

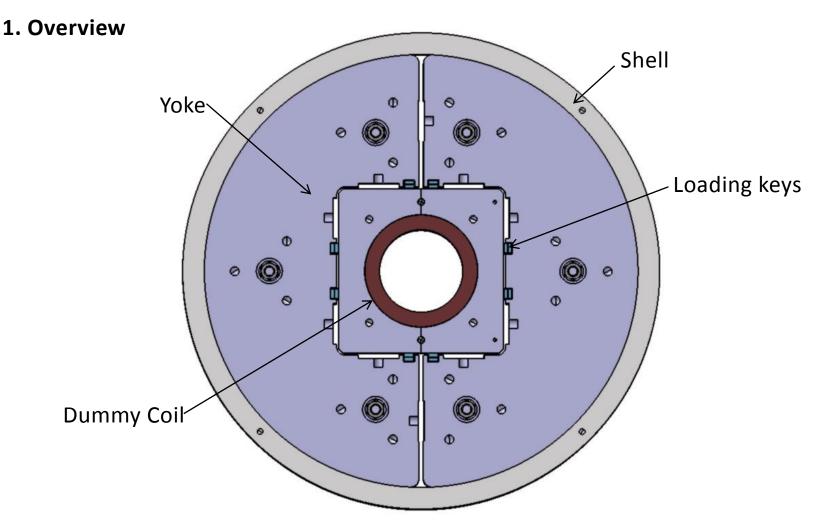


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CD1 Mechanical Model – Technical Design Status

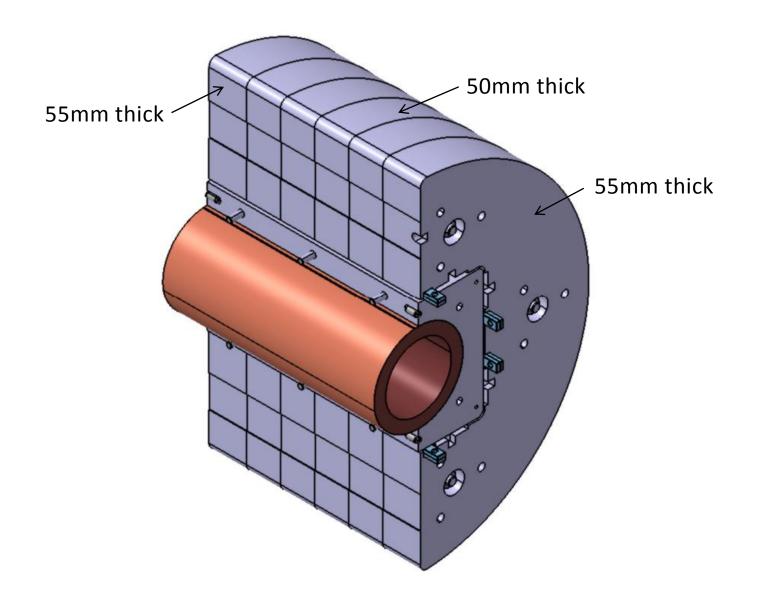
26.06.2017, CD1 Conceptual Design Review





Length = 310mm, weight = 480 kg

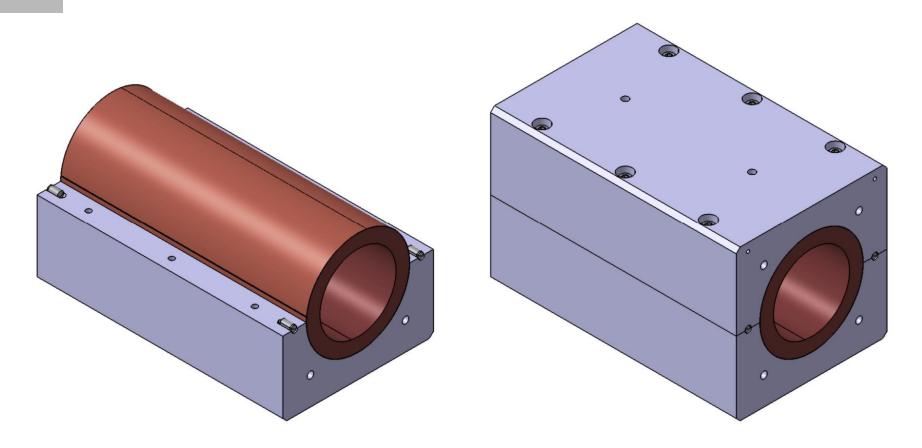






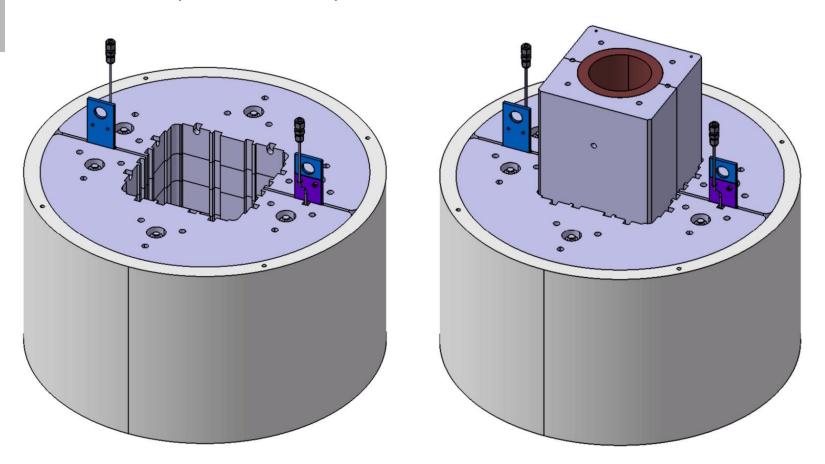
2. Assembly procedure

• Two kapton layers 0.125mm thick will be applied on the dummy coil before the coil is assembled with pads.



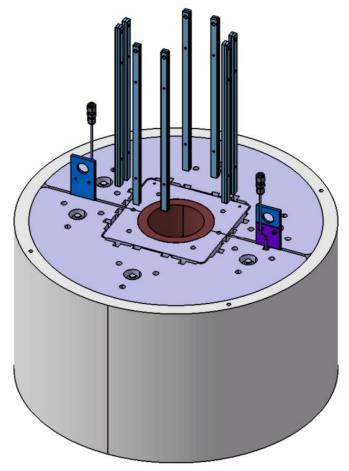


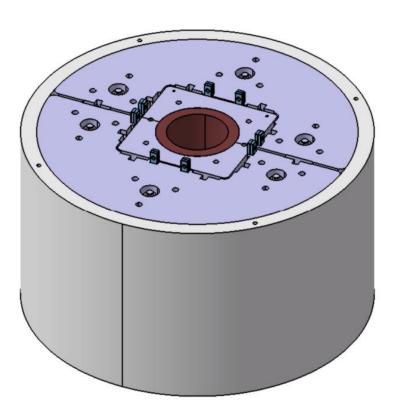
 Two yoke halves are inserted into the outer shell and the bladders are used to put two halves into position for the pads/coil insertion.





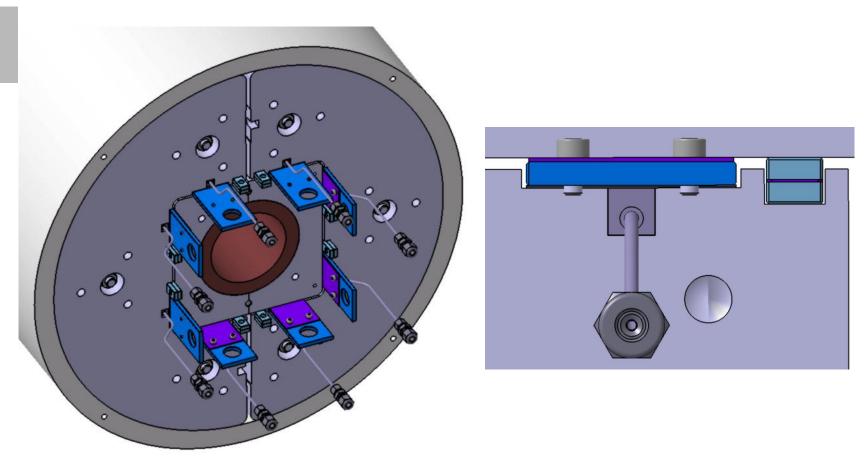
 The loading keys are inserted just to keep the pads with the dummy coil in the center of the yoke. Two bladders are removed. The assembly is ready for the coil pre-loading.







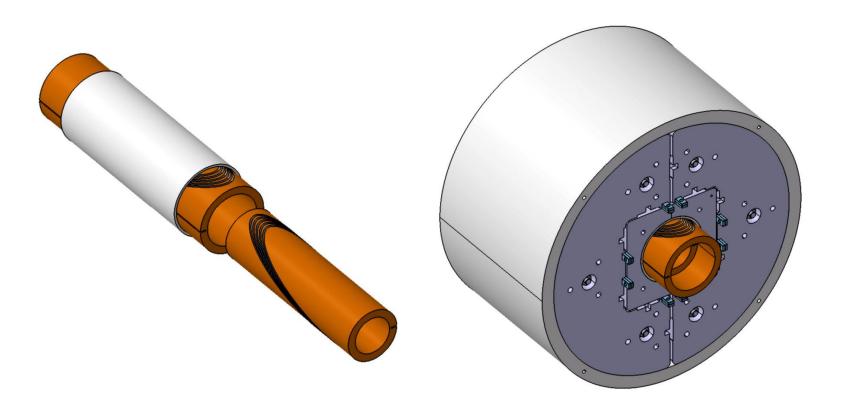
• Eight bladders are installed between the pads and the yoke. The preloading begins.





3. Alternative solution.

As an alternative solution, using the presented structure, we will be able to prestress the impregnated short test formers in order to check the toughness of the impregnation and the full assembly procedure.





4. Conclusion/Status.

LBNL's engineer Ray Hafalia has reviewed our design. Remaining points:

- Should there be a groove for bladders also on the pad side?
- Are the two Kapton layers, totaling 0.25 mm, the right tool for a) creating space for Fuji-paper tests, b) transmitting radial forces, c) adding to radial ground insulation?

After the feedback of this conceptual-design review and when discussions with Ray are included into design, we intend to go directly into procurement in order to test this model in autumn.



Wir schaffen Wissen – heute für morgen

