







#### **Outline**



- Where we were at the time of CM45
- State Machines
- Channel IOC
- Run Control
- Other IOC updates
- Communication Issues
- Alarm Handlers and Archivers and AutoSMS
- To Do List
- SS/FC QPS



#### CM45 recap



- Much progress since CM44
- State machines excellent progress, but more to do
- RunControl only minor modifications remaining
- Channel IOC biggest drive, most effort on PSUs
- C&M now at a point when lower priority items can be revisited



#### **State Machines**



- State Machines (SM) are required to be passive
  - Requires some sub-system IOCs: BeamLine, Detector, Channel
- Sub-system owners populate SM parameters via "spreadsheet"
- Sub-systems with SMs:
  - SSU
  - FC needs parameter updating
  - SSD
  - BeamLine needs updating
  - Detectors needs updating
  - DS: still in progress
  - Tracker complete
  - Target: in progress thanks to Ed Overton
- Add dynamic alarm limits for SM "Powered" states done



## **Channel Controls**



- Channel IOC integrates
  - SSU/FCU/SSD PSU control complete, but needs testing
  - E5AC heater/pressure control for LHe volume in SS's
  - PRY movement now new channels on SSU/SSD OVC
  - Leybold TD20
  - B-field internal to tracker volume & external now polarity/mode
  - SS QPS monitoring
  - SS HTS/LTS leads and coils monitoring now complete from QPS
  - O<sub>2</sub> monitoring for tracker volumes now computes He percentage
- Feeds into SSU/FC/SSD state machines



## **Channel Controls**



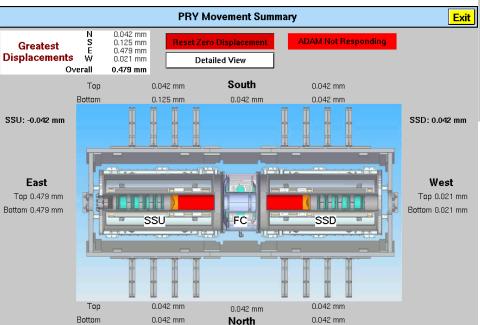
- Can set PSUs individually or via CDB input (same as RC)
- Individual magnet Initialization and Set functions working
  - coding complete
  - Init functions tested for SSU, SSD, and FC
  - Set functions tested for SSU & SSD, need to test FC
  - merged to single "Channel" sequences needs testing
- All QPS systems integrated
  - SSU/SSD complete and tested
  - need DL FC map correction
- Confirm settings & confirm buttons tested
  - needs to be added to higher level PSU gui's
- Simplify ramp to: Pause, Zero, and Ramp (only) tested
  - needs to be added to higher level PSU gui's
- Need to compute heater power

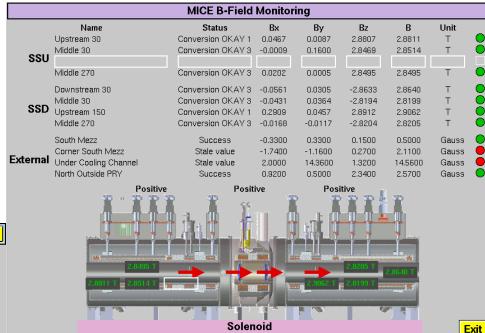


## **Channel Monitoring**



#### **PRY Movement**





**Magnetic Fields** 

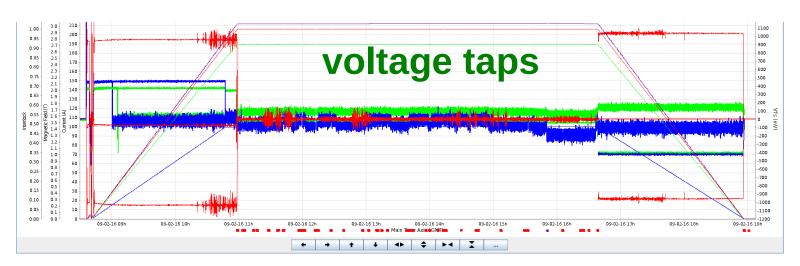


## **Channel Monitoring**



SSU/FCD channel ramp 2<sup>nd</sup> September





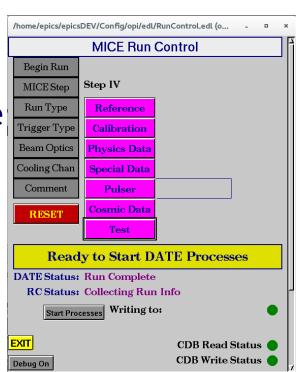


#### **Run Control**



- Revamp integration with Channel
  - necessary to ensure single point of Channel magnet control
  - broke sequence in for CDB interface
  - mostly complete
- Channel read to/from CDB complete
- Write Channel tags to CDB complete
- Absorber table implemented complete

- Need to:
  - write hardware OK word needs testing
  - implement suggestions from users
  - add Channel related sequences next slide





#### **Run Control**



- Complete, then broken
- modified to use Channel functions work in progress
- To Do:
  - add sequence to read Channel TAG from CDB done
  - add sequence to verify Channel settings before starting ramp
  - add Ramp button from Channel
  - add Skip Set Channel



#### Other IOCs

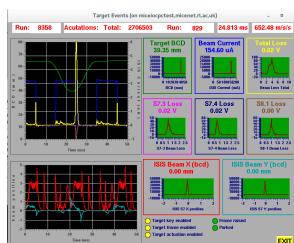


#### Target:

- Ed modified RATS to be more like Tracker done
  - reads and displays traces with each actuation
  - add beam position
  - fix logic
- Will require a SM for proper monitoring

#### Detector:

- EMR Ajit
- Detector HV control and monitor complete
- HV error checking needs re-visiting
- need to update SM





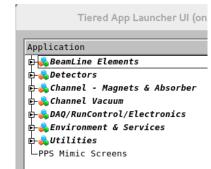
#### Other IOCs++

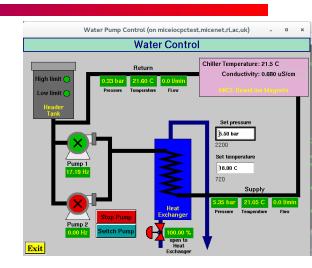


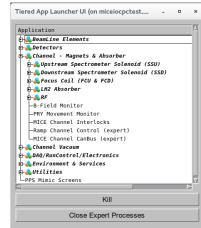
- DS needs updating
- Facilities
  - New water control
  - Other systems need updating
- Environment needs updating Ajit
- BeamLine:
  - stable
  - modified to ignore devices when necessary

needs SM update to implement new ALH parameters and Archive

Revamp AppLauncher









## Communications Issues of T



- Historically referred to as "Drop outs"
- serial communication (RS232) asynchronous
- Affects:
  - gui's drop outs
  - Lakeshore 625 (SS trim PSUs) loss of parameters
  - alarm handlers (ALH) spurious alarms
  - archive spikes (drop outs)
  - un-sanctioned State Machine changes affects archiver and ALH



## **Gathering Evidence**



- Mike has been very helpful in focusing on problems
- Affects: Lakeshores, Archiver, ALH, gui's, SMs
- All devices read asynchronously
- No handshaking (hardware or software)
  - some devices don't have it
- Evidence:
  - PSU messages indicates error comes from VME
    - eg. "Unrecognized Command"
    - Lakeshore 625 parameter losses
  - cannot reproduce at DL simpler & independent tests
  - high CPU load on CS7A 60%
  - IOC reports bad interrupt



## **Addressing Problems**



- Tasks to try:
  - move some load from CS7A to CS7C
  - add clear message and/or more pause time
  - sniff data flow (hard to do)
  - implement flow control when available
  - separate IOCs onto independent network
    - IOCs are on separate network
    - run EPICS gateway
    - all OPI (operator interface) machines connect via gateway

# ALHs, Archivers, AutoSMS of TECHNOLOGY

- Several systems have been identified require additional alarms and parameters added to the archivers
- The completion of several state machines have quieted down ALH in the MLCR => those remaining require tuning of their SM spreadsheets
  - However, experts need to feed in new limits (now with experience)
- New parameters need to be added to Archivers
- Revisit AutoSMS
  - Ajit to do
  - have email to SMS gateway thanks Craig
  - one of my criteria for SS unattended operation



#### **To Do List**

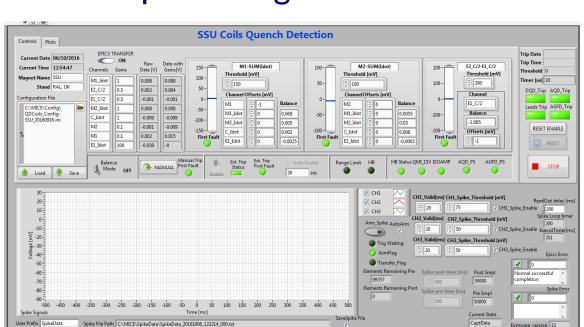


- State Machines complete and missing
- Run Control
  - complete Channel interface
  - complete Channel "Physics" run type in gui
  - implement ssh lockout
- Channel IOC
  - complete tests
  - add SS heater power
- Other IOC updates
- Alarm Handlers and Archivers and AutoSMS
- Finalized code to epicsPRO
- DL coming in to fix communication issues
- Implement IOC access while running





- Roman Pilepenko (FNAL) SS QPS modifications:
  - confirm changes
  - signal over threshold requirement
  - spike catcher
  - now outputs coil quench signals to C&M



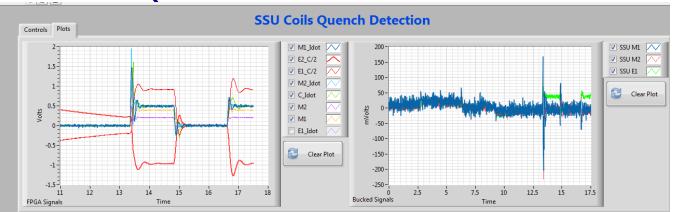
SSU Coils, HTS & LTS Leads

Δ∨(m∨)-0 HTS

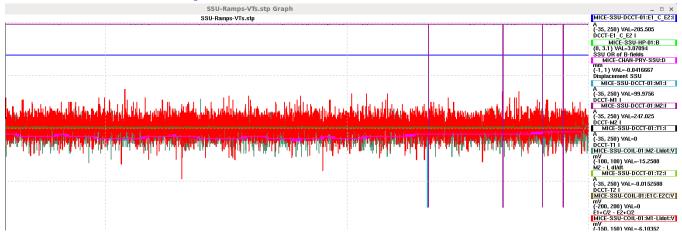




SSU plots from QPS



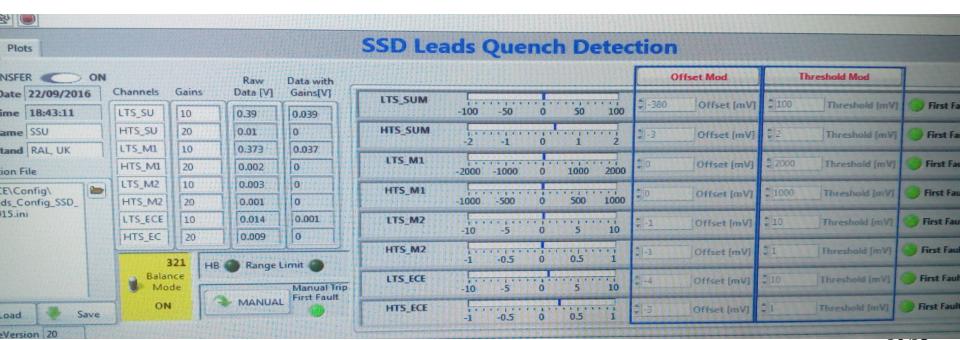
SSU plots from StripTool/Archiver from QPS







- Issues:
  - Ground fault in SSD E1-C-E2 can't use trim supplies or AGFD
  - SSD lead offsets in E1-C-E2 are significant during ramping







- James Wilson (DL) FC QPS datalogger modifications
  - new hardware more CPU cycles and memory
  - new LabView interface for data logger
  - outputs VT signals to C&M
    - output stops after some time running
    - need updated channel map
    - need alarm limits and archive information



### Summary



- Much progress since CM45
- State machines dragging on waiting for parameters
- Channel IOC near completion need time for testing
- RunControl revamping to work with Channel
- Serial communication issues soon to be addressed
- QPS systems stable, but not perfect



#### News





# Happy Birthday



