



Paul Scherrer Institut

# Combined function superconducting magnets for light and compact proton therapy gantries

**(Ciro Calzolaio, Stéphane Sanfilippo, Alexander Gabard, PSI)**

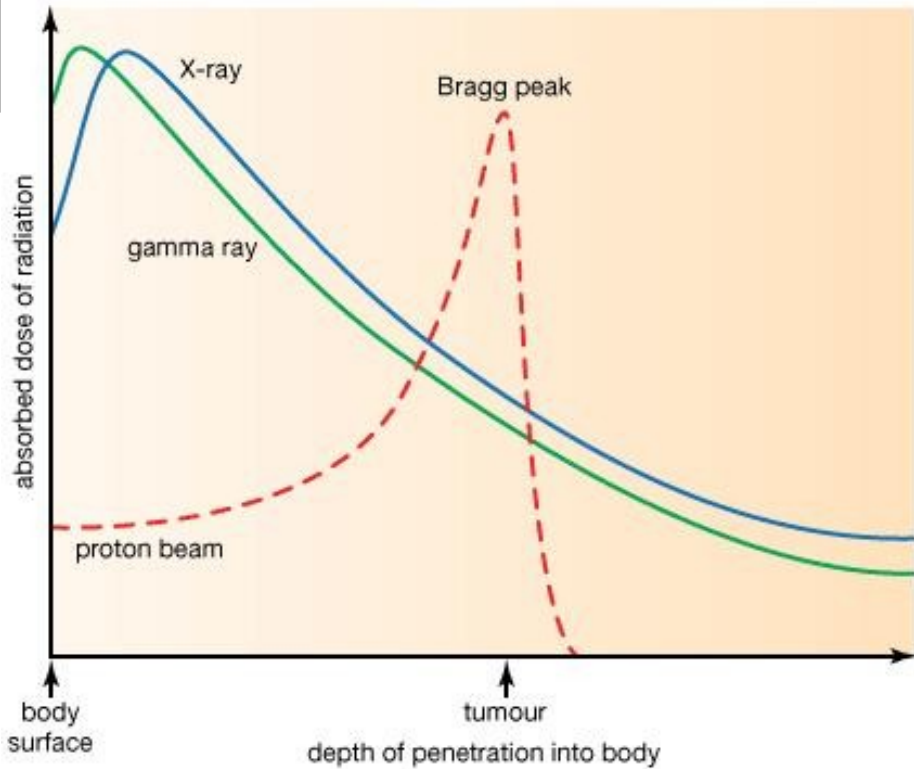
Wednesday, 23.08.2017

# Outline

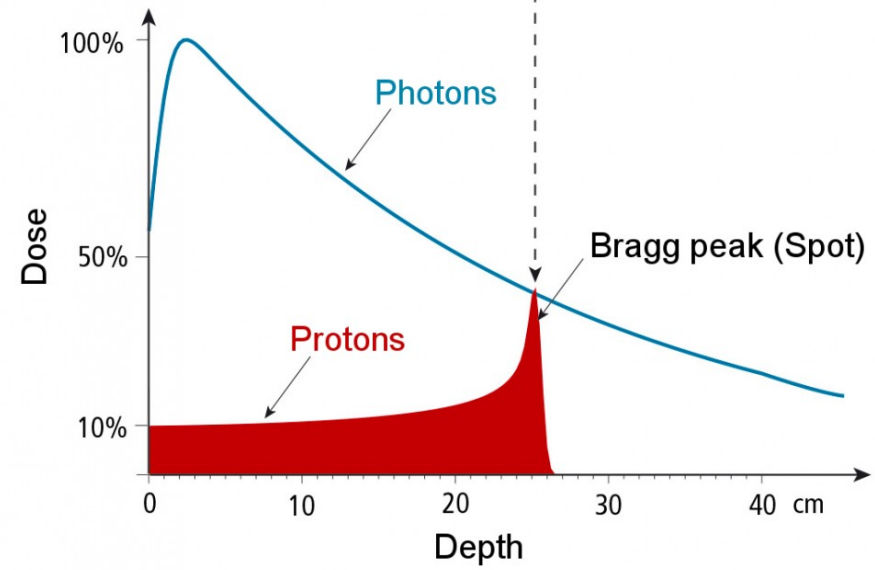
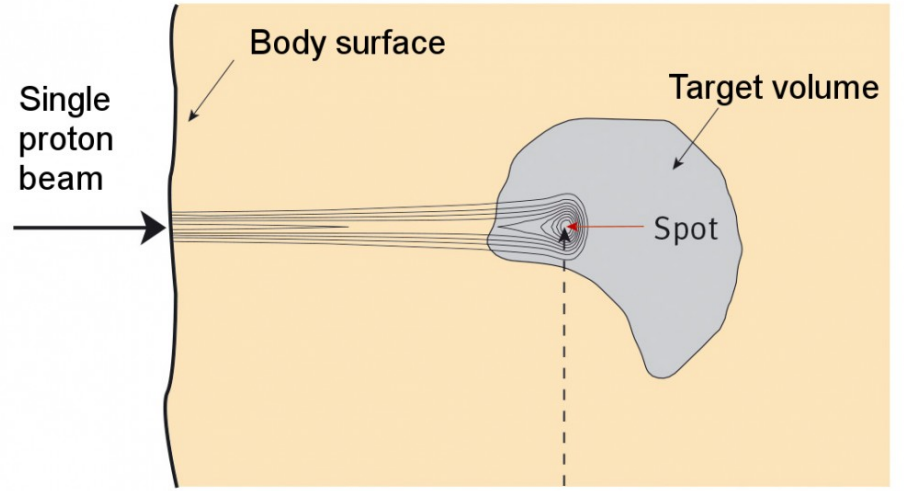
- ✓ Context and motivations
- ✓ Proton therapy at PSI;
- ✓ Why using superconducting magnets?
- ✓ Magnet specification and design.
- ✓ Synoptic about the Superconducting magnets for gantry applications;
- ✓ Conclusions and outlook.

# Why proton therapy?

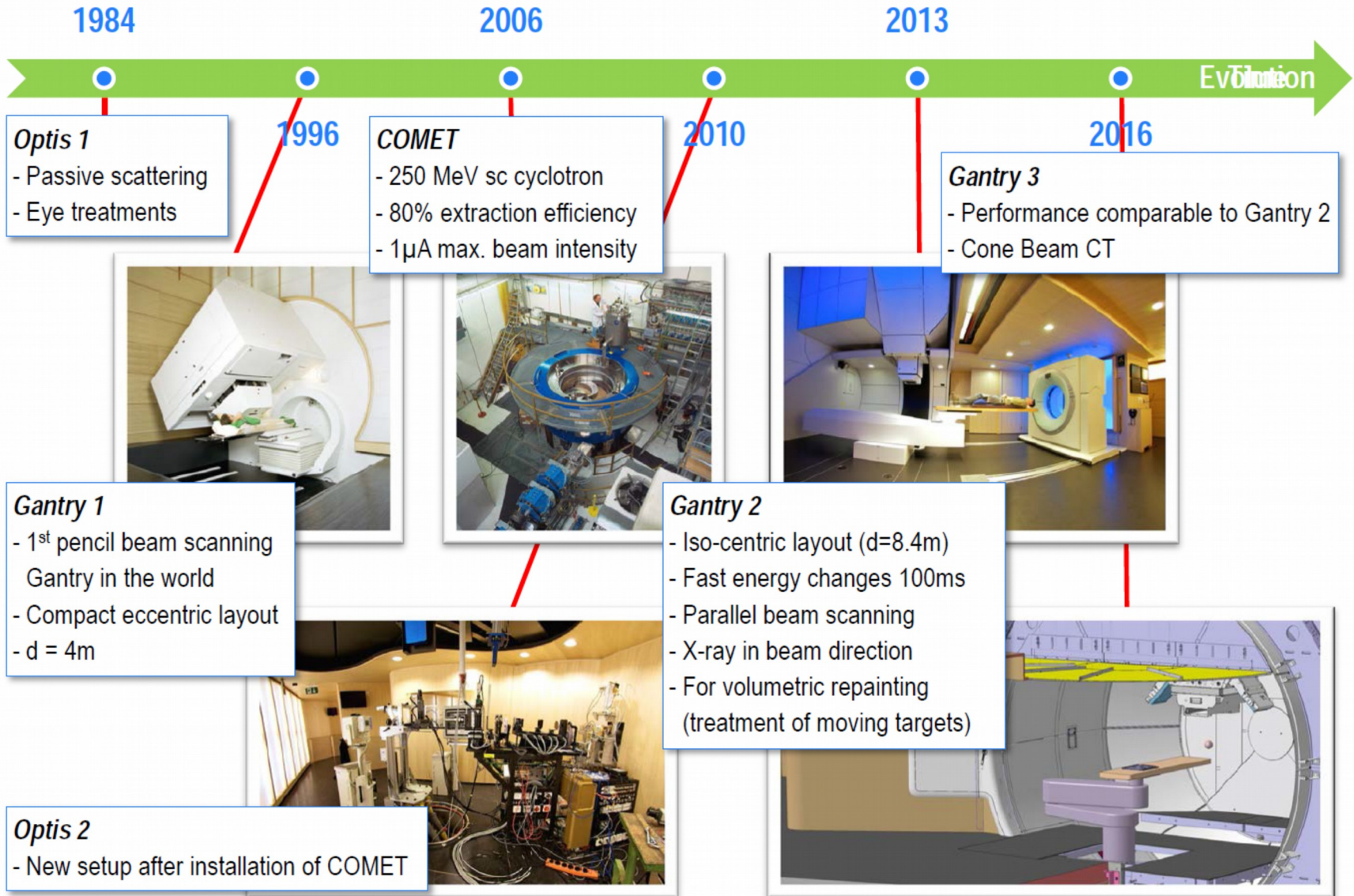
Depth range of different forms of ionizing radiation



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# A long tradition in proton therapy at PSI...



# Why a superconducting gantry?

## Motivations:

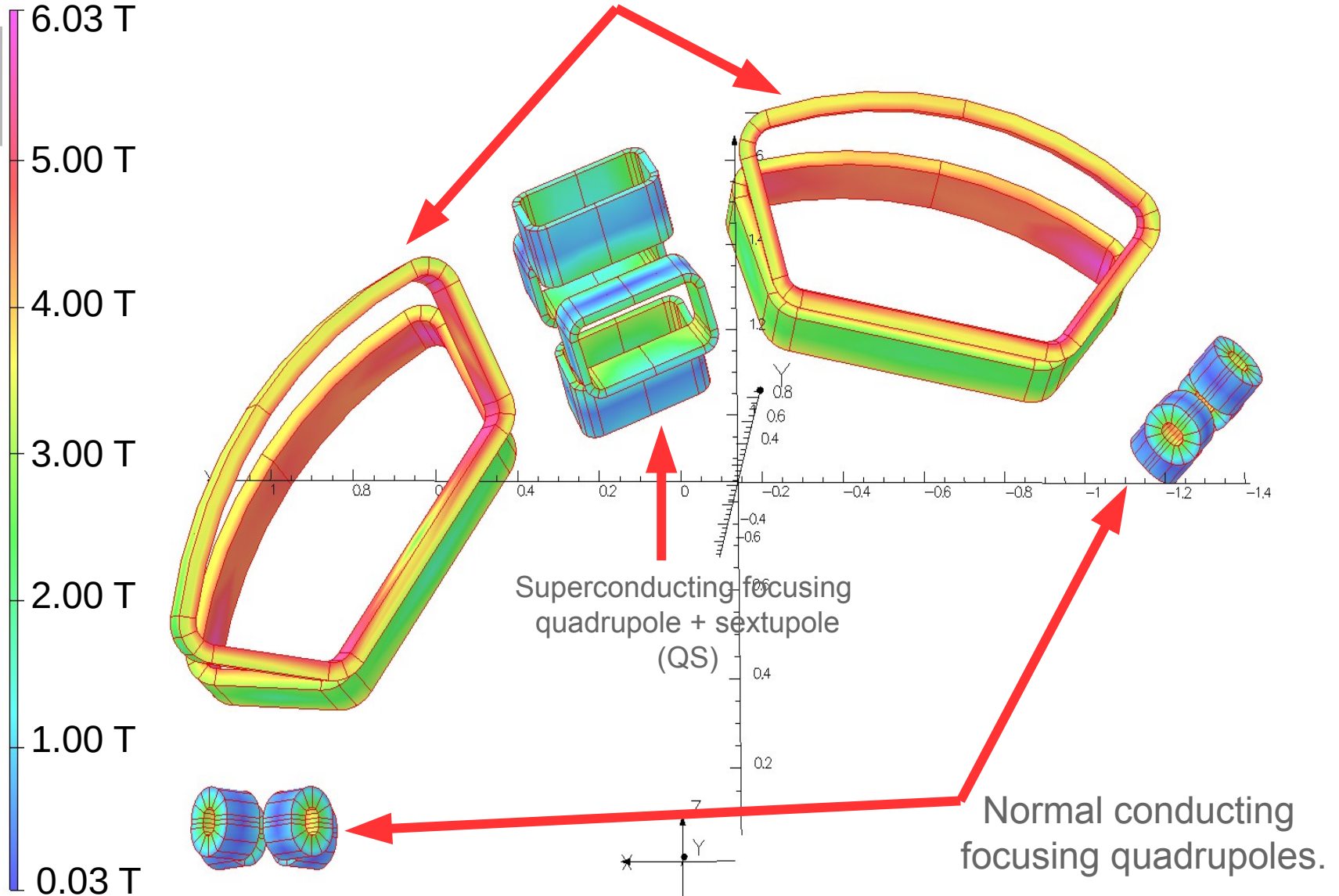
- High B-field → smaller bending radius → reduced machine footprint;
- High B-field gradient → reduced dispersion → high acceptance → fast energy scanning (without changing magnetic field);
- Reduce the magnet(s) weight, especially for carbon ion facilities;
- PSI proposal: Achromatic design with combined function magnet [1];

## Challenges:

- Reliability (magnet quench);
- Cryogenic system (cooling complexity,  $T_{op} \sim 4.5$  K);
- High operating B-field → large Lorentz forces;  
→ large stray field.

# Magnetic concept

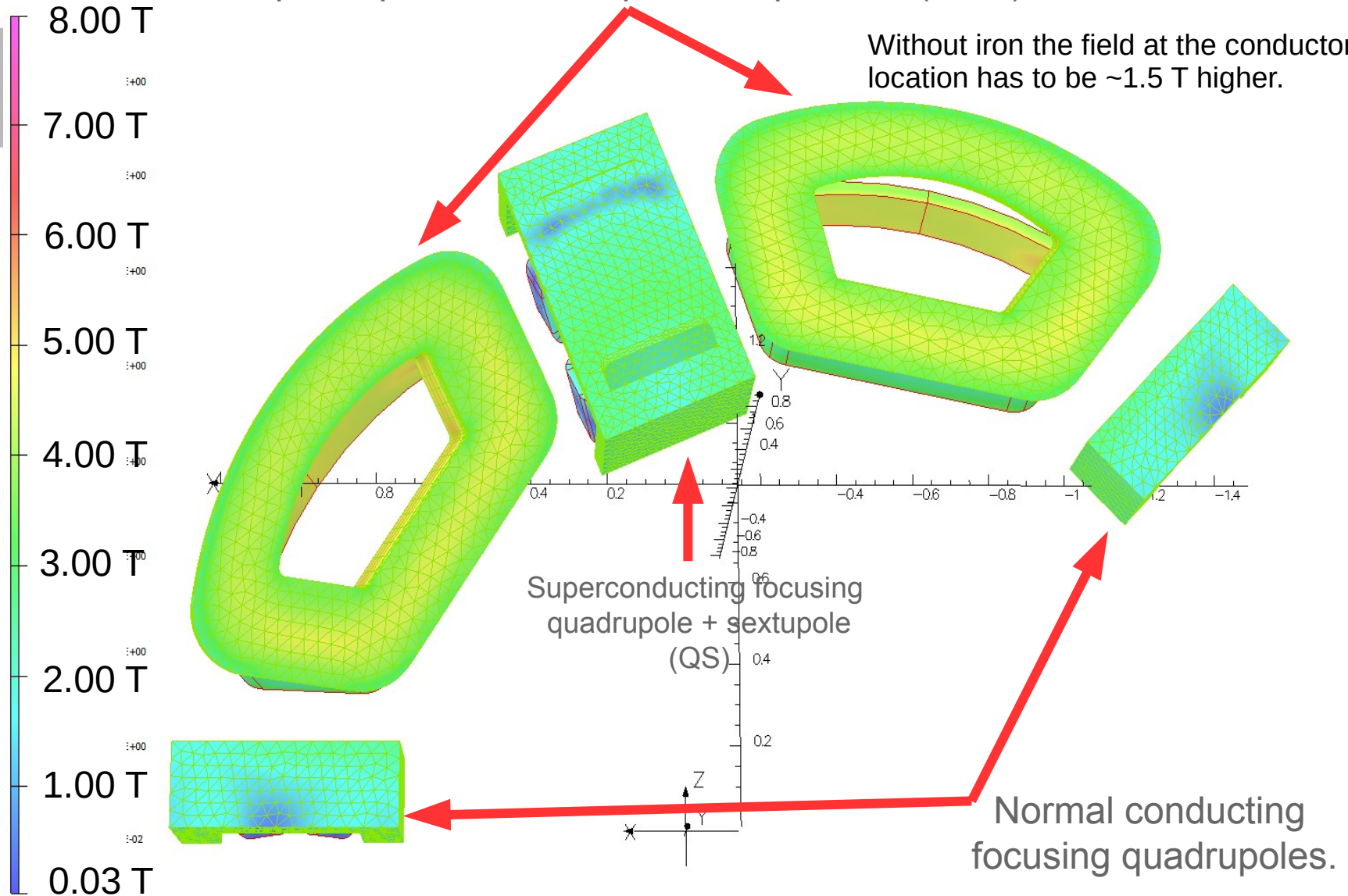
Superconducting dipoles with integrated quadrupole and sextupole components (DQS)



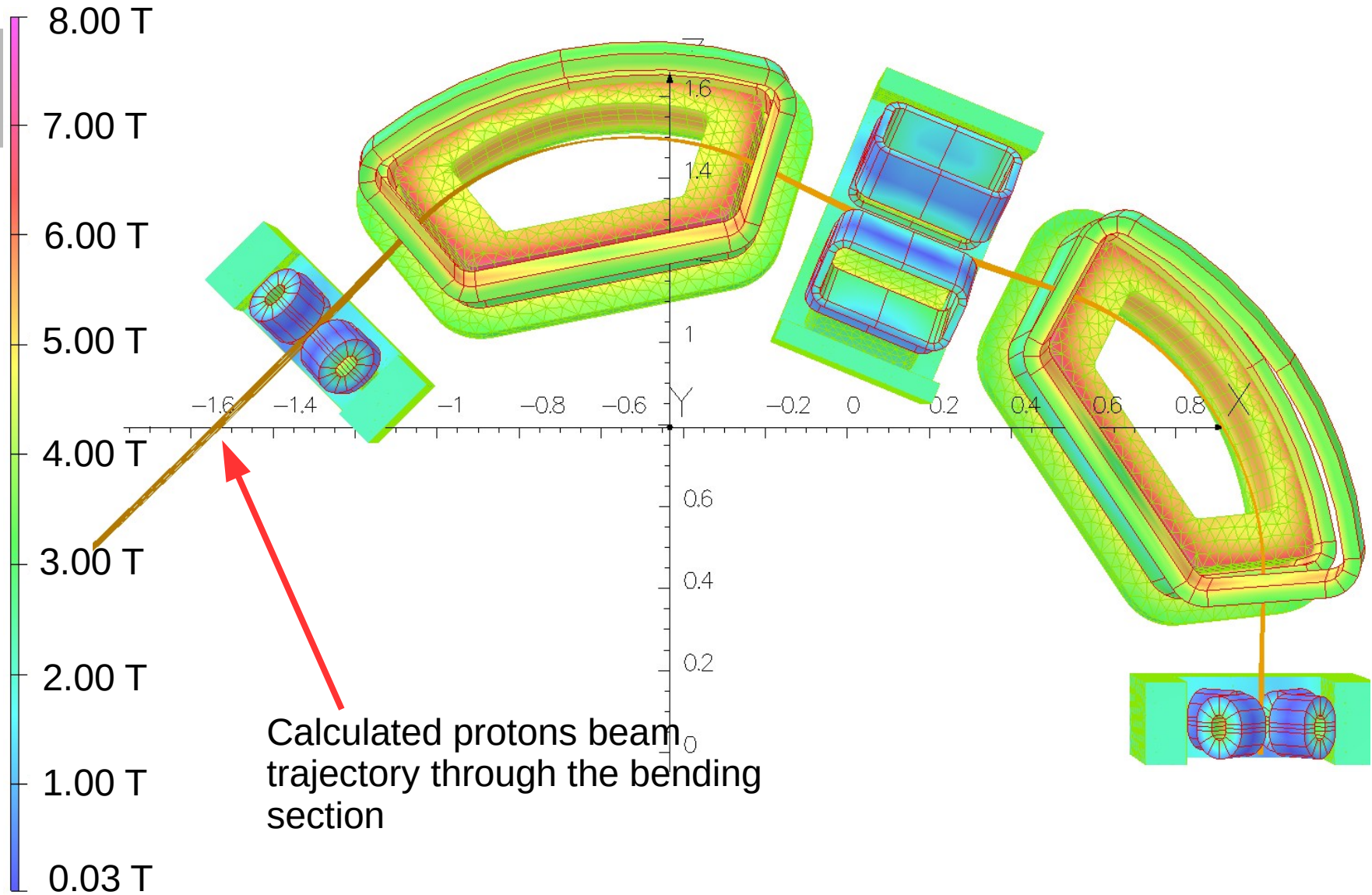
# Magnetic concept: Fe to reduce the current at the conductor

Superconducting dipoles with integrated quadrupole and sextupole components (DQS)

Without iron the field at the conductor location has to be ~1.5 T higher.



# Magnetic concept: Fe to reduce the current at the conductor





# Synoptic about the main challenges related to superconducting magnets for gantry application

## Choice of Sc. material: Nb<sub>3</sub>Sn:

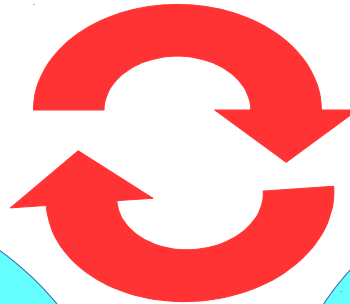
- Brittle and strain sensitive; 😞
- React and wind process; 😞
- Conductor cost; 😞
- Allows coping with  $T > 4.2$  K (6-7 K); 😊

## Cooling system: cryocoolers:

- Gantry rotation:  $\sim 360^\circ$  → no helium bath; 😞
- Cryocoolers: limited heat capacity at low T ( $\leq 1.5$  W @ 4.2 K); 😞
- They “only” require an electric plug to work. 😊

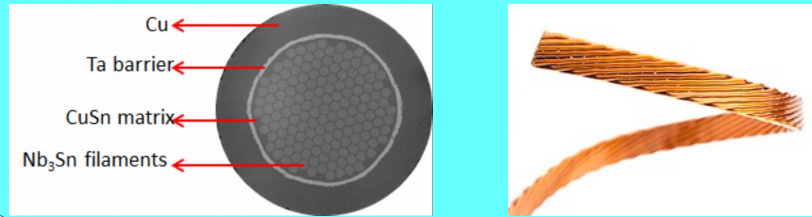
## Mechanical structure:

- Gantry rotation → support the magnet in all directions; 😞
- Support the Lorentz forces;
- Avoid conductor movement in operation.

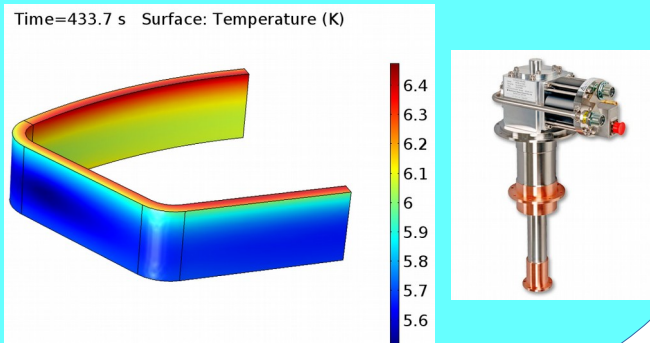


# Synoptic about the main challenges related to superconducting magnets for gantry application

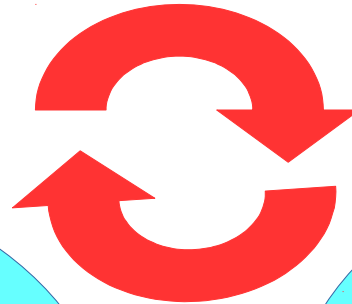
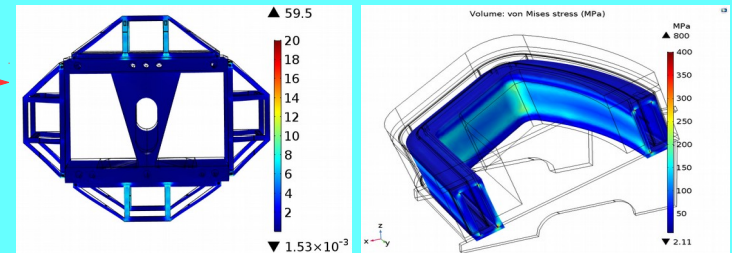
## Choice of Sc. material: Nb<sub>3</sub>Sn:



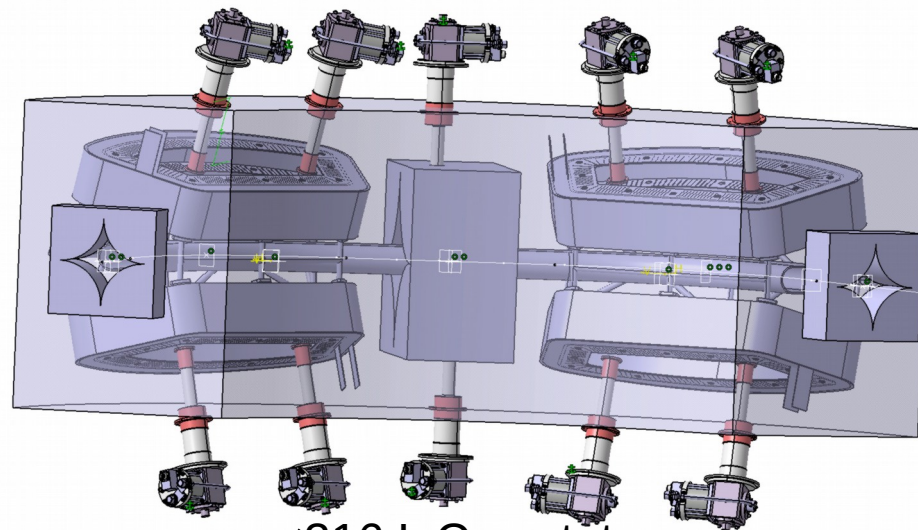
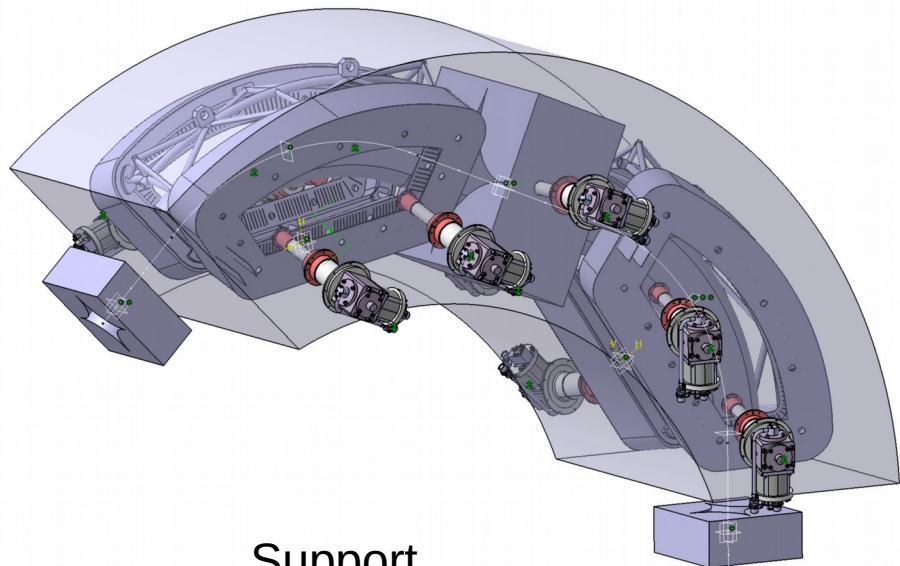
## Cooling system: cryocoolers:



## Mechanical structure:



# Whole bending section with iron yoke



316 L Cryostat

Support structure

Cu Thermal shield

Cu Thermal shield around the Warm bore

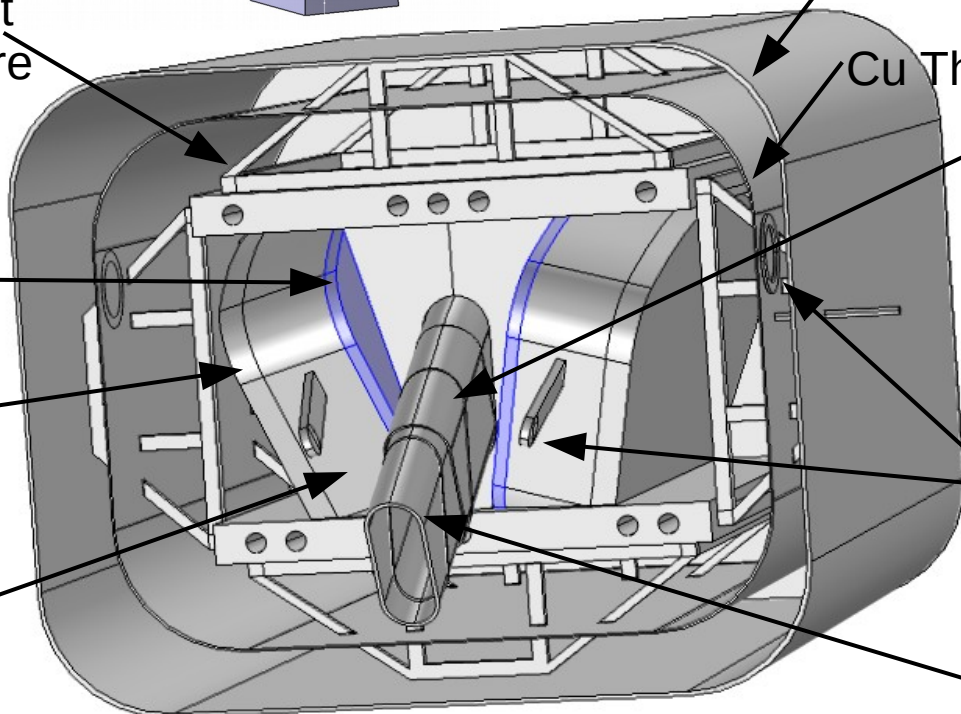
316 LN former

Fe yoke

1<sup>st</sup> and 2<sup>nd</sup> stage connections to cryocooler

316LN casing

Warm bore



# Conclusions and outlook

- Numerical calculations show the feasibility of the presented concept.
- Next steps:
  - The technical design face is ongoing and has to be completed by middle 2018;
  - The manufacturing of a first prototype will start next year;
  - Tests at operating conditions are foreseen by middle 2020.

• Progress in the superconducting technology

• Progress in the cryocoolers technology

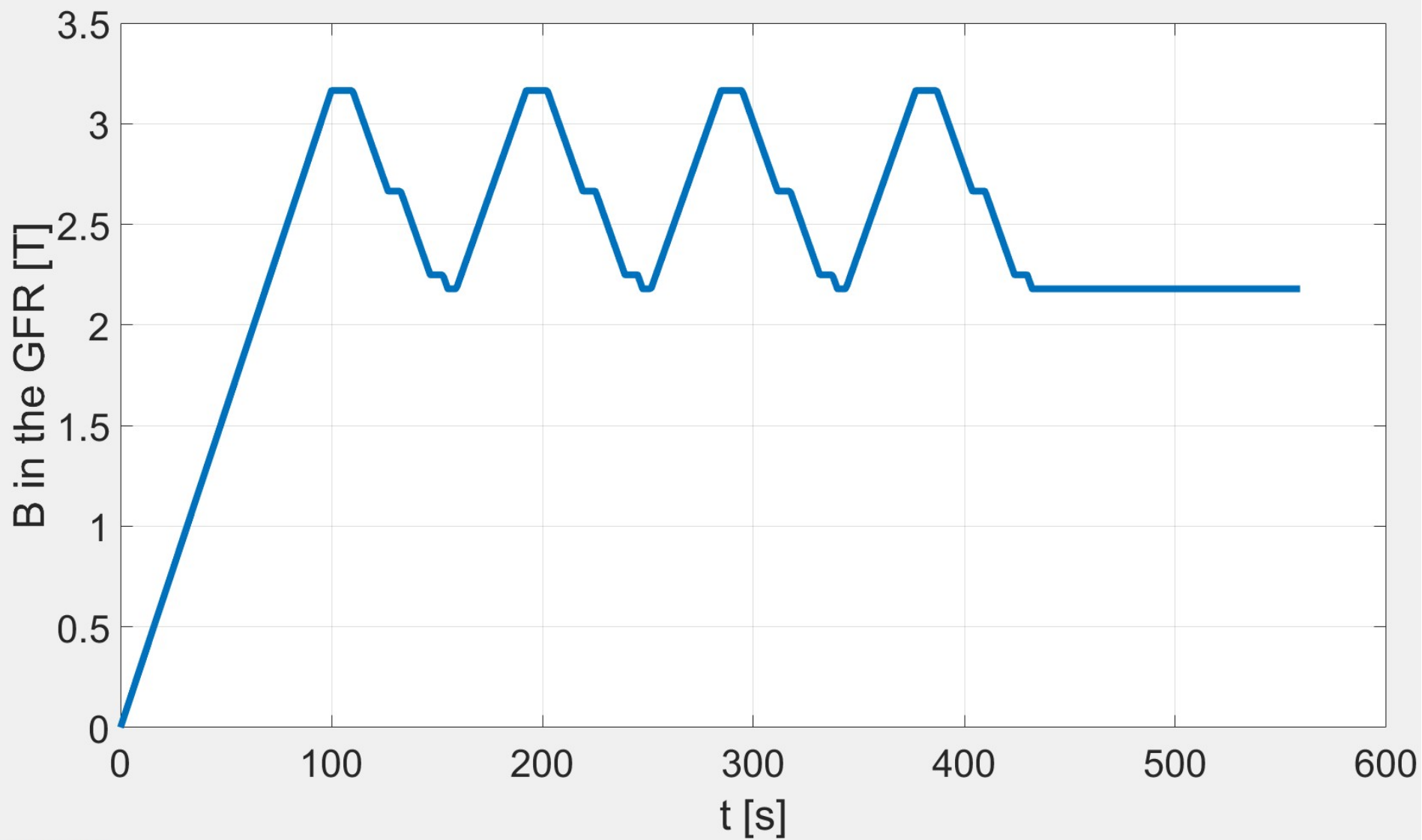
**Progress in proton therapy:**

- Faster treatments;
- More compact machines;
- Easier installation in hospital environments.

Thanks  
for the attention

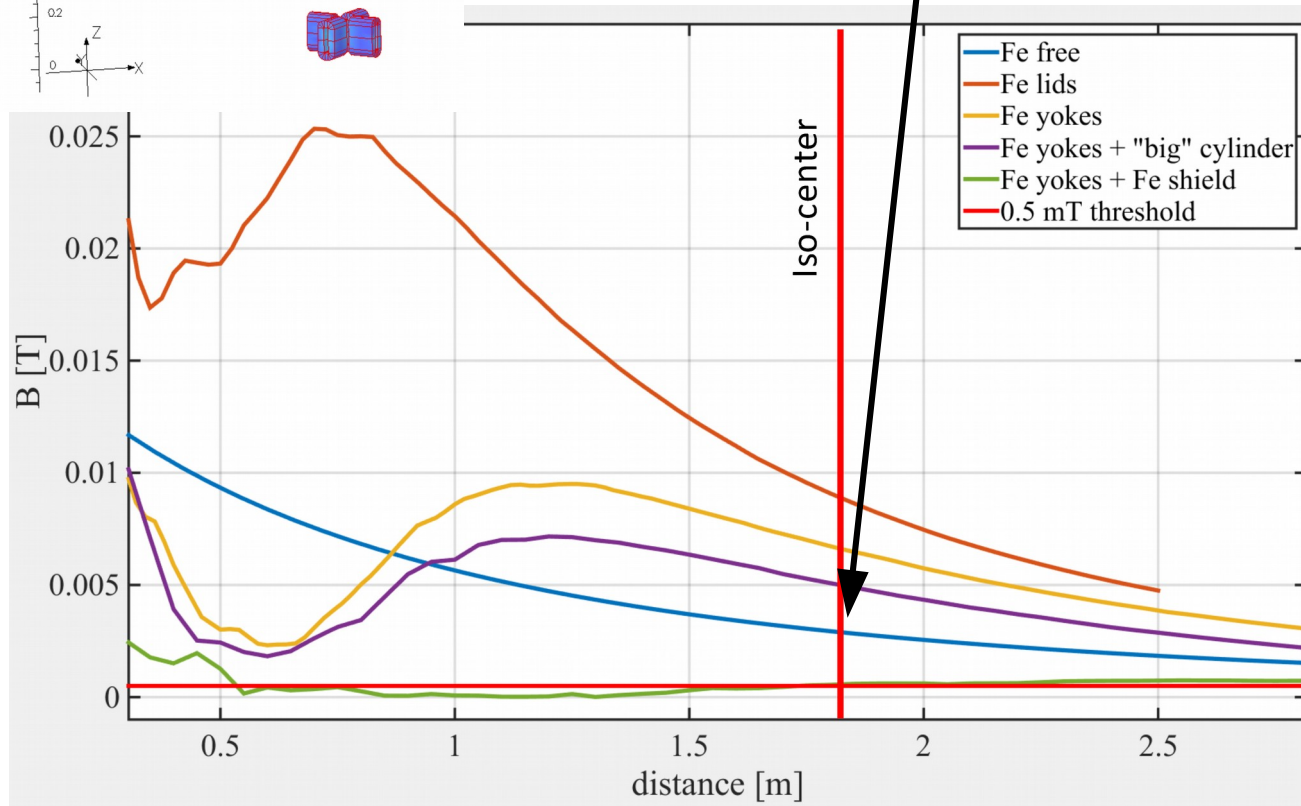
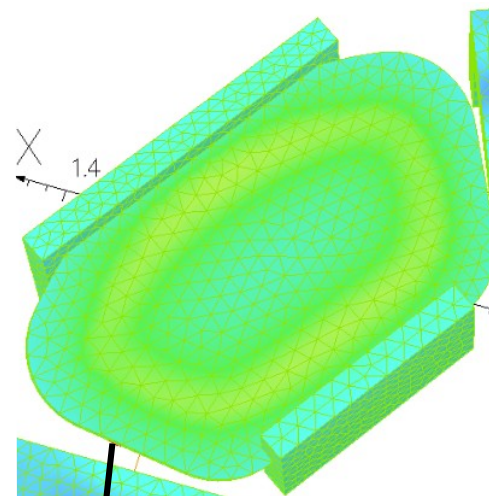
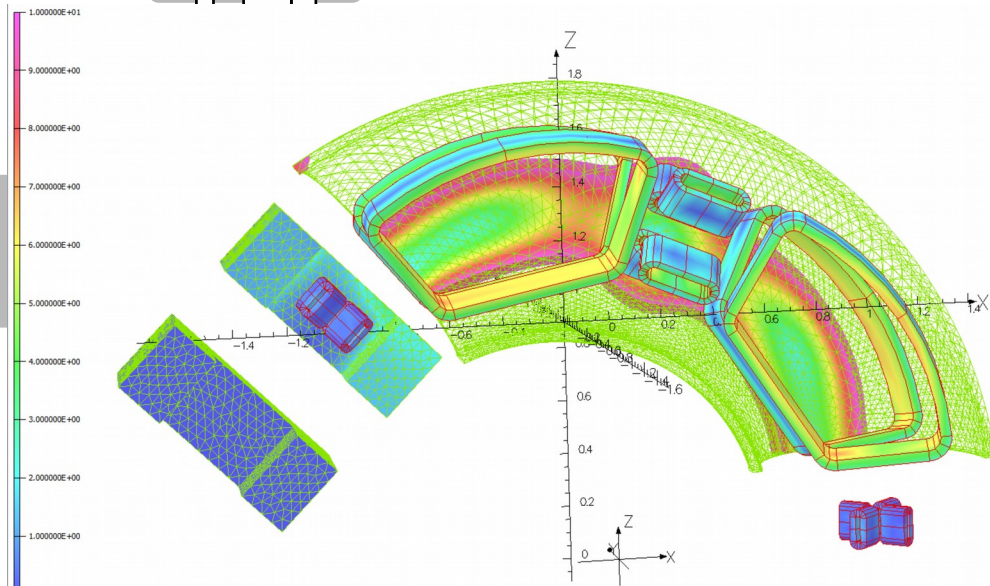
# APPENDIX

# DQS: field quality





# Stray field issues



# Thermal Analysis

Joule heating

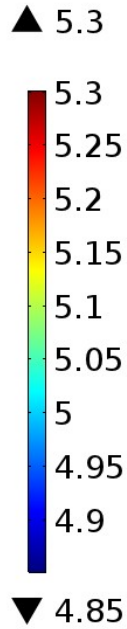
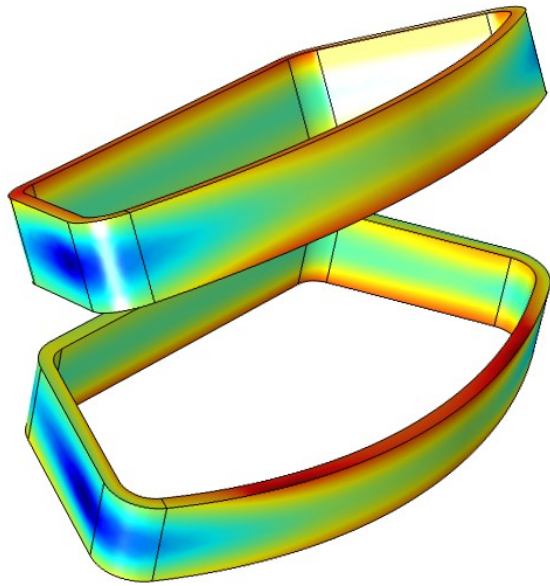
AC losses coils

Eddy currents

Magnetization Fe

Heat capacity

Surface: Temperature (K)

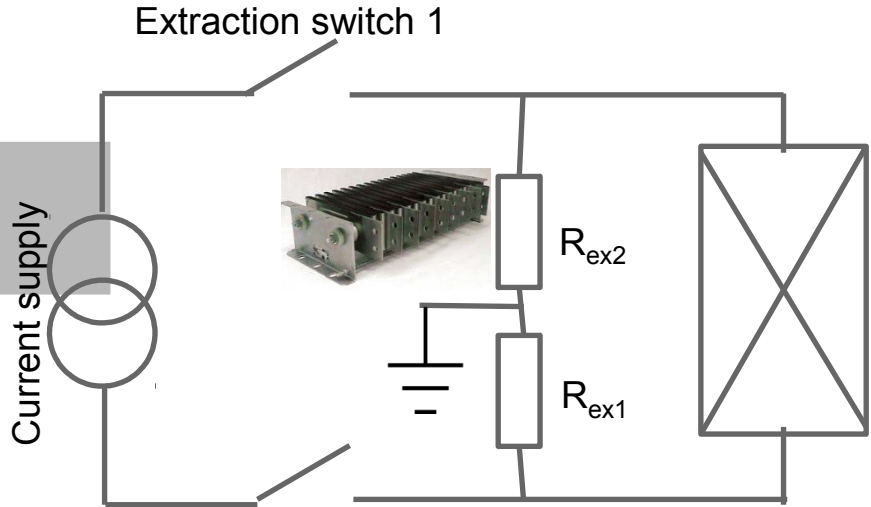


Cryocoolers

Conduction



# Quench scenario



Mechanical switch:

- It opens in less than 50 ms;
- It sustains voltages up to 2kV;
- It sustains currents up to 5 kA.

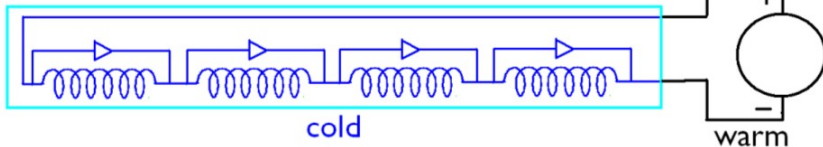
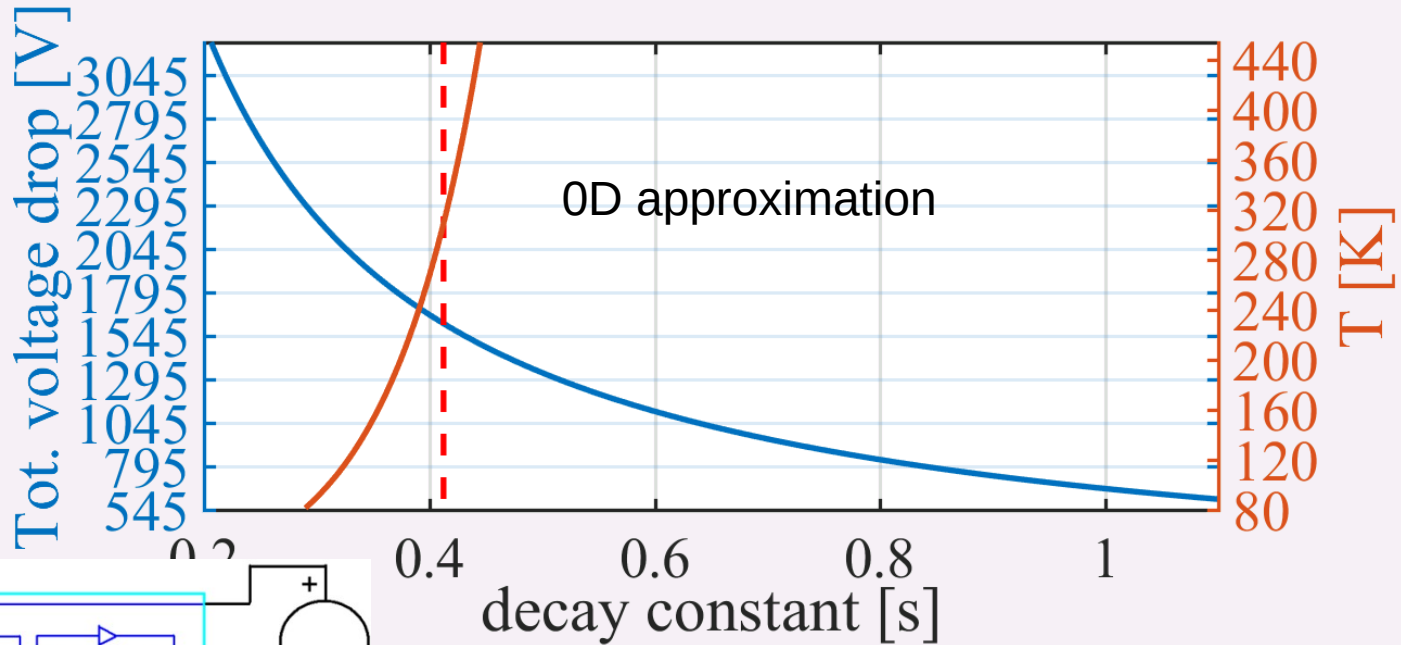
Dump resistor:

$2.25 \Omega$  ( $L=0.37 \text{ H} \rightarrow \tau=L/R_{ex}=0.16 \text{ s}$ )

Extraction switch 2

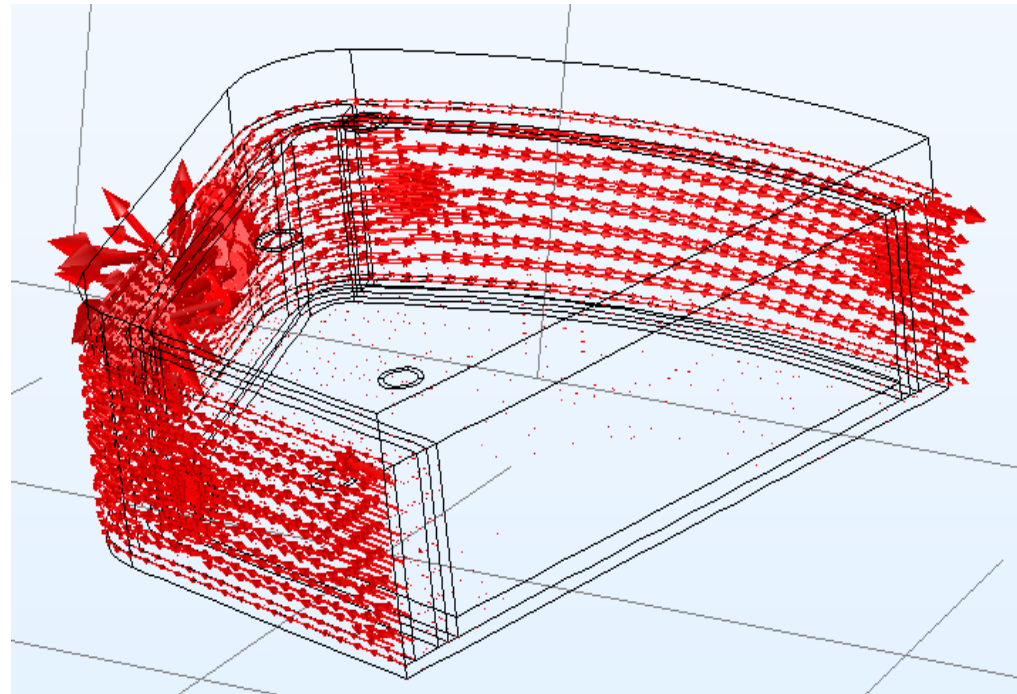
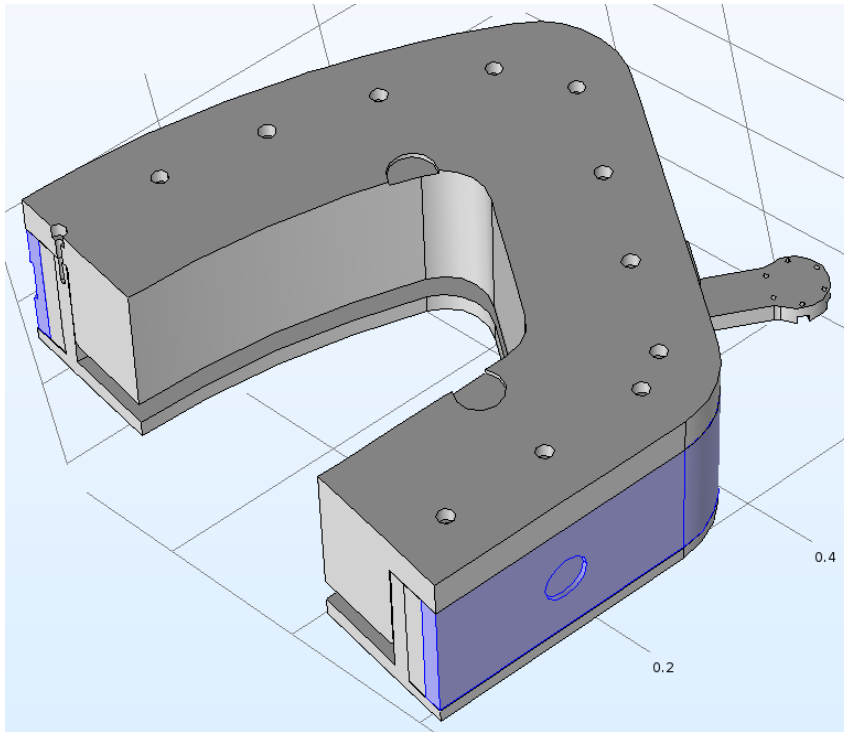


In case of connection in series, a cold diode per magnet may be also foreseen.



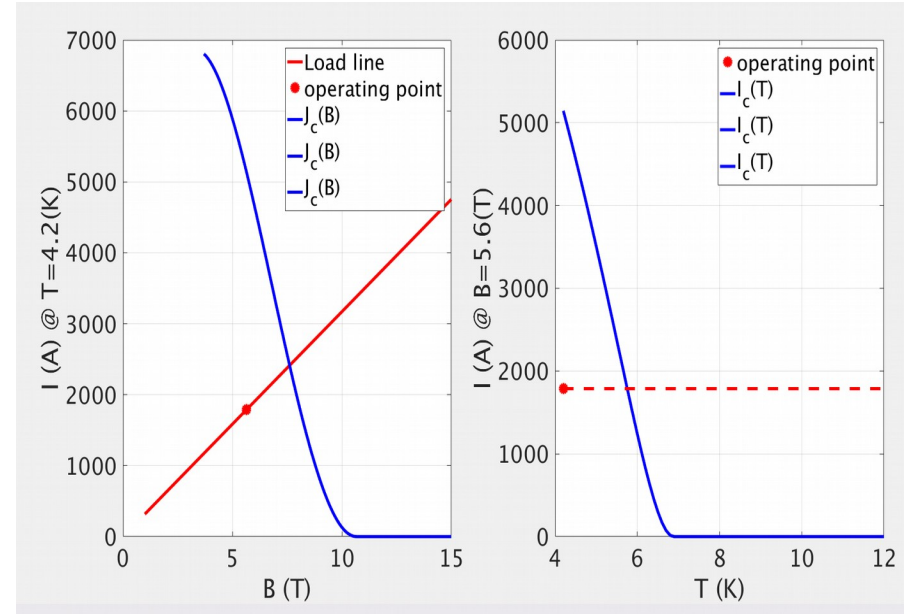
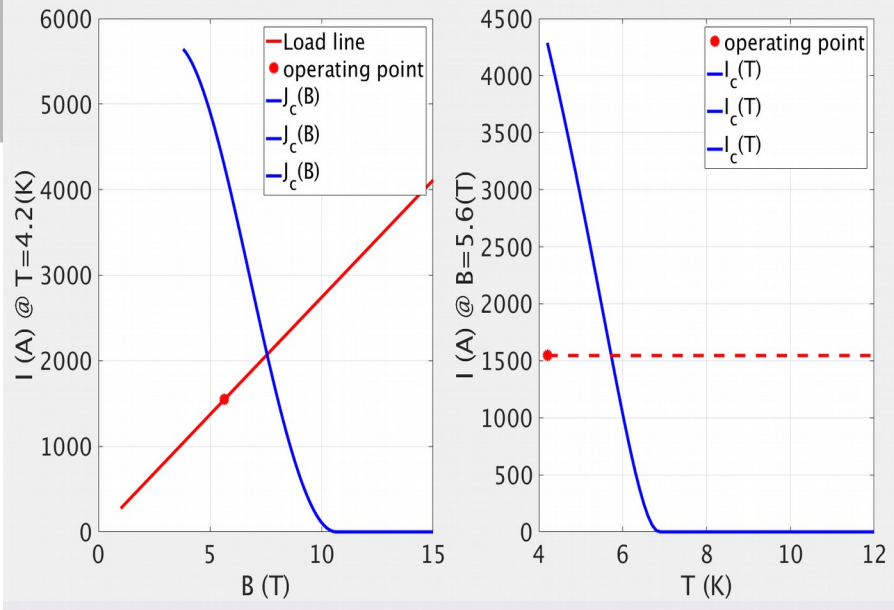
# DQS, thermal study → AC losses and eddy currents

- The iron yoke is laminated → reduced eddy currents;
- Apart from the AC losses in the winding pack, the eddy currents in the coil support ring contribute largely to warm up the coil temperature.



10 Nb-Ti strands, 0.73 mm diameter  
5.64 T, 1550A

12 Nb-Ti strands, 0.73 mm diameter  
5.64 T, 1788A



Quench margin: 23%  
T margin: 1.5 K

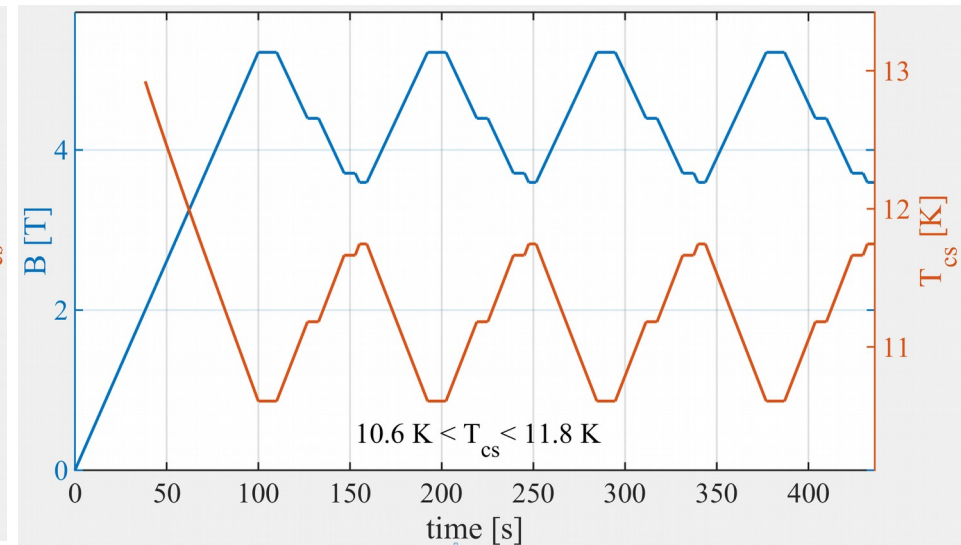
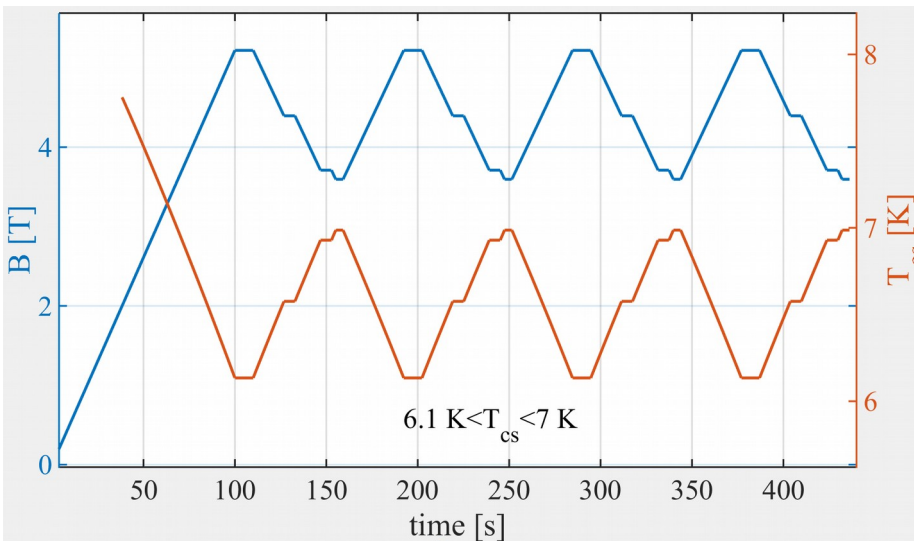
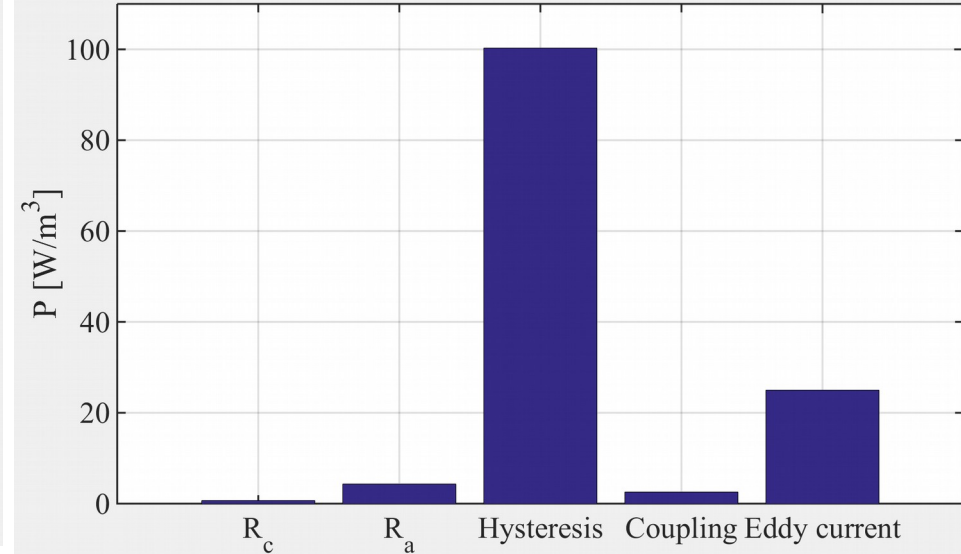
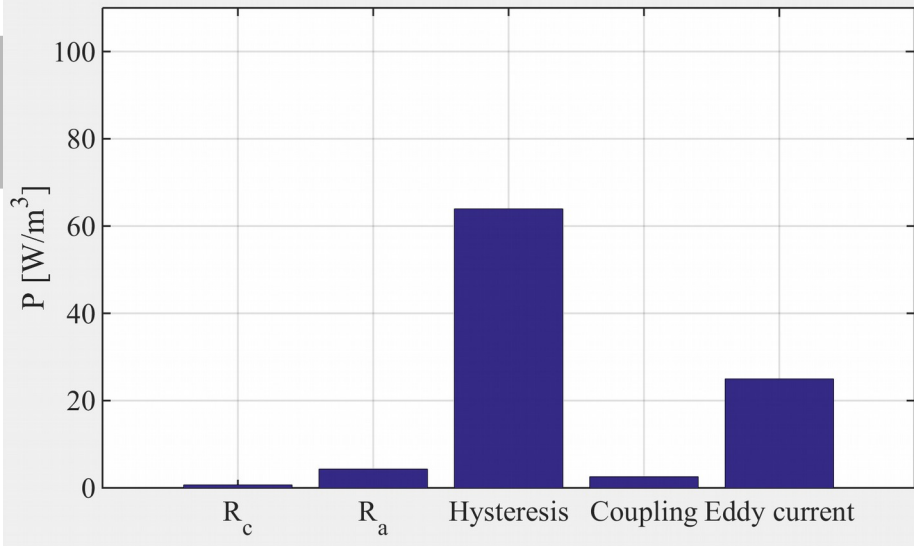
Quench margin: 27%  
T margin: 1.6 K

Scaling law from:

L. Zani et al., "Jc(B,T) characterization of NbTi strands used in ITER PF-relevant Insert and Full-scale sample"

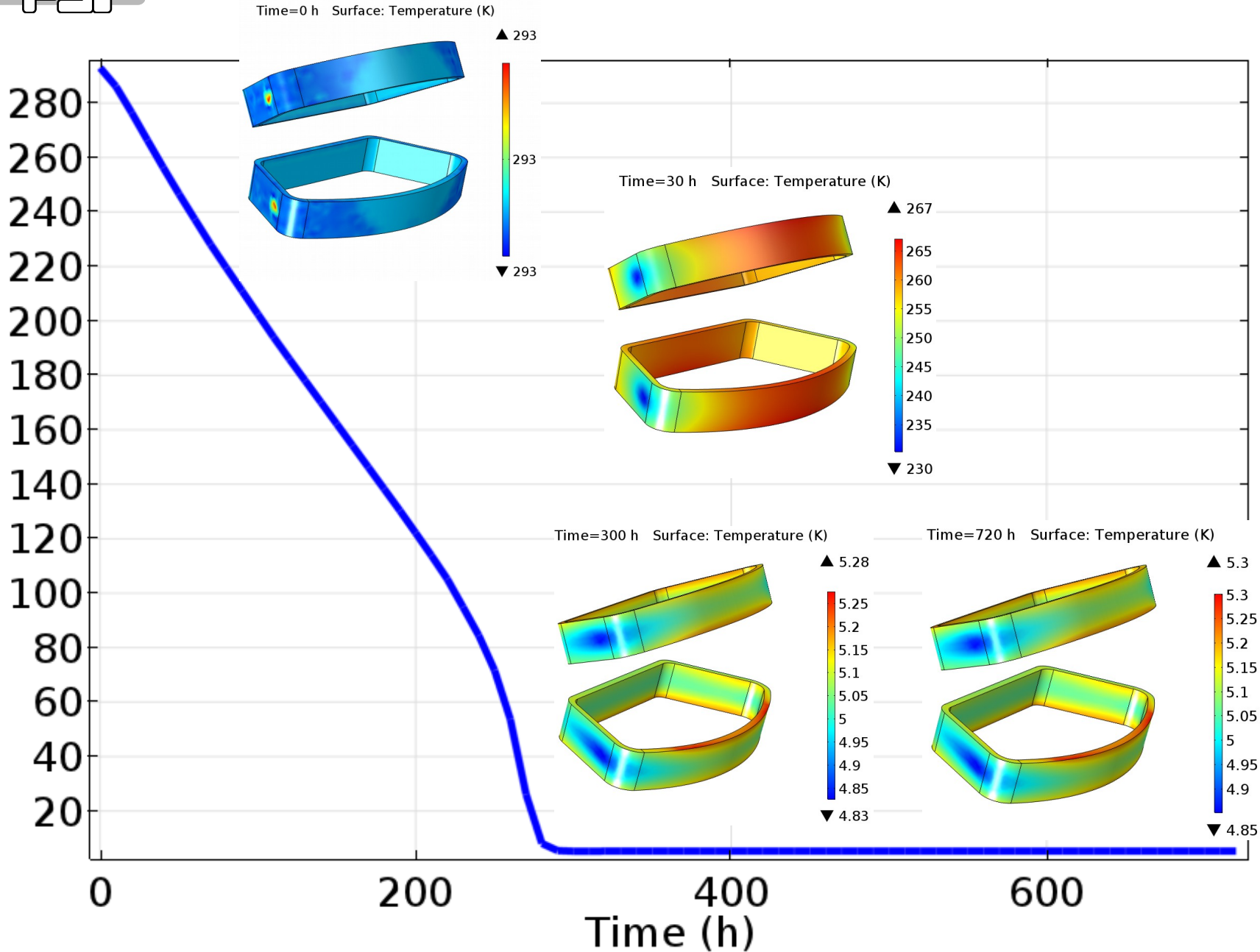
- Nb-Ti (PF3)

- Nb<sub>3</sub>Sn (Bruker-EAS)



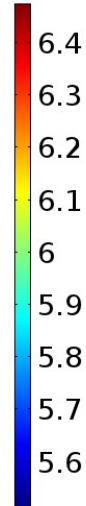
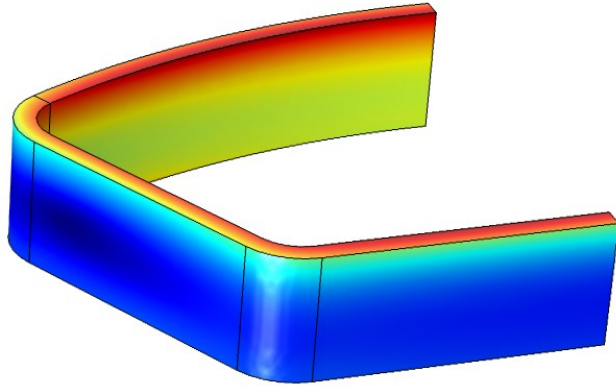
# Thermal Analysis: cool-down

Temperature (K)



# Thermal Analysis: heating during operation

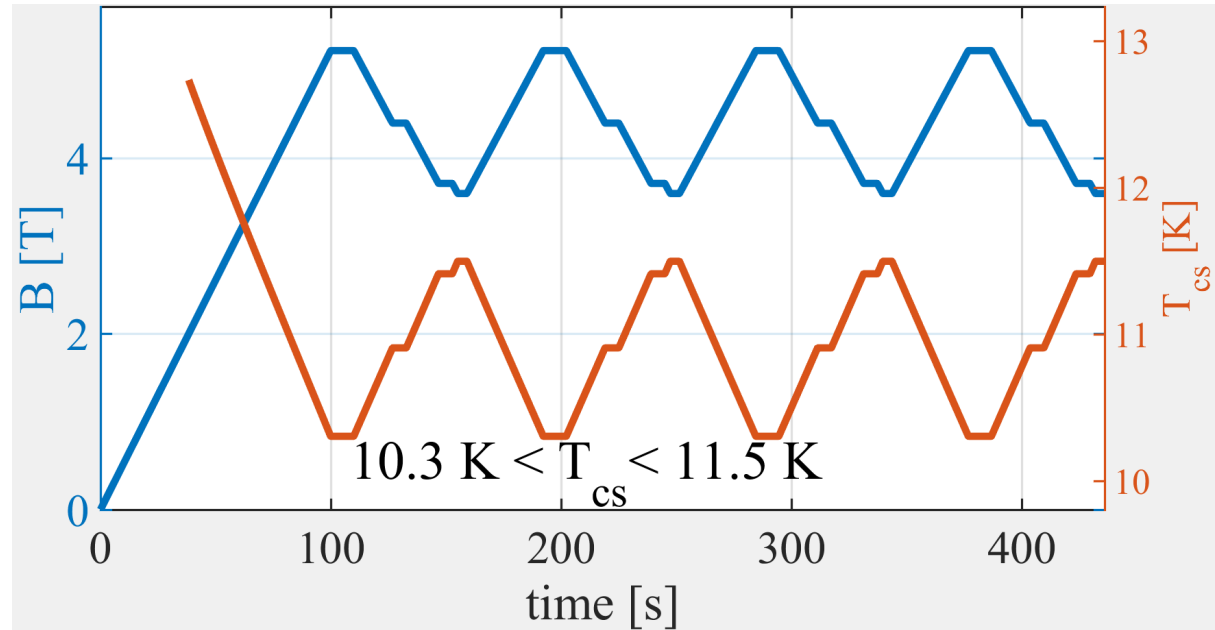
Time=433.7 s Surface: Temperature (K)



Bruker Nb<sub>3</sub>Sn:

$$D_{f, \text{effective}} = 8.2 \mu\text{m}$$

$$I_c (4\text{K}, 12 \text{ T}, 0\%) = 204 \text{ A}$$



# Support structure 2 : von Mises stress [MPa] upon rotation

