

Drift cage design

Adamo Gendotti

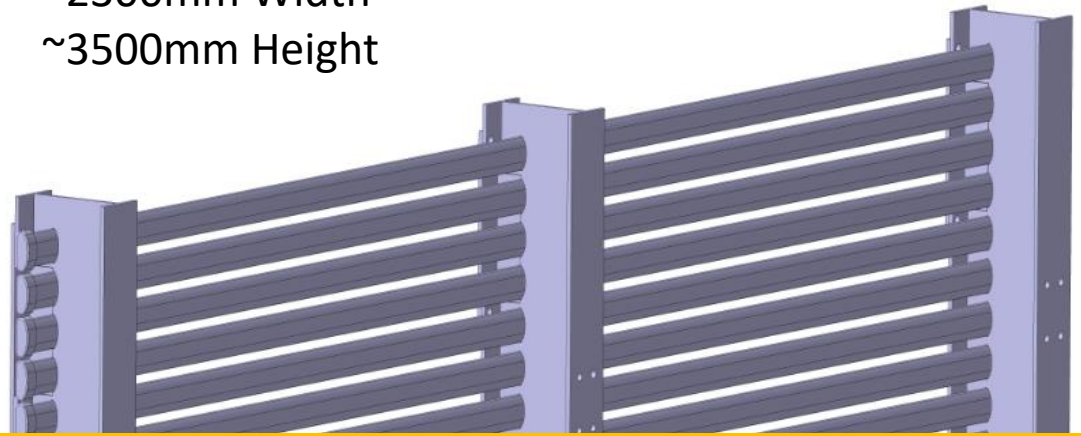
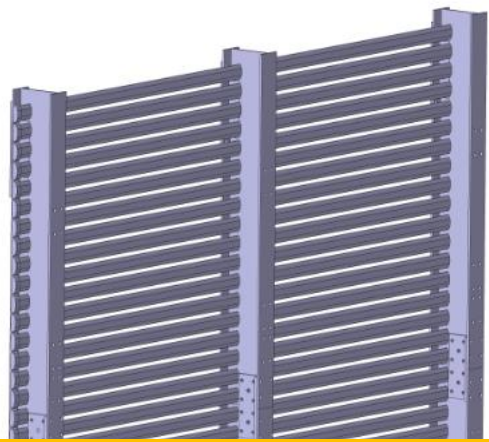
Francesco Pietropaolo

25.04.2017

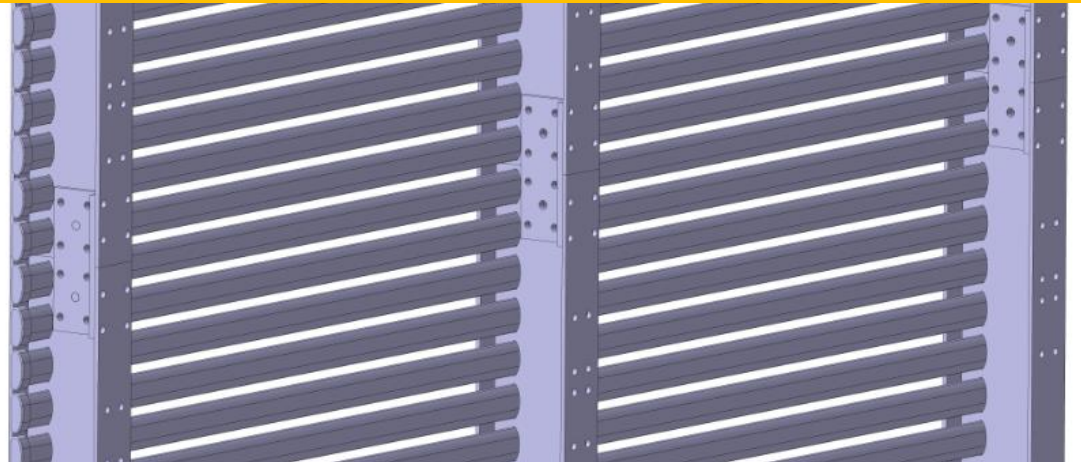
Drift cage design:

- Overview
- Modules
- Hanging System and manual Lifter
- Clips
- HV degrader connection at the Drift Cage
- PC Board Voltage divider connection

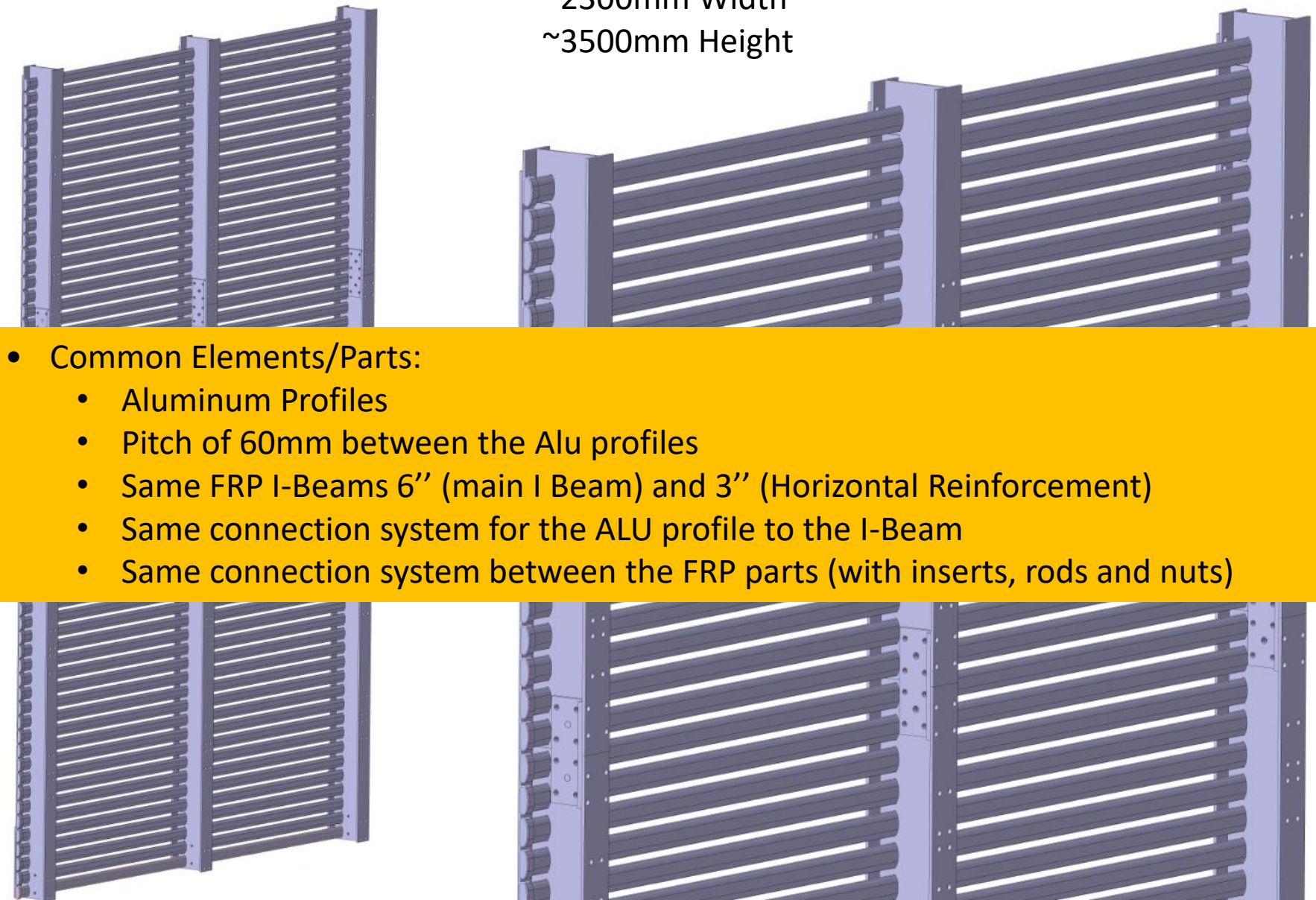
~2300mm Width
~3500mm Height



- Collaboration with SP ProtoDune design in order to have a «common» Field Cage design
- Idea was to use similar design for SP and DP Field Cage (same construction elements)
- Possible design for the DP Drift Cage, is to use the top horizontal modules (with additional reinforcement)



~2300mm Width
~3500mm Height

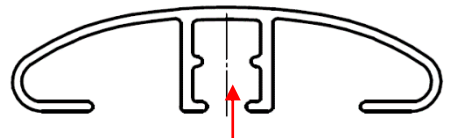


- Common Elements/Parts:

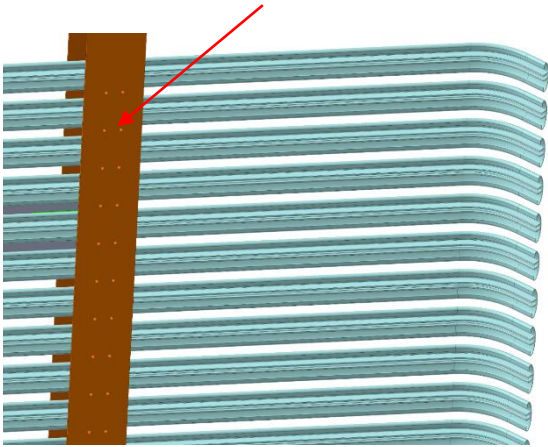
- Aluminum Profiles
- Pitch of 60mm between the Alu profiles
- Same FRP I-Beams 6'' (main I Beam) and 3'' (Horizontal Reinforcement)
- Same connection system for the ALU profile to the I-Beam
- Same connection system between the FRP parts (with inserts, rods and nuts)

Overview

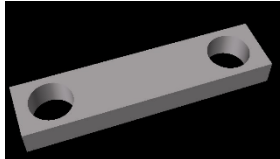
- HV divider Column



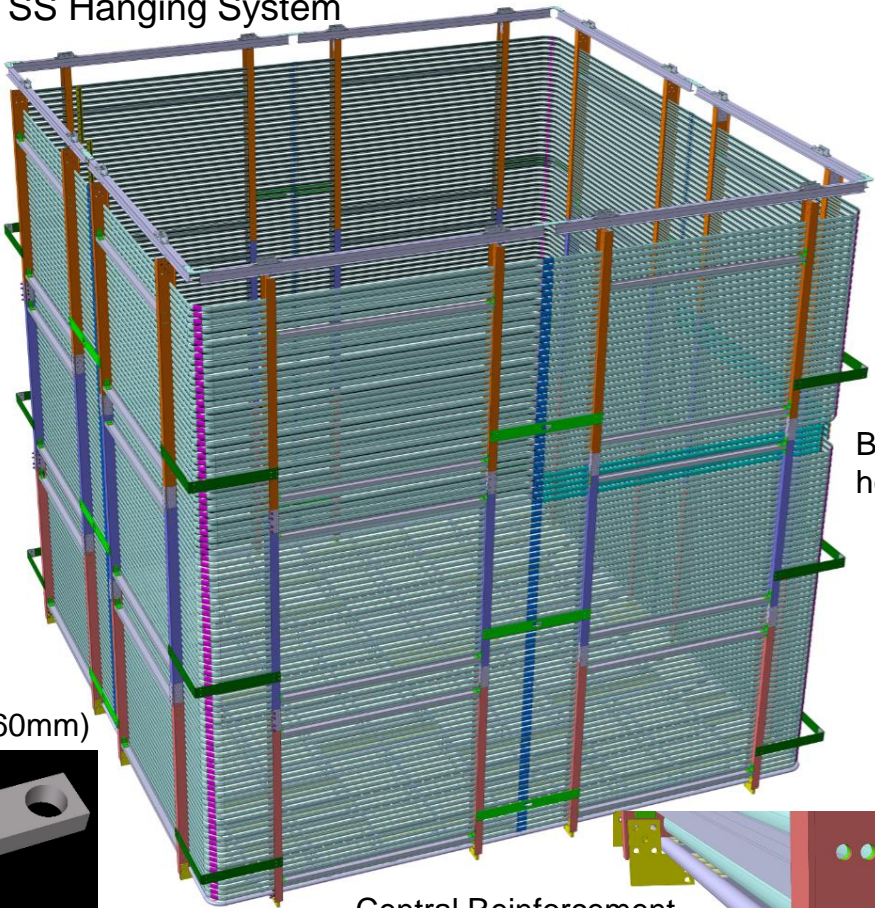
- M4 Slip nut inserted in the profile
- Alu Profiles fixed at corner side with M4 screws (reduce ALU shrinking at the corner)



M4 slip nut (60mm)



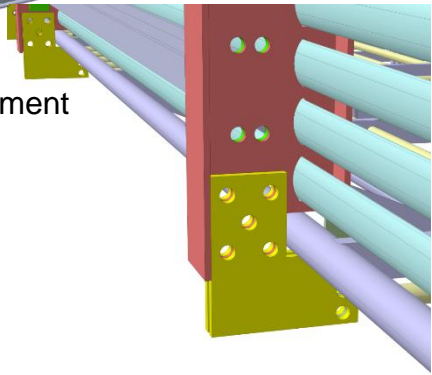
SS Hanging System



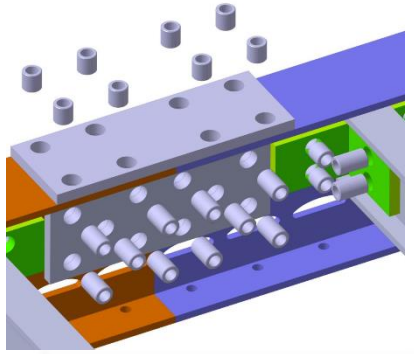
Corner Reinforcement

Beam Plug hole

Central Reinforcement



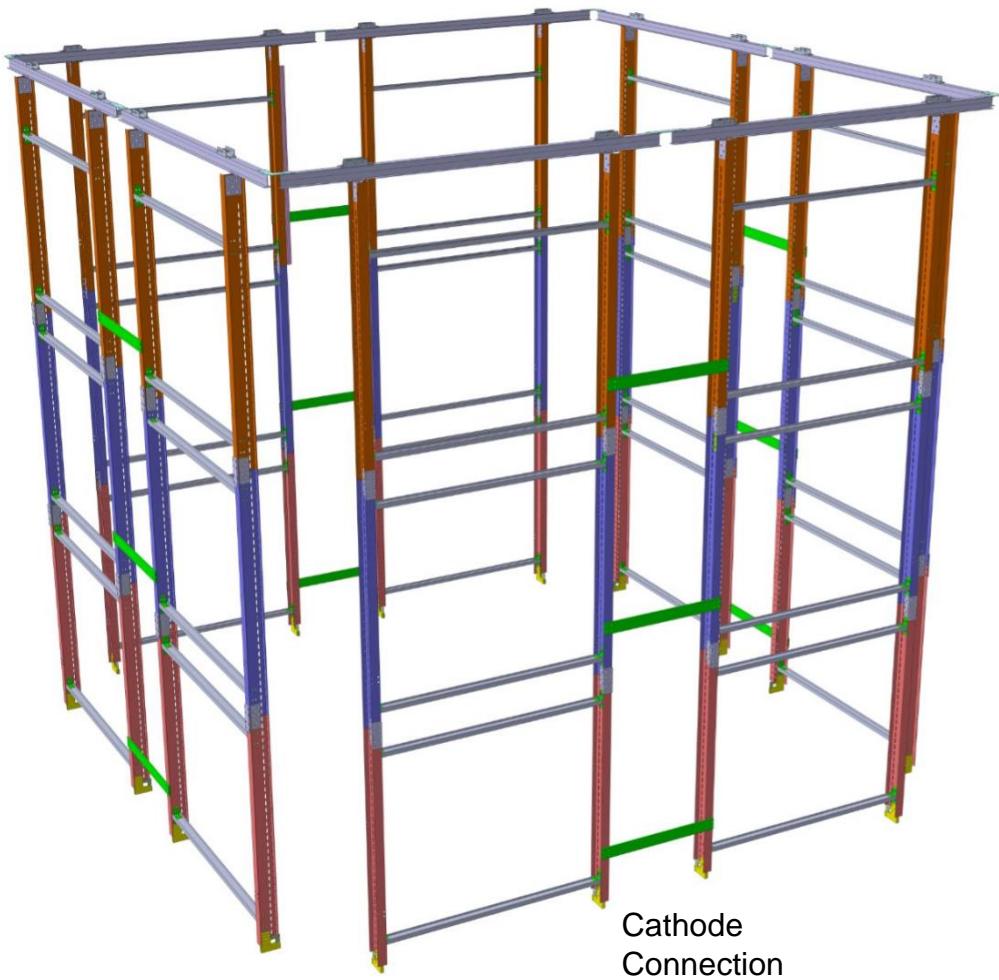
Cathode Connection



- All connections:
- G10 inserts
 - FRP Rod and Nuts

Overview

- FRP skeleton consists in 8 identical modules
- Each modules has 3 sub-modules
- Hanging system is Stainless Steel



Cathode Connection

6-inch Main I-Beam

Cathode Connection



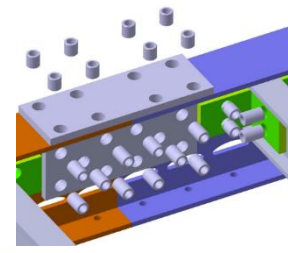
Horizontal Reinforcement
3 inch I-Beam

SS Hanging System

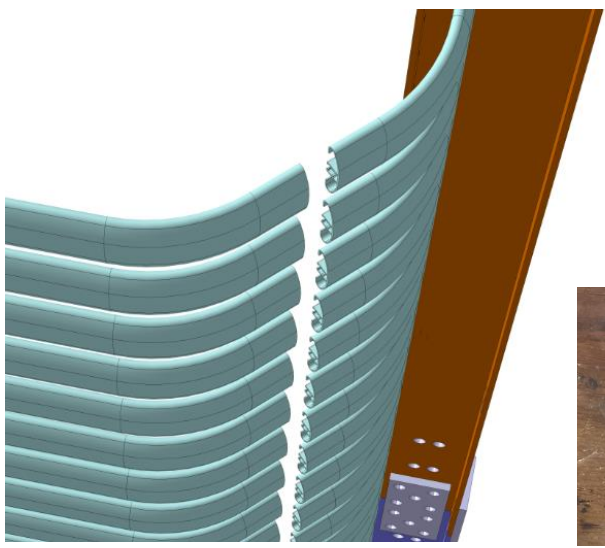
- 98 ALU Profile (One end bended 45 deg)
- Pitch of the Alu Profile is 60mm

3010mm

- All connections:
- G10 inserts
 - FRP Rod and Nuts



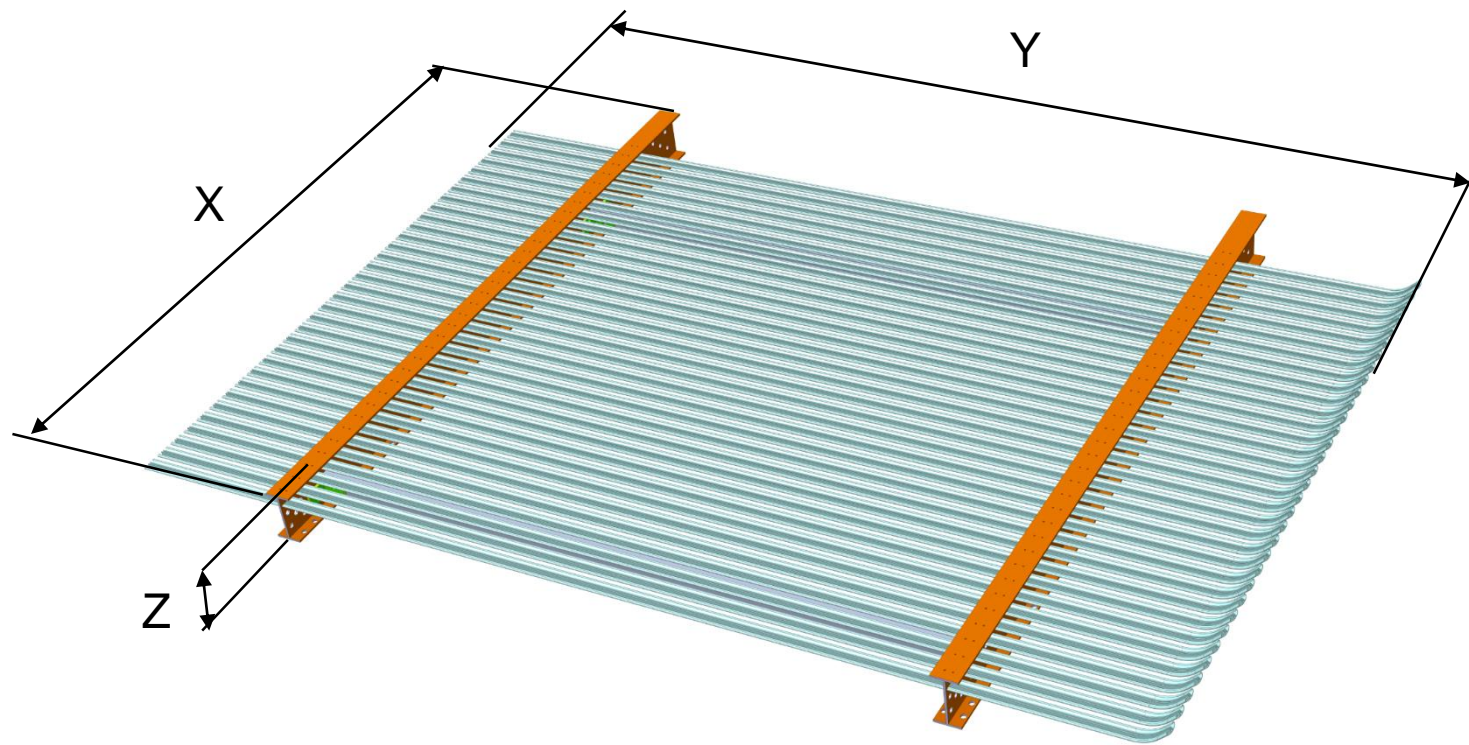
6310mm



Cathode Connection

- Sub- Modules of the Field Cage

Sub Module	X	Y	Z
1st Sub-Module	2180	3050	165
2nd Sub-Module	1980	3050	165
3rd Sub-Module	1980	3050	165



Profile design

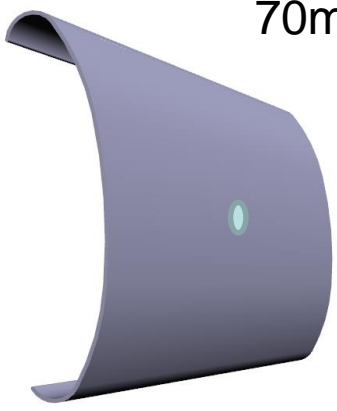
scale 2.5x1

CAD file from customer is used and is mastergeometry for missing dimensions refer to this CAD file (except for dim 28.8)
non specified radii : R 0.5

scale 1:1

Dth. Tol. EN-12020 (trial for wallthickness)	
> 0 << 10	+/- 0.05
> 10 << 15	+/- 0.20
> 15 << 20	+/- 0.25
> 20 << 30	+/- 0.30
> 30 << 45	+/- 0.40
> 45 << 60	+/- 0.45
> 60 << 90	+/- 0.60
> 90 << 150	+/- 0.80
> 150 << 300	+/- 1.00

Tolerances according to EN 12020-2 unless otherwise stated	
Alloy: 6060 T6	Area: 102.3 mm²
Weight: 0.275 kg/m	Outline: 164.8 mm
Customer: CERN	Drawing no: 38098



70mm Clip Profile.

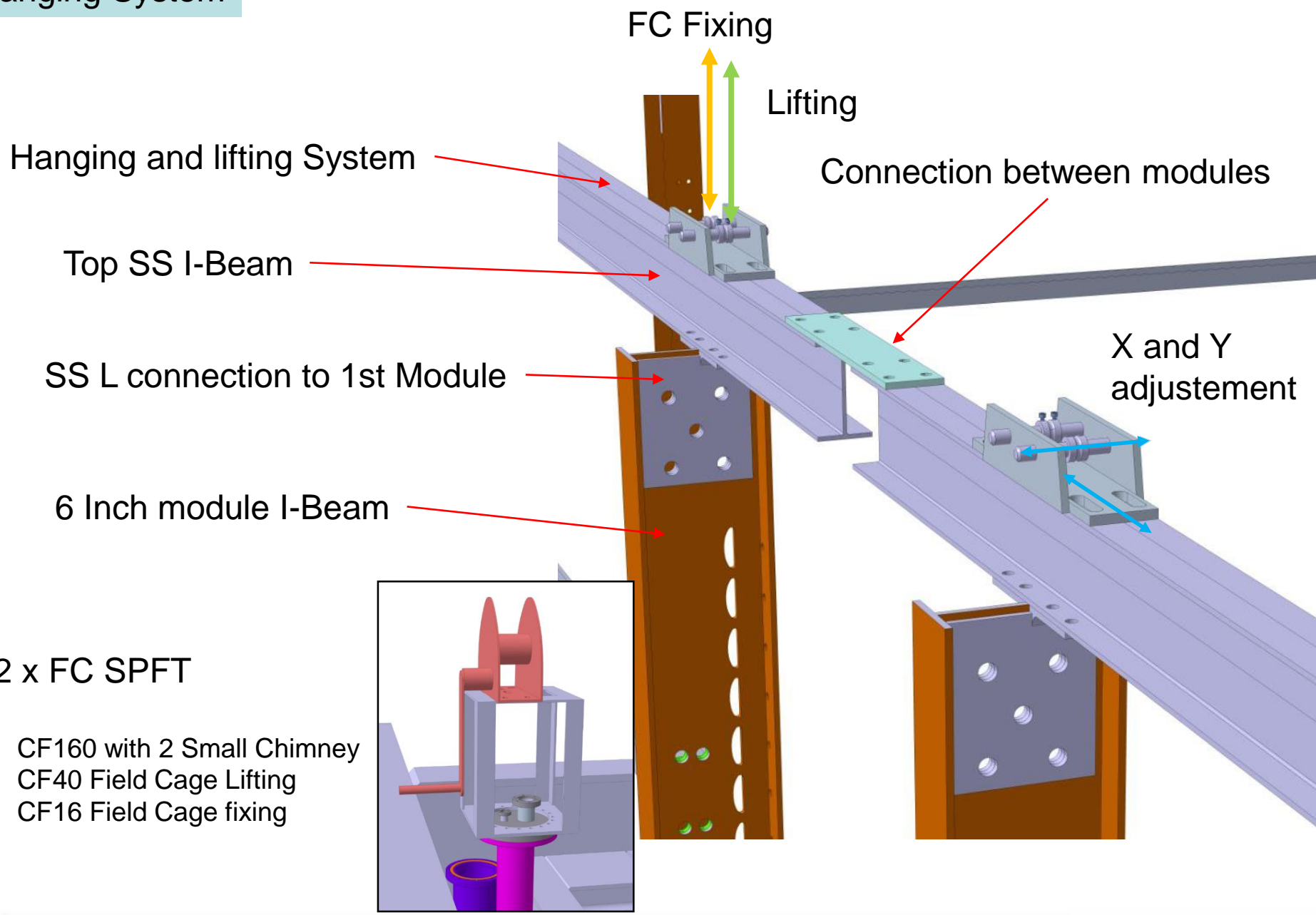
Profile 45deg shape design

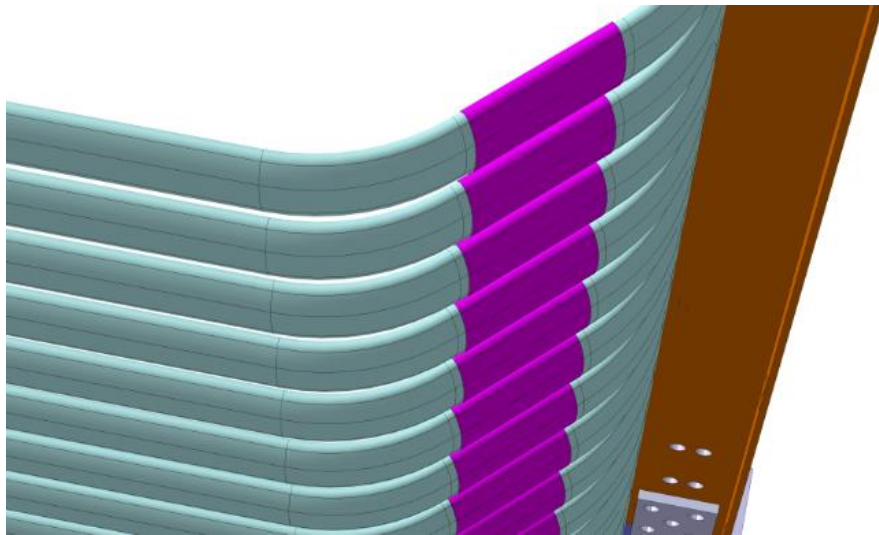
Proj. Num	1	Art Number		Material		Weight		Description		
Project	Project Name								Scale	1:1
Sub-Project	Sub-Project Name								Total Pages	1
Assembly	Assembly Group Name								Page No	1
Created	DDMMYY	Name	Dissemination	From	to	to	to	to	to	
Last Mod.	DDMMYY	Name	Dissemination	From	to	to	to	to	to	
Controlled	DDMMYY	Name	Dissemination	From	to	to	to	to	to	

Corner Proposal

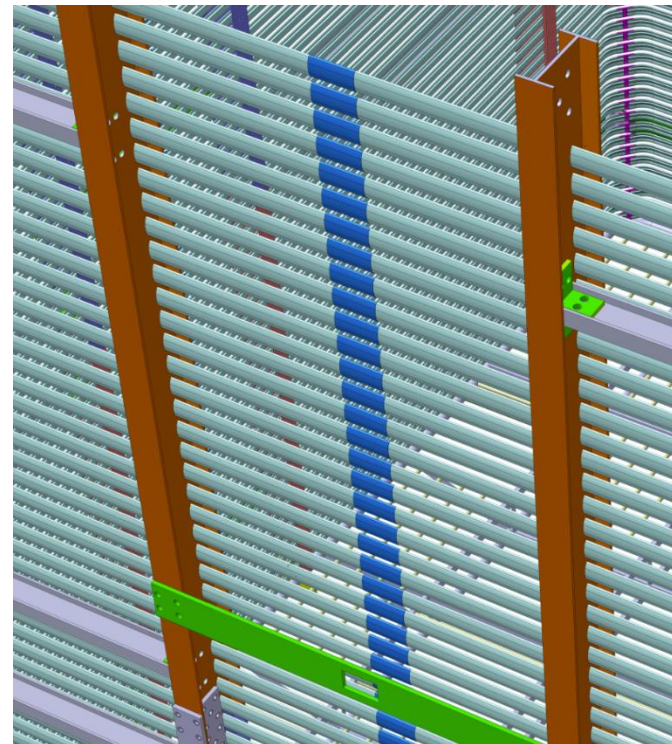
XX-XXXX

Hanging System

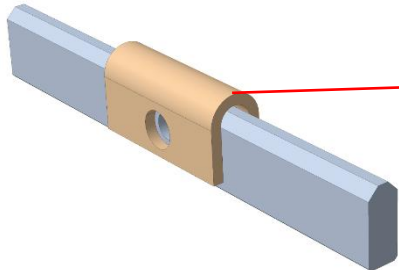




All the clips are straights

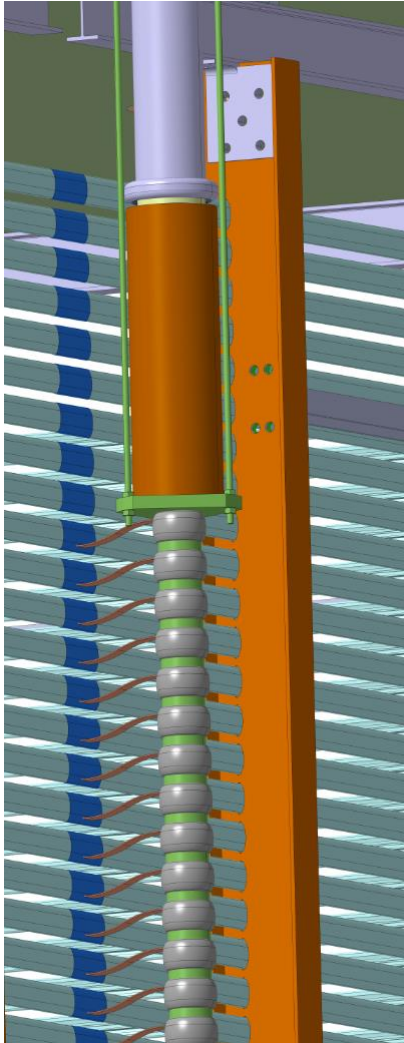


Alu Bar + spacer



Centered with a bar in the profile and the clip is fixed to the bar with a screw → mechanical and electrical connection ensured.

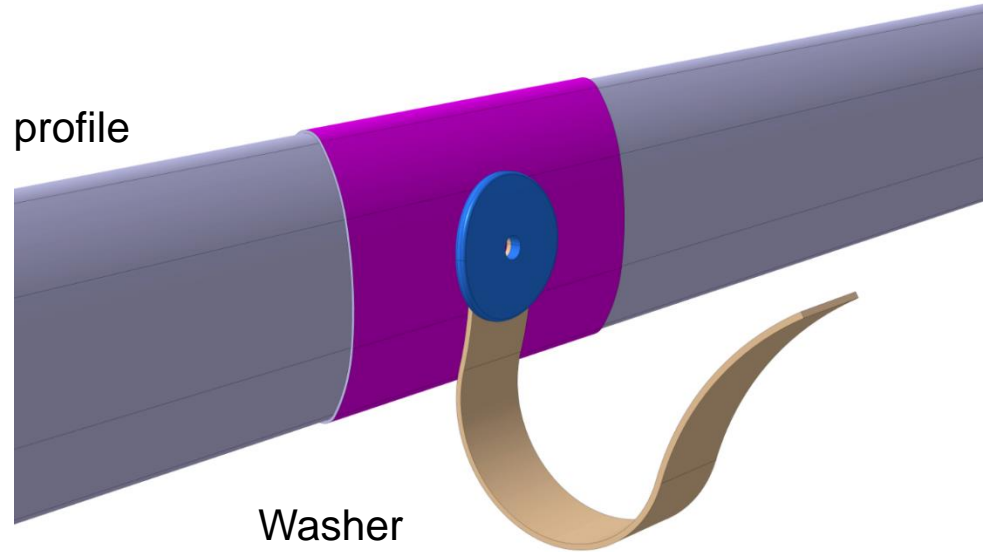
HVFT



HV degrader

Clip

Alu profile



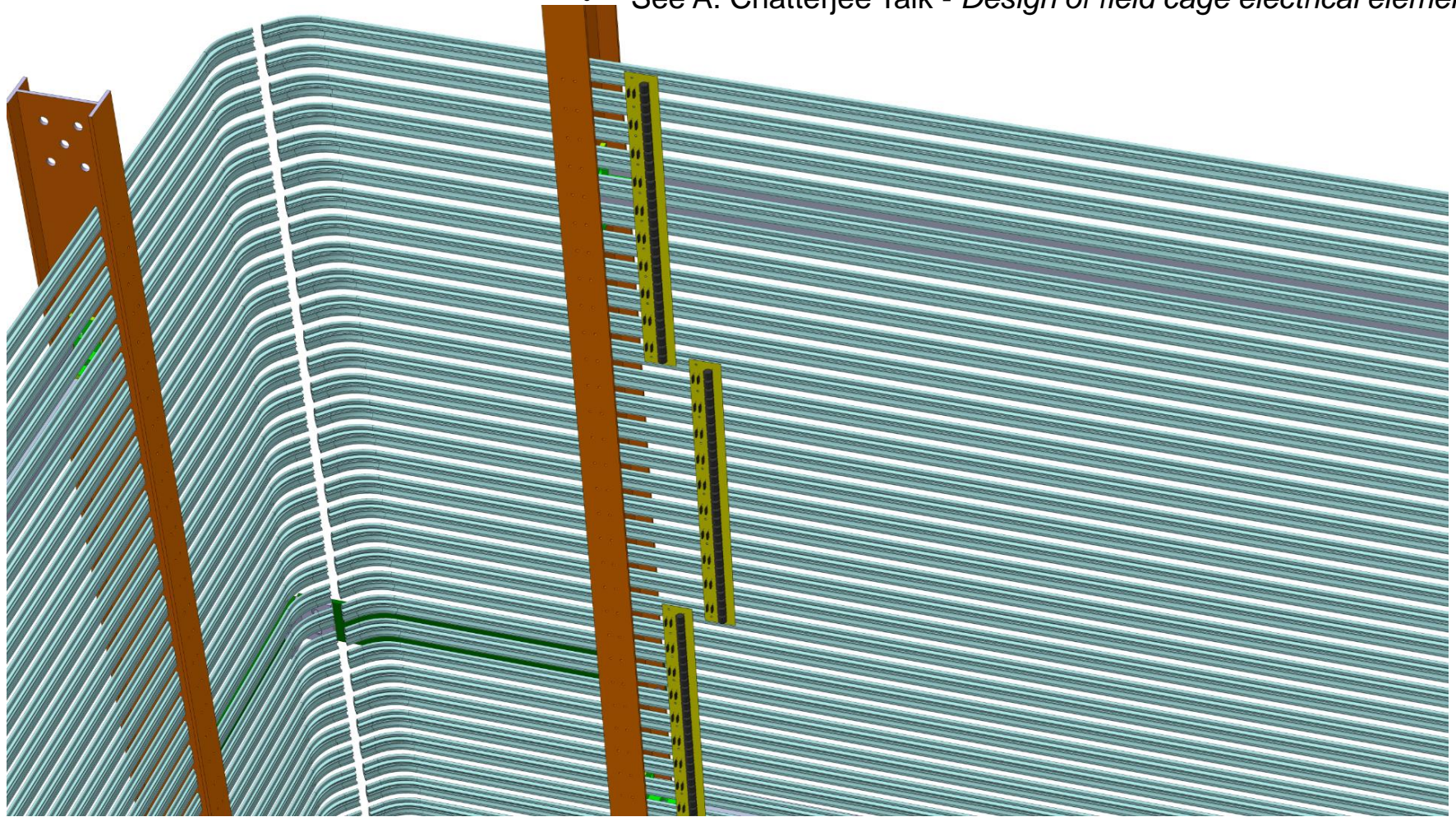
Washer

Cable

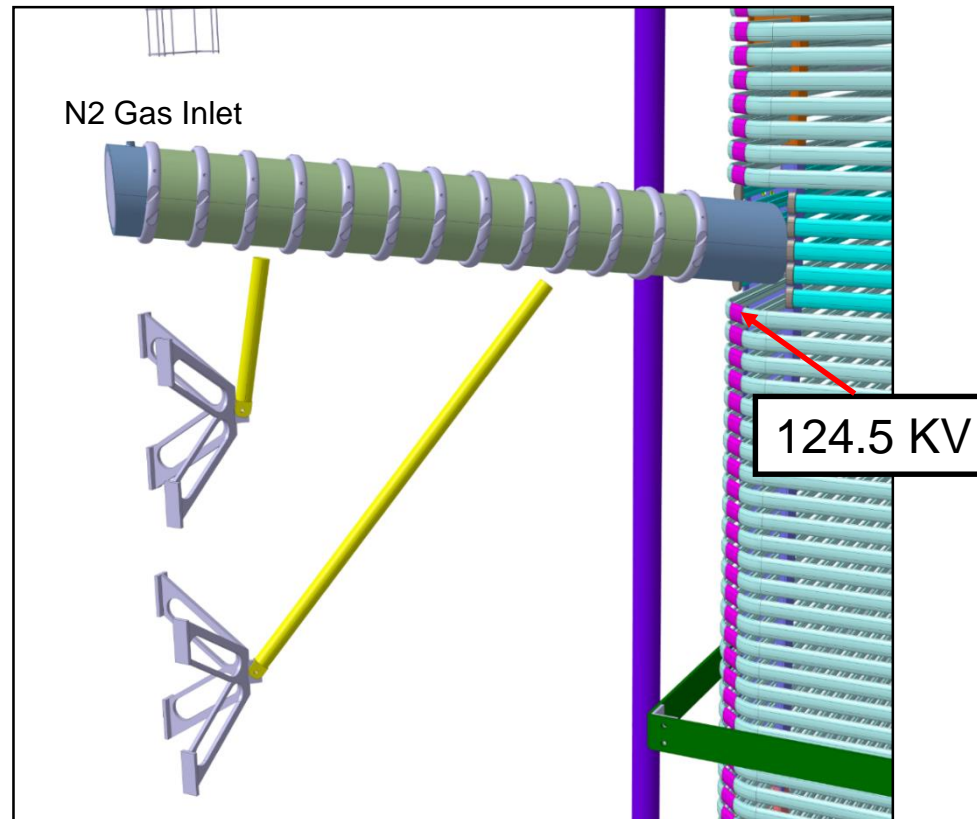
See L. Molina Bueno Talk - *HV system design*

PCB Board Voltage Divider Connection

- PCB Board HV divider connect 11 profiles
- 2 Columns forseen
- Connection 1 overlapp each PCB board
- Connected with M4 Slip nuts and screw to the Alu Profile (same fastening system as for the Alu profiles- FRP I-Beam)
- See A. Chatterjee Talk - *Design of field cage electrical elements*

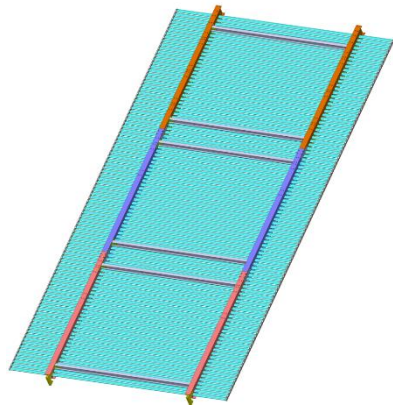


- Single Phase Design less challenging
- 1.7m Length
- Filled with Nitrogen Gas (~1 bar)
- HV Degrader from 0 to 124.5 KV
- 13 Field Rings
- Fixed at the Cryostat Corner (as for the cryogenic pipes fixation can be done) → decoupled from Drift cage



Thank you

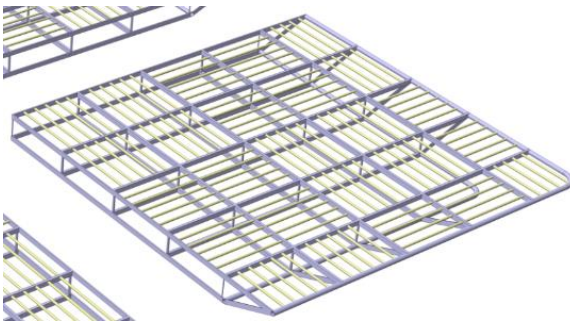
Preliminary weight Calculation of the Detector:



- 98 SS Profiles: $1.2 \text{ Kg} \times 98 = 81 \text{ Kg}$
- FR-4 Beams and Reinforcements 65 kg

FC Module $146 \text{ Kg} \times 8 \text{ Modules} = 1168 \text{ Kg}$

Sub module weight: ~50Kg



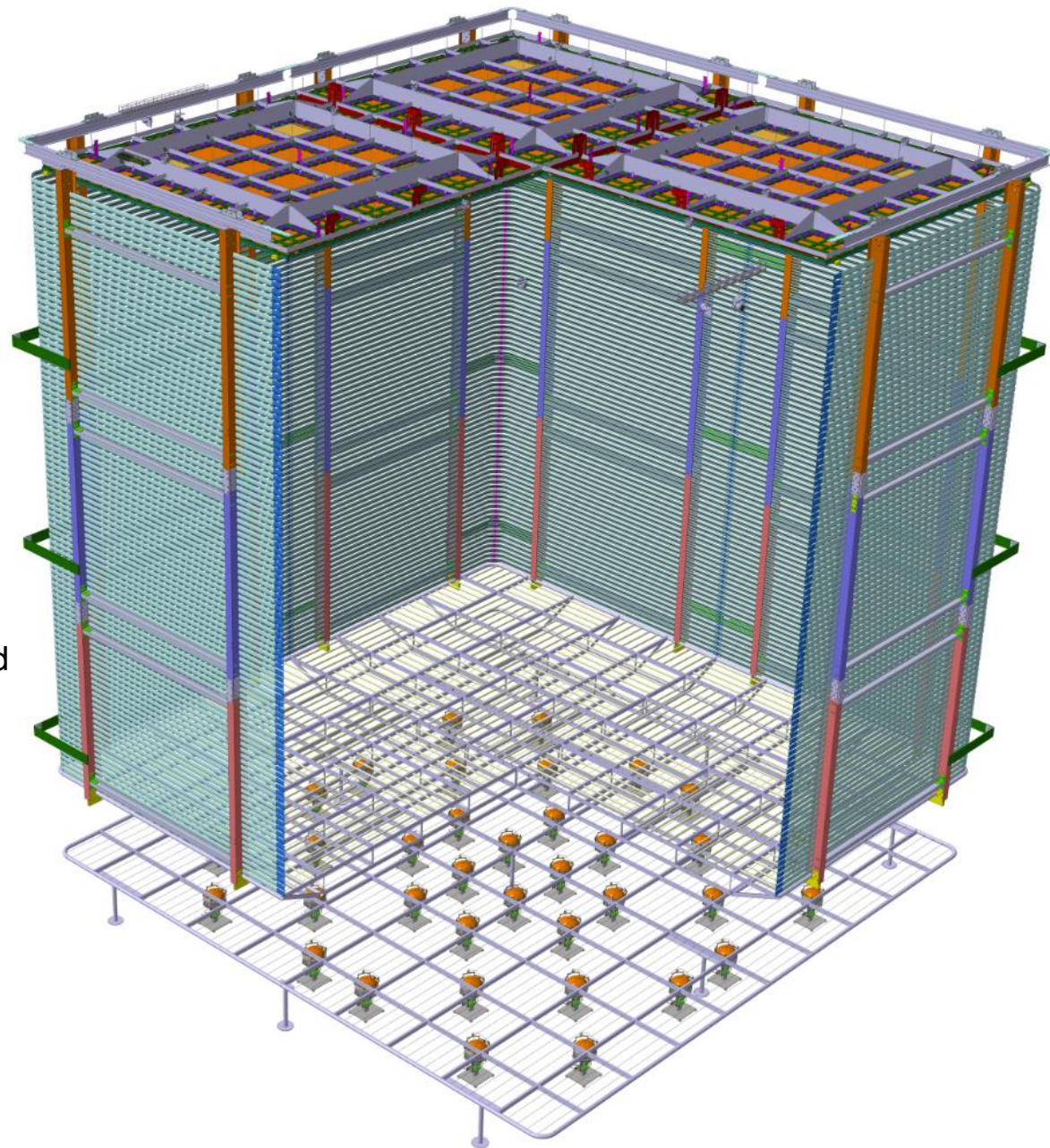
- Cathode Module: 136 Kg
- Pipe Grid 35 Kg

Module weight $171 \text{ Kg} \times 4 \text{ Modules} = 684 \text{ Kg}$

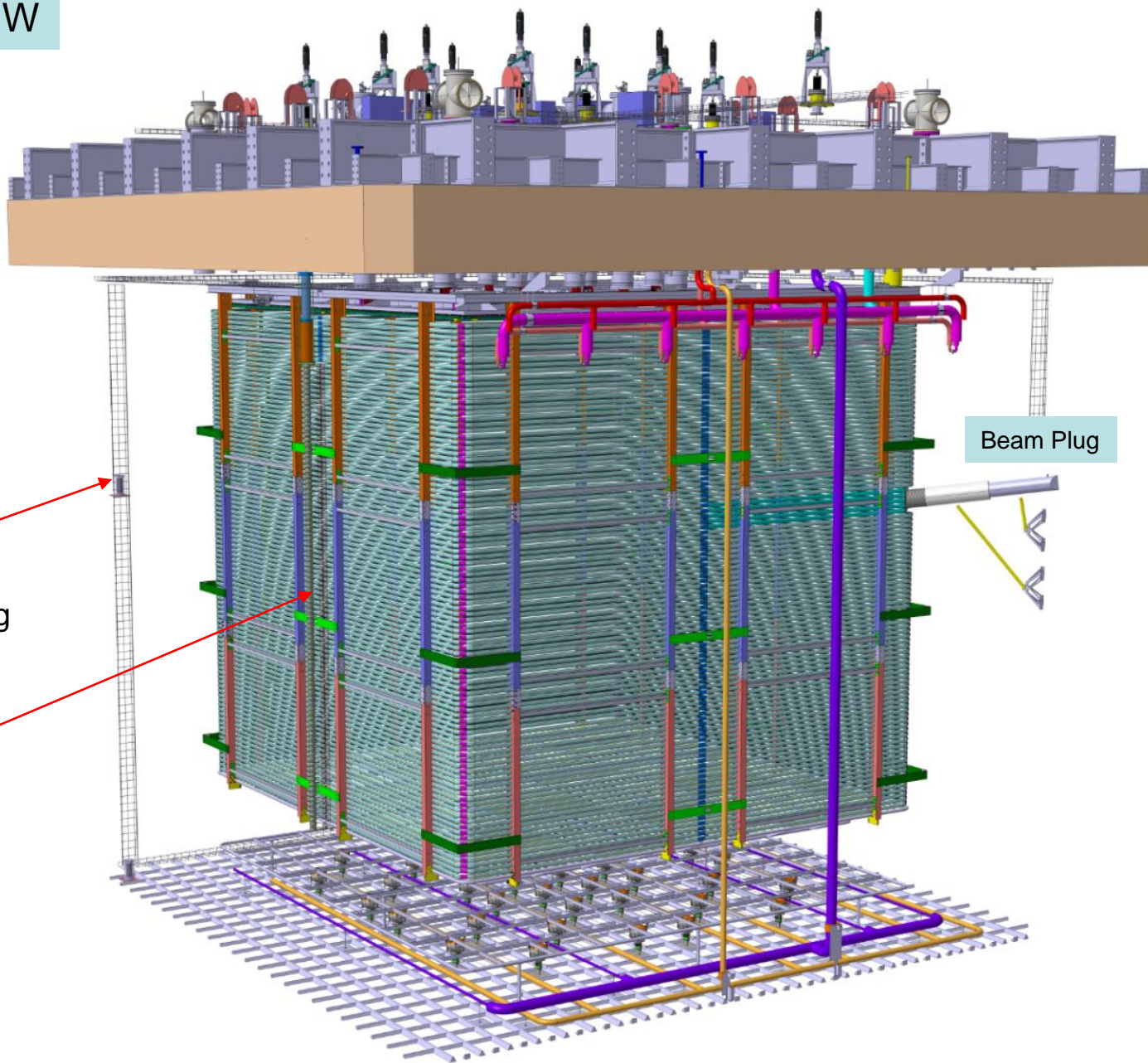
- Additional FC reinforcement ~100 Kg
- Hanging System ~ 100 kg
- Details (HV divider, small connection, bolts etc..) ~100 Kg

Total FC weight estimation ~2,2 Tons

- 4x CRP Modules 3x3m²
(B. Aimard - *CRP Design*)
- Field Cage (8x Modules)
- Cathode (4x Modules)
- GroundGrid (4x Modules)
- 36 x PMTs → 2 Layouts, both compatible with Internal Cryogenic and actual design of the Groundgrid



DETECTOR OVERVIEW

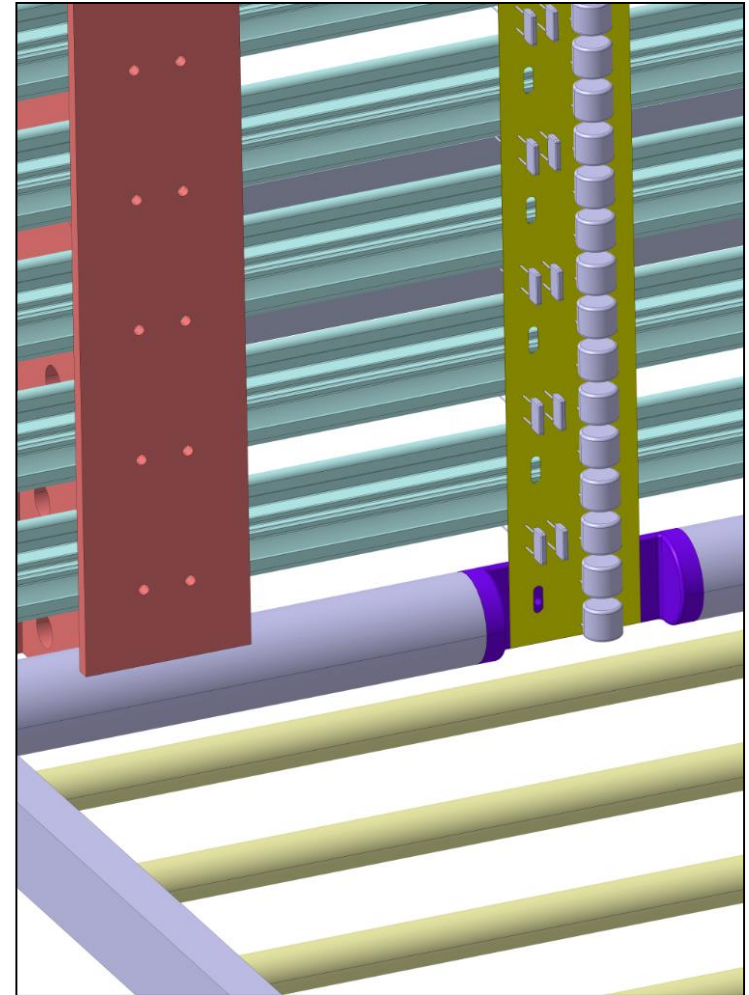
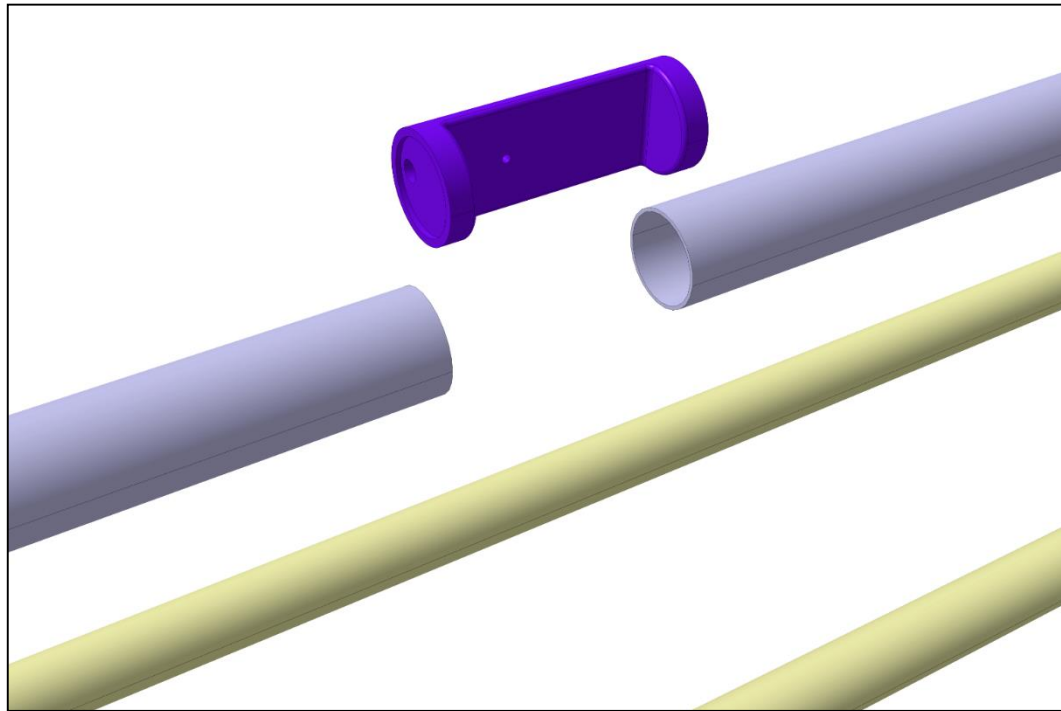


- Top FTs
- Internal Cable Trays
- 4 x Purity Monitor
- Internal Cryogenic piping
- Beam Plug
- HVFT degrader

Beam Plug

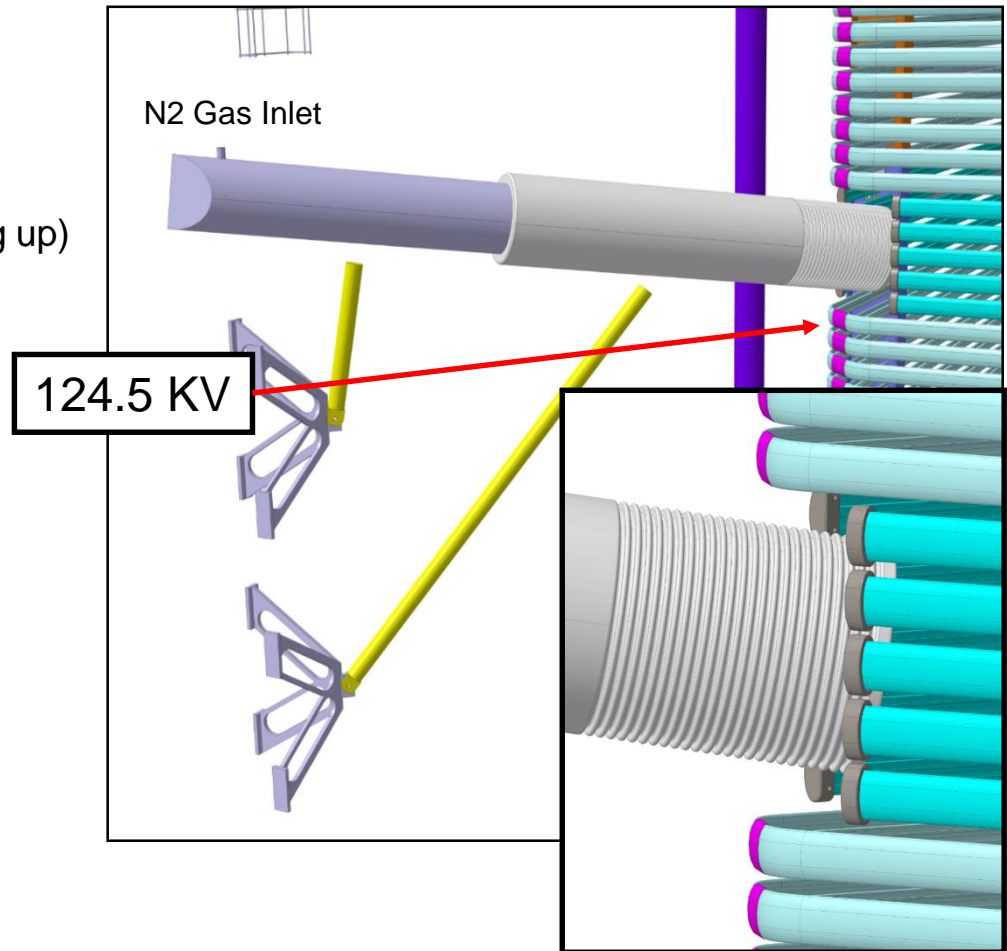
PCB Board Voltage divider connection

- 2 modules have special connection for the PCB Board
- Full rod (dia 40mm) insert of 100mm length machined in order to accomodate the PCB Board

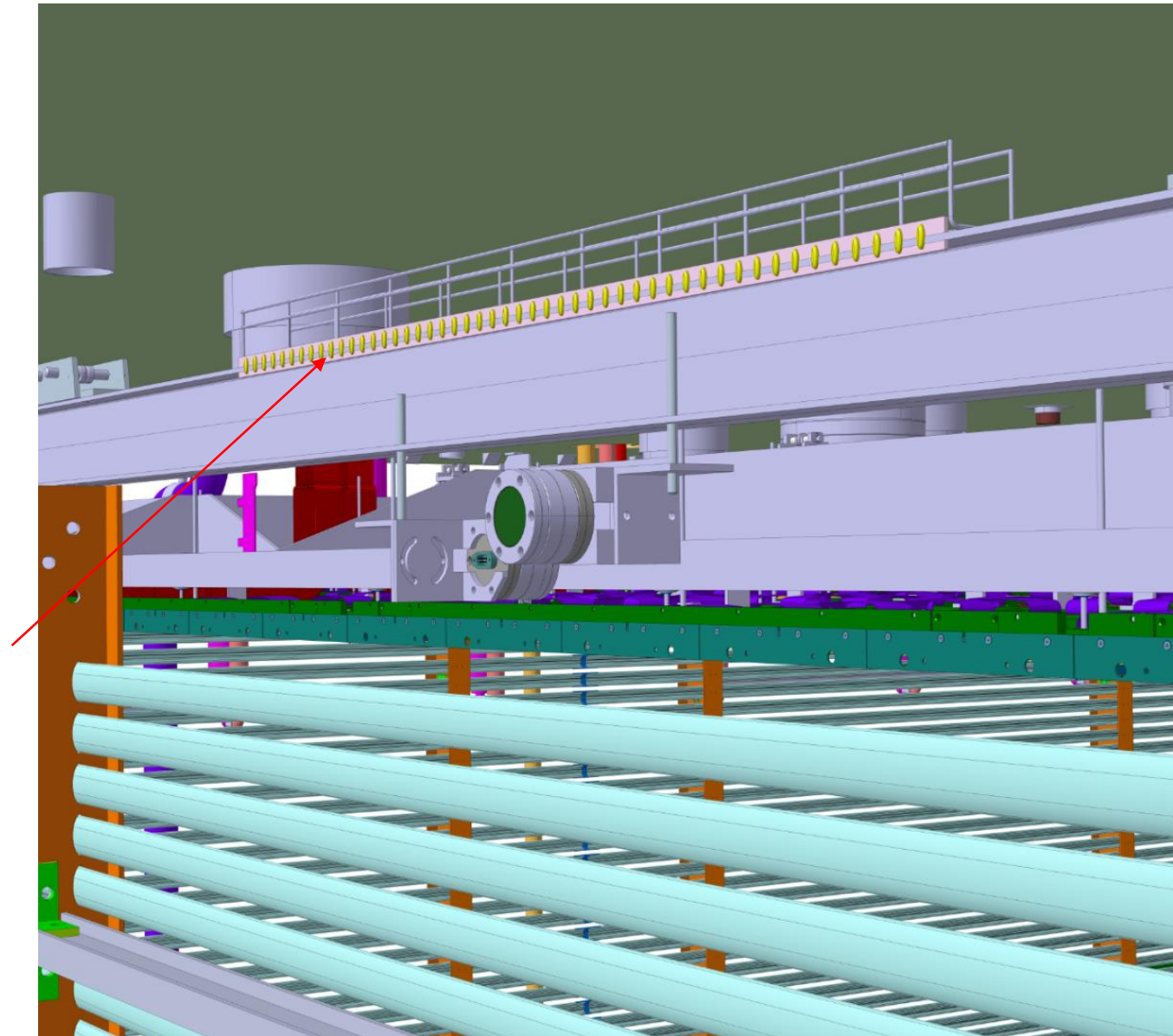


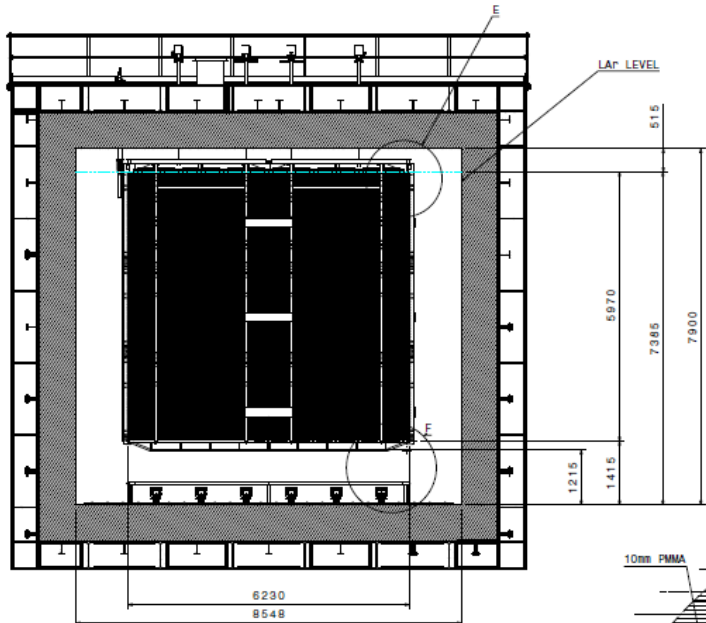
Beam Plug without HV degrader:

- No Voltage Degrader
- Corrugated Insulator (avoid surface charging up)
- High Molecular Density PE
- Filled with Nitrogen (~1bar)
- Fixed at the Cryostat

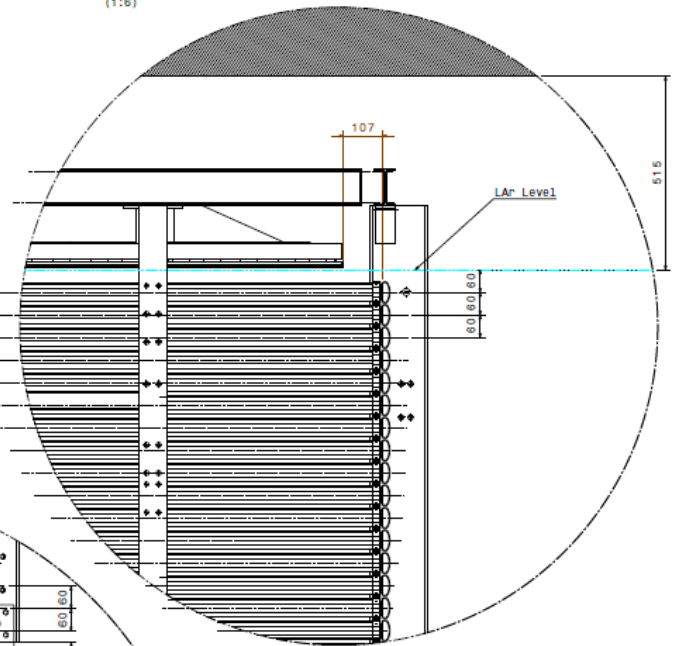


- 4 x Cryocameras
- Same design of the 3x1x1
- Fixed at the Top SS I-Beam of the Field Cage modules
- LEDs

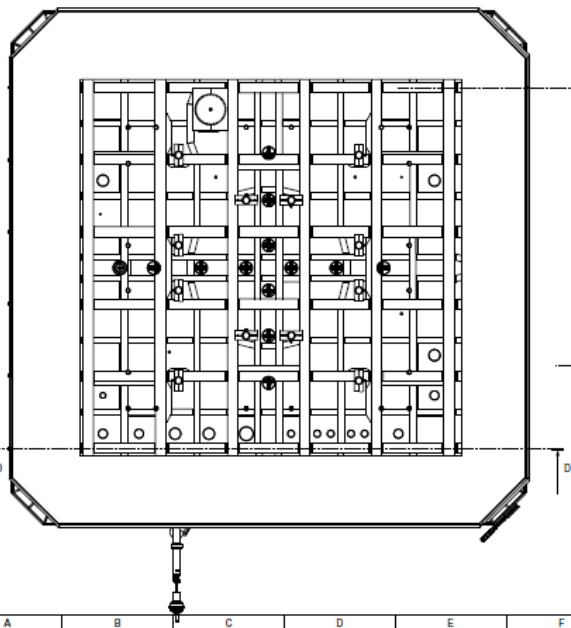
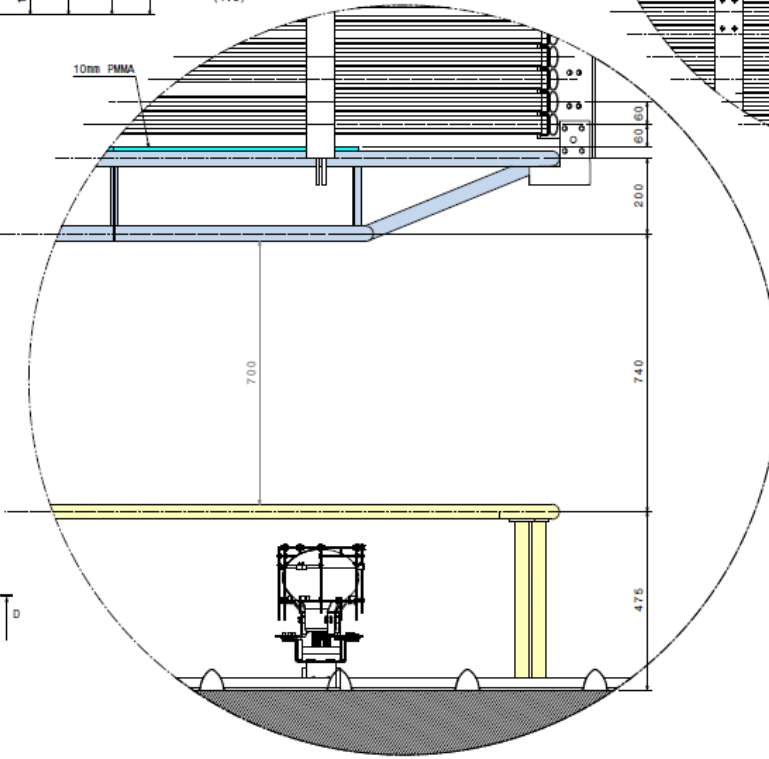




- Inner Vol Dim: 7900mm (H) x 8548mm (L) x 8548mm (W)
- Liquid level: 7385mm (H) x 8548mm (L) x 8548mm (W)
- Gas Volume: 515mm (H) X 8548mm (L) x 8548mm (W)
- Cryostat SS plate thickness : 10mm
- Insulation thickness : 0.8 m
- Membrane thickness: 2mm



DETAIL F
(1:6)



Project	WA105	Scale	1:50 (1:6)
Client	ETH Zurich	Sheet	1
Designer	ETH Zurich	Page No.	1
Checked	ETH Zurich	Scale	1:50 (1:6)
Approved	ETH Zurich	Page No.	1
Contributor	ETH Zurich	Scale	1:50 (1:6)
WA105 6x6x6 Detector		XX-XXXX	