



Accelerators for Industrial
and Medical Applications

Single Stage Cyclotron for an industrial ADS demonstrator

*P.Mandrillon and M.Conjat
AIMA-DEVELOPPEMENT *
with the contribution of J.Mandrillon*

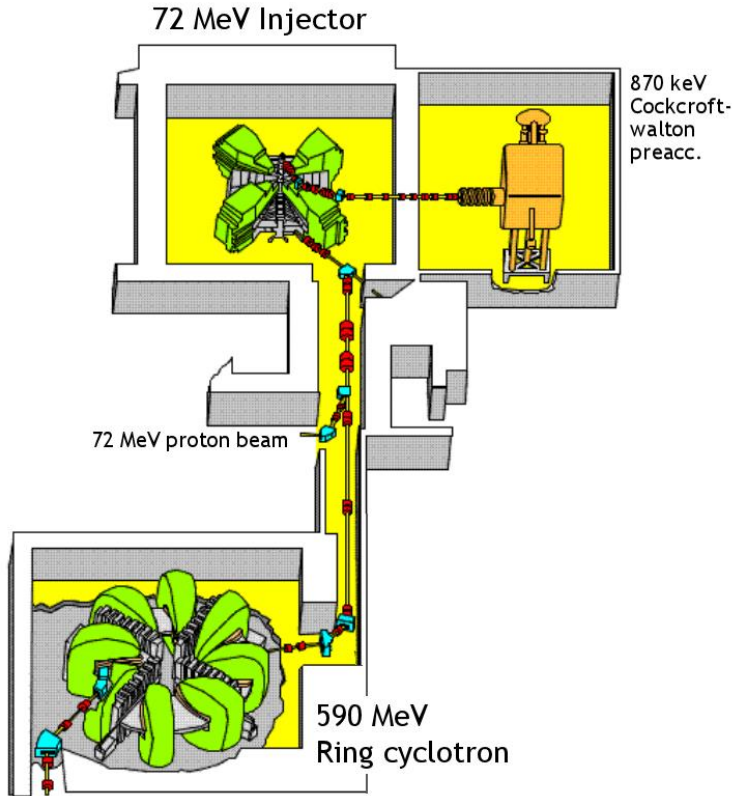
** Partner in the CYCLADS Proposal*

Eucard2 Meeting, CERN February 8th 2017

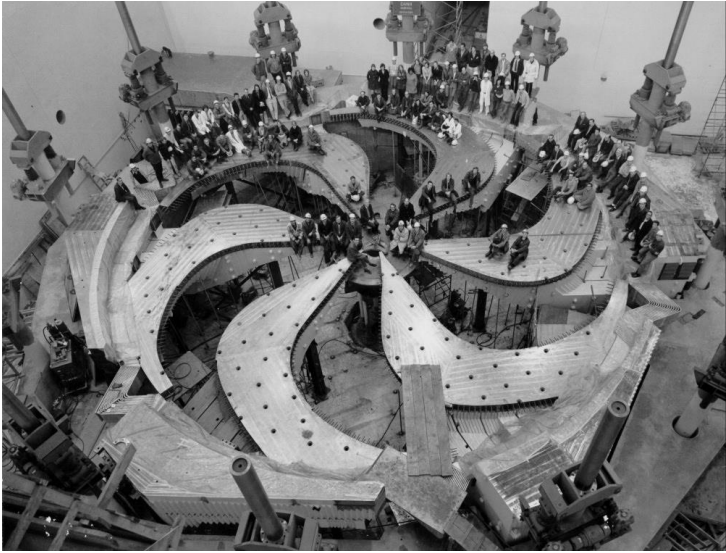
- Beam Energy: in the 600 to 800 MeV protons to produce neutrons via spallation.
- Beam Power: 5-10 MWatt.
- Beam losses: internal losses < 200 Watt.
- Reliability (beam trips)
- Optimized Energy efficiency: $\eta = P_{\text{beam}} / P_{\text{grid}}$
- Costs.

High intensity Cyclotrons: The lessons from the pioneers:

PSI – H⁺ 590 MeV
Multi stage cyclotron based on
single turn extraction



TRIUMF – H⁻ 520 MeV
Single stage cyclotron based on
stripping extraction



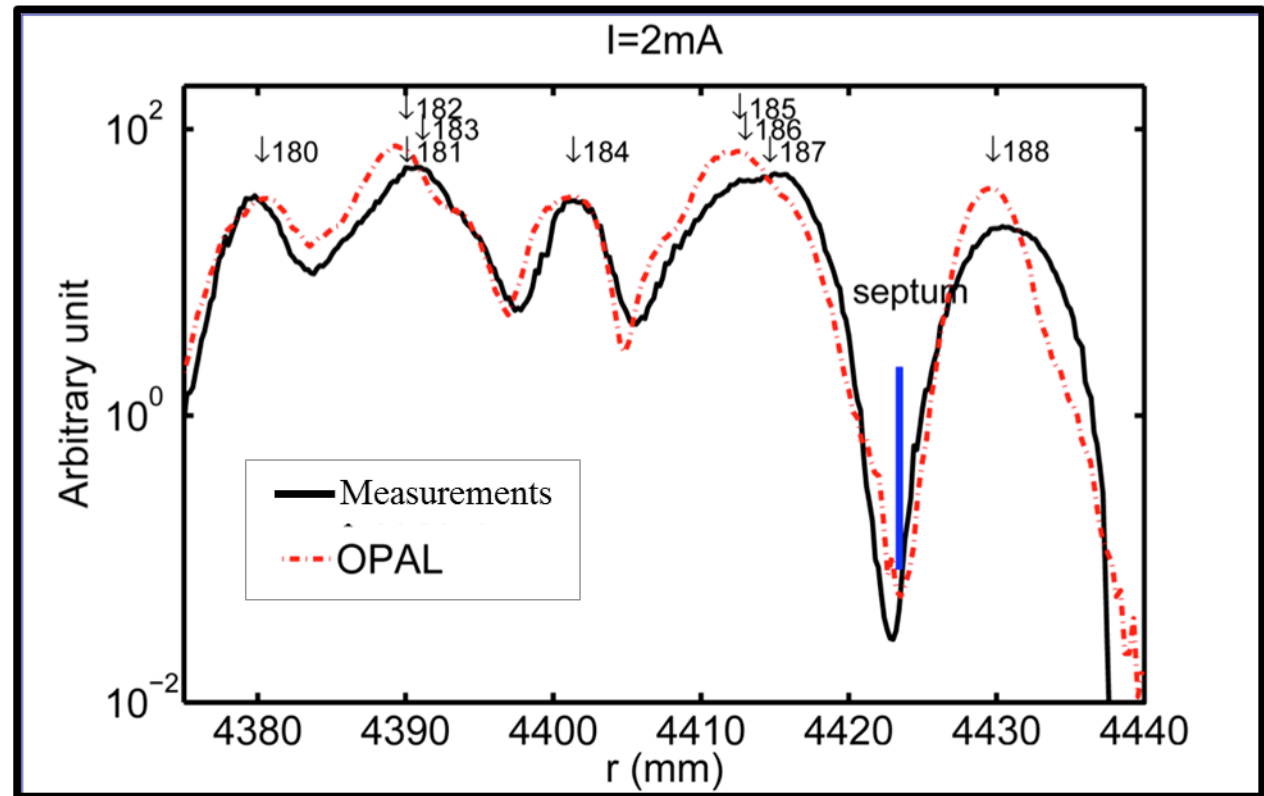
1) PSI: Single turn extraction

Excellent agreement simulations/measurements

> Increasing the separation δ between turns

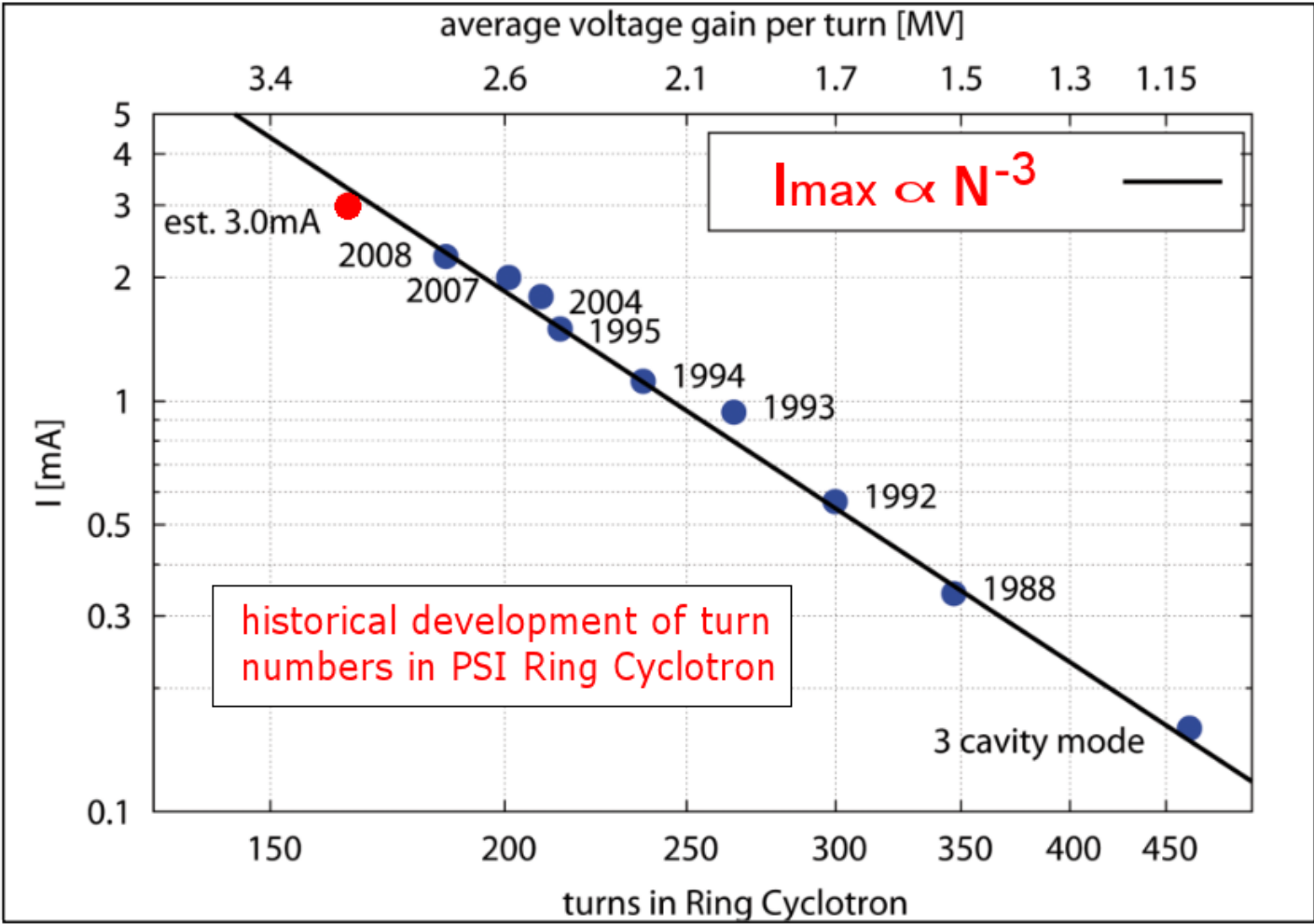
$$\delta = R/N * (\gamma / (\gamma + 1)) / v_r^2$$

> Reducing the number of turns N with High power new RF copper cavities.



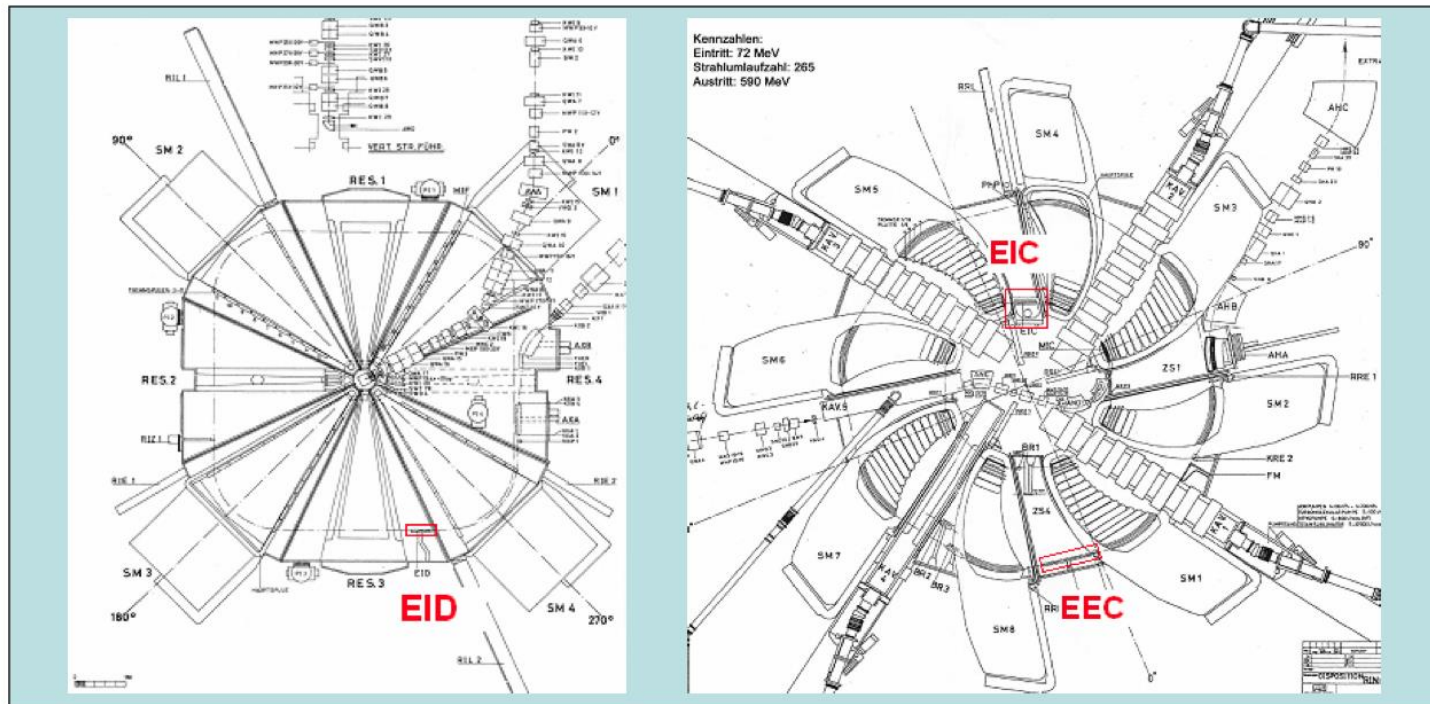
[Y.J.Bi (PSI & Tsinghua Univ.), A. Adelman]

The successful Werner Joho law for intensity !



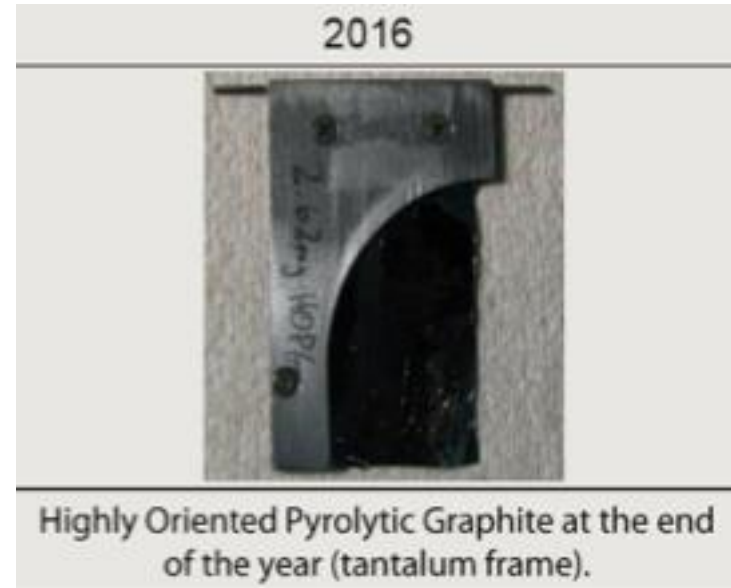
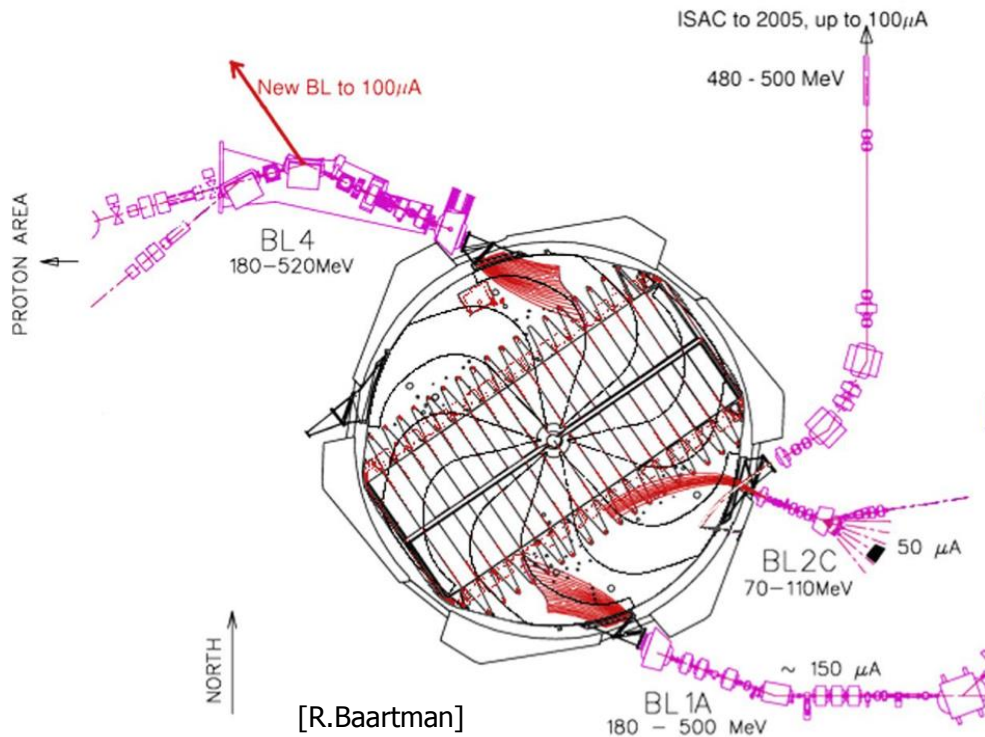
The injection/extraction devices of the multi-stages solution

The PSI 2 stages geometry : a 72 MeV Injector and the 590 MeV Booster ring.
→ various injection and extraction channels



- **EID: Electrostatic deflector channel for 72 MeV Inj. II**
- **EIC: Electrostatic inflector channel for Ring machine**
- **EEC: Electrostatic extractor channel for Ring machine**

The overlapping turns extraction at TRIUMF by H- stripping



500 mA*hours
The outstanding stripper foil lifetime !
Courtesy from Yuri Bylinskii

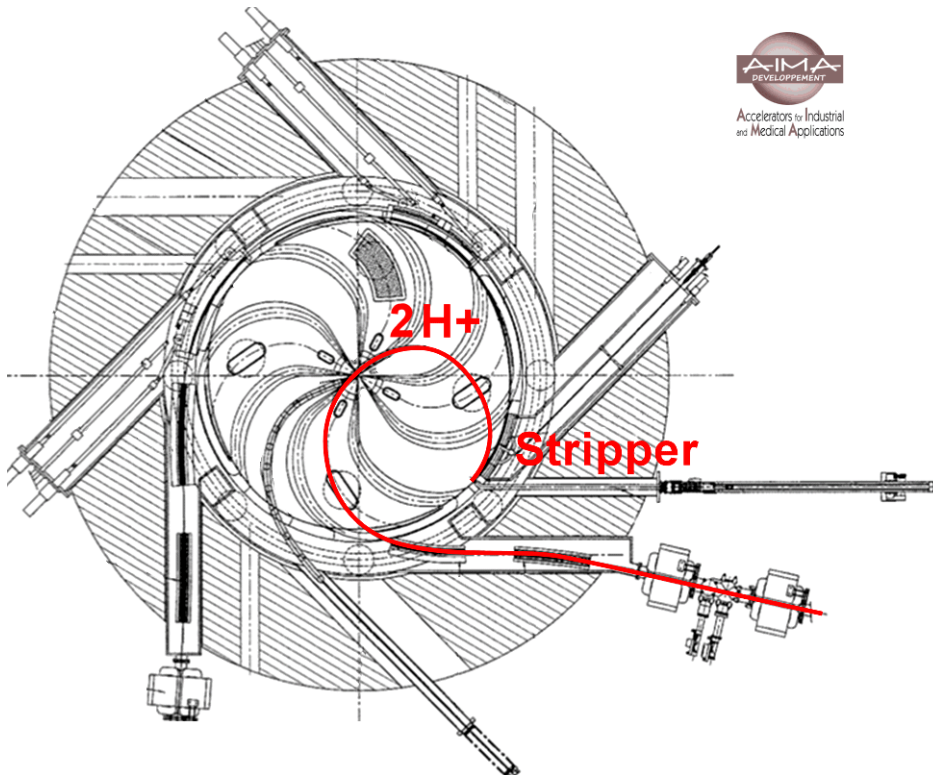
Well known method (low energy cyclotrons):
Drawback: The relativistic electromagnetic stripping of H- (0.754 eV)
→ For 520 MeV, Bmax in the sectors 6 kGauss → Large machine for 600 MeV

H₂⁺ acceleration and inwards extraction of H⁺ by stripping

L.Calabretta and D.Rifuggiatto
ECPM, Groeningen, 1997

Important advantages of H₂⁺ over H⁻:

- Reduced space charge at low energy
- High electron binding energy: 2.8 eV → High B
- 2 stripped protons/H₂⁺ with half momentum
- e- thermal load per proton on the stripper: divided by 4



e.g. Trade driver proposal (ENEA - AIMA)
to deliver 2mA-110 MeV protons
by stripping of 1mA, 220 MeV H₂⁺

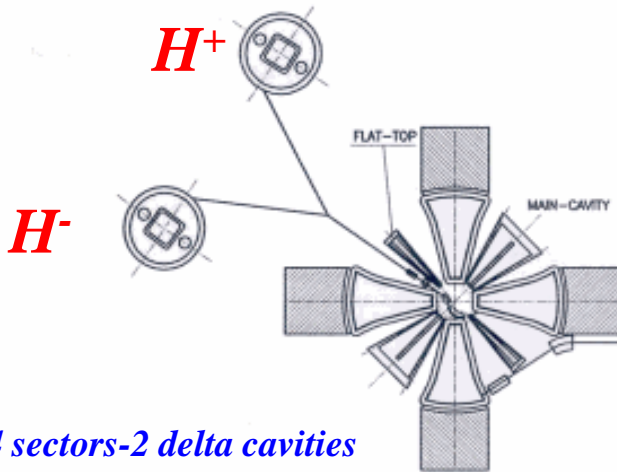
Other examples of high power Cyclotrons:

1995: Inspired by PSI the early proposal for driving the Energy Amplifier with a 1 GeV 3 stages Cyclotron

N.Fiétier and P.Mandrillon, Beam Dynamics and Space Charge aspects in the design of the accelerators for the Energy Amplifier, Proc. of the 14th ICC, Cape Town, 1995



2 INJECTORS 15MEV 42MHZ

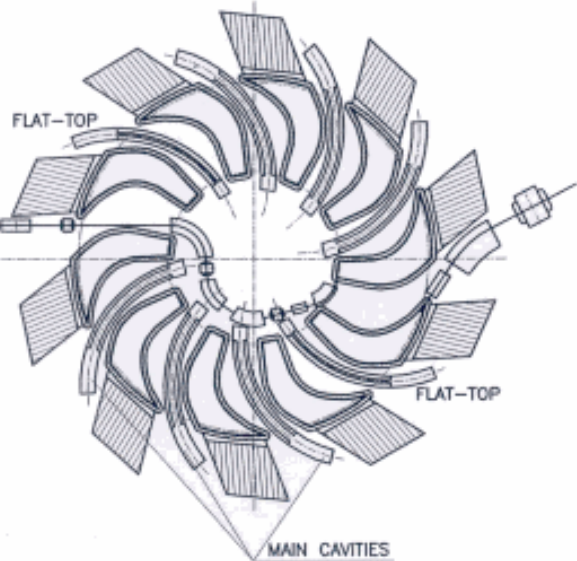


INTERMEDIATE 120MEV 42MHZ

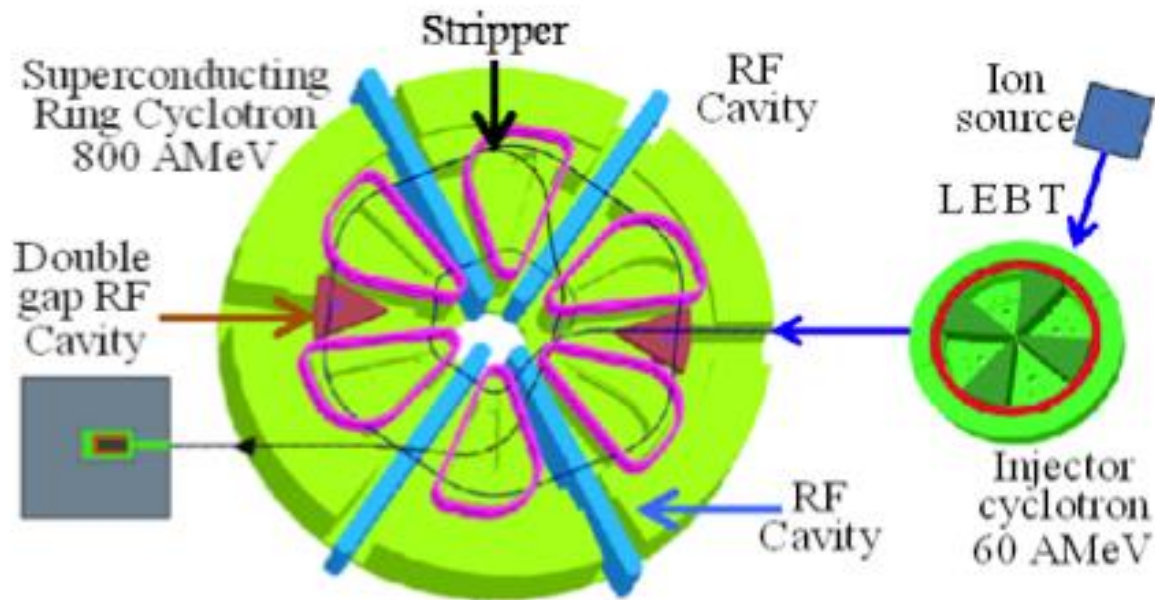
0 10M

12 sectors- 6 Monogap cavities- 2FT cavities

BOOSTER 120-1000MEV 42MHZ



- Catania group Design: L.Calabretta et al., www.jacow.org, EPAC 2000, p. 918
- A.Calanna et al., The Cyclotron complex for the Daedalus experiment, Proc. Of Cyclotrons 2013, Vancouver.



Magnet: 6 Sectors superconducting coils (Riken type)
 RF: 4 Single gap RF Cavities (PSI Type)+2 double gap cavities
 Extraction: **stripping of H₂⁺**

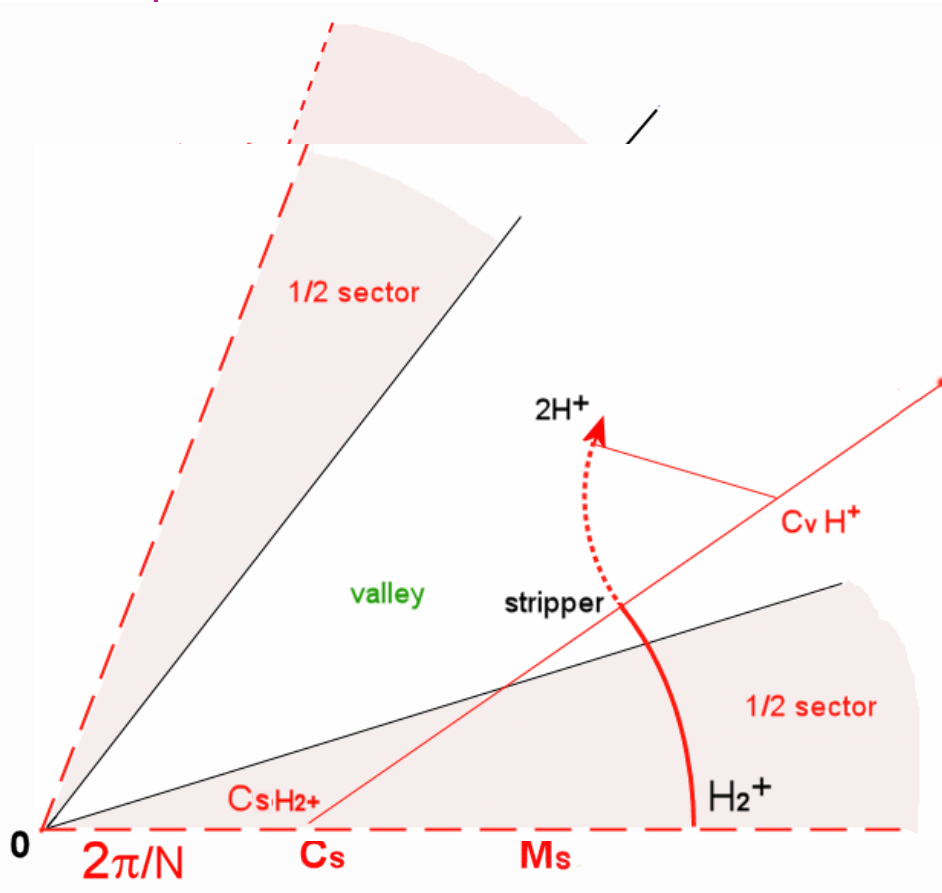
Single Stage Cyclotron Driver (S2CD™) based on the Reverse valley B-field

Option **A**: 600 MeV-10 mA protons

Option **B**: 1600 MeV-5 mA H₂⁺ → 800 MeV-10 mA protons

CYCLOTRON AND FFAG STUDIES USING CYCLOTRON CODES

M.K. Craddock*, University of British Columbia and TRIUMF[†],
Y.-N. Rao, TRIUMF, Vancouver, B.C., Canada



isochronism:

> positive radial gradient of $\langle B \rangle$

> strong vertical defocusing:

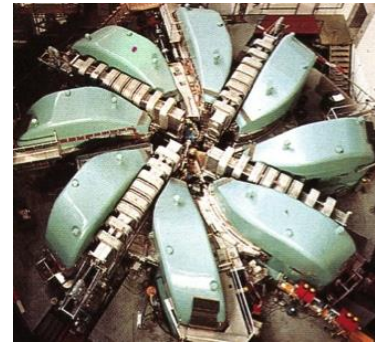
$$\Delta v_z^2 = -(\gamma^2 - 1) = - (d\langle B \rangle / dr) r / \langle B \rangle$$

> edge and spiral focusing

$$v_z^2 = -(\gamma^2 - 1) + F^2(1 + 2 \tan^2 \zeta)$$

$$F^2 = \text{Field Flutter} = (\langle B^2 \rangle - \langle B \rangle^2) / \langle B \rangle^2$$

ζ = spiral angle of the sector



2-A separated sector with reverse valley B:

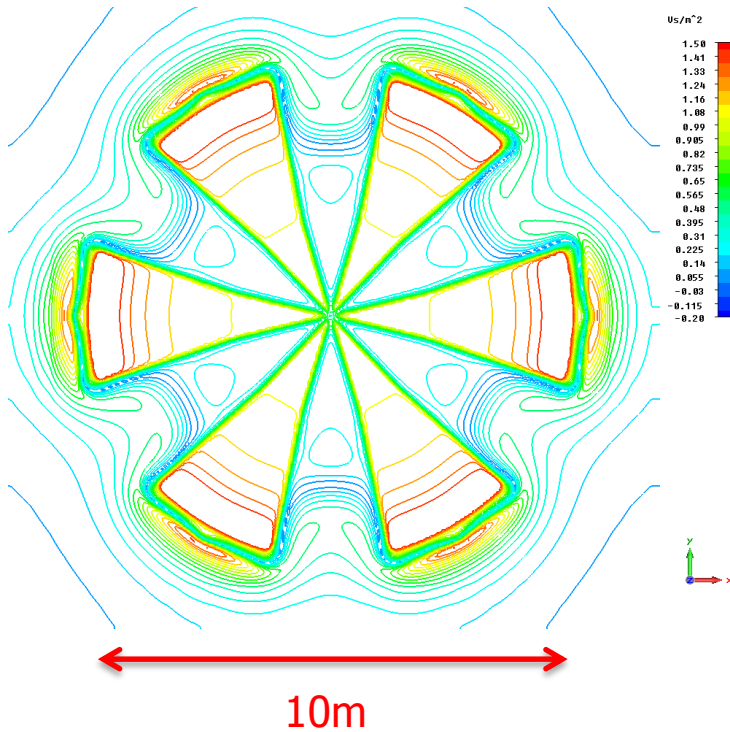
→ Stronger Flutter → No Spiral needed

Proton Extraction is more simple

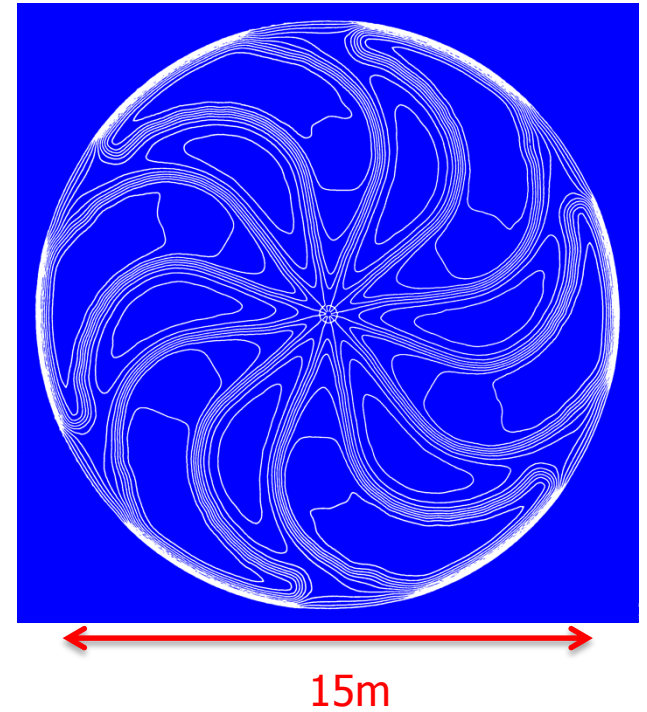
- by stripping of H_2^+ > very short !
- by a bump, i.e. « Septum free extraction »

Single stage Cyclotrons Magnetic Fields

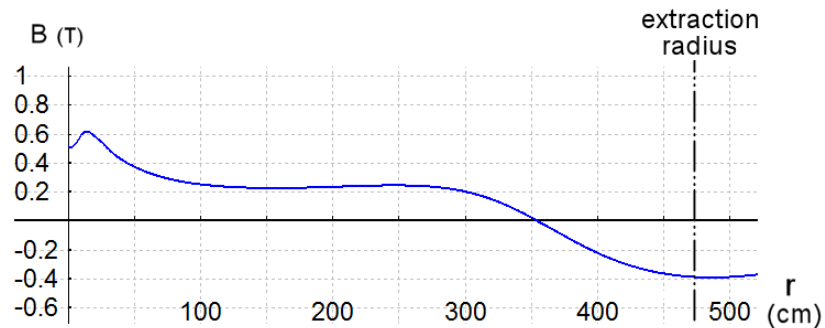
S2CD-600 MeV H+
With reverse Bv field



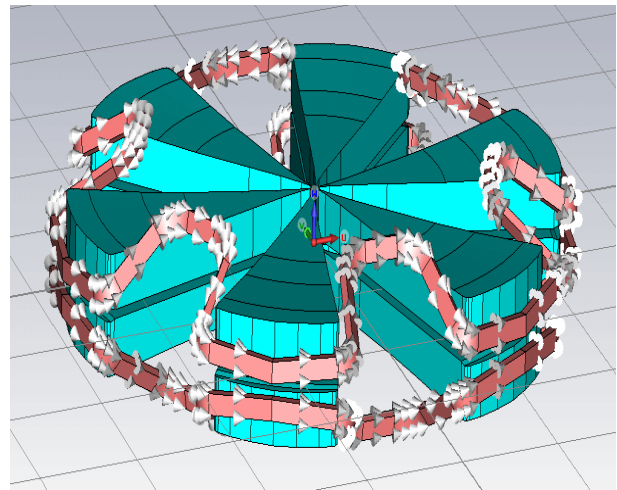
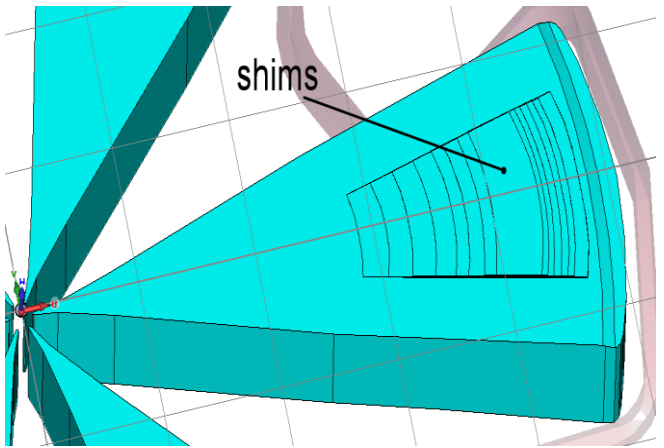
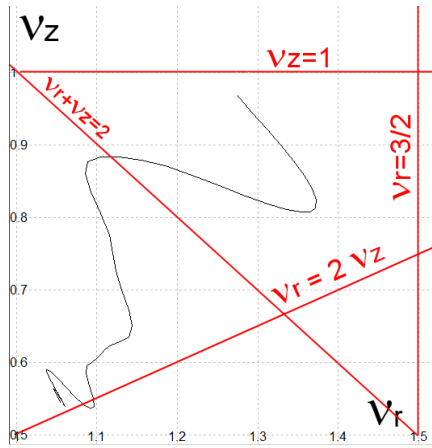
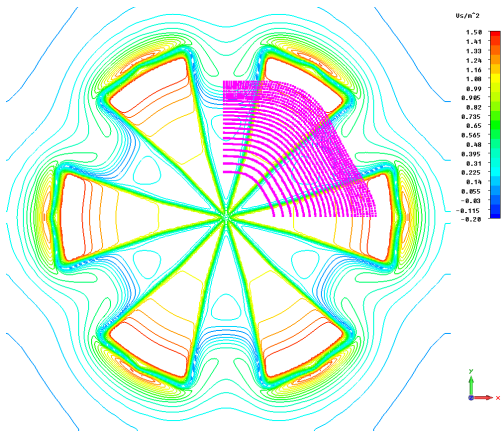
TRIUMF-520 MeV H-



B on the valley axis



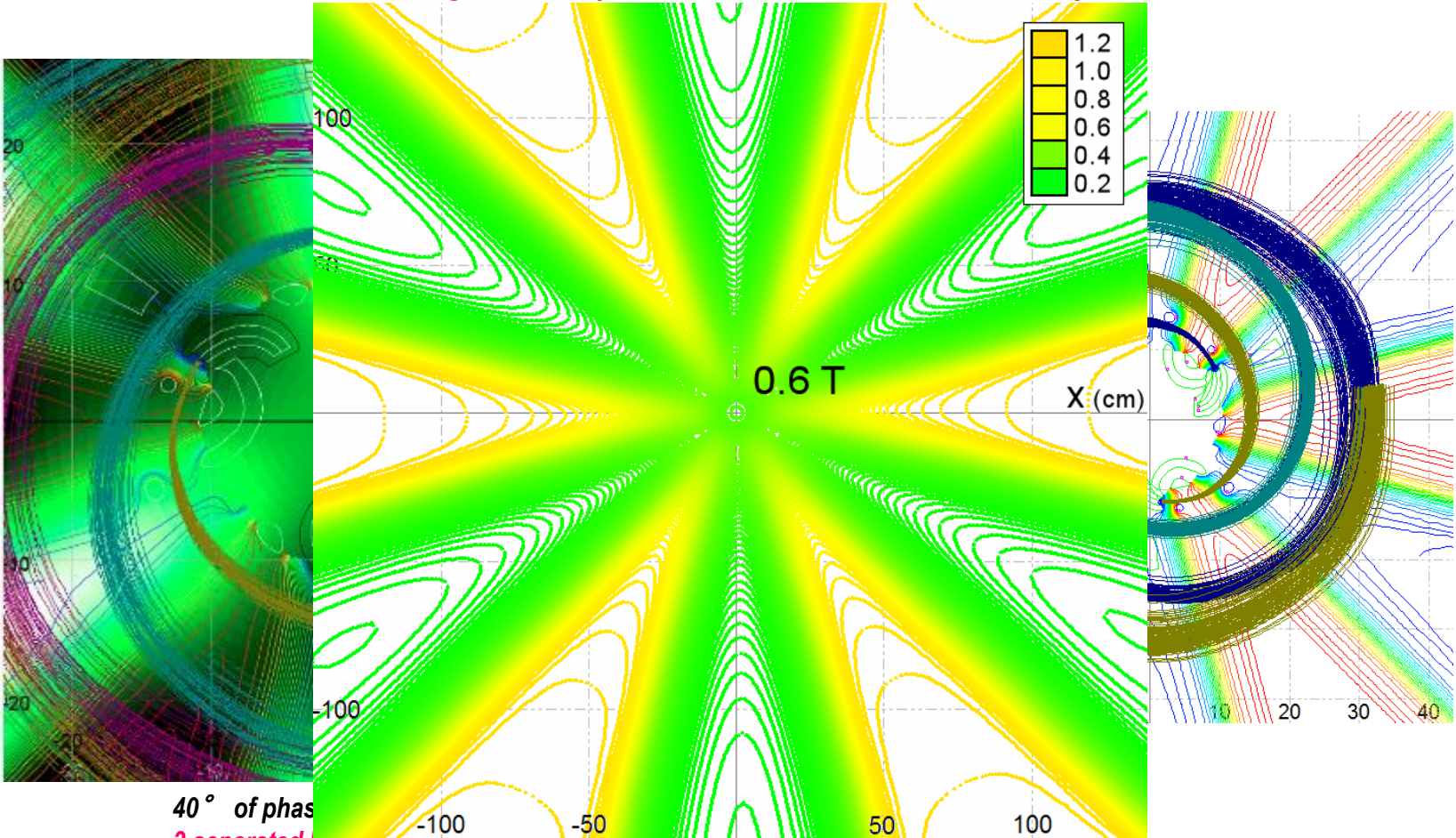
The 600 MeV proton S2CD



- > Large complex Coils: 1.1 Mturns/coil
- . Rmin: 3.6 m Rmax: 5.1m
- . Total length ~48m
- . Superconducting coil: Section: 130 mm * 280 mm Current density 31 A/mm²
- . Water cooled Copper coil: Section 220* 470 mm Current density 10 A/mm²

Triple injection central region

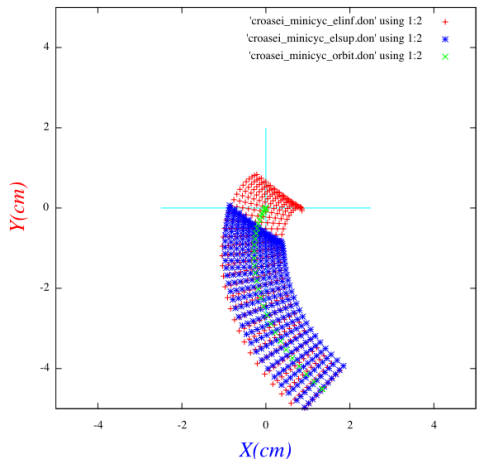
major advantage: low B-field in the central region
 > 3 axial injections
 → An injector cyclotron is not needed anymore !



40° of phase
 3 separated beams up to 1.0 mev

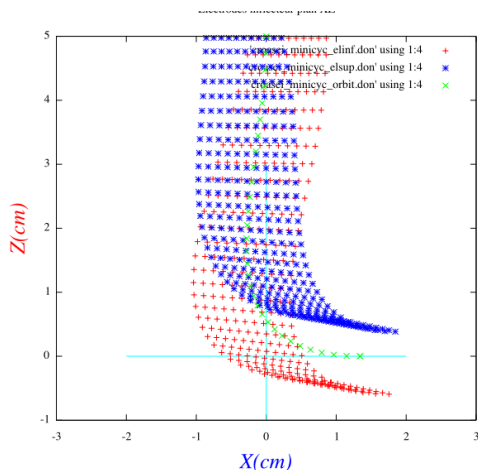
A single HV Platform for 3 Ion sources feeding 3 axial injections with spiral inflectors

Accelerators for Industrial and Medical Applications



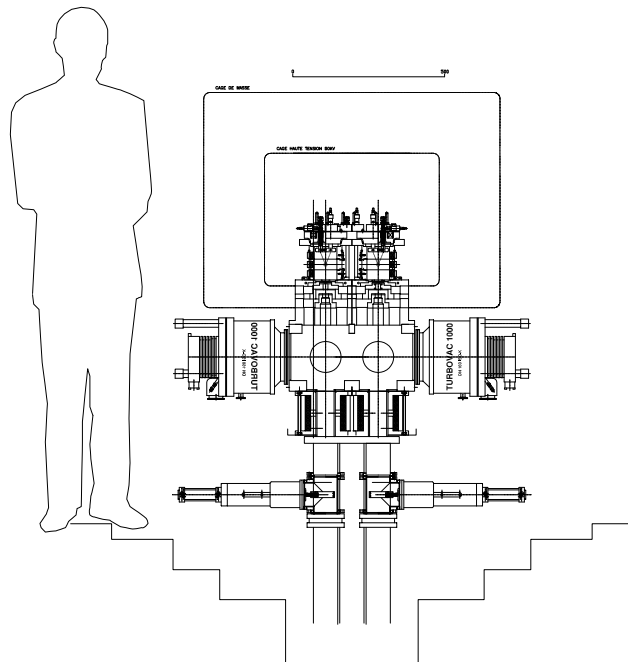
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Median plane

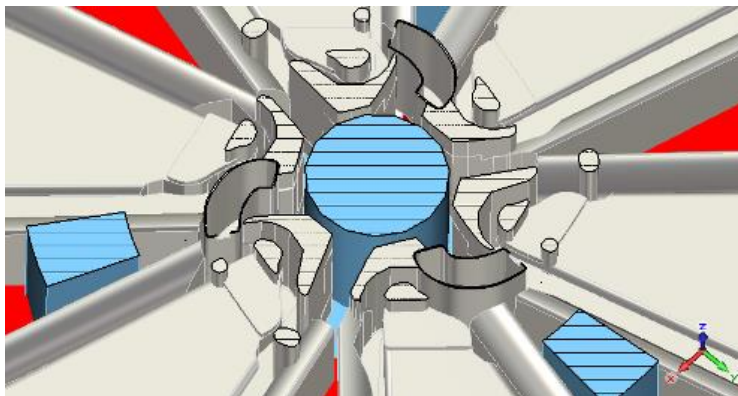


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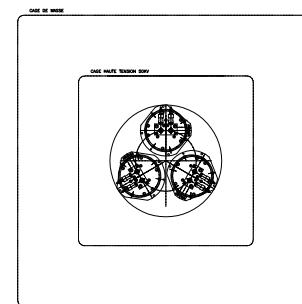
Vertical plane



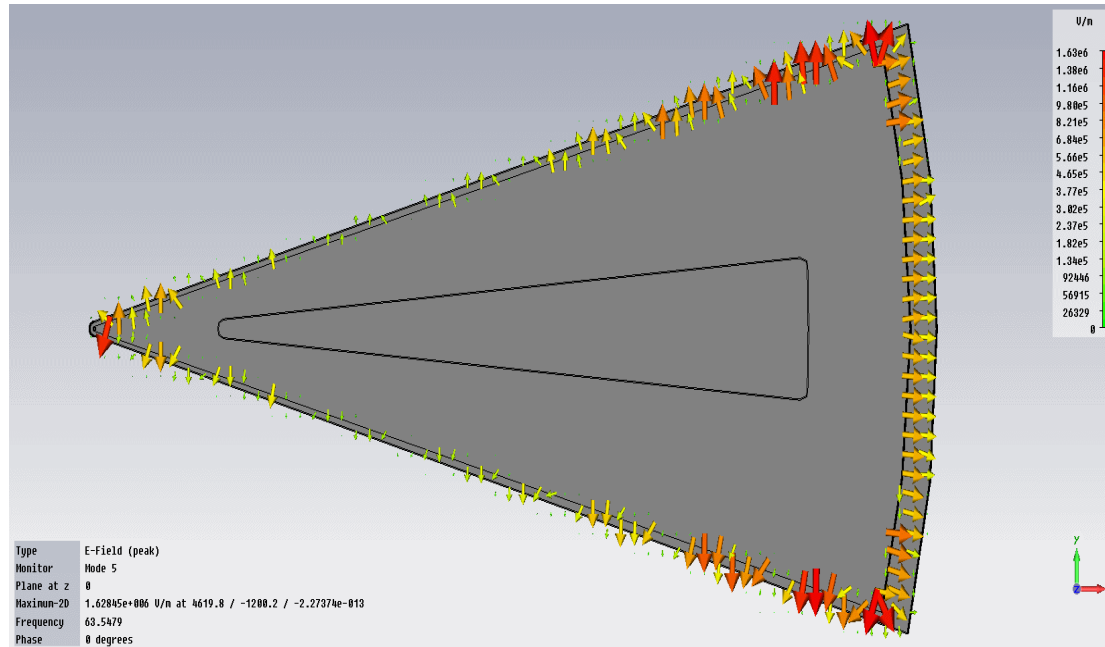
$E_{inj} = 60 \text{ KeV}$
 $E = 20 \text{ KV/cm}$
 $k = 0.6$
 $k' = -0.15$



The crowded Central region

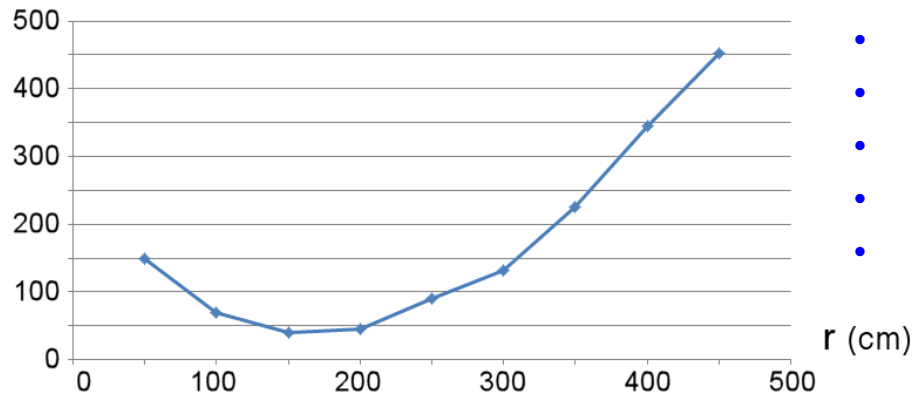


The 60 KV platform



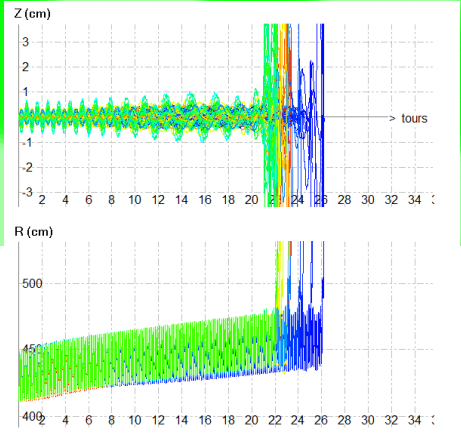
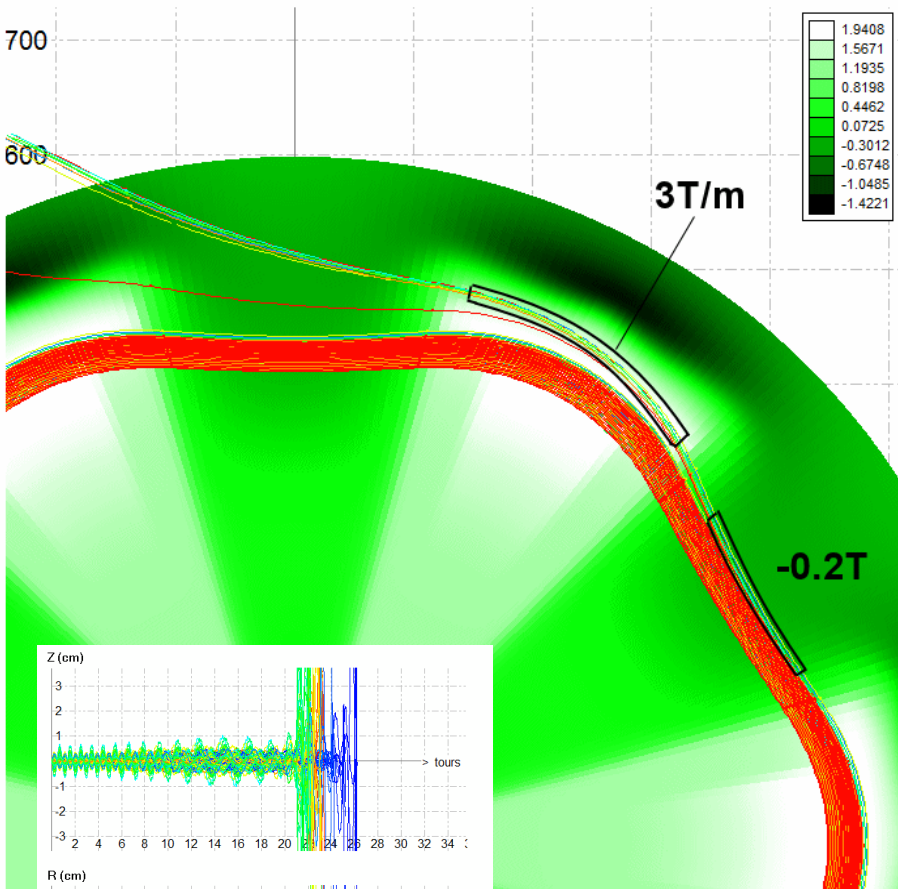
From CST

Peak voltage (kV)



- 6 cavities at 49 MHz (Option H+)
- 1000 KW beam power /cav + 350 KW losses /cav
- 2 RF coupling loop/window
- 2 amplifiers (electron tubes)/cavity
- Large stem allows to install pumping

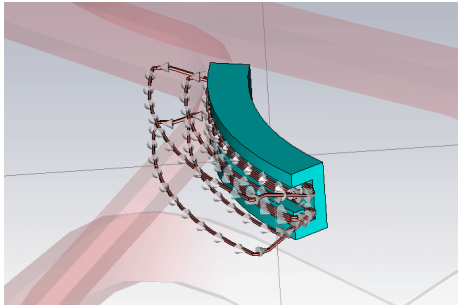
The septum free Extraction (H+)



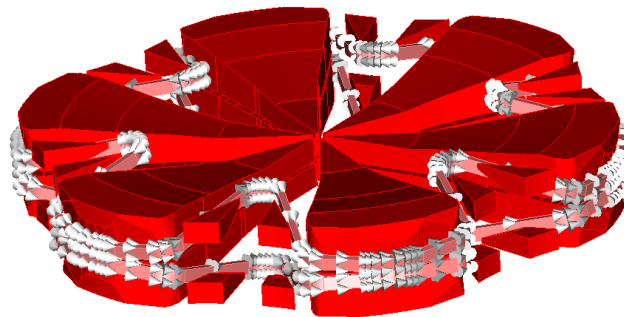
2 channels:

1st) Bump Channel: -2 kG to increase the -2 kG valley field

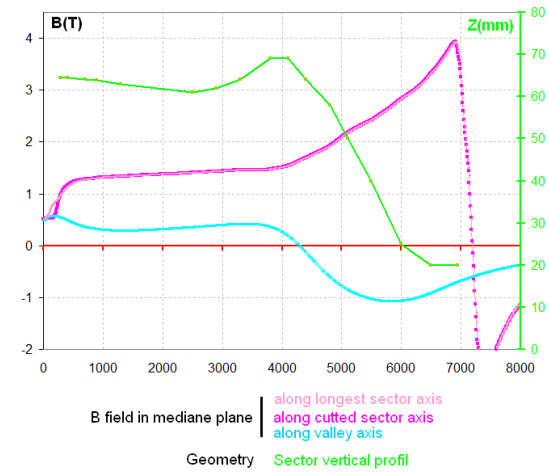
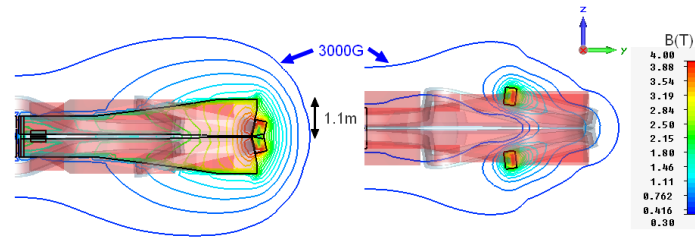
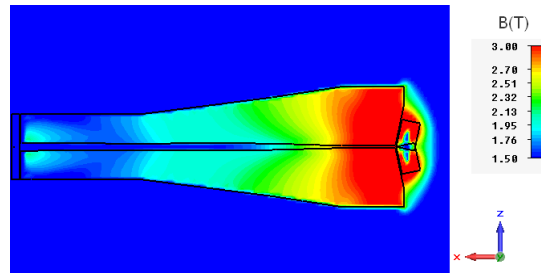
2nd) Foc. Channel: + 3T/m in the sector field.



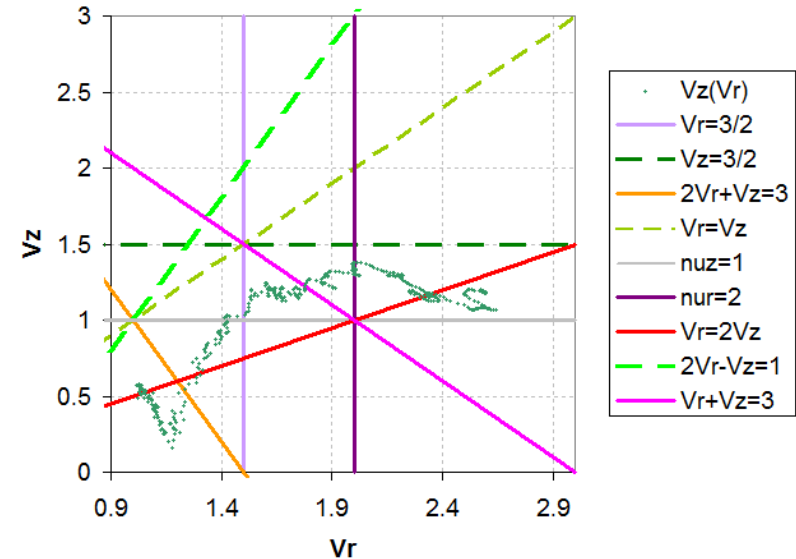
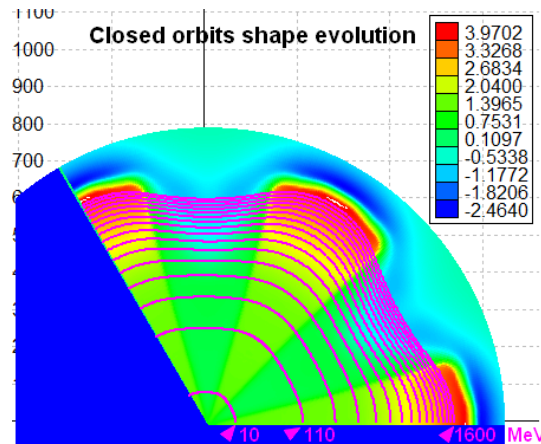
The 1600 MeV H2+ option



- > 6 straight hill sectors (14 tons)
- > 12 small valley sectors



- > Superconducting Coils
- . Rmin: 4.2m Rmax: 7.1m
- . Total length ~50m
- . Section: 160 mm * 310mm
- . Current density 55 A/mm²





Accelerators for Industrial
and Medical Applications

Conclusions

Industrial constraints for ADS driver

1

Easy to maintain and repairable system

- Low beam losses in the different stages
- Low number of components
- Easy access to components (RF cavities, RF amplifiers, injection and extraction devices, ion sources...)

2

Easy to implement successive phases to raise up the beam power of the prototype

3

Beam stability: choice of Ion source with multiple injection systems (to reduce beam trips)

4

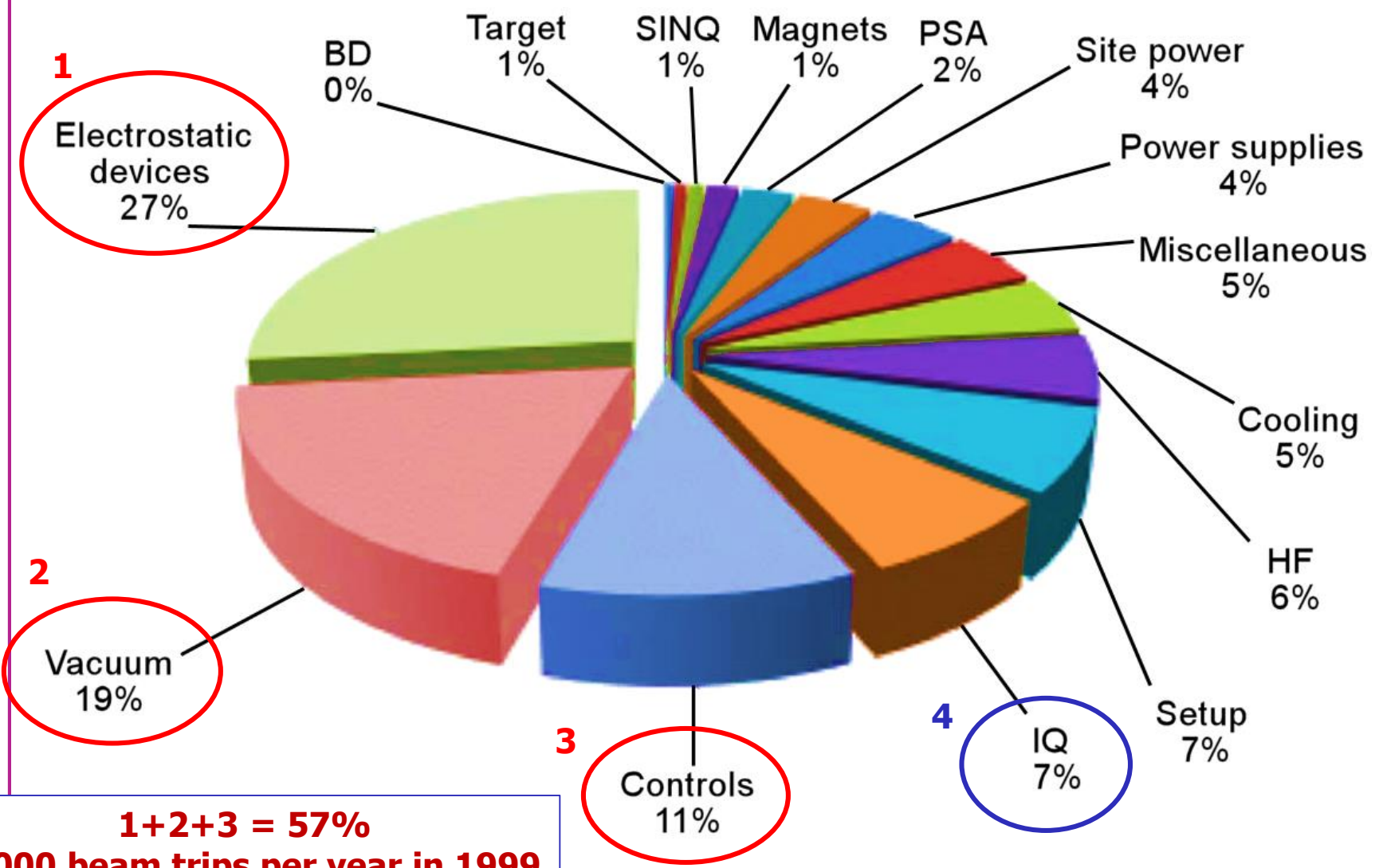
Investment and running costs

5

Failures and repair rates of the competitors (Linacs and cyclotrons) should be carefully analysed with proven industrial methods (MTBF, ...)

>> Single stage cyclotron is an attractive solution

The main causes of beam trips in a multi-stages cyclotron



1+2+3 = 57%
26000 beam trips per year in 1999

Critical Issues of Single Stage designs

1-Large superconducting coils (role of the ASG partner in the CYCLADS Proposal):

- Mechanical design of a complex shape with bends
 - Possibility to use MgB2 for a cryo-free cooling system ?
- => Tests and prototypes are needed

2-High power RF cavity design to handle 1.4 (H⁺)-1.6(H₂⁺) Mwatt :

- 2 RF Windows + 1 Amplifier/window
- relation between cavity & extraction system

3-Multi Injection :

- a single HV platform to house 3 ion sources will be investigated



4-H₂⁺ acceleration :

- interaction with residual gas: High vacuum is needed (cf. Daedalus)
- Dissociation of the vibrational states producing high energy protons (according to experience, filament-based multicusp ion sources could be more relevant)
- stripping foil lifetime: 500 mA.hours outstanding performance achieved at TRIUMF with oriented pyrolic Graphite (courtesy of Yuri Bylinskii)

5- High intensity beam dynamics (role of the PSI partner in the CYCLADS Proposal):

Non linear beam dynamics models for halo characterization...

The pro of the single stage cyclotron solution (1)

- ***Single stage accelerator***
 - Compact system - low construction budget and Low operational cost
 - Less components than traditional solutions → high reliability
 - No transport / no matching issues between stages
- ***3 sources + axial injection lines***
 - redundancy
 - reliability
 - Intensity Flexibility:
 - 8 mA protons > 4mA H₂⁺: 2 Ion sources on + 1 Ion source in Stand-by
 - 12 mA protons > 6mA H₂⁺: 3 Ion sources on
- ***Simplified Extraction system*** : No Septum required
 - Increasing reliability
 - less activation => easier maintenance

The pro of the single stage cyclotron solution (2)

Global yield could approach 31 % (e.g. H+ 600 MeV – 10 mA)

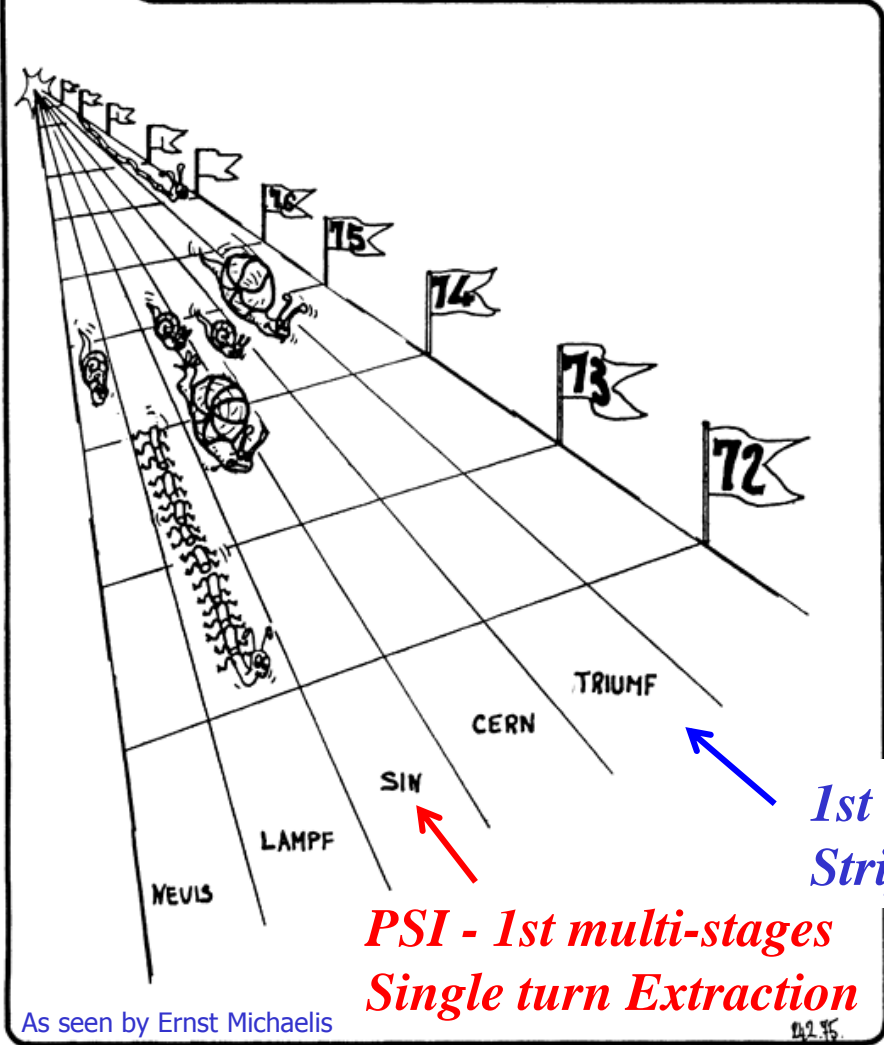
Driving Beam Power	6 MW
Total RF Power	16 MW
Total magnet Power	~1 MW
Triple injection Platform	~0.5 MW
Extraction channel	~0.5 MW
Anciliary equipts	~1 MW
Total Power	~19 MW
Estimated global yield	~ 31 %

*A single stage 600MeV H+ or 1600 MeV H2+ cyclotron
with Reverse Valley Field:
a good candidate for an industrial ADS demonstrator.*



*Thank you for
your attention*

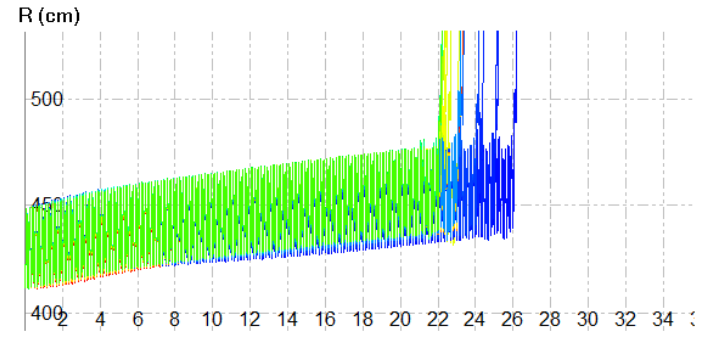
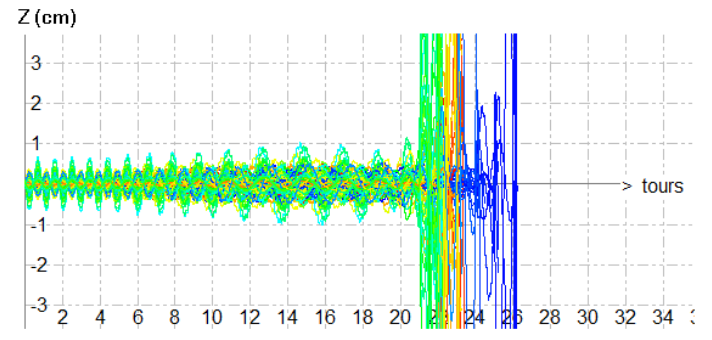
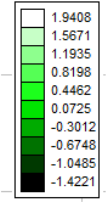
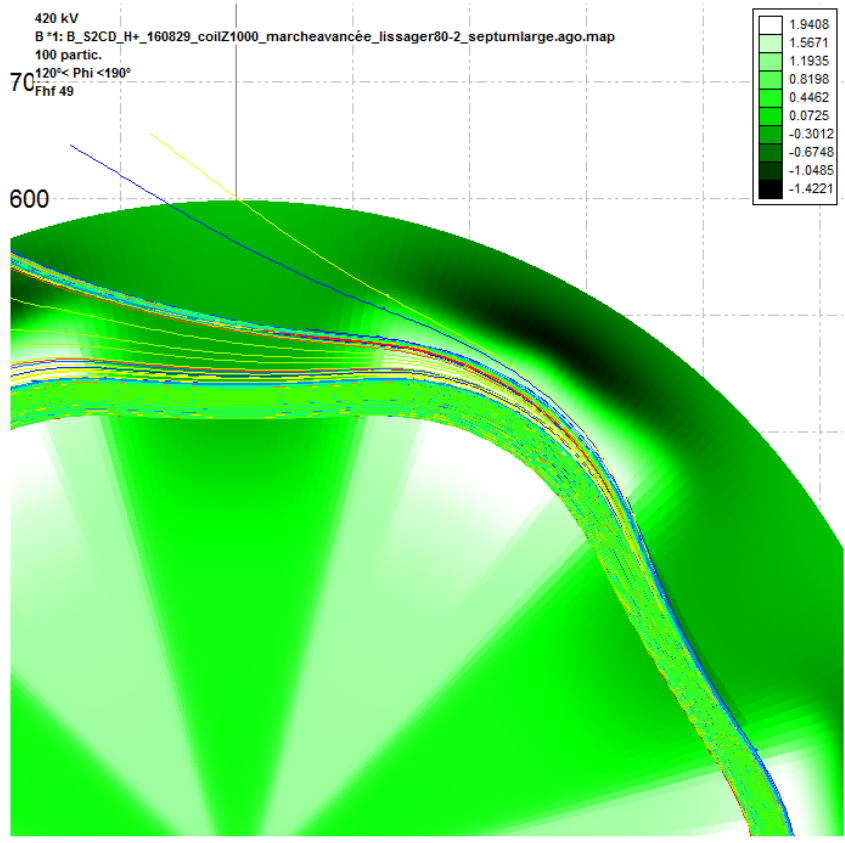
THE MESON FACTORY RACE

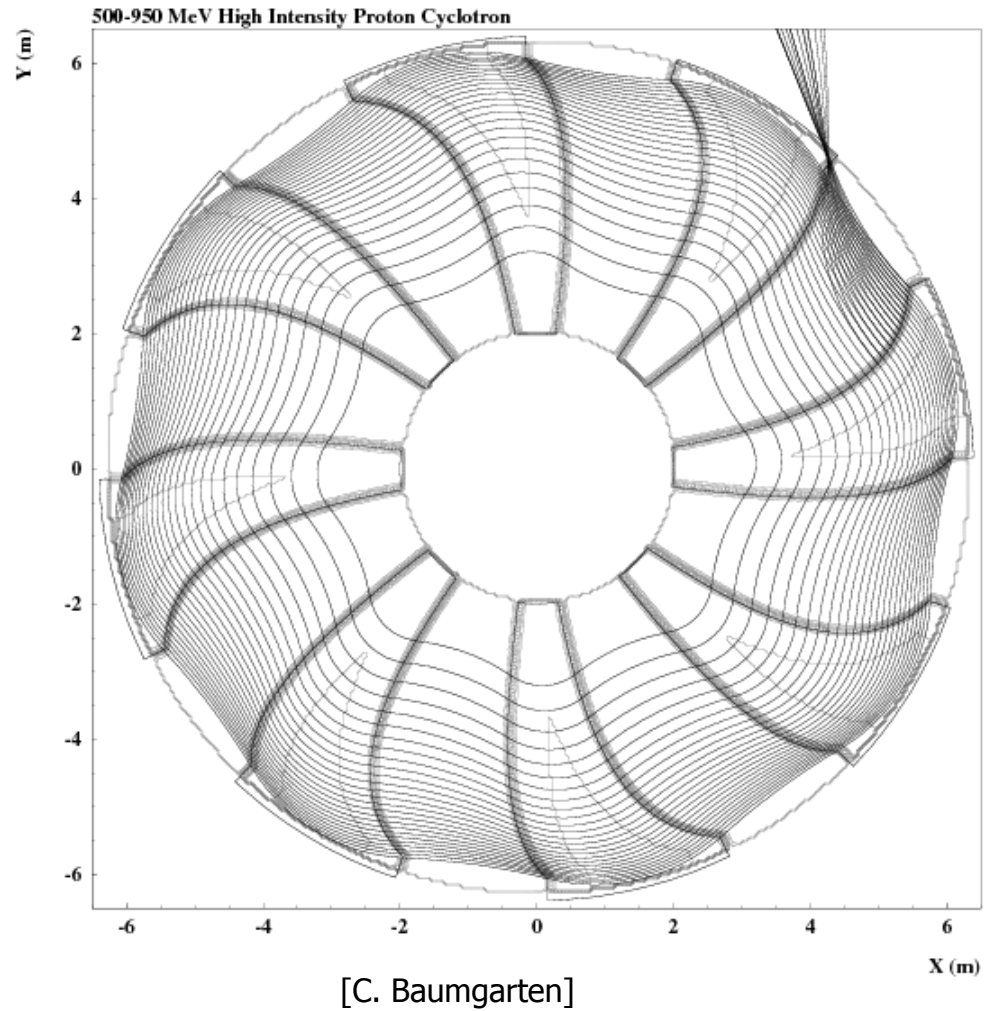


ICC 1975 in Zurich !

1st Single stage with Stripping Extraction of H⁺

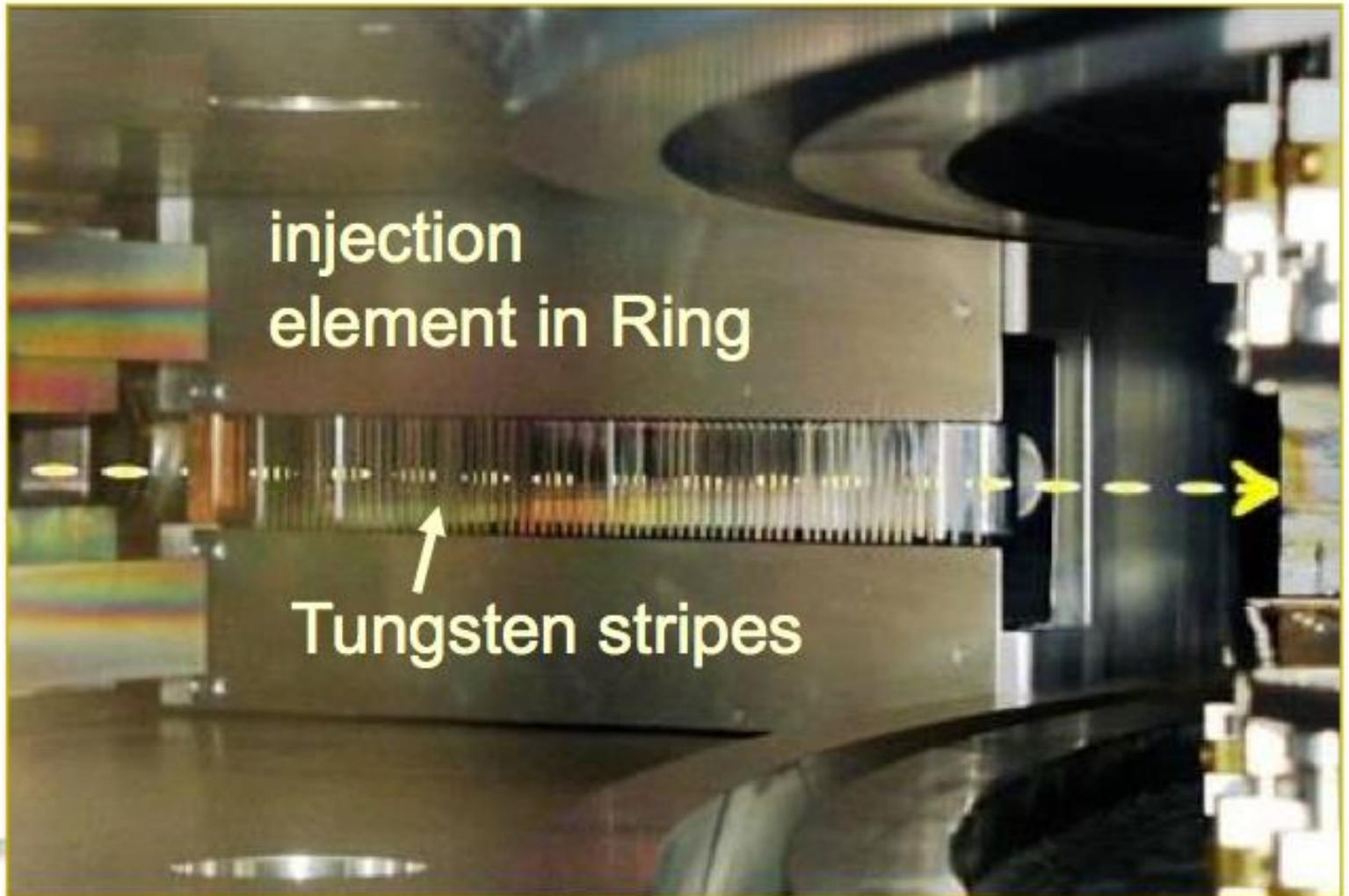
PSI - 1st multi-stages Single turn Extraction



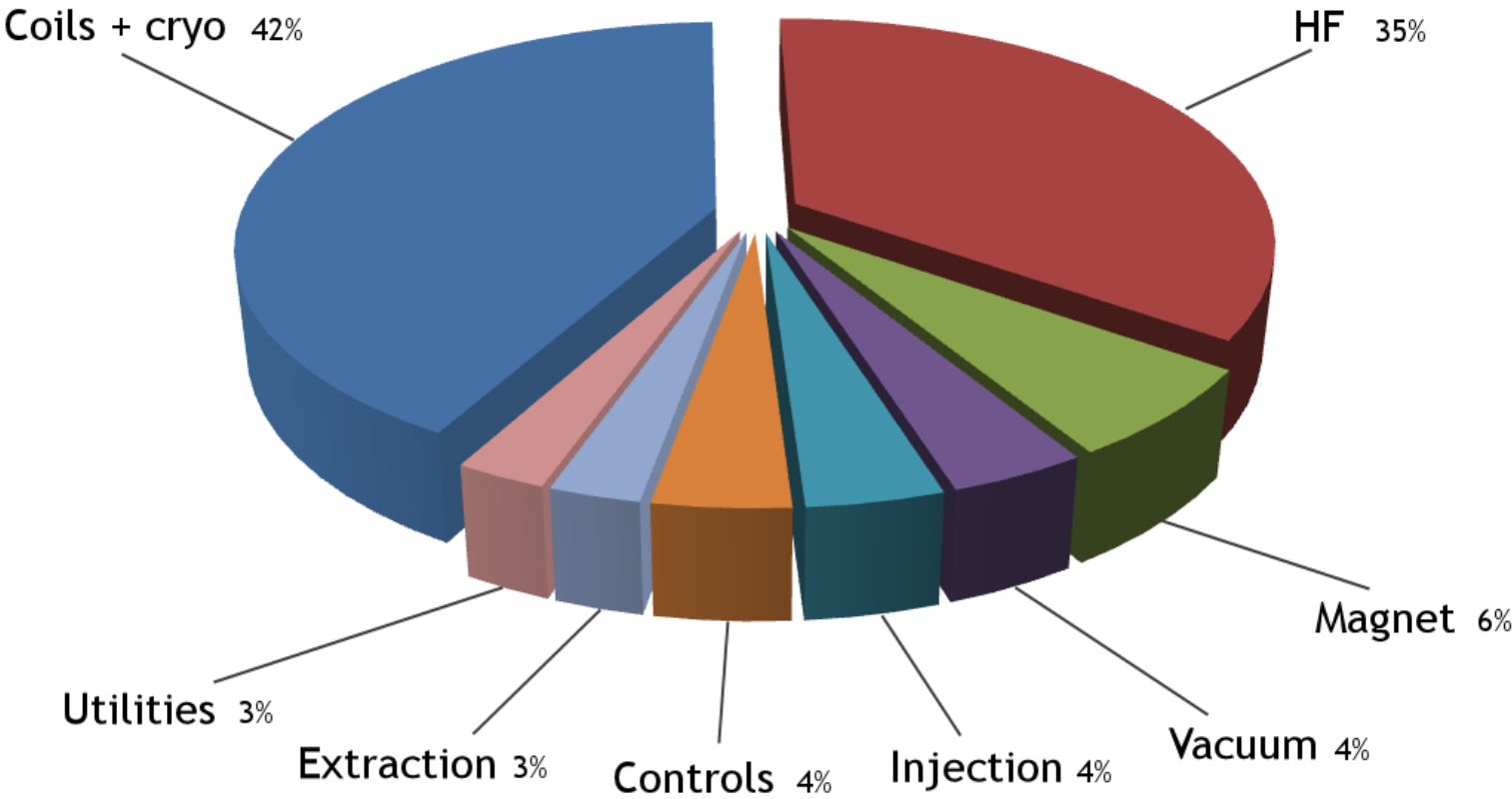


The High-Tech injection/extraction electrostatic channels

$E_{max} = 90 \text{ KV/cm}$



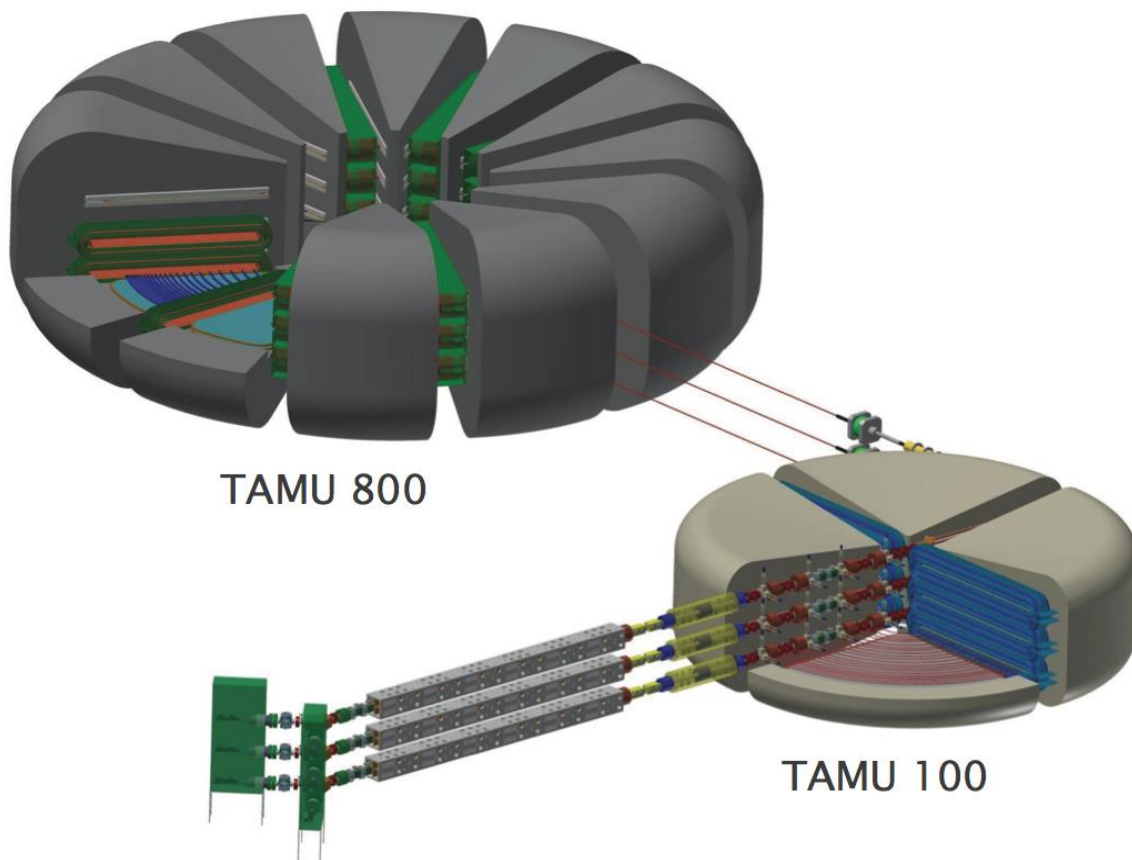
S2CD Equipment Costs



800 MeV Superconducting Strong-Focusing Cyclotron

High current proton driver for ADS

Texas A&M University



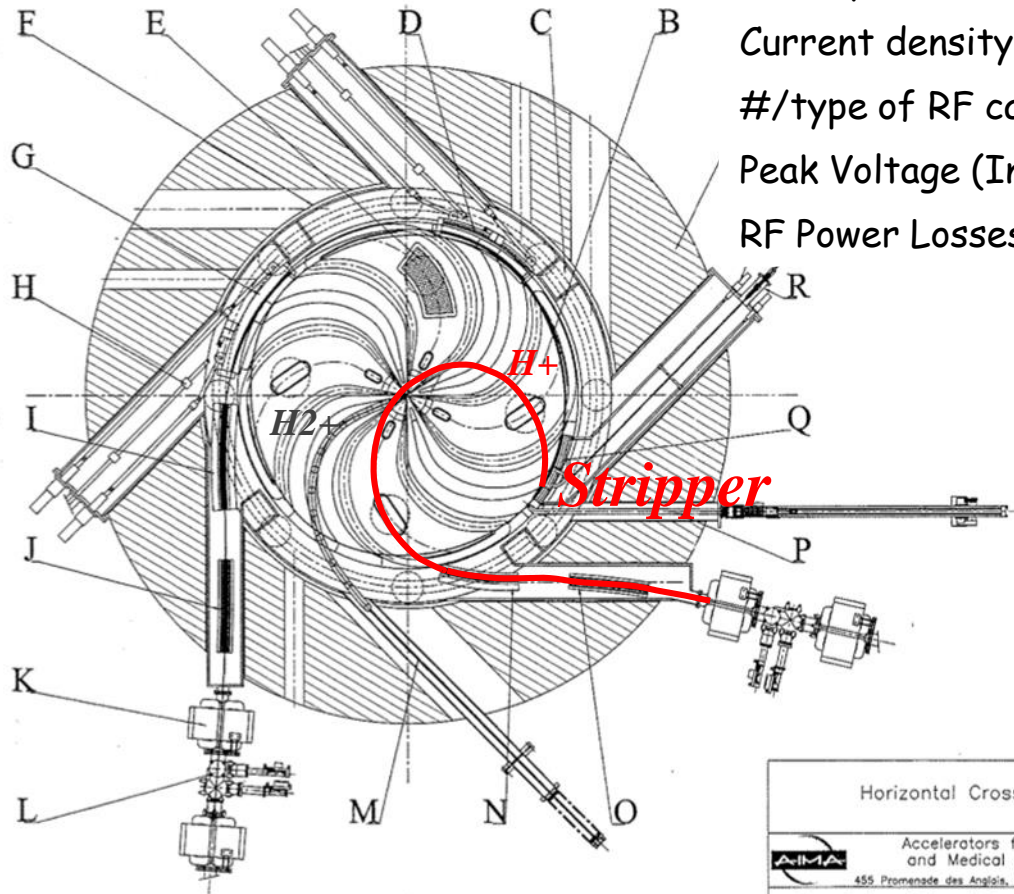
TAMU 800


TAMU 100

- Two Stages Cyclotron: 100 MeV SF injector + 800 MeV SF booster.
- Stack of 3 Cyclotrons in //
- Booster: 12 Flux coupled stack of dipole magnet sectors
- 10 Superconducting 100 MHz RF cavities providing a 20 MeV Energy Gain/turn
- Large turn separation allowing to insert superconducting focusing beam transport channels made of Panofsky Qpoles ($G=6T/m$)

Median Plane view and principle of H₂⁺ Extraction

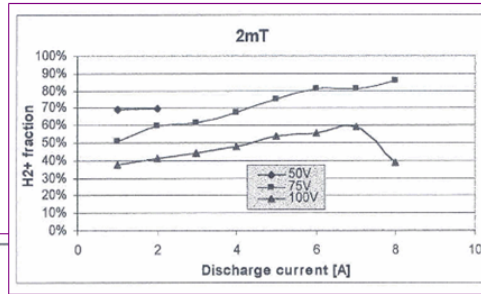
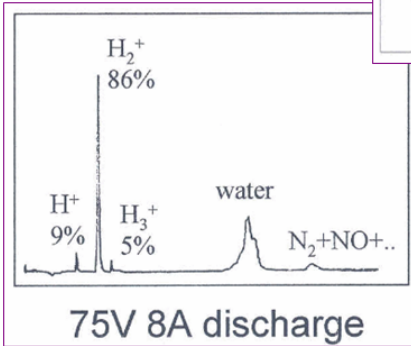
Max Energy (H ₂ ⁺ /P)	240/120 MeV
Nominal Extr. Intensity	3 mA proton (1.5 mA H ₂ ⁺)
External diameter	4.4 m
# of spiral sectors	4
Current density in SC coil	44 A/mm ²
#/type of RF cavities	4/delta-2 gaps
Peak Voltage (Inj/Extr)	70/200 KVolts
RF Power Losses	280 KWatt



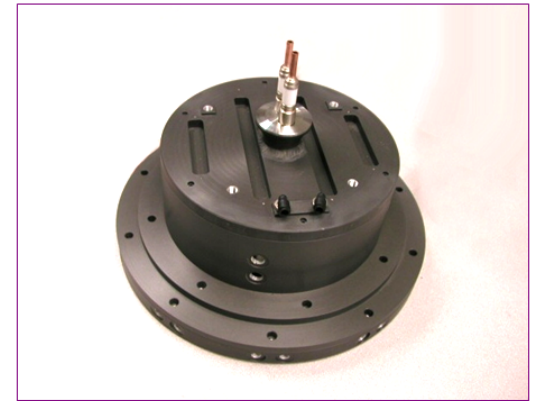
Horizontal Cross Section	Ech	Dessine	
		Date	30 oct 2001
 Accelerators for Industrial and Medical Applications 455 Promenade des Anglais, F-06200 NICE.		Ensemble	
		Repare	
		AIMA 115N-001	

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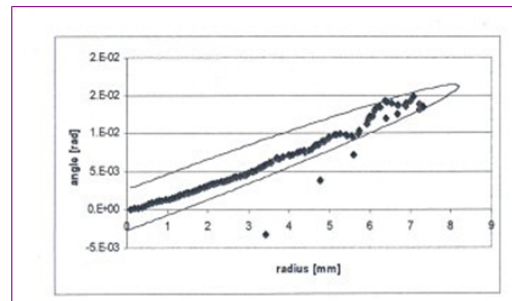
H₂⁺ fraction: 90%



AIMA H₂⁺



Normalized emittance (97%)
0.18 π mm.mrad



RF-delta double gap cavities

RF cavities H=6 / 36.3MHz

Must be inserted in the magnet

We need 1^e-8 mbar:

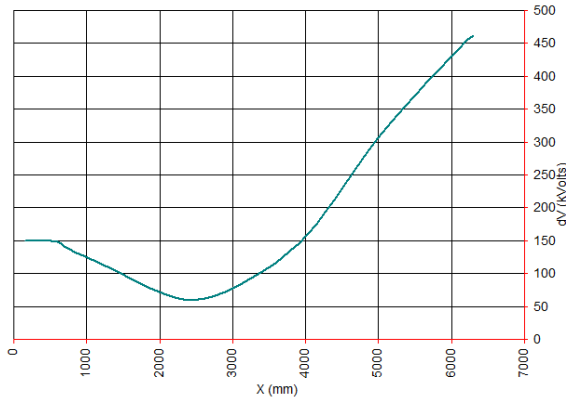
- *pumping through the stem*
- *Possibility to use cryogenic panels inside the delta electrode*

6 cavities, 12 accelerations / turn:

- *Possibility to insert the stripper support through the stem*

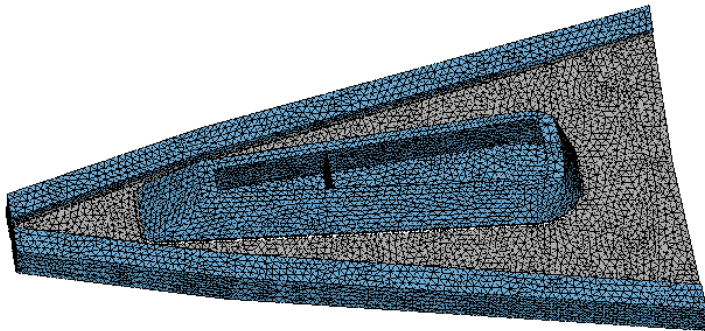
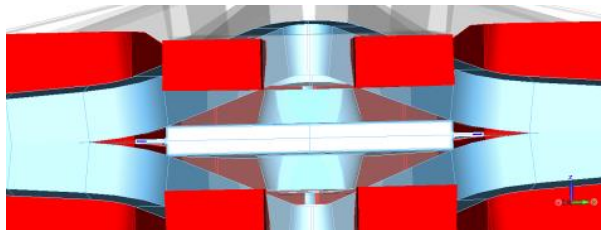
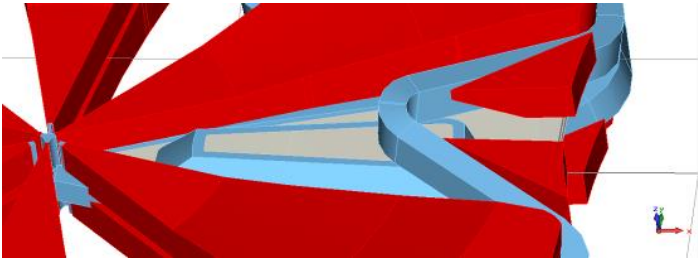


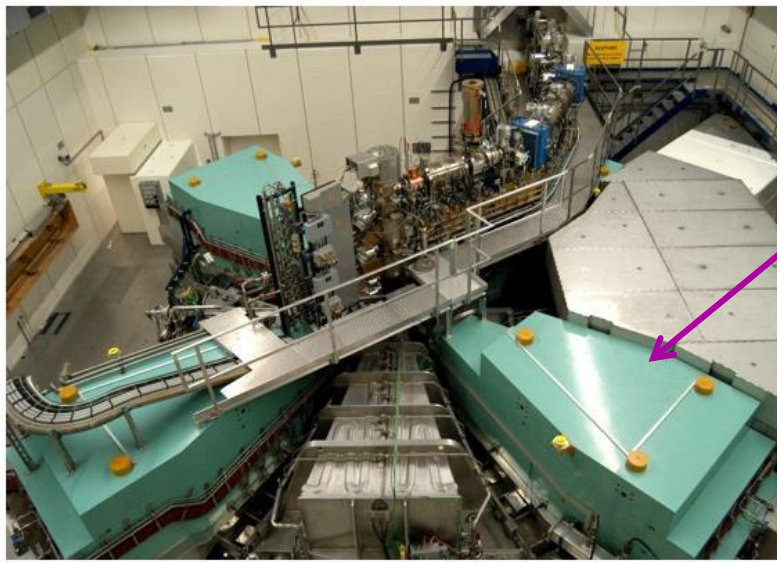
Peak Voltage versus radius



150 KV in the center up to 450 KV at extraction

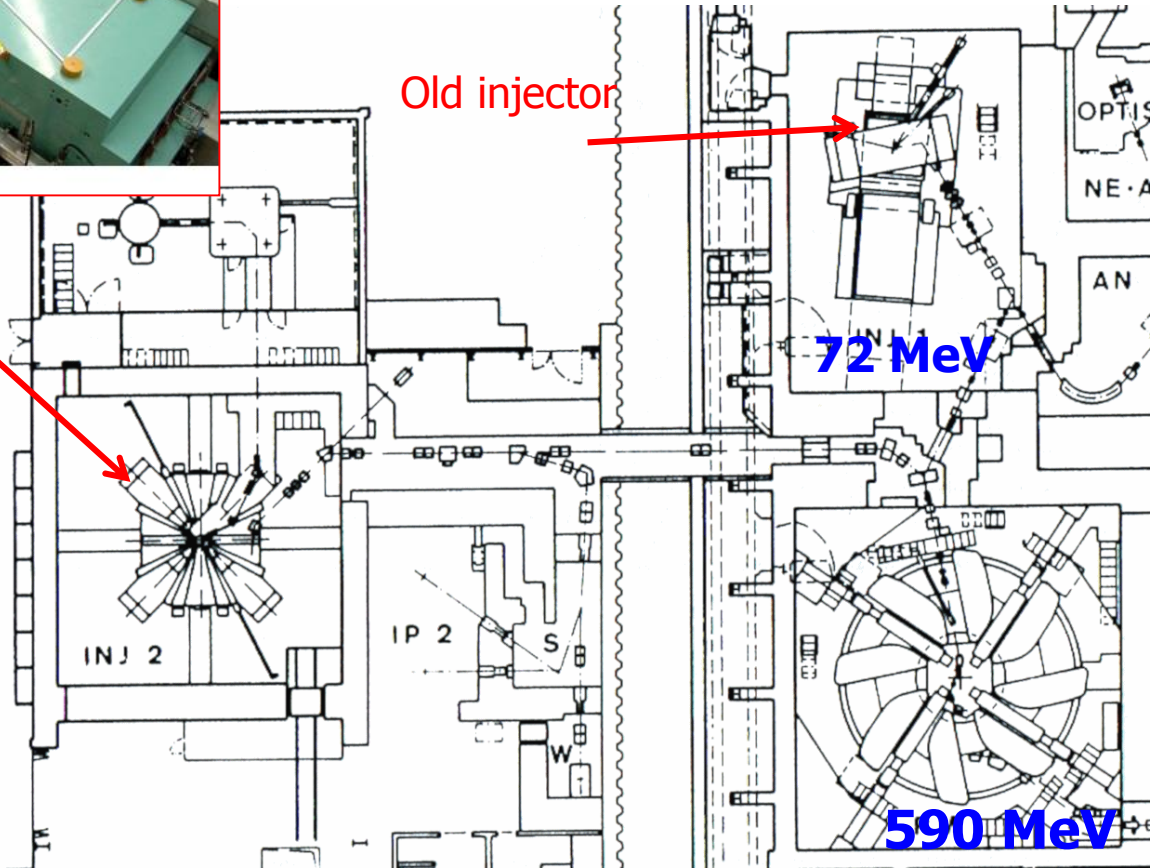
Q = 6200 -> Total losses 3MW





Injector 2 Cyclotron for 72 MeV proton beams.

1984: Towards Higher intensity
The new separate sectors Injector



Acknowledgements

In this review it was not possible to cover all the contributions to the ADS concept. Our attention was focused on what in our opinion are the most relevant technical developments and for sure we have failed to include the contributions of many scientists that have worked in this field. We apologize for being incomplete.

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