

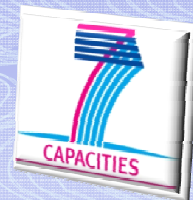


EUCARD Contributions and Funding

Peter McIntosh (STFC)

LHC-CC09, CERN, 16th – 18th September, 2009





Outline

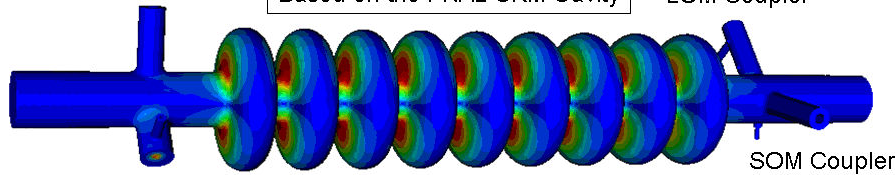
- CC Design Capability in the UK
- EUCARD FP7 LHC-CC Workpackage
- Funding and Deliverables
- UK LHC-CC Qualification Infrastructure
- EUCARD LHC-CC R&D Integration
- Summary

ILC-CC R&D - Cavity

Input Coupler

Based on the FNAL CKM Cavity

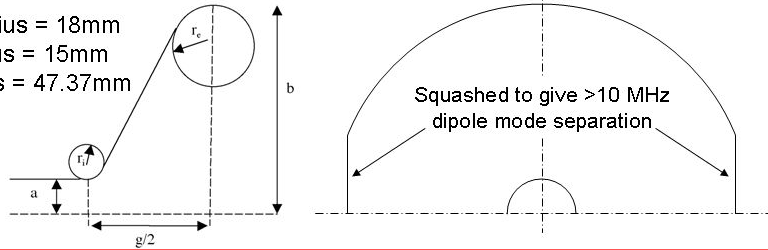
LOM Coupler



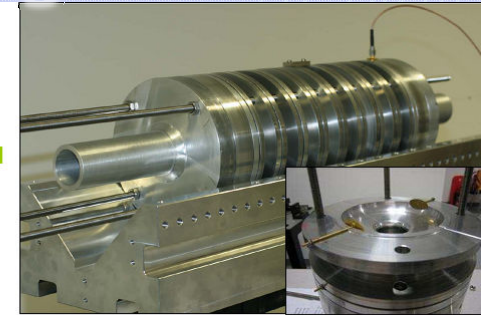
HOM Coupler

SOM Coupler

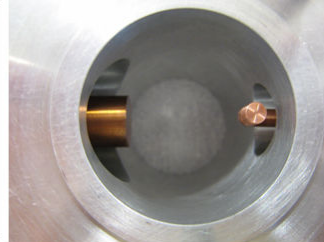
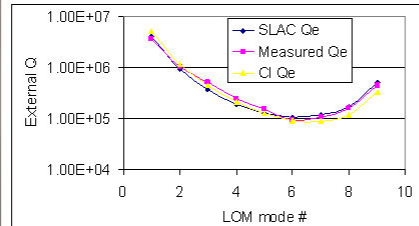
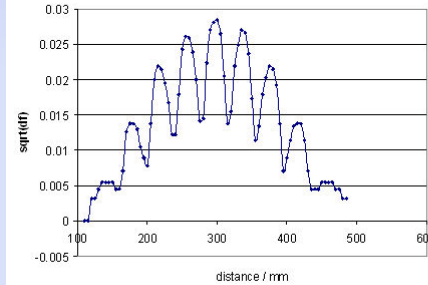
Beam-pipe radius = 18mm
Cavity iris radius = 15mm
Equator Radius = 47.37mm



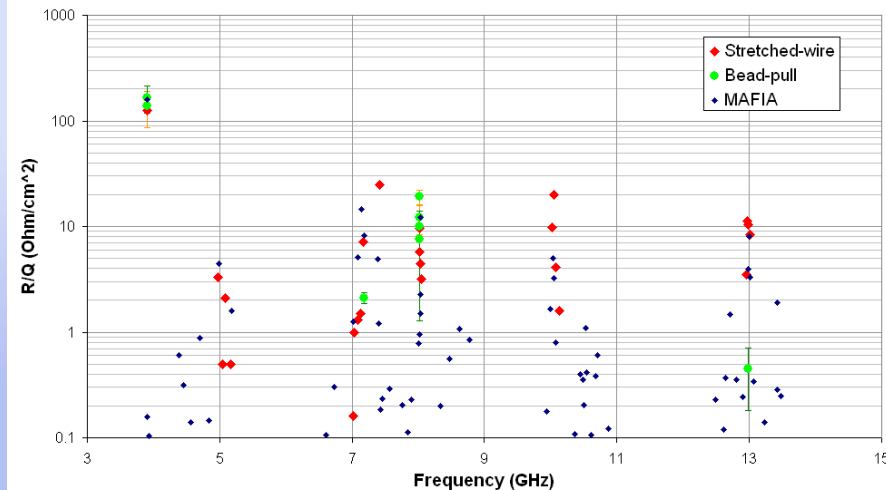
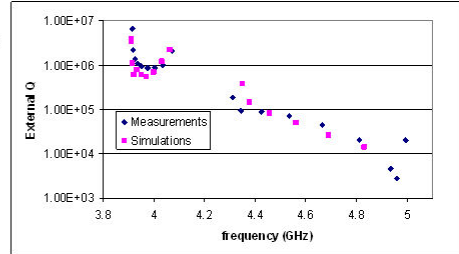
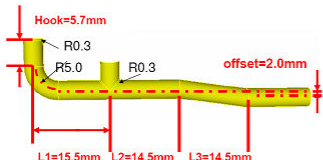
- Model fabricated at DL and used to evaluate:
 - Mode frequencies
 - Cavity coupling
 - HOM, LOM and SOM Qe and R/Q



- Modular design allows evaluation of:
 - Up to 13 cells.
 - Including all mode couplers.

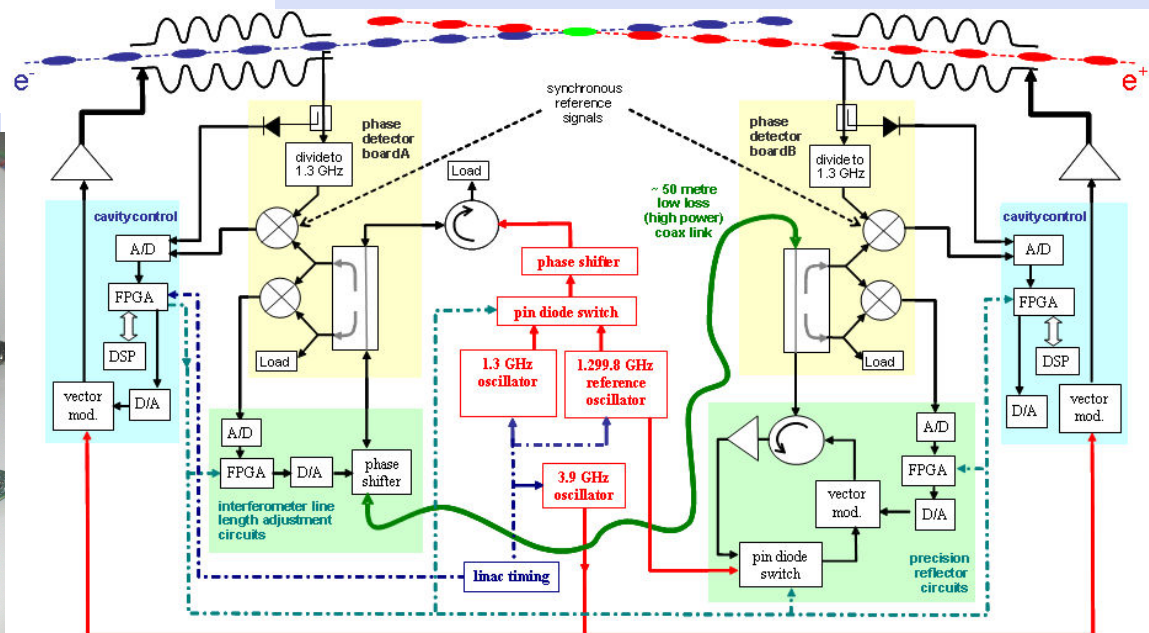


The LOM coupler was found to give good agreement with both MWS and Omega3P simulations.

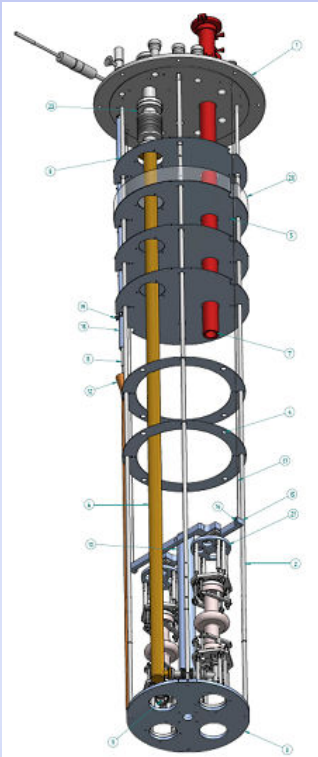


ILC-CC R&D - LLRF

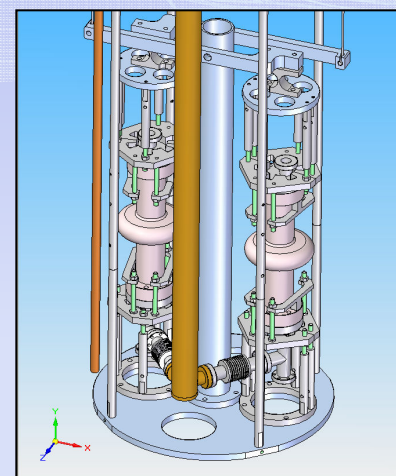
- Bunch-RF phase error in a crab cavity causes unwanted centre-of-mass kick.
- Providing both crab cavities are phase balanced, can compensate these COM kicks.
- ILC crab cavity zero crossings need synchronisation to 94 fs for the 2 % luminosity loss budget.
- **Stability required 0.095° phase and 0.33% amplitude**
- Main linac timing requirement is nominally 0.1° at 1.3 GHz or ~ 200 fs and hence cannot be relied upon directly to provide timing signals for the crab cavities:
 - ⇒ ~30% luminosity loss.



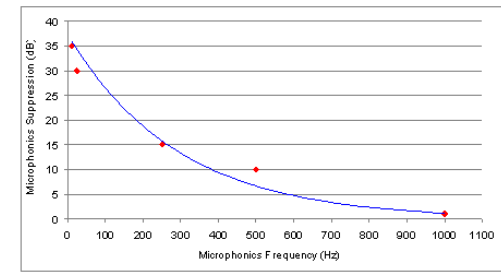
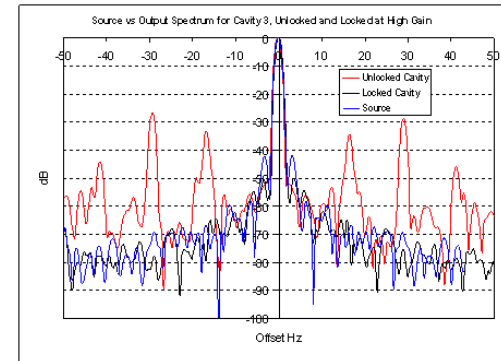
ILC-CC - Validation

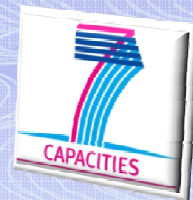


Cavities limited in gradient to 1 MV/m (~40kV/cell)



- Independent phase lock achieved for both cavities:
 - Unlocked $\Rightarrow 10^\circ$ r.m.s.
 - Locked $\Rightarrow 0.135^\circ$ r.m.s.
- Performance limited by:
 - Source noise (dominant)
 - ADC noise
 - Measurement noise
 - Cavity frequency drift
 - Microphonics
- Improvements being made.





EUCARD LHC-CC Activity

- ❑ Targets the fundamental synergies for the design of crab cavity systems; not only in terms of the RF structure design and wakefield suppression, but also in the RF system control and full system integration and validation.
- ❑ Crab cavity and LLRF systems developed for ILC, being verified right now.
- ❑ Proposal (WP 10.3) combines both LHC and CLIC CC R&D.
- ❑ For LHC:
 - Local system preferred (Phase II):
 - Transverse beam separation restrictions,
 - Frequency limited to 400 - 600 MHz.
 - Emittance growth is a major concern:
 - $\sim 0.010^\circ$ phase tolerance required @ 400 MHz with 300 μ rad crossing.

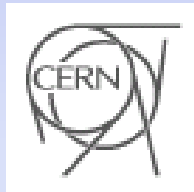
EUCARD SRF-WP10 can be found at: <https://espace.cern.ch/SRF/default.aspx>

EUCARD LHC-CC Team

- CERN (Switzerland)
 - CERN Coordinator (F Zimmermann)
 - Fellow
 - 18 man months

□ **CERN Total 18 m.m.**

□ **Fellow appointment Nov. 09**



- ULAN-CI (UK)
 - RA-Cavity (C Lingwood)
 - 8 man months
 - RA-LLRF (I Tahir)
 - 6 man months
 - Academic-Cavity (G Burt)
 - 2 man months
 - Academic-LLRF (A Dexter)
 - 2 man months

□ **ULAN-CI Total 18 m.m.**

□ **All in post already**



- ASTeC, STFC (UK)
 - WP Coordinator (P McIntosh)
 - 4 man months
 - RF Engineer (P Goudket)
 - 10 man months
 - Mech Designer (Undefined)
 - 4 man months

□ **STFC Total 18 m.m.**

□ **All in post already**



Science & Technology
Facilities Council

□ **Additional effort:**

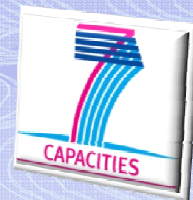
□ **ULAN-CI:**

- CI-Student (B Hall, 36 m.m.)
- CI-RA (C Lingwood, 10 m.m.)

□ **Flexibility to shift some EUCARD staffing funds to capital.**

Team Resource Roles

- CERN Fellow:
 - Links, steering and information exchange with UK, US-LARP and KEK.
 - CC integration in LHC:
 - Find space for global CC.
 - Integrate cryostat into LHC infrastructure.
 - Determine auxiliary infrastructure required:
 - RF, cryo, waveguide, QRL, controls etc.
 - Develop plan for CERN LHC-CC test stand.
- CI-ULAN RA-Cavity:
 - LHC-CC and coupler development.
- CI-ULAN RA-LLRF:
 - LHC-CC LLRF system architecture development.
- CI-ULAN Student:
 - LHC-CC and coupler development.
- ASTeC RF-Eng:
 - LHC-CC and coupler prototype testing.
- Mech-Des:
 - LHC-CC and coupler fabrication.



LHC-CC EUCARD Funding

- ❑ STFC, CI-LAN and CERN collaboration
- ❑ Total staffing: 1.5 FTE/yr (over 3 years)
- ❑ Total LHC-CC proposal cost: 670k€
- ❑ Total capital, consumables: 72k€
- ❑ **Total EUCARD LHC-CC contribution: 203k€**

- ❑ Objectives:
 - As part of the global LHC-CC collaboration:
 - Develop cavity and coupler designs
 - Identify suitable LLRF system design and architecture
 - Verify integrated system performance (possibility)



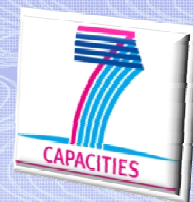
Milestones and Deliverables

Output ¹	Description	Nature ²	Delivery month ³
M1	LHC crab cavity specifications completed	R	M12
M2	LHC model crab cavity completed	P	M24
M3	LHC coupler development finished	P/R	M33
M4	CLIC crab cavity specifications completed	R	M12
M5	CLIC model crab cavity completed	P	M24
M6	CLIC coupler development finished	P/R	M33
M7	Development of LHC LLRF system	P	M21
M8	Development of CLIC LLRF system	P	M30
D1	LHC crab cavity final report	R	M36
D2	CLIC crab cavity final report	R	M36
D3	LHC and CLIC LLRF final reports	R	M36

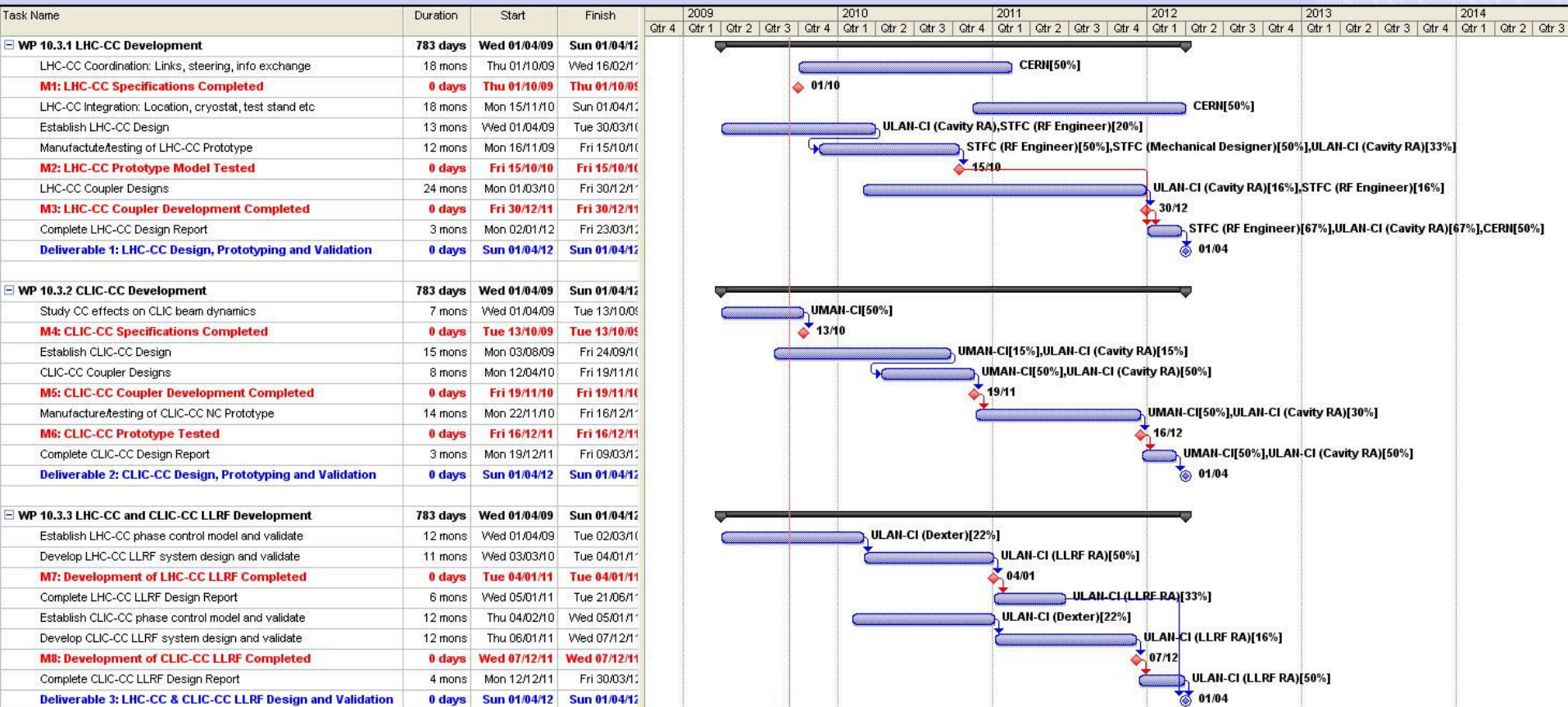
¹ M = Milestone, D = Deliverable

² Nature: R=Report, P=Prototype, D=Demonstrator, O=Other

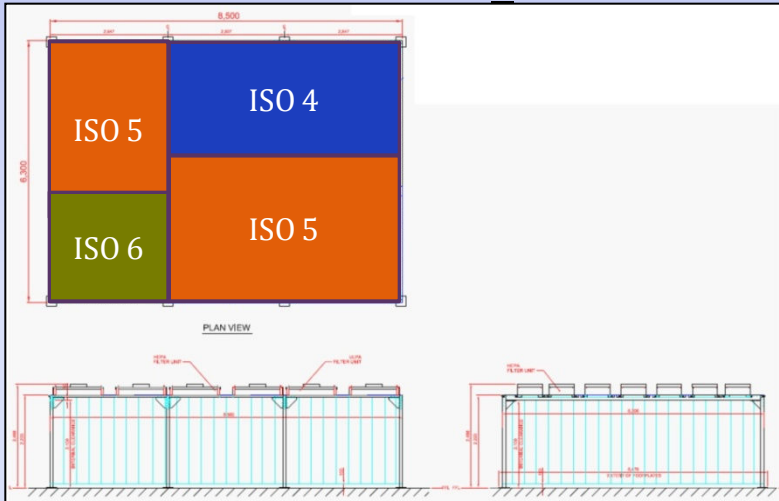
³ Counted from the starting date



Project Status

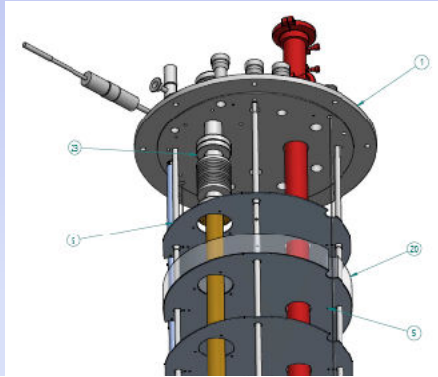


ISO 4/5/6 Cleanrooms @ CI

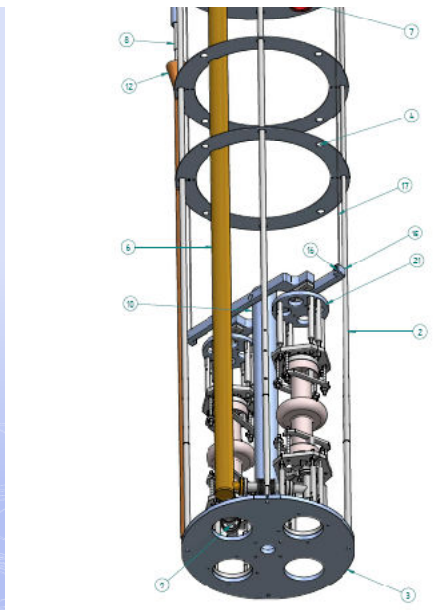


- **ISO 4 (Class 10)**
 - (5.7 m x 2.8 m) = 16 m²
- **ISO 5 (Class 100)**
 - (8.5 m x 3.5 m) = 30 m²
- **ISO 6 (Class 1000)**
 - (2.8 m x 2.8 m) = 8 m²
- **Validated March 2007**

SRF Vertical Test Facility @ CI



ILC 3.9GHz Crab Cavity Insert



- Cryostat (2.9m x 0.85m)
- 3 layers of magnetic shields
- 2K pumping capability
- Dewar fed



High Pressure Rinse Facility @ CI

- ❑ FNAL designed.
- ❑ Cavity moves vertically over rinse nozzles.
- ❑ Rinse nozzles rotate inside cavity.
- ❑ Uses commercial Bosch Rexroth Linear Actuators.
- ❑ Capabilities:
 - 1350psi HP water supply.
 - Rinse nozzle wand 2RPM max.
 - Linear rail 60 inches/min max.
 - Motions are slow, no pinch points.
 - Fully automated.
- ❑ Under fabrication:
 - ETA Oct 09.



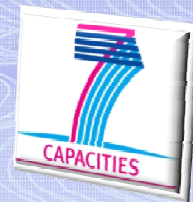
BCP Etching Capability @ CI



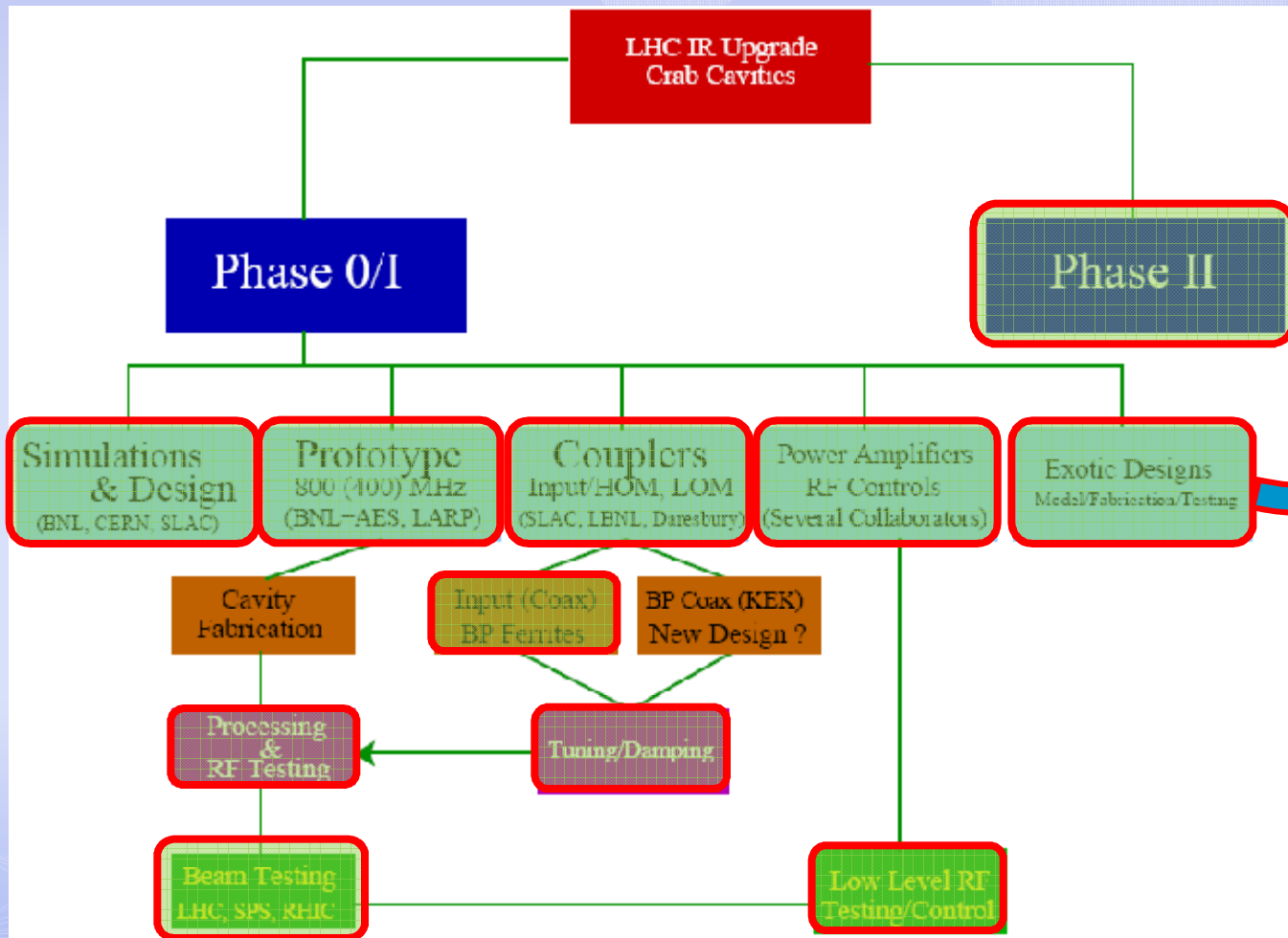
- Ultra pure water system
- $>18 \text{ M}\Omega/\text{cm}$ conductivity
- TOC monitor included

- BCP fume cupboard
- Single-cell etching
- Manual handling





LHC-CC R&D Plan



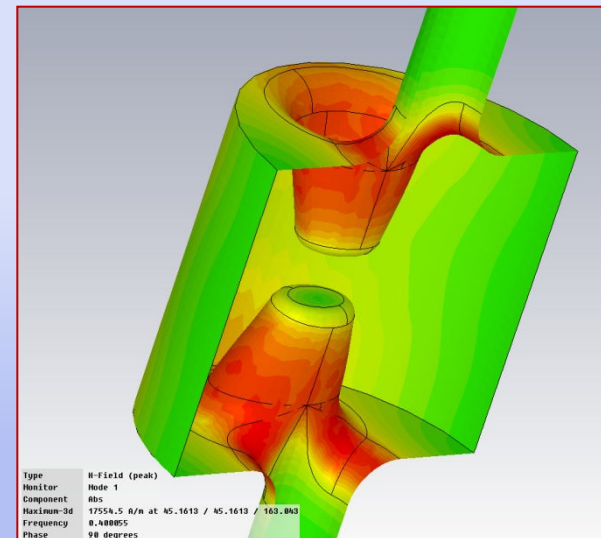
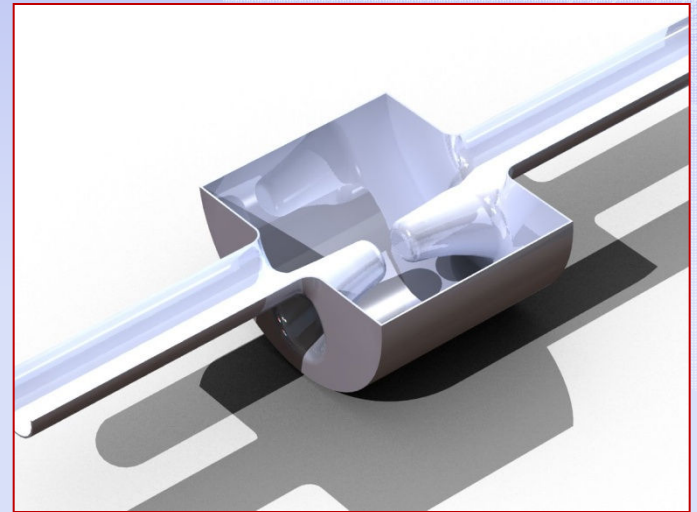
From LHC-CC08 BNL, 25-26 Feb 2008

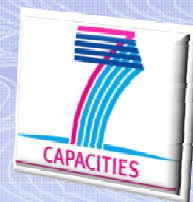
EUCARD FP7 Contribution

Peter McIntosh (STFC), LHC-CC09, 16th - 18th September 2009, CERN

Phase II – LHC-CC R&D

- Low surface field solution sought:
 - 0.1 m beam-pipe diam.
 - 0.4 m body diam.
- Preliminary design @ 3 MV/m achieves:
 - $E_{\max} = 40 \text{ MV/m}$
 - $B_{\max} = 53 \text{ mT}$
- Further parameterisation possible.
- Collaboration with Jlab and Tech-X initiated.





Summary

- ❑ UK have led ILC-CC development through to system validation.
- ❑ Design synergies are clear for LHC-CC.
- ❑ SRF infrastructure at CI available for LHC-CC component and/or system verification.
- ❑ EUCARD LHC-CC design priorities identified, which require meshing with global collaboration effort.
- ❑ Cavity down-selection process will define UK resource focus.