# **SiPMs for CTA Cameras**

F. Giordano University and INFN Bari



### Gamma-ray observations of Tycho's supernova remnant with VERITAS and Fermi

S. Archambault<sup>1</sup>, A. Archer<sup>2</sup>, W. Benbow<sup>3</sup>, R. Bird<sup>4</sup>, E. Bourbeau<sup>1</sup>, M. Buchovecky<sup>4</sup>,
J. H. Buckley<sup>2</sup>, V. Bugaev<sup>2</sup>, M. Cerruti<sup>3</sup>, M. P. Connolly<sup>5</sup>, W. Cui<sup>6,7</sup>, V. V. Dwarkadas<sup>8</sup>,
M. Errando<sup>2</sup>, A. Falcone<sup>9</sup>, Q. Feng<sup>1</sup>, J. P. Finley<sup>6</sup>, H. Fleischhack<sup>10</sup>, L. Fortson<sup>11</sup>,
A. Furniss<sup>12</sup>, S. Griffin<sup>1</sup>, M. Hütten<sup>10</sup>, D. Hanna<sup>1</sup>, J. Holder<sup>13</sup>, C. A. Johnson<sup>14</sup>, P. Kaaret<sup>15</sup>,
P. Kar<sup>16</sup>, N. Kelley-Hoskins<sup>10</sup>, M. Kertzman<sup>17</sup>, D. Kieda<sup>16</sup>, M. Krause<sup>10</sup>, S. Kumar<sup>13</sup>,
M. J. Lang<sup>5</sup>, G. Maier<sup>10</sup>, S. McArthur<sup>6</sup>, A. McCann<sup>1</sup>, P. Moriarty<sup>5</sup>, R. Mukherjee<sup>18</sup>,
D. Nieto<sup>19</sup>, S. O'Brien<sup>16</sup>, R. A. Ong<sup>4</sup>, A. N. Otte<sup>21</sup>, N. Park<sup>22\*</sup>, M. Pohl<sup>23,10</sup>, A. Popkow<sup>4</sup>,
E. Pueschel<sup>20</sup>, J. Quinn<sup>20</sup>, K. Ragan<sup>1</sup>, P. T. Reynolds<sup>24</sup>, G. T. Richards<sup>21</sup>, E. Roache<sup>3</sup>,
I. Sadeh<sup>10</sup>, M. Santander<sup>18</sup>, G. H. Sembroski<sup>6</sup>, K. Shahinyan<sup>11</sup>, P. Slane<sup>25</sup>, D. Staszak<sup>22</sup>,
I. Telezhinsky<sup>23,10</sup>, S. Trepanier<sup>1</sup>, J. Tyler<sup>1</sup>, S. P. Wakely<sup>22</sup>, A. Weinstein<sup>26</sup>,
T. Weisgarber<sup>27</sup>, P. Wilcox<sup>15</sup>, A. Wilhelm<sup>23,10</sup>, D. A. Williams<sup>14</sup>, B. Zitzer<sup>1</sup>

#### ABSTRACT

High-energy gamma-ray emission from supernova remnants (SNRs) has provided a unique perspective for studies of Galactic cosmic-ray acceleration. Tycho's SNR is a particularly good target because it is a young, type Ia SNR that is well-studied over a wide range of energies and located in a relatively clean environment. Since the detection of gamma-ray emission from Tycho's SNR by VERITAS and *Fermi*-LAT, there have been several theoretical models proposed to explain its broadband emission and high-energy morphology. We report on an update to the gamma-ray measurements of Tycho's SNR with 147 hours of VERITAS and 84 months of *Fermi*-LAT observations, which represents about a factor of two increase in exposure over previously published data. About half of the VERITAS data benefited from a camera upgrade, which has made it possible to extend the TeV measurements toward lower energies. The TeV spectral index measured by VERITAS is consistent with previous results, but the expanded energy range softens a straight power-law fit. At energies higher than 400 GeV, the power-law index is  $2.92 \pm 0.42_{\text{stat}} \pm 0.20_{\text{sys}}$ . It is also softer than the spectral index in the GeV energy range,  $2.14 \pm 0.09_{\text{stat}} \pm 0.02_{\text{sys}}$ , measured by this study using *Fermi*-LAT data. The centroid position of the gamma-ray emission is coincident with the center of the remnant as well as with the centroid.



Fig. 1.— Smoothed *Fermi* TS map with the P8R2\_CLEAN\_V6 IRF for energies higher than 1 GeV. The map was smoothed with a Gaussian kernel with a radius of  $0.06^{\circ}$ . The magenta contours indicate the *Chandra* X-ray intensity at energies above 4.1 keV<sup>1</sup>. The cyan line is the previously published 95% confidence area for the *Fermi*-LAT position (Giordano et al. 2012). The centroid and error of 3FGL J0025.7+6404 are marked with a cross and dashed green line (Acero et al. 2015). The best-fit position and 68% confidence level of this study are shown with a red cross mark and a red circle.





Fig. 5.— Fermi and VERITAS SEDs with theoretical models. Filled red squares show the *Fermi* results and filled red circles show the VERITAS results from this study. The models discussed in the text appear as the solid red line (prefered model A from Slane et al. (2014)), the magenta short broken dashed line (Berezhko et al. 2013), the blue large broken dashed line (Zhang et al. 2013), the green dashed line (Morlino & Caprioli 2012), the cyan dotted line (the leptonic model from Atoyan & Dermer (2012)), and the brown double-broken dashed line (Morlino & Blasi (2016) with a neutral fraction of 0.6).

## Cosmic rays(1)



### **Composition**

87% protons, 12% Helium, 1% Heavy nuclei, **0.1%** γ **rays** and neutrinos





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Processo di spallazione !

























### <u>Origin</u>

What is the energy source of galactic CRs



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 $W_{CR} \approx 10^{49} erg$ 



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$$W_{CR} \approx 10^{49} erg$$

1 explosion /30years  $W_{SNR} \approx 10^{51} erg$ 

The shock wave may explain the energetics of the process with few % of efficiency



#### <u>Origin</u>

#### **Propagation**

Qual è la fonte di energia per l'accelerazione dei raggi cosmici Galattici ?

 $W_{CR} \approx 10^{49} erg$ 

 $W_{SNR} \approx 10^{51} erg$ 

L'onda d'urto prodotta nell'esplosione di una Supernova può spiegare accelerazione



•5-10 g/cm<sup>2</sup> of material traversed

The material contained in the galactic disk is  $10^{-3}$  g/cm<sup>2</sup>



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CRs traverse 100 times greater distances



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•The traversed material decrese wth energy



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HE CRs stay less in the galaxy than lower energy CRs



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CRs are accelerated well before the propagation



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The Time needed for 20 kpc (galactic disk) is  $\tau_d \approx 6.10^6$  anni, much shorter than the time spent by CRs in the galaxy



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#### Magnetic confinament





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#### **Propagation**

"Cosmic ray clocks"

 $^{10}Be$  $^{26}Al$ 



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 $\tau_{esc} < \tau_{^{10}Be}$ 



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#### "Cosmic ray clocks"



$$\tau_{esc} < \tau_{10}_{Be} \qquad \tau_{esc} > \tau_{10}_{Be}$$



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### **Propagation**



$$\tau_{esc} > \tau_{10}_{Be} \qquad \tau_{esc} > \tau_{10}_{Be}$$

$$\tau_{esc} \approx 2 \cdot 10^7 \text{ yrs} \Longrightarrow \lambda_{esc} \approx 0.3 \text{ g} / \text{cm}^2$$

The right volume contains also the Galactic Halo

### COSMIC RAYS (3)



#### **Acceleration processes**

Second order Fermi mechanism



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#### **Acceleration processes**

Second order fermi mechanism



 $\left\langle \frac{\Delta E}{E} \right\rangle = \frac{8}{3} \left( \frac{V}{c} \right)^2$ 

### COSMIC RAYS (3)



#### **Acceleration processes**

Second order fermi Mechanism



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#### First Order Fermi Mechanism



### **RAGGI COSMICI**



#### **Acceleration processes**

Second order fermi Mechanism



 $\left\langle \frac{\Delta E}{E} \right\rangle = \frac{8}{3} \left( \frac{V}{c} \right)^2$ 

#### First Order Fermi Mechanism





### SUPERNOVAE



The expulsion of the outer layer of the star generates the pre-Supernova

#### SUPERNOVA REMNANTS

<u>Shell type</u>



Cas A SNR



W 28 SNR

**Composite** 



G327.1-1.1 SNR

### CRs interactions in the Galaxy





#### **Synchrotron Radiation**





$$Q_{\gamma}(\omega) = \frac{\sqrt{3}Be^{3}}{2\pi m_{e}c^{2}} \frac{4\pi}{\beta c} \int \frac{dN_{e}}{dE_{e}} R\left(\frac{\omega}{\omega_{c}}\right) dE_{e}$$



#### **Synchrotron Radiation**





#### Synchrotron Radiation





#### **Synchrotron Radiation**



characteristic frequency
## SED OF SNRs (3)



**Inverse Compton radiation** 

Emissivity of inverse Compton radiation

$$Q_{\gamma}(E_{\gamma}) = \int \frac{dN_e}{dE_e} dE_e \int n(E_s) \sigma_{K-N}(E_s, E_e, E_{\gamma}) dE_s$$



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Distribution of seed photons (CMB)



$$n(E_s) = \frac{15U}{(\pi kT)^4} \frac{E_s^2}{\exp\left(\frac{E_s}{kT}\right) - 1}$$
  
• U = 0.26 eV/cm<sup>3</sup>  
• T = 2.73 K

### SED OF SNRs (3)



#### **Inverse Compton radiation**



$$Q_{\gamma}(E_{\gamma}) = \int \frac{dN_e}{dE_e} dE_e \int n(E_s) \sigma_{K-N}(E_s, E_e, E_{\gamma}) dE_s$$

Klein-Nishina cross section



## SED OF SNRs (4)



**Bremsstrahlung** 

Emissivity of bremsstrahlung radiation

$$Q_{\gamma}(\varepsilon) = 4\pi n_{H} \int \frac{dN_{e}}{dE_{e}} \frac{d\sigma_{B-H}}{d\varepsilon} dE_{e}$$



### SED OF SNRs (4)



**Bremsstrahlung** 

Emissivity of bremsstrahlung radiation

 $Q_{\gamma}(\varepsilon) = 4 \pi n_{H} \int \frac{dN_{e}}{dE_{e}} \frac{d\sigma_{B-H}}{d\varepsilon} dE_{e}$ 

Density of environment (protons)



### SED OF SNRs (4)



**Bremsstrahlung** 



## SED OF SNRs (5)



 $\pi^0$  decay

$$p + p \to \pi^0 + X$$

$$\downarrow \gamma + \gamma$$

Emissivity of photons produced in p-p interaction

$$Q_{\gamma}(E_{\gamma}) = \frac{4\pi}{\beta c} n_{H} \int \frac{dN_{p}}{dE_{p}} \frac{d\sigma(E_{p}/E_{\gamma})}{dE_{\gamma}} dE_{p}$$

# SED OF SNRs (5)



 $\pi^0$  decay



#### *Emissivity of photons produced in p-p interaction*

$$Q_{\gamma}(E_{\gamma}) = \frac{4\pi}{\beta c} n_{H} \int \frac{dN_{p}}{dE_{p}} \frac{d\sigma(E_{p}/E_{\gamma})}{dE_{\gamma}} dE_{p}$$

Injection of protons

## SED OF SNRs (5)



 $\pi^0$  decay



#### Emissivity of photons produced in p-p interaction



Kamae et al. (2006) cross section

- Non-diffrattive interaction ;
- Diffractive interaction;
- Eccitation of resonance  $\Delta(1232)$ ;
- Eccitation of resonance res (1600).

$$\frac{d\sigma(E_{\gamma} | E_{p})}{d(\log E_{\gamma})} = F(x)F_{kl}(x)$$



Flusso dei raggi γ a Terra

$$F_{\gamma,SNR} = Q_{\gamma} \frac{V_{SNR}}{4\pi d^2}$$



#### <u>Flusso dei raggi γ a Terra</u>

$$F_{\gamma,SNR} = Q_{\gamma} \frac{V_{SNR}}{4\pi d^2}$$

Volume of the SNR



Flusso dei raggi y a Terra

$$F_{\gamma,SNR} = Q_{\gamma} \frac{V_{SNR}}{4\pi d^2}$$

Distance from the Earth





Satellite are able to discriminate hadronic vs leptonic emission

IACT determine maximum enrgy, roll off of teh spectrum, test accelration processes at theri extreeme phase

#### γ ray SPECTRA (1)



#### **Injection**





#### γ ray SPECTRA (1)





#### γ ray SPECTRA (1)







Energy distribution



Spectral indexes:  $\gamma_2 > \gamma_1$ ,  $\gamma_3 = 1$ 





#### **Energy Distribution**





#### Tycho SNR

- SN 1572
- SN type: la
- Age: 349 anni
- *Distance:* ~ 3.5 kpc
- *Radius:* ~ 3.7 pc
- *n<sub>H</sub>* = 0.24 cm<sup>-3</sup>



Immagine raggi-X (Chandra)



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Immagine raggi-X (Chandra)

#### Elettroni

- $A_e = (1.40\pm0.12)\cdot10^{-11} \text{ eV}^{-1} \text{ cm}^{-2} \text{ s}^{-1} \text{ sr}^{-1}$
- *E*<sub>br.e</sub> = (1.24±0.13) TeV
- **y**<sub>1.e</sub> = 2.16±0.05
- **y**<sub>2,e</sub> = 4.57±0.39
- $W_e = (7.29 \pm 0.63) \cdot 10^{46} \text{ erg}$

Protoni

- $A_p = (1.32 \pm 0.26) \cdot 10^{-8} \text{ eV}^{-1} \text{ cm}^{-2} \text{ s}^{-1} \text{ sr}^{-1}$
- *E*<sub>*br,p*</sub> = 5.64 TeV
- γ<sub>1,p</sub> = 2.24±0.07
- γ<sub>2,p</sub> = 2.24±0.13
- $W_p = (5.47 \pm 0.81) \cdot 10^{49} \text{ erg}$



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Immagine raggi-X (Chandra)







Tycho SNR

**SED** 



# SED OF SNRs (1)



Spectrum Energy Distribution (SED)



# Transparency of the atmosphere



ta



#### LAT overview

AntiCoincidence Detector (ACD) Si-strip Tracker (TKR) 89 scintillator tiles around the TKR 18 planes XY ~ 1.7 x 1.7 m<sup>2</sup> w/ converter Single-sided Si strips 228 µm pitch, ~106 Reduction of the background from charged γ channels particles Measurement of the gamma direction Astroparticle groups INFN/University Bari, Padova, Perugia, Pisa, Roma2, Udine/Trieste The Silicon tracker is mainly built in Italy Calorimeter (CAL) Array of 1536 CsI(TI) crystals in 8 layers Italy is also responsible for the Measurement of the electron energy detector simulation, event display and GRB physics



#### Launch!

- Launch from Cape Canaveral Air Station 11 June 2008 at 12:05PM EDT
- Circular orbit, 565 km altitude (96 min period), 25.6 deg inclination.





Detection of a gamma-ray



#### LAT 4-year Point Source Catalog (3FGL)









P8R2\_SOURCE\_V6 on-axis effective area

+ Front

- Back

- Total

10<sup>2</sup>

10<sup>3</sup>

10<sup>4</sup>

Ē 0.9

area 0.8

fective a 0.7 0.6

0.5

0.4

0.3 0.2 0.1

0

10

69



#### First clear hadronic signature







Sexten School





Sexten School




F. Giordano





# The VHE Galaxy







Sexten School













# The CTA Predictions - II (Cta





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Sexten School





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#### One important guy: the RXJ1713

















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#### Hadronic or leptonic





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Xmm contours

CO and HI

Difference + Hess

50 hrs, 1-100 TeV

F. Giordano





Sexten School



#### 1<sup>st</sup> year and 10<sup>th</sup> year of operations



# Extensive air showers (EAS)



- Showers due to the interaction of HE particles with the atmosphere.
- High-energy hadrons, photons, and electrons interact in the high atmosphere. The process is conceptually similar.
- For photons and electrons above a few hundred MeV, the cascade process is dominated by the pair production and the bremsstrahlung mechanisms.
- The maximum shower size occurs approximately ln(E/Eo) radiation lengths, the radiation length for air being about 37 g/cm<sup>2</sup> (approximately 300m at sea level and NTP). The critical energy is about 80 MeV in air.
- The hadronic interaction length in air is about 61 g/cm<sup>2</sup> for protons (500 meters for air at NTP), being shorter for heavier nuclei—the dependence of the cross section on the mass number A is approximately A<sup>2/3</sup>.
- The transverse profile of hadronic showers is in general wider than for electromagnetic showers, and fluctuations are larger.
- Particles release energy in the atmosphere, which acts like a calorimeter, through different mechanisms—which give rise to a measurable signal.



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# A frequent experimental problem: γ/hadron separation







cta











# HESS (Namibia)

4 telescopes (~12m) operational since 2003 HESS 2: 5<sup>th</sup> telescope (26-28m) commissioned in 2015



.a

#### MAGIC: Two 17m Ø Imaging Atmospheric Cherenkov Telescopes 1<sup>st</sup> telescope since 2004, 2<sup>nd</sup> since 2009, upgrade in 2013

~160 physicists from 10 countries: Bulgaria, Croatia, Finland, Germany, India, Italy, Japan, Poland, Spain, Switzerland



a



### How to do better with IACT arrays?

#### • More events

More photons = better spectra, images, fainter sources

 Larger collection area for gamma-rays

#### • Better events

More precise measurements of atmospheric cascades and hence primary gammas

✓ Improved angular resolution

Improved background rejection power

→ More telescopes!

Simulation: Superimposed images Geo 8 cameras



ta











Numbers from CDR- June 2015







## CTA sensitivity in units of Crab flux



for 5  $\sigma$  detection & N<sub>v</sub> > 10 in each 0.2-dex bin in E, in 50 h




# **Telescope Specifications**

			SiPM Cameras			
			3 SST types			
	LST "large"	MST "medium"	SCT "medium 2-M"	SST "small"		
Number	4 (S) 4 (N)	25 (S) 15 (N)	≤ 24 (S and N)	70 (S)		
Energy range	20 GeV to 1 TeV	200 GeV to 10 TeV	200 GeV to 10 TeV	> few TeV		
Effective mirror area	> 330 m <sup>2</sup>	> 90 m²	> 50 m <sup>2</sup>	> 5 m²		
Field of view	> 4.4°	> 7°	> 7°	> 8°		
Pixel size ~PSF $\theta_{80}$	< 0.12°	< 0.18°	< 0.07°	< 0.25°		
Positioning time	50 s, 20 s goal	90 s, 60 s goal	90 s, 60 s goal	90 s, 60 s goal		
Target capital cost	7.4 M€	1.6 M€	< 2.0 M€	500 k€		





DESY/Milde Science Comm./Exozet

CTA-South in Paranal, an artist's view Work to set up the observatory starting beginning 2017?





#### Science drivers

Lowest energies (< 200 GeV) Transient phenomena, DM, AGN, GRB, pulsars

## Characteristics

23m diameter parabolic design
370 m<sup>2</sup> effective mirror area
28 m focal length
1.5 m mirror facets with active mirror control
4.5° field of view composed of 0.11° PMT pixels
Carbon-fibre arch structure (fast repointing)

Array layout South site: 4 LST North site: 4 LST

#### Status

Some elements prototyped Prototype telescope under construction in La Palma (to become first full LST)





#### Science drivers

Mid energies (100 GeV – 10 TeV) DM, AGN, SNR, PWN, binaries, starbursts, EBL, IGM

## Characteristics

Modified Davies-Cotton design 12 m diameter, 90 m<sup>2</sup> effective mirror area 1.2 m mirror facets 16 m focal length 8° field of view with 0.18° PMT pixels **Array layout** South site: 25 MST North site: 15 MST

#### Status

Telescope prototyped (Berlin-Adlershof) Prototype cameras under construction (2 types: NectarCAM & FlashCam)



Science drivers Mid energies (200 GeV – 10 TeV) DM, AGN, SNR, PWN, binaries, starbursts, EBL, IGM

#### Characteristics

Schwarzschild-Couder design 9.7 m primary diameter 5.4 m secondary diameter 40 m<sup>2</sup> effective mirror area 5.6 m focal length 8° field of view 0.07° PMT pixels

#### Array layout South site: 24 SCT North site: -

#### Status

Prototype telescope, including camera, under construction on VERITAS site (Arizona)



#### Science drivers

ASTRI

Schwarzchild-Couder 6m<sup>2</sup> effective mirror area 2.2m focal length 9.6 °fov 0.17°SiPM pixels



2.3m focal length 8.6 °fov 0.16°SiPM pixels

Highest energies (> 5 TeV) Galactic science, PeVatrons, Fundamental Physics (ALPs, LIV)

## Array layout

South site: 70 SST North site: -

#### Status

Prototypes in Krakow (SST-1M), Mt. Etna (ASTRI), Paris (GCT)









## Sensitivity gain

- access VHE populations
- sample fast variability (AGN, GRB)

# $FoV > 8^{\circ}$

- · measure extended sources/diffuse emissions
- · efficient survey of large fields

## Arcmin angular resolution

resolve extended sources (SNR, starbursts)

## Broad energy coverage

- < 100 GeV to reach higher redshifts
- >>10 TeV to search for PeVatrons
- enhanced energy resolution (eg DM lines)

## **Time Domain Astronomy**

Coverage from seconds to years











Under consideration:

- Dark Matter Programme
  - dSph
- Galactic Centre
  - synergy with dark matter prog.
- Galactic Plane Survey
  - catalogue, diffuse emission model, PeVatron candidate list, variable sources
- LMC Survey
- · Extragalactic Survey
  - 25% sky catalogue
- Transients
  - synergies to MWL/MM partners
- Cosmic Ray PeV-atrons
- Star Forming Systems
  - · from mol. clouds to starbursts
- · Active Galactic Nuclei
  - · long term monitoring, deep exposures of a few sources
- · Galaxy Cluster
  - synergy to cosmic-ray/dark matter prog.
- Non-gamma-ray Science
  - Cosmic ray spectrum, electron spectrum, Intensity
    Interferometry

Criteria:

- · scale in terms of observing hours
- need for coherent approach across multiple targets/pointings
- technical difficulty of performing required analysis and hence reliance on consortium expertise

Will become legacy datasets of high value to the wider community





• Consortium time (Key Science Projects) All data will become fully public after a proprietary period.

#### The CTA Observatory will provide support to non-expert users

Proposal preparation & submission tools (TAC evaluation) Calibrated, reconstructed & reduced event data (FITS) Software to analyse data (Fermi-LAT like) User documentation Help Desk, Knowledge, Training

time

Science

Verification

construction

KSP

open

operation

fraction.





# **MAGIC Camera**





(a) Front side of the M2 camera



(b) Back side of the M2 camera



# **Photodetectors**

- Most detectors in particle physics and astrophysics rely on the detection of photons near the visible range, i.e., in the eV energy range. This range covers scintillation and Cherenkov radiation as well as the light detected in many astronomical observations.
- One needs to extract a measurable signal from a small number of incident photons. This can be achieved by generating a primary photoelectron or electron-hole pair by an incident photon (typically by photoelectric effect), amplifying the signal to a detectable level (usually by a sequence of avalanche processes), and collecting the secondary charges to form an electrical signal.
- The important characteristics of a photodetector include:
  - the quantum efficiency QE
  - the overall collection efficiency
  - the gain G
  - the dark noise DN , i.e. the electrical signal when there is no incoming photon;
  - the intrinsic response time of the detector.
- Prototype: the avalanche photomultiplier tube (PMT)









# **INFN** acitivities on SiPM for CTA





- ~50 INFN scientists working to INFN CTA-RD since September 2012
  - Seevogh meetings every 2<sup>nd</sup> week, a few physical meetings (Roma, Venezia, Bari,Napoli, ...)
- Ordinary financying about 300k€/year
- Since October 2013 Involved in the "Progetto Premiale" TECHE.it
  - Demonstrate the feasibility of an "all-Italian" SiPM Photosensor Unit
  - 1.3 MEUR for INFN: 2/3 for sensors, 1/3 electronics
- Member of GMBH since May 2015
- EoI Submitted in January 2016
  - 3.5M€ for sensors 8.1sm
  - More funding to be discussed



USA-SCT Meeting













(cta





# The tail cancellation





A zero-pole cancellation network has been introduced to reduce the effect of the tail Trying to not affect the peak



F. Giordano

**USA-SCT** Meeting









16 Feb. 2016

G. Zappala (C. Piemonte et. al., (2016) IEEE T. Electr. Dev., <u>10.1109/TED.2016.2516641</u>) Instrumentation 2016

# **NUV-HD SiPM layout features**

15 µm

•

20 µm

0

0

25 µm

0

30 µm

0

0

						High PD	E	
Cell Pitch	15 µm	20 µm	25 μm	30 µm	35 µm	40 µm		
Fill Factor (%)	55	66	73	77	81	83		
#cells/mm <sup>2</sup>	~ 4444	2500	1600	~ 1111	~ 816	625		
Hi	igh Dynar	nic Range	2					

G. Zappala' – Vienna Conference on Instrumentation 2016 6.
### **Fill Factor in HD technology**





### The HD 15 µm pitch is equivalent to the standard 40 µm

16 Feb. 2016

G. Zappala' – Vienna Conference on Instrumentation 2016



# FBK SiPM 30 μm chip size, 6mm x 6mm ctive area

### 6 bonding pads

(at the 4 corners and at center of two sides, internal to the "active" area)

**Nominal chip size** (cut-line center): 6.28x6.8mm<sup>2</sup>

#### Effective chip dimension

(after cut):

- Typical: 6.23mm
- Min: 6.21mm
- Max: 6.24mm

#### Active area:

- X: 6.06mm
- Y: 6.03mm (5.88mm at the bonding pads)

**Micro-cell size** (pitch): 30x30µm<sup>2</sup>

**Micro-cell geometrical fill factor**: 76%

Number of micro-cells: 40394

SiPM effective area: 36.34 mm<sup>2</sup> (taking into account bonding pads dead regions) SiPM active area: 27.64 mm<sup>2</sup> (taking into account 76% microcell geom. fill factor)



# **I-V characteristic curve**





Slight variation of breakdown voltage with temperature









INFN

Istituto Nazionale





## LST: large surface SiPM?

Challenge: single sensor with large area (1 inch diameter)

Amplify-and-sum stage, one output per pixel

Prototype of analog sum scheme will be tested in MAGIC

Prototype cluster using Hamamatsu and developed by MPI mounted on MAGIC Jun 15

9 FBK 6x6 mm<sup>2</sup> sensors Sensor electronics by INFN Padova MAGIC cluster control electronics and

Signal: 2 mV per phe; noise: 0.5 mV rms Linearity: ok to >200 phe

Assembly and test now,; installed in MAGIC October 2015 for comparison with the standard PMT clusters (and with the similar Max Planck SiPM cluster, just installed)







In picture:

Top: standard MAGIC PMT cluster Bottom: components for SiPM cluster, mechanical structure removed















Module = focal plane module (FPM) + front-end electronics (FEE)

MRI pSCT project plans to produce 25 modules, which will populate single backplane board (fully populated pSCT camera consists of 177 modules).















- 25 Photo-detection Modules
  - Each divided in 4 parts -> 100 PCBs -> 16 Pixels each
  - 1600 FBK SiPM NUV-HD 6mmx6mm 30µm cells
- Each sensor will be tested individually
- Each PCB will be tested for acceptance
- New Schedule
  - 9 PCBs & Electronics (T7)
  - 1 complete sector (TC)





### SOLDER MASK





SiPM











- A copper block is used to thermally and mechanically couple the PCB to the camera pods to form a module in a backplane
- It is placed on the PCB back-side with high precision in both X, Y and Z coordinates, before the SiPM placement. This is crucial for the performance of the camera.
- More than 100 copper blocks are available for the assembly
- The blocks have been placed on the dummy PCBs at ARTEL facility with a precision of <100 micron in XY plane, <0.1° degrees in Z coord (16 available)
- The requirements for alignment precision are of  $\sim$ 300 µm in XY plane and < 2° in z (vertical) axis
- Custom mechanical holders are being produced with holes and position pins to achieve a high accuracy for the alignment (~10  $\mu$ m) in the xy plane and z direction (<0.1°).









- To speed up the SiPM placement and glueing on the PCBs, a "pick & place" machine is used to first distribute the conductive glue to the PCB top layer metal pads and with a vacuum suction cup to take the sensors out of the custom holder and place them on the PCB with high precision.
- A test to validate the accuracy of the pick & place machine has been run using some NUV-HD SiPM placed over dummy PCBs produced for testing the procedure.



With the jigs, to place and glue SiPm on 104 PCB will require 1 day



### Measured Alignment precision is <30 $\mu$ m and < 0.5° rotation

# The SiPMs







- 6mmx6mm 30um Cells
- Blue tape from FBK
- SiPMs are then arranged in single or matrix configuration





# **The First FPM**







SiPM 6.23x6.23 mm<sup>2</sup> Modules 27x27mm<sup>2</sup> FillFactor = 16 x 6.23x6.23 / (27x27) = 85% With SiPM we get about 65%













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SiPM: 25um, 1x1mm2, 34V Waveform amplitude: approx. 35mV/P.E. Waveform baseline: approx. 17mV

### Single channel acquisition (ch31) with different gate windows







# **Calibration runs**

SiPM: 30um, 1x1mm2, 36V Waveform amplitude: approx. 53mV/P.E. Waveform baseline: approx. 17mV All channels acquired, one channel per run (32runs), with three gate windows (20ns, 50ns, 100ns)



Same signal sent to all channels: all differences in Pedestal and Gain are instrinsic to the V792 module Estimate of calibration coefficients





**Calibration runs** 



SiPM: 30um, 1x1mm2, 36V Waveform amplitude: approx. 53mV/P.E. Waveform baseline: approx. 17mV All channels acquired, one channel per run (32runs), with three gate windows (20ns, 50ns, 100ns)









2.63

2.62

2.61

2.60

2.59

2.58

2.57

2.56

### SiPM: 30um, 1x1mm2, 36V

SiPM signal replicated 32 times using a linear fan-in fan-out (2 modules) Gate window: 100ns







# **INFN SiPM PreAmplifier**



### **ORCAD Schematic**



Pole – Zero network 3 Trimmer: P1, P2, P3 to change respectively offset, undershoot and tail different resistance R values



INFN\_SiPM\_PreAmp





![](_page_174_Picture_0.jpeg)

# **Gain and resolution**

![](_page_174_Picture_2.jpeg)

![](_page_174_Figure_3.jpeg)

![](_page_175_Picture_0.jpeg)

![](_page_175_Figure_1.jpeg)

Different bias and different integration time

![](_page_176_Picture_0.jpeg)

# **Charge measurements - II**

![](_page_176_Picture_2.jpeg)

![](_page_176_Figure_3.jpeg)

![](_page_177_Picture_0.jpeg)

### **Performances**

![](_page_177_Picture_2.jpeg)

![](_page_177_Figure_3.jpeg)

![](_page_178_Picture_0.jpeg)

![](_page_178_Picture_1.jpeg)

![](_page_178_Picture_2.jpeg)

![](_page_178_Picture_3.jpeg)

![](_page_179_Picture_0.jpeg)

# **Acceptance test results**

![](_page_179_Picture_2.jpeg)

![](_page_179_Figure_3.jpeg)




nachine on 100 PCBs.



PCB – Copper cube ZY and ZX angle < 0.4° (corresponding to maximum PCB height difference of 200 μm)</li>
Angle Copper cube – PCB border < 1.6° (Y view), 0.4° (X view)</li>

#### MANUAL sensor assembly





ta



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Alignment of sensors in

custom frame

图

SiPM Center AX (µm)

SIPM Center & X (µm)



SIPM Center & Y (µm)

0 0.2 0.4 Slope (deg)





SIPM bord - Bpad dist (µm)



#### Pick & Place machine sensor assembly



Sensor placement with industrial partner Pick&Place machine

- Very fast, optimized for mass scale productions (approx. 100 modules / half day)
  - Alignment quality not optimal, exploring solution with Die Bonding machine







#### Matrix sensor test before dispensing of protection epoxy. Any defective sensor is replaced







# The «NEW» Front end

















## **Target7 Data**





FIGURE 2.4: Storage buffer diagram in TARGET-7.





## **Pedestal Zoom IN**









# The DCDC test



FBK SiPM sensors require a bias voltage of about 35 V.

We tested a small DC-DC linear regulator TI TPS7A4001 that converts 70 V to about 39 V, in order to use the same HV power supply unit for all modules, Hamamatsu and FBK.

The bias voltage can then be regulated setting the low side HV (0 to 4 V) so the effective range is then 34-39 V.

DC DC High Voltage Linear Regulator TPS7A4001



Linear regulator mounted over TARGET7 board



#### FBK 4x4 pixels quadrant





See you in the lab sessions

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