

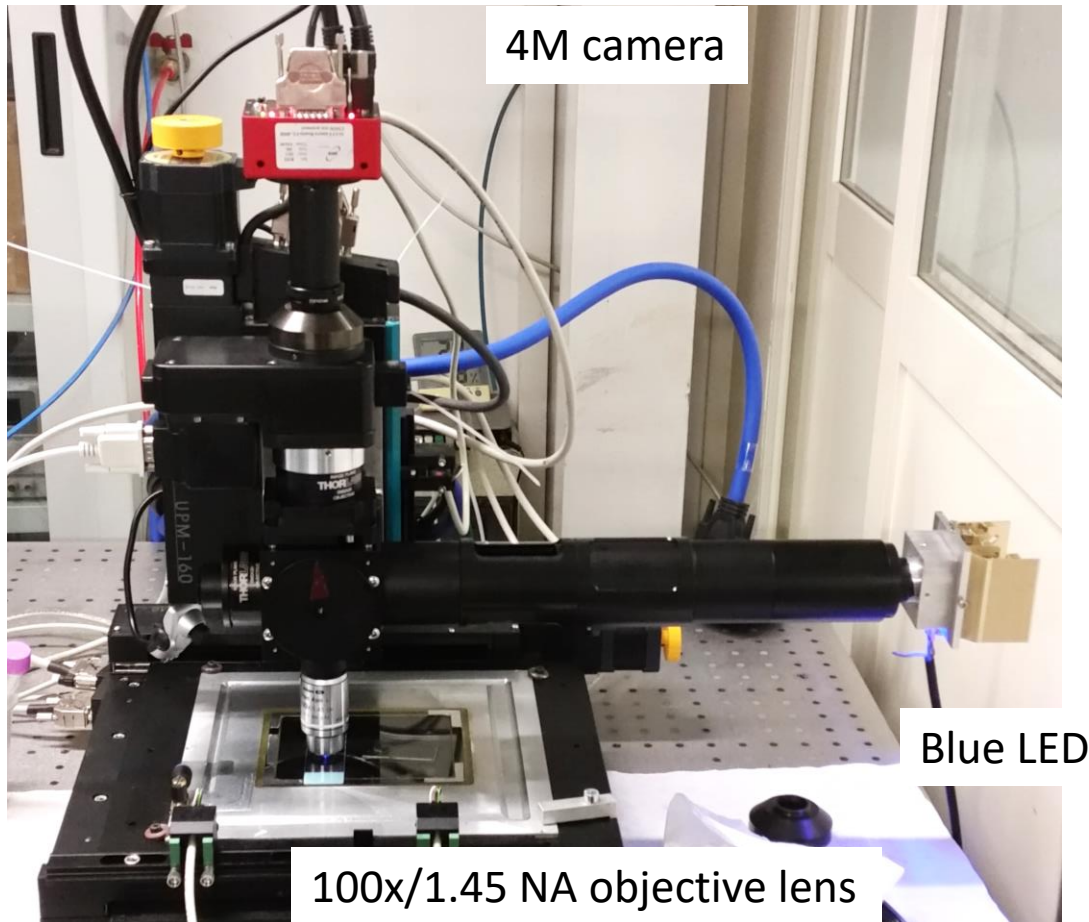
Readout System

Andrey Alexandrov

Outline

- Current status
- EPI-illuminator R&D
 - Motivation
 - Design guidelines
- Resolution Measurements
 - PSF method
 - ESF method

Current Readout System

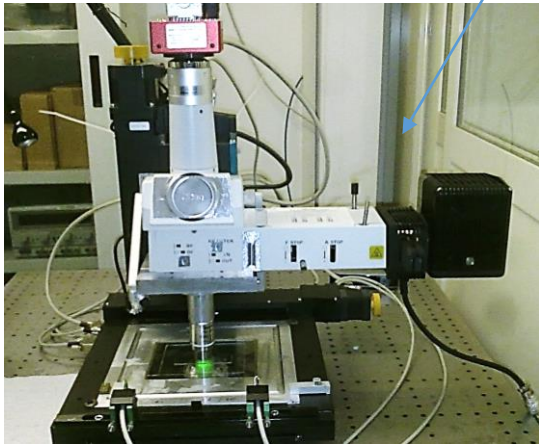


- Same as ESS mechanics
- Custom EPI-illuminator
- 2x Magnification lens
- Motorized polarizer
- 4M camera (563 fps)
- Blue LED (465 nm)
- Pixel size ~ 30 nm
- Scanning speed ~ 20 mm²/h

EPI-illuminator R&D

EPI-illuminator R&D

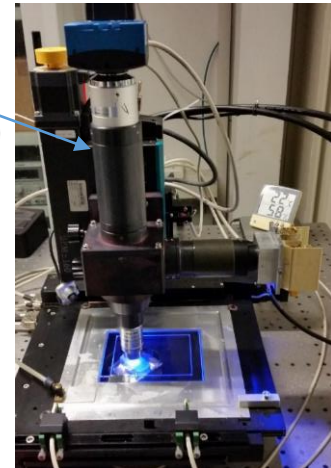
- Nikon EPI:



- Big and heavy
- 100W halogen lamp
- Green filter
- Diaphragms
- Diffuser
- Insufficient light to see particles < 100 nm

- Custom EPI:

- Compact
- LED (green, blue, violet)
- No color filter needed
- Diffuser
- No diaphragms
- Low image contrast
- Image artifacts



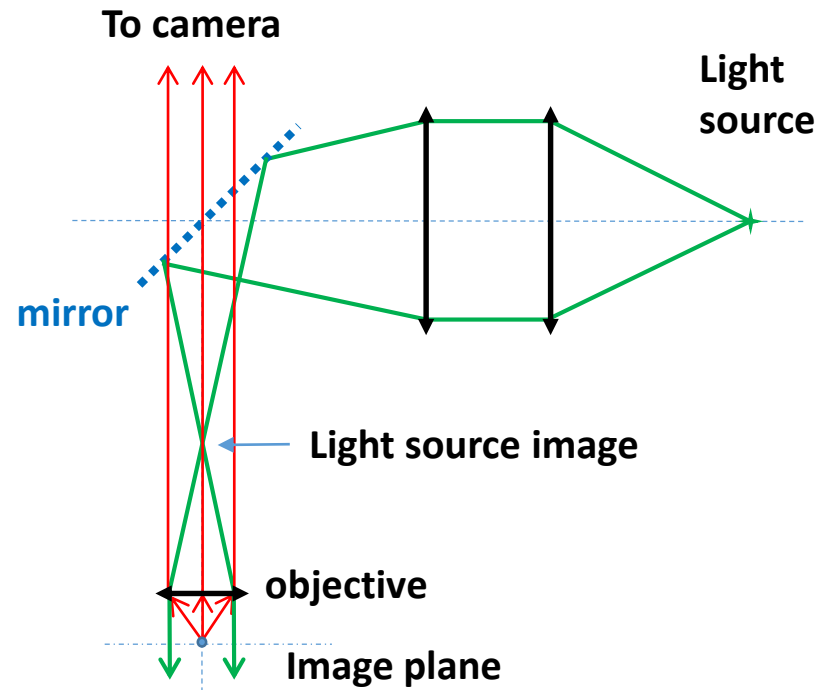
- Performance of existing illumination systems was not good enough to measure small grains

Goals

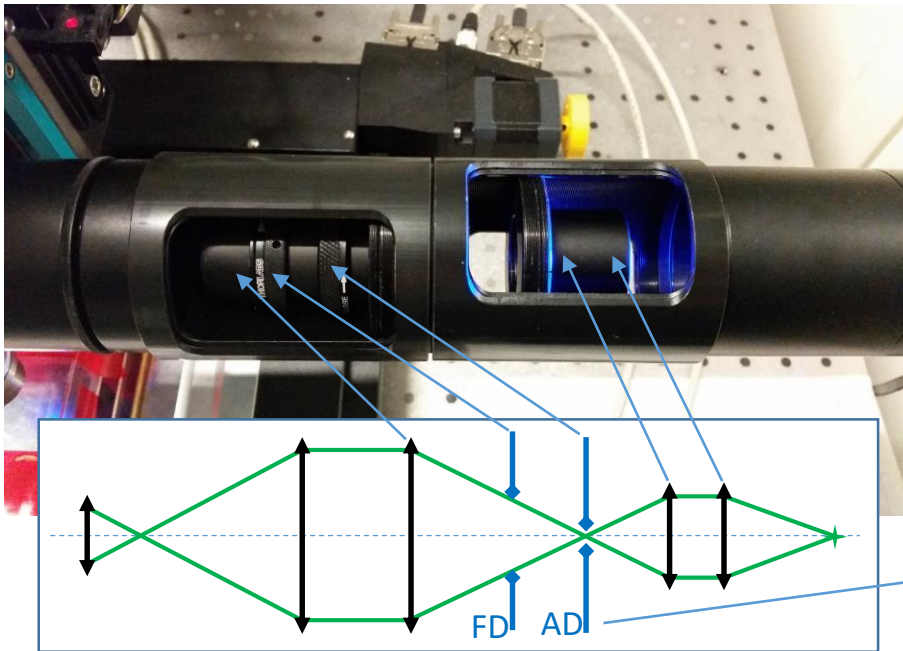
- Build a custom build a custom illumination system optimized for our needs
 - Brighter illumination
 - Efficient light collection
 - Compact and lightweight
 - LED
 - No filters or diffusors (if possible)
 - Diaphragms (improve contrast and resolution)

EPI-illumination Principle

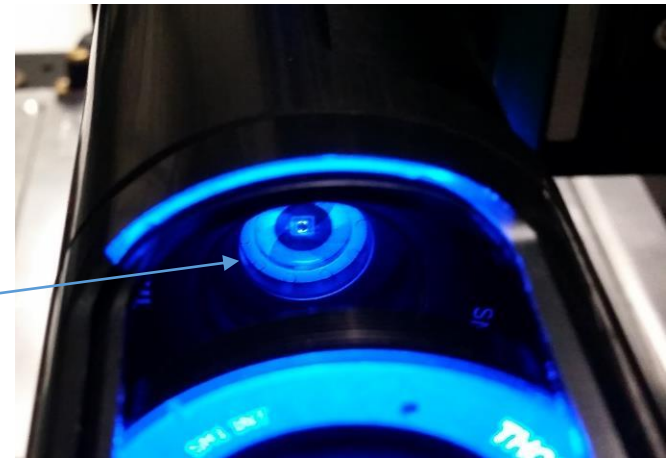
- A point-like illumination source placed in the back focus of the objective lens
- A sample is illuminated with a parallel light beam
- Reflected light is collected by the objective within its entire NA



Optimized Illumination System (ver.1)



- 12 times more powerful than Nikon EPI with 100W halogen lamp and green filter
- Max output light power reaching objective (mW):
 - EPI v.1 – 18 @ 435 nm (LED)
 - Nikon – 1.4 @ 550 nm (halogen)



Optimized Illumination System (ver.1)

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Item	Image	Part Number	Ship Date	Qty	Price	Subtotal	Remove
1		LC6W - (WEIGHT (Total)):0.33 Kgs 60 mm Cage Cube	Today	1	118.80 €	118.80 €	<input type="checkbox"/>
2		LB3C/M - (WEIGHT (Total)):0.09 Kgs Mounting Platform for 60 mm Cage Cube, Metric Taps	Today	1	40.95 €	40.95 €	<input type="checkbox"/>
3		SM2CP2 - (WEIGHT (Total)):0.03 Kgs Externally SM2-Threaded End Cap	Today	1	16.20 €	16.20 €	<input type="checkbox"/>
4		SM2A6 - (WEIGHT (Total)):0.02 Kgs Adapter with External SM2 Threads and Internal SM1 Threads	Today	1	21.60 €	21.60 €	<input type="checkbox"/>
5		SM1A12 - (WEIGHT (Total)):0.00 Kgs Adapter with External SM1 Threads and Internal M25 x 0.75 Threads	Today	1	17.78 €	17.78 €	<input type="checkbox"/>
6		SM2A20 - (WEIGHT (Total)):0.05 Kgs Adapter with External SM2 Threads and Internal M38 x 0.5 Threads	Today	1	40.50 €	40.50 €	<input type="checkbox"/>
7		ITL200 - (WEIGHT (Total)):0.04 Kgs Infinity-Corrected Tube Lens for Plan Fluorite Objectives	Today	1	405.00 €	405.00 €	<input type="checkbox"/>
8		SM2V15 - (WEIGHT (Total)):0.05 Kgs 0.2" Adjustable Lens Tube, 1.31" Travel	Today	1	45.00 €	45.00 €	<input type="checkbox"/>
9		SM2L30 - (WEIGHT (Total)):0.09 Kgs SM2 Lens Tube, 3" Thread Depth, One Retaining Ring Included	Today	1	31.95 €	31.95 €	<input type="checkbox"/>
10		SM1A2 - (WEIGHT (Total)):0.01 Kgs Adapter with External SM1 Threads and Internal SM2 Threads	Today	1	21.60 €	21.60 €	<input type="checkbox"/>
11		SM1A9 - (WEIGHT (Total)):0.00 Kgs Adapter with External C-Mount Threads and Internal SM1 Threads	Today	1	16.88 €	16.88 €	<input type="checkbox"/>
12		SM1V05 - (WEIGHT (Total)):0.01 Kgs 0.1" Adjustable Lens Tube, 0.31" Travel Range	Today	1	26.64 €	26.64 €	<input type="checkbox"/>
WEIGHT (Total): 0.73 Kgs						TOTAL: 802.90 €	

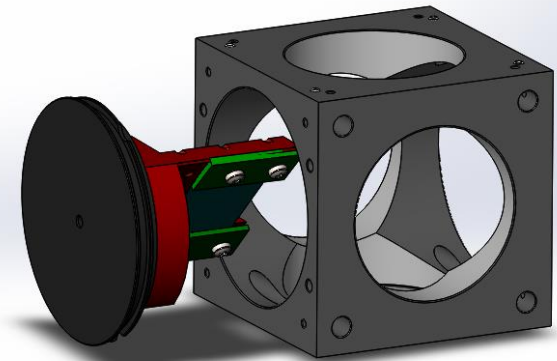
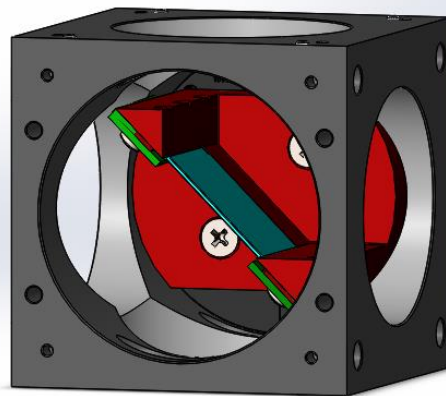
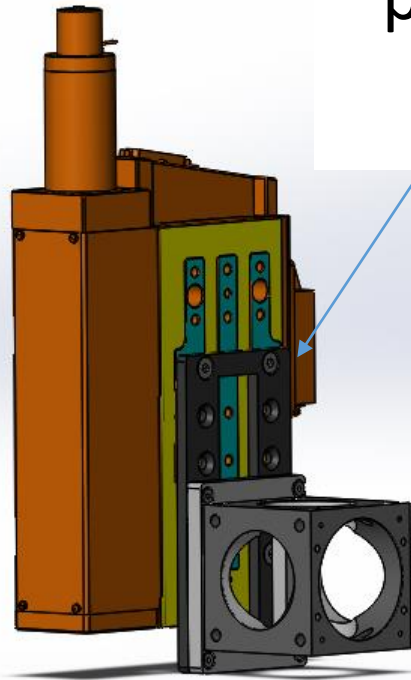
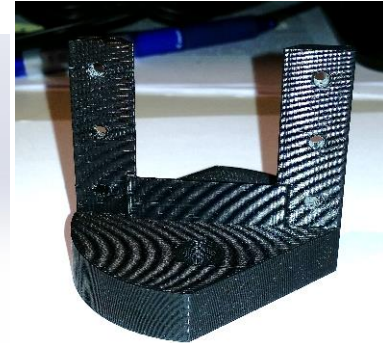
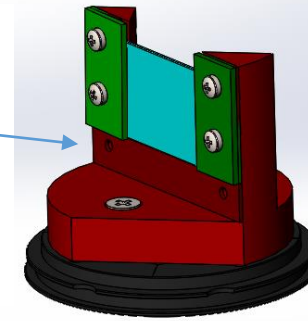
Item	Image	Part Number	Ship Date	Qty	Price	Subtotal	Remove
1		SM1S01 - (WEIGHT (Total)):0.01 Kgs Plastic Optic Spacer, 0.015" (0.381 mm) Thick, 10 Pack	Today	1	4.73 €	4.73 €	<input type="checkbox"/>
2		SM2V15 - (WEIGHT (Total)):0.05 Kgs 0.2" Adjustable Lens Tube, 1.31" Travel	Today	1	45.00 €	45.00 €	<input type="checkbox"/>
3		SM2L20 - (WEIGHT (Total)):0.12 Kgs SM2 Lens Tube, 2" Thread Depth, One Retaining Ring Included	Today	2	27.00 €	54.00 €	<input type="checkbox"/>
4		SM2L30C - (WEIGHT (Total)):0.14 Kgs SM2 Slotted Lens Tube, 3" Thread Depth, 2 Retaining Rings Included	Today	2	79.20 €	158.40 €	<input type="checkbox"/>
5		SM2L30 - (WEIGHT (Total)):0.09 Kgs SM2 Lens Tube, 3" Thread Depth, One Retaining Ring Included	Today	1	31.95 €	31.95 €	<input type="checkbox"/>
6		SM2A6 - (WEIGHT (Total)):0.07 Kgs Adapter with External SM2 Threads and Internal SM1 Threads	Today	3	21.60 €	64.80 €	<input type="checkbox"/>
7		SM2A21 - (WEIGHT (Total)):0.04 Kgs Externally SM2-Threaded Mounting Adapter with 0.12" Bore and 2" Outer Diameter	Today	1	39.78 €	39.78 €	<input type="checkbox"/>
8		SM1L03 - (WEIGHT (Total)):0.02 Kgs SM1 Lens Tube, 0.30" Thread Depth, One Retaining Ring Included	Today	3	10.94 €	32.82 €	<input type="checkbox"/>
9		SM1L05 - (WEIGHT (Total)):0.01 Kgs SM1 Lens Tube, 0.50" Thread Depth, One Retaining Ring Included	Today	1	11.33 €	11.33 €	<input type="checkbox"/>
10		SM1L10 - (WEIGHT (Total)):0.02 Kgs SM1 Lens Tube, 1.00" Thread Depth, One Retaining Ring Included	Today	1	12.83 €	12.83 €	<input type="checkbox"/>
11		SM1D12D - (WEIGHT (Total)):0.05 Kgs Ring-Actuated SM1 Iris Diaphragm	Today	2	57.87 €	115.74 €	<input type="checkbox"/>
12		LA1050-A - (WEIGHT (Total)):0.06 Kgs N-BK7 Plano-Convex Lens, Ø50.8 mm, f= 100.0 mm, AR Coating: 350-700 nm	Today	1	34.29 €	34.29 €	<input type="checkbox"/>
13		LA1027-A - (WEIGHT (Total)):0.03 Kgs N-BK7 Plano-Convex Lens, Ø1", f= 35.0 mm, AR Coating: 350-700 nm	2-3 Days	1	29.07 €	29.07 €	<input type="checkbox"/>
14		LA1134-A - (WEIGHT (Total)):0.02 Kgs N-BK7 Plano-Convex Lens, Ø1", f= 60.0 mm, AR Coating: 350-700 nm	Today	1	27.99 €	27.99 €	<input type="checkbox"/>
15		LA1708-A - (WEIGHT (Total)):0.02 Kgs N-BK7 Plano-Convex Lens, Ø1", f= 200.0 mm, AR Coating: 350-700 nm	Today	1	26.37 €	26.37 €	<input type="checkbox"/>
16		SM1L35 - (WEIGHT (Total)):0.05 Kgs SM1 Lens Tube, 3.50" Thread Depth, One Retaining Ring Included	Today	1	32.32 €	32.32 €	<input type="checkbox"/>
17		BSW10R - (WEIGHT (Total)):0.03 Kgs 25 x 36 mm 50:50 UV:FS Plate Beamsplitter, Coating: 400 - 700 nm, t= 1 mm	Today	1	99.00 €	99.00 €	<input type="checkbox"/>
WEIGHT (Total): 0.82 Kgs						TOTAL: 820.42 €	

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- Microscope cost ~800 euro
- EPI ver.1 cost ~820 euro

Optimized Illumination System (ver.1)

- Custom parts to be produced:
 - Beamsplitter holder
 - Produced at a 3D-printer
 - Cube-to-stage mounting plates
 - In production



Resolution Measurements

Image Formation

- The objective and tube lens do not image a point in the object (for example, a minute hole in a metal foil) as a bright disk with sharply defined edges, but as a slightly blurred spot surrounded by diffraction rings, called Airy pattern

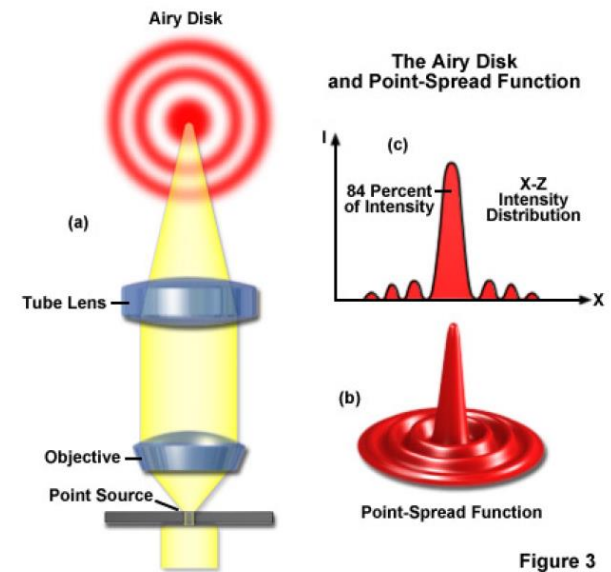
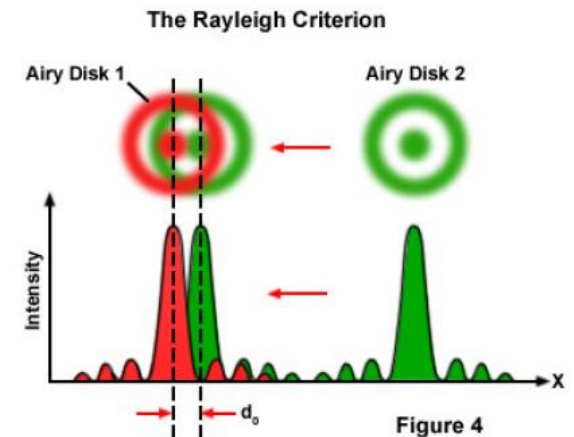
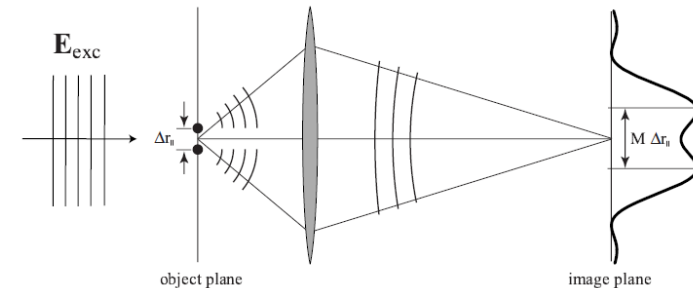


Figure 3

Resolution definition

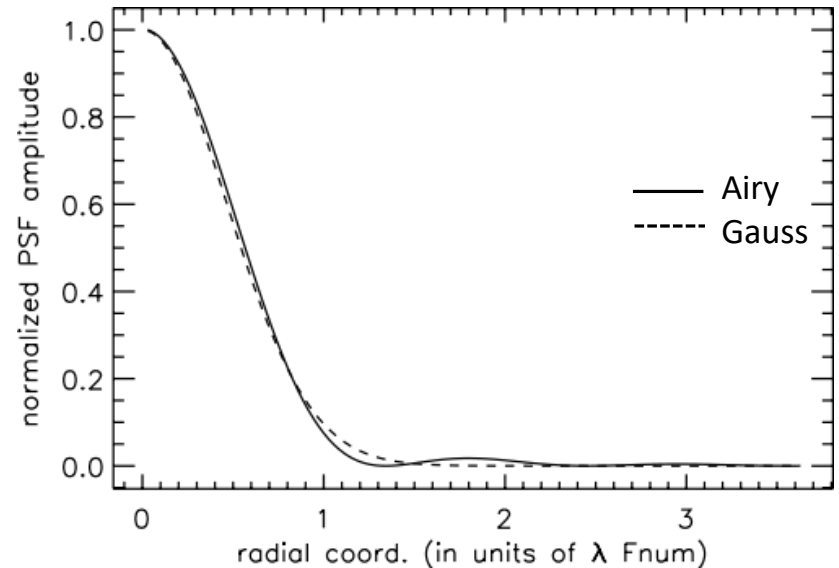
- The limit up to which two small objects are still seen as separate entities is used as a measure of the resolving power of a microscope. The distance where this limit is reached is known as the effective resolution of the microscope (d_0)
- **The Rayleigh Criterion:** The principal maximum of the second Airy disk coincides with the first minimum of the first Airy disk
- The definition is independent of SW!



Approximation of an Airy disk with Gaussian

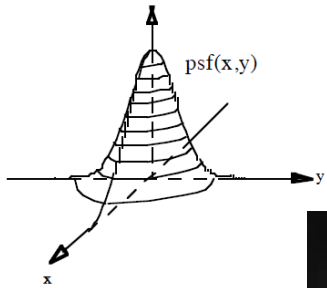
$$I(q) \approx I'_0 \exp\left(\frac{-q^2}{2\sigma^2}\right),$$

- $\sigma \approx 0.42\lambda F$, if normalized by amplitude
- $\sigma \approx 0.45\lambda F$, if normalized by volume
- *Resolution* = $d_0 = 1.22\lambda F \approx 2.9\sigma$
- It is possible to measure the resolution by fitting the central peak of the Airy pattern with the Gaussian
- But one still needs a point source!



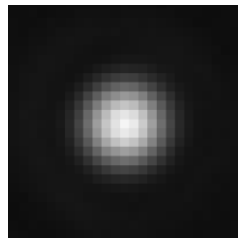
PSF Resolution Measurement Algorithm

- Put a sample with nanoparticles onto stage
- Scan some area
- Reconstruct clusters and grains
- Select the most focused cluster in each grain
- For each selected cluster find minor ($= 2\sigma$) by elliptical fitting
- Plot all minors and find the mean μ of the distribution
- Get the resolution as 1.45μ

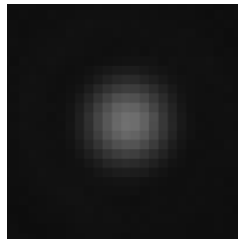


Resolution Measurement with the PSF method

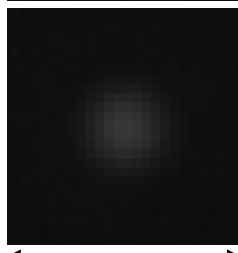
60 nm
Contrast: 245/12



40 nm
Contrast: 112/13

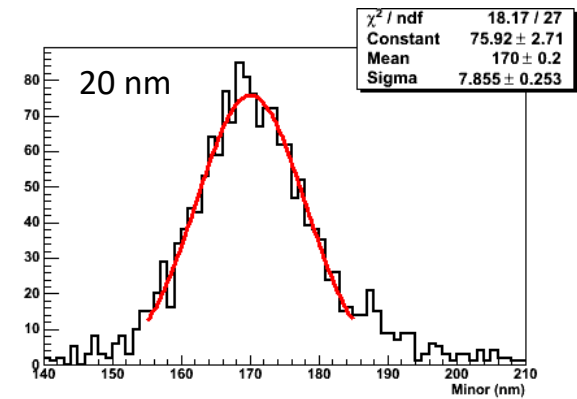
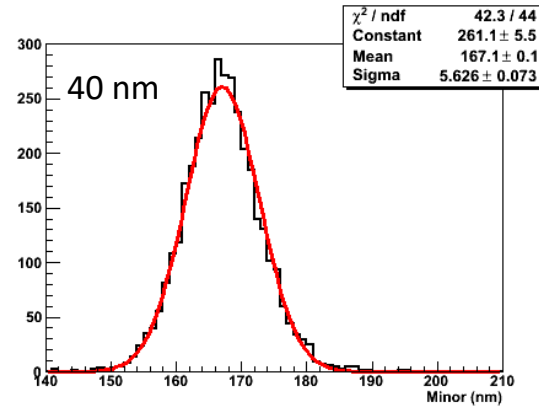
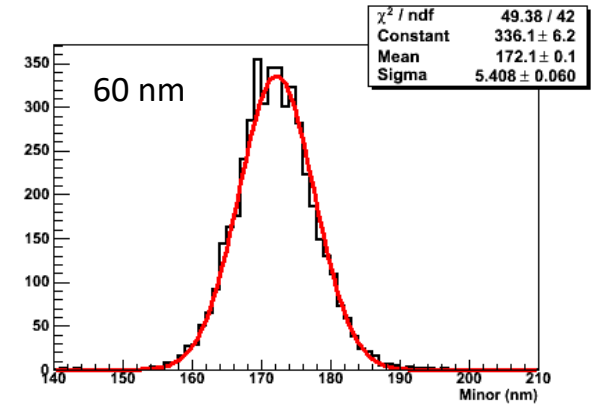


20 nm
Contrast: 56/13



750 nm

- All samples give similar result
- Minor = 170 ± 4 nm
- Resolution = $1.45 * \text{Minor} = 246 \pm 6$ nm



PSF, LSF and ESF

Point Spread Function (PSF):

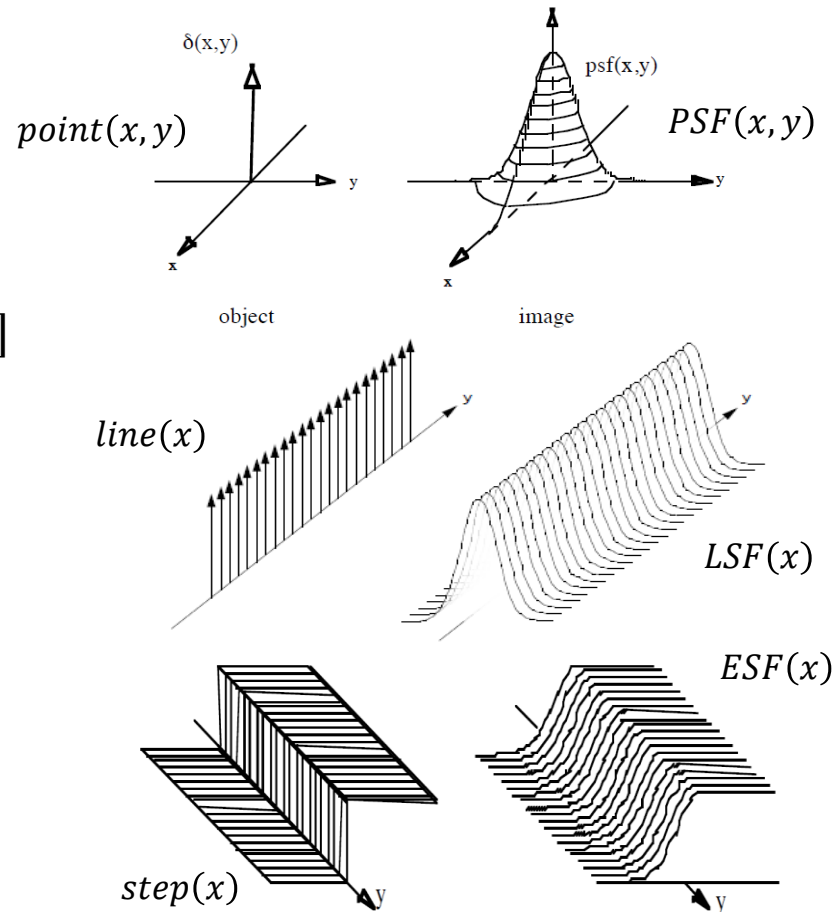
- $point(x, y) = \delta(x)\delta(y)$
- $PSF(x, y) = T[point(x, y)] = T[\delta(x)\delta(y)]$

Line Spread Function (LSF):

- $line(x) = \delta(x) = \int_{-\infty}^{+\infty} \delta(x)\delta(y)dy$
- $LSF(x) = T[line(x)] = \int_{-\infty}^{+\infty} PSF(x, y)dy$

Edge Spread Function (ESF):

- $step(x) = \int_{-\infty}^x \delta(x')dx' = \int_{-\infty}^x line(x')dx'$
- $ESF(x) = T[step(x)] = \int_{-\infty}^x LSF(x')dx'$



Resolution Measurement Method

- $LSF(x) = \frac{d}{dx} [ESF(x)]$
- It is possible to obtain LSF profile by differentiating ESF profile!

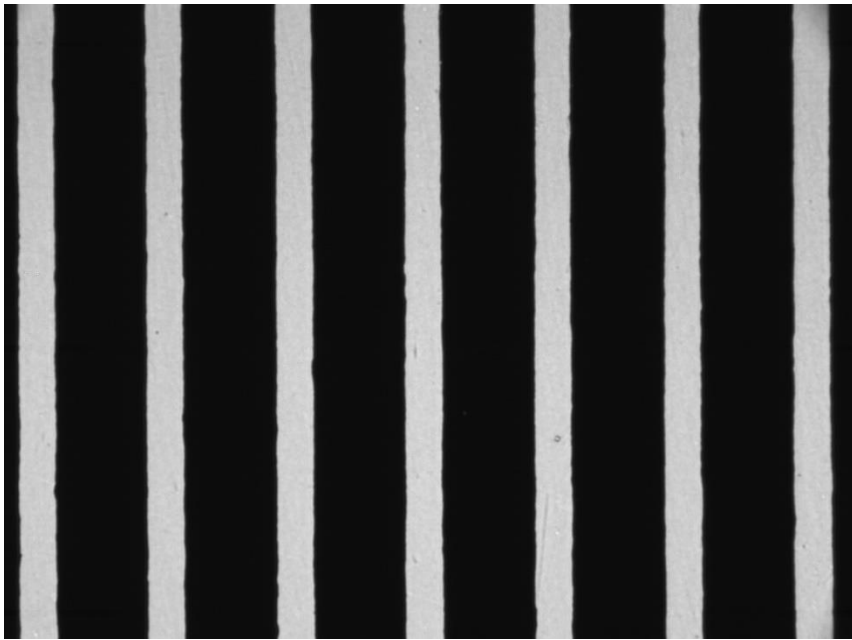
But also:

- $$LSF(x) = \int_{-\infty}^{+\infty} PSF(x, y) dy = \int_{-\infty}^{+\infty} A \exp\left(-\frac{x^2}{2\sigma_x^2} - \frac{y^2}{2\sigma_y^2}\right) dy =$$
$$= A \exp\left(-\frac{x^2}{2\sigma_x^2}\right) \int_{-\infty}^{+\infty} \exp\left(-\frac{y^2}{2\sigma_y^2}\right) dy = \sqrt{2\pi}\sigma_y A \exp\left(-\frac{x^2}{2\sigma_x^2}\right)$$
- It is possible to measure σ_x by fitting the LSF profile with Gaussian!
- *Resolution* $\approx 2.9\sigma$

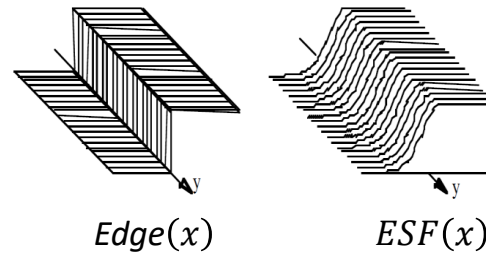
ESF Resolution Measurement Algorithm

- Put an object micrometer onto stage with the ticks perpendicular to the X axis
- Take an image of the object's edge
- Get the ESF profile by averaging profiles for every line of pixels
- Get the LSF profile by differentiating numerically the ESF profile
- Get σ_x by fitting the LSF profile
- Get the resolution as $2.9 \sigma_x$

Resolution Measurement with the Edge method

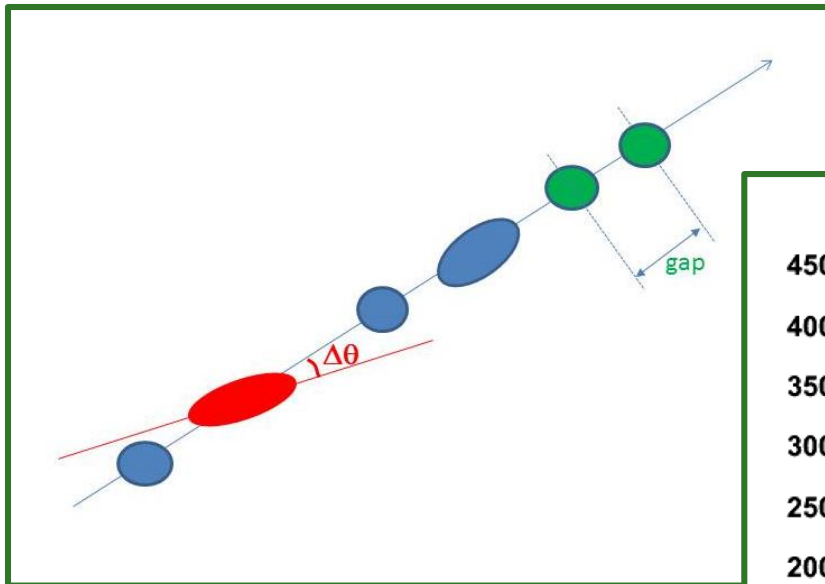


- Use an object micrometer as a sample
- Uses the ESF of a sharp edge to measure the resolution
- Resolution = 221 ± 6 nm
- The resolution is similar to that of the PSF method

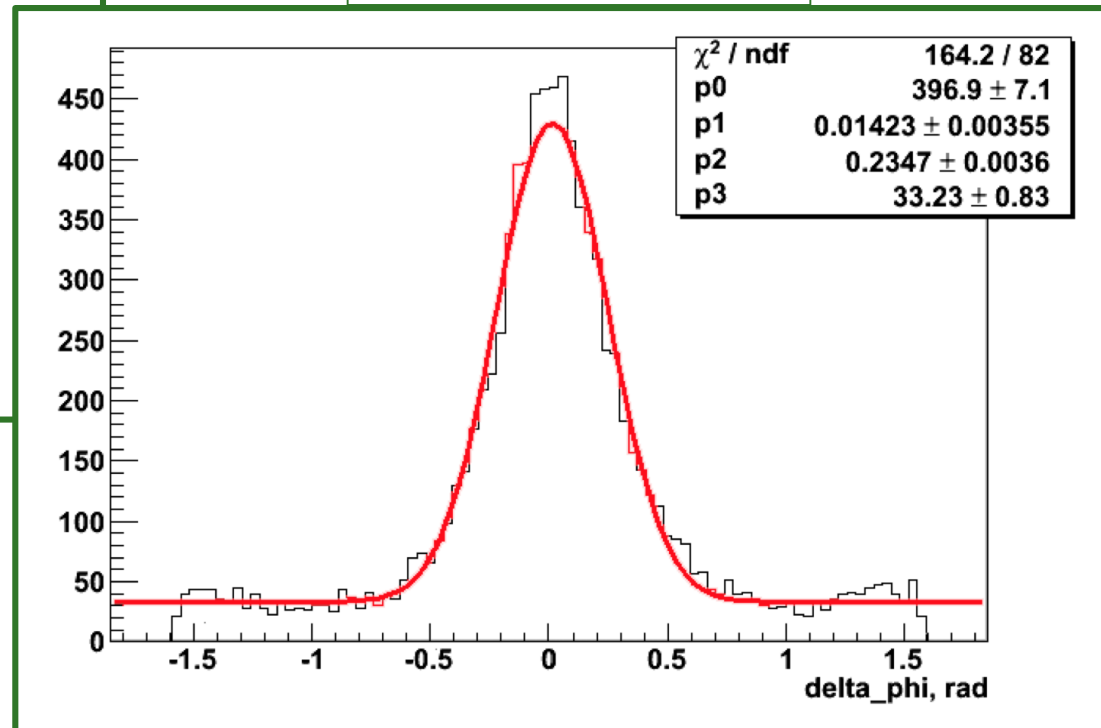


INTRINSIC ANGULAR RESOLUTION

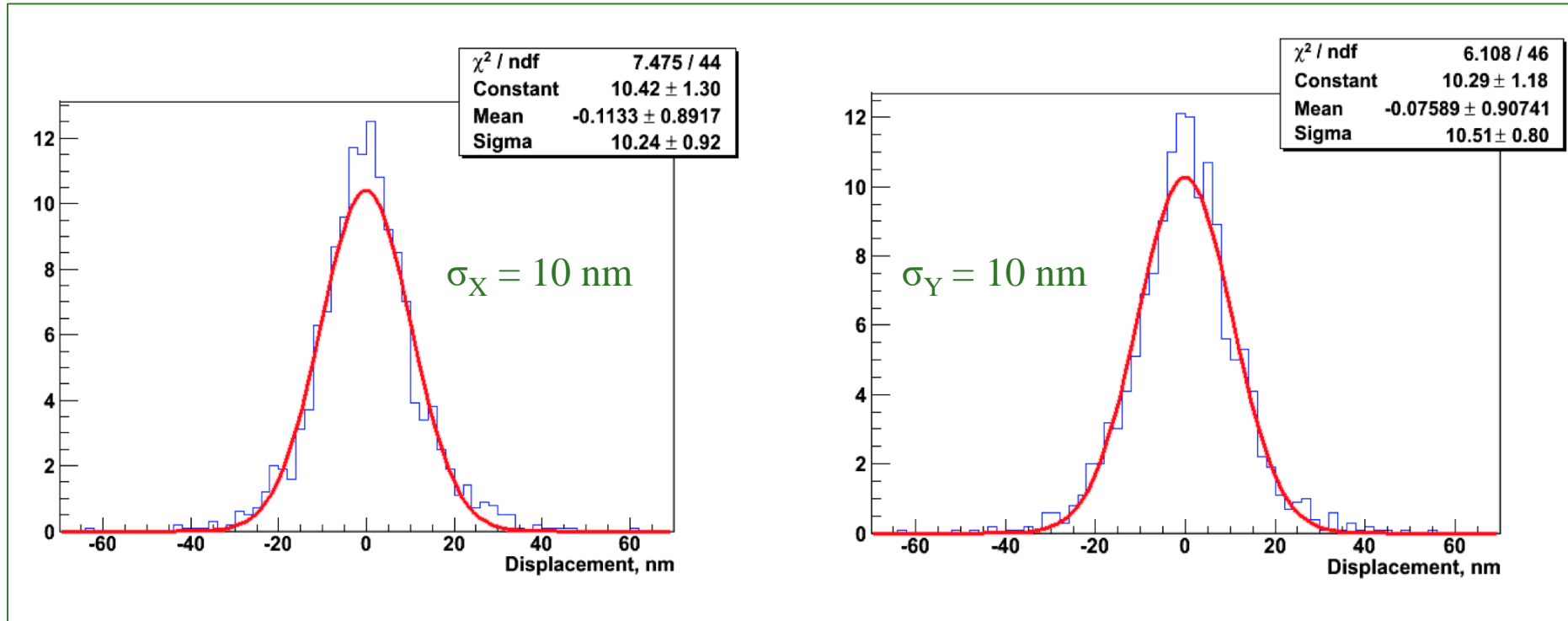
- Neutron test Beam sample (FNS exposure)
- Compare clusters with elliptical ($e > 1.1$) shape with the proton recoil direction
- Scattering contribution negligible



$$\sigma = 235 \text{ mrad} = 13^\circ$$



POSITION ACCURACY



(pixel size 28 nm)

Accuracy of **10 nm** on both coordinates

Planned Improvements

- Revise optical design to improve light collection and make the EPI shorter
- Use a beam-splitter cube instead of the mirror
 - Does not polarize transmitted/reflected light -> better for plasmon analysis
 - Does not shift transmitted light -> easier to align
 - Strong back reflection from sides -> worse contrast
- Use a smaller size LED
 - Produces less heat
 - Can render the aperture diaphragm unnecessary -> more compact design
- Replace the mechanical polarization rotator with a one based on liquid crystals
 - Reduce vibrations

Thank You!