



Canada's National Laboratory for Particle
and Nuclear Physics



A Rare Isotope Beam (RIB) is a dish best served cold

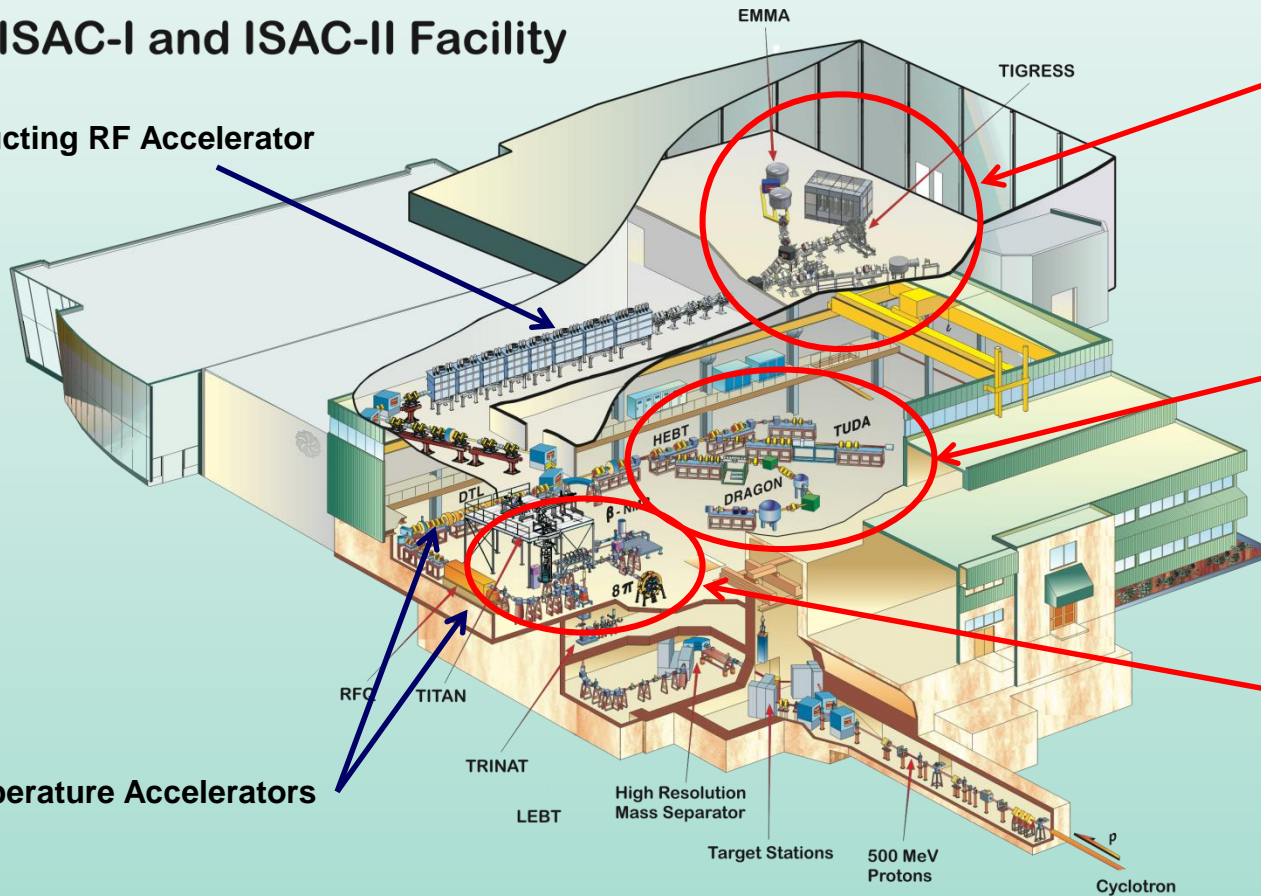
Cryogenics system of the ISAC-II superconducting
LINAC at TRIUMF

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TRIUMF RIB Operations
October 17, 2017



ISAC-I and ISAC-II Facility

Superconducting RF Accelerator



Room Temperature Accelerators

SEBT
Experiments
($\leq 6.5 \text{ MeV/u}$
at $A/Q=6$)

HEBT
Experiments
($\leq 1.5 \text{ MeV/u}$)

LEBT
Experiments
($\leq 60 \text{ keV/u}$)

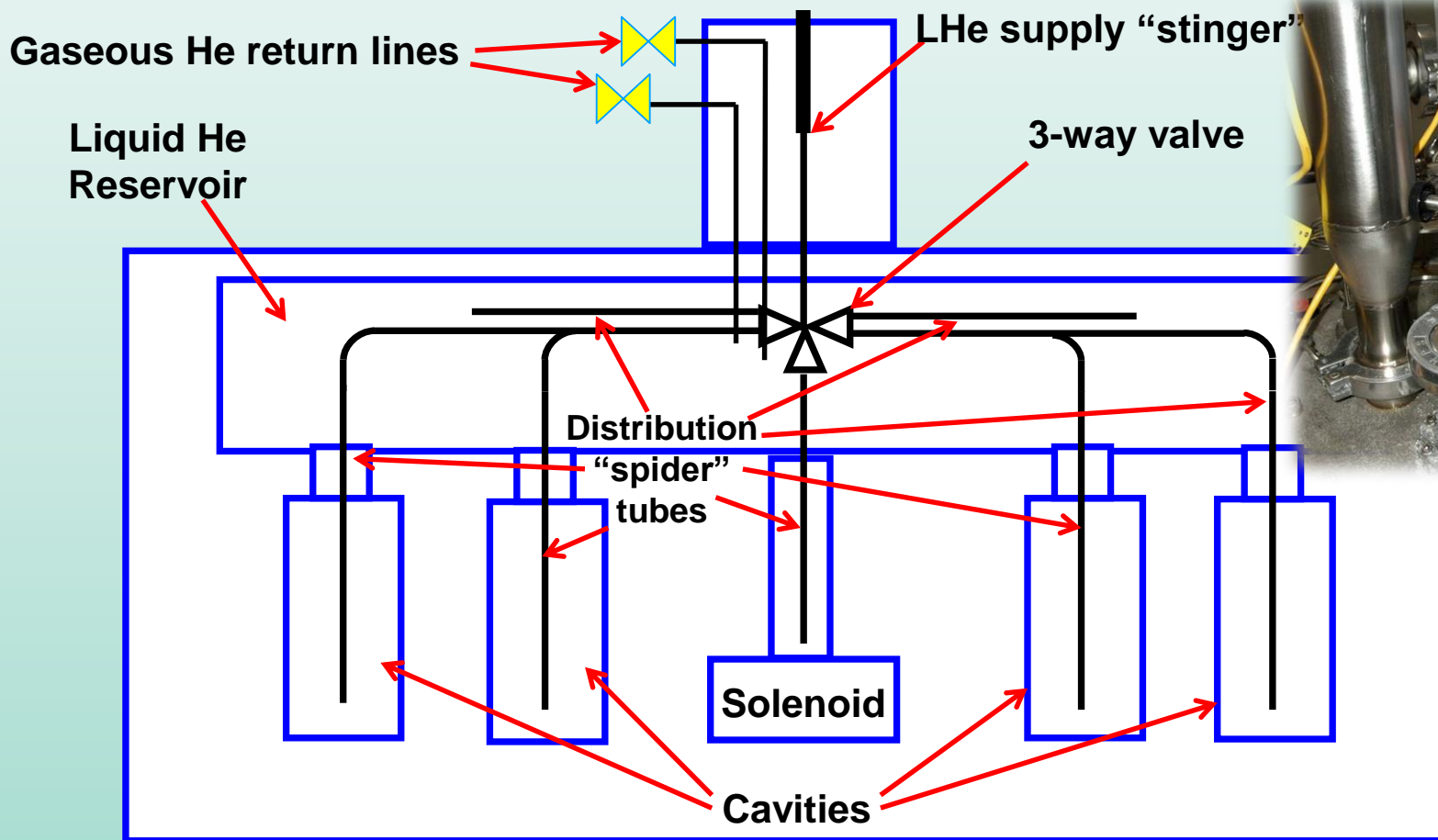




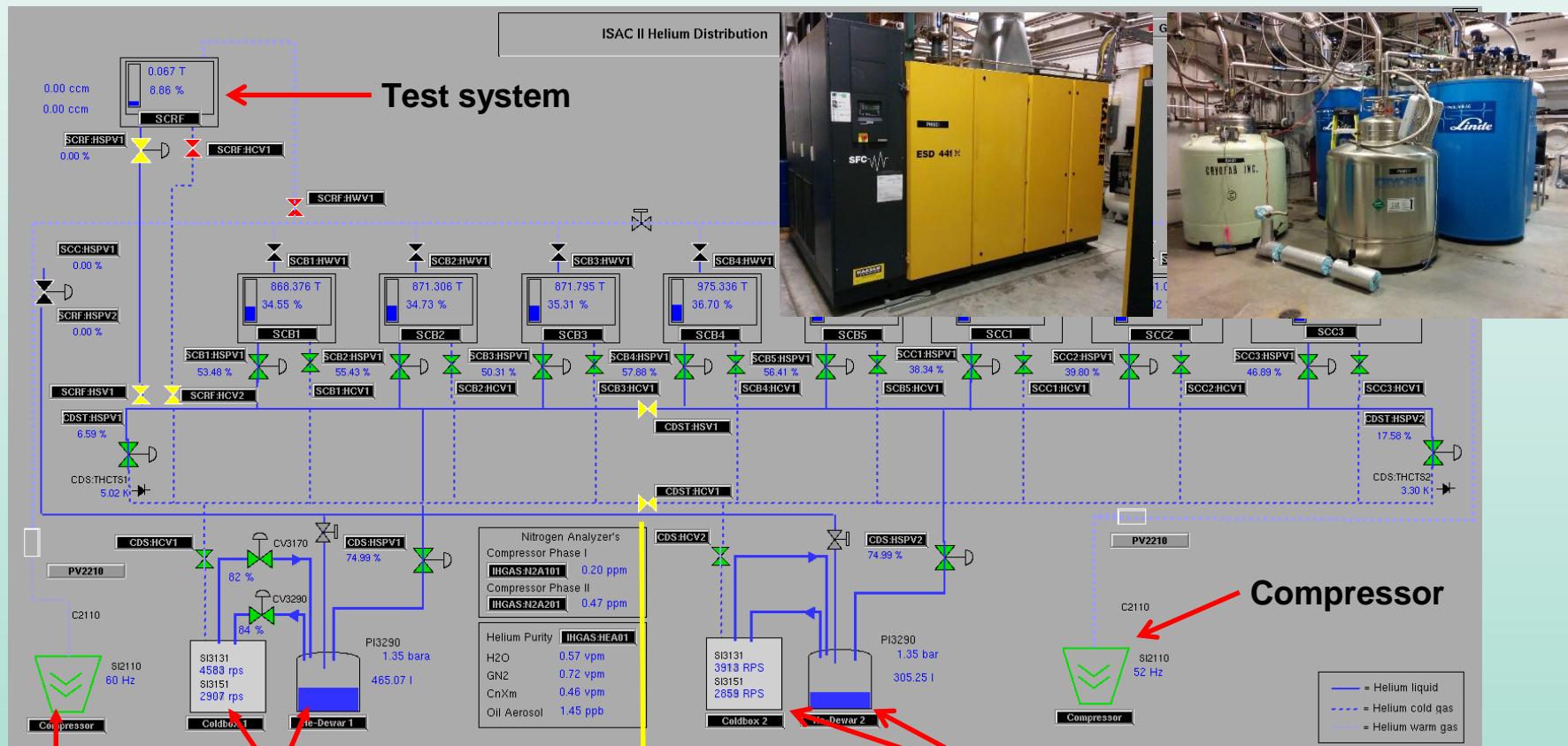
- Cavities: Bulk niobium, $T_c=9.2\text{K}$
- LHe-cooled to 4K.



- Stainless steel vacuum tanks.
- LN_2 -cooled copper shielding.
- Mu-metal shielding under the copper shielding.



- Quick cooldown to reduce the chance of Q-disease.
 - Must cool down from $\sim 150\text{K}$ to 50K in less than 1h.
 - Usually within ~ 30 minutes.
- Cryomodule solenoid off during cooldown



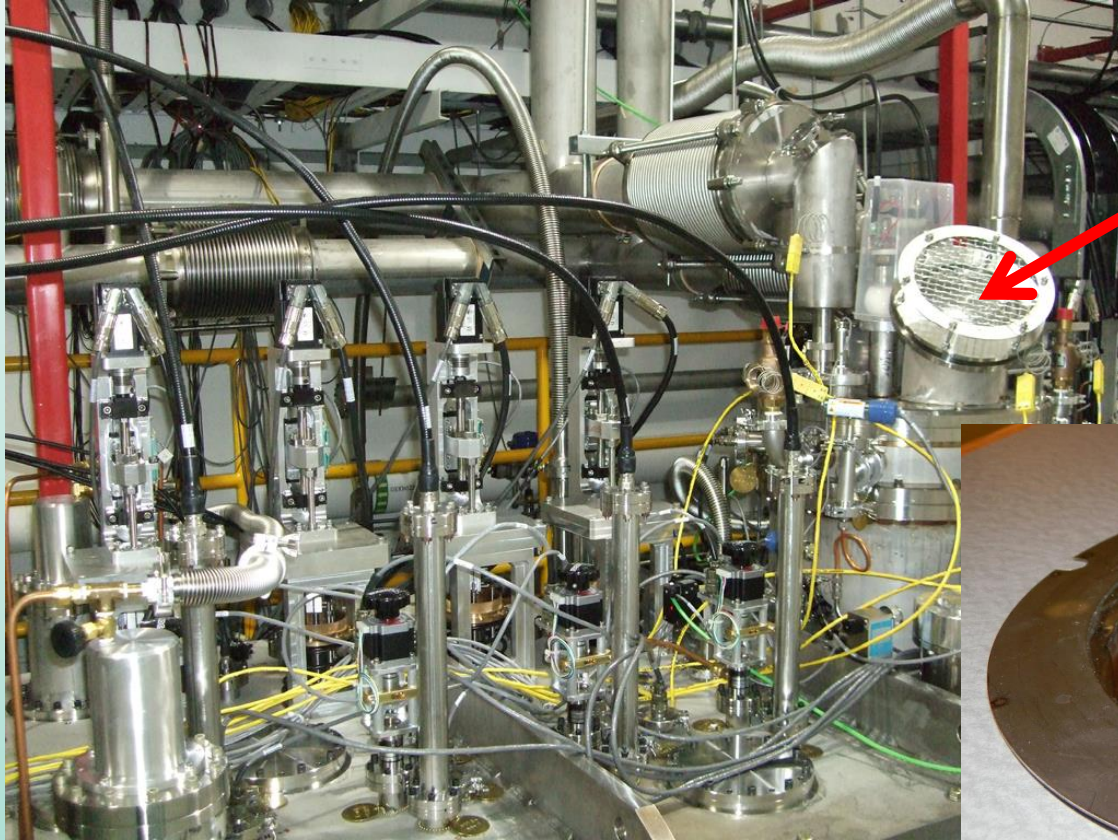
Compressor

Cold box and dewar

Phase-1

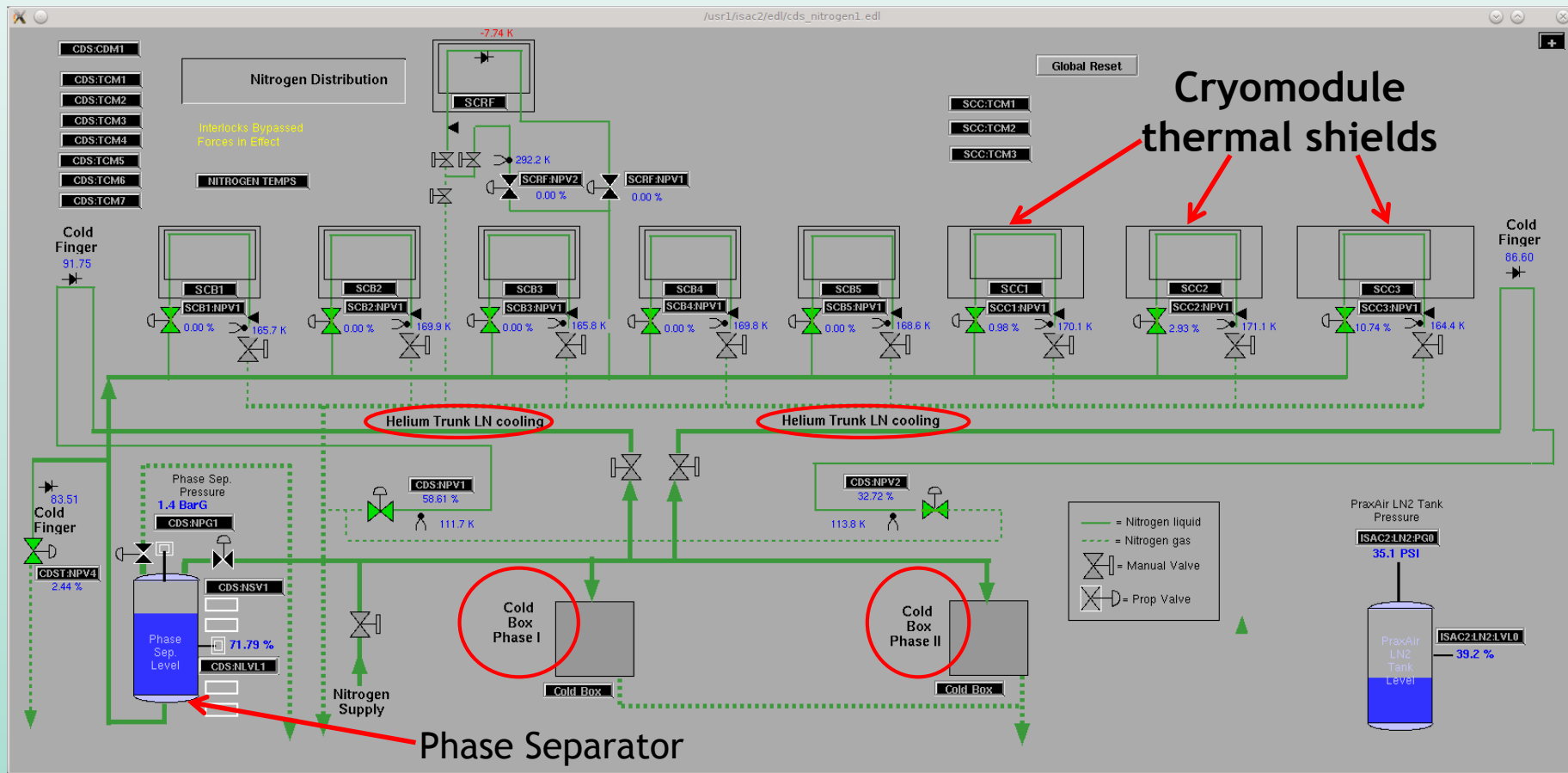
Phase-2

Cold box and dewar



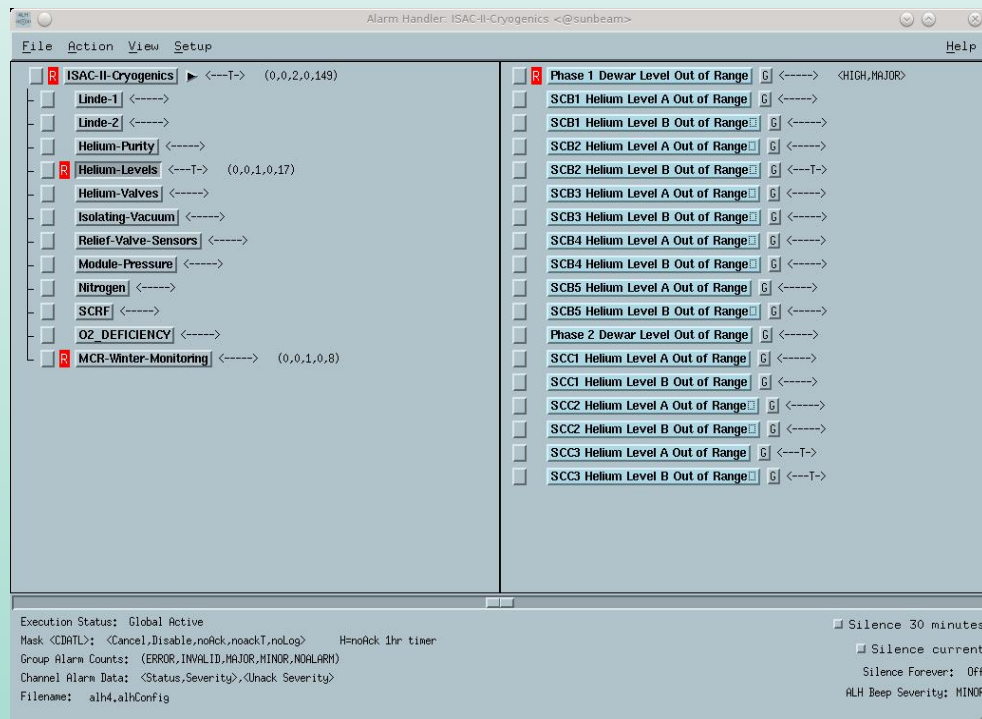
- LHe loss isn't desirable, however.
- 3400 litres in the cryogenics system.
 - LHe ~C\$18 (~US\$15, ~€12) a litre.
 - About C\$61,000 (~US\$49,500, ~€41,500).
 - Still, far less significant than equipment damage if pressure goes too high!





- Cryogenics staff normally on site only during regular business hours.
- Operations monitors cryogenics system other times.

- “First responders” during a situation
- On-site “hands” for expert help
- Alarm handler for warnings





Power outages / bumps

- Power outages and some power bumps trip off compressors.
 - Recovery compressor to prevent / minimize LHe loss.
- Presently manual on only.



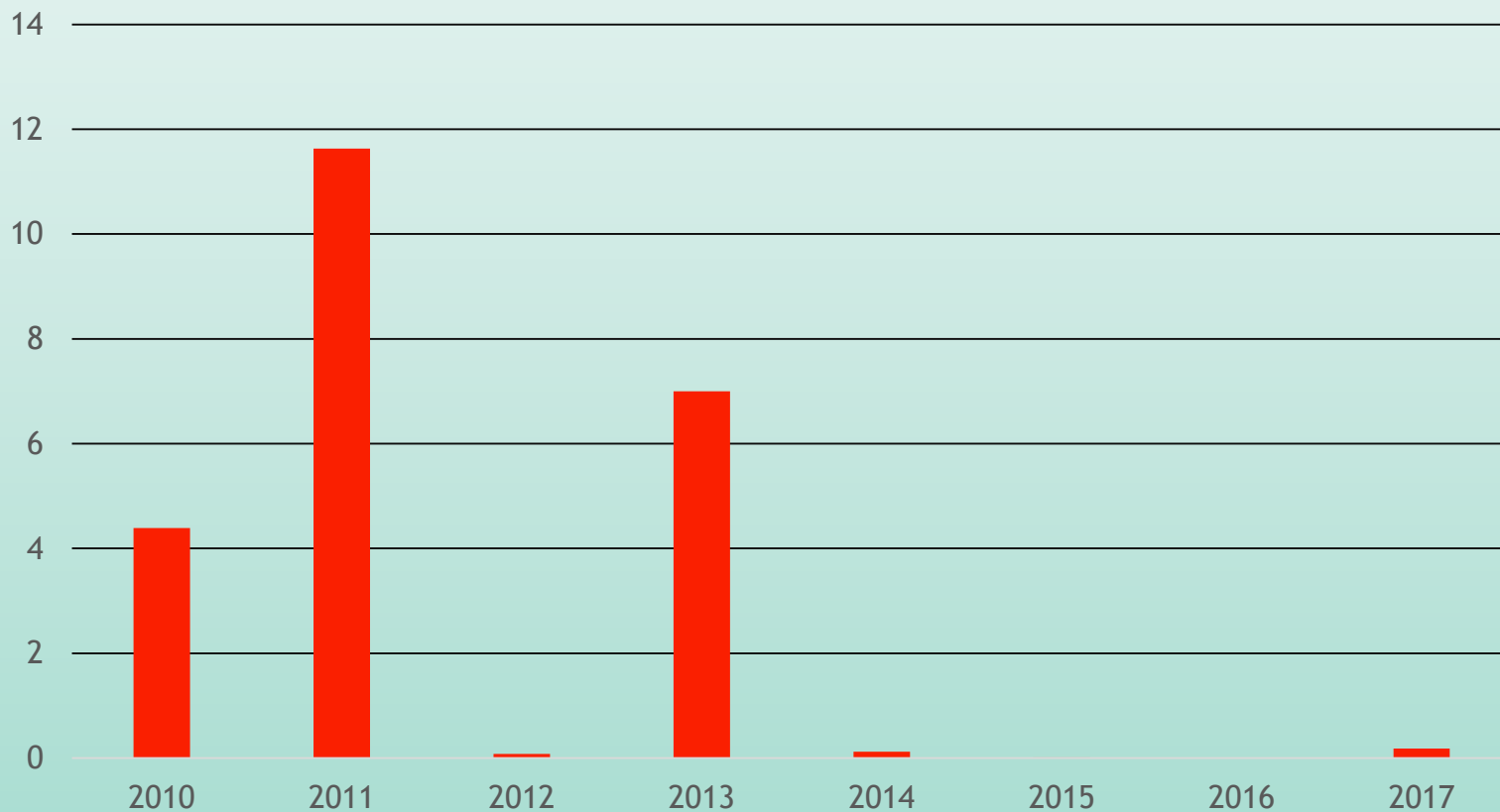
Power outages / bumps

- Growing pains incident on Nov. 26, 2006.
- Things learned, subsequent and future upgrades:
 - Independent mini air compressor, on emergency diesel generator, installed.
 - Recovery compressor “auto-on” when cold box trips - work in progress

Impurities in the He inventory

- Can reduce heat exchanger performance, damage cold box turbines.
- Originally impurity sensors only detected N₂.
- Need < 5ppm N₂ impurity to operate.
- Contamination incident June 29, 2013.
- After incident:
 - Pressure transducer was moved.
 - Installed check valve.
 - Installed new sensors that also detect H₂O, hydrocarbons, oil aerosols.

% Downtime



Many thanks to...

- David Kishi, Cryogenics
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Thank You!
Merci!
QAPLA'

