



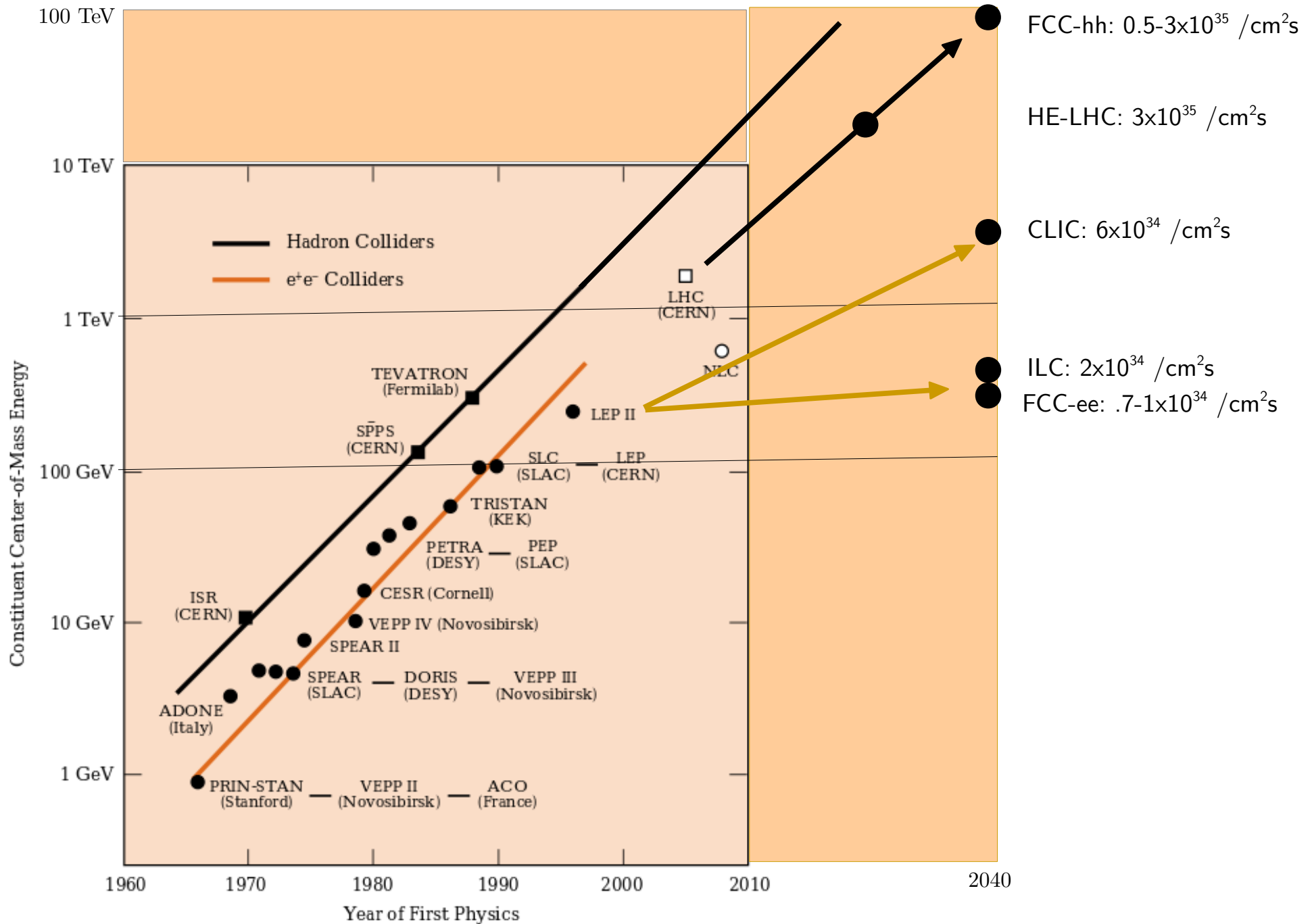
Crab Cavities for FCC

R. Calaga, A. Grudiev, CERN
FCC Week 2017, May 30, 2017

Acknowledgements:

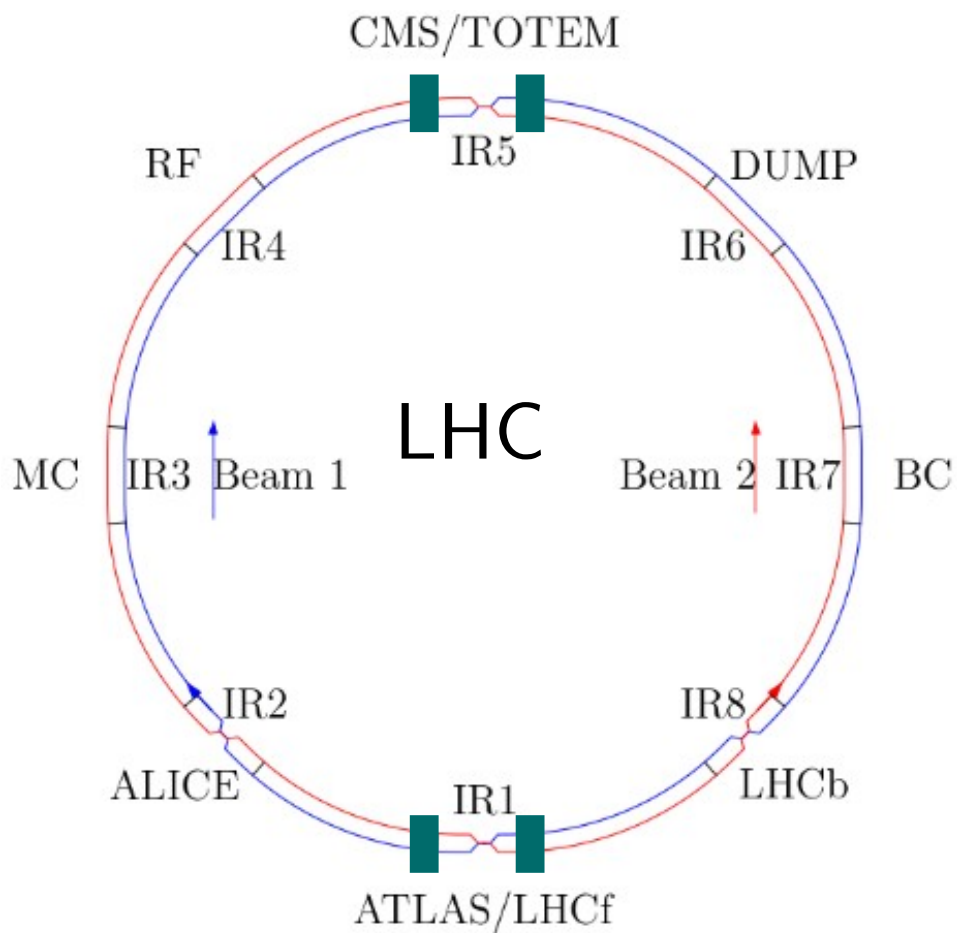
O. Bruning, E. Cruz-Alaniz, K. Ohmi, R. Martin, R. Tomas, F. Zimmermann

Livingston Plot

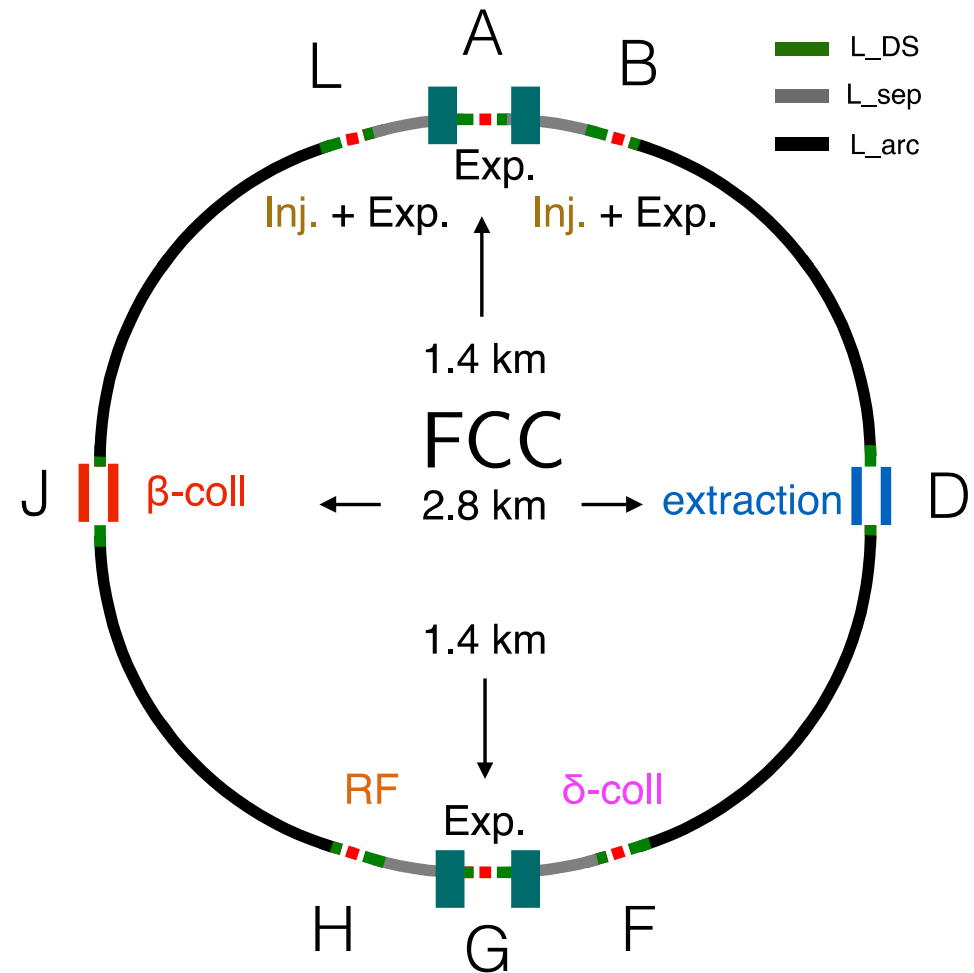


Naive Comparison, FCC -hh

Local crab crossing at two high luminosity experiments with alternating crossing angles



27 km ring, $E = 7$ TeV



100 km ring, $E = 50$ TeV

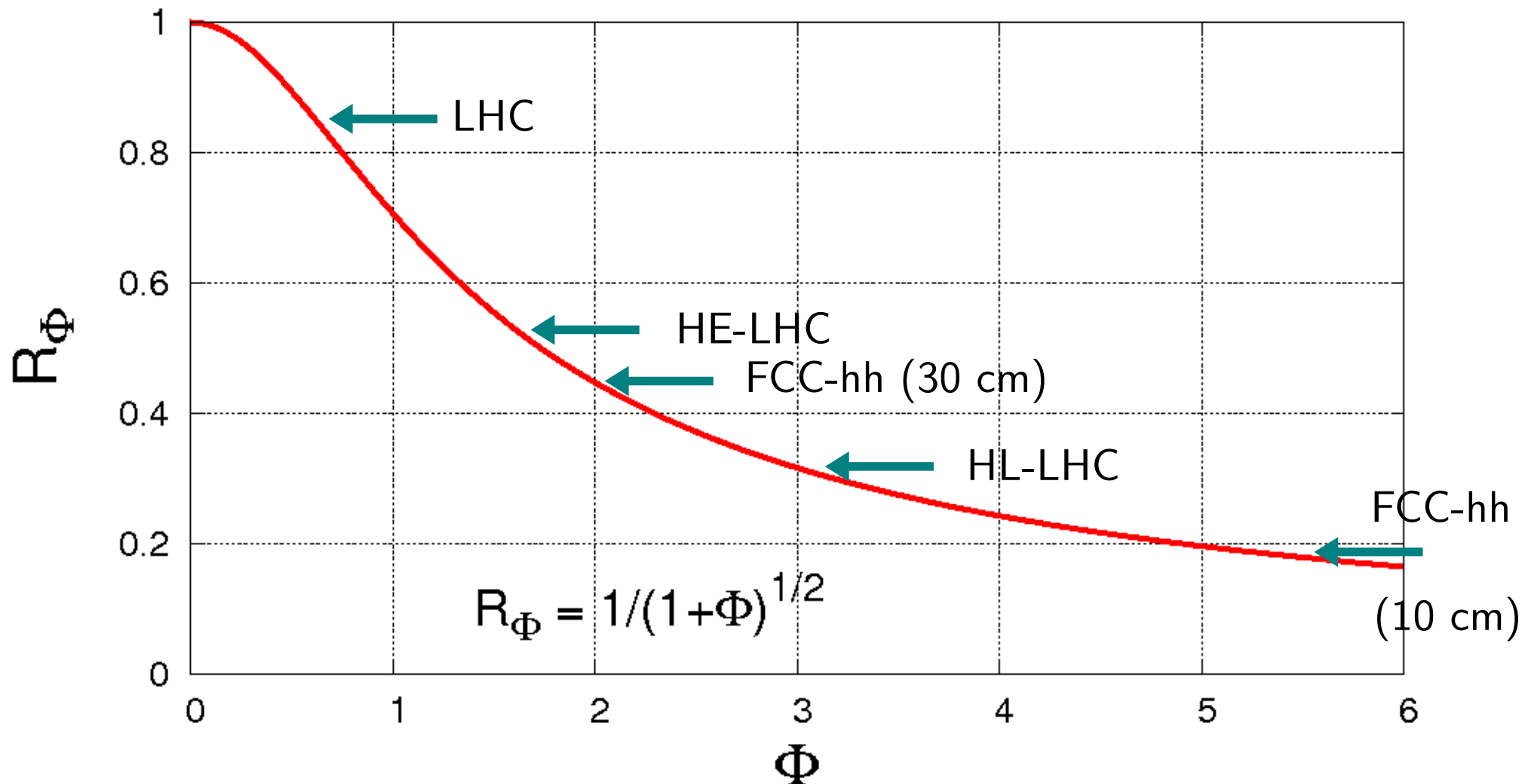
FCC-hh & HE-LHC

Increase the LHC energy by factor 2-7

PW angles close to HL-LHC for small β^* option (CCs mandatory)

	LHC	HL-LHC	HE-LHC	FCC-hh
Energy [TeV]	7	7	13.5	50
Current, DC [A]	0.55	1.1	0.51	0.51
B-B Tune shift	0.003	0.01	> 0.03	0.01-0.03
σ_z/σ_x [cm, μm]	7.55 / 16	9 / 7	7.55 / 6.6	7.55 / 2-4
X-Angle [rad]	285	590	260	300 - 170
PW-Parameter	0.65	3.1	1.5	5.5 - 1.8
Frequency [MHz]	400			
F_rev	11.245	11.245	11.245	3.0

Luminosity G. Reduction Factor



Strong reduction of decreasing σ_x during the fill
→ increasing PW-angle unless x-angle is adjusted

FCC-hh, Some Numbers

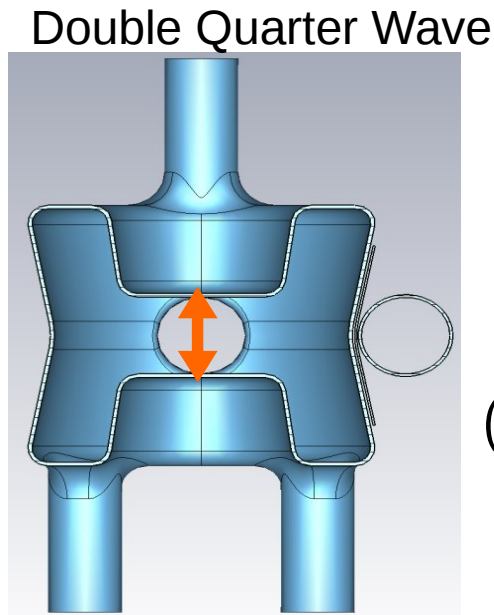
Approx 50% increase in required voltage from HL-LHC

The aperture in the cavity region requires careful look, but extra beam-to-beam separation is useful to increase aperture if needed (present is 84mm)

	unit	FCC-hh	HL-LHC
Beam-to-beam separation	[mm]	250	194
Available Length	[m]	20	10
beta*	[m]	0.1-0.3	0.15
beta_CC	[km]	10-30	3.5
Crab Voltage	[MV]	18	12
X-Angle	[urad]	300-170	590
Frequency	[MHz]	400.79	400.79

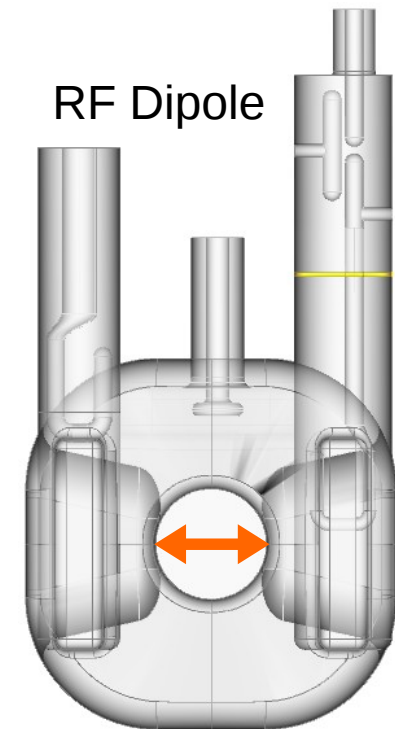
HL-LHC Crab Cavities

Two designs: horizontal (RF-Dipole) & vertical (Double Quarter Wave)
Bulk Niobium technology with strong HOM damping



280 mm

400 MHz, HL-LHC
 $V_T = 3.4$ MV
($E_p, B_p < 40$ MV/m, 70 mT)



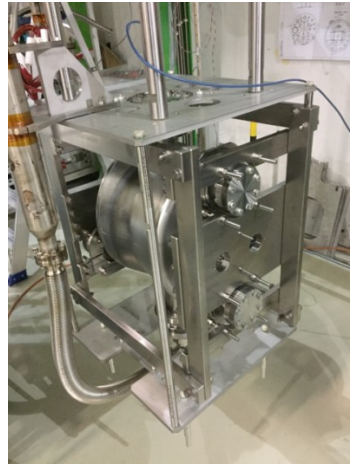
281 mm

Recent Results

The max voltage in the cavities are well beyond the specification

Also low Q_0 & field emission with standard SRF process is validated

CERN, DQW



USLARP, DQW



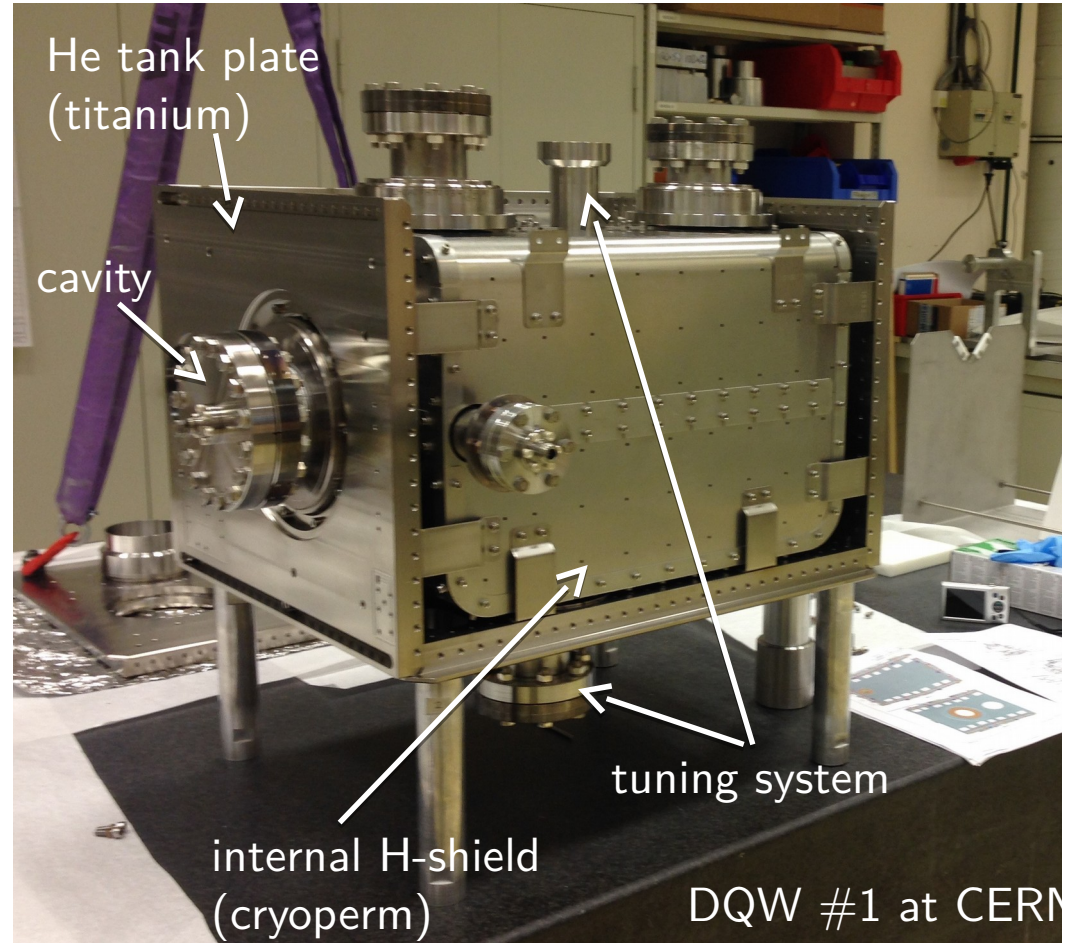
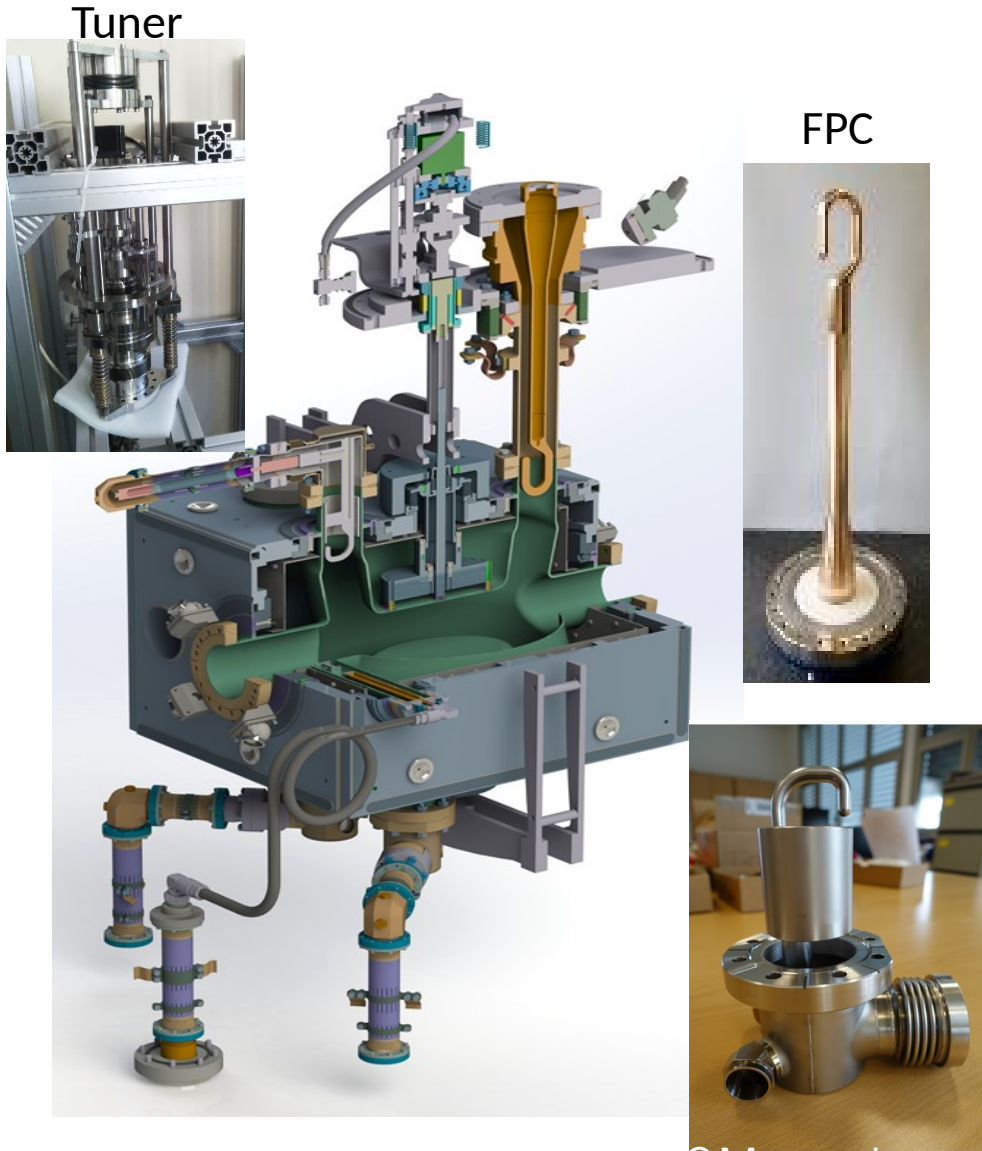
USLARP, RFD



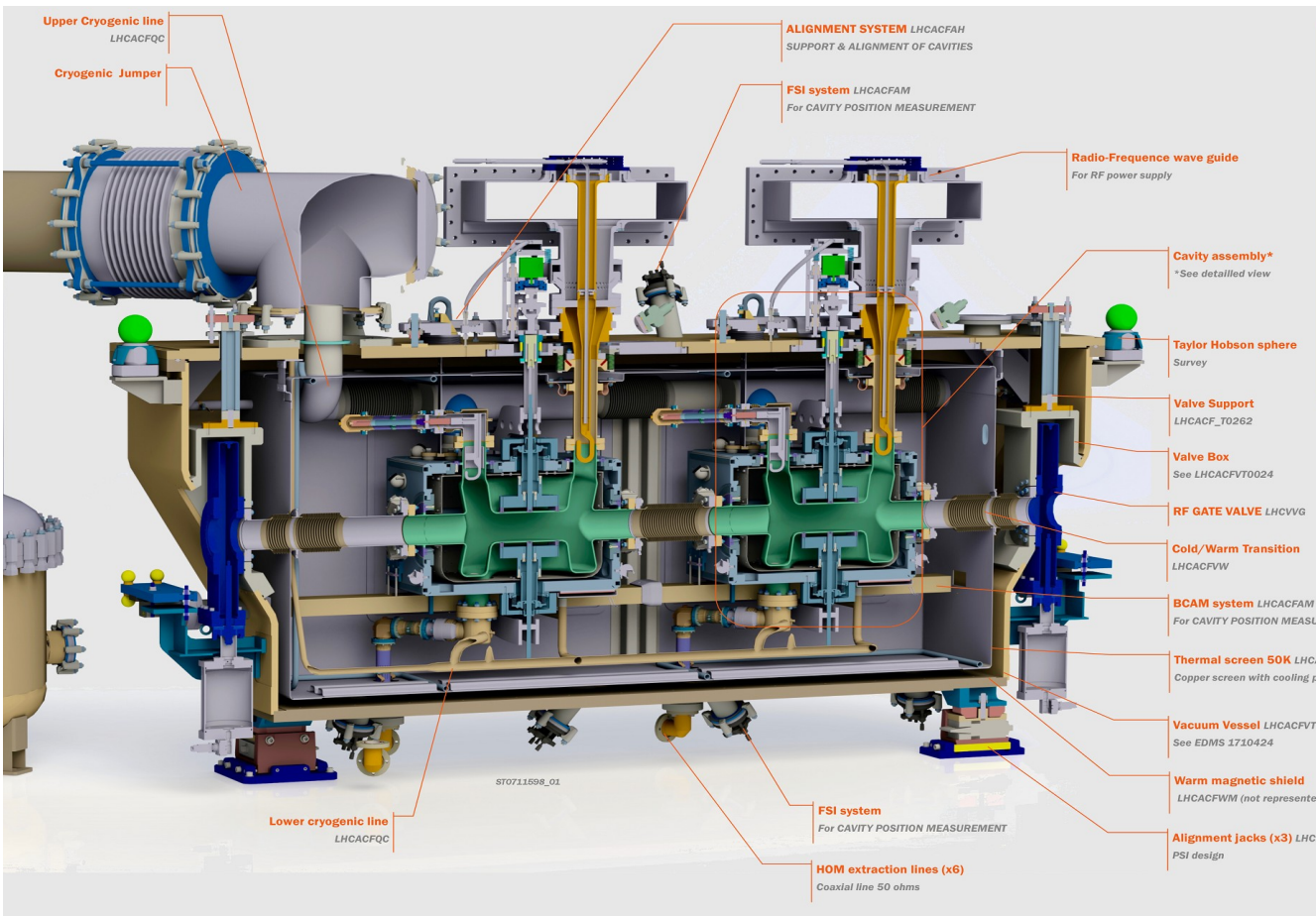
		DQW #1 (CERN)	DQW #2 (CERN)	DQW #1 (USLARP)	DQW #2 (USLARP)	RFD #1 (USLARP)	RFD #2 (USLARP)
Max Volt	[MV]	5.04	4.8	5.8		4.4	
E_p, B_p	[MV/m, mT]	56, 109	54, 103	65, 125		42, 73	
R_s, Min	[nW]	10	10	9		11	
R_s, Nom	[nW]	15	18	15		13	
FE onset	[MV]	4.0	3.5	4.5		No FE	

DQW, “Dressed Cavity”

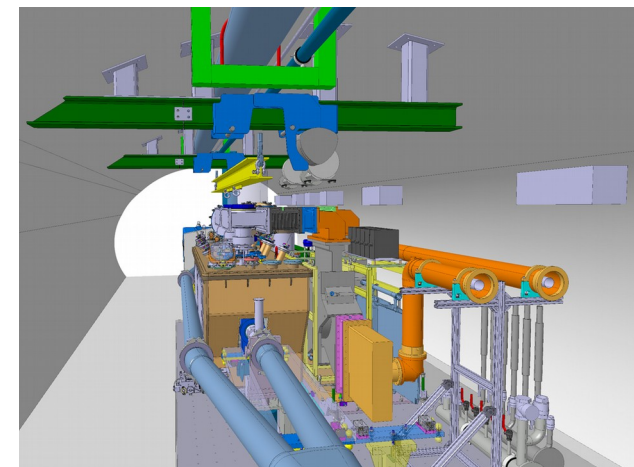
These cavities require highly complex 2K assembly due to multiple interfaces and strong RF constraints



Two Cavity Cryomodule



16 cavities (8 Hor, 8 Ver)
to be installed in HL-LHC
before 2025



1-module with two cavities
into the SPS for beam test
validation in 2018

FCC-hh Crab Cavities

Alternative **Niobium coated copper cavity** under R&D (WOW)

Potential advantages:

Larger Aperture & lower impedance: FCC-hh has up to x8 the beta-function at crab cavities compared to HL-LHC

Better cavity stability during a hard quench due to the copper substrate

Simpler cryostat due to less shielding and potential to reach 5 MV if coating is better than LHC cavities by x2-3

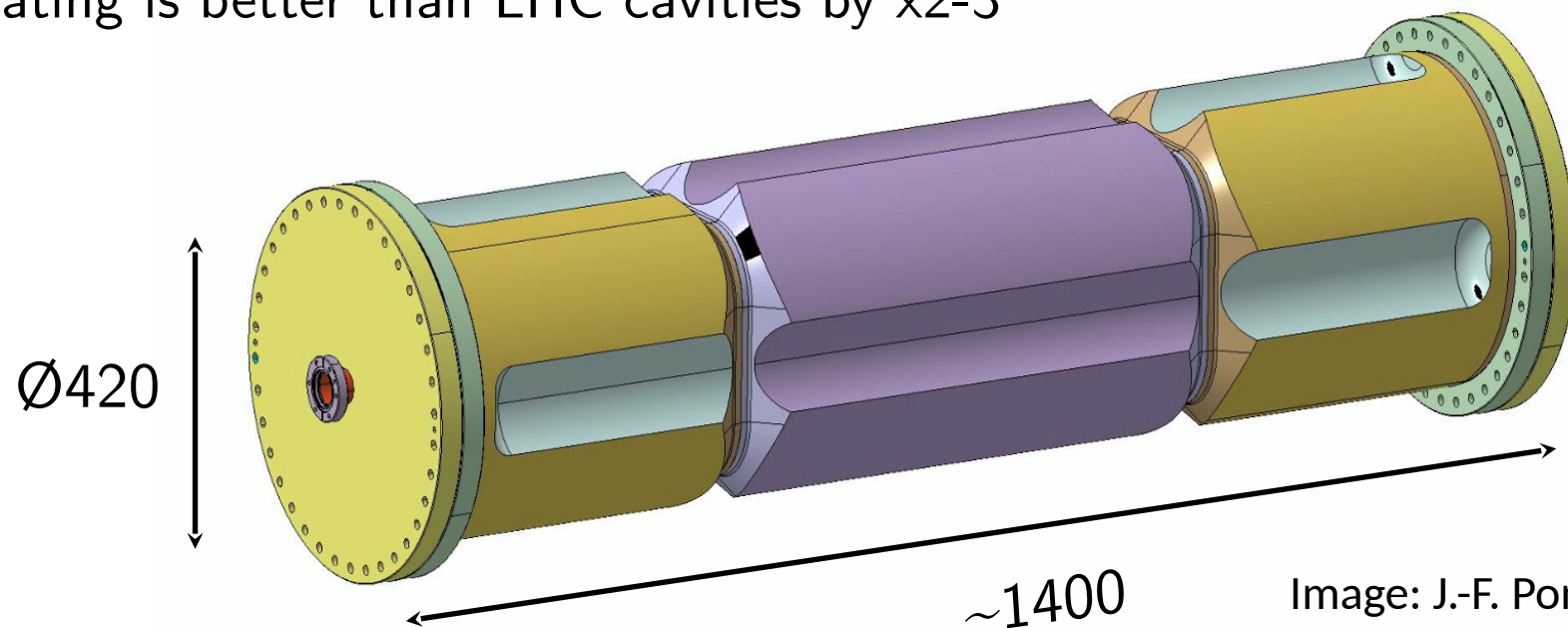


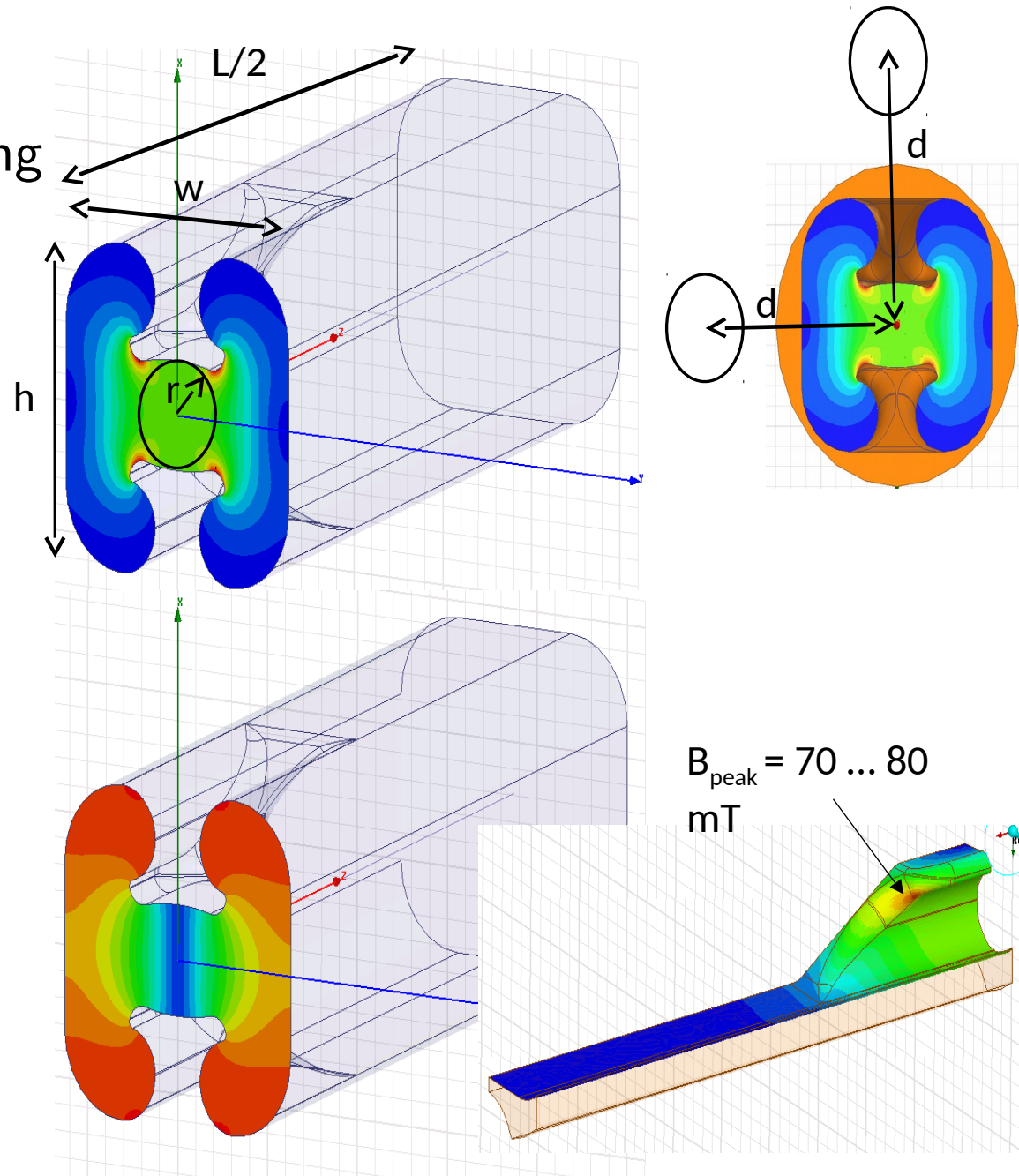
Image: J.-F. Poncet (EN-MME)

Main Parameters

Specially shaped poles for coating

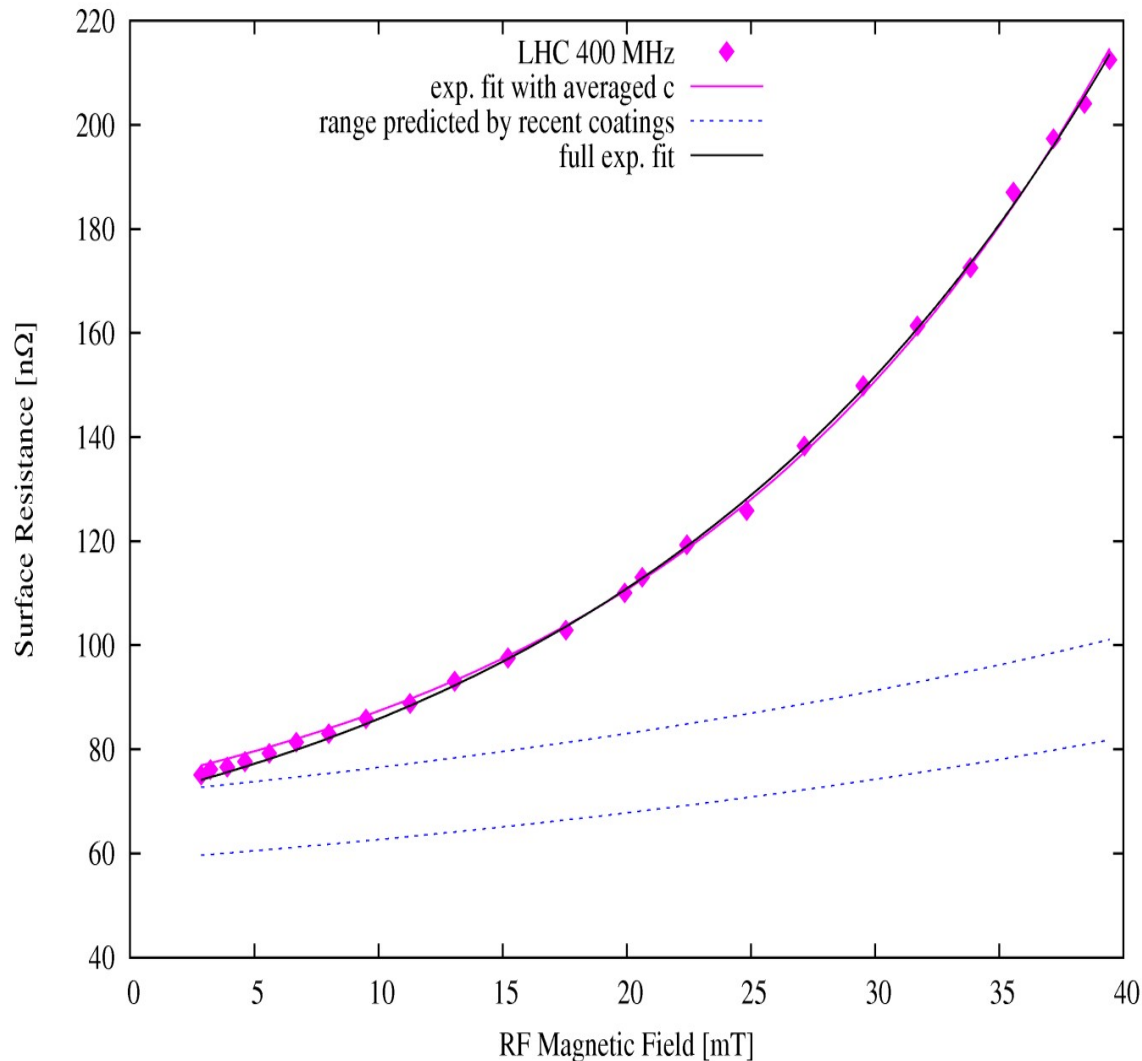
w [mm]	251.70
h [mm]	251.70
r [mm]	42.00
L [mm]	1400.00
d [mm]	192.00

Freq [MHz]	400.79	400.79
G [Ω]	109	109
V _x [MV]	3.0	3.0
Energy [J]	10.4	10.4
R _x /Q [Ω]	343.5	343.5
E _{peak} [MV]	50	50
B _{peak} [mT]	78	78



Non-linear behaviour of Rs (Calatroni/Aull)

Big potential in the new coatings (both for accelerating & crab RF)



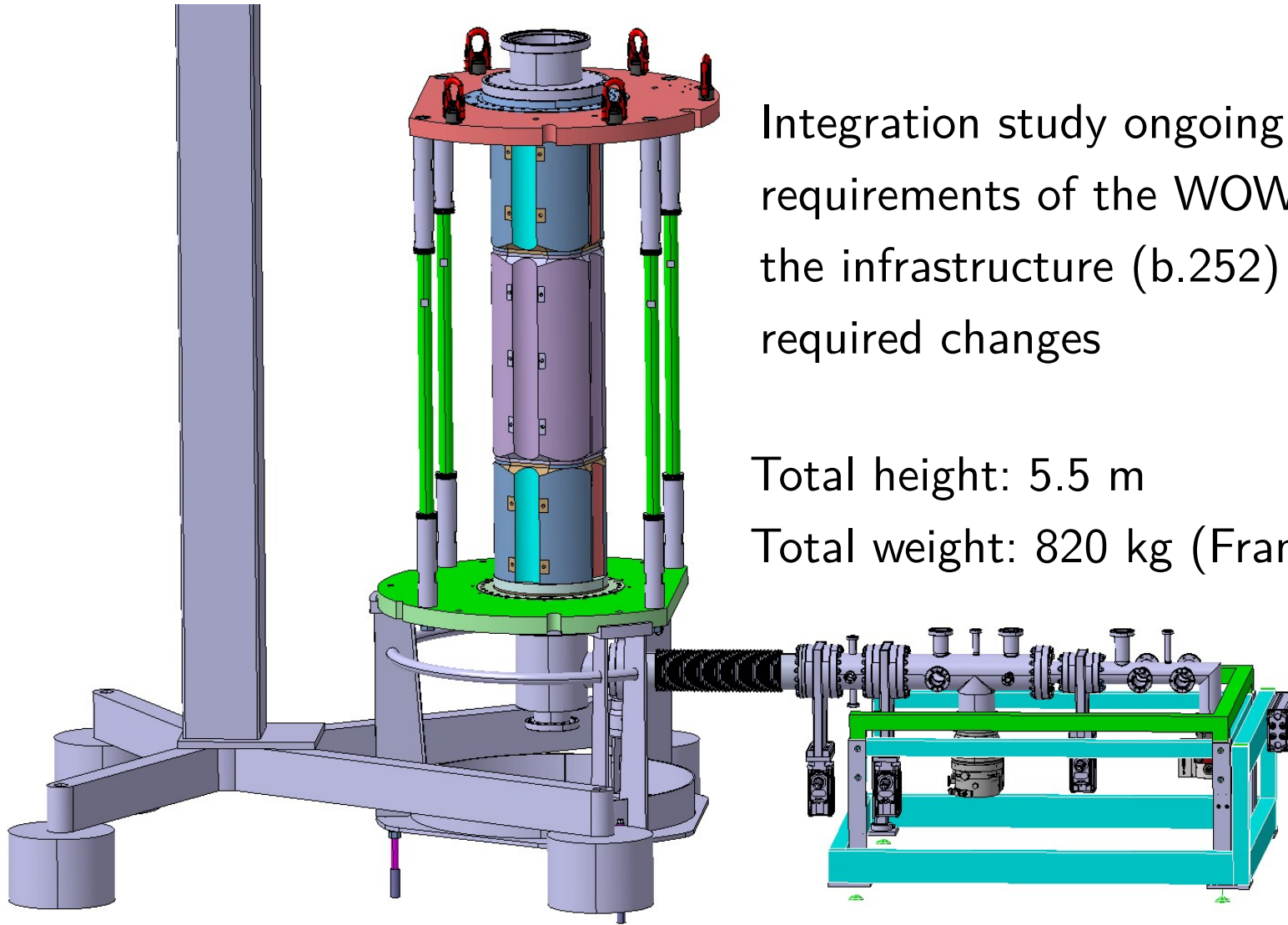
LHC:

$$R_s(B_{rf})[\text{nOhm}] = 54.7 + 19.0 \cdot \exp(0.054 \cdot B_{rf}[\text{mT}])$$

ECR:

$$R_s(B_{rf})[\text{nOhm}] = 46.9 + 17.1 \cdot \exp(0.023 \cdot B_{rf}[\text{mT}])$$

Coating the WOW Cavity



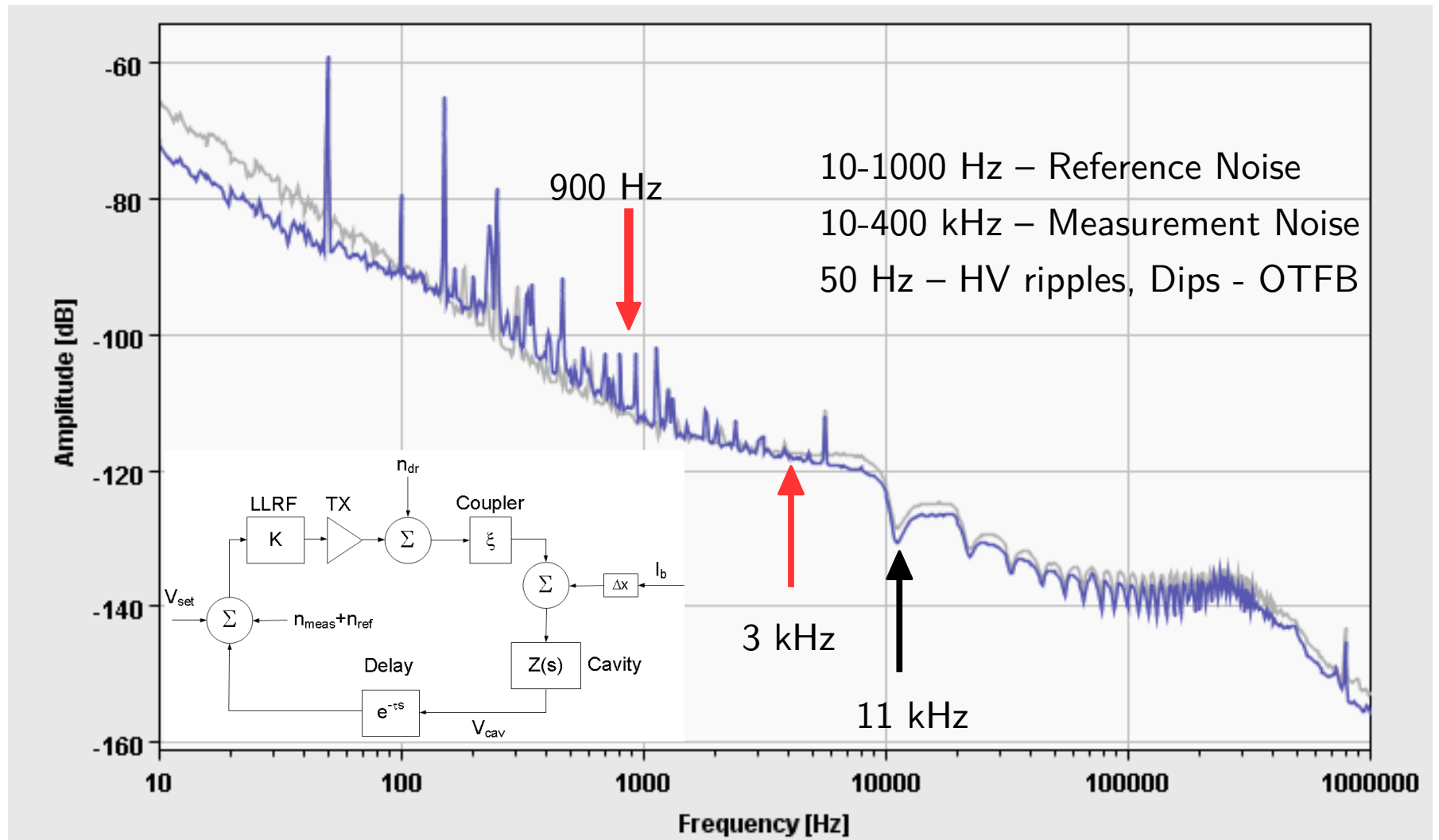
Integration study ongoing to study the requirements of the WOW cavity coating and the infrastructure (b.252) limitations and required changes

Total height: 5.5 m

Total weight: 820 kg (Frame+cavity 517 kg)

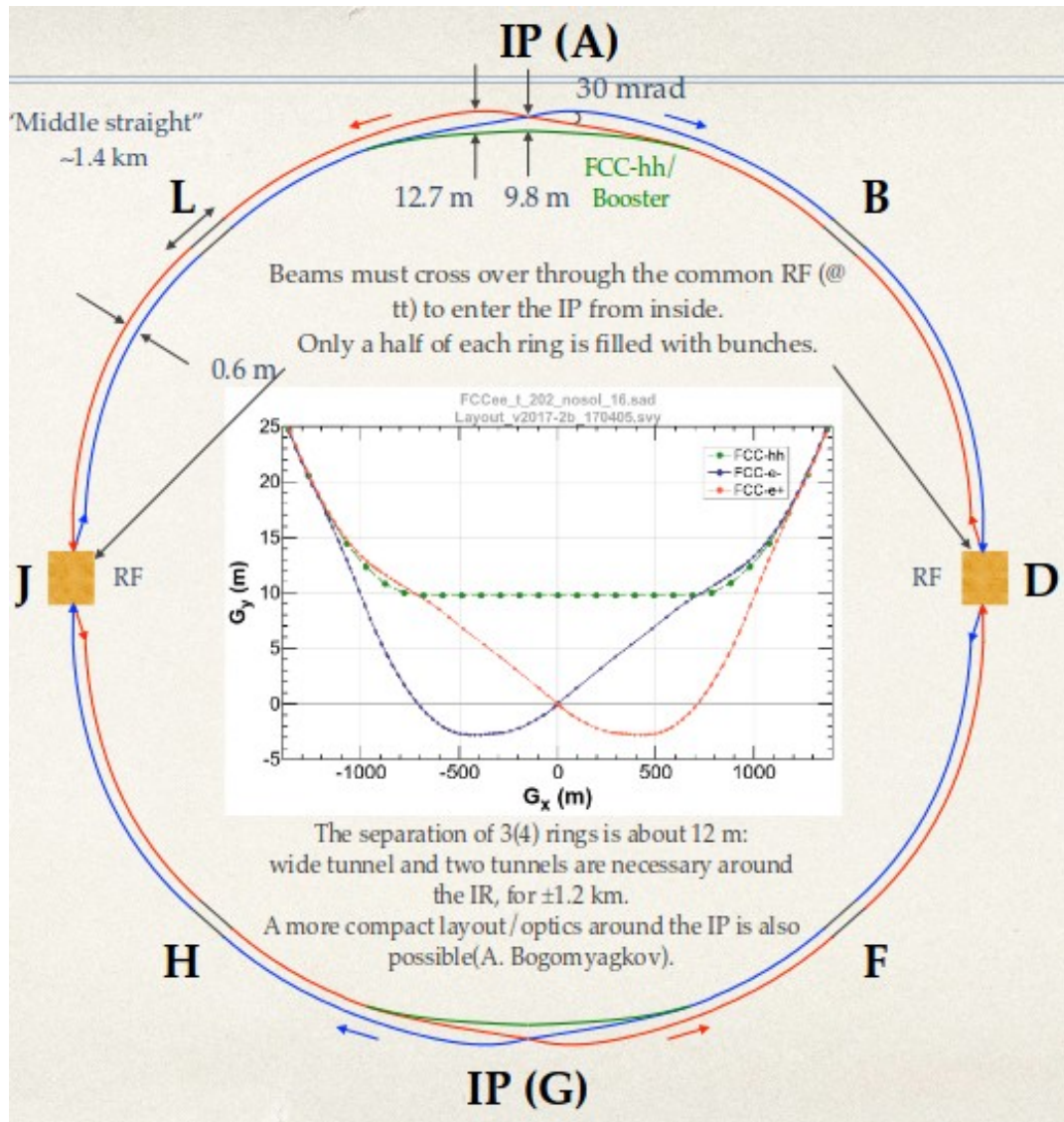
RF Noise !

The low freq (longitudinal noise) and 1st β -sideband ~ 900 Hz maybe an important aspect for both accelerating & crab cavities



Plot courtesy P. Baudrenghien

FCC ee, Layout



Symmetrically placed
straight sections for RF

Available length for
RF: ~2.8 km each

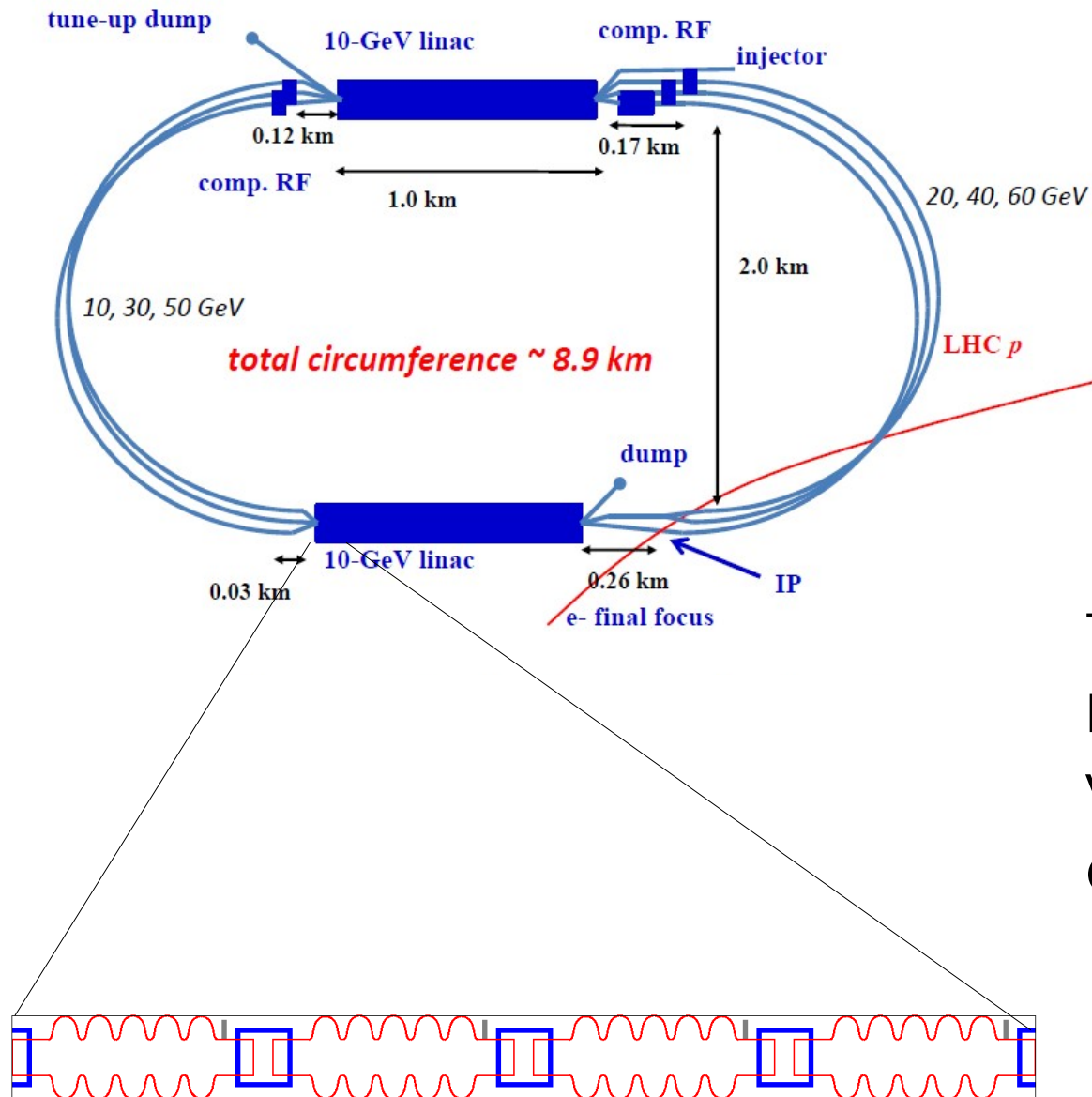
Baseline require no crab crossing

FCC-ee

Crab crossing not needed, however $x/y - z$ correlation (AC tune/chroma modulation) can help with HT instability (Ohmi/Oide).

	S-KEKB	FCC-Z	FCC-W	FCC-H	FCC-T
Energy [GeV]	4-7	45.6	80	120	175
Current [A]	2.6	1.45	0.152	0.03	0.0066
$\sigma_{x,y}$ [μm , nm]		10, 48		25 ,49	
σ_z [mm]		6.7/3.8	3.1	2.4	2.5
θ_c [mrad]		30			
PW Parameter	20	6-10		1.5	
Frequency [MHz]	500	400.79			

FCC -eh, ERL option



Energy protons: 50 TeV
Energy electrons: 60 GeV
Number of passes: 6
Beam current: 6.6-25.6 mA

Two 10 GeV linacs
Frequency: 801.58 MHz ($h=20$)
Voltage: 18.7 MV/cavity
Cryo losses: (~ 25 MW @ 3×10^{10})

Basic unit: 5-cell cavity into 4-cavity module

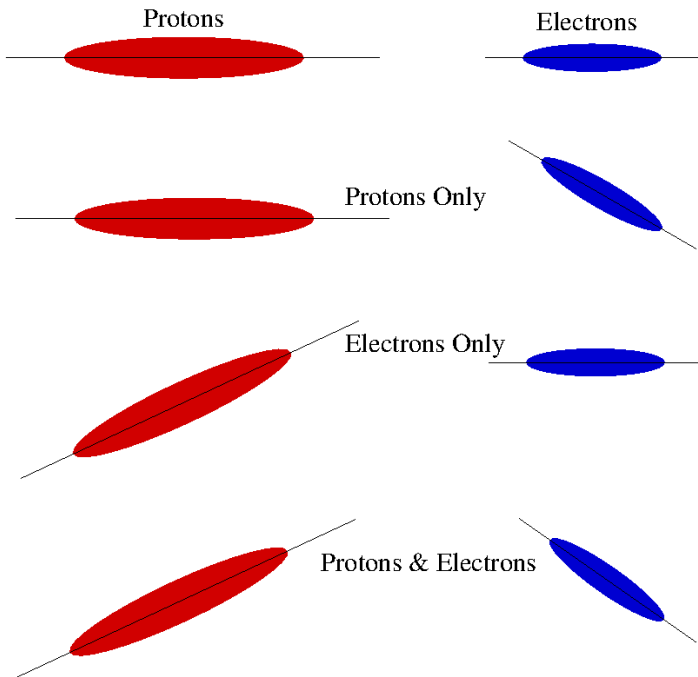
Parameters, FCC -he

Option 1: Use the “LHeC-ERL” to collide 60 GeV on 50 TeV

Option 2: Co-existing ee & hh in the FCC ring up to 200 GeV on 50 TeV

	LINAC-Ring electrons	Ring-Ring electrons	JLEIC	eRHIC
Energy [GeV]	60, 50000	200, 50000	10, 100	18, 275
$\sigma_{x,y}$ [μm]	10		18	123
σ_z [mm]	0.1, 75.5	0.7, 75.5	2, 9	4, 70
θ_c [mrad]	-	1	50	22
PW Parameter	-	-	12.5	6.3
Frequency [MHz]	400.79	400.79	952	338
Crab Volt [MV]	-	-	2.8, 14.5	4, 13

Crab Cavities, FCC -he



$$\Phi_p \sim \frac{\theta_c}{2\sqrt{2}\sigma_x^*} \sqrt{\sigma_{z,1}^2 + \sigma_{z,2}^2}$$

Old Example for the LHeC **Ring-Ring** Scenario (800 MHz)

Scenario	L/L ₀
Head-On (with CCs)	1.88 (1.48)
Uncross only e^-	1.007
Uncross only p^+	1.48
X-Angle (1 mrad)	1.0

Electron bunch is point like compared to the proton bunch.
Therefore, crabbing the proton bunch is important point

Baseline option **doesn't** require crab cavities with head-on collisions, maybe useful for regulating sync. radiation fan

Some Remarks

FCC-hh

Crab cavities are mandatory, scenario for β^* reaching 0.1-0.3 m
Coated cavity alternative with low impedance & larger aperture
promising R&D, technology demonstration by Q1 of 2020

FCC-ee

Most challenging in terms of accelerating RF ! ~ 3 times LEP RF
No crab cavities required in the present scenarios, possible mitigation
of strong head-tail instabilities (tbc)

Electron-Ion

60 GeV-ERL in the Linac-Ring option doesn't nominally require crab
crossing (except for a Ring-Ring option).
An x-z correlation at the IP to manipulate the sync radiation fan

Schedule for Coated Cavity Prototype

	2016				2017				2018				2019	
	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2
Material procurement	█	█	█	█										
Fabrication 1 st proto					█	█	█	█						
Fabrication 2 nd proto								█	█	█	█			
Coating system design				█	█	█	█	█						
Coating system construction								█	█	█	█			
(Re-)Coating 1 st proto											█	█	█	
Cold testing 1 st proto													█	█
(Re-)Coating 2 nd proto														
Cold testing 2 nd proto														

- Task 1: RF design (BE-RF)
- Task 2: Mech. Design of the prototype and tooling (EN-MME)
- Task 3: Fabrication of the “substrates” (EN-MME)
- Task 4: Surface treatment (TE-VSC)
- Task 5: Coating system and coating (TE-VSC)
- Task 6: Rinsing and clean room assembly testing (BE-RF)
- Task 7: Cold Testing in cryostat (BE-RF)

Q0 Calculation

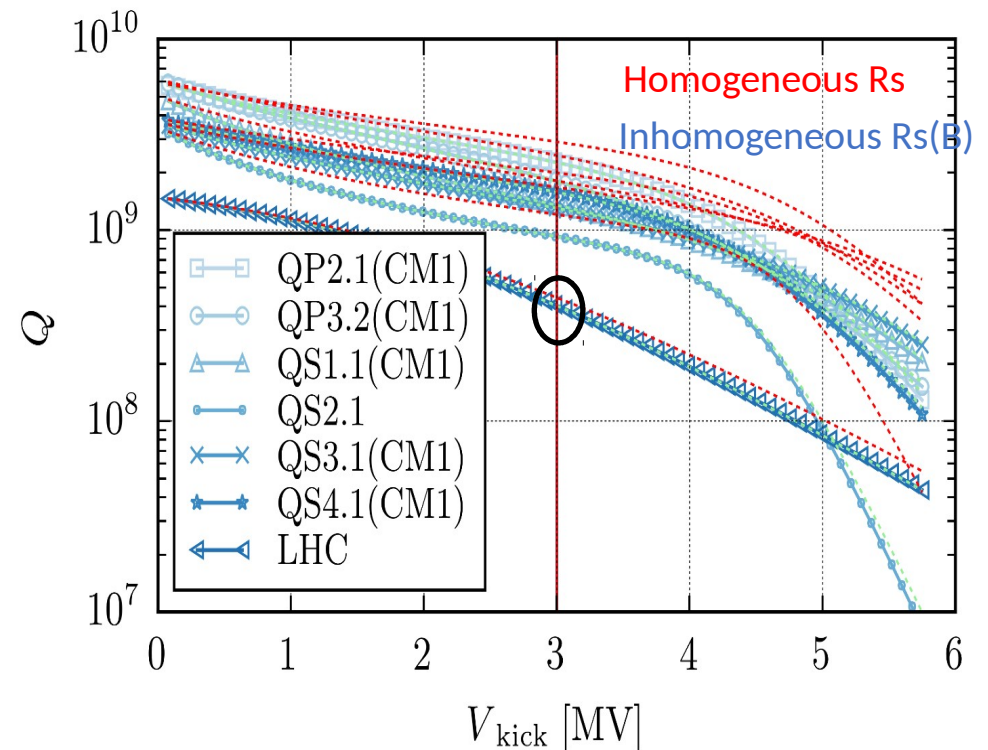
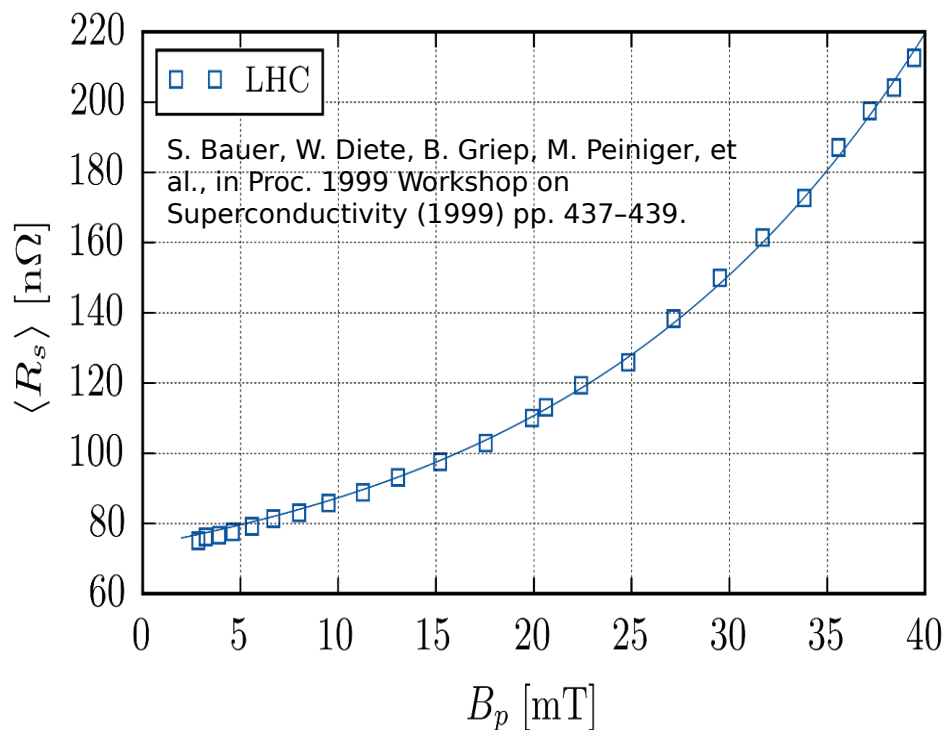
Nominal kick voltage 3 MV B_{peak} up to 80 mT

Results above 40mT for LHC uncertain due to lack of measurement data

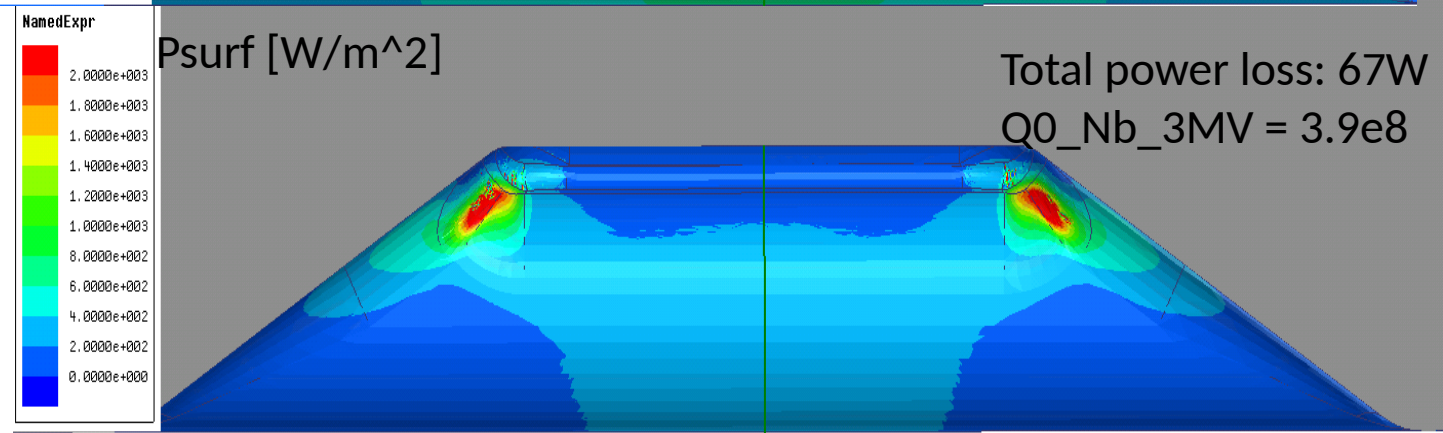
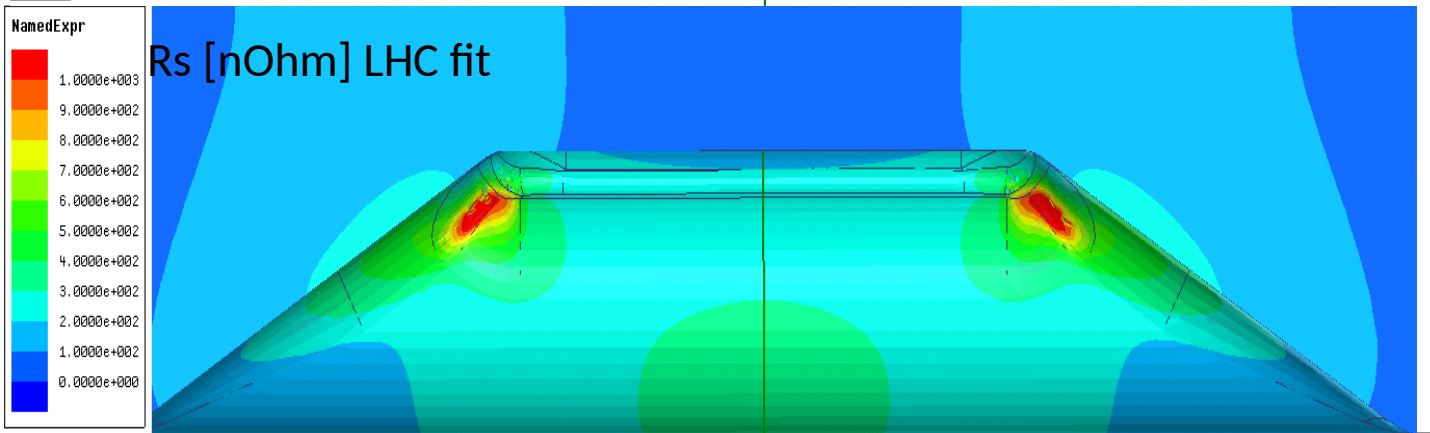
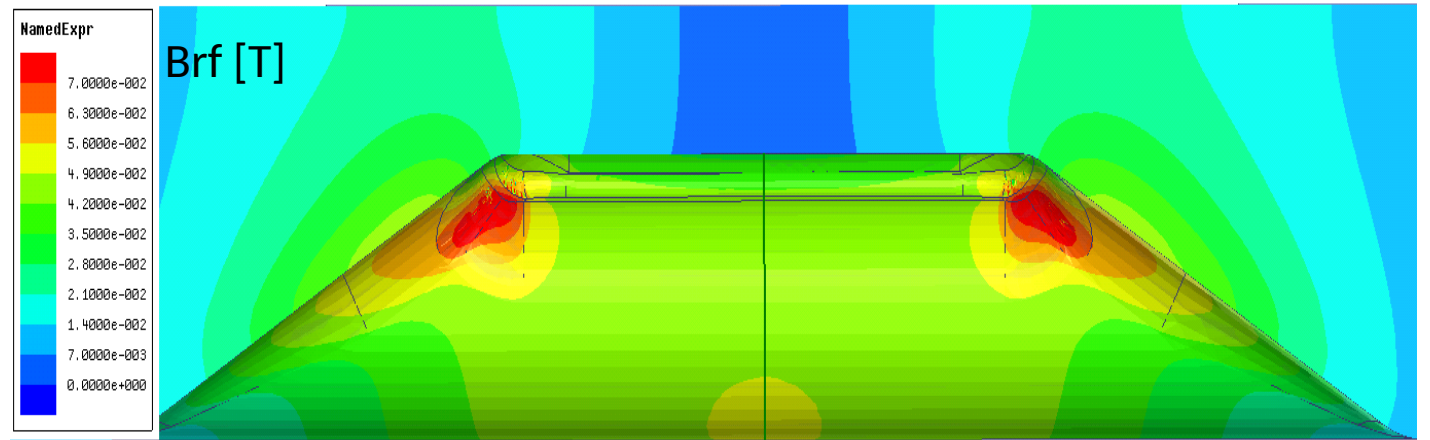
Q based on extrapolation of R_s from the LHC data

$$Q_0 (R_s=\text{const.}) = 4.45e8$$

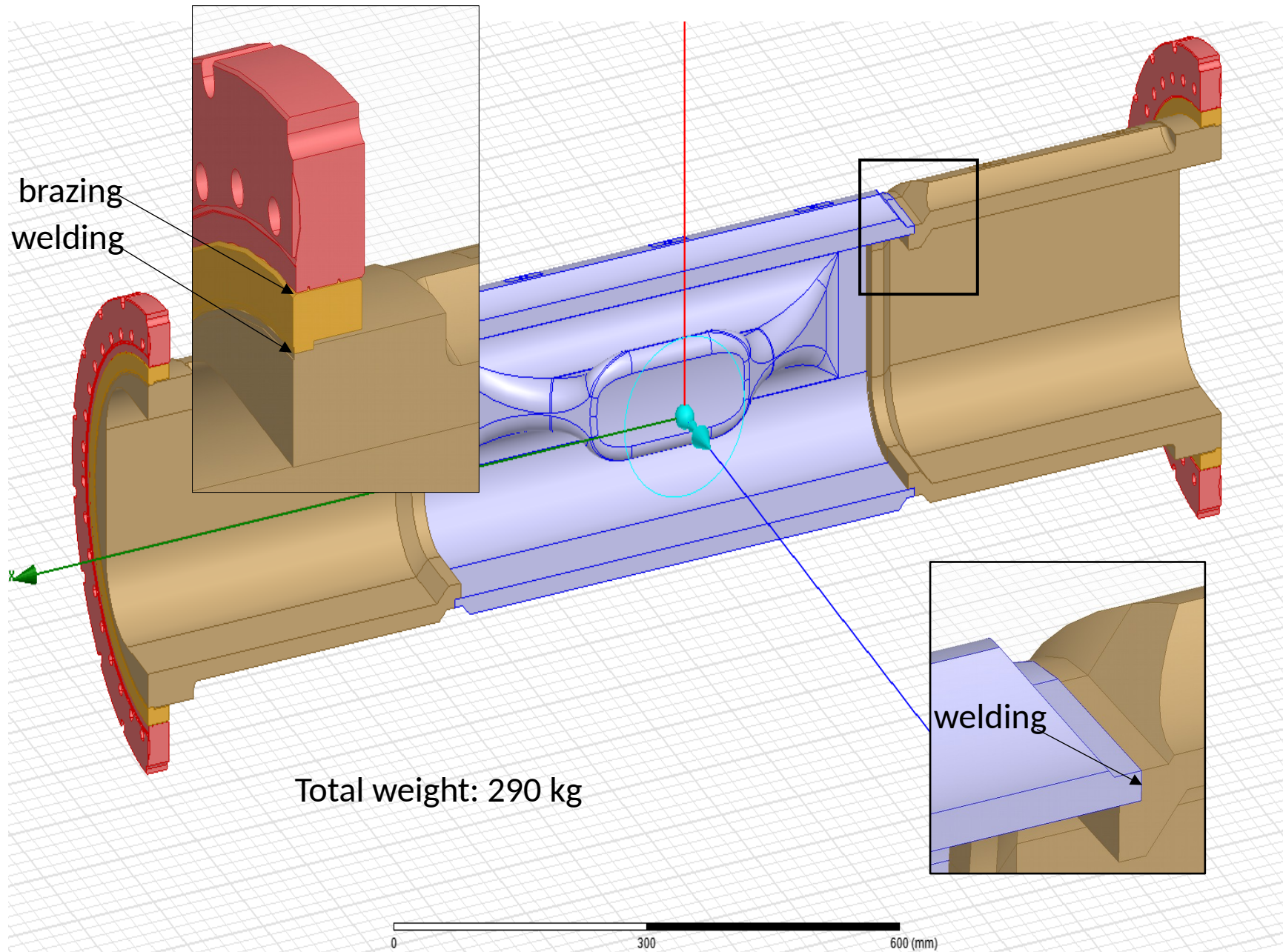
$$Q_0 (R_s=R_s(B)) = 4.05e8$$



Power loss distribution for 3MV



Assembly of WOW Cu-Substrate



Impedances of WOW Cavity

Monopole

Loss factor [V/pC]	0.012
$(Z_L/N)_{\text{eff}}$ [m Ω]	0.974

Dipole

Kick factor x [V/pC/m]	1.673
Kick factor y [V/pC/m]	0.460
$(Z_T)_{\text{eff}}$ x [Ω /m]	1562.8
$(Z_T)_{\text{eff}}$ y [Ω /m]	437.6

Quadrupole

Kick factor x [V/pC/m]	0.733
Kick factor y [V/pC/m]	0.769
$(Z_T)_{\text{eff}}$ x [Ω /m]	631.9
$(Z_T)_{\text{eff}}$ y [Ω /m]	791.9

