

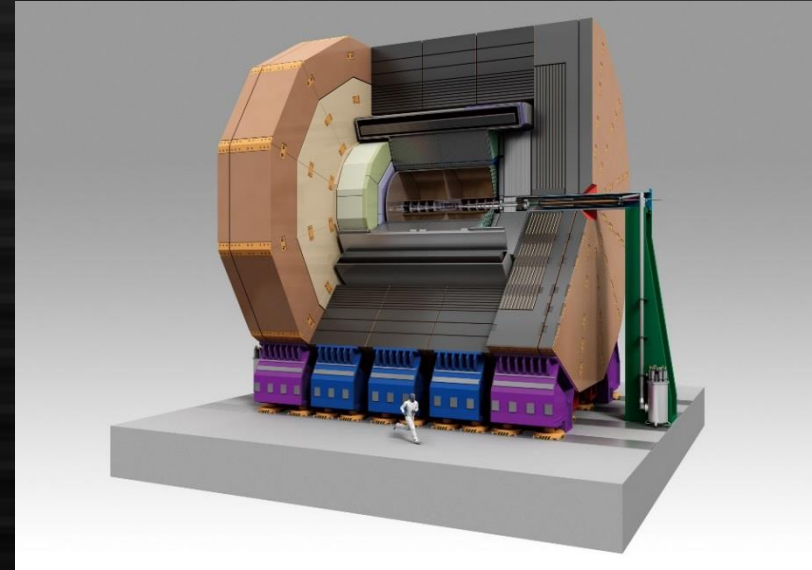
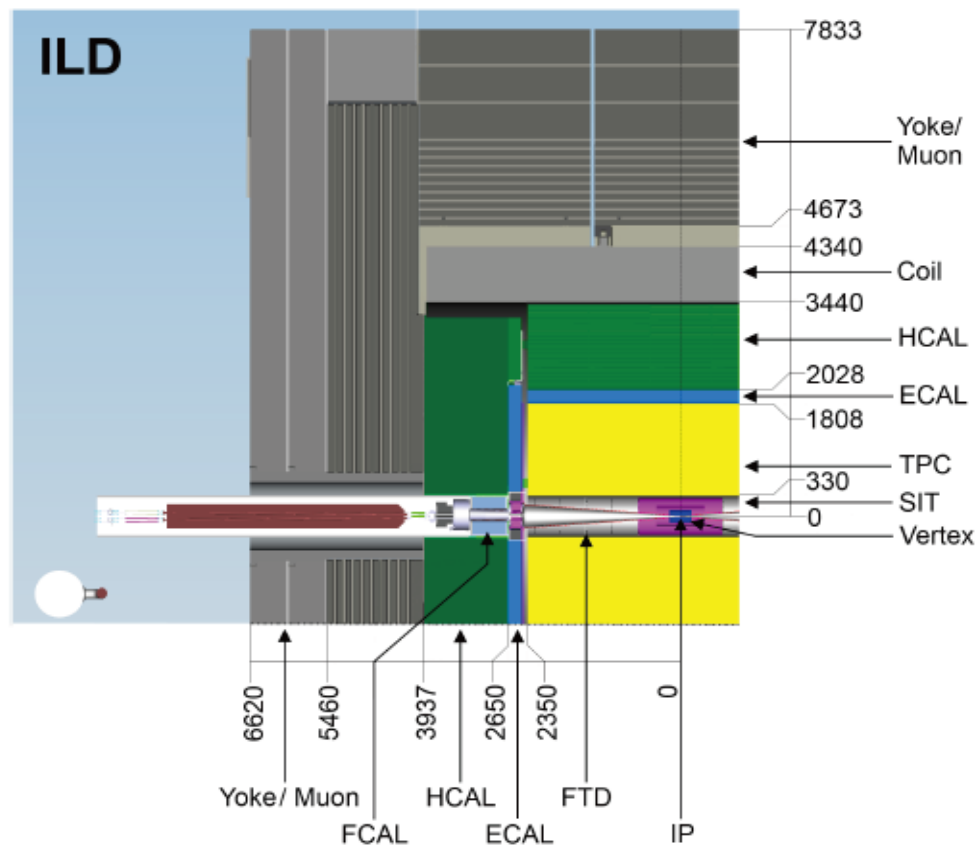


# ILC SiW-ECAL開発 現状

Taikan Suehara  
(Kyushu University)

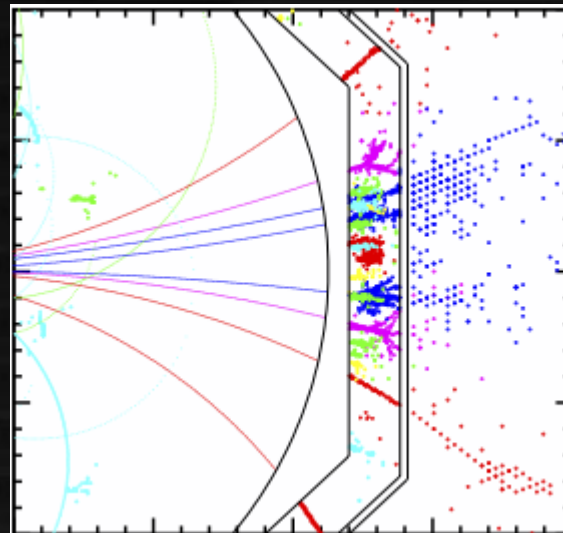
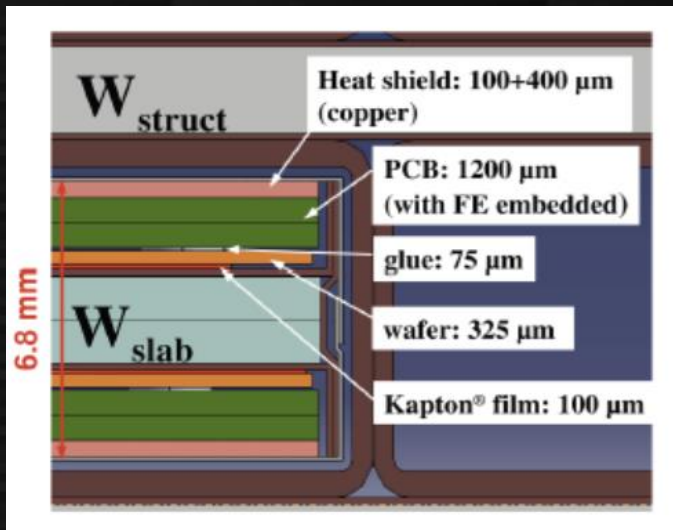
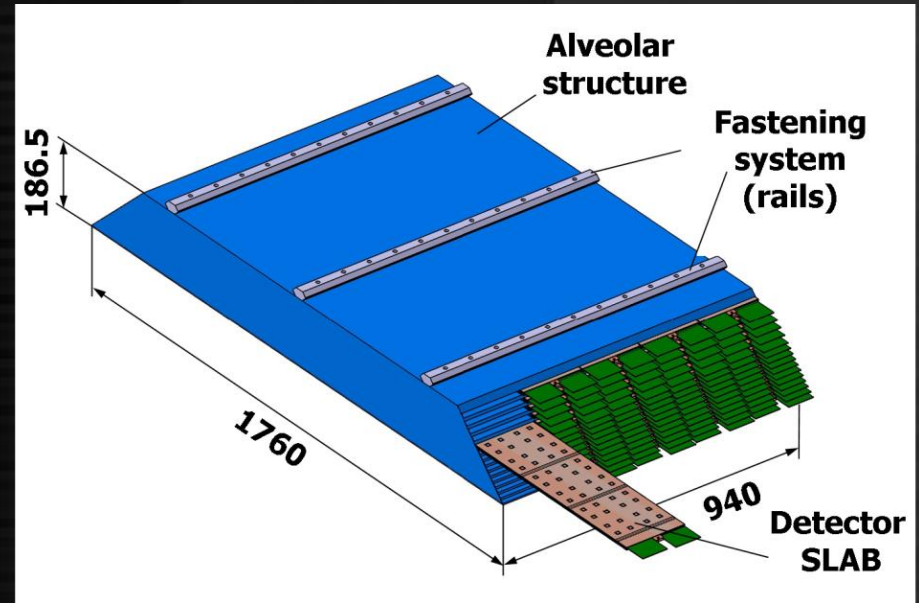
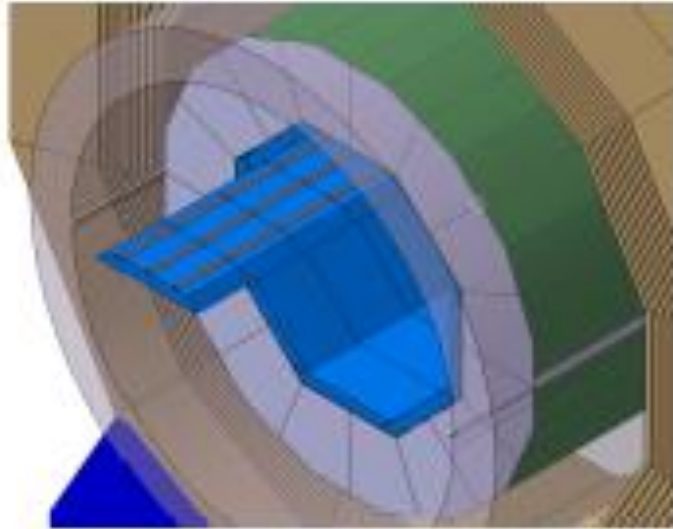
※ すみません。ほぼ既存のスライドをかき集めただけです

# ILD 測定器



- 崩壊点検出器 (VTX)
  - CMOS, FPCCD, ...
- シリコン飛跡検出器
  - SIT, SET
- 中央飛跡検出器 (TPC)
- 電磁カロリメータ (Si/Sc)
- ハドロンカロリメータ
- ミューオン検出器
- 前方検出器

# シリコン電磁カロリメータ (ILD)



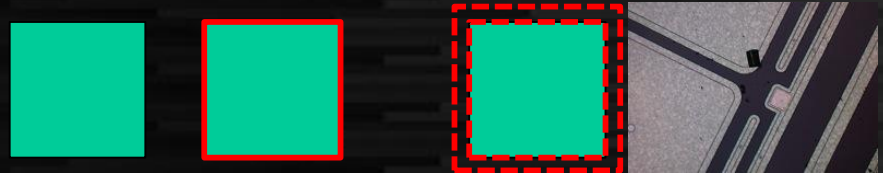
20-30層  
内径1.4-1.8m

4 x 9 x 5 x 30 x  
8 x 5 = 216000  
(max.)

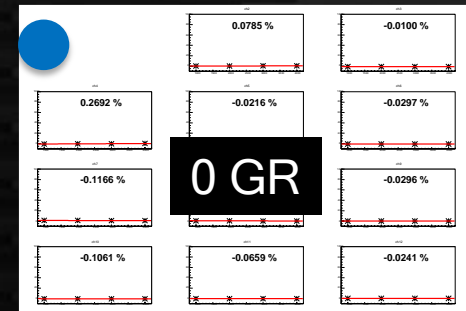
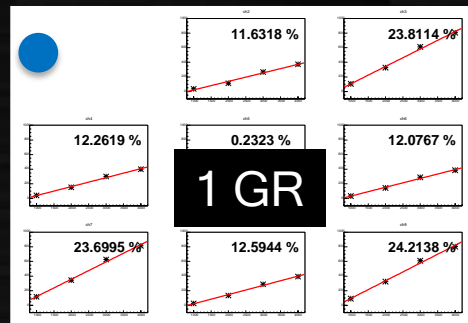
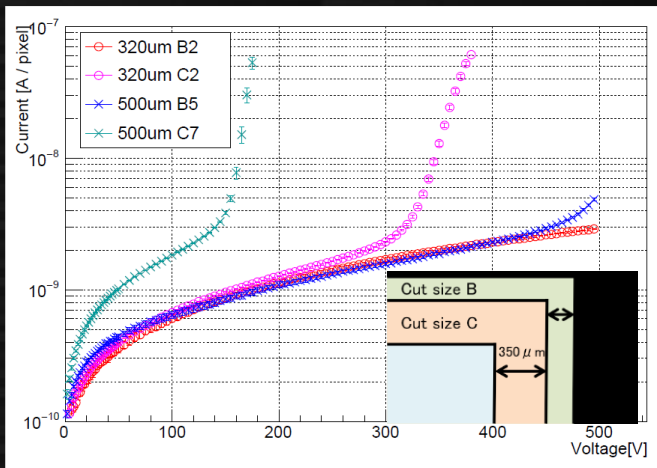
# Sensor studies



To avoid ring events from guard rings, we tested several guard-ring structures using 3x3 or 4x4 pixels baby sensors and infrared laser (Floating) guard ring structures



Sensor w/ 5.5 x 5.5 mm<sup>2</sup> cells No GR 1 GR Split GR (2/4 GR)

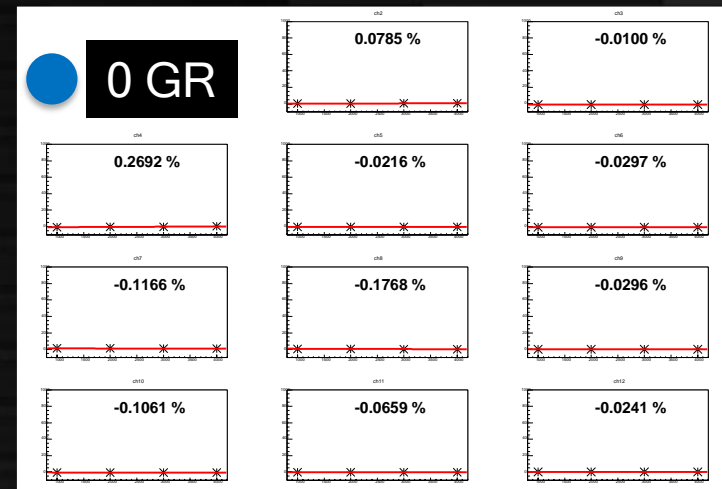
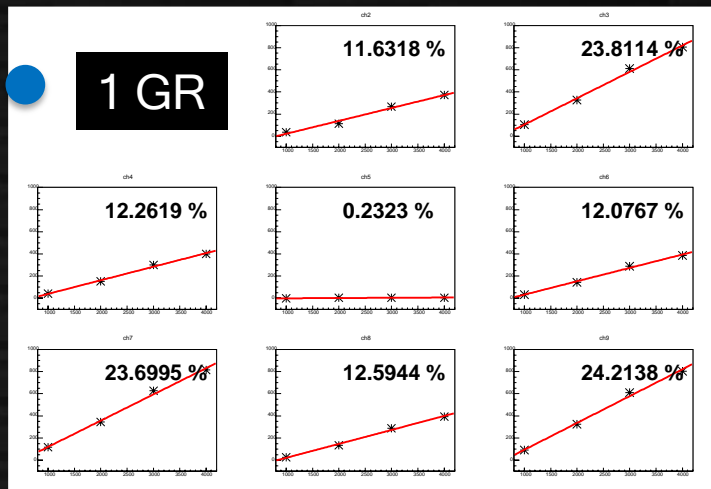


Ring crosstalk seen only with GR  
0 GR big sensor produced, will be tested

Leakage current 0 GR

# センサー: これまでのstudy

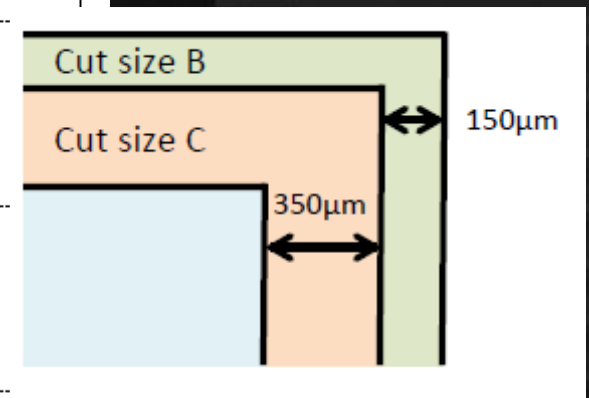
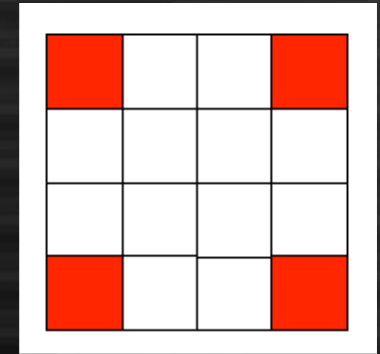
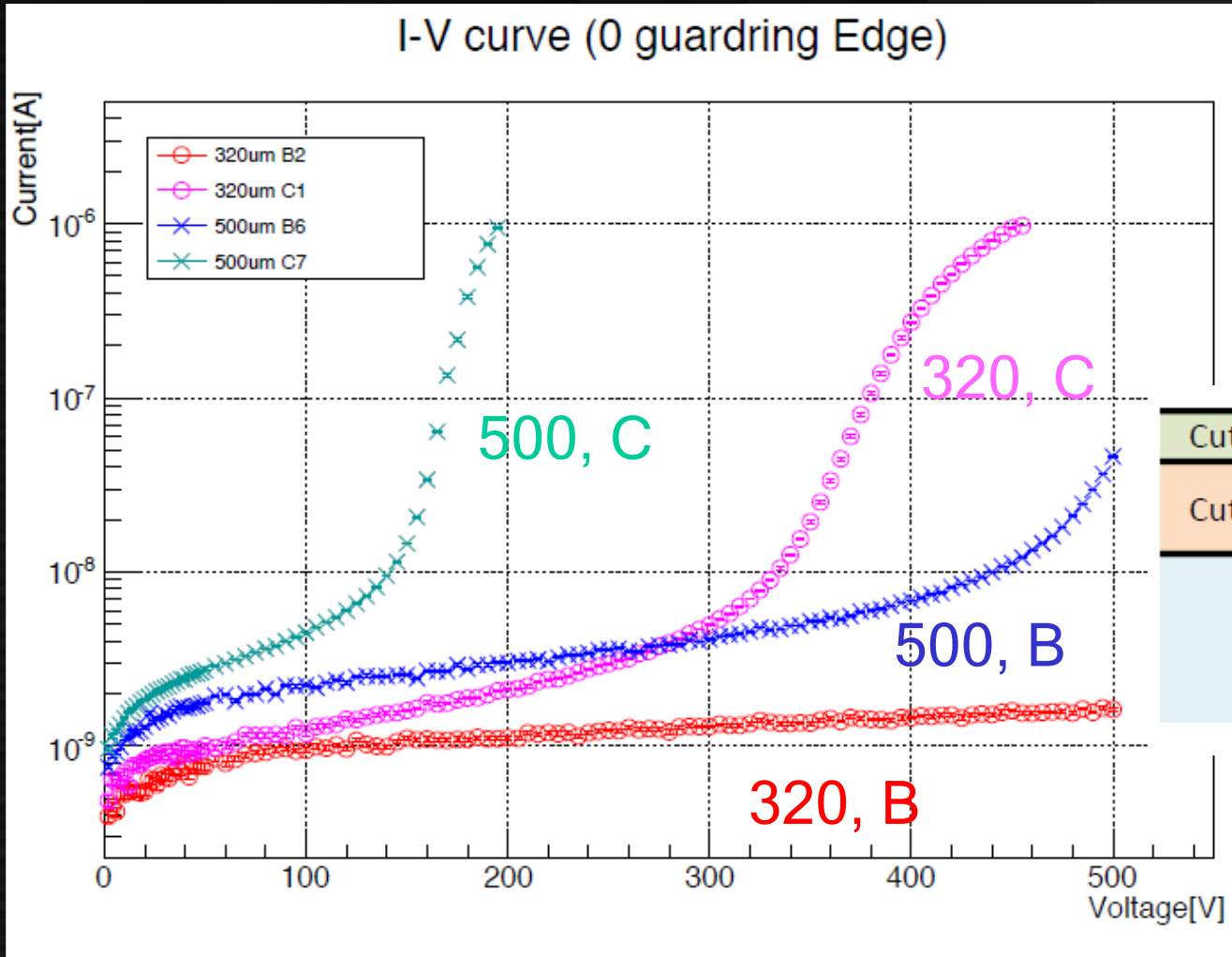
- (floating)ガードリングの効果
- ガードリングなしのセンサーの特性
- 放射線耐性
- PSDサンプル



Ring crosstalk with laser seen only with GR



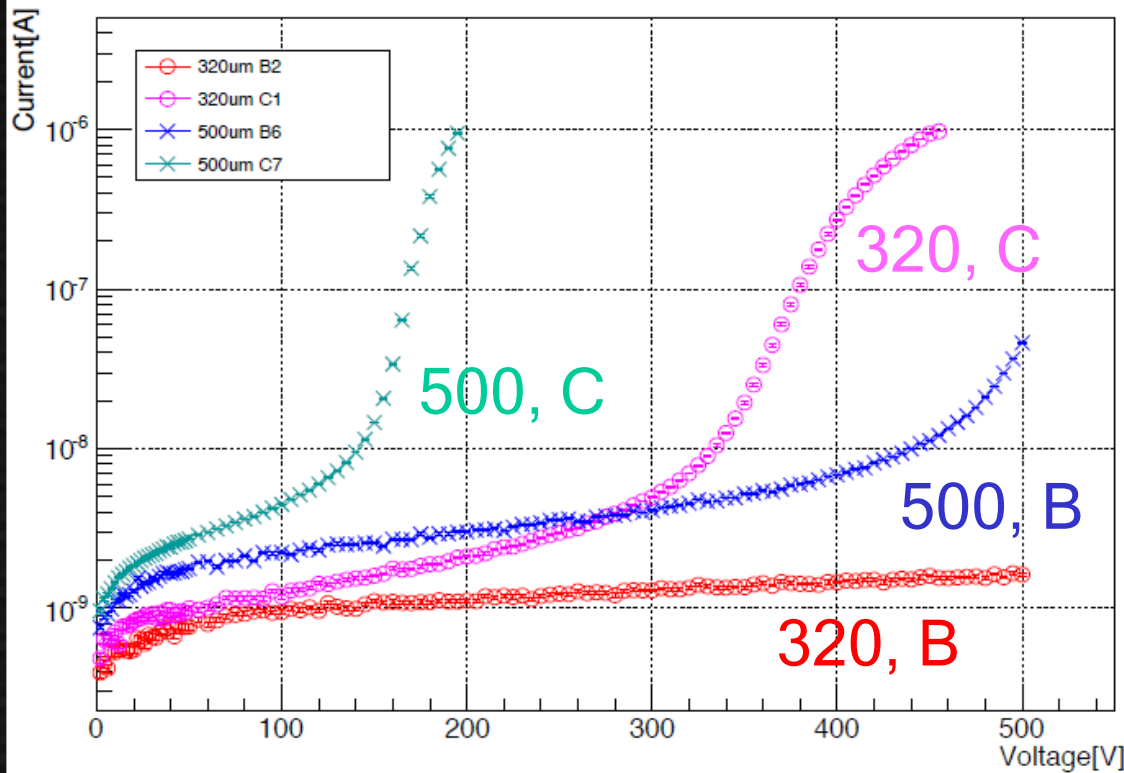
# I/V curve at the edge pixels



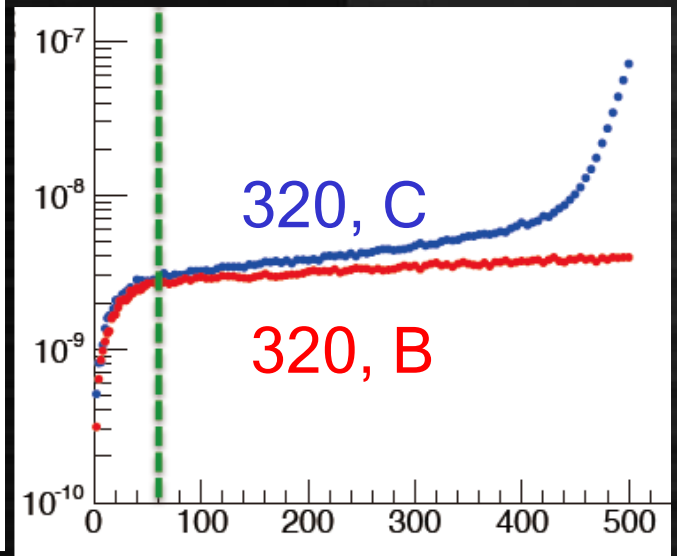
Cut size B is preferred; 500  $\mu$ m is OK with cut size B

# Compared with lower R sensor

I-V curve (0 guardring Edge)

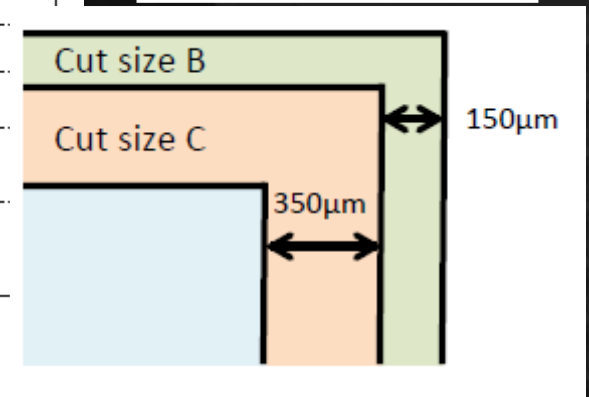
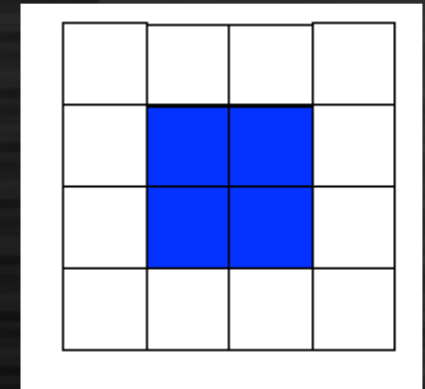
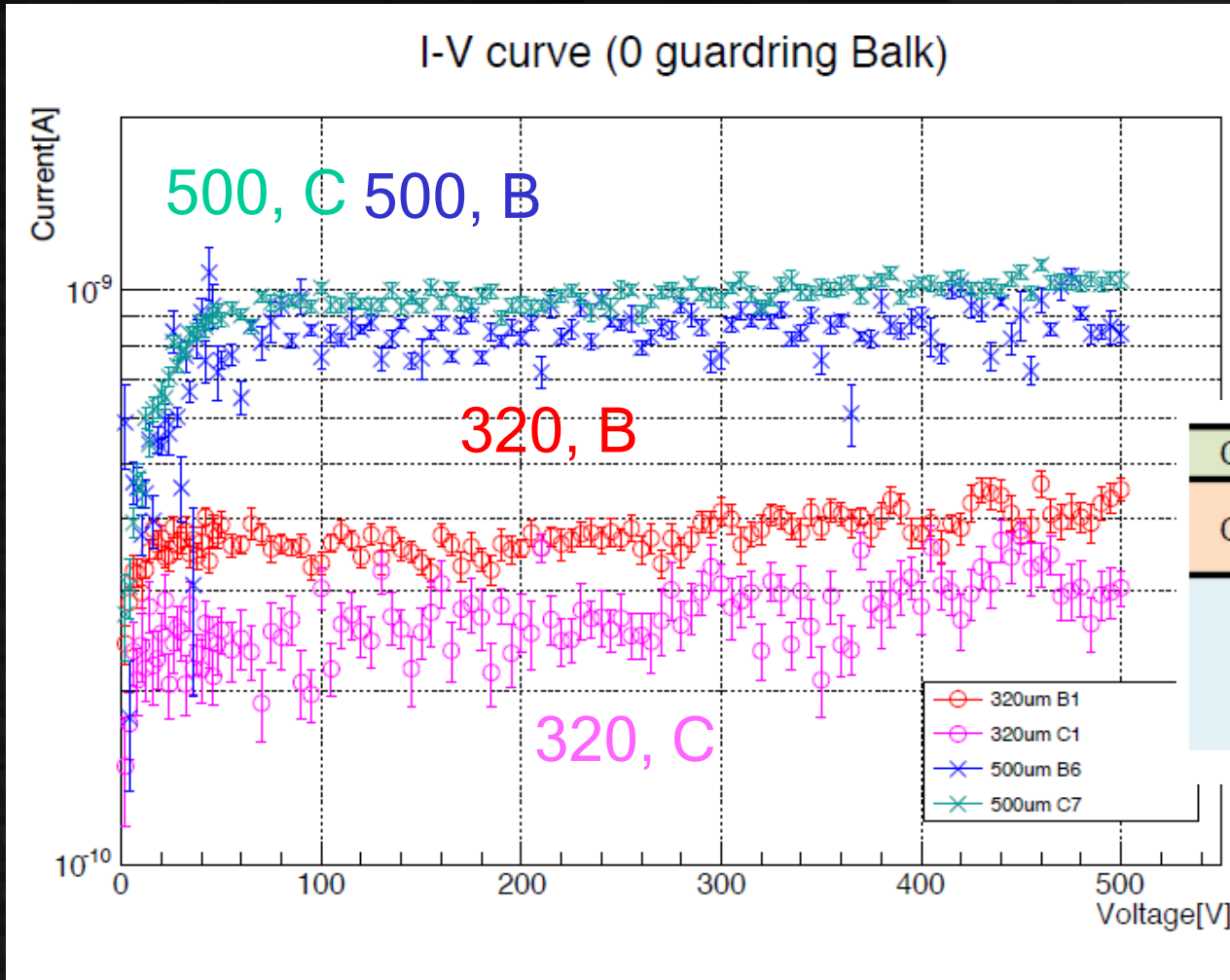


Old sensor  
with lower resistivity



Slightly lower leakage current seen in new sensor  
(breakdown voltage lower, but this has sample dependence)

# I/V curve at the center pixels

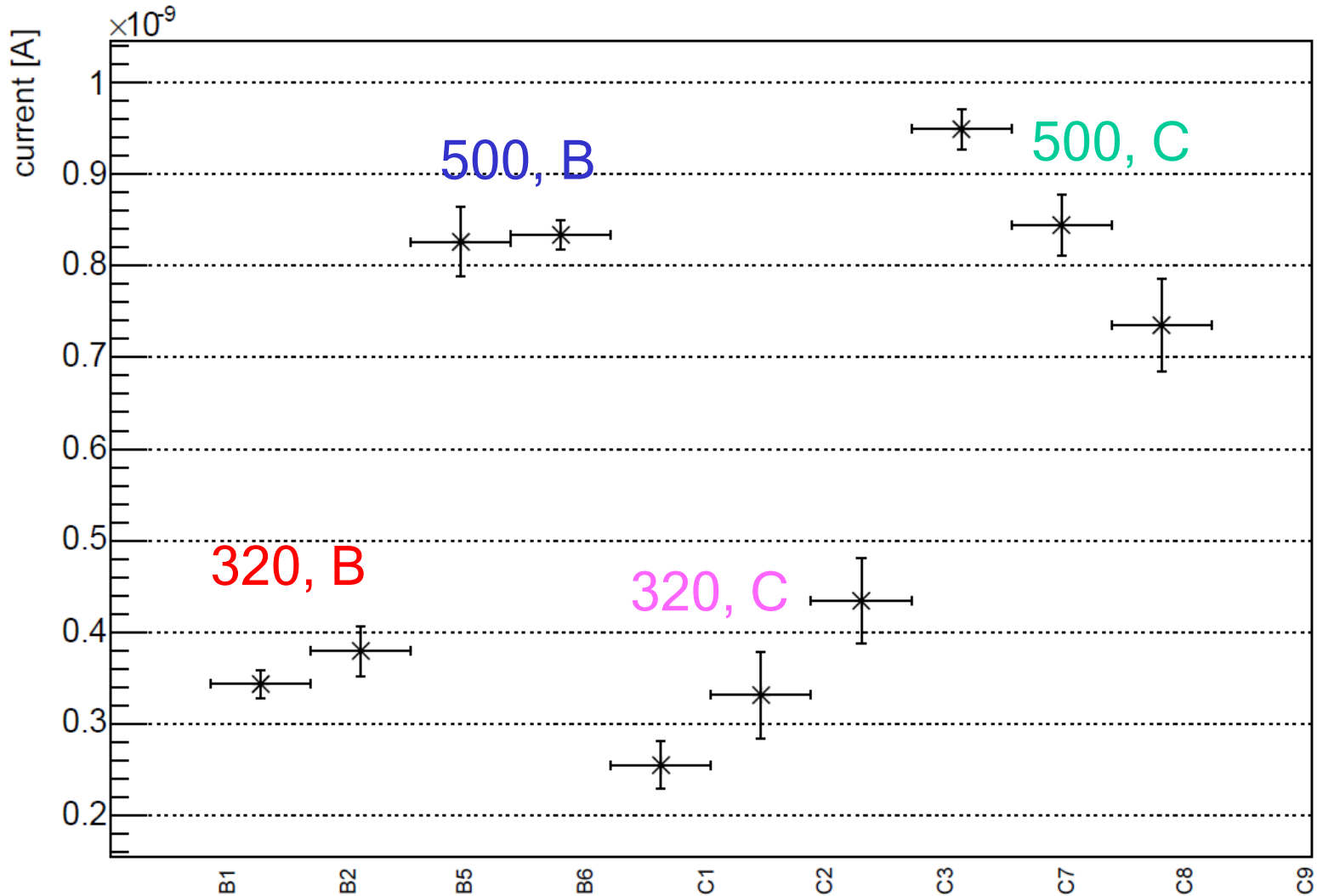


500  $\mu\text{m}$  have  $\sim 3$  times higher current, no difference on B/C



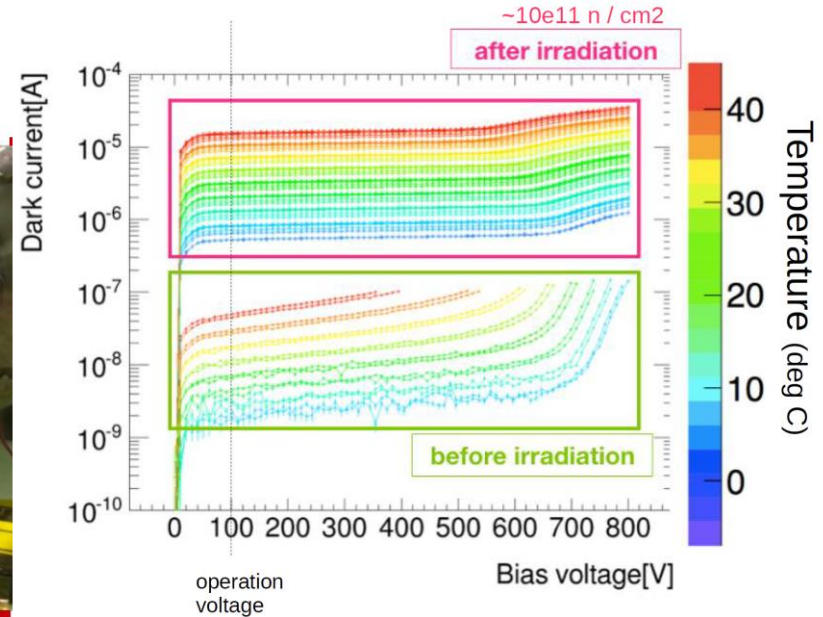
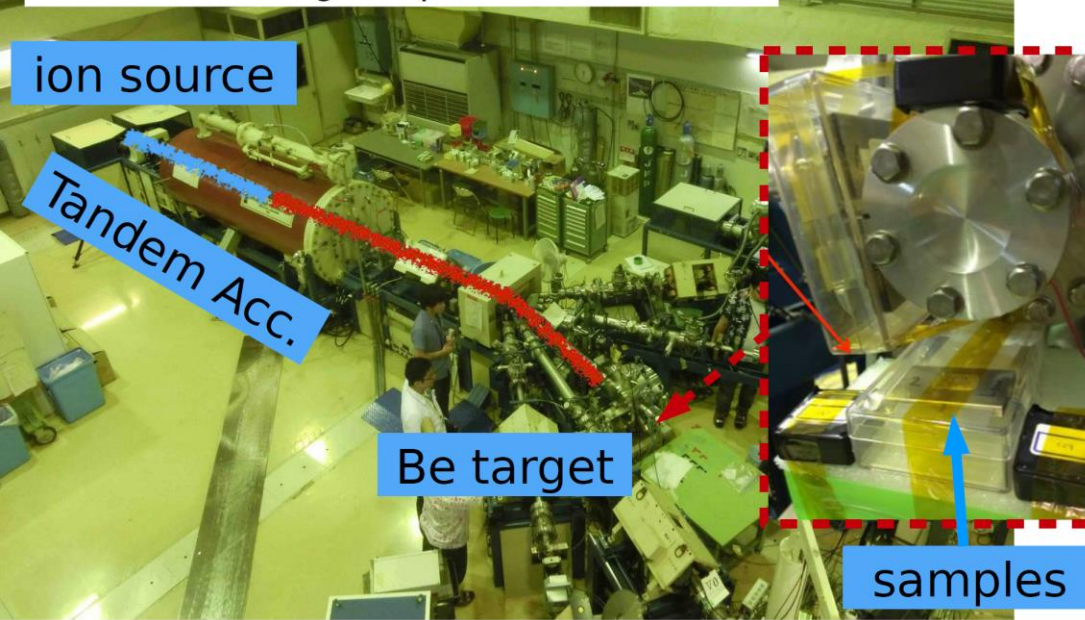
# Statistics

Dark current comparison at 120V

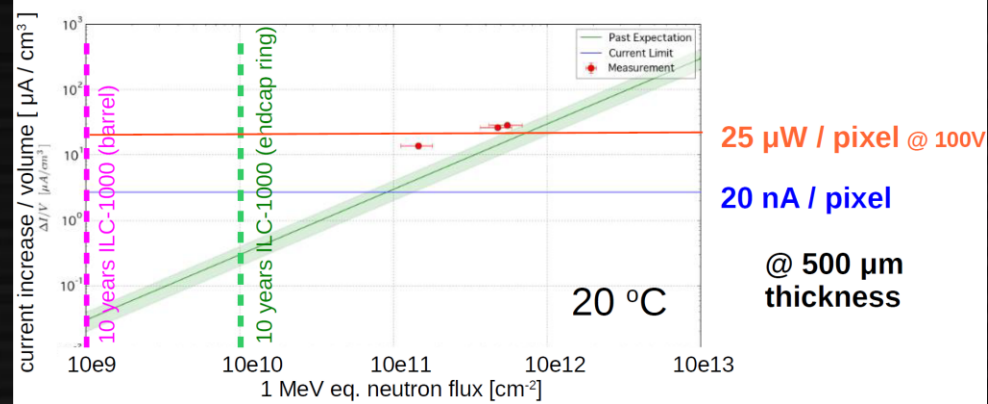


# Neutron irradiation tests

Kobe tandem accelerator  
 $d(3 \text{ MeV}) + \text{Be} \rightarrow \text{B} + \text{n}$  ( $Q = 4.36 \text{ MeV}$ )  
 neutron energies up to 7.8 MeV

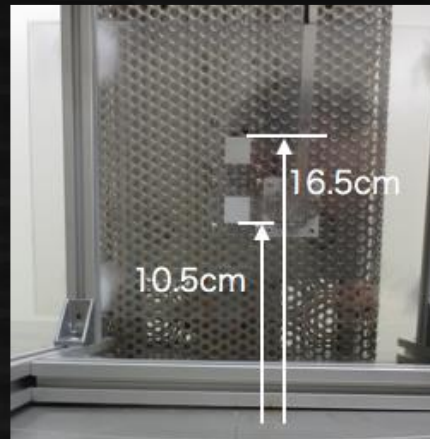
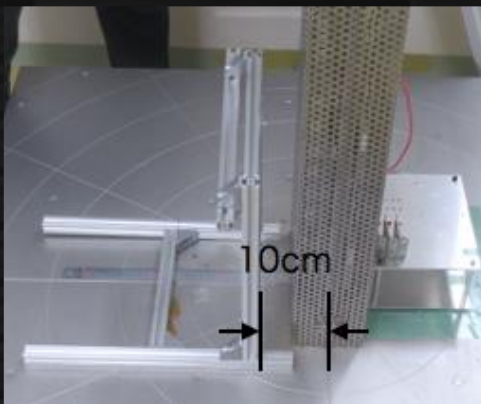


Irradiation of neutrons on baby sensor  
 Increase on dark current is acceptable  
 considering ILC-1 TeV 10 year  
 radiation dose estimation

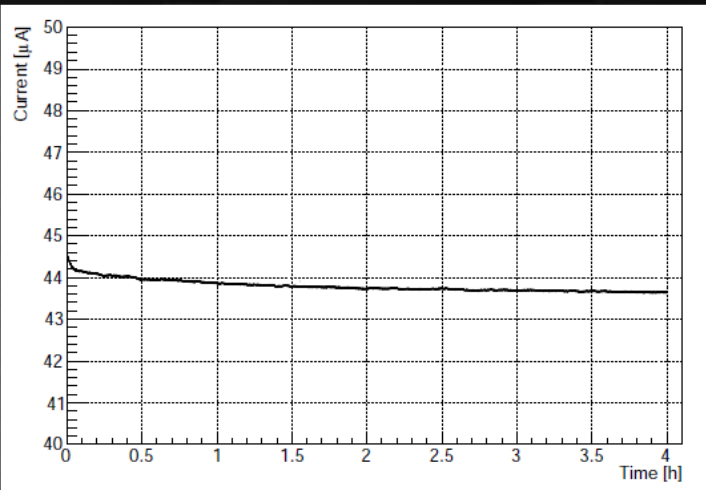


# Gamma irradiation: Setup

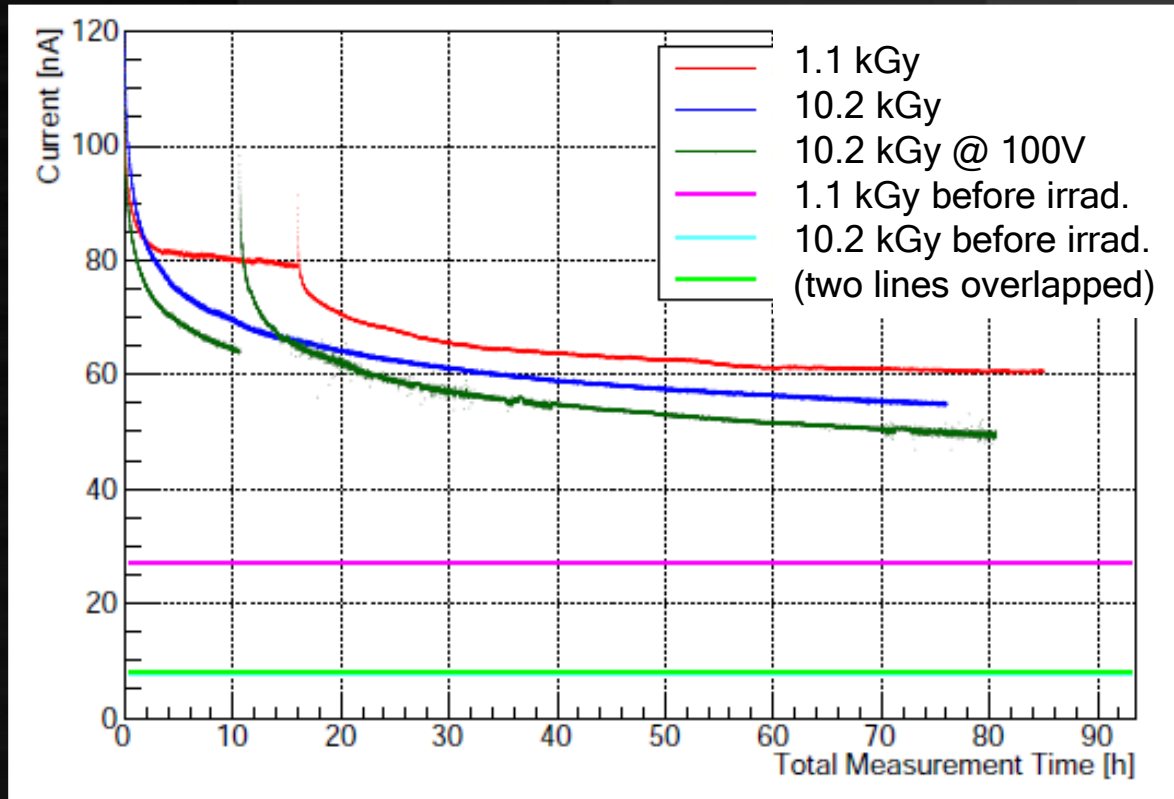
- Facility & source
  - Gamma from  $^{60}\text{Co}$ , 82.3 TBq, Kyushu University
- Sensor: 500  $\mu\text{m}$ , 4 GR, 3 x 3 baby
- Irradiation (too big for ILC detectors)
  - 1.1 kGy, no voltage applied during irradiation
  - 10.2 kGy, no voltage
  - 10.2 kGy, 100 V applied during irradiation (4 hours)



# Dark current



Current during irradiation  
(including current from  
gamma energy deposit)

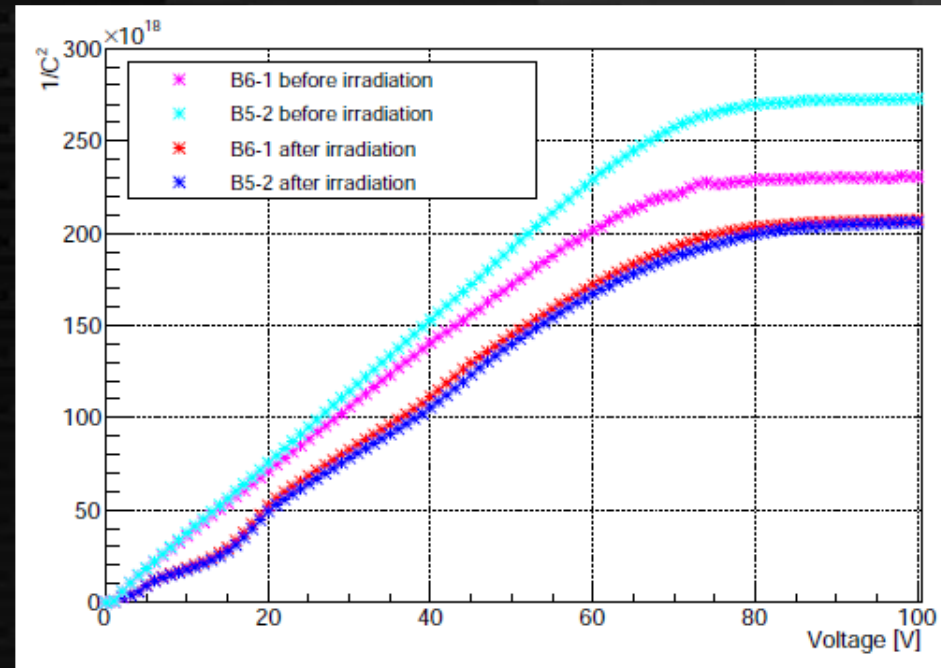
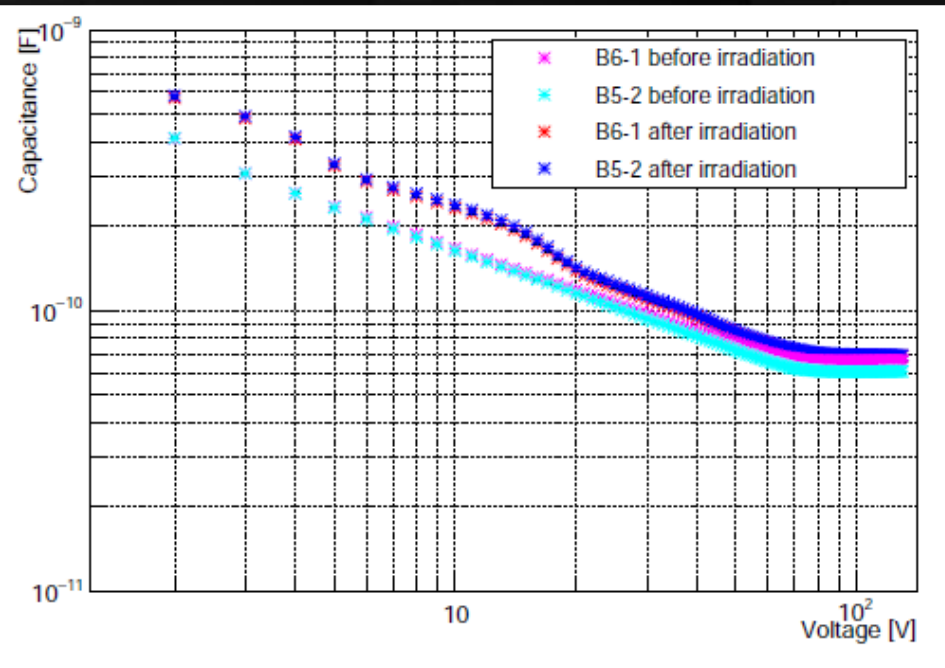


Dark current after irradiation

- No big difference on voltage
- Damage not proportional? (maybe sample dependence)
- 10 kGy damage almost consistent with displacement



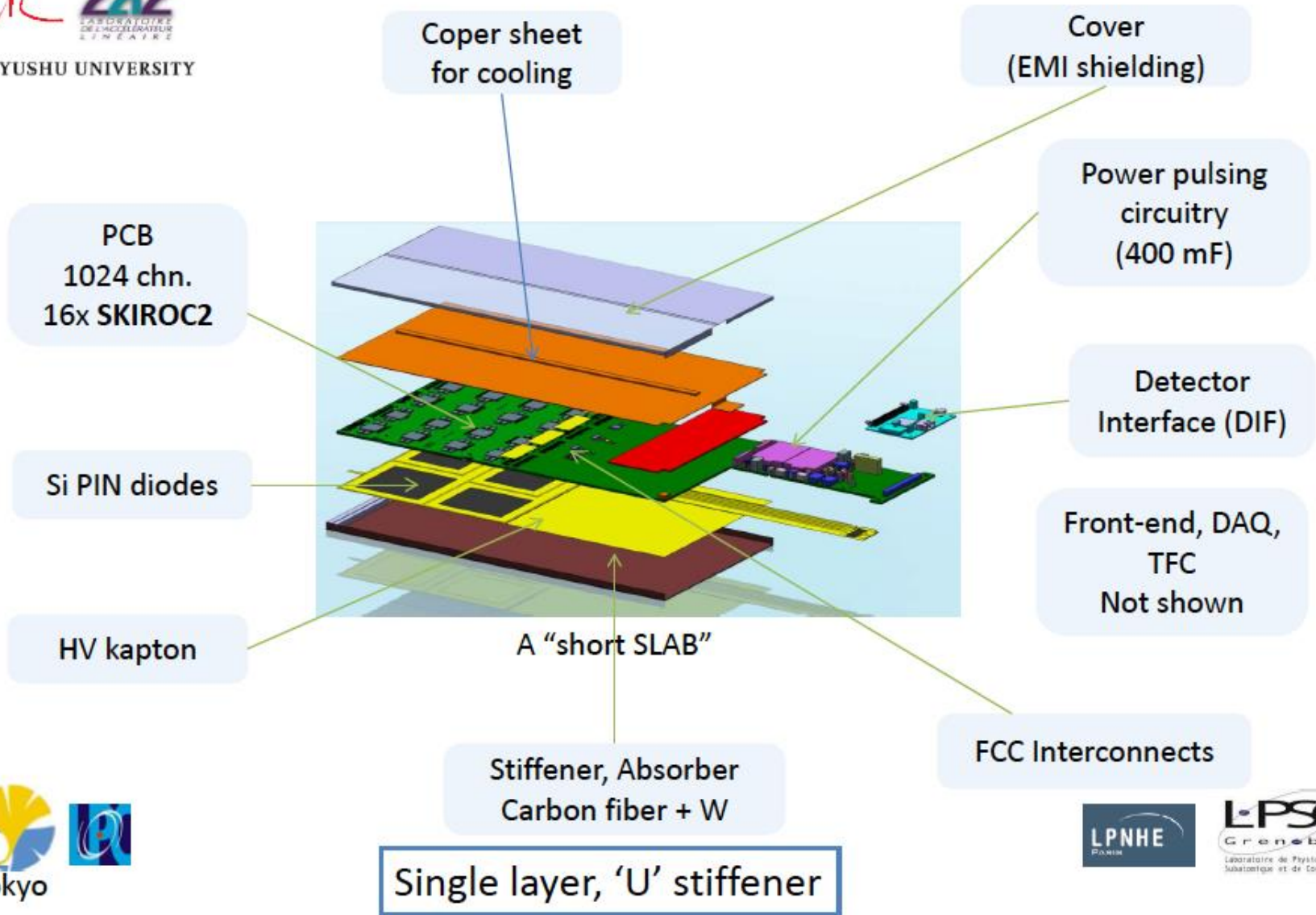
# C/V characteristics



No big difference in capacitance  
Strange shape seen  $\sim 10$  V after irradiation



# Detector module



# SKIROC2

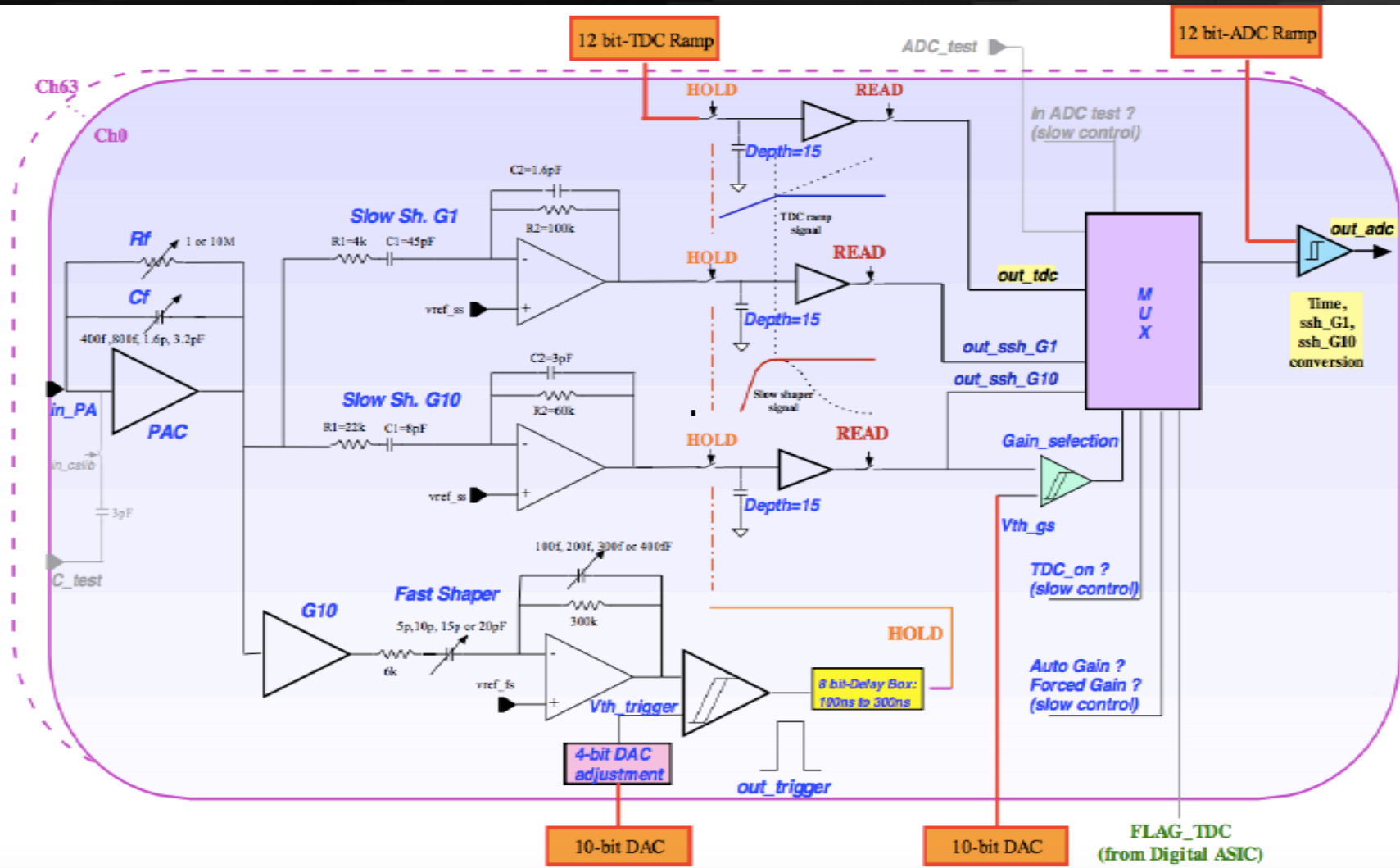
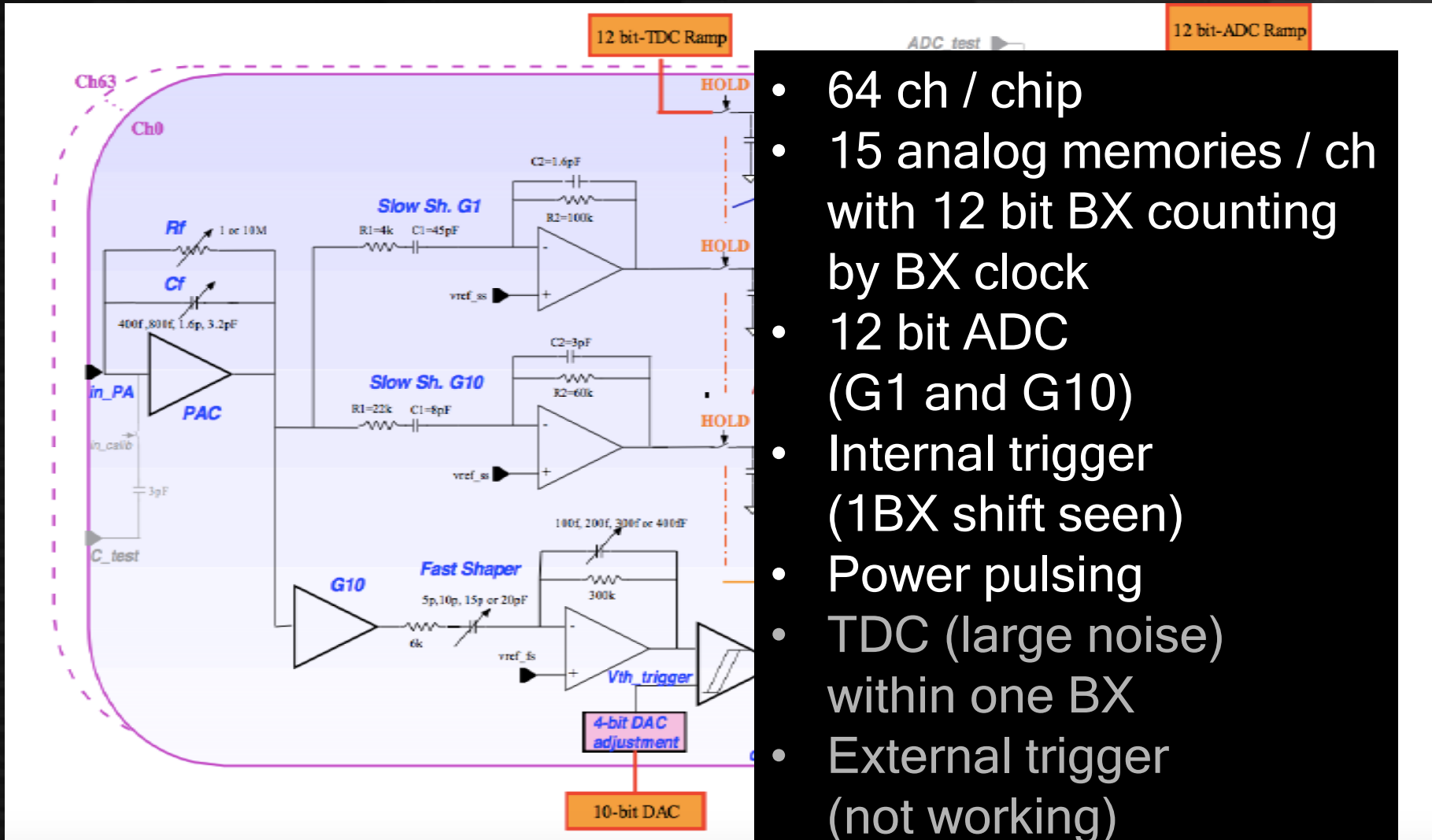


Diagram of analog part of SKIROC2

# SKIROC2

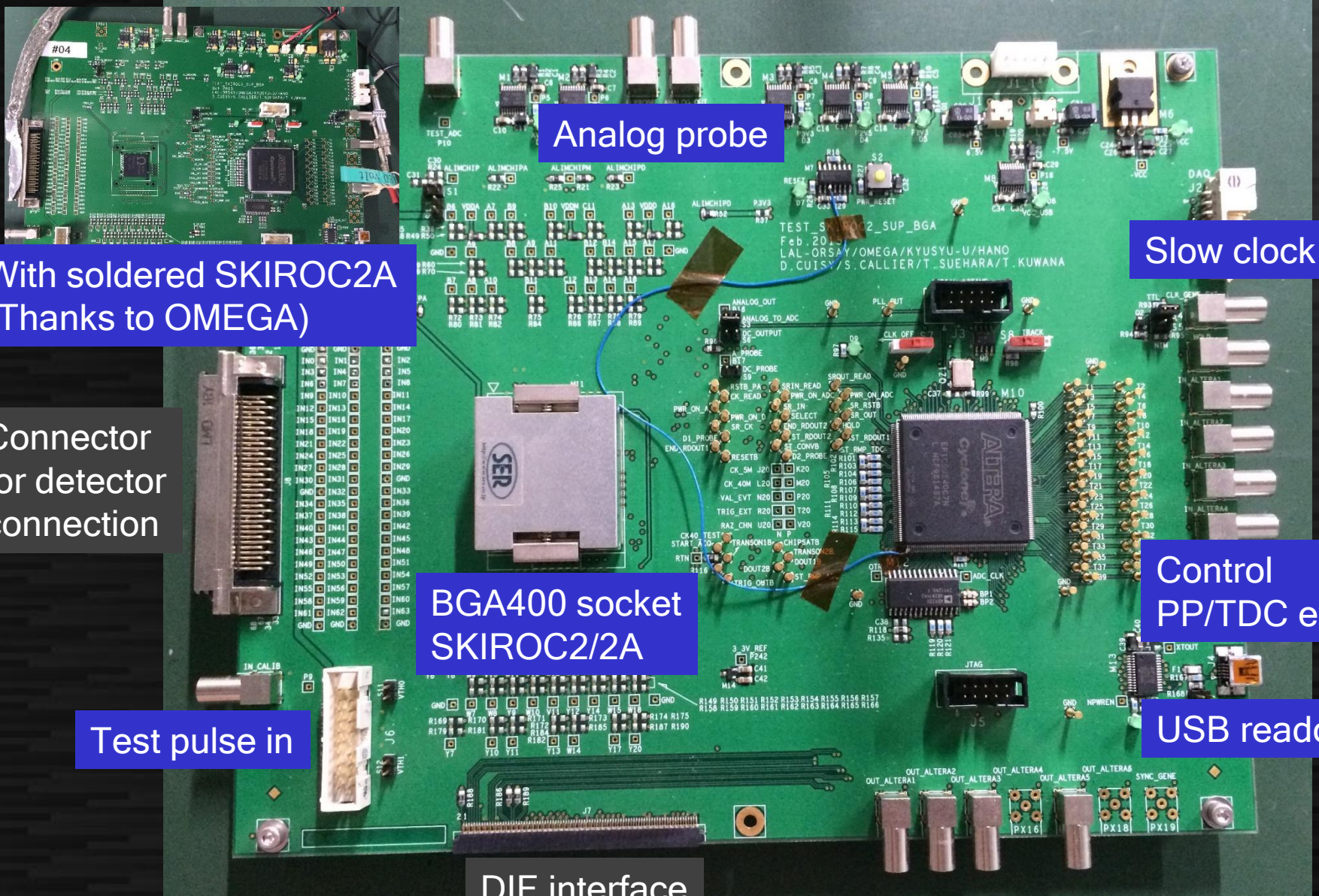


- 64 ch / chip
- 15 analog memories / ch with 12 bit BX counting by BX clock
- 12 bit ADC (G1 and G10)
- Internal trigger (1BX shift seen)
- Power pulsing
- TDC (large noise) within one BX
- External trigger (not working)

Diagram of analog part of SKIROC2



# SKIROC2/2A testboard



Analog probe

Slow clock in

With soldered SKIROC2A (Thanks to OMEGA)

Connector for detector connection

BGA400 socket SKIROC2/2A

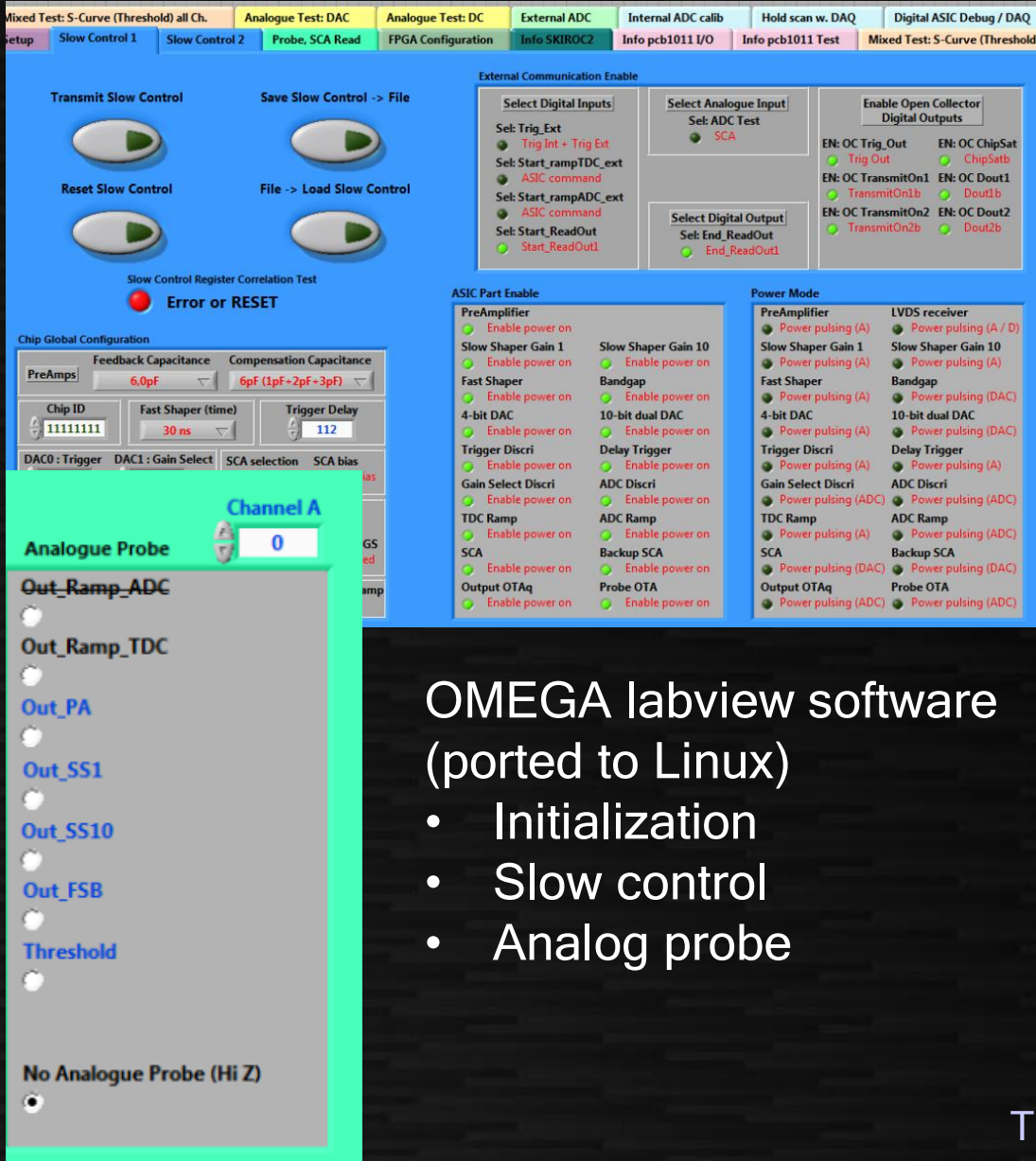
Control PP/TDC etc.

Test pulse in

USB readout

DIF interface

# Readout and DAQ



## C++ DAQ (original)

- Based on labview DAQ (snip of source diagram)
- DIF-compatible output (raw2root process-able)

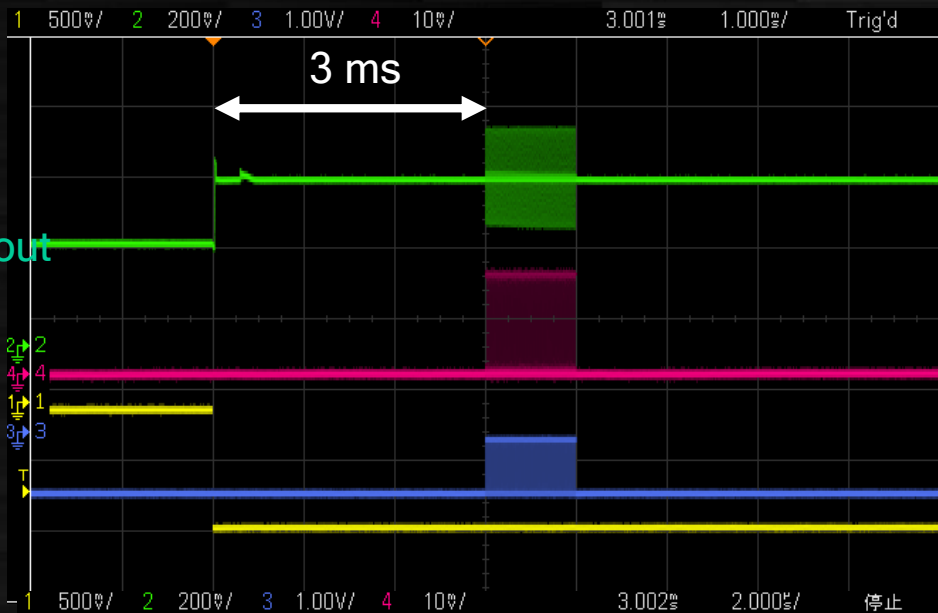
Procedure		reg.	bit
ASIC reset	WC	1	2
Start acq. (200 ms wait)	W	2	0
Stop acq.	C	2	0
Start readout	WC	2	2
Wait readout (wait till bit on)	R	4	3
Obtain # bytes	R	13,14	
Obtain data	Rn	15	

## OMEGA labview software (ported to Linux)

- Initialization
- Slow control
- Analog probe



# Power pulsing in testboard



One of power lines can be controlled from outside (this time Analog is tested)

Slow clock will be provided  
Problem: readout also depends on the clock:  
slow down due to inactive 99.5% of time

Start of slow clock delayed several ms from power\_on\_a

Slow shaper out

Test pulse in Power\_on\_A

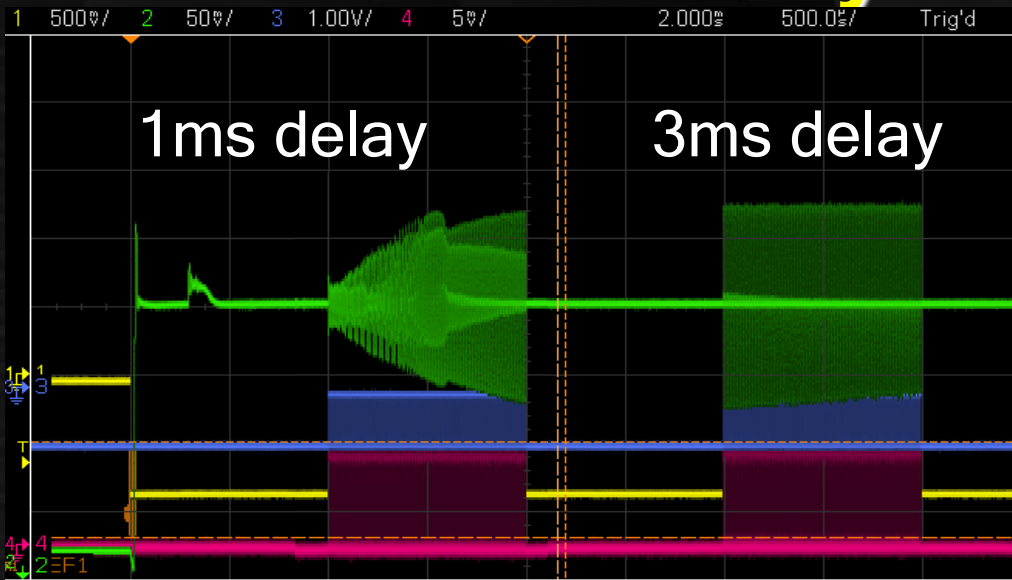
Slow clock

Slow shaper out

Test pulse in (1 / 10 pulses)

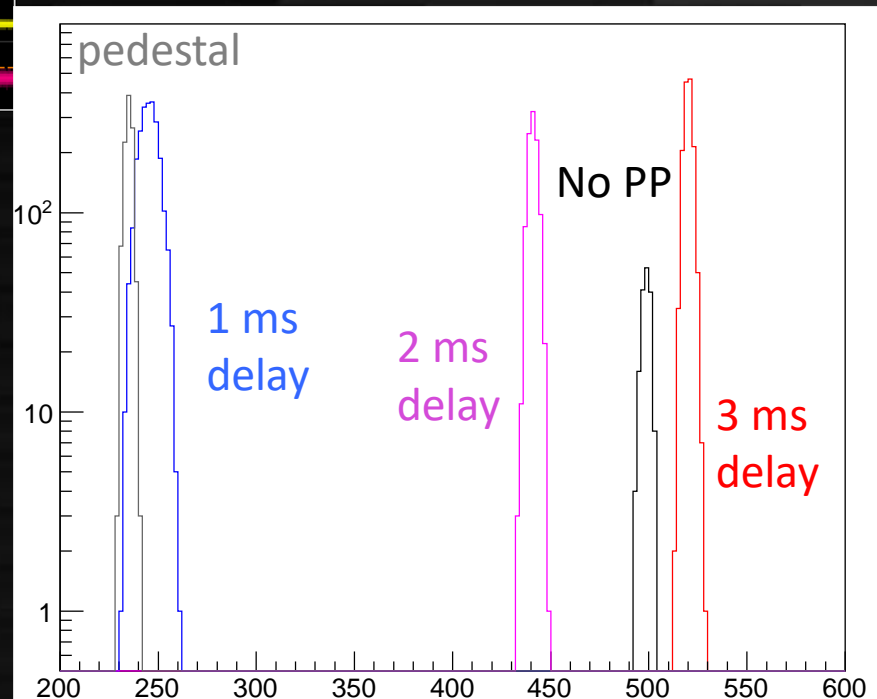
Slow clock 5 MHz

# Delay vs. gain



~ 3 ms delay is needed to ensure typical gain in PP

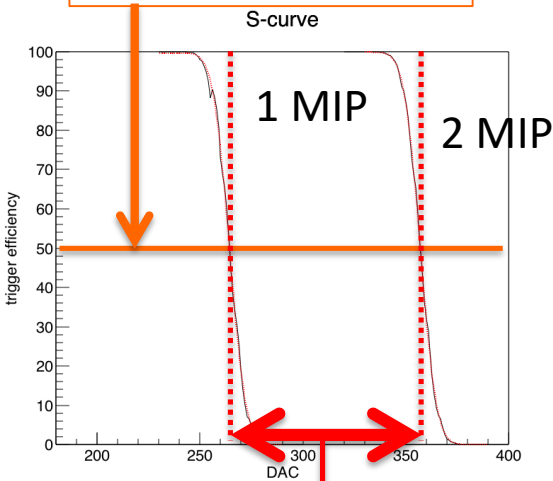
Next BX is affected (triggered & negative shift)



# Fast shaper & triggering @SKIROC2,2A

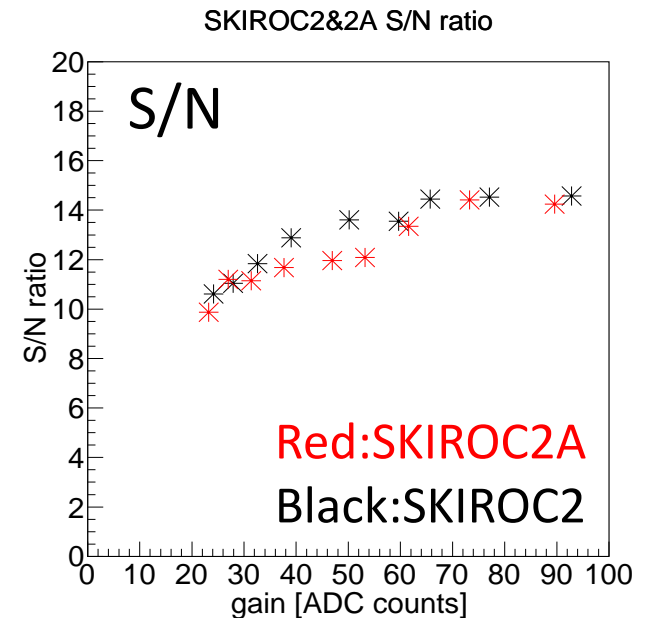
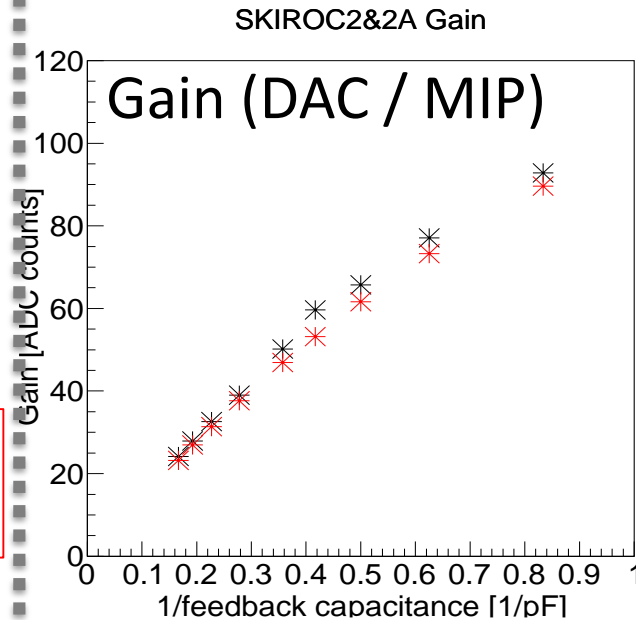
S-curve

50 % efficiency



Gain : DAC count of  
1-2 MIP (50% point)

- Test pulse in ch10
- Preamp of all ch active
- Trigger of all ch active
- Dependence on gain by feedback capacitance
- Socket version of testboard is used



S/N=13~14, no difference  
seen between SKIROC2/A

# Fast shaper@SKIROC2,2A

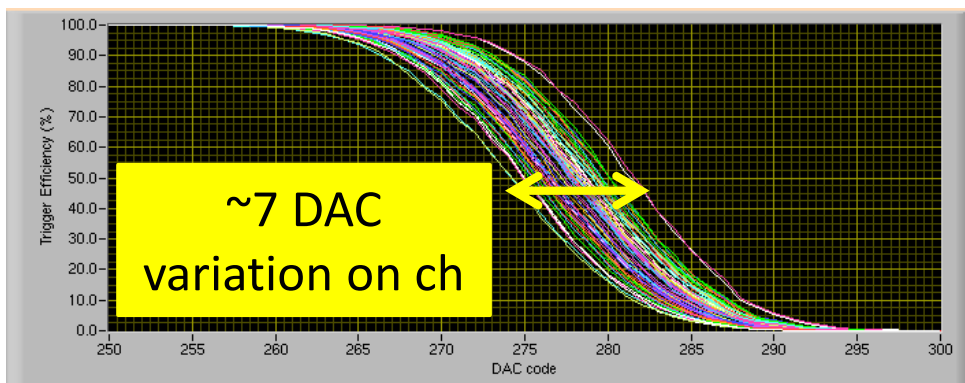
Soldered version (SKIROC2A)

All 64ch s-curve @SKIROC2A

channel	Gain	width @ 1MIP	S/N
10	86.12	5.46	15.76
39	87.58	5.29	16.58
63	86.79	5.64	15.38

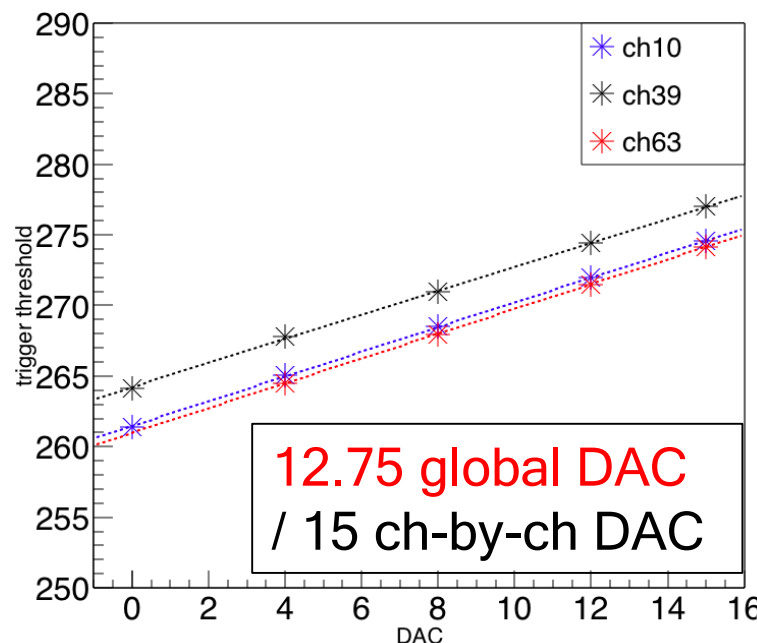
feedback capacitance: 1.2 pF  
compensation capacitance: 6 pF

Slightly better than socket version  
(result should be confirmed)



Individual trigger threshold is checked: dynamic range of 13 DAC

SKIROC2A ch10&ch39&ch63 threshold



# Slow shaper @ SKIROC2A

- Test pulse(100 kHz,1-100 MIP)
- power pulsing: 3 ms delay

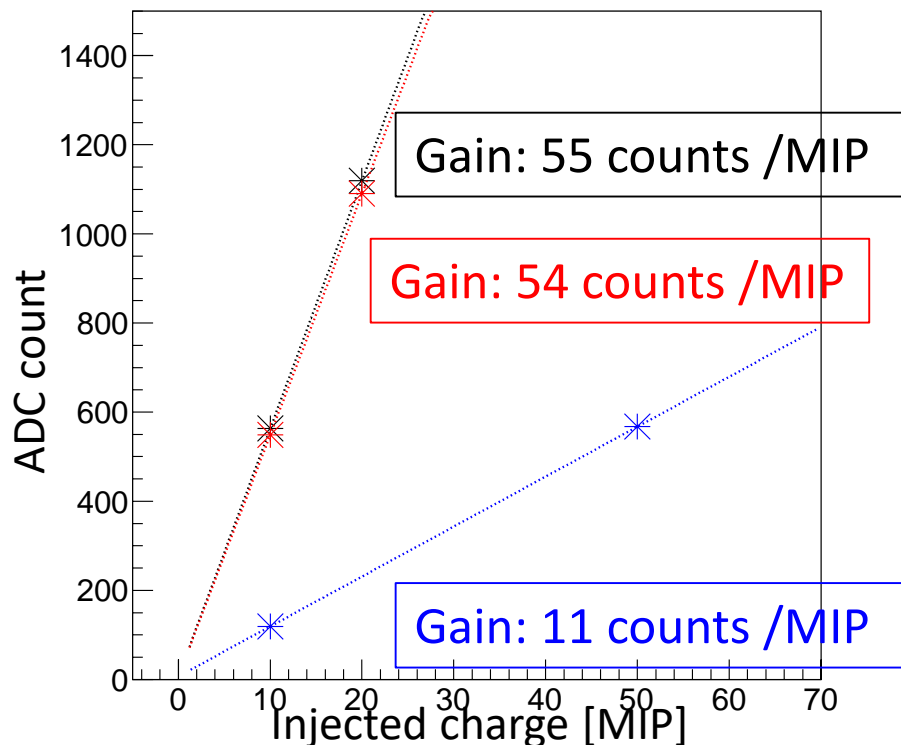
Testboard 2

Black: 1.2 pF fb. cap.

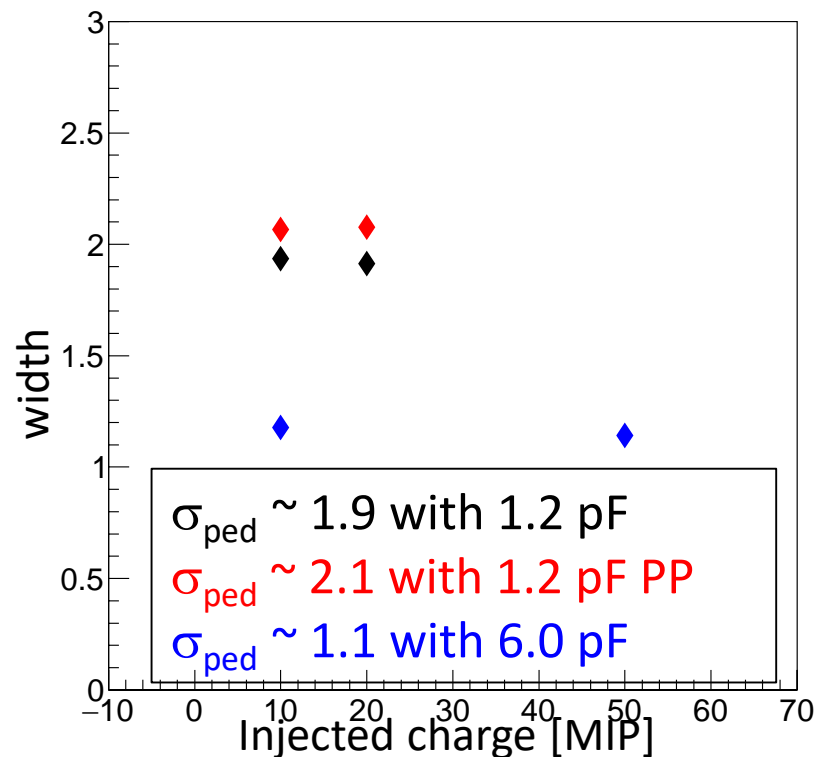
Blue: 6.0 pF fb. cap.

Red: 1.2 pF fb. cap. with power pulsing

SKIROC2A Slow shaper mean



SKIROC2A Slow shaper width



Gain  $\sim$  55 counts / MIP,  $\sigma_{ped} \sim 1.9$ , S/N  $\sim$  29 with 1.2 pF

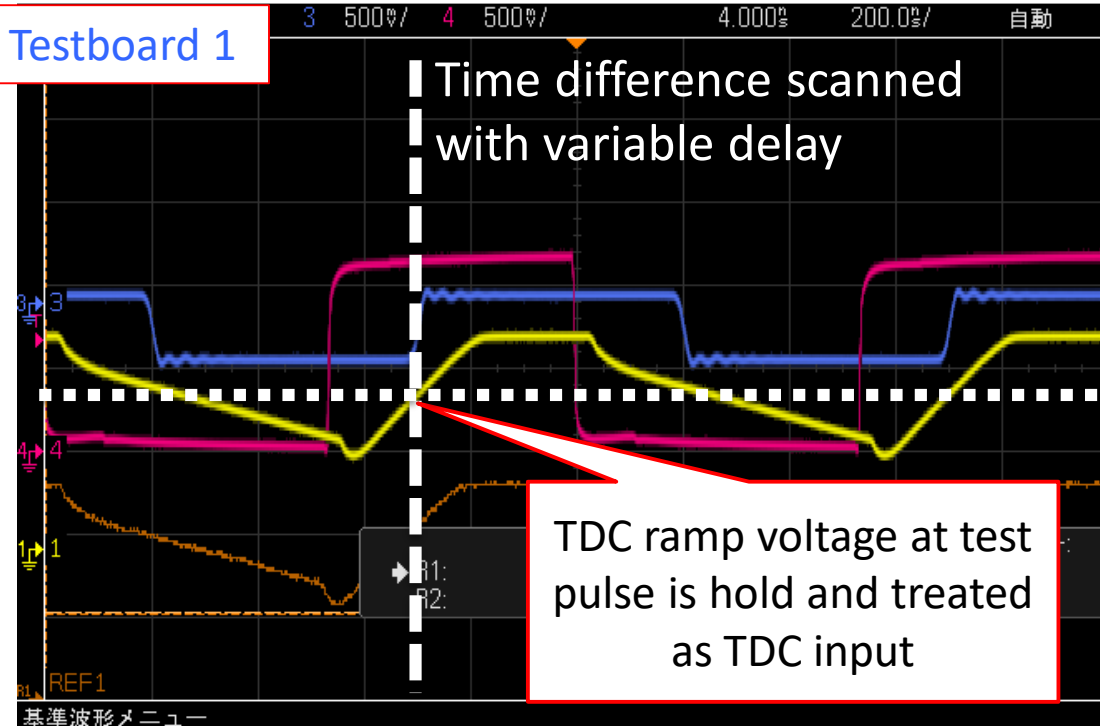
Gain  $\sim$  54 counts / MIP,  $\sigma_{ped} \sim 2.1$ , S/N  $\sim$  26 with 1.2 pF

Gain  $\sim$  11 counts / MIP,  $\sigma_{ped} \sim 1.1$ , S/N  $\sim$  10 with 6.0 pF

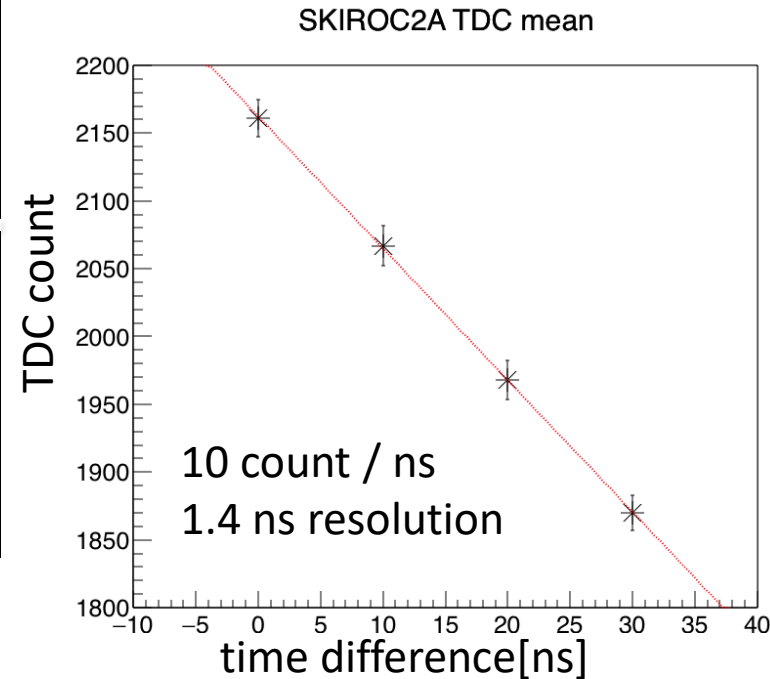


# Time measurement with TDC on SKIROC2A

Testboard 1



feedback capacitance: 1.2pF  
Compensation capacitance: 6.0pF



Blue: Test pulse  
(1MHz, 10MIP)

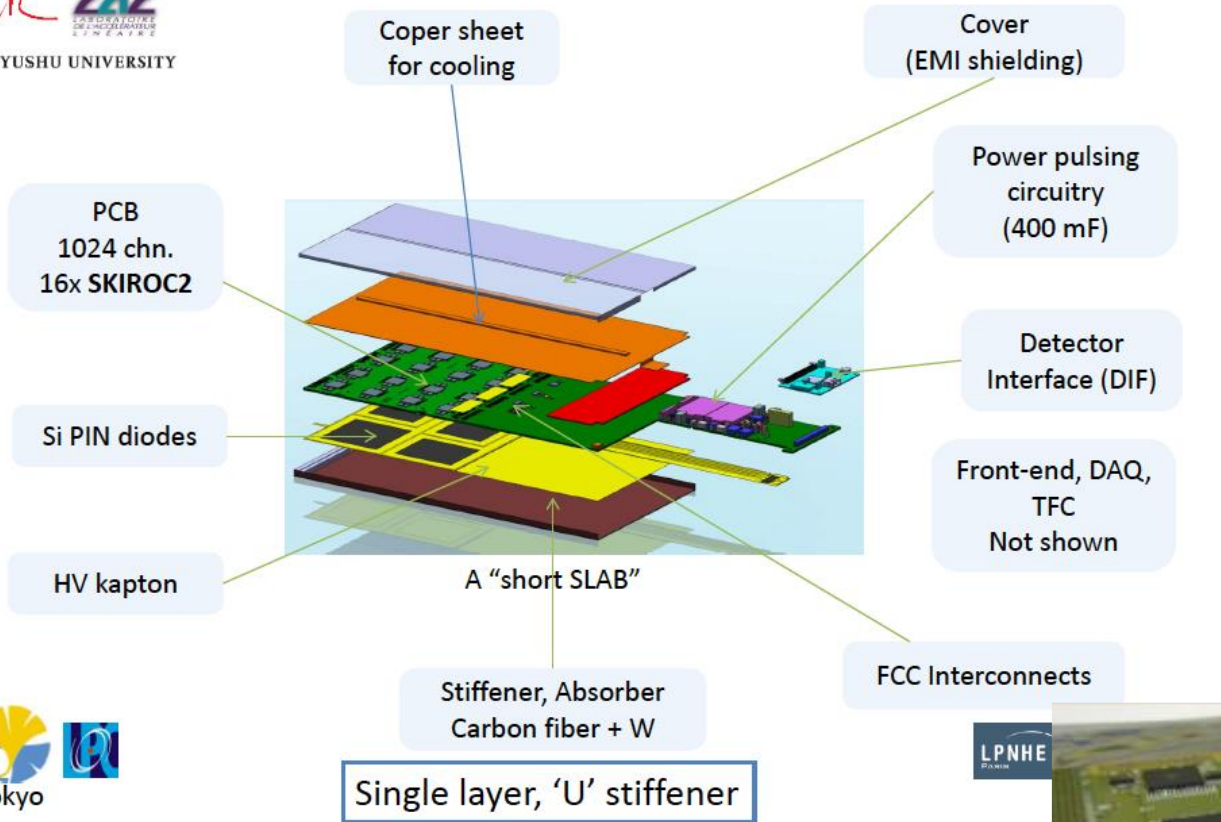
Red: Clock for TDC  
(1MHz, 1.0V)

Yellow: TDC ramp voltage

- 2.5MHz clock
- fast trigger: 30 ns shaping time

10 count / ns TDC slope  
1.4 ns resolution @SKIROC2A

# Packaging & PCB

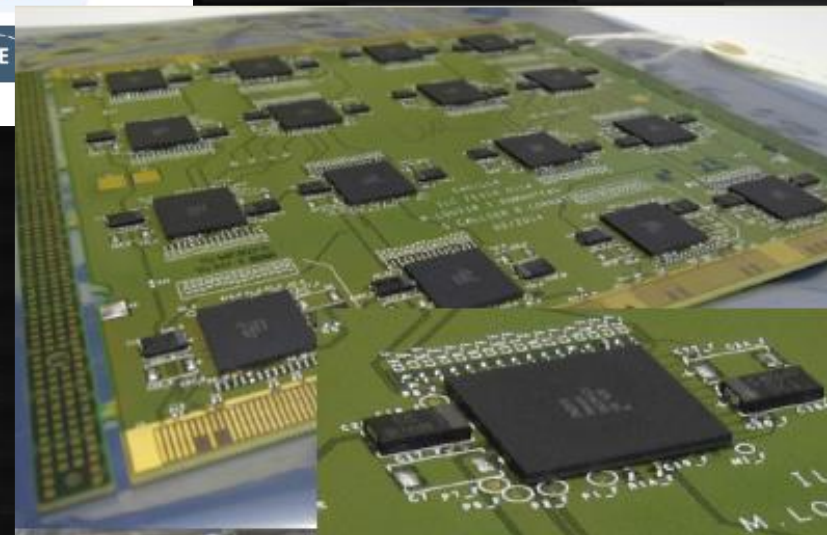


In the second tech. prototype, we used BGA400 for package

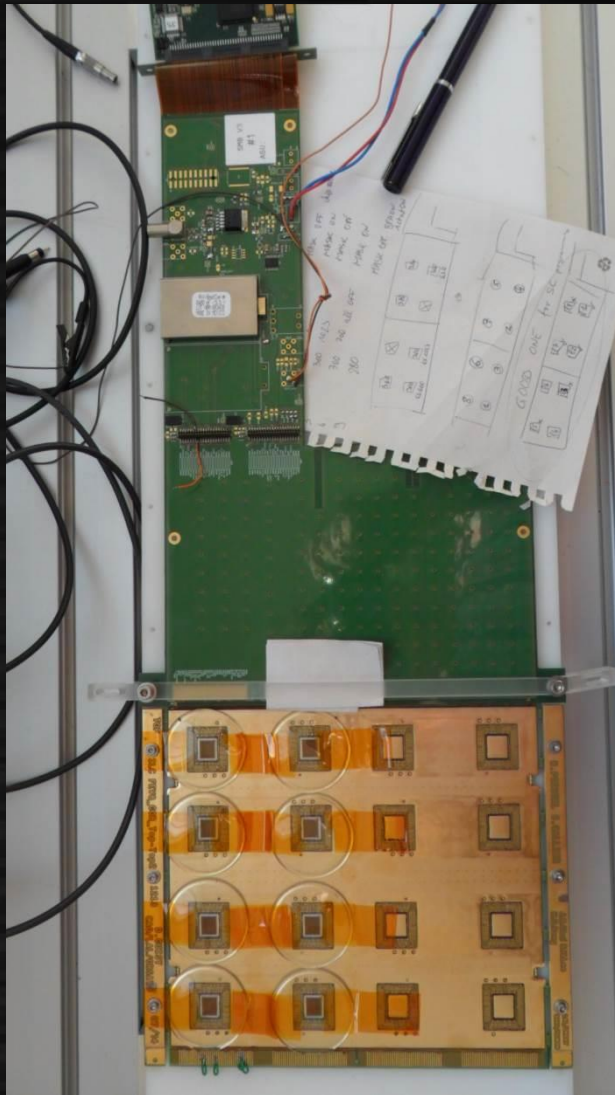
- Smaller footprint
- Availability of thinner package is better



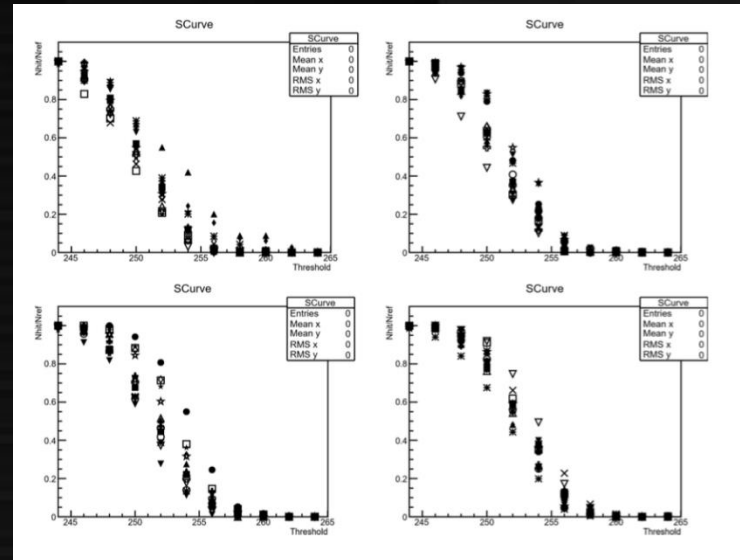
4 sensors / 16 ASICs / PCB



# Another form: Chip On Board



Non-packaged chips with direct wire-bonding to PCBs  
Much thinner than packaged PCB  
More fragile / sensitive to outside noise



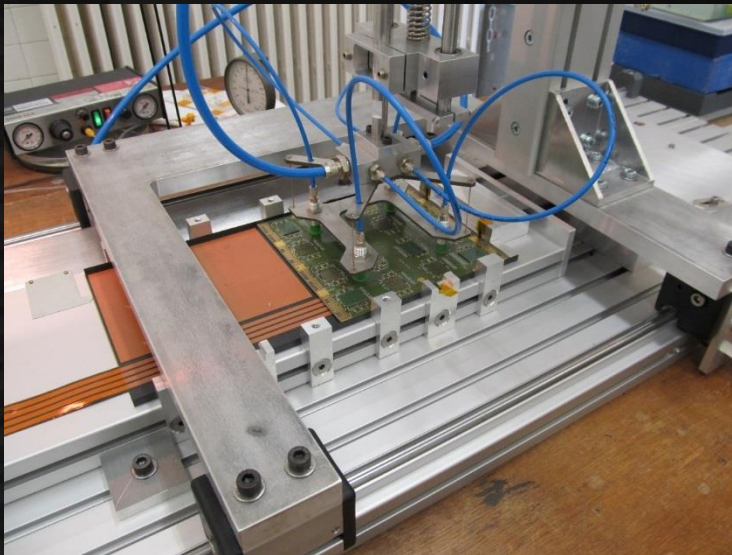
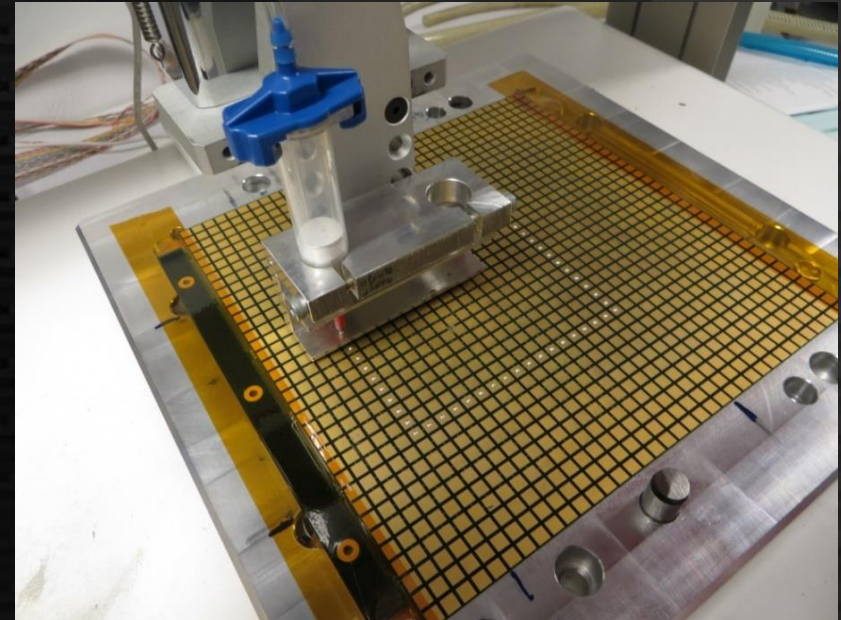
S-Curve with 5 MIP charge injection

Better flatness needed to glue sensors

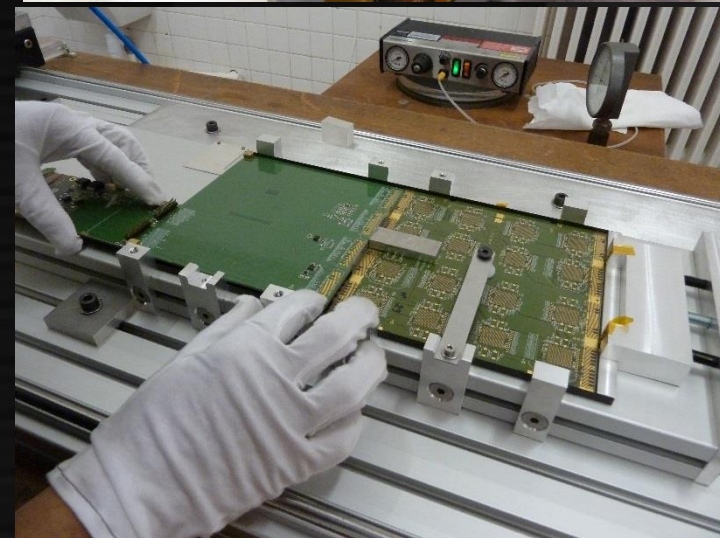


# Assembly

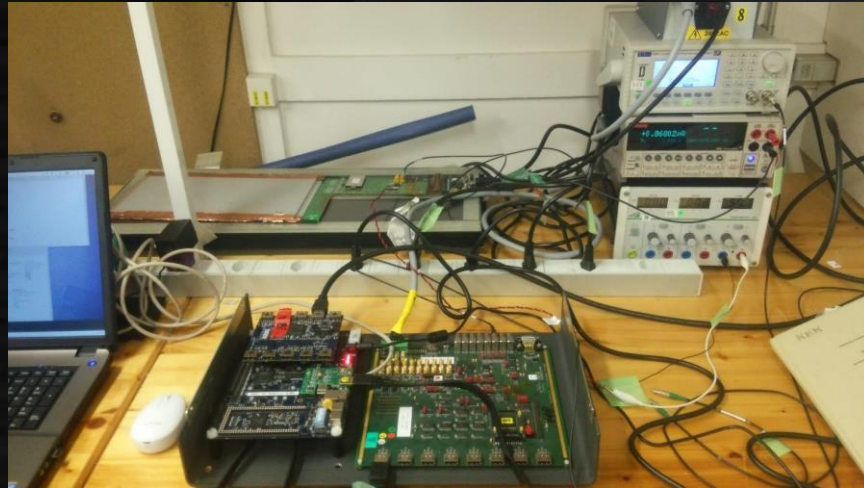
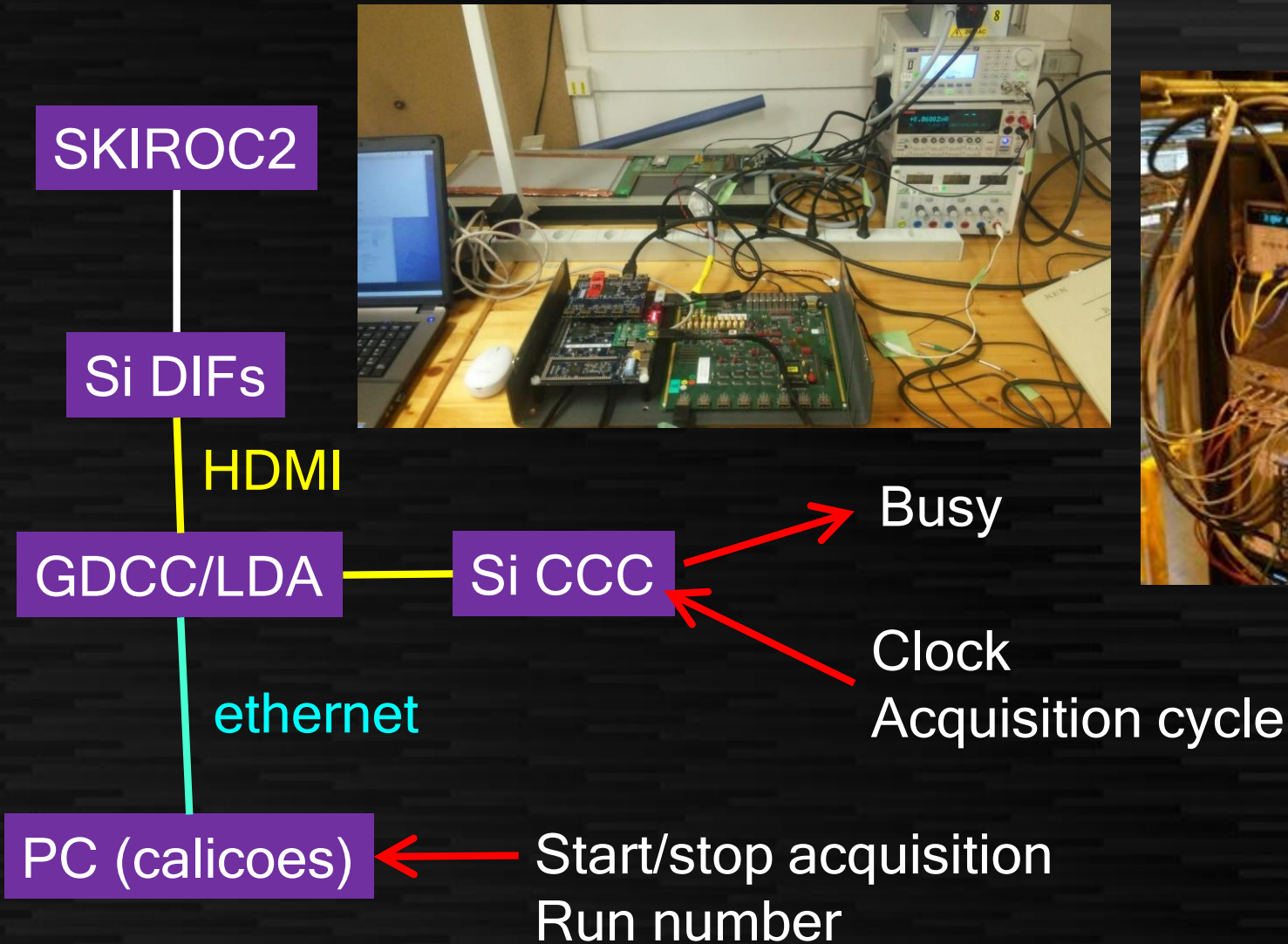
Gluing robot was developed for room-temperature conductive glue between sensors and PCBs (to avoid bending by heat)



Assembly procedure of the slabs is prepared



# Readout Electronics





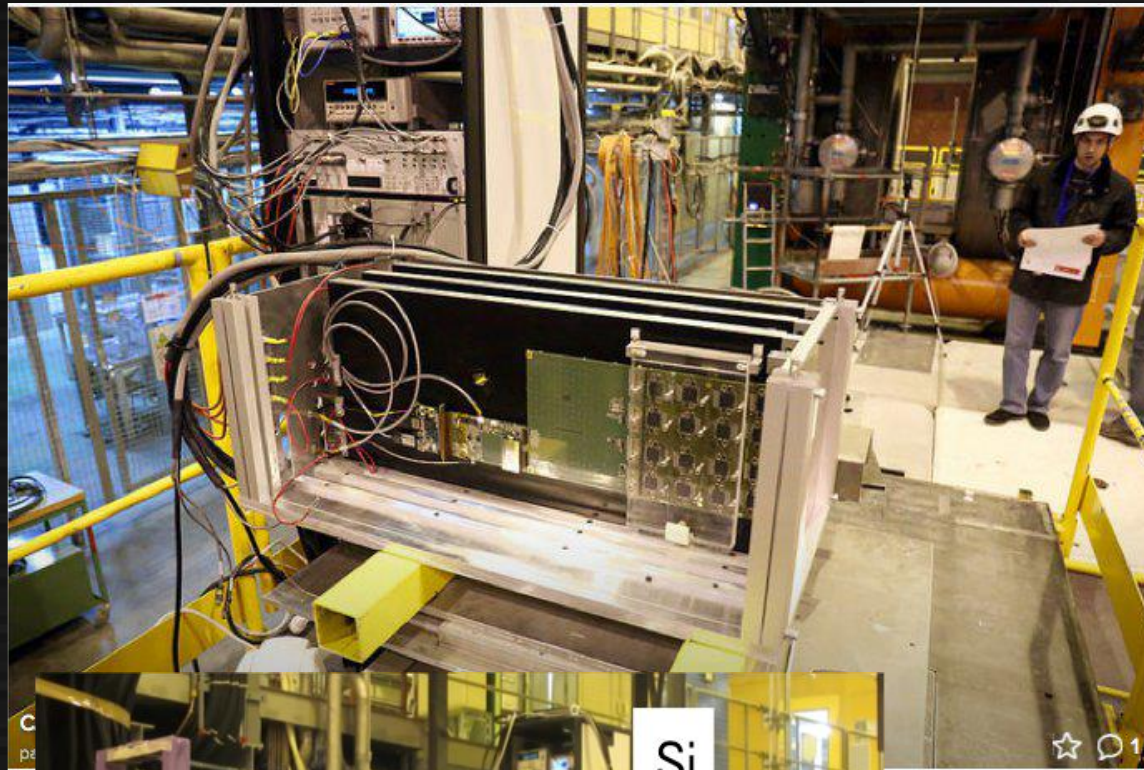
# Second Tech. Prototype

- 2 x 2 sensor / unit, 16 BGA ASICs
- Assembled from 2015
- New version of readout hardware (GDCC) and software (new CALICOES)



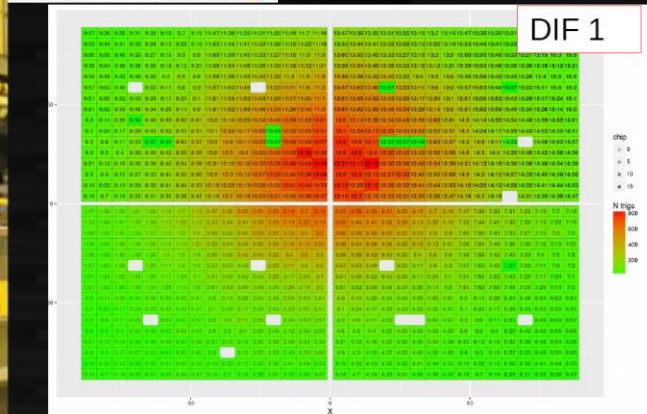
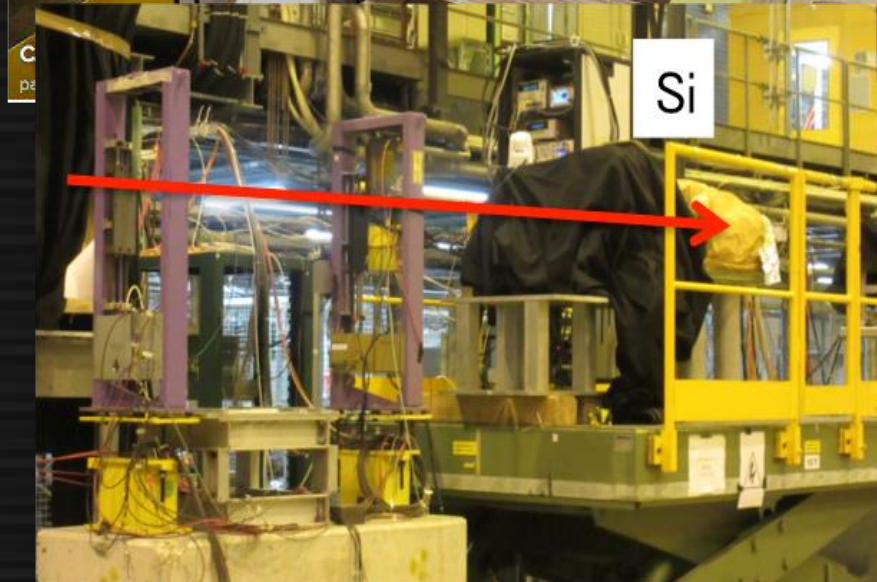
Going to test beam...

# Test beam at CERN SPS 2015



Three layers of second tech. prototype was on CERN SPS and tested with 10-150 GeV electrons, pions, and muons

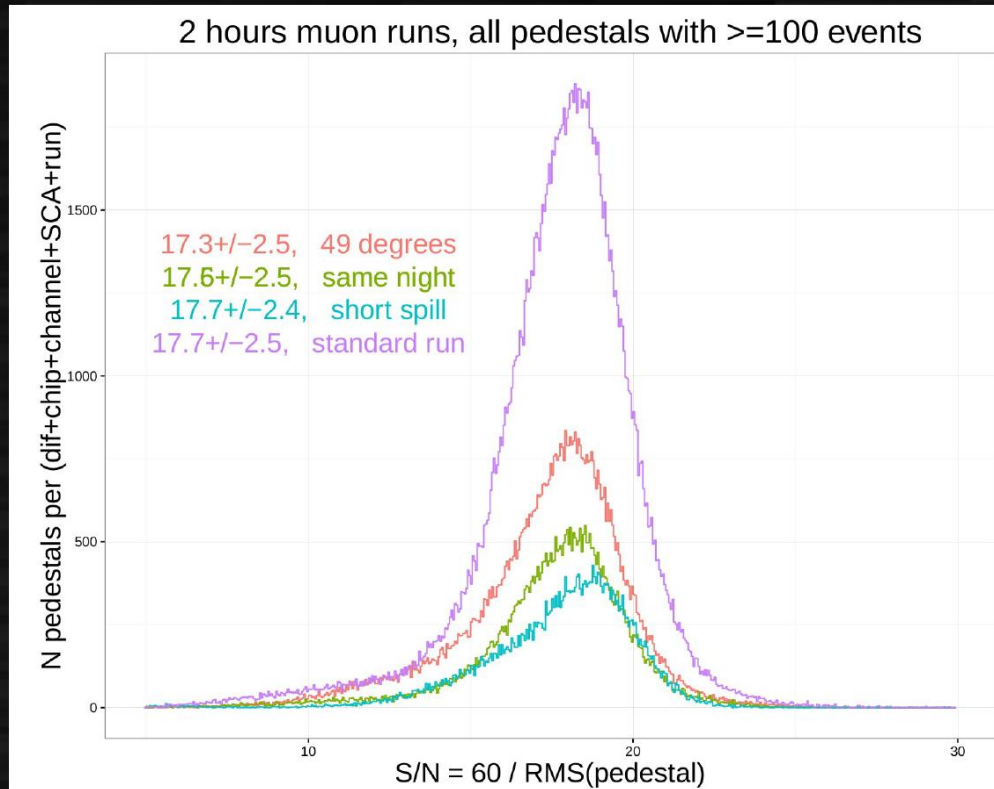
Temporary connection between sensor PCB and adapter to DAQ



Hitmap  
masked  
channel:  
~2.2%



# Signal-to-noise ratio



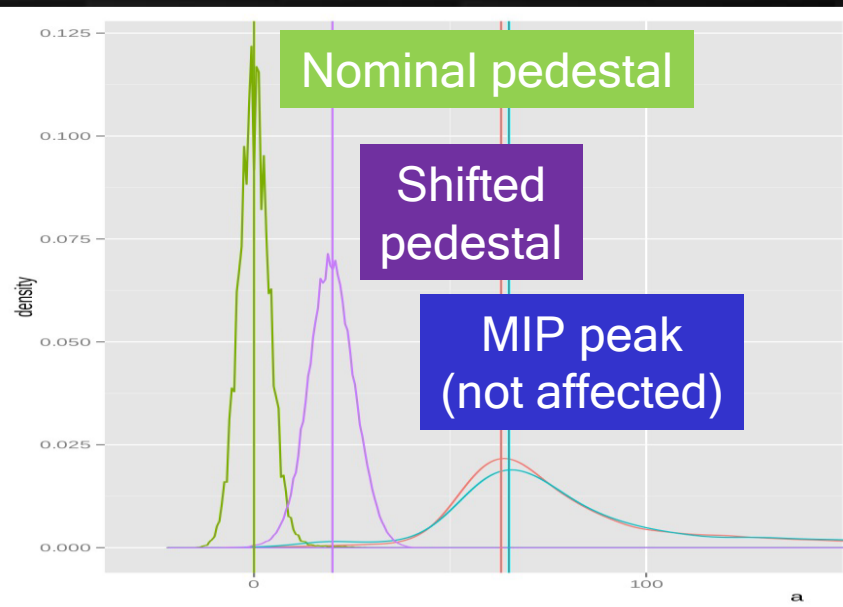
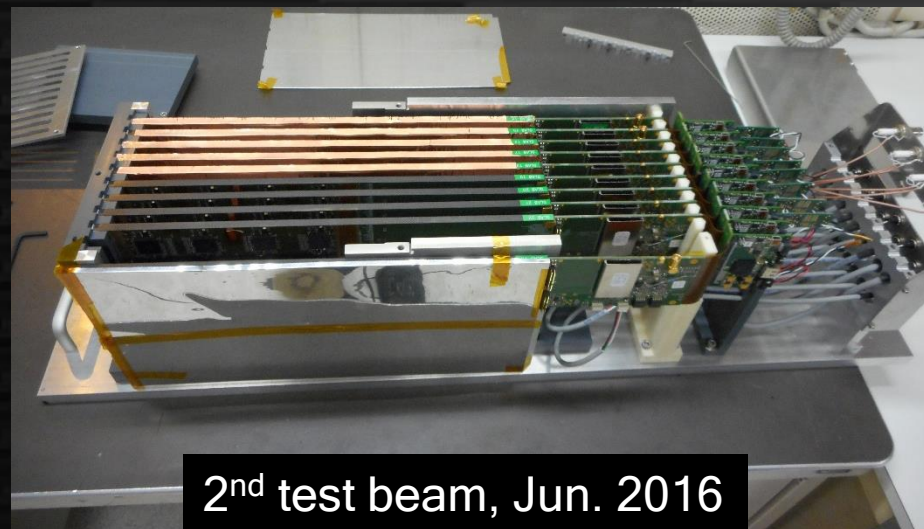
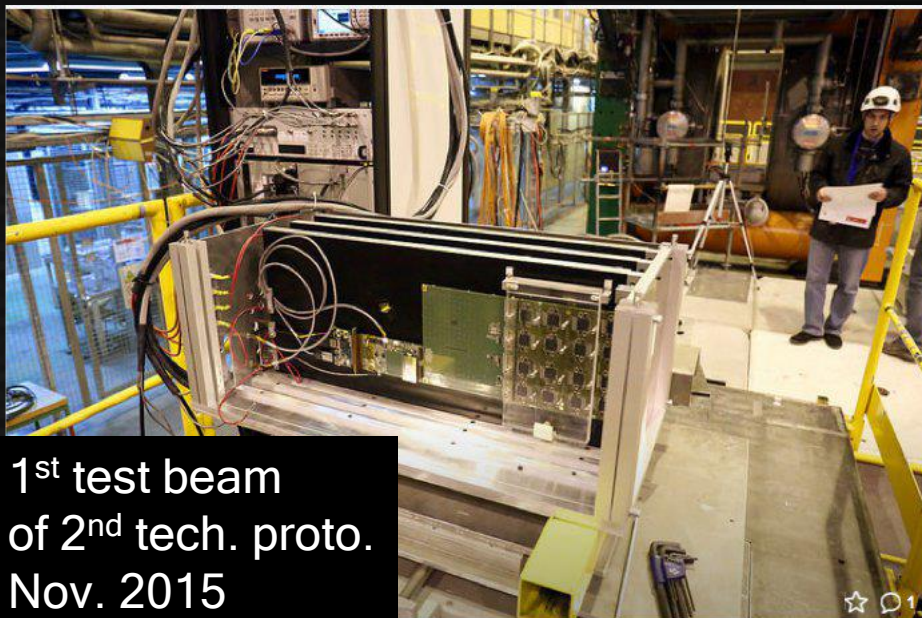
Higher gain with  
1.2 pF feedback cap.  
(nominal: 6.0pF)

S/N 15-20 obtained  
on most of channels

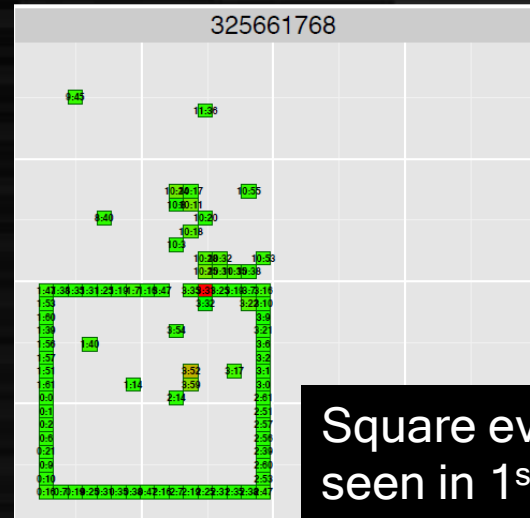
OK for 0.5 MIP threshold  
with practically no noise

Analysis is still ongoing, more to come...

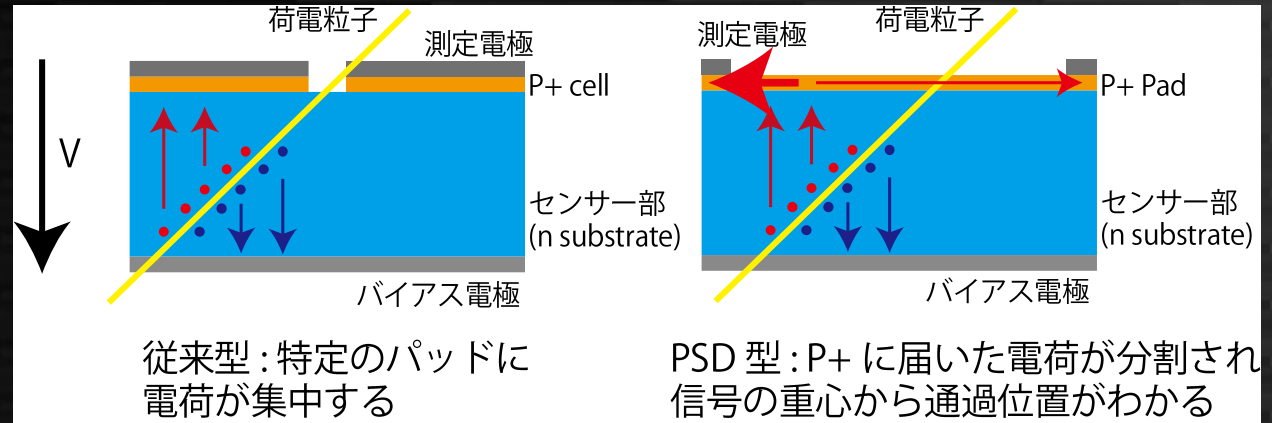
# Test beams



Retrigger  
and pedestal  
shift seen  
in 1<sup>st</sup> TB



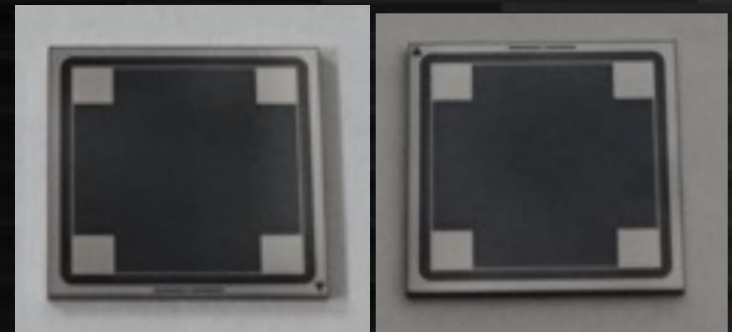
# Position Sensitive Detector



Multiple electrodes in one cell  
to obtain particle position  
Popular technique in laser optics

First PSDs arrived  
Measurement will be done with  
testboard readout within FY2016

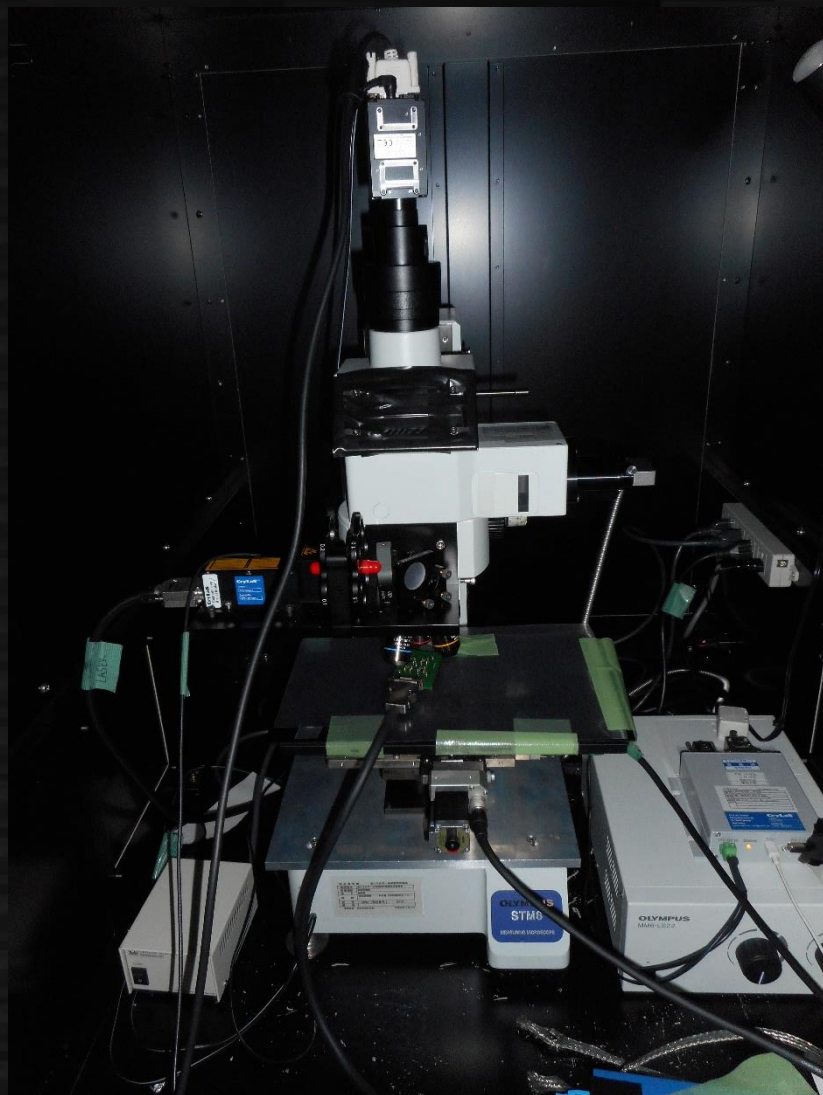
- Linearity / Stability (laser)
- Position resolution (cosmic?)



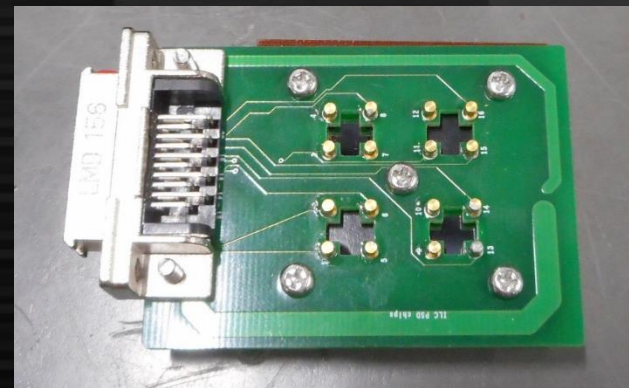
First PSD sample in Kyushu  
meshed (left) and unmeshed  
8 mm one side, 1 mm electrodes



# PSD赤外線レーザー測定



1064 nm パルスYAGレーザー



PSD保持具 preampにつなぐ  
レーザー入射用の十字切り欠きあり

Two types of PSD

size	7.0mm × 7.0 mm
thickness	320 μm
guard ring	None

common specifications:

レーザー入射位置を示す

Normal PSD

Mesh  
(P+ 層の抵抗が増える)

ノイズや位置の歪みを減らせる

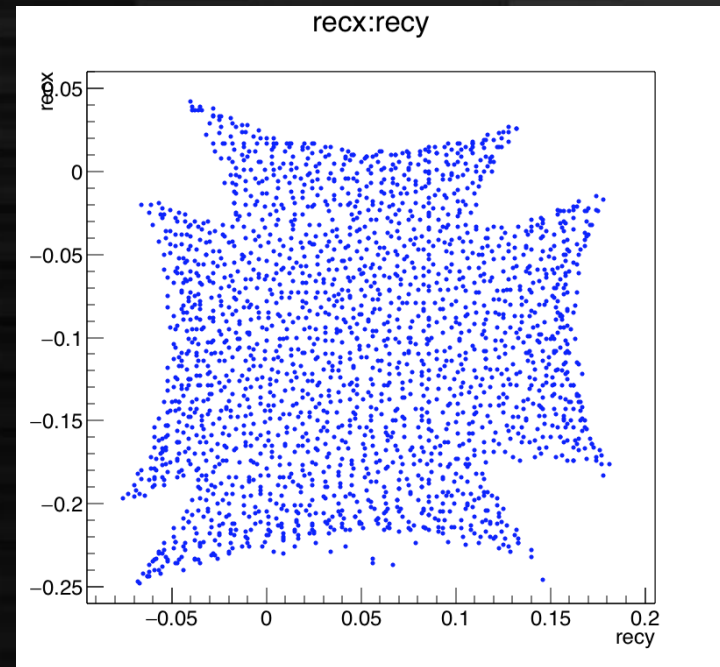
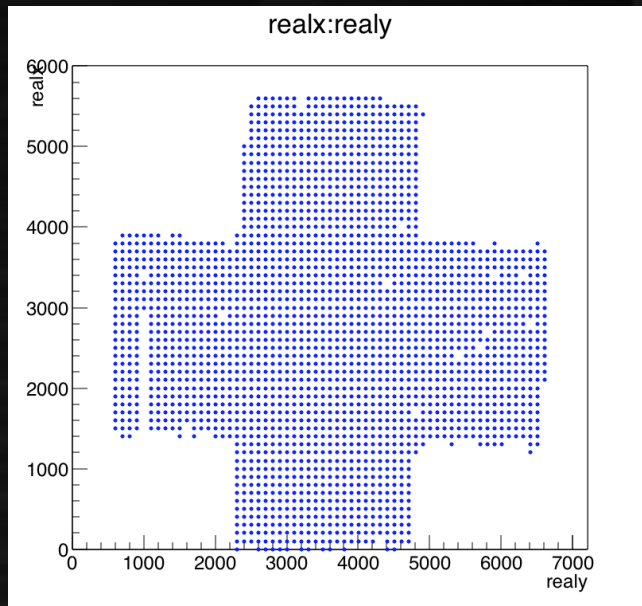
減

9 Mar. 2017

九州大・佐賀大合同ミーティング

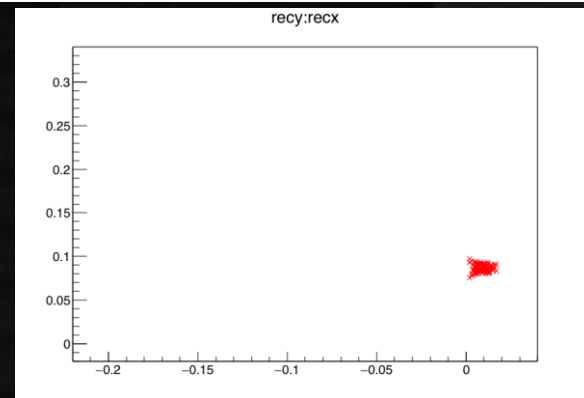
8

# レーザによる位置ゆがみ測定



メッシュありの結果

電極を工夫して歪みを減らす  
必要がある  
ダイナミックレンジが課題  
本質的には、ノイズで制約  
→ avalancheに期待



メッシュなしの結果

# Summary

- Sensor study
  - 大量試験
  - コストダウン
  - 8インチ化?
- Electronics
  - ASIC/PCBの問題解決
  - 国内生産・改良
  - フルレイヤ(20~30層)ビーム試験
- PSD
  - アバランシェゲイン付きセンサーのテスト