

# Optical and electrical characterization of Cadmium Telluride (CdTe) X-ray pad detectors

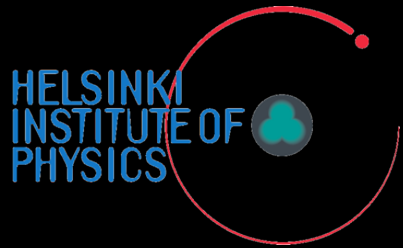
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*HSTD11 & SOIPIX2017, Okinawa*

*Alex Winkler*

*Thursday, December 14th, 2017, Session 12 – 4, ID 173*

# Team

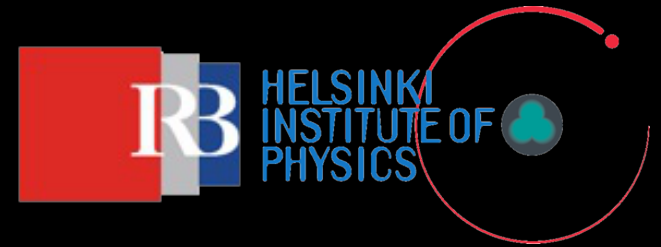


Dr. Panja Luukka  
Helsinki Institute of Physics,  
Finland

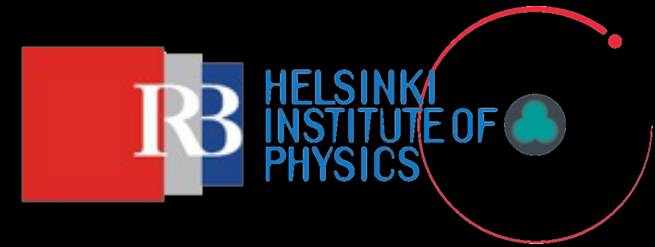


Dr. Jaakko Härkönen  
Institute Ruđer Bošković,  
Croatia

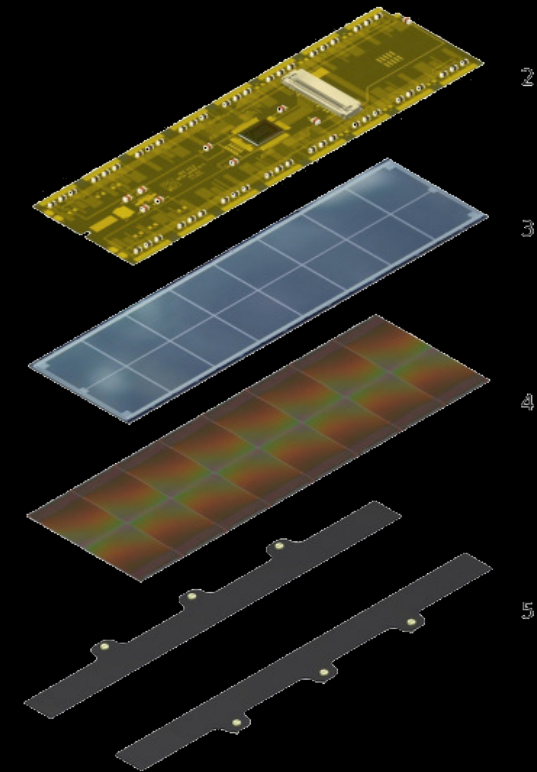
# Particle Physics to the people



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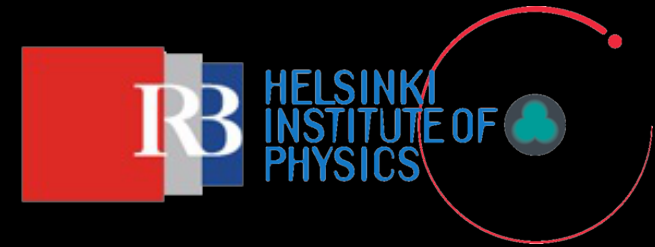
- CMS pixel upgrade work
- Detector research for HL-LHC and other detector applications
- Emphasize efforts of developing detectors for medical imaging
  - Use HEP developments + effective detector materials
  - Ultra low dose imaging
  - BNCT



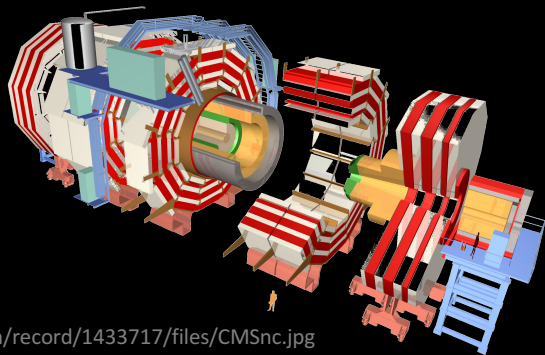
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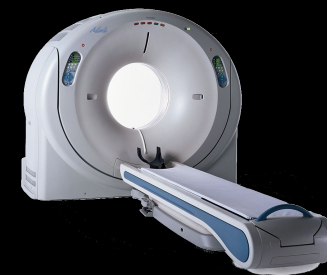


- Medical imaging want same thing as HEP:
  - Faster, smaller detectors
  - More pixels
  - Higher bandwidth
  - More information = spectrum/ pixel (photon counting)
  - Radiation hardness



<https://cds.cern.ch/record/1433717/files/CMSnc.jpg>

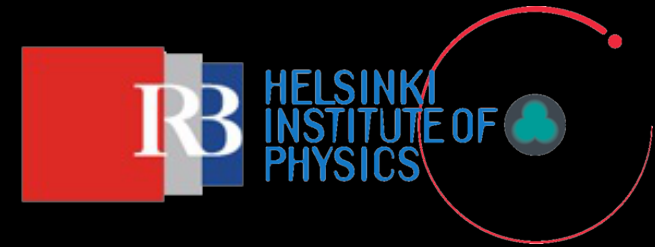
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<https://i.pinimg.com/originals/93/5c/05/935c057d55aae24f412c63d5d9c23f53.png>

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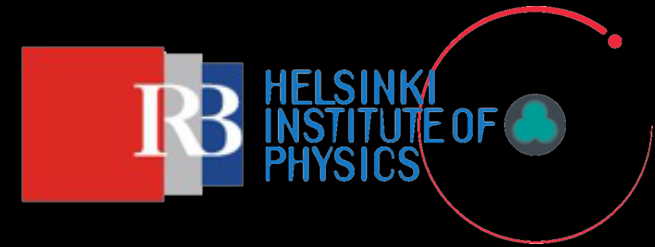
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Detectors need to work:

- Efficient = high stopping power (calorimeter)
  - RT operation
  - Large volumes/ bulk detectors
  - CdTe/ CdZnTe (CZT)
- Si out
  - Ge out
  - GaAs out

# Particle Physics to the people



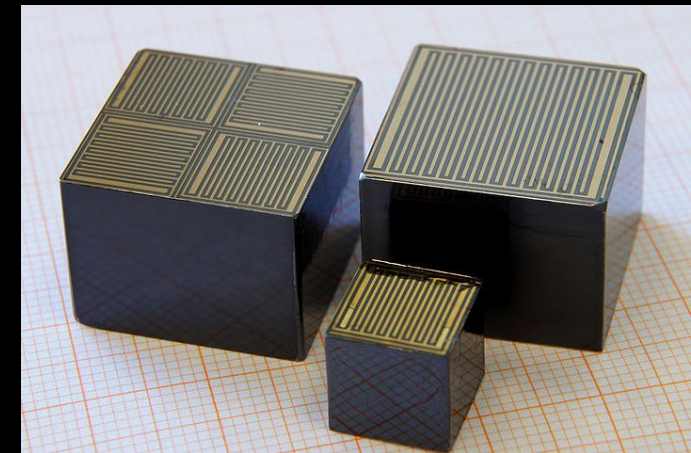
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- RT operation
- Large volumes/ bulk detectors
- CdTe/ CdZnTe (CZT)
  - High  $Z_{\text{eff}} = 50$
  - Large bandgap  $\rightarrow$  RT operation
  - High resistivity ( $10^9 - 1.5 \cdot 10^{10} \Omega\text{cm}$ )
    - $\rightarrow$  several cm thick detectors possible
  - Reasonably developed

$\rightarrow$  Si out

$\rightarrow$  Ge out

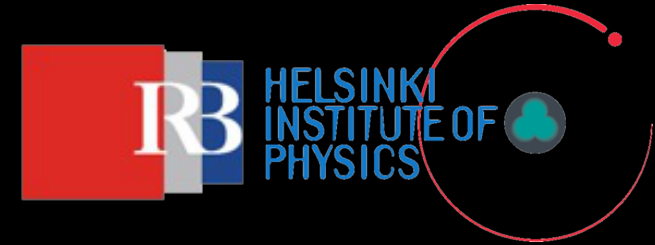
$\rightarrow$  GaAs out



[https://www.lngs.infn.it/images/ricerca/cobra/large\\_detectors.jpg](https://www.lngs.infn.it/images/ricerca/cobra/large_detectors.jpg)

# CdTe/ CZT, but?

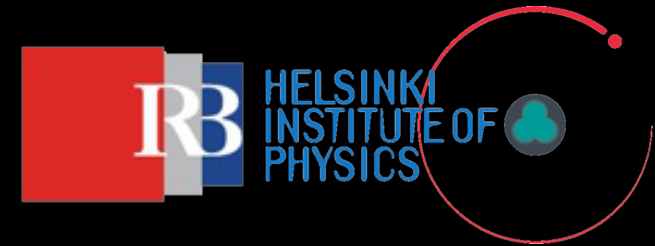
- ... is not Si!
  - Brittle, toxic
  - Chip scale processing
  - Not temperature stable (processing  $< 140^{\circ}\text{C}$ )
  - Not every chemical works



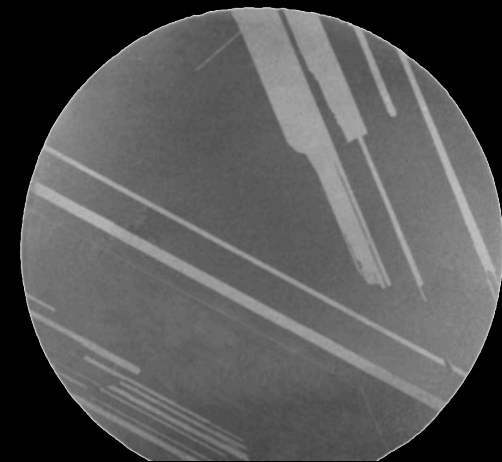
Details in Ms. Gädda's poster (P21) and PSD11 proceedings.

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  - Precipitates
    - Act like deep level defects
    - Reduce CCE and  $E_{\text{res}}$



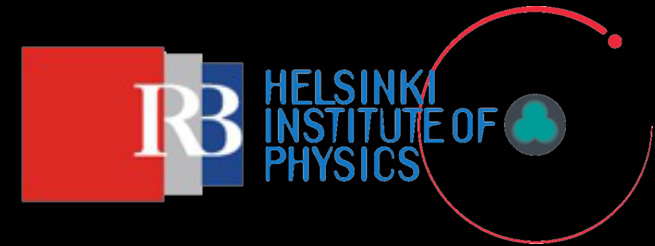
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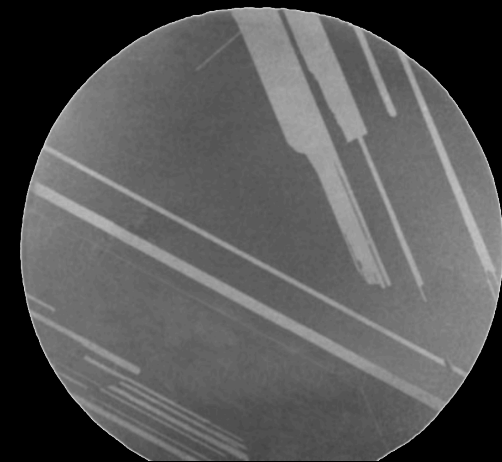
DOI: 10.1109/TNS.2002.803882

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- Acts like highly irradiated Si



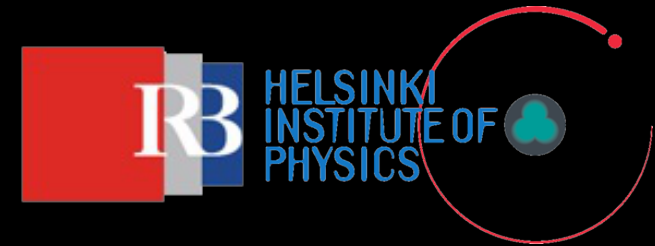
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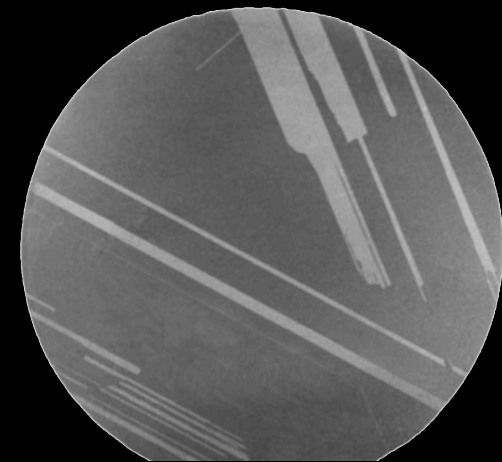
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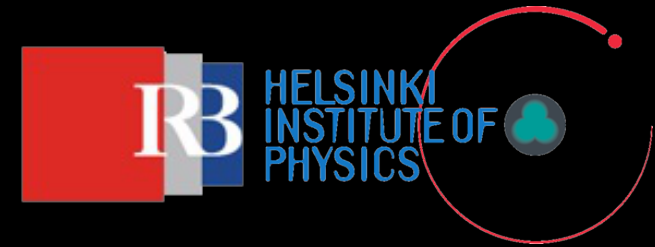


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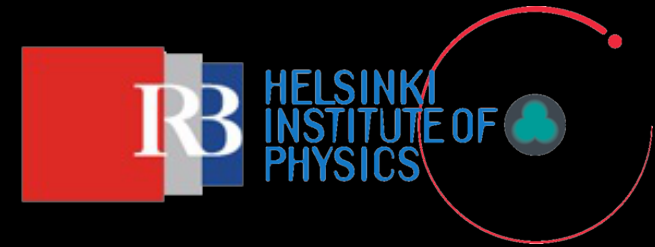
# Precipitates as key



- Precipitates dictate detector performance
  - Number
  - Size
  - Distribution
- Need to predict detector performance before production
- HOW?

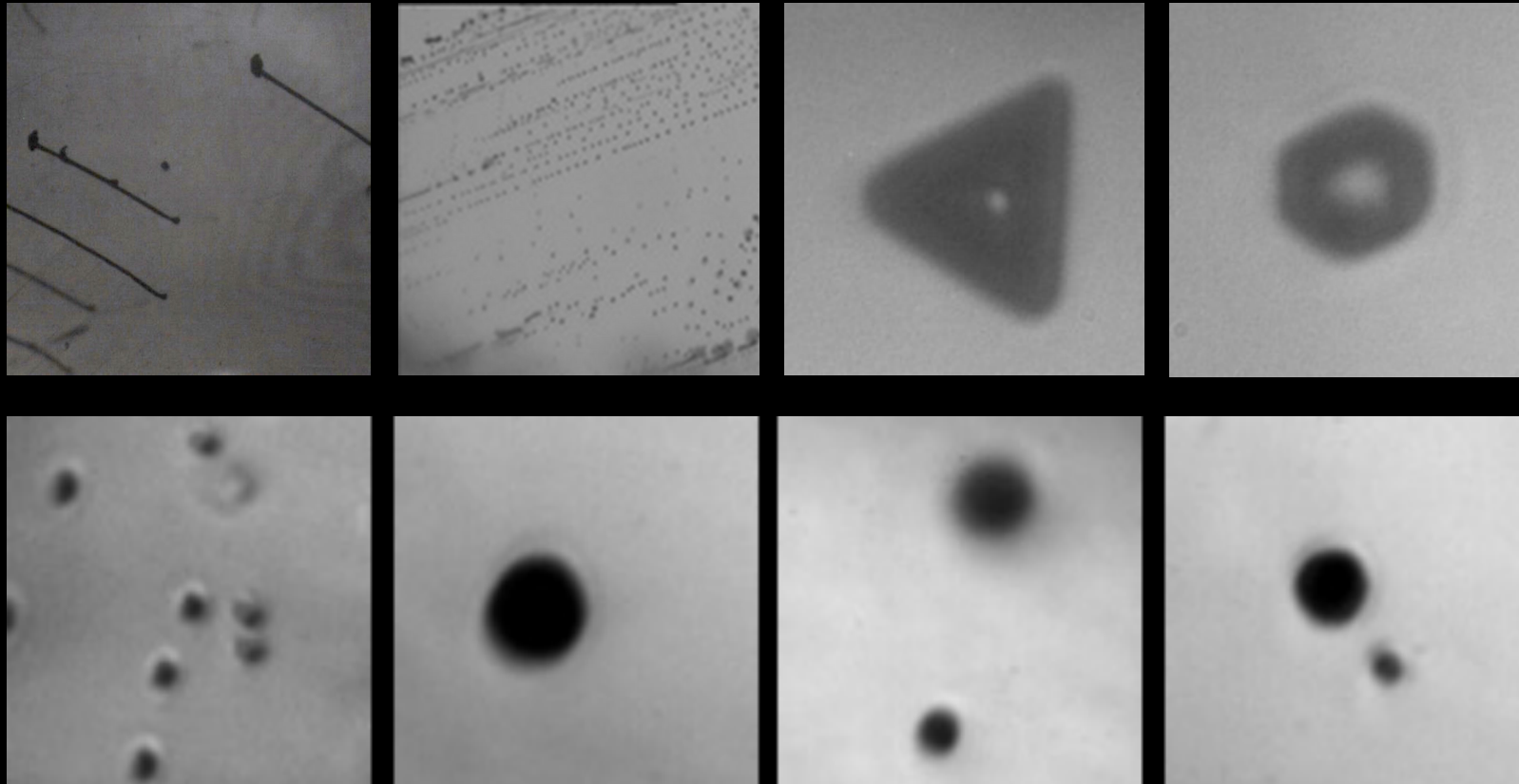


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  - IR microscope mapping

# IR mapping



# IR mapping

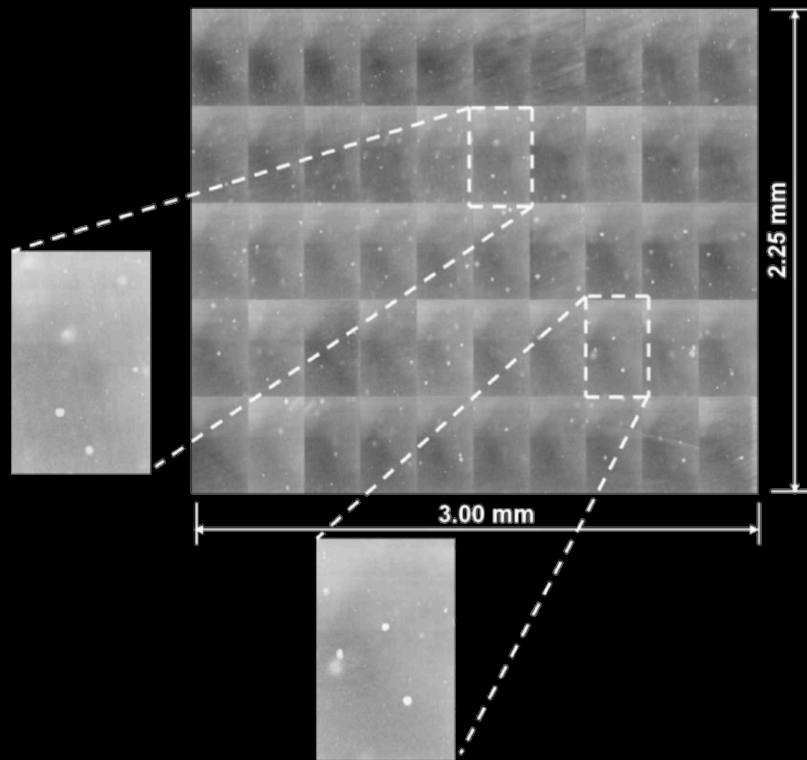


FIG. 3. IR microscope images of CZT1 at 10 $\times$  magnification.

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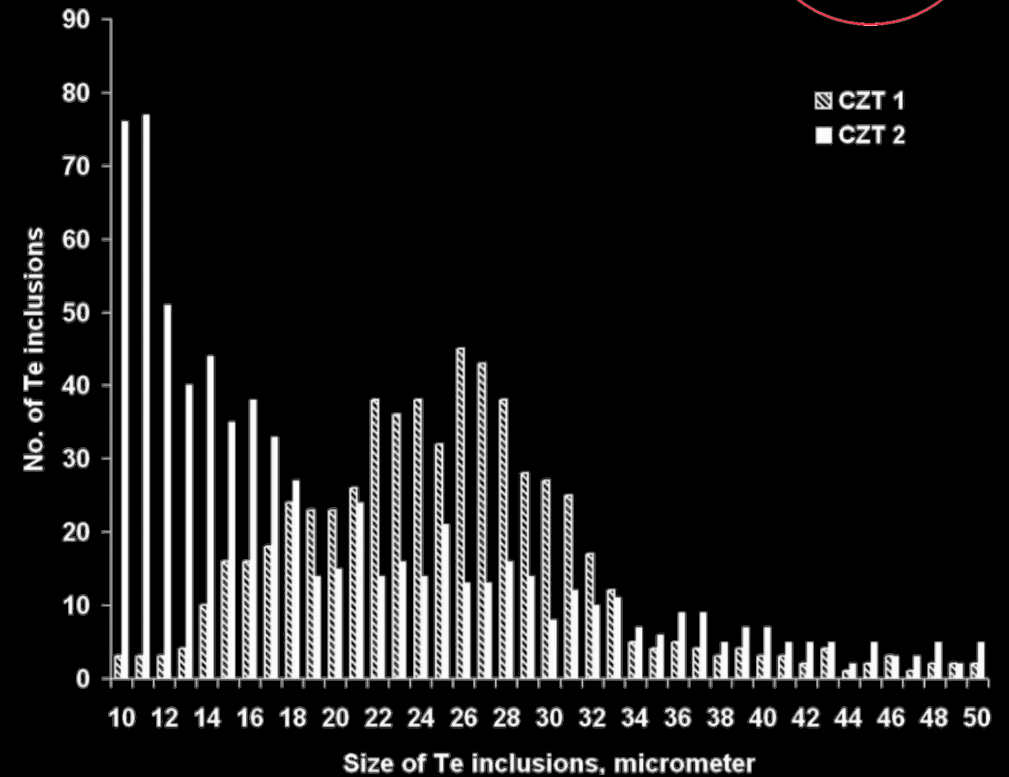


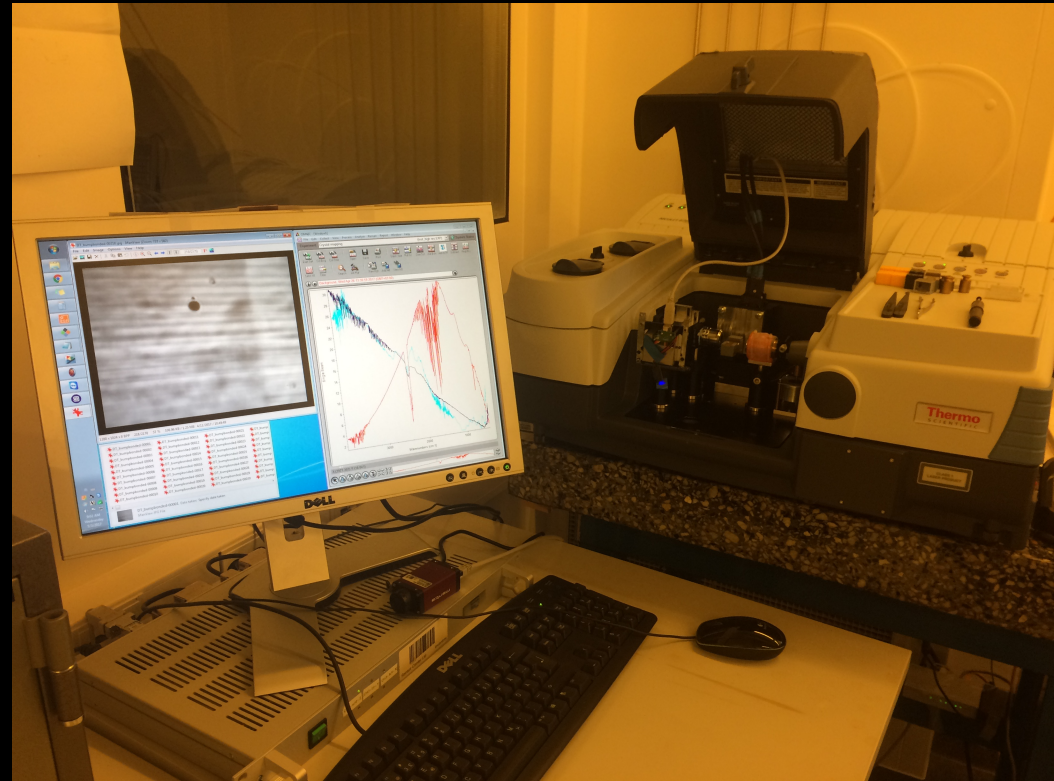
FIG. 5. Histogram of the Te inclusion size distribution in CZT1 and CZT2.

Adapted from Tepper et al. DOI: 10.1063/1.2967726

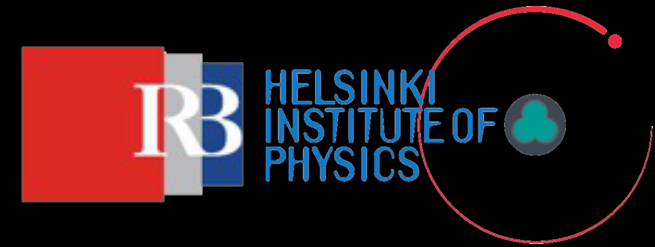
# 3D IR characterization (HIP)



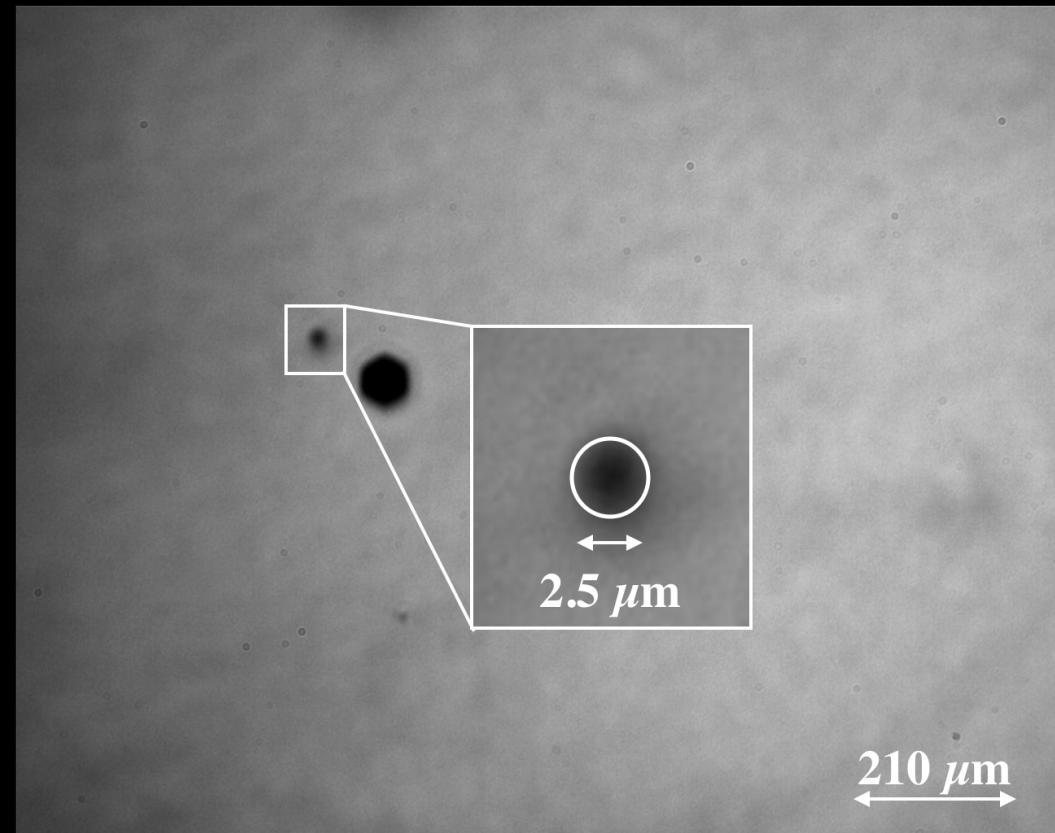
- 3D IR microscope
- High resolution ( $\approx 210/170$   $\mu\text{m}$ )
- Precipitates close to diffraction limit  $\approx 1\mu\text{m}$



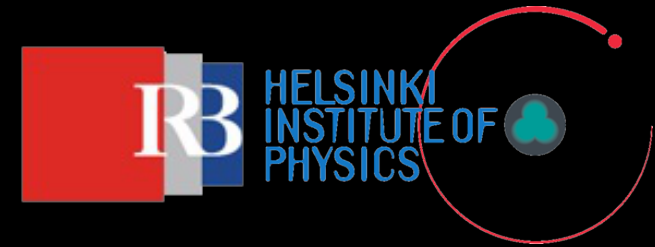
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- 3D IR microscope
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- 2/3D maps of precipitates distribution



# 3D IR characterization (HIP)



- Scanned a few hundred crystals
- Confirm Tepper results: smaller precipitates more present
- In CdTe most precipitates are  $<5 \mu\text{m}$  size

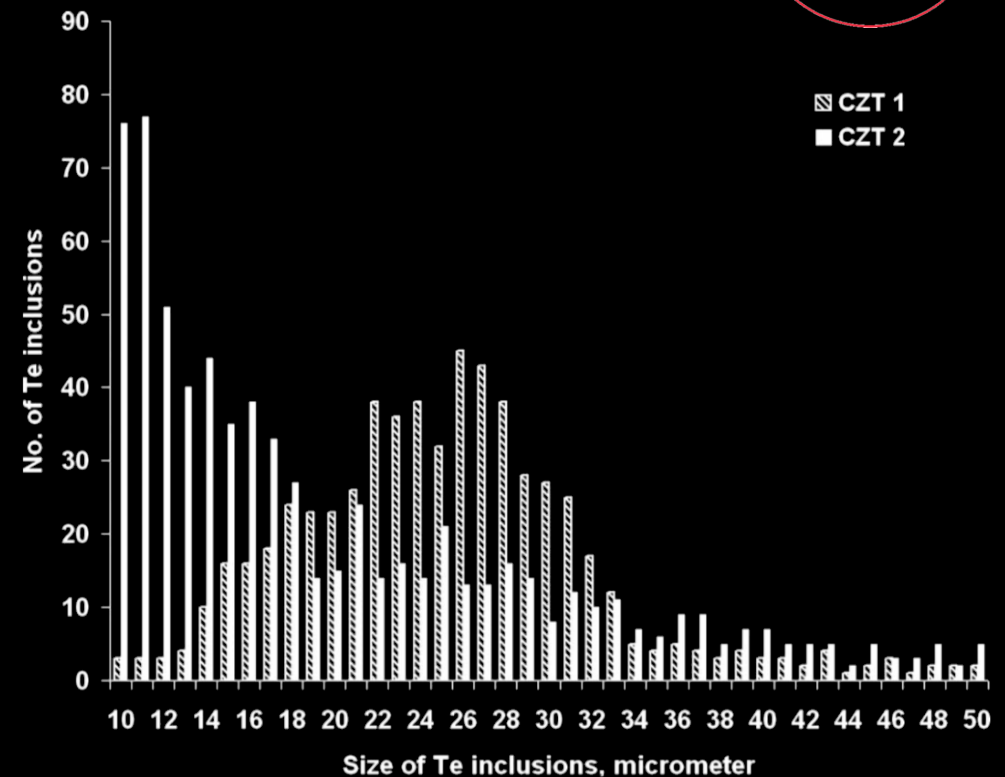


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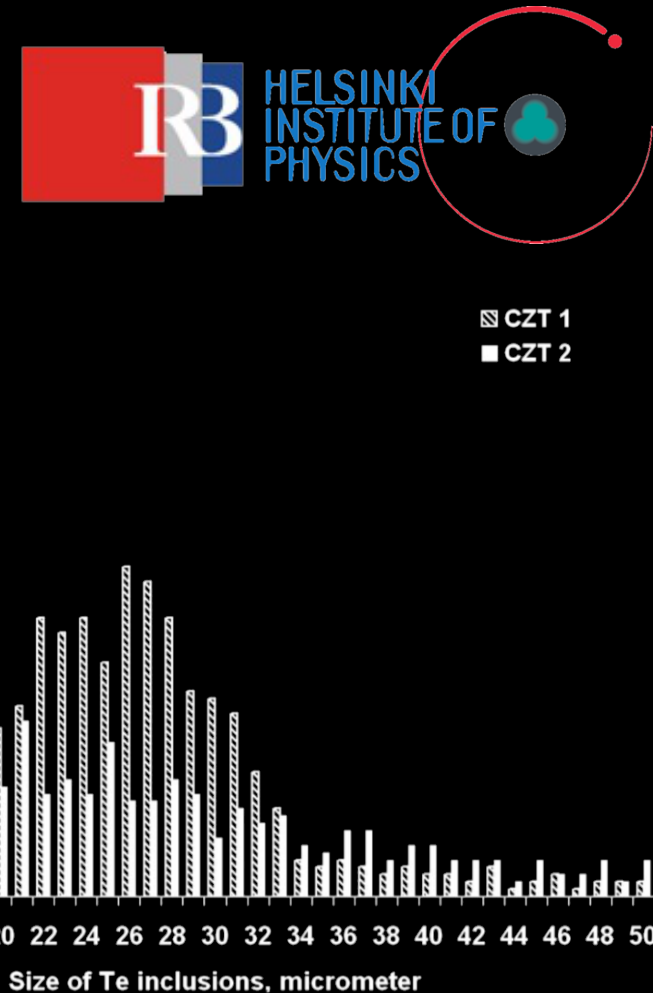
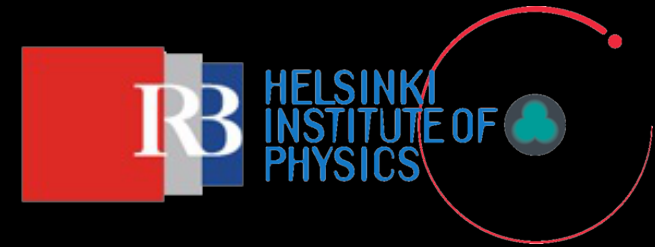


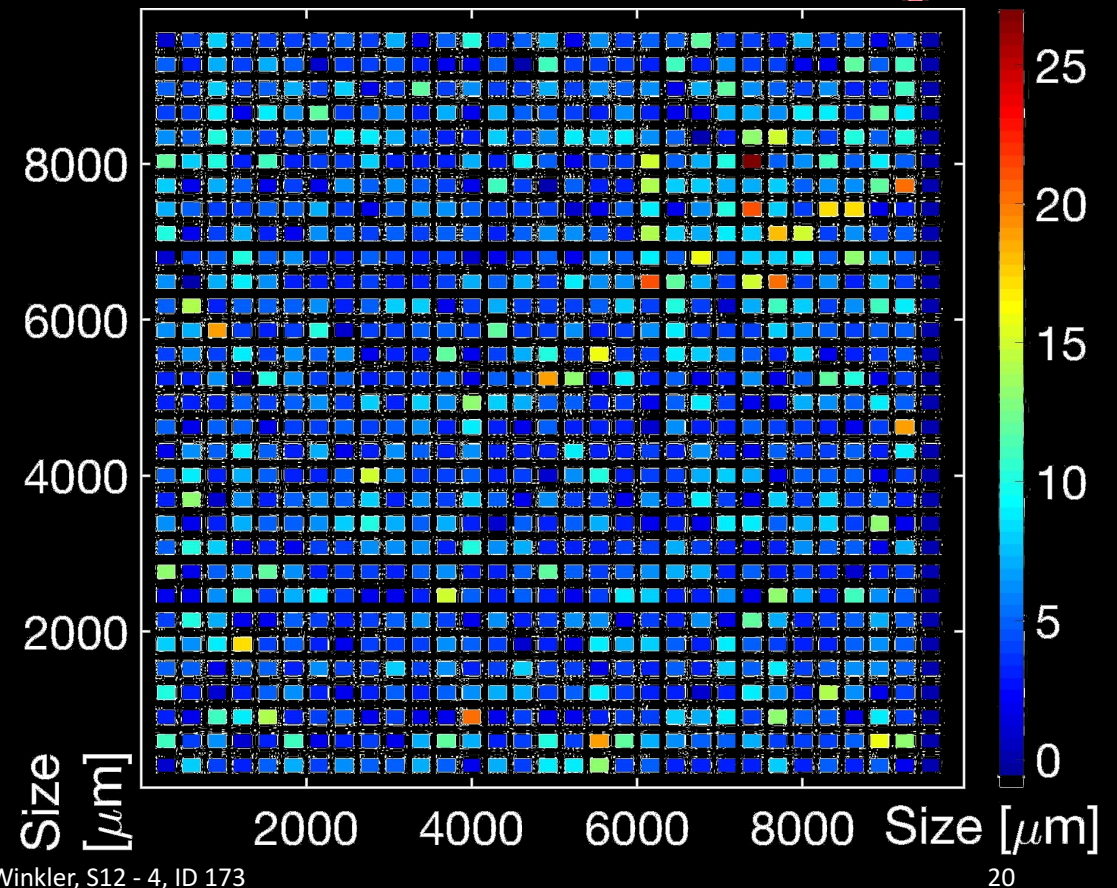
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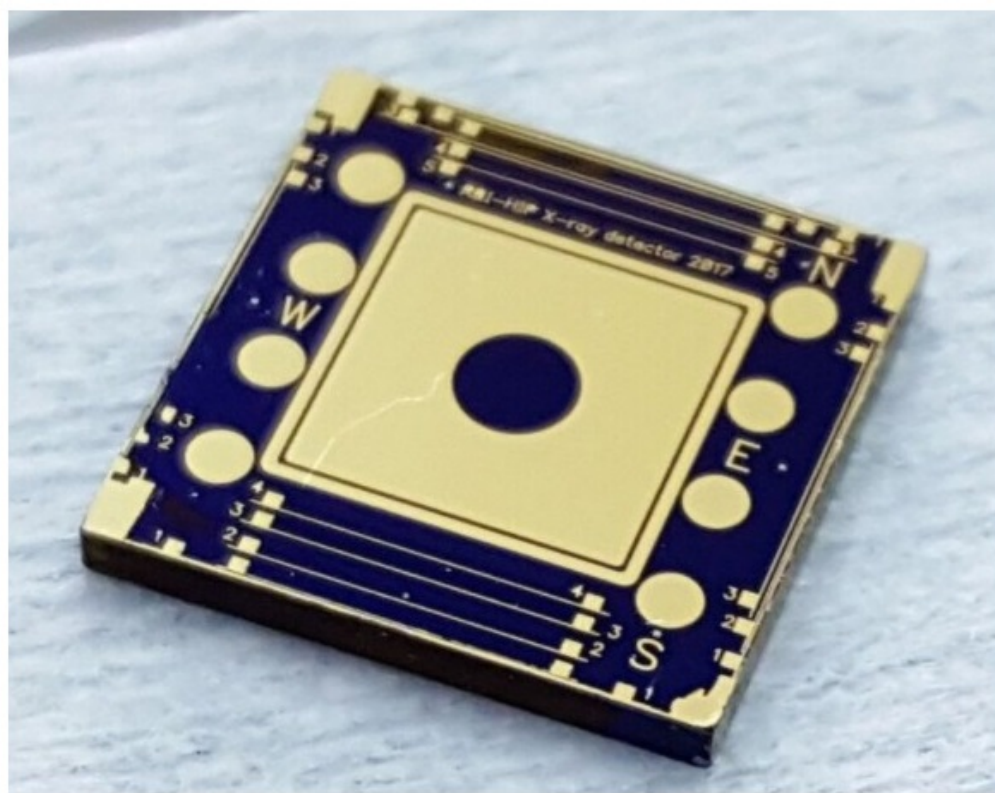


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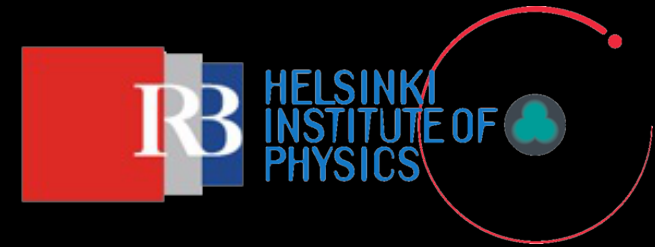


December 14th, 2017

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21

# CdTe pad detector



*J*inst

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ALAB

RECEIVED: August 31, 2017

ACCEPTED: November 29, 2017

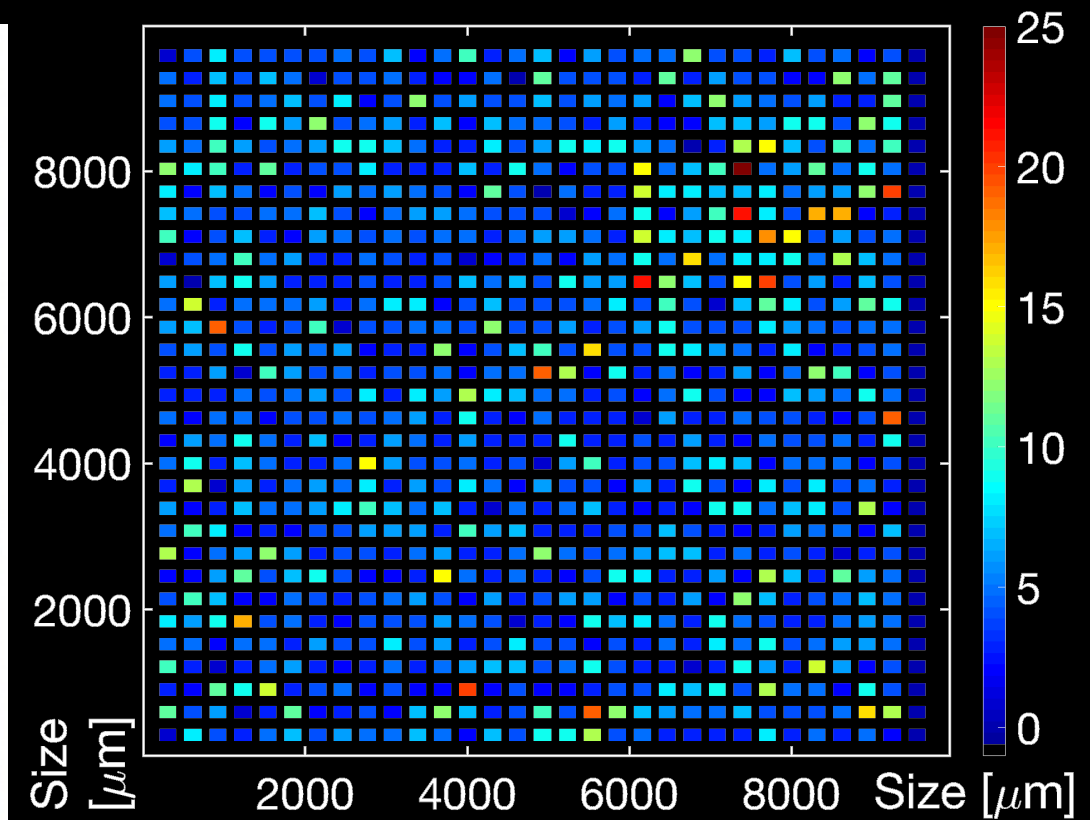
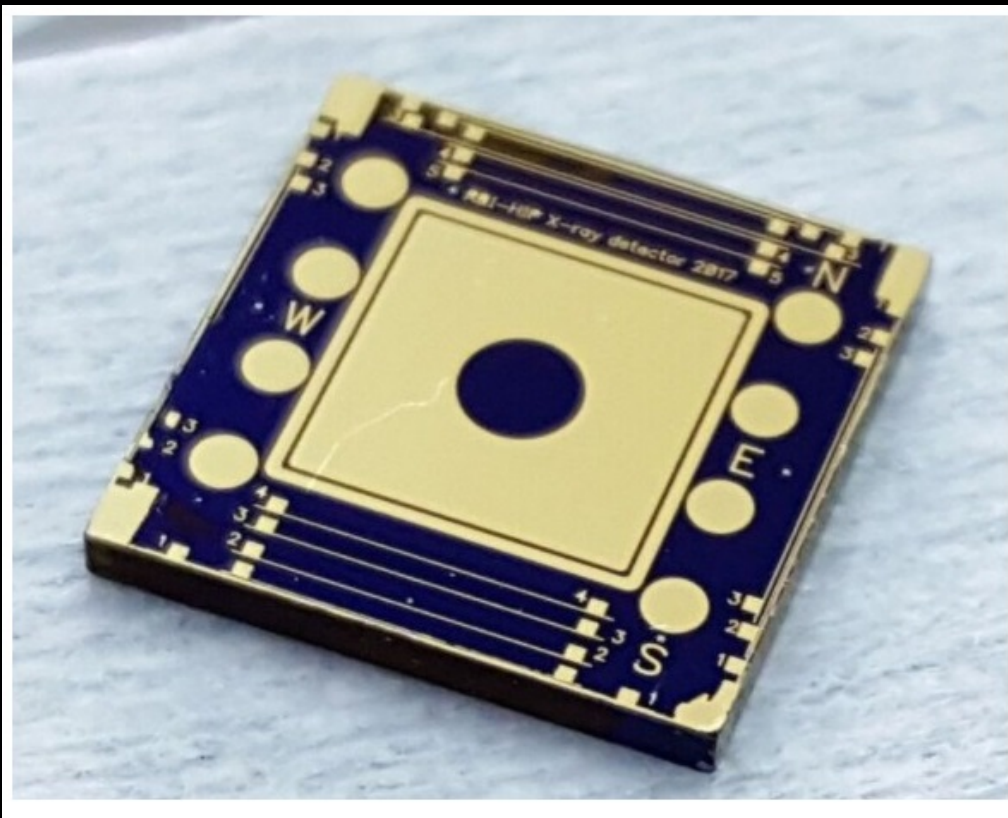
PUBLISHED: ???, 2017

11<sup>TH</sup> INTERNATIONAL CONFERENCE ON POSITION SENSITIVE DETECTORS  
3–8 SEPTEMBER 2017  
THE OPEN UNIVERSITY, WALTON HALL, MILTON KEYNES, U.K.

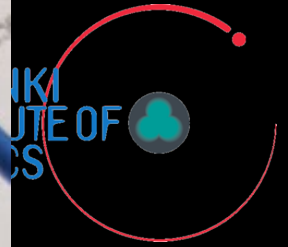
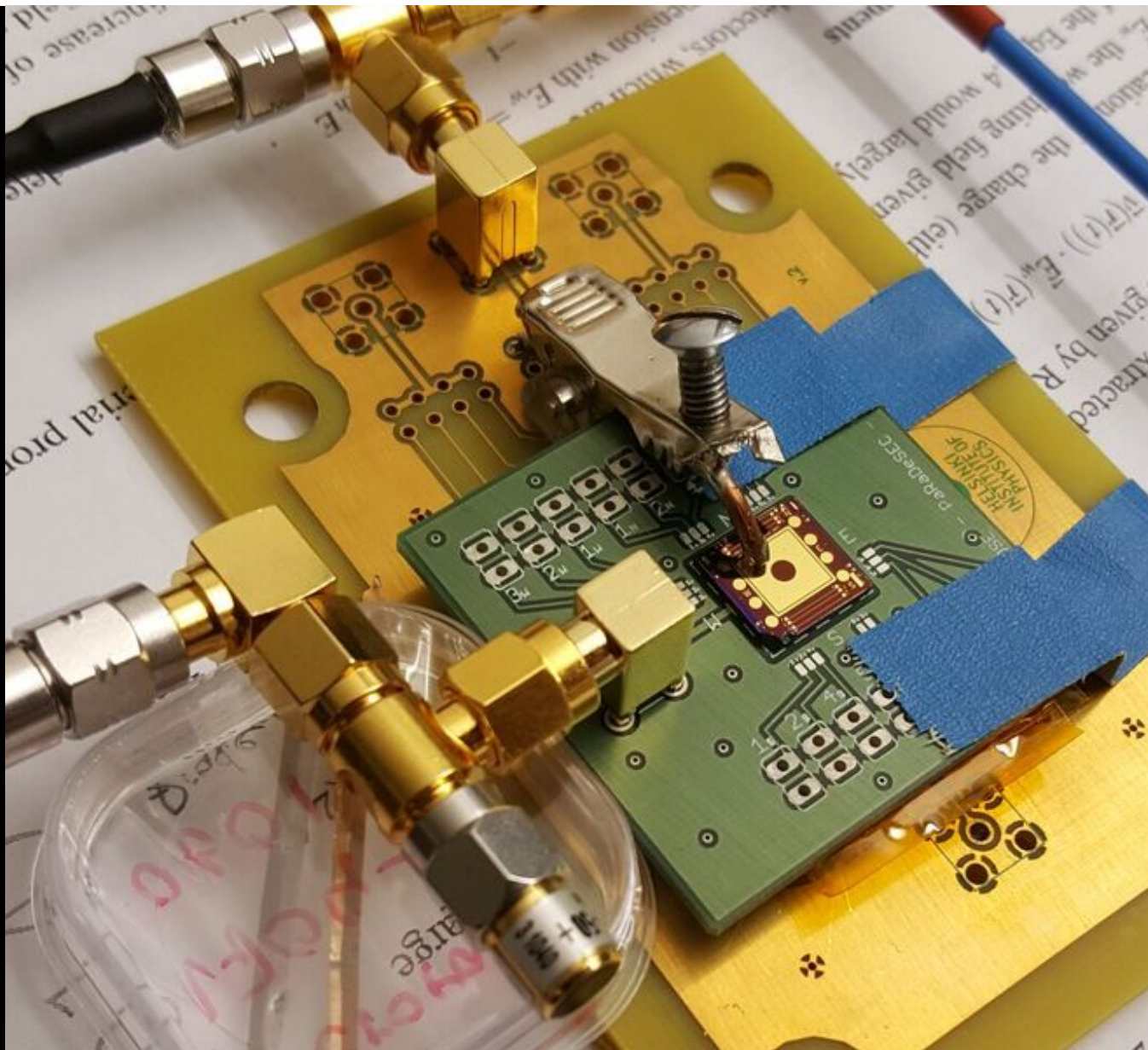
## Advanced processing of CdTe pixel radiation detectors

A. Gädda,<sup>a,c,1</sup> A. Winkler<sup>a</sup> J. Ott,<sup>a</sup> J. Härkönen,<sup>b</sup> A. Karadzhinova-Ferrer,<sup>b</sup> P. Koponen,<sup>a</sup>  
P. Luukka,<sup>a</sup> J. Tikkanen<sup>d</sup> and S. Vähänen,<sup>c</sup>

# CdTe pad detector

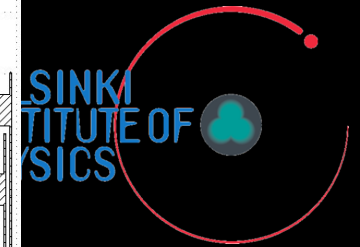
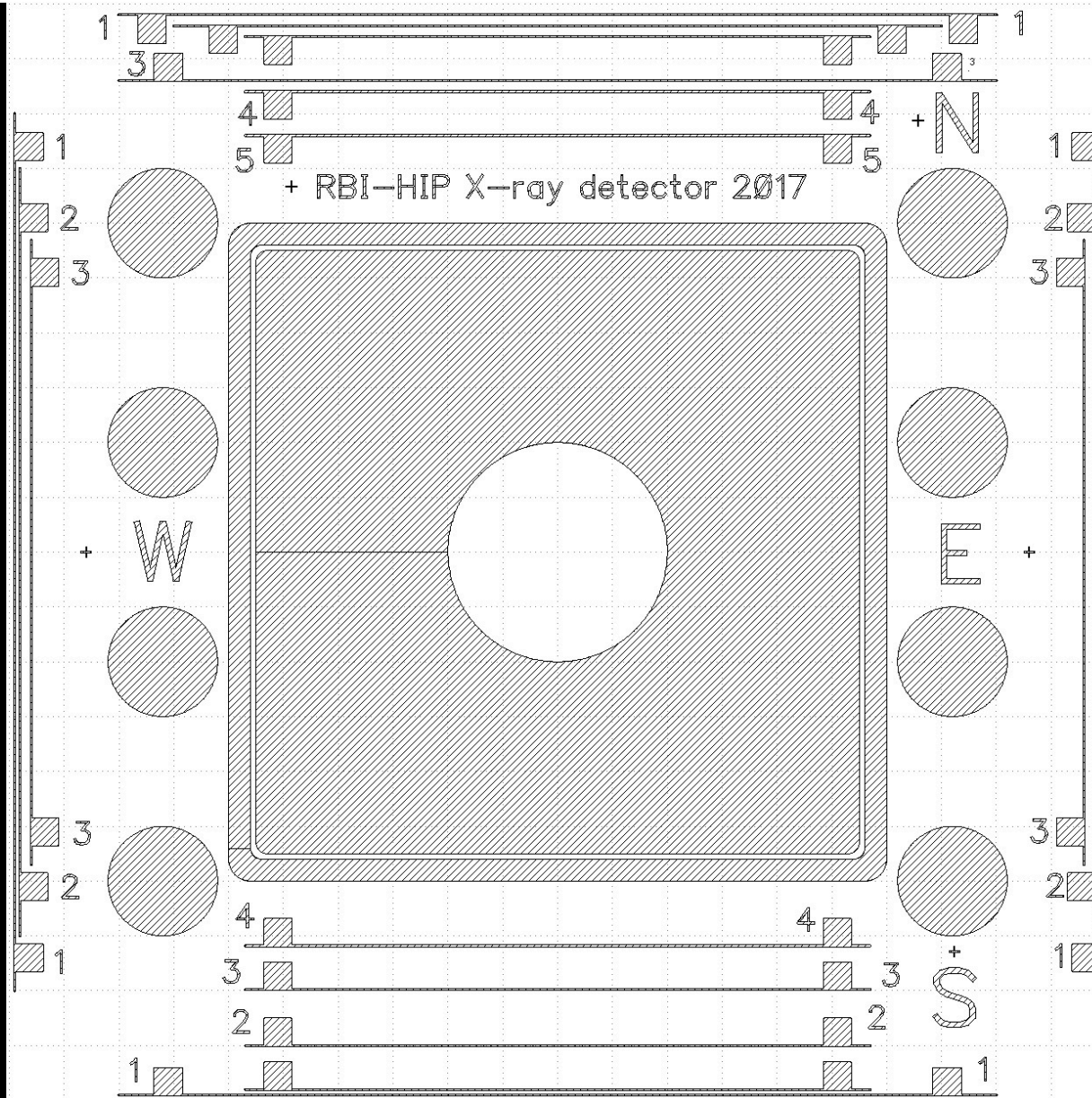






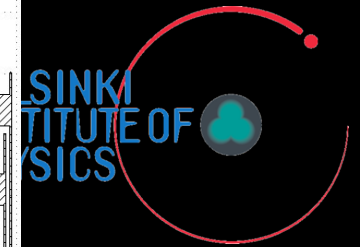
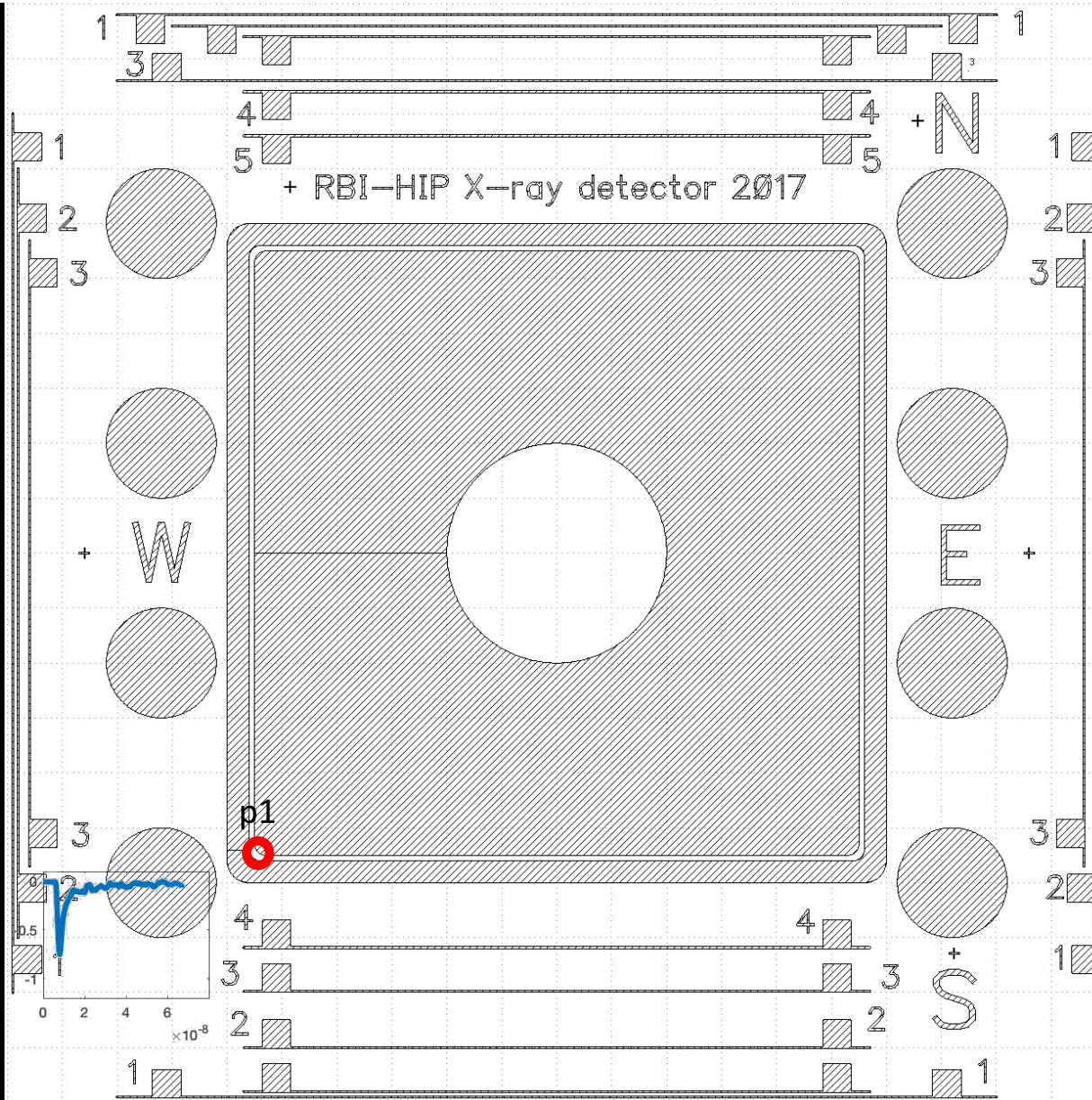
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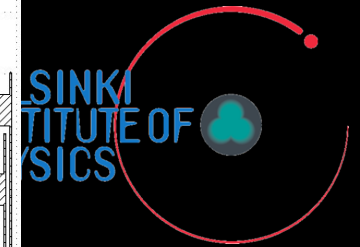
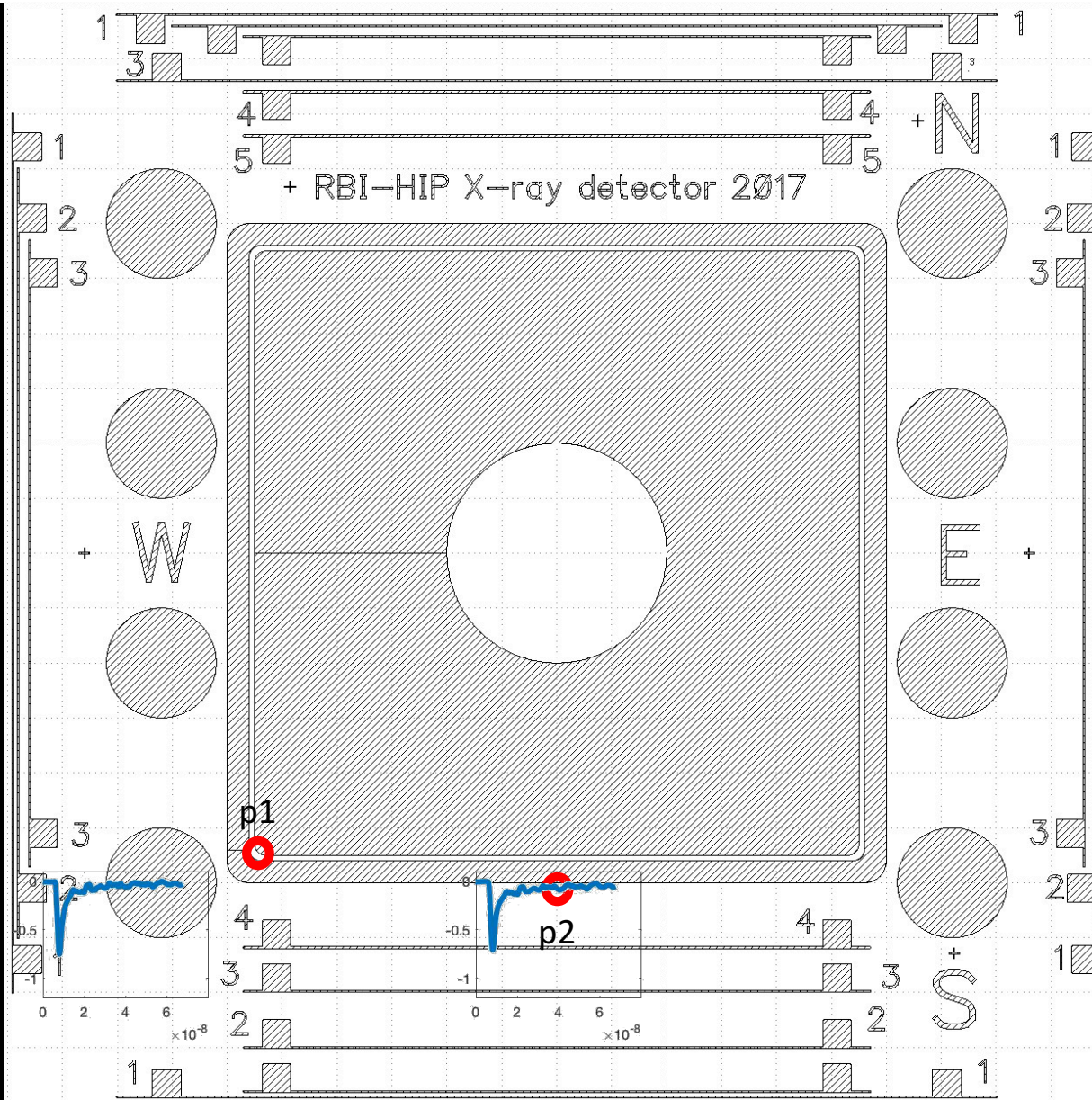




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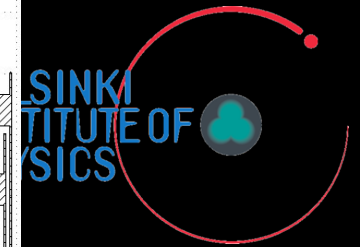
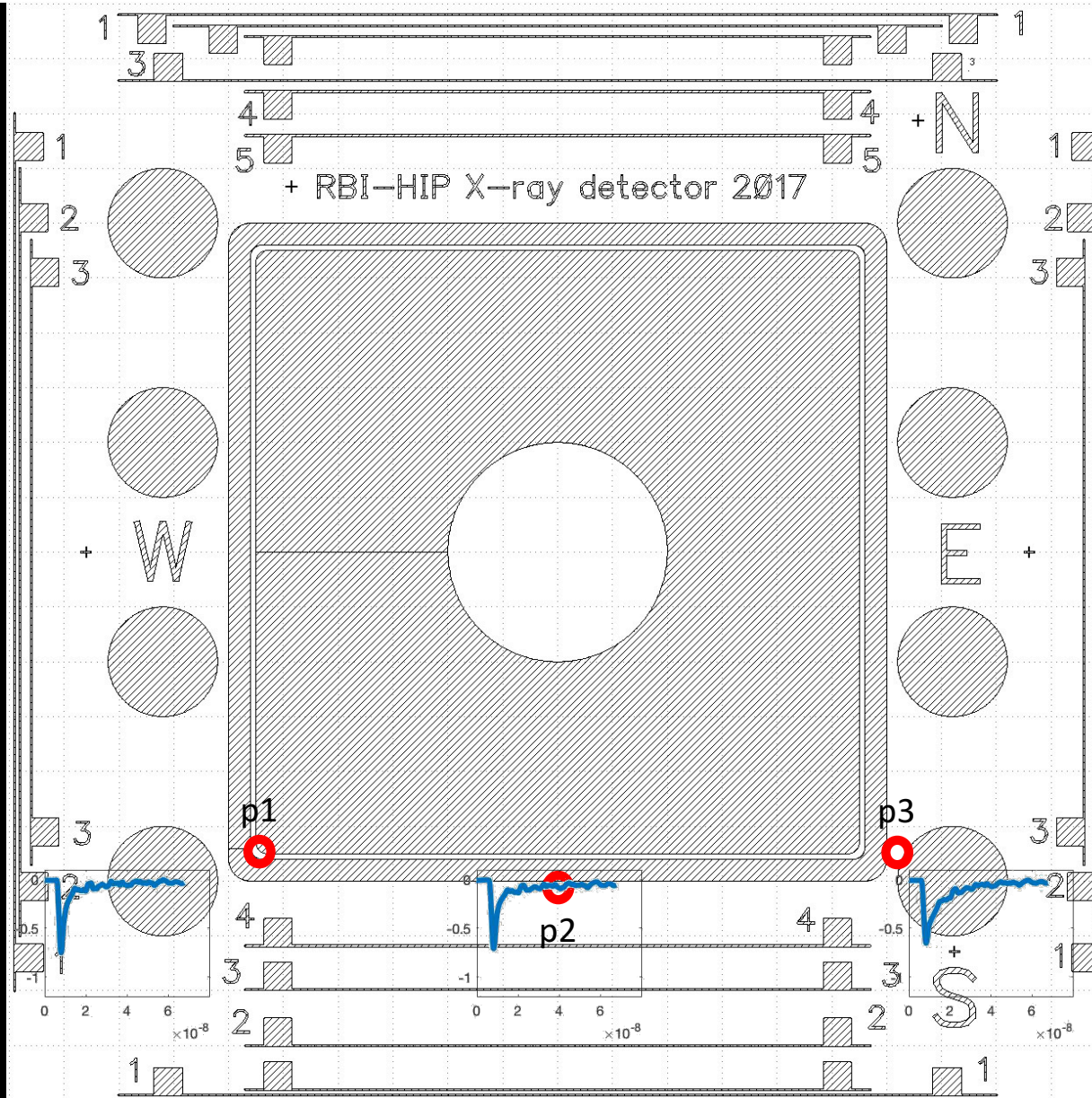


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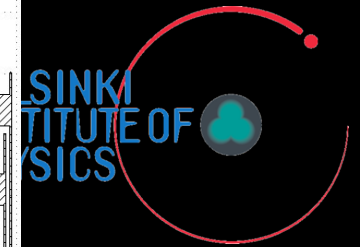
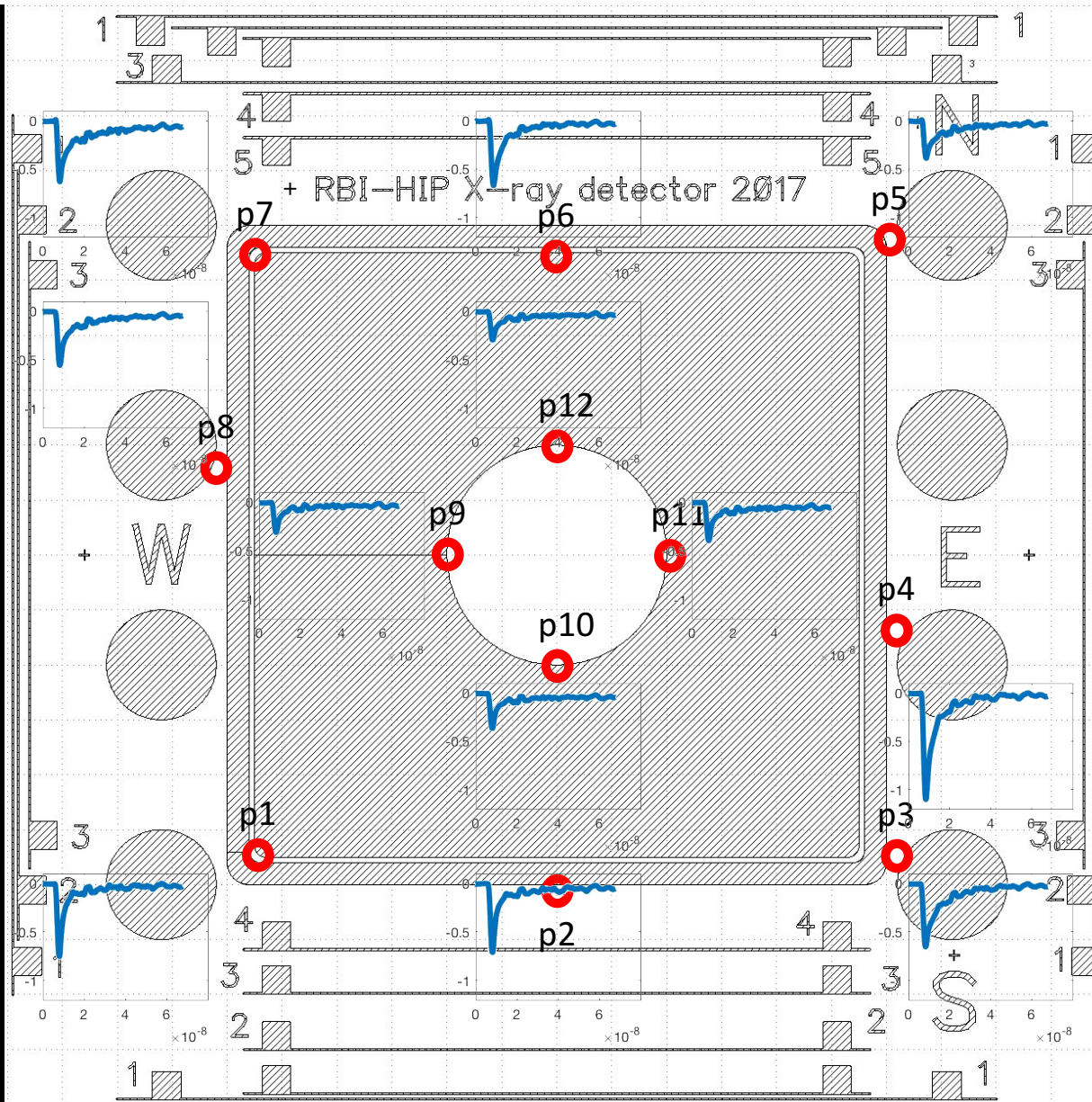


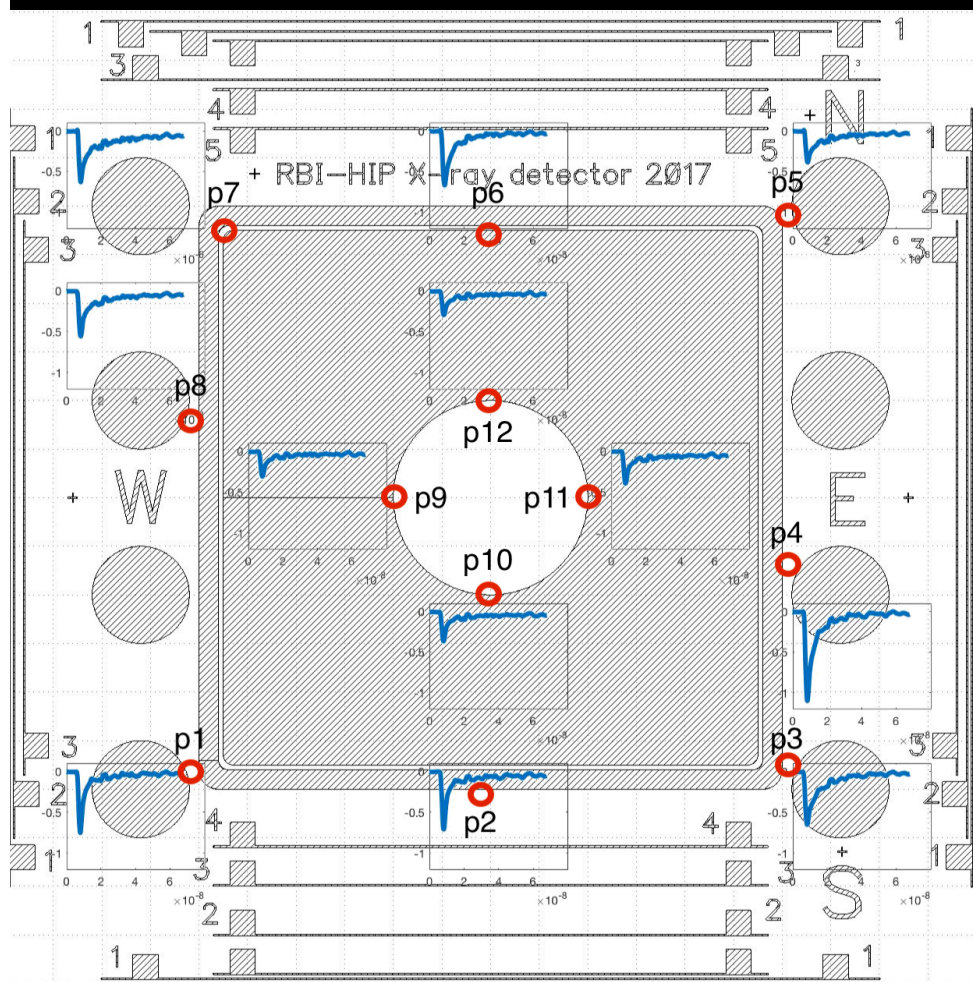
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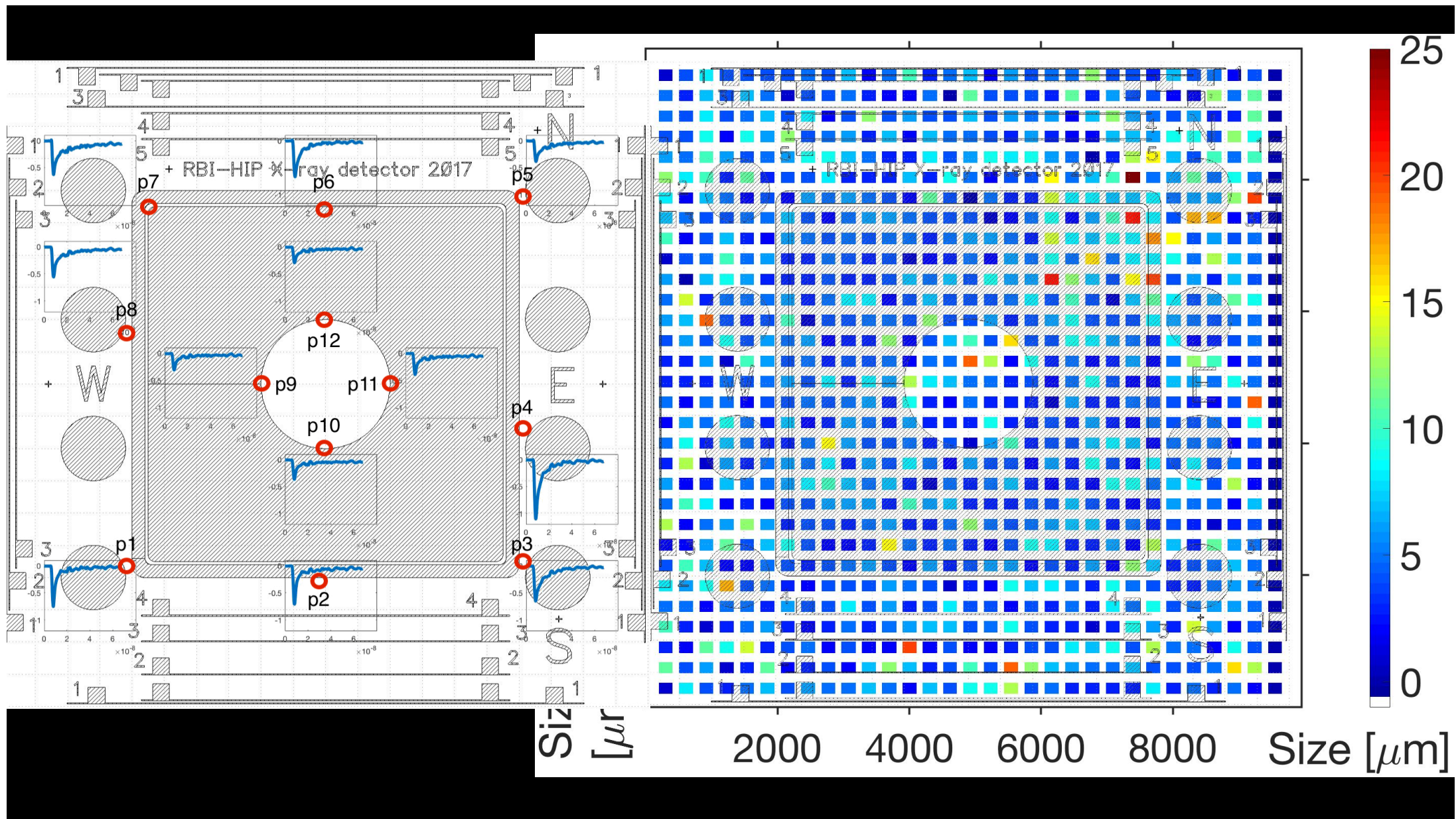


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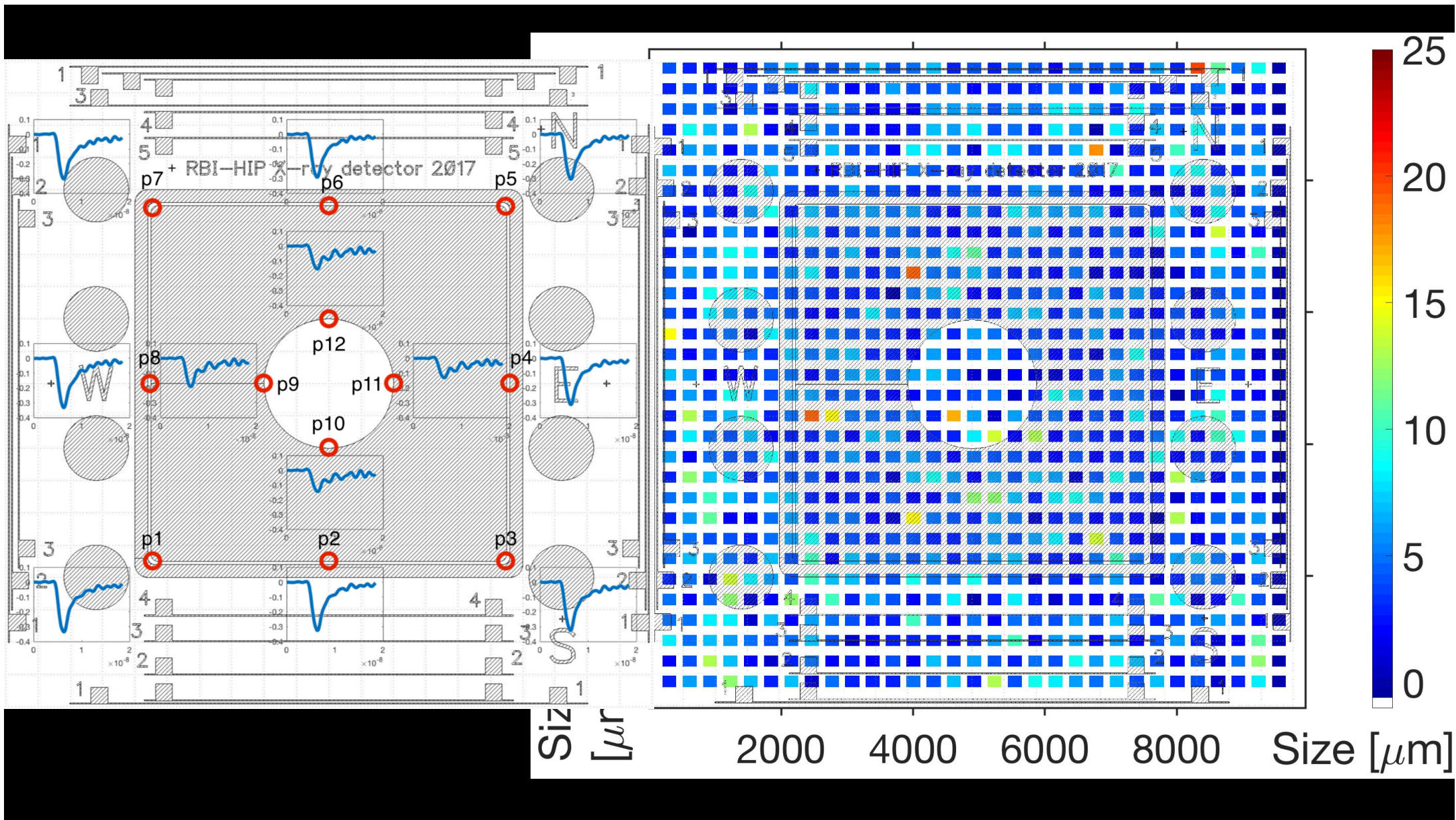




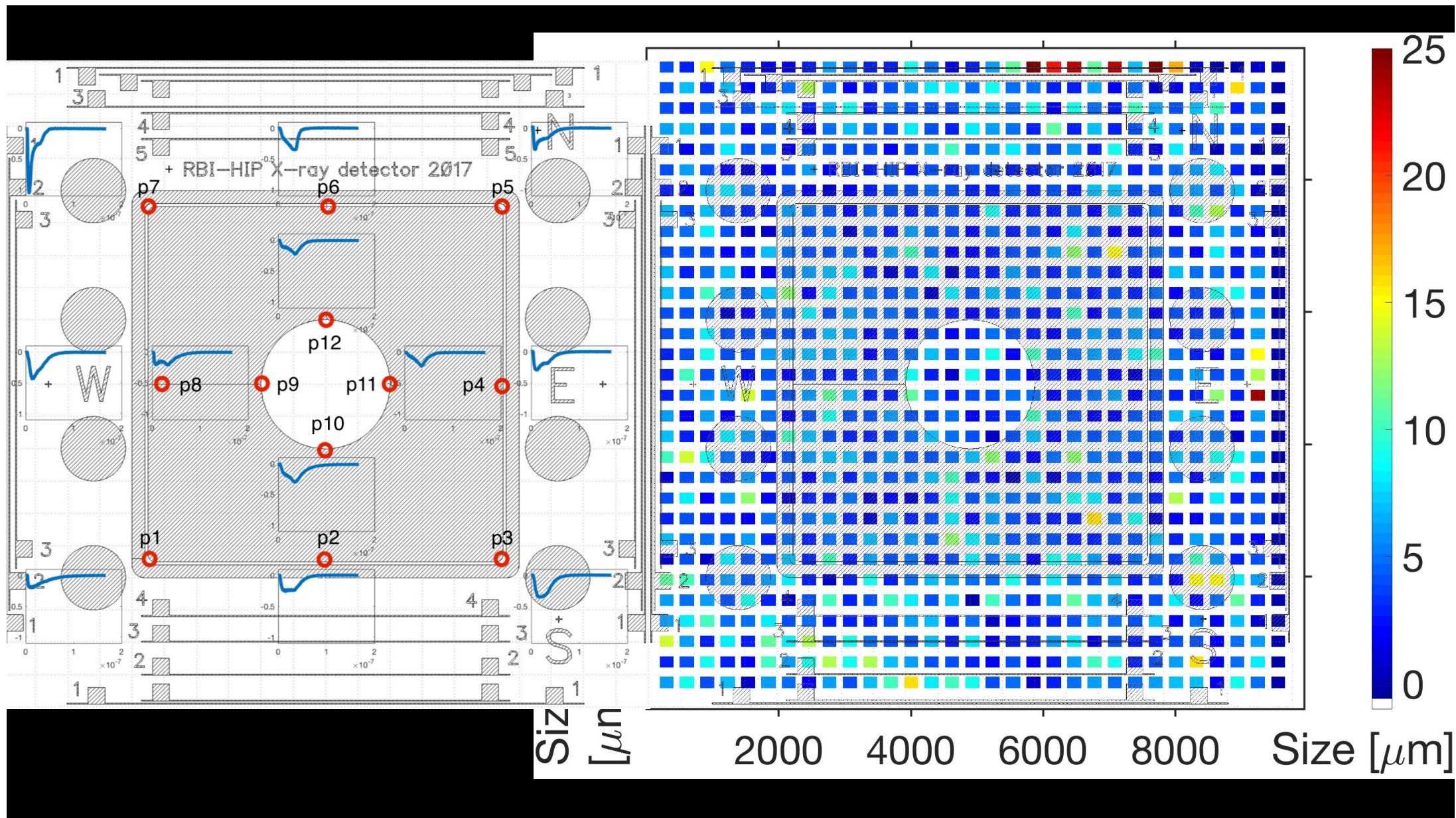






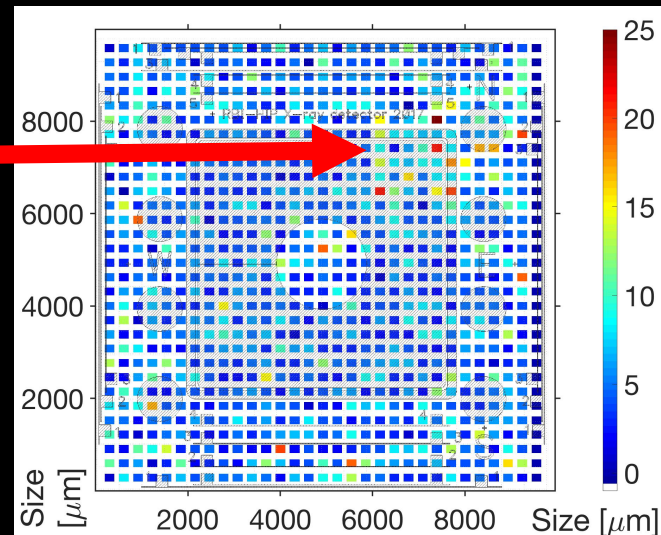
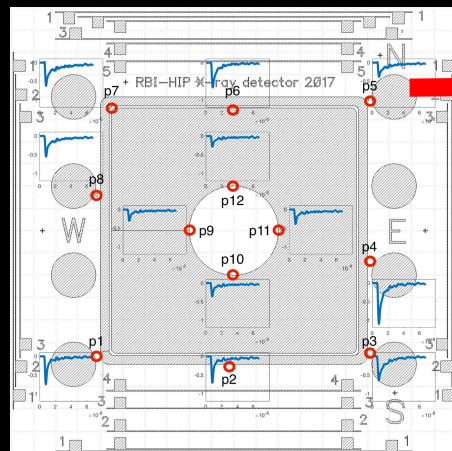






# Conclusions & Outlook

- TCT: CCE is strongly location dependent
- IR: correlation of CCE map and defect map





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- IR: correlation of CCE map and defect map
- Based on defect map → “panel mosaic”

