



CM47 Hydrogen System

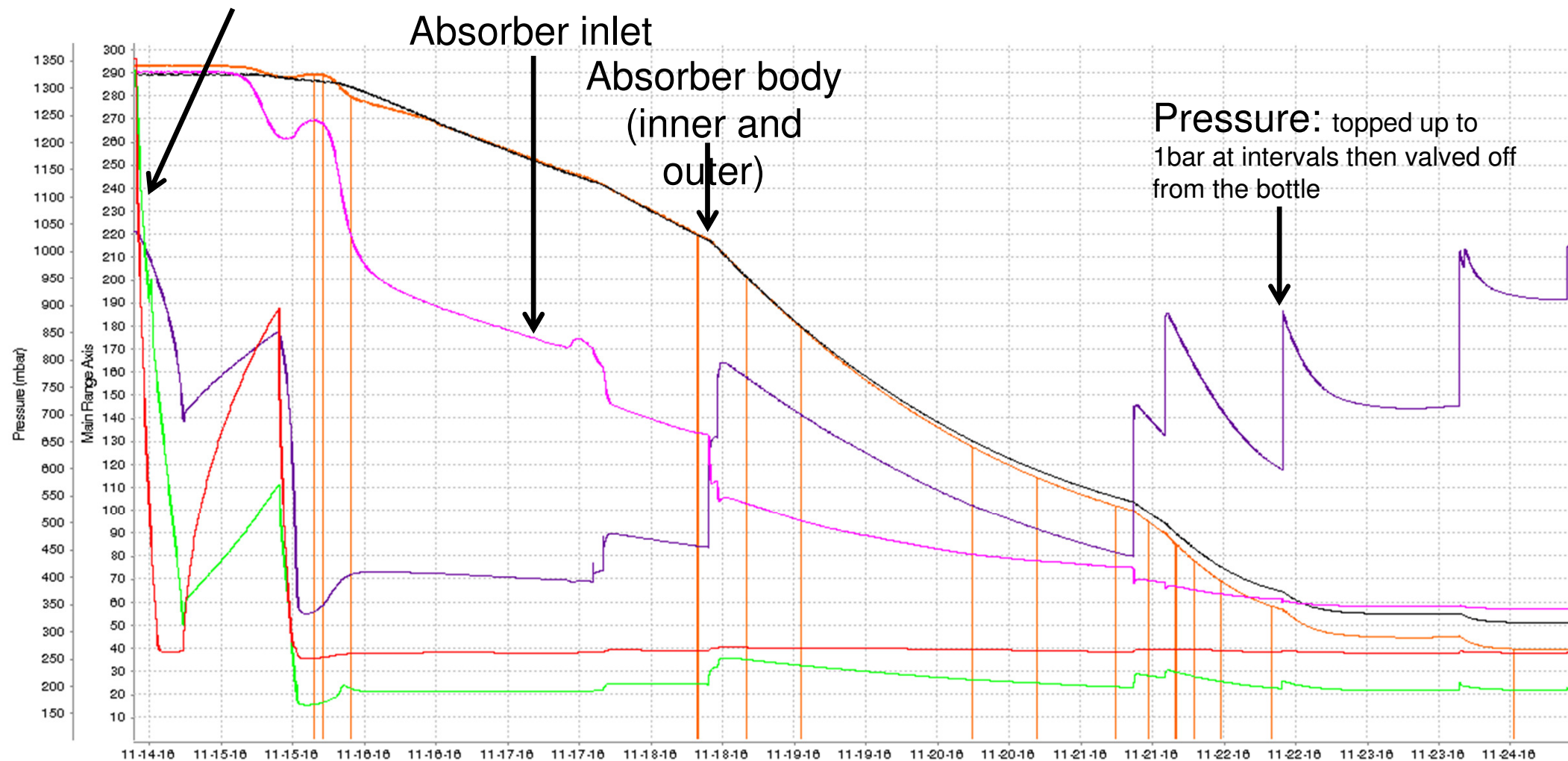
13/02/17

Cryocooler
temperatures:

Red –First stage

Green – Second stage

Nov 16 Cooldown



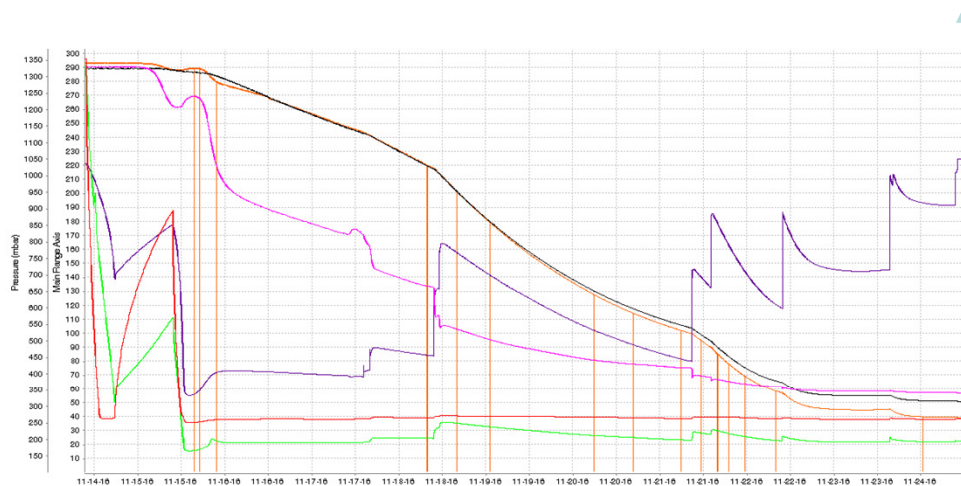
Cooldown
starts

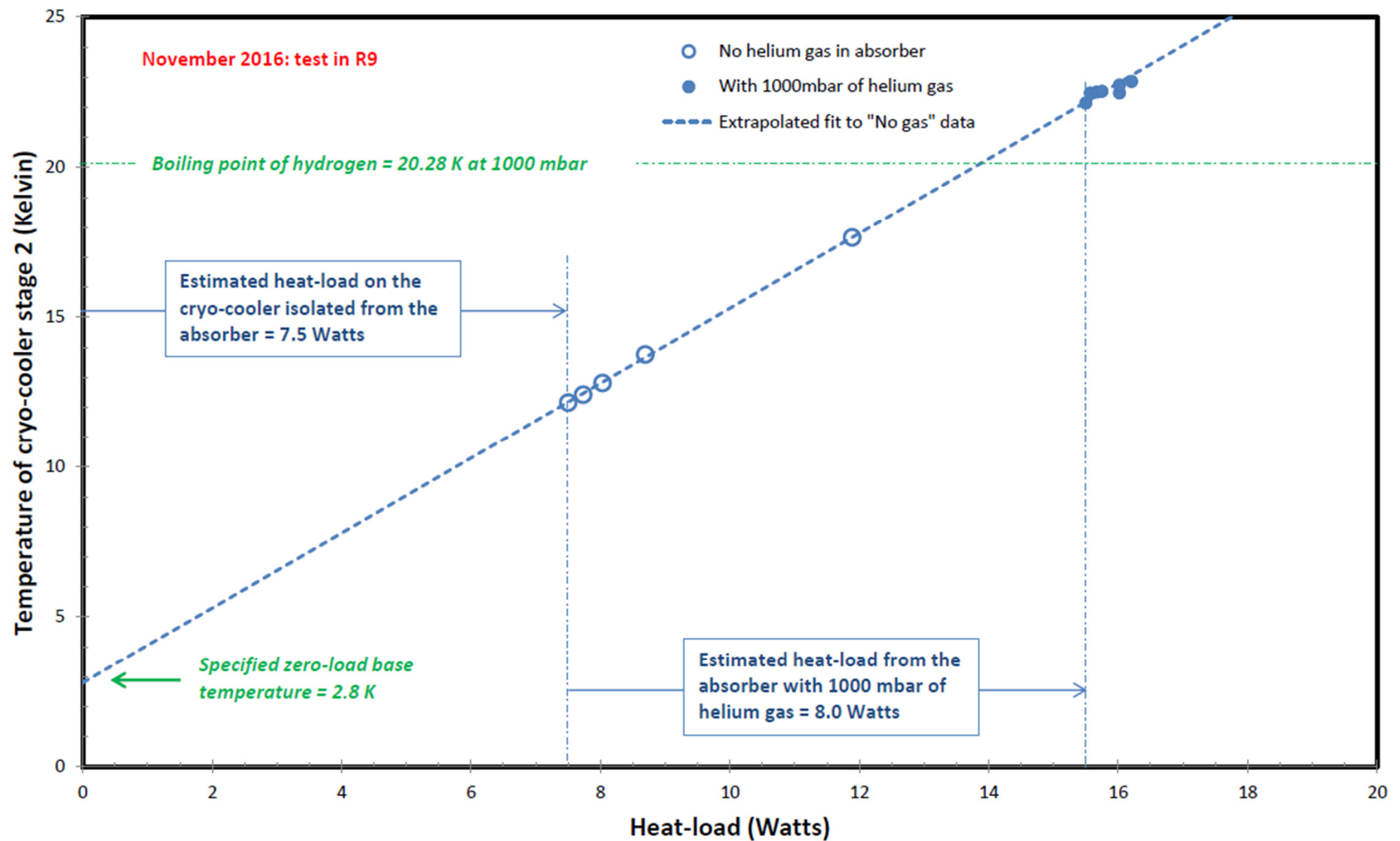
Pause cooling
overnight



Nov 16 Cooldown

Sensor	Location	Final reading at equilibrium
MICE-HA-TS-04	Cryocooler 1 st stage	39K
MICE-HA-TS-06	Cryocooler 2 nd stage	21.8K
MICE-HA-TS-07A	Absorber gas inlet pipe	56K
MICE-HA-TS-09	Absorber body (outside)	50K
MICE-HA-TS-03A	(Absorber body (inside)	39K
MICE-HA-VG-03		1049mbar



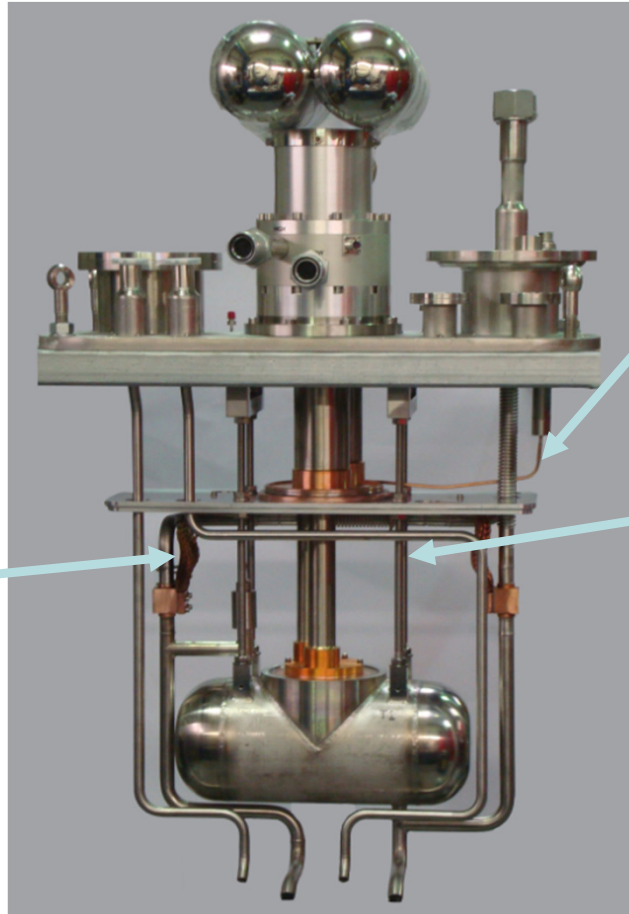


To cool the system to liquefy hydrogen, we need to reduce both the heat load through the turret and the heat load from the absorber.

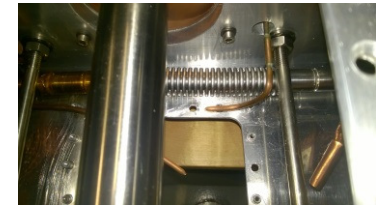


Modifications - Turret

Removed thermal braid heat sinking cold pipework to rad shield



Removed one of two capillary tubes for pressure sensors



Heat sunk M10 supports to the rad. shield



Modifications - Turret



Improved MLI



- Added extra 10 layers of MLI
- MLI over all surfaces supports and pipework

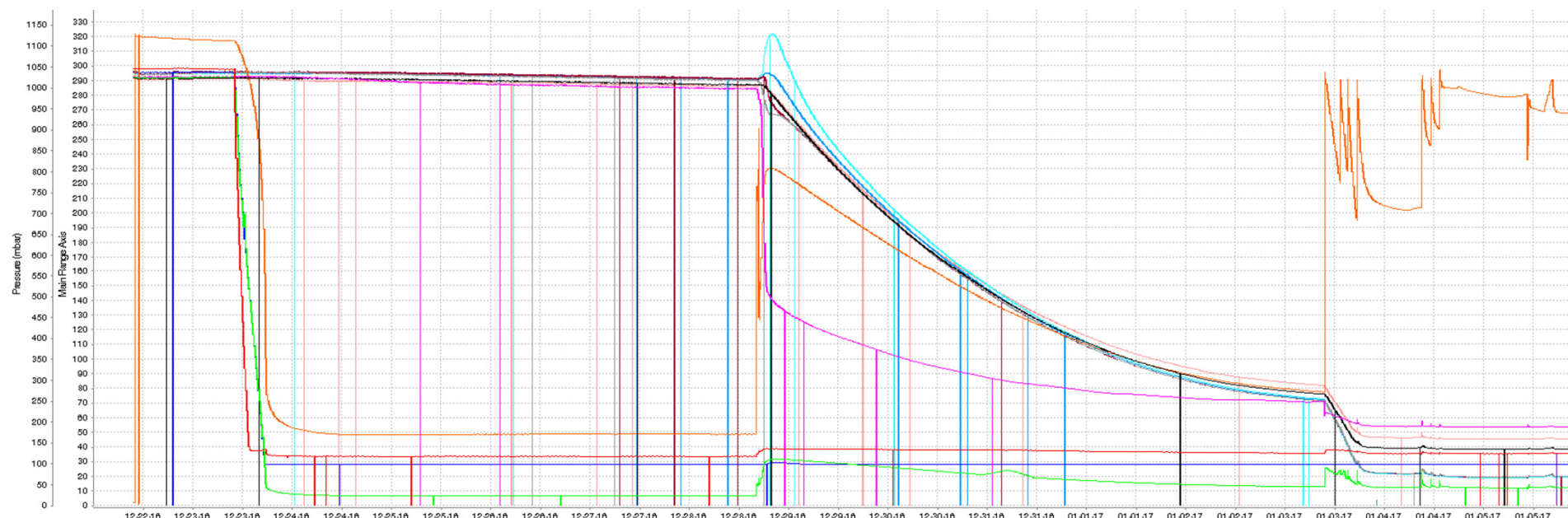


Modifications - Absorber

- Removed pre-cool pipework
- Pulled pipework off warm bore
- Added more MLI on windows (now 40 layers)



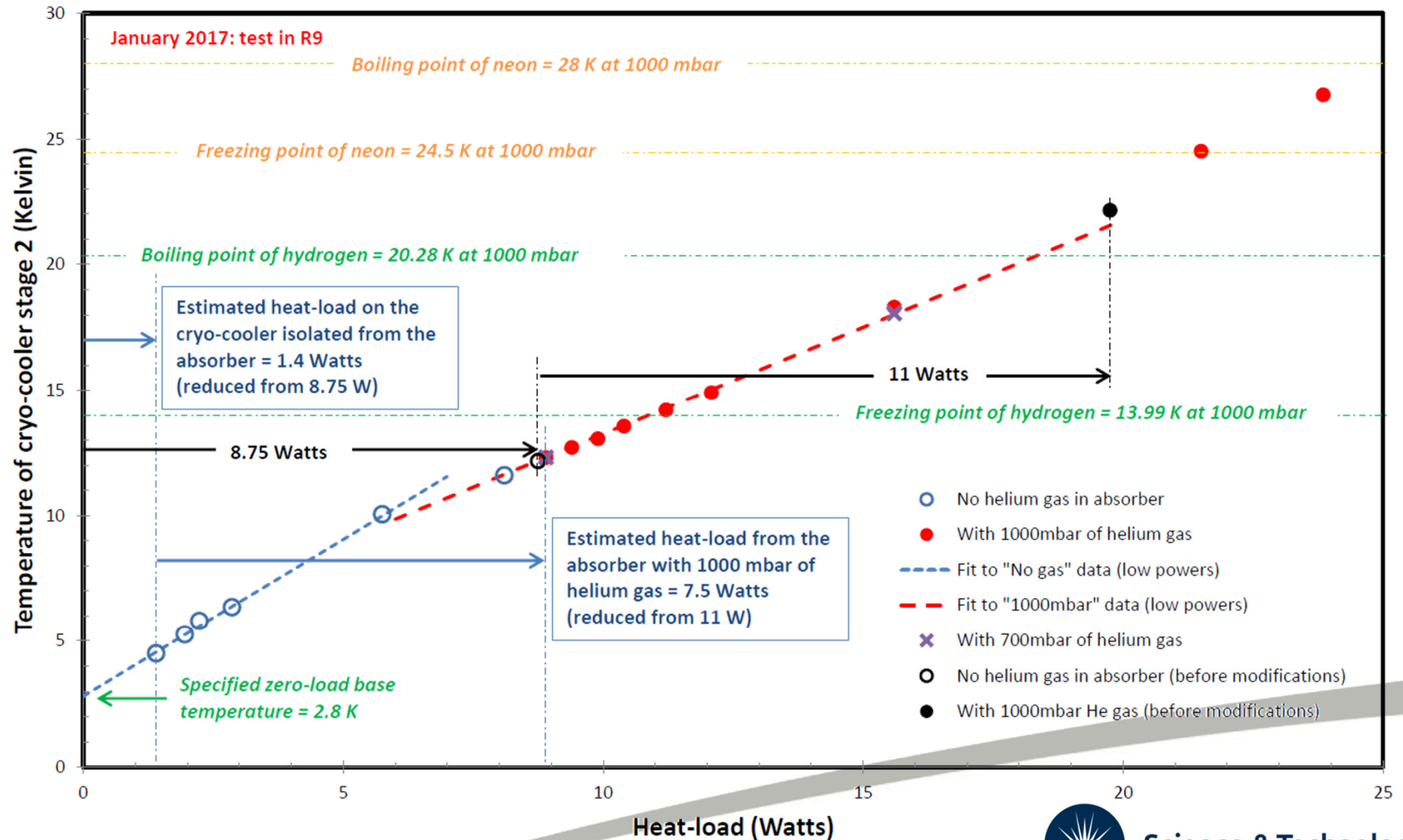
Cooldown Dec 16/Jan 17



Sensor	Location	Final reading at equilibrium	
		Nov 16	Jan 17
MICE-HA-TS-04	Cryocooler 1 st stage	39K	35.5K
MICE-HA-TS-06	Cryocooler 2 nd stage	21.8K	12.2K
MICE-HA-TS-07A	Absorber gas inlet pipe	56K	54K
MICE-HA-TS-09	Absorber body (outside)	50K	39K
MICE-HA-TS-03A	(Absorber body (inside)	39K	19.4K
MICE-HA-VG-03		1049mbar	

Cooldown Dec 16/Jan 17

Heat-loads on the cryo-cooler of the modified hydrogen system in the AFC



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Neon Cooldown – Jan 17

Sensor	Location	Final reading at equilibrium		
		Nov 16 (He)	Jan 17 (He)	Jan 17 (Ne)
MICE-HA-TS-04	Cryocooler 1 st stage	39K	35.5K	37.9K
MICE-HA-TS-06	Cryocooler 2 nd stage	21.8K	12.2K	26.8K
MICE-HA-TS-07A	Absorber gas inlet pipe	56K	54K	
MICE-HA-TS-09	Absorber body (outside)	50K	39K	
MICE-HA-TS-03A	(Absorber body (inside)	39K	19.4K	27.95K
MICE-HA-VG-03	System pressure	1049mbar		1143mbar

Ne boiling point is 27.05K at 100mbar.

Hydrogen System

- Sign off paperwork (Date: March 20th)
 - Maintenance records
 - Operating plans and manual
 - Safety training
- Install hardware (Starting in hall 6th March)
 - Moving the hydrogen insert into MICE hall and fitting in FC
 - Leak checking the complete system
- Commission complete system (Starting mid-April)
 - Test with Neon
- Sign off system (Review Date: ~24th April tbc)
- Fill with Hydrogen



Questions?



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