

Session 1: Experience with existing machines

summary

6 talks of 30 minutes each (20+10)

- *Injection R&D at Diamond and Diamond II*
Riccardo Bartolini
- *Injection and Top-Up experience at SOLEIL*
Alexandre Loulergue
- *Kickers correction system for transparent Top-Up at SPRing-8*
Dr. Chikaori Mitsuda
- *Issues with modelling the BESSY-II transfer line optics*
Peter Kuske
- *Experience at ESRF*
Simon White
- *Last studies of injection system at PETRA III transport line and PETRA IV upgrade*
Xavier Nuel Gavaldà

Covered Content:

- injection schemes & injection efficiency maximization
- TopUp transient / residual motion of stored beam
→ kickers: bump closure, parameters, coatings
- TopUp schemes and boundary conditions → table
(radiation protection, machine protection, accelerator physics)
- transfer line optimization / modeling
- progress on NLK implementation

Table summarizing Injection Conditions

general machine parameters				Limit						avg. InjEff				avg lifetime / TopUp scheme				nce / rad pm (bare l		relative residual		n of InjEff KickerBum offAxisInj		contacts	Remarks	Links						
Machine	Operation Mode	TopUp	Energy / Current	hot Inj	Evj Inj	El	Lifetime	in	Cur	ex	Cur	Ids open	Ids closed	Ids op	Ids clc	time b	# shot	# bun	horizontal	vertical	horiz	vertic	Ra	Ma	Acc	Phys						
BESSY II	Multibunch	x	1.70	300	60%	90%	5.00	200.00	300.00		96%	92%					120	1	5	7000			x									
	single bunch	x	1.70	15	60%	90%	1.00	8.00	30.00		96%	92%						1	1	7000			x									
	low-alpha stable	decay	1.70	16	decay	decay	decay	decay	decay		30%	decay					decay	decay	decay	40000			x									
	low-alpha bursting	decay	1.70	100	decay	decay	decay	decay	decay		30%	decay					decay	decay	decay	40000			x									
DIAMOND	Standard	x	3.00	300	0%	50%	7.00	50.00	500.00		85%	75%	13.0	13.0	600	~50	1	2700	8					x					lan Martin Standard=900 bunches			
	Hybrid	x	3.00	300	0%	50%	7.00	50.00	500.00		85%	75%	11.0	11.0	600	~50	1	2700	8					x					lan Martin Hybrid=686bunches.g			
	Timing Mode	x	3.00	136	0%	50%	7.00	50.00	500.00		85%	75%	9.0	9.0	600	~20	1	2700	12					x					lan Martin every 6th bunch popu			
	low-alpha stable	x	3.00	20	0%	10%	10.00	7.00	35.00		20%	20%	25.0	25.0	3600	~250	1	4500	40					x					lan Martin 400 bunch http://acc			
ALBA	low-alpha bursting	x	3.00	10	0%	5%	5.00	7.00	15.00		15%	15%	25.0	25.0	3600	~250	1	4500	40					x					lan Martin 200 bunches			
	Multibunch	x	3.00	150	0%	0%	10.00	20.00	250.00		90%	90%	25.0	20.0	1200	20	64	4000	?					x					Montse Pont			
Spring-8	Multibunch	x	8.00	100	0%	?	?	?	100.00		92%	87%	200.0	?	20	1	1	2300	?					x					Chikaori Mitsuda			
	Hybrid	x	8.00	100	0%	?	?	?	100.00		92%	87%	?	?	20	1	1	2300	?					x					Chikaori Mitsuda			
	single bunch	x	8.00	1	0%	?	?	?	100.00		92%	87%	15.0	?	?	1	1	2300	?					x					Chikaori Mitsuda			
SLS	Multibunch	x	2.40	400	doseL	doseL	doseL	doseL	doseL		98%	95%	10.0	10.0	180	9	1	5000	10					x					Michael B lifetime feedback (ma			
	CamShaft	x	2.40	400	doseL	doseL	doseL	doseL	doseL		98%	95%	10.0	10.0	180	9	1	5000	10					x					Michael B lifetime feedback (ma			
	Femto	x	2.40	400	doseL	doseL	doseL	doseL	doseL		98%	95%	10.0	10.0	180	9	1	5000	10					x					Michael B lifetime feedback (ma			
SOLEIL	Uniform	x	2.75	500	40%	40%	?	450.00	500.00		95%	80%	15.0	12.0	180	1	100	4000	40					x			18	7	MAT			
	Hybrid	x	2.75	450	40%	40%	?	?	?																							
	8 bunch	x	2.75	?	40%	40%	?	?	?																							
	single bunch	x	2.75	?	40%	40%	?	?	?																							
	low-alpha	x	2.75	?	40%	40%	?	?	?																							
ESRF	Multibunch	decay	6.00																													
	16x6	x	6.00																													
	4x10	x	6.00																													
PETRA III	40 AD bunches	x	6.00	100	doseL	doseL	doseL	doseL	100.00		60%	60%	1.2	1.2	40	20	1	1200	12					x			39		Heiko Ehrlichmann, Xavier Nu			
	960 AD bunches	x	6.00	100	doseL	doseL	doseL	doseL	100.00		60%	60%	8.0	8.0	300	50	1	1200	12					x					Heiko Ehrlichmann, Xavier Nu			
APS	24 bunch	x	7.00	100	0%	0%	?	?	?		80%	?		?	9.0	120	1	1	3000	50				x		?		8				
	Hybrid	x	7.00	100	0%	0%	?	?	?		80%	?		?	6.0	60	1	1	3000	50				x		?		8				
	324 bunch	decay	7.00	100	0%	0%	?	?	?		80%	?		?	50.0	43200	1	1	3000	50				x		?		8				
ALS	Multibunch	x	1.90	500	?	?	0.00	?	500.00		100%	?		?	12.0	?	?	?	2000	30				x		?		?	C. Pappas			
	2 Bunch	x	1.90	35	?	?	0.00	?	200.00		100%	?		?	?	?	?	?	2000	30				x		?		?	C. Pappas			
ELETTRA																																
SPEAR3	Hybrid	x	3.00	500	?	40%	?	doseL	doseL	50.00	500.00		95%	80%	7.5	7.5	300	50	1	10000	10			x			22	11	Xiaobiao H.	rms/sqrt(b		
MAX IV																																
SIRIUS																																
new machines & upgrades starting here																																
DIAMOND II																																
ESRF-EBS																																
ESRF																																
SLS II																																
PETRA IV																																
APS-U																																
ALS-U																																

Table summarizing Injection Conditions

TopUp boundary conditions

Machine	Mode	Current	1shotEff	avgEff	Lifetime	Min Cur	Reason		
BESSY II	Multibunch	300 mA	60 %	90 %	5 h	200 mA	RadProt		
DIAMOND	Standard	300 mA	0 %	0 %	7 h	50 mA	RadProt		
ALBA	Multibunch	150 mA	0 %	0 %	10 h	20 mA	RadProt		
Spring-8	Multibunch	100 mA	?	?	?	?	RadProt		
SLS	Multibunch	400 mA	doseL	doseL	doseL	doseL	RadProt		
SOLEIL	Uniform	500 mA							
ESRF									
PETRA III	40 ad bunches	100 mA	doseL	doseL	doseL	doseL	RadProt		
APS	24 bunch	100 mA	0 %	0 %					
ALS	Multibunch	500 mA							
ELETTRA									
SPEAR	Hybrid	500 mA	? 40 % ?	doseL	doseL	50 mA	RadPro		
MAX IV									

To be filled

Table summarizing Injection Conditions

TopUp scheme

Machine	Slot interval	Shots per slot	Bunches per shot	meas InjEff IDs open	meas InjEff IDs closed				
BESSY II	120 s	1	5	96 %	92 %				
DIAMOND	600 s	~ 50	1	85 %	75 %				
ALBA	1200 s	20	64	90 %	90 %				
Spring-8	20 s	1	1	92 %	87 %				
SLS	180 s	9	1	98 %	95 %				
SOLEIL	180 s	1	100	95 %	80 %				
ESRF									
PETRA III	40 s	20	1	60 %	60 %				
APS	120 s	1	1	80%	?				
ALS				100%					
ELETTRA									
SPEAR	300 s	50 s	1	95%	80%				

To be filled

Table summarizing Injection Conditions

Residual Orbit Motion

Machine									
BESSY II									
DIAMOND									
ALBA									
Spring-8									
SLS									
SOLEIL									
ESRF									
PETRA III									
APS									
ALS									
ELETTRA									
SPEAR									

To be filled

thank to the speakers for their contribution

thank to the audience for lively discussion

Injection R&D at Diamond and Diamond II

Riccardo Bartolini

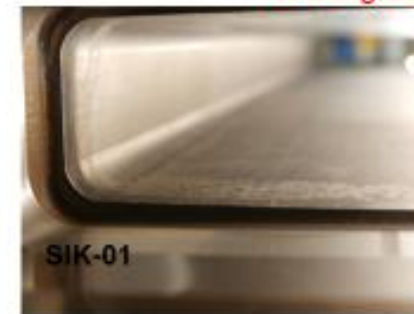
- septum moved closer to reference orbit (2015)
- transparent injection is considered to be a “10-years-vision”
- issues with Ti coating in kicker vessels
- R&D:
 - compensation kickers
 - nonlinear kicker
- DIAMOND II
 - new design candidates with lower emittance and on-axis injection explored

Diamond injection

Injection transient during Top-Up

Kicker vessel coating damage

Existing kickers coating and tune kicker coating
coating damage appears at the ends



Injection and Top-Up experience at SOLEIL

Alexandre Loulergue

- TopUp since 2009
- Kicker pulse investigation by turn by turn BPM data analysis
→ successive optimization
- Residual orbit motion
 - Horizontal: 6 % beam size
 - vertical: 25 % beam size
 - no user complaints so far
- NLK installation 2018
- FeedForward correction scheme

Ring injection layout

Inserted in free 12m long section

Kicker pulse profile investigation

Kicker pulse profile investigation

H & V residual bump *Summarized*

Bumps measured at BPM with $\beta_x = 14$ m and $\beta_x = 12$ m
Target = 10 % beam size (with 1% coupling) !

Plane	H	V
Target	~30 μm	~2 μm
Thin septum	~0	~0
Thick septum	20 μ m	5 μ m
Kickers	100 μ m	50 μ m

To reduce it further : ↓ Need a NLK ↓ NLK ?
Need feedforward /feedback ?

Kickers correction system for transparent Top-Up at SPring-8 -- Chikaori Mitsuda

- Stored beam oscillation dominated by kicker bump
- Optimization
 - DC septum
 - sextupoles within bump
- FeedForward scheme using fast correction kickers in user operation
 - 80% peak suppression
 - Consecutively upgraded

Top-view of beam injection system in SPring-8

Overview of 4 bump magnets arrangement

Failure reasons and improvements for long life operation

Dependency	Failure source	Improvement	Operation life time
Operation pulse width	Miss-driving by self switching noise and device uniformity	Driver circuit improving Noise filter Severe SS-device selection	2d~1week
Beam filling mode	Beam radiation noise	System floating Noise shield enhancing	1 month
Saturation of operation life time	Synchrotron radiation damage	Radiation shield enhancing	more than 3 years

Combining

- We learned from above correlations that the care is necessary to operate the DPS continuously.
- After all of cares by step by step, the operation life time of DPS became **more than 3 years** and failure got not to occur by beam filling with high current single bunch of 8 mA.

Issues with modelling the BESSY-II transfer line optics

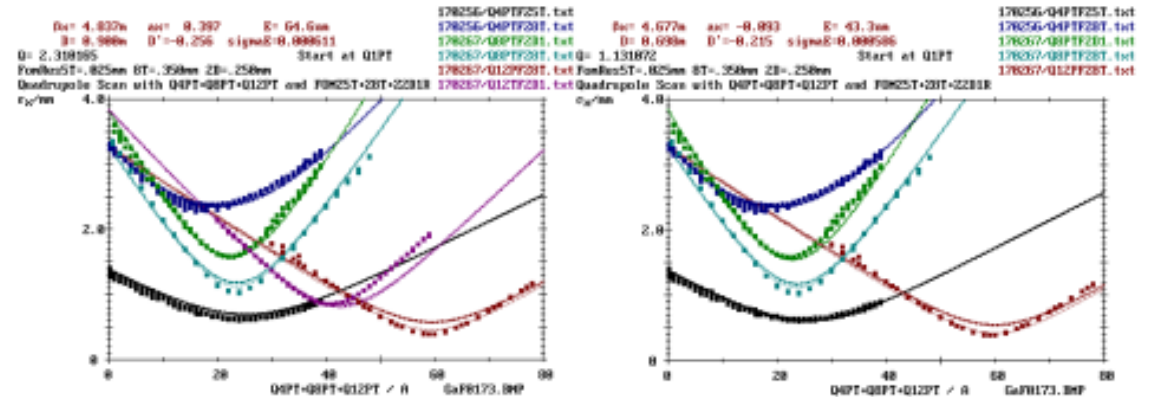
Peter Kuske

- Discrepancies between model and measurement
- Quadrupole scans applied
- Model refined by
 - Defocussing element at TL start
 - QF
- Proposed transverse emittance exchange in TL eventually yielding 20% emittance in SR

II. Comparison of Measured and Simulated Dispersive Orbits

III. 2 Analysis of Quadrupole Scans in the Horizontal Plane

determination of β_x , α_x , ϵ_x , D_x , D_x' and σ_z requires more than one quadrupole scan and dipole in between to change dispersion



energy spread: $\sigma_z \sim 6 \cdot 10^{-4}$, independent on extraction time
 emittance - $\epsilon_x \sim 70 \pm 20$ nm-rad or $\epsilon_x \sim 50 \pm 10$ nm-rad, for late and early extraction

Position	β_x/m	α_x	D_x/m	D_x'
at Q3PT	7.6	-0.6	0.2	-0.06
at Q4PT	8.2	-0.85	0.2	0.18

Experience at ESRF

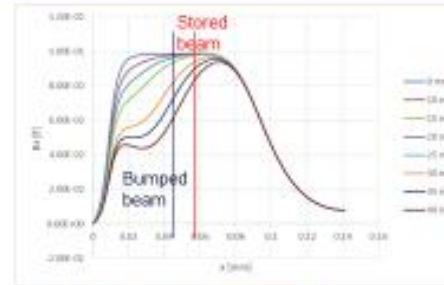
Simon White

- TopUp since 2016
- Injection efficiency tuned by hand at the beginning of each run: Booster & SR
- Sextupoles inside kicker bump
- Automated tuning of transferline
- No TopUp in Multibunch mode → perturbations too strong
- Added copper shims in kickers to generate a nonlinear field
-

INJECTION INTO THE STORAGE RING

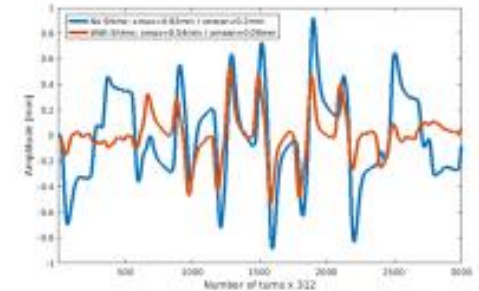
INJECTION EFFICIENCY

PASSIVE COMPENSATION



- 40mm Copper plates top and bottom of the 4 kickers
- This shut-down: stronger c-shaped shims installed

- **Idea: add copper shims inside the kickers ferrite gap to generate a non-linear field**
- Shape this field with the shims dimension in order to cancel the sextupole field: **reduction of both beta-beat and orbit distortions**
- Creates vertical field gradient: **alignment is now critical**



Last studies of injection system at PETRA III transport line and PETRA IV upgrade -- Xavier Nuel Gavaldà

- PETRA IV design will also affect pre-accelerator
 - Reduction of DESY II emittance
 - New booster lattice based on ALBA booster

Layout of PETRA III Injection System

- **Linac II**
S-Band Linac
 $e^- \rightarrow e^+$ converter (presently not used)
two guns (bombarder type + triode)
- **PIA**
accumulator ring (originally designed for e^+ operation)
- **DESY II**
450 MeV \rightarrow 6 GeV (max. 7 GeV)
Emittance (6 GeV, PETRA III) $x/y \sim 350/15 \text{ nm.rad}$
Intensity (# particles): max. 2×10^{10} , typical 1×10^{10}
- **E-Weg: transport line DESY II \rightarrow PETRA III**
L = 203 m



- **Storage Ring**
3 kickers (deflection= 2.88 mrad, L= 590 mm) +
1 septum (4 mm)
39 mm Kicker Bump

