

Extraction of many H- Beamlets from Ion Source NIO1



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After installation of Mo liners in the source NIO1 (Negative Ion Optimization phase 1), hydrogen plasma in a continuous regime operation (much longer than one hour) are routinely maintained over 1 kW power and 0.5 Pa pressure, allowing a systematic investigation of pure H⁻ volume effect, which request a much lower acceleration voltage V_s about 12 kV than future Cs operations V_s about 60 kV. A new extraction grid EG was installed (replacing some eroded BN insulator) and preliminary result are compared old EG ones, especially discussing effect of different deflection field strength and need of intermediate values. Large improvements in beam diagnostics and effect of installation of cryogenic pump are also reported.

I. INTRODUCTION

The ion source NIO1 (Negative Ion Optimization phase 1) installed from 2013 at Consorzio RFX in collaboration with INFN-LNL has a modular design to make experimental comparison of several magnetic field configuration and source models possible[1], not only as a support activity for the test facility of the ITER Neutral Beam Injector, but also to possibly validate innovations in negative ion source design in the perspective of future reactors[2]. We describe effects on H⁻ beams of major improvements from 2016 beginning, which included modification of external and internal magnetic filter, replacement of the extraction grid EG, installation of the first cryopump, and some diagnostics and acquisition upgrades. The cesiation[3] allows a tenfold increase of H⁻ output (typically to an ion current density $j_{H^-} \approx 330 \text{ A/m}^2$), and in some cases, effect has a moderate persistence[4]; on the other hand, in the perspective of the Demo reactor, one request is to reduce or to eliminate the use of Cs[5], even with a reduction of current density $j_{H^-} \approx 200 \text{ A/m}^2$. The Cs oven operation in NIO1 was thus delayed, to test optimal conditions for volume production. NIO1 set-up was described elsewhere[1, 6]. In the following we summarize most important effect observed.

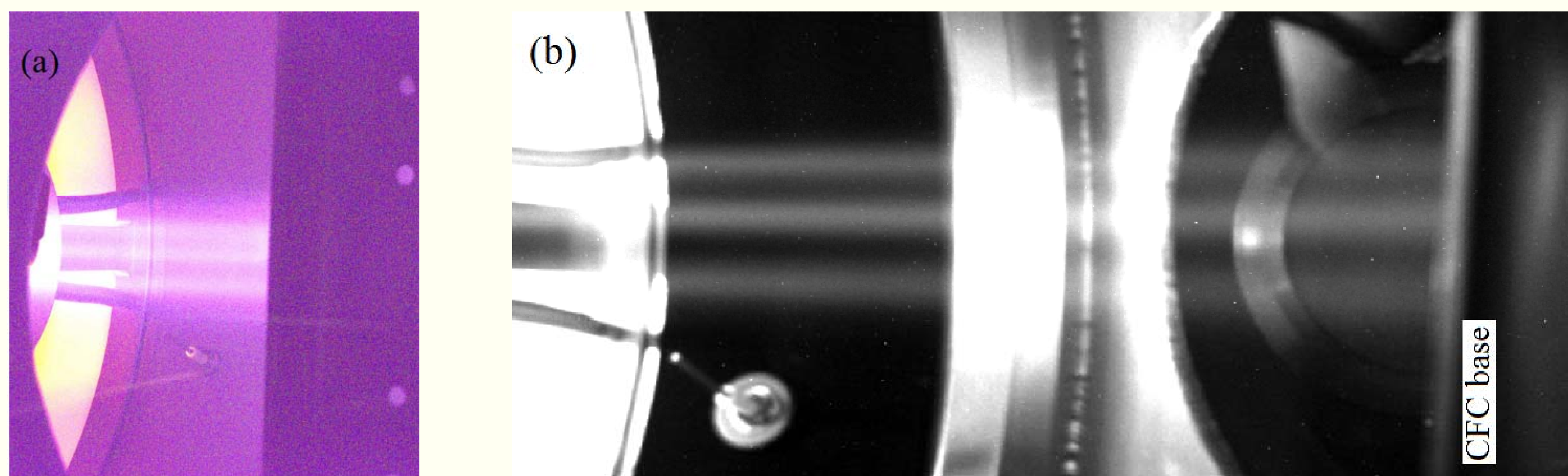
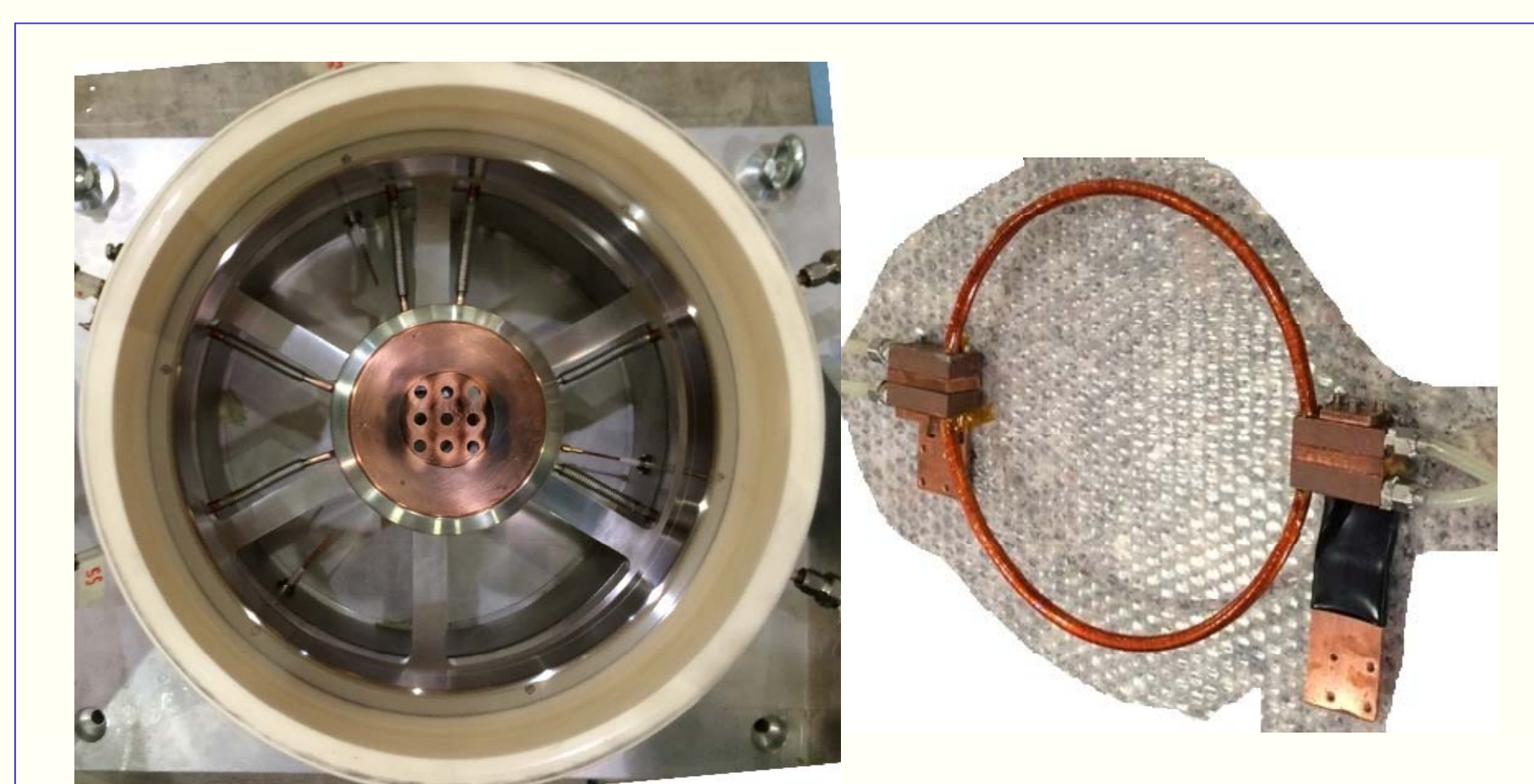
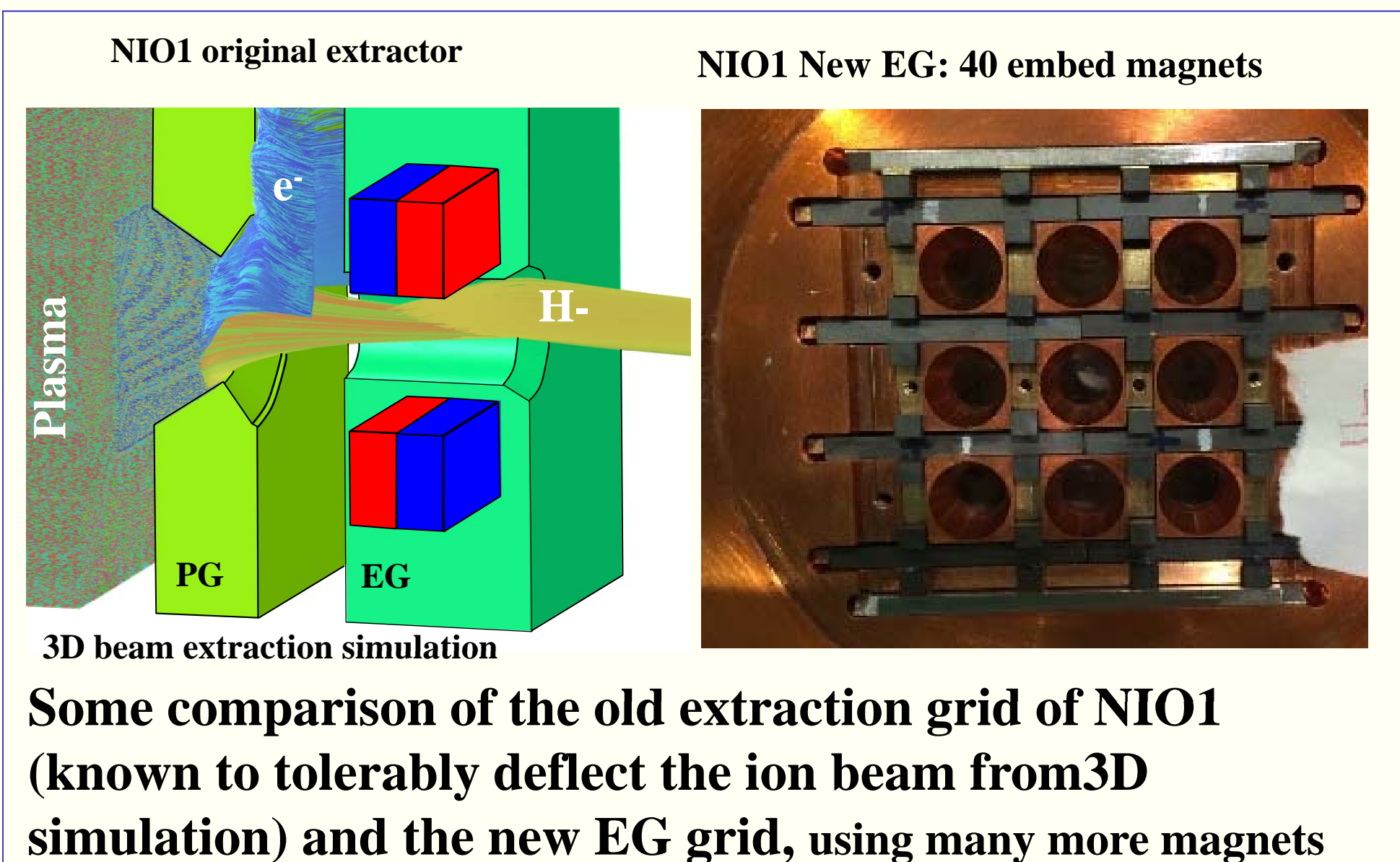
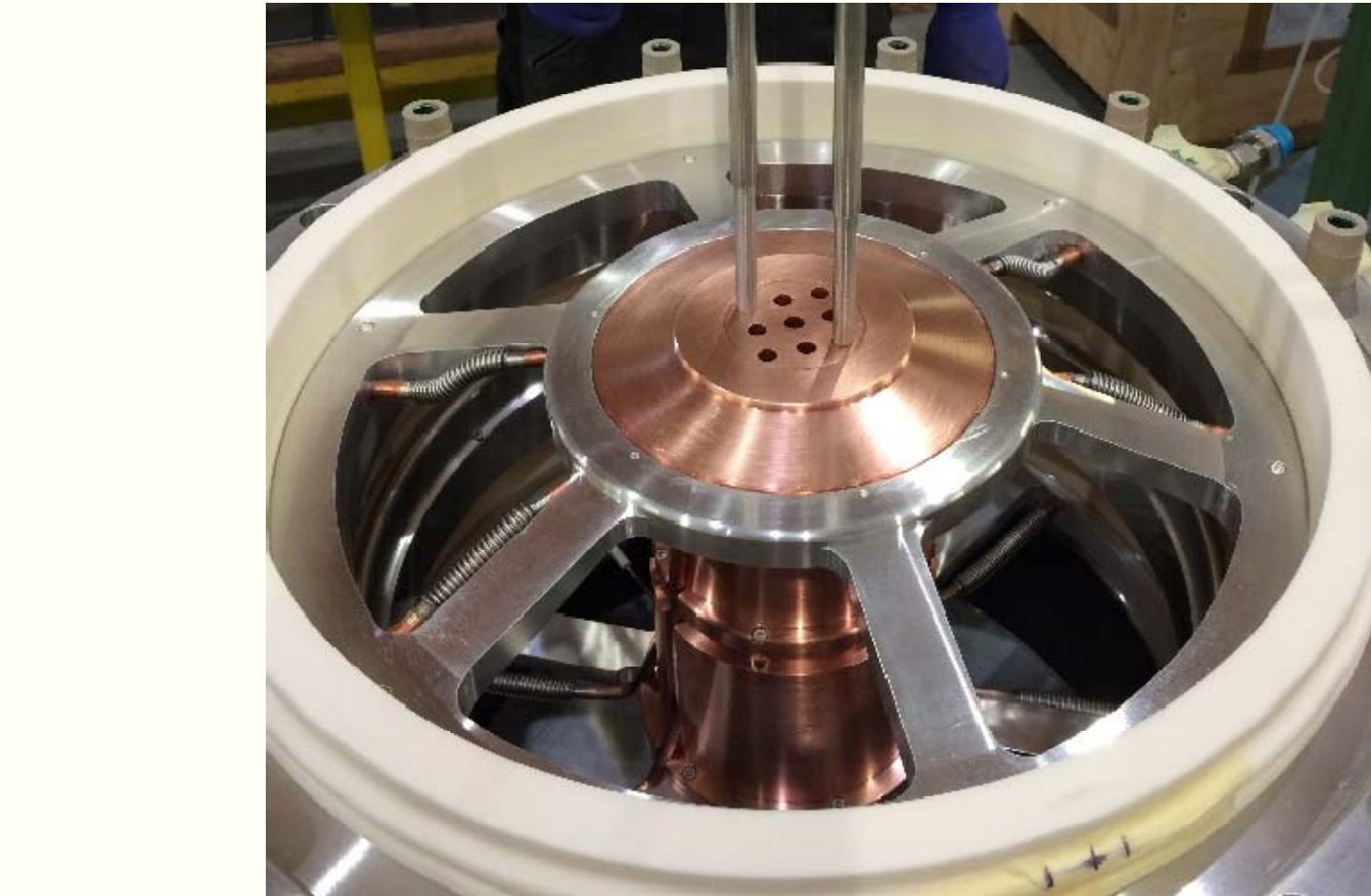


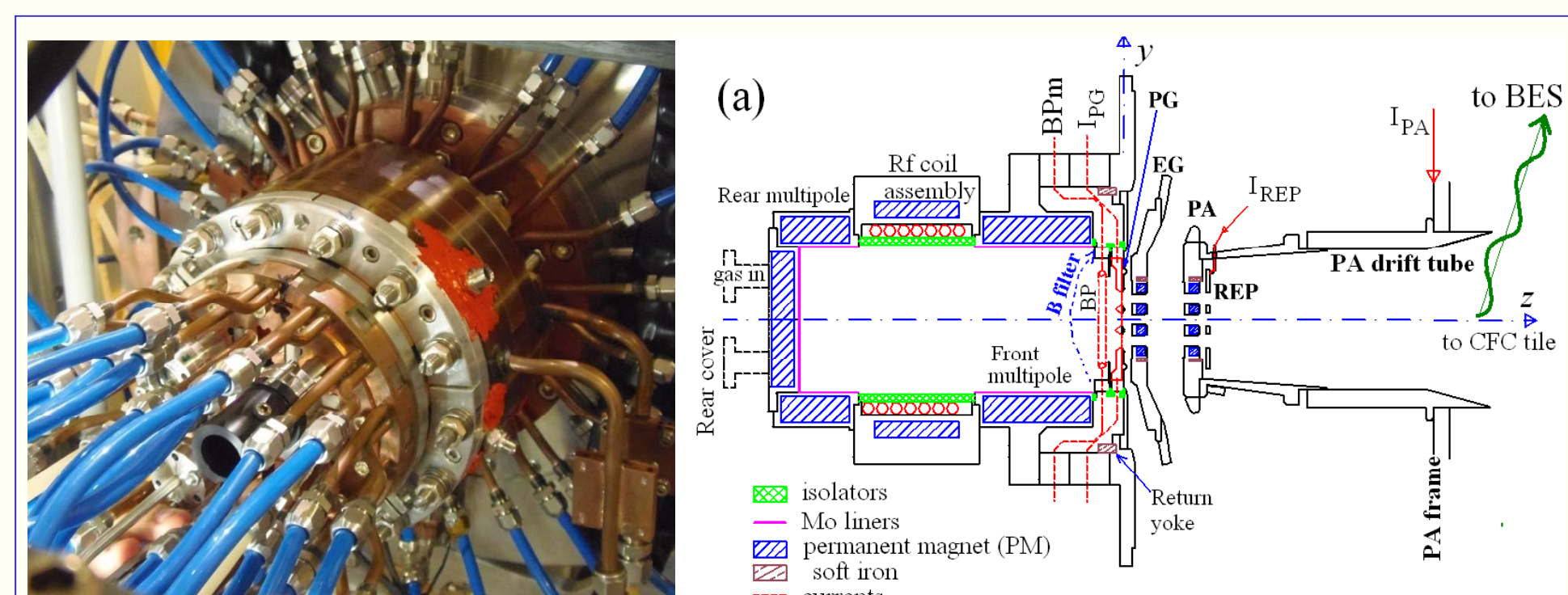
FIGURE 1. (a) Bottom view of beamlets extracted with old extraction grid, with visibility enhanced by reflection at $p_2 = 0.48 \text{ Pa}$ and $V_s = 8 \text{ kV}$; (b) Bottom view of beamlets extracted at low pressure $p_2 \approx 0.03 \text{ Pa}$ (source $p_1 = 0.7 \text{ Pa}$), low voltage $V_e = 0.3 \text{ kV}$ and $V_s = 2.5 \text{ kV}$, new extraction grid; note CFC base was moved forward and purposely tilted to avoid direct shine-back.



May 2017 disassembly: the old EG: note burns with a zigzag patterns; aside, the C conductors



The new EG being aligned for tests; note also the accelerator column and PEEK bars



NIO1 close up of the ion source head (note strong water cooling for CW operation); (a) a section of ion source and electrode immediately following.

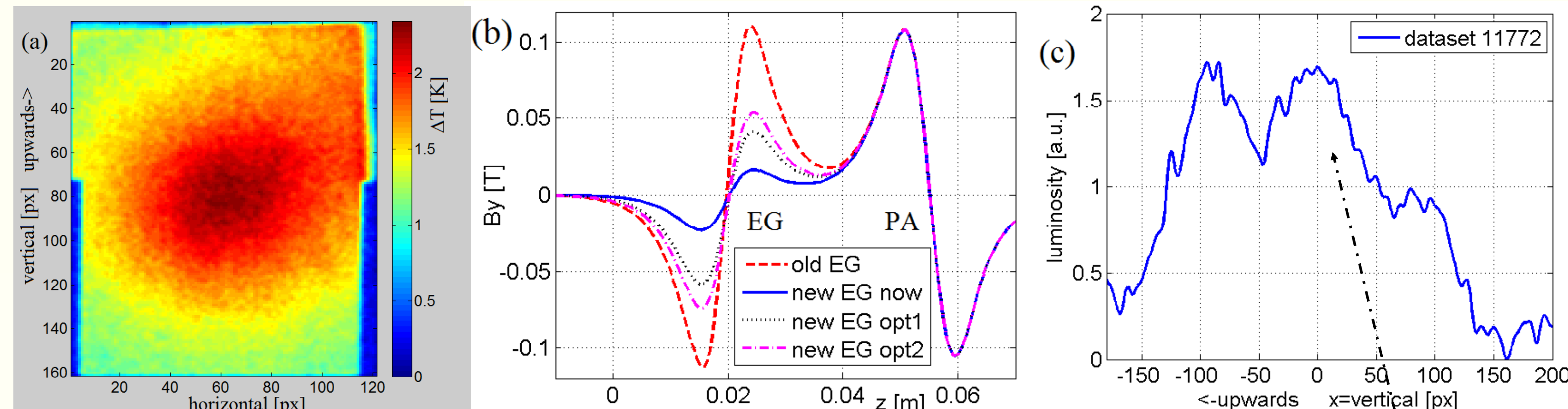


FIGURE 2. (a) Temperature rise ΔT on the CFC tile in 150 s, 1 px = 0.75 mm; (b) comparison of some profiles for B_y on accelerator axis z ; (c) lateral profile of luminosity; alignment and pixel conversion 1 px $\approx 0.3 \text{ mm}$ are preliminary.

MAJOR EXPERIMENTAL RESULTS + PERSPECTIVES

NIO1 has 9 beam circular apertures with diameter 7.6 mm and is designed for a maximum total H⁻ current I_{H^-} of 130 mA at a maximum $-V_s = -60 \text{ kV}$ total acceleration voltage; assuming $j_{H^-} = 30 \text{ A/m}^2$, this scale down to $L_e = 12 \text{ mA}$ and $V_e = 13 \text{ kV}$ and at equal pervenience[7]. The installation of molybdenum liners in NIO1 has proven to be successful in order to largely decrease the contamination of rf window by wall sputtering; intense hydrogen plasma are thus achievable even at moderate rf power (1200 W) in a continuous regime operation (much longer than one hour), which enabled prolonged campaign at several plasma conditions; operation down to source pressure $p_1 = 0.5 \text{ Pa}$ is possible, while best beam currents were observed below 1.5 Pa, say $p_1 \approx 1.2 \text{ Pa}$ (always including the H⁻ correction factor). Even if conductive layer deposition[1] is no longer observed, after month of operation some small decrease of plasma brightness appears, and the rf window (now made in borosilicate) is routinely cleaned at each major shutdown.

Before the installation of the new EG grid[8], database of results with H could be compared to previously results with Oxygen (and Oxygen/Argon mixtures), where a much larger coextracted electron current I_e was measured as expected, and ion beam current was thus limited below 3 mA. On the contrary for H, the limited rf power used resulted in a low extracted current (6 mA), consistently with the stated limitation in voltage. The ratio of V_e to V_s for better beam extraction ranged from 7 to 9 depending on other conditions and optimization goal.

A camera (a visible light intensity two-dimensional imaging device, 1200 x 1600 pixels, 12 bit) looking from below shows three roughly parallel beams, with a still unexplained partial coalescence of two of them (see Fig. 1(a)). On the other hand, in a perpendicular projection (that is, a lateral view), a profile detector (one-dimensional, 2048 pixel) shows one peak only. A proposed explanation was a pile-up effect at the z where detector is looking, since the strong magnets of the old EG deflects two columns of beamlets down and the central one up; this image blurring is helped by beam divergence and beam scattering from gas. The pressure was $p_2 \approx 0.5 \text{ Pa}$ since the two turbopumps are poorly efficient for H_2 .

During the shutdown (May 2017) for the installation of the EG, NIO1 was fully dismantled and then realigned for the first time. The thin insulators among BP and PG and other walls show plasma related embrittlement, and were rebuilt in a more compact BN grade. Accelerator insulators needed to be cleaned. Re-assembly implied axis rotation, and required few tries of rf windows before a satisfying vacuum was achieved again. More mechanical conformal rf windows are under production.

In initial phase of operation, a large divergence of the beamlets was observed, with largely different luminosity among the three beams visible from bottom. After some optimization of source voltages and installation of additional magnet outside the ion source, we got a good working region with $V_e = 0.3 \pm 0.05 \text{ kV}$ and V_s from 2.5 to 4.5 kV, with a satisfying beam pattern, see Fig. 1(b). A reduction of working voltage was in part desired (to match the low current of an untested source at low rf power) and expected, since the new EG was tested with the weaker magnet set; deflection fields B_z of new EG (peak $B_z = -238 \text{ G}$) is much lower than old EG one (peak -1150 G), see Fig. 2(b). Assuming a uniform and round meatus, and that coextracted electron to ion current ratio was limited $R_e \approx 2$, one-beamlet simulations predicted that new EG correctly stops electrons up to $V_e \approx 1 \text{ kV}$, with ions optics reasonable up to $V_s \approx 9 \text{ kV}$; so different assumptions must be searched for.

A possible explanation is insufficient B_z field at all extraction holes. Also as a working hypothesis, we speculate that field B_z from the filter and the EG interfere summing to zero at the central beam extraction, leaving a large electron current to flow out when $V_e > 0.4 \text{ kV}$ so that $R_e > 50$ and all beamlet optics are compromised. Both explanations are supported by the minor improvements observed when adding external magnets to the source body. The insertion of stronger magnets in the EG is planned around the year end shutdown, see opt1 in Fig. 2(b).

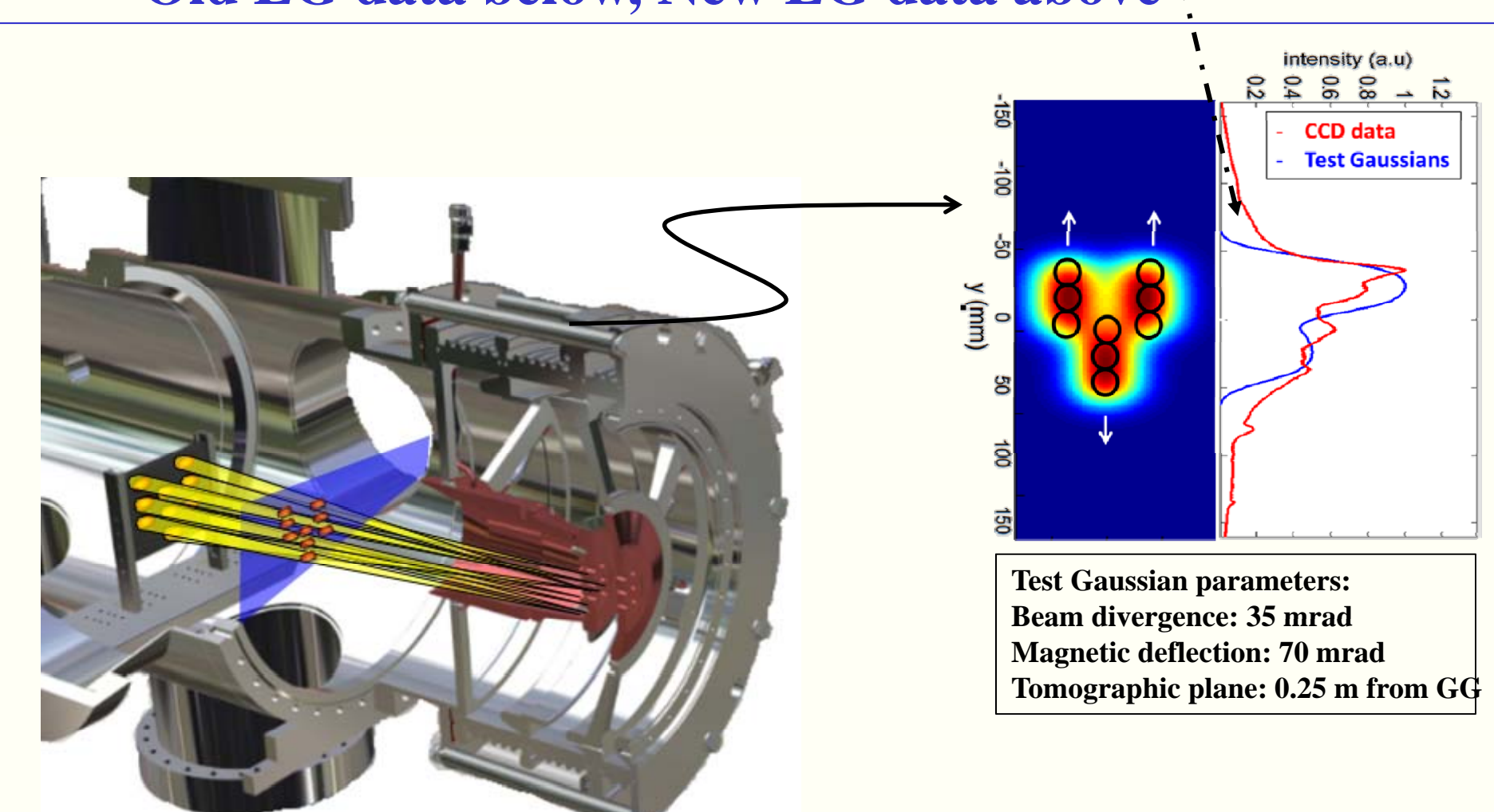
The combination of plasma grid (PG) bias voltage (V_b up 45 V) and bias plate (BP) voltage (V_{bp} separately controllable in NIO1) may help to balance the three beamlets. But affects the coextracted electron current I_e ; typical values of current from the filter and the EG interfere summing to zero at the central beam extraction, leaving a large electron current to flow out when $V_e > 0.4 \text{ kV}$ so that $R_e > 50$ and all beamlet optics are compromised. Both explanations are supported by the minor improvements observed when adding external magnets to the source body. The insertion of stronger magnets in the EG is planned around the year end shutdown, see opt1 in Fig. 2(b).

Effectiveness of NIO1 experiment requests a flexible and robust software acquisition, storage and retrieval of information. At the higher level, most of information is indexed by a dataset number.

With reduction of vessel total pressure due to cryogenic pump, sharper beam images are visible by the bottom camera (confirming a previous trend), but no substantial improvement of voltage holding is apparent. For understanding the role of systematic contamination and possible erratic leaks a residual gas analysis (requiring differential pumping) is being planned, together with vacuum quality improvements (use of denser boron nitride and other high quality materials, cleaning of accelerator insulators). Two circuitry kinds are used to protect electrode; one is inbuilt in power supplies, another one is based on current spike amplitude discrimination; often more spikes are visible at $P_s = 1100 \text{ W}$ than at $P_s = 1200 \text{ W}$. The voltage holding issue clearly will require more investigation.

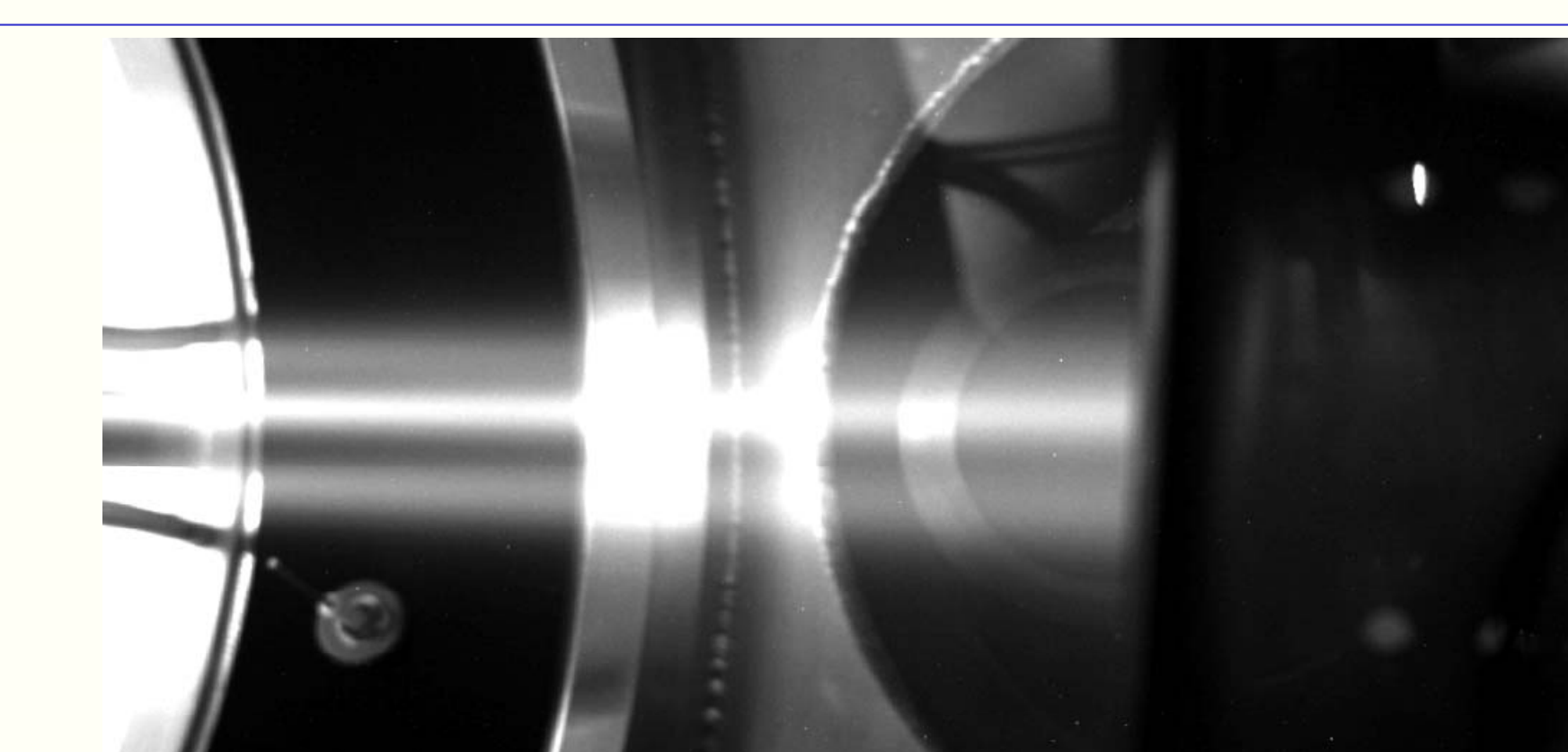
A second camera will be laterally installed (in place of the existing one-dimensional detector), to verify the better alignment of beamlet in deflection direction. In conclusion we got a preliminary confirmation (perhaps fortuitous) of the importance of having a deflection field fringe large enough (so to reduce electron current even in the plasma), and of the preference for crossed direction to filter field[1]; for pursuing a more robust proof and a research of thresholds, EG magnets field will be soon revised.

Old EG data below, New EG data above



The first data show a largely asymmetric beam, whereas in principle one may expect a Gaussian profile. The asymmetry is probably induced by the Magnets in the EG: deflected beamlets (column by columns)

(from P. Veltri talk, p. 23, at IPAIA workshop, Bari, 3 March 2017, online at <https://agenda.infn.it/conferenceDisplay.py?confid=12546>)



As fig 1.(b) above but $V_e=0.35 \text{ kV}$, $P_k=1000 \text{ W}$ and $p_2=0.3 \text{ Pa}$ (before cryopump input valve opening)

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conference code	topic
T4_Mo_01	Custom calibration and preheats
T4_Mo_02	NIO summary
T4_Mo_03	NIO probes
T4_Mo_04	Voltage control in RFA
T4_Mo_05	Filter and beam
T4_Mo_06	Multi-pole for NIO
T4_Mo_07	Energy recovery
T4_Mo_08	New NS concepts
T4_Mo_09	Beam secondary plasma (BSP)
T4_Mo_10	Beam acceleration in NIO
T4_Mo_11	Child law NIO/Spoke