



Accelerators for Industrial  
and Medical Applications

# Single Stage Cyclotron for an industrial ADS demonstrator

*P.Mandrillon and M.Conjat  
AIMA-DEVELOPPEMENT \*  
with the contribution of J.Mandrillon*

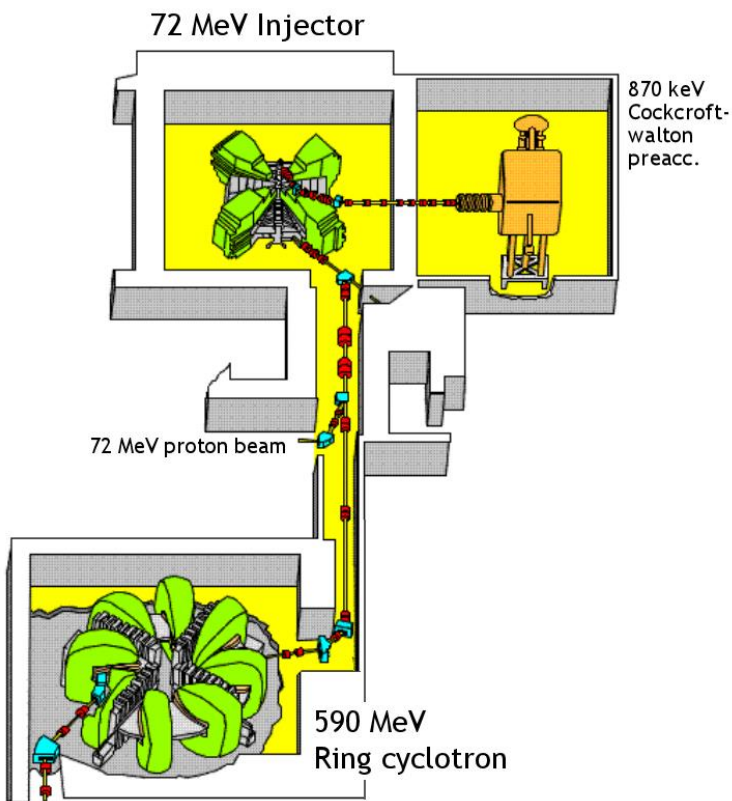
*\* Partner in the CYCLADS Proposal*

*Eucard2 Meeting, CERN February 8<sup>th</sup> 2017*

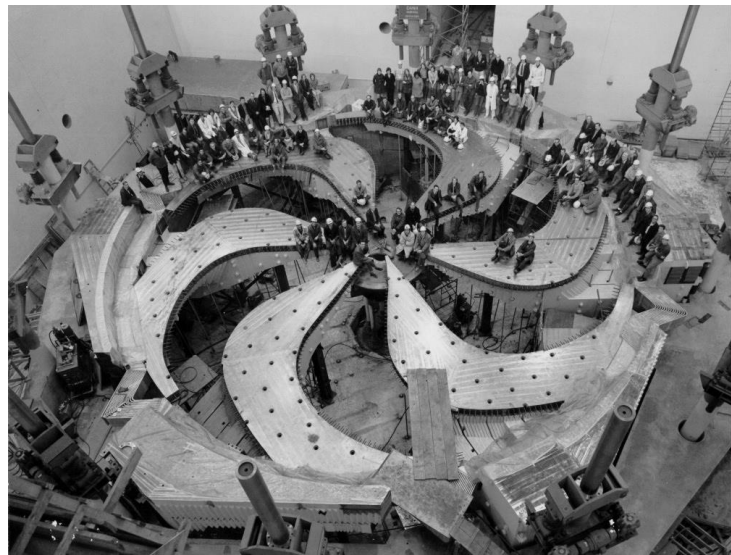
- Beam Energy: in the 600 to 800 MeV protons to produce neutrons via spallation.
- Beam Power: 5-10 MWatt.
- Beam losses: internal losses < 200 Watt.
- Reliability (beam trips)
- Optimized Energy efficiency:  $\eta = P_{\text{beam}} / P_{\text{grid}}$
- Costs.

# High intensity Cyclotrons: The lessons from the pioneers:

**PSI – H<sup>+</sup> 590 MeV**  
Multi stage cyclotron based on  
single turn extraction



**TRIUMF – H<sup>-</sup> 520 MeV**  
Single stage cyclotron based on  
stripping extraction



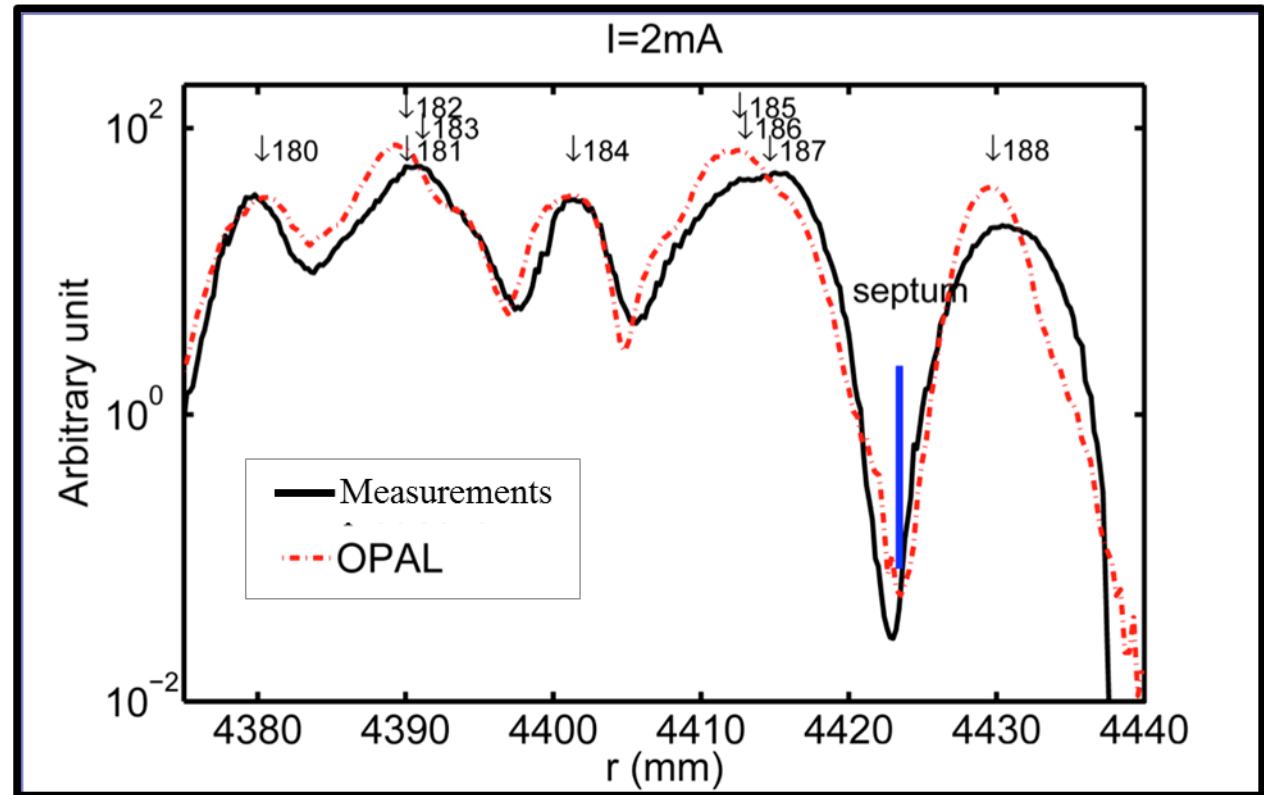
# 1) PSI: Single turn extraction

Excellent agreement simulations/measurements

> Increasing the separation  $\delta$  between turns

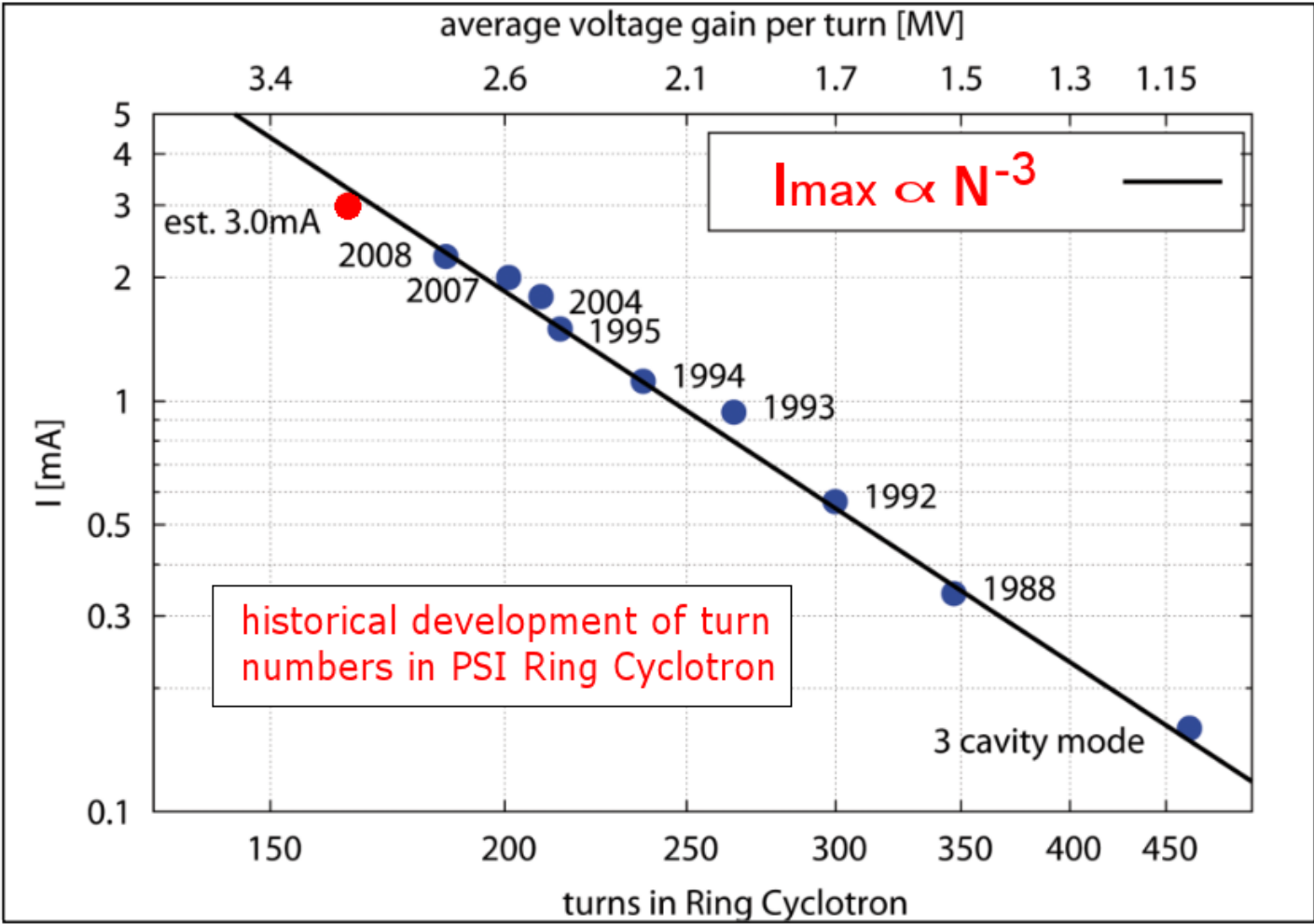
$$\delta = R/N * (\gamma / (\gamma + 1)) / v_r^2$$

> Reducing the number of turns N with High power new RF copper cavities.



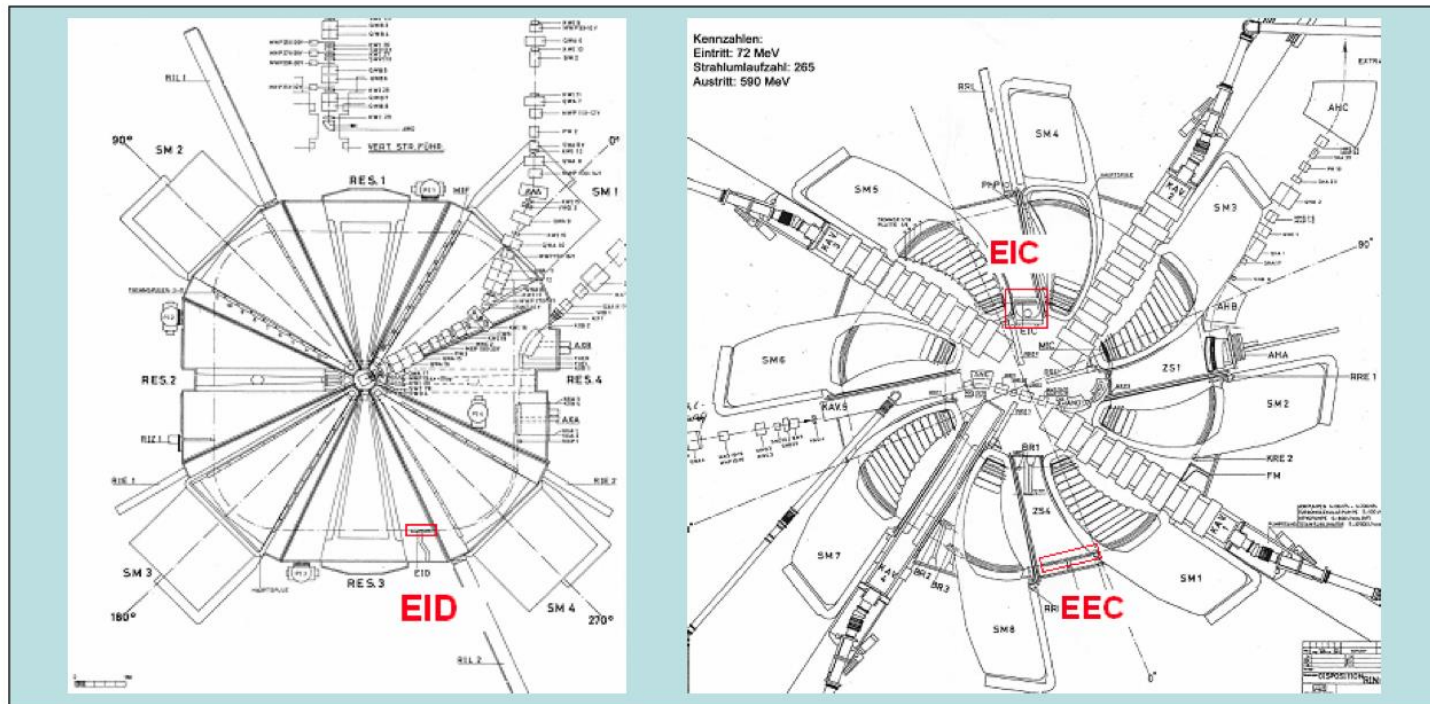
[Y.J.Bi (PSI & Tsinghua Univ.), A. Adelman]

# The successful Werner Joho law for intensity !



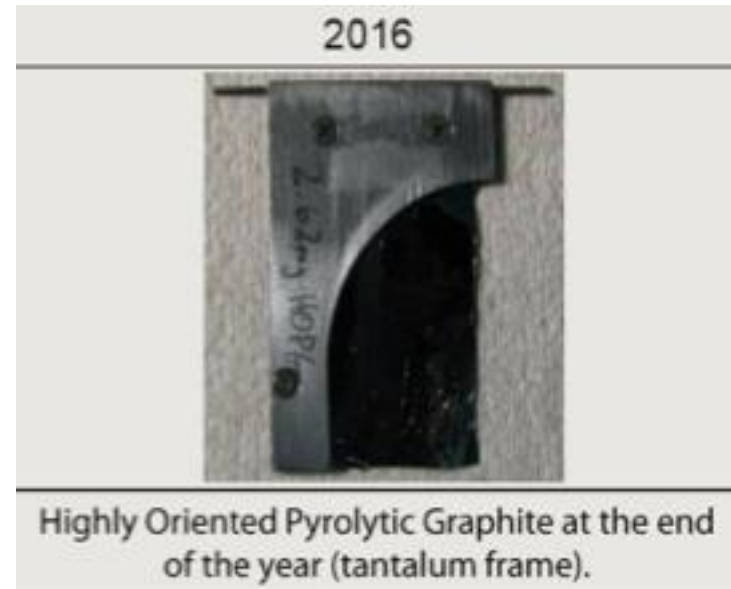
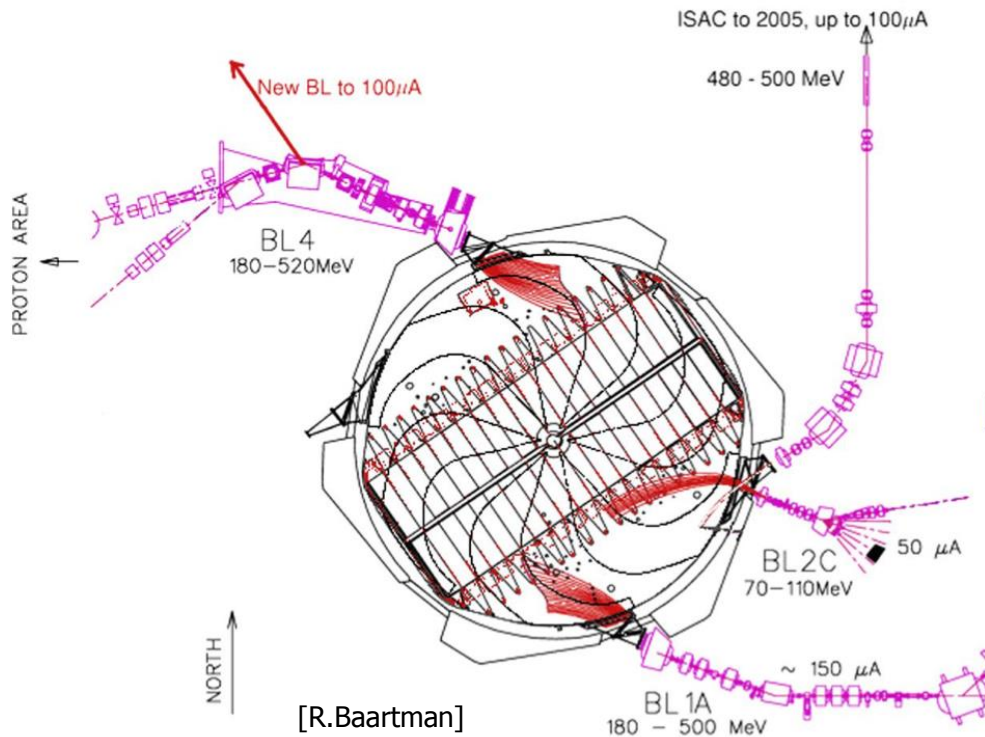
# The injection/extraction devices of the multi-stages solution

The PSI 2 stages geometry : a 72 MeV Injector and the 590 MeV Booster ring.  
→ various injection and extraction channels



- **EID: Electrostatic deflector channel for 72 MeV Inj. II**
- **EIC: Electrostatic inflector channel for Ring machine**
- **EEC: Electrostatic extractor channel for Ring machine**

# The overlapping turns extraction at TRIUMF by H- stripping



500 mA\*hours  
The outstanding stripper foil lifetime !  
Courtesy from Yuri Bylinskii

Well known method (low energy cyclotrons):

Drawback: The relativistic electromagnetic stripping of H- (0.754 eV)

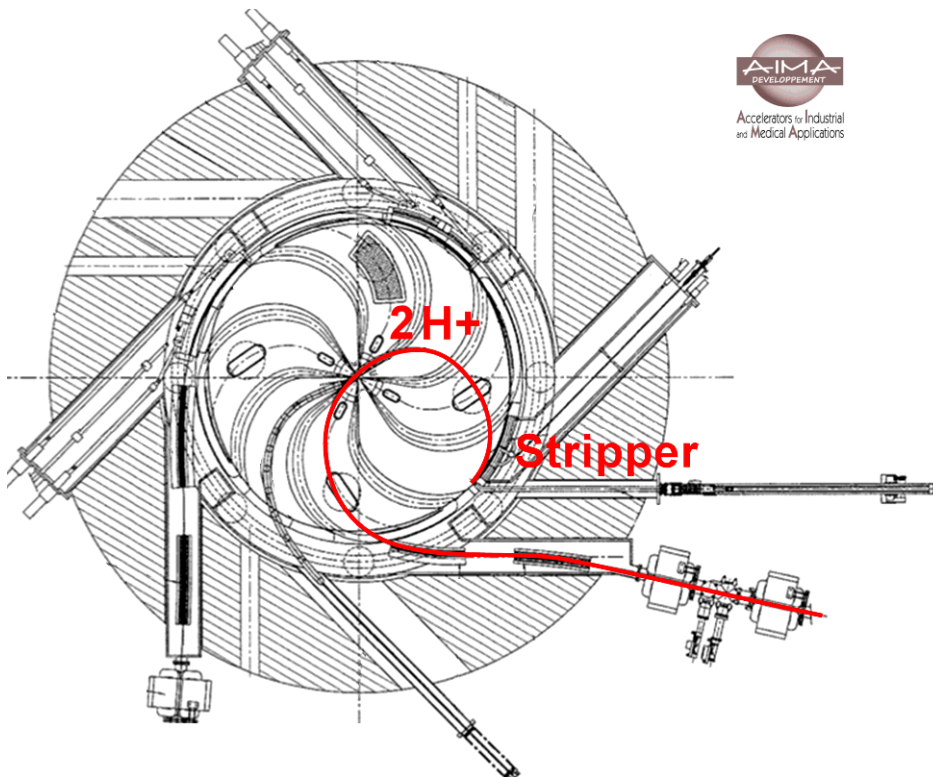
→ For 520 MeV,  $B_{\text{max}}$  in the sectors 6 kGauss → Large machine for 600 MeV

# H<sub>2</sub><sup>+</sup> acceleration and inwards extraction of H<sup>+</sup> by stripping

L.Calabretta and D.Rifuggiatto  
ECPM, Groeningen, 1997

## Important advantages of H<sub>2</sub><sup>+</sup> over H<sup>-</sup>:

- Reduced space charge at low energy
- High electron binding energy: 2.8 eV → High B
- 2 stripped protons/H<sub>2</sub><sup>+</sup> with half momentum
- e- thermal load per proton on the stripper: divided by 4



e.g. Trade driver proposal (ENEA - AIMA)  
to deliver 2mA-110 MeV protons  
by stripping of 1mA, 220 MeV H<sub>2</sub><sup>+</sup>



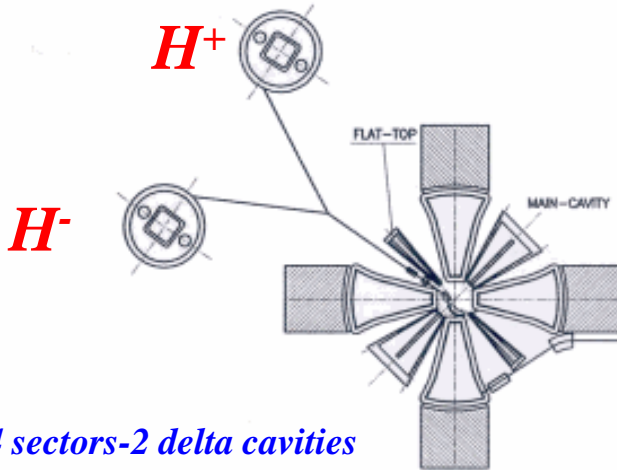
Other examples of high power Cyclotrons:

# 1995: Inspired by PSI the early proposal for driving the Energy Amplifier with a 1 GeV 3 stages Cyclotron

N.Fiétier and P.Mandrillon, Beam Dynamics and Space Charge aspects in the design of the accelerators for the Energy Amplifier, Proc. of the 14th ICC, Cape Town, 1995



2 INJECTORS 15MEV 42MHZ

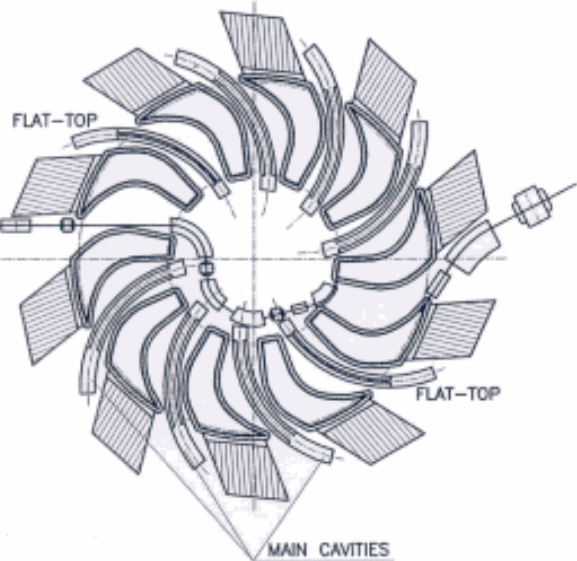


INTERMEDIATE 120MEV 42MHZ

0 10M

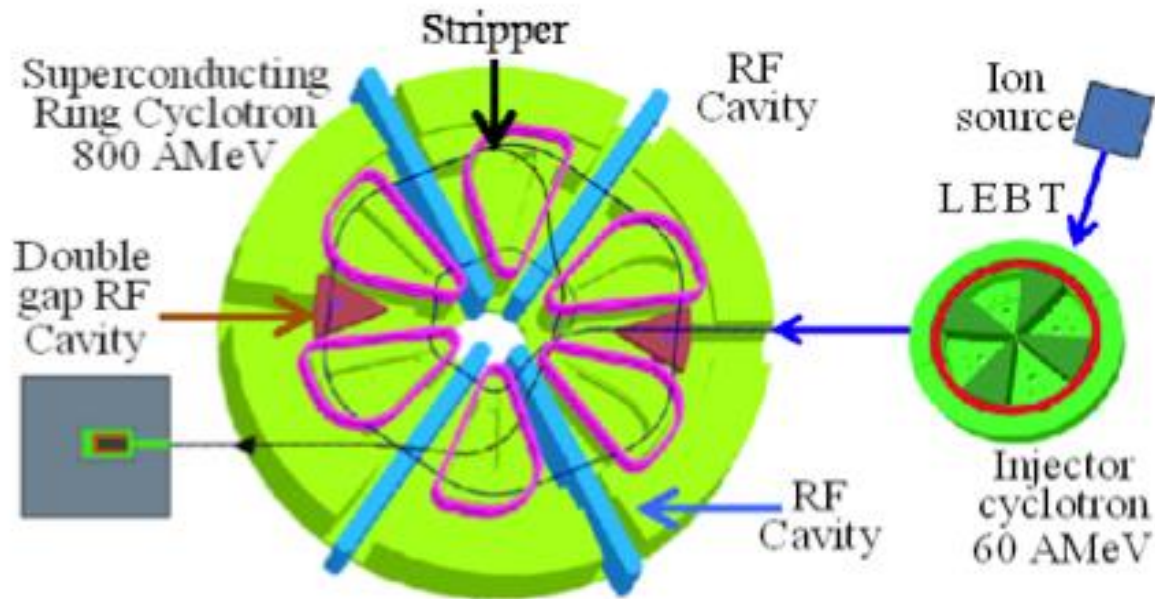
*12 sectors- 6 Monogap cavities- 2FT cavities*

BOOSTER 120-1000MEV 42MHZ



# The Daeδalus two-stages H<sub>2</sub><sup>+</sup> 800 MeV/n Cyclotron

- Catania group Design: L.Calabretta et al., www.jacow.org, EPAC 2000, p. 918
- A.Calanna et al., The Cyclotron complex for the Daedalus experiment, Proc. Of Cyclotrons 2013, Vancouver.



Magnet: 6 Sectors superconducting coils (Riken type)  
 RF: 4 Single gap RF Cavities (PSI Type)+2 double gap cavities  
 Extraction: **stripping of H<sub>2</sub><sup>+</sup>**

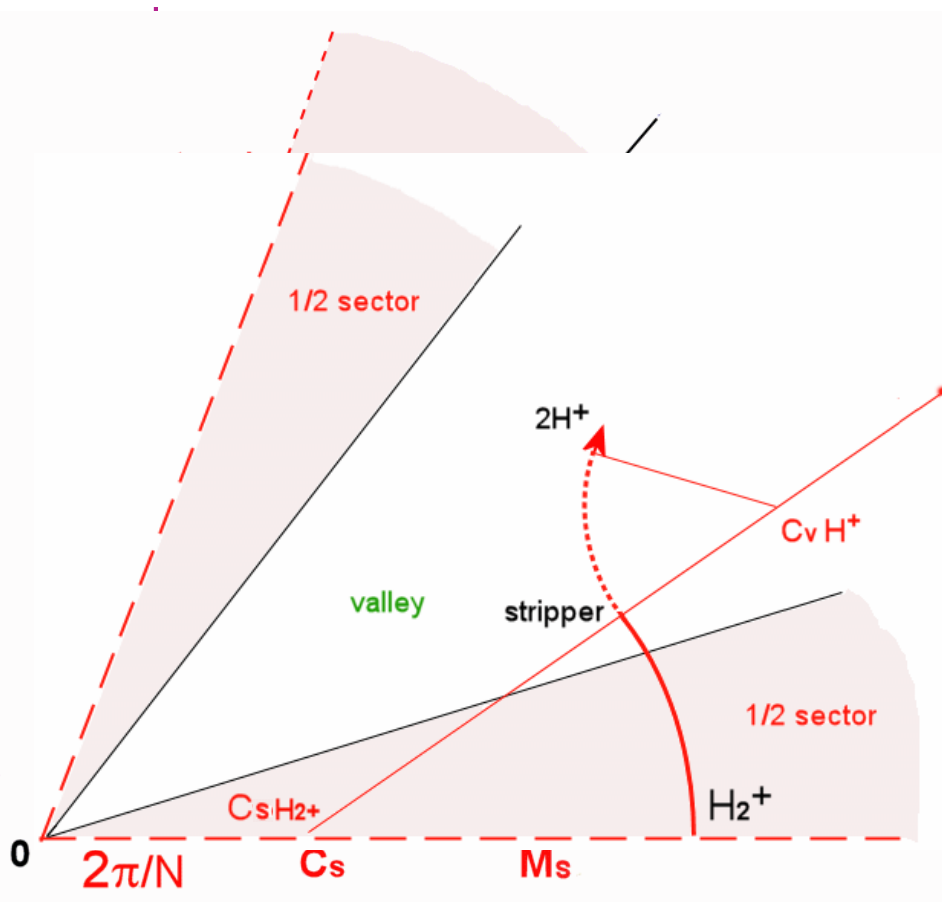
## Single Stage Cyclotron Driver (S2CD™) based on the Reverse valley B-field

Option **A**: 600 MeV-10 mA protons

Option **B**: 1600 MeV-5 mA H<sub>2</sub><sup>+</sup> → 800 MeV-10 mA protons

## CYCLOTRON AND FFAG STUDIES USING CYCLOTRON CODES

M.K. Craddock\*, University of British Columbia and TRIUMF<sup>†</sup>,  
Y.-N. Rao, TRIUMF, Vancouver, B.C., Canada



isochronism:

- > positive radial gradient of  $\langle B \rangle$
- > strong vertical defocusing:

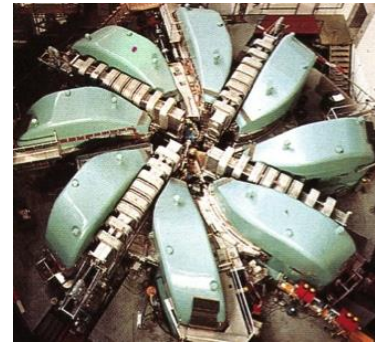
$$\Delta v_z^2 = -(\gamma^2 - 1) = - (d\langle B \rangle / dr) r / \langle B \rangle$$

- > edge and spiral focusing

$$v_z^2 = -(\gamma^2 - 1) + F^2(1 + 2 \tan^2 \zeta)$$

$$F^2 = \text{Field Flutter} = (\langle B^2 \rangle - \langle B \rangle^2) / \langle B \rangle^2$$

$\zeta$  = spiral angle of the sector



2-A separated sector with reverse valley B:

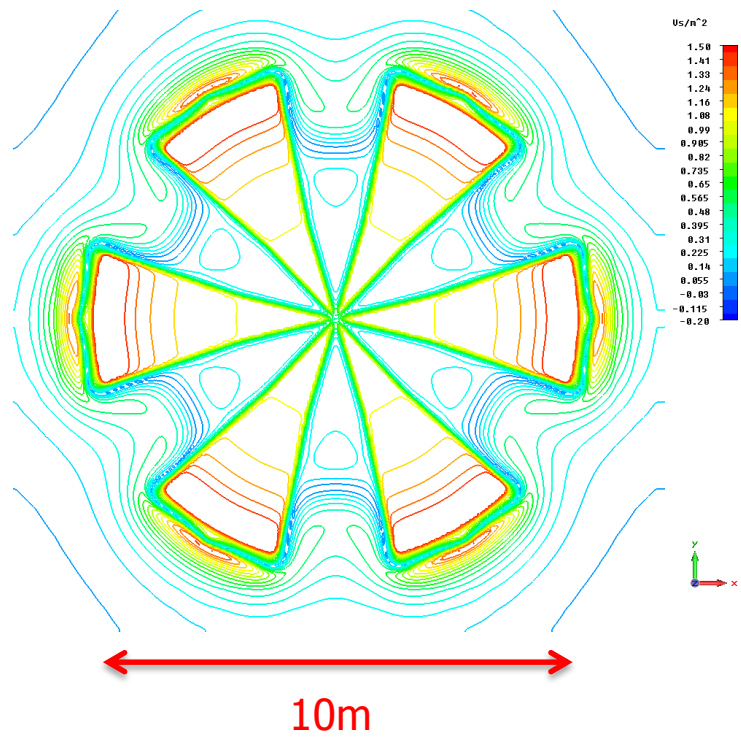
→ Stronger Flutter → No Spiral needed

Proton Extraction is more simple

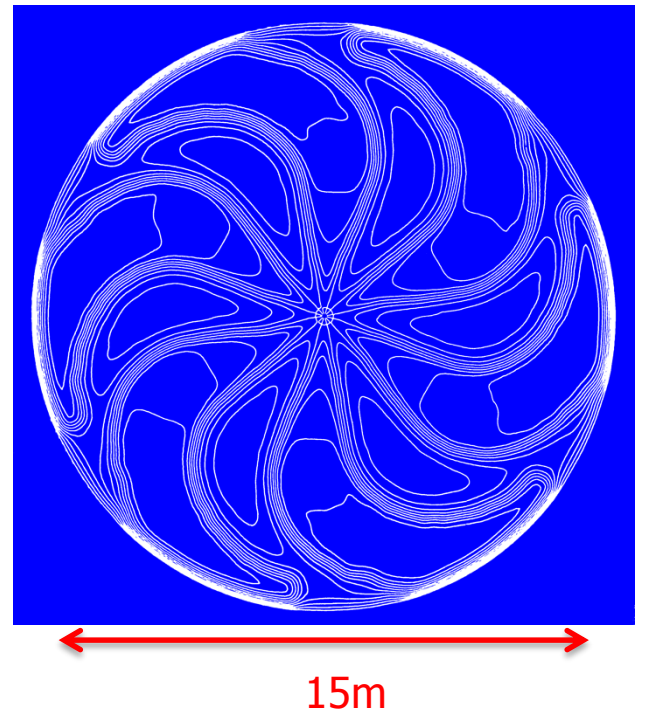
- by stripping of H2+ > very short !
- by a bump, i.e. « Septum free extraction »

# Single stage Cyclotrons Magnetic Fields

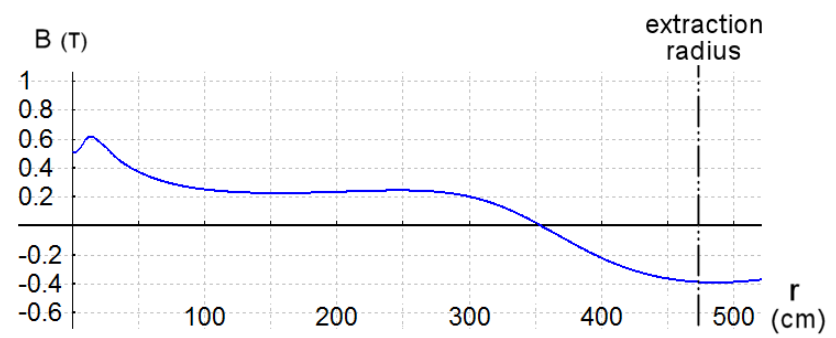
S2CD-600 MeV H+  
With reverse Bv field



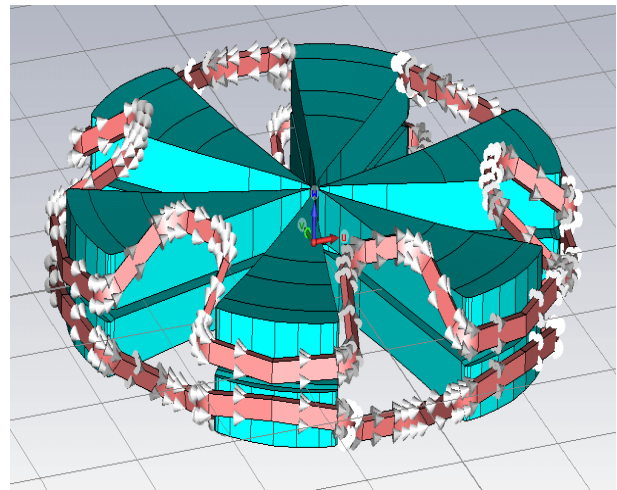
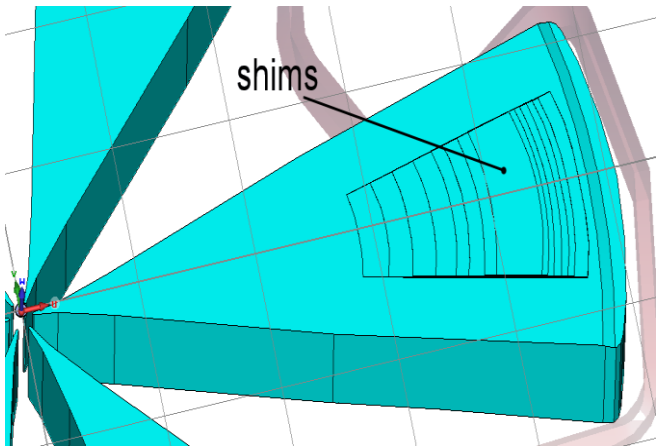
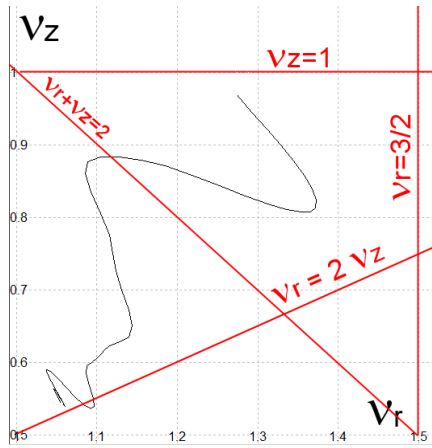
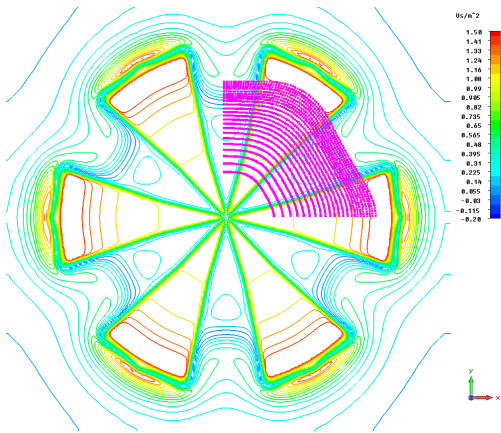
TRIUMF-520 MeV H-



B on the valley axis



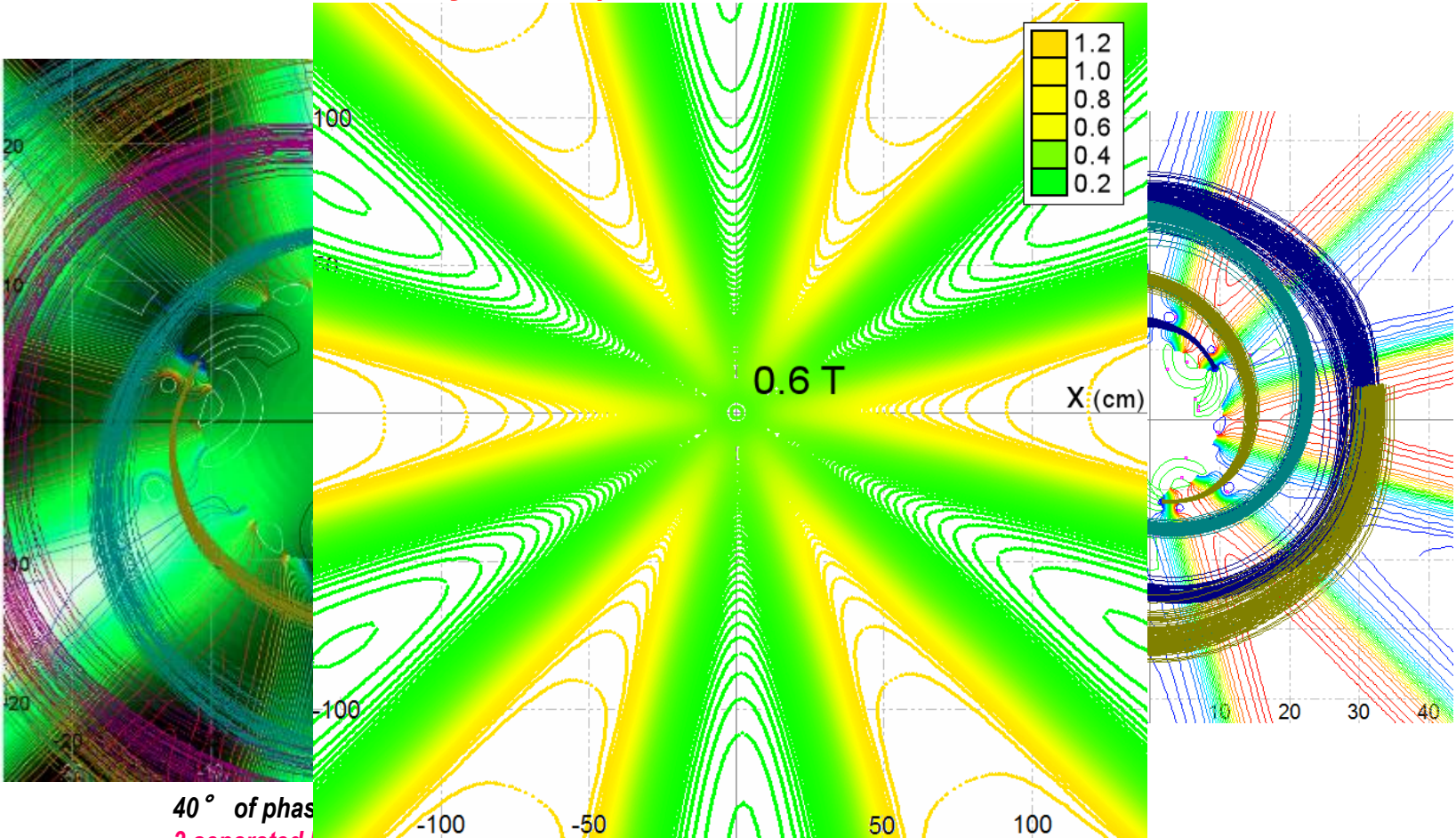
# The 600 MeV proton S2CD



- > Large complex Coils: 1.1 MTurns/coil
- . Rmin: 3.6 m Rmax: 5.1m
- . Total length ~48m
- . Superconducting coil: Section: 130 mm \* 280 mm Current density 31 A/mm<sup>2</sup>
- . Water cooled Copper coil: Section 220\* 470 mm Current density 10 A/mm<sup>2</sup>

# Triple injection central region

major advantage: low B-field in the central region  
 > 3 axial injections  
 → An injector cyclotron is not needed anymore !

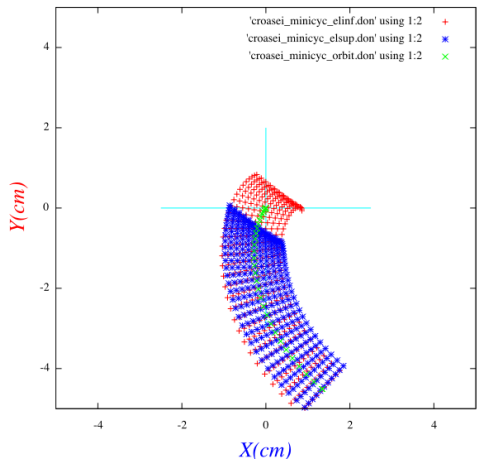


40° of phase  
 3 separated beams up to 1.0 mev



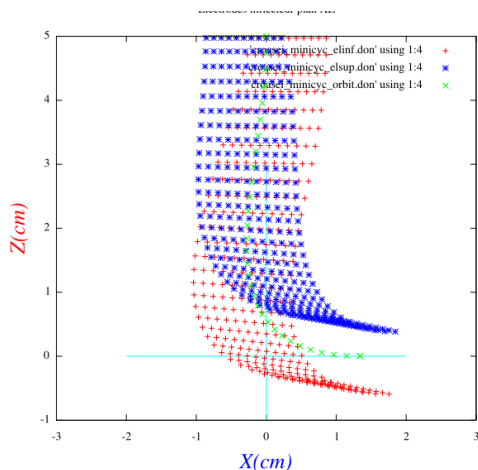
# A single HV Platform for 3 Ion sources feeding 3 axial injections with spiral inflectors

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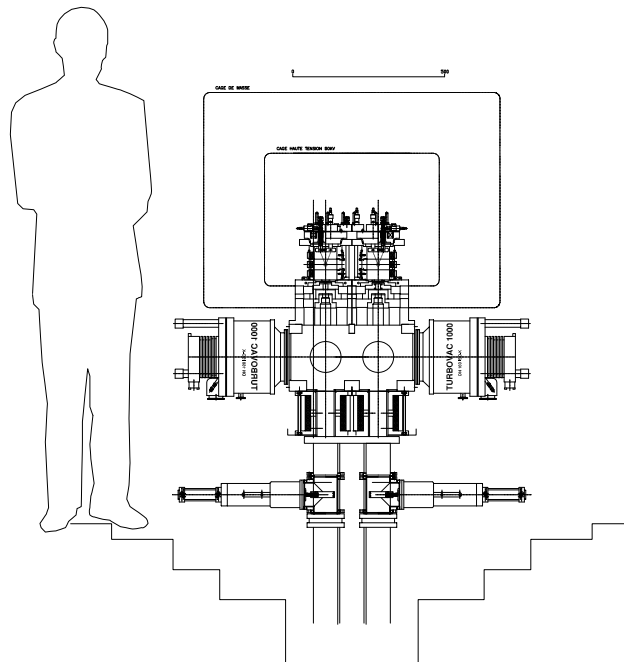
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Median plane

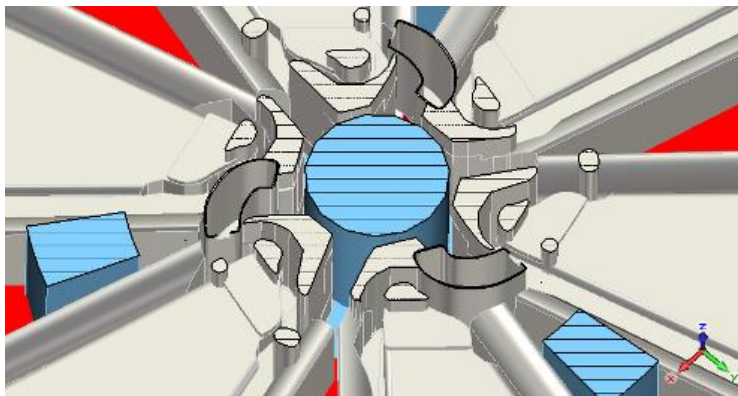


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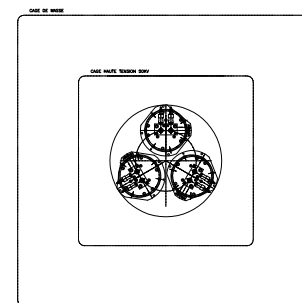
Vertical plane



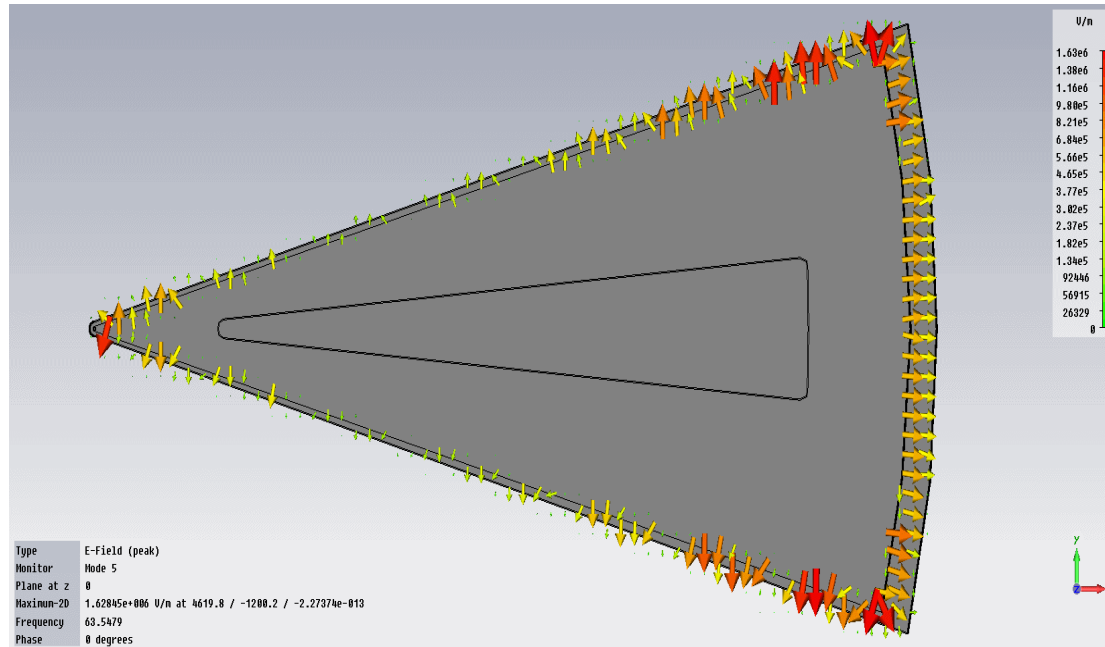
$E_{inj} = 60 \text{ KeV}$   
 $E = 20 \text{ KV/cm}$   
 $k = 0.6$   
 $k' = -0.15$



The crowded Central region

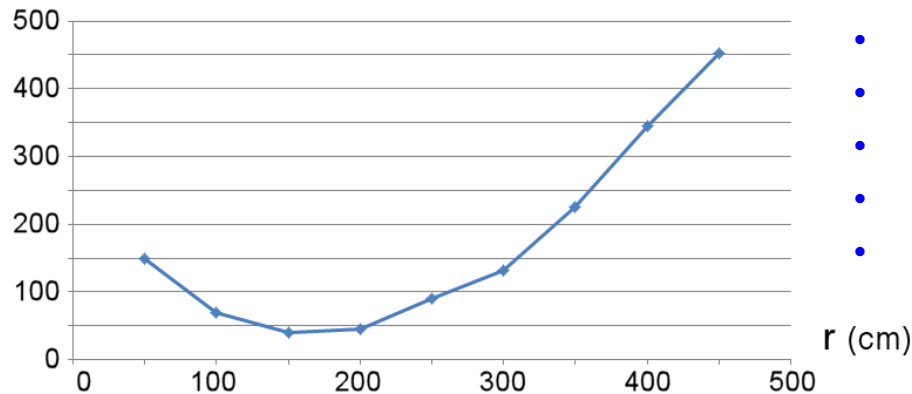


The 60 KV platform



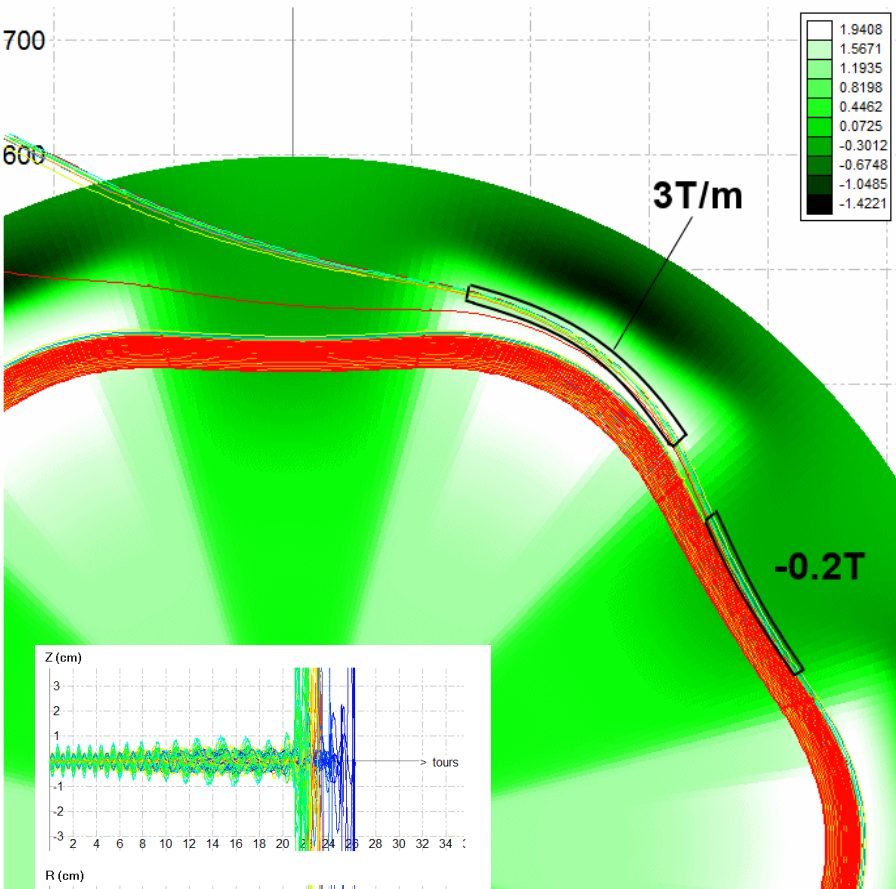
*From CST*

Peak voltage (kV)



- 6 cavities at 49 MHz (Option H+)
- 1000 KW beam power /cav + 350 KW losses /cav
- 2 RF coupling loop/window
- 2 amplifiers (electron tubes)/cavity
- Large stem allows to install pumping

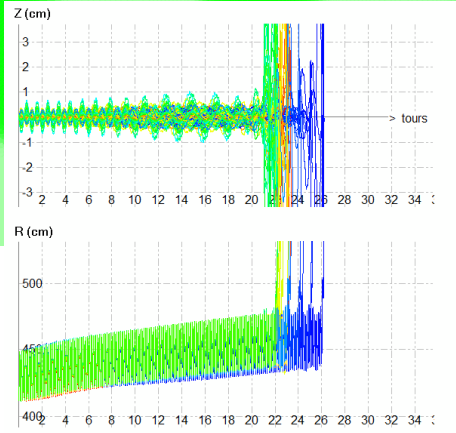
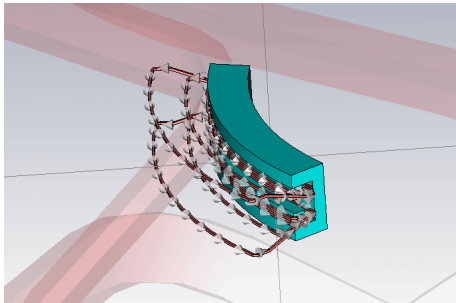
# The septum free Extraction (H+)



2 channels:

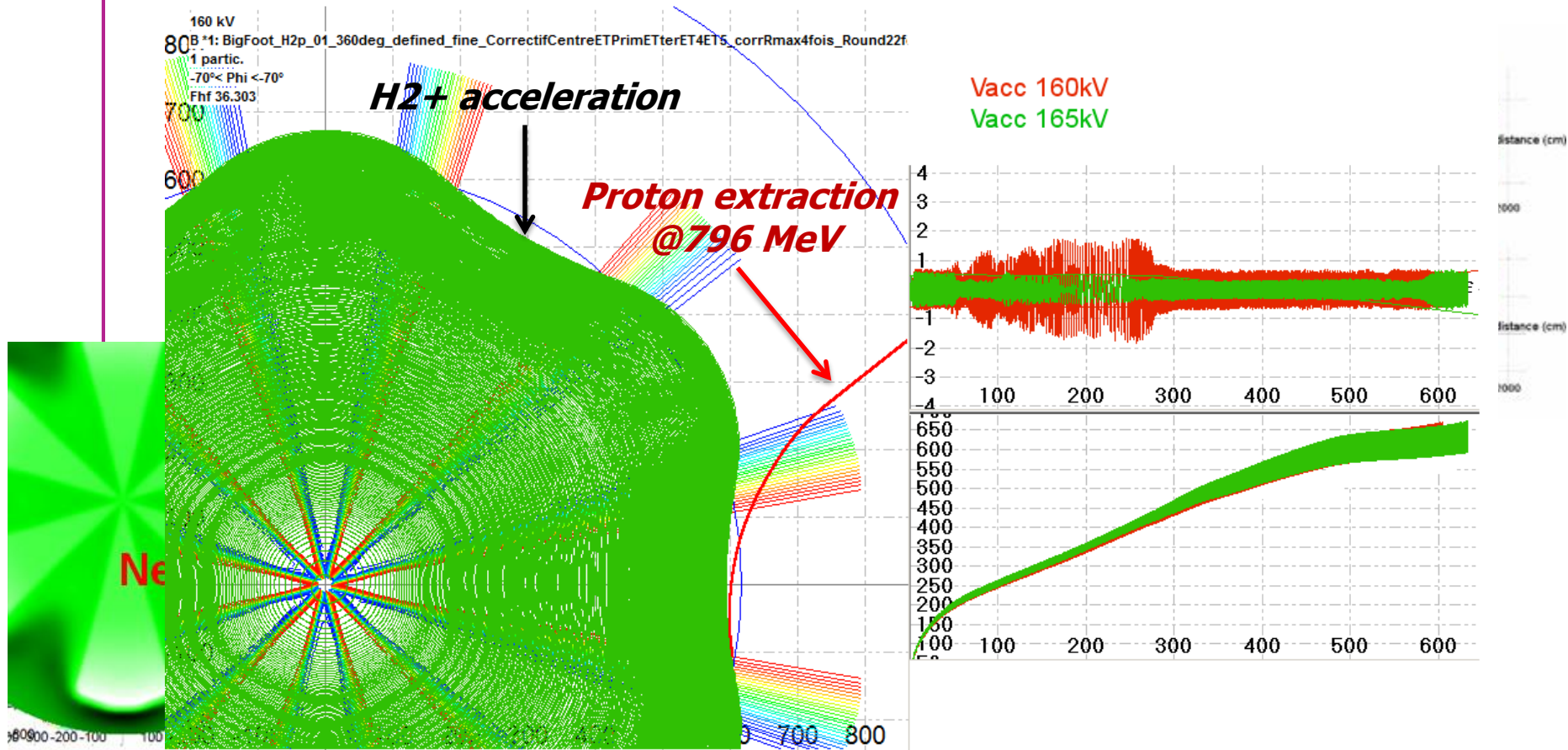
1<sup>st</sup>) Bump Channel: -2 kG to increase the -2 kG valley field

2<sup>nd</sup>) Foc. Channel: + 3T/m in the sector field.

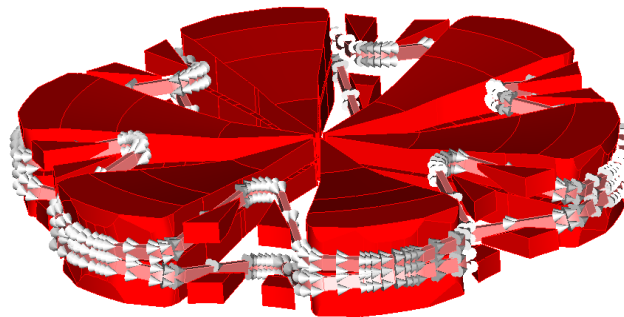


# H2+ Extraction

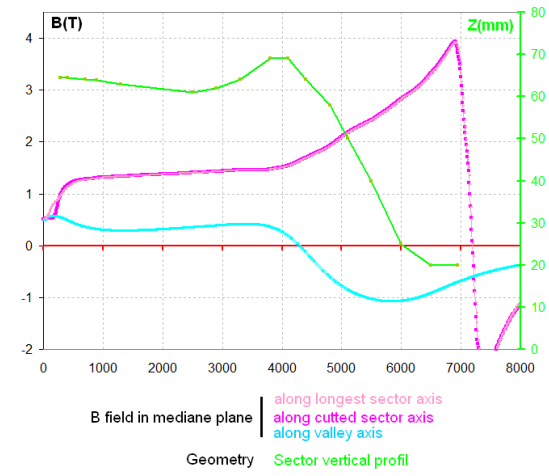
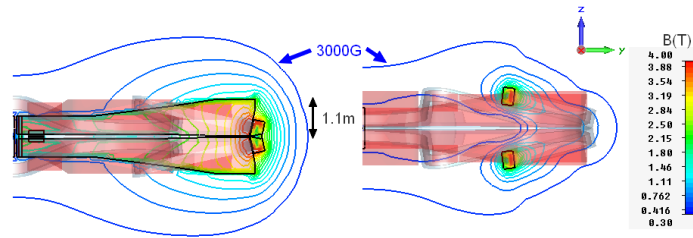
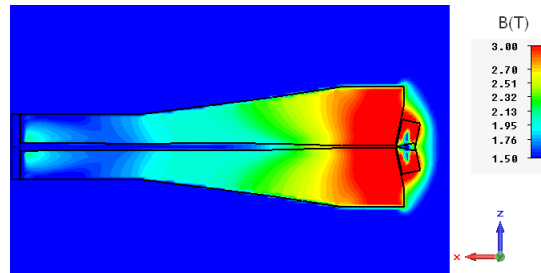
short trajectory, no focusing elements, no complexity



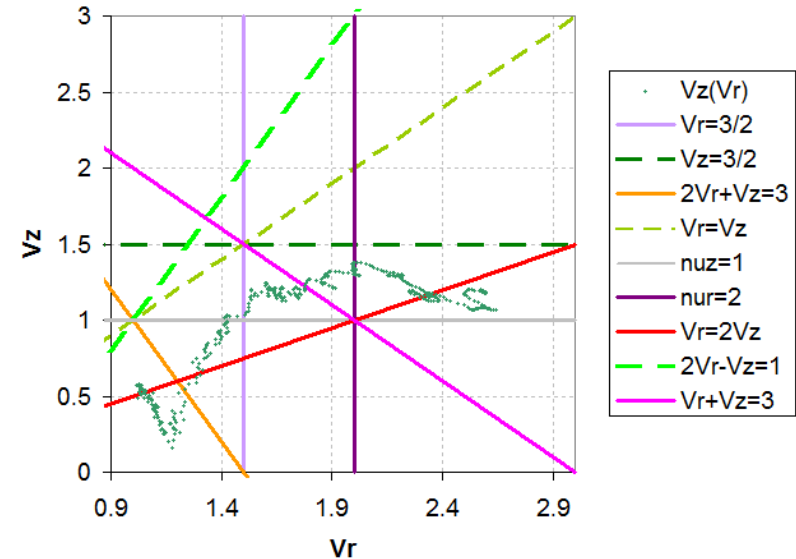
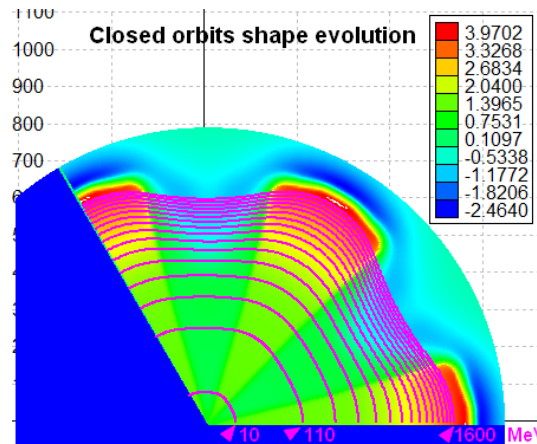
# The 1600 MeV H2+ option



- > 6 straight hill sectors (14 tons)
- > 12 small valley sectors



- > Superconducting Coils
- . Rmin: 4.2m Rmax: 7.1m
- . Total length ~50m
- . Section: 160 mm \* 310mm
- . Current density 55 A/mm<sup>2</sup>





Accelerators for Industrial  
and Medical Applications

# Conclusions

# Industrial constraints

1

Easy to maintain and repairable system

- Low beam losses in the different stages
- Low number of components
- Easy access to components (RF cavities, RF amplifiers, injection and extraction devices, ion sources...)

2

Easy to implement successive phases to raise up the beam power of the prototype

3

Beam stability: choice of Ion source with multiple injection systems (to reduce beam trips)

4

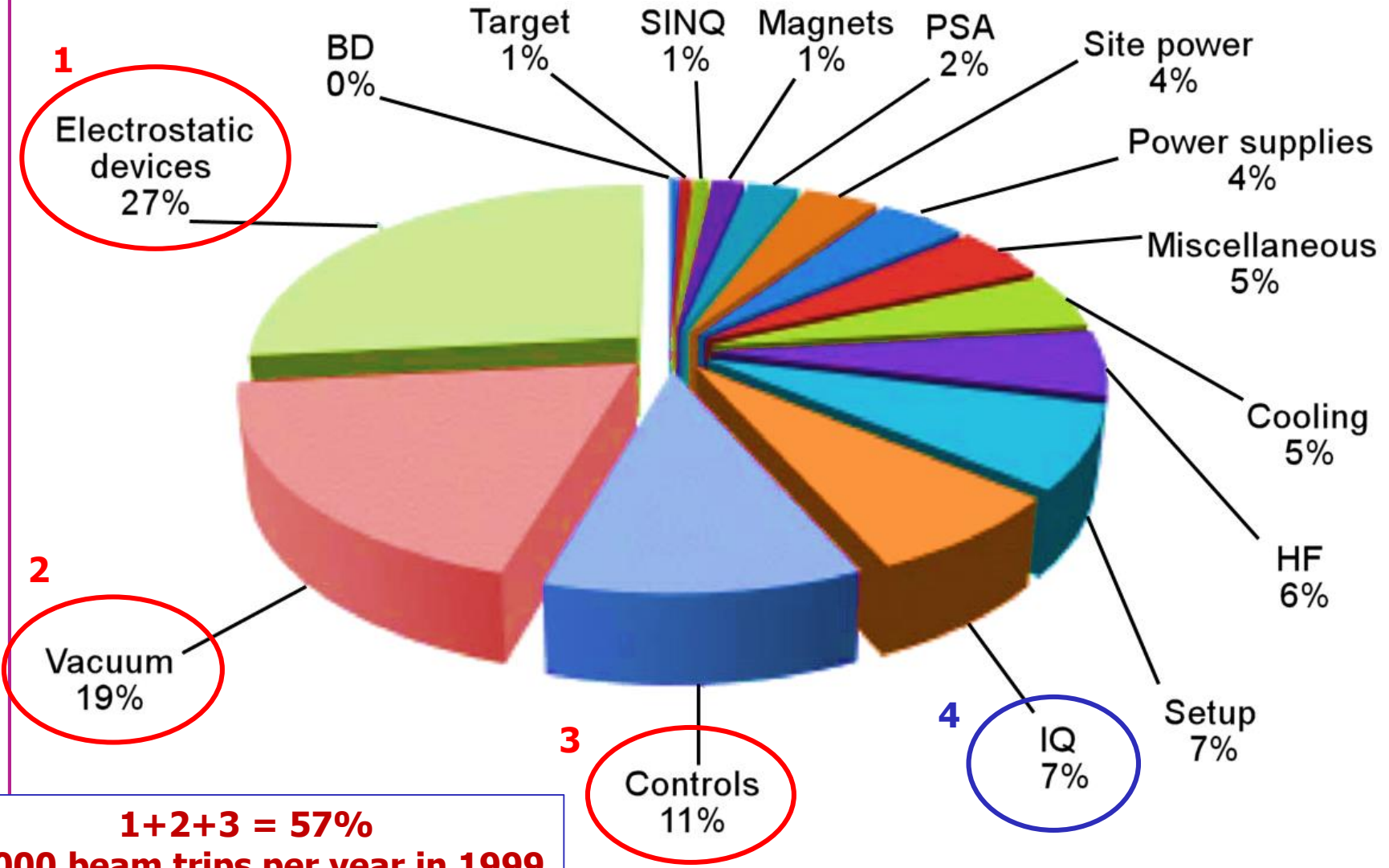
Investment and running costs

5

Failures and repair rates of the competitors (Linacs and cyclotrons) should be carefully analysed with proven industrial methods (MTBF, ...)

>> Single stage cyclotron is an attractive solution

# The main causes of beam trips in a multi-stages cyclotron



**1+2+3 = 57%**  
**26000 beam trips per year in 1999**

*From M.Seidel PSI in 2009*



# Critical Issues of Single Stage designs

## 1-Large superconducting coils (role of the ASG partner in the CYCLADS Proposal):

- Mechanical design of a complex shape with bends
  - Possibility to use MgB2 for a cryo-free cooling system ?
- => Tests and prototypes are needed

## 2-High power RF cavity design to handle 1.4 (H<sup>+</sup>)-1.6(H<sub>2</sub><sup>+</sup>) Mwatt :

- 2 RF Windows + 1 Amplifier/window
- relation between cavity & extraction system

## 3-Multi Injection :

- a single HV platform to house 3 ion sources will be investigated



## 4-H<sub>2</sub><sup>+</sup> acceleration :

- interaction with residual gas: High vacuum is needed (cf. Daedalus)
- Dissociation of the vibrational states producing high energy protons (according to experience, filament-based multicusp ion sources could be more relevant)
- stripping foil lifetime: 500 mA.hours outstanding performance achieved at TRIUMF with oriented pyrolic Graphite (courtesy of Yuri Bylinskii)

## 5- High intensity beam dynamics (role of the PSI partner in the CYCLADS Proposal):

Non linear beam dynamics models for halo characterization...

# The pro of the single stage cyclotron solution (1)

- ***Single stage accelerator***
  - Compact system - low construction budget and Low operational cost
  - Less components than traditional solutions → high reliability
  - No transport / no matching issues between stages
- ***3 sources + axial injection lines***
  - redundancy
  - reliability
  - Intensity Flexibility:
    - 8 mA protons > 4mA H<sub>2</sub><sup>+</sup>: 2 Ion sources on + 1 Ion source in Stand-by
    - 12 mA protons > 6mA H<sub>2</sub><sup>+</sup>: 3 Ion sources on
- ***Simplified Extraction system*** : No Septum required
  - Increasing reliability
  - less activation => easier maintenance

## The pro of the single stage cyclotron solution (2)

***Global yield could approach 31 % (e.g. H+ 600 MeV – 10 mA)***

Driving Beam Power	6 MW
Total RF Power	16 MW
Total magnet Power	~1 MW
Triple injection Platform	~0.5 MW
Extraction channel	~0.5 MW
Anciliary equipts	~1 MW
Total Power	~19 MW
Estimated global yield	~ <b>31 %</b>

*A single stage 600MeV H+ or 1600 MeV H2+ cyclotron  
with Reverse Valley Field:  
a good candidate for an industrial ADS demonstrator.*



*Thank you for  
your attention*