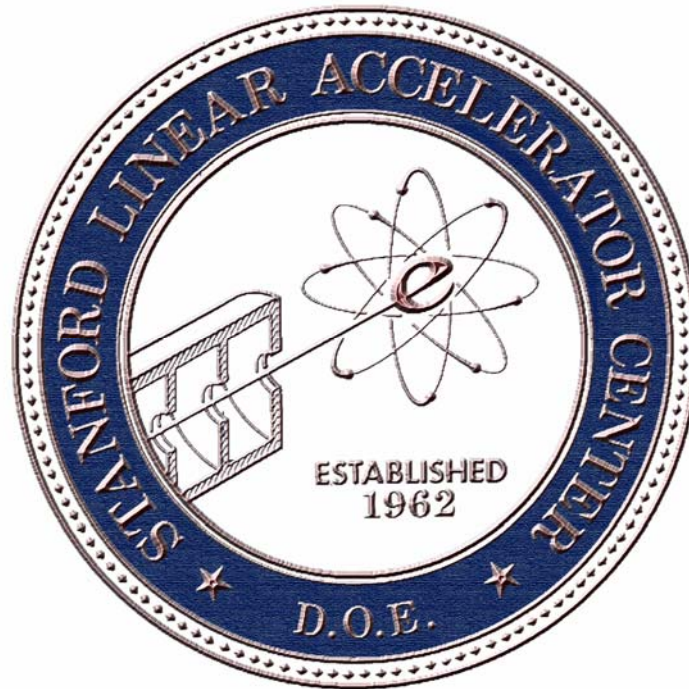


The Road to Bangalore



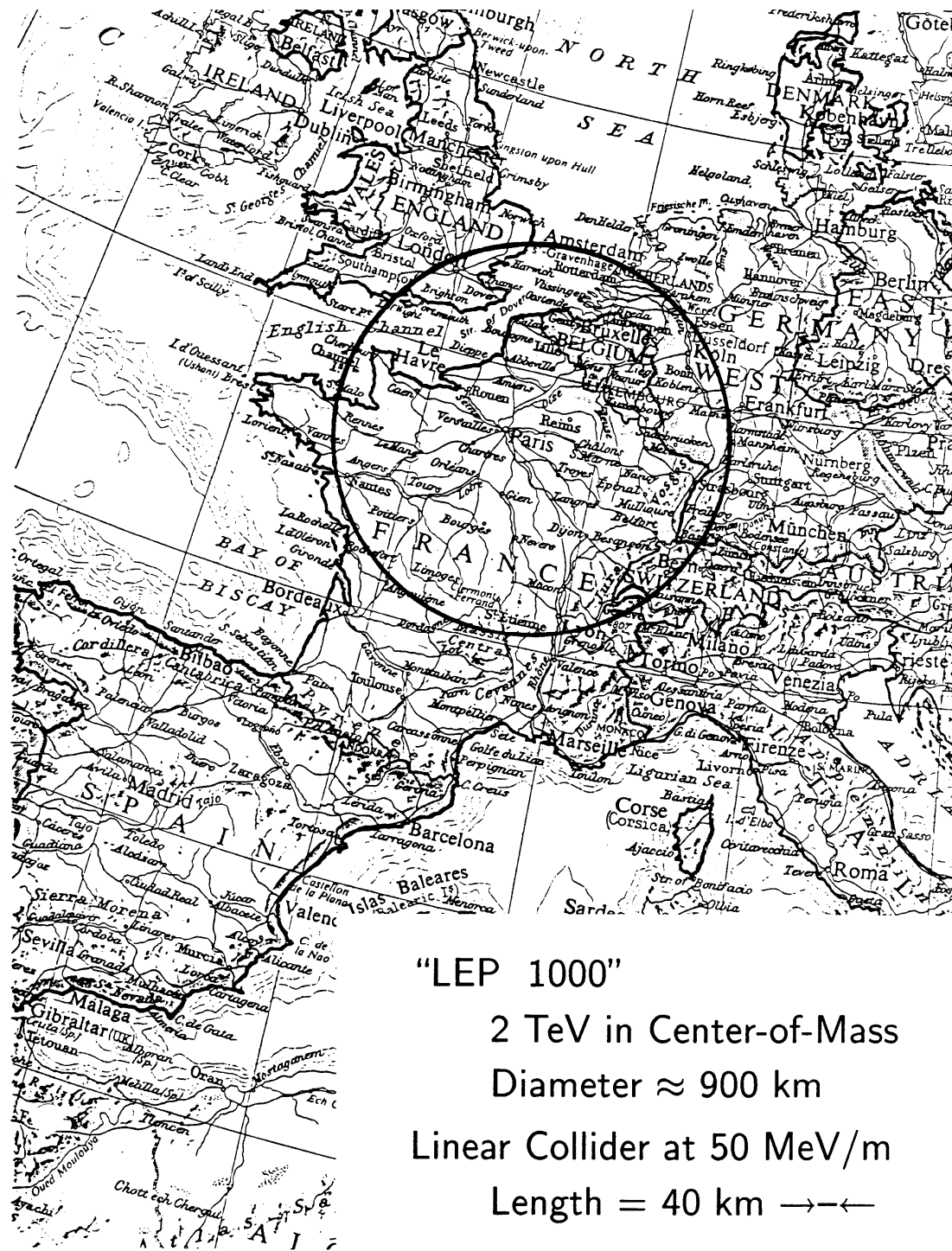
A Brief Historical Chronology of Linear Colliders up to 2006

Presentation by
Gregory Loew, SLAC
March 9-12, 2006



Awakening of the Linear Colliders 1960's – 1970's

- **The 1960's and 1970's witnessed the proliferation and success of the lepton-lepton colliding beam storage rings. Starting with the Stanford-Princeton and the INP $e^- e^-$ machines, numerous $e^+ e^-$ colliders followed: ADA, ACO and VEPP1, ADONE, CEA, SPEAR, DORIS, VEPP2, 3 and 4, PEP-1, PETRA and eventually TRISTAN, BEPC-1 and LEP.**
- **The success of these $e^+ e^-$ colliders also heralded their limits: at some energy exceeding LEP's design, their cost, scaling as E^2 , would become prohibitive, even with superconducting RF.**
- **Between 1971 and 1978, $e^+ e^-$ linear colliders began to be discussed at INP, Novosibirsk by G. Budker, and associates A. Skrinsky, V. Balakin, A. Novokhatski, V. Smirnov (later of BNS Damping), and VLEPP Project was conceived. Budker died in 1977.**



"LEP 1000"
 2 TeV in Center-of-Mass
 Diameter \approx 900 km
 Linear Collider at 50 MeV/m
 Length = 40 km $\rightarrow\leftarrow$



Awakening of the Linear Colliders 1960's – 1970's, cont.

- **U. Amaldi at CERN presented schemes for very high energy e^-e^- and e^+e^- linear colliders (Phys Letters, 29 March 1976).**
- **The first international discussion of linear colliders took place at the ICFA Workshop at Fermilab in October 1978 where Richter, Skrinsky, Tigner, Rees and others wrote seminal paper on LC scaling laws and critical parameters.* The realization that LC costs would scale linearly with energy whereas storage rings costs scale as E^2 put the future of LC's on the map.**
- **In late 1978, B. Richter, realizing a storage ring competing with LEP could not be built on the SLAC campus, came up with the idea of the SLC.**

*** (J.E. Augustin, et al, Proceedings, Possibilities and Limitations of Accelerators and Detectors, Batavia 1979, 87-105.)**



Proceedings of the Workshop on Possibilities and Limitations of Accelerators and Detectors Held at Fermi National Laboratory

October 15-21, 1978

Limitations on Performance of $e^+ e^-$ Storage Rings and Linear Colliding Beam Systems at High Energy

J.-E. Augustin, N. Dikanski, Ya. Derbenev, J. Rees, B. Richter, A. Skrinski, M. Tigner, and H. Wiedemann

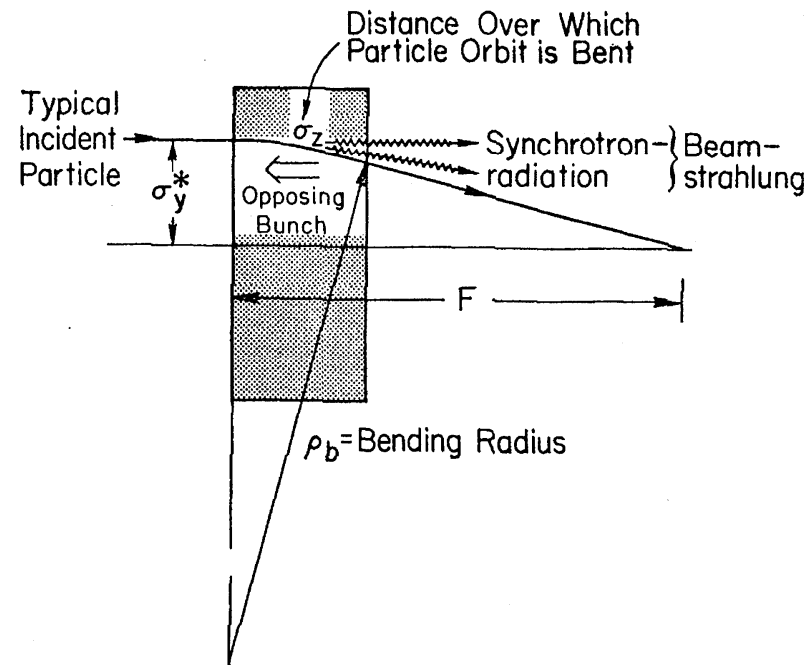


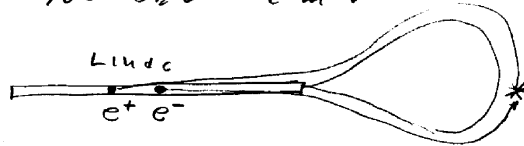
Fig. 1. Typical particle incident on an opposing bunch.



18 DEC 78 Linear Coll Bms

Burt Richter's Lab Notebook 18 Dec. 1978

Can we use PEP as basis of
linear coll bms system to get
 ~ 100 GEV cm?



- 1) $e^+ e^-$ accel during same LINDC pulse.
- 2) Time delay sets where coll occur.
- 3) Bend field in order to allow high energy particles to go around.

Ignore for now source of e^+

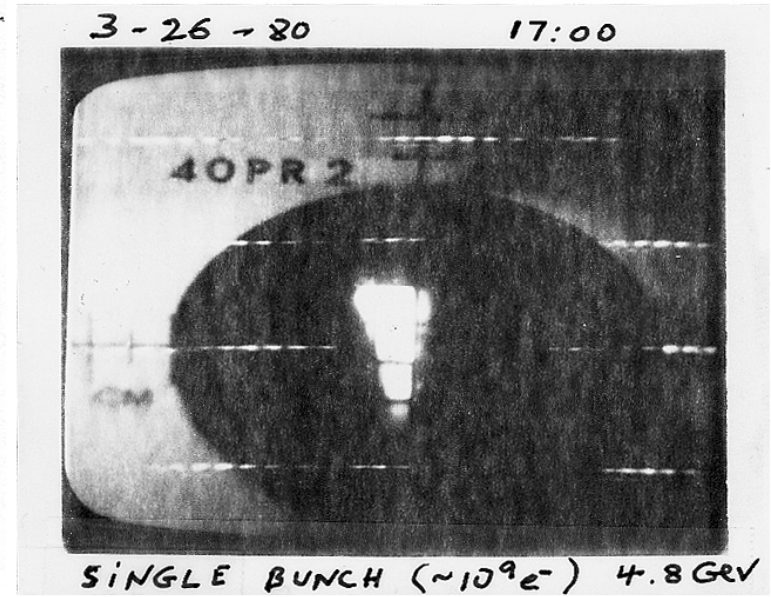
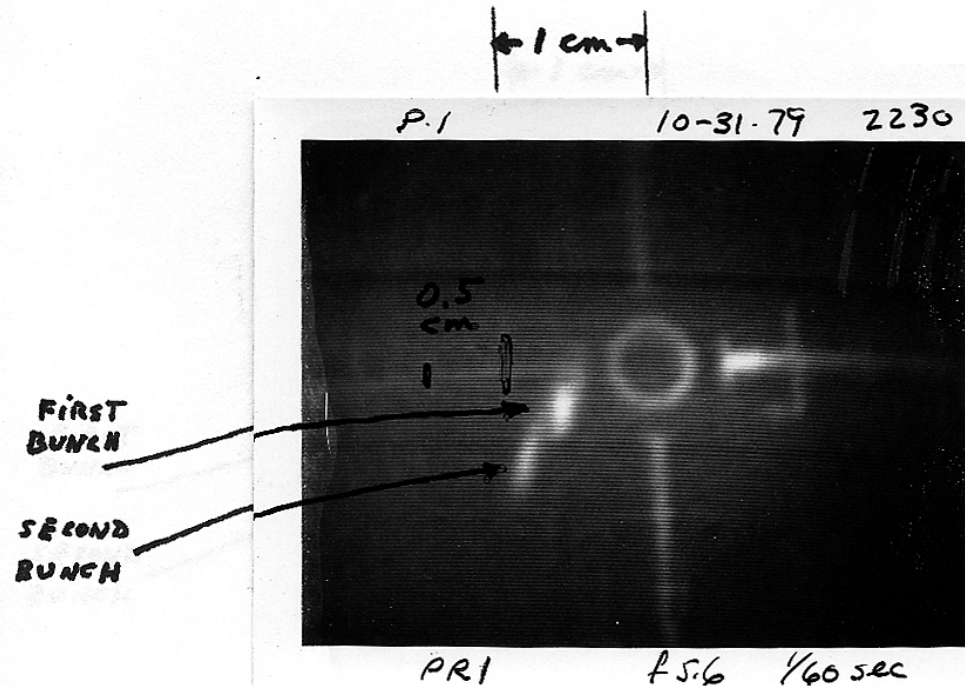
- 1st question - synch loss
- 2nd " energy spread
- 3rd " bms size

Q1. Energy loss $V_0 = 8.85 \times 10^{-5} \frac{E^4 \text{ GEV}}{5 \text{ metres}}$

at 15 GEV

Transp line	B	θ (mrad)	# of mags	$V_0(15)$	
			5		
10.6	66		1	47	.0010
12.5	66		1	40	.0012
12.5	131		7	40	.0163
7.9	83		1	63	.0009
		1.13 radians			.019 GEV

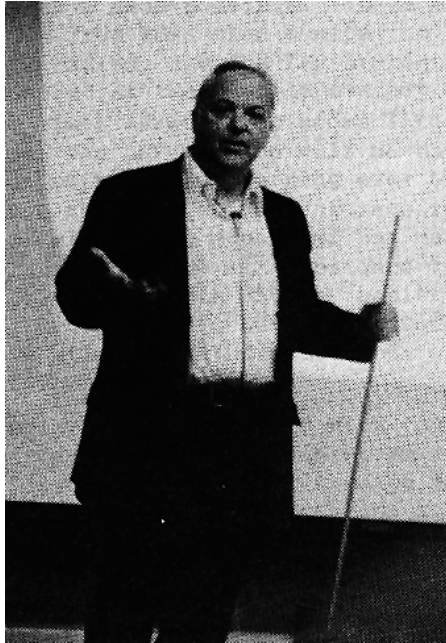
Potential Big Problem with beam lines!



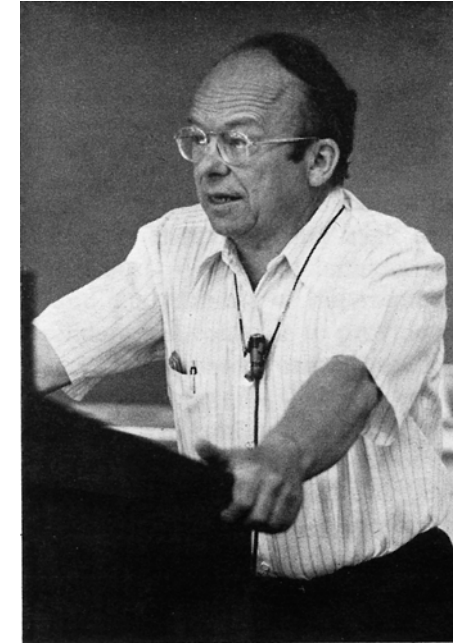
1979-1980 Transverse Wakefield Experiments



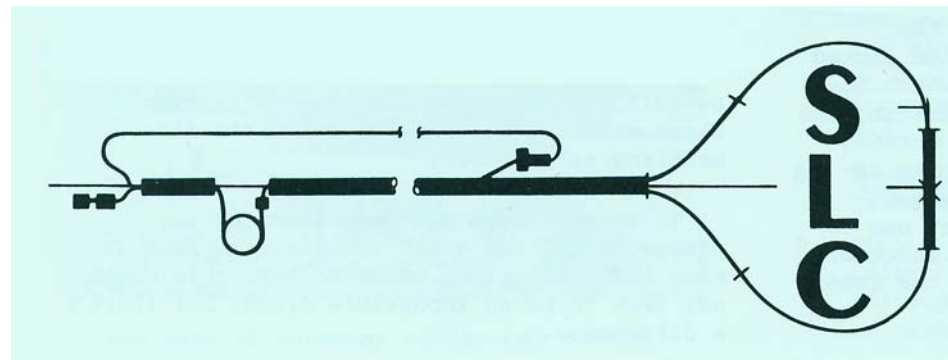
Stanford's Hope for Heavy Boson Stanford Pulls Off a Novel Accelerator

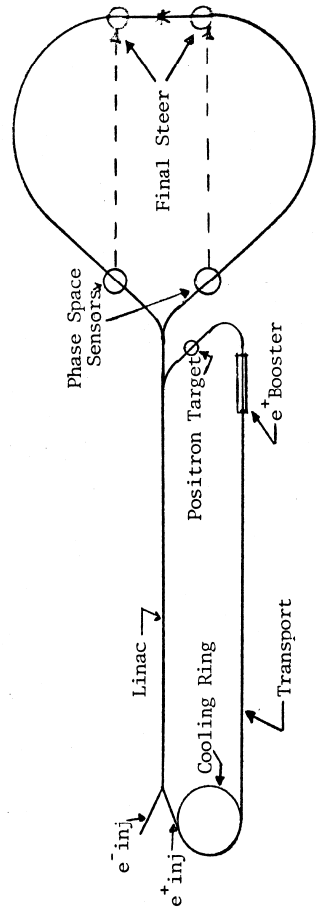


Burton Richter
1981

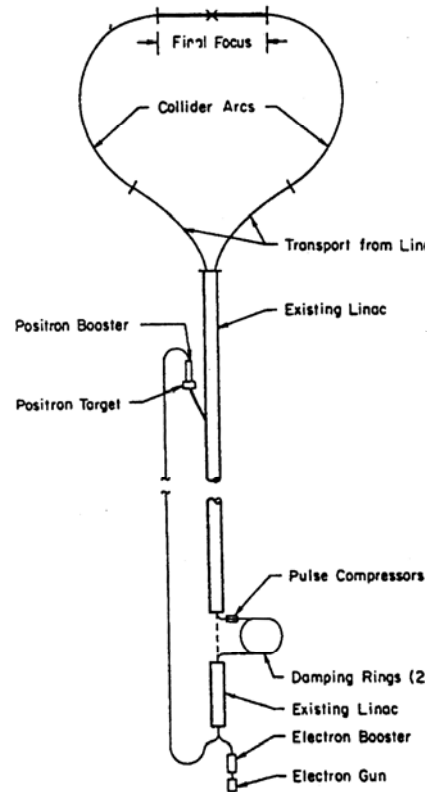


W.K.H. Panofsky
1983

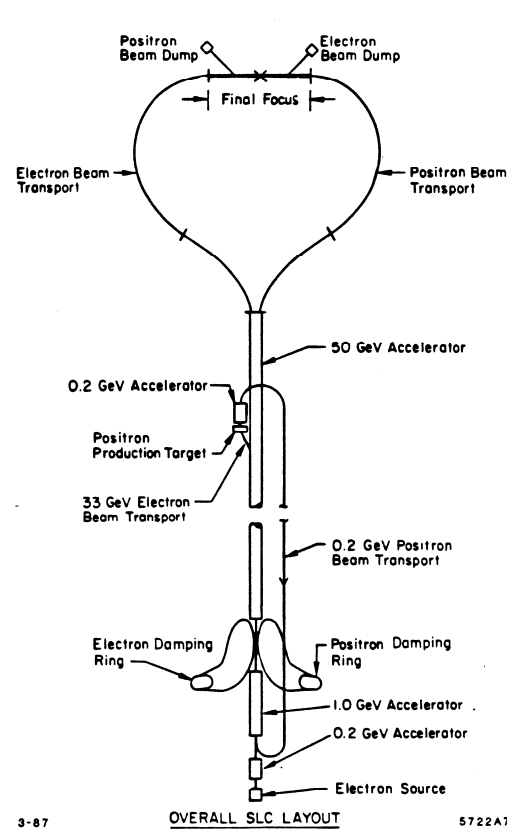




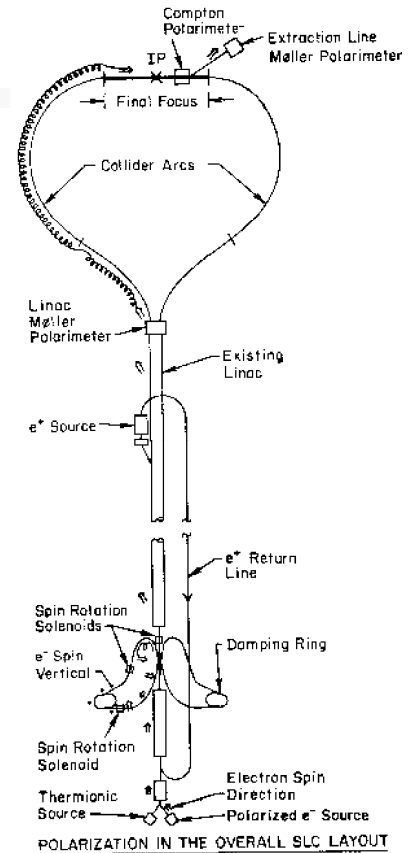
B. Richter
AATF Note 79/3
August 1979



SLC CDR
June 1980



SLC as completed
In 1987 with Mark II
First Z - 4/13/1989



SLC with SLD
and e^- Polarization
1991 - 1998



3/9-12/0

SLAC

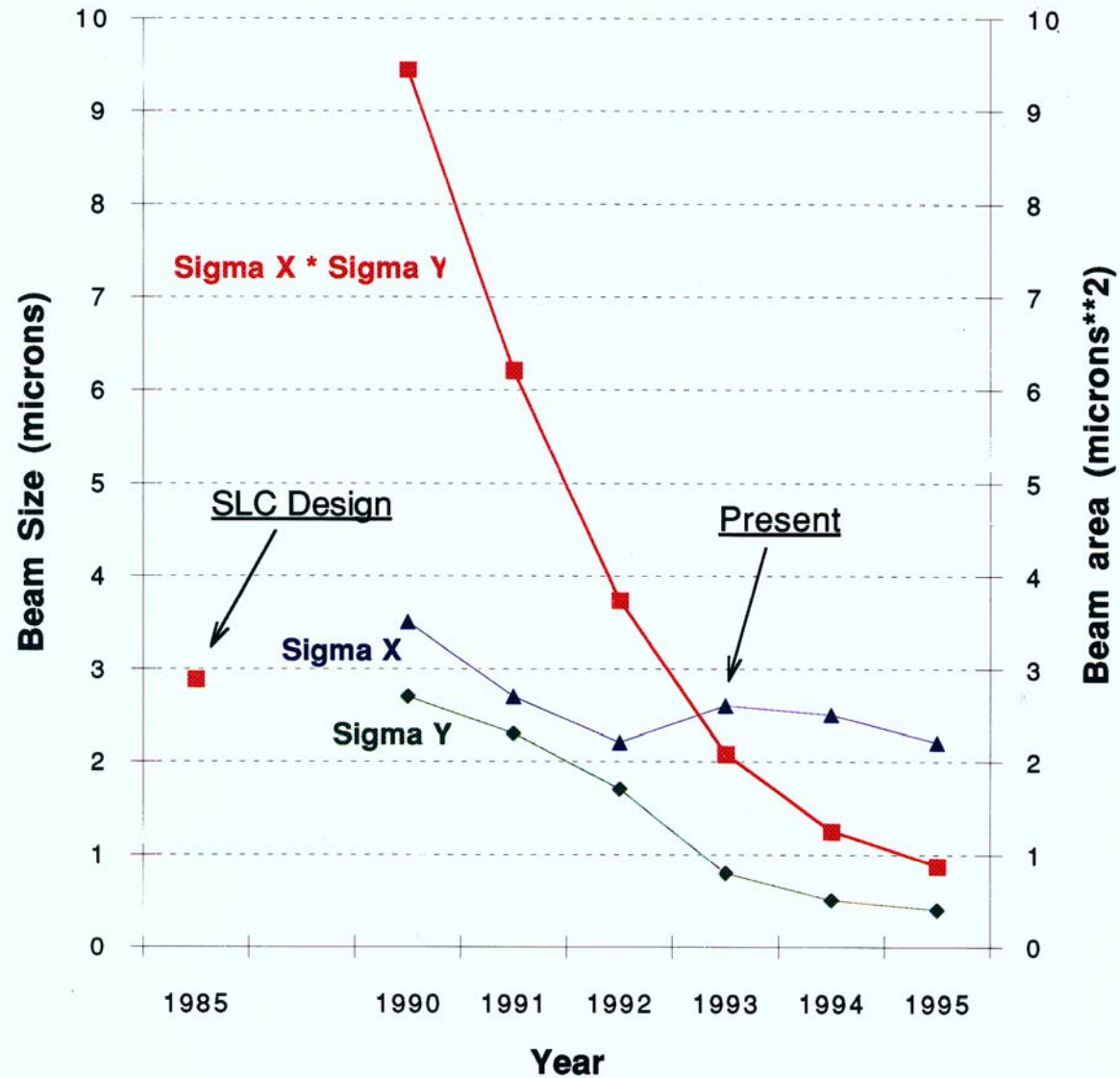


Innovations Brought About by the SLC and FFTB

- **New “5045” Klystrons and SLED II RF Pulse Compression**
- **New Positron Source**
- **Damping Rings and Fast Kickers, Instability Cures**
- **Measurements and Corrections of Wakefields (including ASSET Facility)**
- **Flat Beams**
- **Beam Based Alignment and Dispersion Free Steering (Raubenheimer Ph.D.)**
- **Modeling Effects of Ground Vibrations on Beam Properties, Magnet Movers**
- **Thermo-Mechanical Stability Controls**
- **BPM’s, Wire Scanners and Laser Wires**
- **Smart Feedback and Feedforward Systems**
- **Combined Function Magnet Achromats for Arcs**
- **Innovative Final Focus Systems, including Muon Suppression, Collimators, and SC Final Quadrupoles**
- **Beamstrahlung and Pinch Observations, Beam-Beam Collision Optimization via Deflection Scans**
- **Control of Backgrounds**
- **Pulse-to-Pulse Electron Polarization**
- **Compton Polarimeter and Energy Spectrometer at FF**
- **High Precision Bend and Focusing Magnets**
- **RF BPM’s**
- **Laser-Compton Spot Size (Shintake) Monitor**



IP Collision Area vs Time

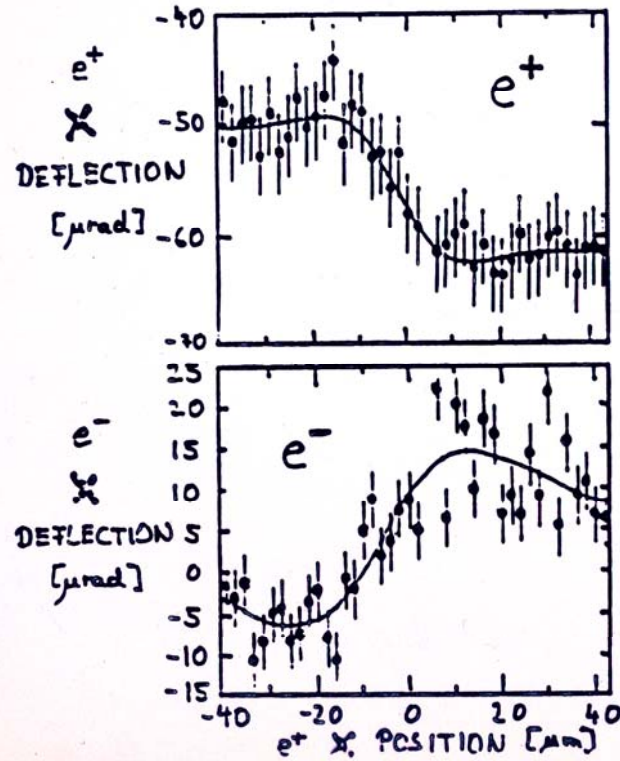




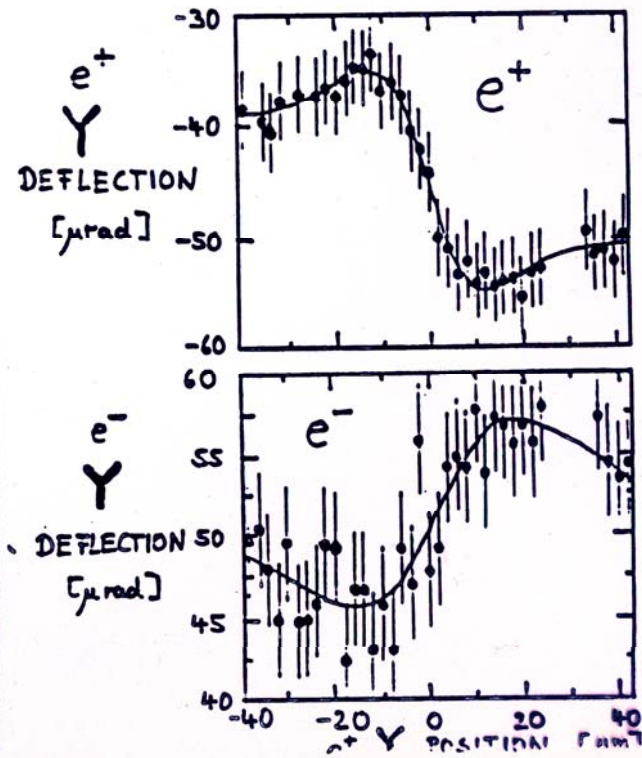
OBSERVATION OF SIMULTANEOUS DEFLECTION OF BOTH BEAMS:

BEAMS INITIALLY WELL CENTERED
(NO DEFLECTION PERPENDICULAR TO SCAN DIRECTION)

e^+ X SCAN



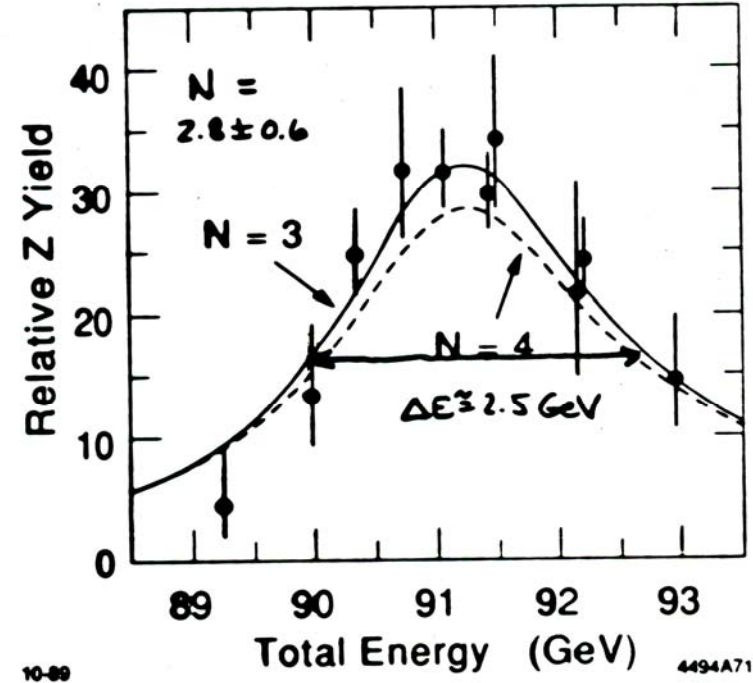
e^+ Y SCAN





Only 3 Neutrinos!

Data from 1989 SLC Run
 April - October 1989
 ~500 events



Lifetime of Z particle:

Heisenberg U.P. $\Delta E \Delta t \approx \frac{h}{2\pi} = 6.6 \times 10^{-25} \text{ GeV}\cdot\text{sec}$

$\therefore \Delta t \approx \frac{6.6}{2.5} \times 10^{-25} \text{ sec}$

$\Delta t \approx 2.6 \times 10^{-25}$



Anxious Workers



3/9-12/06

G. A. Loew, SLAC



The Emperor and Empress With Guides



3/9-12/06

G. A. Loew, SLAC



SLD – in the Early Days

When the Emperor and Empress visited, the people on this picture were not there.



3/9-12

AC



The Empress Leaving



3/9-12/06

G. A. Loew, SLAC



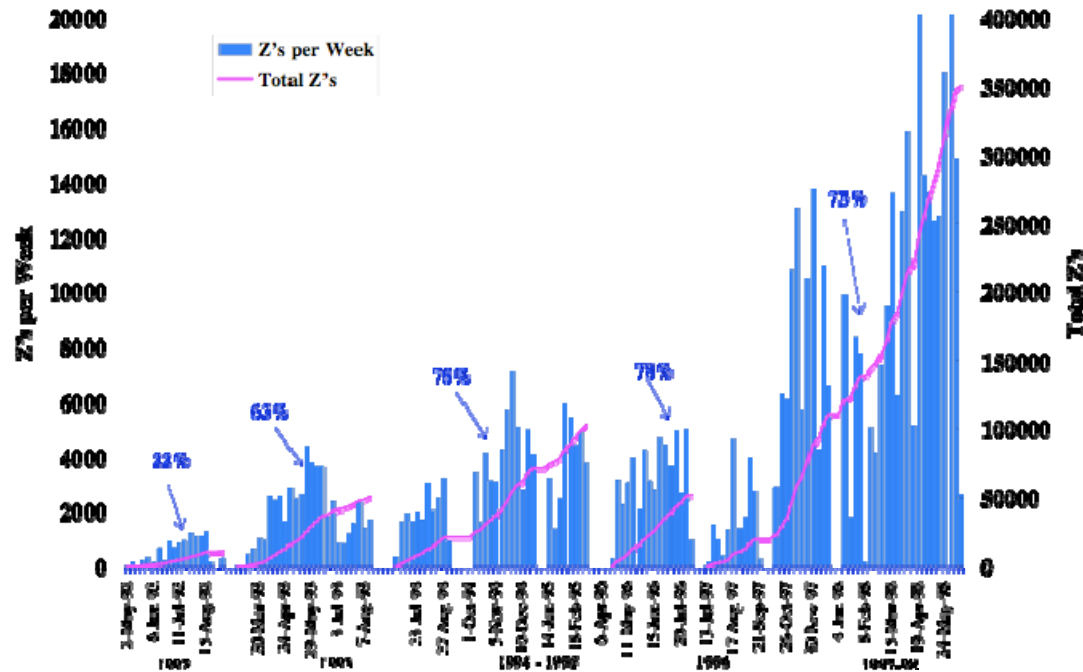
3/9-12/06

G. A. Loew, SLAC



1992/8 SLD Run

1992 - 1998 SLD Polarized Beam Running



- Proposed 1986:
- Luminosity: $6 \times 10^{30} \text{ cm}^{-2}\text{s}^{-1}$
- Z events: $>10^6$
- Polarization: 40-50%
- $\Delta P/P$: 3-5%
- ΔA_{LR} : 0.005

- Achieved 1998:
- Luminosity: $4 \times 10^{30} \text{ cm}^{-2}\text{s}^{-1}$
- Z events: 0.5×10^6
- Polarization: 72%
- $\Delta P/P$: 0.5%
- ΔA_{LR} : 0.002



1980-2000: Toward the Large Linear Colliders

- **Seminal LC papers with parameter sets explore all potential technologies including conventional RF , lasertron driver, SC RF, two-beam, wakefield driver, FEL driver, switched power radial driver and others**
- **Various Interlab Collaborations with MOU's are formed (KEK-SLAC, TESLA, SBLC, VLEPP, CLIC, etc.)**
- **In 1987, Burt Richter proposes that a true international collaboration on future LC R&D be formed**
- **In response, starting in 1988, regular LC workshops begin**
- **In 1994 Dave Burke prompts Interlaboratory LC Council to create ILC-TRC which produces first TRC Report in December 1995**



1988 KEK/SLAC LC Workshop

3/9-12/06

G. A. Loew, SLAC

US/Japan Collaboration after Global Warming





International Linear Collider Workshops

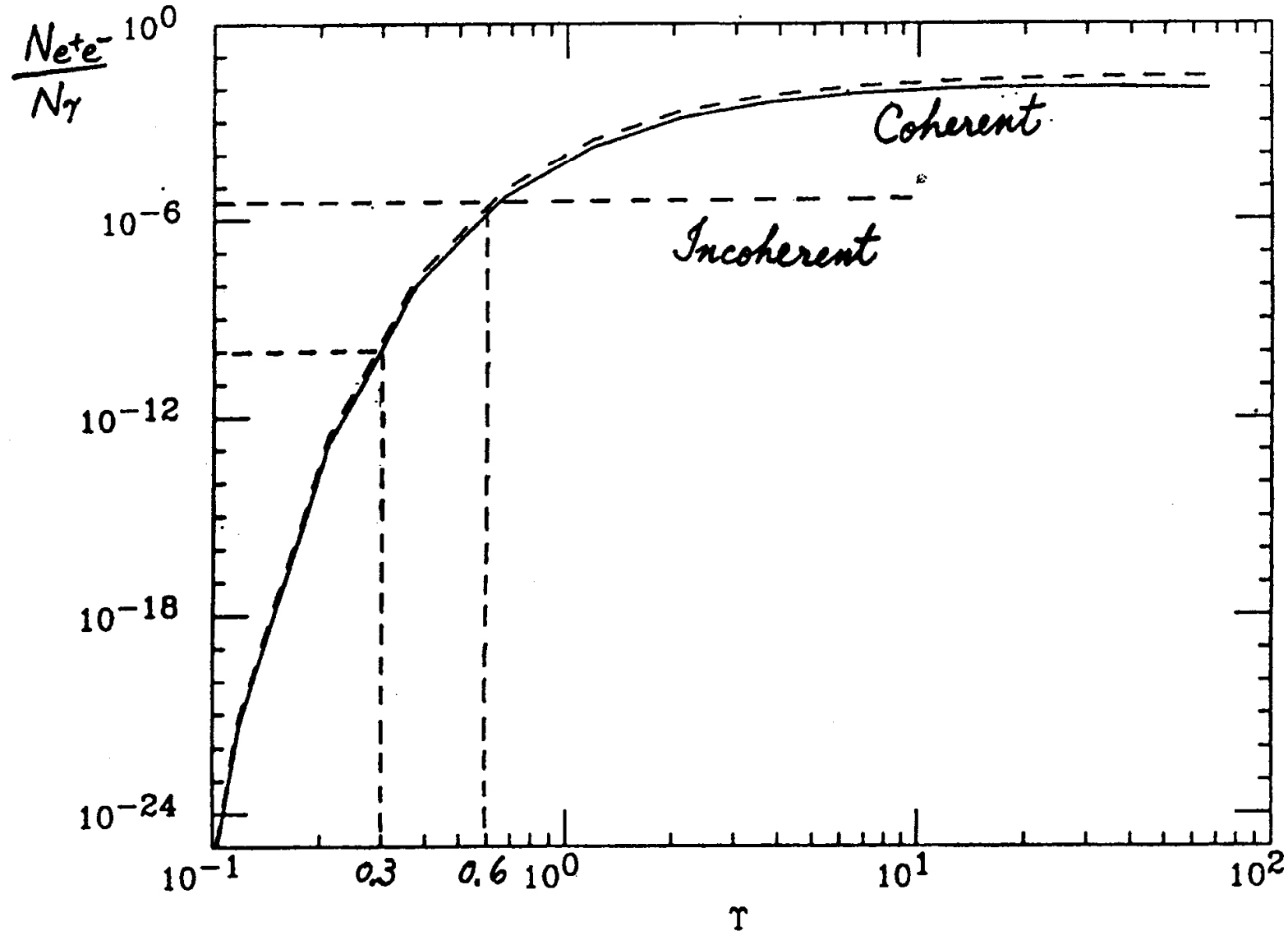
Accelerator Physics

Year	Workshop	Location
1988	LC88	SLAC
1990	LC90	KEK
1991	LC91	Protvino
1992	LC92	Garmisch
1993	LC93	SLAC
1995	LC95	KEK
1997	LC97	BINP, Zvenigorod
1999	LC99	INFN, Frascati
2002	LC02	SLAC
2004	1 st ILC Workshop	KEK
2005	2 nd ILC Workshop	Snowmass

Particle Physics

Year	Workshop	Location
1991	LCWS91	Saariselkä, Finland
1993	LCWS93	Waikoloa, HI
1995	LCWS95	Morioka-Appi, Japan
1999	LCWS99	Sitges, Barcelona, Spain
2000	LCWS00	Fermilab Batavia, IL USA
2002	LCWS02	Jeju, Korea
2004	LCWS04	Paris, France
2005	LCWS05	Stanford, USA
2006	LCWS06	Bangalore, India

PROBABILITY OF BEAMSTRAHLUNG PAIR CREATION



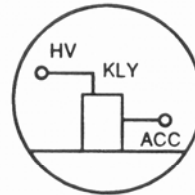
The Big Scare of LC88 at SLAC (Chen – Telnov – Yokoya)



Table 6
Tunnel Models and Costs
 LC 92 (GARMISCH)

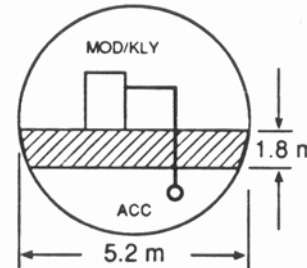
LC92 (Garmisch)

VLEPP-TYPE
 (Single Tunnel)



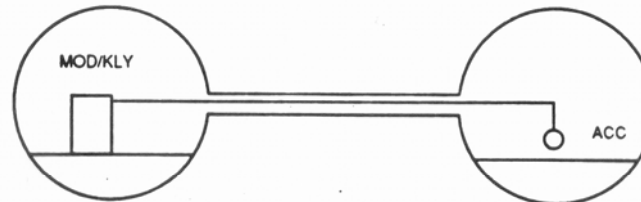
~ 6 k\$/m in West
 (much cheaper in Russia)

DESY-TYPE
 (Like Hera Tunnel)



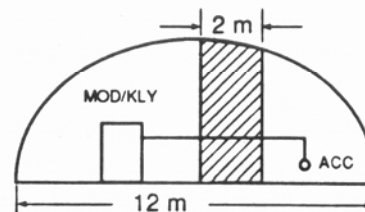
~ 8 k\$/m

SLAC-TYPE
 (Two Connected
 Tunnels)



~ 14 k\$/m

KEK-TYPE

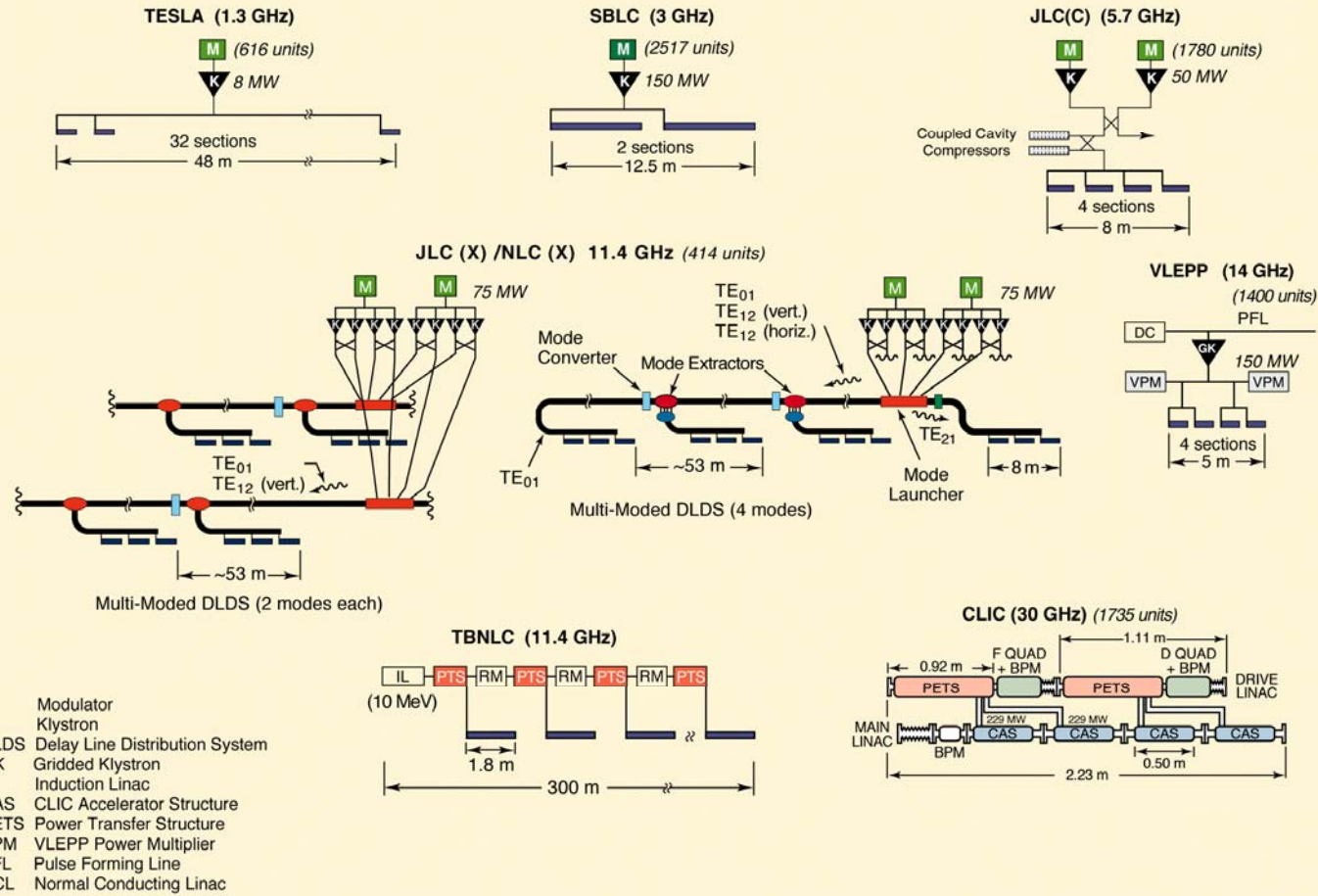


~ 20 k\$/m



ILC-TRC 1995

Main Linac Power Units for 500 GeV c.m. Energy (not to scale)



10-99
8029A1

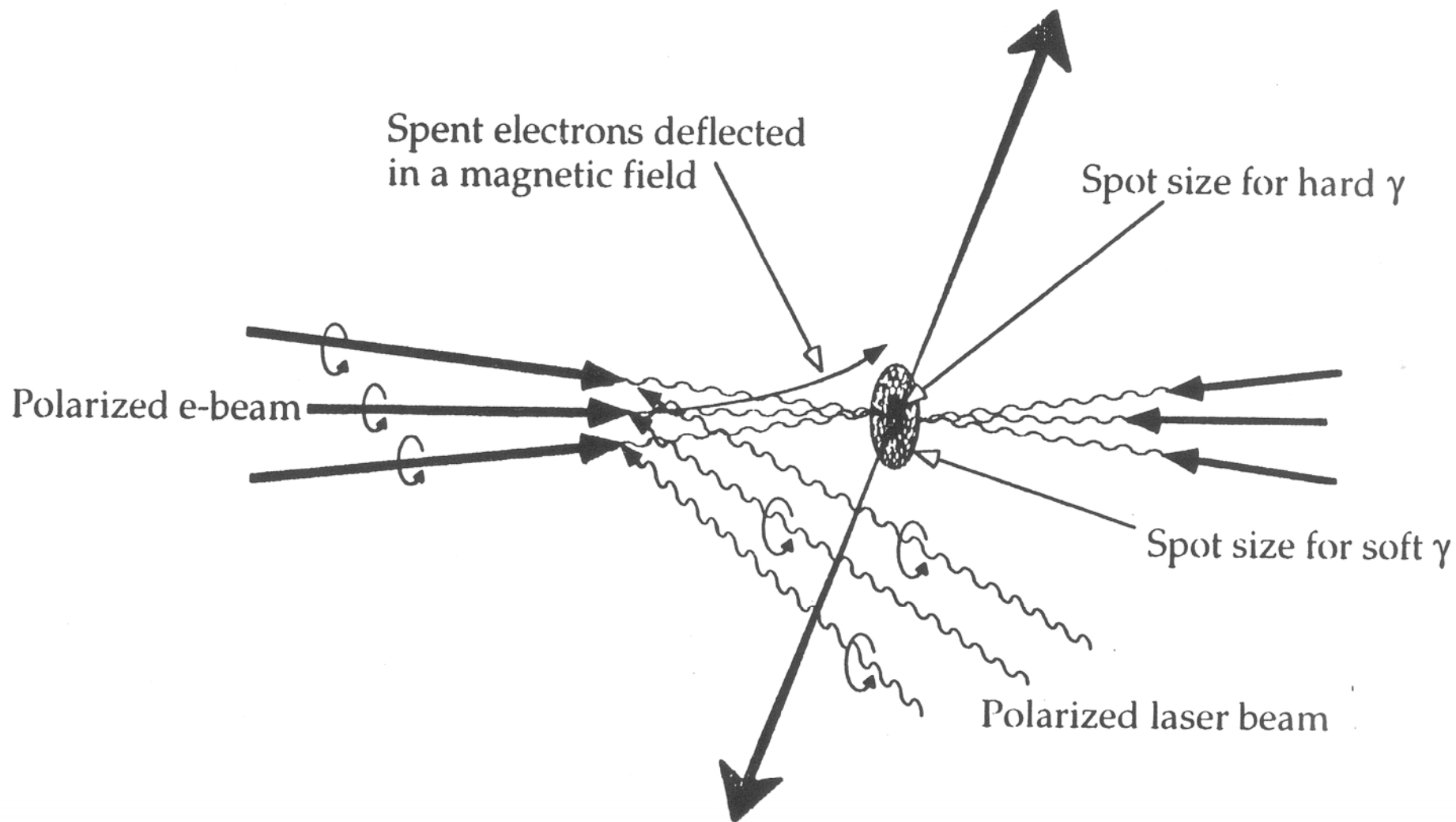


Fig.3.2.1 General schematic of a $\gamma\gamma$ collider interaction point.

Gamma-Gamma



Linear Collider Test Facilities

FACILITY	LOCATION	GOAL	OPERATIONS STARTED
FFTB	SLAC	Final Focus Interaction Region	1993
ASTA (rf) ASSET (wakes) NLCTA (linac)	SLAC	X-Band Tests	1995
ATF	KEK	Injector Damping Ring	1995 1996
SBTF	DESY	S-Band Linac	1996
CTF	CERN	2-Beam Linac	1996
TTF	DESY	SC Linac	1996
VLEPP	BINP	Various Prototypes	1966



FFTB

FFTB Collaboration

BNP (Novosibirsk/Protvino)

DESY

Fermilab

IBM

Kawasaki

KEK

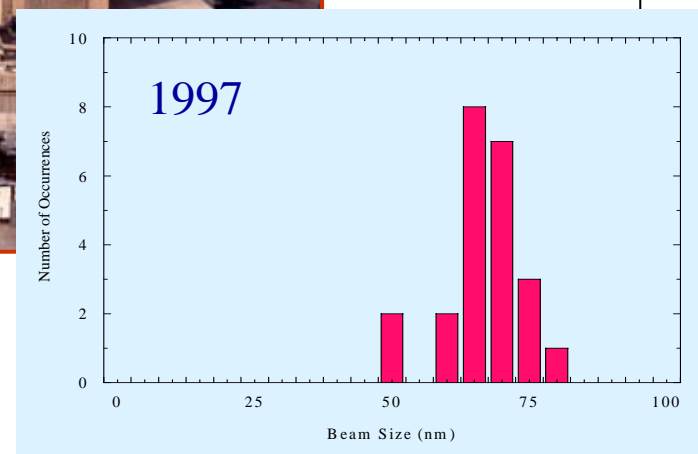
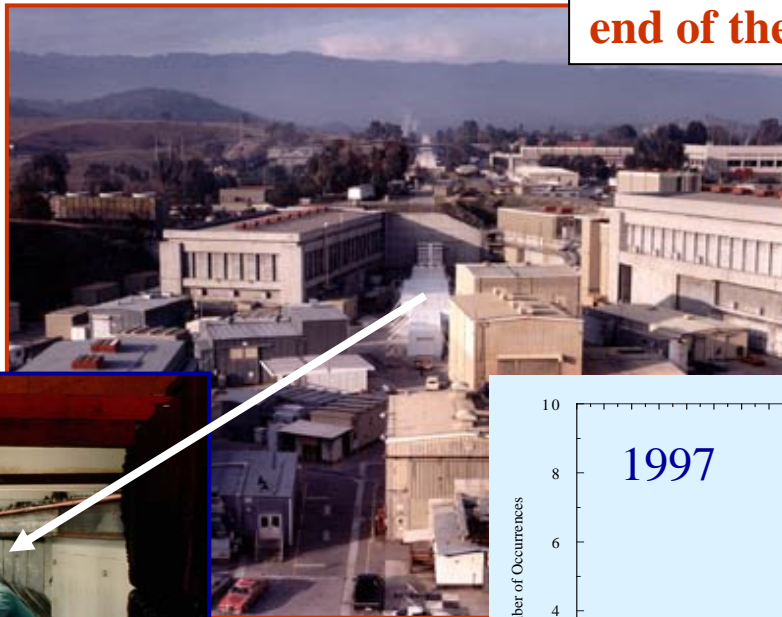
LAL (Orsay)

MPI(Munich)

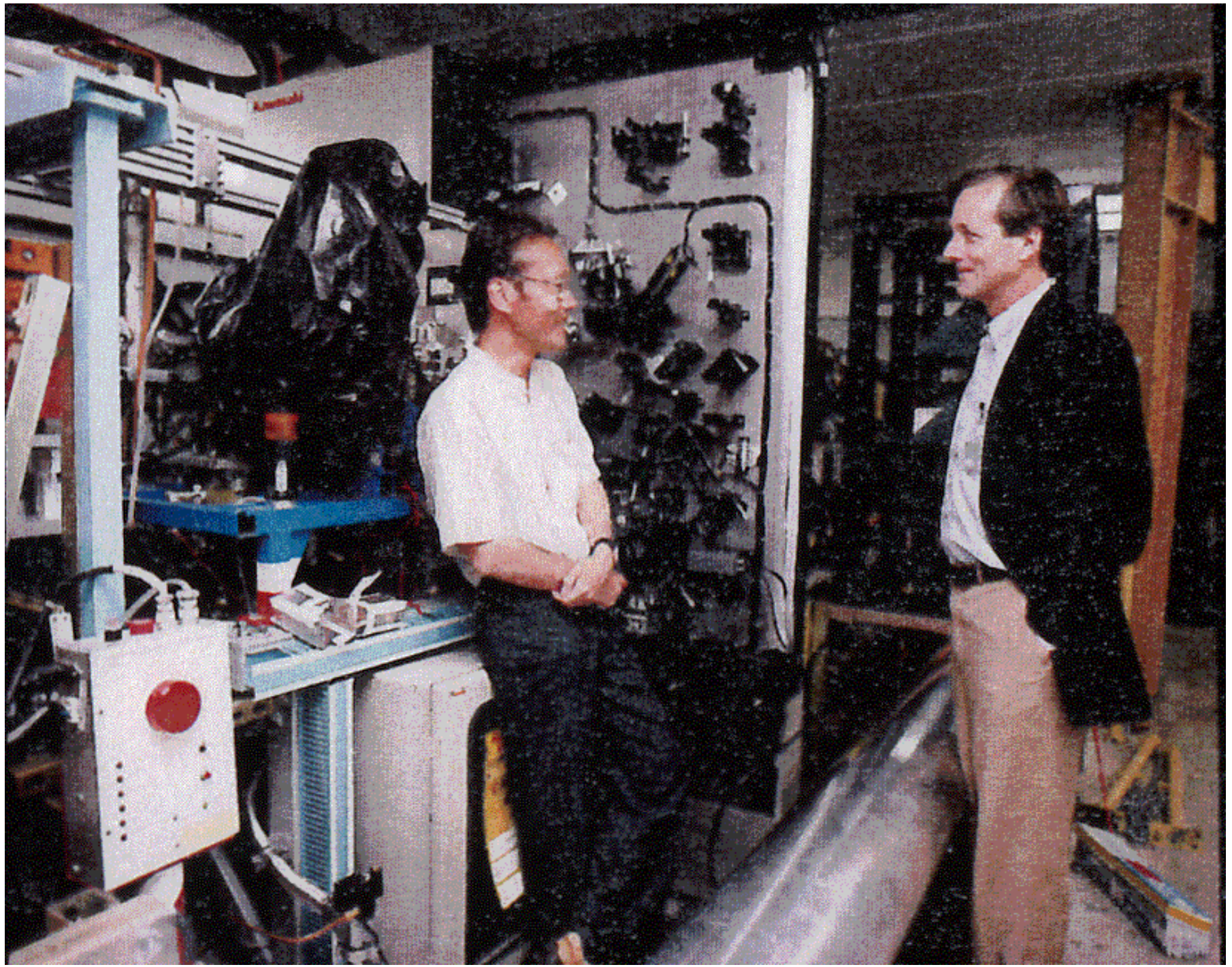
Rochester

SLAC

FFTB beamline at the end of the SLAC linac.



Vertical beam size of 60-70 nm ... demagnification needed for any linear collider.

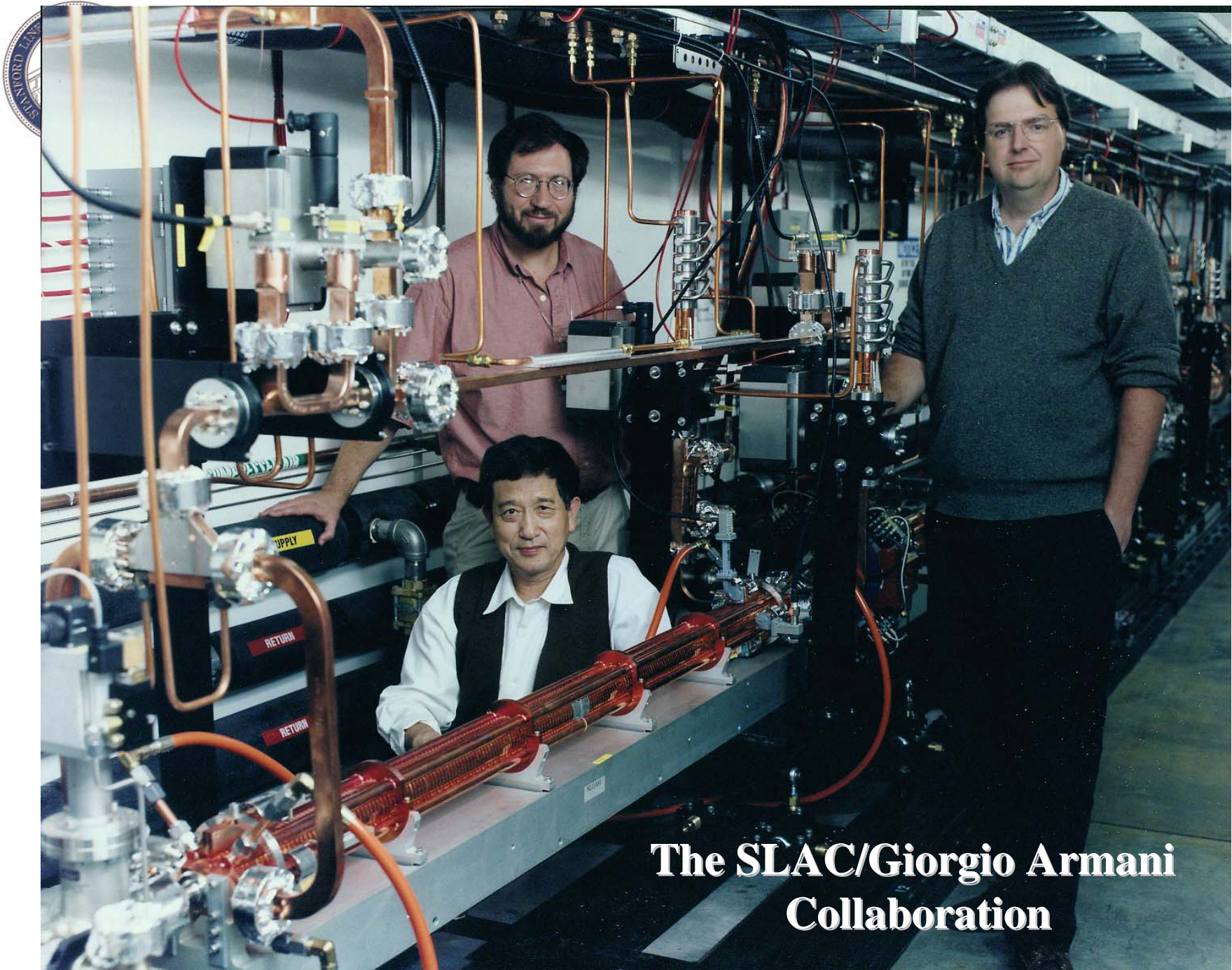




3/9-12/06

Zvenigorod (LC97)

G. A. Loew, SLAC



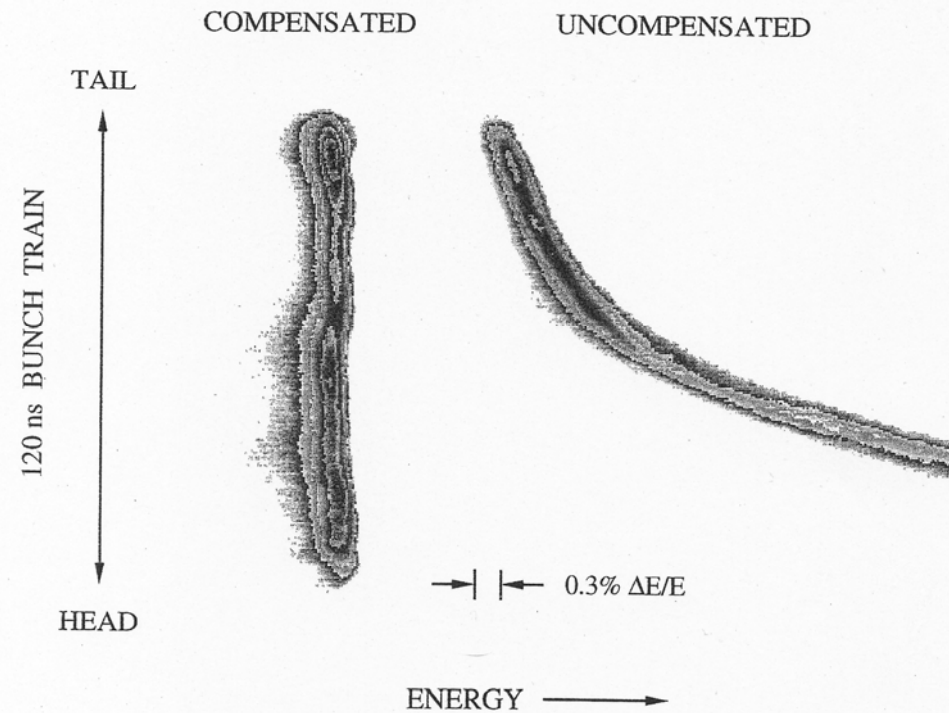
**The SLAC/Giorgio Armani
Collaboration**



BEAM LOADING COMPENSATION

Method: Ramp RF Amplitude During Fill

Verification: Observe ΔE Variation Along Bunch Train



RF Station	Unloaded Gradient (MeV/m)	% Loading
0	47	14
1	44	17
2	37	17



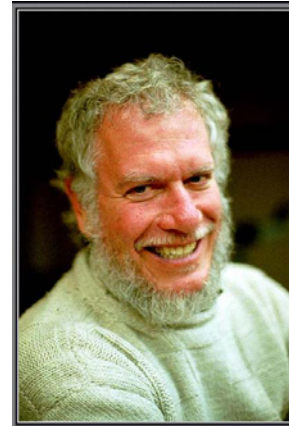
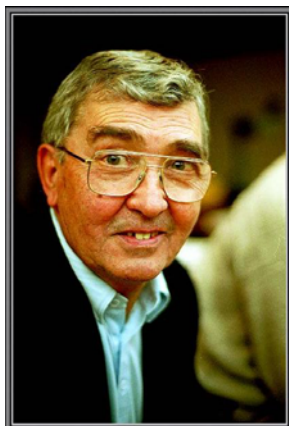
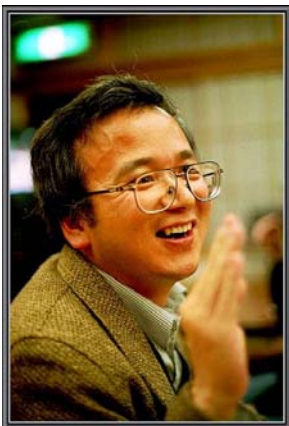
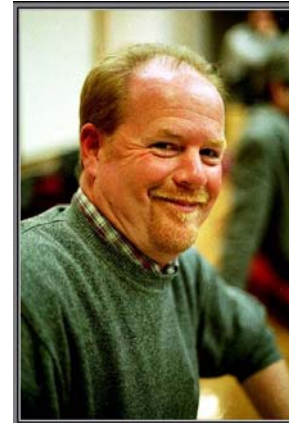
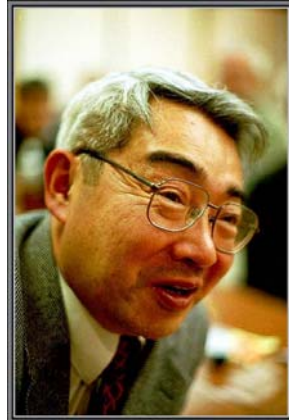
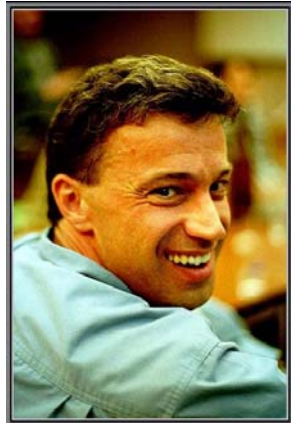
2001-2006: Globalization of the ILC

- **Feb. 2001** ICFA requests **Second ILC-TRC Report**
- **Mar. 2001** **TESLA Design Report is presented in Hamburg**
- **June 2001** **NLC Report is submitted to Snowmass 01**
- **Feb. 2001** **Second ILC-TRC Report is published**
- **May 27, 2003** **GLC Project-Report is issued by ACFA**
- **Jan.-Aug. 2004** **ITRP is formed in late 2003 under Jonathan Dorfan's ICFA chairmanship and Maury Tigner's ILCSC chairmanship. The 12-member ITRP under Barry Barish meets six times**
- **Aug. 20, 2004** **ICFA in Beijing receives and accepts the ITRP's final recommendations that SC technology be selected for the ILC linacs**
- **Mar. 2006** **Here we are!**



7th International ATF Collaboration Meeting

Nikko, March 31 – April 2, 2001



G. A. Loew, SLAC

TABLE 1
Second ILC-TRC Overall Organization

ILC-TRC 2003

Chair	Gregory Loew
Steering Committee	Reinhard Brinkmann Kaoru Yokoya Tor Raubenheimer Gilbert Guignard
<i>Working Groups</i>	
Technology, RF Power, and Energy Performance Assessments	Daniel Boussard
Luminosity Performance Assessments	Gerry Dugan
Reliability, Availability and Operability	Nan Phinney Ralph Pasquinelli

TABLE 2: Summary of Machine Parameters

	TESLA		JLC-C		JLC-X/NLC ^a		CLIC	
Center of mass energy [GeV]	500	800	500	1000	500	1000	500	3000
RF frequency of main linac [GHz]	1.3		5.7	5.7/11.4 ^b	11.4		30	
Design luminosity [10^{33} cm ⁻² s ⁻¹]	34.0	58.0	14.1	25.0	25.0 (20.0)	25.0 (30.0)	21.0	80.0
Linac repetition rate [Hz]	5	4		100	150 (120)	100 (120)	200	100
Number of particles/bunch at IP [10^{10}]	2	1.4		0.75	0.75		0.4	
$\gamma\epsilon_x^* / \gamma\epsilon_y^*$ emit. at IP [m-rad $\times 10^{-6}$]	10 / 0.03	8 / 0.015		3.6 / 0.04	3.6 / 0.04		2.0 / 0.01	0.68 / 0.01
β_x^* / β_y^* at IP [mm]	15 / 0.40	15 / 0.40	8 / 0.20	13 / 0.11	8 / 0.11	13 / 0.11	10 / 0.05	16 / 0.07
σ_x^* / σ_y^* at IP before pinch ^c [nm]	554 / 5.0	392 / 2.8	243 / 4.0	219 / 2.1	243 / 3.0	219 / 2.1	202 / 1.2	60 / 0.7
σ_z^* at IP [μ m]	300		200	110	110		35	
Number of bunches/pulse	2820	4886		192	192		154	
Bunch separation [nsec]	337	176		1.4	1.4		0.67	
Bunch train length [μ sec]	950	860		0.267	0.267		0.102	
Beam power/beam [MW]	11.3	17.5	5.8	11.5	8.7 (6.9)	11.5 (13.8)	4.9	14.8
Unloaded/loaded gradient ^d [MV/m]	23.8 / 23.8 ^e	35 / 35	41.8/31.5	41.8/31.5 / 70/55	65 / 50		172 / 150	
Total number of klystrons	572	1212	4276	3392/4640	4064	8256	448	
Number of sections	20592	21816	8552	6784/13920	12192	24768	7272	44000
Total two-linac length [km]	30	30	17.1	29.2	13.8	27.6	5.0	28.0
Total beam delivery length [km]	3			3.7	3.7		5.2	
Proposed site length [km]	33			33	32		10.2	33.2
Total site AC power ^f [MW]	140	200	233	300	243 (195)	292 (350)	175	410
Tunnel configuration ^g	Single			Double	Double		Single	



ILC-TRC Methodology and Recommendations

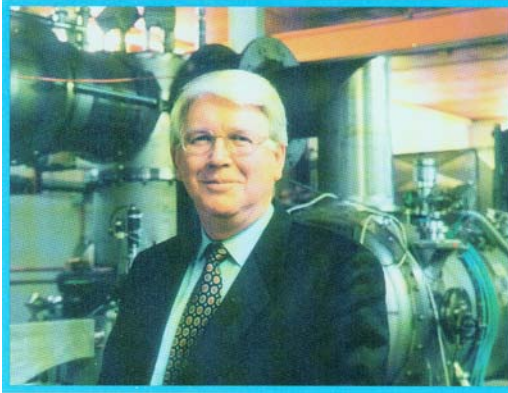
The TRC examined about 120 outstanding R&D issues relevant to the four machines under review and ranked its relevant concerns according to the following criteria:

- **Ranking 1:** R&D needed for feasibility demonstration of the machine
- **Ranking 2:** R&D needed to finalize design choices and ensure reliability of the machine
- **Ranking 3:** R&D needed before starting production of systems and components
- **Ranking 4:** R&D desirable for technical or cost optimization

Some of these R&D issues are still with us today.

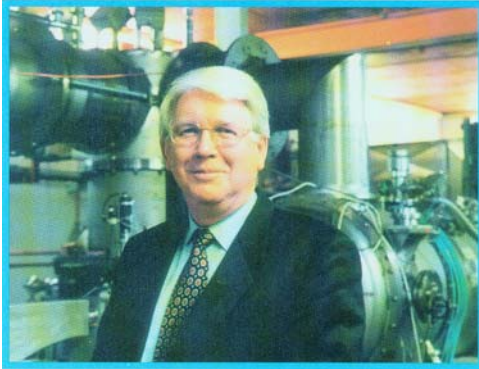


*International Technology Recommendation Panel Meeting
August 11 ~ 13, 2004. Republic of Korea*



Bjorn Wiik's Final Words at LCWS 91 (Saariselkä)

- **It is clear that a 500-GeV, high luminosity e^+e^- collider has a unique physics programme and can be justified even if it starts operation several years after the turn on of the large hadron colliders. This justification is based on present knowledge and does not need input from the hadron colliders.**
- **The complexity and the cost of this collider makes it unlikely that more than one such facility will be constructed. An interregional collaboration will not only allow us to pool technical and financial resources, but it may also serve as a model for other large scientific or technical enterprises.**



Bjorn Wiik's Final Words at LCWS 91 (Saariselkä), cont.

- **Within the high energy community we must discuss how such a linear collider facility could be organized. Should it only make use of the facilities of an existing laboratory but be independently organized, or should it be a new laboratory? At some stage these discussions must clearly involve the funding agencies.**
- **The final and most difficult question is one of site. This is clearly a political and financial question ...**
- **To conclude: the collider project is not only based on a new technology granting us a unique physics programme, but it may also lead to a new kind of interregional collaboration. This in itself is both a challenge and a goal.**