

VERT TEX/ 20 17

10–15
September

Las Caldas
Asturias · Spain



→ indico.cern.ch/e/vertex2017

The 26th International Workshop on Vertex Detectors

The International Workshop on Vertex Detectors (VERTEX) is a major annual series of international workshops for physicists and engineers from the high energy and nuclear physics community. VERTEX provides an international forum to exchange the experiences and needs of the community, and to review recent, ongoing, and future activities on silicon based vertex detectors. The workshop covers a wide range of topics: existing and future detectors, new developments, radiation hardness, simulation, tracking and vertexing, electronics and triggering, applications to medical and other fields.

The agenda will include invited presentations and contributed posters.

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Marcel Vos

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SCIENCES

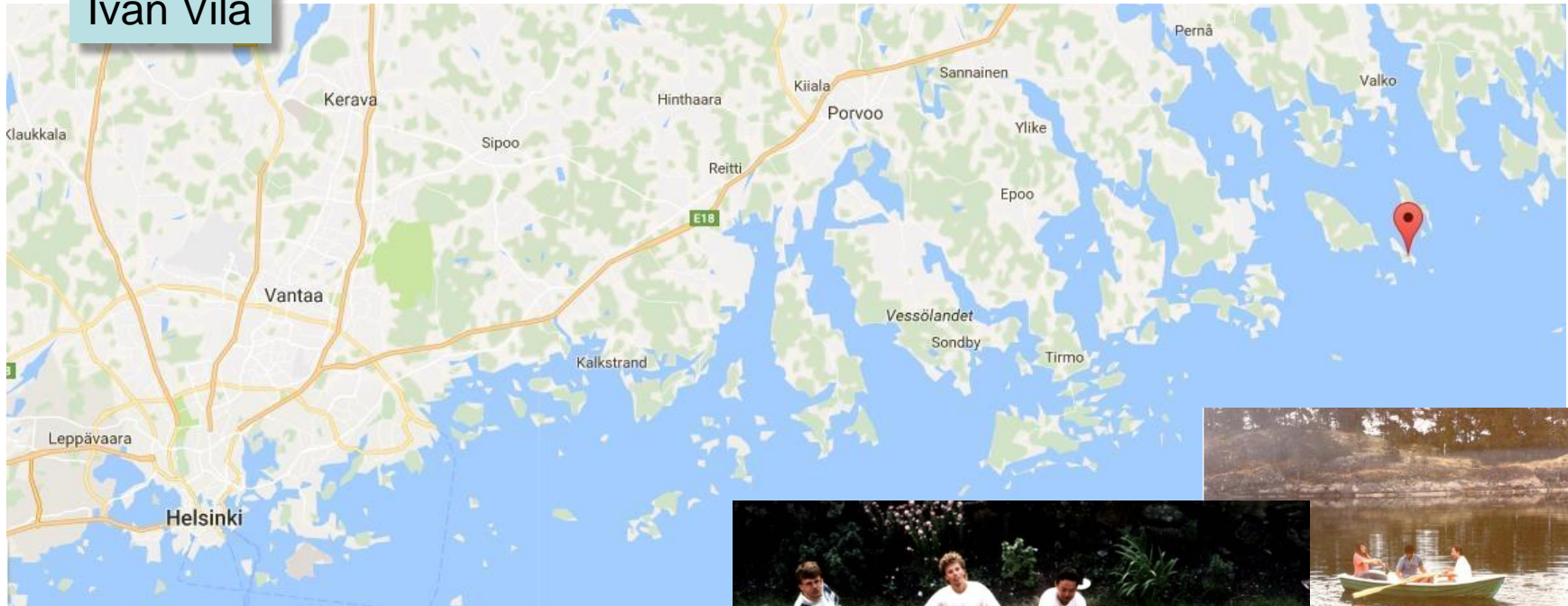
Vertex 2017 Workshop Summary

T. Bergauer

15 Sept 2017

- 2017 Las Caldas, Asturias, **Spain**
- 2016 Isola d'Elba, Italy
- 2015 Santa Fe, New Mexico, USA
- 2014 Mácha Lake, Czech Republic
- 2013 Lake Starnberg, Germany
- 2012 Jeju, Korea
- 2011 Rust, Austria
- 2010 Loch Lomond, Scotland, UK
- 2009 Mooi Veluwe, Putten, The Netherlands
- 2008 Uto Island, Sweden
- 2007 Lake Placid, New York, USA
- 2006 Perugia, Italy
- 2005 Chuzenji Lake, Nikko, Japan
- 2004 Menaggio Como, Italy
- 2003 Low Wood, Lake Windermere, Cambria, UK
- 2002 Kailua-Kona Hawaii, USA
- 2001 Brunnen, Switzerland
- 2000 Sleeping Bear Dunes, Lake Michigan, USA
- 1999 Texel, The Netherlands
- 1998 Santorini, Greece
- 1997 Mangaratiba, Rio de Janeiro, Brazil
- 1996 Chia, Sardinia, Italy
- 1995 Ein Gedi, Dead Sea, Israel
- 1994 Lake Monroe, Indiana, USA
- 1993 Lake Bohinj, Slovenia
- 1992 Basto Island, Finland

Ivan Vila



K. Lohd, 2017

Let us know by mail to BRENNER@YXCERN before Friday, 15.5.1992 if you are interested. Because of limited space a maximum of 30 persons can attend this workshop.

Everybody is welcome to suggest topics for the meeting and prepare a talk. A big paper screen and colour pens will be available for explanations.

We remind you of the primitive circumstances on the island and kindly ask you to bring your own sleepingbag.





Thanks the local organizing committee as everything was perfectly organized:

Ivan Vila, Marcos Fernandez, Abraham Gallas, Gervasio Gomez, Sebastian Grinstein, Giulio Pellegrini, Marcel Vos



NUCLEAR INSTRUMENTS AND METHODS 169 (1980) 499-502, © NORTH HOLLAND PUBLISHING CO

FABRICATION OF LOW NOISE SILICON RADIATION DETECTORS BY THE PLANAR PROCESS

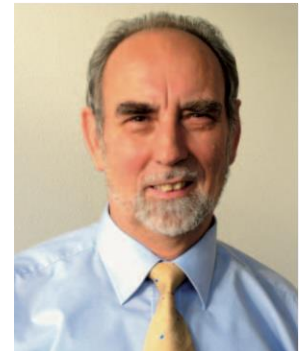
J KEMMER

Fachbereich Physik der Technischen Universität München, 8046 Garching, Germany

Received 30 July 1979 and in revised form 22 October 1979

Dedicated to Prof Dr H -J Born on the occasion of his 70th birthday

By applying the well known techniques of the planar process oxide passivation, photo engraving and ion implantation, Si pn-junction detectors were fabricated with leakage currents of less than $1 \text{ nA cm}^{-2}/100 \mu\text{m}$ at room temperature. Best values for the energy resolution were 10.0 keV for the 5.486 MeV alphas of ^{241}Am at 22°C using $5 \times 5 \text{ mm}^2$ detector chips.



1938-2007

SILICON DETECTORS WITH 5 μm SPATIAL RESOLUTION FOR HIGH ENERGY PARTICLES

E. BELAU¹, J. KEMMER², R. KLANNER¹, U. KÖTZ³, G. LUTZ¹, W. MÄNNER¹,
E. NEUGEBAUER¹, H.J. SEEBRUNNER¹ and A. WYLIE¹

¹ Max-Planck-Institut für Physik und Astrophysik, Werner-Heisenberg-Institut für Physik, München, Fed. Rep. Germany

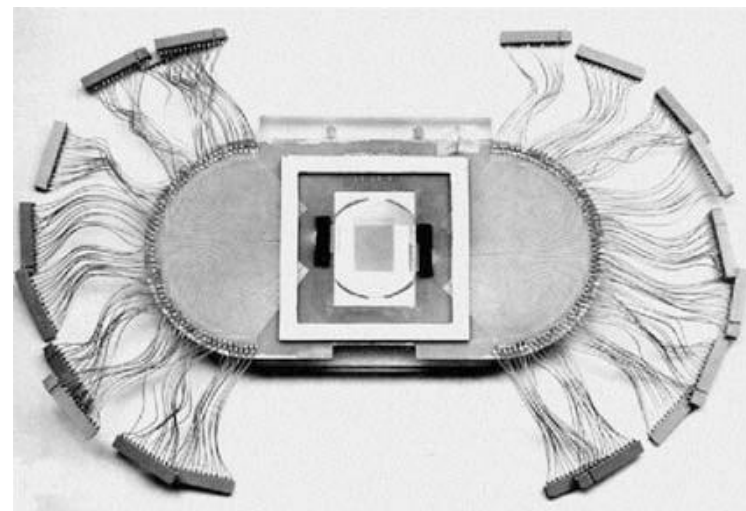
² Physik Department der Technischen Universität München, München, Fed. Rep. Germany

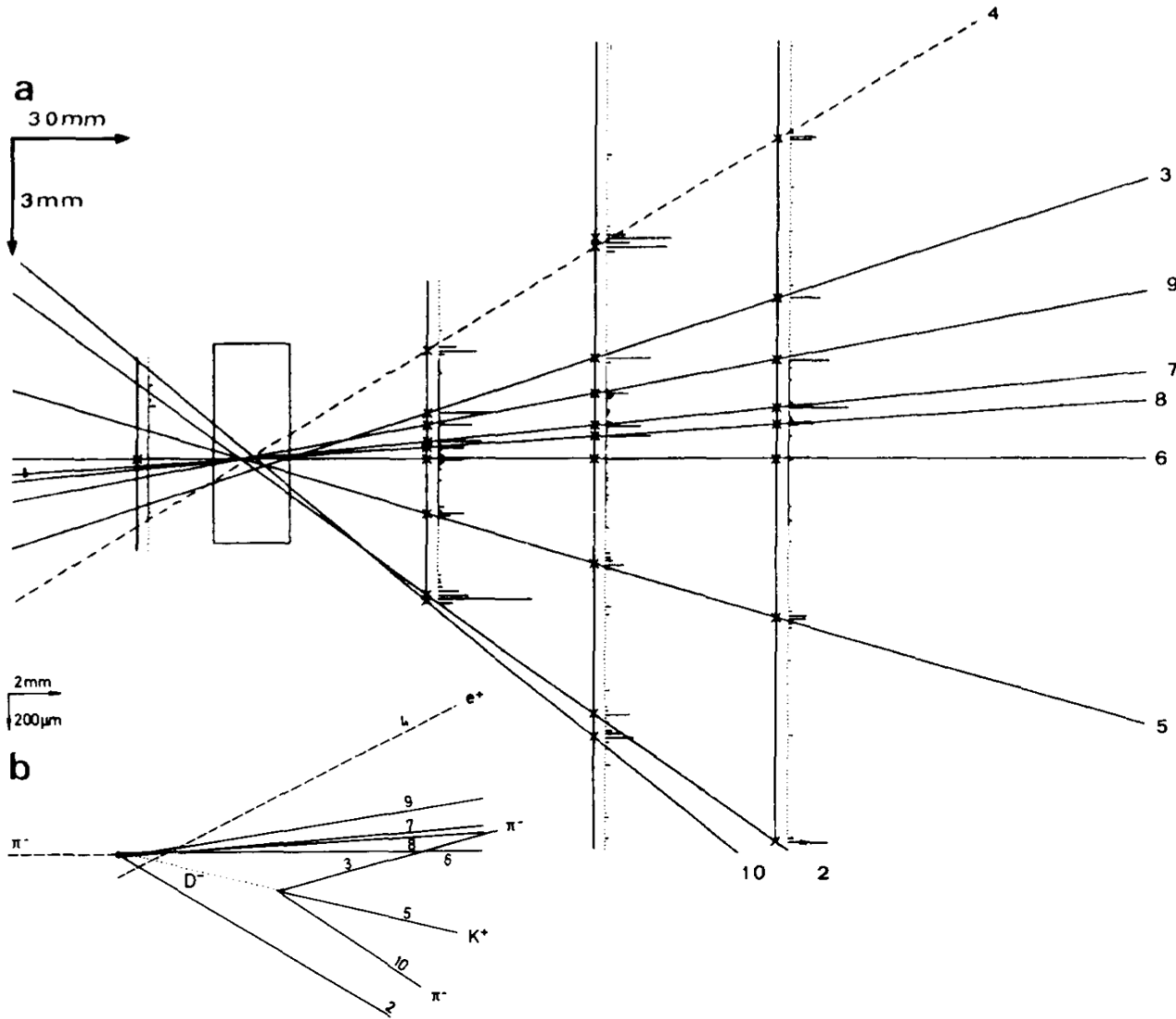
³ Deutsches Elektronen Synchrotron DESY, Hamburg, Fed. Rep. Germany

Nuclear Instruments and Methods 217 (1983) 224- 228
North-Holland Publishing Company

NA11 Detector:

- First proof of principle to use a position sensitive silicon detector in HEP experiment
- Aim: measure lifetime of charm quarks ($\tau=30 \mu\text{m}$) \Rightarrow high resolution required
- 1200 diode strips on 2436mm² active area
- **Resolution of 4.5 μm**
- 250-500 μm thick bulk material

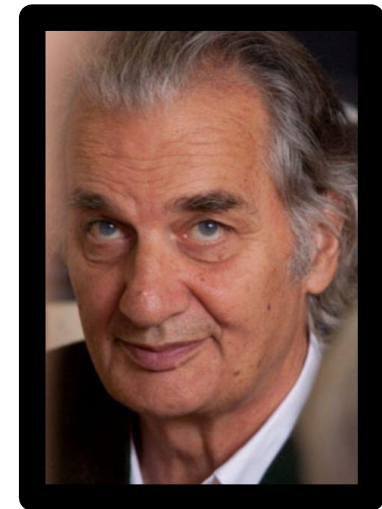




Computer reconstruction of the production and decay of a D^- into $K^+ \pi^- \pi^-$ as measured in the NA11 experiment in 200 GeV/c π^- Be interactions.

(a) 4 planes of one view.
(b) Enlargement of the vertex region.

The 2017 HEP Prize of the EPS has been awarded to **Erik H.M. Heijne, Robert Klanner, and Gerhard Lutz** “for their pioneering contributions to the development of silicon microstrip detectors that revolutionised high-precision tracking and vertexing in high energy physics experiments”.



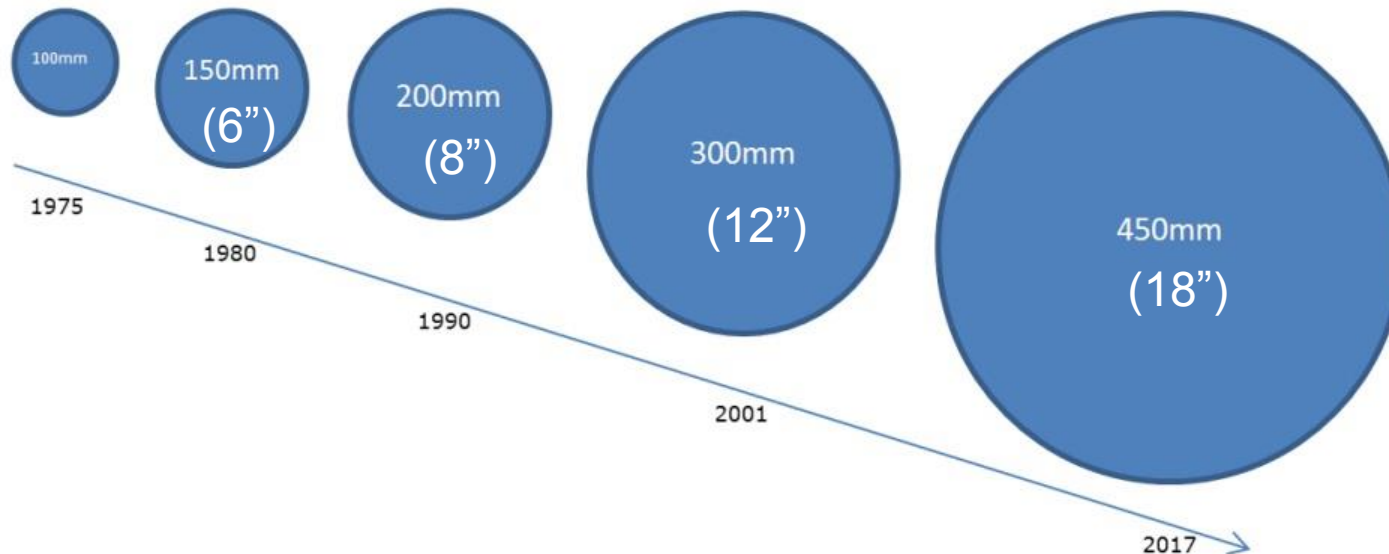
Gerhard Lutz (1939-2017)

SILICON DETECTORS WITH 5 μm SPATIAL RESOLUTION FOR HIGH ENERGY PARTICLES

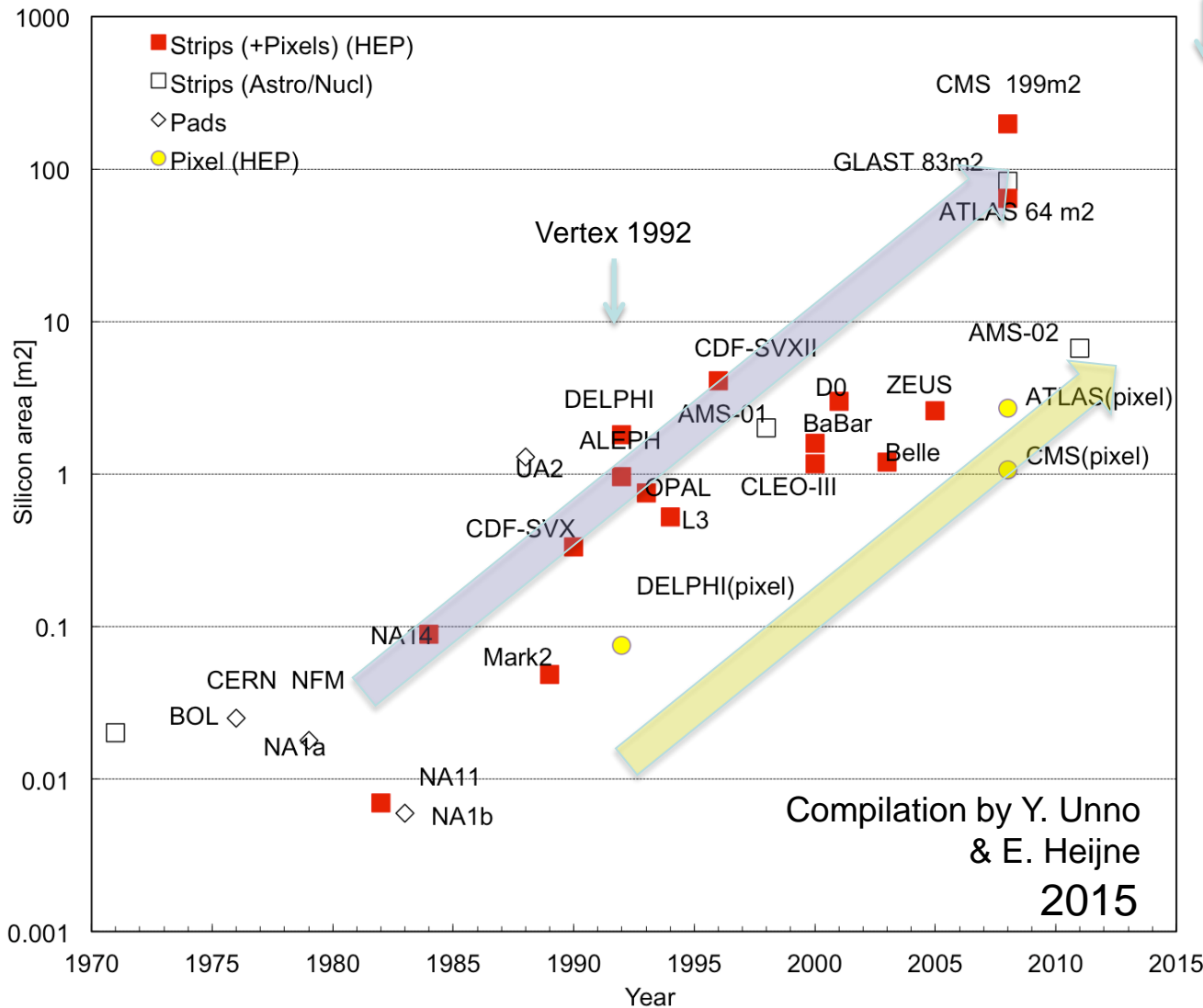
The detectors [2] are made of high-ohmic n-doped silicon single crystal wafers of **2" diameter** and 280 μm thickness (fig. 1). Using the planar process [1], p-doped strip diodes, covered by aluminium contacts, are implanted into one side of the wafer. On the other side a

1983!

Wafer Areas in Chip industries:



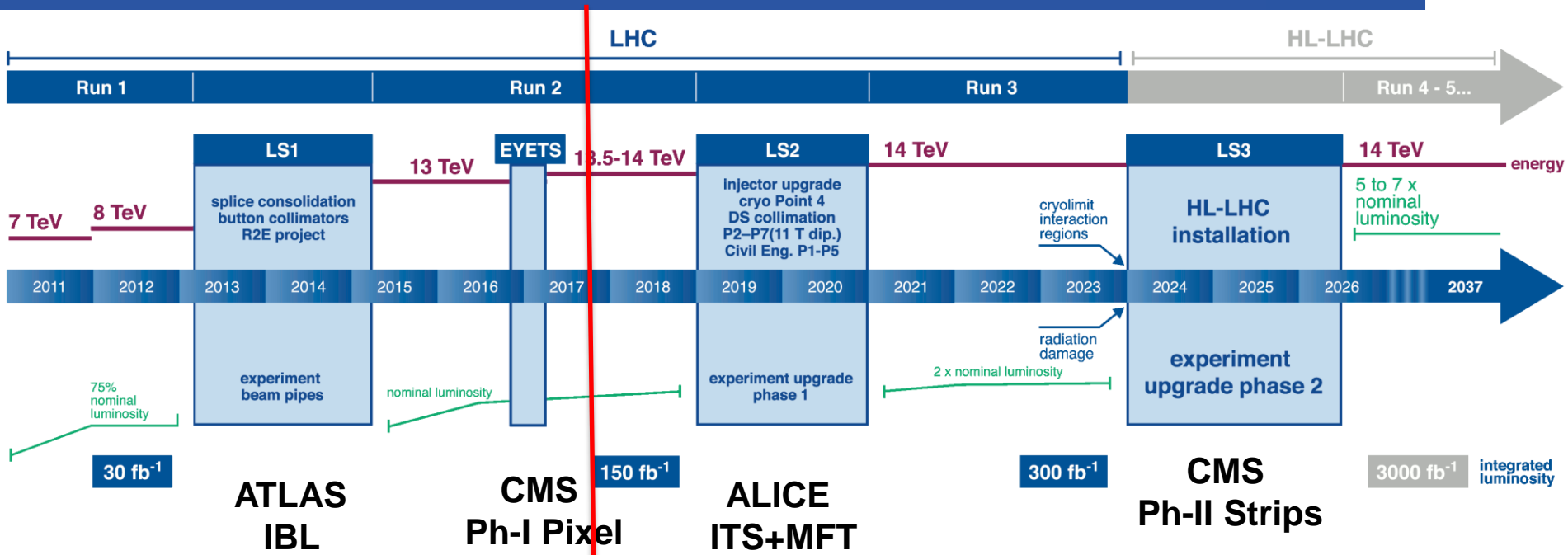
Vertex 2017



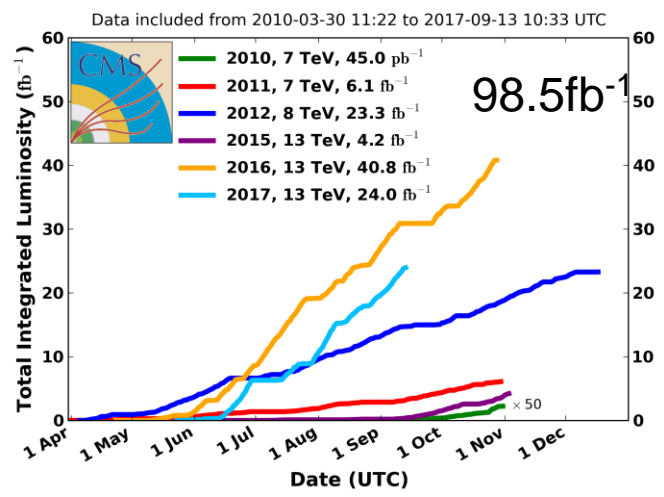
- Evolution of the silicon area from $O(1 \text{ m}^2)$ to $O(100 \text{ m}^2)$
- The front of the 1st “wave” has been “Strip” detectors.
- We may see the 2nd “wave” of the “pixel-like” detectors now...



Current and Future **EXPERIMENTS**

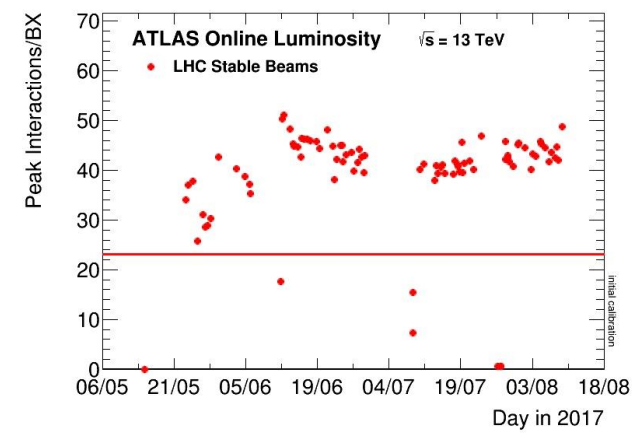


CMS Integrated Luminosity, pp



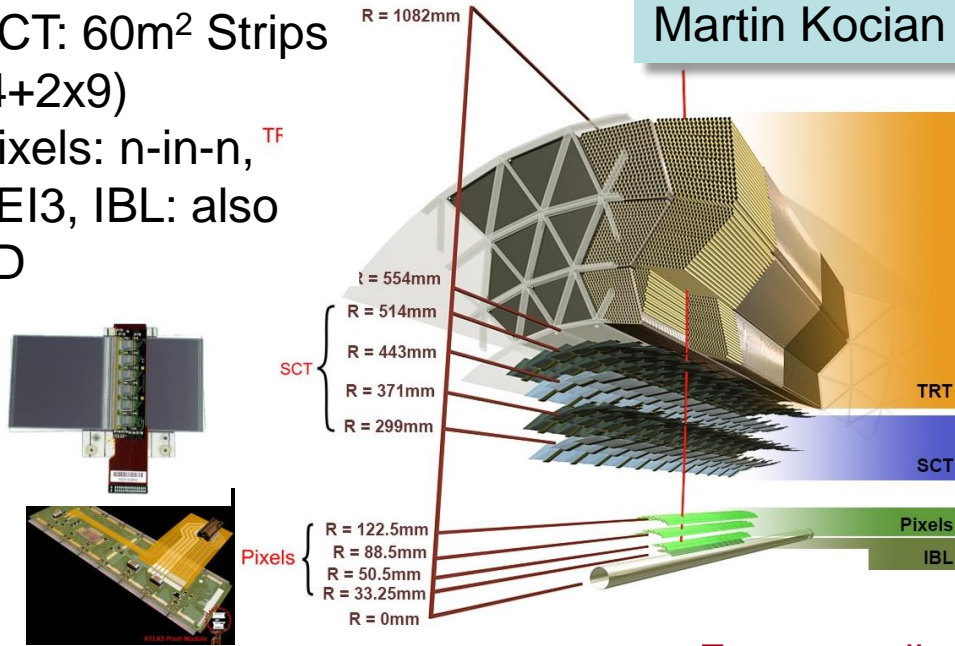
**LHC-b
(VELO,
TT,
IT+OT)**

ATLAS ITK

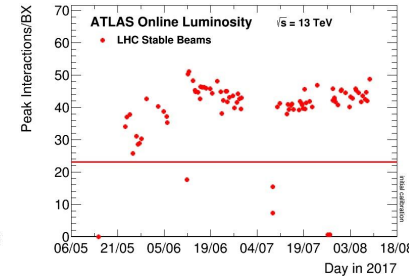
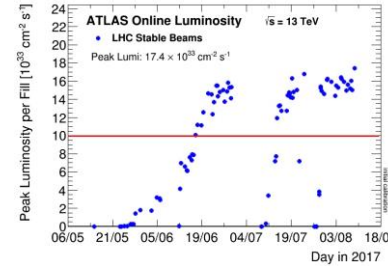


SCT: 60m² Strips
(4+2x9)
Pixels: n-in-n, ^{TF}
FEI3, IBL: also
3D

Martin Kocian



LHC delivers almost twice of design luminosity:



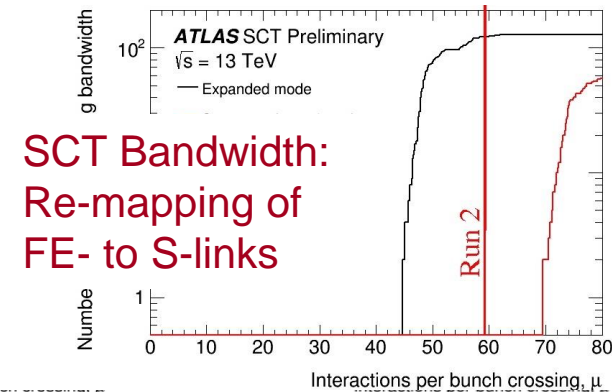
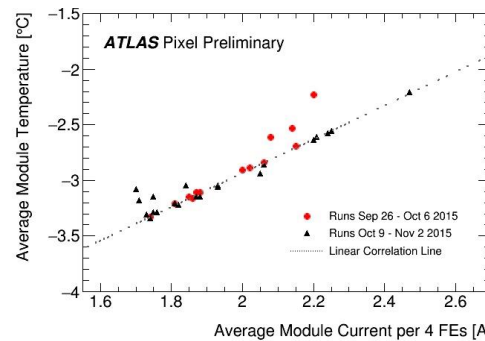
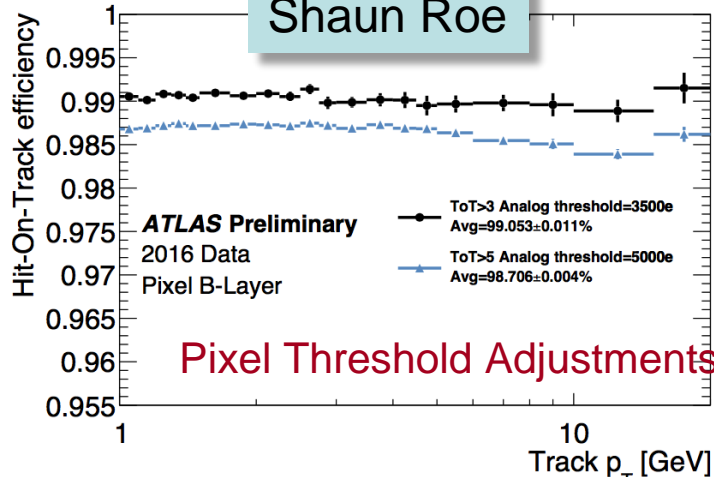
Pixel Readout Hardware Upgrade:

Module Link Occupancy at 100kHz L1					
	μ	B-Layer 160Mbps	Layer-1 160Mbps	Layer-2 80Mbps	Disks 80Mbps
	30	50%	33%	49%	62%
25ns 13 TeV (Estimation based on Run2)	50	71%	92%*	139%*	86%
	80	101%	125%*	188%*	115%

* Assuming bandwidths before the upgrade

Frequent alignment due to rapid temperature changes

Shaun Roe



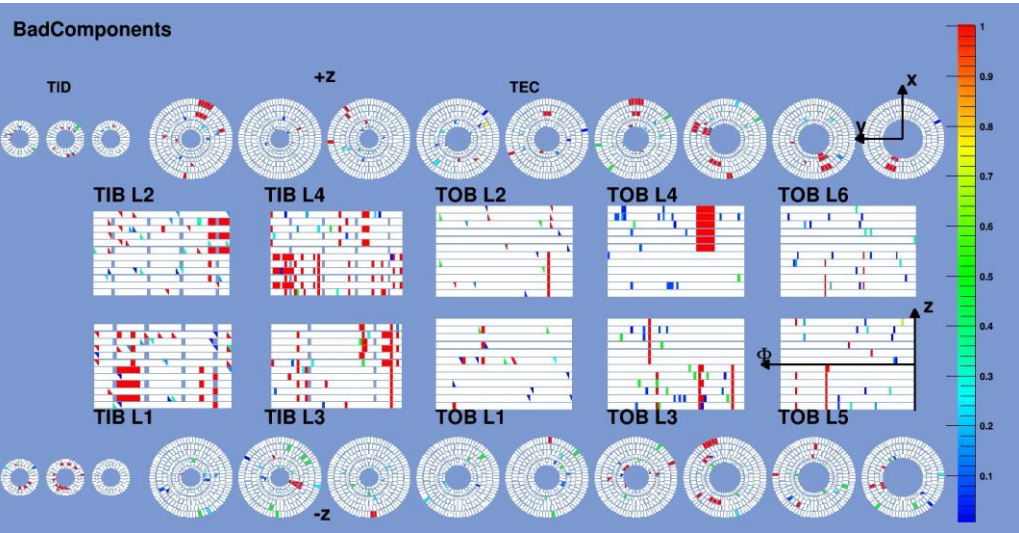
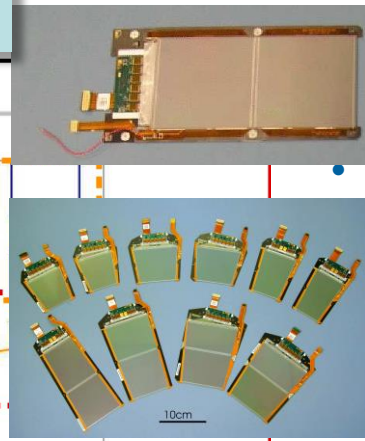
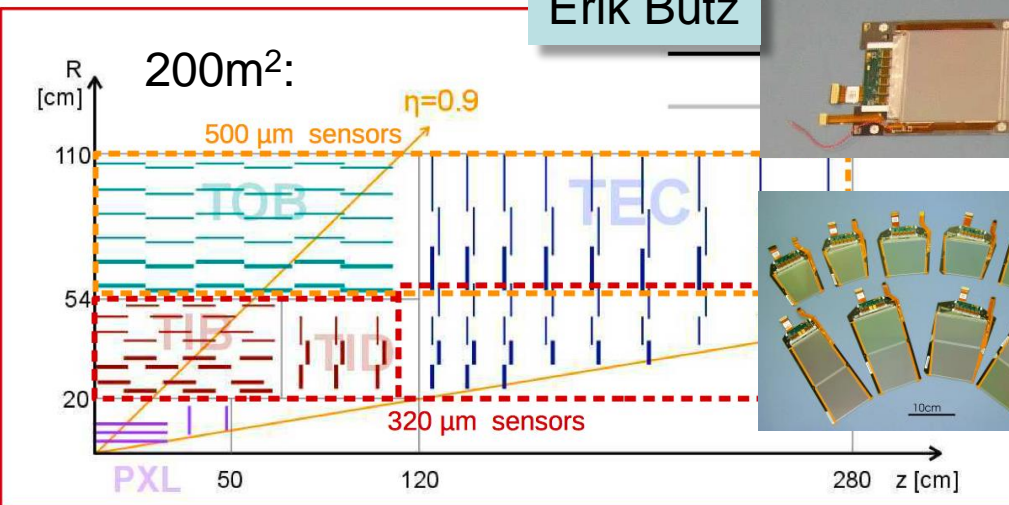
SCT is fine at a L1 trigger rate of 100 kHz and a pile-up of 60.

Erik Butz

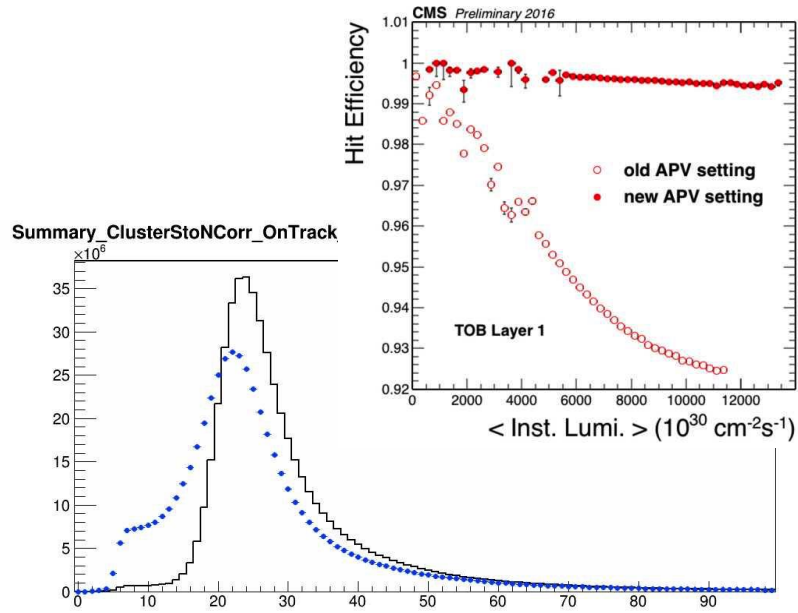
2015/2016: decrease in signal to noise, loss of hits on tracks traced to saturation effects in the pre-amplifier of the APV25 readout chip

2017 fully recovered after tuning of APV parameters

– **Thanks to Erik who actually found the solution!**

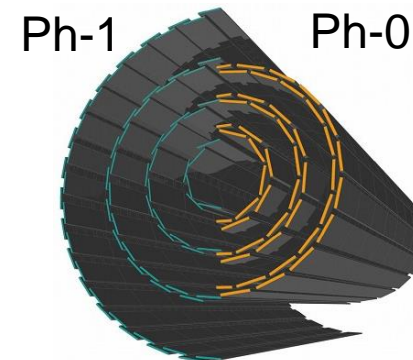
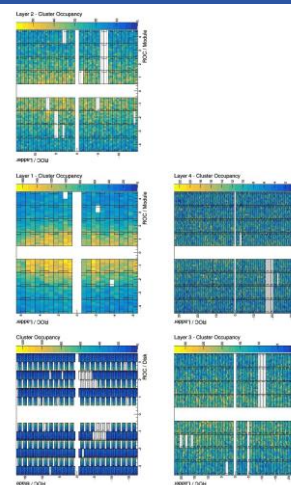


Channels active in readout: $\sim 96.5\%$ \rightarrow
 \sim stable since 2016



Jory Sonneveld

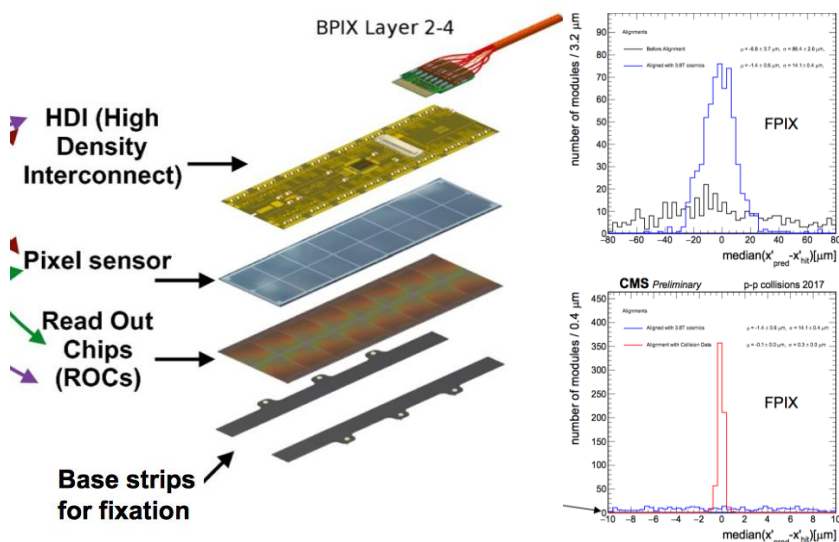
- New pixel detector installed in EYETS 2016/17
- 2 months from installation to data taking!!
- twice number of channels and active area (2m²)
- Innermost layer moved closer to beam pipe (4.4cm → 2.9cm)
- New readout chips: PSI46dig (Layer 2-4+Fpix) and barrel layer 1 (higher rates, PROC600)
- DC-DC conversion powering system
- CO₂ cooling system
- New μ TCA DAQ system
- Significantly reduced amount of material



Layer 1: PROC600
Layer 2-4: PSI46dig

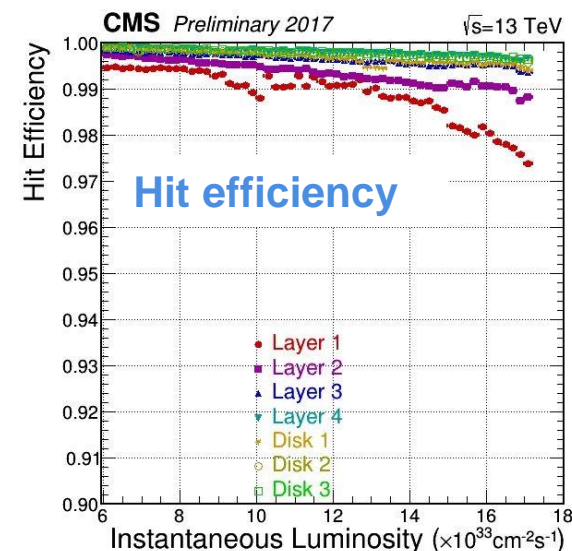
Viktor Veszpremi

Alignment with cosmics and tracks



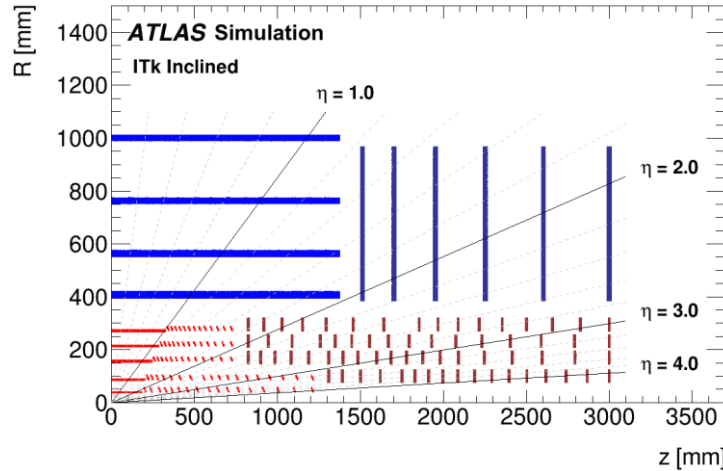
Layer 1 resolution limited by

- timing of different chips
- Radiation damage
- SEU in TBM

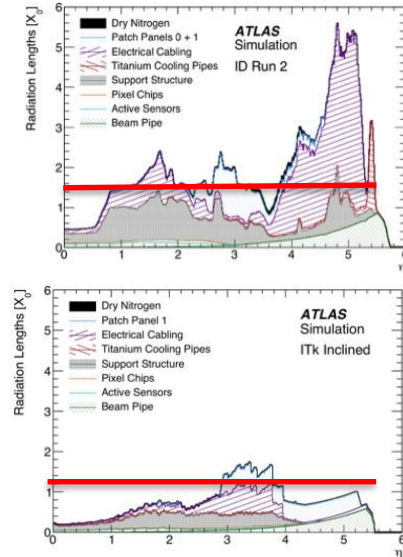
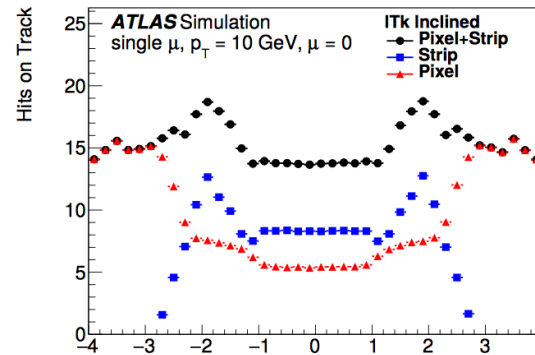


ATLAS

Inclined pixels

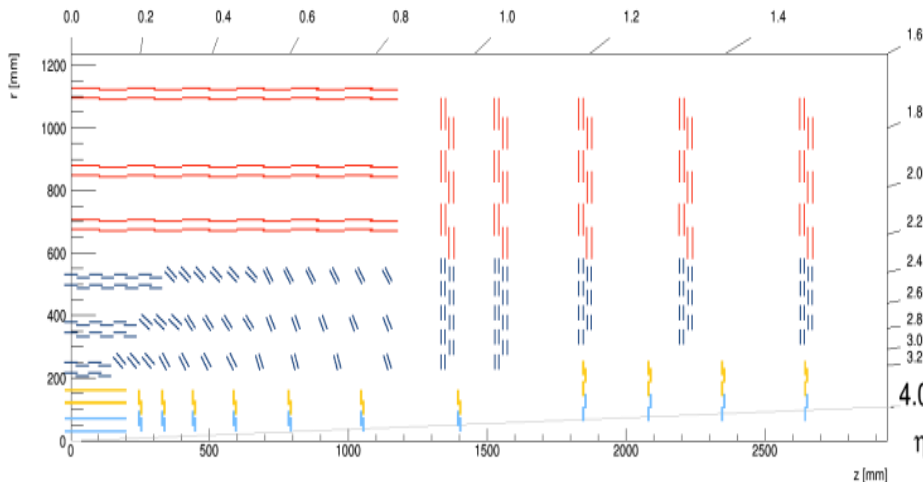


Extension to $\eta=4$

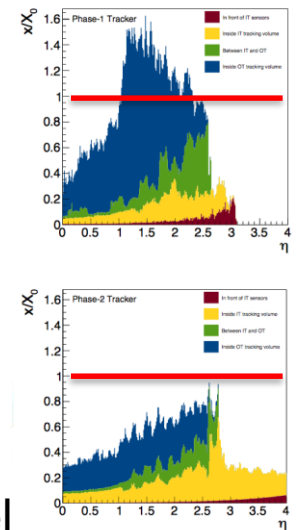
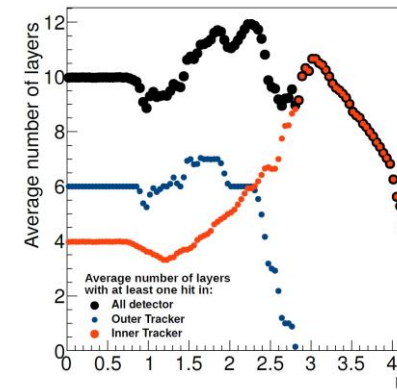


FTK: Tracking joins the trigger on software level

CMS



Extension to $\eta=4$



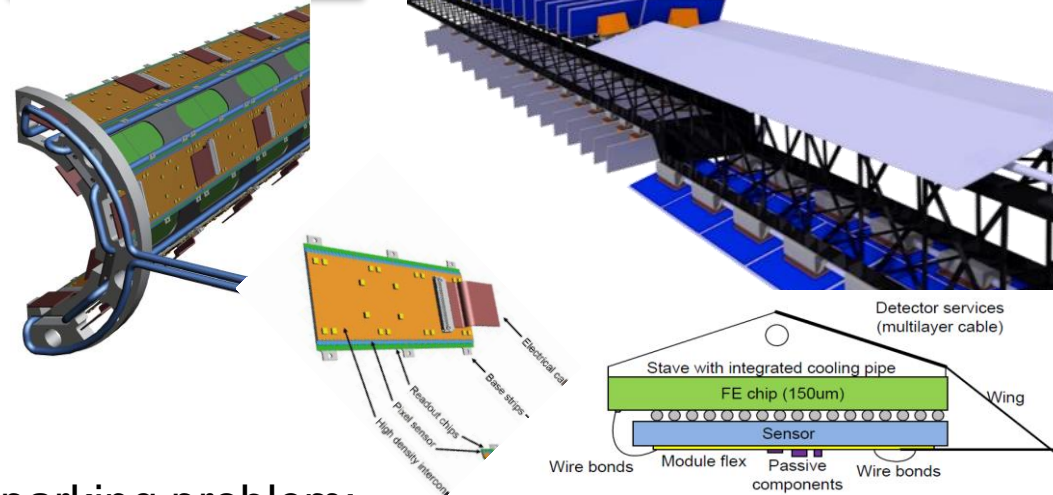
Inclined strips beneficial for p_T concept (Trigger on hardware level)

Similar approach of ATLAS and CMS

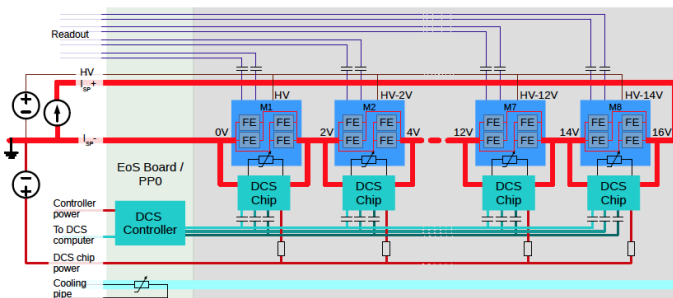
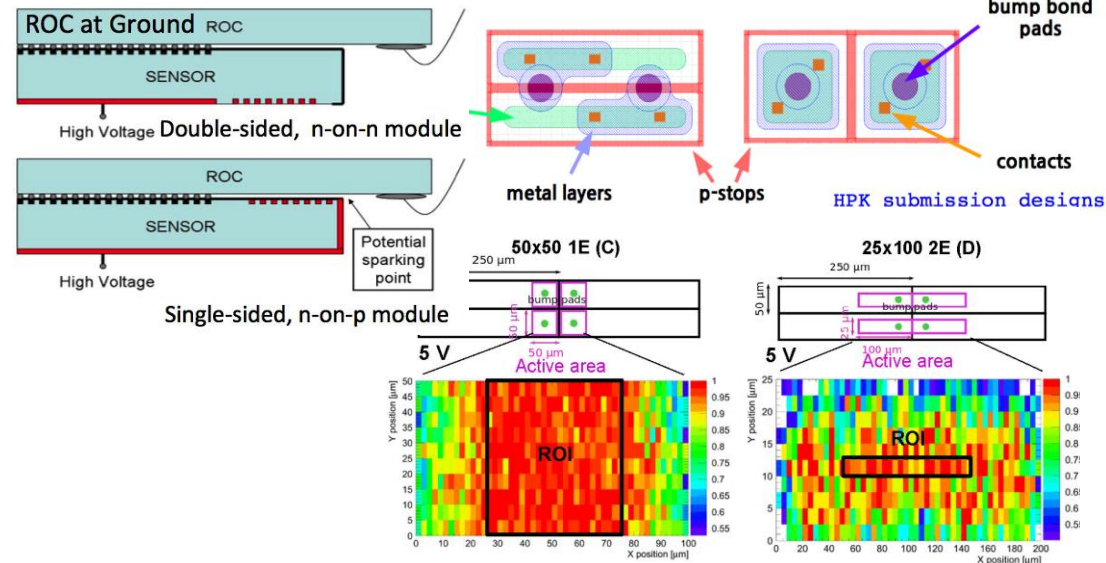
- “classical” hybrid pixel detectors with bump-bonding
 - Planar n-on-p or 3D detectors
 - Prototypes using FEI4 chip, later RD53A
- ATLAS: 10k modules arranged on staves, inclined → up to 14m² detector area
- CMS: ~4.9 m²
- Different pixel layouts being tested → 50 x 50 μm preferred by ATLAS, 25x100 μm preferred by CMS
- Both need some coating to prevent sparking

Lorenzo Viliani

Fabian Hügging



Sparking problem:



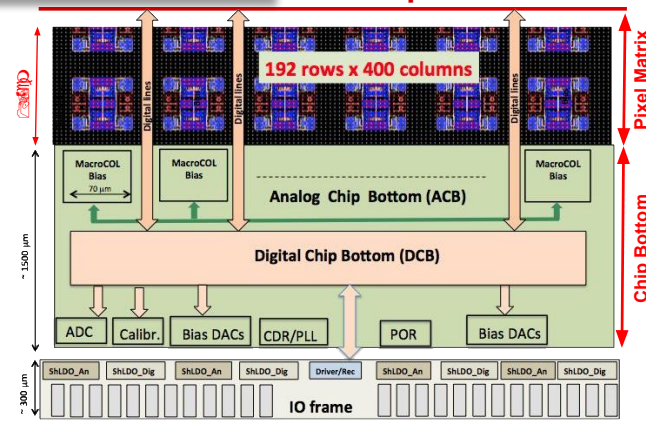
Roberto Beccherle

nal Floorplan

- RD53: collaboration of 18 institutes focused on pixel chips for ATLAS/CMS phase 2 upgrades.
- Features:
 - TSMC 65nm Process
 - Serial powering
 - Aurora Xilinx output protocol
 - SEU protection
 - Radiation hardness: 1 Grad, $2 \times 10^{16} n_{eq}/cm^2$ over 10 years

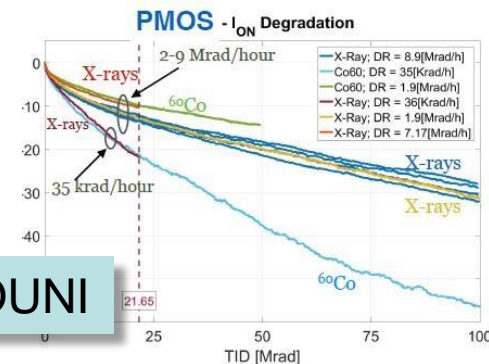
- Radiation Hardness studies performed
 - Edge leakage current, temperature effect, bias effect, annealing effect, low dose rate effect
 - Standard IP block library used, but some modifications (resized cells for better radiation hardness)

- RD53A chip submitted end of August
 - Several months of intense face-2-face work of both ATLAS and CMS designers before tape-out
 - Expected to be back by the end of the year



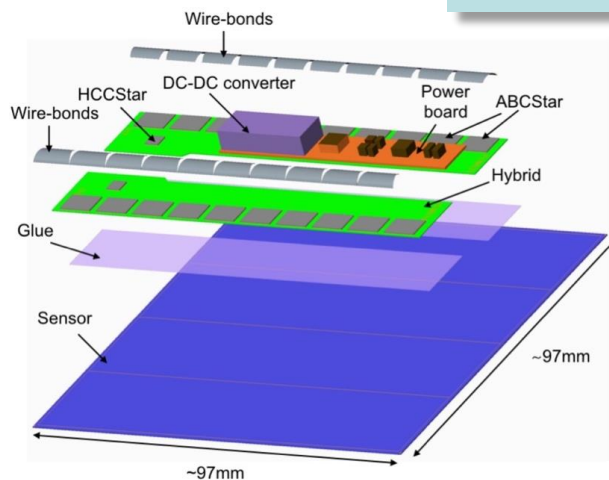
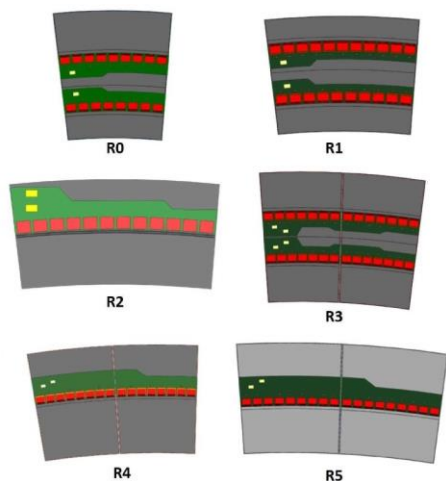
- Small pixels: $50 \times 50 \mu m^2$ ($25 \times 100 \mu m^2$)
- Large chips: $\sim 2 \text{ cm} \times 2 \text{ cm}$ ($\sim 10^9$ transistors)
- Hit rates: 3 GHz/cm²
- Trigger: 1MHz, 10us ($\sim 100 \times$ buffering and readout)

Dose-rate Effect:

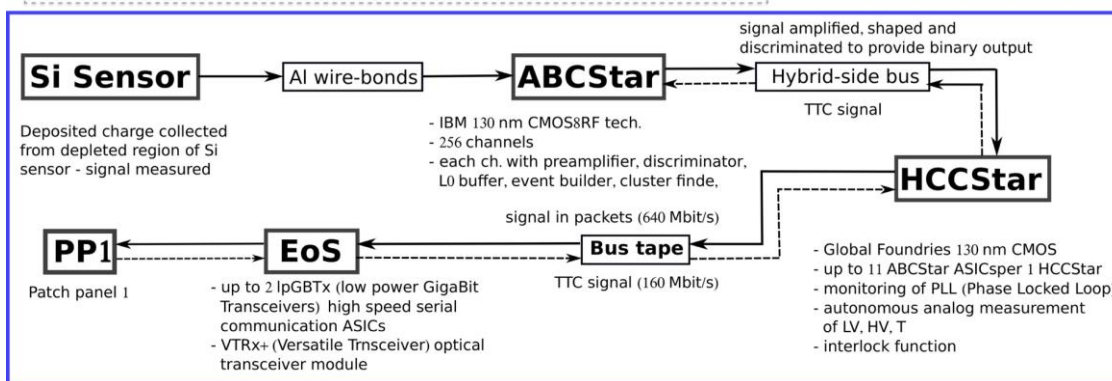


Mohsine MENOUNI

Jiri Kroll



- Stereo angle **directly implemented in sensor geometry**
- **Wedge-shaped sensors** in petals (similar what CMS Tracker uses now!)



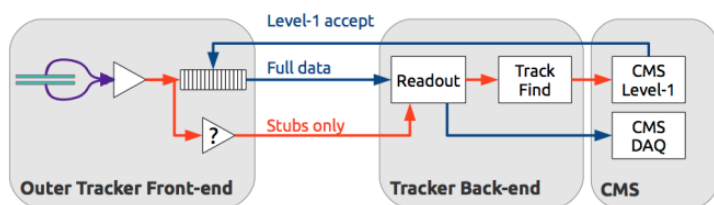
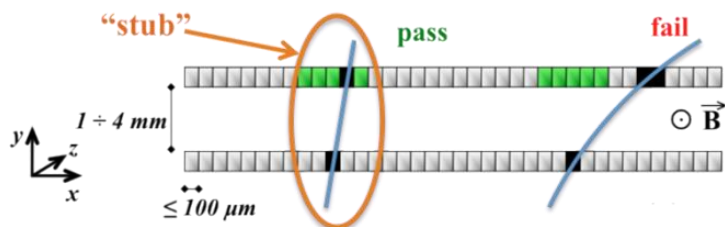
Numbers:
Petals: 392
Staves: 384

Modules: 17888
Active area: 165m²
(from 65m² as it is now)

Track Trigger:

- Local p_T discrimination will give input to L1 trigger at BC frequency
- Tunable window, different sensor spacings
- Three approaches for back-end

Jelena Luetic



Associative memory

specially designed ASICs perform fast pattern recognition, full selection done by the FPGA

Hough transform

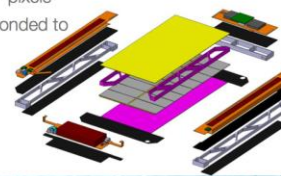
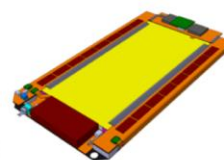
FPGA based, two stage track finding (Hough transform for coarse stub grouping+ Kalman filter for precision fitting)

Tracklet

FPGA based, road search algorithm, stubs in neighbouring layers form seed, linearised χ^2 fit for final parameters

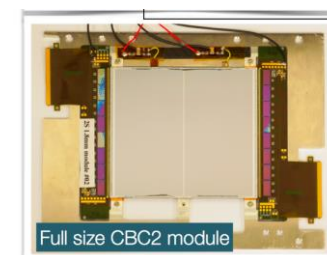
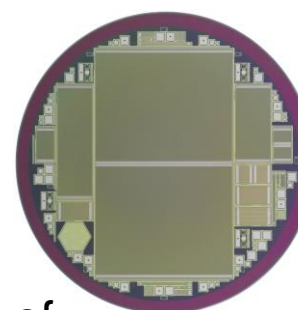
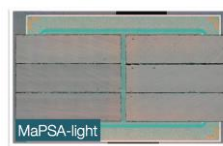
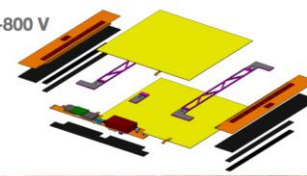
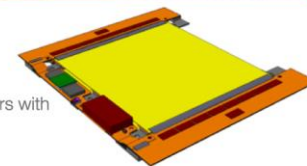
PS Modules

- one **strip** sensor
 - 10x5 cm² sensor
 - 2.35 cm long strips
 - 960 strips @ 100 μm pitch
- one **macro-pixel** sensor
 - 1467x100 μm² pixels
 - pixels bump-bonded to readout chips
- sensor spacing
1,6 mm, 2,6 mm
and 4 mm



2S Modules

- 2 **strip** sensors
- 10x10 cm² sensors with 5 cm long strips
- 90 μm pitch
- Total **2032 channels**
- **sensor spacing** 1.8 mm and 4 mm
- HV stability up to **-800 V**

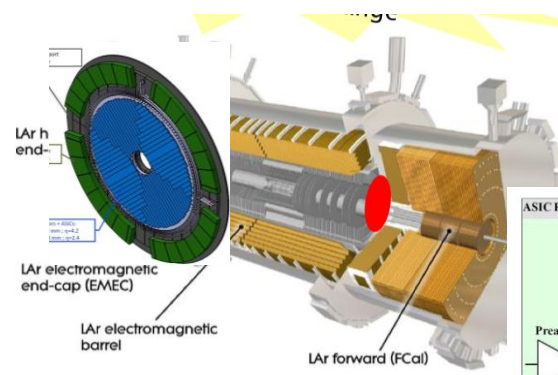
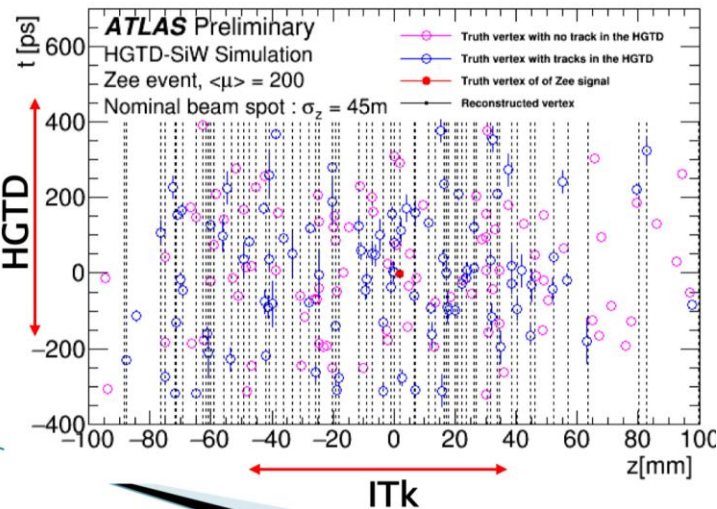


Qualification of
Infineon as new
supplier for sensors

Gregor Kramberger

Initially also L0 trigger capabilities → not considered anymore
→ But Luminosity monitor (40MHz)

ATLAS

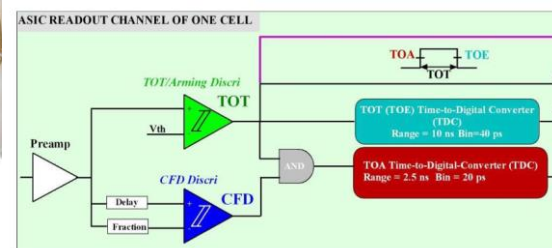


11m² of LGADs

$$\Phi_{\text{eq,max}} = 6 \cdot 10^{15} \text{ cm}^{-2}$$

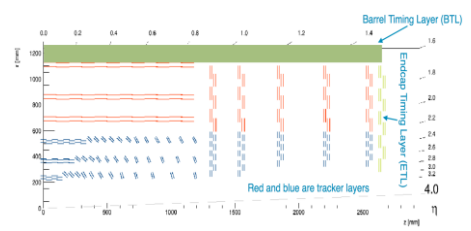
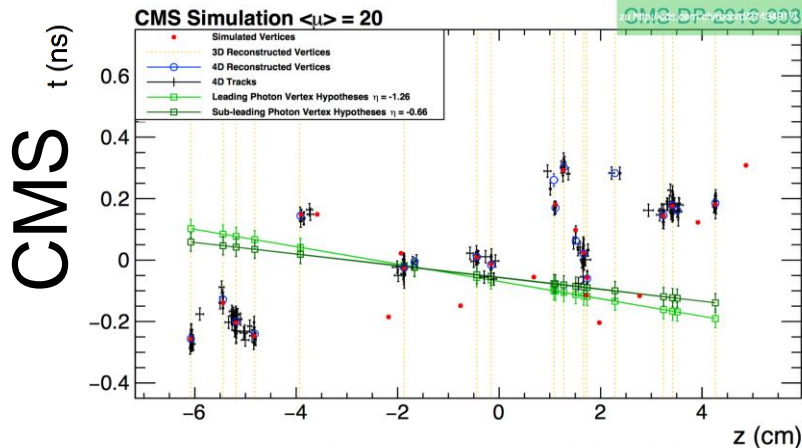
$$\text{TID}_{\text{max}} = 4 \text{ MGy}$$

20 (60)ps time resolution

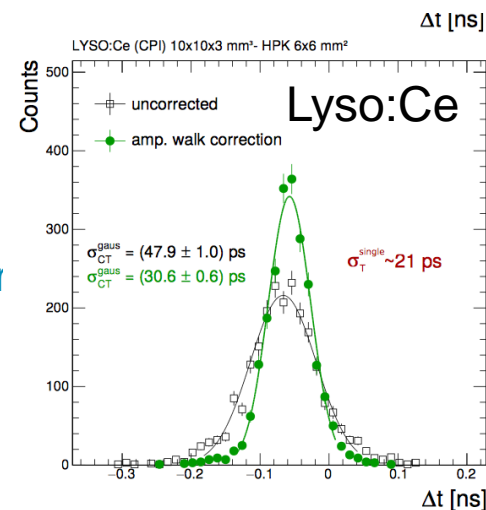


Atlas LgadTiming Integrated ReadOutChip (ALTIROC)

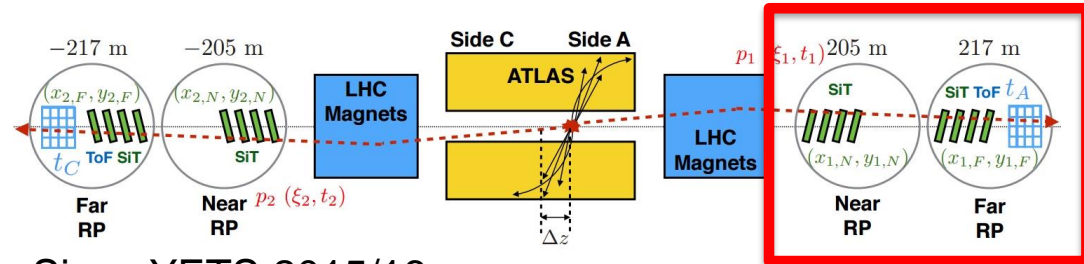
Rachel Yohay



Barrel: LYSO:Ce scintillator with SiPM readout
Endcap: LGADs with custom ASIC with CO₂ cooling a.s.o.



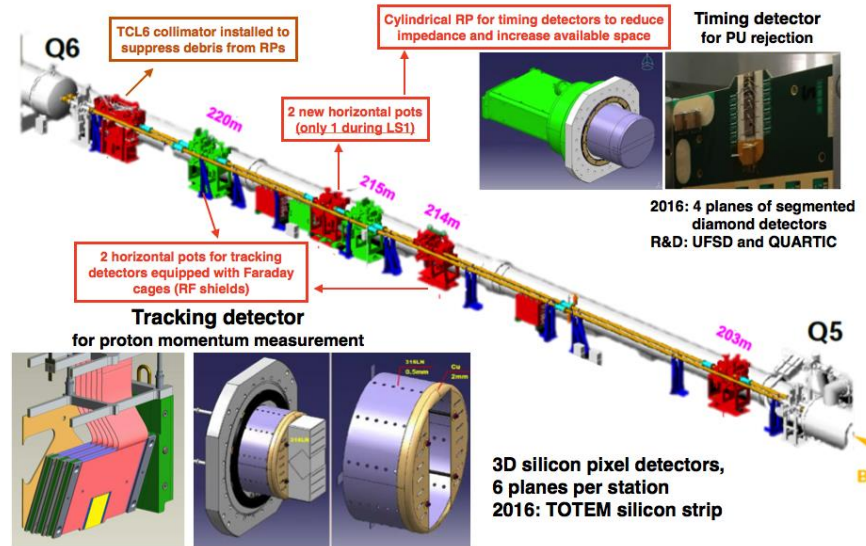
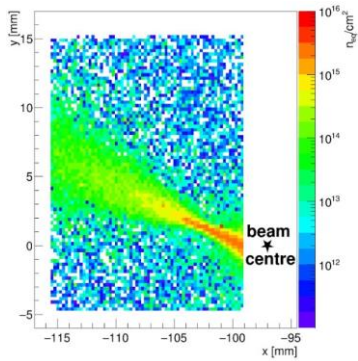
- ATLAS: AFP
- CMS: CT-PPS



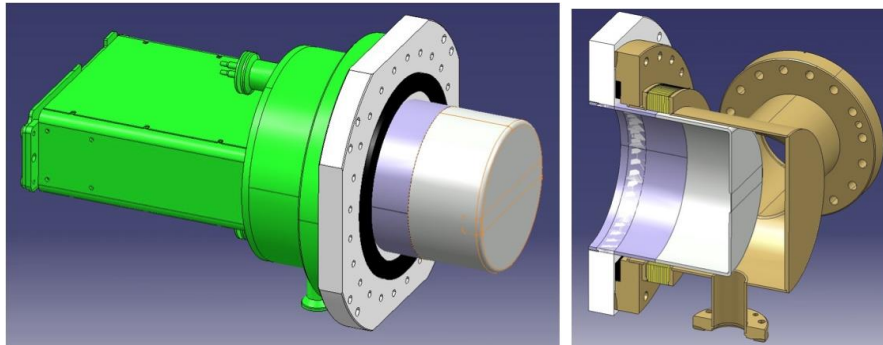
Since YETS 2015/16

Since EYETS 2016/17

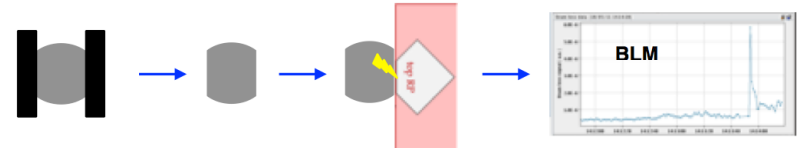
Non- uniform irradiation:



Roman Pots System with movable devices:



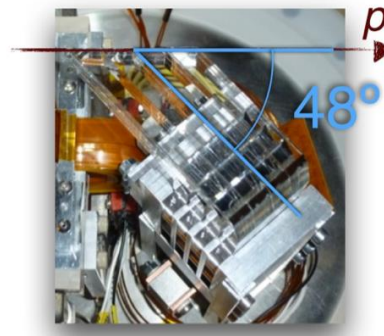
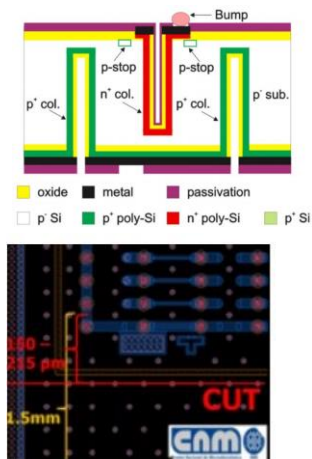
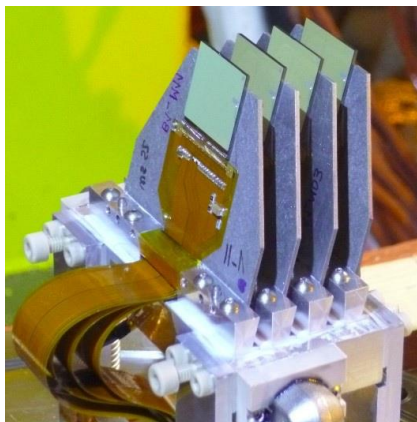
Alignment procedure at stable beams:



Fabian Forster

Tracking Stations

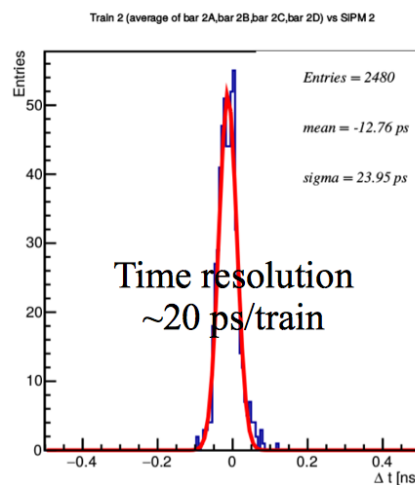
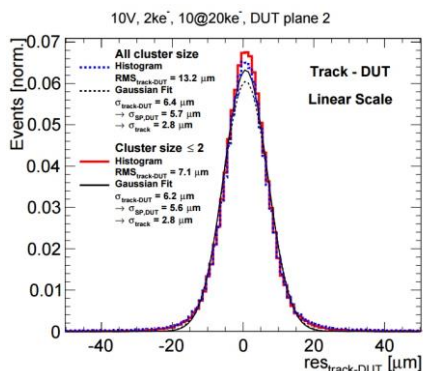
Timing Stations



Cherenkov Quartz bars placed at Cherenkov angle
Readout with **Micro-Channel-Plate Photomultiplier (MCP-PMT)** at the end of the bars

- 3D sensors ($50 \times 250 \mu\text{m}^2$ pixel size, 336×80 pixels) with slim edge
- FE-I4 readout chip

Testbeam result:
6 μm resolution per plane \rightarrow 3 μm per station

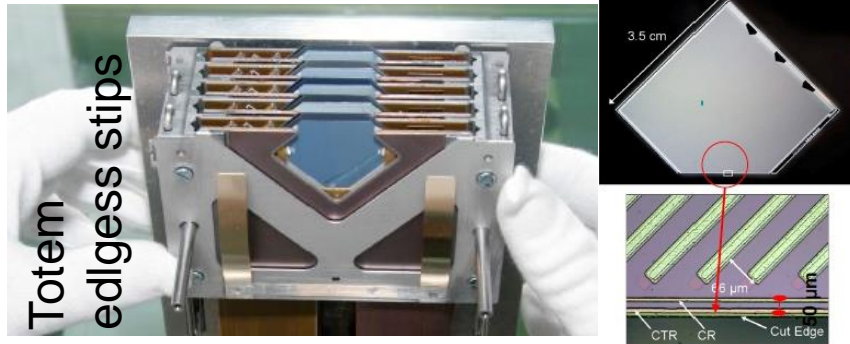


time resolution: ~ 20 ps
 \rightarrow ~ 4 mm z-resolution of the primary vertex in the central detector

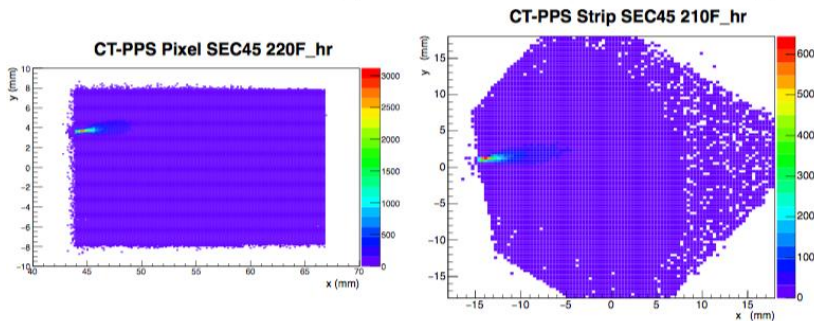
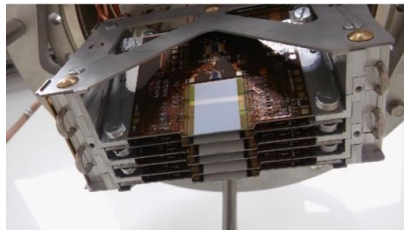
Tracking Stations

Fabio Ravera

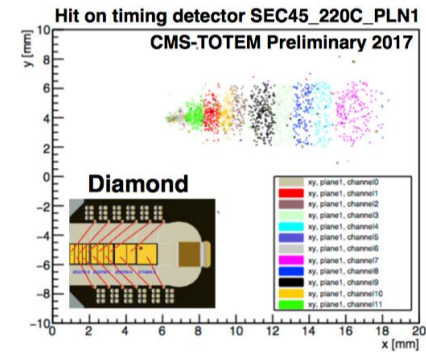
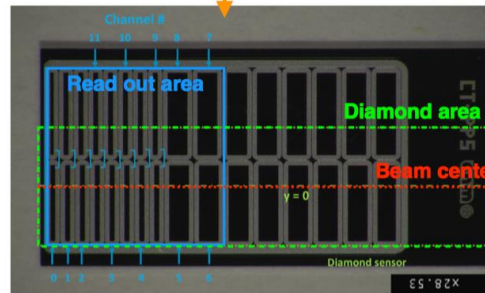
Timing Stations



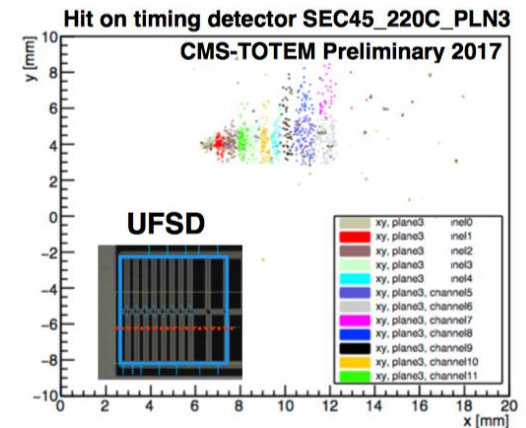
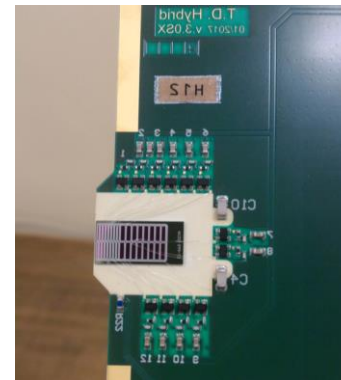
- Upgrade: CNM 3D Sensors+PSI46dig chip
- Installed March this year



A resolution of ~ 10 ps on the proton arrival time allows to determine the vertex z position with $\sigma z \sim 2$ mm



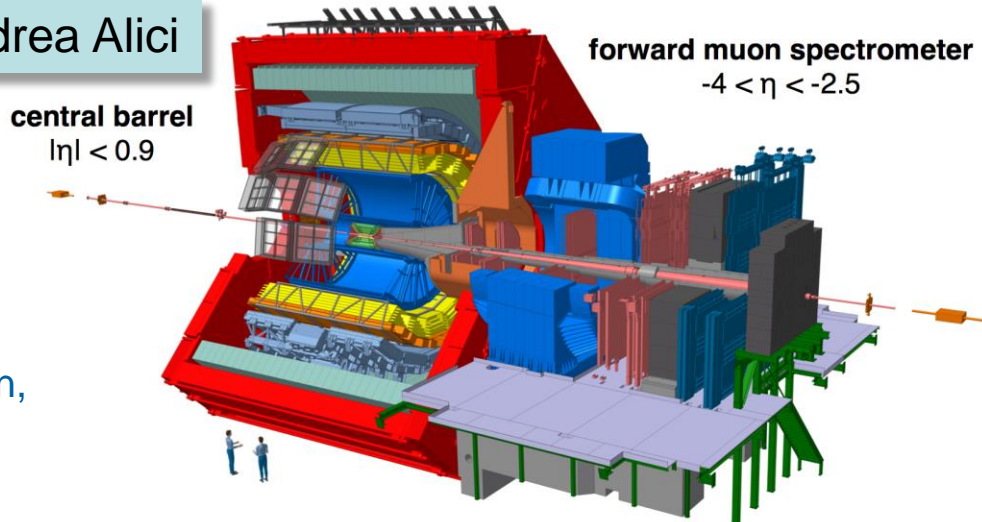
plane of UFSD/LGAD (**first installation in HEP**):



Three independent subdetector systems:

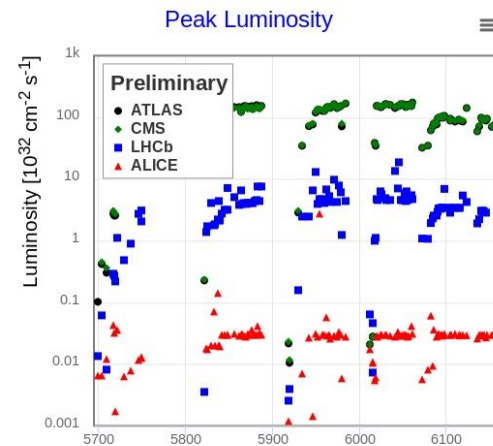
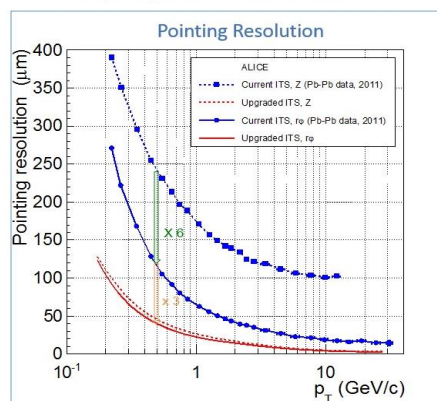
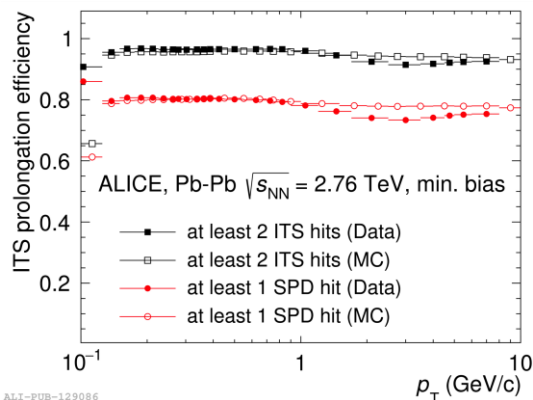
- 2 layers of Silicon Pixels
 - 3.3 + 6.5 M pixels
 - 240 p+n sensors (0.21m²)
- 2 layers of Silicon Drift Detector (260 modules)
- 2 layers of Silicon Strips (1698 modules)
- Surrounded by big TPC
- No increasing leakage current due to radiation, but at some SSD modules due to increasing humidity of the air coming from ventilation
 - 2016: new ventilation machine installed
 - EYETS 2017: new cooling unit to cool down the dry air

Andrea Alici



Upgrade:

Impact parameter resolution



expected integrated dose since LHC startup

Detector (inner radius)	TID (krad)	1 MeV neq (cm ⁻²)
SPD (r = 3.9 cm)	94	1.6 10 ¹²
SDD (r = 15 cm)	7.8	2.1 10 ¹¹
SSD (r = 38 cm)	1.72	9.2 10 ¹⁰

The present ITS will be completely replaced in the ALICE upgrade in LS2 (ALPIDE MAPS)

Raphael Tieulent

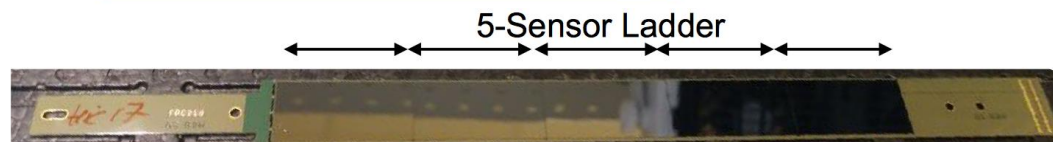
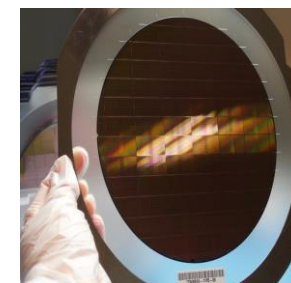
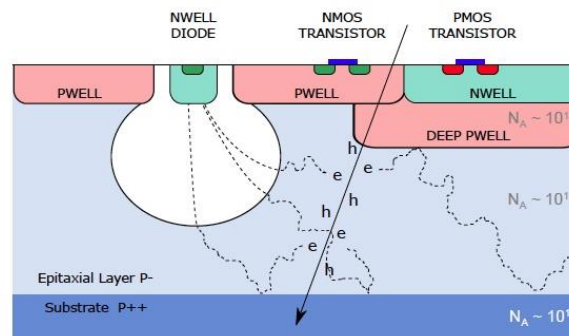
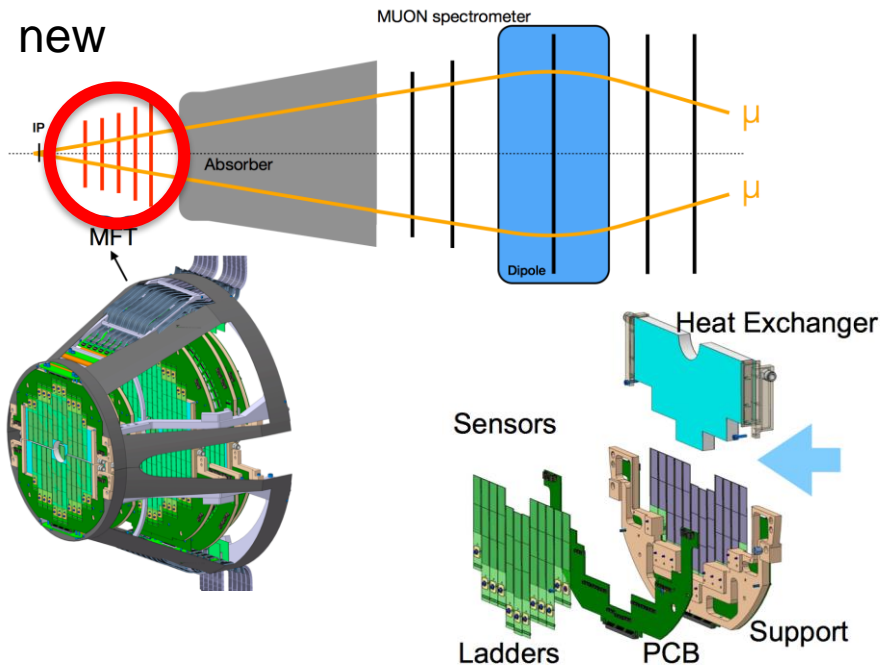
Present muon spectrometer suffering from uncertainties extrapolating tracks through absorber

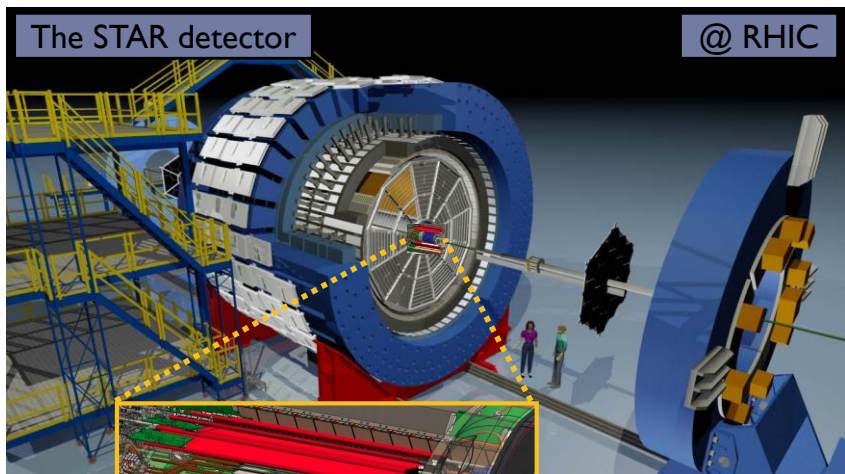
→ **Muon Forward Tracker**

920 silicon pixel sensors (0.4 m²) on 280 ladders of 2 to 5 sensors each

ALPIDE pixel sensor (CMOS MAPS, TowerJazz 0.18 μm technology)

- Sensor Thickness 50 μm
- Sensor Size 15 mm x 30 mm. Pixel pitch 29 μm x 27 μm
- Spatial Resolution 5-6 μm
- High-resistivity (> 1kΩ cm) p-type epitaxial layer (25μm) on p-type substrate
- Also being used for ITS upgrade





Giacomo Contin

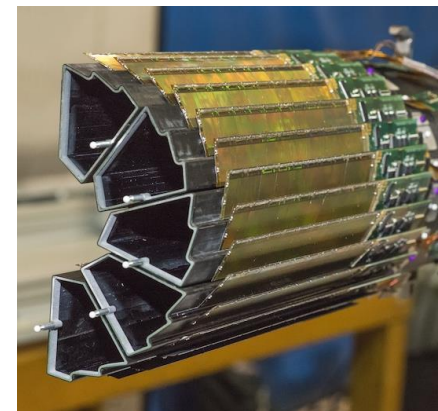
Need to resolve displaced vertices in high multiplicity environment

TPC – Time Projection Chamber (main tracking detector in STAR)

HFT – Heavy Flavor Tracker

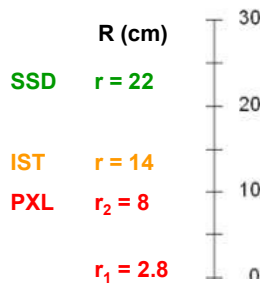
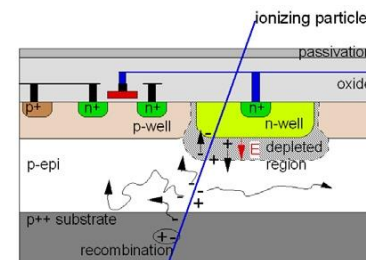
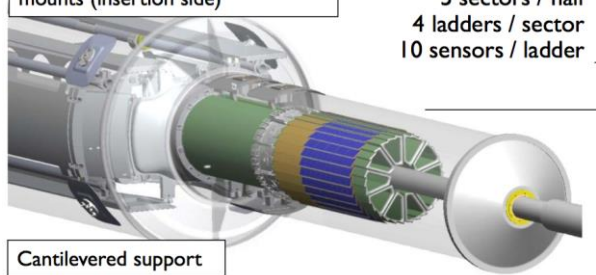
- **SSD – Silicon Strip Detector**
- **IST – Intermediate Silicon Tracker**
- **PXL – Pixel Detector**

Tracking inwards with gradually improved resolution:



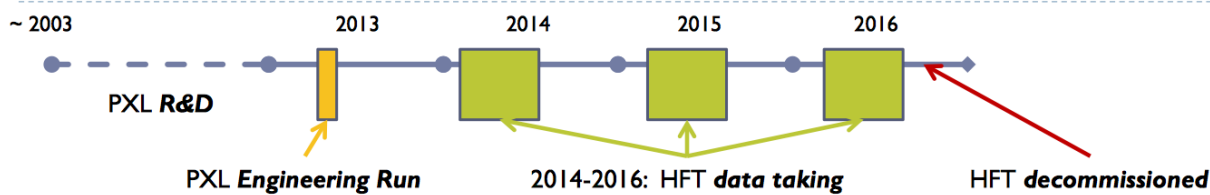
Mechanical support with kinematic mounts (insertion side)

10 sectors total
5 sectors / half
4 ladders / sector
10 sensors / ladder



HFT

3 G. Contin | gcontin@lbl.gov
BERKELEY LAB Lawrence Berkeley National Laboratory



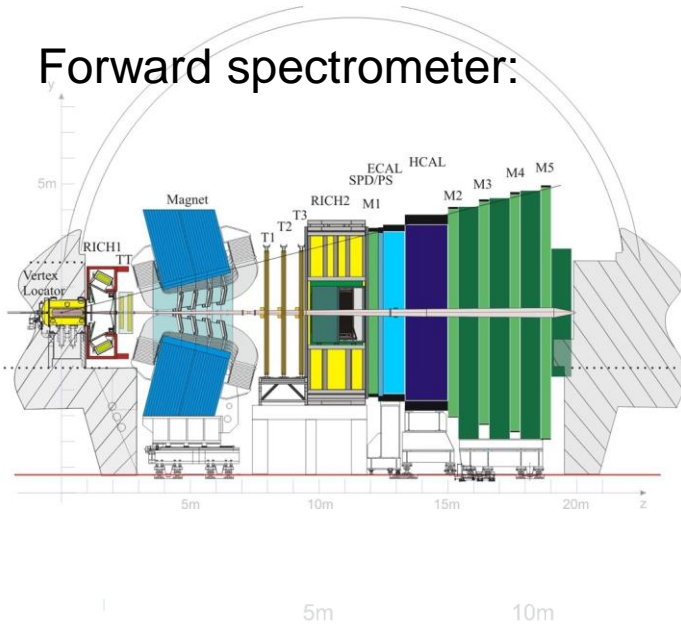
Ultimate-2: third MIMOSA-family sensor version developed at IPHC, Strasbourg
Integration time: **186 μ s**

Success!
Performance exceeded expectations

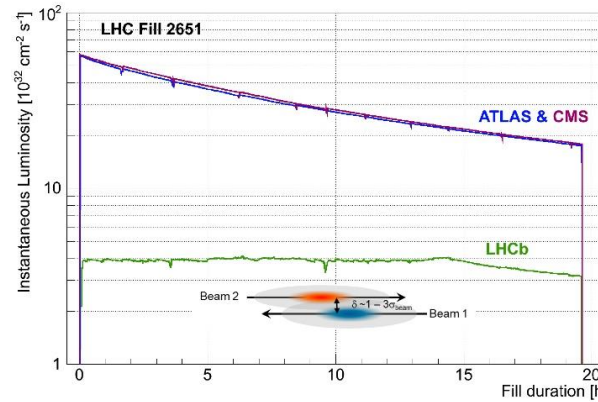
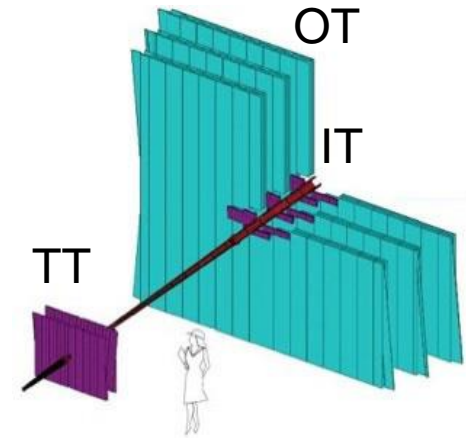
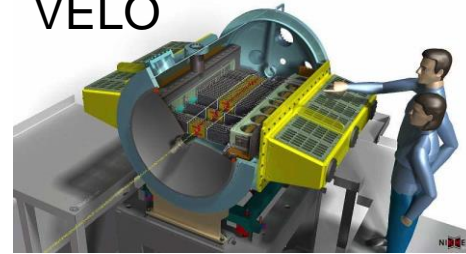
Weaknesses

- The technology was new for a collider environment
- Short (3-years) physics program

Forward spectrometer:

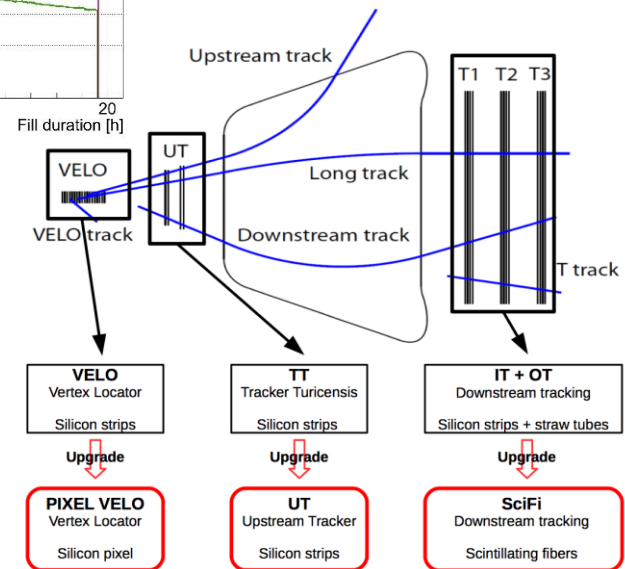


VELO



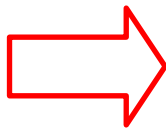
- Run I → 3 fb^{-1} collected
- Run II → **6 fb^{-1} collected**
- 8 fb^{-1} expected by the end of 2018

Precision of many physics measurements at LHCb will be statistically limited at the end of Run II

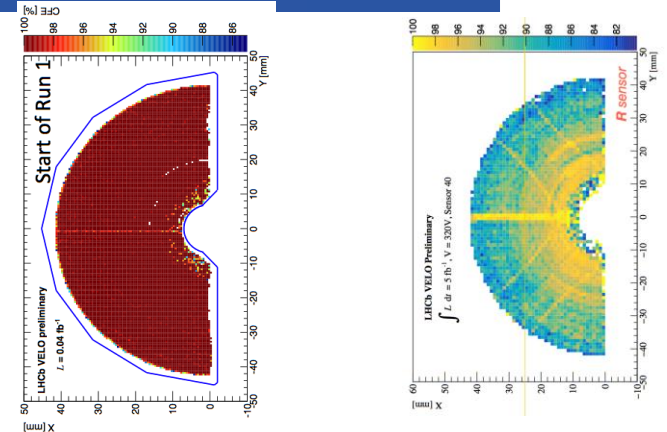
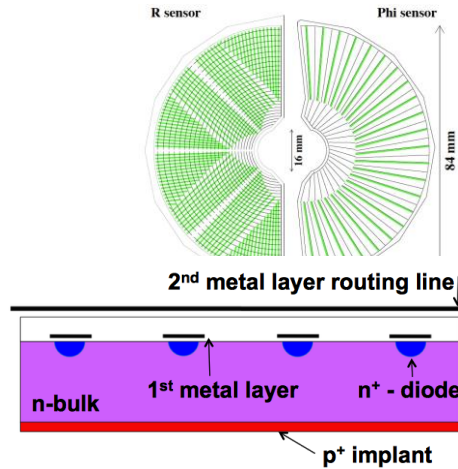
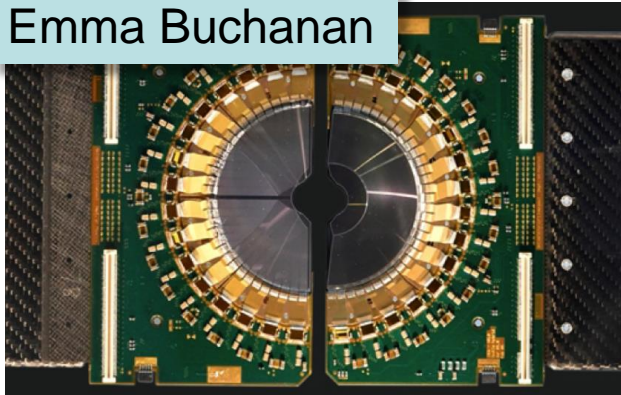


LHCb Upgrade - Run III

- 5x luminosity → $L = 2 \cdot 10^{33} \text{ cm}^{-2} \text{ s}^{-1}$
- $5 \text{ fb}^{-1} / \text{year}$
- Trigger upgrade
- Sub-detectors upgrade



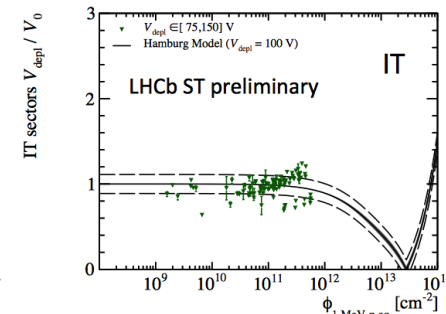
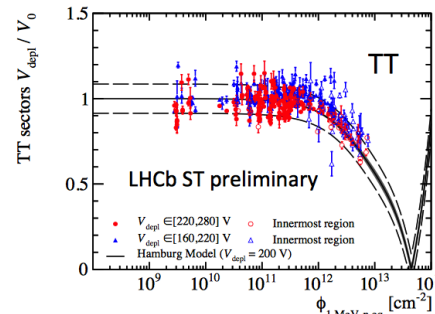
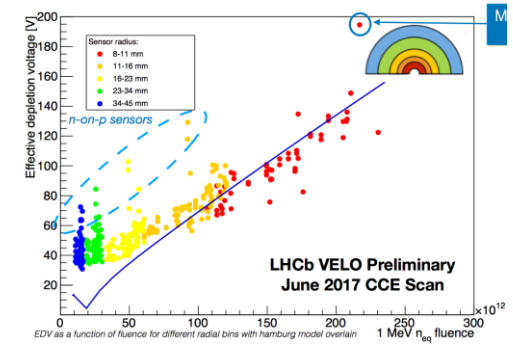
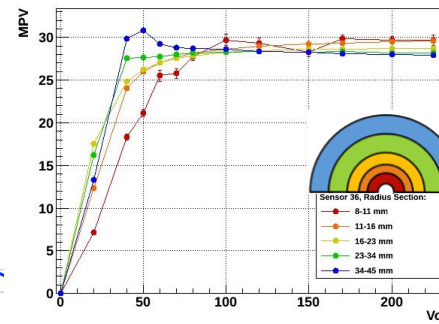
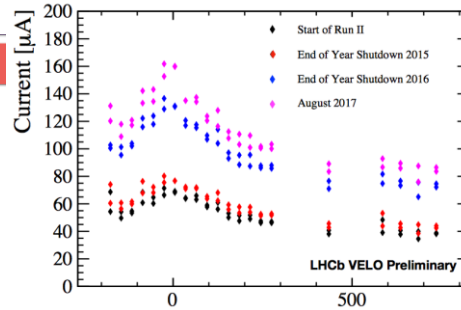
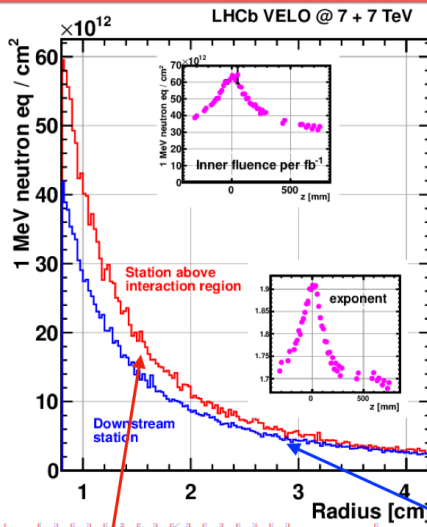
Emma Buchanan



R sensors suffering from inefficiencies

Evaporative CO₂ cooling
(first in HEP!)

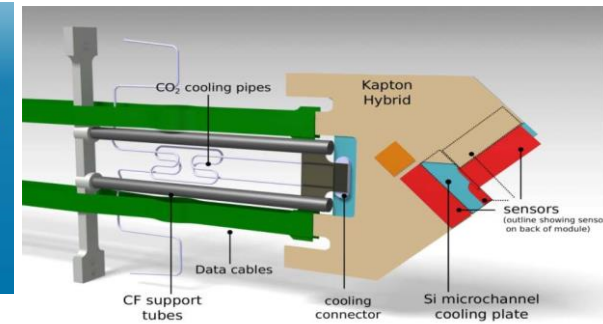
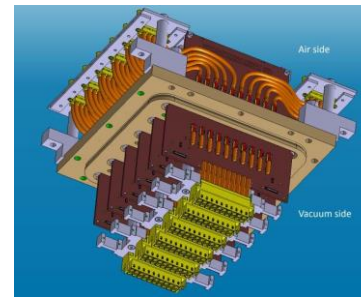
Fluence per fb⁻¹ expected in Run II



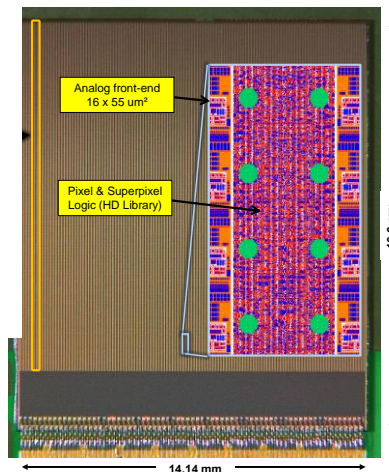
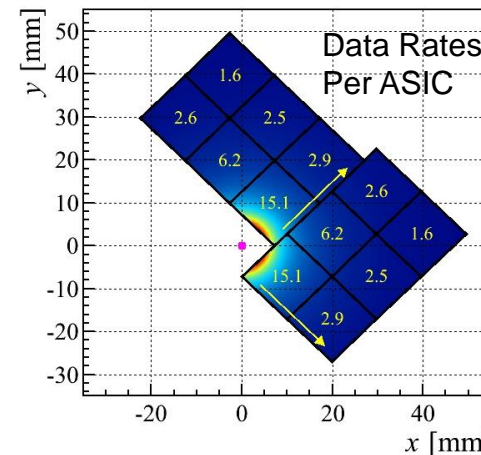
Moving from Silicon Strips to Pixels:

- Higher radiation tolerance
- Increased Readout Rate (1 MHz to 40 MHz).
- Closer to Beam
- Microchannel CO₂ cooling
- VeloPix derived from Timepix3:

Edgar Lemos Cid



	Timepix3 (2013)	VeloPix (2016)
Pixel arrangement	256 x 256	
Pixel size	55 x 55 μm ²	
Peak hit rate	80 Mhits/s/ASIC	800 Mhits/s/ASIC 50 khits/s/pixel
Readout type	Continuous, triggerless, TOT	Continuous, triggerless, binary
Timing resolution/range	1.5625 ns, 18 bits	25 ns, 9 bits
Total Power consumption	<1.5 W	< 2 W
Radiation hardness		400 Mrad, SEU tolerant
Sensor type	Various, e- and h+ collection	Planar silicon, e-collection
Max. data rate	5.12 Gbps	20.48 Gbps
Technology	130 nm CMOS	

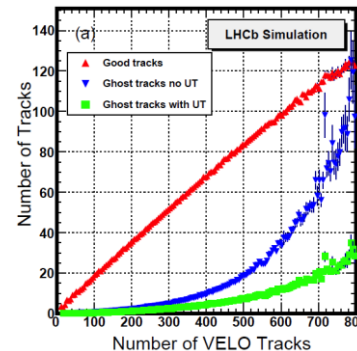


Xavi Llopart

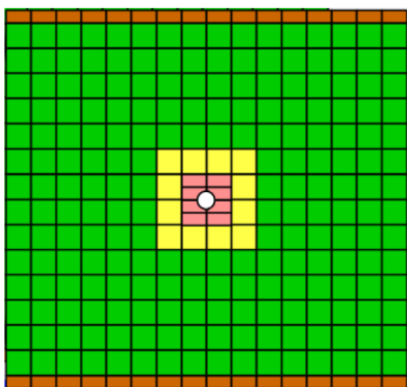
Upgrade:

- Full software trigger
- Readout and event reconstruction at 40 MHz
- Tracking system replacement

Marco Petruzzo

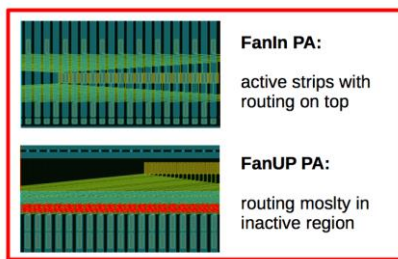


Four Layers of single-sided sensors on vertical double-sided staves:

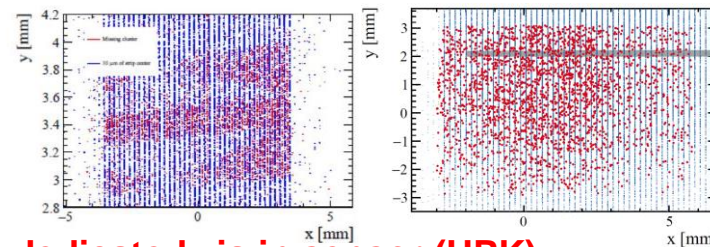


- Type A
512 strips
- Type B
1024 strips
- Type C
1024 strips
- Type D
1024 strips

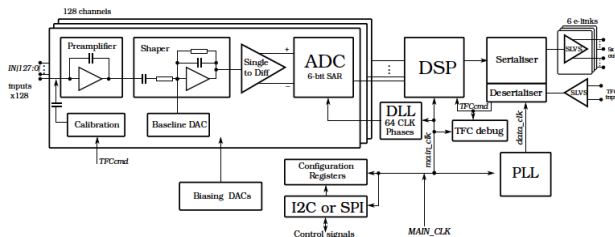
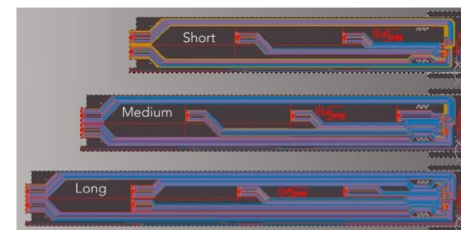
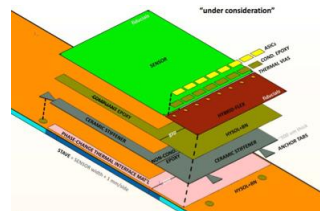
Sensor Type	Technology	# of sensors
A	p-in-n	728
A	n-in-p	160
B	n-in-p	48
C	n-in-p	16
D	n-in-p	16



Double-metal inefficiencies, solved by thicker SiO₂

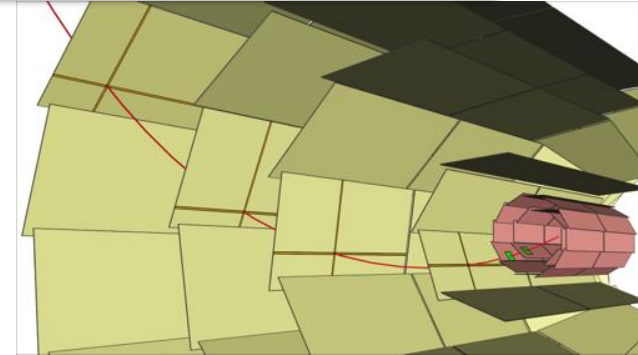
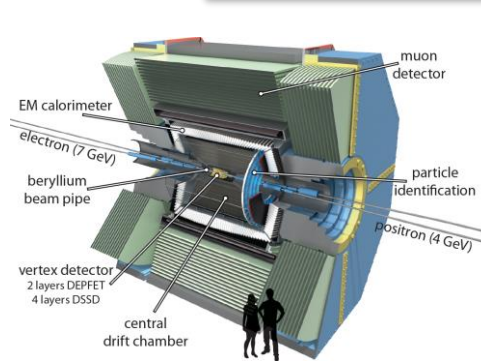
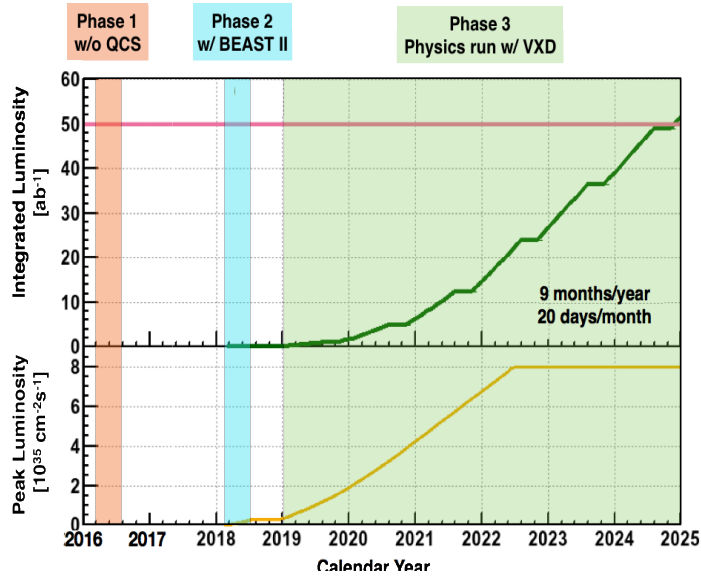


Front-side biasing with dedicated via in sensor (HPK)



SALT ASIC: TSMC CMOS 130 nm technology 128 channels, wirebonded to sensors Input pitch 80μm

Jochen Dingfelder, Gagan Mohanty



Belle I (until 2010): SVD only
Belle II (starting 2018): PXD+ new SVD

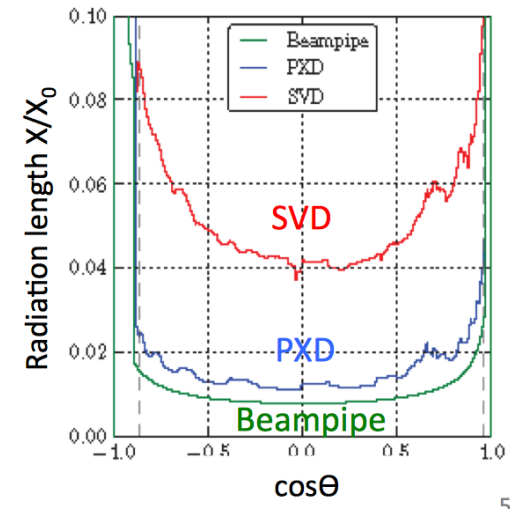
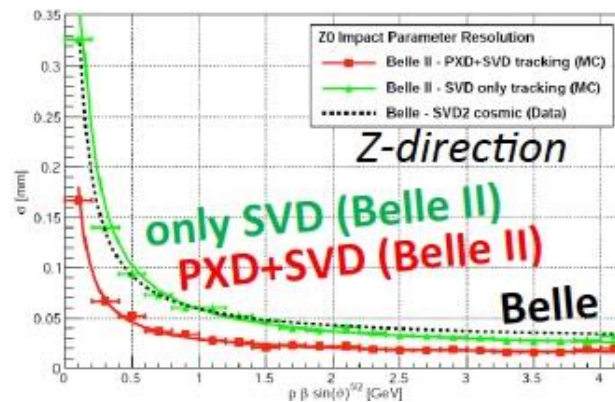
Challenges for vertex reconstruction:

- Higher backgrounds (lumi. increase, nano-beams) ⇒ higher occupancy
- Boost reduced from $\beta\gamma = 0.42$ to 0.28 ⇒ B-meson flight length of 125 μm

SuperKEKB accelerator
 $E_{\text{cm}} = 10.58 \text{ GeV @ } Y(4s)$

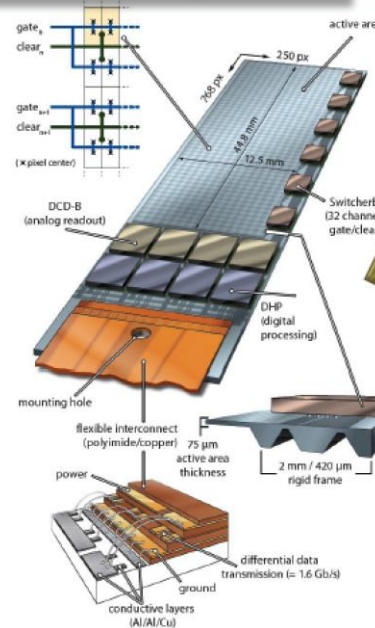
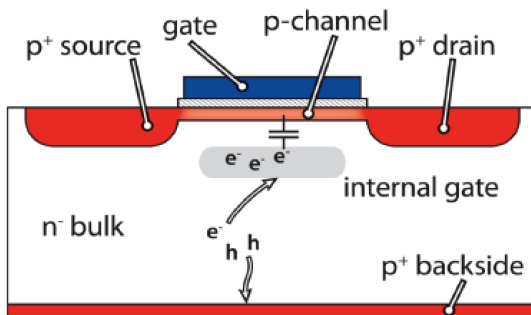
Peak Lumi $8 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$
Integrated lumi: 50 ab^{-1}

→ 15 times higher as HL-LHC



- DEPFET concept developed by late Gerhard Lutz
 - First use in HEP experiment here
- Pixel is FET transistor
 - amplification in sensor
 - “clearing” of signal necessary

Jochen Dingfelder

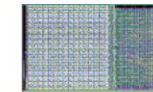
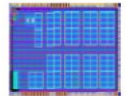


Low mass vertex detectors with highest possible integration!

- Thin sensor area
- EOS for r/o ASICs
- Thin (perforated) frame with steering ASICs

SwitcherB - Row Control

- AMS/IBM HVCMOS 180 nm
- Size 3.6 × 1.5 mm²
- Gate and Clear signal
- Fast HV ramp for Clear
- Rad. hard proved (36 Mrad)



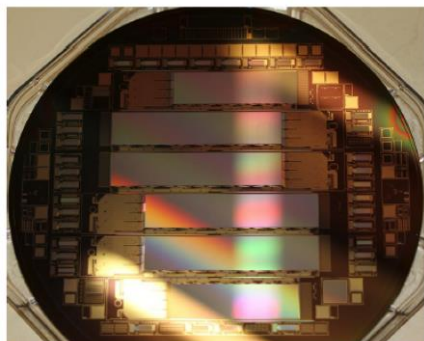
DCDB - Drain Current Digitizer

Amplification and digitization of DEPFET signals.

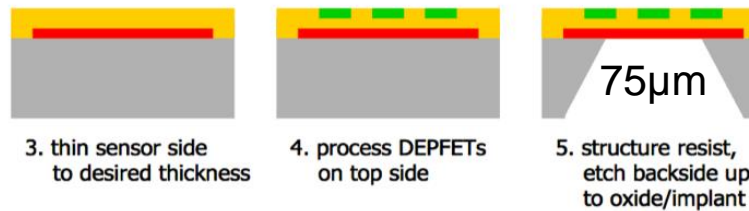
- UMC 180 nm
- 256 input channels
- 8-bit ADC per channel
- 92 ns sampling time
- Rad. hard proved (10 Mrad)

DHP - Data Handling Processor

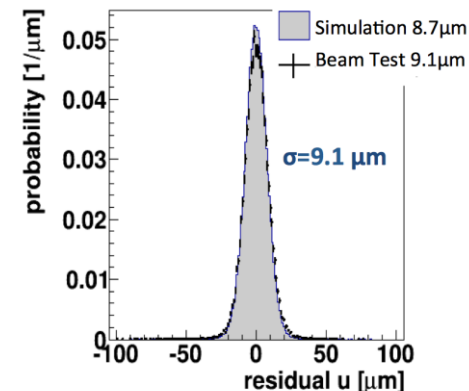
- TSMC 65 nm
- Size 4.0 × 3.2 mm²
- Stores raw data and pedestals
- Common mode and pedestal correction
- Data reduction (zero suppression)
- Timing and trigger control
- Rad. Hard proved (100 Mrad)



DEPFET Production



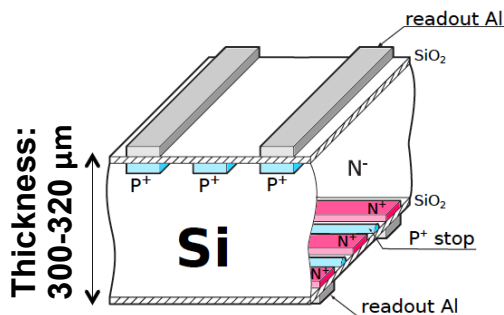
30° tilt: many 2 pixel clusters



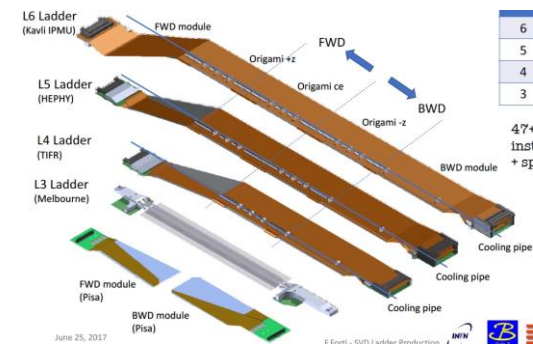
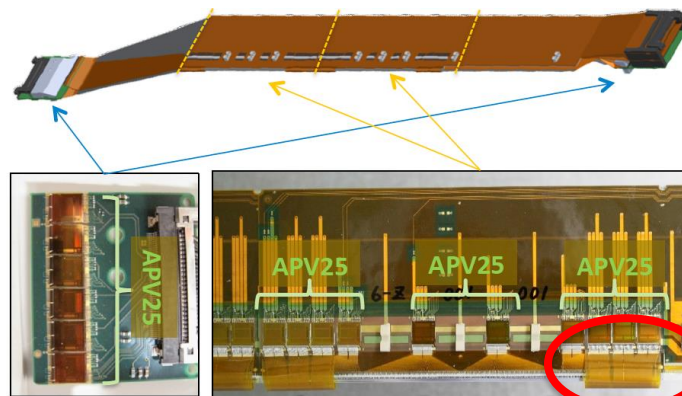
21 final production wafers → processing finished

Gagan Mohanty

→ Double-sided silicon micro-strip detector (DSSD): p-in-n 6' wafer



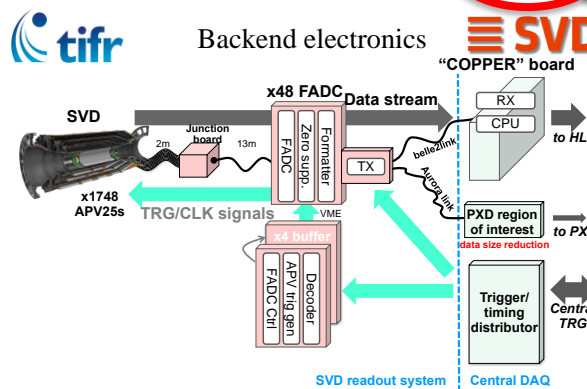
→ APV25 chip: originally developed for CMS



Sensors	Rectangular (Large)	Rectangular (Small)	Trapezoidal
# of p-strips	768	768	768
p-strip pitch	75 μm	50 μm	50...75 μm
# of n-strips	512	768	512
n-strip pitch	240 μm	160 μm	240 μm

HPK (under Rectangular columns)

Micron (under Trapezoidal column)

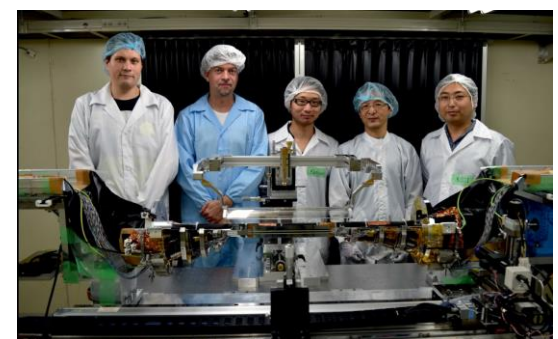


Ladder Assembly status:

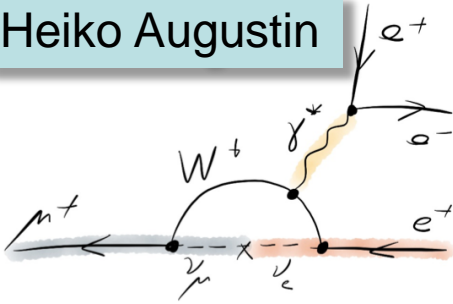
- L3: 100% completed
- L4: 7 out of 12 done (60%)
- L5: Just finished
- L6: 12 out of 20 done (60%)

□ Prototypes of all components are developed and tested

→ Shifting now to ladder mount on support structure



Heiko Augustin

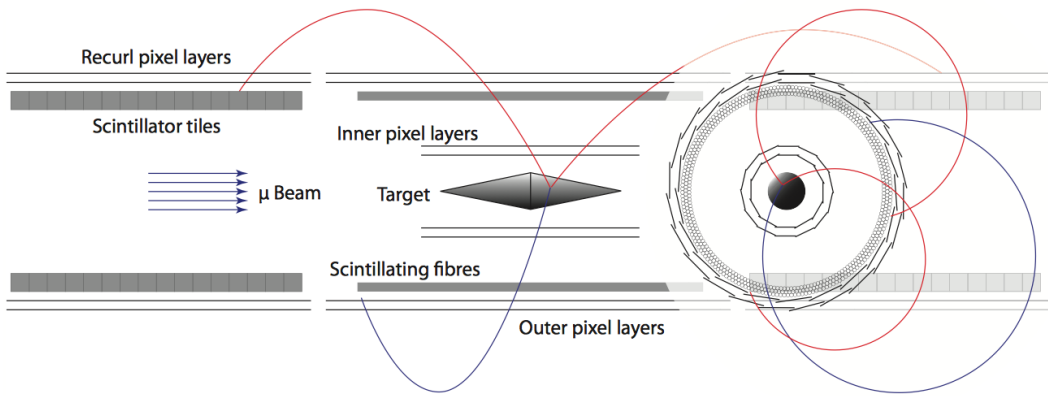


- LFV decay $\mu^+ \rightarrow e^+ e^- e^+$ suppressed in the SM (BR $< 10^{-54}$)
- current limit BR $< 10^{-12}$ (SINDRUM)
- aiming for sensitivity of 1 in 10^{16} decays
- any observed signal is a sign for new physics

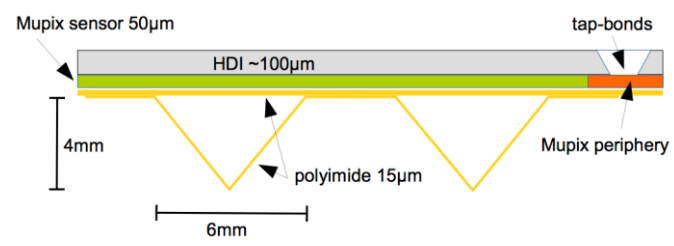
- irreducible background from internal conversion:
 $\mu^+ \rightarrow e^+ e^+ e^- \bar{\nu}_\mu \nu_e$

10^9 decays/s

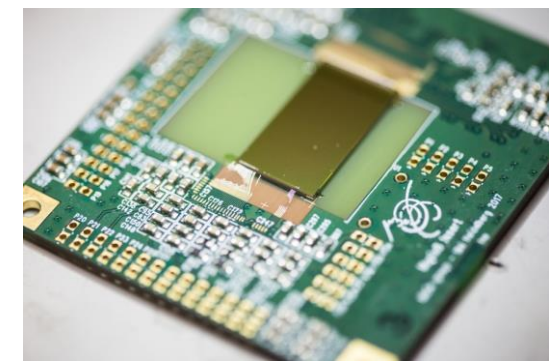
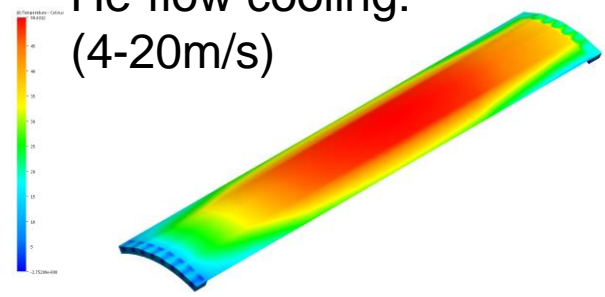
1 T field, continuous μ -Beam:



1.16 ‰ X_0 / layer



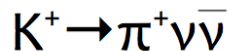
He-flow cooling:
(4-20m/s)



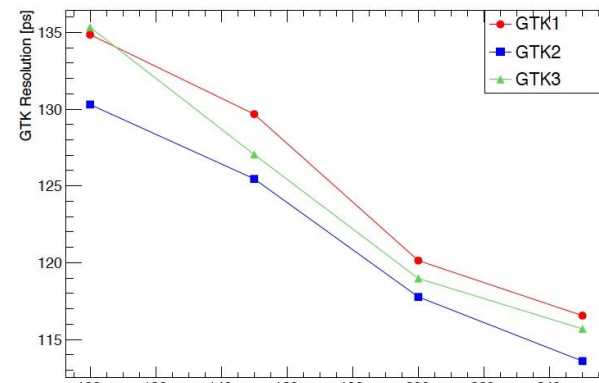
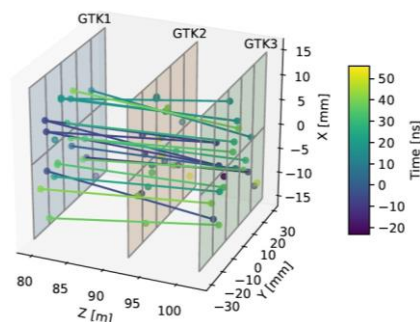
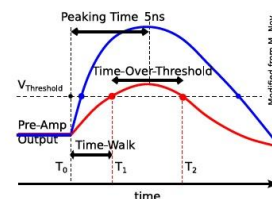
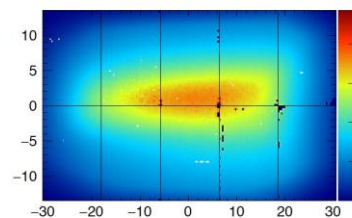
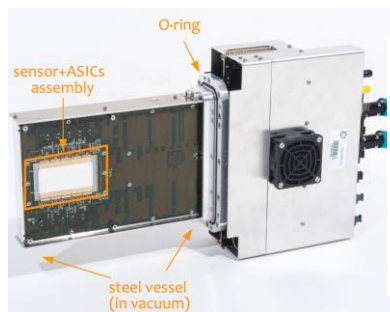
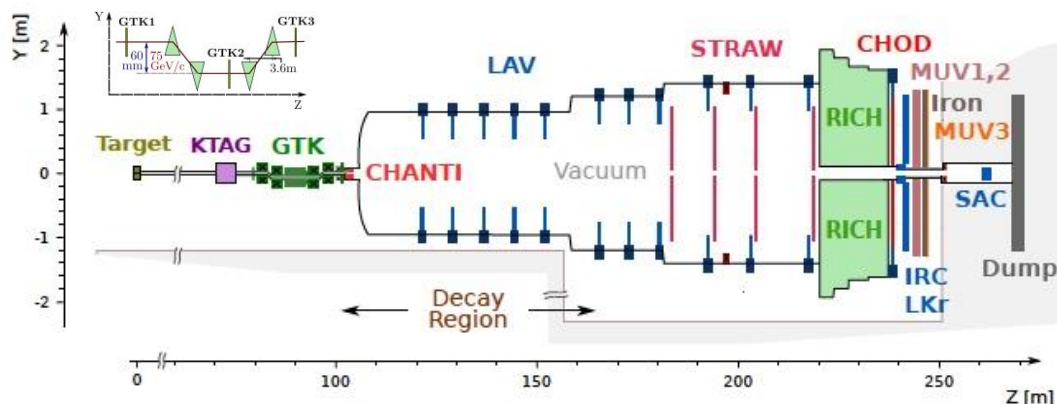
MuPix8: HV/HR-CMOS very advanced, 128x200 pixels, 81x80µm, 50µm thick

start data taking in 2020

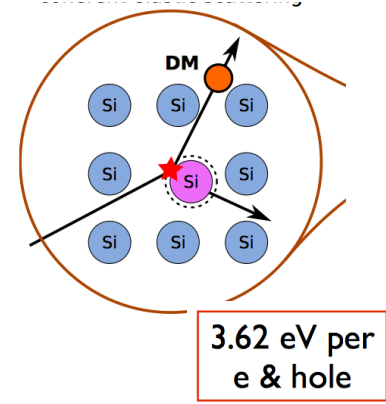
- Fixed target at SPS to measure BR of K^+ decay “in flight”:



- Installed 2016
 - 75 GeV/c continuous hadron beam
- GTK sensors in direct beam
 - 6x3cm² size
 - 300x300μm² pixels
 - Exchanged every 100 days
- ~20 hits per plane
- High Timing precision
 - Time walk correction in chip
 - Time offset (online)
 - Time resolution 130ps
 - Time resolution per track 74ps
- High radiation levels,
- CO₂ microchannel cooling

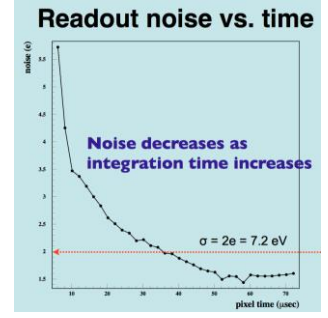
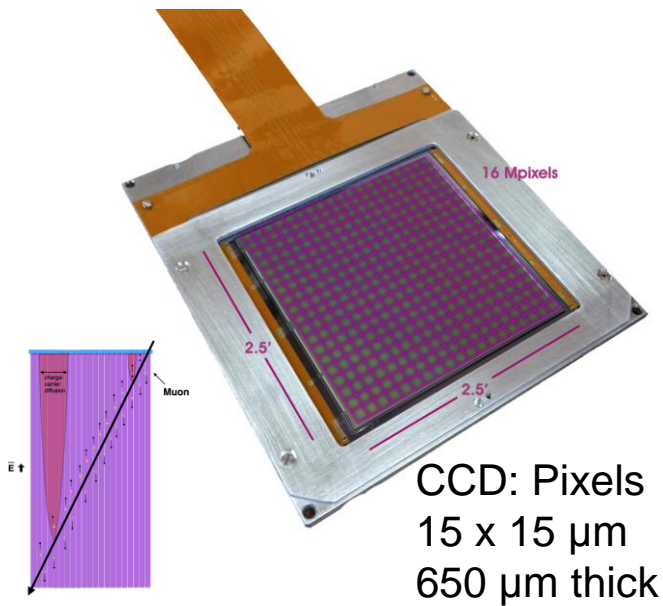
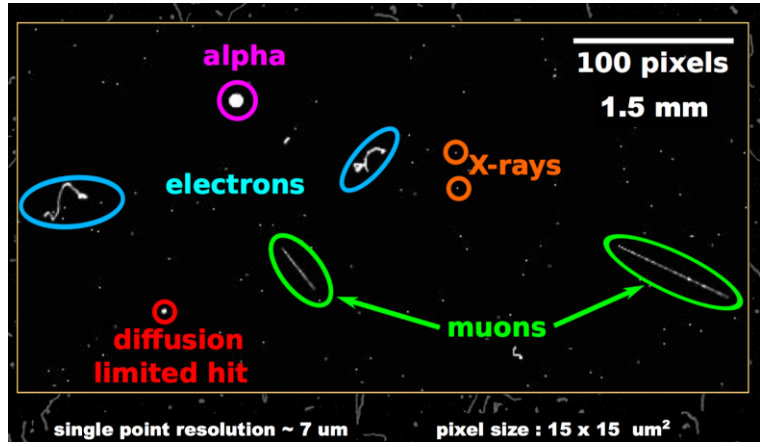
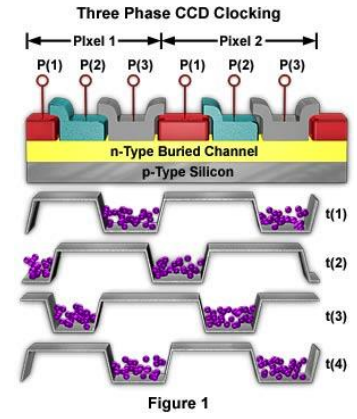
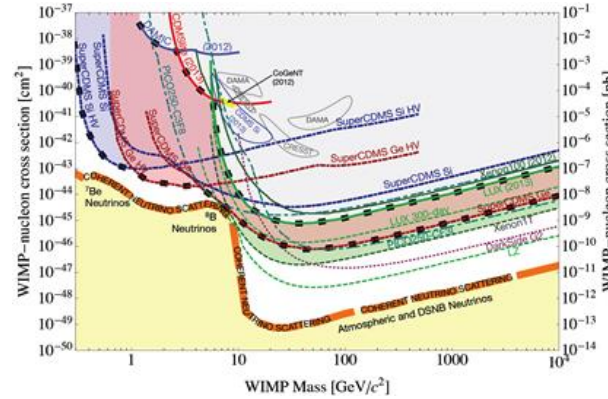


Ben Kilminster



Dark Matter Detector usually 100t of Water/IAr/Xr/Crystals

- Exclusion plot on low-mass scale limited by energy threshold
- Neutral particle scatters off Si atom
- recoils energy produce ionization
- coherent neutrino scattering
- Can be accessed by low-noise CCD
- DAMIC (SNOLAB) & CONNIE (Reactor)

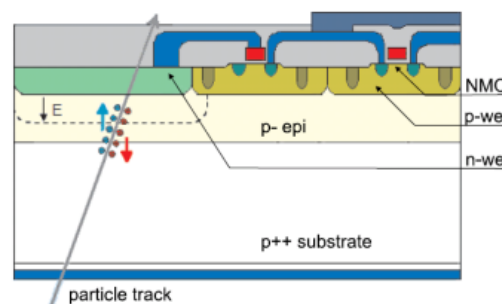


DETECTOR TECHNOLOGIES

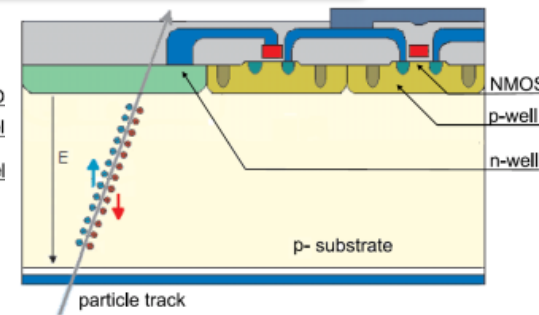


Tomasz Hemperek, Hara-san

- Move from classical Monolithic CMOS detector to HV-CMOS
- Different processes
 - AMS (MuPix, CCPD, ATLAS)
 - Lfoundry (e.g. Passive LFCMOS)
 - TowerJazz (e.g. ALPIDE)
 - Xfab HV-SOI (up to 7 metal layers) reduces threshold shift
 - Lapis: 0.20um FD-SOI process (SOIPIX → Japanese grant)



MAPS: Charge collection in intrinsic depletion zone and by diffusion



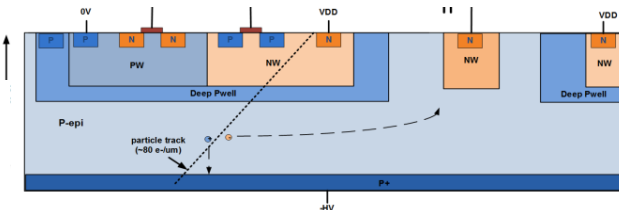
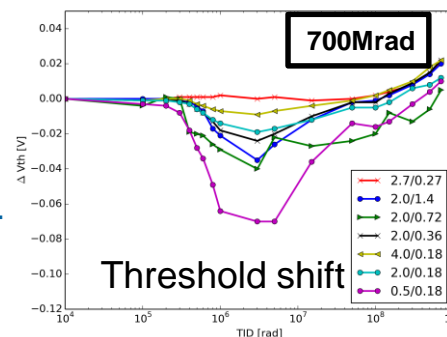
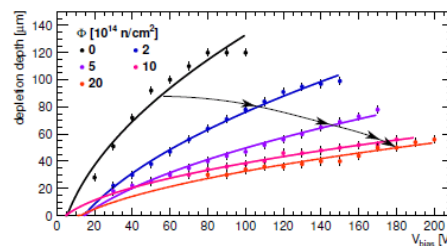
Charge collection drift in E-field → HV-CMOS

- Many groups working on it: Bonn, CERN, Geneva, JSI, UK, US, Japan → mostly ATLAS (where is CMS?)

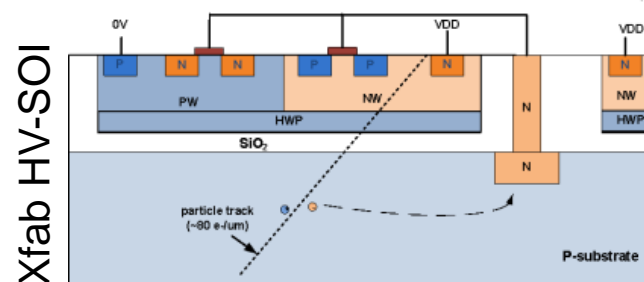
- **Biggest improvement recently:** high resistivity material to create thicker depletion zones (20Ωcm (standard) → 2kΩcm)

- **Next Steps:** radiation hardness – >10¹⁶ hadrons, stitching

Edge-TCT:



Minimize collection electrode to lower capacitance (noise)



Xfab HV-SOI

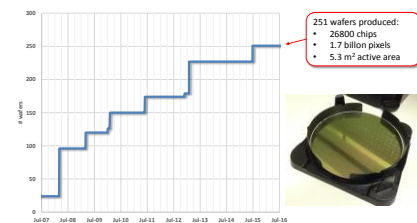
Xavi Llopert

History:

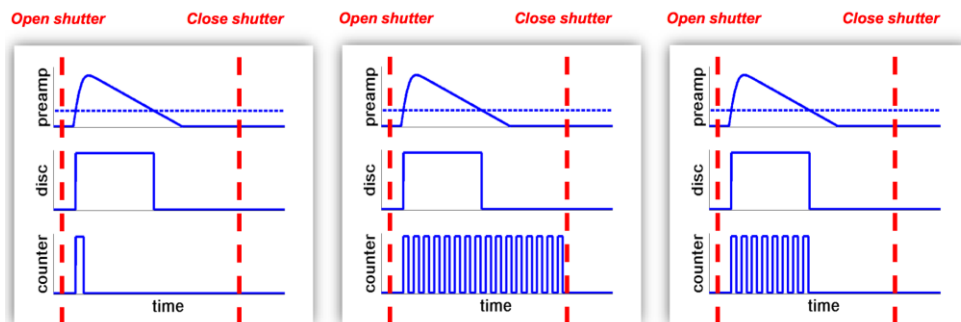
- Medipix2 (1999)
- Timepix 2006 (EUDET/AIDA funded)
- Medipix 3
- Timepix3, Clicpix (2013)
- Velopix, Clicpix2 (2016)
- **Timepix 4 (2018/2019)**
 - 4-side buttable
 - 6.94 cm² (3.5x more)
 - 200ps time resolution
- 10 years ago: Timepix for TPCs
- Now: Applications everywhere
 - LHC-b VELO, Clicpix




10 years Timepix Production

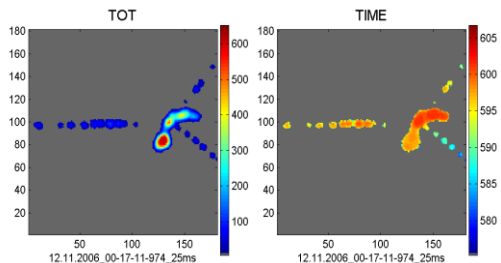


- Particle counting
- Arrival Time
- Time over threshold

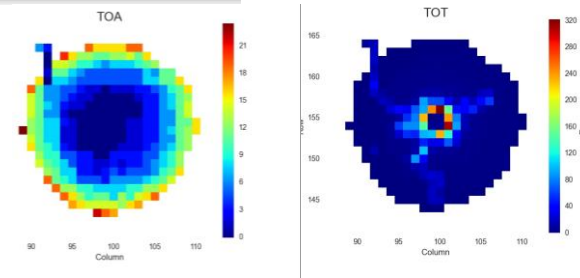
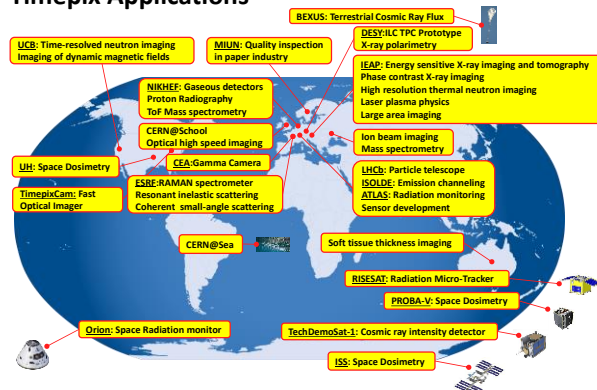


Timepix with 3-GEM detector

- DESY pion testbeam in November 2006 (A. Bamberger, U. Renz, M. Titov, X. Llopert)
- Triple GEM gas detector
- Checked-board pattern (TOT and TIME) 



Timepix Applications



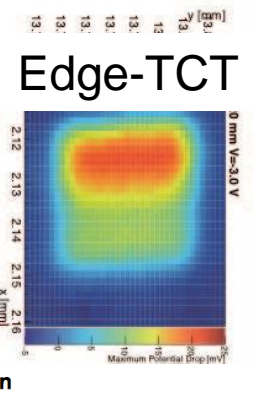
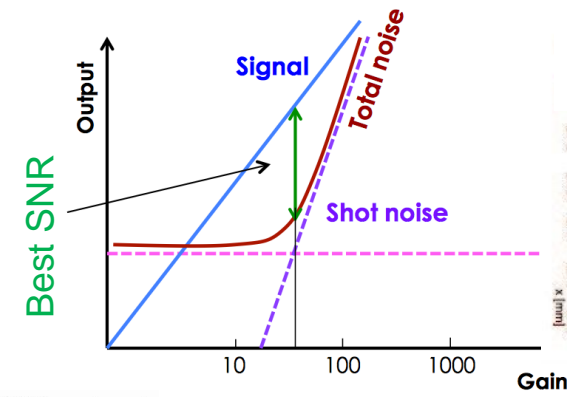
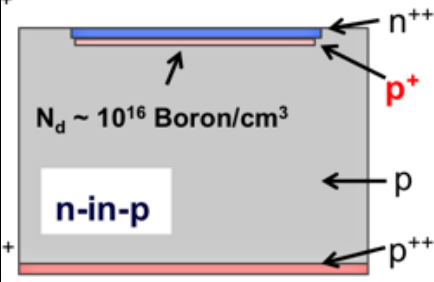
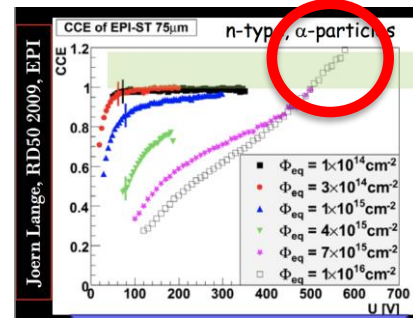
Ar 150 GeV/c
[p-on-n 500 μm sensor]

Maria Obertino, (Marcos, Gregor, Sophia)

Amplification found “accidentally” as the sensors were getting thinner and higher voltages are being applied

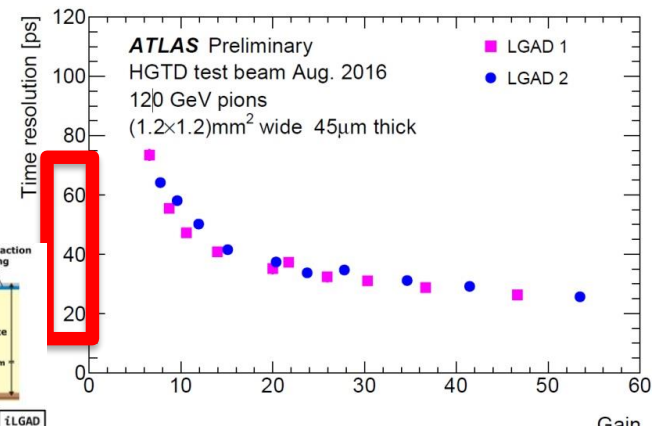
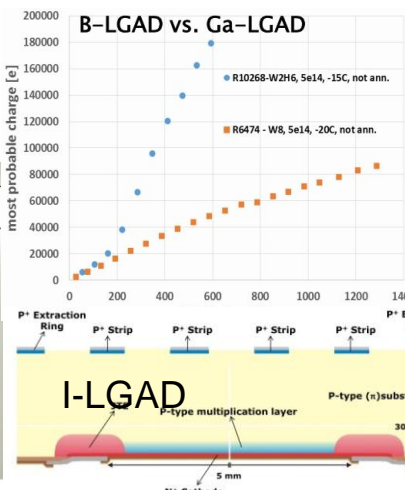
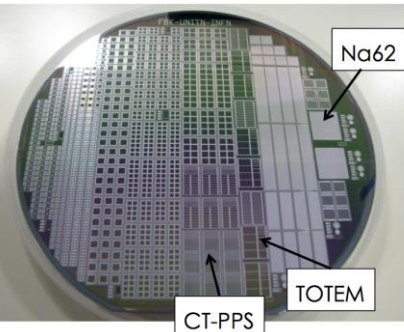
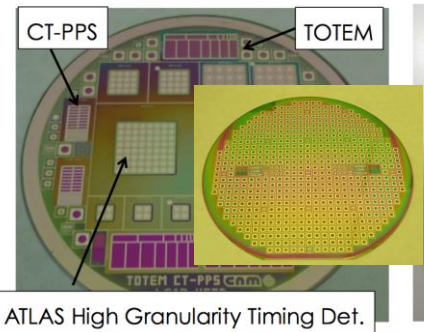
Now being exploited by highly doped, thin layer of p-implant underneath p-n junction → high electric field accelerates electrons enough to start multiplication

- “Low” Gain since shot noise rises more than signal
- Gain sensitive to doping profile → irradiation reduces gain → time resolution goes worse
 - Irradiation sensitivity mitigated by Gallium dopant (less probabilities for interstitials) and/or carbon
 - LGAD gain prone to annealing effects
- Already 4 suppliers: **CNM**, FBK, HPK, Micron
- Variant of “Inverted-LGAD” with strips on top



75 µm/ 50 µm CNM production

50 µm FBK production



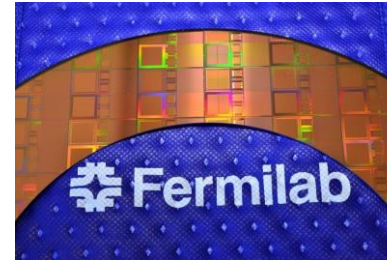
Direct Bond Interconnect (DBI) Process

Wafer-to-Wafer bonding

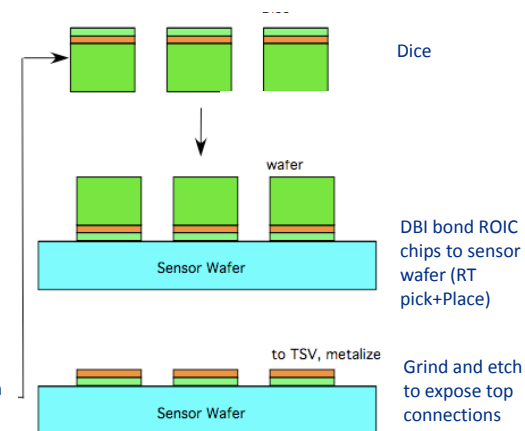
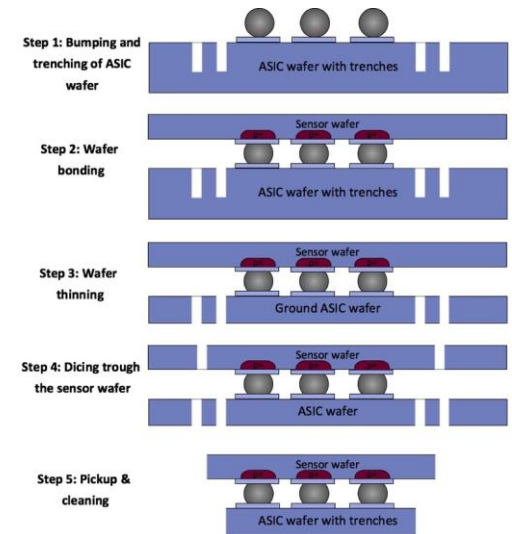
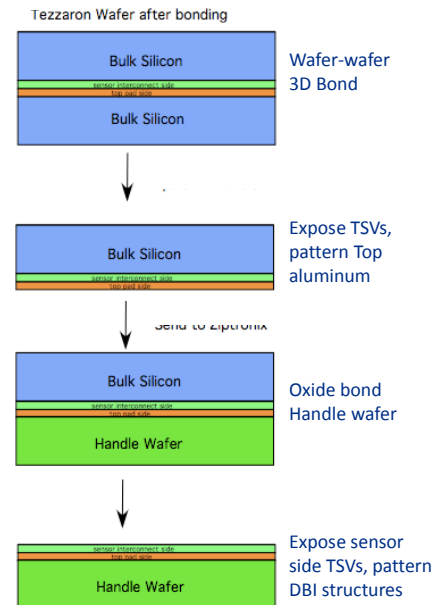
- Sensor diameter must match
- (chips 8-12", sensor 6-8")
- Chip and sensor layout must match
- Intrinsically „edge-less“

Die-to-Wafer bonding

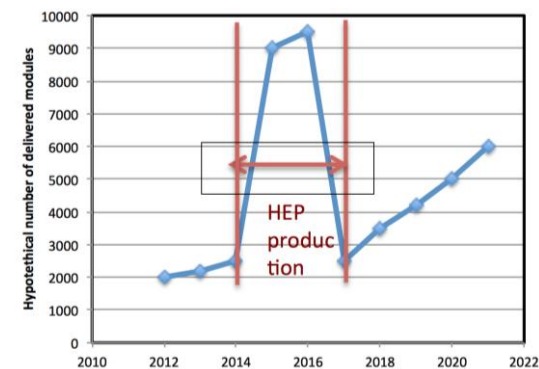
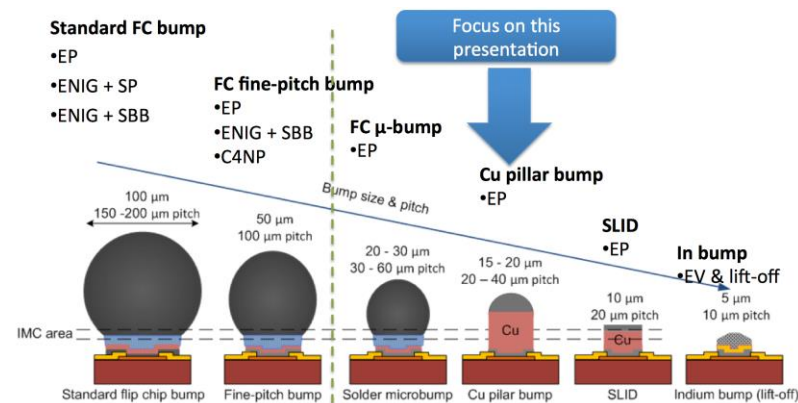
- Possible to select good dies (new metallization necessary after probing)
- Application for timing by lowering noise (capacitance)



Ring leftover when matching larger chip to smaller sensor wafer



- Commercial vs. R&D paths
 - e.g. bump-bonding
- Costly, time consuming “commercialization”
 - Demand of technology in HEP is not constant in time
 - Thus companies usually not so interested in us
- Examples:
 - Small detector area → ”home made”, e.g. DEPFET@HLL (10 working wafers)
 - CMS/ATLAS Trackers ~50k wafers
Example: 6-8” sensors for CMS Tracker/HGCal Phase-II Upgrade @ Infineon
- Future: Pixels in huge quantities
 - Will only work if commercial processes are used as far as possible, e.g. HV/HR-CMOS



Paolo Petagna, Alessandro Mapelli, Oscar Augusto

10 years ago: experimental, high pressure, hard to control

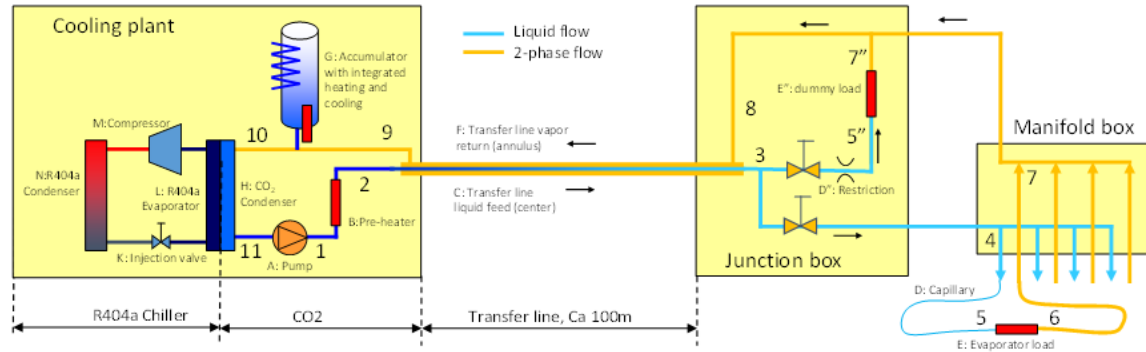
- developed for the AMS TRD and for the LHVb Velo
- specific two-phase pumped loop (2-PACL)

Now: established technique for all HEP experiment upgrades

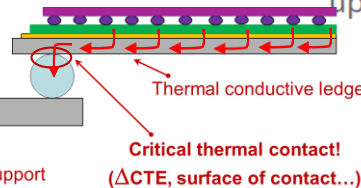
- Thanks to Bart Verlaet, Paolo Petagna et al.



CO₂ test facility (CERN)
Airflow facility (Oxford)



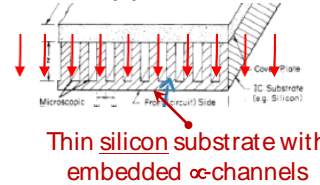
“Traditional” approach:
Past: fair enough for STRIPS



“Integrated” approach
for the NA62 GTK, the LHCb VeL upgrade and the ALICE ITS upgr

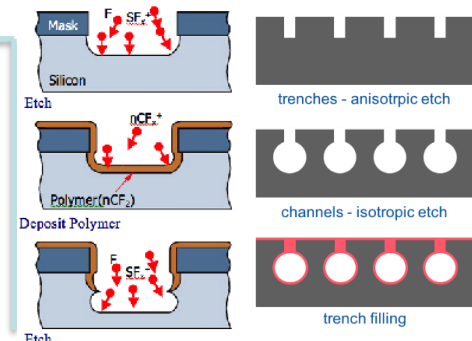
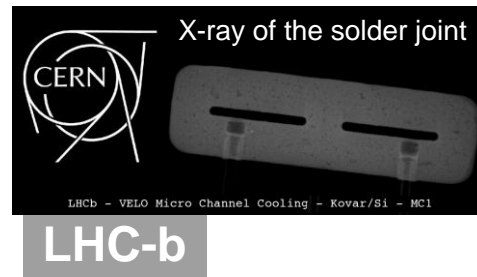
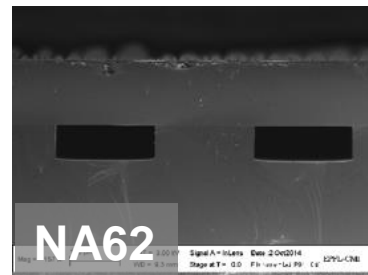
MECHANICS APPROACH
Present
(Upgrades)

Silicon microchannel approach



Thin silicon substrate with embedded α -channels
Future: same CTE

Microchannels etched in silicon
60 μm x 60 μm (40 mm long)



- RD42 collaboration: 32 institutes, 130 people (founded 1994)
- Diamond: no pn-junction, just (segmented) metallization
- Single crystal vs. poly crystalline (grains)
- Application (so far): Beam Conditions Monitors/Beam Loss Monitors

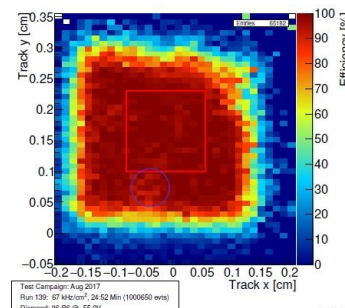
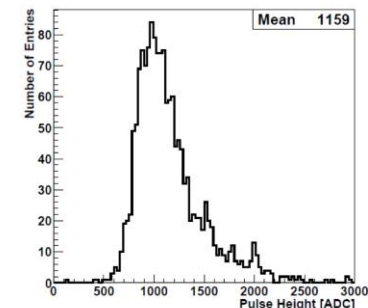
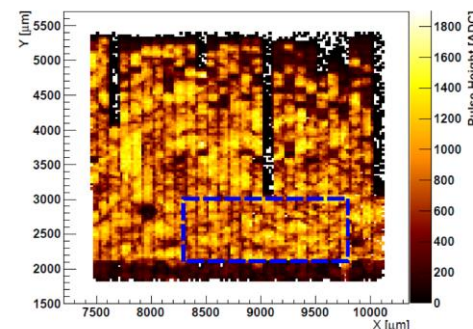
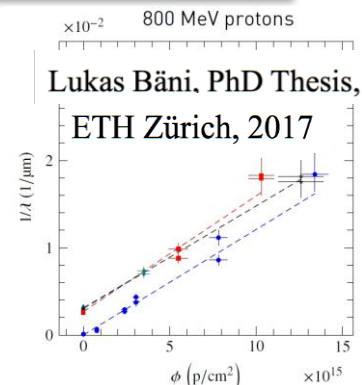
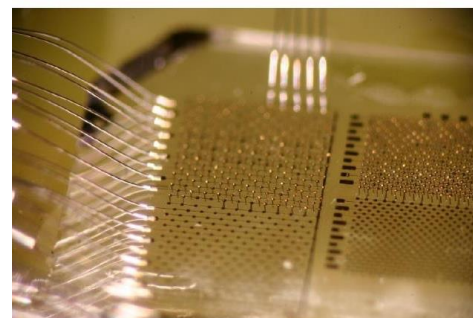
New efforts:

- Radiation tolerance normalized for single and poly-crystal and particle species
- 3D Diamond by laser “drilling of holes” (UK effort) → acts like “single crystal” if grain size > CCD
 - First try 2015 (99 “columns”)
 - Full 3D device 2016 (1188 “columns”, 2 μ m hole diameter)
 - 2017: 3500 cell pixel prototype w/50x50 μ m

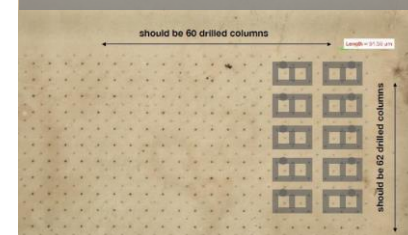
Readout with CMS pixel readout:

- Preliminary efficiency 99.2%
- Collect >90% of charge!

Marko Mikuz for Harris Kagan



CMS pixel readout



Marcos Fernandez Garcia

WG1: defect/material characterization

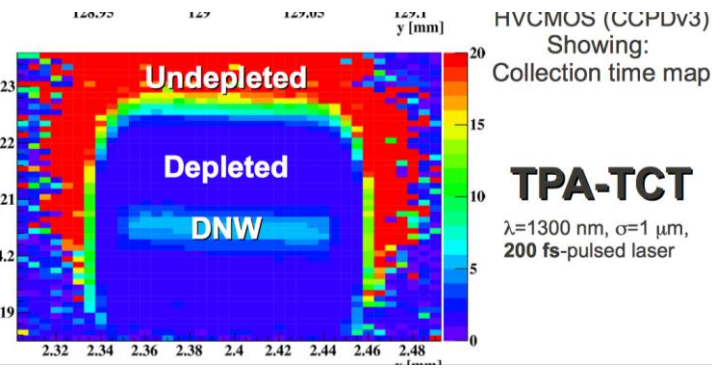
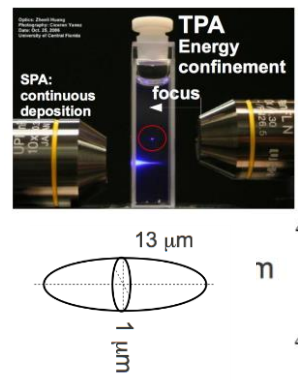
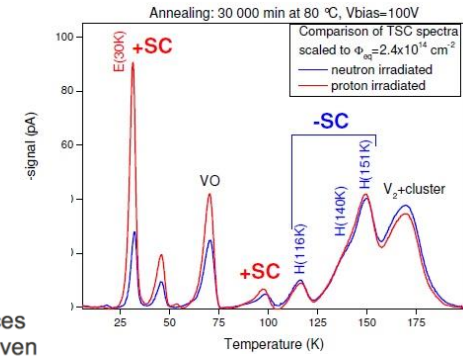
- Thermally Stimulated Current (TSC)
- Deep Level Transient Spectroscopy (DLTS)
- Red/IR front/back TCT
- Edge-TCT
- **New: Two-Photon-Absorption-TCT: very powerful technique!**

Using these to understand:

- N-Bulk: Donor Removal
- P-bulk: acceptor removal: CiS study, HVCMOS CCE study
- Onset at low bias voltages

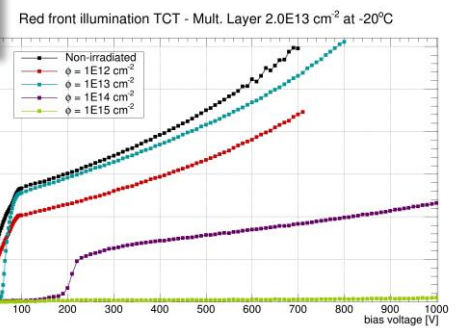
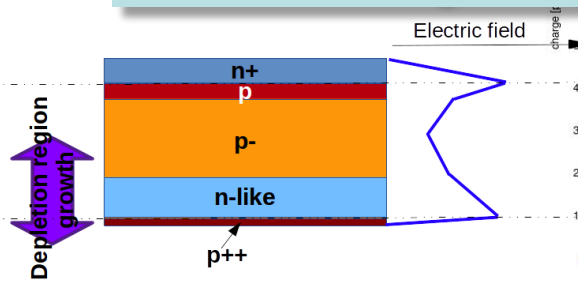


- H(116K,140K,151K) defects introduce **negative space charge (-SC)** and are responsible for type inversion of n-type material..
- In **Oxygenated** materials **E(30K)** introduces +SC and thus reduces increase of V_{dep} or even avoids type inversion.



Sofía Otero Ugobono

Study of irradiated LGAD sensors:

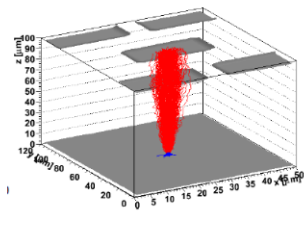


Marcos Fernandez Garcia

- **RD50 WG2: fast simulators:** KDetSim (Ljubljana), Weightfield2 (Torino), TRACS (IFCA&CERN)
- **Perugia TCAD Irradiation model**
 - Commercial Synopsys Sentaurus
 - >20 publications
 - Parametrization of experimental results of both bulk and surface damage
 - New version up to $2.2E16 n_{eq}/cm^2$
 - “Modelling radiation damage effects is a hard task!”

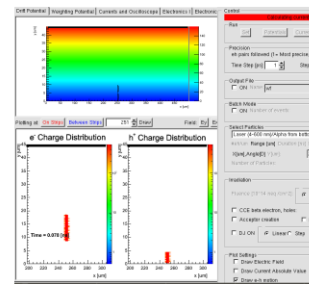
KDetSim IJS Ljubljana

- ROOT shared library
- Scripted
- True 3D simulation
- It is the **most flexible**. Accepts any **arbitrary geometries** Diodes, strips, HVCMOS, 3D...
- Impact ionization, trapping, drift and diffusion



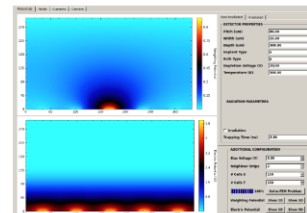
WeightField2 INFN Torino

- GUI based
- Built on **ROOT**
- It simulates **diodes and strips**
- Development has followed that of **LGADs and UFSD**
- **Drift, diffusion, impact ionization**
- Graphical display of charge carriers motion
- Impressive agreement to measured UFSD data



TRACS IFCA & CERN

- **GUI and CLI** available (callable from **user source code**)
- Uses 3rd party libraries for FEM calculations
- Simulation of **diodes and strips**
- Main goal is to **fit parameters** (Neff, trapping) to data. Interface to MINUIT.
- Makes intensive usage of **parallel computing**

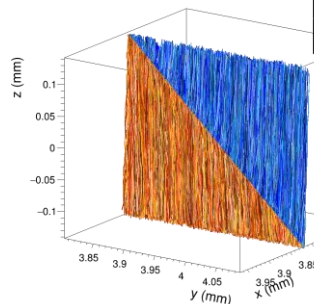


VERTEX2017 – Marcos Fernandez – Review of RD50 activities

10

Daniele Passeri

- **Allpix² - Generic Pixel Detector Sim. Framework**
 - Modular easy-to-use
 - Charge generation sim Geant4
 - import electric fields in the TCAD DF-ISE format



Type	E (eV)	σ_e (cm ²)	σ_h (cm ²)	η (cm ⁻¹)
Acceptor	Ec-0.42	1.0×10^{-15}	1.0×10^{-14}	1.6
Acceptor	Ec-0.46	1.5×10^{-15}	1.5×10^{-14}	0.9
Donor	Ev+0.36	3.2×10^{-13}	3.2×10^{-14}	0.9

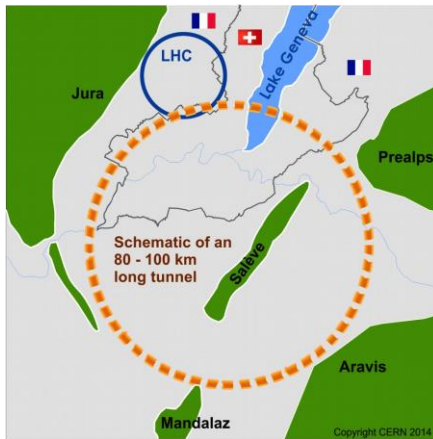
Andreas Nürnberg



FUTURE EXPERIMENTS

FCC-ee, FCC-eh, FCC-hh

- ~16T magnets → 100TeV pp collider in 97.75km tunnel

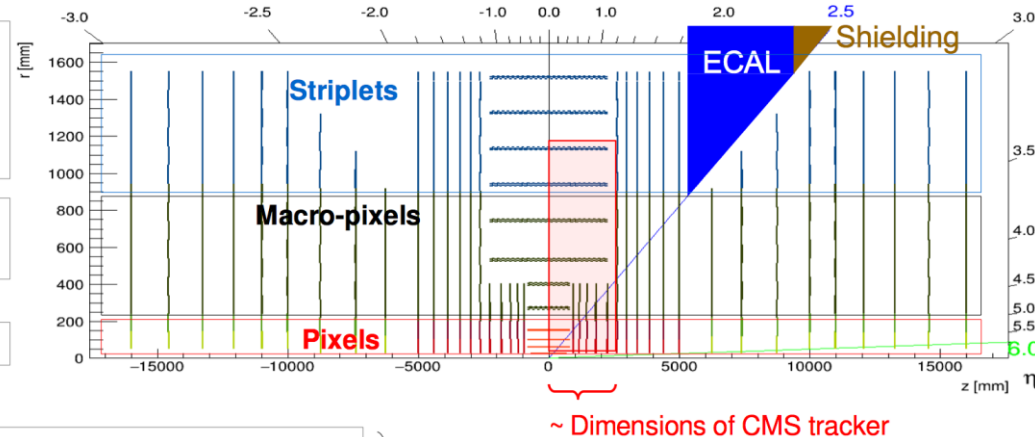


Forward detectors up to $\eta < 6$

Surface: ~430m²
#Channels: 489.4M
9964.4M
5460.9M

Pixel R \approx 0.9 m
due to occupancy

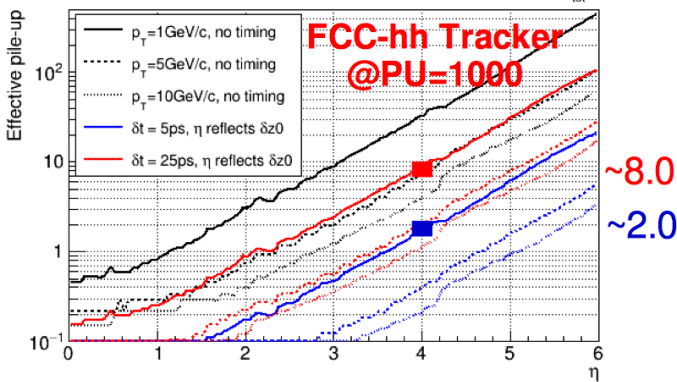
4 (seed) BRL layers



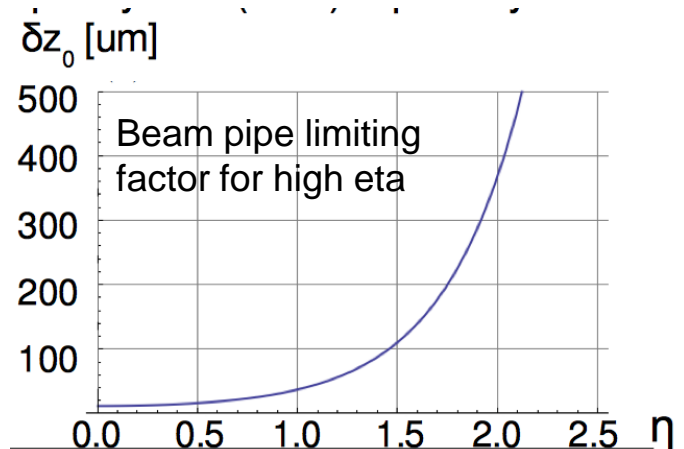
→ 1MeV n_{eq} fluence $\sim 6 \times 10^{17}$ cm⁻² & TID ~ 0.4 GGy

→ data rates (766 TB/s untriggered, 19 TB/s triggered @1MHz)

Effective pile-up confusing prim. vertexing @95% CL: $\sigma_z^{Gauss} = 75$ mm, $\langle \mu_{tot} \rangle = 1000$



Mitigation against pileup:
Timing, Timing,
timing



Zbynek Drasal

Andreas Nürnberg, Alejandro Pérez Pérez

e^+e^- Colliders: Well known initial state, no QCD background, fully reconstructable final states

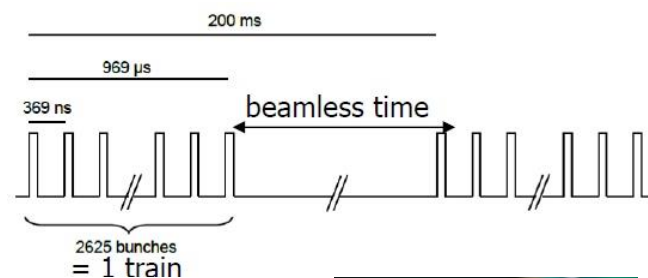
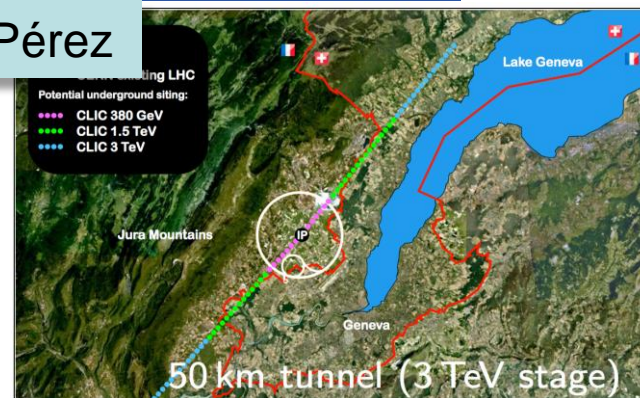
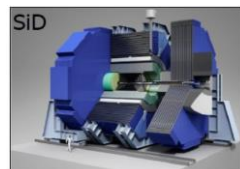
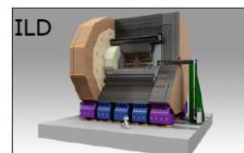
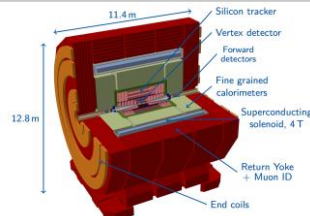
- **CLIC@CERN:** Up to 50km length @ 3TeV (100MV/m gradient), beam size 45 x 1 nm
- **ILC@Japan:** Up to 50km length @ 1TeV, 31.5 MV/m gradient. Two detector concepts (ILD, SiD)

Detectors:

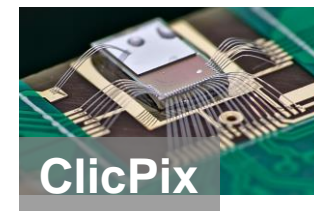
- Pixels inside, strips outside
 - ILC: additional TPC with “Silicon external tracker” around it
- Lower radiation w.r.t. LHC
- Bunch train beam allows power pulsing
- Airflow cooling (FEA ongoing)
- Low occupancy
- Very low material budget

Detector technologies: HV/HR-CMOS, SOI

- CliCpix2, C3PD (glued), **CLICTD**
- **Chronopix**, **SOI**, **FPCCD**, **DEPFET**, **CMOS**

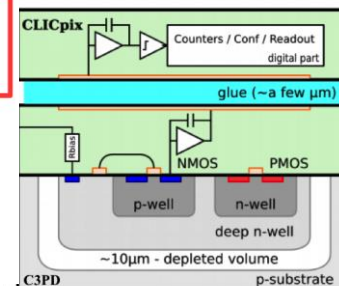
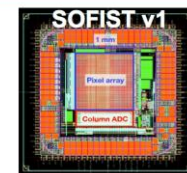
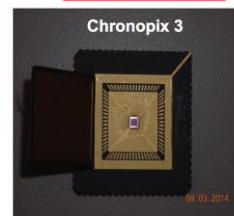


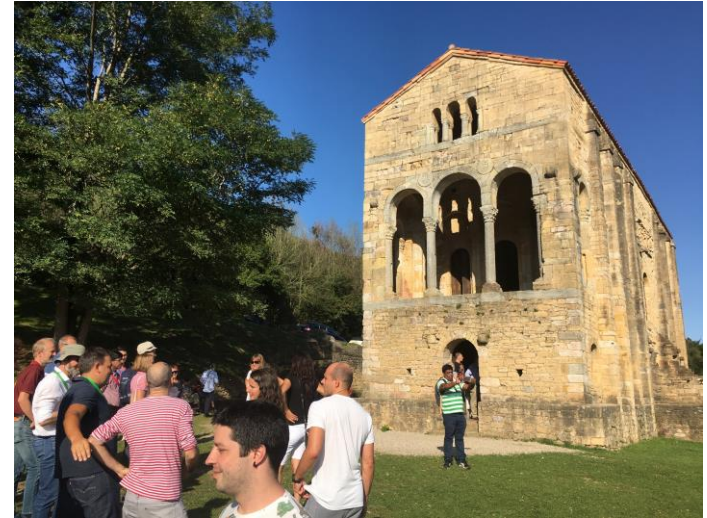
See K. Hara Talk for SOI recent developments



Oregon University
Yale University

Osaka University,
Tsukuba University,
Tohoku University, KEK

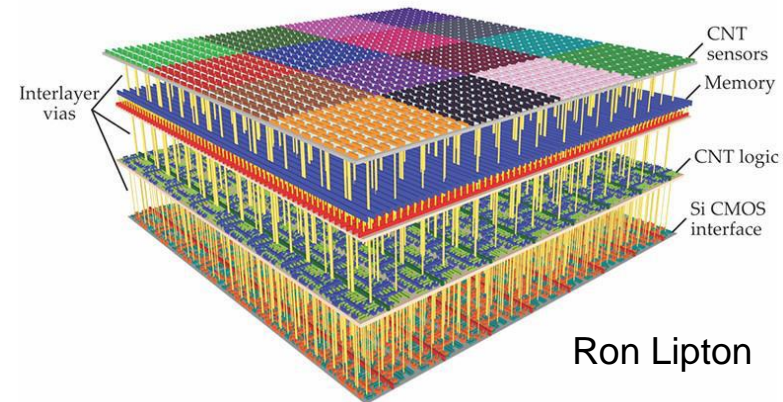




Summary of the **SUMMARY**

- 5 Days with 46 excellent talks, 11 posters, great food and wine
- **LHC Detectors performing extremely well, but getting older and older....**
 - Automatic procedures being implemented to cope with SEU, de-sync,....
 - CMS Pixel replacement happened during winter shutdown 2016/2017
 - Upgrade programs everywhere. (LS2: ALICE, LHC-b)
 - new situation we are facing now: parallel work of operation of existing detectors and R&D, prototypes (**manpower!, funding!**)
- **Most recent detectors:** NA62 GTK, Forward experiments of ATLAS and CMS
- **Upcoming Experiments:** Belle II, Mu3e (FCC very actively investigated)
- **New Application of Silicon:** Dark Matter detection
- CO₂ cooling is everywhere
- Timing, Timing, Timing,.....
- Much progress on recent developments:
 - LGAD, HV/HR-CMOS, Timepix4/Velopix
 - 4-side buttable/stitching sensors to achieve large areas (TSV/Vertical integration)
 - “The future is just monolithic” (K. Hara)

Let's look into
a monolithic,
precisely timed
and amplified
future



Ron Lipton

A three-dimensional integrated circuit, made possible with carbon nanotubes (CNTs). *Physics Today* 70, 9, 14 (2017)

Thank you for your attention!

