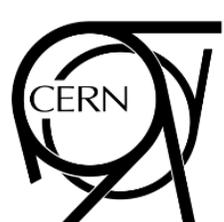


What have we Learned From Feather-M0.4 Cold Test

*Disclaimer: This presentation focusses on what we have learned from an academic point of view.
Practical matters such as failing instrumentation, are not included in this presentation.*

Jeroen van Nugteren, Glyn Kirby, Jaakko Murtomaki, Janne Ruuskanen

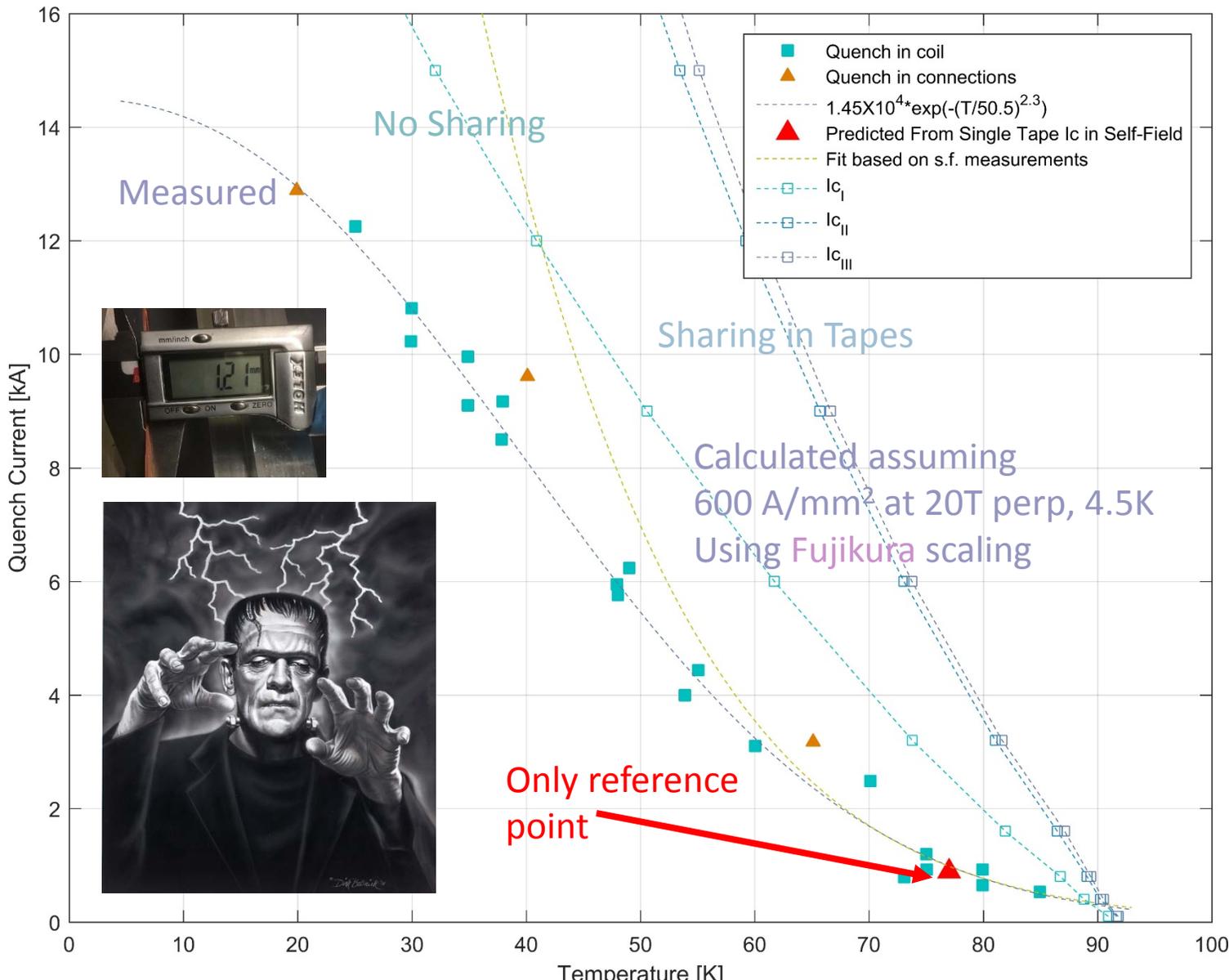
CERN // 7 February 2017



Cable, Insulation, Impregnation 1

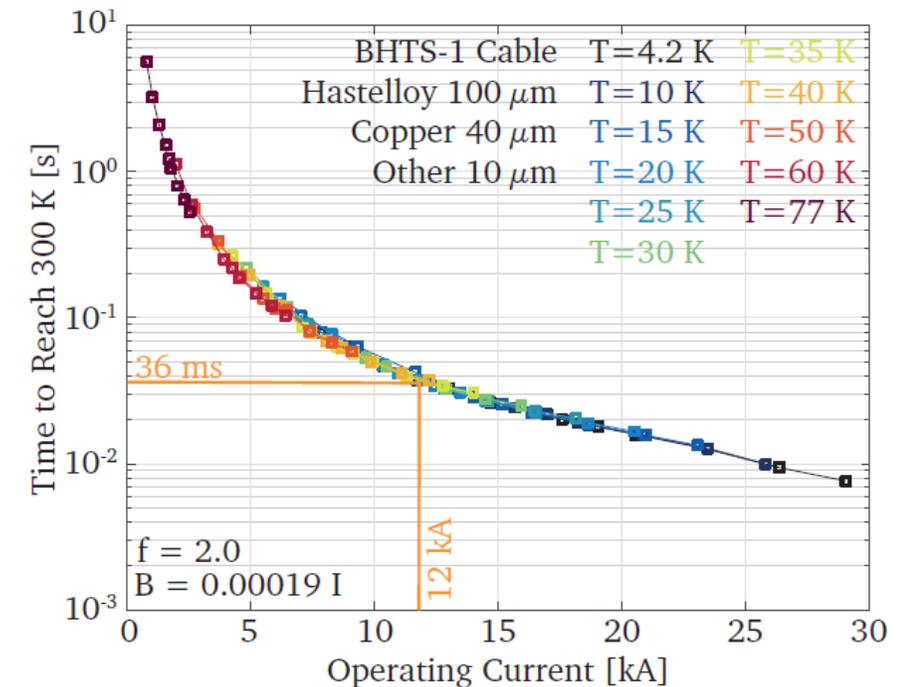
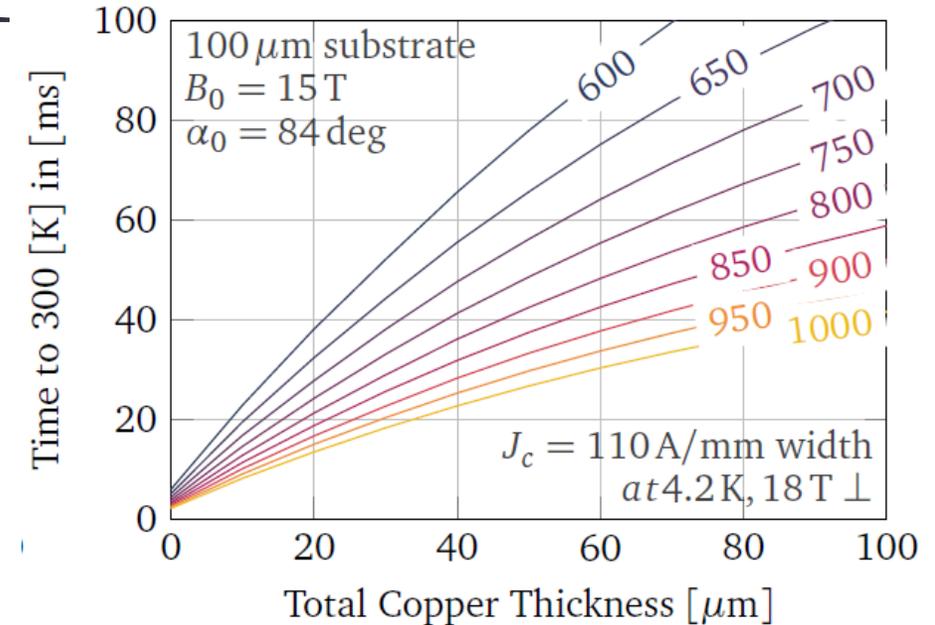
- Frankenstein Cable
 - Thicker than the expected 1.2 mm due to dog-boning effects in the copper plating, resulting in only 3 turns on the coil and thus lower overall current density.
 - Next (KIT, Bruker) cable looks already much better.
 - Actually no problem to wind, impregnate, cool down, use, power ...
 - Plenty of monsters left (=

- Impregnation/Insulation System Seems to be Okay! (=
 - No degradation with respect to single tape measurement at 77 K
 - Lack of Critical Current Data on Single Tapes caused bad prediction of critical current of coil
 - Desperately need J_c as function of B , T and θ because predictions of I_c were far off.
 - However able to reach 12kA same current as for Feather-M2 to reach a magnetic field of 5T
- Need final dissection of the coil to see what it looks like inside.



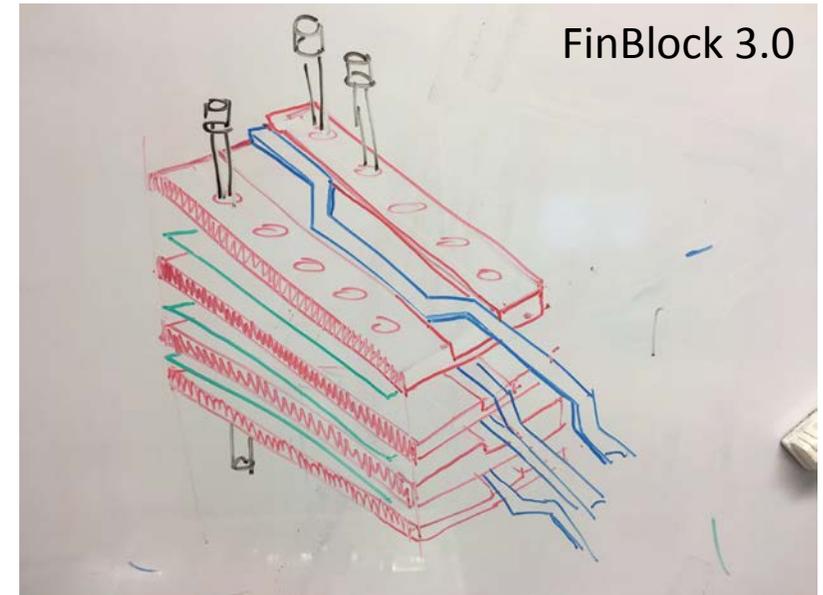
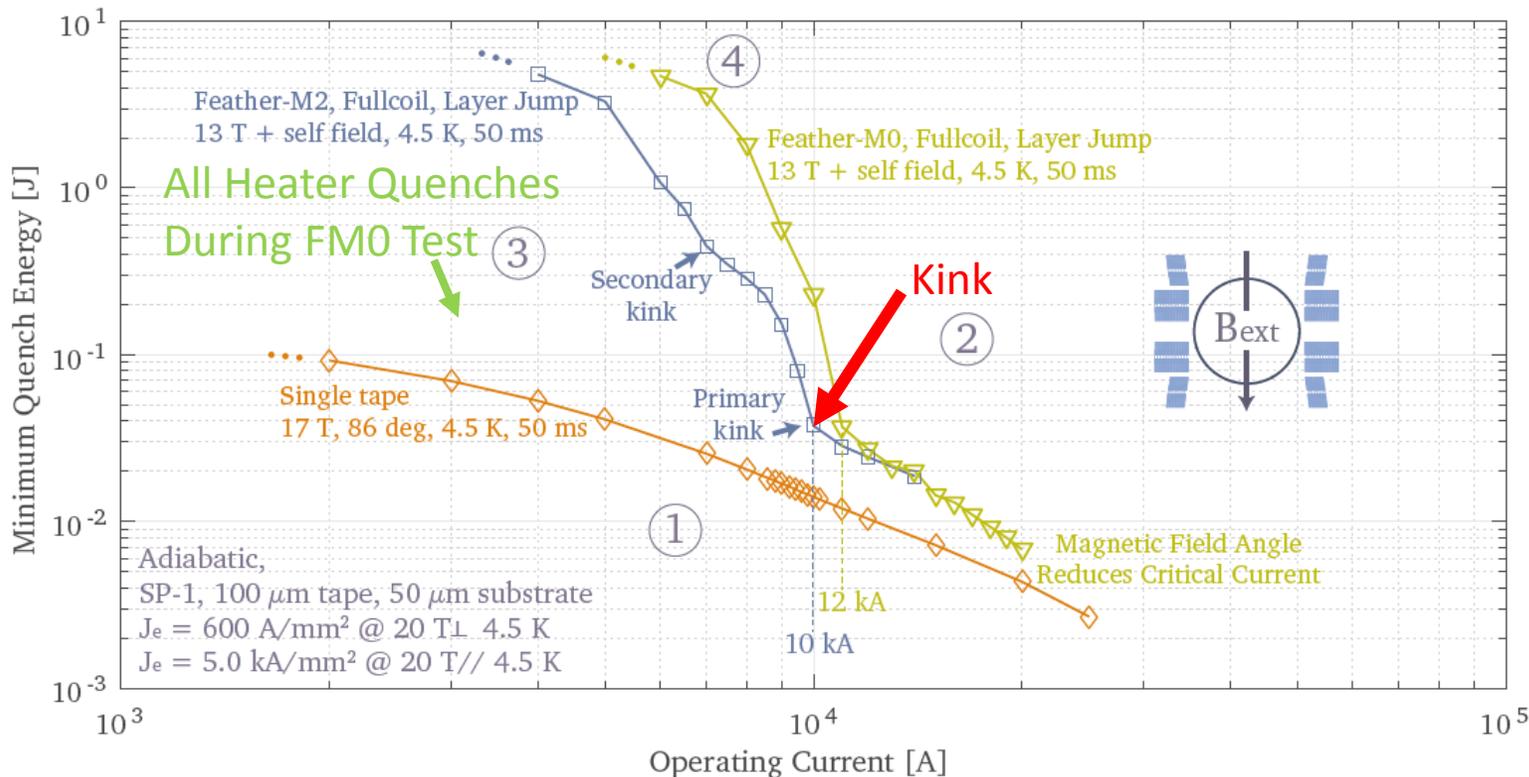
Thermal Behaviour and Quench 1

- We have not burned our coil thus far in contrast to reports from other groups: why? (cable/gas)
- Variable Temperature Test in Helium gas flow proved to be **VERY** Useful [1]
 - Go in steps to reduce risk to coil, keep critical current predictable.
 - System at CERN validated and can stabilize within 10K window
 - Gas operation results in less cooling than liquid helium and may prevent non-propagating quench.
- Voltage and Temperature Drift Slow and Soft
 - Coil drifts around when internal heating occurs, additional cooling could be supplied by hand to stop and reverse the drifting
 - Should monitor the temperature of the coil itself
- When real quench does occur (only at critical current) able to Protect the coil using simple voltage taps up to **13kA**
 - Using threshold of **8mV** with a filter time of **10ms** (100 Hz cut-off frequency) is acceptable.
 - No degradation occurred (=
 - The coil did not exhibit any training behaviour, as expected



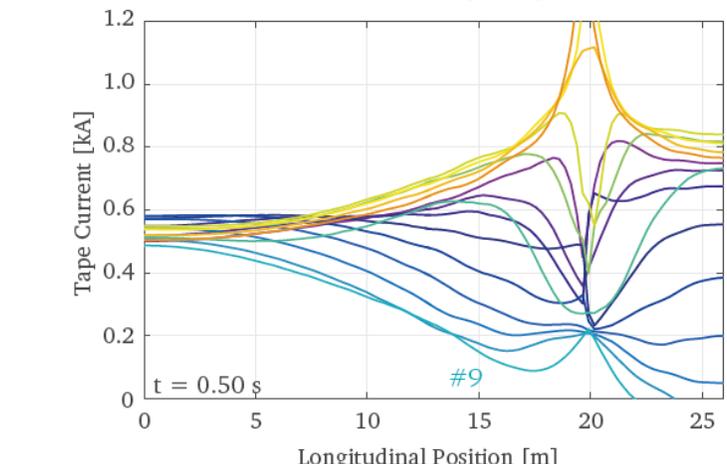
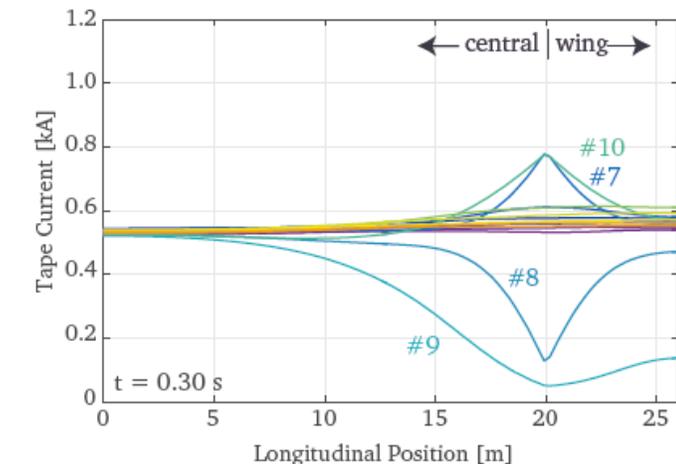
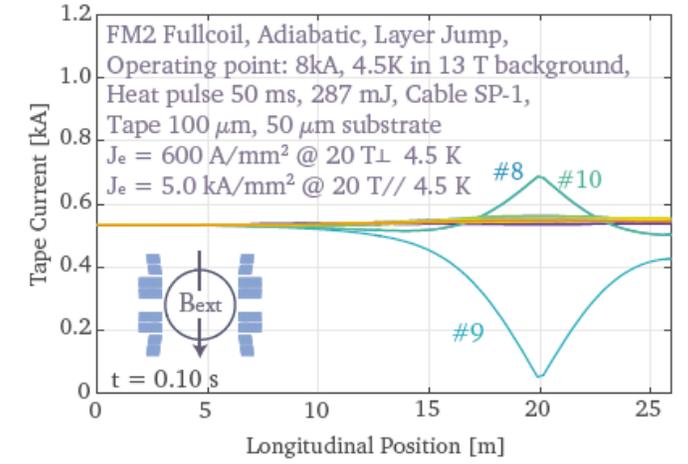
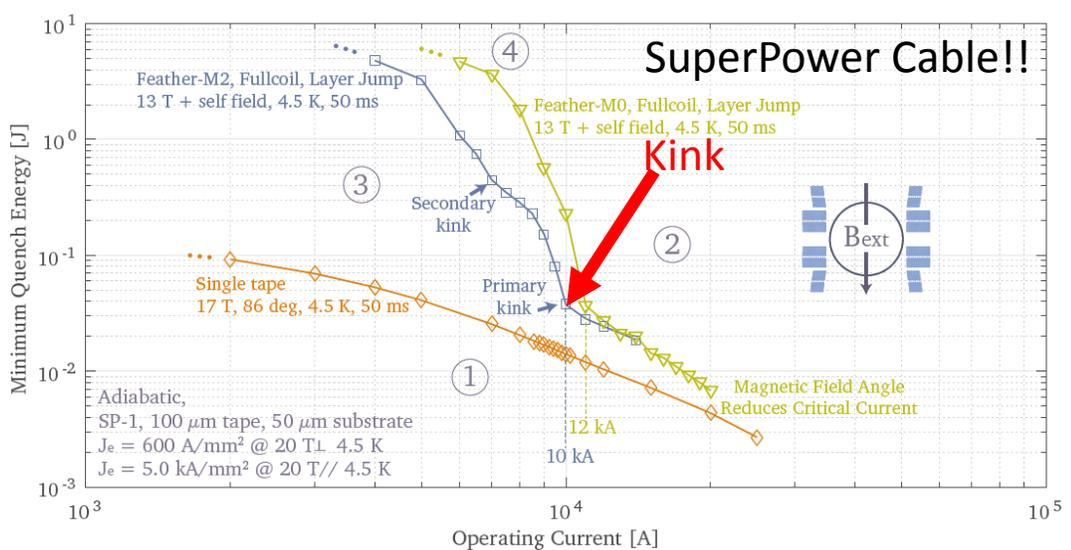
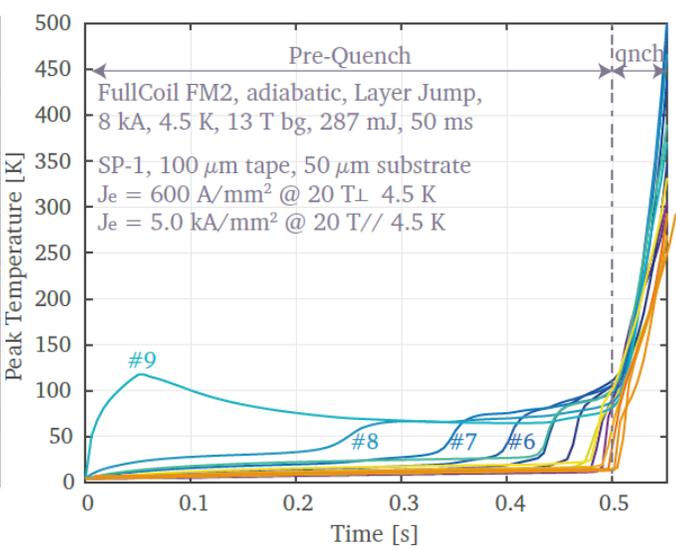
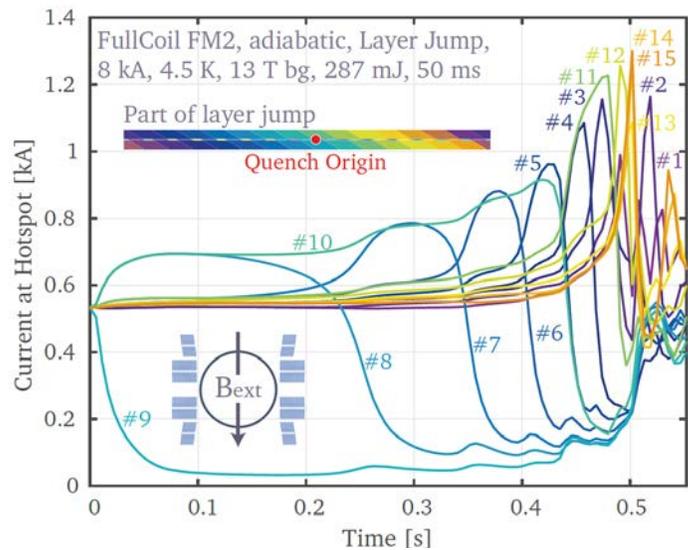
Thermal Behaviour and Quench 2

- Away from critical current coil is super stable (=
 - Heaters almost can't quench it, hard to do MQE experiment
 - However heater quenches were all performed at around 6kA which is far left of the kink
 - Assumed MQE = 50J, then QE for hitting 3 tapes, were half is dissipated to environment, is around 300J (same order of magnitude as measured)
- Joints are the weakest point in the coil
 - Measured joint resistance was relatively low approximately 5 nOhm (low current). Nevertheless all quenches occurred here.
 - Sub-cooling was necessary to move the weak spot into the coil
 - Logical because coil almost no self-field, thus near critical current joint heating limiting factor.
 - Development to improve is ongoing



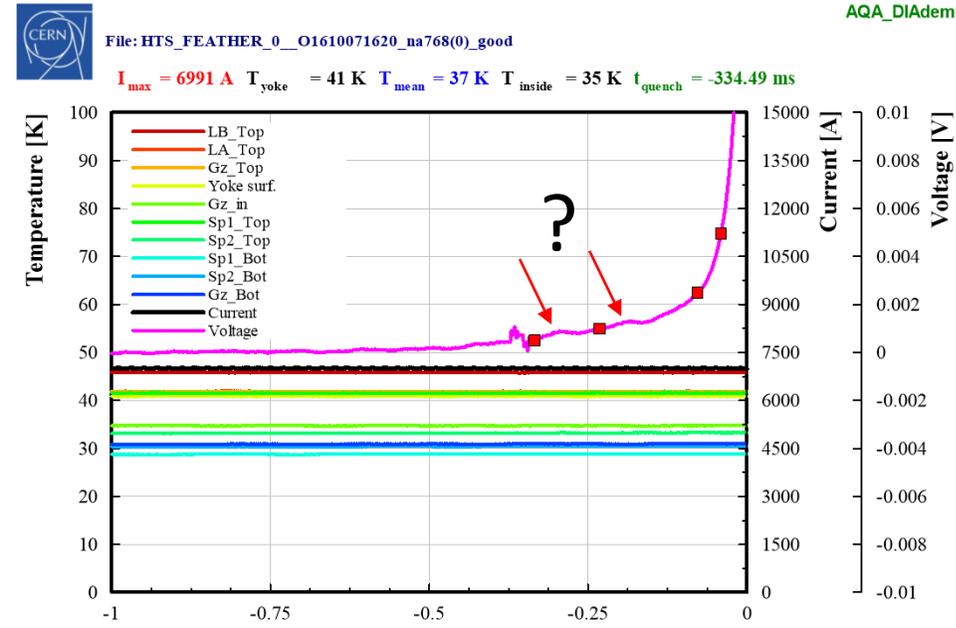
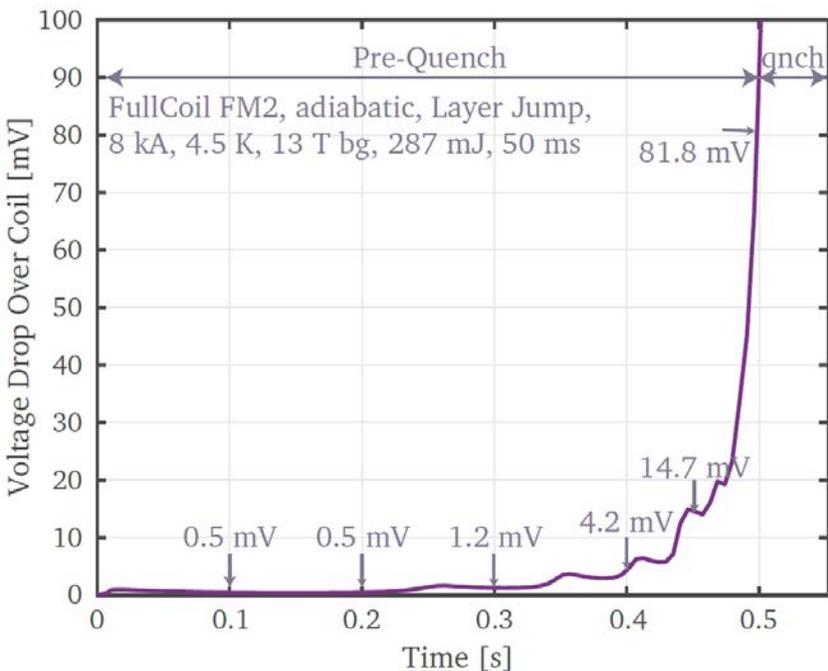
Existence Multi-Strand Behaviour 1

- We wanted to see multi-strand behaviour, to check numerical predictions
 - Current redistribution between strands result in characteristic **kink** in MQE
 - **Pick-Up coils** should be able to see redistribution directly
- However measurement with heaters at too low current and pick-up coils too far away from cable

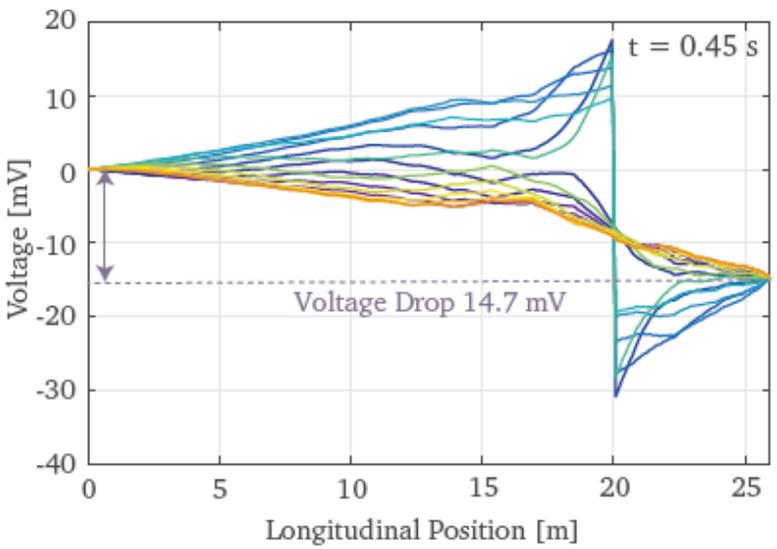
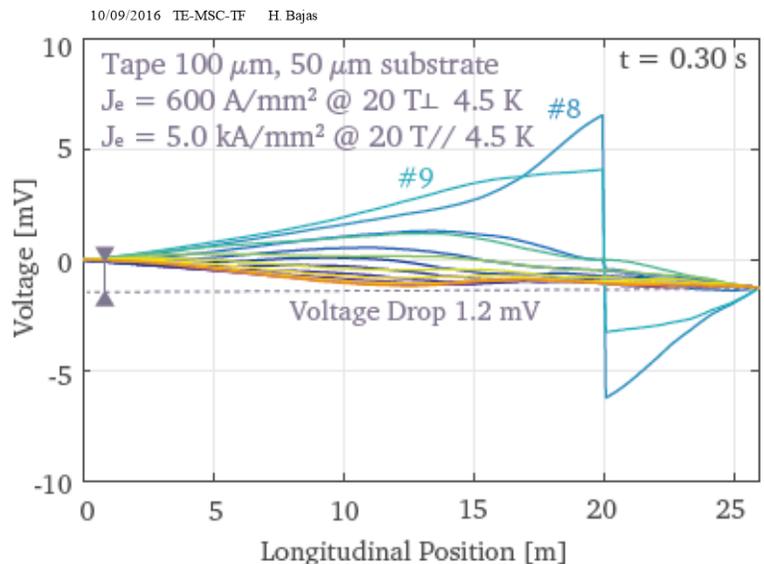
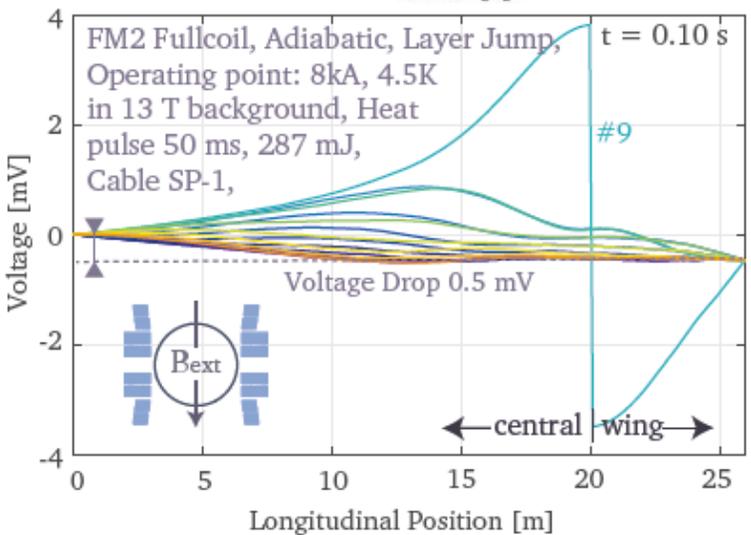


Multi-Strand Behaviour 2

- However voltage taps may see signs of this phenomenon



Much longer heat pulse so heat more spread out



Conclusion

- Onward to Feather-M2



FIVE TESLA ACCELERATOR HTS RESEARCH DIPOLE INSERT-MAGNET ASSEMBLY

Cable, Insulation, Impregnation 2