



Civil engineering, Infrastructure and Operation – CDR status and plan

Volker Mertens, CERN

*gratefully acknowledging the contributions of
the FCC Infrastructure and Operation WG,
all FCC study teams and
the collaborating partners (list in annex)*

FCC Week 2017
Berlin, 29 May 2017

- Geology & civil engineering
- Integration
- Electricity distribution
- Cryogenics
- Cooling & ventilation
- Transport & handling
- Installation
- Planning & coordination
- Survey & alignment
- Controls
- Computing
- Communications & networks
- General safety
- Access control
- Radiation protection
- Environmental protection
- Power/energy consumption
- Energy efficiency
- Operation & maintenance concepts
- Availability & reliability
- ...

Full structure in <https://fcc.web.cern.ch/Documents/Organisation/WBS.pdf>, heading “3”.

Infrastructure and Operation related programme

Overview (V. Mertens, 25'+5')

Monday

Ch. Prasse/FIML

VERSION: 3.0		DATE: 24.05.2017		SESSIONS IN BOLD RED INDICATES SESSIONS FOR MACHINE/TECHNICAL REVIEW SESSIONS IN BOLD RED ITALIC INDICATES SESSIONS FOR PHYSICS AND EXPERIMENT REVIEW		FCC Week 2017 Program										
Time	Sunday	Monday (25.5)	Tuesday (26.5)	Wednesday (27.5)	Thursday (28.5)	Friday (29.5)	Time	Pavilion					Time			
08:30-09:00		W. COME D. Wiestler (HFG), R. Heuer (DPS), F. Caspers (CERN)	FCC-eh machine design review Design (1)	Conductor Development Program (1)	FCC-eh physics & experiment review Run plan and IM precision measurements	SRF Review design and progress	FCC-eh review Optics & instrumentation	16 T Magnets review EuroCoils (1)	FCC-eh review Physics potential of FCC-eh	FCC-eh machine design: SPPC and selected topics	FCC-eh experimental review Cryogenics & trigger	FCC-eh review CE, electricity, ventilation, logistics, transport	Special technologies Beam	Summary FCC-eh machine design	08:30-09:00	
09:00-09:30		Physics at FCC - M. McCullough	R. Alekian (CEA)	A. Ballarín (CERN)	G. Iacobucci (LUNGE)	J. Seeman (SLAC)	E. Todesco (CERN)	J. Lykken (FNAL)	A. Four-Goffé (CNRG)	B. Henneron (DESY)	B. Heiser (CERN)	C. Prasse (FIML)	F. Perez (ALBA)	Summaries (ICL)	09:00-09:30	
09:30-10:00		Study of SRF & further plans - M. Benedetti (CERN)	Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Summaries (ICL)	09:30-10:00		
10:00-10:30		P. Chanez (CEA)	Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Coffee Break (Wintergarten)		Summaries (ICL)	10:00-10:30		
10:30-11:00		Coffee Break (Wintergarten)	FCC-eh machine design review Design (2)	Conductor Development Program (2)	FCC-eh physics & experiment review Riggs, Top and Taper	SRF Materials	FCC-eh review Machine Detector Interface	16 T Magnets review EuroCoils (2)	Common equipment software	FCC-eh machine design: Selected topics	FCC-eh experimental review Physics performance	FCC-eh review 16 Tesla Magnets US Programme	Special technologies Other directions for R&D	Coffee Break	10:30-11:00	
11:00-11:30		FCC-eh conceptual machine design - COR plan and status	F. Cerutti (CERN)	C. Seratore (LUNGE)	D. Bortoletto (JONF)	R. Rimmer (LAE)	K. Oide (KEK)	A. Zobin (FNAL)	P. Allport (Univ Birmingham)	G. Böhm-Frankenhagen (TU Darmstadt)	A. Ekelund (CEA)	I. Pasaphigipi (CERN)	P. Vachine (CEA)	A. Ryazanov (Rutherford)	Summary FCC-eh machine design	
11:30-12:00		FCC-eh conceptual machine design - COR plan and status	F. Cerutti (CERN)	C. Seratore (LUNGE)	D. Bortoletto (JONF)	R. Rimmer (LAE)	K. Oide (KEK)	A. Zobin (FNAL)	P. Allport (Univ Birmingham)	G. Böhm-Frankenhagen (TU Darmstadt)	A. Ekelund (CEA)	I. Pasaphigipi (CERN)	P. Vachine (CEA)	A. Ryazanov (Rutherford)	Summary FCC-eh machine design	
12:00-12:30		A. Oishi (NIN)	HE-LHC COR plan and status	FCC-eh COR plan and status	Lunch (Gardenesouge III and LA Café)					Lunch (Gardenesouge III and LA Café)					P. Campare (NIN)	Summary FCC-eh machine design
12:30-13:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
13:00-13:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
13:30-14:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
14:00-14:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
14:30-15:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
15:00-15:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
15:30-16:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
16:00-16:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
16:30-17:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
17:00-17:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
17:30-18:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
18:00-18:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
18:30-19:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
19:00-19:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
19:30-20:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
20:00-20:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
20:30-21:00		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
21:00-21:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	
21:30-22:30		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		Lunch (Gardenesouge III and LA Café)		P. Campare (NIN)	Summary FCC-eh machine design	

- civil engineering
- electricity
- ventilation
- logistics
- transport

All sessions as input for review

- cryogenics

D. Delikaris

- operation
- reliability
- safety

Ll. Miralles

Summary of IO related parallel sessions and posters (J. Osborne, 15')

Friday

Poster list in annex.

Conceptual Design Report

1 - PHYSICS

Physics opportunities across all scenarios

2 Hadron Collider Summary

4 Lepton Collider Summary

6 High Energy LHC Summary

3 - Hadron Collider Comprehensive

Accelerator Injectors Technologies

Infrastructure Operation Experiment eh

5 - Lepton Collider Comprehensive

Accelerator Injectors Technologies

Infrastructure Operation Experiment

7 - High Energy LHC Comprehensive

Accelerator Injectors Infrastructure

Refs to FCC-hh, HL-LHC, LHeC

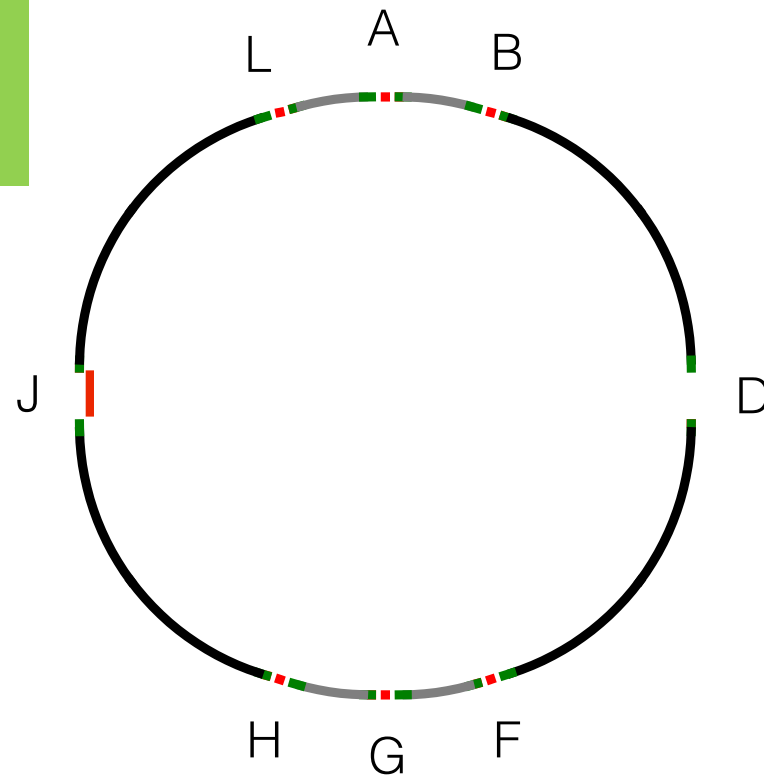
- Documents the performed studies
- Material to support the baseline concepts
- A basis for the next phase
- Highlights remaining work
- Lists alternatives
- ...

Concise description of main concepts and key points

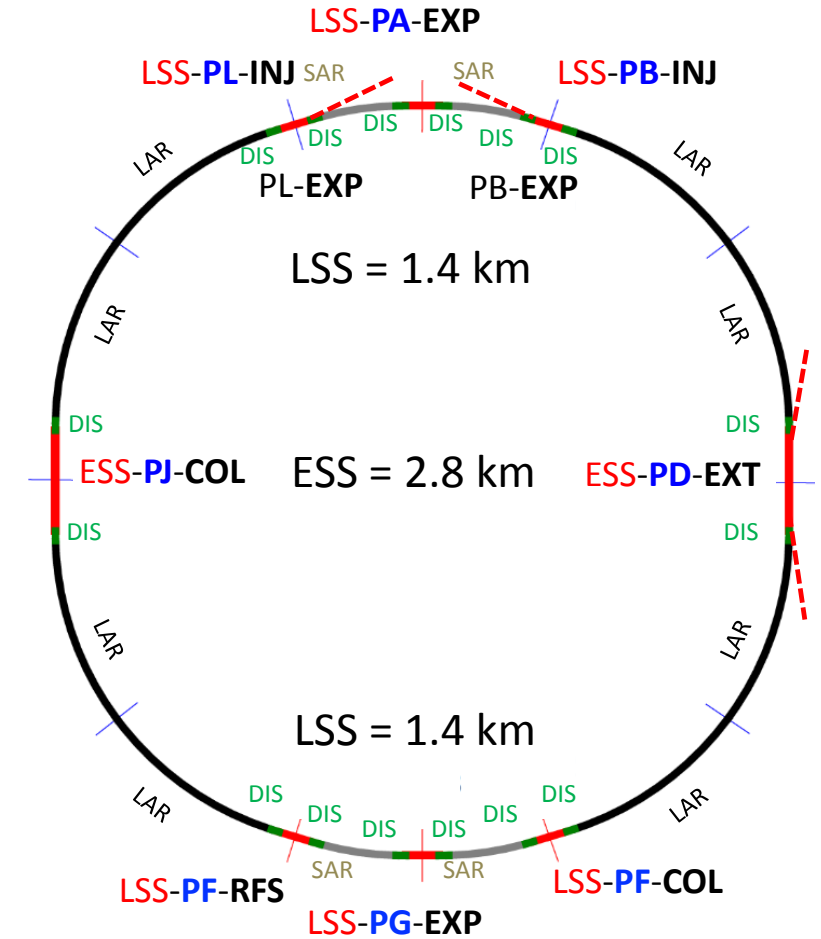
New layout baseline

New features include:

- Overall length 97.75 km
- Injections upstream side experiments
- Larger distances A-B, L-A (F-G, G-H) (altered footprint choices)



A. Langner, D. Schulte



J. Gutleber

Taking this layout as fixed
(for CDR preparation)

New footprint baseline

Alignment Shafts Query

Choose alignment option

Tunnel elevation at centre: 322mASL

Grad. Params

Azimuth (°): -23.5
 Slope Angle x-x(%): 0.3
 Slope Angle y-y(%): 0.08

LOAD **SAVE** **CALCULATE**

Alignment centre
 X: 2499941 Y: 1107760

	CP 1	CP 2
	Angle	Depth
LHC	37°	49m
SPS		121m
TI2		121m
TI8		51m

Alignment Location

Geology Intersected by Shafts Shaft Depths

Point	Actual	Shaft Depth (m)			Geology (m)		
		Molasse SA	Wildflysch	Quaternary	Molasse	Urgonian	Limestone
A	152	0	0	0	152	0	0
B	121	0	0	26	95	0	0
C	127	0	0	44	83	0	0
D	205	66	0	40	100	0	0
E	89	0	0	89	0	0	0
F	476	0	0	49	427	0	0
G	307	0	0	73	234	0	0
H	266	0	0	0	266	0	0
I	198	0	0	11	187	0	0
J	248	0	0	1	247	0	0
K	88	0	0	70	18	0	0
L	172	0	0	89	83	0	0
Total	2449	66	0	492	1892	0	0

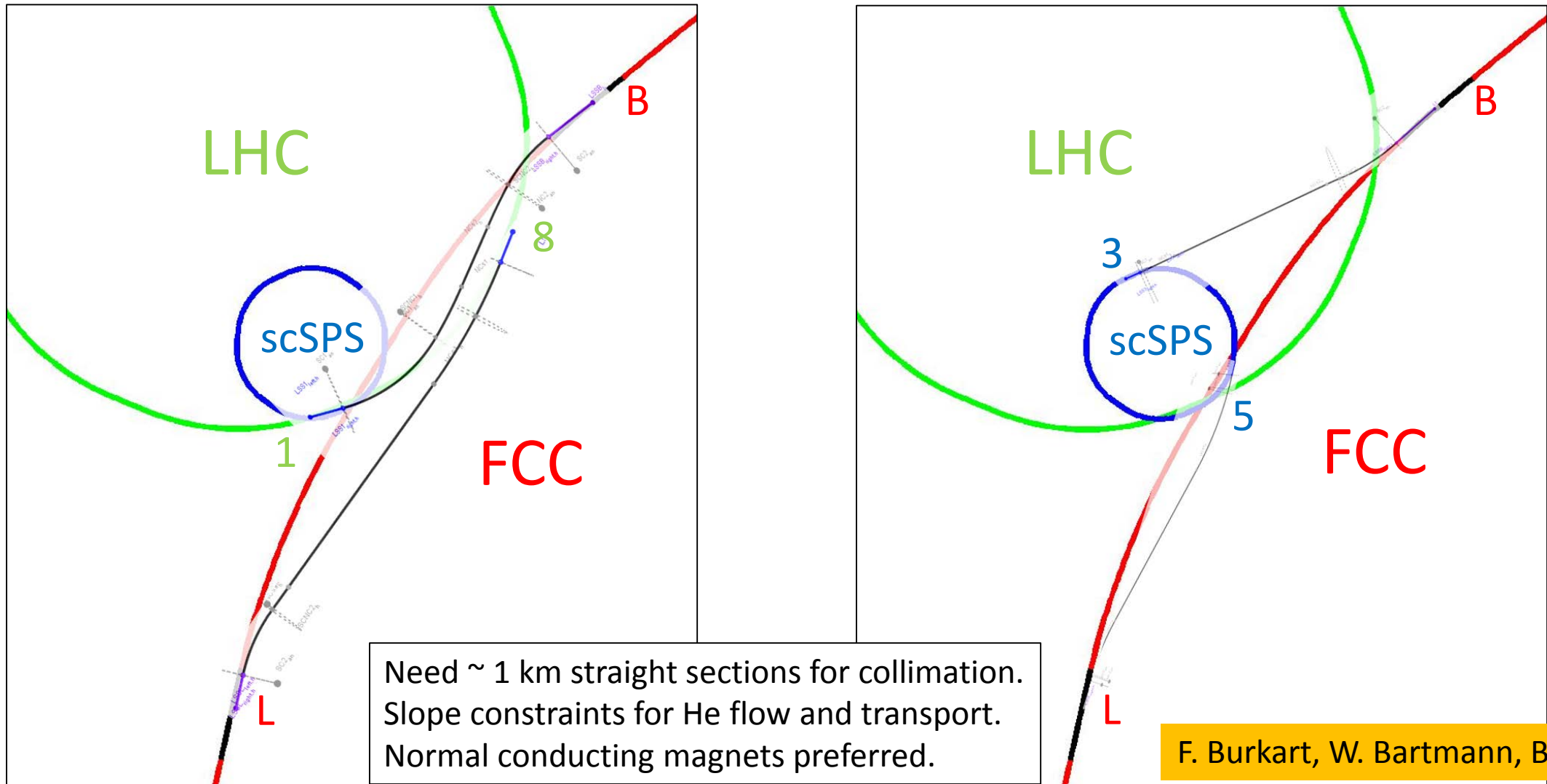
Alignment Profile

J. L. Stanyard

Thursday 8:30: Civil engineering optimisation and design development (J. L. Stanyard)



Beam Transfer from LHC and scSPS



F. Burkart, W. Bartmann, B. Goddard

Main implementation characteristics

FCC tunnel	2017 values	2016 values ^{**)}
Sum of depths at all points [m]	2449 ^{*)}	3211
Deepest shaft [m]	476 (F)	392 (F)
Limestone [%]	5.5	13.5
Moraine [%]	4.7	-

*) Based on a „shallow“ option, crossing Lake Geneva in moraine (positive indications on feasibility and cost efficiency; water exchange in layers surrounding the tunnel (radiation impact) yet to be studied.

**) Former 100 km intersecting version („option 2a“)

Beam transfer [km]	SC part (6 T)	NC part (2 T)	Straight	Total length
LHC_1 → FCC_B	2.4	1.4	0.9	4.7
LHC_8 → FCC_L	1.1	2.4	3.6	7.1
scSPS_3 → FCC_B	-	1.3	3.0	4.3
scSPS_5 → FCC_L	-	2.5	2.8	5.3

Annotations on footprint baseline

It conceptually works (limestone, shaft depths, surface locations, beam transfer).

Explore potential from inclined access tunnels, of displacing or suppressing specific shafts, or to use different techniques for lots to be delivered at different times.

Need to collect more information

- on geological conditions (extend data area, in-situ exploration);
- up-to-date status of areas (constructed, protected) and their evolution;
- legal requirements and constraints (proximity, noise, integration);
- cost of elements (tunnels, shafts, roads, ...).

Many constraints in a densely populated area, with interesting geology and topology.

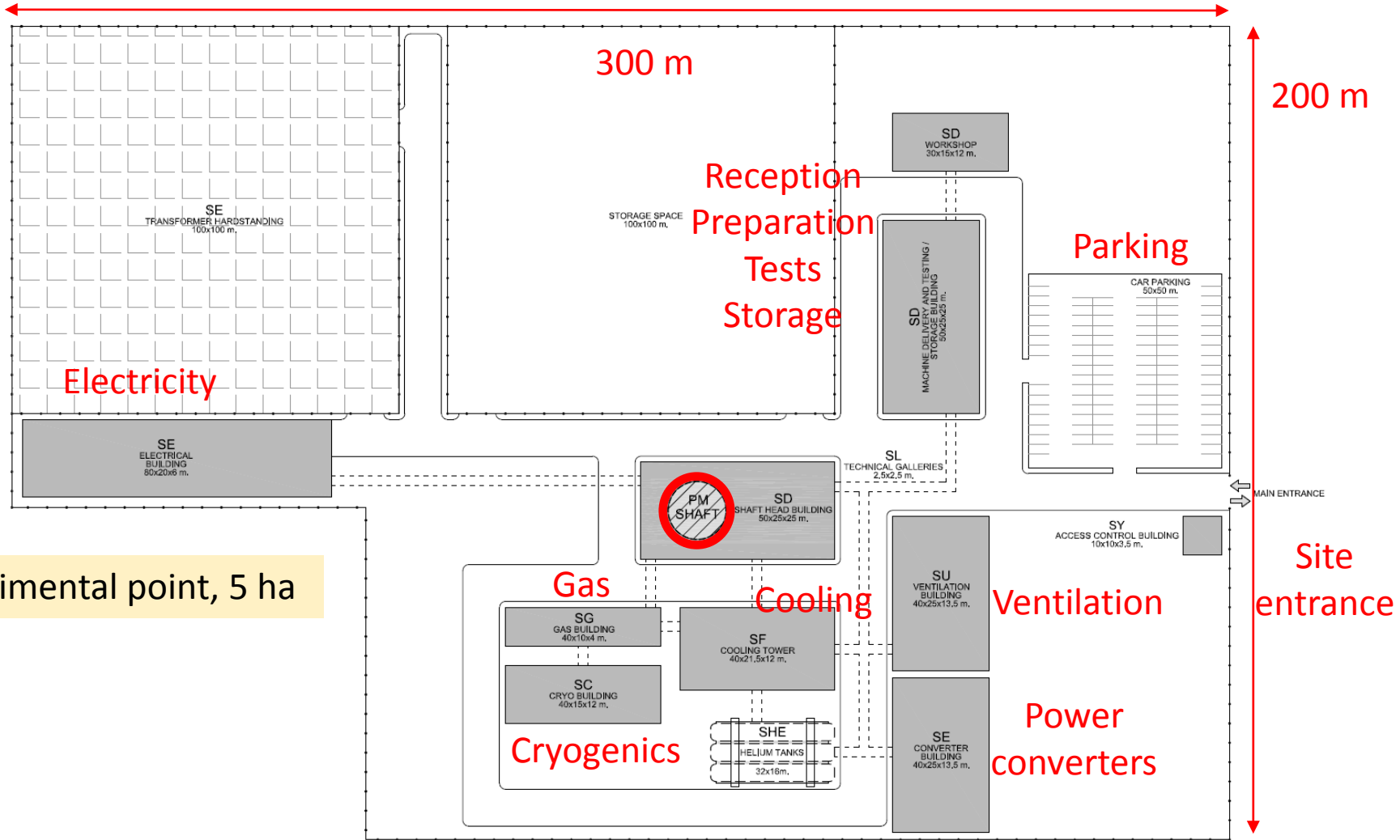
Many design criteria (partly contradicting) – looking for „optimum“.

Geological design tool helps enormously – still time-intensive process.

Great interest to have more automated tool which optimises footprint to chosen criteria.

Still much work for civil engineering, to elaborate options and methods and check details.

Surface buildings

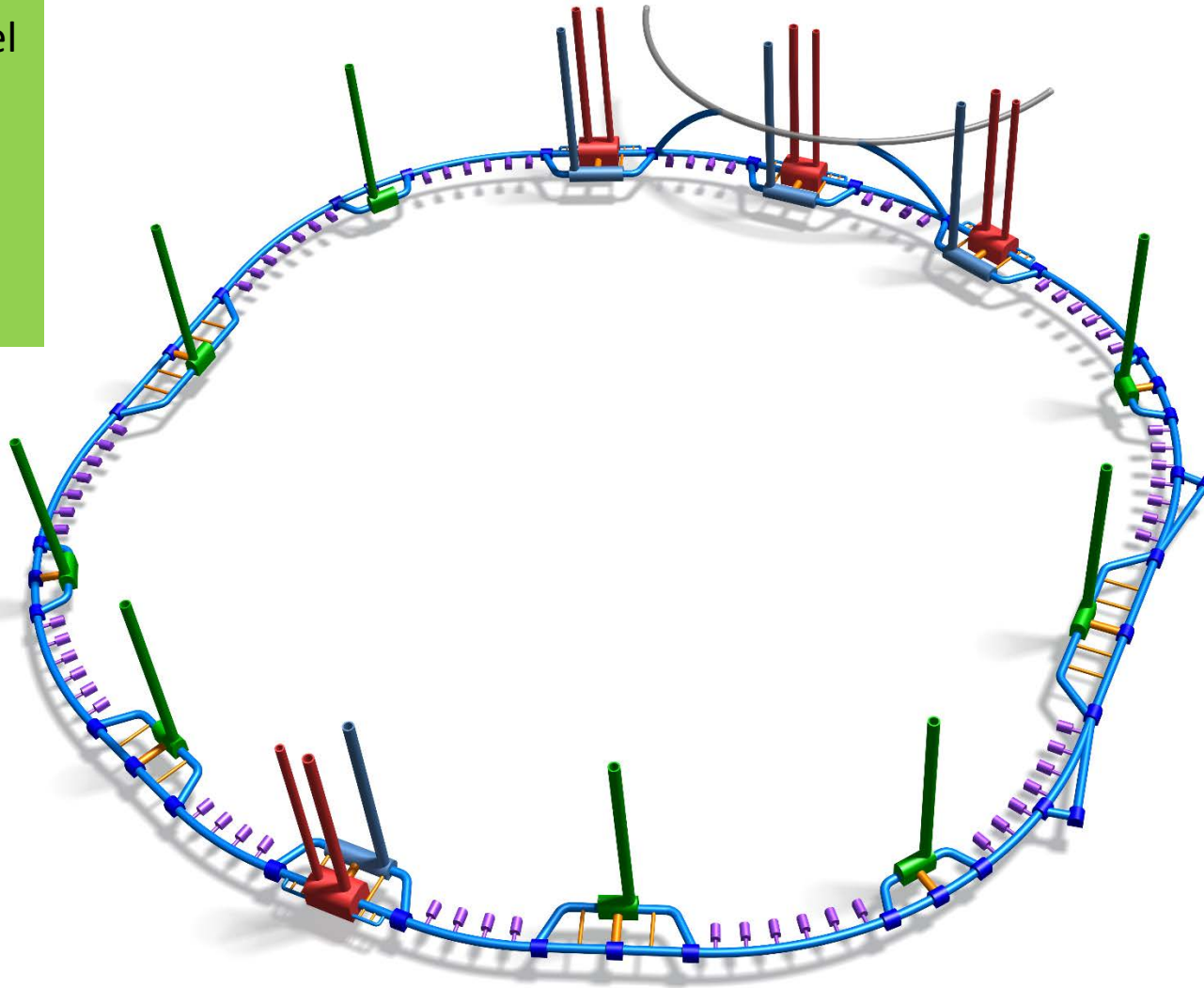


Non-experimental point, 5 ha

„Generic layout“, modelled after LHC (partly scaled).
Detailed requirements to be elaborated.

Overall schematic 3D view not to scale

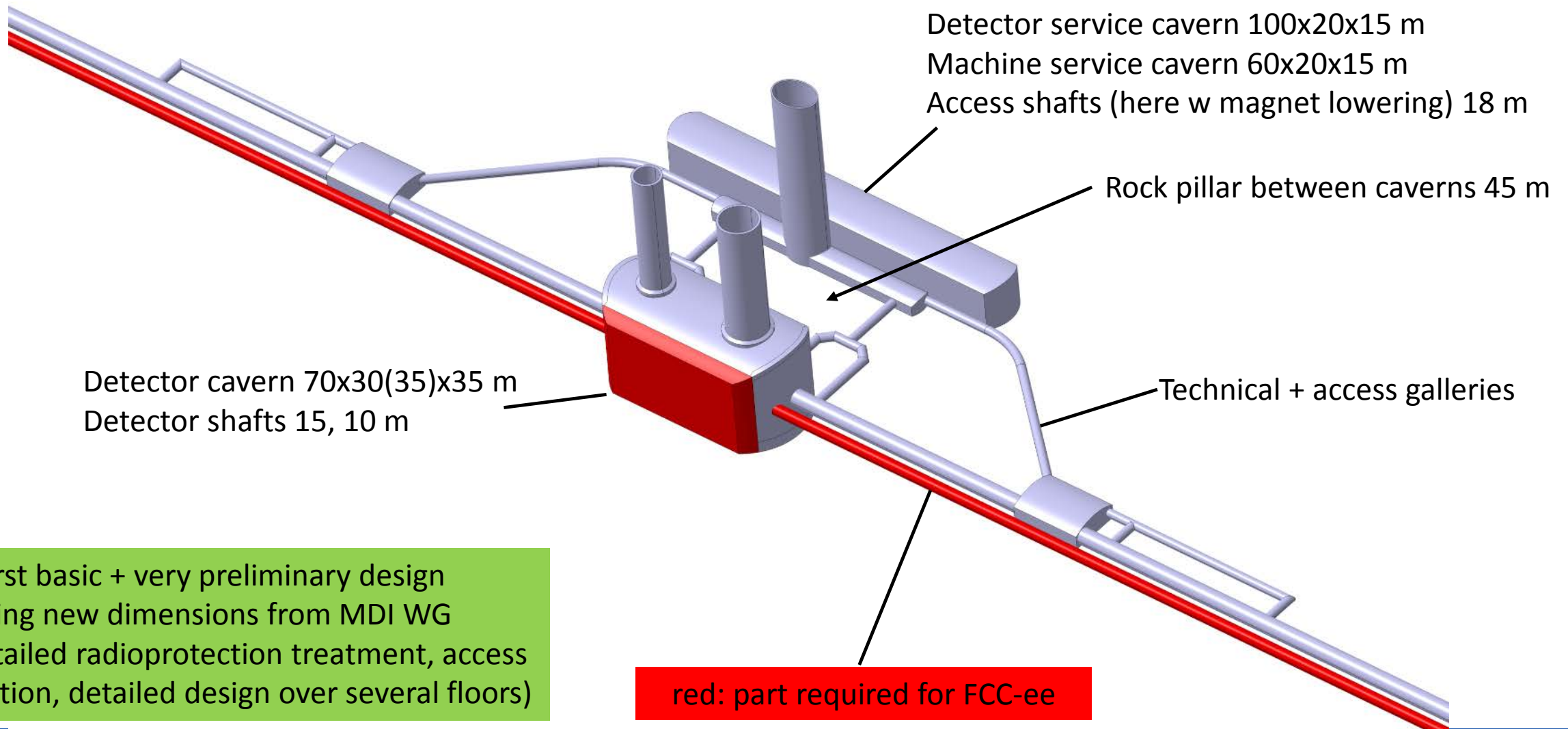
Single tunnel model updated with all main features known up to now (w/o FCC-ee enlargements)



Colour code:

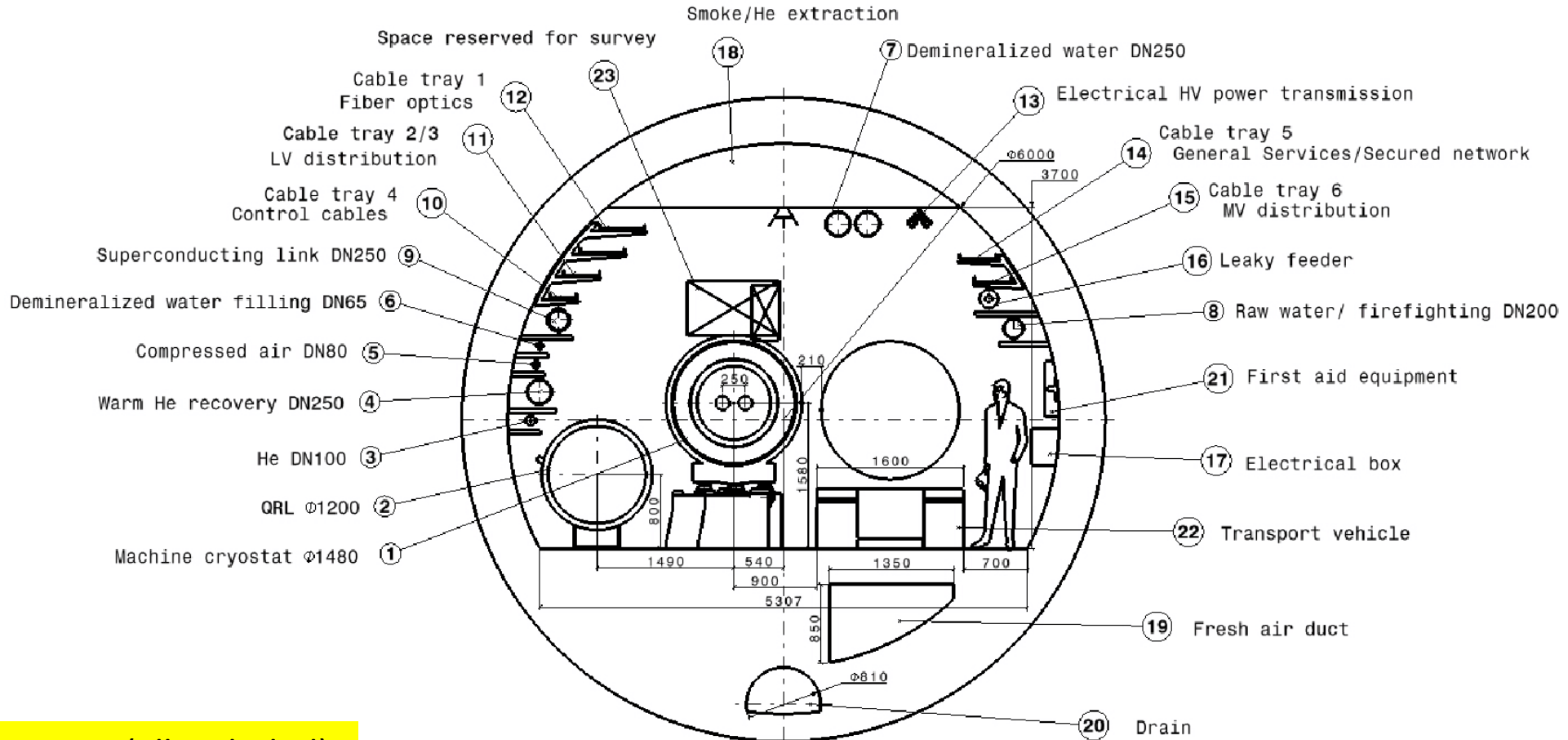
- Machine tunnels + bypass galleries
- Detector caverns + shafts
- Service caverns + access shafts
- Electrical alcoves
- Connection tunnels

Underground structures



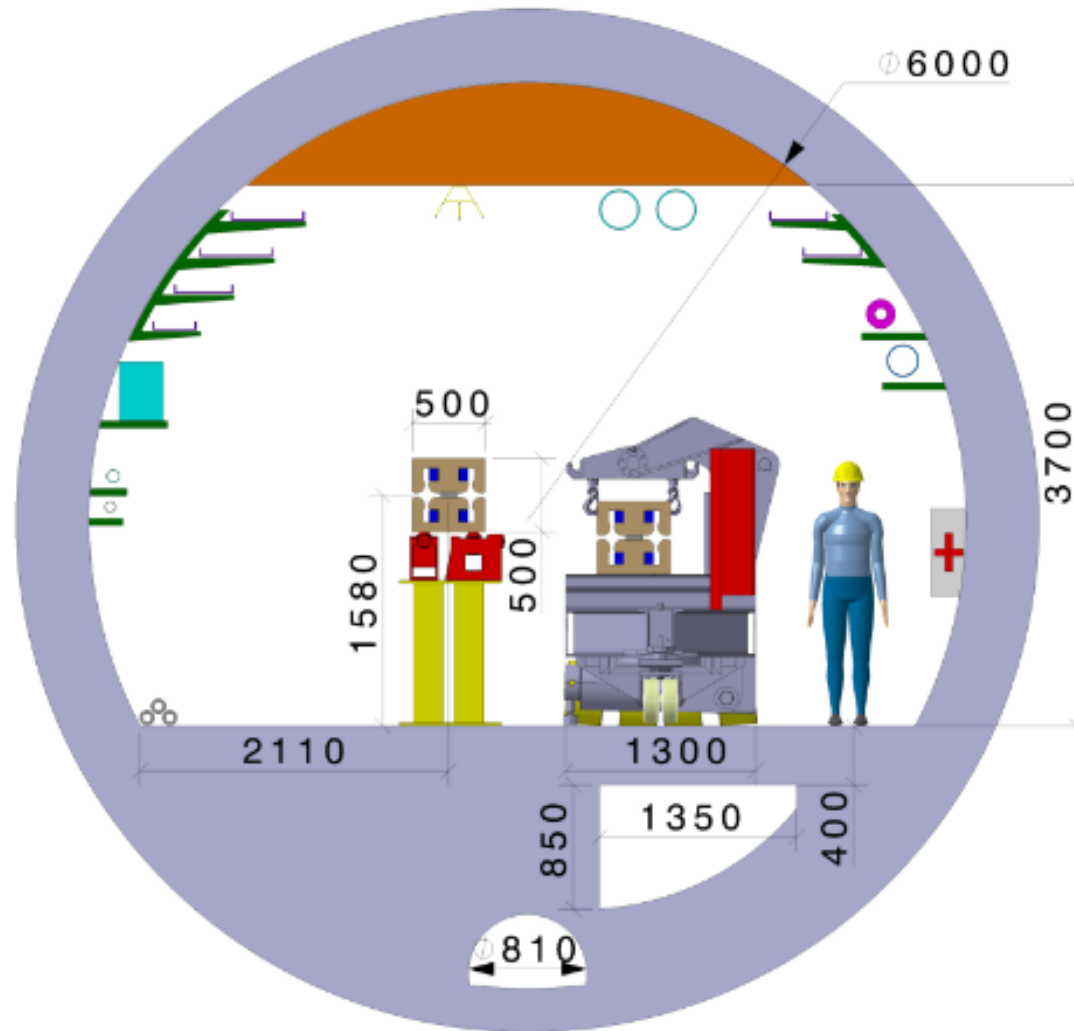
First basic + very preliminary design using new dimensions from MDI WG (w/o detailed radioprotection treatment, access optimisation, detailed design over several floors)

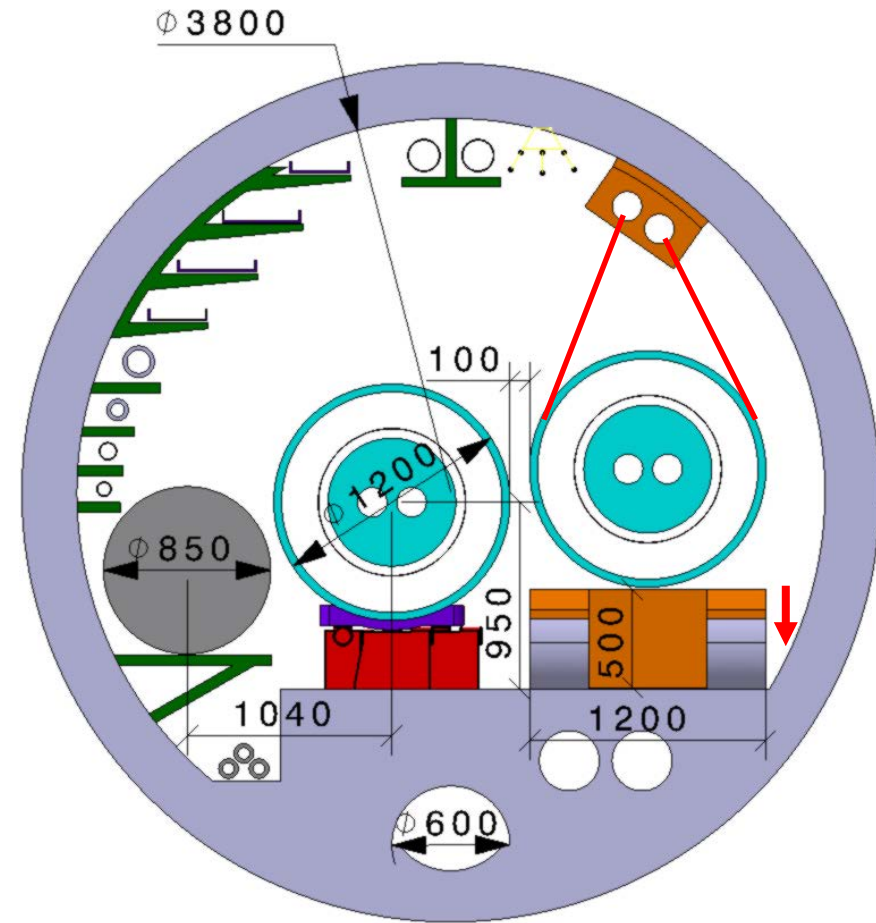
Tunnel cross section, FCC-hh



Magnets OD 1480 m (all included)
 QRL OD 1200 mm (all included)

Tunnel cross section, FCC-ee





No civil engineering

Same beam height as LHC

→ Magnets OD ca. 1200 m (all included) – study in //

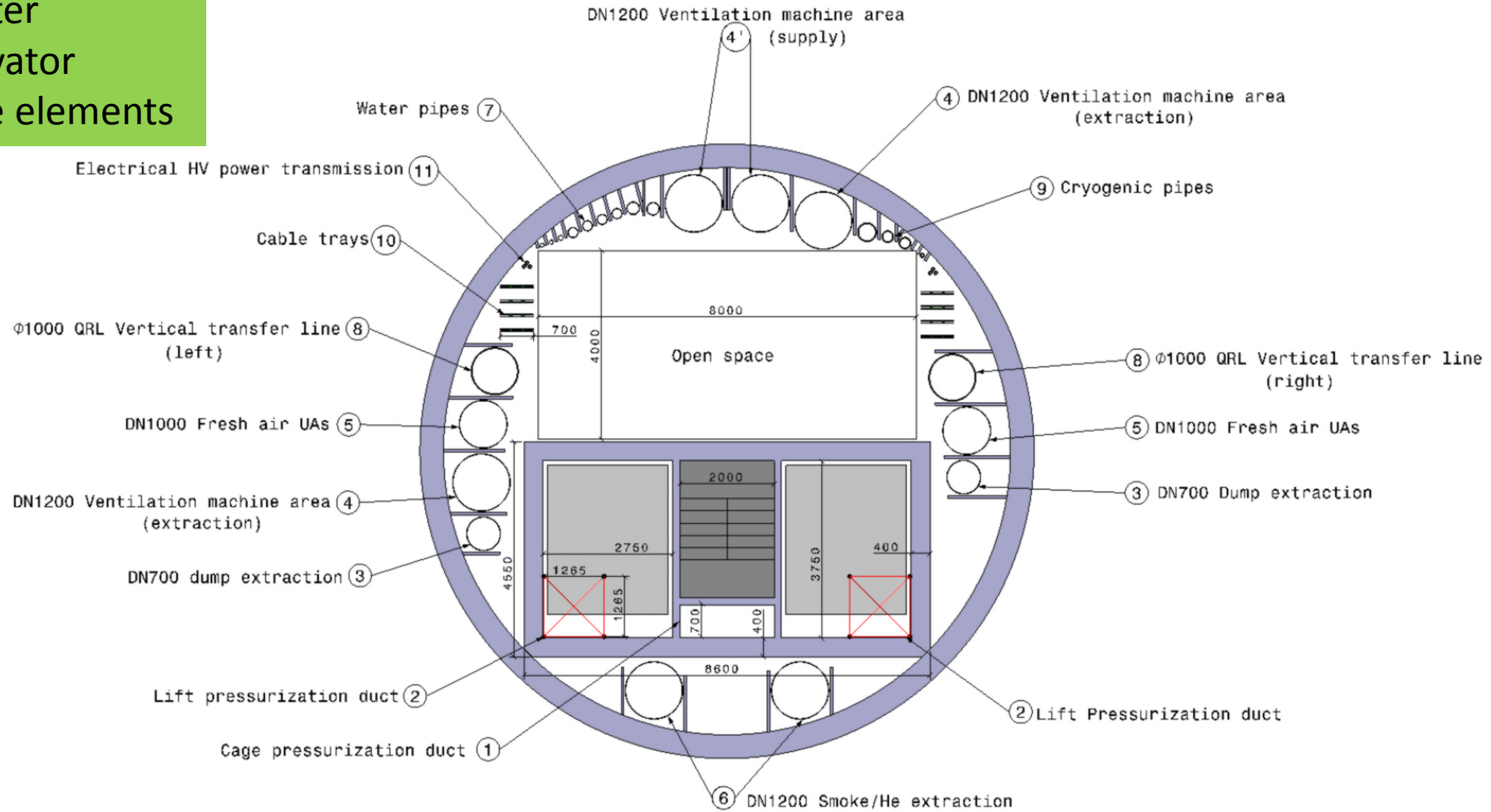
QRL (sector shorter than at FCC) OD ca. 850 mm (all included)

Re-routing of services above the cryogenics service module not yet studied

Magnet suspended during „handover“ from transport vehicle to installation transfer table

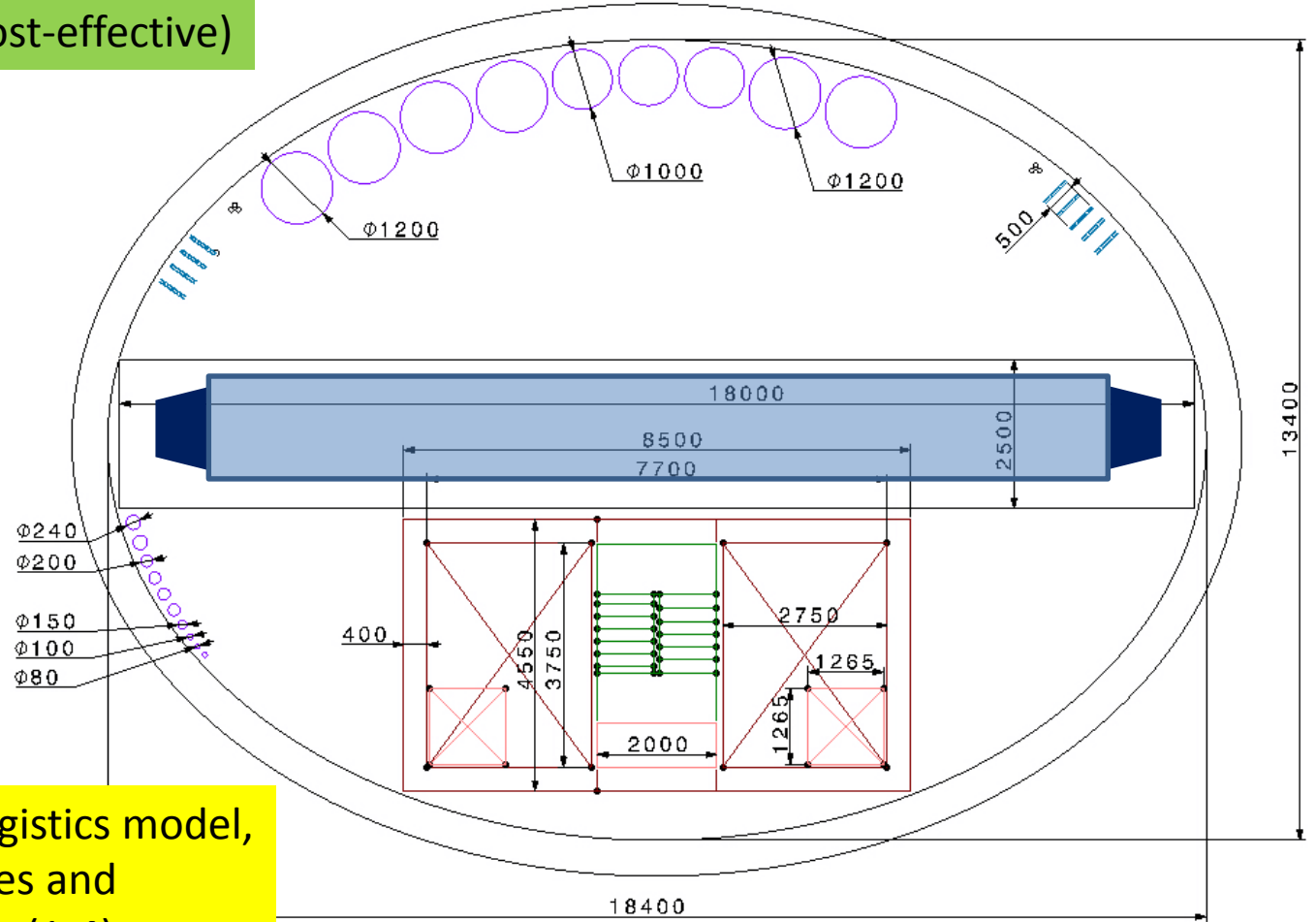
Shafts

Single access shaft per point
 12 m diameter
 double 3 t elevator
 all requested service elements



Shafts (allowing magnet lowering)

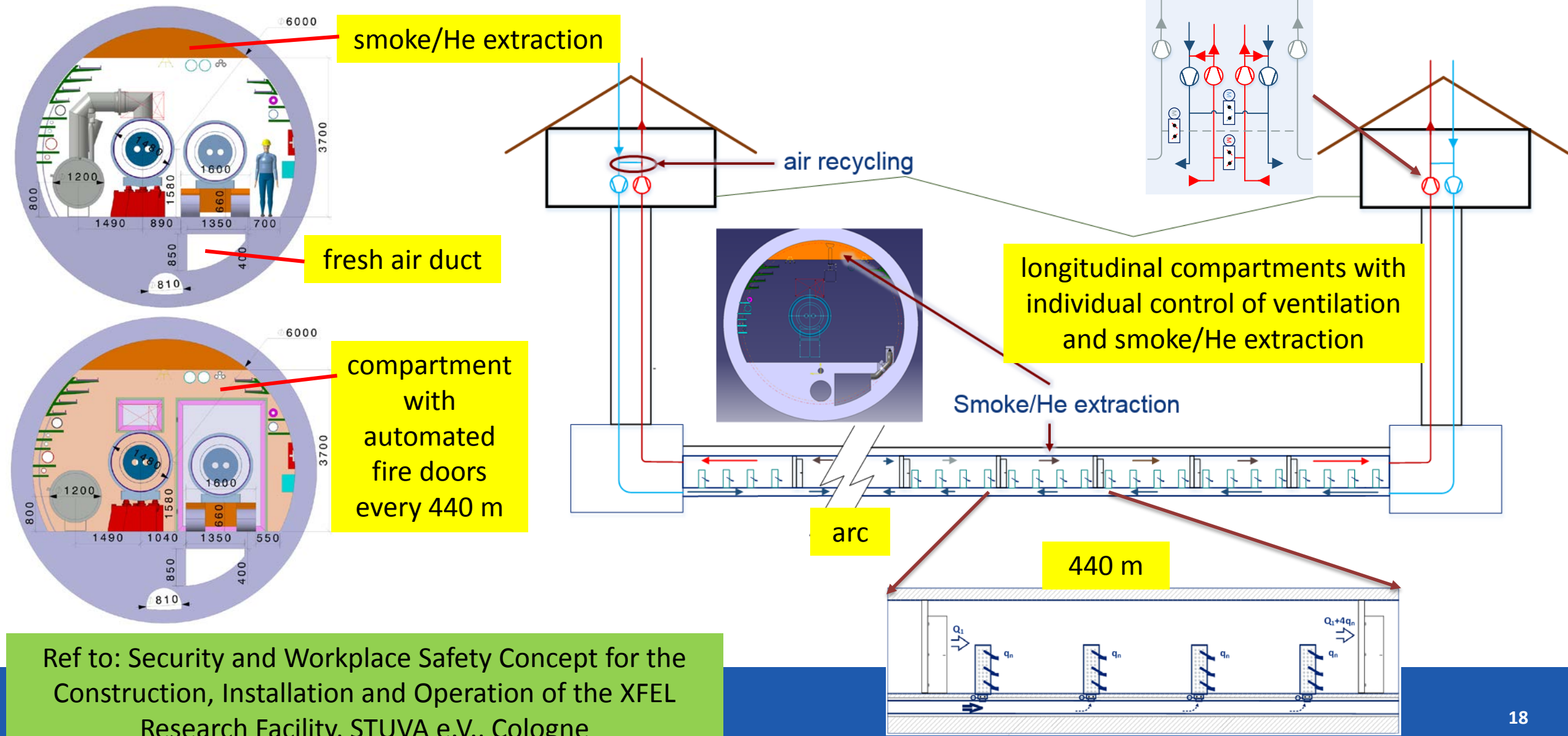
18 m elliptical or round
(whichever will be more cost-effective)



As many as indicated by logistics model, transport capabilities and installation schedule (1-4).

Arc ventilation (working hypothesis for safety concept)

Abnormal conditions considered;
redundant AHUs
(also for smoke/He extraction)



Ref to: Security and Workplace Safety Concept for the Construction, Installation and Operation of the XFEL Research Facility, STUVA e.V., Cologne

Ventilation parameters

Thursday, 9:15: A ventilation system for the FCC (G. Peon)

General input data

Cross section area	17.7 m ²
Max. sector length	10.5 km
Maximum Temperature (running conditions)	32 °C (tbc)
Maximum dew point	12 °C (tbc)

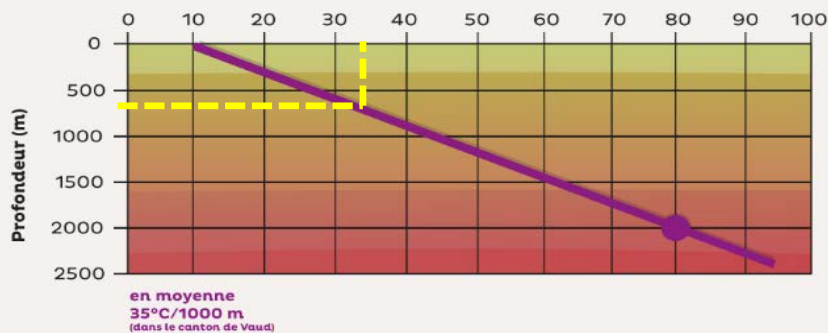
Compartment input data

Number of compartments	24
Compartment length	440 m
Volume Compartment	7788 m ³

Ventilation figures

Normal air flow	2 x 25,000 m ³ /h
Flushing air flow	2 x 50,000 m ³ /h
Air supply points per compartment	4
Air flow per supply point (normal)	520 m ³ /h
Air flow per supply point (flushing)	1041 m ³ /h
Time for complete air renewal	1.8 h
Maximum air speed	0.78 m/s
Cooling capacity in normal operation, $\Delta T=15K$	250 kW
Estimated head loss (supply in flushing)	3300 Pa

Peak tunnel wall temperature (Pre-Alps)



Evolution de la température dans le sous-sol dans les conditions du Plateau suisse. Source S. Catin CREGE

Peak tunnel wall temperature (Pre-Alps)

Estimated heat load to tunnel air (min. 101, ave 177., max. 239 kW/sector) can be cooled by air flow w/o additional cooling. Tunnel wall temperature needs further study (sector average < peak).



- **Conceptual Safety Study**
- Hazard Register
 - Standard best practice – directives, standards, guidelines
 - Identify cases for risk assessment
- Proposal of conceptual approaches for risk-control



- **Technical Safety Study**
- Specific Risk Assessments
 - Prescriptive solutions: strictly rule-based
 - Performance-based: tailor-made solutions to meet safety objectives
- Proposal of detailed technical solutions for risk-control

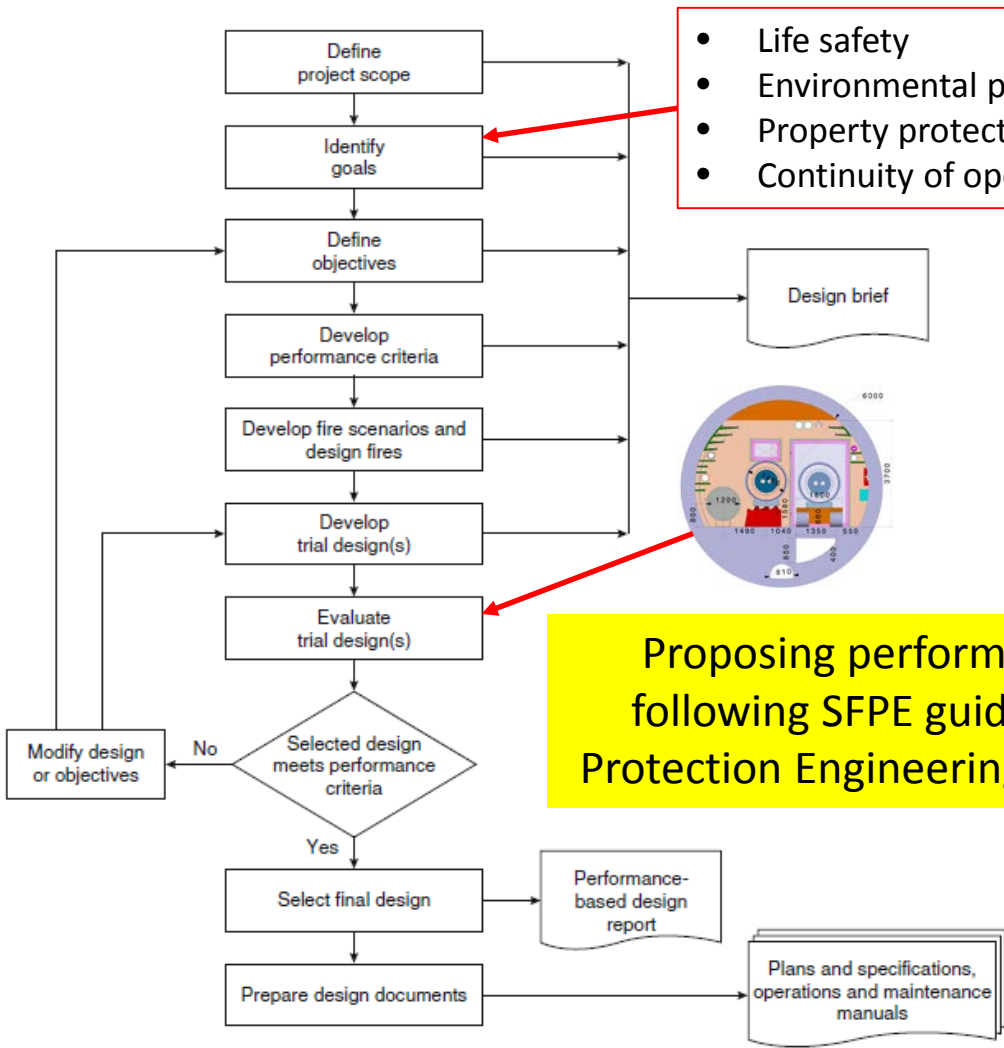
Systematic, ordered collection

Technology

- SC magnets
- Cryogenics
- ...
- Location in the facility
 - Surface
 - Tunnel
 - Cavern
 - ...
- Project Phase
 - Installation
 - Operation
 - Shutdown
 - ...



- Life safety
- Environmental protection
- Property protection
- Continuity of operation



Proposing performance-based analysis, following SFPE guideline - Society of Fire Protection Engineering (not only for fire risks)

Fire safety engineering collaboration

Active on:

WP1 – fire statistics

→ fire losses and cost

WP2 – fire detection and extinguishing

→ fire response (human and robotic)

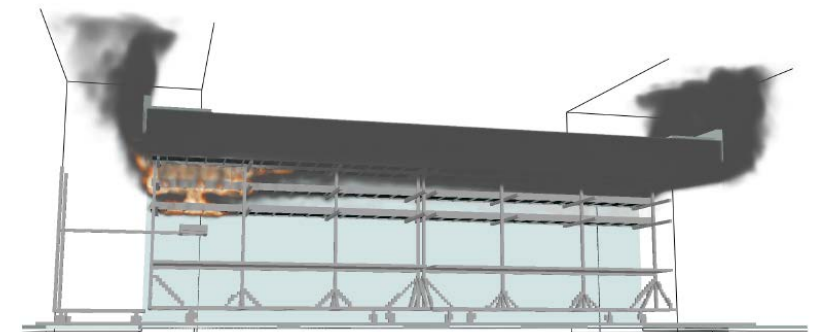
WP3 – fire propagation and its limitation

→ cable fire test @Lund

→ modeling cable tray fires

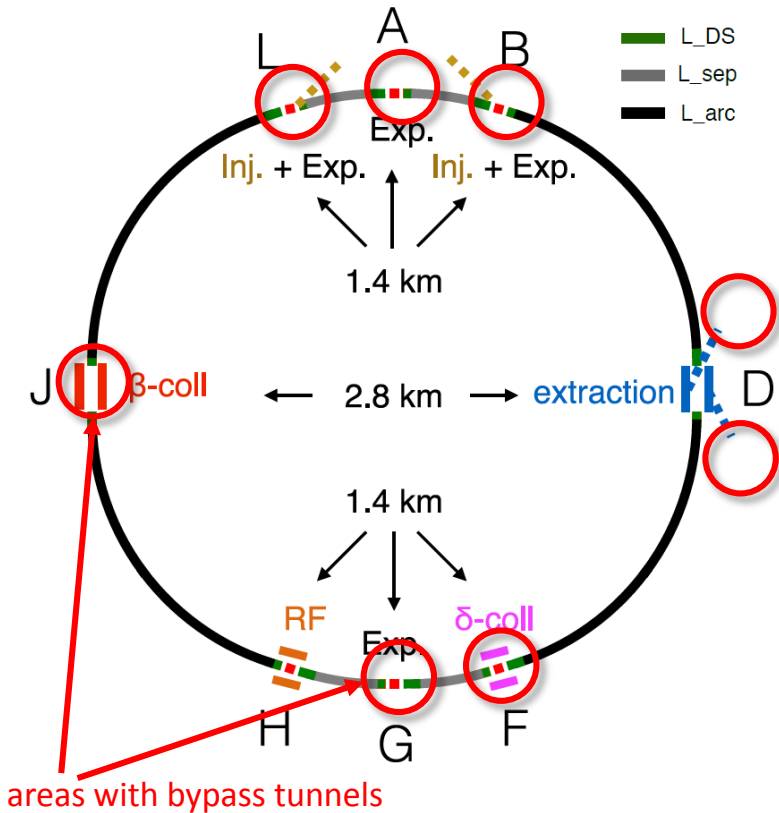
WP4 – evacuation

→ mono-dimensional evacuation model



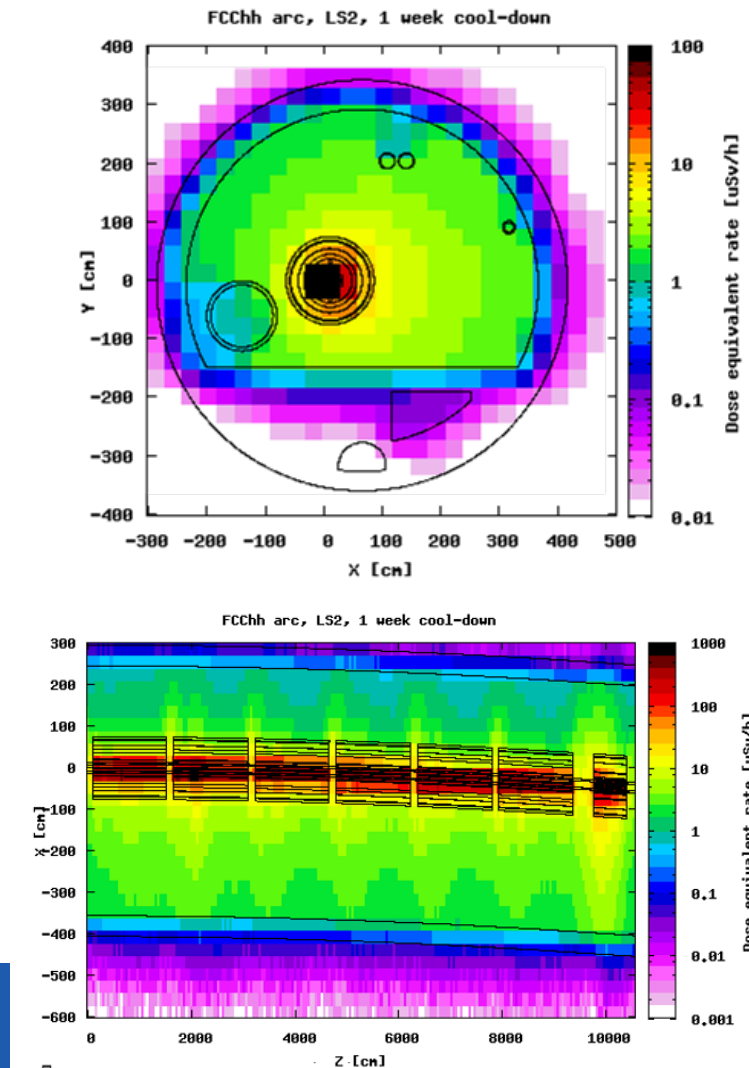
Radioprotection matters

High-radiation areas

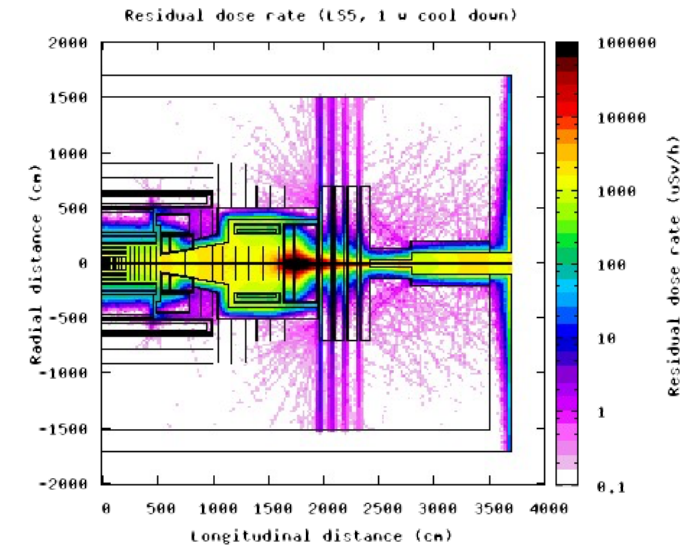


Radiation hazards lists (prompt stray radiation, activated air, X-rays ...)

FCC-hh arc residual dose rate



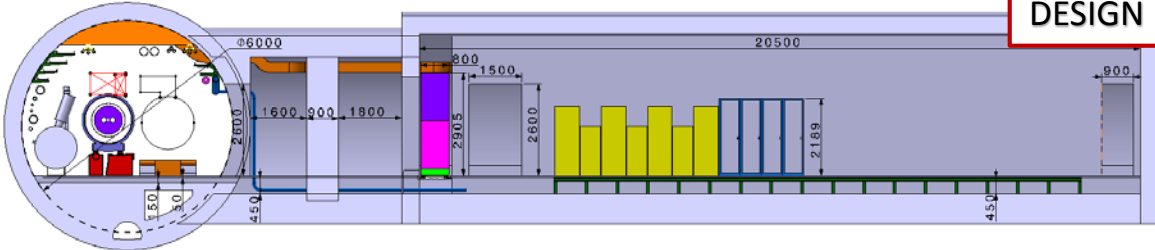
FCC-hh detector residual dose rate



Ultimate, after 5 runs (17.5 ab^{-1})
 1 mSv/h after 1 wk
 High levels in forward HC

Thursday, 16:40: Radioprotection matters (M. Widorski)

DESIGN

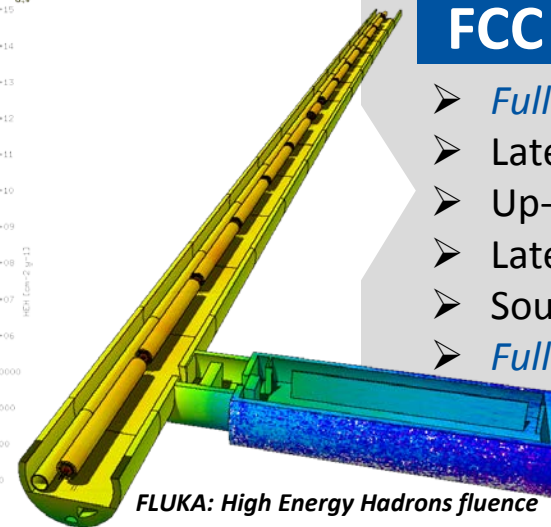


FLUKA

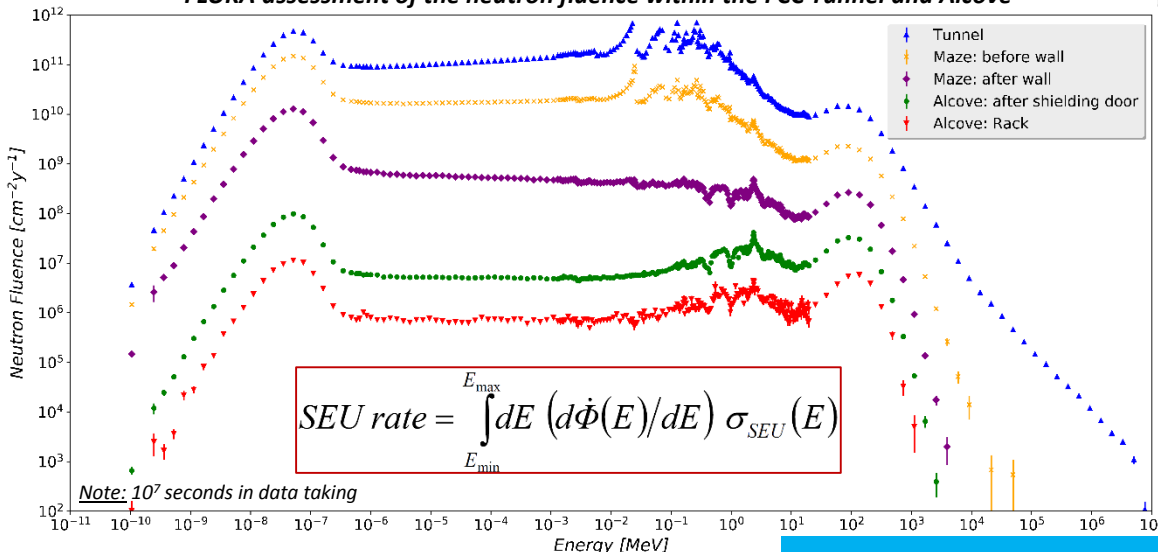


FCC FLUKA model:

- Full arc cell: 12 dipoles + 2 quadrupoles
- Latest layout of *tunnel & alcove* infrastructure
- Up-to-date tentative *gas-density profile*
- Latest design of the *main dipole*
- Source: *Beam-gas interactions @ 50 TeV/c*
- Full particle transport



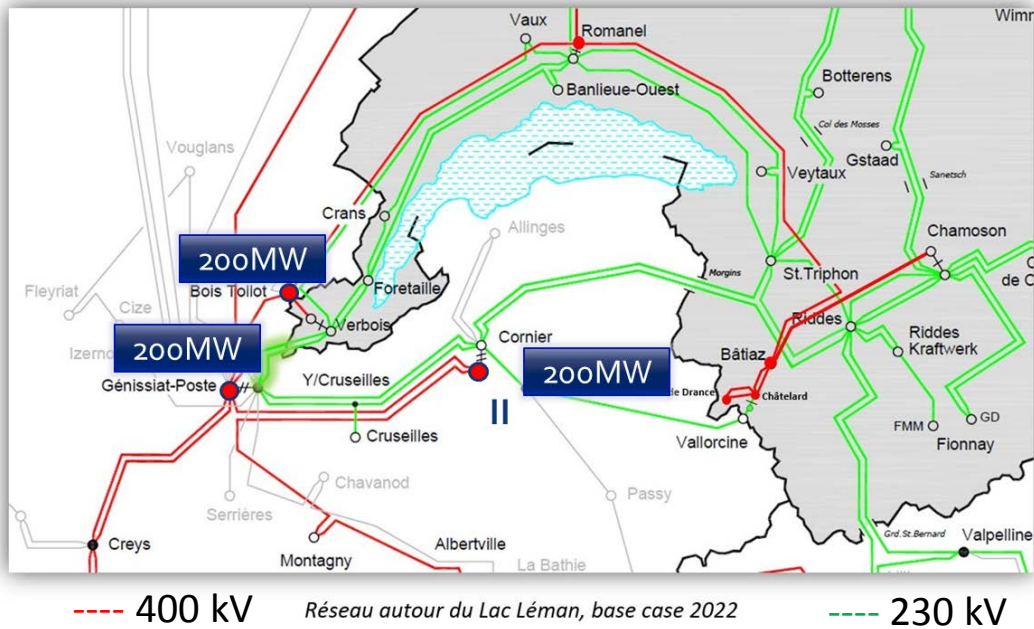
FLUKA assessment of the neutron fluence within the FCC Tunnel and Alcove



Main achievements:

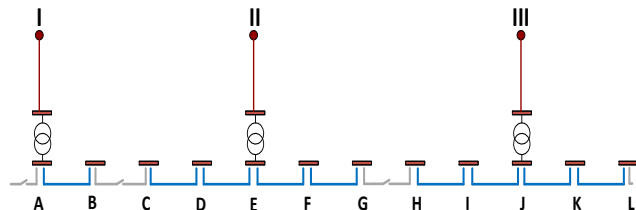
- ✓ *Strong interaction* across many areas of expertise
- ✓ *Design*: FLUKA simulation used for finalising the design of the *tunnel and alcove infrastructure*.
- ✓ *R2E*: assessment of the radiation levels in *critical areas* for electronics:
 - ❑ *Dose* (long term effects): below the magnet (power converter) factor ~ 200 LHC
 - ❑ *High Energy Hadrons* (Single Event Effects):
 - Tunnel: below the magnet (power converter) factor ~ 500 LHC
 - *Alcove*: Fluence factor $\sim 3-4$ LHC RE areas
- ✓ *Qualification requirements* already beyond current availability

Power available at grid level at horizon 2030

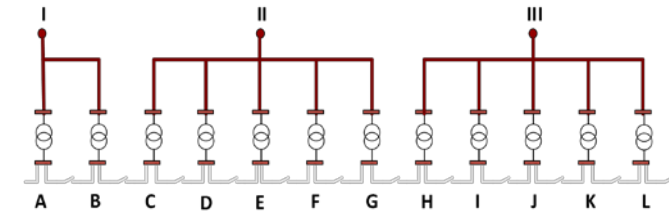


- Power estimates are being updated and appear not to exceed the available power.
- „FCC service level“ to be defined (full availability, degraded modes, redundancy).
- Local energy buffers could cover short (100 ms) network interruptions and increase availability.

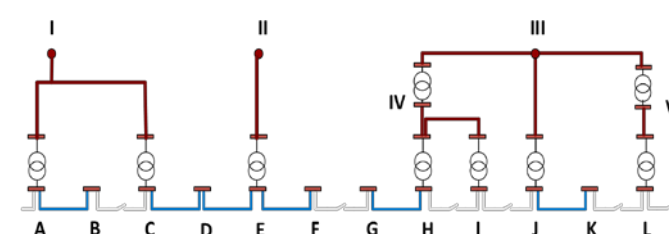
Transmission alternatives



400 kV to nearest FCC point and underground transmission ring

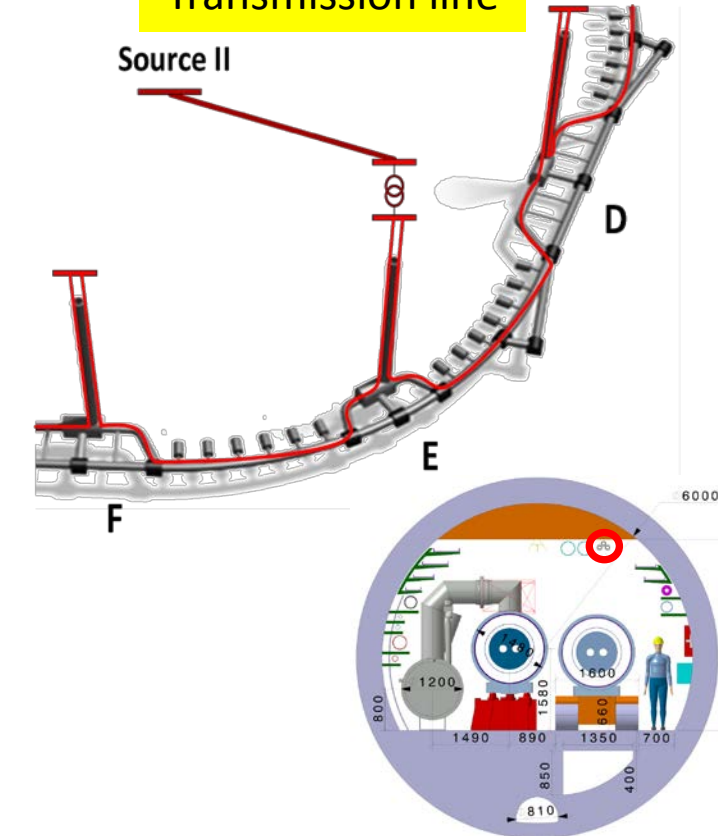


Radial feeding from existing sources



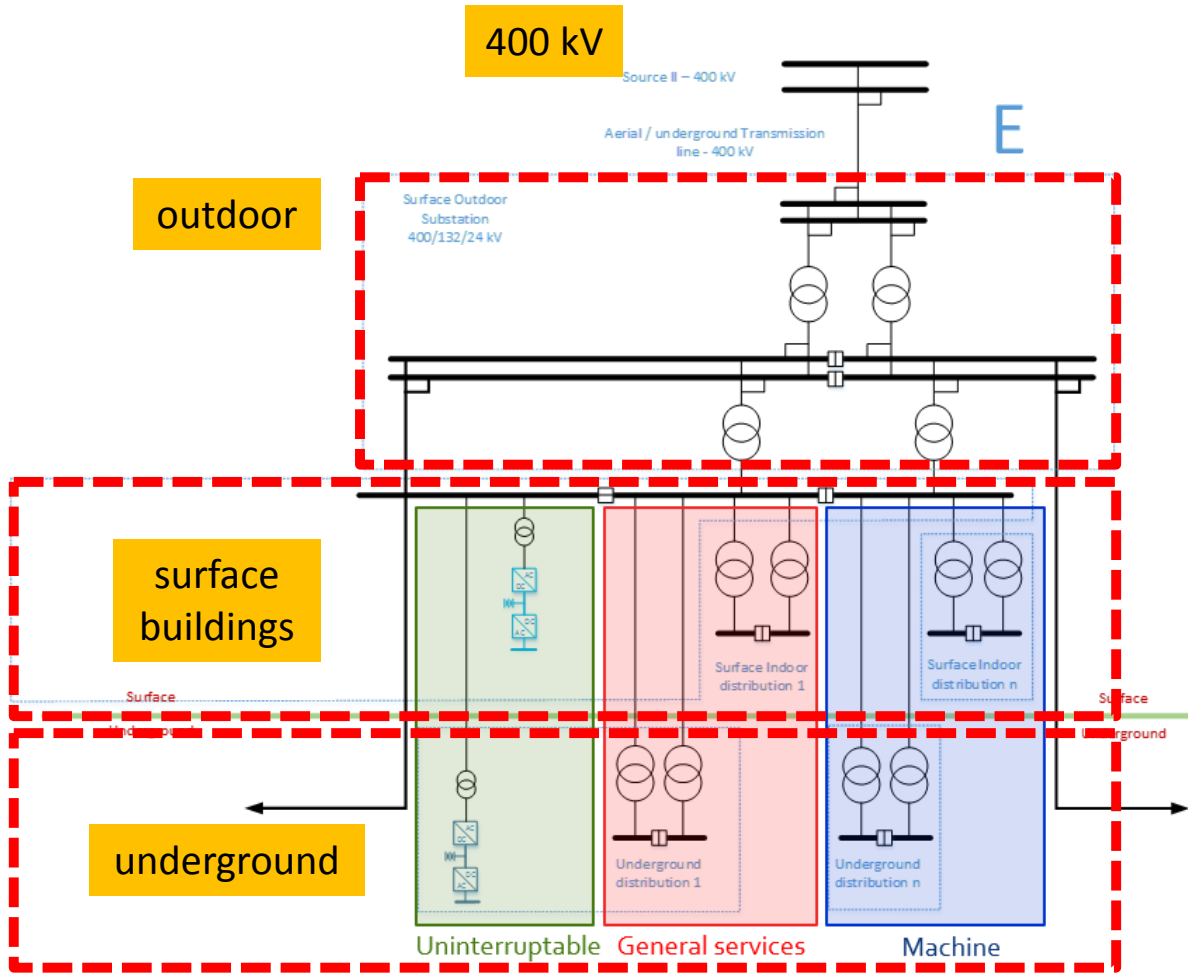
Powering by zones

Transmission line

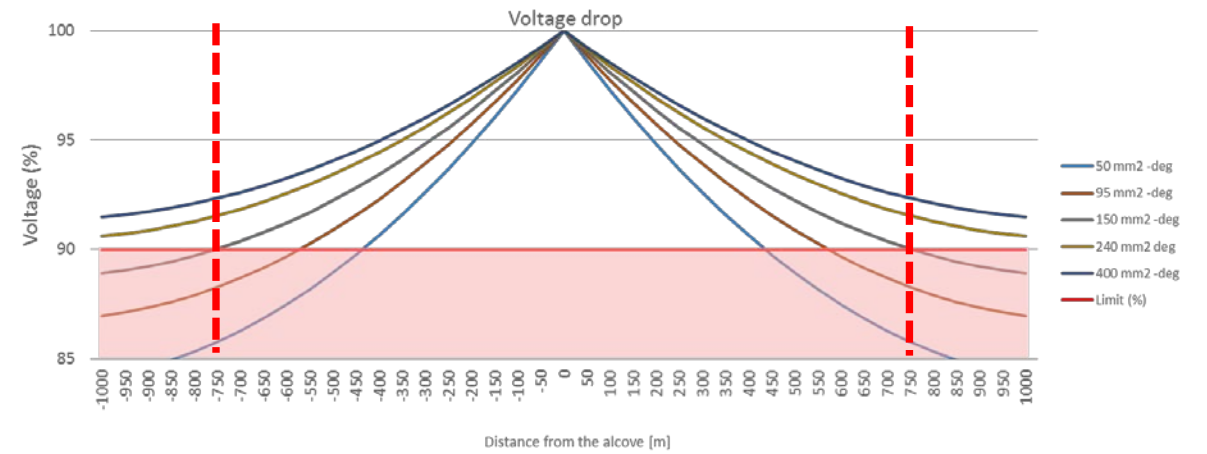


Study ongoing with cable company
Comparative study NC/SC foreseen.

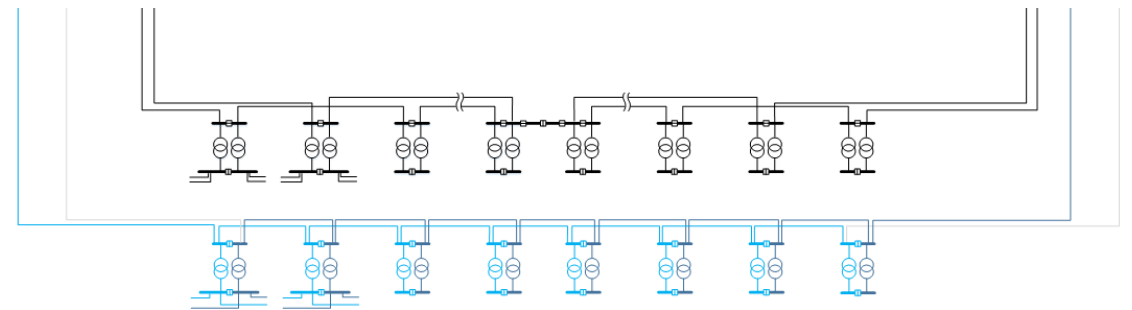
Nominal supply configuration



Voltage drop along arcs and need for alcoves



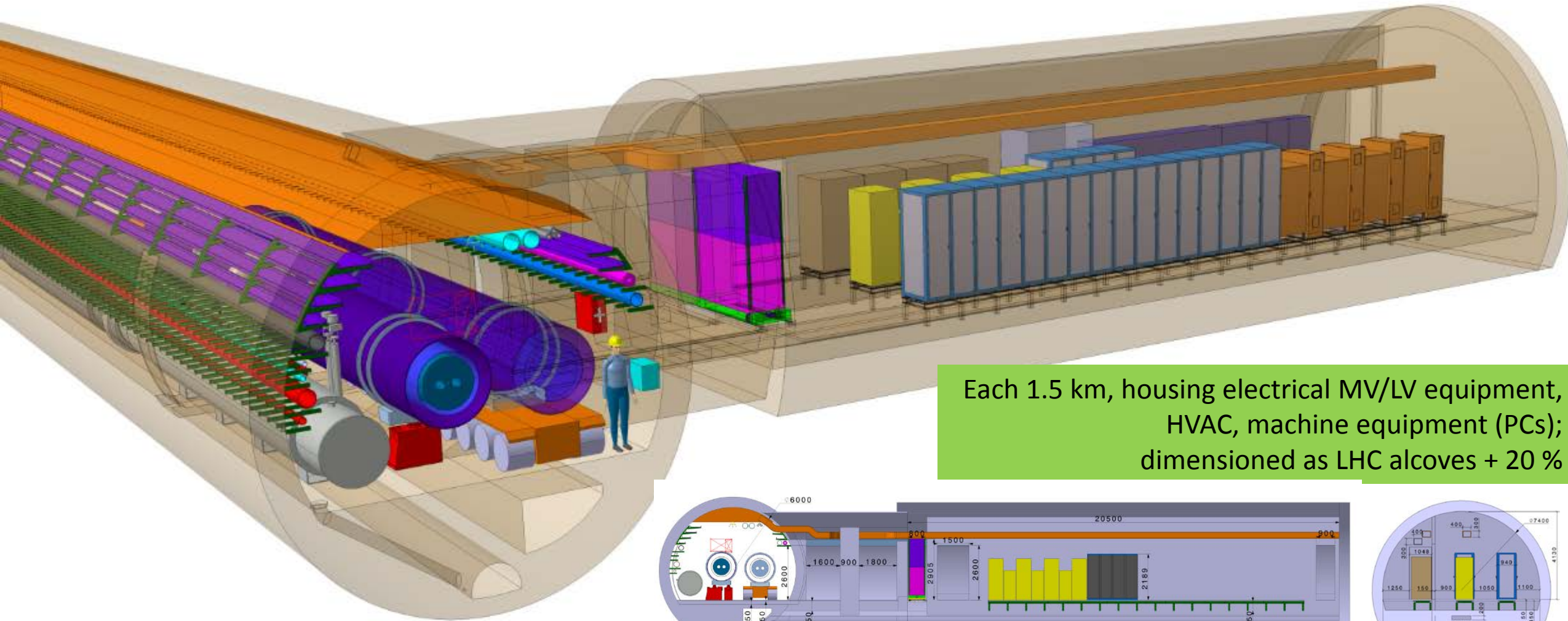
Long arc electrical distribution scheme



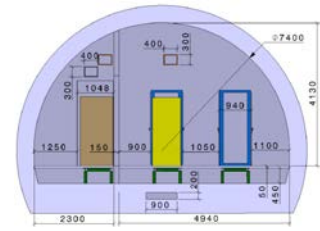
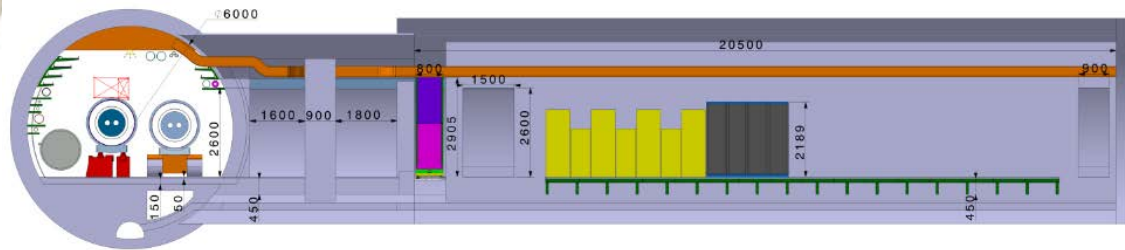
Other design principles:

- Redundancy at all levels and on each equipment
- Limit underground installation of active components

Alcoves



Each 1.5 km, housing electrical MV/LV equipment, HVAC, machine equipment (PCs); dimensioned as LHC alcoves + 20 %



New collaboration with Fraunhofer Institute for material flow and logistics (FIML, Dortmund)  **Fraunhofer**

IML

on several work packages:

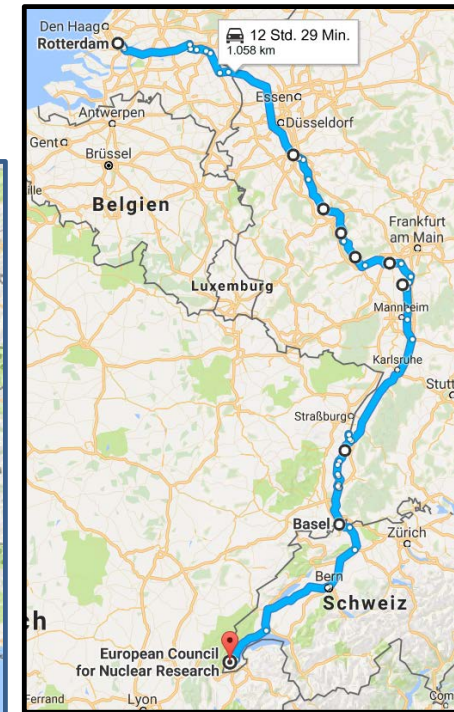
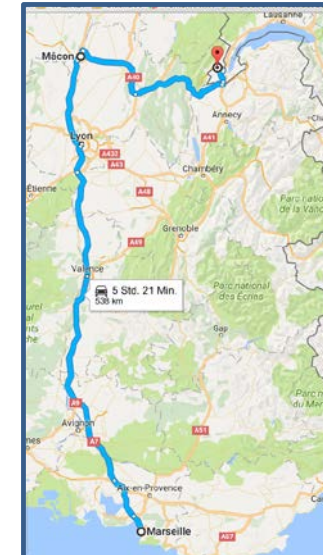
- 1) Design and evaluation of global supply chains for large and heavy components.
- 2) Logistics concept for storage, assembly, testing and handling of cryomagnets.
- 3) Vehicle concept for underground transportation and handling of cryomagnets.

1) Supply chain – investigating and assessing ...

- Transport options (seaship, barge/truck, ...)
- Constraints (road size, maximum weight, road blockage)
- Transport enclosures (non-standard containers, special handling equipment)
- Maximum tolerable g-forces during transport and loading, maximum tilt angles

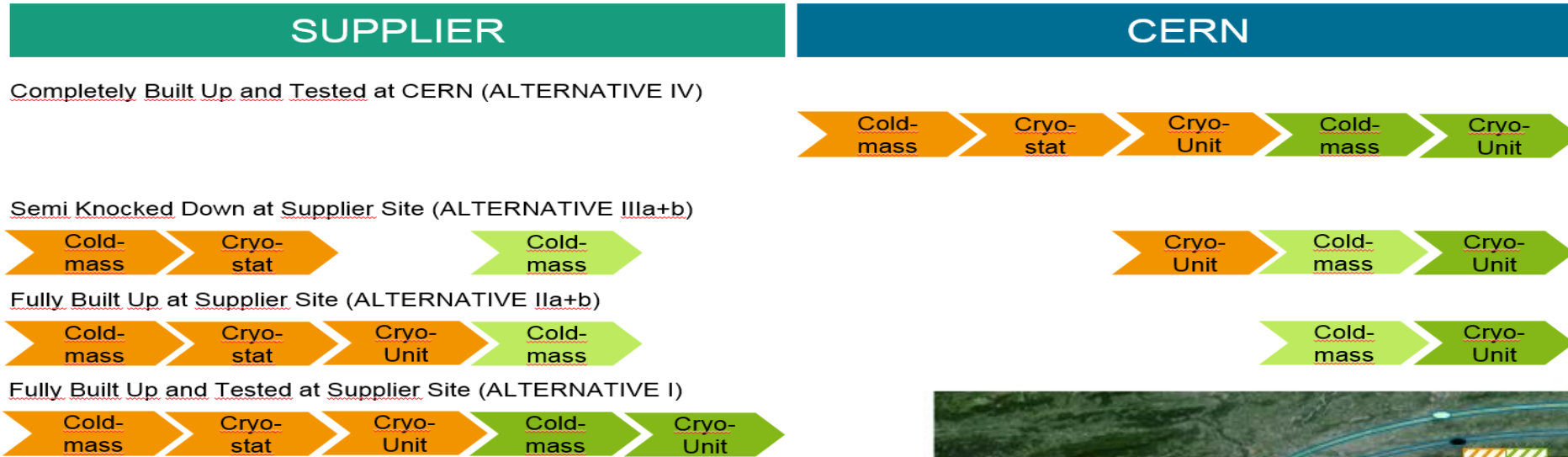
3) Vehicle

- Rail vs wheel-based
- Track guidance (optical/wire/marker) vs sensor based free navigation
- Ideally covering/compatible with other transport needs
(other equipment, personnel, remote reconnaissance/interventions)

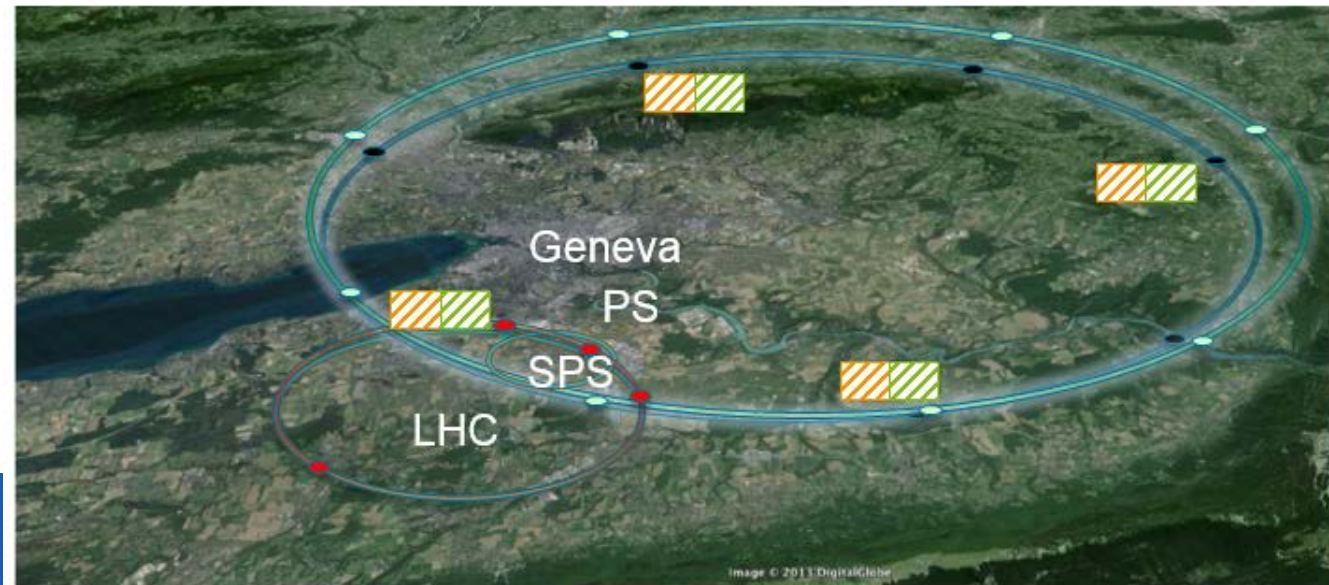


2) Assembly concept

- Assess benefits and drawbacks of various scenarios



- Study required number of assembly and testing sites (amount of personnel, traffic, transport means, quality assurance, ...)



Thursday:

13:30: Towards a conceptual design for FCC cryogenics (L. Tavian)

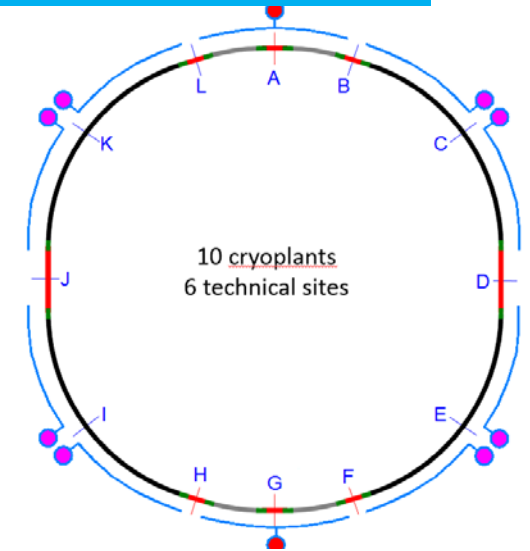
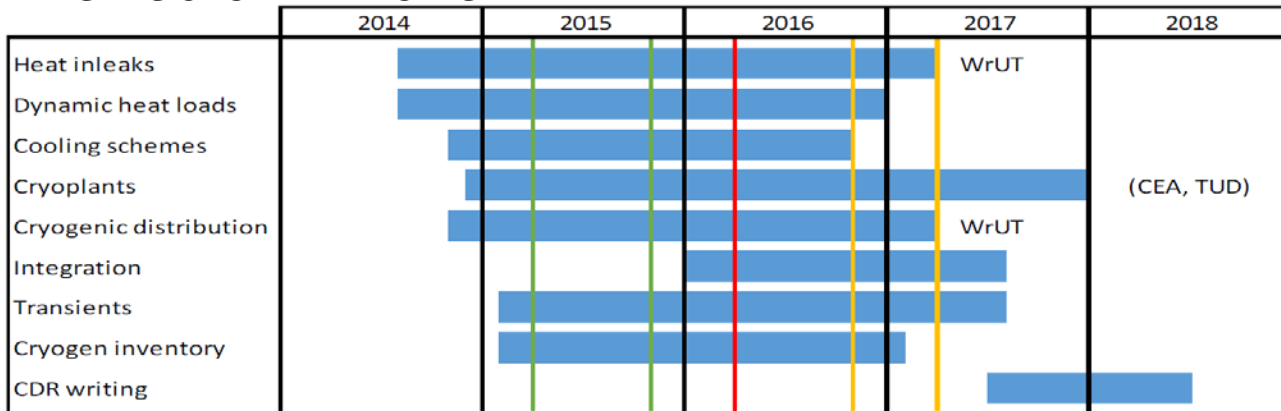
14:00: Cryogenic refrigeration w neon-helium mixtures for the FCC-hh (S. Klöppel/TU Dresden)

14:20: Technical specifications for industry studies on the FCC cryogenic system (F. Millet/CEA Grenoble)

14:40: Cryogenic distribution for FCC-hh (P. Duda/Wroclaw UT)

Good progress across the board - globally well on track to conclude for CDR.

Timeline shown in Rome:



Cryoplant	40-60 K [kW]	1.9 K [kW]	40-300 K [g/s]
●	592	11	85
●	616	12	85

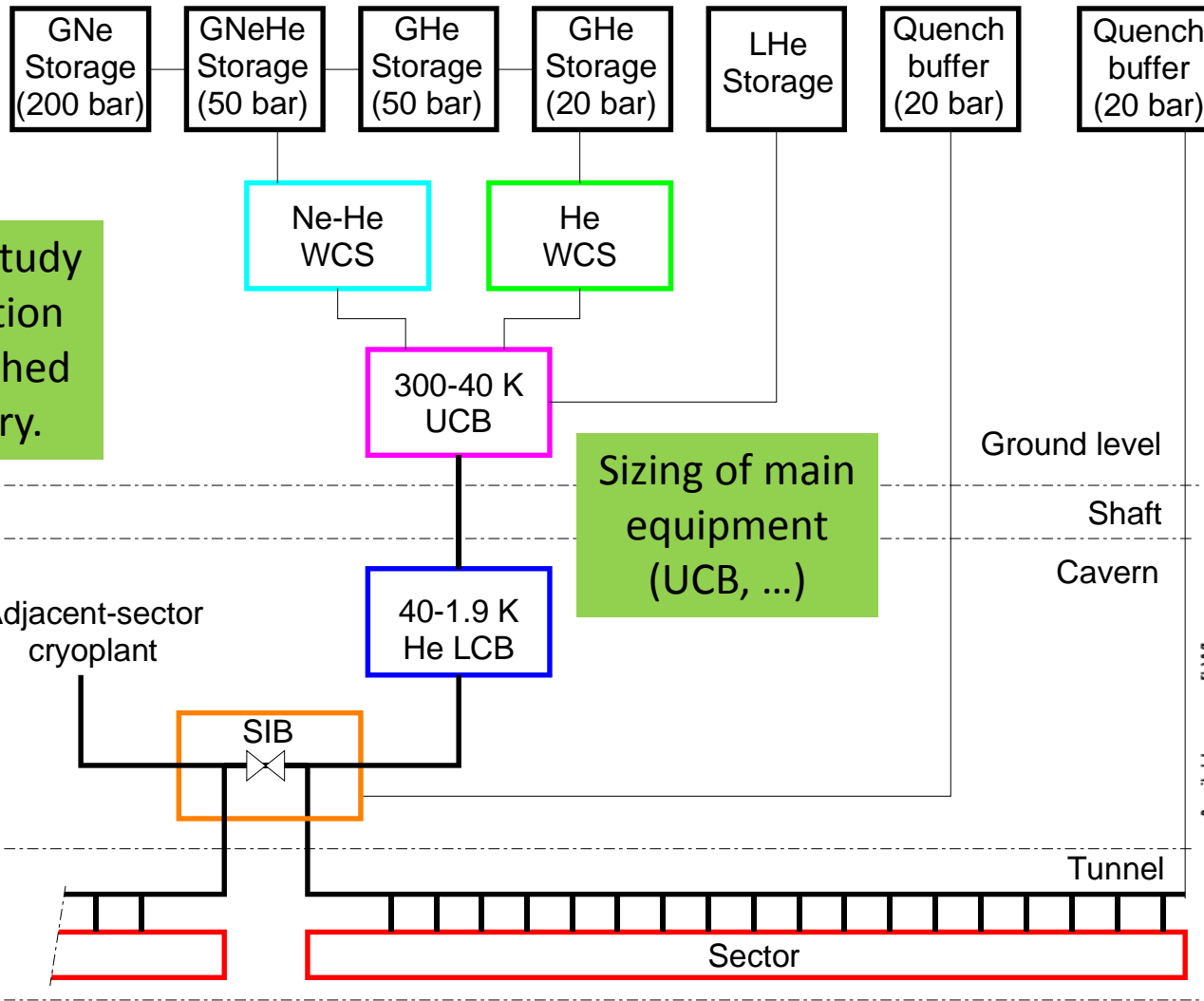
w/o operation margin !

Baseline layout confirmed (FCC-hh: 10 plants, 6 sites).

Magnet operating temperature confirmed (1.9 K).

Refinement, simplifications, dimensioning, ... (for FCC-hh and FCC-ee).

FCC-hh cryogenics architecture

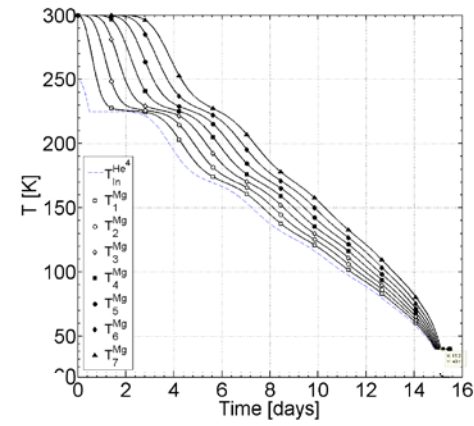
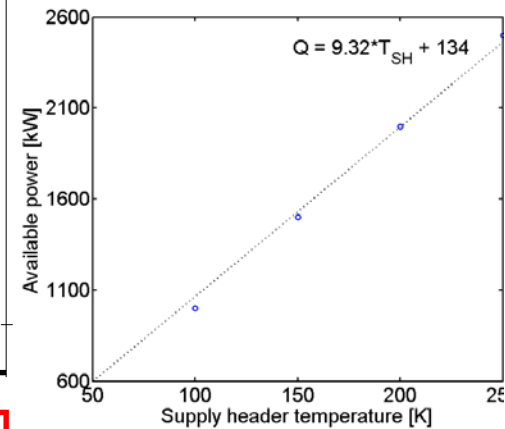


Engineering study for refrigeration system launched with industry.

Sizing of main equipment (UCB, ...)

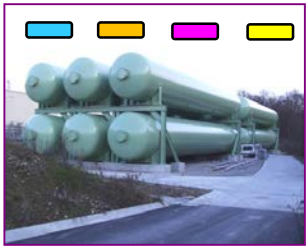
Study of cool-down using the Ne-He turbo-Brayton refrigeration cycle (suppression of the LN₂ cool-down unit and associated huge storage and delivery logistics)

Cool-down time goes from 10 to 15 days-

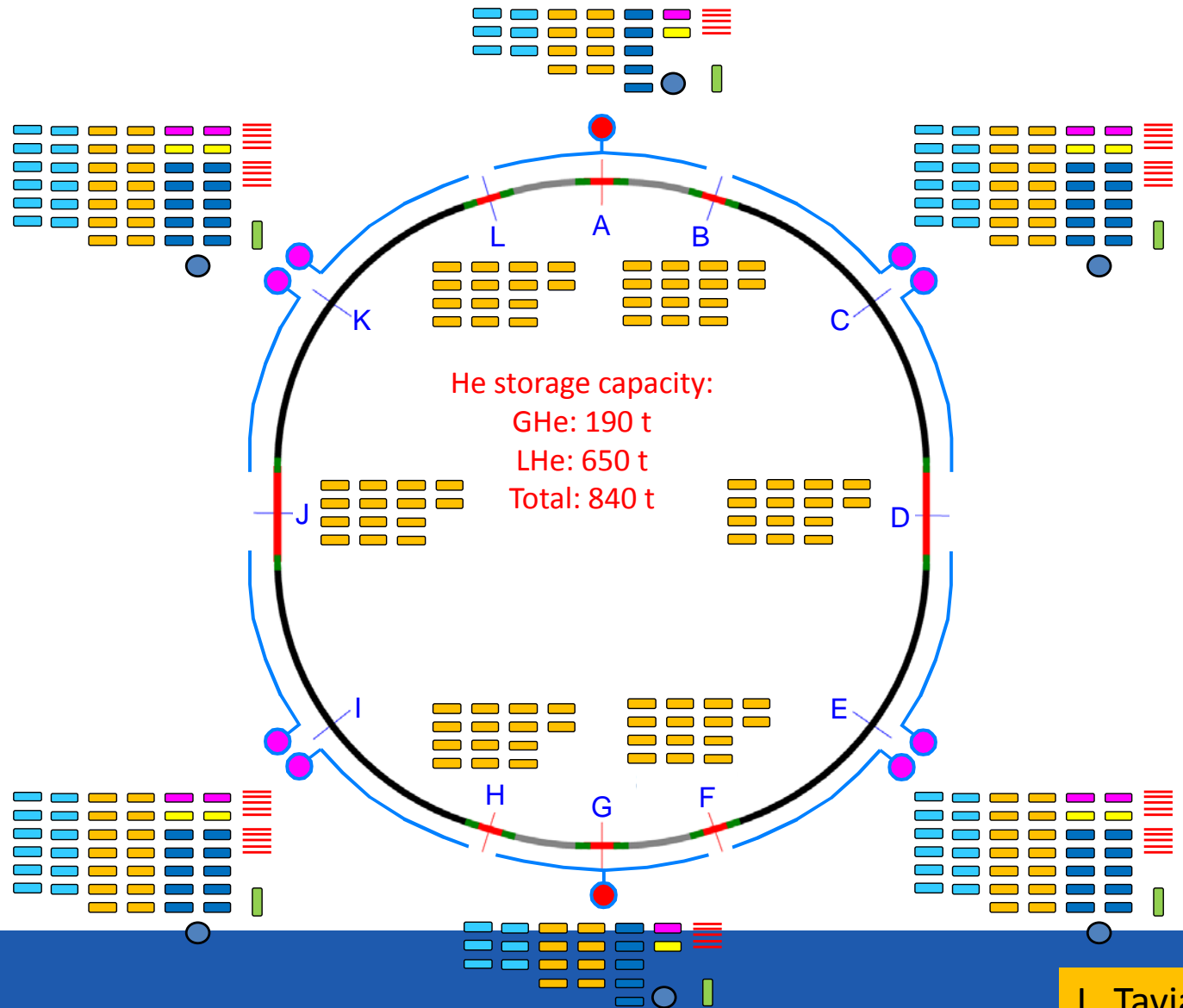
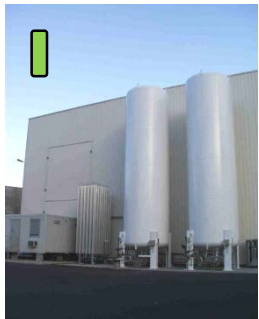


Possibility to couple adjacent sectors

Cryogenics storage architecture

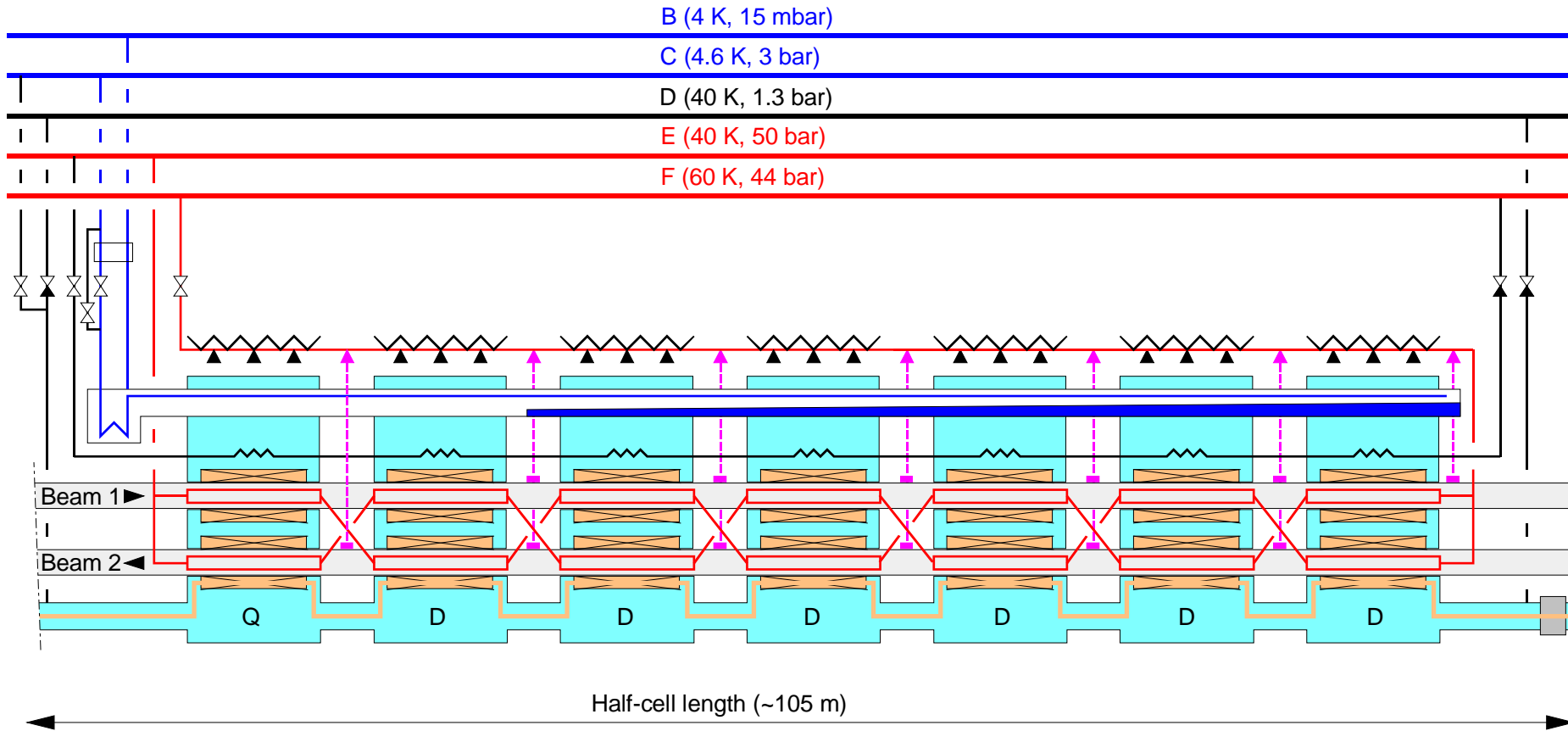


- GHe storage (250 m3, 20 bar)
- Quench buffer (250 m3, 20 bar)
- GHe storage (250 m3, 50 bar)
- Ne-He storage (250 m3, 50 bar)
- GNe cylinders (200 bar)
- LHe storage (120 m3)
- LHe boil-off liquefier (150 to 300 l/h)
- LN2 storage (50 m3)



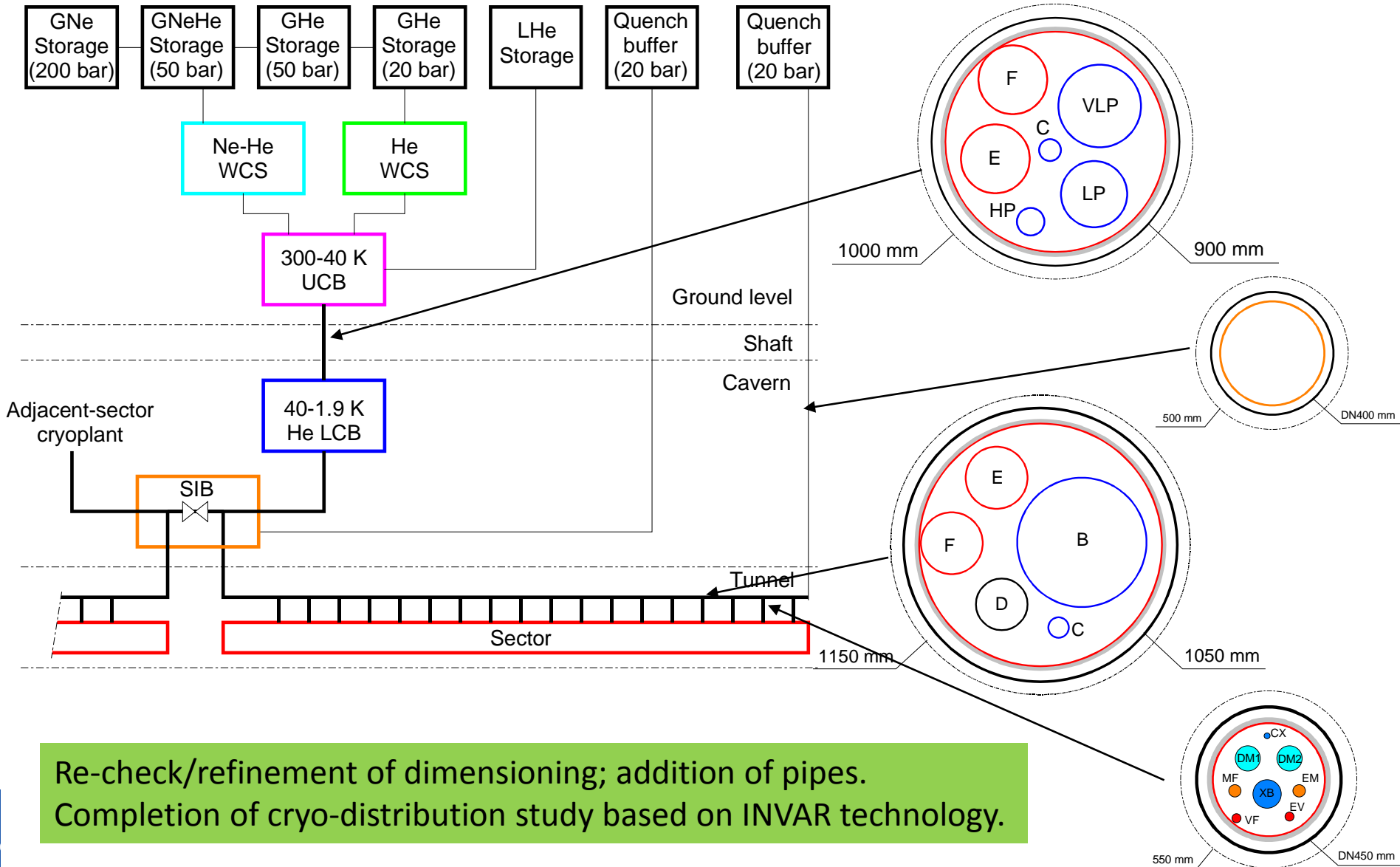
FCC-hh half-cell cooling loop

Superfluid He cooling “à la LHC”



Study of the cold-mass cooling below 2 K. Definition of the cryogenic requirements (bayonet HX, free cross-section area, ...).
 Update of the beam-screen cooling with SR absorbers at magnet interconnect.
 Completion of the cryo-distribution study based on INVAR technology.

Main cryogenic transfer lines



Re-check/refinement of dimensioning; addition of pipes.
 Completion of cryo-distribution study based on INVAR technology.

Operation

Initial operation schedule



Total of 162 m of physics (p + ions)
6 x 1 wk MD + 1 wk stop per 5-yr cycle

Stops need radiation cool-down and recommissioning → reduce ?
Injector chain and detectors must sustain long maintenance-free periods and radiation levels.

Comparison of turn-around times

Phase	FCC th.	LHC th.	LHC 2015	LHC 2016
Setup	10	10	222.7	158.5
Injection	40 ^{*)}	38	58.1	51.6
Pre-ramp	5	4	5.4	4.2
Ramp	20	20	20.4	20.4
Flattop	5	5	4.8	4.2
Squeeze	3	18	13.1	18.0
Adjust	5	10	12.5	14.1
Ramp down	20	31	41.0	41.0
Total	108 min (1.8 h)	132 min (2.2 h)	378 min (6.3 h)	312 min (5.2 h)

Long setup times mainly due to system failures → FCC to be designed for utmost availability (fault tolerance or quick repair between runs).
Injection time depends on injector chain availability and beam quality control.

Availability considerations

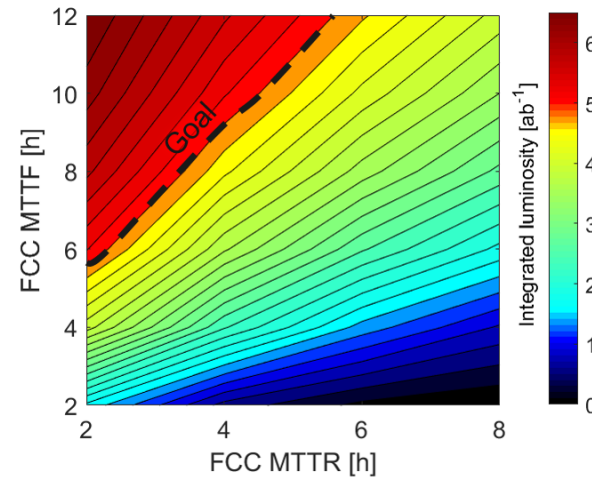
Demonstrate that FCC luminosity goals are achievable

Approach:

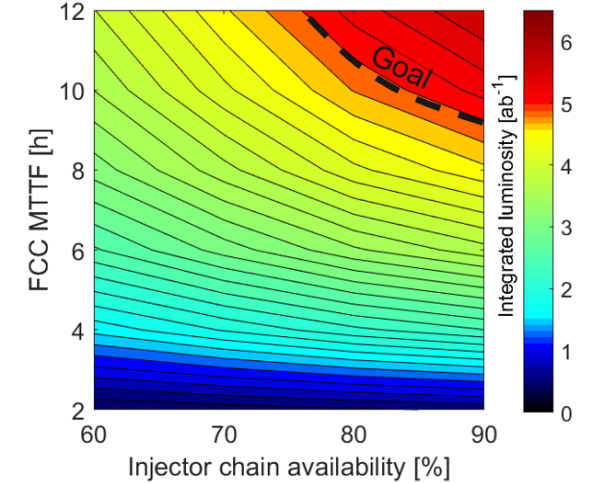
- Monte-Carlo model of accelerator operation (cycles, injections, luminosity production)
- Fault-tree model of system reliability (failures rates, repair times)

(benchmarked on LHC 2015 and 2016 results)

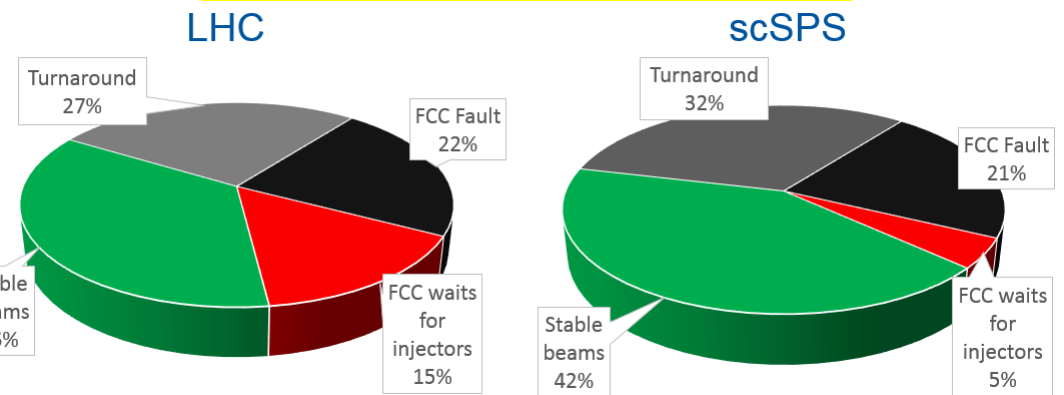
Sensitivity analysis



Effect of injector chain

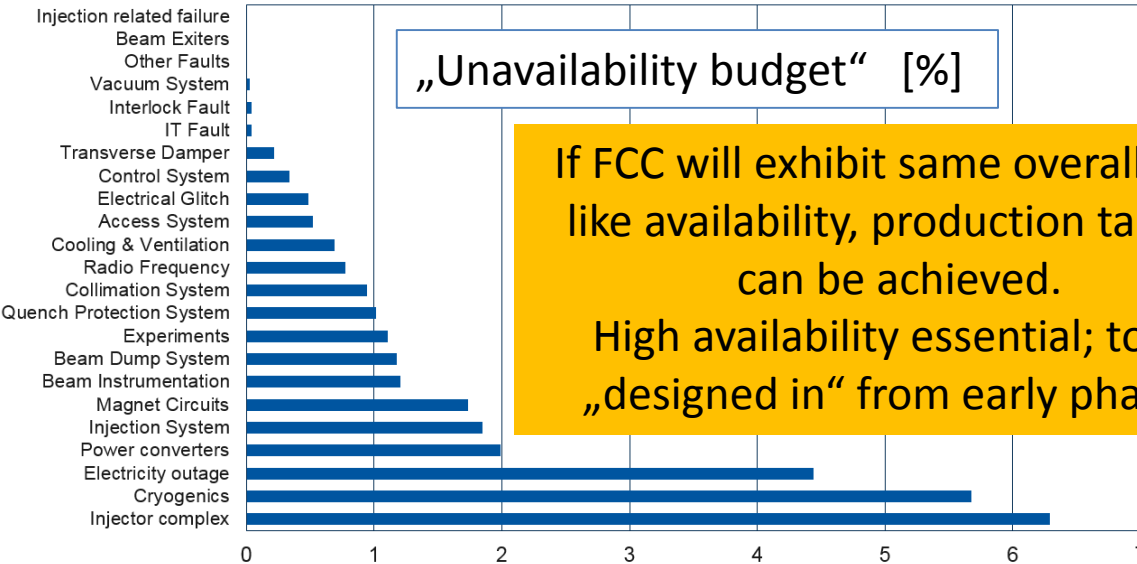


Comparison of injector options



„Unavailability budget“ [%]

If FCC will exhibit same overall LHC-like availability, production targets can be achieved.
High availability essential; to be „designed in“ from early phases.



Redundance/fault tolerance, „maintenance-free“, limit radiation effects, advanced diagnostics/anticipate failures

„Infrastructure and operation“ team continues to be very active.

Major steps made towards CDR in key areas,
with safety, performance, cost efficiency, impact, reliability aspects in mind.

Many topics to be elaborated further – iterative process.
Some of the assumptions need still to be validated/consolidated.
Certain „IO“ related matters need still to be addressed.

Will produce TO DO list of items to have for CDR after FCC Week.

FCC exiting in terms of size, logistics, system demands, reliability, ...
Advancement in methods and technologies is expected to help in many ways.

Maintaining the intensive effort will keep us well on track to round off in 2018.

THANK YOU FOR YOUR ATTENTION



www.cern.ch

**LOOKING FORWARD TO
INTERESTING PRESENTATIONS
AND STIMULATING DISCUSSIONS**

Annex

Cryogenics

- [TU Wroclaw](#) – Design pressure impact of the FCC-hh cryogenic distribution system and superconducting magnet cryostats on the heat inleaks at different temperature levels
- [CEA Grenoble](#) – New architectures and technologies for innovative helium refrigeration above 4.5 K and in superfluid helium at 1.8 K and 1.6 K including magnetic refrigeration
- [TU Dresden](#) – Ne-He cycle producing large refrigeration capacity above 40 K for the cooling of the FCC beam screens, thermal shields and HTS current leads

Safety (fire safety engineering, FCC-FSEC)

- [ESS](#) – Ignition probabilities of materials and equipment; intervention procedures for classified accelerator areas
- [FNAL](#) – Tunnel fire dynamics and egress studies based on a broad range of different US underground installations
- [DESY](#)
- [JRC Jülich Research Centre / University of Wuppertal](#) – Optimisation of Computational Fluid Dynamics tools for fire safety related calculations
- [Lund University](#) – Fire and egress scenarios typical for accelerator facilities and their special geometries, including fire testing and virtual reality
- [MAX IV](#) – Knowledge transfer on fire statistics for physics laboratories

Reliability, availability

- [TU Tampere](#) – RAMS design methods and tools to be applied to particle accelerators
- [TU Delft](#) – RAMS modeling of LHC cryogenic system
- [Univ. Stuttgart](#) – Reliability engineering training

Transport & Logistics

- [FIML Dortmund](#) – Transport and logistics modeling and consulting

Plus direct or indirect support from industrial and informal support from institutional partners (referenced in the respective presentations).



IO related posters, I

Integration:

- 3D study and integration of FCC-hh underground structures (F. Valchkova-Georgieva)

Survey, alignment:

- Application of the wire offset measurements technique in the FCC alignment ([N. Ibarrola Subiza](#), D. Missiaen)

Electrical distribution:

- Power transmission network studies ([M. Mylona](#), D. Bozzini)

Transport, handling:

- Lift layout (D. Lafarge, I. Rühl, Schindler SA)
- Optimisation of equipment design for handling and maintenance in radiation areas (K. Kershaw)

Cryogenics:

- Impact of large beam-induced heat loads on the transient operation of the beam screens and cryogenic plants of the Future Circular Collider ([H. R. Correia Rodrigues](#), L. Tavian)
- Adaption of the LHC Cold Mass Cooling System to the requirements of the Future Circular Collider ([C. Kotnig](#), G. Brenn / TU Graz, L. Tavian)
- Pneumatic free valve actuators ([F. Holdener](#), A. Hegglin / Shirokuma GmbH, Ch. Haberstroh, S. Klöppel, H. Quack / TU Dresden)

Reliability:

- Software for reliability modelling (Ramentor Oy)
- Kicker pulse generator anomaly detection for reliability improvements through advanced machine learning (P. van Trappen)

Safety:

- FCC Fire safety engineering collaboration (M. Plagge et al.)
- FCC performance-based safety design (S. La Mendola, S. Baird, A. Henriques)