



# High-Power Targets for ADS

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[www.ithec.org](http://www.ithec.org)

# Scope of the current talk

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- Safety Concepts in Nuclear Engineering
- Lessons Learnt in past targetry projects
- Proposed design of a high-power spallation source for ADS
- Concluding remarks

# Safety Concepts

## Deterministic vs. Probabilistic Analysis

- Deterministic safety analysis : all conceivable accidents are identified and grouped. For each accident category, “enveloping” scenarios are identified, taking into account the worst possible combinations. The precise radiological consequences are calculated. Beyond design basis accidents (DBA) are not necessarily considered. This is evolving.
- Probabilistic safety analysis (PSA, PRA) assumes even rare events beyond DBA. Event trees describe the development of different scenarios that either lead to a successful mission or to core damage. A Level 1 PSA calculates the core damage frequency per reactor year. Level 2 PSA: release into the environment. Level 3 PSA: risk for the population

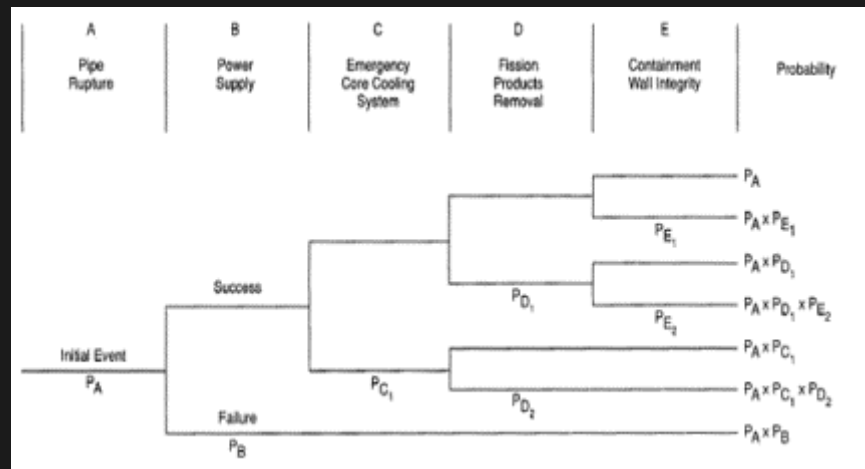
# Safety Concepts

## Deterministic vs. Probabilistic Analysis

- Deterministic safety analysis :

Operational states		Accident conditions		
Normal operation	Anticipated operational occurrences	Design-basis accidents	Beyond-design-basis accidents	
			Design-extension conditions	Practically eliminated conditions
			No severe fuel degradation	Severe accidents
Design basis		Design extension	Not considered as design extension	
Reducing frequency of occurrence →				

- Probabilistic safety analysis

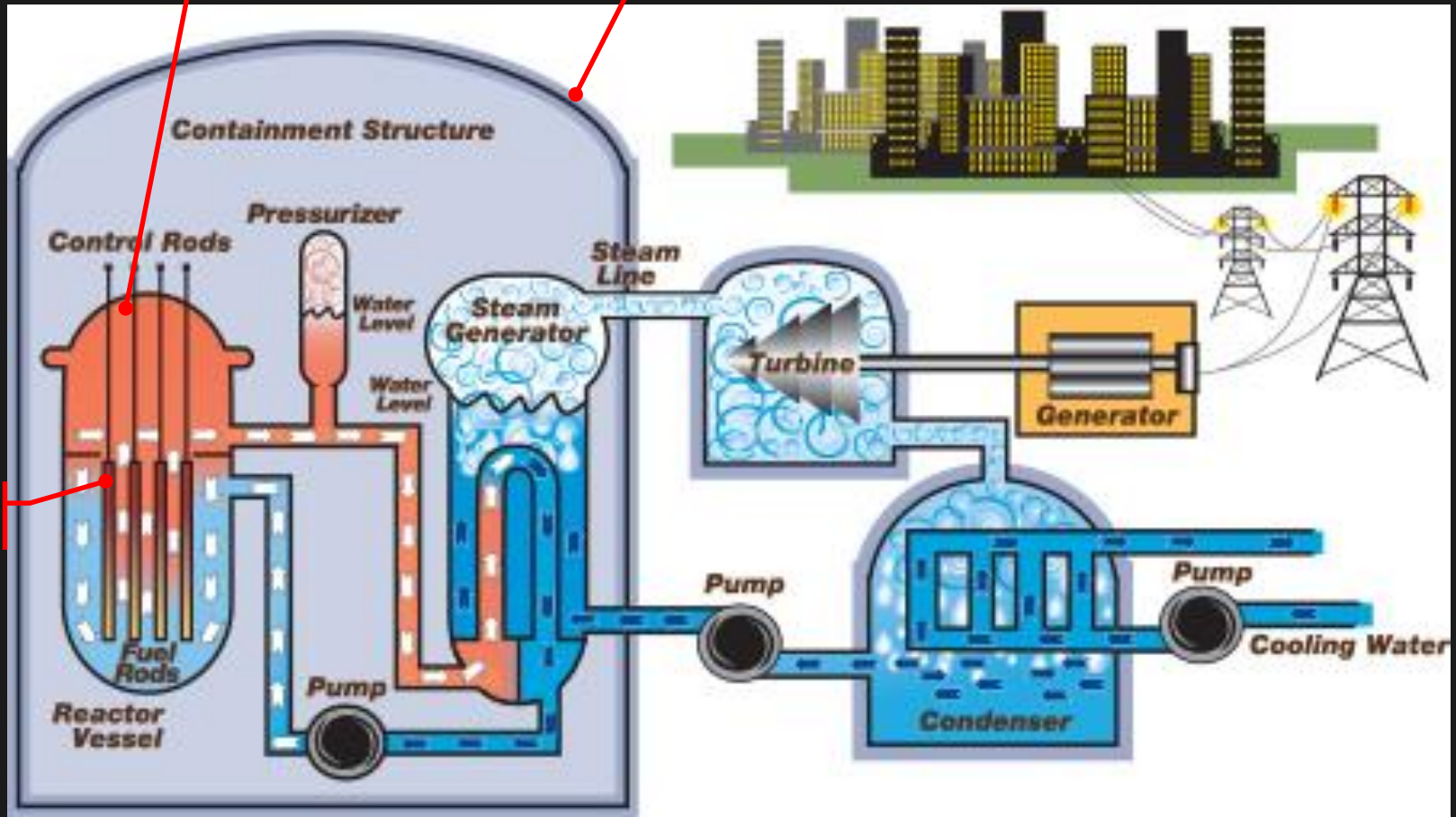


# Safety Concepts

## Pressurised Water Reactor Barriers

2. Primary Circuit

3. Containment Structure



1. Fuel rod

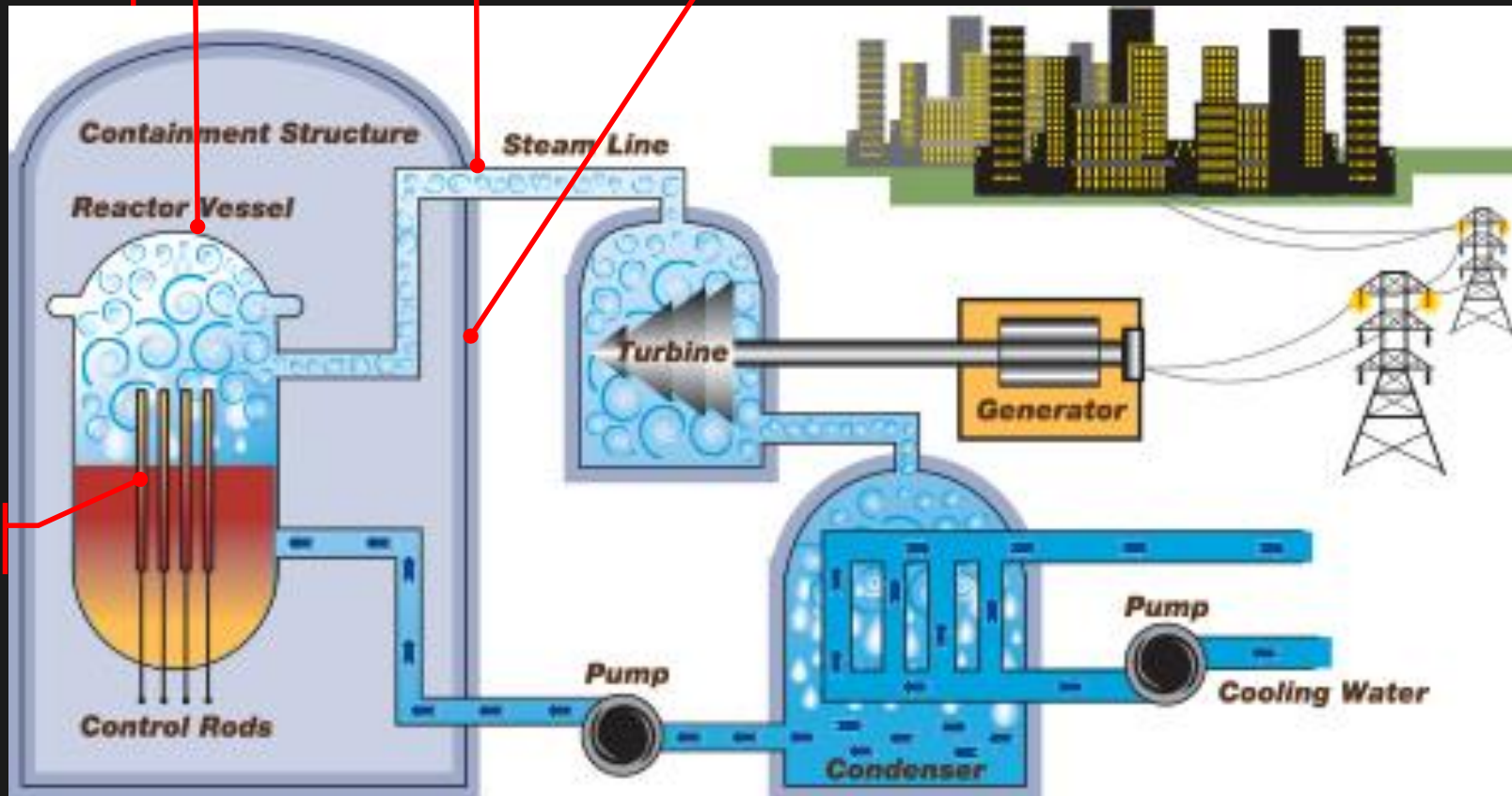
# Safety

## Pressurised Water Reactor Barriers

2½. Steam Lines

2. Primary Circuit

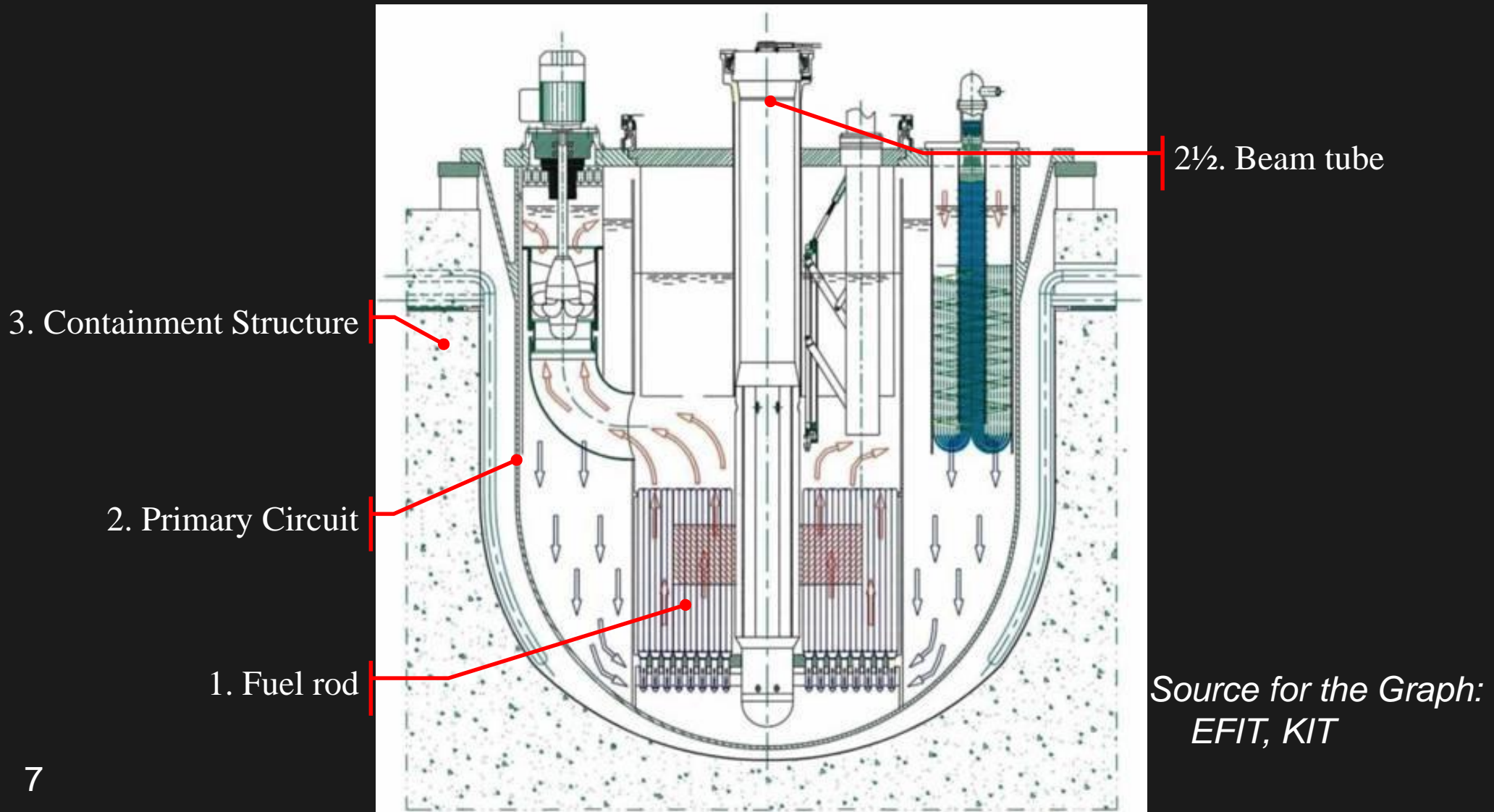
3. Containment Structure



1. Fuel rod



# Safety Accelerated Driven System Barriers



Source for the Graph:  
EFIT, KIT

# Lessons learnt

## Spallation source Projects Timeline

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- 2006 MEGAPIE with irradiation
  - First Liquid Metal neutron source
  - Megawatt range
- 2009 EURISOL without irradiation
  - High speed compact Liquid metal source
  - 4 MW range
- 2011 ADS-compatible high power spallation source  
Proposal developed by Target Group at CERN



# Lessons learnt

## Spallation source Projects Achievements

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- Main achievements
  - MEGAPIE with irradiation -  $10^{14}$  n/cm<sup>2</sup>/s
  - EURISOL without irradiation -  $10^{15}$  n/cm<sup>2</sup>/s (hydraulically tested)
- Target Group sought to apply this experience to a practical goal
  - MEGAPIE application of irradiation
  - EURISOL application of a compact design

# Lessons Learnt Megapie Irradiation Test

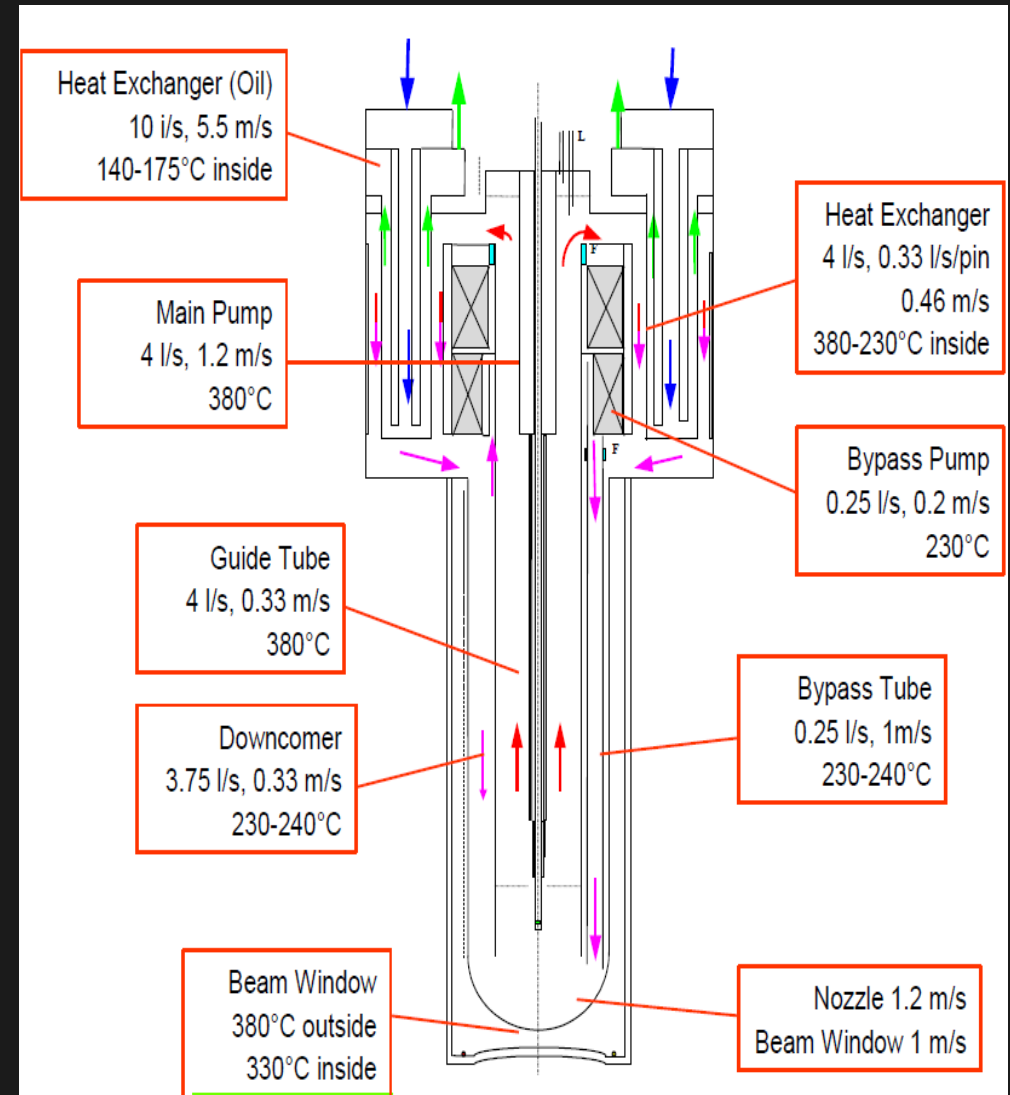
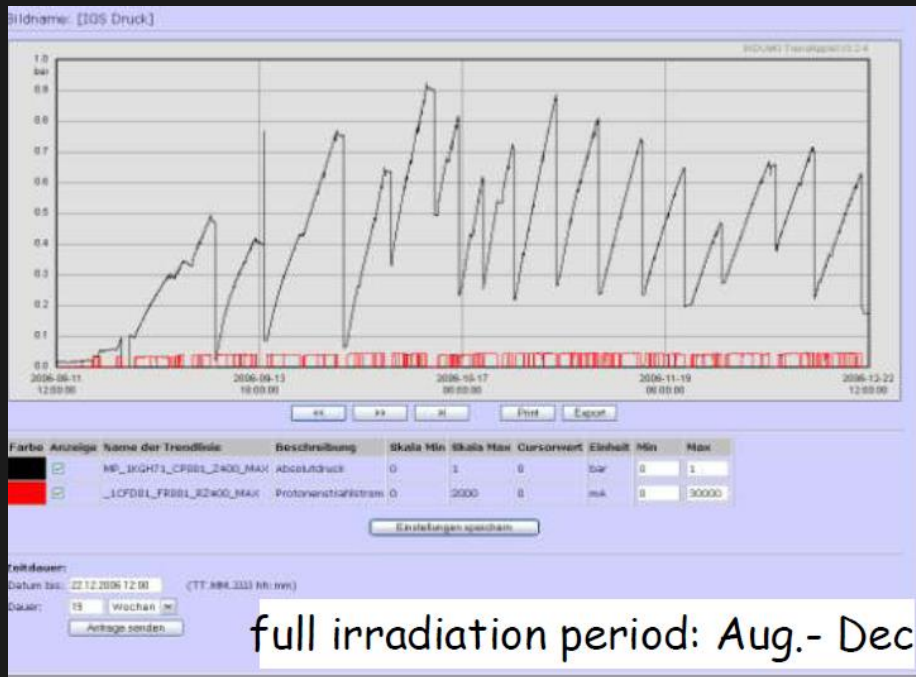
- Megawatt Pilot Experiment (MEGAPIE): world's first Megawatt-Class liquid metal spallation target, operated in SINQ at PSI.
- Goal: demonstrate safe operation of coupling an accelerator with a liquid metal target.
- Challenges :
  - Vertical configuration in confined space.
  - Beam window able to withstand irradiation, liquid metal
  - Decommissioning and waste management
  - Provide scientific and engineering data



# Lessons Learnt Megapie Irradiation Test

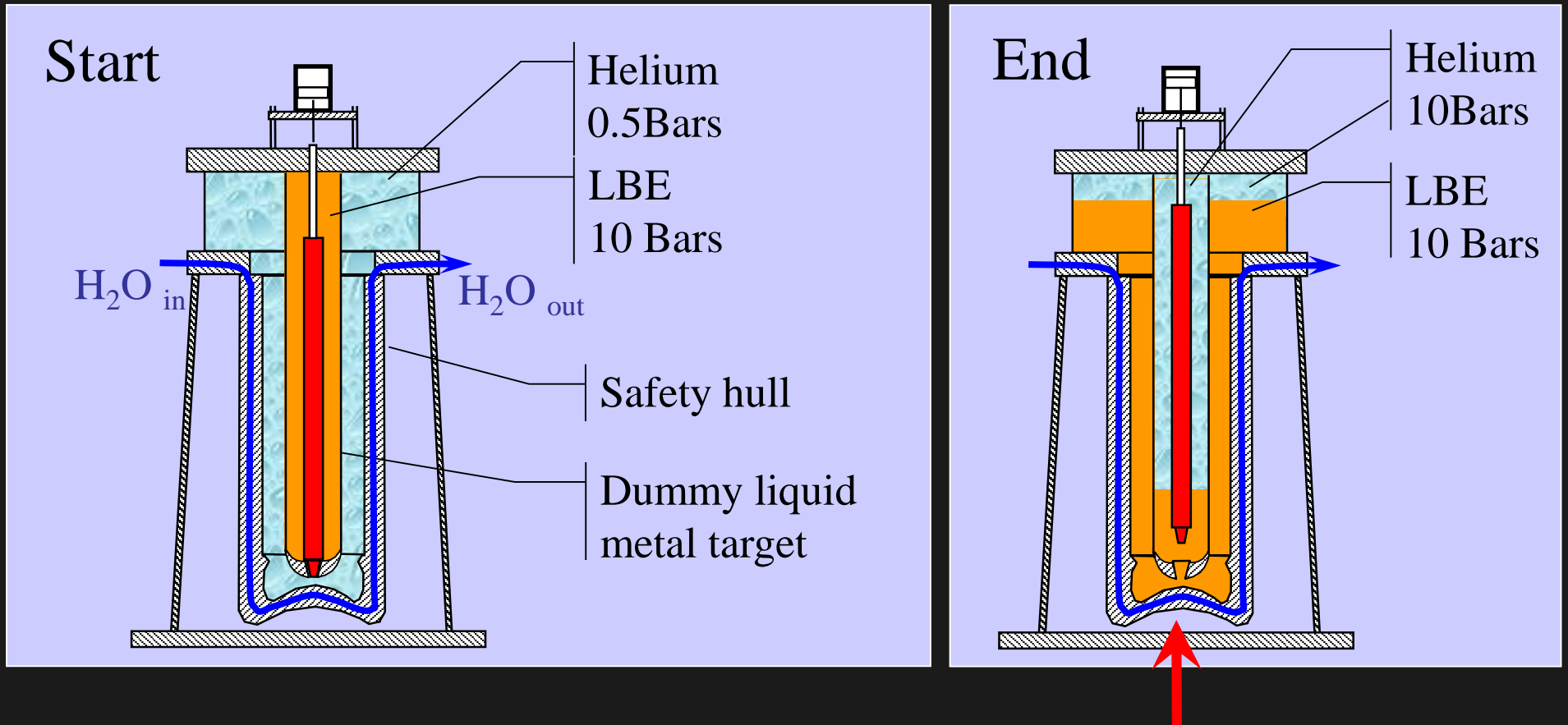
Lesson 1  
It's feasible

Lesson 2  
Leaks are highly safety-relevant

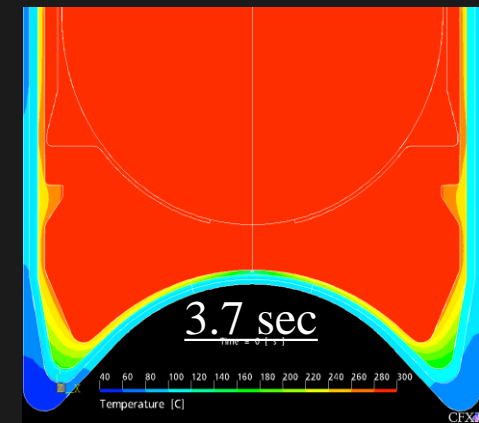
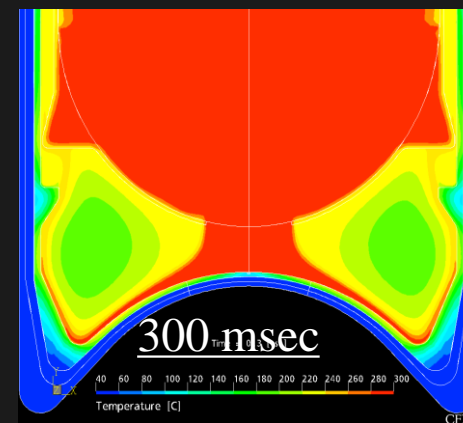
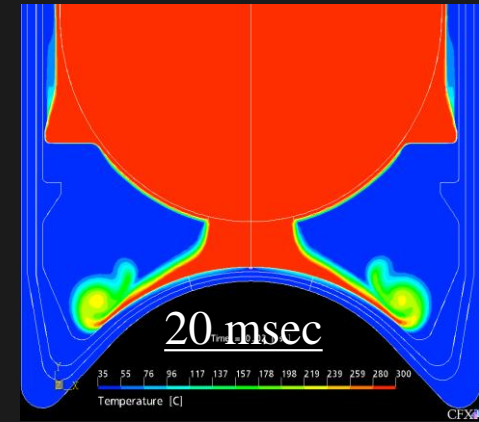
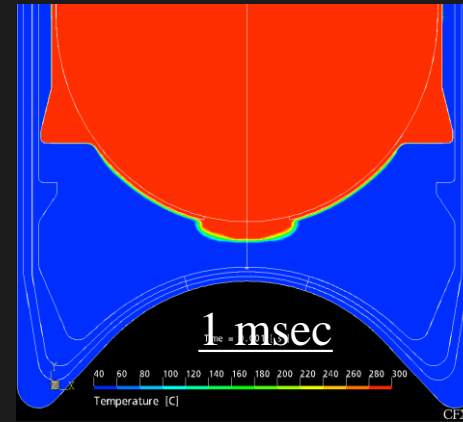


# Lessons Learnt Megapie Full-scale Safety Test

## Full scale liquid metal leak test



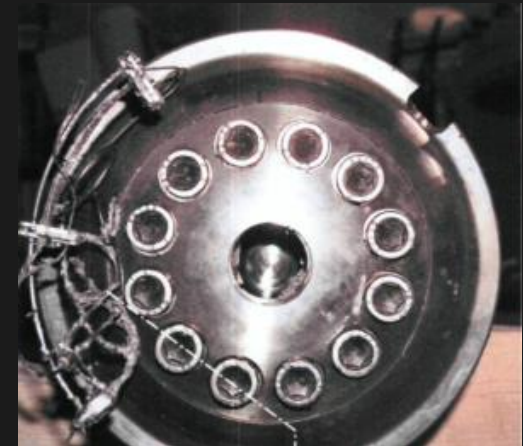
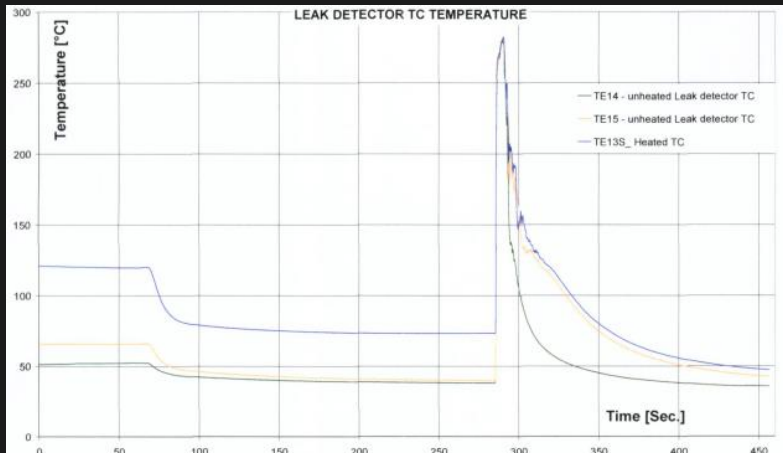
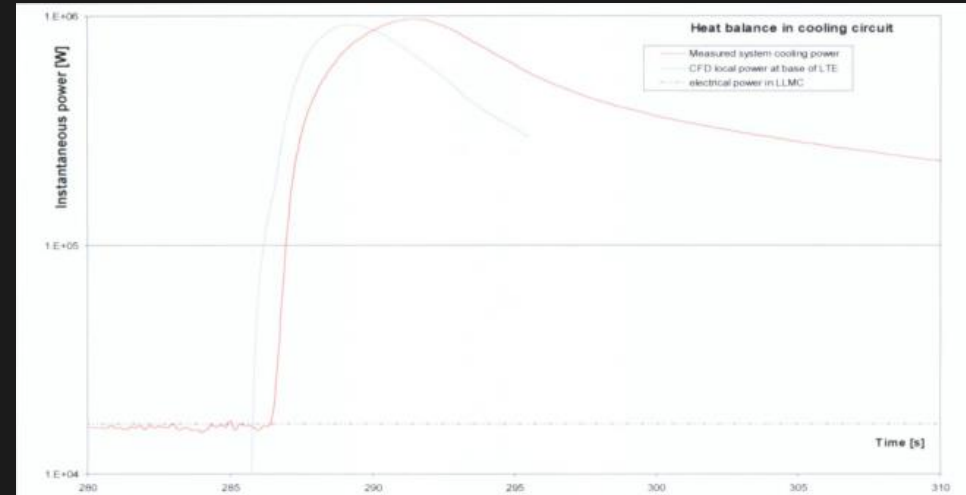
# Lessons Learnt Megapie Full-scale Safety Test





# Lessons Learnt Megapie Full-scale Safety Test

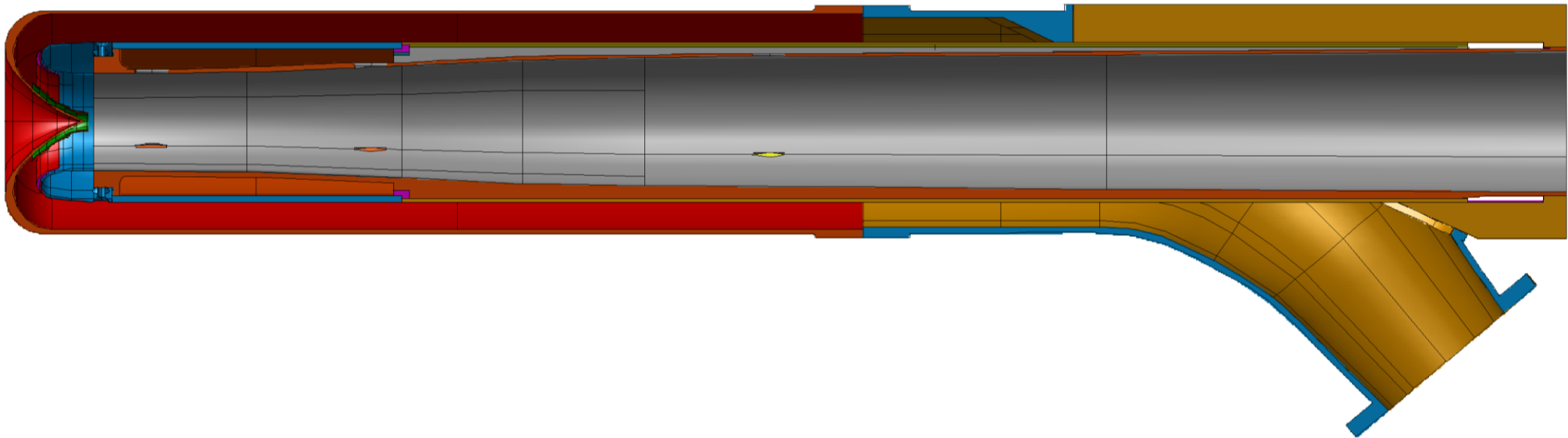
- Fully-instrumented pure aluminium containment hull survived the impact of envelope-case liquid metal leak at 10 Bar and  $> 300^{\circ}\text{C}$



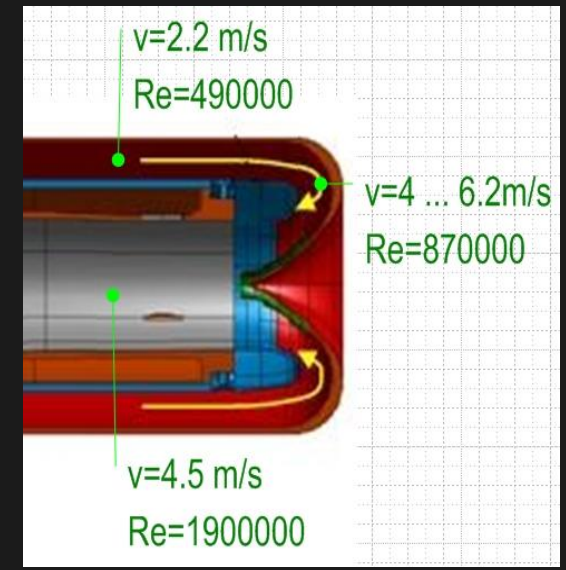
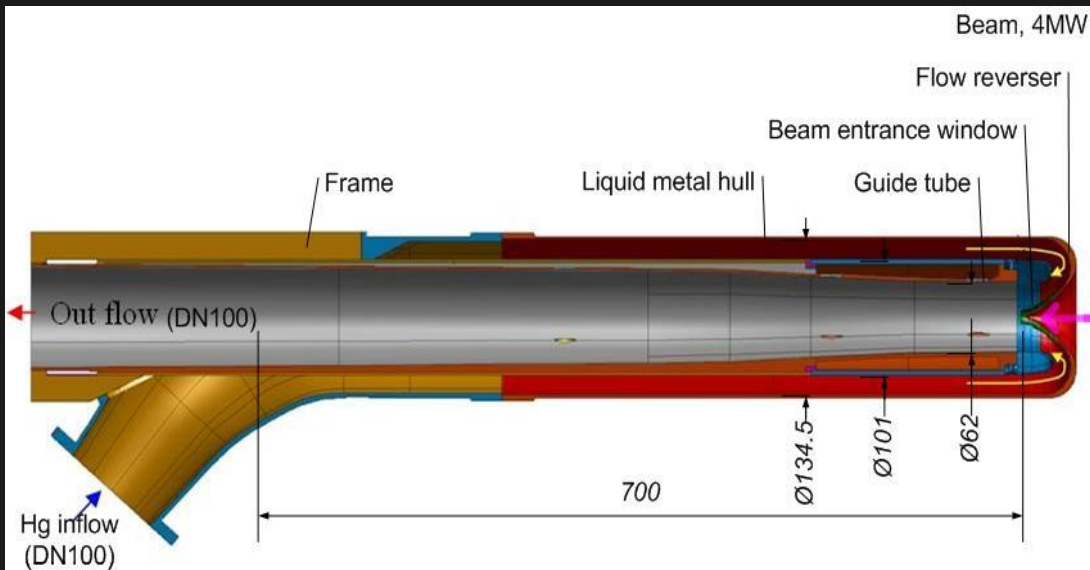
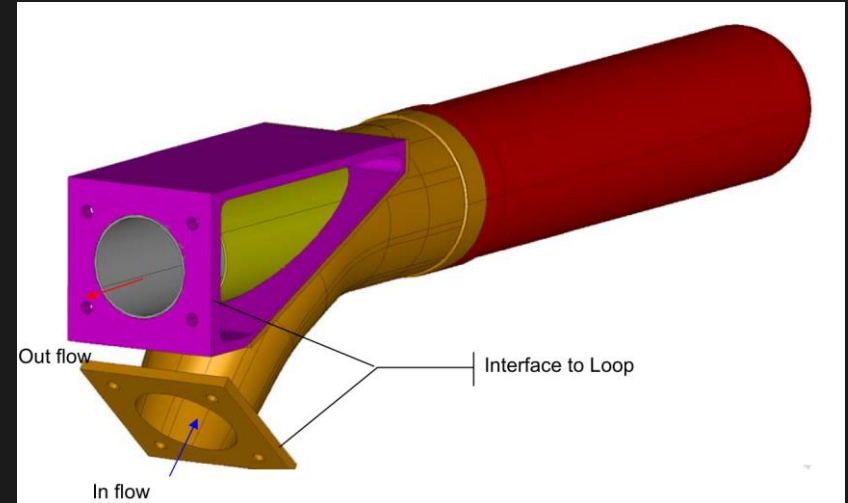
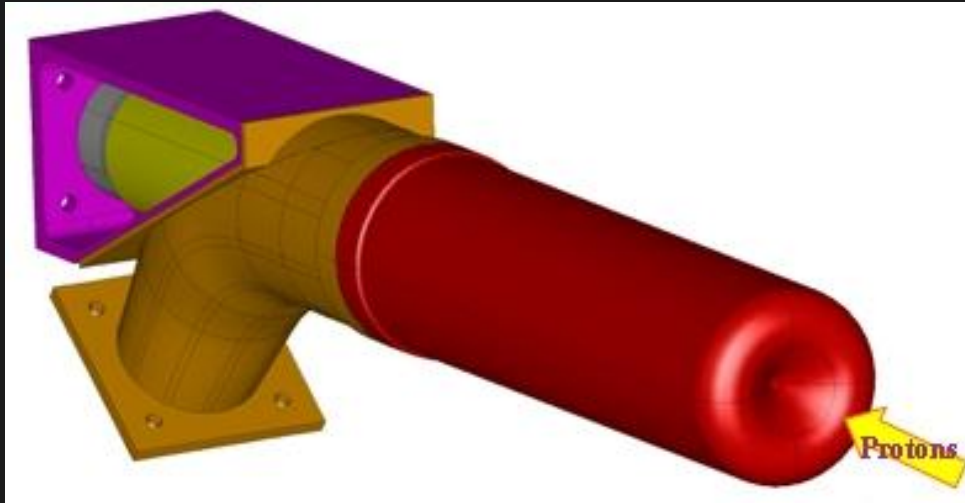


# Lessons Learnt Eurisol 4 MW Target Design

Design of Eurisol [2009]

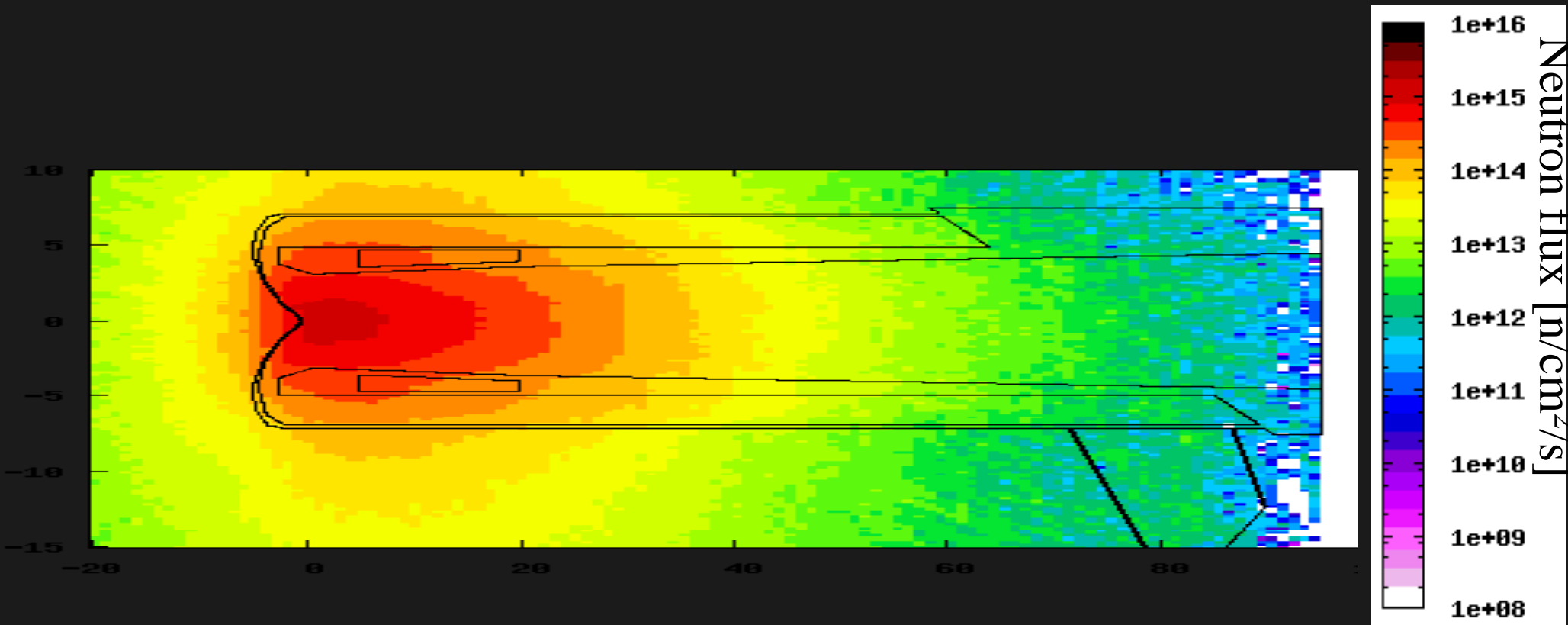


# Lessons Learnt Eurisol 4 MW Target Design

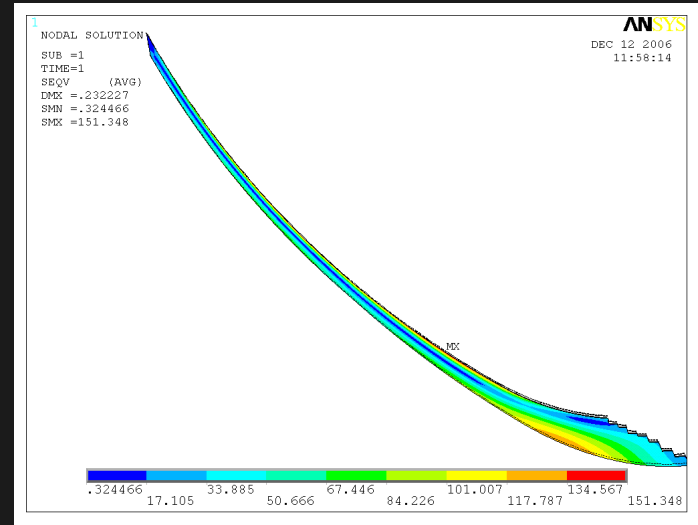
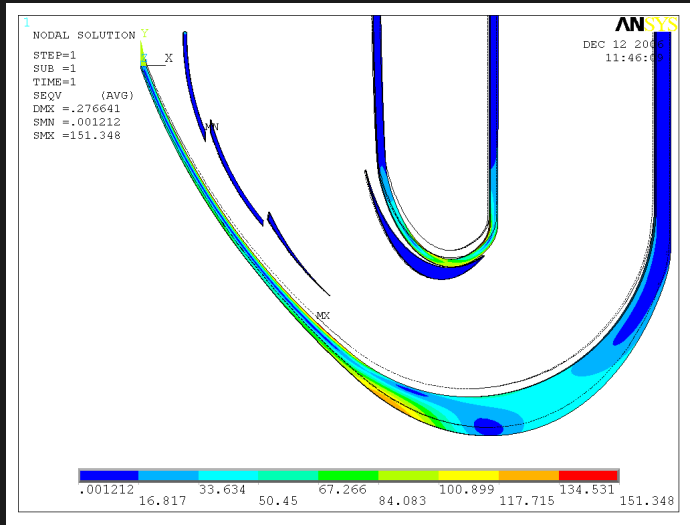
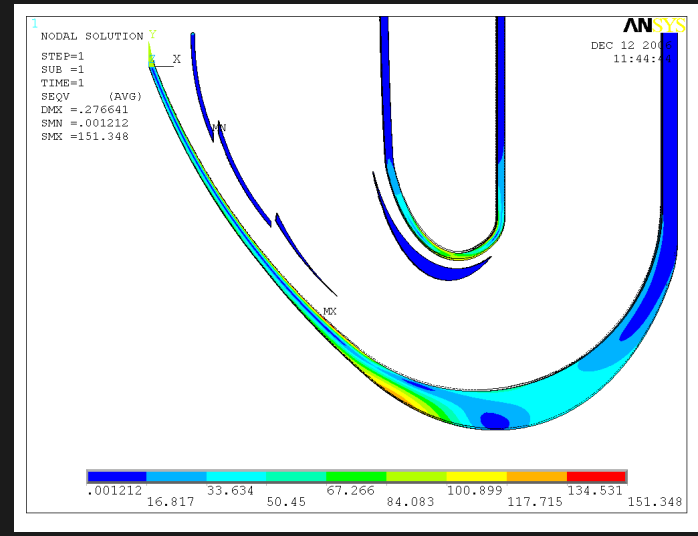
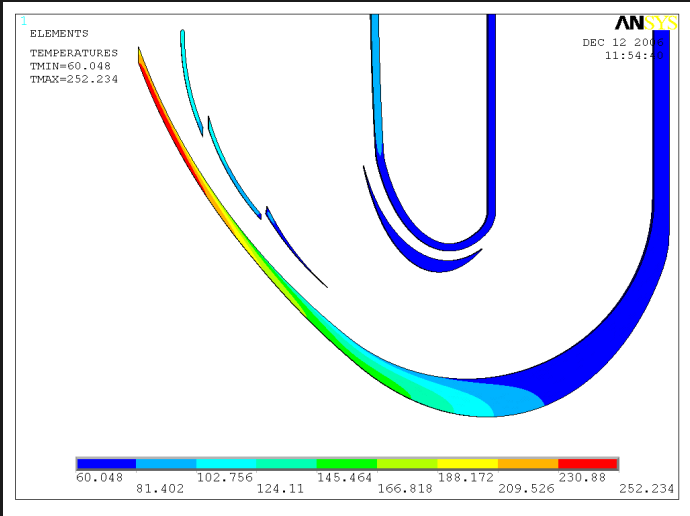


# Lessons Learnt

## Eurisol 4 MW Target Neutron Flux

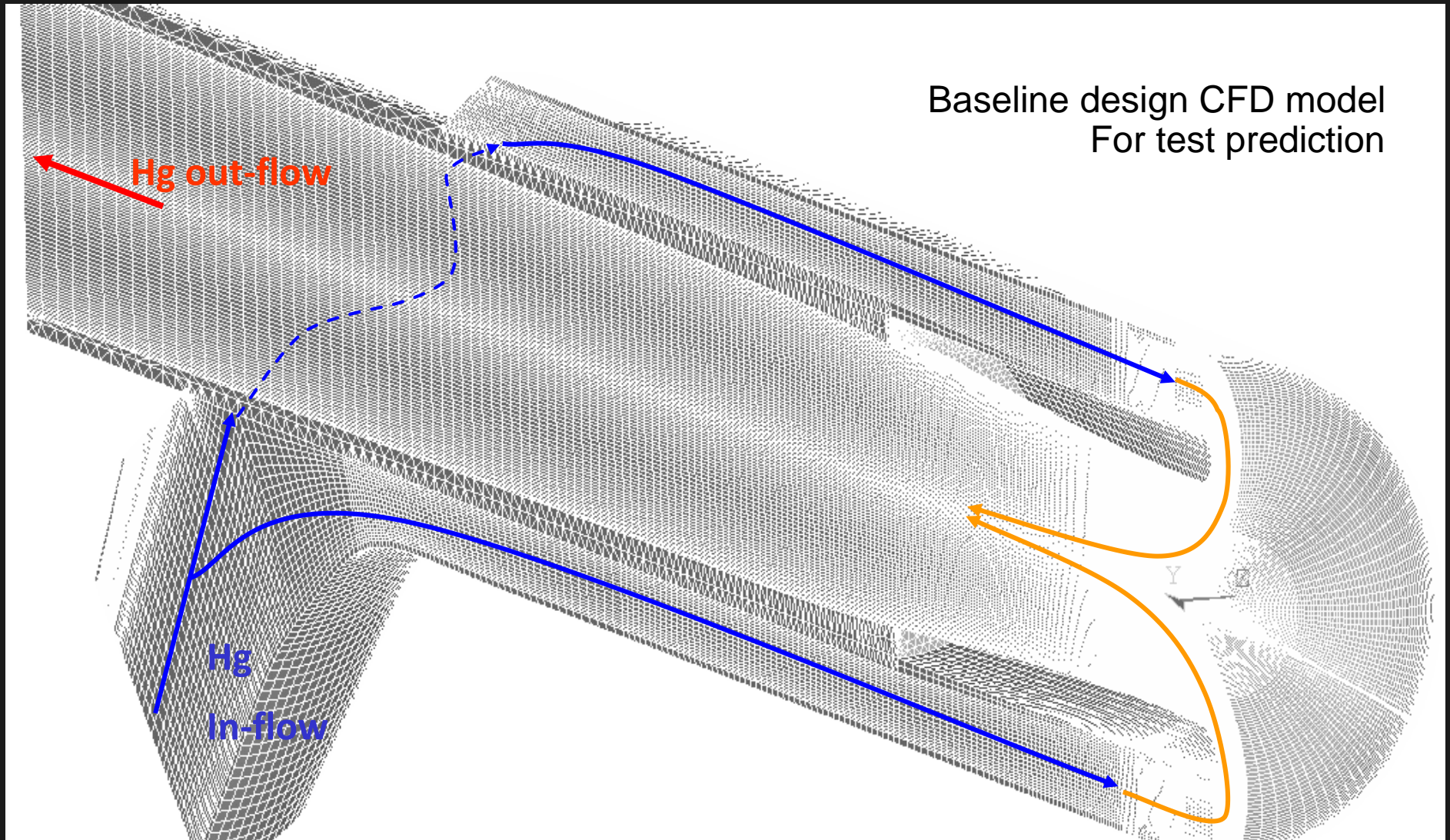


# Lessons Learnt Eurisol 4 MW Target Beam Window



# Lessons Learnt

## Eurisol 4 MW 3D CFD Analysis



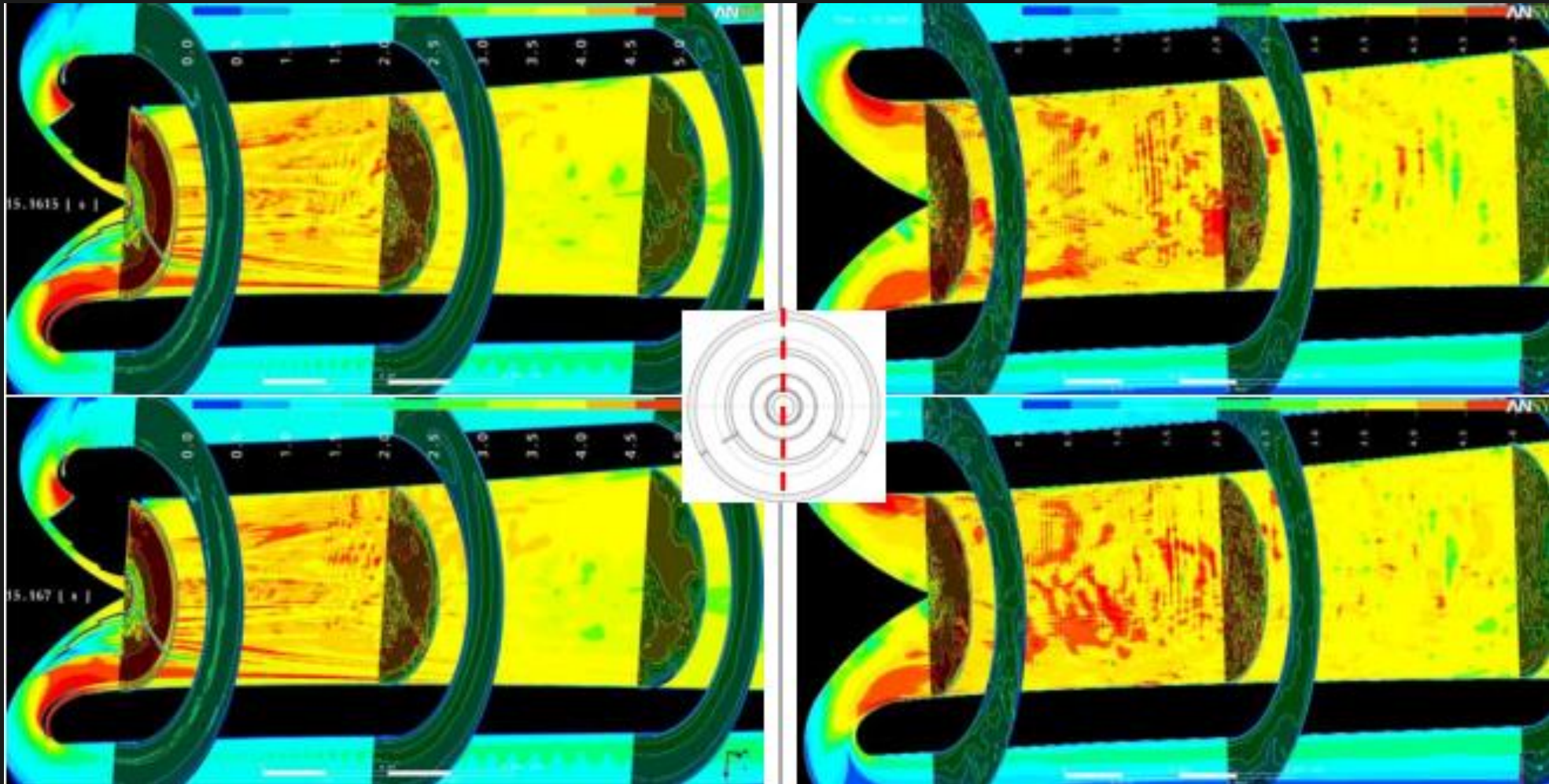


# Lessons Learnt

## Eurisol 4 MW 3D CFD Analysis of 2 versions

WITH vanes - cracked

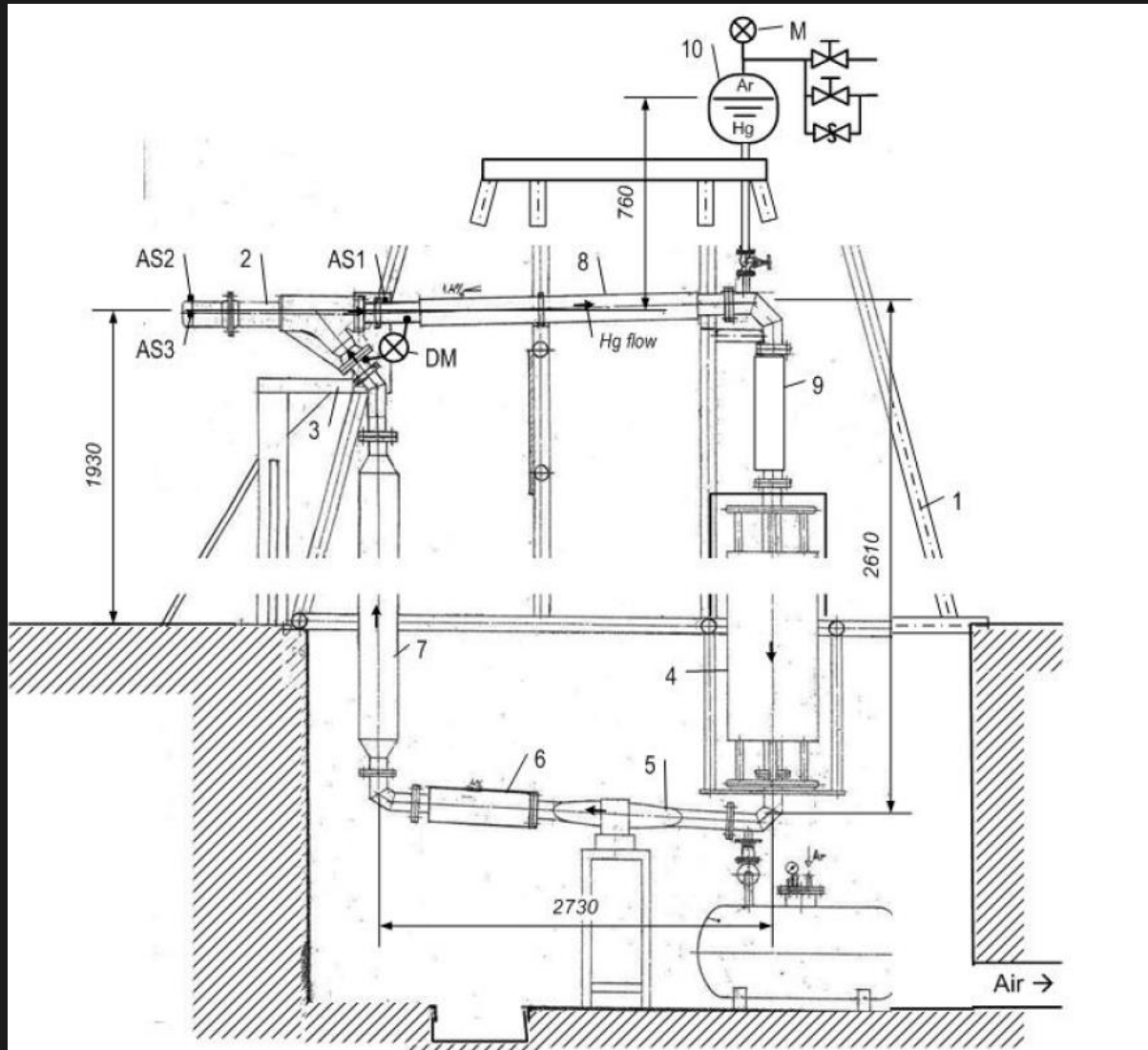
WITHOUT vanes - survived





# Lessons Learnt

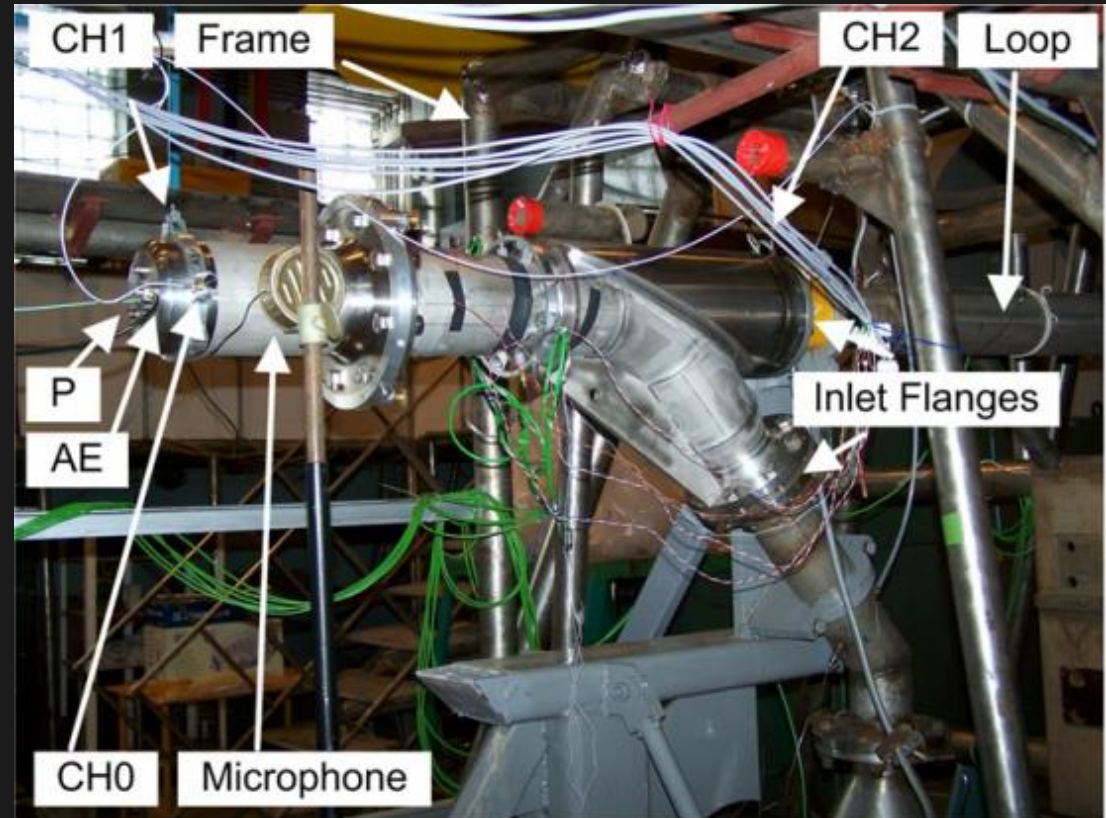
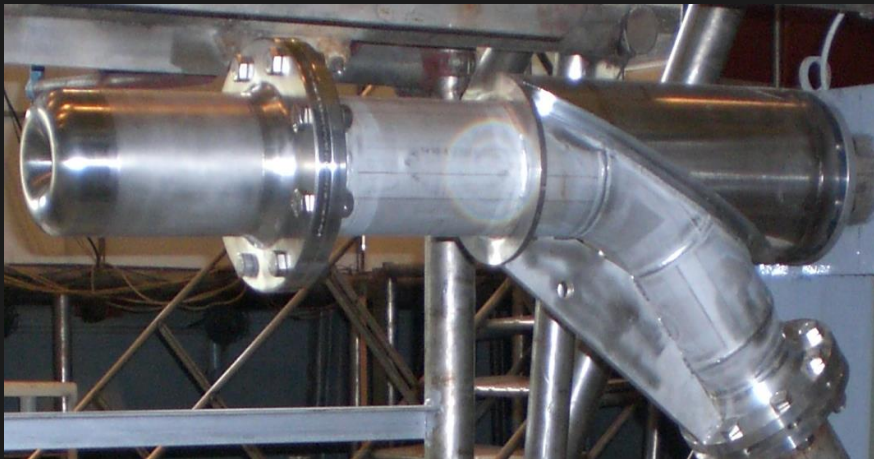
## Eurisol 4 MW Full-Scale Hydraulic Test



# Lessons Learnt

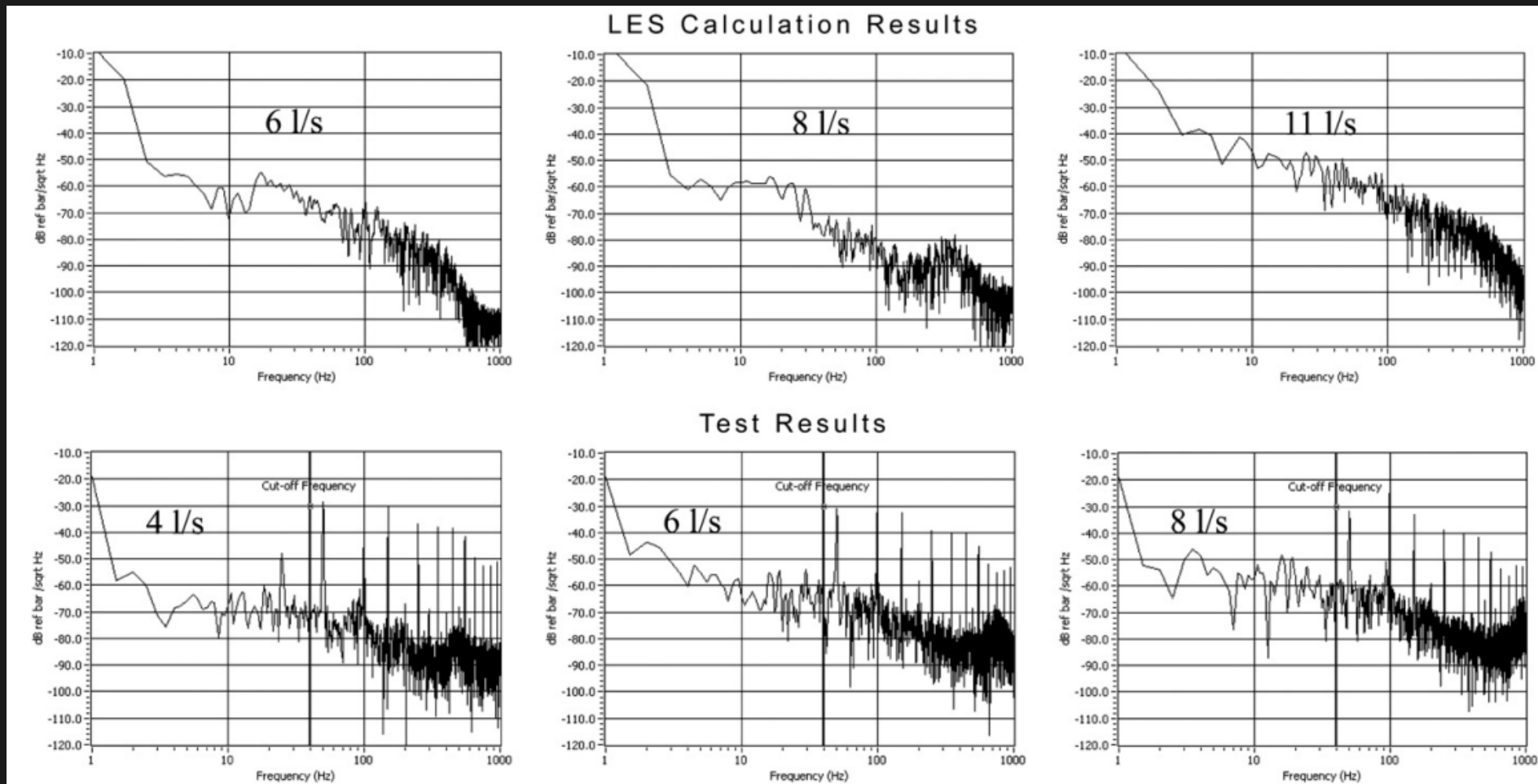
## Eurisol 4 MW Full-Scale Hydraulic Fes

- Test at full flow rate 150 kg/s needed for absorbing 4 MW



# Lessons Learnt Eurisol 4 MW Full-Scale Hydraulic Test

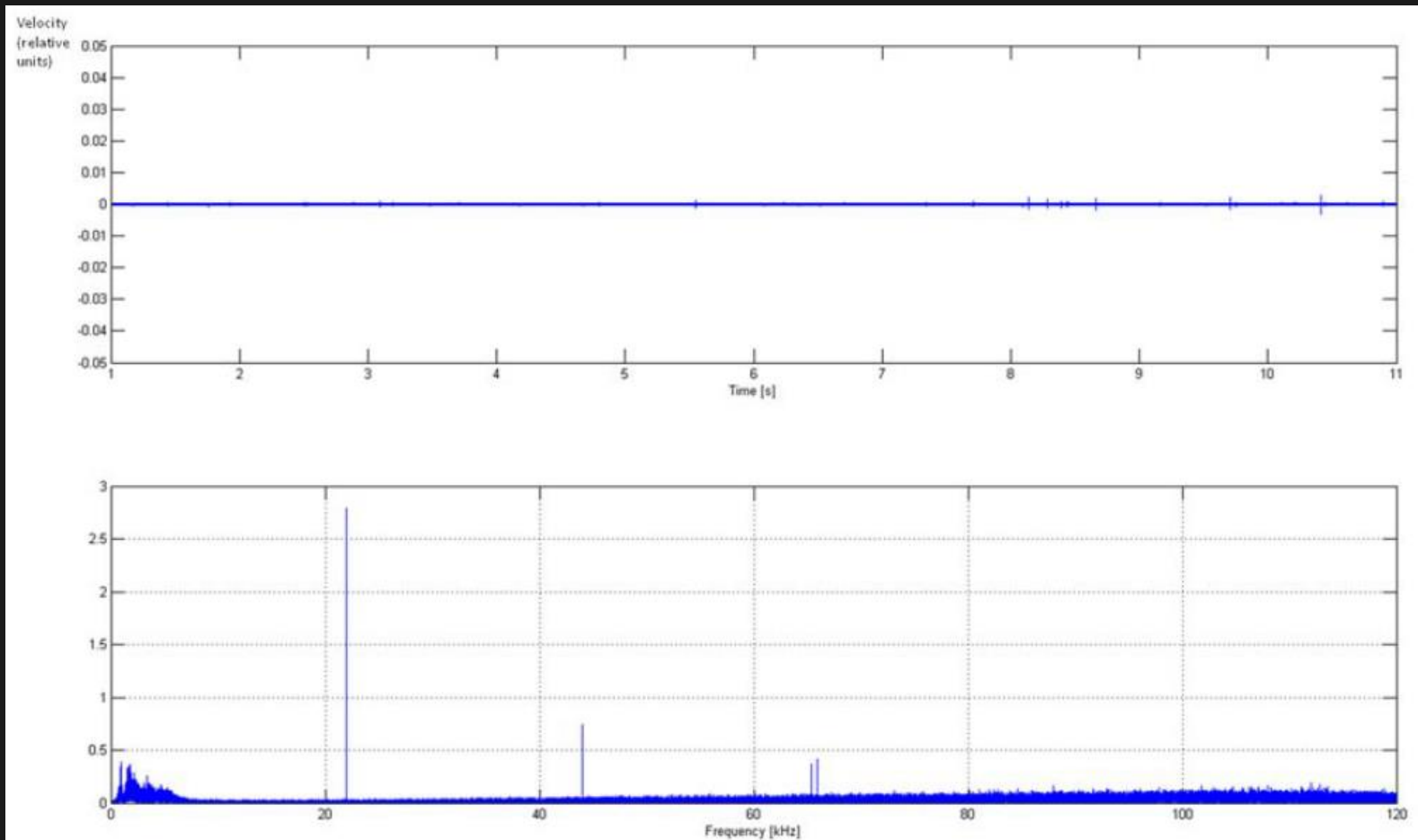
- Measured pressure fluctuations correlate well with CFD LES.



# Lessons Learnt

## Eurisol 4 MW Full-Scale Hydraulic Test

- LDV measurement of inner cavitation controlled by static pressure.





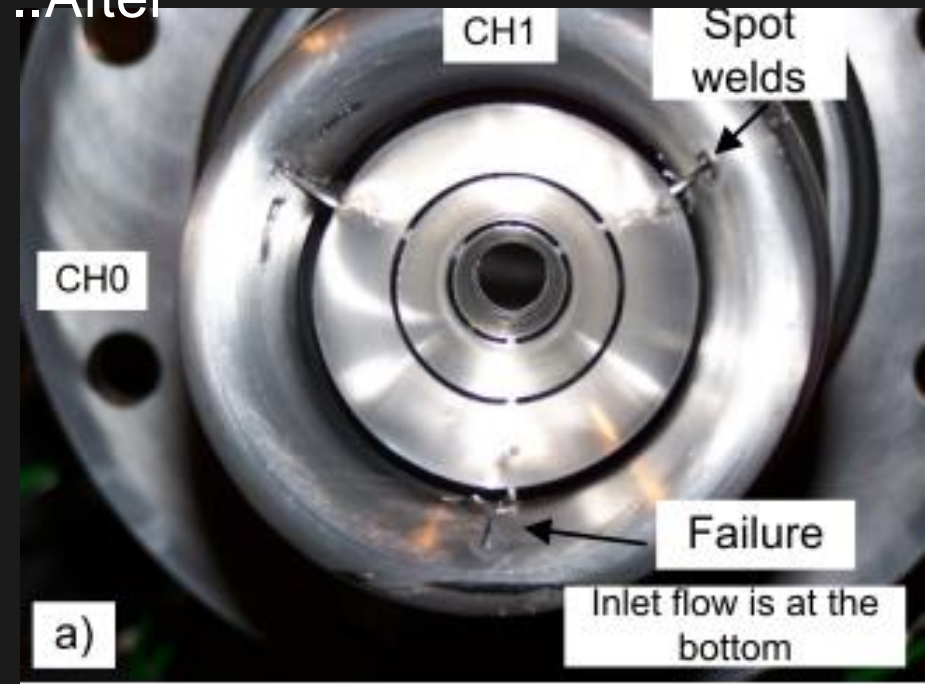
# Lessons Learnt

## Eurisol 4 MW Full-Scale Hydraulic Fes

- Failure of the vane attachments



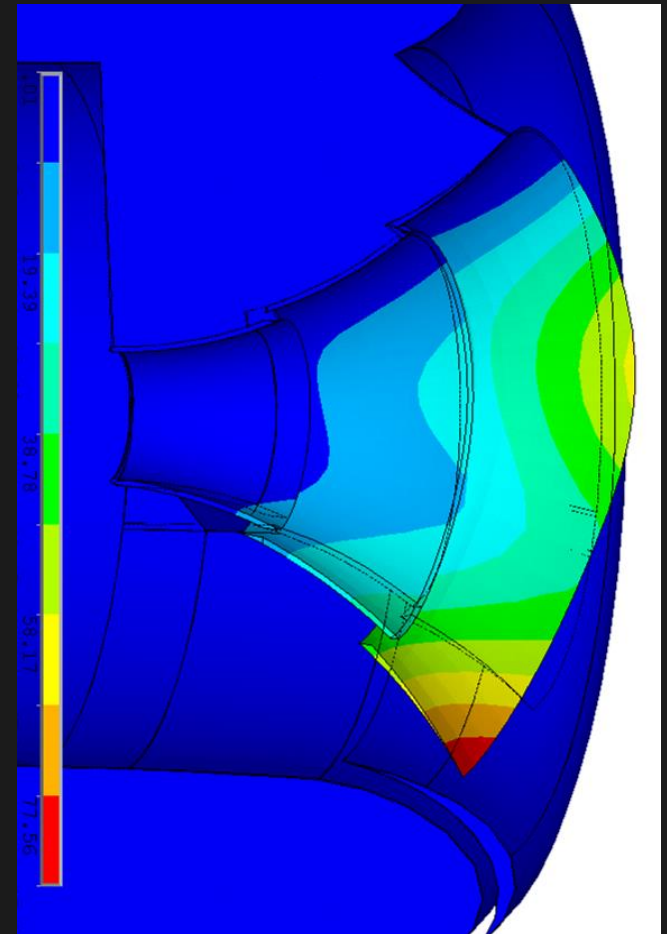
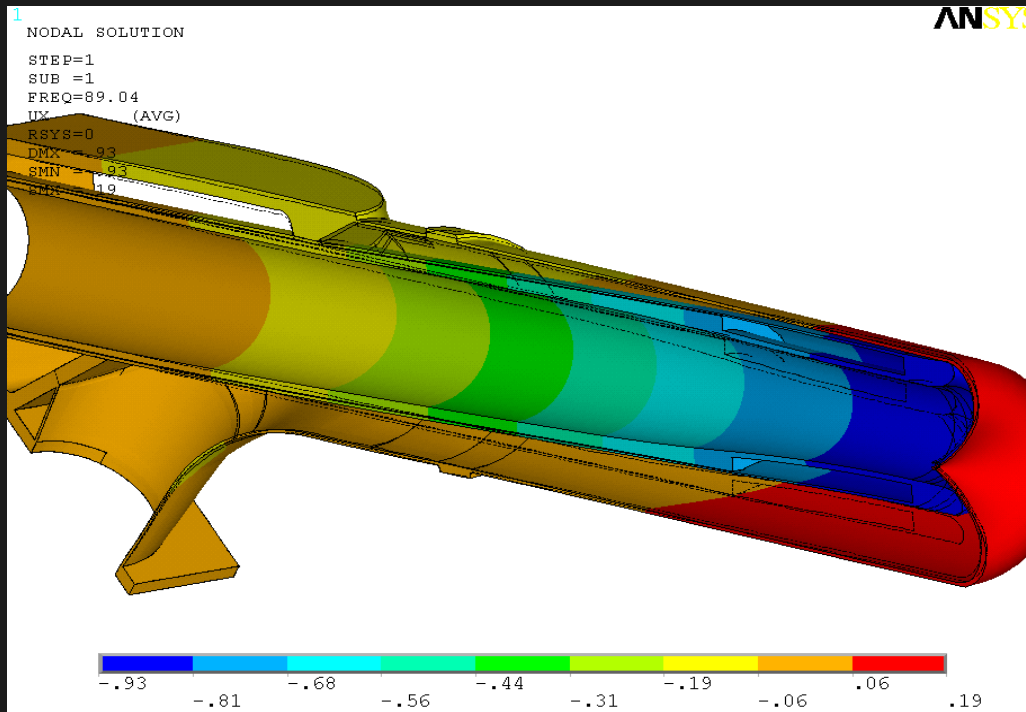
..After



# Lessons Learnt

## Eurisol 4 MW : Post Test Analysis

- Failure of the vane attachments : global / local modes



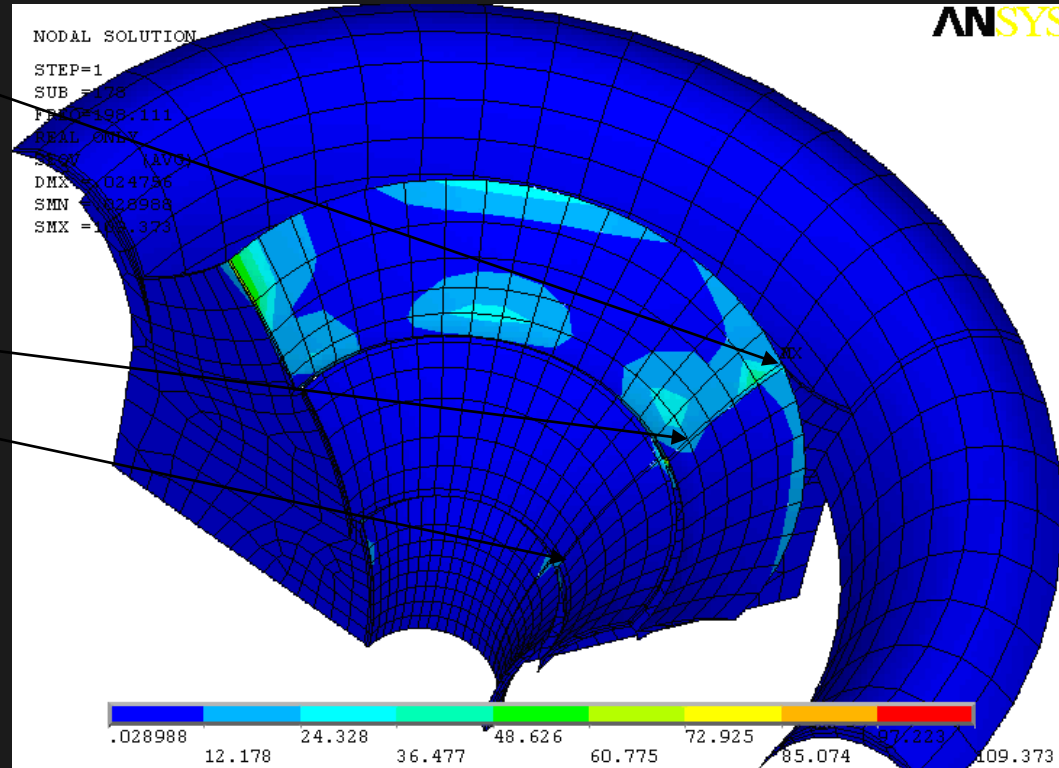
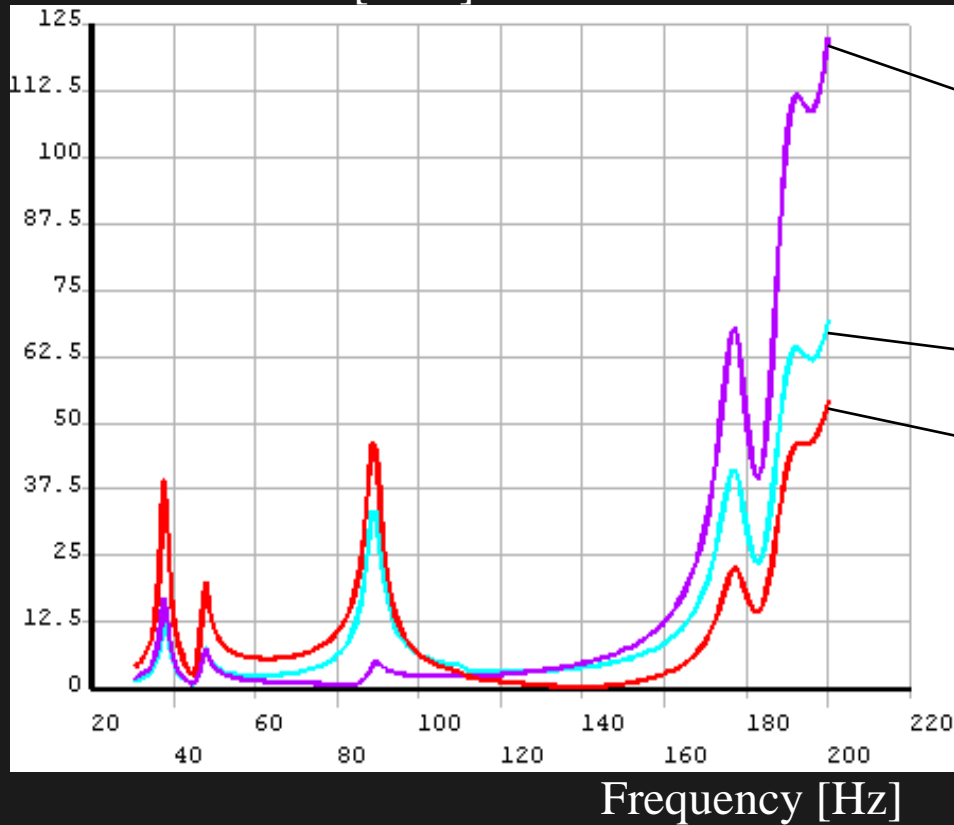


# Lessons Learnt

## Eurisol 4 MW : Post Test Analysis

- Failure caused by high cycle fatigue

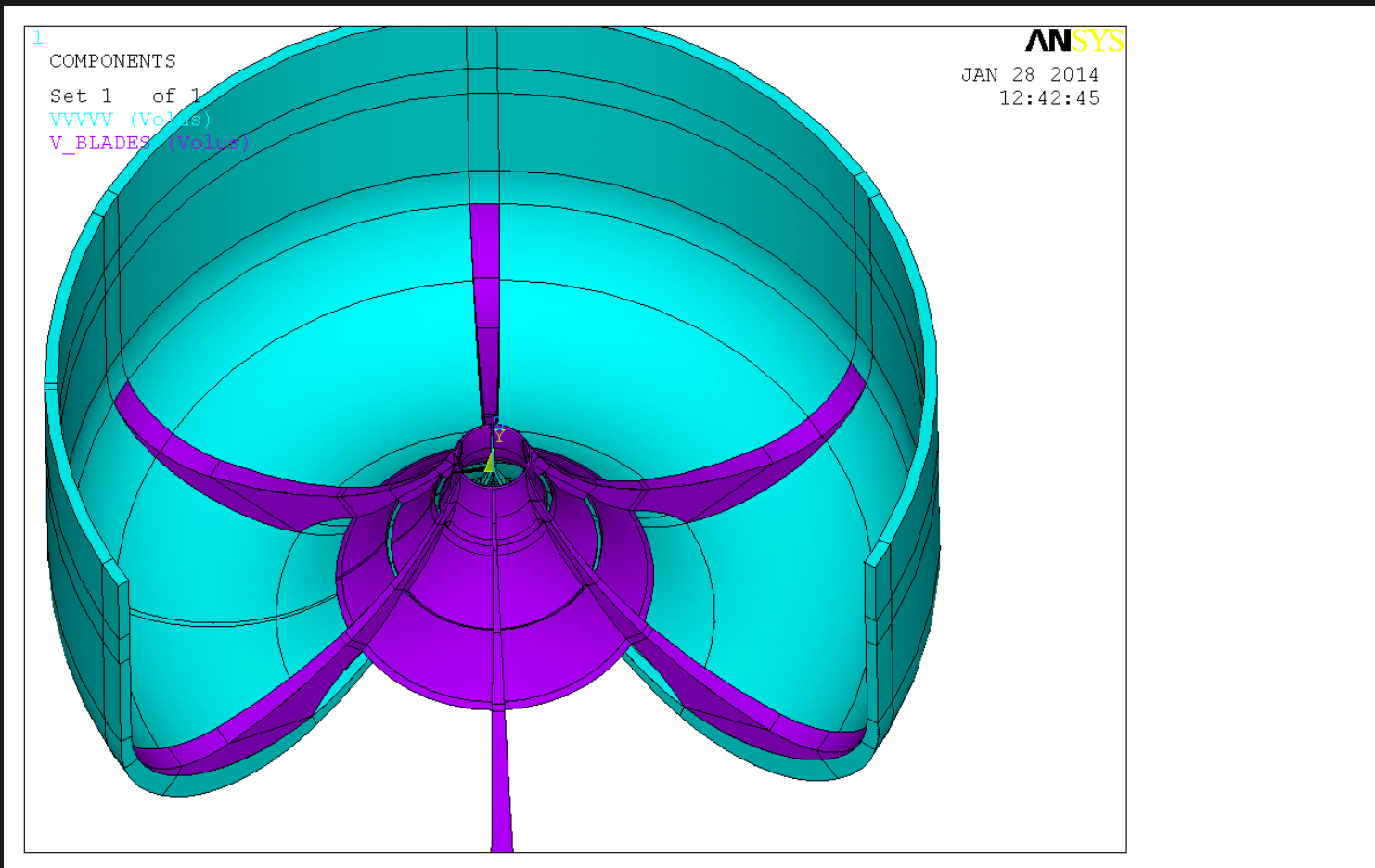
Von Mises Stress [MPa]



# Lessons Learnt

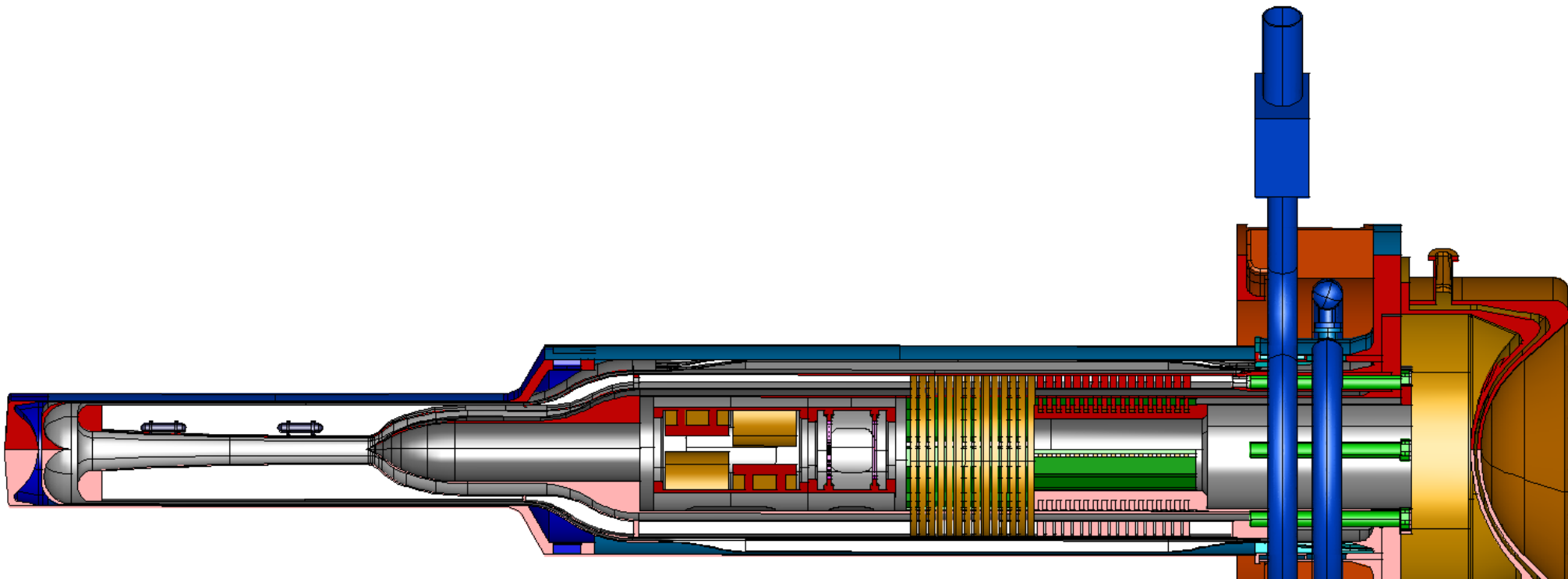
## Eurisol 4 MW : Post Test Analysis

- ...to be cured by better design



# Proposed design of a high-power spallation source for ADS

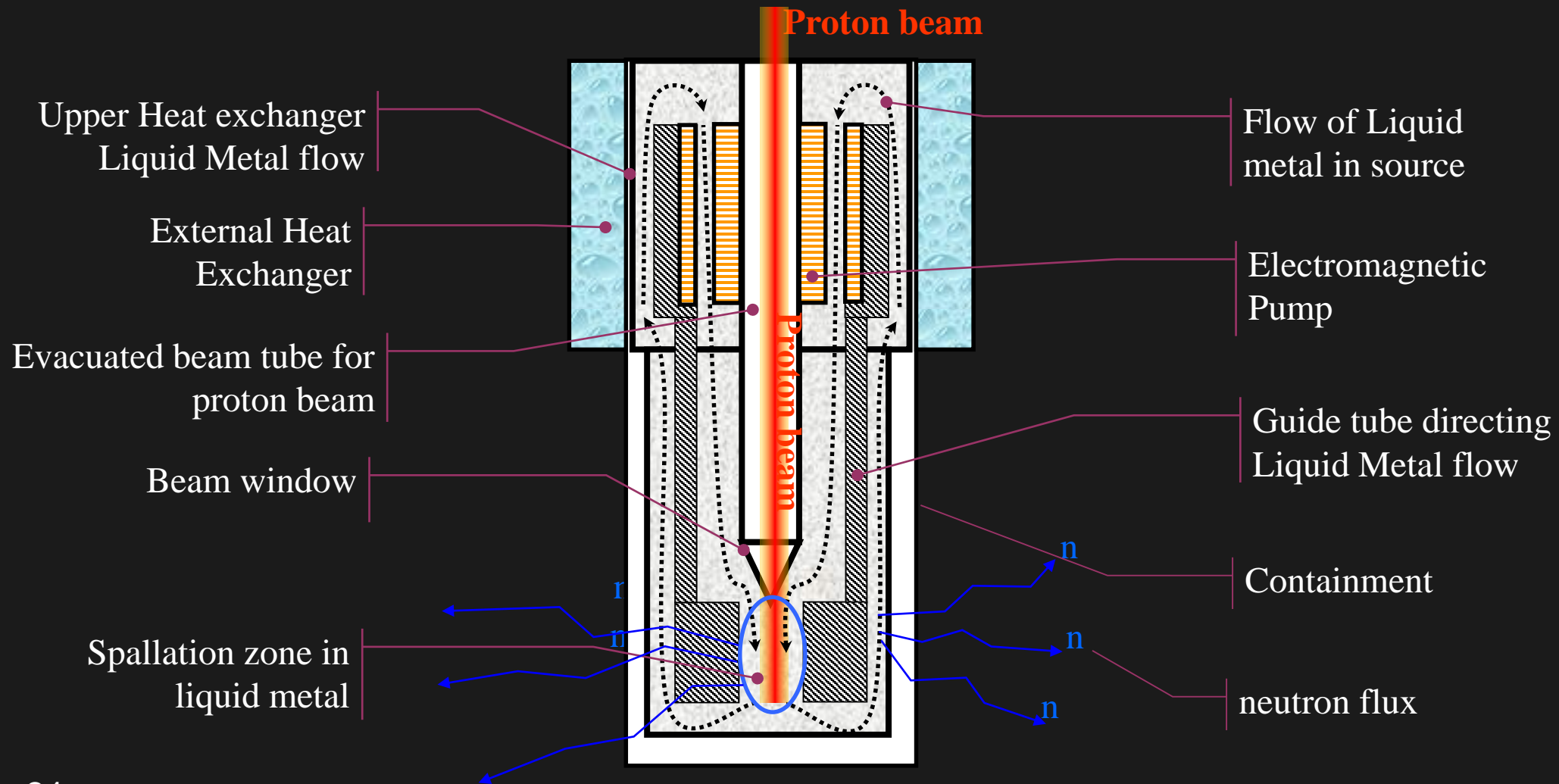
- LESSONS LEARNT FROM DEVELOPING NEUTRON SPALLATION SOURCES FLOWING INTO A NEW DESIGN OF A NEUTRON SPALLATION SOURCE ADAPTED TO THE ADS



# Proposed design of a high-power spallation source for ADS

Relevance	Relevant Safety Guideline
System	Multiple containment strategy is vital
	Natural circulation is of little value
	Leaks must not flow into the path of the beam
	Leak analysis and mitigation strategy in place
	No organic cooling liquid inside source
	Development using multi-physics analysis
Component	Calibrated electro-magnetic pumps are reliable
	High-grade finishes reduce drag losses
	T91 /316 stainless steel are an appropriate choice
Signal	Diversify flow-meter instrumentation
	Instruments in- and outside of source (beam)
	Ensure leak detection using diverse sensors
	Pressure transducers and TCs are resilient

# Proposed design of a high-power spallation source for ADS



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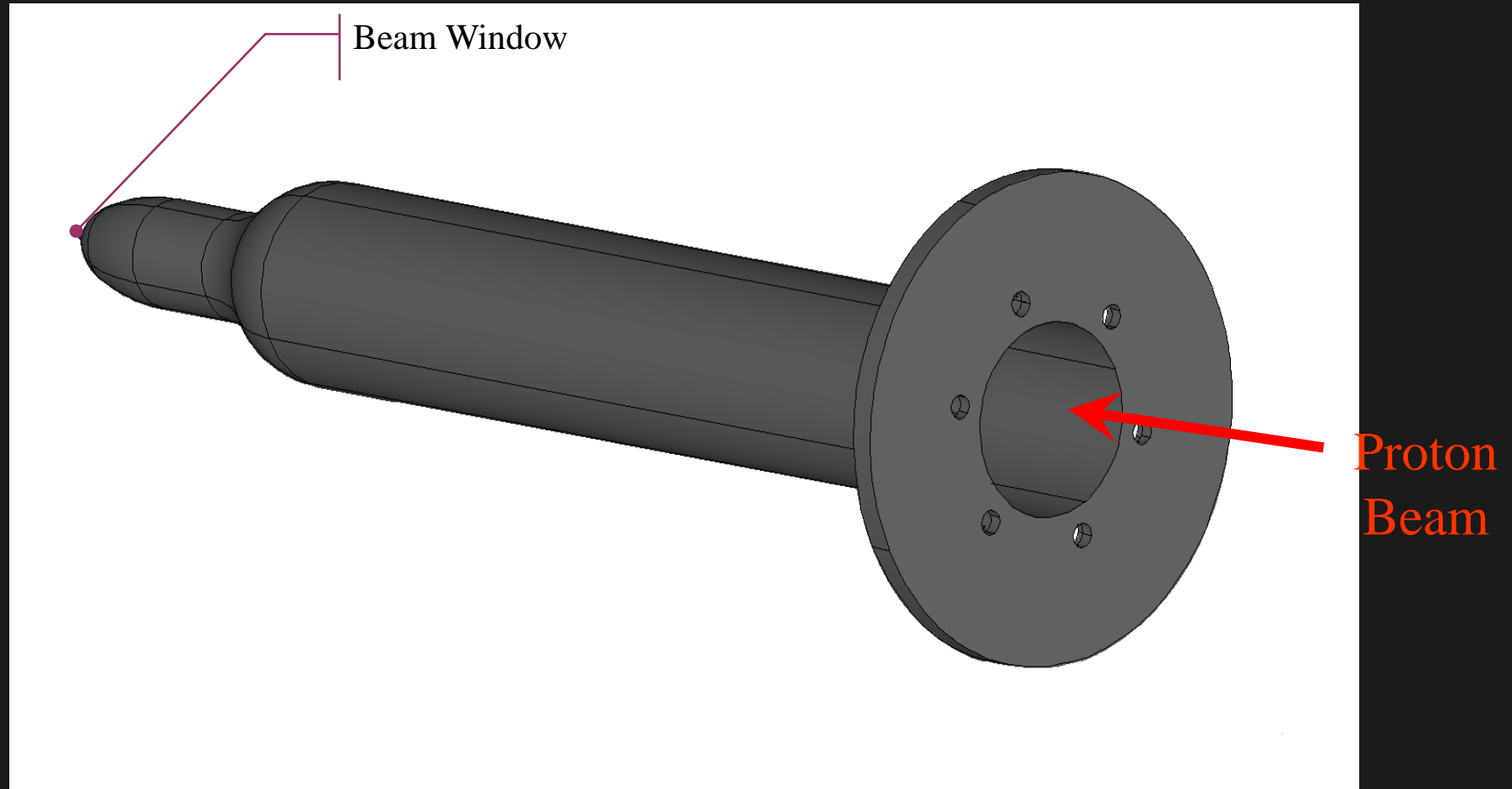
Engineering Concept

Innovative Design of a compact target

Illustrations of the assembly procedure

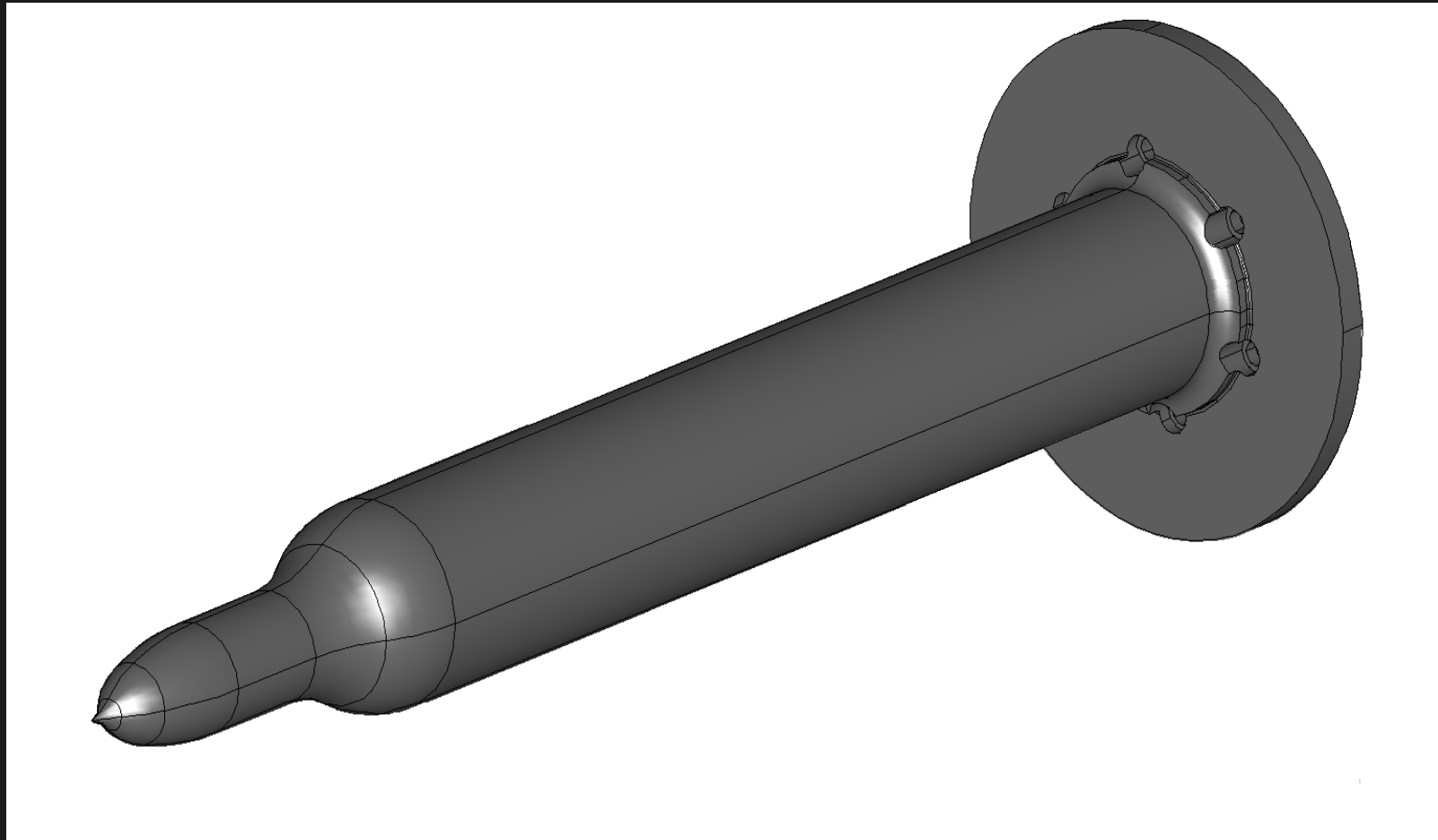


# Proposed design of a high-power spallation source for ADS



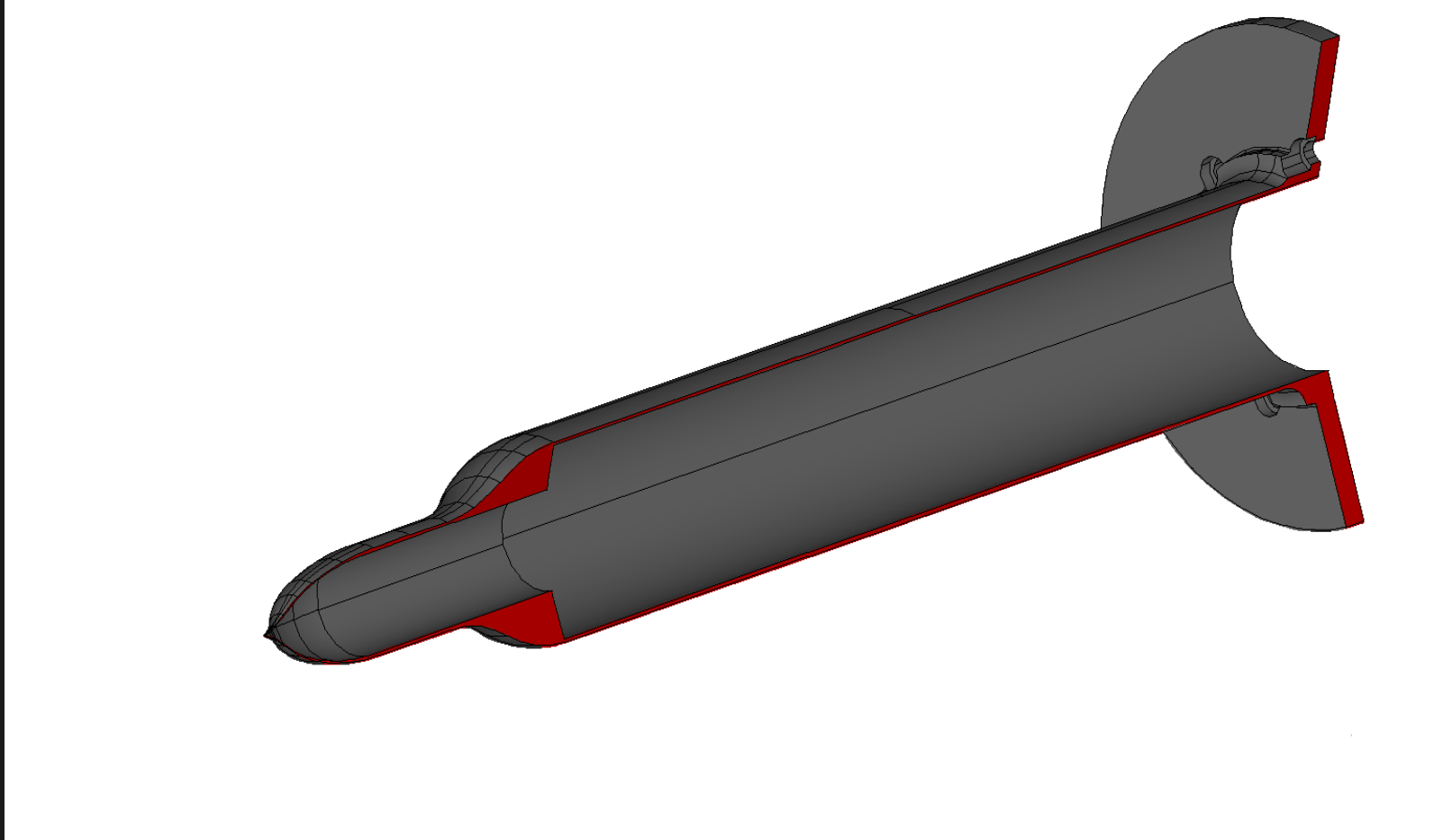
Inner Beam Tube

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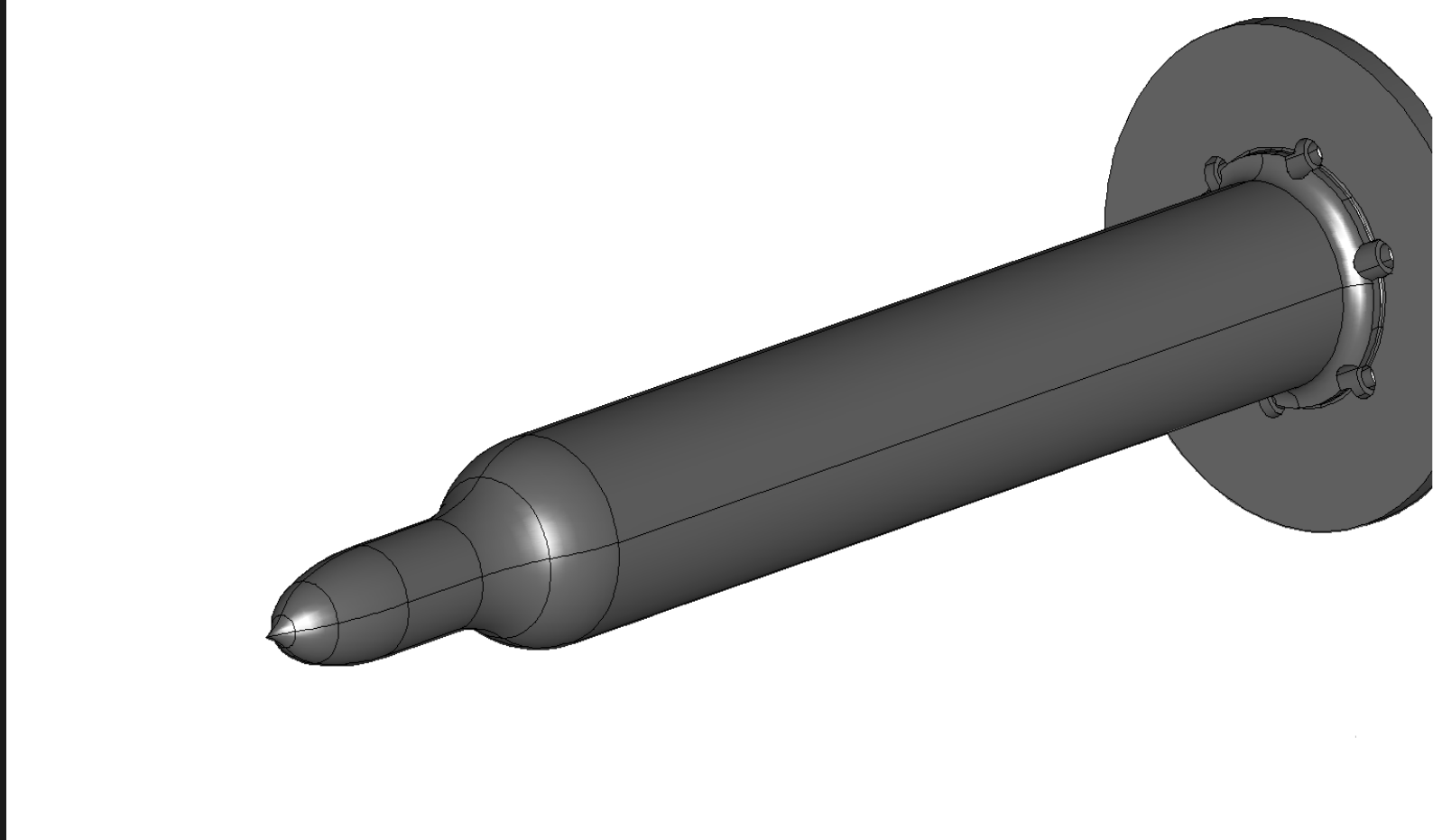


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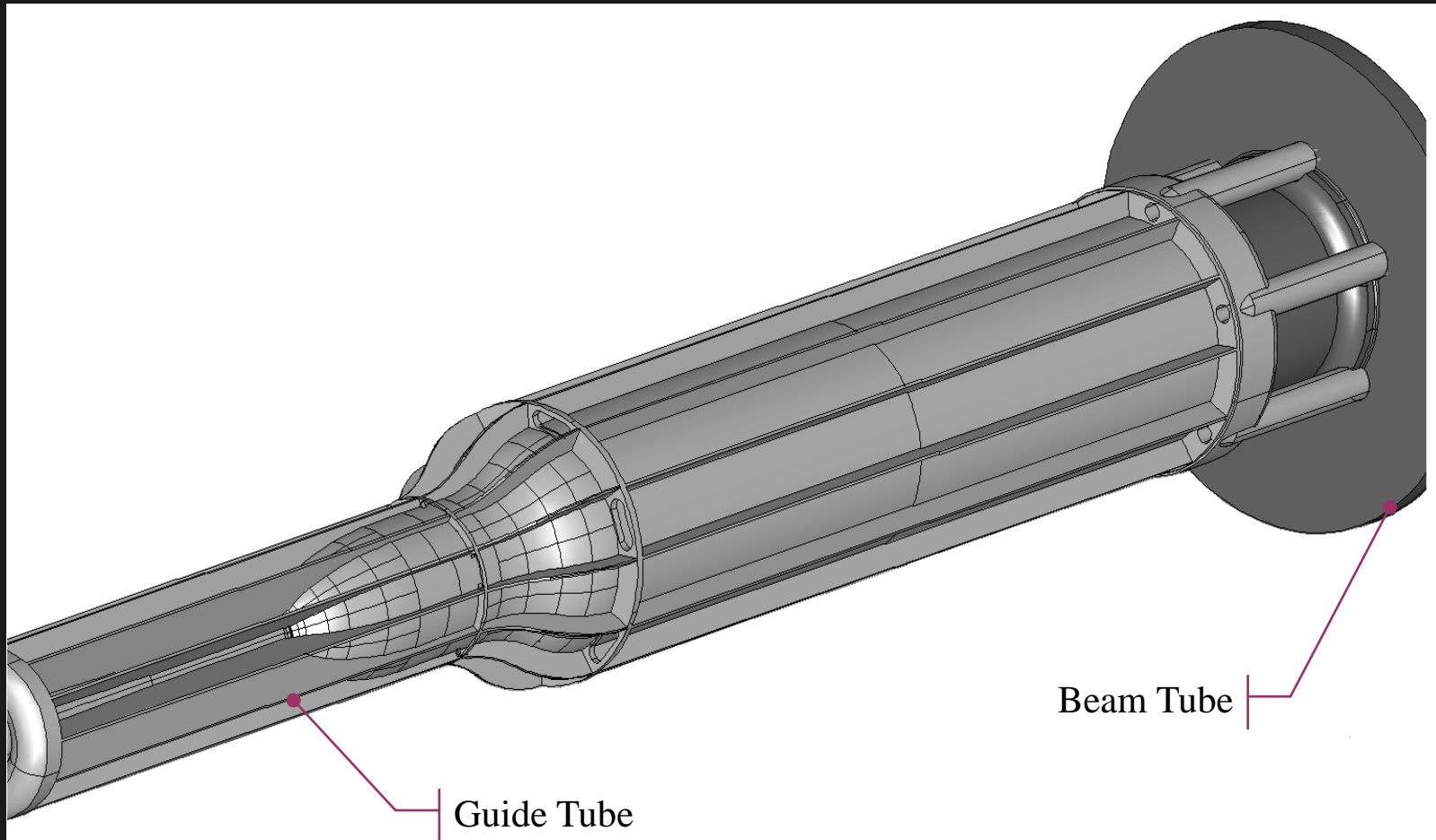
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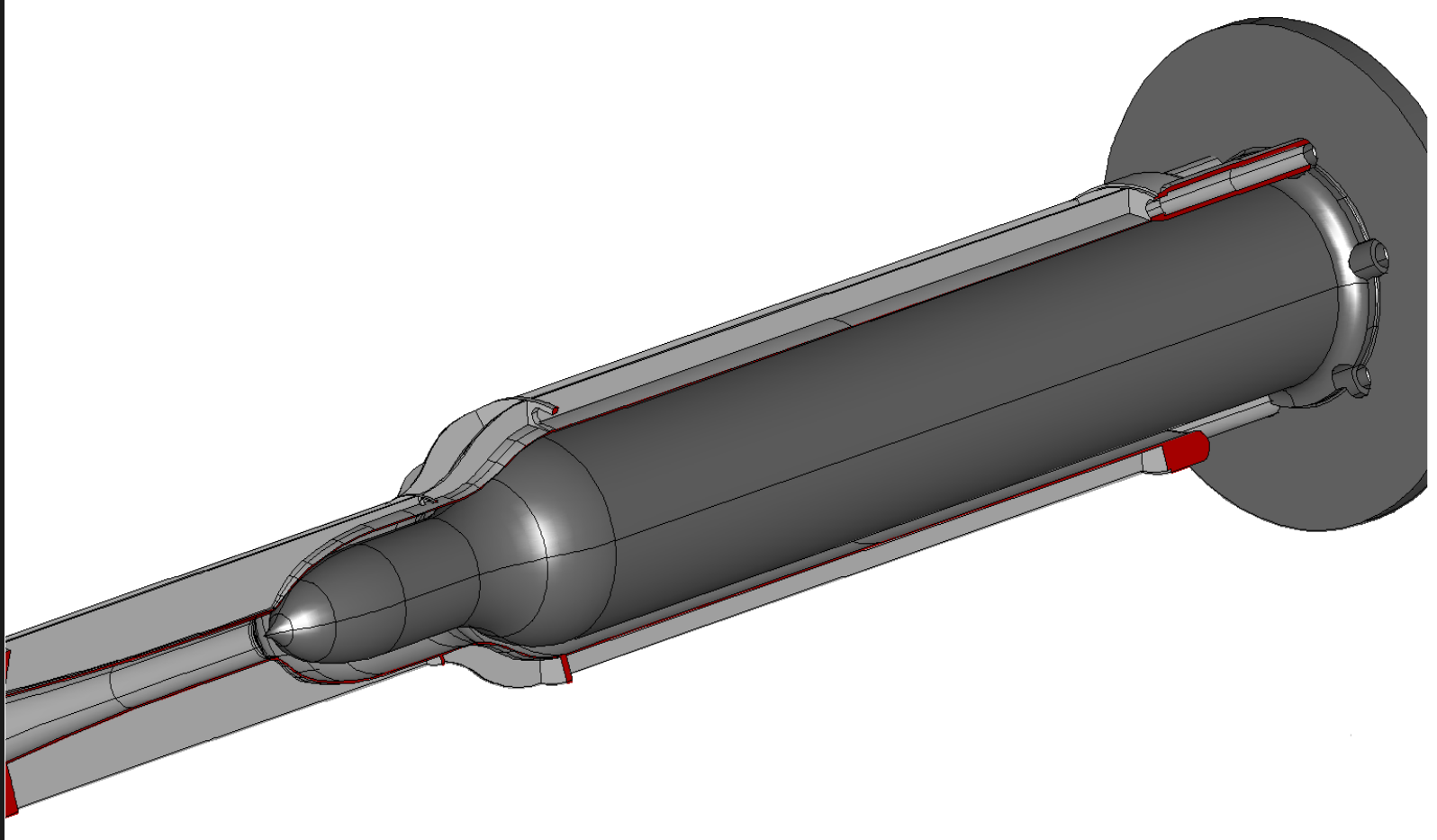
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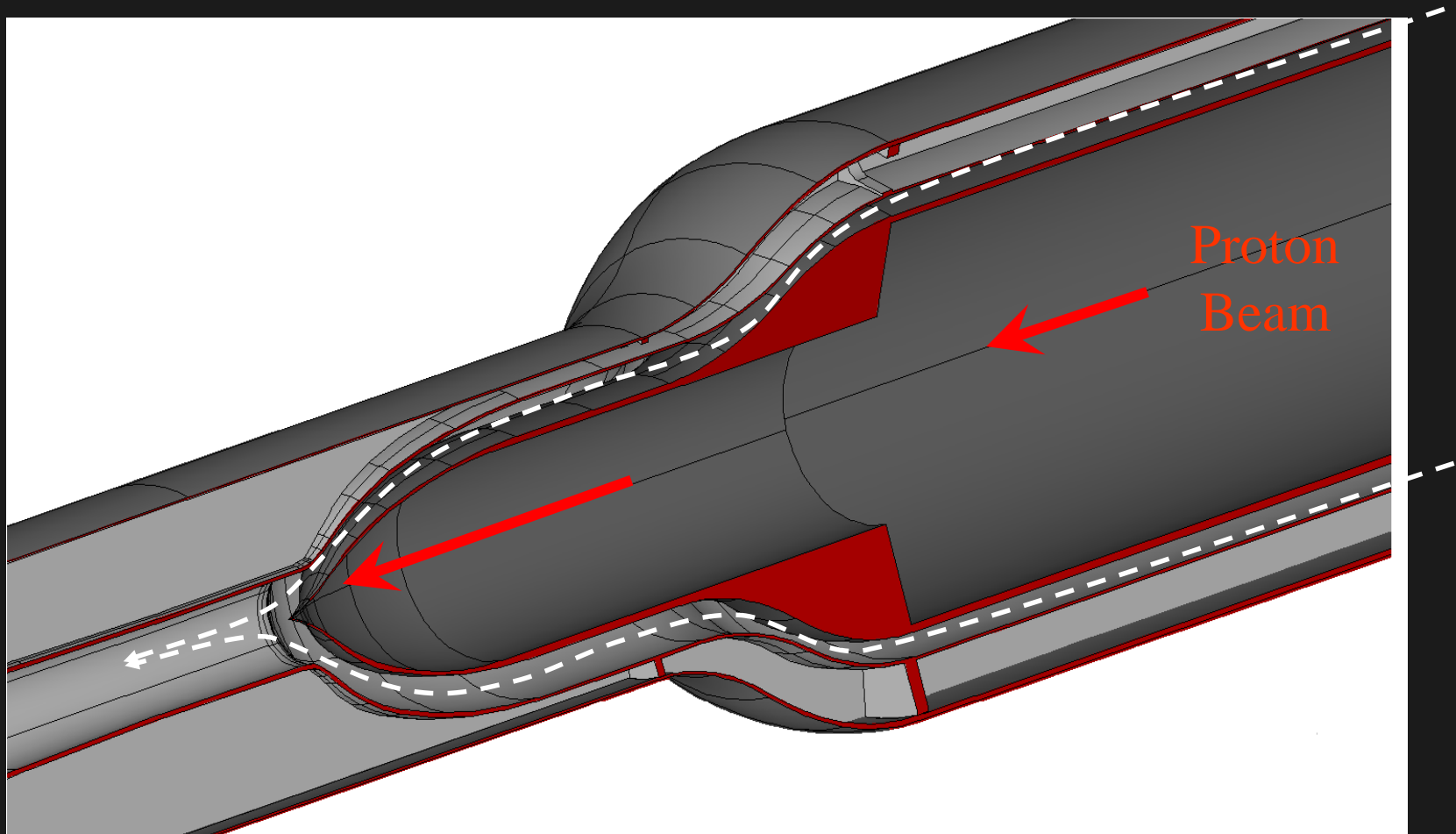
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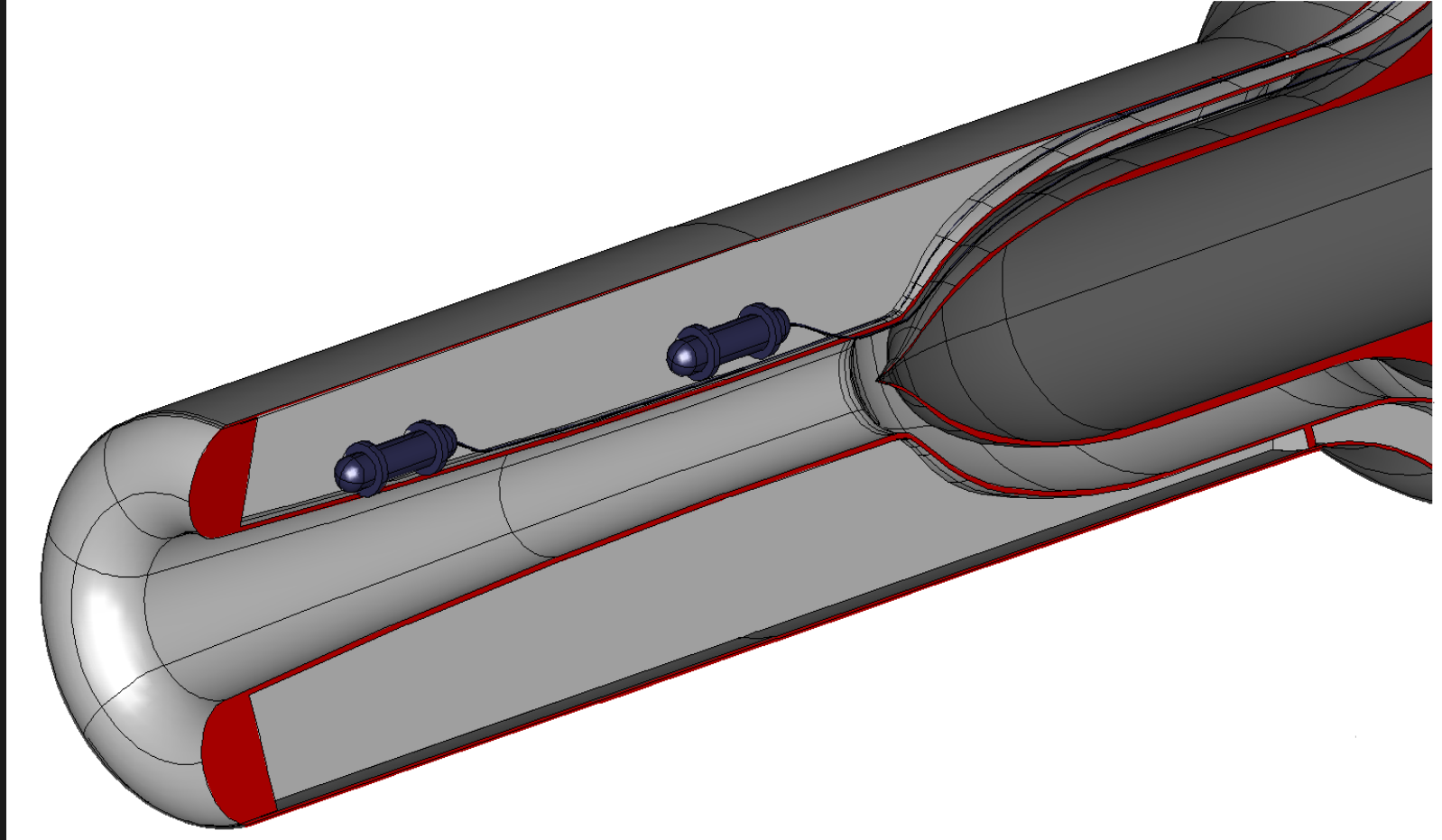


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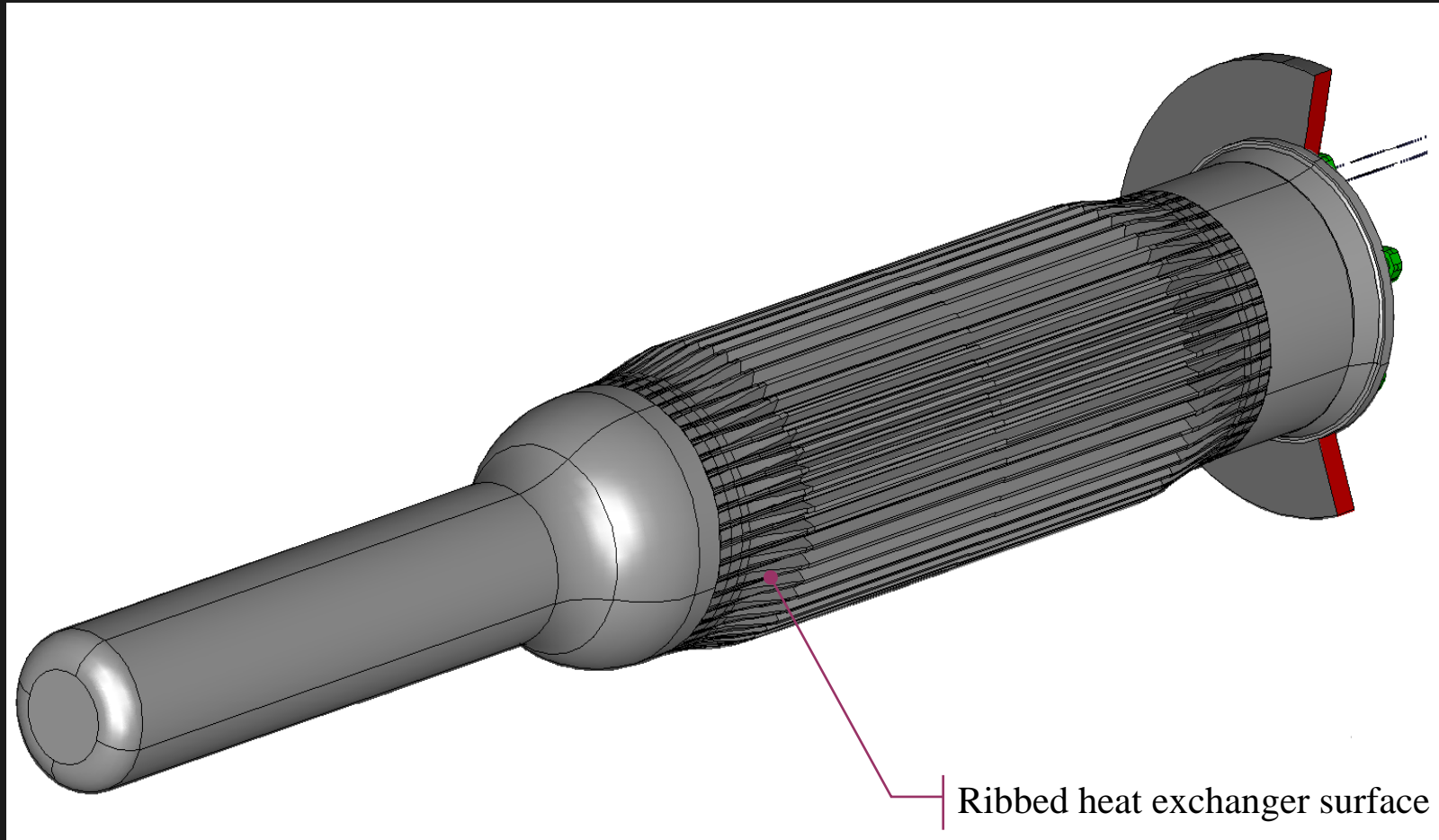




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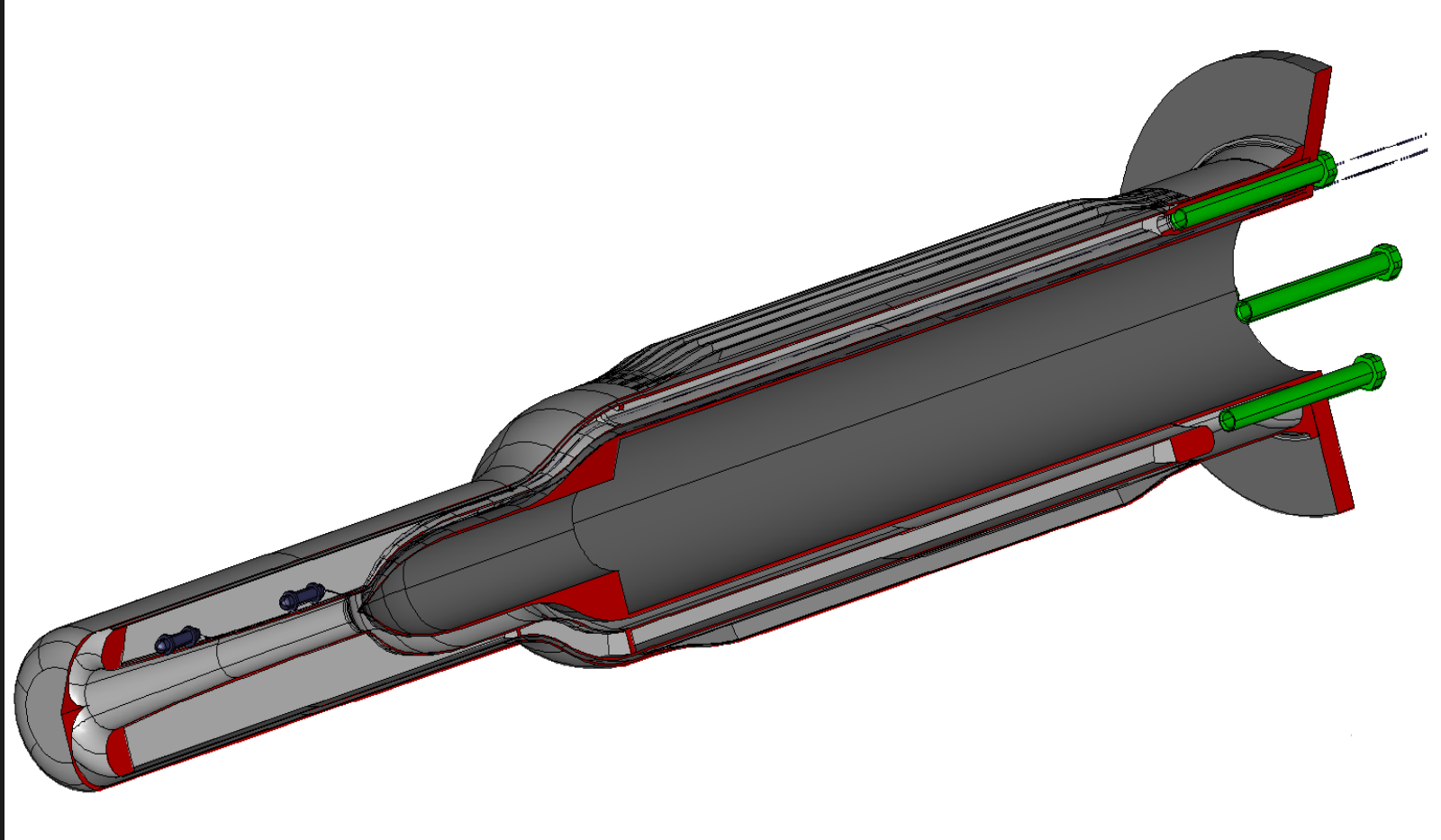


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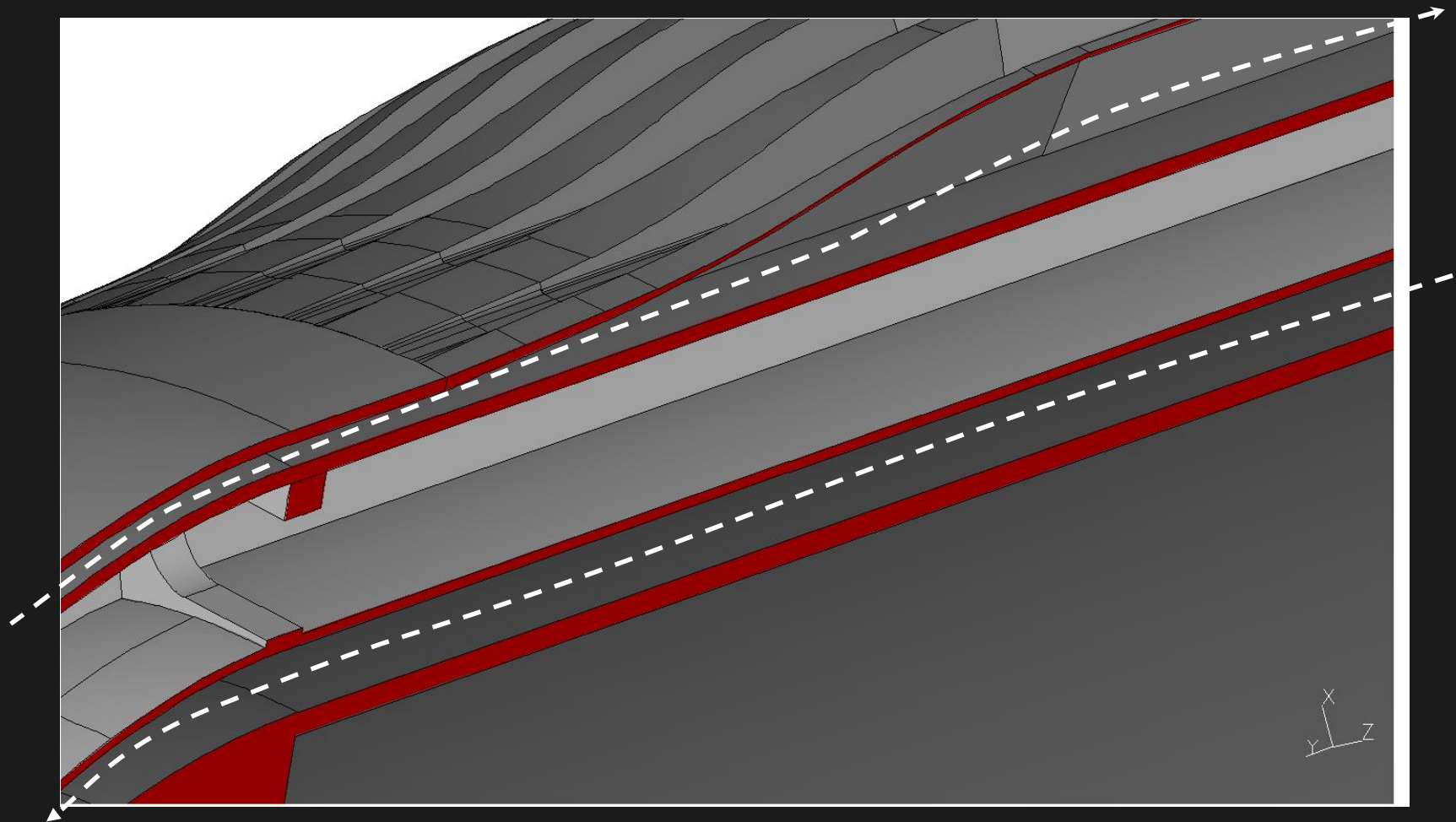


Outer shell of target

# Proposed design of a high-power spallation source for ADS

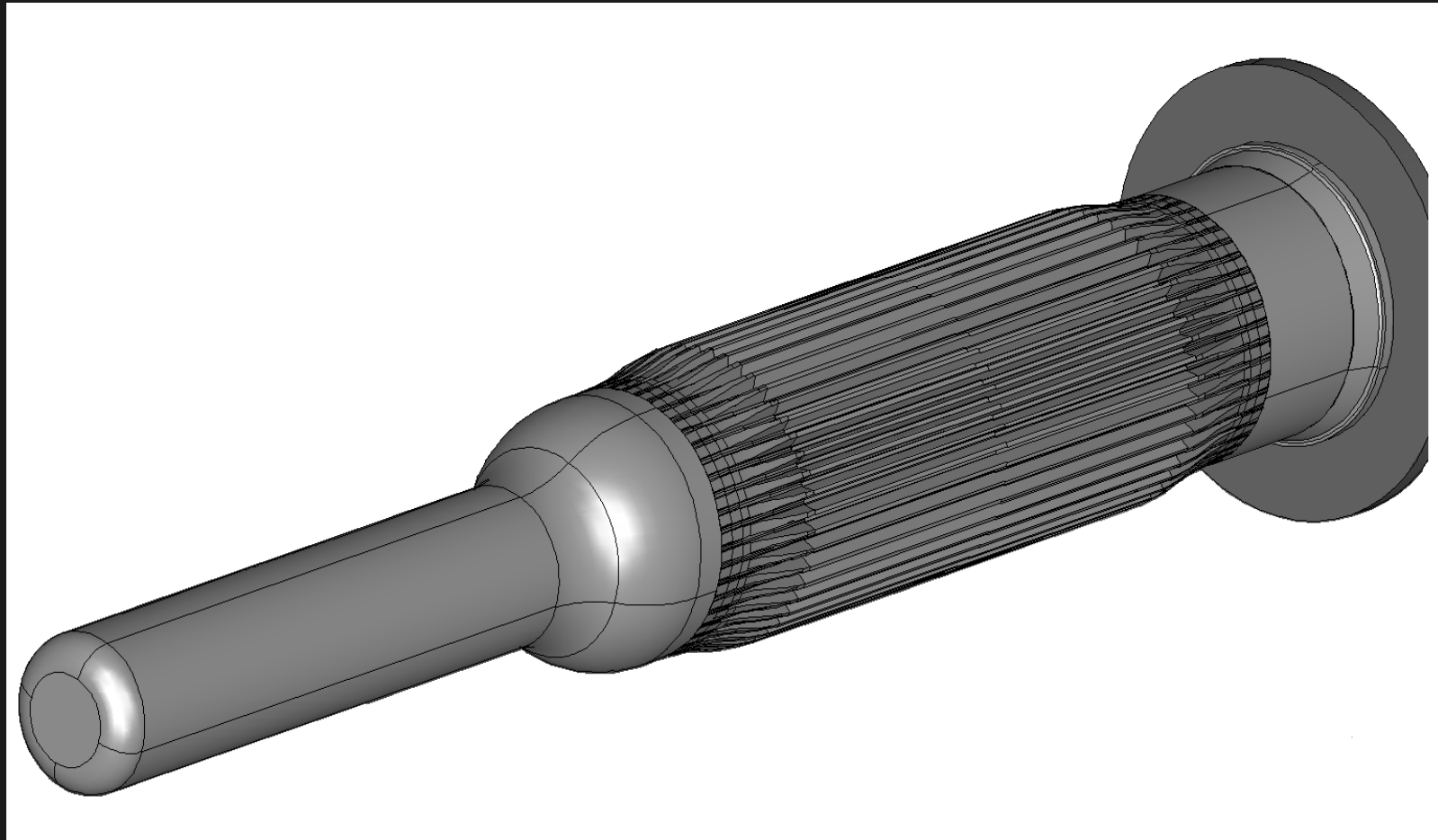


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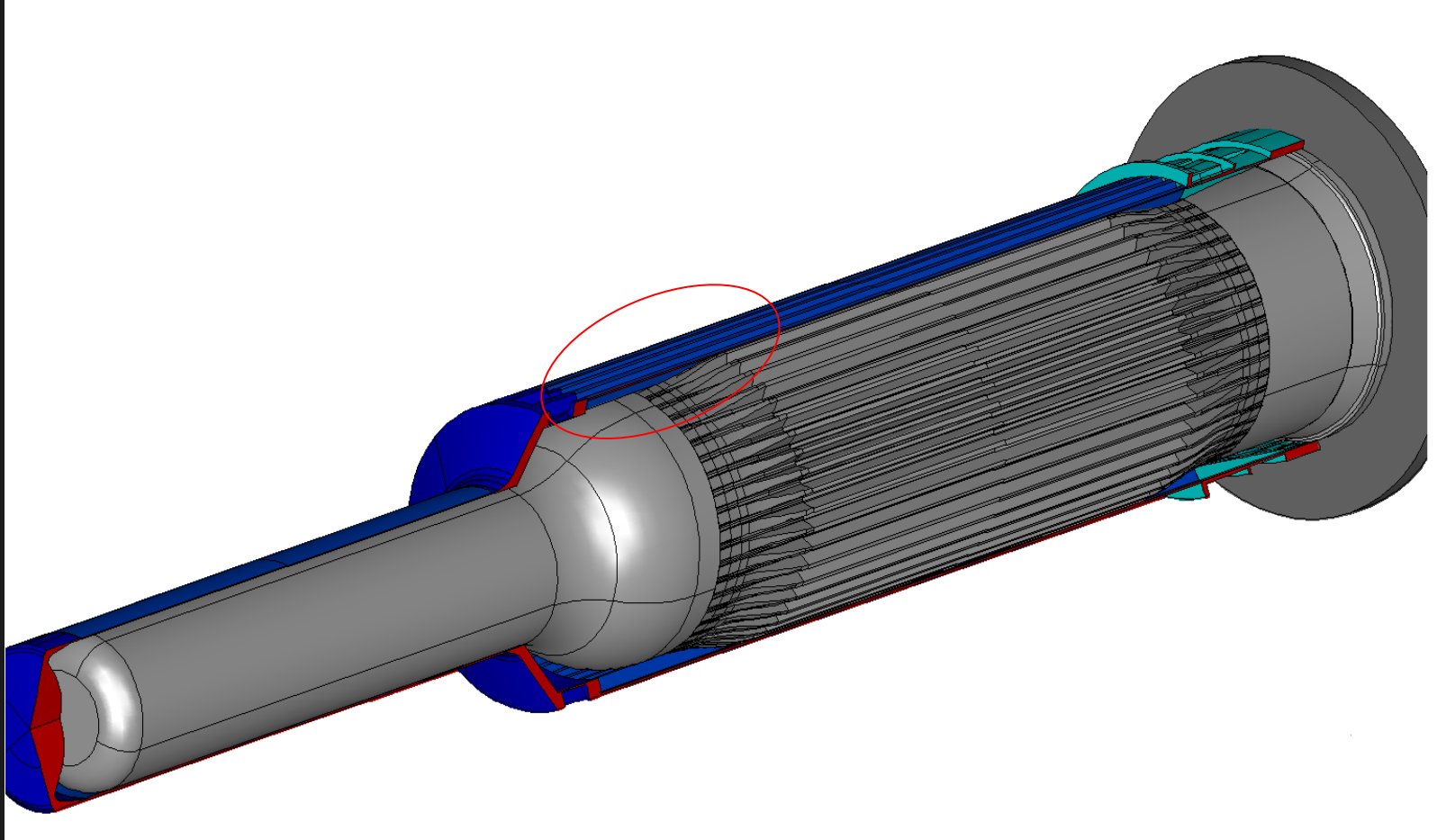
Liquid metal flow

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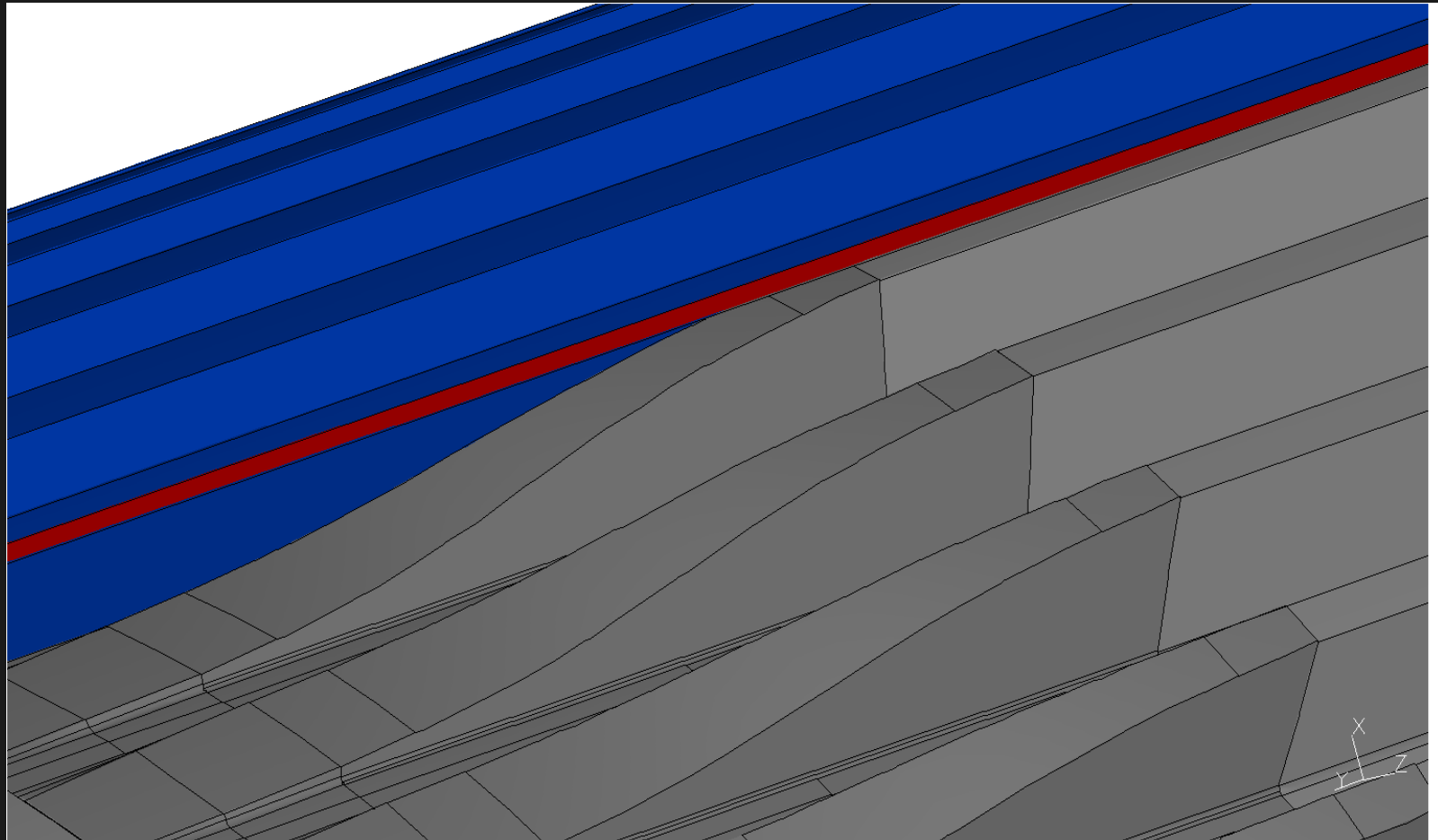


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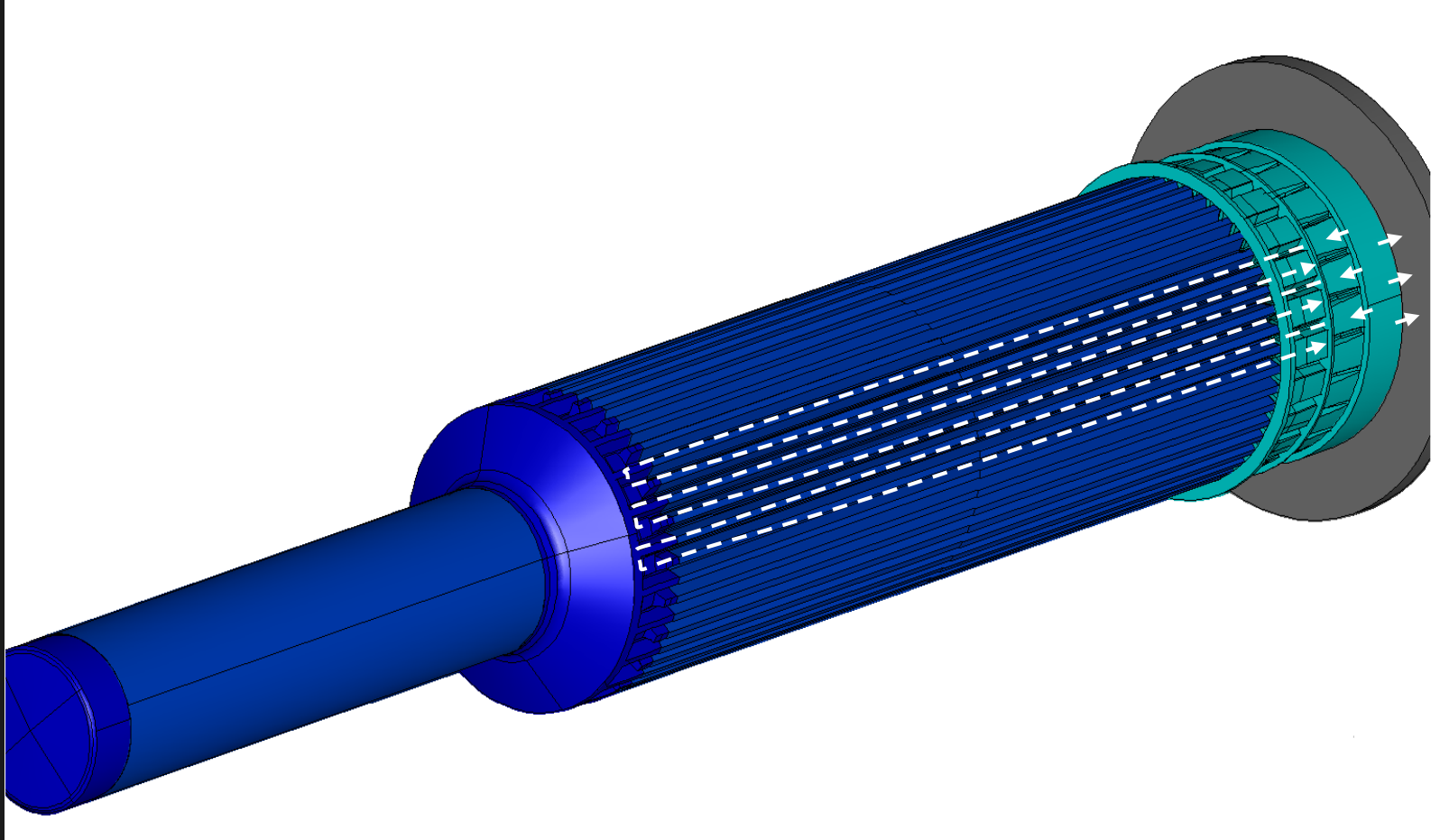


Outer containment serves as a heat exchanger

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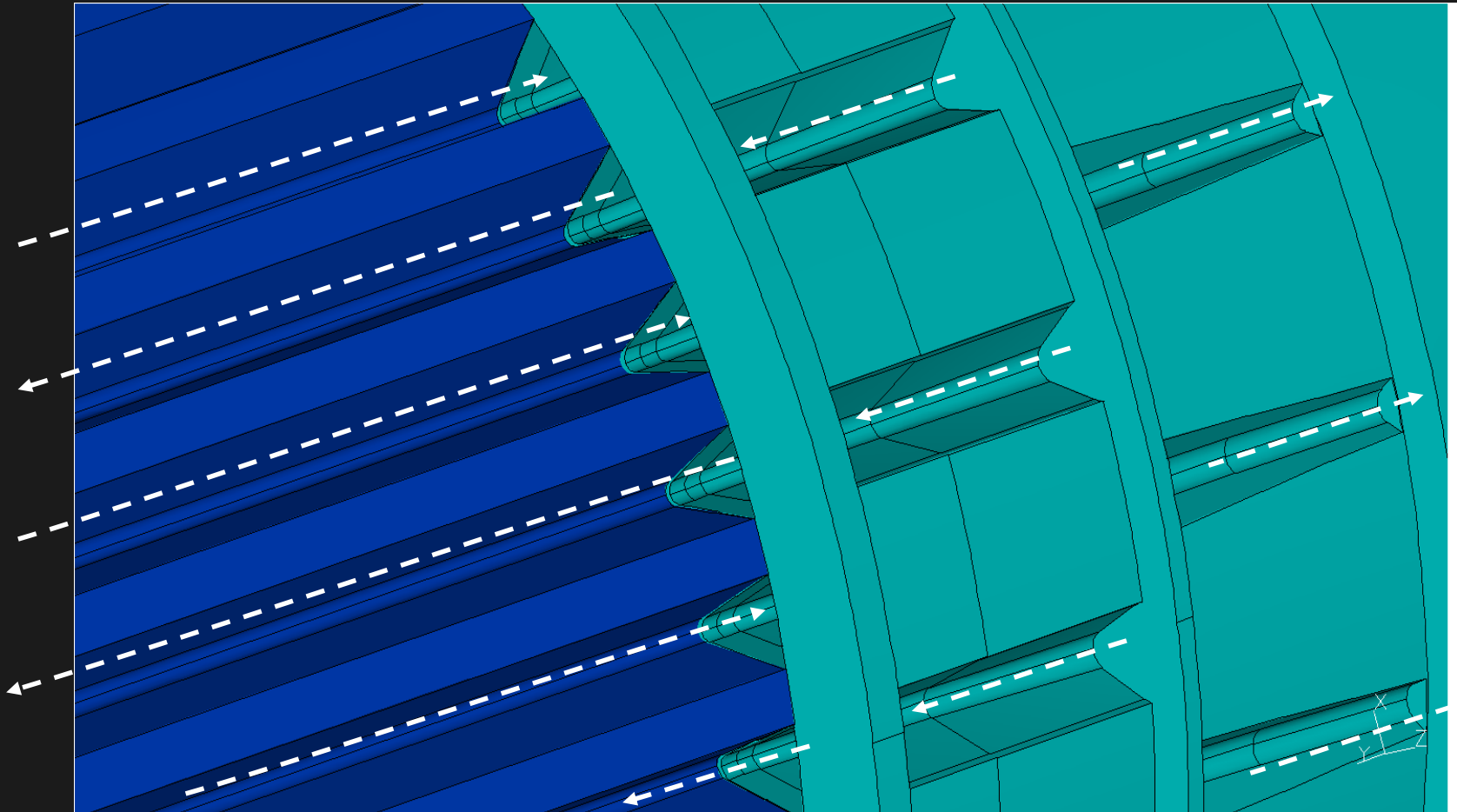


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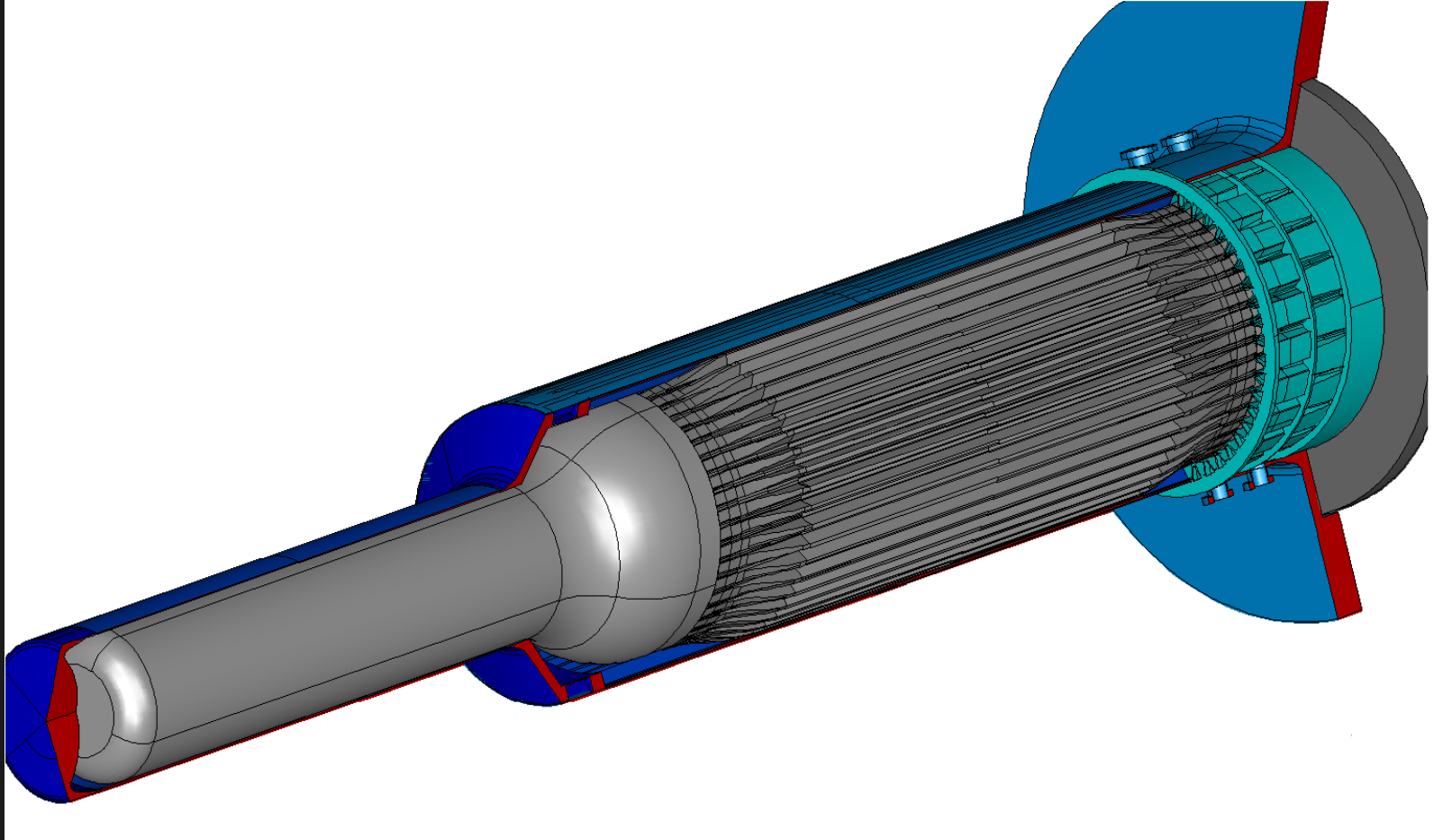


Inner circulation of cooling fluid in external containment

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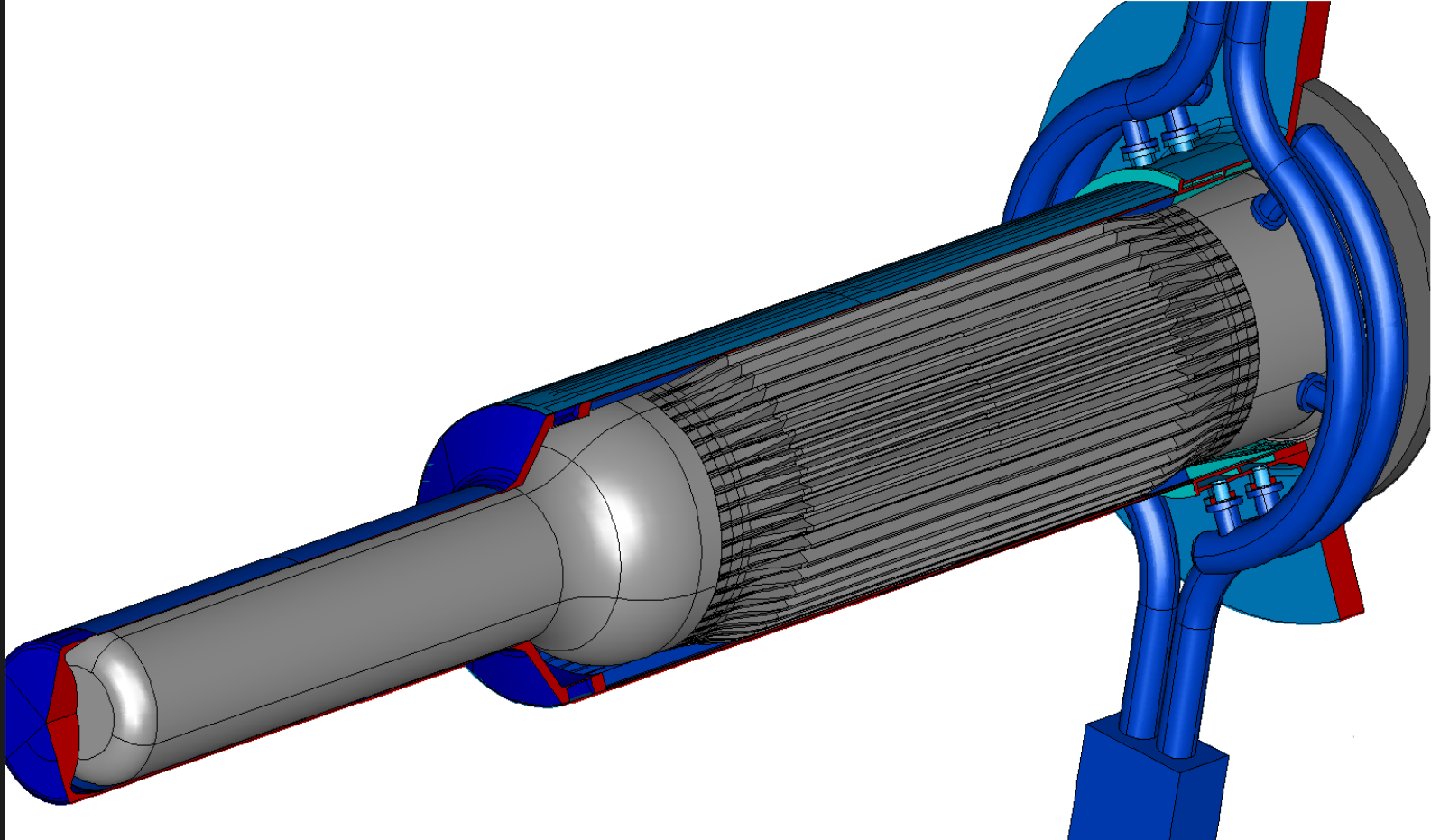


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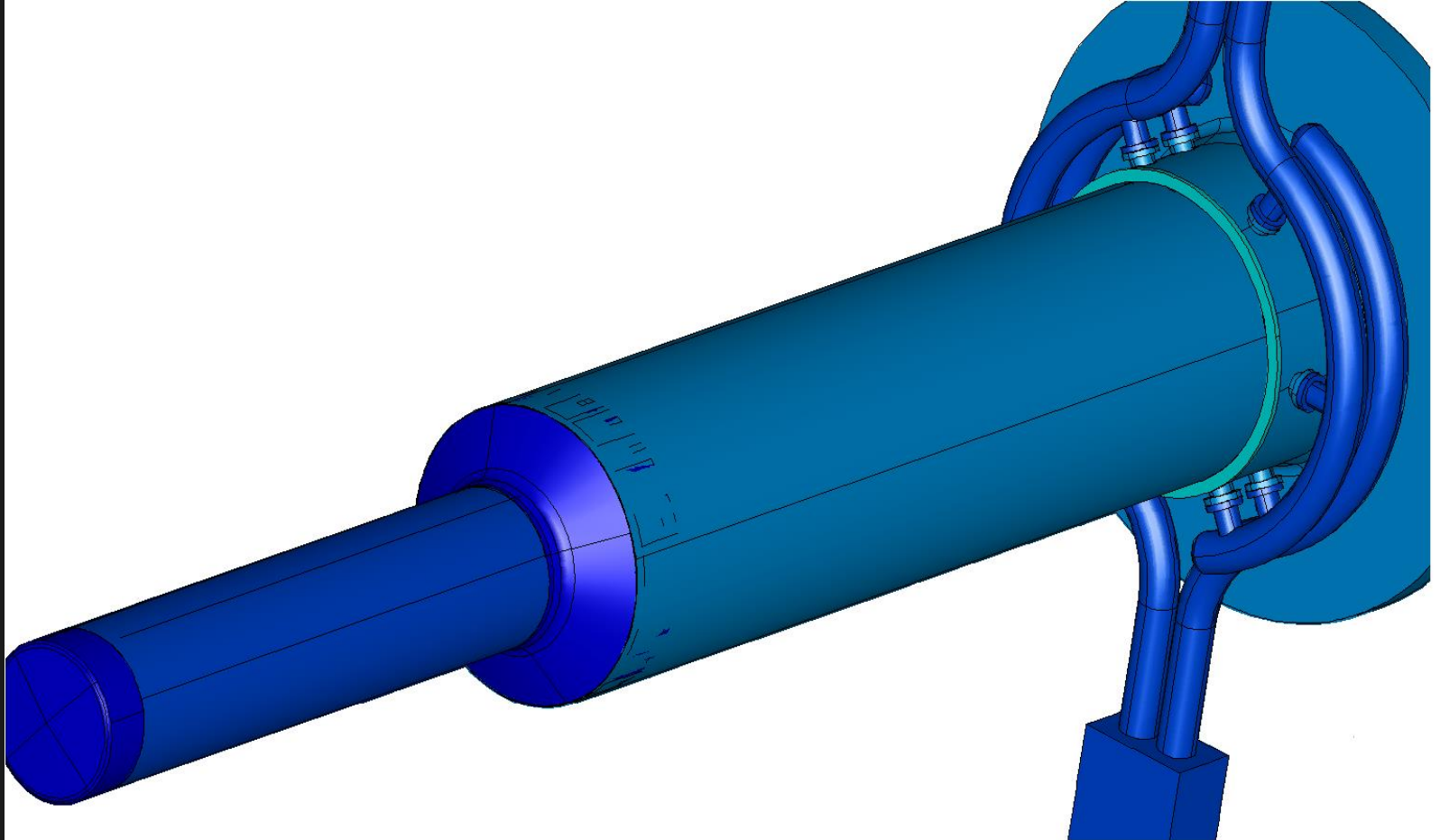




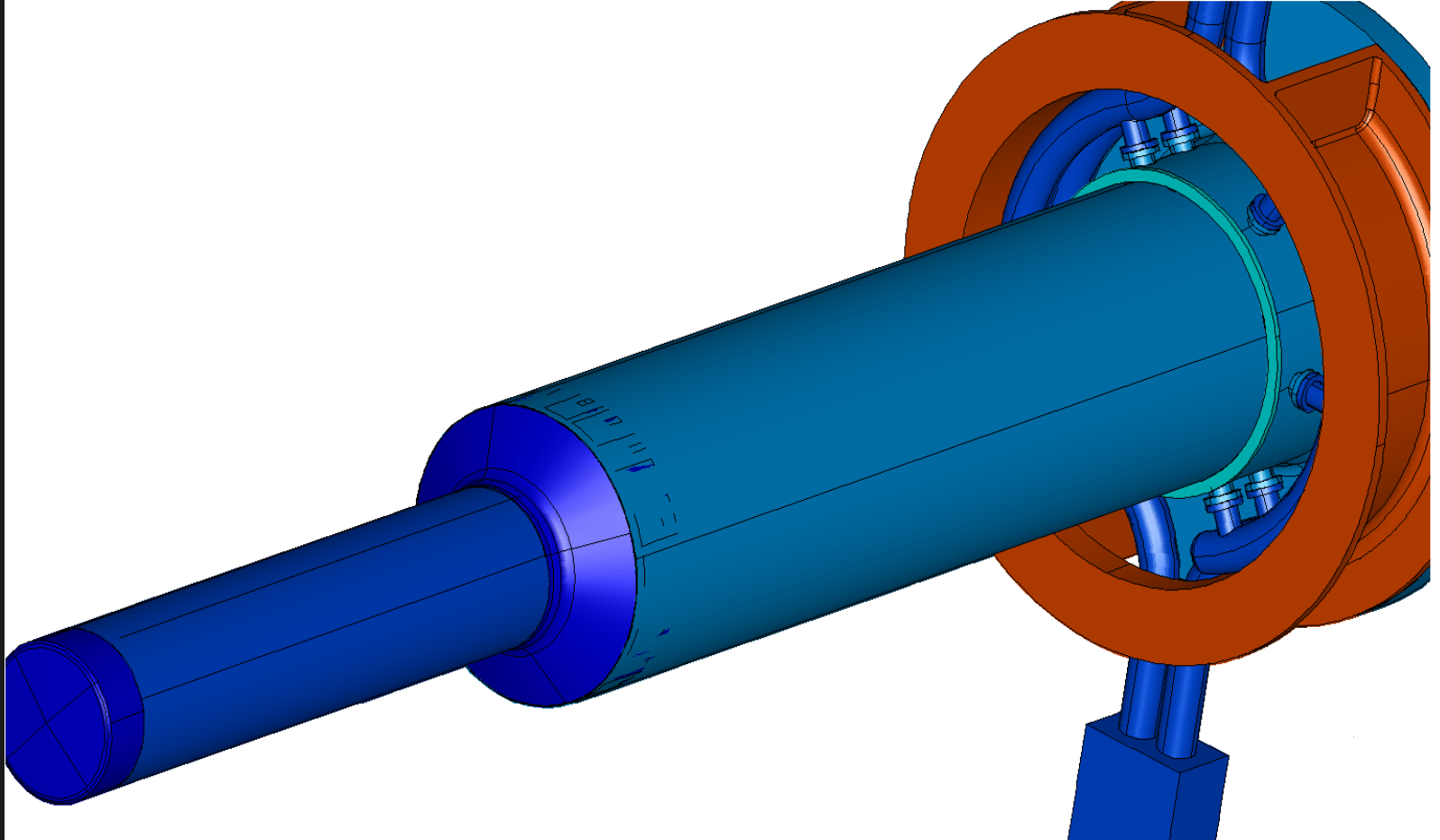
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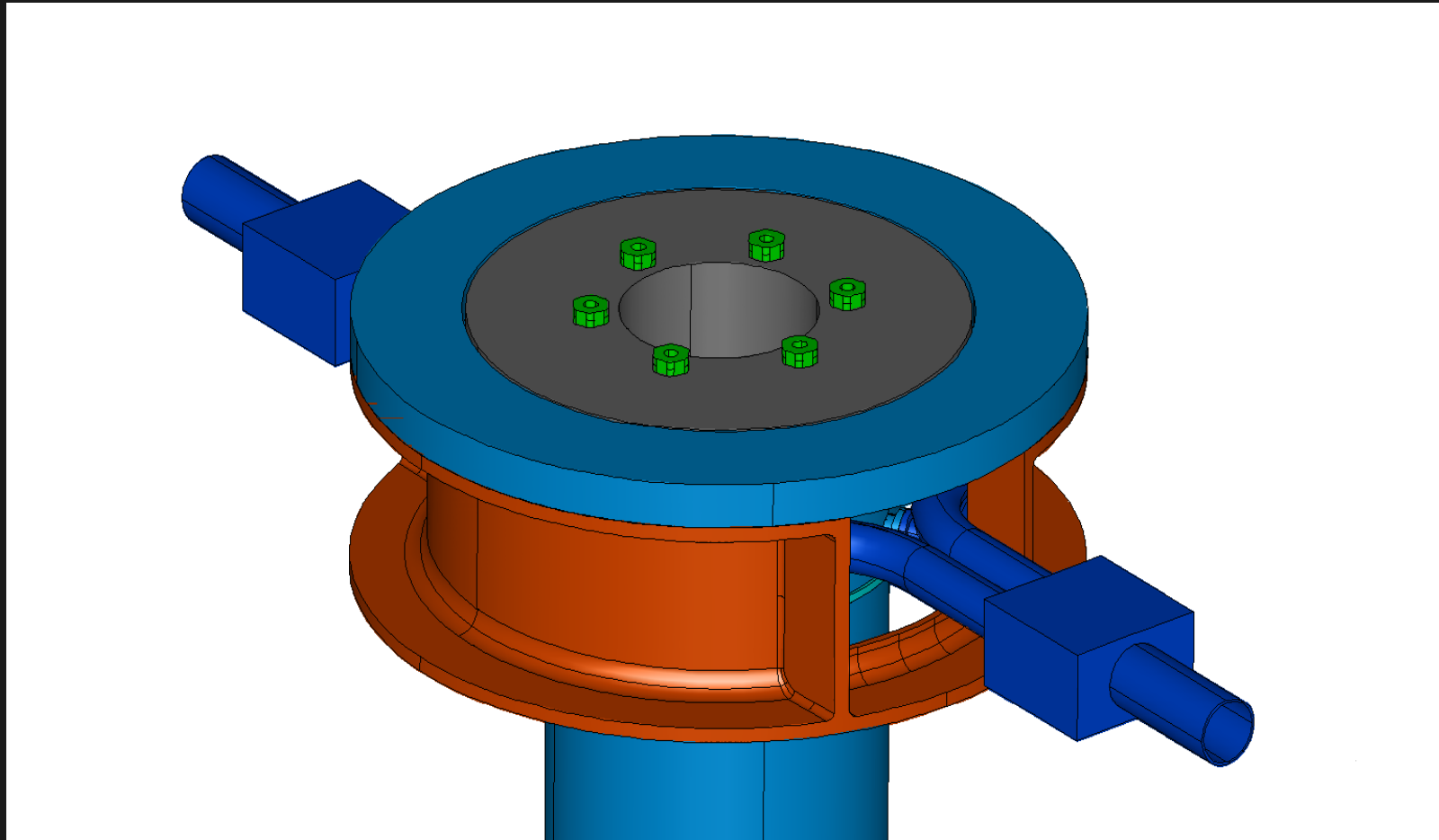
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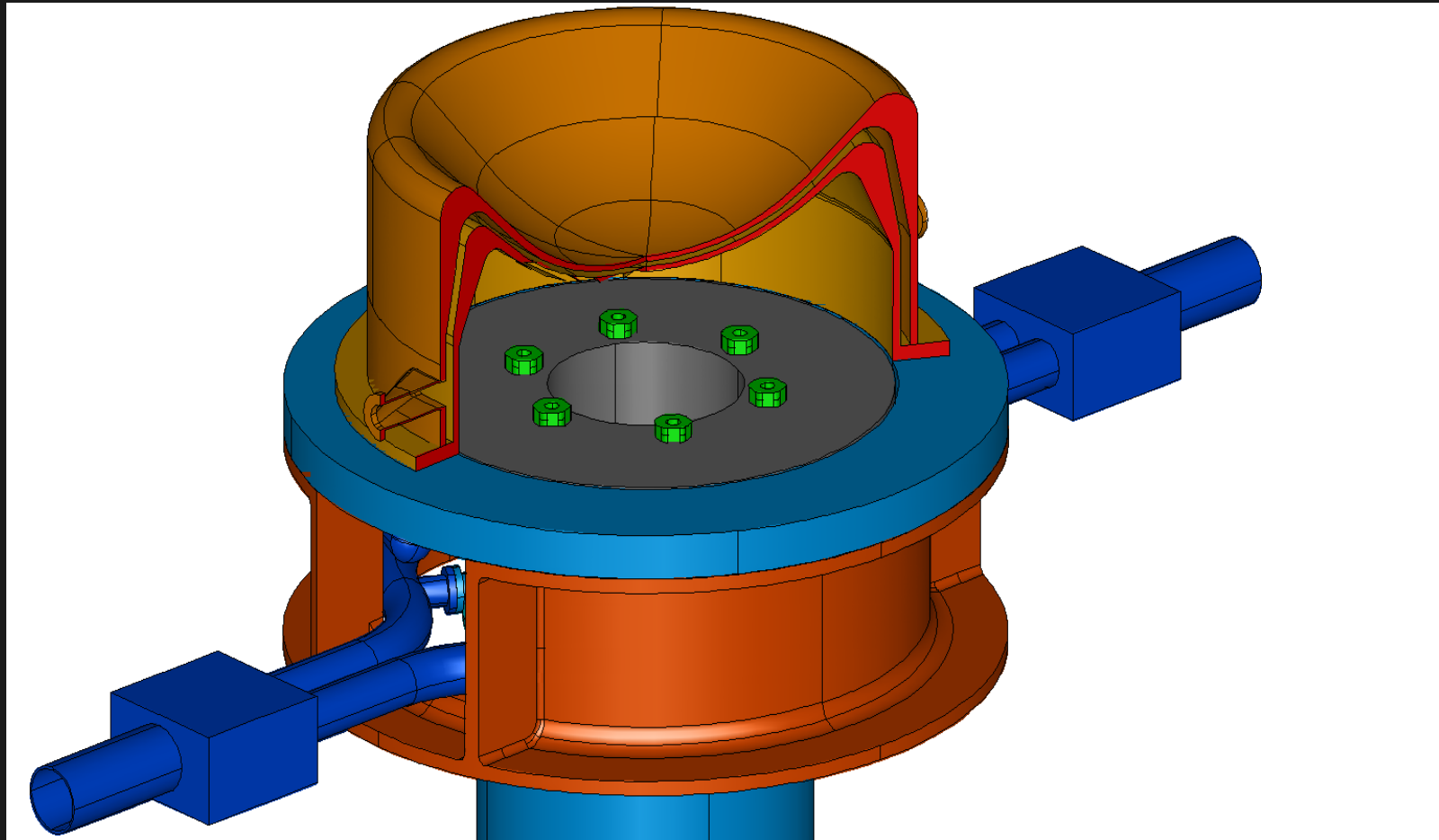
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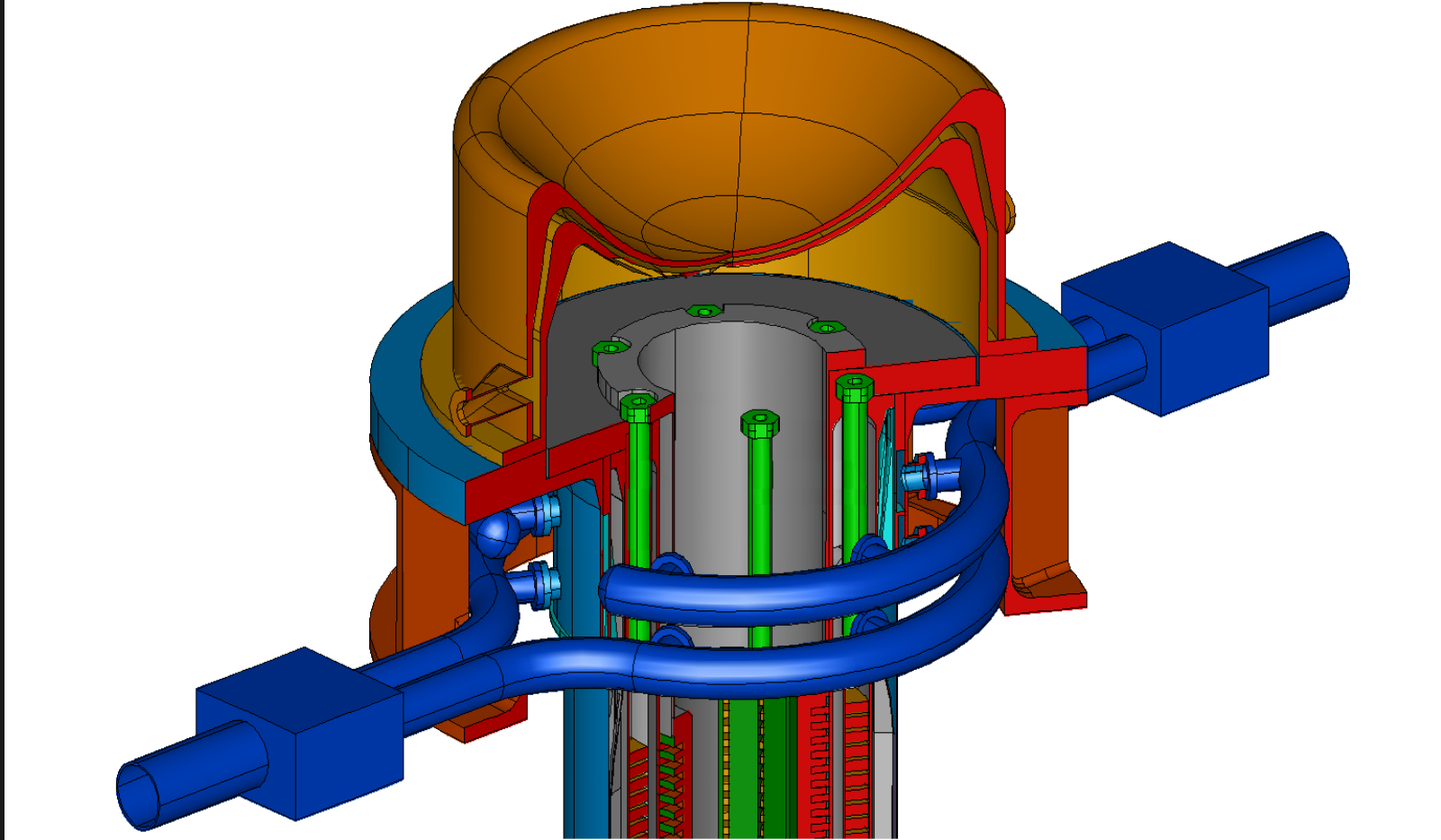


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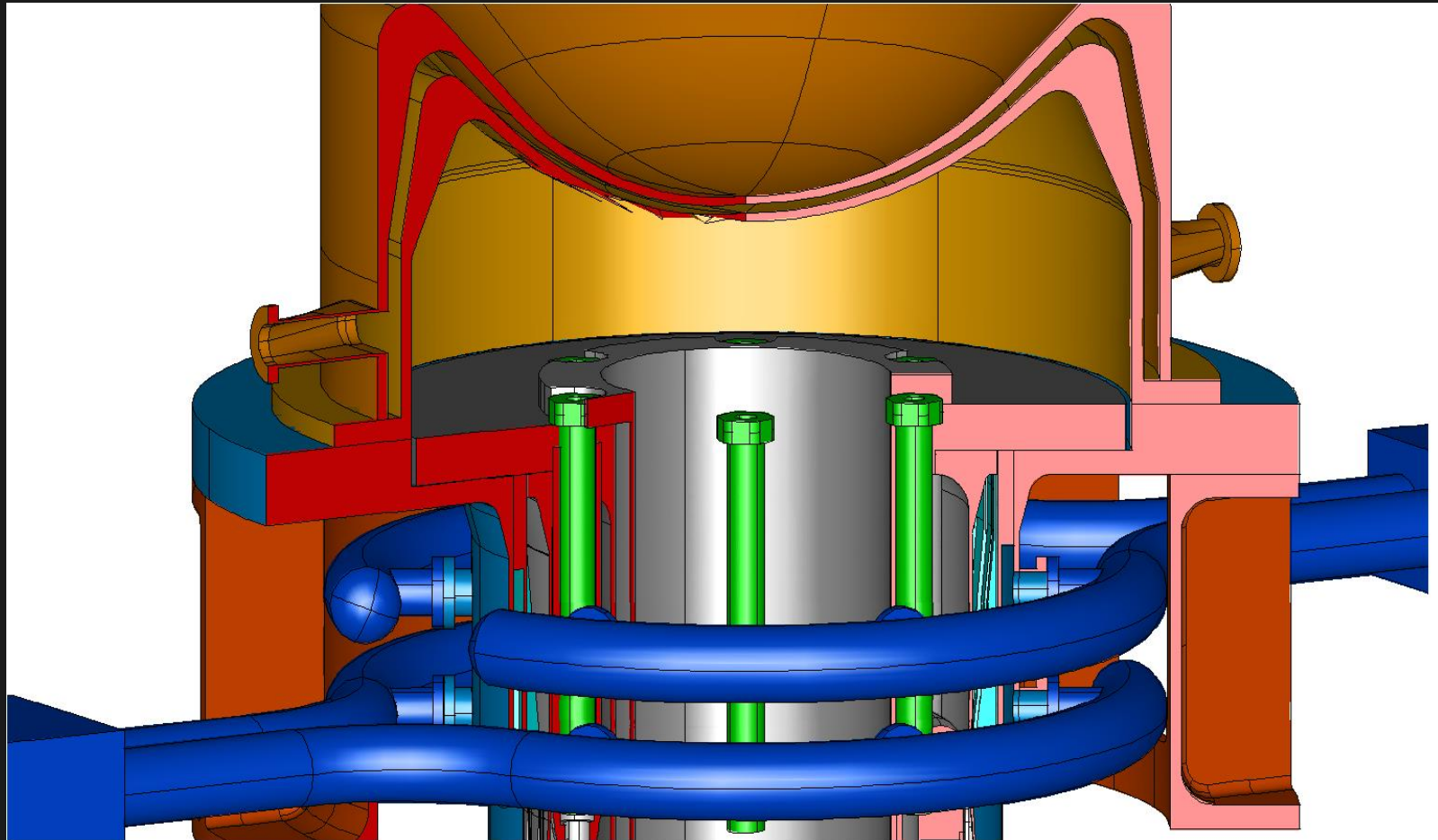




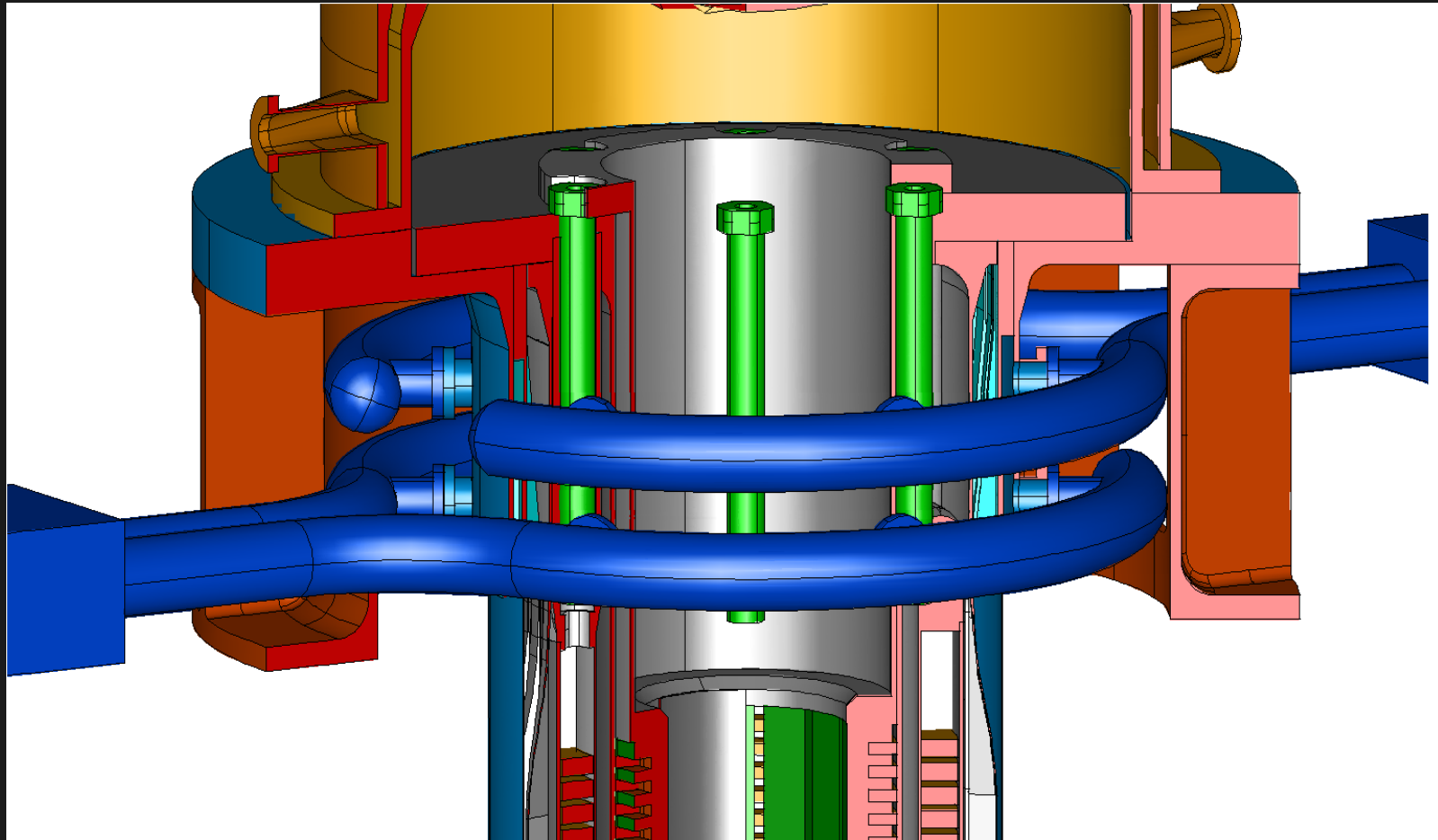
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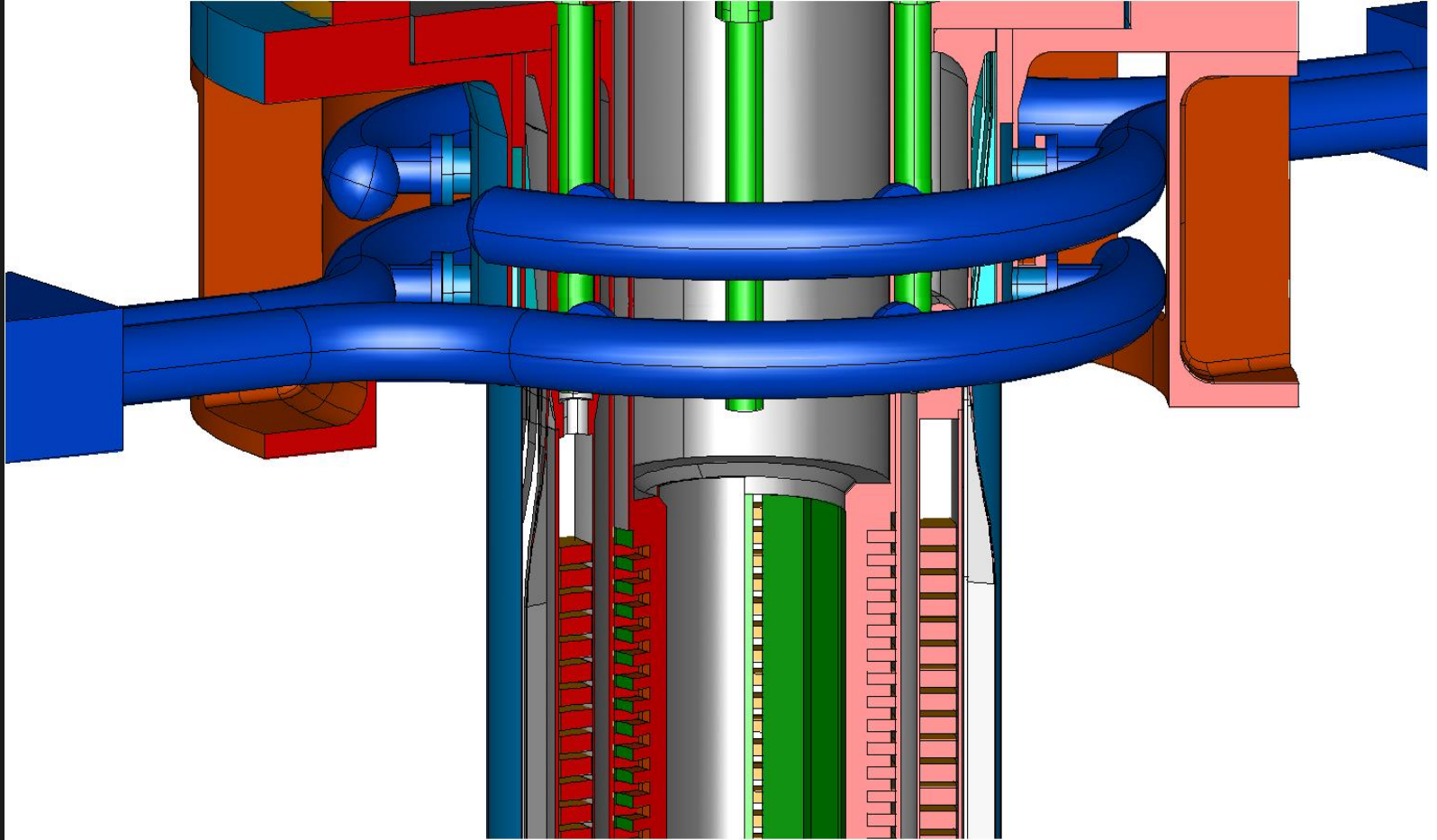
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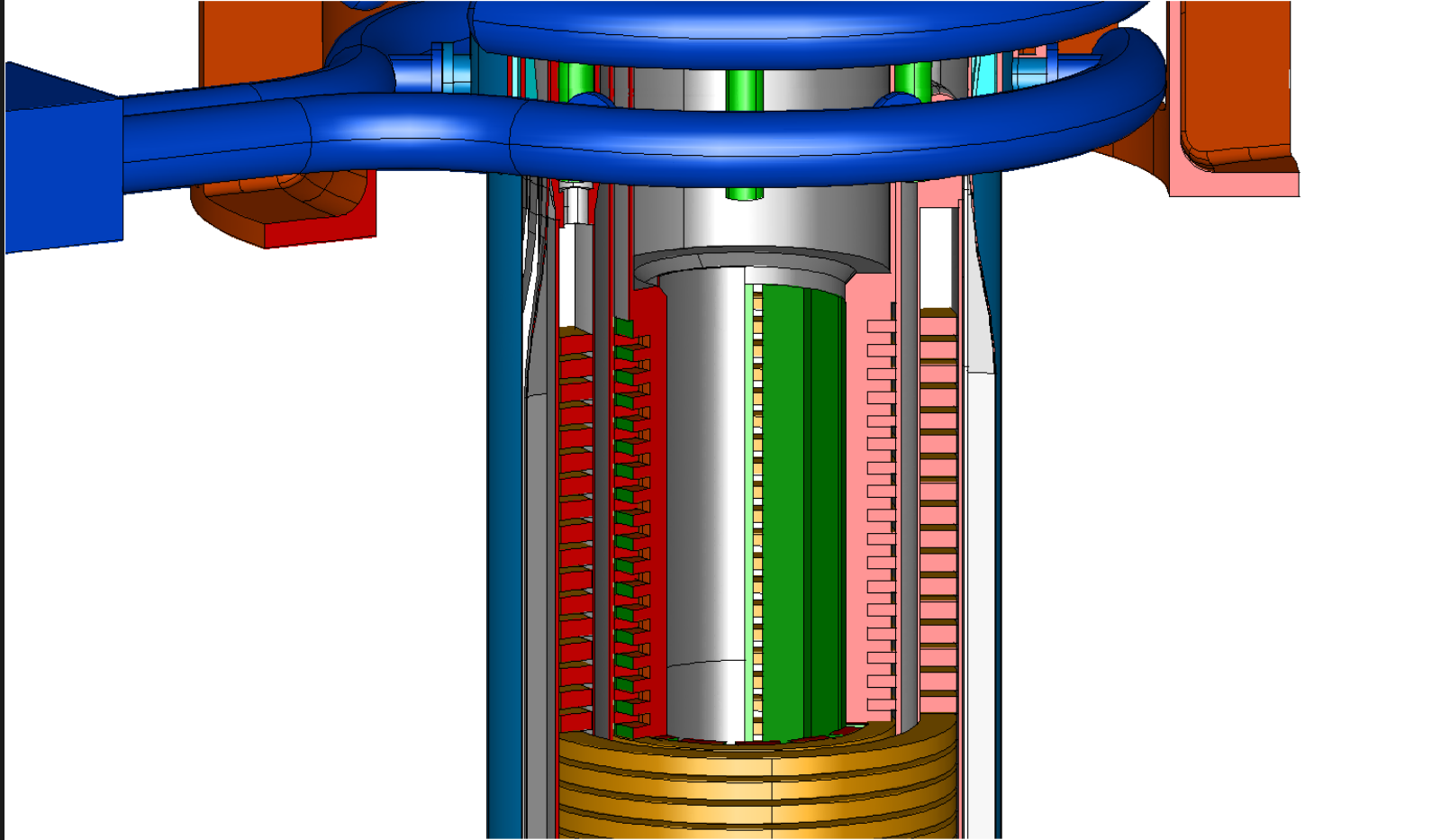
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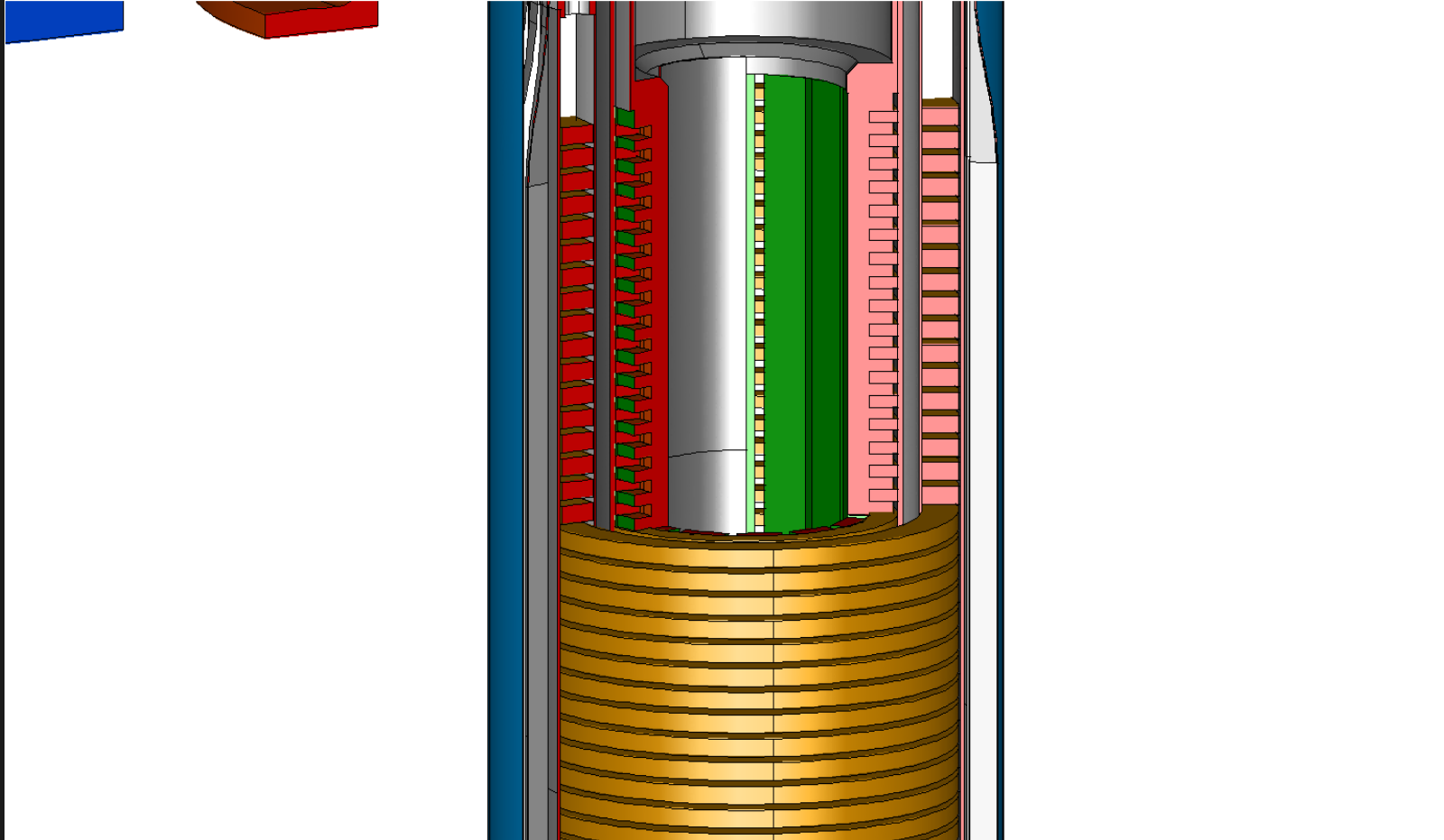
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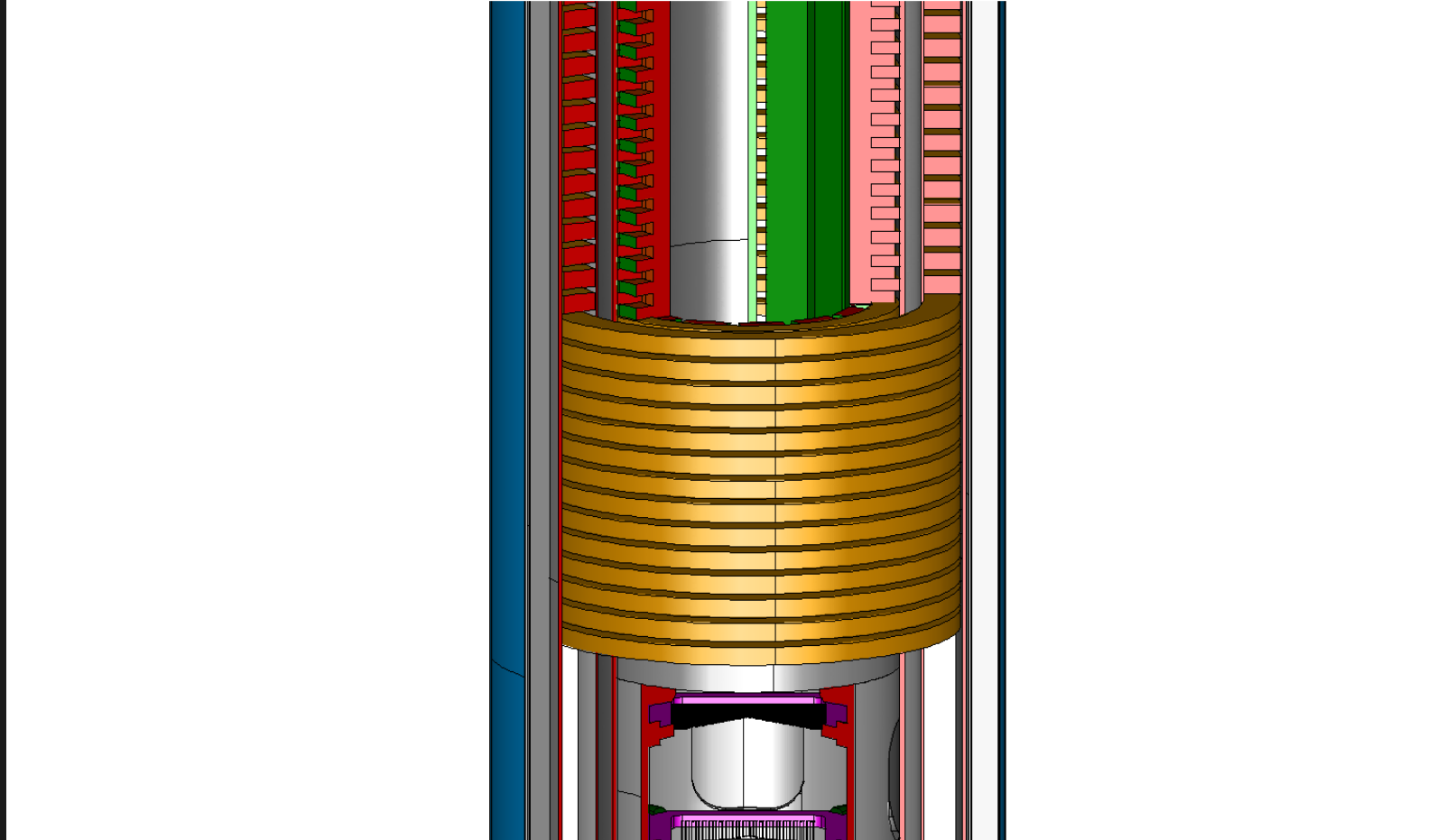


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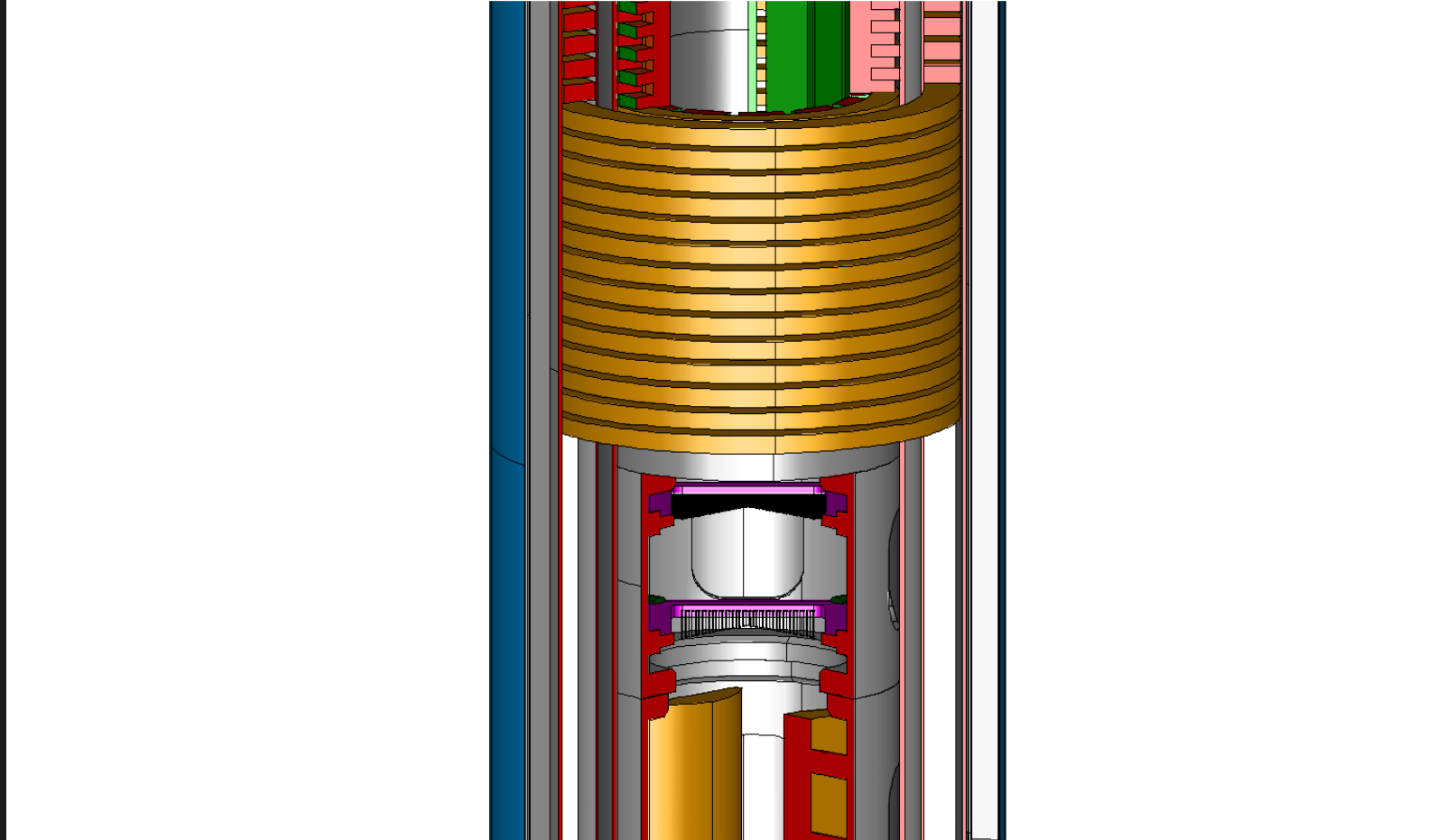




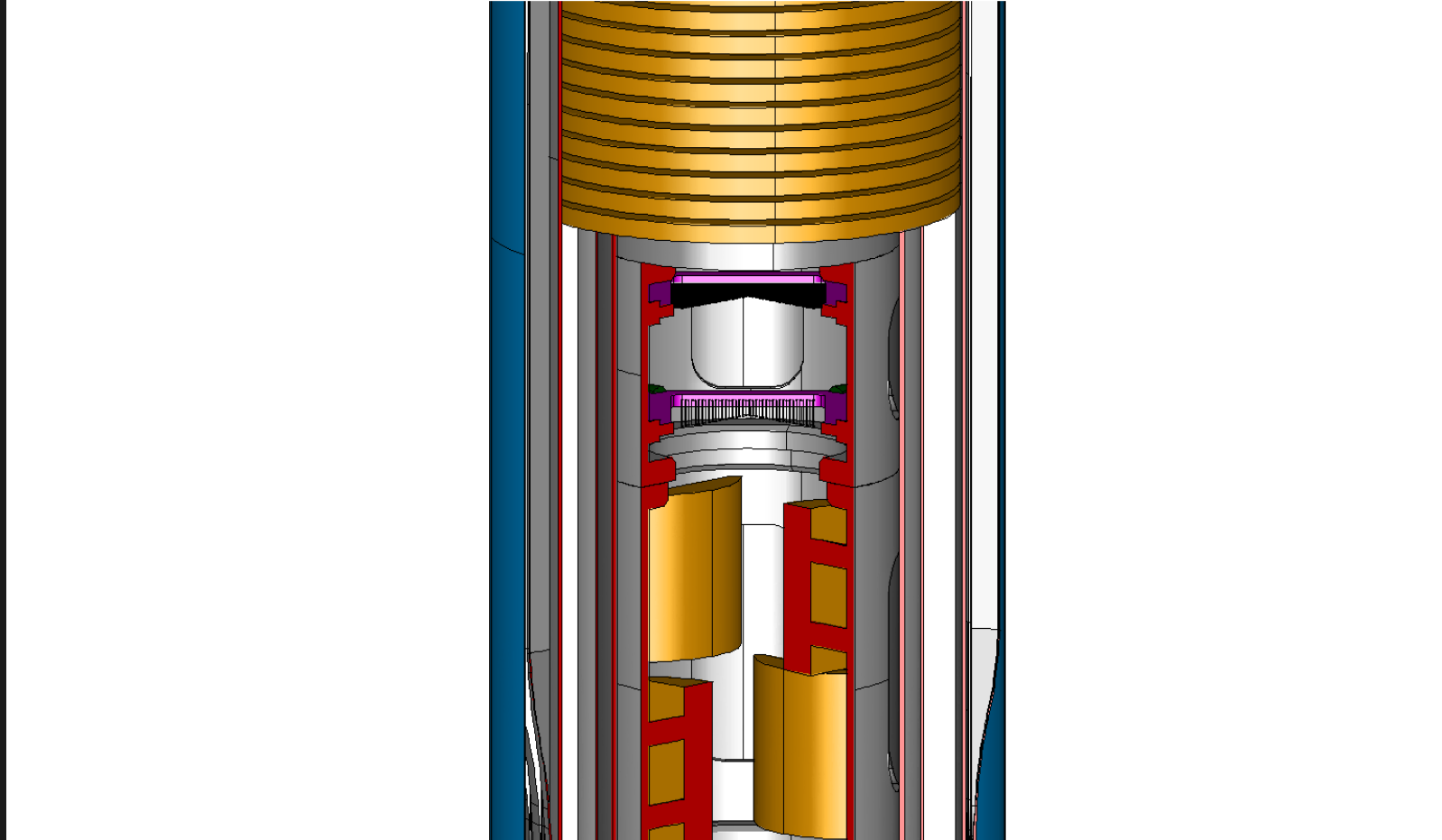
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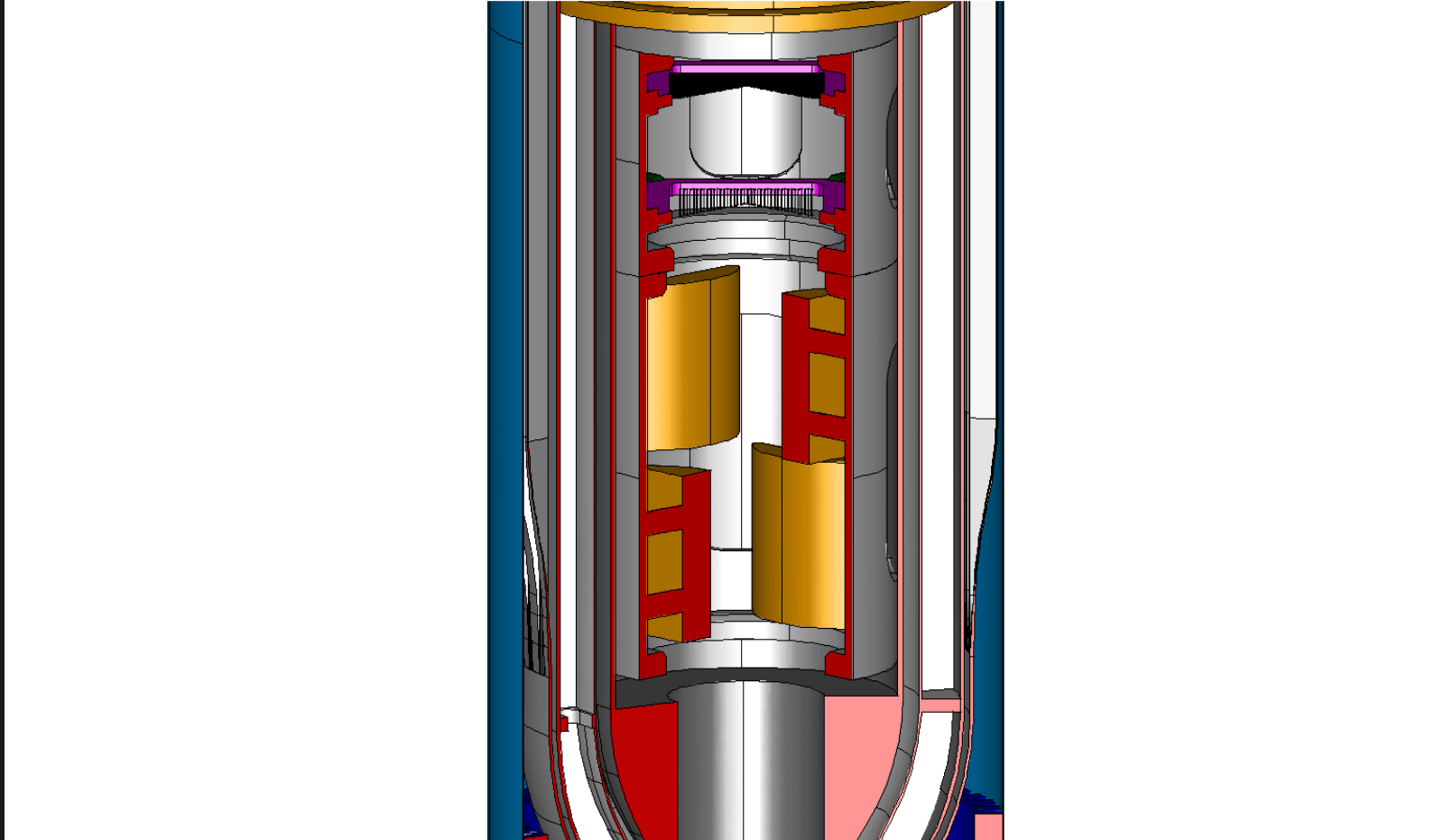
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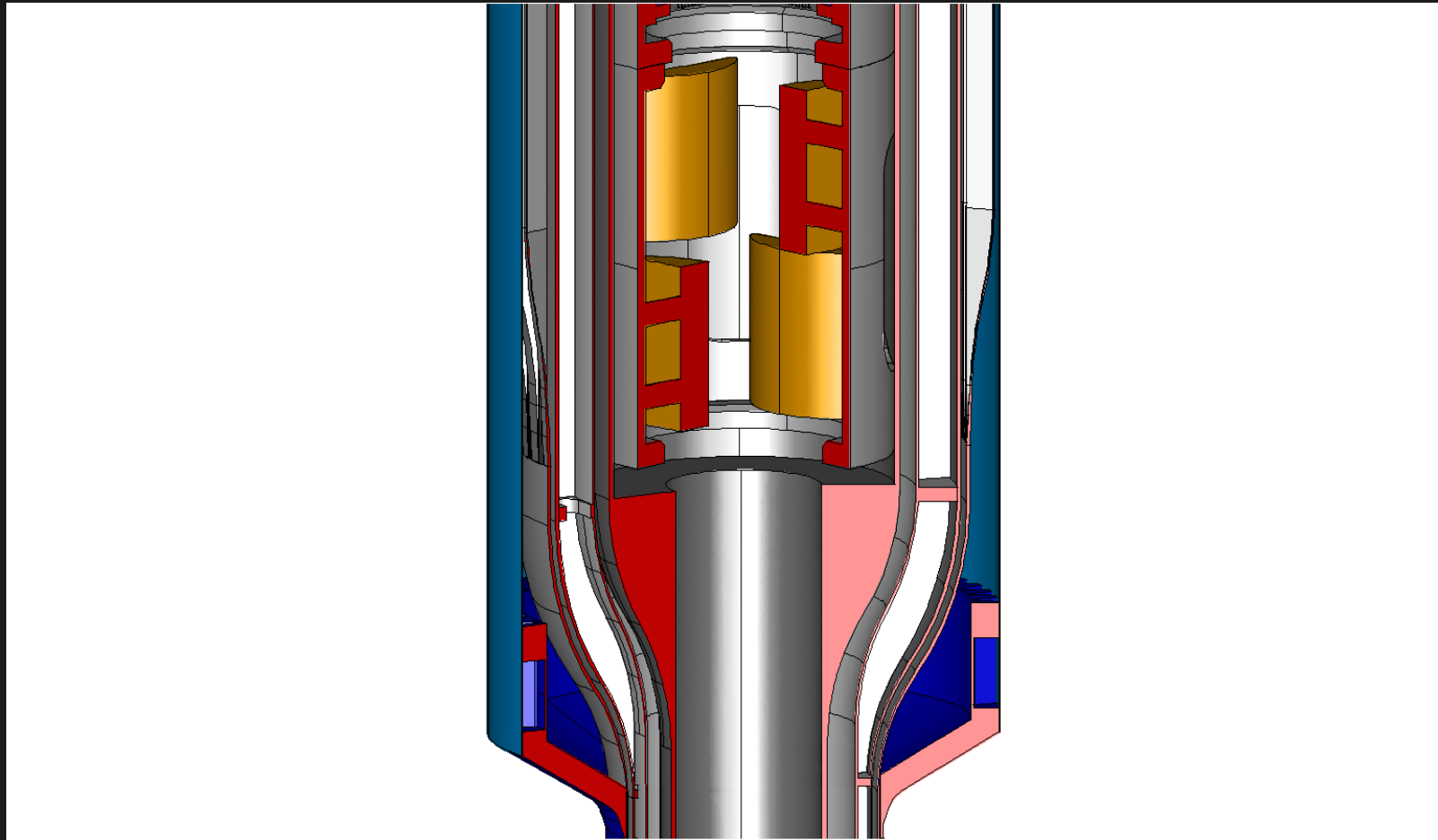
# Proposed design of a high-power spallation source for ADS



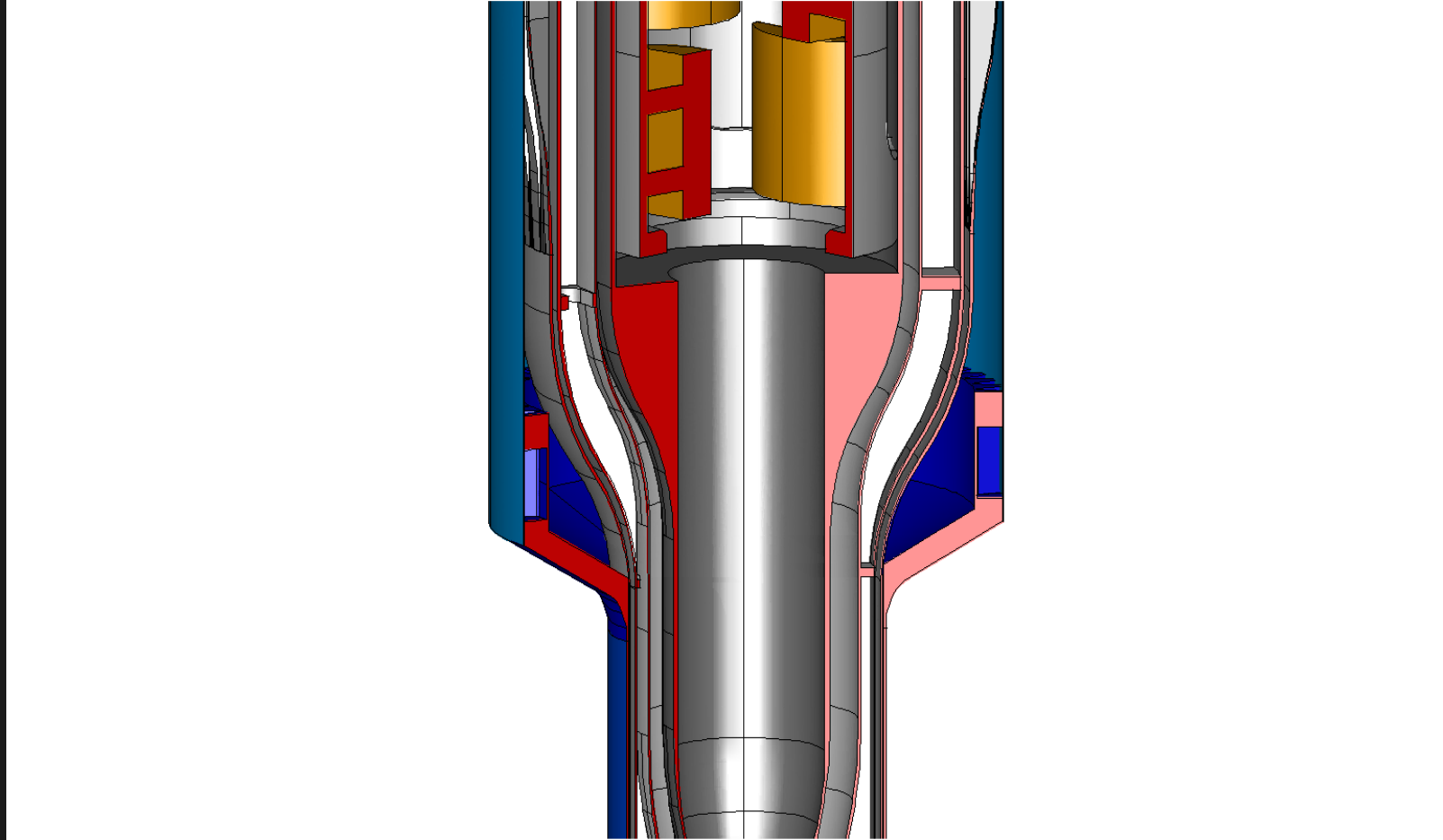
# Proposed design of a high-power spallation source for ADS



# Proposed design of a high-power spallation source for ADS

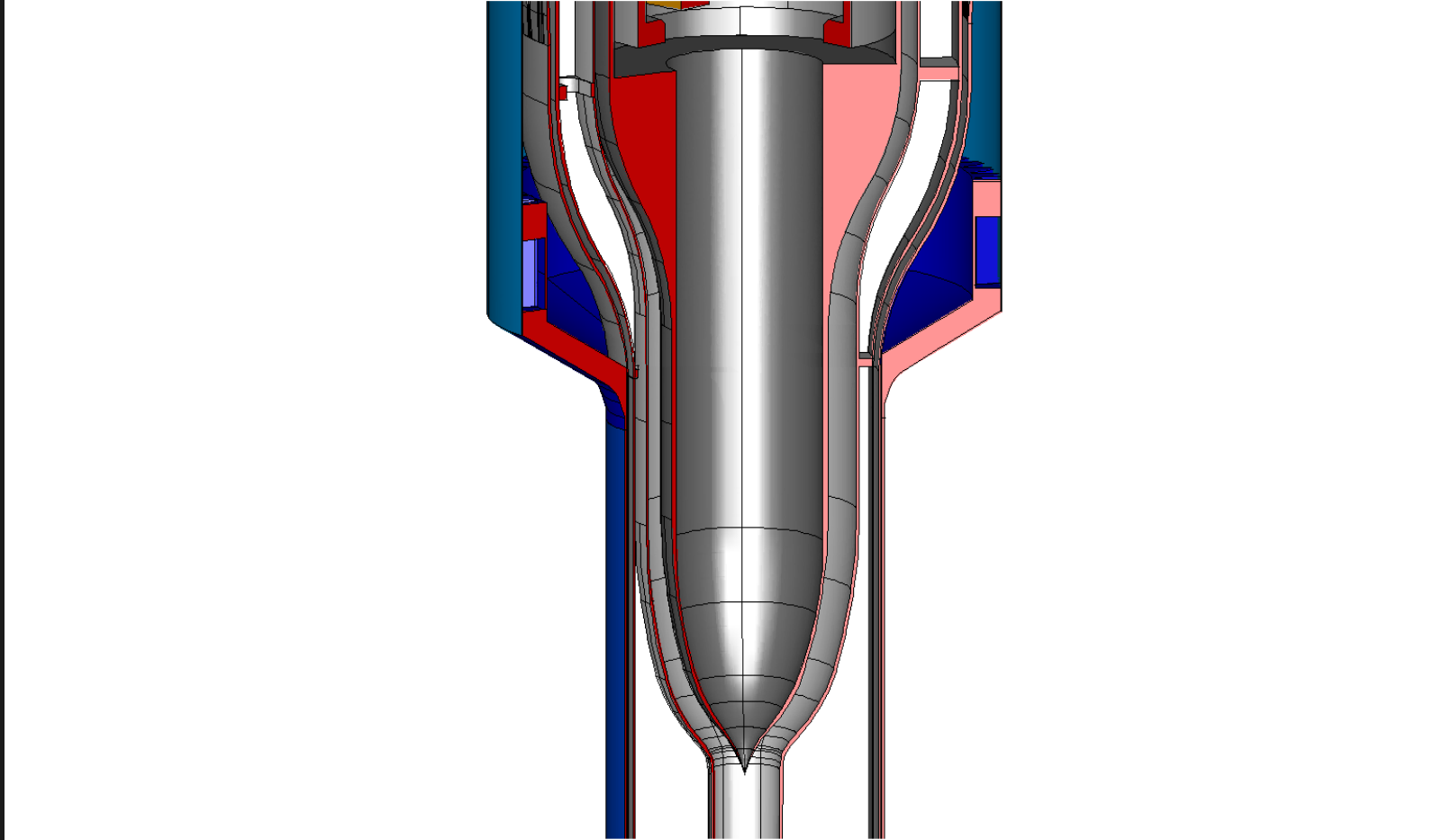


# Proposed design of a high-power spallation source for ADS

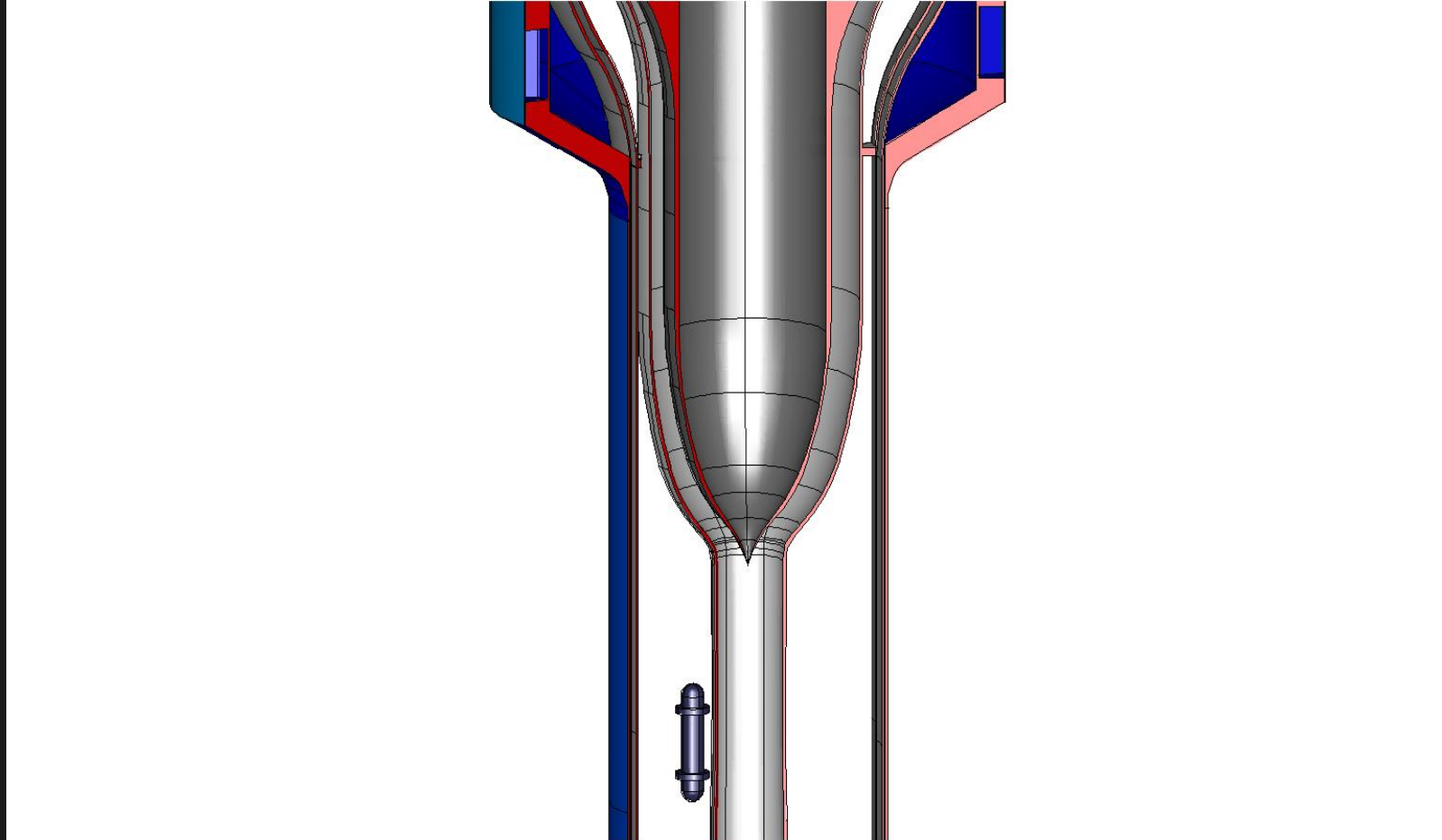




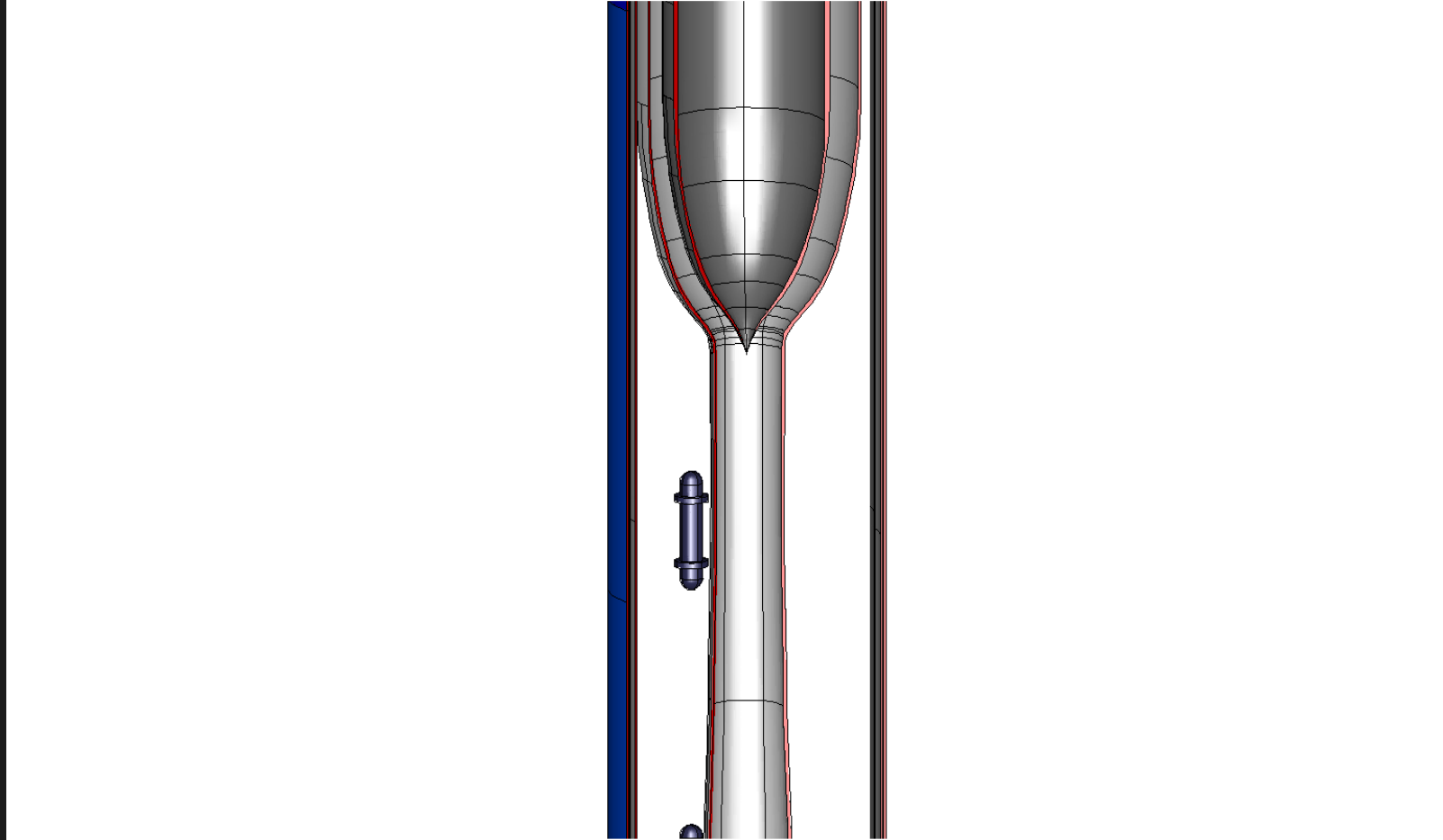
# Proposed design of a high-power spallation source for ADS



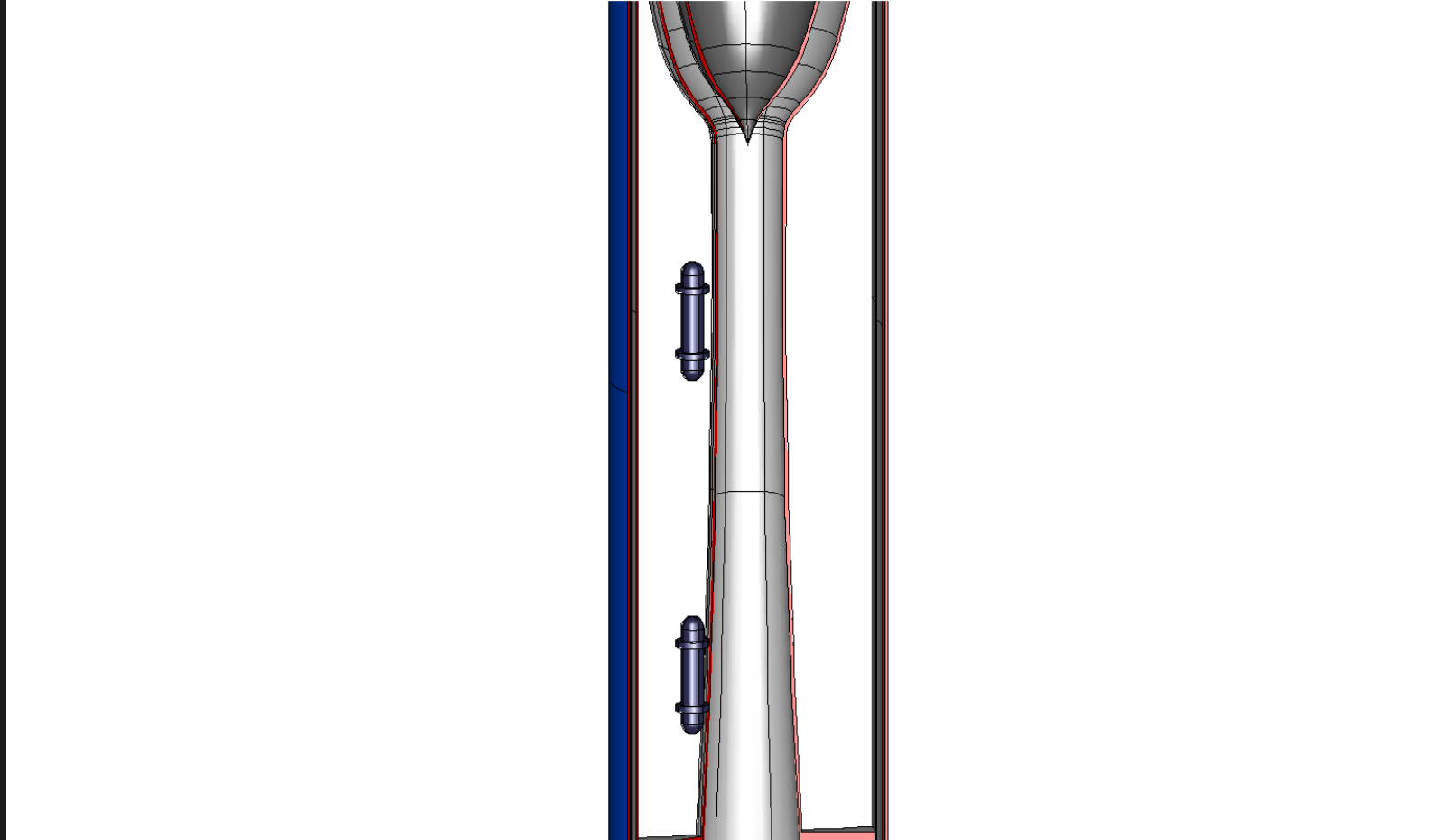
# Proposed design of a high-power spallation source for ADS



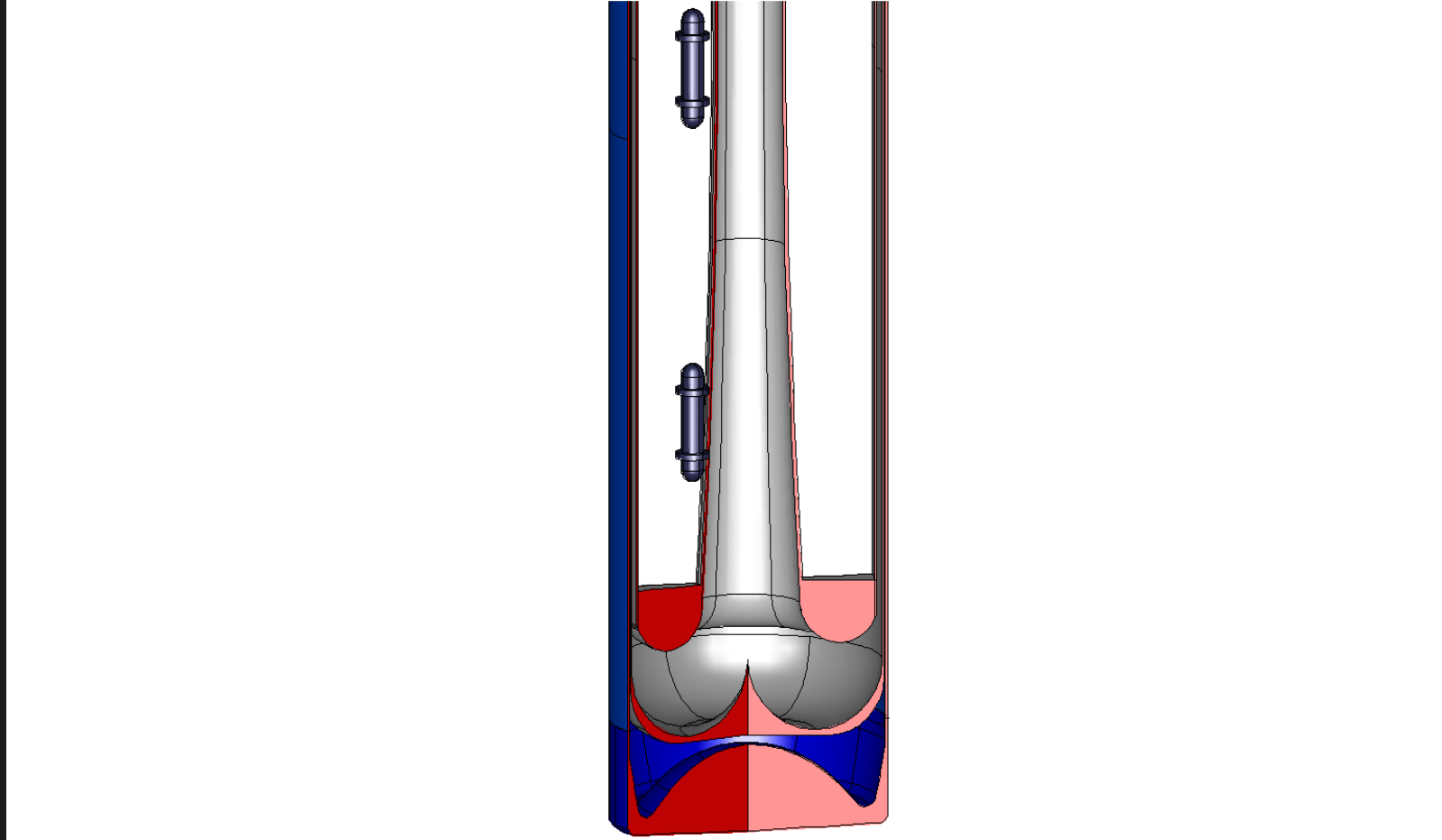
# Proposed design of a high-power spallation source for ADS



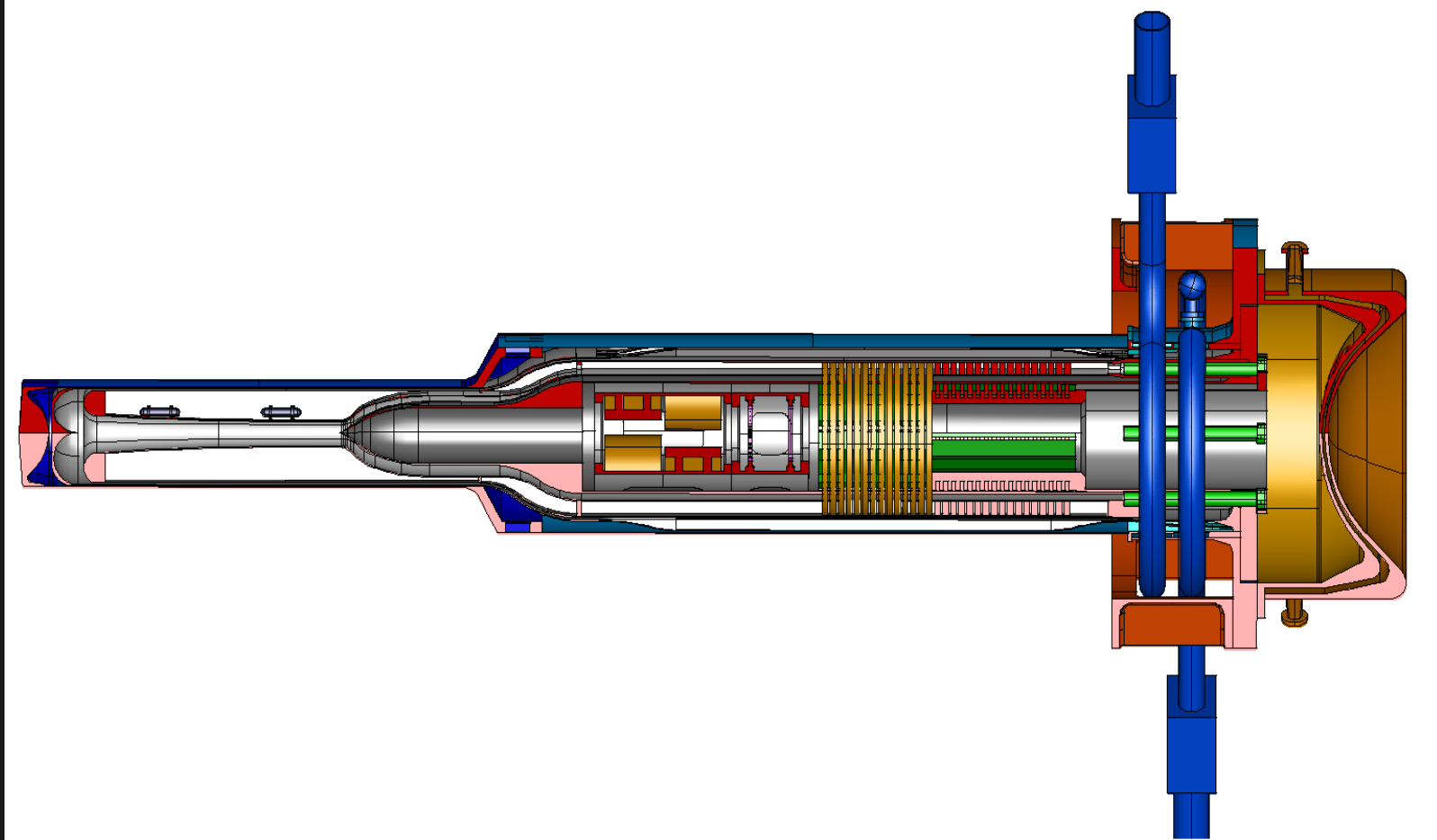
# Proposed design of a high-power spallation source for ADS



# Proposed design of a high-power spallation source for ADS



# Proposed design of a high-power spallation source for ADS





# Concluding remarks

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- Today, ADS projects are progressing -if at all- slowly. Yet a growing number of specialist are aware of the potential of this reactor for burning waste
- At a time of decreasing public spending, a new project on par with ITER is not a realistic expectation.
- There are however sufficient resources available in the form of existing projects or infrastructure, which could, if well coordinated, mark the beginning of a new era, in which the ADS can demonstrate its capabilities. This is where the scope for international cooperation exists.