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Development of Debye-Ring Measurement System Using SOI Pixel Detector

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In recent industrial sites of the fabricated metal product manufacturing, total inspection of residual stress or hardness in non-destructive non-contact is required. However, the conventional measurement system only used in a sampling inspection because it takes a long time to measure. Therefore, we are developing high speed Debye-ring measurement system using integration-type SOI pixel detector, INTPIX4 which can evaluate material characteristics for industrial use.

INTPIX4 is an X-ray imager with 832 x 512 pixels, each of pixel size 17 μ m square. By using SEABAS2 readout board it is possible to measure Debye-rings up to 45 times for 1 second. The developed system is a compact and high speed Debye-ring measurement system thanks to two INTPIX4s and a compact high power X-ray tube.

In this presentation, we introduce the developed system and report its properties.

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