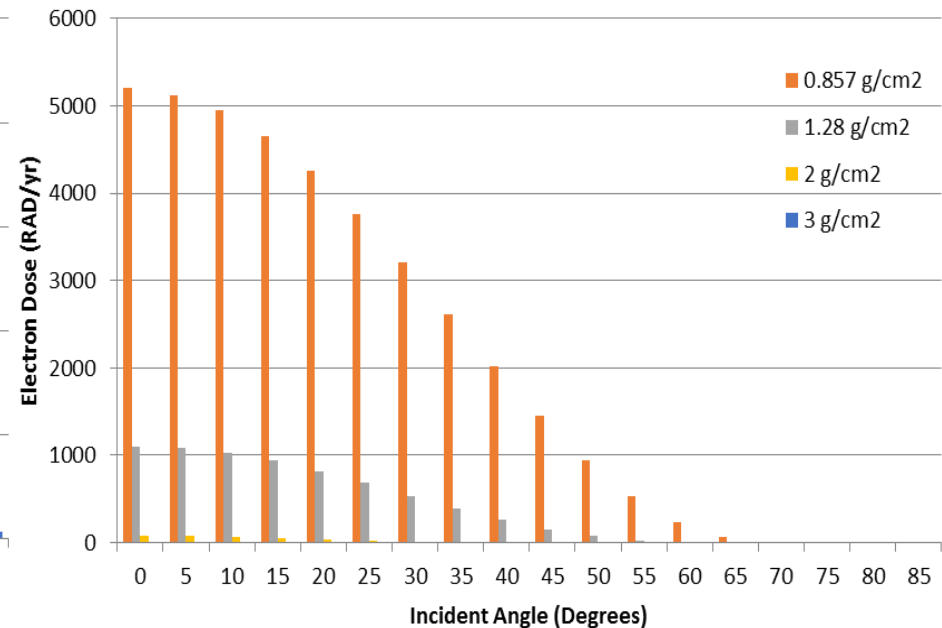
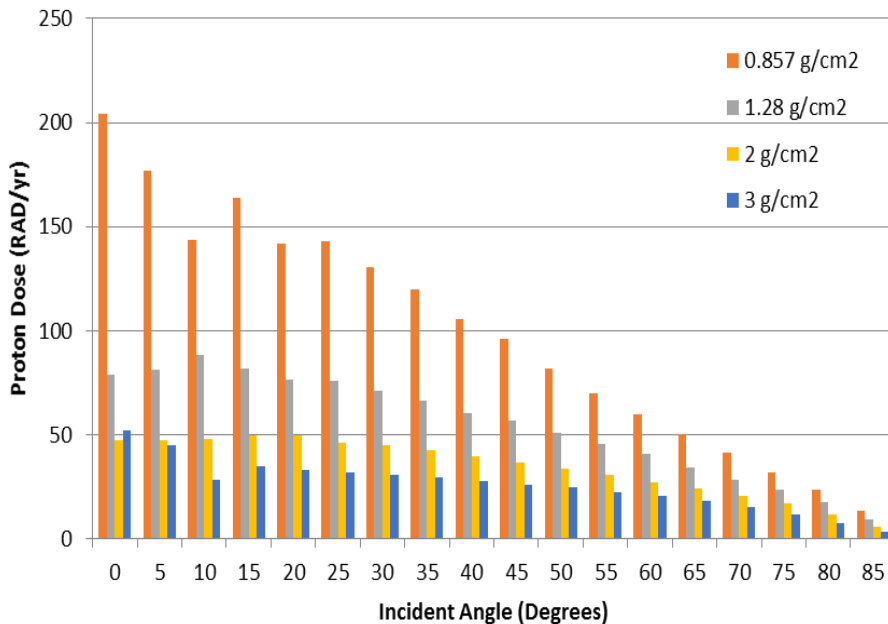


- **Infinite slab, geometry approximation**
- **>95% incident radiation through shielding sample**
- **Large sample field of views, thick backing**

Aluminum (Al) Incidence Angle Dependence on Total Ionizing Dose (TID)



SPENVIS: Shieldose-2 from AP8min-AP8Max Model Al half-sphere results with trigonometric determined incident angle dependencies of areal density in a slab geometry for GTO.



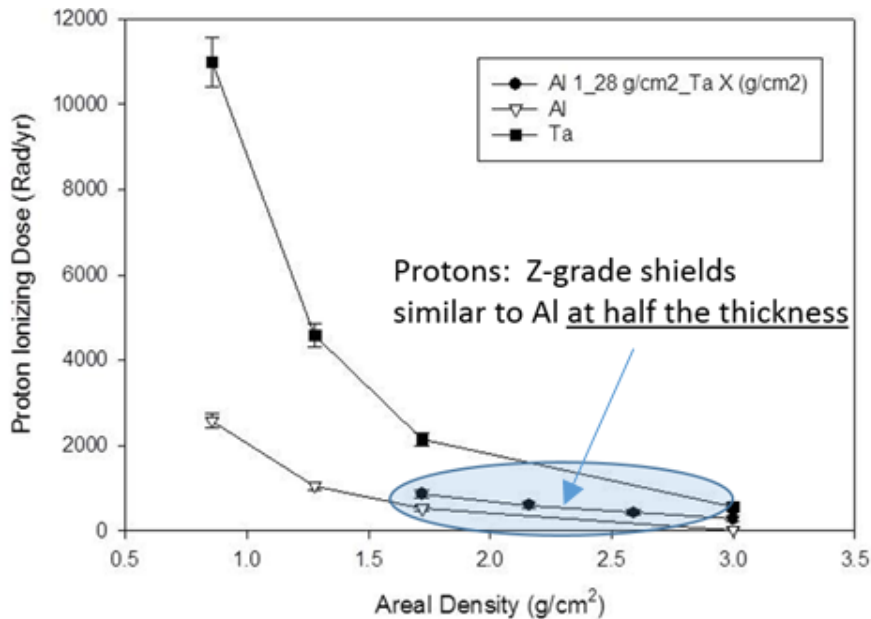
- Incident angle dependence used to determine shielding field of view slab diameters.
- In order to receive greater than 95% of the proton radiation through a shielding slab the incident angles need to be at least 75 degrees.
- No electrons contribute to dose from incident angles greater than 70 degrees.

Expected Dose Results for Various Shielding Areal Densities in GTO

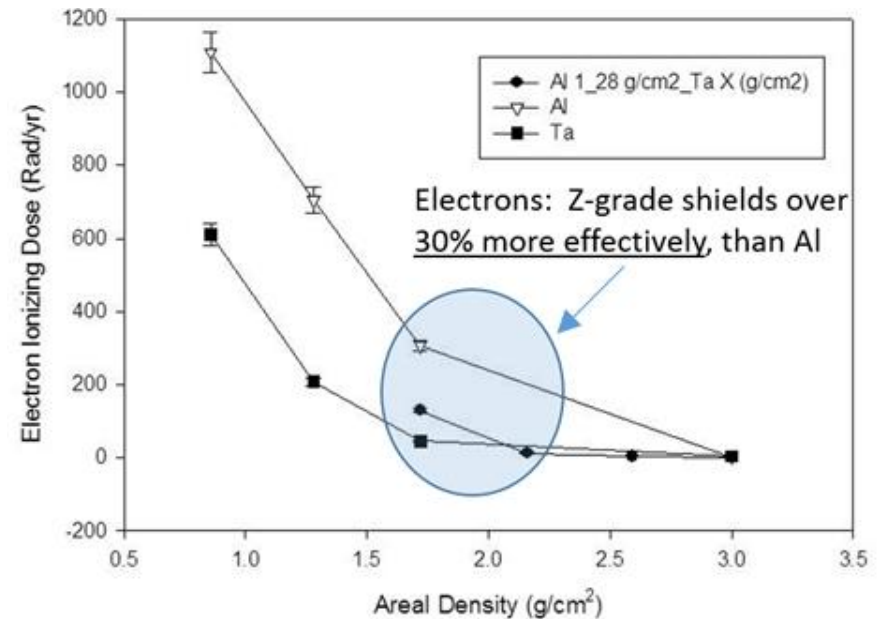


SPENVIS: Ionizing dose from AP8min-AP8Max Model for GTO using MULASSIS with propagated integration error from the μ dosimeter as a function of areal density.

Proton Dose



Electron Dose

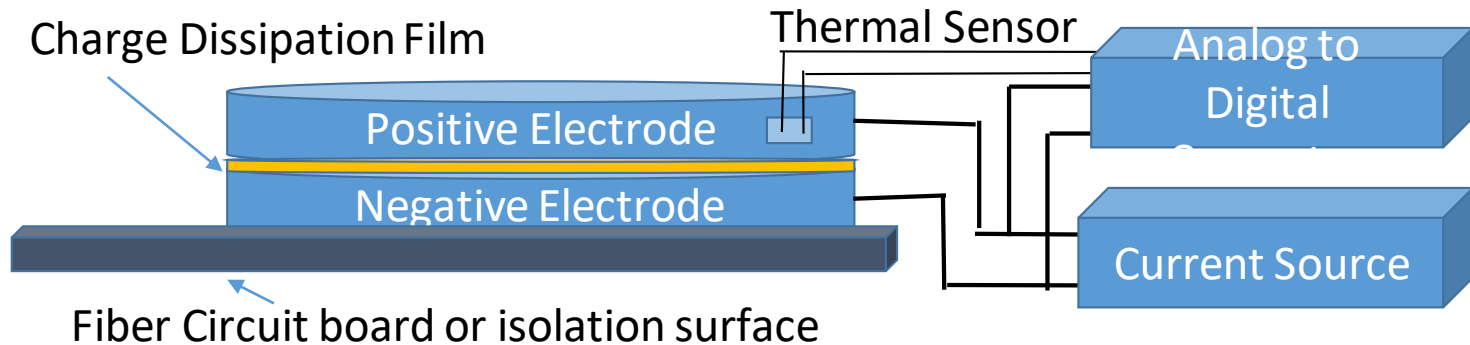


Aluminum/ Tantalum Z-Grade Shielding Samples (Al_Ta)
Baseline: Aluminum (Al) and Tantalum (Ta)



Charge Dissipation Film Experiment

Charge Dissipation Film Experiment



LUNA XP-CD-B Volume Resistivity	Specimen Dimensions	Expected Resistance
4.7 x 10 ⁹ ohm cm at 25°C	Area 5 cm ²	2.3 MOhm
	Thickness 0.0025 cm	

Measure Resistance of a known thickness and area charge dissipation Film, using an approach in ASTM 257-14, “Standard Test Methods for DC Resistance or Conductance of Insulating Materials”.

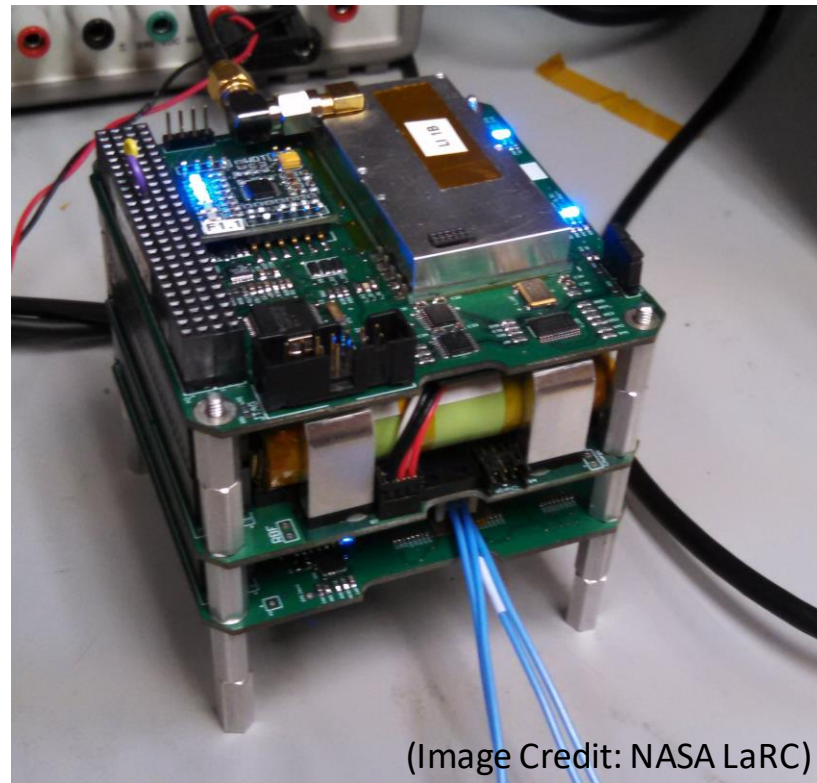


Vault Electronics Experiment

Vault Electronics Experiment



- Total Ionizing Dose
- Telemetry: Temperature and Power
- Power on: resets
- Memory Checks



(Image Credit: NASA LaRC)

Shields-1: Astrodev vault electronics, flight stack spare



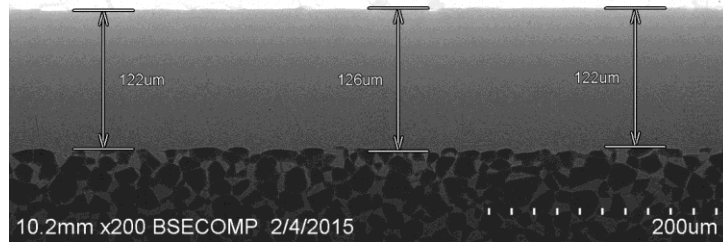
LaRC Z-Shielding Technologies



Z-Grade Shielding Materials and Technology Development

Z-Grade Shielding from Titanium and Tantalum Diffusion Bonding

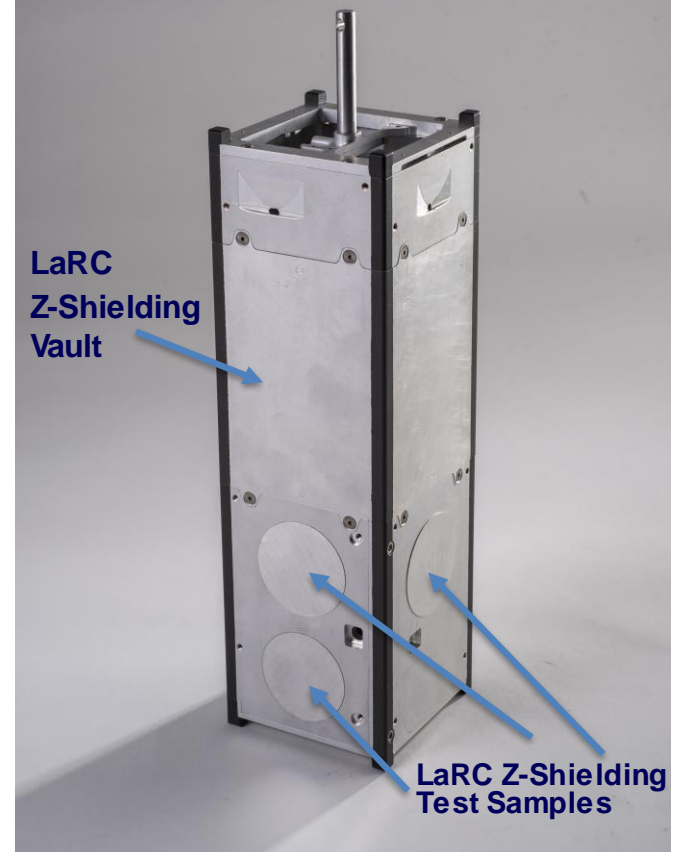
256 Hrs. (Diffusion Zone 5 mils Thick)



Product



LaRC Shields-1 CubeSat Structure



U.S. Patent Application No. 20170032857, 2 February 2017, "Atomic Number (Z) Grade Shielding Materials and Methods of Making Atomic Number (Z) Grade Shielding." D.L. Thomsen III, S.N. Sankaran, and J.A. Alexa.

Methods of Making Atomic Number Z-grade Radiation Shielding



Titanium 6-4 (Ti) Tantalum (Ta) Copper (Cu)

Metal Plasma Sprayed Carbon Fiber Fabrics

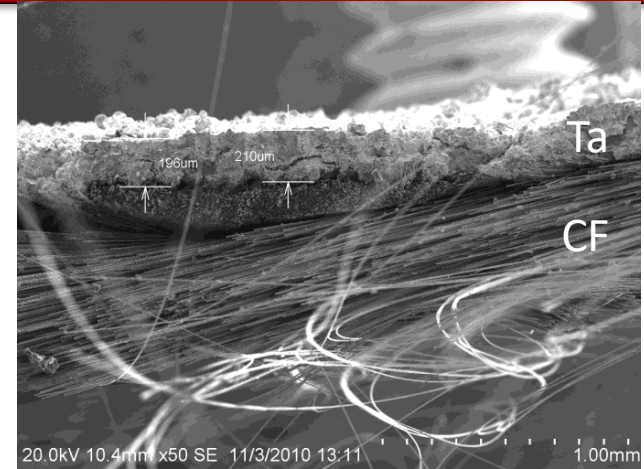
10-20 mil Ta plasma coated PAN graphite fabric

20-40 mil
Cu plasma coated
PAN graphite fabric

20-100 mil
PAN graphite
fabric

20-40 mil
Ti plasma coated
PAN graphite
fabric

Schematic of Z-grade Lay-up with Fiber Metal Laminate



Ta on IM-7 Carbon Fiber (CF) Fabric
SEM cross-sectional image
Thickness ~196 - 210 μ m



LaRC Ta Carbon Fiber Laminate, prepared by Vacuum Assisted Resin Transfer Molding (VARTM)

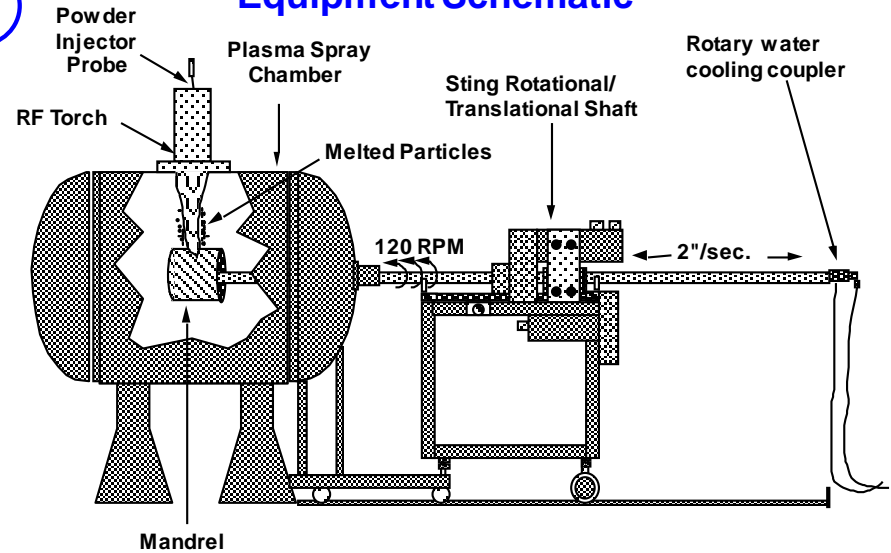
U.S. Patent 8,661,653, 4 March 2014, "Methods of Making Z-Shielding." D.L. Thomsen III, R.J. Cano, B.J. Jensen, S.J. Hales, and J.A. Alexa.

Metal Deposition via RF Plasma Spray

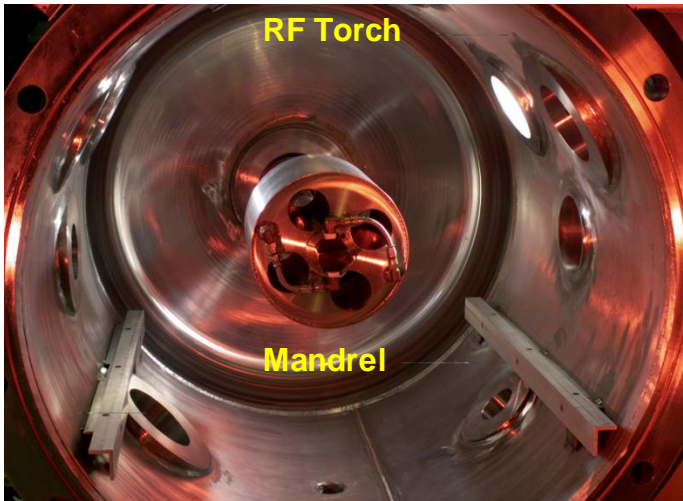
1 NASA-LaRC RF Plasma Spray Facility



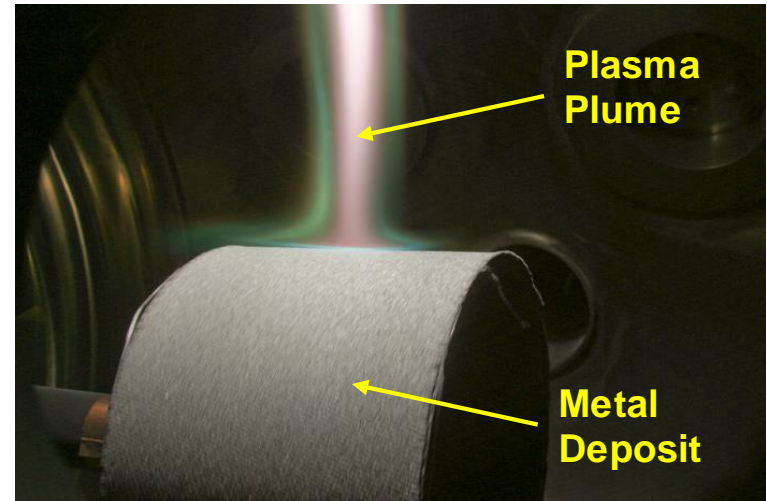
2 Equipment Schematic



3 Chamber Interior



4 Metal Deposition on Rotating Substrate



Rf Plasma Spray Ta Foil Properties



Tantalum Material Properties	Density (g/cm ³)	Volume Resistivity (μ ohms-cm)	Crystal Structure	Reference
Rf Plasma Spray Ta (Z=73)	16.02 +/- 0.02	49 +/- 6	bcc	
Bulk Ta	16.6	13	bcc	1.
Thin Film Ta	15.6	25-50	bcc	1.

1. Maissel and Glang, Handbook of Thin Film Technology, McGraw Hill Publishing, 1970.

Shielding and Mechanical Properties



Table 1. Modulus and Strength Comparison.

Materials	Z-Number	Density (g/cm ³)	Modulus (GPa)	Strength (MPa)	Reference
Tantalum	73	16.6	186	650	http://www.eaglealloys.com
Aluminum 6061	13	2.79	68.9	310	http://asm.matweb.com
Cyanate M55J	6	1.60	324	2303	Hexply 954-3

Table 2. Stiffness Comparison of 0.686 g/cm² materials (100 mils Equivalent Al)

Materials	Thickness cm (mil)	Stiffness (MN/m)
Ta	0.0630 (16)	117
Al	0.254 (100)	175
Cyanate Composite	0.429 (169)	1390
Ta/Cyanate Composite	0.0138 (15/20)	110 + 164 =274

Use of Ta/Cyanate composite is predicted to raise stiffness and reduce thickness with respect to Al.



Ideal Applications

- **Space-Radiation Shielding CubeSats**
- **Aircraft Avionics and Crew Protection**
- **Health Care**
 - **Radiation Equipment**
 - **Facilities**
 - **Personnel Protective Gear**



Aircraft Avionics

Applications



- **High Altitude Vehicles**
- **Polar Flights**





Health Care

Health Care

- Radiation Equipment
- Facilities
- Personnel Protective Gear



url: <https://pixabay.com/en/ankle-fracture-foot-medical-2253057/>



url: <https://pixabay.com/en/eye-surgery-female-medical-young-766166/>



Conclusion

- **Z-Grade Shielding offers reduction of total ionizing dose on sensitive electronics.**
- **Internal charging effects are greatly reduced.**
- **Extends typical CubeSat missions from 3 months to years**
- **Increases return on investment**

LaRC Z-Shielding Publications



- **U.S. Patent Application No. 20170032857, 2 February 2017, “Atomic Number (Z) Grade Shielding Materials and Methods of Making Atomic Number (Z) Grade Shielding.” D.L. Thomsen III, S.N. Sankaran, and J.A. Alexa.**
- **D.L. Thomsen III, W. Kim, and J.W. Cutler. “Shields-1, A SmallSat Radiation Shielding Technology Demonstration”, 29th AIAA/USU Conf. on Small Sat., SSC15-XII-9, August 2015.**
- **U.S. Patent No. 8,661,653, 4 March 2014, “Methods of Making Z-Shielding.” D.L. Thomsen III, R.J. Cano, B.J. Jensen, S.J. Hales, and J.A. Alexa.**
- **U.S. Patent Application No. 20120023737, 2 February 2012, “Methods of Making Z-Shielding.” D.L. Thomsen III, R.J. Cano, B.J. Jensen, S.J. Hales, and J.A. Alexa.**

LaRC Z-Shielding Licenses



- SpaceBoosters, LLC
- Z-Rated, LLC
- Burlington Medical

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Shields-1

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Questions?