# **Exploring Image Sensor Applications**

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#### AGENDA

#### Part 1: Motivation & Basics

- Motivation
- Description of image sensors and their operation.

#### **Part 2: Existing Applications**

- Electron Microscopy Detectors
- Radiation Detectors

#### Part 3: Future Applications Analysis

- Finding new application areas: Technological Competence Leveraging
- Conclusion and Open Discussion

### EXPLORING NEW IMAGE SENSOR APPLICATIONS

## How do we see the invisible?

Expanding the field-of-use of image sensor applications.

Presenting the fundamentals of image sensors and some existing applications.
 Exploration of possible future applications.

#### HOW IMAGE SENSORS WORK

#### **Photodetector basics:**

- 1. Photons can free electrons.
- 2. Electrons (-ve) and holes (+ve) drift in opposite directions in presence of electric field.
- 3. They collect at electrodes to generate a **voltage signal**.
- 4. Combining pixel signals together provides a 2D image.







## TYPES OF IMAGE SENSORS

The most common devices are Charge Coupled Device (CCD) and CMOS:

CMOS:

- Faster acquisition.
- Higher sensitivity better contrast and detectability.

CCD:

- Higher dynamic range.
- Longer exposure required.

#### ELECTRON MICROSCOPY

Optical microscopy resolution limited (  $d = \lambda/2NA$  ) due to lower wavelength boundary of visible light spectrum.

Operation in a glance:

- Electron emitters generate electron beam
- E-field acceleration determines energy ( $\lambda = h/P$ )



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Particle-Sample Interaction: electrons may scatter in different directions

- Scanning EM (SEM) exploits back-scatter
- Transmission EM (TEM) exploits front-scatter

TEMs are currently the leading device for achieved resolution.



## ELECTRON MICROSCOPY FIELDS/TECHNIQUES

TEM Modes: CTEM / STEM / Diffraction

Different application fields: Life Science, Materials Science, Semiconductor Analysis..

Major latest EM outbreaks:

Electron counting technique enabled last resolution revolution - as opposing to normal charge integration mode.



Cryo-EM used to reduce Biological sample damage - it enabled 2017 chemical Nobel prize winning

## DETECTORS FOR ELECTRON MICROSCOPY

Detectors play a major role in this dramatic atomic resolution improvement.

Optical analogy to human eye: detectors are sensitive to particles as human eye is to light, transforming incident particles into electric signals.

#### Detection history in EM:

- 1. FILM: no live analysis
- 2. CCD: low frame-rate
- 3. CMOS: rolling shutter

Different characteristics needed:

- Diffraction
   -> high dynamic range
- Life Science -> low noise, high sensitivity
- Material Science -> radiation hardness



## ENVIRONMENTAL RADIATION DETECTION

#### Why?

Vital for health and safety.

Areas:

 Radioactive pollutants in water (drinking water, waste treatment, sea), underground (mining, drilling), agriculture (soil, across food-chain).

## WHAT WE WANT TO DETECT

- Alpha-particles and beta-particles.
- Electromagnetic radiation (gamma rays, x-rays, ultraviolet, near-infrared).



## IMAGE SENSORS FOR RADIATION DETECTORS

Geiger-Müller:	Gas-filled chamber with electrodes - <b>no image sensor</b> . <b>X</b> Can only find count rate.
Scintillator:	<ul> <li>Plastic/Crystal that absorbs radiation and emits light .</li> <li>✓ Signal scales with energy of radiation.</li> <li>✗ Multiple components - photomultiplier tube for detection.</li> </ul>
Solid-State (Image Sensor):	<ul> <li>Signal also scales with energy.</li> <li>Higher energy resolution than scintillator.</li> <li>Fewer components.</li> </ul>



Many different technologies are already used for image sensors.

#### Why use CMOS technology?

- Radiation hard, monolithic sensors, smart sensor arrays.
- Mass produced, commercial process high availability.

## ELECTRON MICROSCOPY & RADIATION DETECTORS - WHAT ELSE?



## SEARCH FOR NEW APPLICATION FIELDS TO IMAGE SENSORS



## Identification of technology benefits

Analyzing the technology from the user's perspective with a focus on: **problem solved** and **benefits derived**.



#### Search for application fields

Search for **similar problems** the technology may solve and for persons who might benefit from the technology.

#### Analysis of application fields

**Rough assessment** of the technology according to strategic fit and benefit relevance; further in-depth analysis of **market and competitors**.



#### Design of a business model

Business model should answer the question: "how exactly should the company enter the market within a specific application area?"

## SOME USEFUL QUESTIONS TO ASSESS A MARKET ATTRACTIVITY OF AN APPLICATION FIELD

- **?** How many benefits offered by the technology are relevant for this application field?
- **?** How relevant is/will be the problem solved by the technology in this application area?
- ? Can this new market be served with existing resources of the company?
- **?** Is it possible and reasonable to enter the market in the near future?
- **?** Is it strategic important for the company to enter this market?
- **?** Is the business model scalable?
- **?** How the company will differ from the competitors (unique value proposition)?

### CONCLUSION:

- Image sensors are in rapid expansion, especially CMOS devices.
- They play a fundamental role in many modern applications.

# CAN WE EXPLOIT THEM EVEN MORE?



Time for questions and open discussion.

