

# 3<sup>RD</sup> HI-LUMI Industry Day

## *CERN and the High Luminosity LHC Project*

Paul Collier  
22 May 2017



22 May 2017

CERN and HL-LHC, P. Collier

**AN EVENT FOR  
COMPANIES WILLING  
TO TAKE ON THE HL-LHC  
TECHNICAL CHALLENGES**

# CERN: founded in 1954: 12 European States

“Science for Peace”

## Today: 22 Member States

~ 2500 staff

~ 1800 other paid personnel

~ 13000 scientific users

Budget (2017) ~ 1100 MCHF

**Member States:** Austria, Belgium, Bulgaria, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Israel, Italy, Netherlands, Norway, Poland, Portugal, Romania, Slovak Republic, Spain, Sweden, Switzerland and United Kingdom

**Associate Member States:** India, Pakistan, Turkey, Ukraine

**Associate Members in the Pre-Stage to Membership:** Cyprus, Serbia

**Applications for Membership or Associate Membership:**

Brazil, Croatia, Lithuania, Russia, Slovenia

**Observers to Council:** Japan, Russia, United States of America; European Union, JINR and UNESCO



# The United Kingdom and CERN



- **Founder member of CERN (1954)**
- Leading role in setting experimental agenda
- Participates in all four **LHC** experiments, **non-LHC** (ISOLDE, AD, nTOF ...) and a strong partner in the GRID
- More than 900 registered users  
Including ~ 300 PhDs, ~ 200 PhD students, engineers, technicians, etc.; 24 institutions
- **STFC CERN Business Incubation Centre** at Sci-Tech Daresbury and at Harwell
- Leading role in public outreach



Peter Higgs visiting LHC

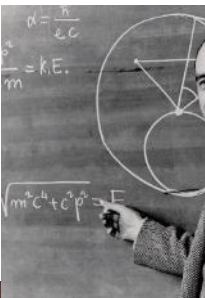


BBC full-day broadcast 2008

# High Energy physics is international

By nature:

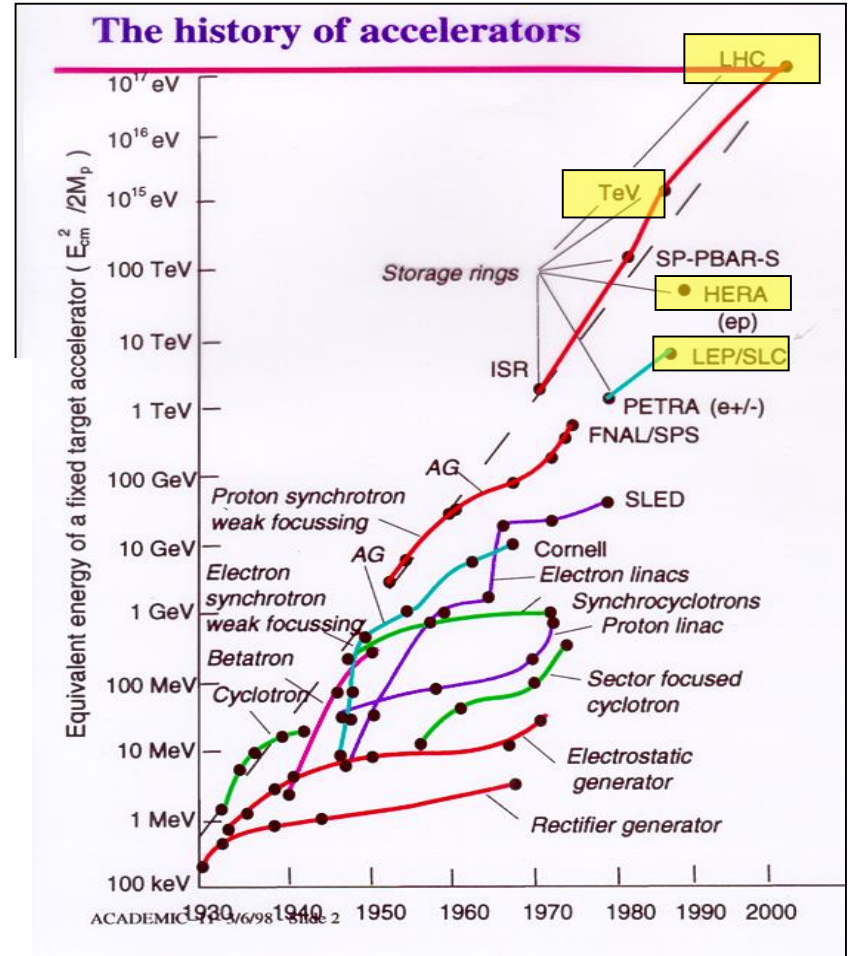
science has no national borders



- Sustained exponential development for more than 80 years
- Progress achieved through repeated jumps from saturating to emerging technologies
- Superconductivity, key technology of high-energy machines since the 1980s

By necessity:

pooling resources to afford large facilities



superconductivity



# LHC (Large Hadron Collider)

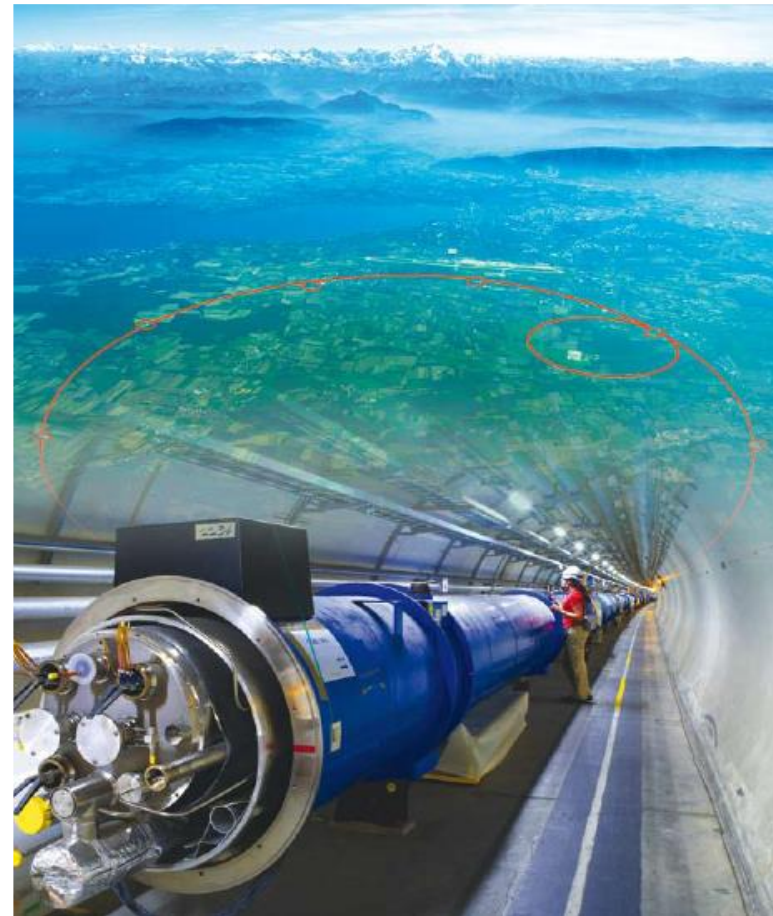
## 14 TeV proton-proton accelerator-collider built in the LEP tunnel

Lead-Lead (Lead-proton) collisions

- 1983 : First studies for the LHC project
- 1988 : First magnet model (feasibility)
- 1994 : Approval of the LHC by the CERN Council
- 1996-1999 : Series production industrialisation
- 1998 : DUP & Start of civil engineering works
- 1998-2000 : Main production contracts signed
- 2004 : Start of the LHC installation
- 2005-2007 : Magnet Installation in the tunnel
- 2006-2008 : Hardware commissioning
- 2008-2009 : Beam commissioning and repair

## 2010-2035: Physics exploitation

- 2010 – 2012 : Run 1 ; 7 and 8 TeV
- 2015 – 2018 : Run 2 ; 13 TeV
- 2019 – 2020 : LIU installation
- 2021 – 2023 : Run 3
- 2024 – 2025 : HL-LHC installation
- 2026 – 2035... : HL-LHC operation



# LHC: technological challenges

The specifications of many systems were beyond the state of the art. Long R&D programs with many institutes and industries worldwide.



- The highest field accelerator magnets: 8.3 T (1232 dipole magnets of 15 m)
- The largest superconducting magnet system (~10'000 magnets)
- The largest 1.9 K cryogenics installation (superfluid helium, 150 tons of LHe to cool 42'000 tons)
- Ultra-high cryogenic vacuum for the particle beams ( $10^{-13}$  atm, ten times lower than the Moon)
- The highest currents controlled with high precision (up to 13 kA)
- The highest precision ever demanded from the power converters (parts per million level)
- A sophisticated and ultra-reliable magnet quench protection system  
(Energy stored in the magnet system: ~10 Gjoule, in the beams > 700 MJ)

# LHC engineering & technology are also international

## 100 major high-tech industrial contracts



# Industrial procurement: Strategy, constraints, management

## ○ Legal/regulatory framework

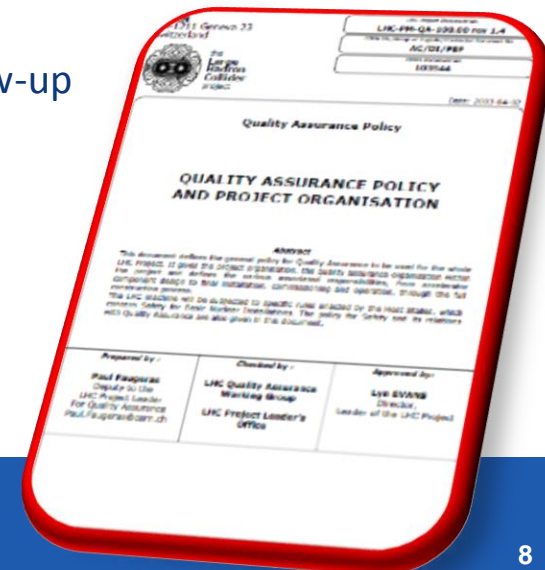
- CERN purchasing rules
- Seeking « fair return » among CERN Member States
- Handling special « in-kind » contributions

## ○ Call for tenders

- Selecting the right companies
- Building know-how & maintaining interest through prototyping, pre-series and series
- Technical specification: functional & interface versus build-to-print; Identify what can be done by the industry and what needs to be done by CERN (costs and risks: breakdown, assembly, performance responsibility, ...)

## ○ Industrial Contracts

- Split: security of supply & balanced return versus additional follow-up (multiple contracts ; n+1 strategy : prototype and series)
- Intermediate supply & logistics
- (to ensure the supply of sensitive components)
- JIT (Just In Time) versus production buffer & sorting
- Industrialization, production ramp and de-ramp
- Quality and inspection (a shared QAP is essential)





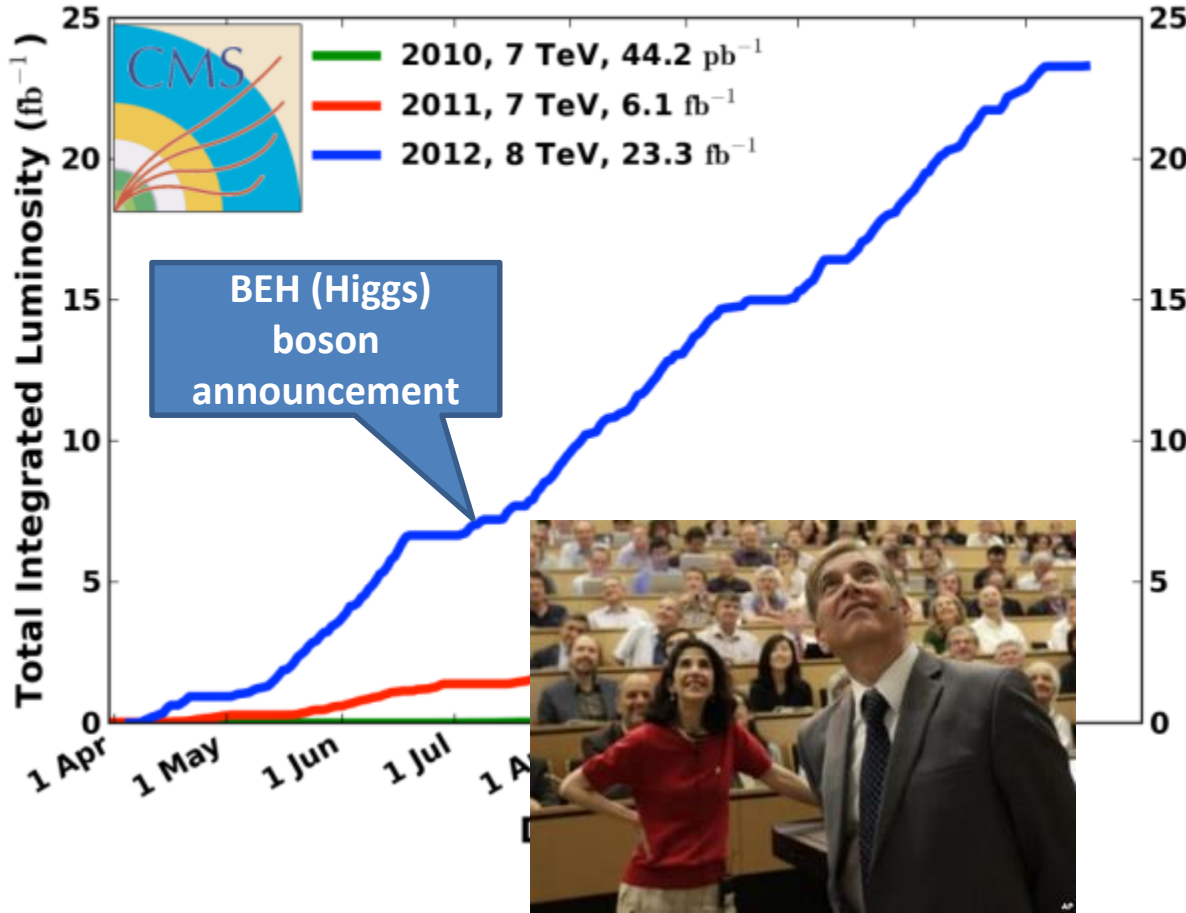
# 2010: a New Era in Fundamental Science



# Run 1: 2010-2012: a rich harvest of collisions

## CMS Integrated Luminosity, pp

Data included from 2010-03-30 11:21 to 2012-12-16 20:49 UTC



$\Sigma \sim 30 \text{ fb}^{-1}$   
 $\sim 2 \cdot 10^{15}$  collisions

2010: **0.04 fb<sup>-1</sup>**

7 TeV CoM

Commissioning

2011: **6.1 fb<sup>-1</sup>**

7 TeV CoM

... exploring limits

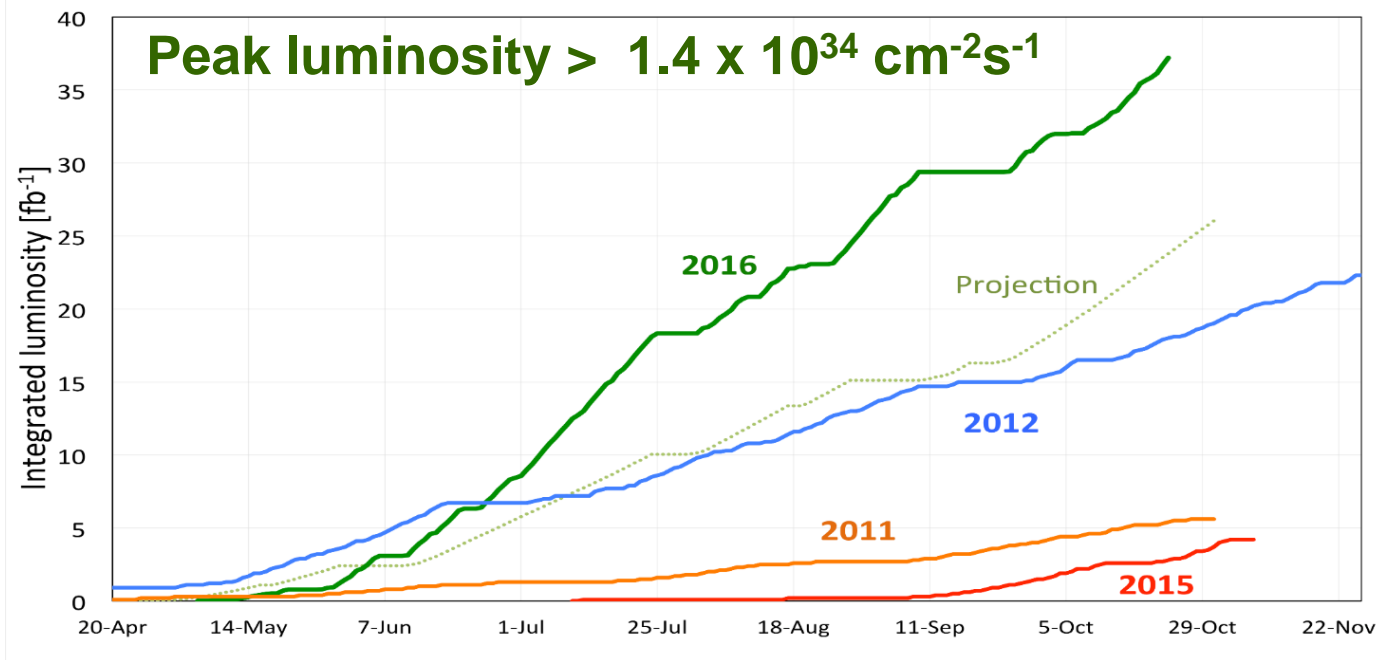
2012: **23.3 fb<sup>-1</sup>**

8 TeV CoM

... production

**7 TeV in 2010-2011  
and  
8 TeV in 2012**

# Run2: 2015-2018: Production at 6.5 TeV/beam



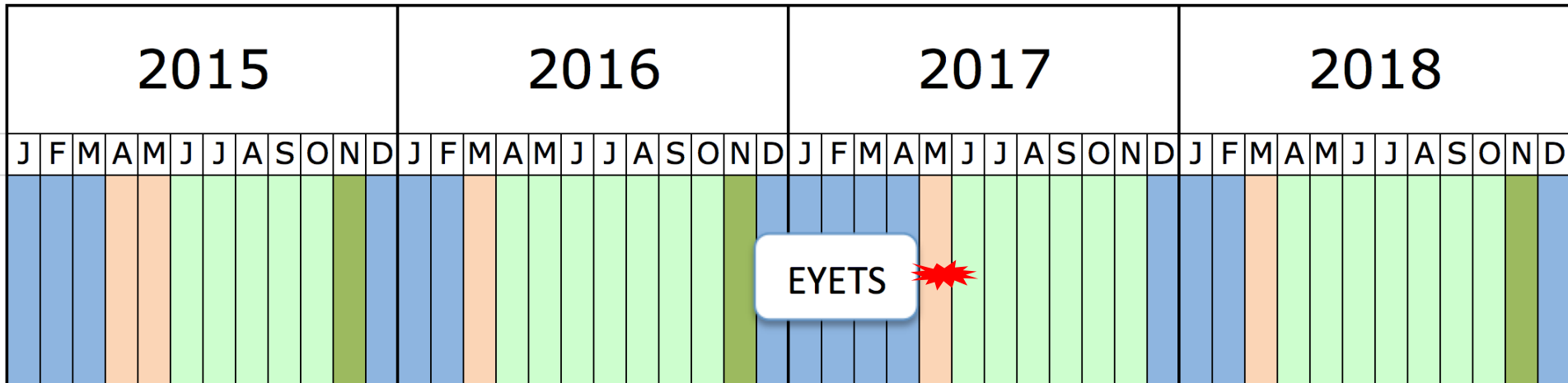
## Ingredients for the excellent results in 2016:

- Building on 2015 as the year to commission the machine at this energy
- High **machine availability** (many HW issues fixed)
- High **luminosity lifetime** (improved knowledge of machine parameters for operation)
- High **peak luminosity** (small beam size from injectors and stronger focussing)

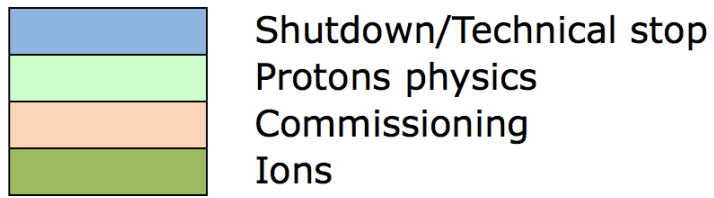
## Still room for improvement in 2017 & 18

- More bunches, higher bunch intensity, stronger focussing
- Aim for another  $\sim 90 \text{ fb}^{-1}$  delivered by end of 2018

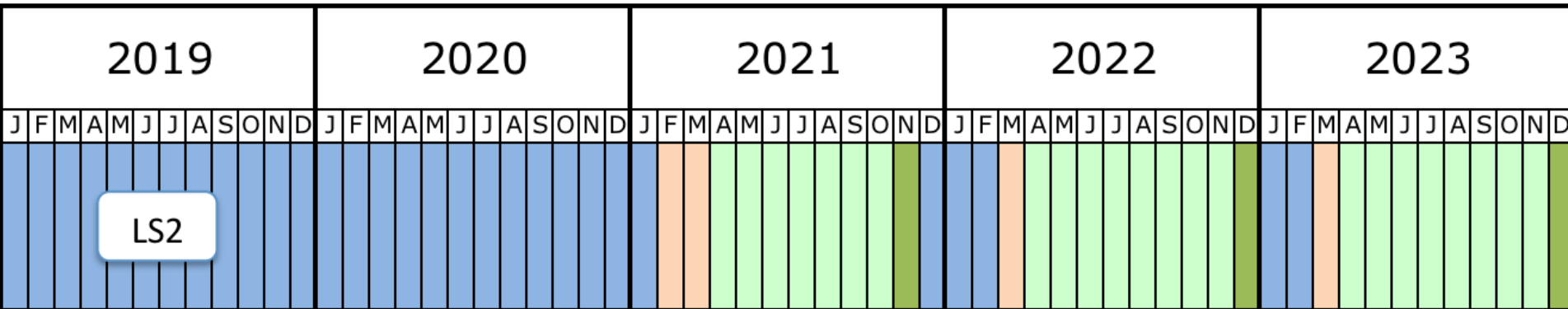
# Run 2 and Run 3



150 fb<sup>-1</sup>



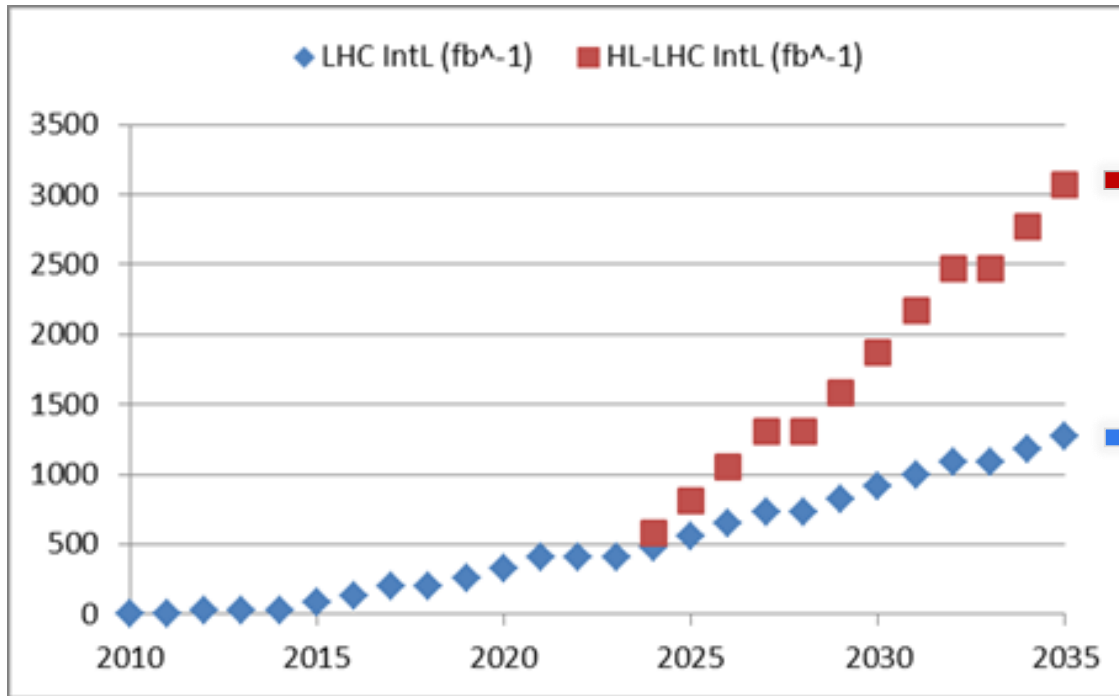
300 fb<sup>-1</sup>



LS2



# Why High-Luminosity LHC ?



By implementing HL-LHC

Almost a factor 3

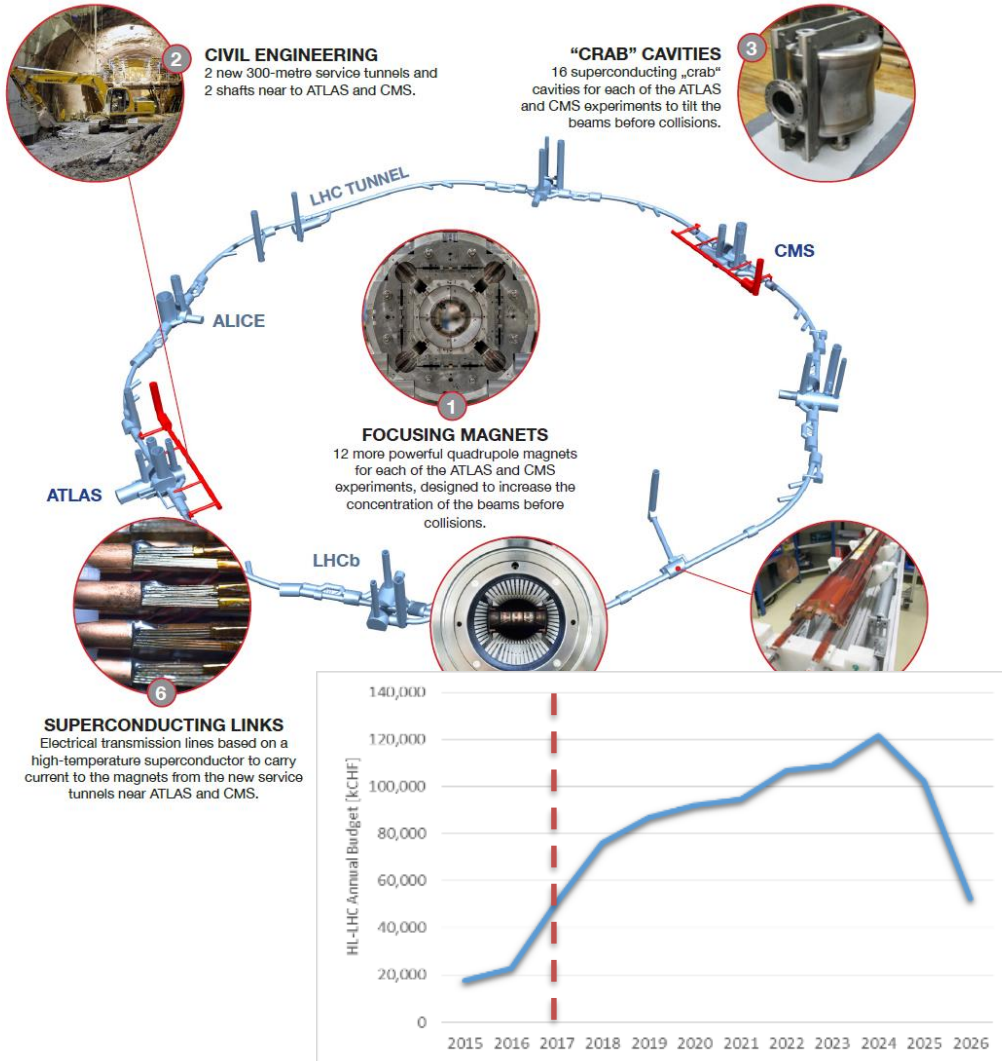
By continuous performance improvement and consolidation

## Goal of HL-LHC project:

- 250 – 300  $\text{fb}^{-1}$  per year
- 3000  $\text{fb}^{-1}$  in about 10 years

Around 300  $\text{fb}^{-1}$  the present Inner Triplet magnets reach the end of their useful life (due to radiation damage) and must be replaced.

# The HL-LHC Project



## Major interventions on more than 1.2 km of the LHC

- New IR-quads Nb<sub>3</sub>Sn (inner triplets)
- New 11 T Nb<sub>3</sub>Sn (short) dipoles
- Collimation upgrade
- Cryogenics upgrade
- Crab Cavities
- Cold powering
- Machine protection
- ...

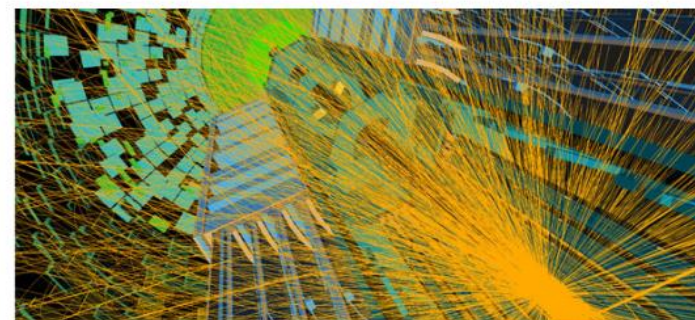
**Cost to Completion**  
**Material : 950 MCHF**  
**Personnel: 1600 FTE-years**



*An upgrade of the highest-energy particle collider in the world for exploring new physics*

## HL-LHC

### High-Luminosity Large Hadron Collider



**ESFRI** European Strategy Forum  
on Research Infrastructures

TYPE: single-sited  
COORDINATING ENTITY: CERN  
MEMBER COUNTRIES: AT, BE, BG, CH, CZ, DE, DK, EL, ES, FI, FR, HU, IL, IT, NL, NO, PK, PL, PT, RO, RS, SE, SK, TR, UK

PARTICIPANTS: See  
ACCELERATOR COLLABORATION  
ATLAS COLLABORATION  
CMS COLLABORATION

#### TIMELINE

- ESFRI Roadmap entry: 2016
- Preparation phase: 2014-2017
- Construction phase: 2017-2025

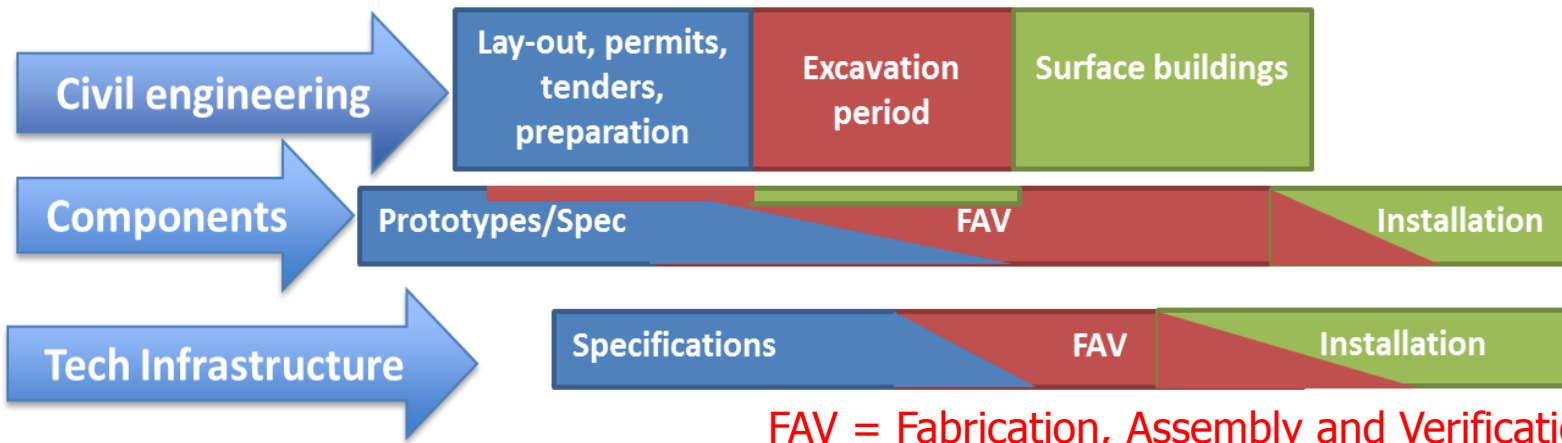
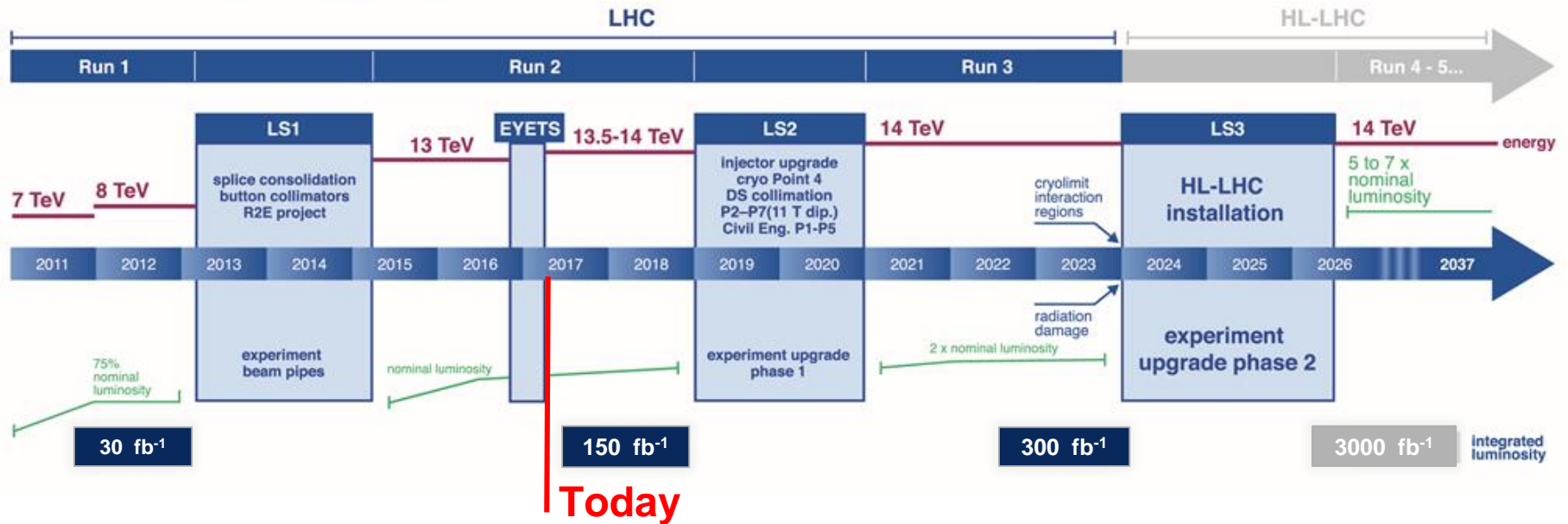
#### Description

The Large Hadron Collider (LHC) at CERN is the highest-energy particle collider in the world. The ATLAS and CMS experiments at the LHC have provided the breakthrough discovery of the so-called Higgs boson. This discovery is the start of a

The 29 ESFRI Landmarks which have now reached the implementation phase are pan-European hubs of scientific excellence, generating new ideas and pushing the boundaries of science and technology. They are important pillars of European research and innovation for the next decades and they will require continuous support to fulfil their mission and ensure their long-term sustainability.

ESFRI 2016

# LHC / HL-LHC Plan



FAV = Fabrication, Assembly and Verification



- The High Luminosity project seeks industrial suppliers and collaborations to start the construction phase and make the High Luminosity upgrade.
- CERN aims at fostering R&D collaborations and knowledge exchange also with SMEs, a perfect opportunity to match their capacity with the requirements of HL-LHC
- Next 4 years there will be intensive prototyping and the production of some of the first series of components.
- **For CERN: understanding industry capabilities and the know how that could come from industry is the best way to specify equipment that can be built by industry**
- **For industries: understanding CERN needs are crucial to tender successfully.**

# *HL-LHC and industry*



**Provide timely information of what CERN requires and for when**

**A clear list of what CERN will need, their main characteristics and when the tendering process will start with easy access to the documents**

**<https://project-hl-lhc-industry.web.cern.ch>**



Search this site

- Home
- General Info



Search this site

- Home
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TENDERING FOR HL-LHC  
Calls for tenders for HL-LHC

- Home
- General Info
- Procurement Overview
- Tendering
- Acquisition Timeline
- Events
- Contact

## Building the HL-LHC

The HL-LHC Industry will be a major and ambitious project. We want to accomplish this major project by becoming the main source to provide the technology to be developed during the HL-LHC project will m

The industry will have a central role as the main source to provide the technology to be developed during the HL-LHC project will m

The HL-LHC will collaborate with many types of industries. The technology to be developed during the HL-LHC project will m



The Large Hadron Collider (LHC) at CERN is the largest instrument ever designed and built for scientific research. Since 2010, attracting a global user-community of more than 10,000 scientists from over 40 countries.

After only a little more than one year of operation, on 4th July 2012, the LHC could announce the first major discovery: the long-sought Higgs boson.

### WORK PACKAGES & PROCUREMENT INFO

- WP1 - Project Management & Technical Coordination
- WP2 - Accelerator Physics and Performance
- WP3 - Insertion Regions Magnets
- WP4 - Crab Cavities & RF
- WP5 - Collimation
- WP6A - Cold Powering
- WP6B - Warm Powering
- WP7 - Machine Protection
- WP8 - Collider-Experiment Interface
- WP9 - Cryogenics
- WP10 - Energy Deposition & Absorber Coordination
- WP11 - 11T Dipole
- WP12 - Vacuum
- WP13 - Beam Diagnostics
- WP14 - Beam Transfer & Kickers
- WP15 - Integration & (De-)Installation
- WP16 - Hardware Commissioning
- WP17 - Infrastructure, Logistics and Civil Engineering

## WP9 - Cryogenics

**WP Leader:** [Serge Claudet](#)

**Main WP Engineers:** [Daniel Berkowitz](#), [Krzysztof Brodzinski](#), [Laurent Delprat](#), [Gerard Ferlin](#), [Lionel Herblin](#), [Rob Van Weelderden](#)

**Technologies:** Cryogenics systems for HL-LHC, Electronic, electrical equipment and instrumentation for accelerators

**Main materials:**

**Key external factors:** Radiation, 1.9 K

**WP9 in a nutshell** (Please note that info provided in this document is subject to be changed. Mentioned quantities, materials, parameters, etc. may change along the design and/or manufacturing process of the equipment)

**WP9 Main Activities**

**Next 18 months procurements needs** (Access restricted to ILOs)

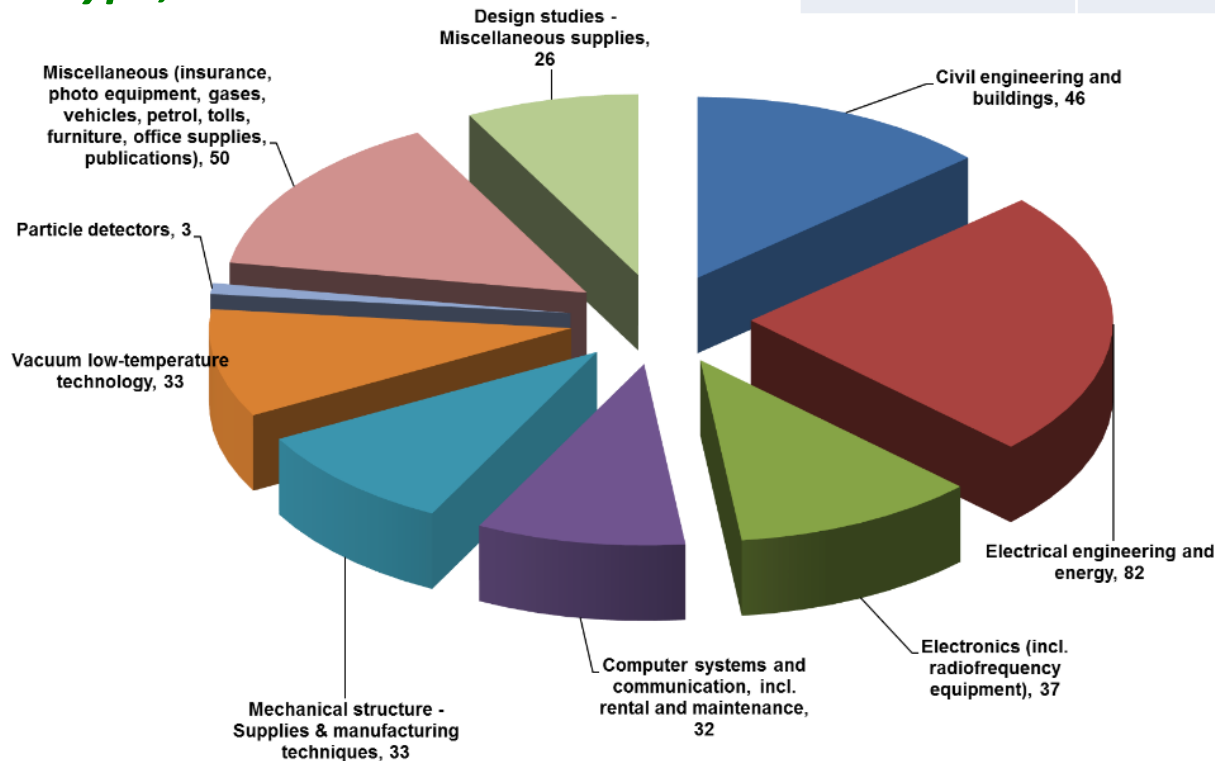


# CERN Procurement is not Just for HL-LHC

## Activities in 2016 vs 2015

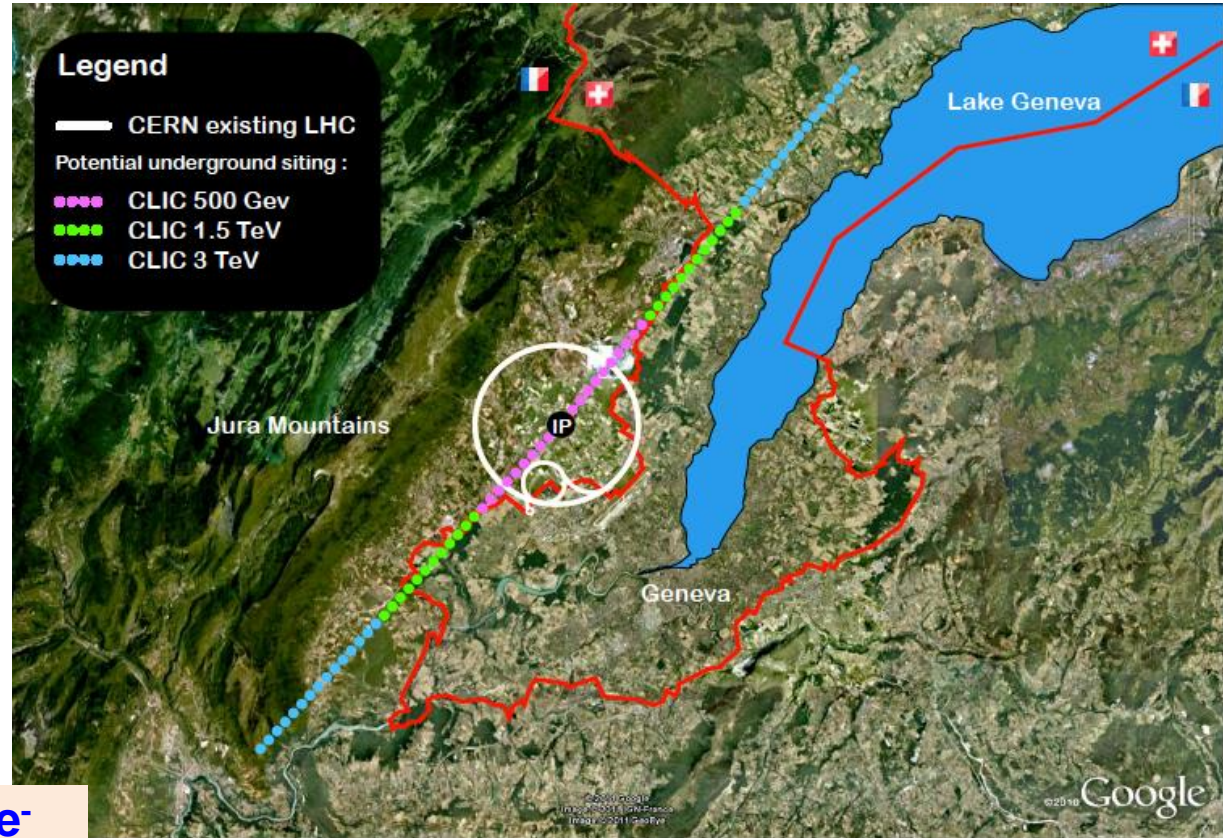
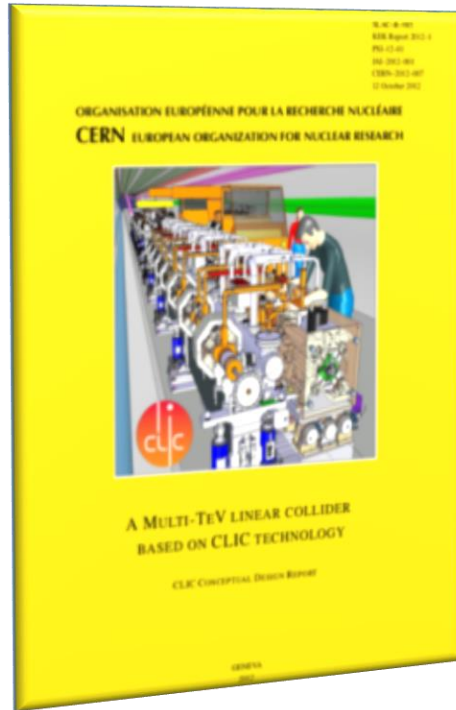
	2016	2015
Supplies	341 MCHF	297 MCHF
Services	147 MCHF	126 MCHF

### Supplies by type, 2016



Over the coming years, CERN's spending will increase mainly due to HL-LHC

*“CERN should undertake design studies for accelerator projects in a global context, with emphasis on proton-proton and electron-positron high-energy frontier machines.”*



**Highest possible energy  $e^+e^-$  with CLIC (CDR 2012)**  
**International collaboration**

# Future Circular Collider Study

## SCOPE CDR and cost review for the next ESU (2020)

Forming an international collaboration to study:

- $pp$ -collider (*FCC-hh*)

→ defining infrastructure requirements

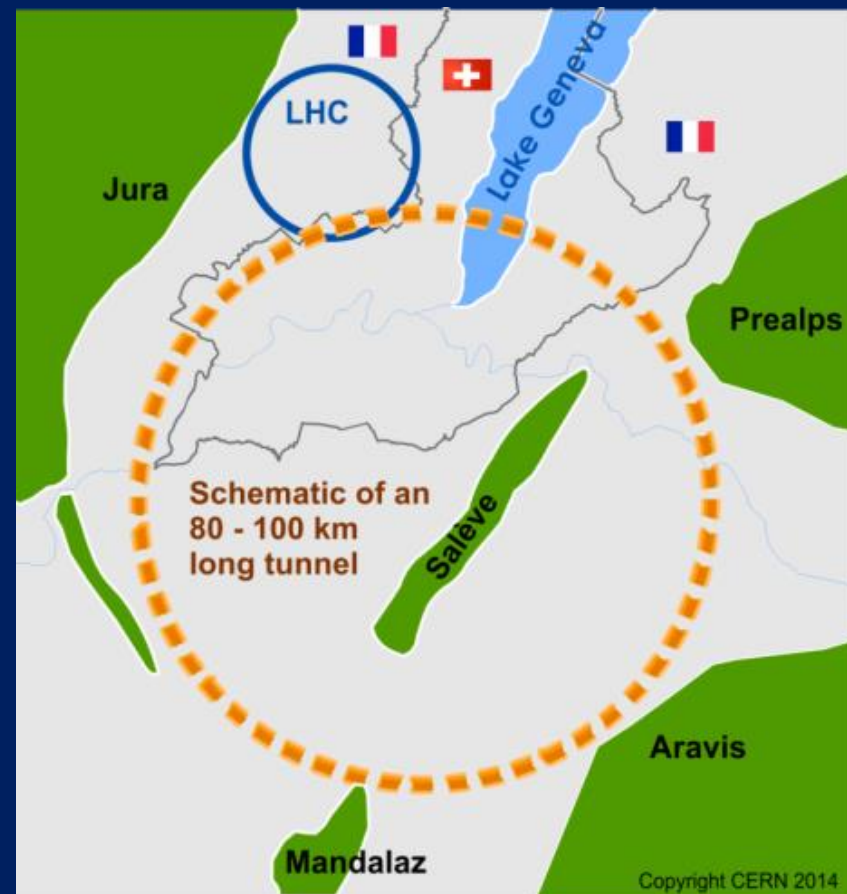
~16 T ⇒ 100 TeV  $pp$  in 100 km

~20 T ⇒ 100 TeV  $pp$  in 80 km

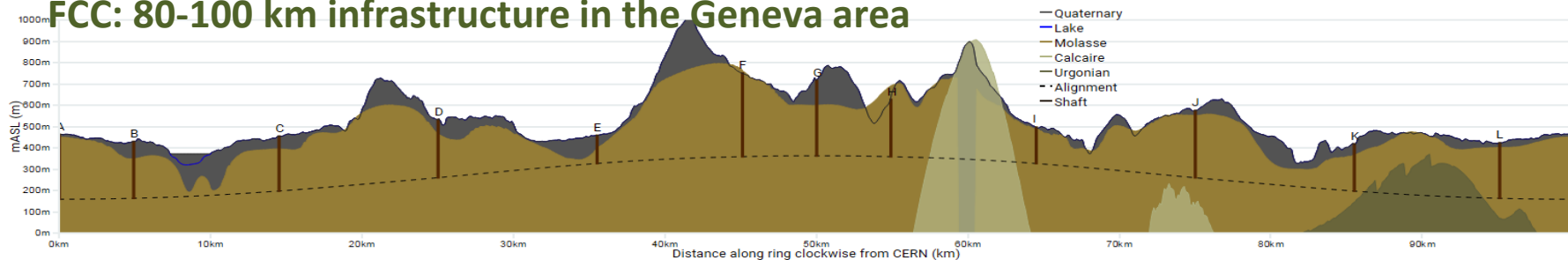
- $e^+e^-$  collider (*FCC-ee*) as potential intermediate step

- $p-e$  (*FCC-he*) option

- HE-LHC  $pp$  ~ 28 TeV in LHC



### FCC: 80-100 km infrastructure in the Geneva area



***Cooperation with industry*** is essential from early stages of the project in order to achieve success within business constraints

- *Develop and maintain interest in a one-off, technically risky supply*
- *Series production of innovative items at market prices*
- *Competition with other products/markets*

Industry will have a crucial role and will be heavily involved within the HL-LHC Project since it will be the main source to provide the technologies and equipment that are required to successfully achieve the goals of this upgrade of the LHC.

<https://project-hl-lhc-industry.web.cern.ch>

