CERN - STFC - US-LARP Crab Cavity Collaboration Meeting | 11 October 2016

#### **REPORT**

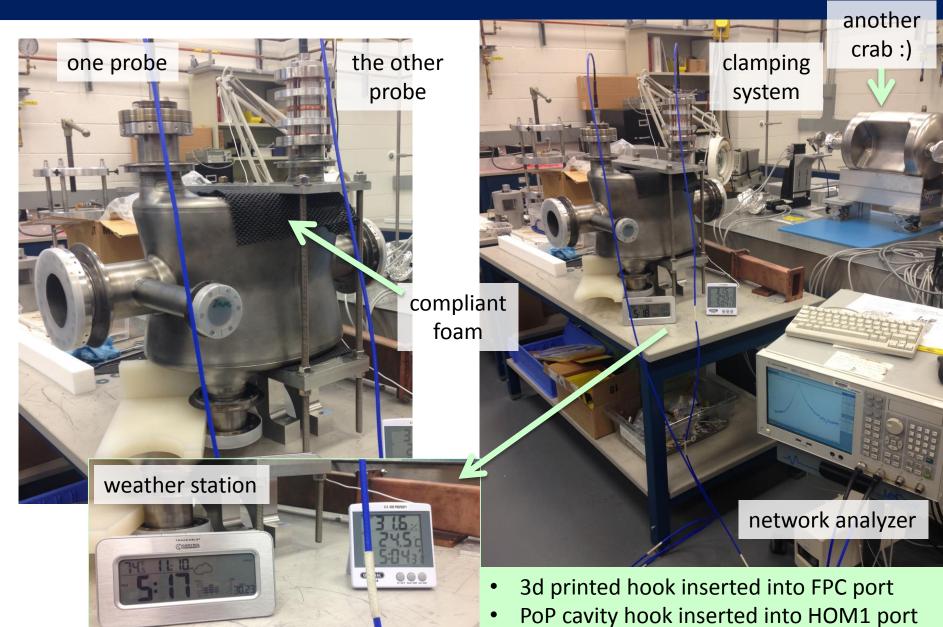
# Frequency of clamped NWV-DQW-001 at Jefferson lab

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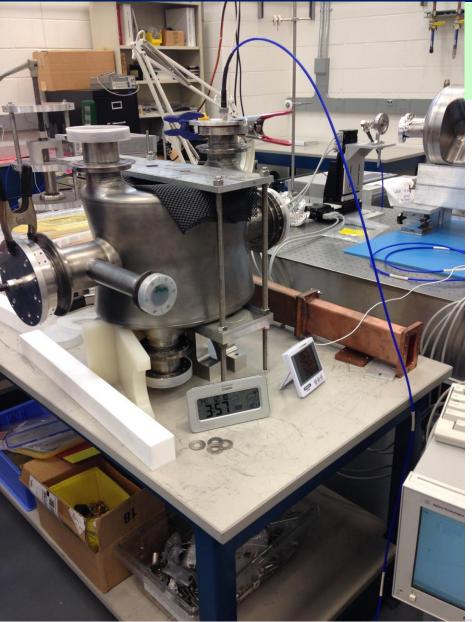
#### Tasks completed for NWV-DQW-001at Jlab - update

- Visual inspection of parts after reception at Jlab from Niowave → OK
  (after thinning and final trimming)
- Inspection by certified weld inspector
  - pickup tube weld → non compliant (structural)
  - NbTi / Nb weld of prep rings → non compliant (may lead to leaks)
  - small ports should transition from butt weld to fillet weld → non compliant with Manufacturing Drawing
- Polishing corner left by thinning operation
- Added marks of locations where thickness should be measured before/after any BCP
- Frequency check with various couplers
- Reviewed BCP procedure

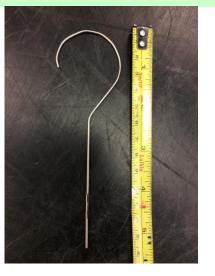
#### Frequency measurement at Jefferson lab – coupler setup I



#### Frequency measurement at Jefferson lab – coupler setup II



- 3d printed hook inserted into FPC port (tried other couplers too)
- antenna inserted into beam pipe









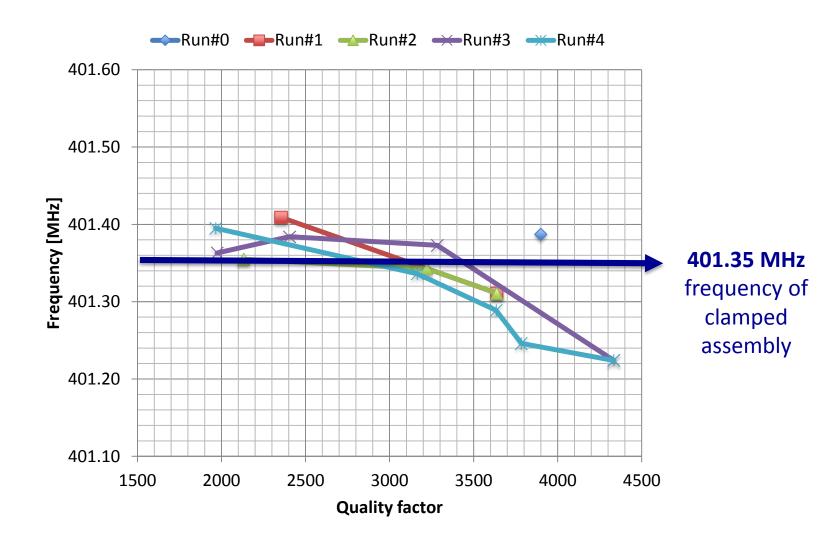
# Good edge matching – bottom to center subassemblies



# Good edge matching –top to center subassemblies



### Frequency measurements



# S<sub>21</sub> signal

