

# Design and Development of an Event-driven SOI Pixel Detector for X-ray Astronomy



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## SOIPIX for X-ray Astronomy

We have been developing monolithic active pixel detectors based on the SOIPIX for future X-ray astronomical satellite missions (e.g. FORCE). The performance is required ...

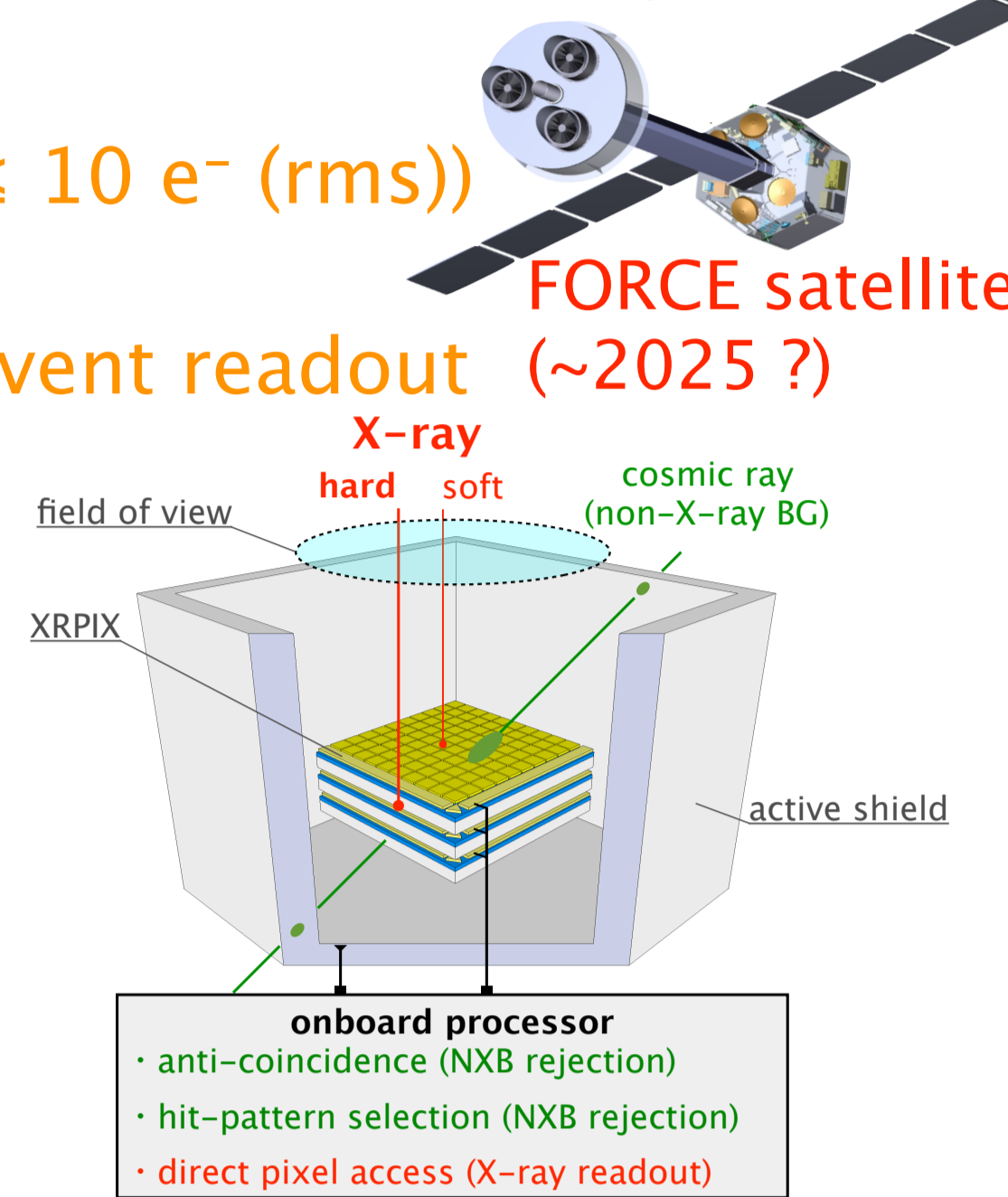
- FWHM  $\leq 140$  eV @ 6 keV (Readout Noise  $\leq 10$  e<sup>-</sup> (rms))
- Spatial resolution :  $\leq 100$   $\mu$ m pitch pixel
- Coincidence time resolution :  $\sim 10$   $\mu$ s per event readout ( $\sim 2025$  ?)
- Wide energy range : 0.5 - 40 keV

-> We have been developing "XRPIX device."

### Event-driven Readout mode

We realize the spectroscopic system on the right figure.

(anti-coincidence method between hit signals and external active shield detectors)



## Our Works with XRPIX

We have designed 8 devices and shown some basic performances.

- X-ray response of XRPIX (SOIPIX) -> XRPIX1/1b [1], [2]
- Dependency on pixel size and structure -> XRPIX2 [3]
- Event-driven readout mode -> XRPIX1b [4], XRPIX2b [5]
- Improvement of Spectroscopic Performance -> XRPIX3b [6]
- Large-area Device -> XRPIX5 (H. Hayashi's poster presentation)

The basic function of XRPIX has been already realized.

Recently, we showed that increasing the conversion gain of the sense-node is effective for improving the spectroscopic performance [6].

**→** We applied a new approach to the XRPIX device.

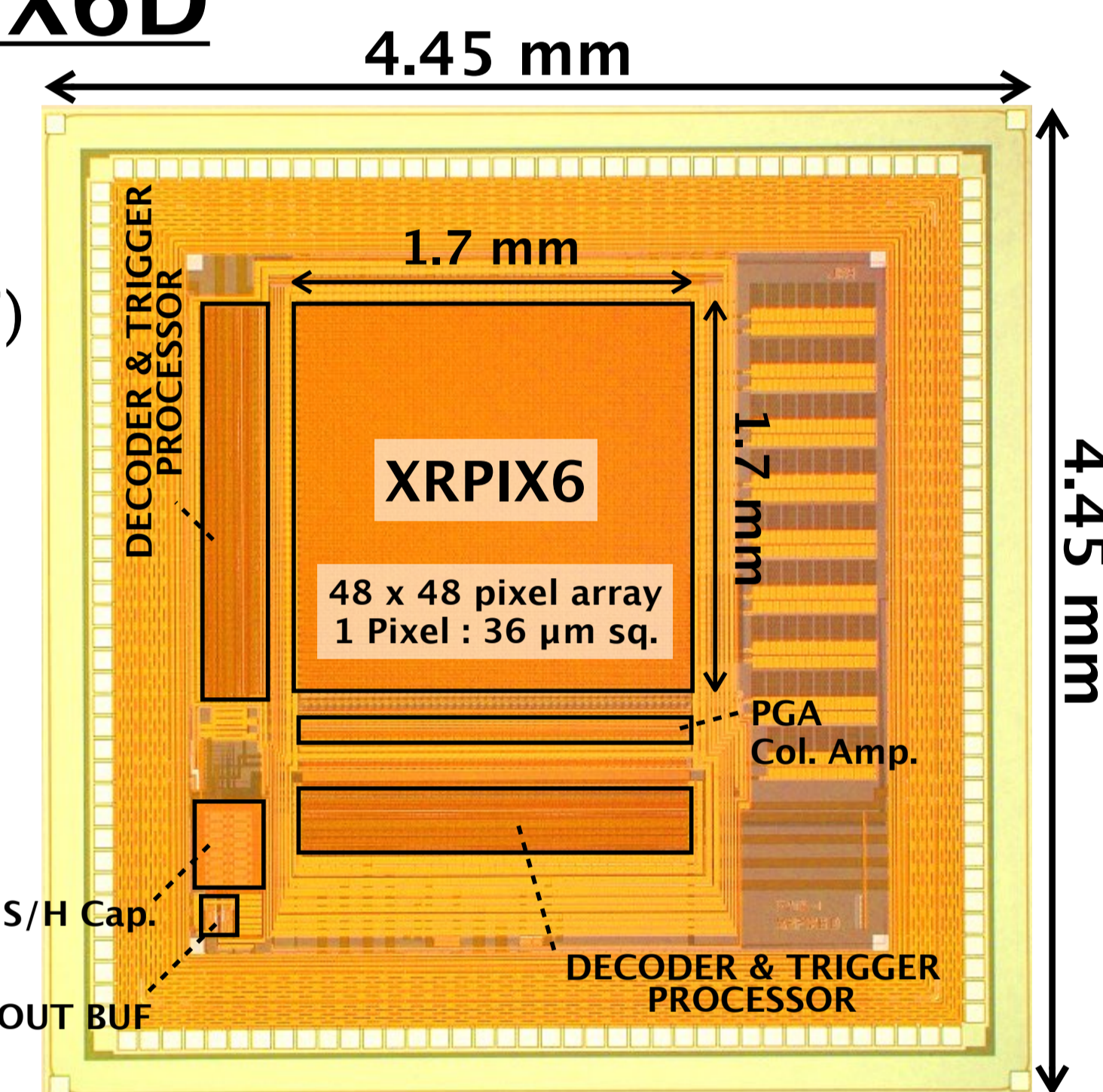
## Our New Device -> "XRPIX6D"

## Design Specification of XRPIX6D

XRPIX6D is the new prototype for improving spectroscopic performance by introducing Double-SOI structure. (Fabricated Jan., 2017)

### Components

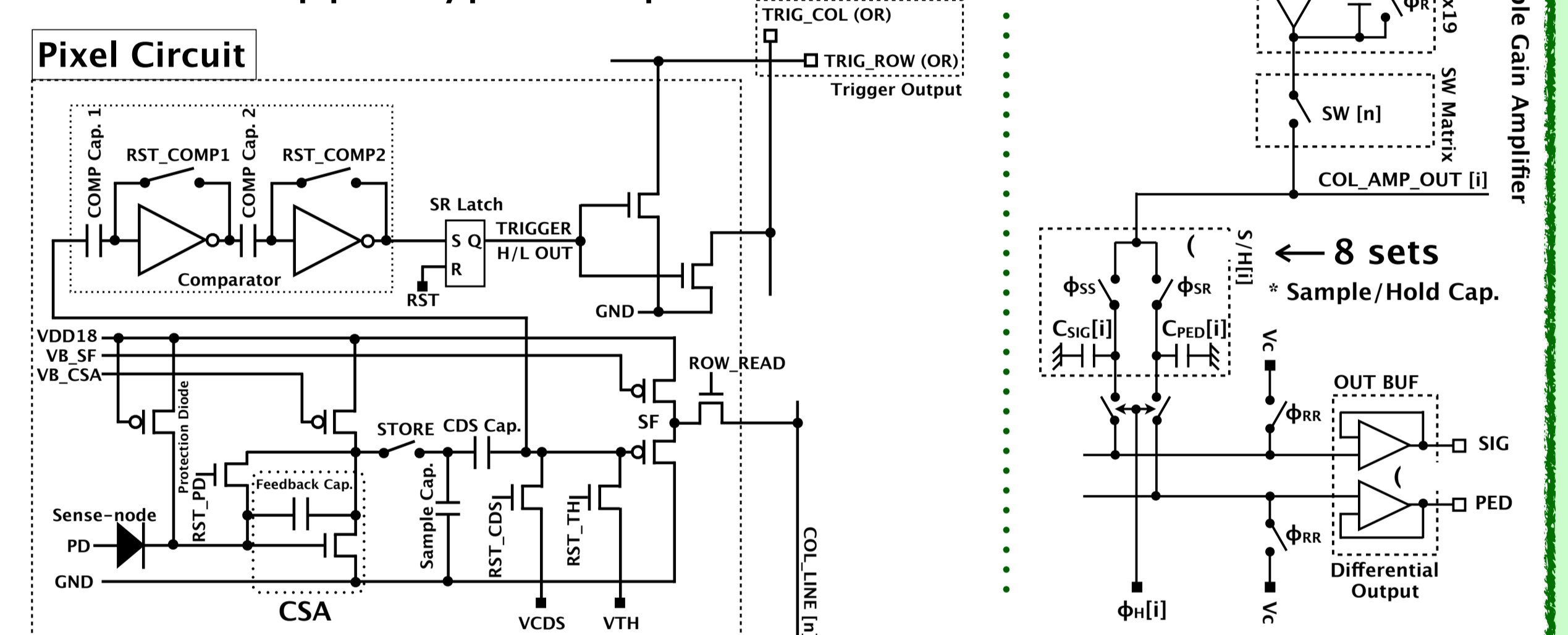
- Chip Size : 4.45 mm sq. (Effective Area : 1.7 mm sq.)
- Pixel Size : 36  $\mu$ m sq.
- # of Pixel : 48 x 48 (=  $\sim 2.3$ k)
- Thickness of Sensor Layer :  $\sim 300$   $\mu$ m
- Sensor Wafer :  $\sim 1$ k $\Omega$  cm (PCZ wafer)
- \* Double-SOI wafer



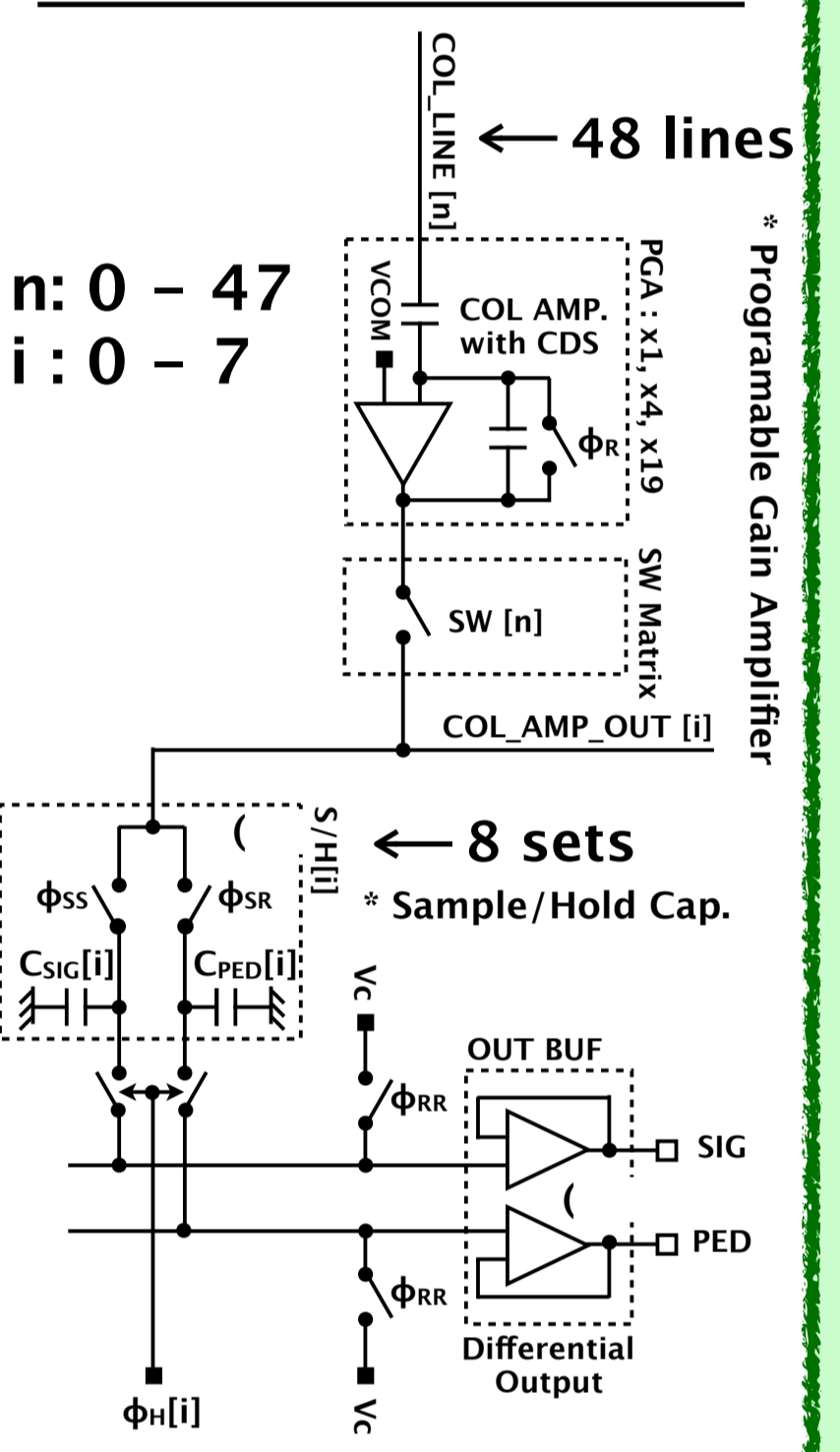
## XRPIX6D Analog Circuit

Pixel Circuit consists of ...

- Charge-sensitive amplifier (CSA)
- Correlated Double Sampling
- Inverter-chopper type comparator



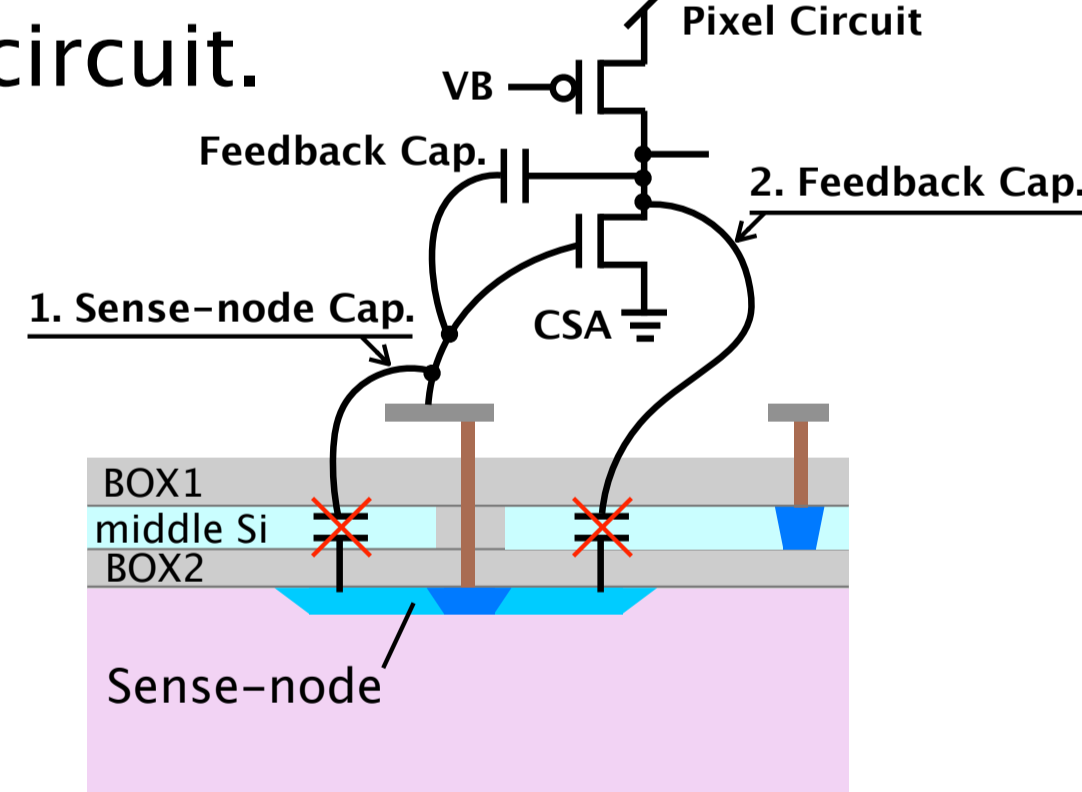
### After Column Amp.



## Introduction of Double-SOI Structure

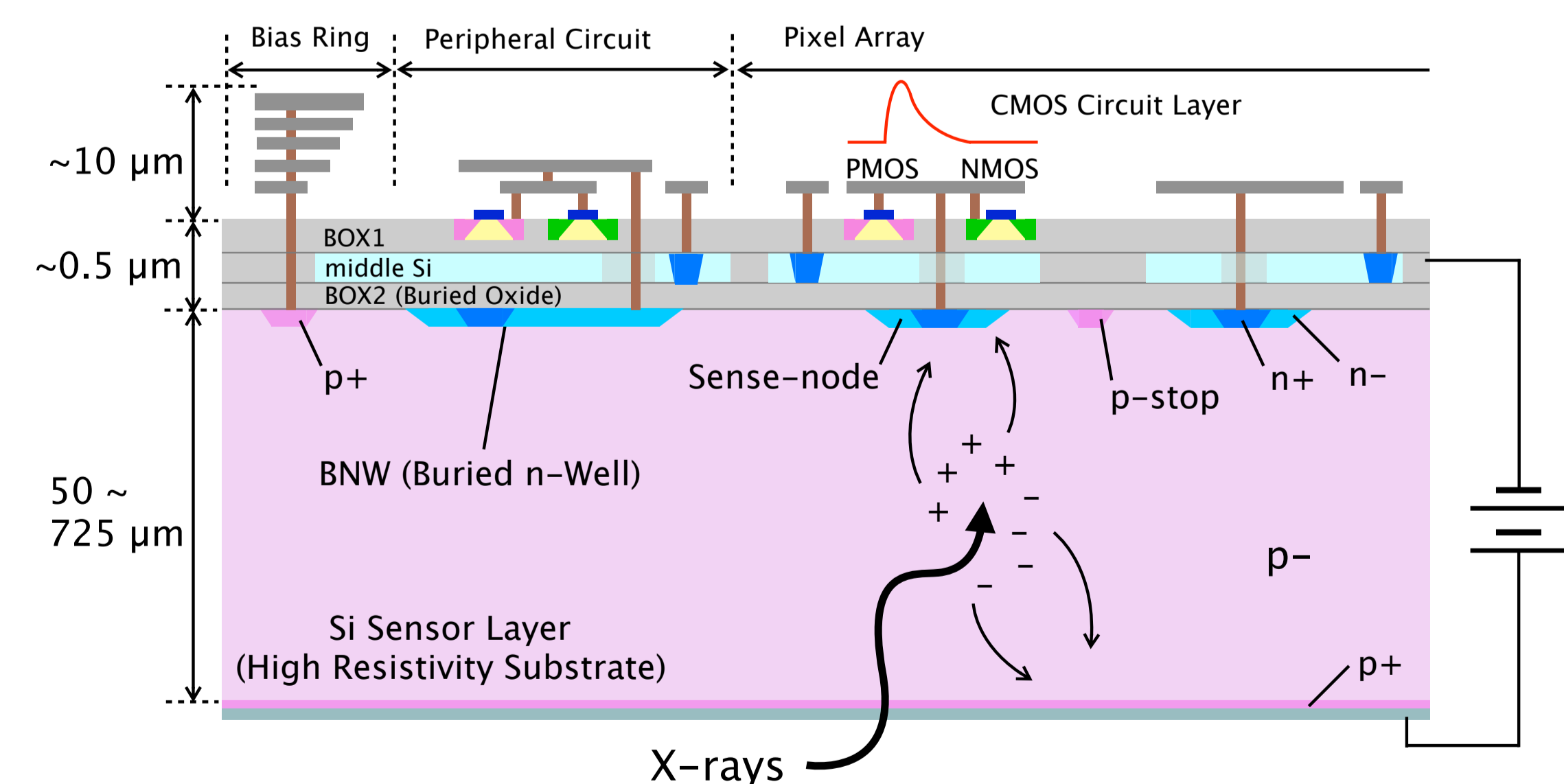
The Double-SOI structure reduce parasitic capacitance between sense-node and CMOS circuit.

1. Sense-node Capacitance -> Increase conversion gain
2. Feedback Capacitance -> Increase closed loop gain



The spectroscopic performance improves by increasing the sense-node gain [6].

Therefore, we introduced Double-SOI structure at XRPIX6D. Furthermore, Double-SOI structure can suppress electrical crosstalk between sense-node and CMOS circuit.



## Improvement of spectroscopic performance

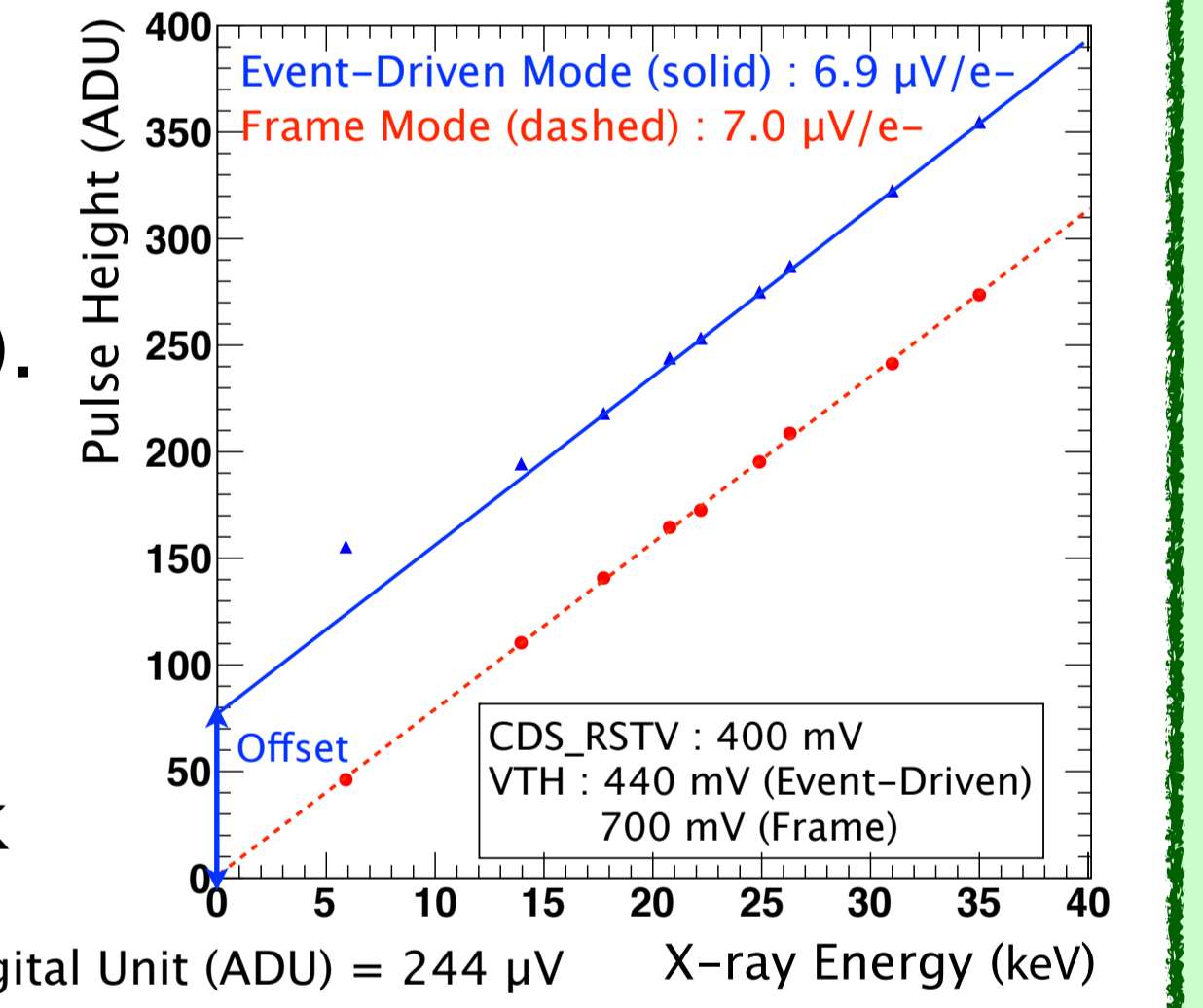
### Our Previous Study

We showed the following issue in event-driven mode from our previous studies [5].

- Offset of pulse height to signal level (the right plot).
- Deterioration of spectroscopic performance. (comparison of frame readout mode)

We concluded that the behavior of the comparator affects the analog CMOS circuit as electrical crosstalk to the sense-node.

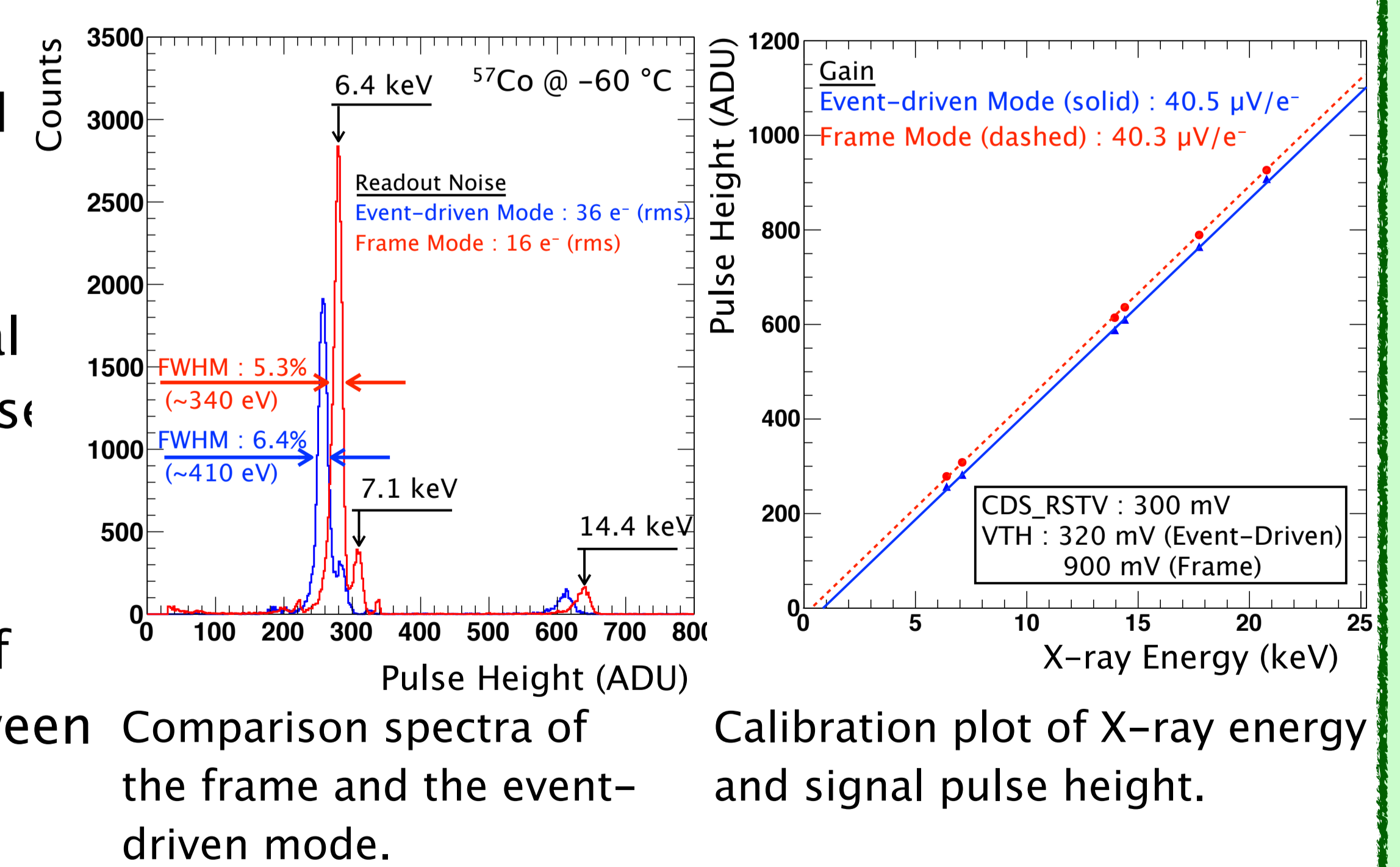
### Energy Calibration Plot of XRPIX2b [5]



### This Work

We evaluated and compared the frame and event-driven mode of XRPIX6D. Compared with conventional our devices, the gain increase and the spectroscopic performance improved.

We observed suppression of the electrical crosstalk between the sense-node and CMOS circuit.



## Summary

- We have been developing SOIPIX for future X-ray astronomical satellite mission.
- A new device, "XRPIX6D" was designed for improving spectroscopic performance. -> Introduction of Double-SOI structure.
- We succeeded in improving the spectroscopic performance and suppressing the electrical crosstalk between sense-node and CMOS circuit by "XRPIX6D".
- Frame ->  $\sim 340$  eV (FWHM) @ 6.4 keV, Event-driven ->  $\sim 410$  eV (FWHM) @ 6.4 keV

## Reference

- [1] S.G.Ryu et al., *IEEE TNS.*, Vol.58, Issue:5, pp.2528-2536, 2011.
- [2] S.G.Ryu et al., *IEEE TNS.*, Vol.60, Issue:1, pp.465-469, 2013.
- [3] S.Nakashima et al., *Phys. Procedia*, Vol.37C, pp.1392-1399, 2013.
- [4] A.Takeda et al., *IEEE TNS.*, Vol.60, Issue:2, pp.586-591, 2013.
- [5] A.Takeda et al., *PoS (TIPP2014)138*, 2014.
- [6] A.Takeda et al., *JINST.*, 10, C06005, 2015.