



Silicon Drift Detectors and Readout ASICs for High-Resolution and High-Count Rate X-Ray Spectroscopy

G.Bellotti ^(1,2), A.D.Butt ^(1,2), M.Carminati ^(1,2), C.Fiorini ^(1,2),
G.Borghi ⁽³⁾, C.Piemonte ⁽³⁾, N.Zorzi ⁽³⁾, L.Bombelli ⁽⁴⁾

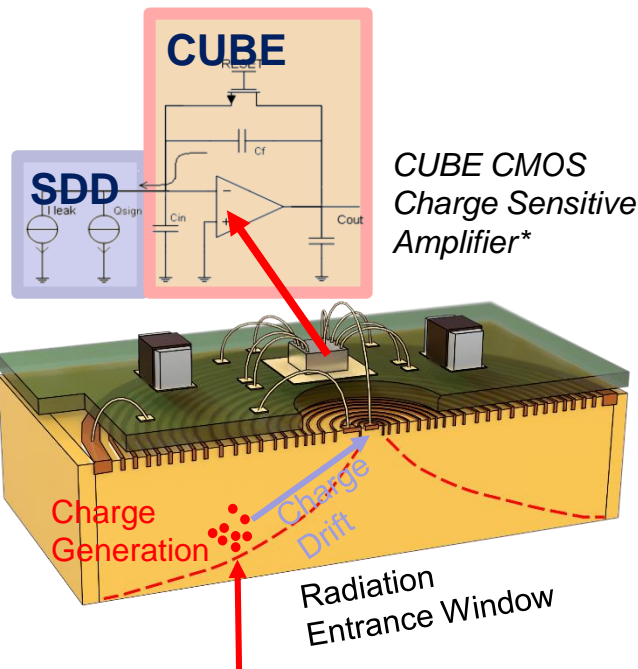
1 Politecnico di Milano, Dipartimento di Elettronica, Informazione e Bioingegneria, Milan, Italy

2 INFN, Sezione di Milano, Milan, Italy

3 Fondazione Bruno Kessler - FBK, Trento, Italy

4 XGLAB srl, Milano, Italy

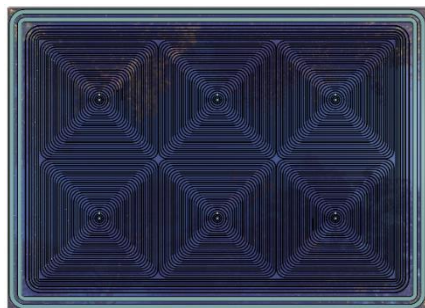
Arrays of Silicon Drift Detectors and CMOS preamplifiers



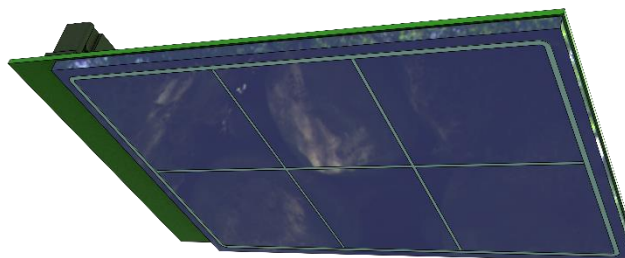
- **Silicon Drift Detectors** allow to reach high energy resolution and high count rate capability
- Low noise **Charge Amplifier** is bonded close to SDD anode
- Further readout electronics can be placed relatively far away from SDD
- **SDDs arrays and CMOS preamplifiers** represent a versatile detector solution for X and γ -ray applications

*L. Bombelli, et al., "CUBE", A Low-noise CMOS Preamplifier as Alternative to JFET Front-end for High-count Rate Spectroscopy", Nuclear Science Symposium Conference Record, 2011, N40-5.

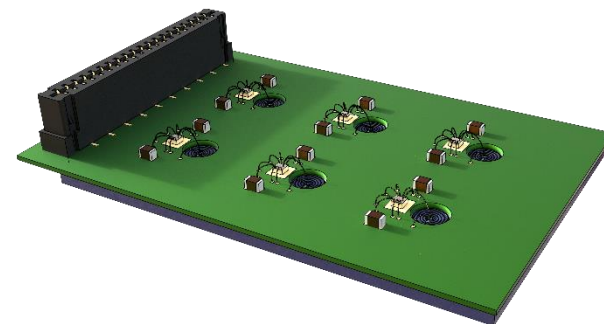
SDD monolithic array



SDD array mounted on a ceramic



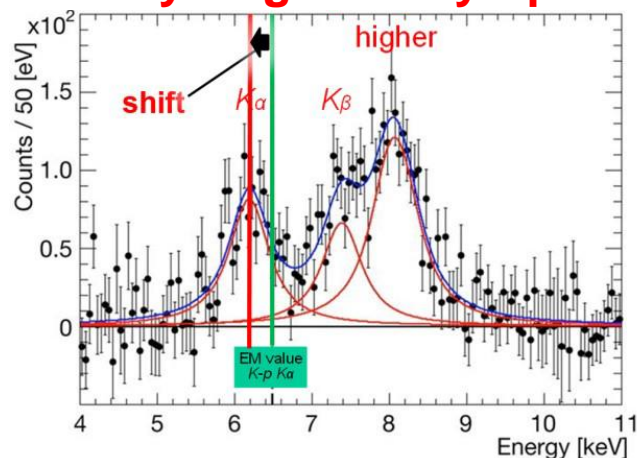
SDD array and CUBE



Silicon Drift Detectors for Hadronic Atom Research by Timing Application

Goal: Study of strong nuclear interaction using the measurement of hadronic broadening of the 1s state of the kaonic hydrogen with highest possible resolution

Kaonic Hydrogen X-ray Spectrum

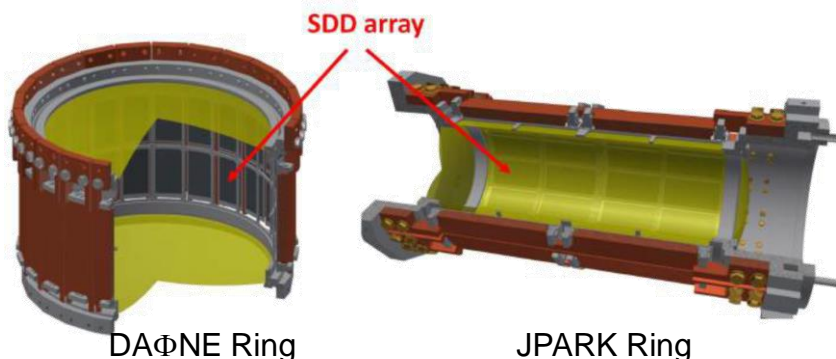


Detector features:

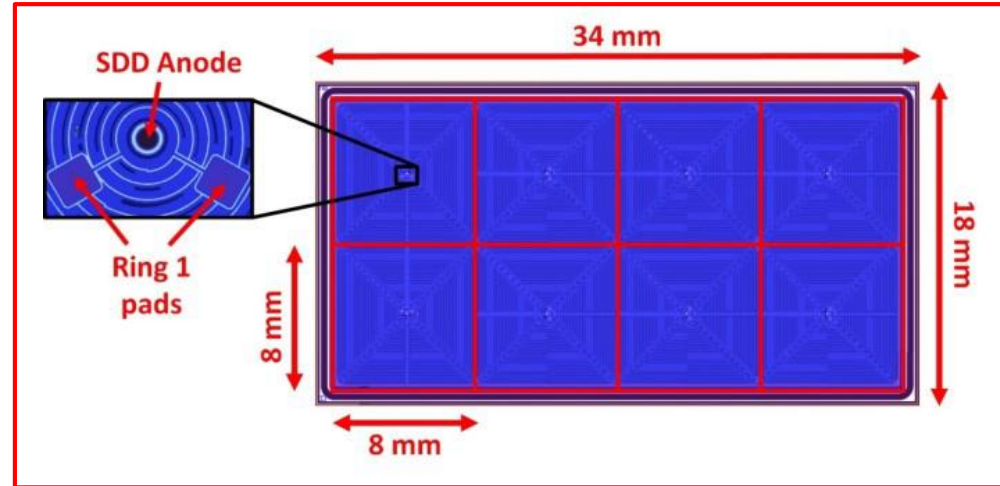
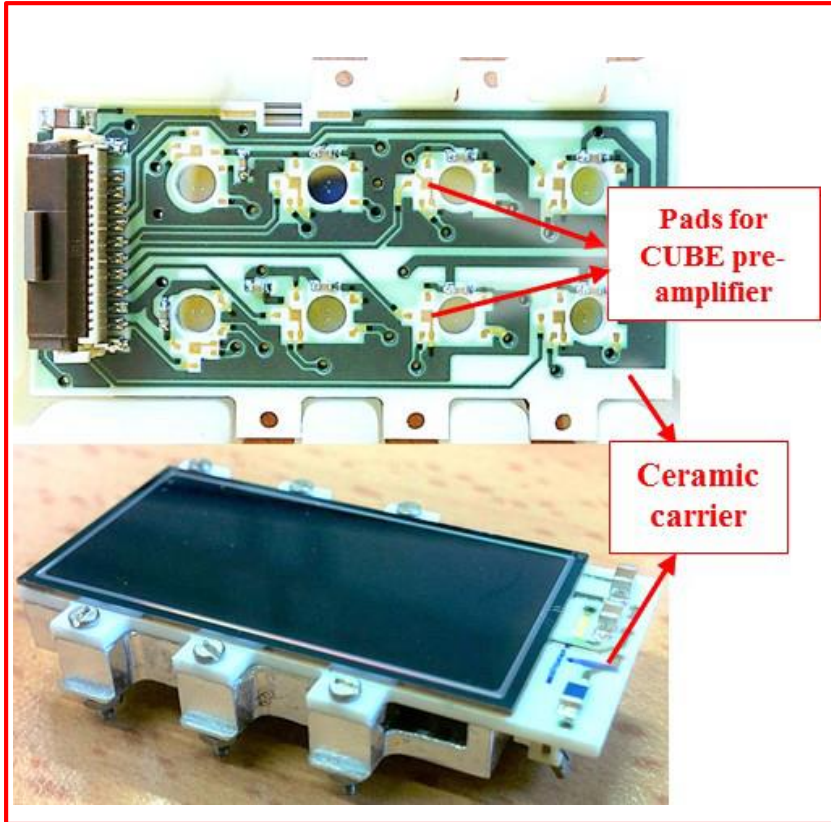
- Energy range: **0.2keV – 18keV**
- Operating **temperature below 120k** to minimize SDD's drift time to improve background suppression
- Big detection area to increase low rate events count rate
- **Non-Linearity** below **few eV** within the **4 to 15 keV** energy range
- **Output stability** of a few eV/day

Detector System:

- Detector System ring structures for DAΦNE and JPARK colliders
- DAΦNE structure contains 48 SDD modules, JPARK structure 24



SIDDHARTA-II (2) Detection Module

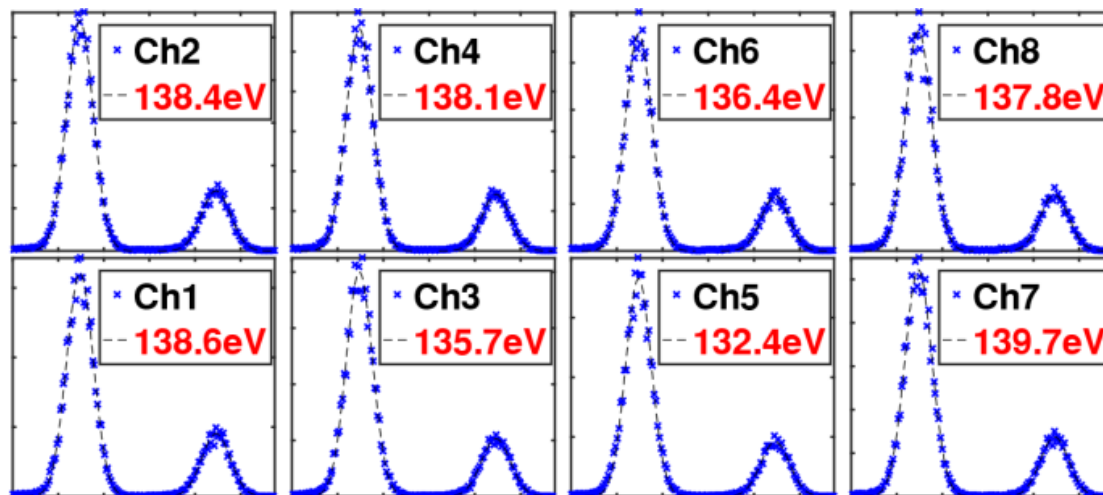


- Detectors by **Fondazione Bruno Kessler** on 450 μm thick silicon wafer
- **2x4 array** with squared elements of **8x8 mm²** with 1mm dead area around borders
- SDD mounted on **Alumina ceramic carrier** connected to an **aluminum holder block** for cryogenic cooling
- **8 CUBE chips** connected one per channel through chip to chip bonding

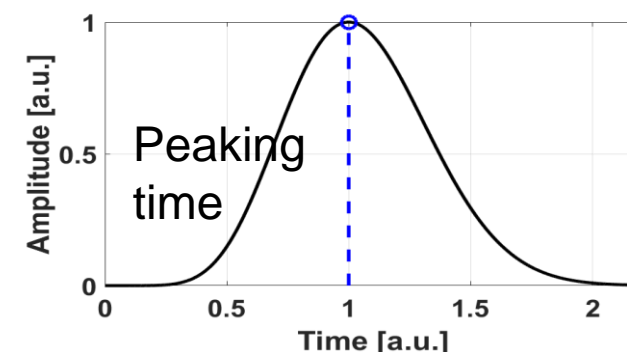
SIDDHARTA-II (3)

Energy Resolution at Cryogenic Temperature and Stability

Best ^{55}Fe Spectra at 1 μs peaking time with SFERA ASIC

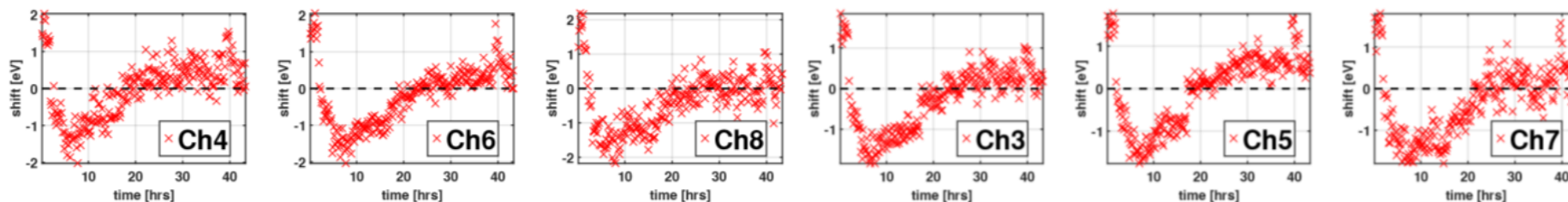


T [k]	109
ICR [kcps]	1
Tpeak	1 μs



At 109 k the effect of ballistic deficit on resolution is negligible

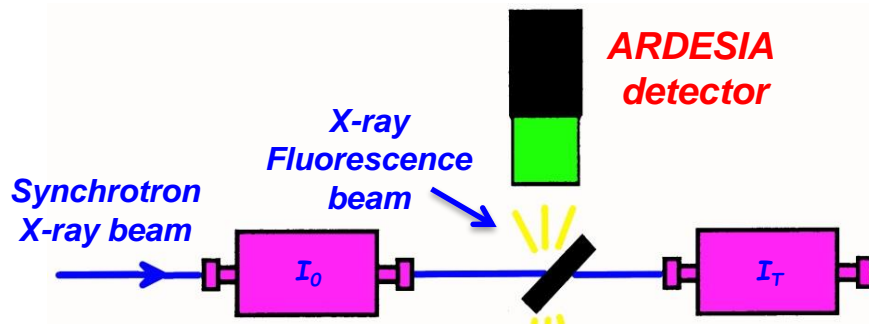
^{55}Fe Mn $K\alpha$ Peak Stability



Peak position of Mn $K\alpha$ line during time. Peak drifts by less than 2 eV over 40 hours

Array of Detectors for Synchrotron Radiation Applications

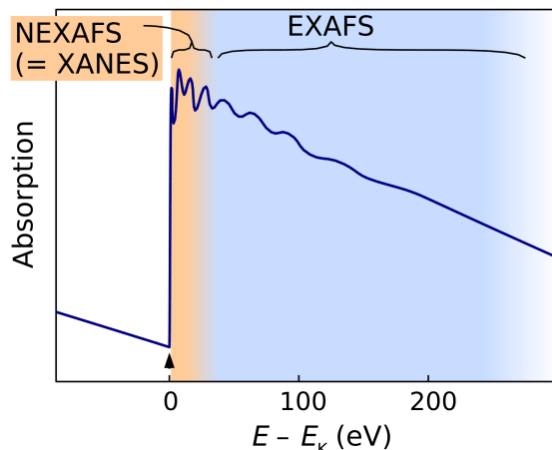
Goal: Development of a **versatile detector** based on arrays of **Silicon Drift Detectors** and **low-noise electronics** for **Synchrotron applications**



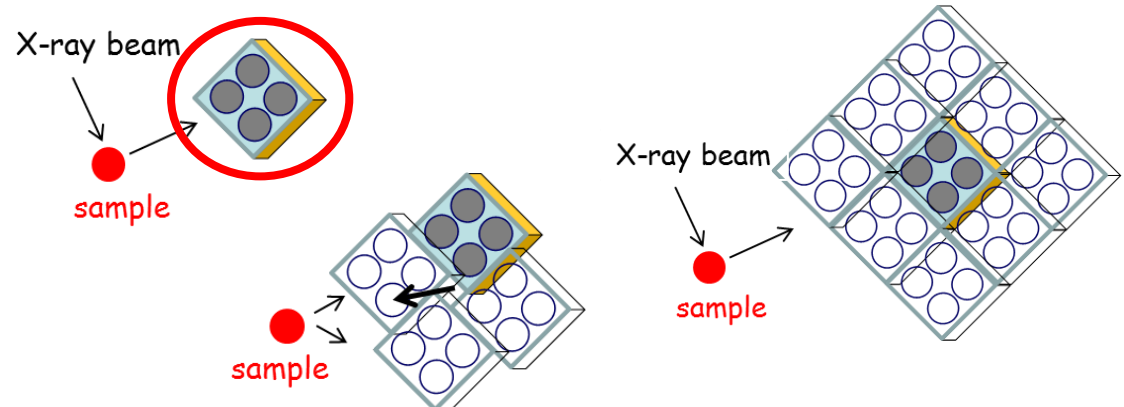
Detector features:

- Energy range: **0.2keV – 20keV** (Silicon detection region)
- **maximized throughput** ($> 1\text{Mcps/ch.}$) still with **good energy resolution**
- **Modularity, versatility, operation close to room T**

XRF and XAFS applications

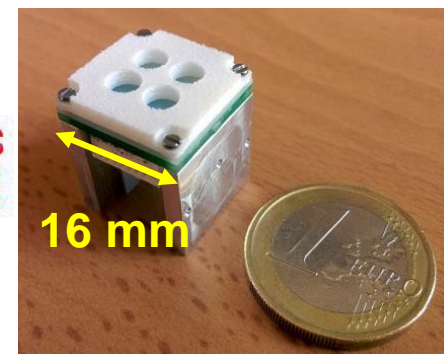
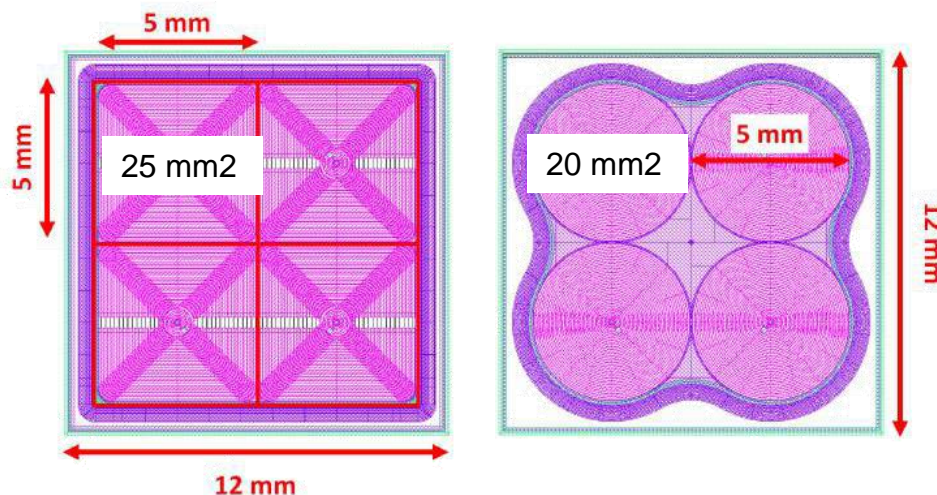
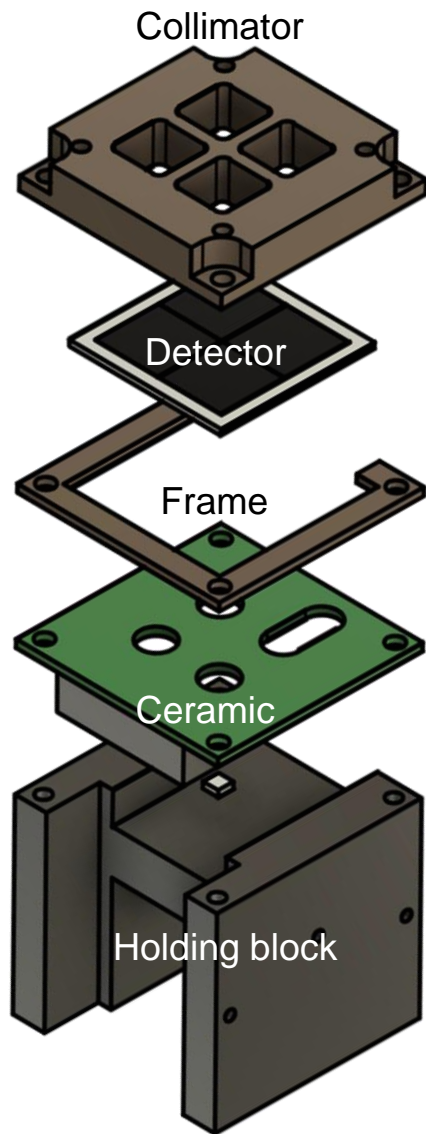


ARDESIA modular design approach:

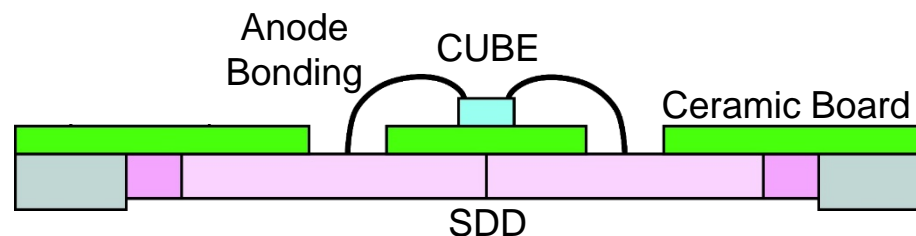


ARDESIA (2)

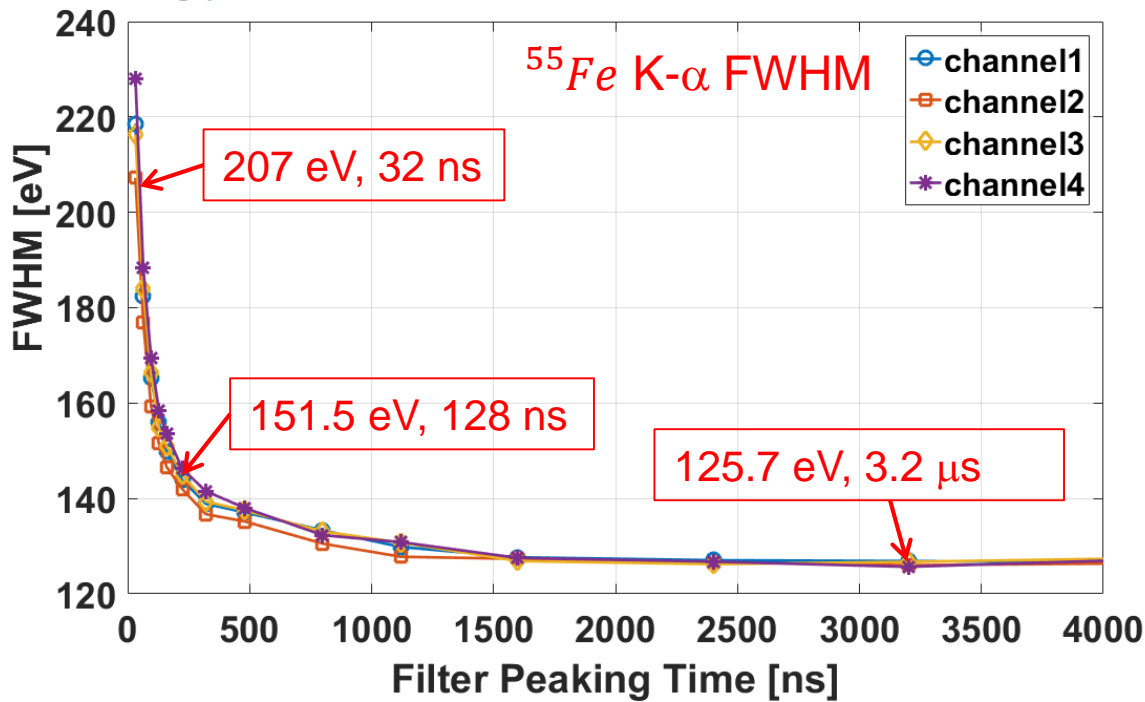
Detection Module



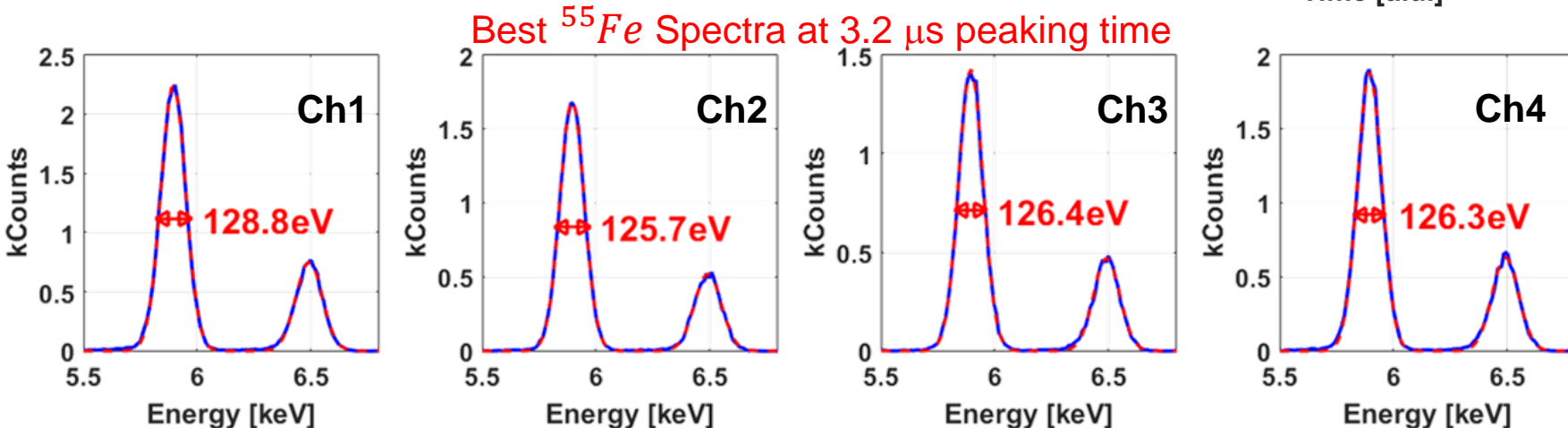
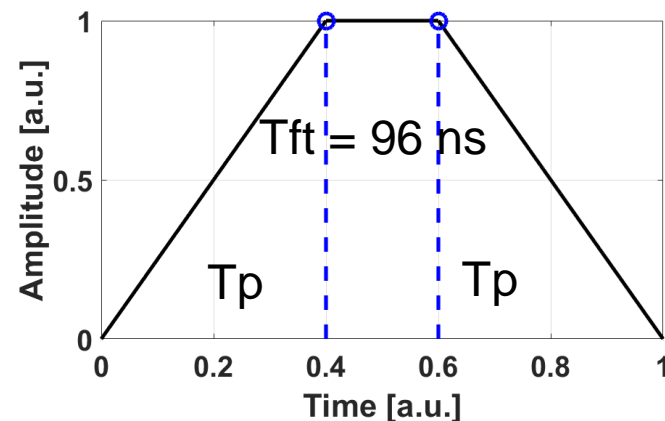
- Detectors by **Fondazione Bruno Kessler** on 450 μm thick silicon wafer
- **Low leakage technology process** (leakage current below 200 pA/cm^2 at room T)
- **2x2 array** with squared elements of 25 mm² area or circular elements with 20 mm² area
- **4 channels** integrated **CUBE** preamplifier



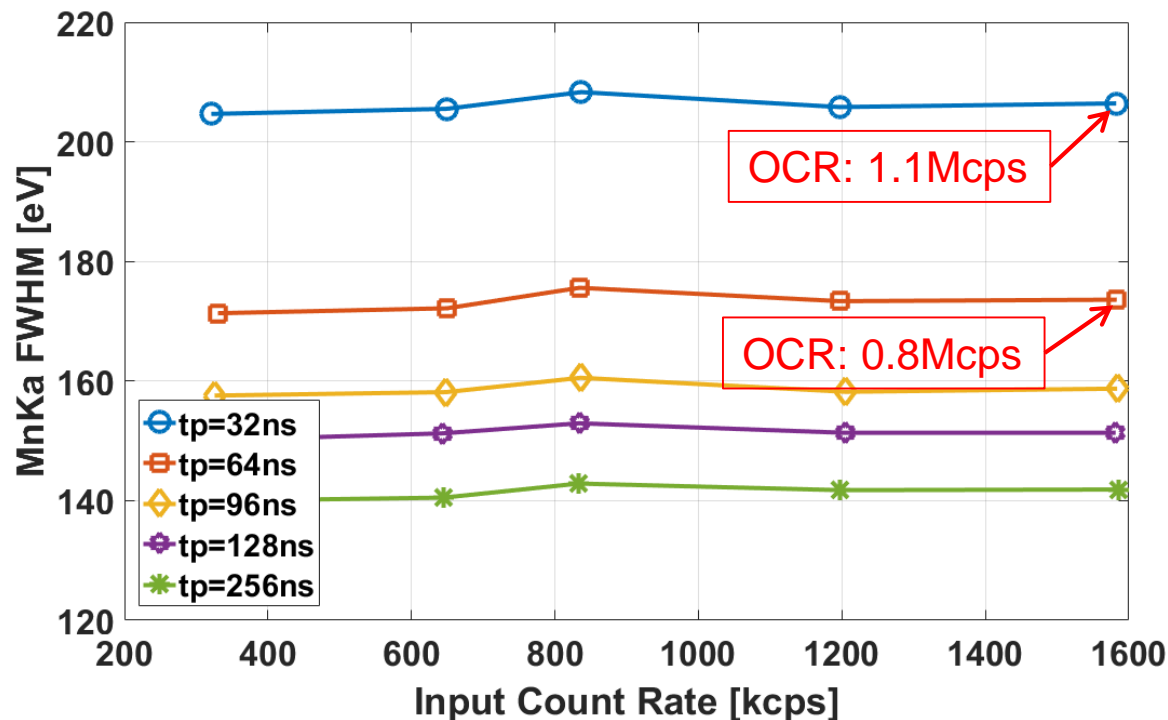
Energy resolution with XGLab DANTE DPP



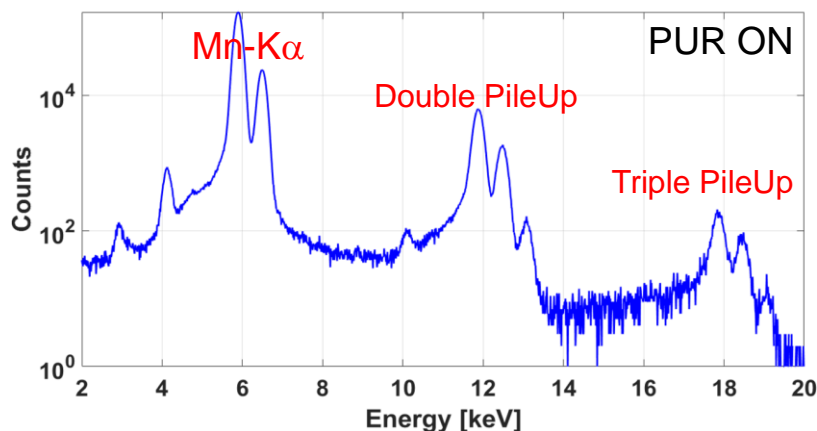
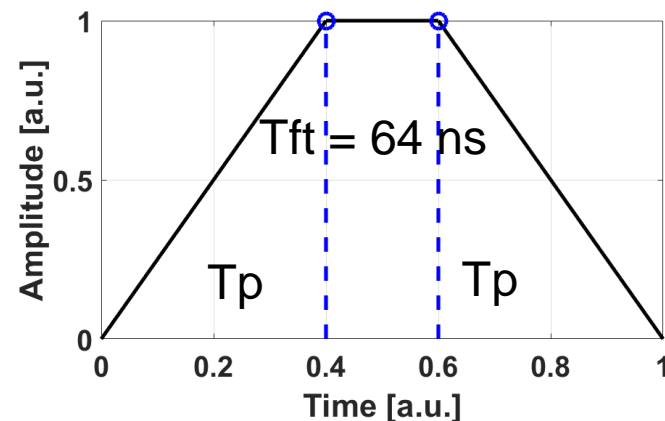
T [°C]	-27
Jleak [pA/cm ²]	1
ICR [kcps]	2



Energy resolution at High Count Rates



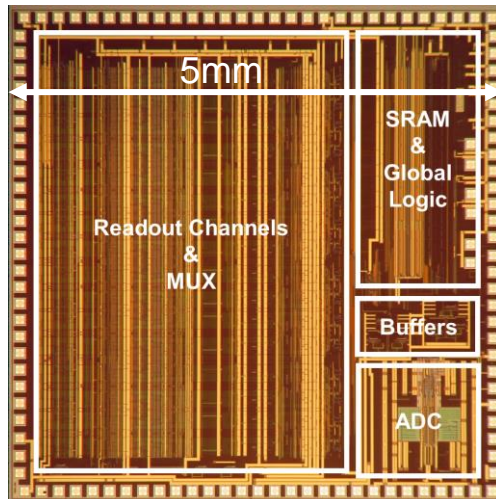
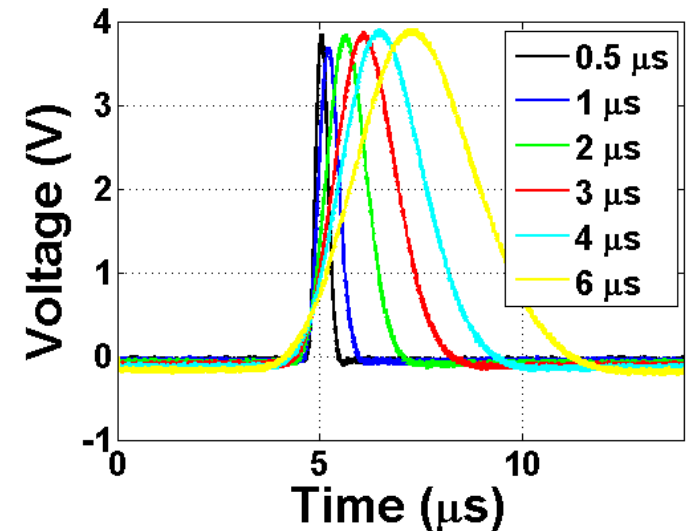
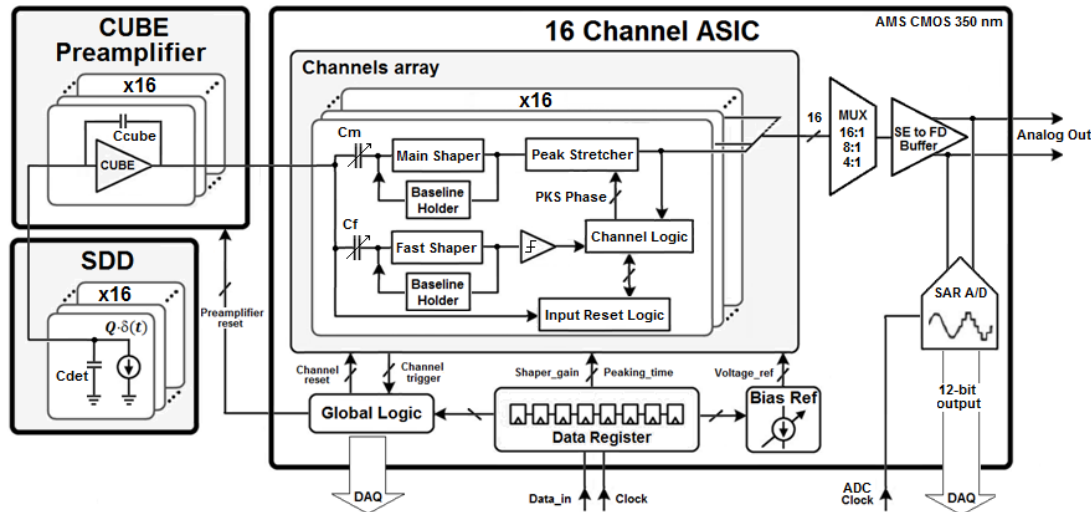
T [°C]	-27
Jleak [pA/cm ²]	1



ICR [Mcps]	1.5
Tp [ns]	32
FWHM [eV]	206

SFERA (1)

SDD Front End Readout ASIC



SFERA Main Features:

- **16 channels**, one or two analog multiplexer for serial readout
- **IX order**, time invariant, **semigaussian** pulse shaping amplifier, implemented in single ended topology
- **Six** different selectable **shaping times** (500 ns – 6 μ s)
- **Five** selectable **energy ranges** (10 keV – 70 keV)
- **Three** different **multiplexer readout strategies**
- Integrated **12 bits SAR ADC**

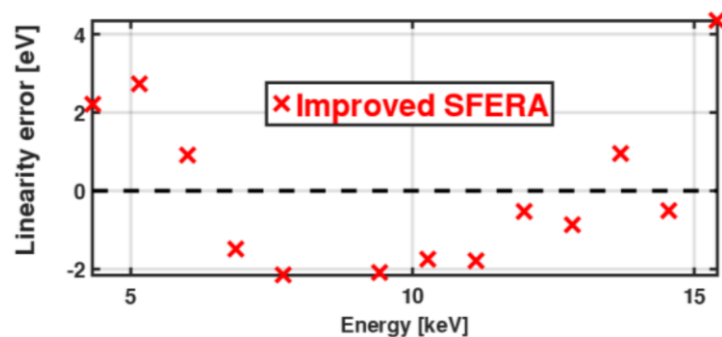
F.Schembari et al., "SFERA: An Integrated Circuit for the Readout of X and γ -Ray Detectors", *IEEE transactions on nuclear science*, vol. 63, issue 3, p.1797-1807, 2016)

SFERA (2)

ASIC Performances

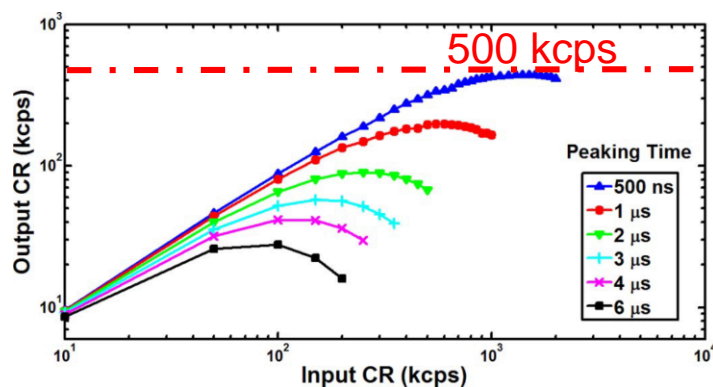


SFERA linearity on 16 keV energy range



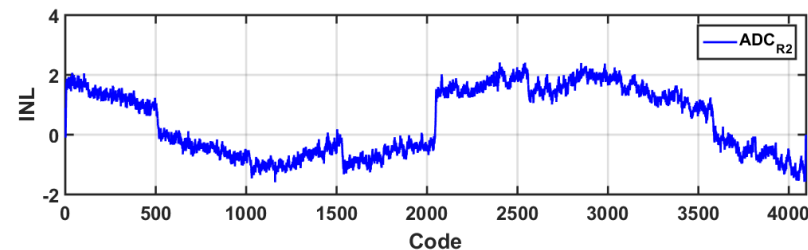
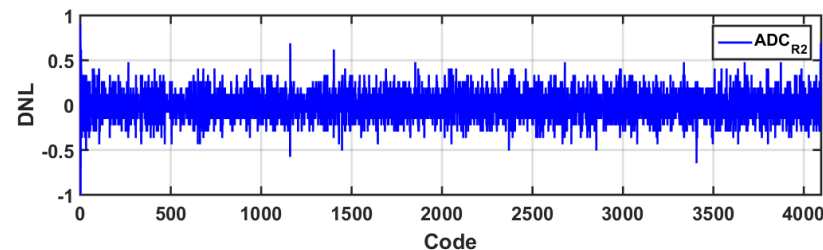
Only 4 electronvolt nonlinearity over 4-16 keV energy range

Input vs Output Count rate for all Peaking times

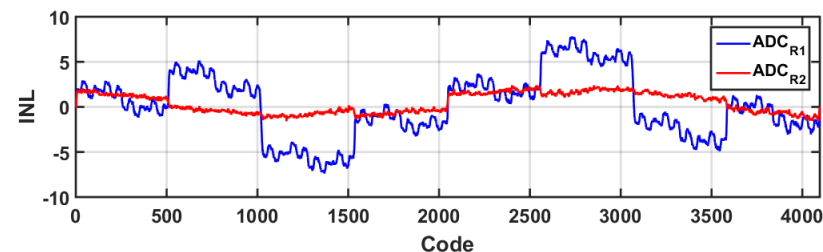
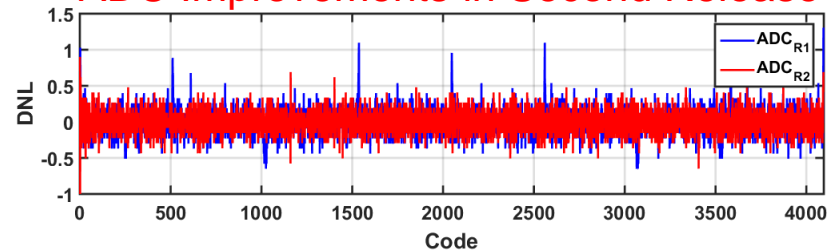


Up to 500 kcps output count rate with shortest, 500 ns, peaking time

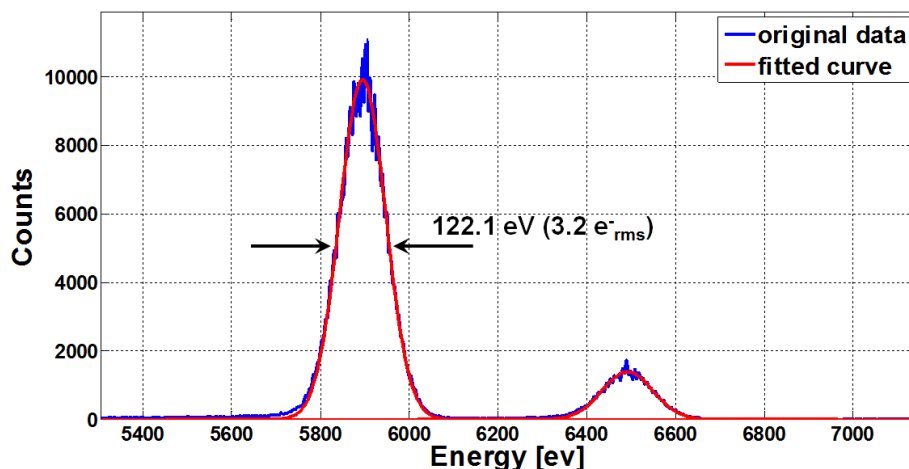
Integrated ADC static characteristic



ADC Improvements in Second Release



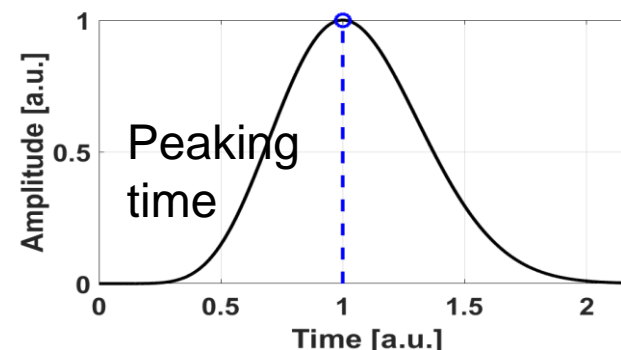
Optimal energy resolution with 10 mm² detector
single SDD



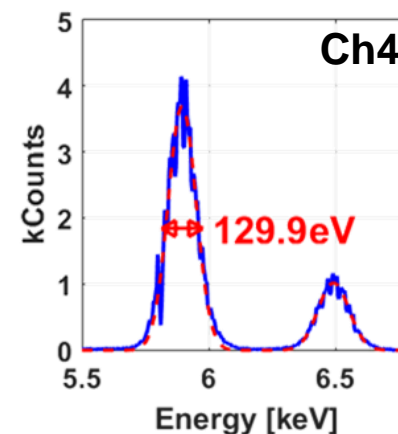
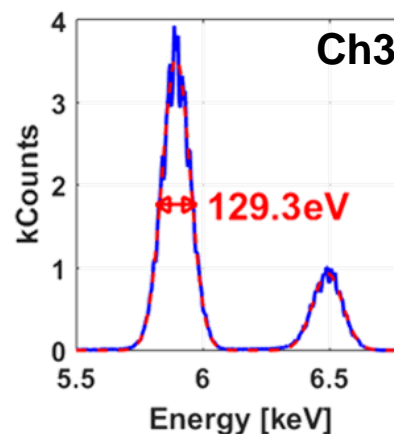
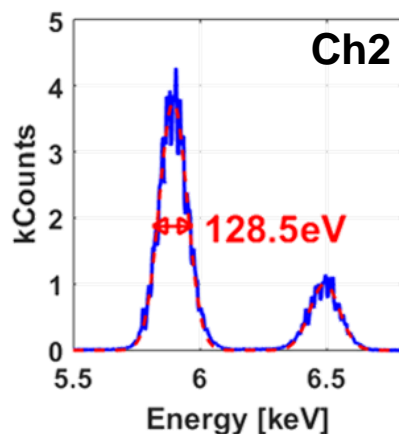
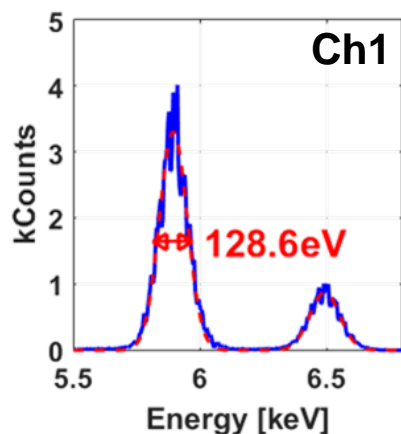
T [°C] -35

Jleak@Troom [pA/cm²] 50

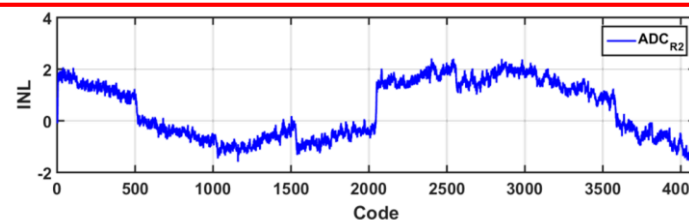
T_{peak} [μs] 4



ARDESIA detector best spectra at 3 μs peaking time, measured with **internal ADC**



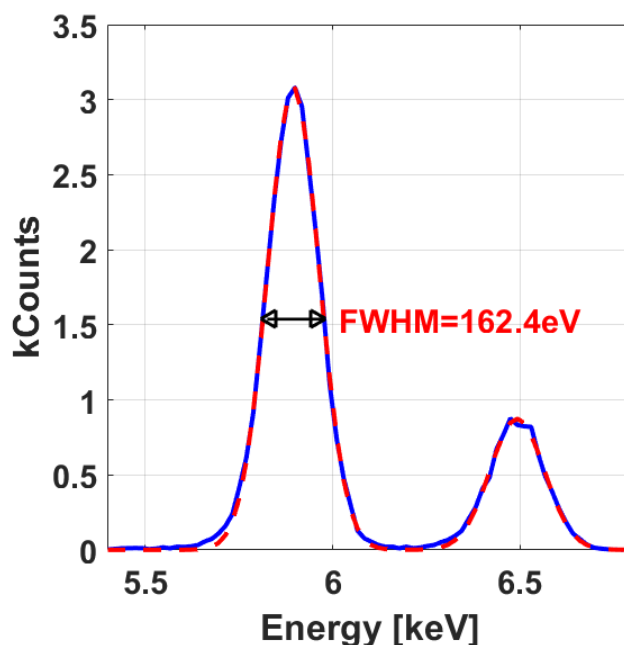
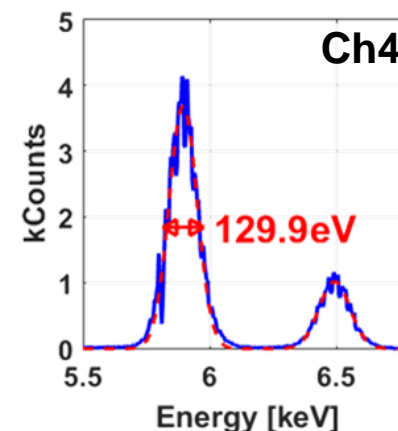
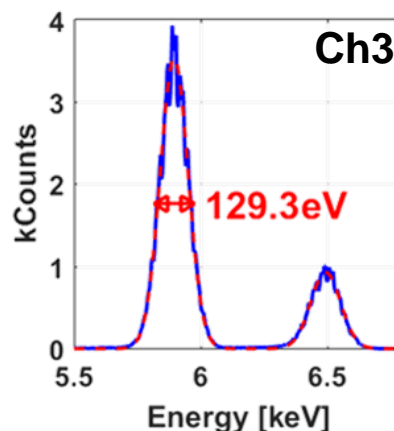
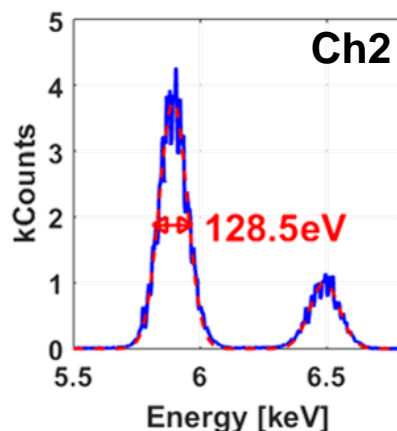
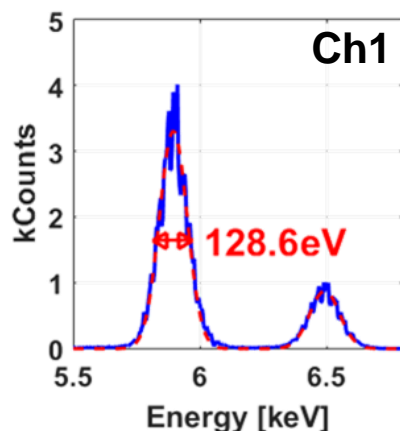
Thanks for your attention



Measurements (3): Energy Resolution with SFERA ASIC



Best spectra at 3 μ s peaking time, measured with **internal ADC** (12 bits, 4Msps, SAR)

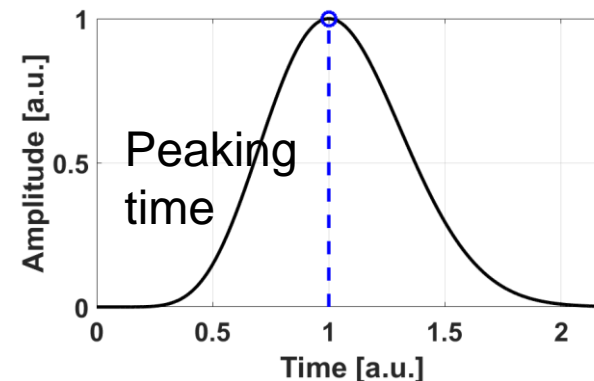


Spectrum acquired
with fastest peaking
time (**200 ns**)
Pulse shape
acquired with
oscilloscope and
post processed.

T [°C]	-27
--------	-----

Jleak [pA/cm ²]	1
-----------------------------	---

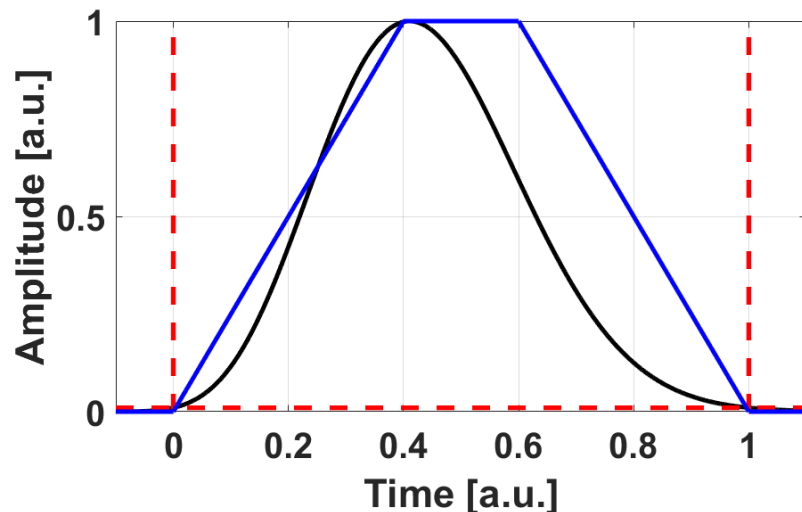
ICR [kcps]	2
------------	---



Measurements (4):



A comparison between DPP and ASIC (same pulse width)

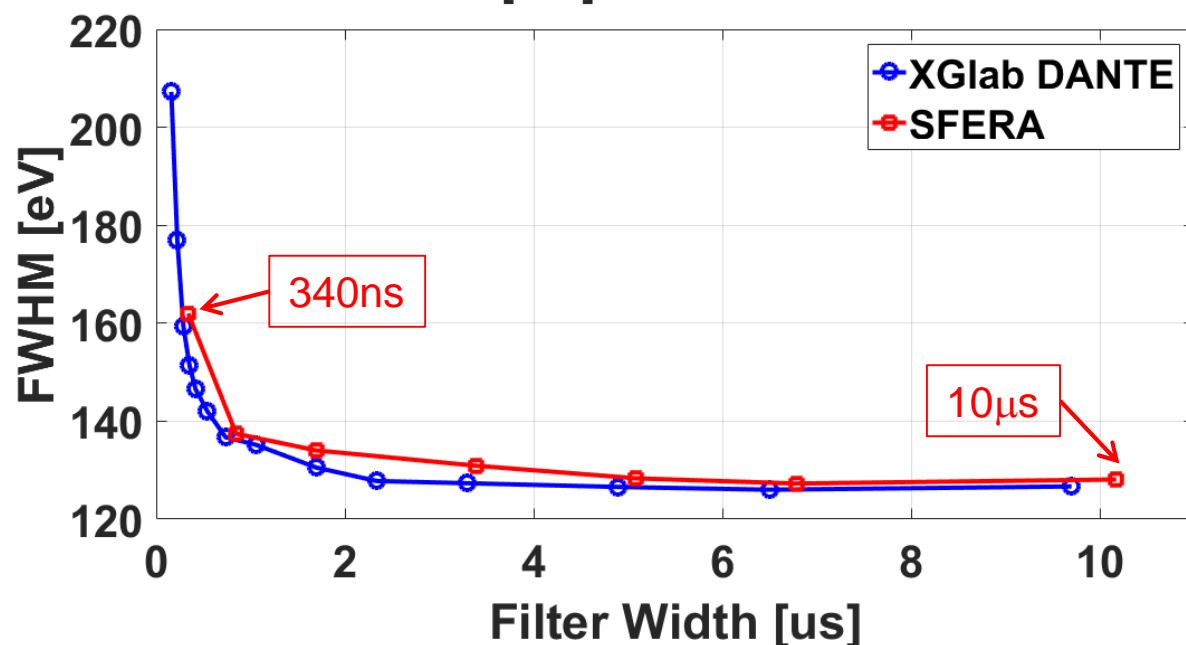


Trapezoid

$$t_W = 2 \cdot t_R + t_{FT}$$

Semigaussian IX order
(width at 1% peak amplitude)

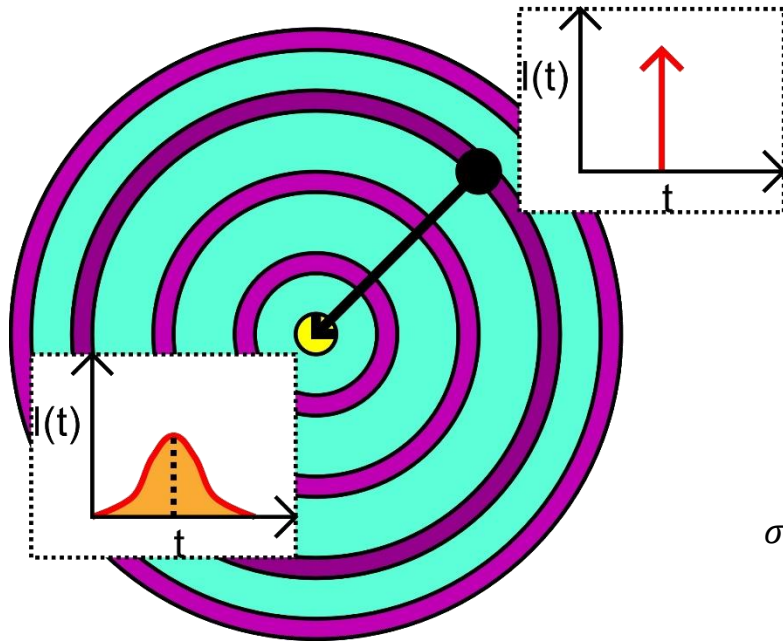
$$t_W \cong 1.7 \cdot t_{peak}$$



Comparison of energy resolution between DANTE and SFERA at corresponding pulse width

Preliminary Studies (1)

Ballistic Deficit Simulation (1)



- Spectra Broadening due to Ballistic Deficit Effect limits maximum Channel Size
- Simulations were needed to find out what is the maximum allowed channel size
- Simple analytical model is used to estimate charge pulse anode FWHM

$$\sigma_t = \left(\sqrt{\frac{2k_b}{q_e}} \cdot \sqrt{\frac{T_0}{\mu_0 V_{dep}^3}} \cdot L_0^2 \right) \cdot \left(\frac{L}{L_0} \right)^2 \cdot \left(\frac{T}{T_0} \right)^{|Coeff_{\mu}|+0.5} \cdot \sqrt{\frac{d}{L}}$$

- Pulse Gaussian like waveform is convolved with filter pulse response. Convolution peak is signal at the end of readout chain.

$$v = \max_{\tau} \left\{ \left[\left(\frac{Q}{\sqrt{2\pi\sigma_t}} \cdot e^{-t^2/2\sigma_t^2} \right) * h(t) \right]_{\tau} \right\}$$

- This is used to simulate random impinging photons with all equal energy so to make a spectrum.