

AMICI WP2.2: Global landscape (CEA, CERN, INFN, CNRS).

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EUROPEAN COMMISSION DIRECTORATE-GENERAL FOR RESEARCH & INNOVATION



Research infrastructure

WP2.2:

Global

Landscape

The roadmaps of the different scientific domains using accelerators and superconducting magnets in Europe, such as the ESFRI list and its international equivalents, as well as the roadmaps of the major research laboratories worldwide will be collected and analysed in order to identify the future trends and need. With the additional input from the innovation market survey from WP4, synergies, possible mismatches and potential for innovation will be described. All this will be used to assess the workload, the capabilities and, whenever possible the priorities of the European Technological Infrastructures, constituting Technological Roadmaps, in the different technological domains identified in WP2.1.'



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IPAC15

Richmond Conference Center Richmond, Virginia, USA 3-8 May, 2015

Construction Projects and Upgrades of Particle Accelerators

8th Edition

Information for Industry Collaborating in the Field of Particle Accelerators

Compiled by Christine Petit-Jean-Genaz IPAC Conferences Coordinator for Europe

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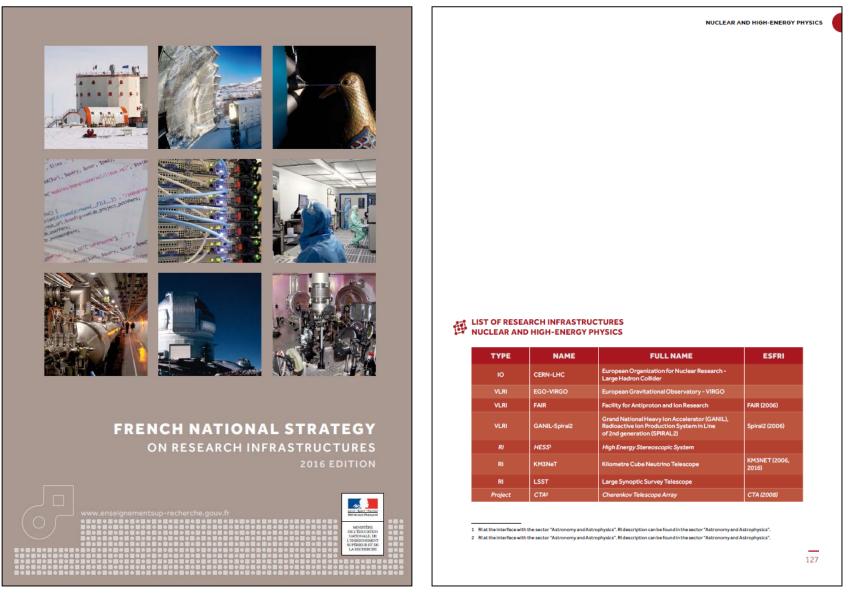
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AMICI Kick-off Meeting FIAP Jean Monnet, Paris

ENERGY

 WEST (Tungsten (W) Environment in Steady-state. It develops the Tore Supra tokamak (built and operated under the auspices of the EURATOM-CEA Association in the 1980a) as direct support for ITER with regards to ITER, although managed in specific frameworks, it must be mentioned for its importance. Indeed, it must show the control of fusion energy via magnetic confinement and allow for the development over time of a new energy source and support industrial application. In the framework of International cooperation, ITER is currently under constructionin France, on the Cadarache ste and Europe is contributing a large portion of the project. In addition, there is a Euratom Fusion research programme in the framework of the Horizon 2020 programme, intended to coordinate the research activities of member states, of which one section concerns the materials and DEMO, the step that will follow ITER.

Finally, the contribution to the production of electricity via fossil resources will here too support the energy and ecological transition. However, the capture, transport, storage and valorisation of CO₂ will be inescapable. An infrastructure is dedicated to this problem. It is:

 ECCSEL (European Carbon dioxide Capture and Storage Laboratory) which is deployed on a European level and which will be listed on the ESFRI roadmap. This is a distributed infrastructure with BRGM as the French node and pilot. ECSSEL willappear as a project.

LIST OF RESEARCH INFRASTRUCTURES

| ТҮРЕ | NAME | FULL NAME | ESFRI |
|---------|------------|--|----------------------|
| RI | FR-SOLARIS | Solar Thermal Research Infrastructure for Concentrated Solar Power | EU-SOLARIS (2010) |
| | WEST | W(Tungsten) Environment for Steady-state Tokamaks | |
| Project | ECCSEL-FR | European Carbon Dioxide Capture and StoragE Laboratory Infrastructure | ECCSEL (2008) |
| Project | SOPHIRA | SOlar PHotovoltaic Research Infrastructure | |
| Project | Theorem | Testing facilities for Hydrodynamics and Marine Renewable Energy | Marinerg-i (2016) |

LIST OF RESEARCH INFRASTRUCTURES MATERIAL SCIENCES AND ENGINEERING

| ТҮРЕ | NAME | FULL NAME | ESFRI |
|------|------|--|--|
| | | European Synchrotron Radiation Facility | ESRF Upgrade Ph 1 (2006) ESRF Upgrade Ph 2 (2016) |
| | | | |
| | | | ILL Upgrade Ph 1 (2006) |
| | | | |
| | | French national synchrotron facility | |
| | | | |
| | | Federation of the accelerators for the studies of materials under irradiation | |
| | | Very high field FT-ICR mass spectrometer national network | |
| | | | |
| | | | |
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| | | | |
| | | Research Infrastructure Interdisciplinary EPR National Network | |
| | | French national nanofabrication network | |
| | | European Research Infrastructure for Heritage Science | |

1 RI at the interface with the sector "Social Sciences and Humanities". RI description can be found in the sector "Social Sciences and Humanities".

MATERIAL SCIENCES AND ENGINEERING



LUNITA - Egalita - Francista République Française MINISTÈRE DE L'ENSEIGNEMENT SUPÉRIEUR

ET DE LA RECHERCHE



Research infrastructures

Road map 2012-2020





october 2012

www.enseignementsup-recher<u>che.gouv.fr</u>

Nuclear and High Energy Physics

| Category | Group | Name | Full name |
|----------|-------|----------------|---|
| OI | CERN | CERN | European Organization for Nuclear Research |
| | | CERN - LHC | Particle accelerator LHC at CERN |
| TGIR | | GANIL-Spiral 2 | Large national accelerator of heavy ions (project Spiral 2 included – laboratories part excluded) |
| TGIR | | FAIR | Facility for Antiproton and Ion Research |
| TGIR | | EGO-VIRGO | European Gravitational Observatory (project VIRGO included) |
| IR | | ANTARES | Astronomy with a Neutrino Telescope and Abyss environmental research |

Material and Engineering Sciences

| Category | Group | Name | Full name |
|----------|-------|--------------|---|
| TGIR | | ESRF | European Synchrotron Radiation Facility |
| TGIR | | XFEL | European X-ray free electron laser |
| TGIR | | ILL | European neutron source - Institut Laue Langevin |
| TGIR | | ORPHEE | Orphée reactor. Excluding LLB part (Laboratoire Léon Brillouin) |
| TGIR | | SOLEIL | 3rd generation synchrotron radiation source |
| IR | | CESTA Lasers | High-density energy lasers - CEA / CESTA |
| IR | | EMIR | Network of accelerators for material irradiation |
| IR | | LNCMI | Laboratoire des champs magnétiques intenses |
| IR | | LULI | Laboratory for the use of intense lasers |
| IR | | METSA | National network for electronic microsocopy (transmission and atomic probe) |
| IR | | Renard | National network of interdisciplinary RPE (paramagnetic electronic resonance) |
| IR | | RENATECH | Network of nanotechnology centres |
| IR | | RMN | Network of high-field NMR platforms |
| PROJET | | ESS | European spallation source |

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18/01/2017

AMICI Kick-off Meeting FIAP Jean Monnet, Paris



ESFRI European Strategy Forum on Research Infrastructures

Technological Infrastructures – Importance for ESFRI projects

Brussels, January 2015

John Womersley Chief Executive, Science and Technology Facilities Council (UK) Chair of ESFRI

Technology Infrastructures

- The European network of capabilities in this area is a key to implementing new RI projects
- Enabling technologies include
 - Particle accelerators
 - Imaging detectors
 - Electronics
 - Magnets
 - Cryogenics
 - Lasers
 - Computing and data-intensive science



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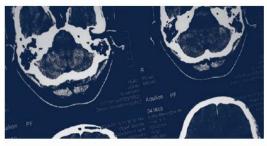


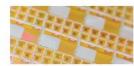


THE BENEFITS OF PARTICLE ACCELERATORS FOR SOCIETY

Physicists have been inventing new types of accelerators to propel charged particles to higher and higher energies for more than 80 years. Today, scientists estimate that more than 30,000 accelerators are in operation around the world-in industry, in hospitals and at research institutions. The following benefits are just a few examples on a growing list of practical applications.







Top:Electron beams make shrink wrap tougher and better for storing food and protecting other products. Photo courtesy of Fermilab.

Bottom: The semiconductor industry relies on accelerator technology to implant ions in allicon chips. Photo courtesy of Fermilah

Left: Superconducting wire designed for particle accelerators enabled the creation of powerful magnets for MRI scapners, Photo courtery of Fermilah

Semi-conductors: The semi-conductor industry relies on accelerator technology to implant ions in silicon chips, making them more effective in consumer electronic and MP3 players.

Clean air and water: Studies show that blasts of electrons from a particle accelerator are an effective way to clean up dirty water, sewage sludge and polluted gases from smokestacks. production of nuclear energy.

to produce a range of radioisotopes for medical diagnostics and treatments that are routinely procedures annually.

Pharmaceutical research: Powerful X-ray beams from synchrotron light sources allow scientists to analyze protein structures quickly the ribosome translates DNA information and accurately, leading to the development into life, earning them the 2009 Nobel Prize products such as computers, smart phones of new drugs to treat major diseases such as in Chemistry. Their research could lead to cancer, diabetes, malaria and AIDS.

> Nuclear energy: Particle accelerators have the Cancer therapy: When it comes to treating potential to treat nuclear waste and enable certain kinds of cancer, the best tool may the use of an alternative fuel, thorium, for the be a particle beam. Hospitals use particle

Medical diagnostics: Accelerators are needed Shrink wrap: Industry uses particle accelera- than traditional treatments. tors to produce the sturdy, heat-shrinkable film that keeps such items as turkeys, produce applied at hospitals worldwide in millions of and baked goods fresh and protects board games, DVDs, and CDs.

DNA research: Synchrotron light sources allowed scientists to analyze and define how the development of new antibiotics.

accelerator technology to treat thousands of patients per year, with fewer side effects

ENERGY

www.acceleratorsamerica.org



Accelerators for America's Future

ENERGY

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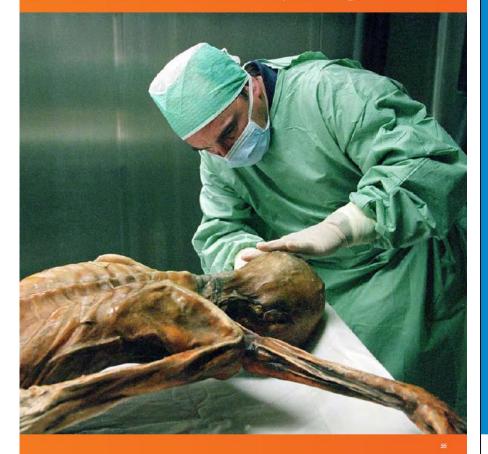
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Accelerators for Security and Defense

Oct21, the Iceman, a unique and well preserved mummy from the end of the Neolithic period, discovered in the Alps in 1991. Radioisotope dating with ¹⁴C established the age not only of the mummy but also of many often-minute artifacts associated with his equipment, clothing and flood; and of flora and fauna at the site. Image courtesy of the South Travel Messure of Archeeology, were kennan.



Accelerators are central to a number of current proposals to develop cargoinspection techniques.



Computer animation of the field inside a superconducting accelerator resonator Image courtesy of DESY now ubiquitous in the accelerator world. The current need is for development of a fieldable device for testing with defense and security partners.

Relativistic electron beams can generate high-power electromagnetic radiation at various frequencies for directed-energy-specific missions. Examples include free electron lasers, highly directional gamma-ray beams through Compton scattering, and millimeter-wave to terahertz radiation.

Free electron lasers can in principle achieve megawatt average power levels and optical beam quality and wavelengths required for security and defense purposes. In the mid-1990s, the highest average-power FEL had achieved only 11 watts. The Navy, as a user of the FEL at DOE's Thomas Jafferson National Accelerator Facility achieved 2.2 kW, and a subsequent upgrade in 2006 demonstrated 14kW at 1.6microns, a wavelength of particular interest to the Navy.

Free electron laser-based directed energy can expand to a wide range of missions. With increased efficiency and decreased weight, for example, FELs might serve as airborne platforms. With appropriate R&D, such goals appear achievable. Most such improvements would feed back to the basic science programs, potentially leading to lower-cost FEL systems and associated energyrecovery-linac light sources.

A megawatt-class FEL will require several critical accelerator R&D developments. Credible designs exist for two of these: a high-quality ampereclass electron gun and continuous wave injector that can operate for weeks, and ampere-class SRF cavities with higher-mode suppression using high-temperature superconductors. However, demonstration of these designs requires funding. At the conceptual level with simulations, researchers are currently exploring a third critical element, megawatt-level RF couplers. Complete system modeling is underway; but bringing these efforts to the point of comparison to the actual performance of, for example, future 100-kW prototypes, will require major efforts.

Cargo inspection and interrogation

Security priorities of the last decade have turned to deterring the threat from subnational organizations. Some of these deterrents rely on identifying small quantities of special nuclear material in shipping containers through a signature reaction induced by radiation. Accelerators are a natural choice for producing well-characterized beams of radiation and are central to a number of current proposals to develop active interrogation techniques.

"Standing off" at a distance from the object under inspection by using electromagnetic radiation, including that from accelerators, is of significant interest in security and defense. The recent developments in terahertz radiation at FELs show potential for active interrogation with desirable standoff distances for cargo, improvised explosive devices and biological investigations.

Other interrogation techniques use neutron and proton beams ranging from tens of keV to tens of GeV with radiographic sensitivity to a variety of materials. Standoff with GeV protons to induce fission will require milliampere beam currents, high gradient and high temperature superconducting technologies, as well as compact devices that laser-driven accelerator technology may make possible.

Researchers have proposed more exotic radiography using the low interaction rates of muons to achieve significant standoff. Such proposals would build on developments for muon colliders and neutrino factories, the subject of R&D for possible future basic-science facilities.

Replacement of radioactive sources and materials

In the 1970s, accelerator-based gamma-ray radiation therapy replaced radioisotope-based devices in the United States and Western Europe. However, in much of the rest of the world, ⁴⁰Co-based teletherapy units are still very common, with over 10,000 in service, according to the International Atomic Energy Agency.

Accelerators for America's Future

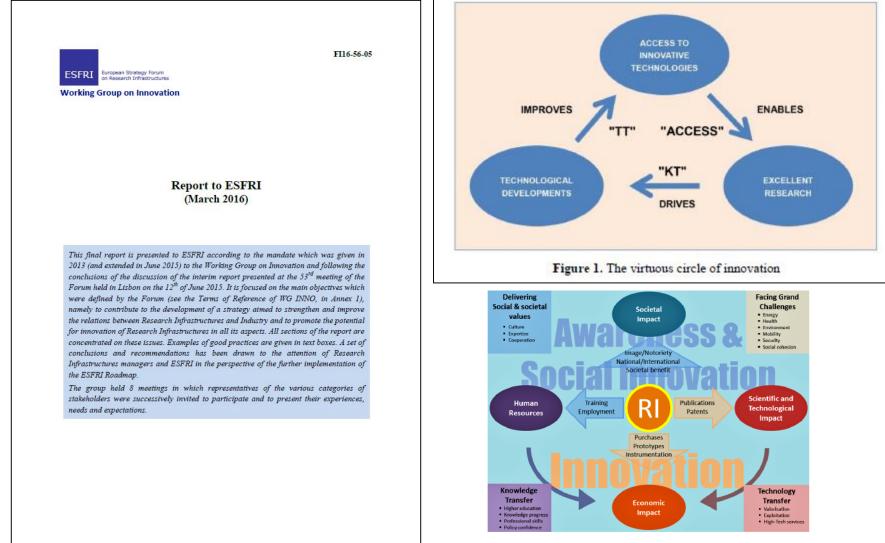


Figure 2. Interactions between RIs and their surrounding techno-scientific, socio-economic and societal environment



Current practices in industrial cooperation and innovation during the construction phase [from the survey of ESFRI Landmarks (2015)] – [2]

The "in-kind contribution" approach for building the ESS Neutrons

ESS will be built on a green-field site, a challenge which brings with it great potential, for society, as well as for science. Further scientific and technological advancements will be required to build this unique facility, which is the best of its kind. Within the construction of ESS, a significant amount will be R&D related, which has a high potential for innovation. The construction will generate growth and jobs, advance development and fuel innovation potential in the region and across the EU. With ESS being built as a collaborative project, the growth effect will be shared between the region (Öresund), the host countries (Sweden and Denmark) as well all as the ESS Partner Countries. Most of the necessary skills for its development need to be imported through in-kind contributions (IKC) from participating institutes and companies in the Member States. The IKC approach is intended to foster collaborations between national academia and industry, representing the entire supply chain.

representing the entire supply chain. While the management and integration of IKC is challenging for a project organisation, it also provides significant and highly desirable advantages for the ESS itself as well as the member countries. Access to frontier technology that enables the realisation of ESS would otherwise be unattainable, as well experienced technical and scientific personnel and access to unique production facilities and technologies. This is a very important socio-economic driver in that the construction of ESS fuels national innovation potential, competitiveness, and the national GDP of all of the Member States for the long term. This will increase each country's national and crossnational capacity and help create jobs and growth.

Industry as a supplier for the construction of the EUROPEAN XFEL

The development of one of the technologies that are at the heart of the European XFEL, i.e. the superconducting RF (radiofrequency) accelerator technology, was conducted in close collaboration with industry. The need to couple state of the art materials and processes, developed in a publiclyfunded research environment, with mass production of components, only possible in an industrial environment, made TT a sine-qua-non condition for the implementation of large accelerator facilities. Over more than 20 years, the TESLA world-wide collaboration, with a very strong European component (led by DESY), in collaboration with industry, developed and refined the technologies allowing the production of 2 km of superconducting RF cavities of extremely demanding specifications. As a result of the DESY leadership in the development of superconducting RF, European industry is today a market leader and a likely supplier of projects using this technology in Europe and in other continents.

Further examples are in the electronics domain: (i) with the extension of the Micro-TCA_4 standard of telecommunications to electronics hardware for the control of complex equipment (such as the European XFEL accelerator), by the DESY controls division in collaboration with industrial partners (to be adopted by the European Spallation Source in Lund (SE) as well); and (ii) with consortia of academic and industrial laboratories in Germany, Switzerland and Italy developing sensors and data handling electronics for innovative MHz frame acquisition rate detectors, under the impulse from the European XFEL

SKA's global cooperation

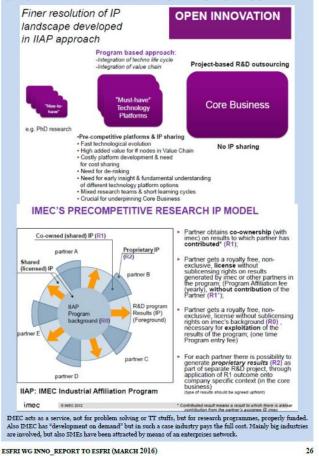
There are several ways in promotion of TT and KT along with the Square Kilometre Array (SKA) project development. For instance, the UK government has created the "Newton Fund Programme" which is administrated by the Royal Academy of Engineering, with the aim to develop science and innovation partnerships that promote the economic development and welfare of developing countries. In the same time, the South African government has launched the "SKA Youth into Science and Engineering project" which has awarded, since 2005 up to date, bursaries in the areas of astronomy, including PhDs, MScs and postdoctoral fellowships.

The University of Manchester, on whose site the SKA HQ is based, is developing a collaboration programme with Chinese Academy of Sciences for the exchange of scientists that will link the construction of FAST (Five hundred meter Aperture Spherical Telescope) in China with the development of the SKA project that will help China enhance its capabilities in development of key components of receivers for science observation. The extremely low noise amplifiers (LNAs), Phased Array Feeds (PAF) and analogue-to-digital converters (ADCs) are among those that have been identified. In addition, SKAO Office has also provided opportunities by offering secondment programme to several Member States, such as a three-year exchange programme with Japanese radio scientists, the yearly-based exchange programme with Chinese secondment on signal system modelling and outreach communications.

ESFRI WG INNO_REPORT TO ESFRI (MARCH 2016)

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IMEC's experience is an example of a new "precompetitive space" created around the FI where "must-have technological platforms" are offered to industry in a working mode. Effectiveness is firstly due to the fact to be in the same place and work together on shared objectives. The aim is to join: FMD research; technology platforms and core business. This model focuses on bilateral customized "Industrial Affiliation Programmes" (IIAP) where the industrial partners rotate around IMEC rather than using a consortium approach. A specific precompetitive research IP model is used; noticeable is the power of using a unique IP fingerprint.





Eligibility

WHAT IS A LARGE RESEARCH INFRASTRUCTURE?

The principles that define a large research infrastructure can be stated as follows:

- it must be a tool or a device that has unique characteristics identified by the scientific community that makes use of it as required for conducting high-level research activities. The targeted scientific communities can be national, European, or international, according to the case;
- it must have governance that is identified, unified and effective, and strategic and scientific bodies for steering;
- it must be open to any research community that wants to use it, accessible based on peer-reviewed scientific excellence; it must therefore have suitable evaluation bodies;
- it can conduct its own research, and/or provide services to one (or several) communities of users that integrate the stakeholders of the economic sector. These communities can be present on the site, conduct work there on a oneoff basis, or interact remotely.

Moreover, research infrastructures will in the future have to be able to:

- produce a multi-annual budget schedule as well as a consolidated budget that incorporates the full costs;
- make the data produced available, either immediately, or after an embargo period corresponding to the international practices of the field involved.



Work Packages Timeline

| YEAR 1 | | | | | | | | YEAR 2 | | | | | | | | | | | | | YEAR 3 | | | | | | | | |
|--------|------|-----------|----------------|---------------------|---------------------|---|--|--|---|--|---|--|---|---|--|--|--|--|--|--|--|--|--|---|--|--|---|---|--|
| M1 | M2 | M3 | M4 | M5 | | | M8 | M9 | M10 | M11 | M12 | M13 | M14 | M15 | M16 | M17 | | | M20 | M21 | M22 | M23 | M2 | 4 M25 | M26 | _ | | M29 | M30 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| M1.1 | D1.1 | | | | | | | | | M1.5 | D1.4 | | | | | | | | | | | M1.5 | D1 | 4 | | | | M1.5 | D1.4 |
| | | M1.3 | D1.2 | | | | | | | | | | | | | | | | | | | | D1 | 6 | | | | | |
| | | | | | | | | | | | D1.5 | | | | | | | | | | | | D1 | 5 | | | | | D1.5 |
| | M1.2 | | | M1.4 | | | | | | D1.3 | | | | | | | | | | | | | | | | | | | D1.7 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | M2.1 | | | | | | | | | | | | | | | D2 | 1 | | | | | |
| | | | | | | | | | | | M2.2 | | | | | | | | | | | | D2 | 2 | | | | | |
| | | | | | | | | | | | | | | | | | M2.3 | | | | | | | | | | | | D2.3 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | M3.1 | | | | | | | | | D3.1 | | | | | | | | | | | | |
| | | | | | | | | | | | M3.2 | | | | | | | | | | | | | | | | | | D3.2 |
| | | | | | | | | | | | | | | | | | M3.3 | | | | | | | | | | | | D3.3 |
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| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | M5.2 | | M5.3 | | | | | | | | | | D5.2 | | D5.4 |
| | | | | | | | | | | | | | | | | | | | | | | | | | D5.1 | | | | |
| | | | | | | | | | | | M5.1 | | | | | | | | | | | | | | | | D5.3 | | |
| | | | | | | | | | | | | | | | | | | | | | | | M5 | 4 | | | | | D5.5 |
| | | M1.1 D1.1 | M1.1 D1.1 M1.3 | M1.1 D1.1 M1.3 D1.2 | M1.1 D1.1 M1.3 D1.2 | M1 M2 M3 M4 M5 M6 M1.1 D1.1 <td>M1 M2 M3 M4 M5 M6 M7 M1 M1<!--</td--><td>M1 M2 M3 M4 M5 M6 M7 M8 M1 M2 M2 M2 M2 M2 M2 M3 M1.1 D1.1 M3 D1.2 M2 M2 M2 M2 M1.1 D1.1 M1.3 D1.2 M2 M2 M2 M2 M1.2 M3 M1.4 M3 M3</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M1 M2 M M M M M M M9 M1.1 D1.1 M M M M M M M M9 M1.1 D1.1 M1.3 D1.2 M M M M M M M1.2 M M M M M M M M M M1.2 M M1.4 M</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M1 M1 M1 M2 M2 M2 M2 M3 M10 M1.1 D1.1 M1.3 D1.2 M2 M2 M2 M2 M2 M2 M2 M3 M3</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M1 D1.1 C C C C C C C M1.5 M1.1 D1.1 C C C C C C M1.5 M1.1 D1.1 C C C C C M1.5 M1.2 M1.3 D1.2 C C C C C M1.5 M1.4 D1.1 D1.2 C C C C C C M1.5 M1.2 C M1.2 C M1.4 C C C C M1.3 M1.2 C M1.4 C C C C M1.3 M1.5 M1.2 C M1.4 C C C</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M1.1 D1.1 C C C C C C C C C M1.1 D1.1 C C C C C C C M1.5 D1.4 M1.1 D1.1 D1.2 C C C C C C M1.5 D1.4 M1.1 D1.1 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M8 M9 M10 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M23 M1.1 D14 M1.5 M1.5</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M1.1 D11 C M3 M13 D11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M23 M24 M25 M24 M25 M24 M25 M25 M25 M25 M25 <th< td=""><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 M25 M11 D11 M15 D14 M15 D14 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M11 D11 M13 M14 M15 D14 M15 D14 M15 D14 M15 D14 M15 D14 M16 M17 M18 M19 M20 M21 M23 M24 M25 M26 M2 M2 M23 M24 M25 M26 M2 M2</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M10 M18 M19 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M16 M16</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M25 M25</td></th<></td></td></td> | M1 M2 M3 M4 M5 M6 M7 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M16 M17 M18 M19 M20 M21 M22 M11 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M11 M13 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M11 M13 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M12 M13 M13<td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M3 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M1.1 D12 C</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M23 M1.1 D14 M1.5 M1.5</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M1.1 D11 C M3 M13 D11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M23 M24 M25 M24 M25 M24 M25 M25 M25 M25 M25 <th< td=""><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 M25 M11 D11 M15 D14 M15 D14 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M11 D11 M13 M14 M15 D14 M15 D14 M15 D14 M15 D14 M15 D14 M16 M17 M18 M19 M20 M21 M23 M24 M25 M26 M2 M2 M23 M24 M25 M26 M2 M2</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M10 M18 M19 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M16 M16</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M25 M25</td></th<></td></td> | M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M1 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M11 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M11 M13 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M11 M13 M13 M13 M13 M13 M14 M15 M16 M17 M18 M19 M20 M21 M12 M13 M13 <td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M3 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M1.1 D12 C</td> <td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M23 M1.1 D14 M1.5 M1.5</td> <td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M1.1 D11 C M3 M13 D11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M23 M24 M25 M24 M25 M24 M25 M25 M25 M25 M25 <th< td=""><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 M25 M11 D11 M15 D14 M15 D14 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M11 D11 M13 M14 M15 D14 M15 D14 M15 D14 M15 D14 M15 D14 M16 M17 M18 M19 M20 M21 M23 M24 M25 M26 M2 M2 M23 M24 M25 M26 M2 M2</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M10 M18 M19 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M16 M16</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M25 M25</td></th<></td> | M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M3 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M2 M1.1 D12 C | M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M23 M1.1 D14 M1.5 M1.5 | M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M1.1 D11 C M3 M13 D11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M23 M24 M25 M24 M25 M24 M25 M25 M25 M25 M25 <th< td=""><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 M25 M11 D11 M15 D14 M15 D14 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M11 D11 M13 M14 M15 D14 M15 D14 M15 D14 M15 D14 M15 D14 M16 M17 M18 M19 M20 M21 M23 M24 M25 M26 M2 M2 M23 M24 M25 M26 M2 M2</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25</td><td>M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M10 M18 M19 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M16 M16</td><td>M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M25 M25</td></th<> | M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 M25 M11 D11 M15 D14 M15 D14 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M11 D11 M13 M14 M15 D14 M15 D14 M15 D14 M15 D14 M15 D14 M16 M17 M18 M19 M20 M21 M23 M24 M25 M26 M2 M2 M23 M24 M25 M26 M2 M2 | M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M25 | M1 M3 M4 M5 M6 M7 M8 M9 M10 M11 M13 M14 M15 M16 M10 M18 M19 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M11 M13 M14 M15 M16 M10 M16 M16 | M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12 M13 M14 M15 M16 M17 M18 M19 M20 M21 M22 M23 M24 M25 M26 M25 M25 |

Figure 3: Gant chart of the project