

# Wire scanner calibration application

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BI-SW



### Wire scanner calibration application

- Introduction
- Calibration Bench
- Analysis
- Overview ExpertGUI
- Architecture
- Demo
- Future and conclusions
- Questions



### 1 Introduction

 Application used to perform the position calibration of currently operational wire scanners in PS and PSB

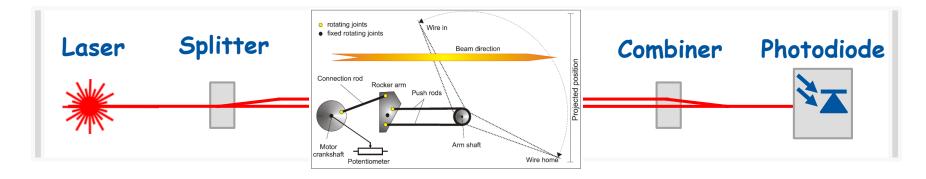
- Aim is to automatize the construction of calibration tables of scanners before their installation in the corresponding machine
  - For different speeds
  - For both movements, in/home



### 2 Calibration Bench

- Based on the acquisition of laser beam for a set of known positions
- Result: A table of projected position versus the observable : potentiometer value





Two different calibration benches -> different calibration configuration



- Needs
  - Problems detected by the use of the application
  - New requirements (by the "calibration team")
- Obsolete architecture



### Needs

- Problems detected by the use of the application.
  - Difficulties to follow the workflow
  - Tedious handmade tasks
    - Deploy calibration files
    - Edition of the result

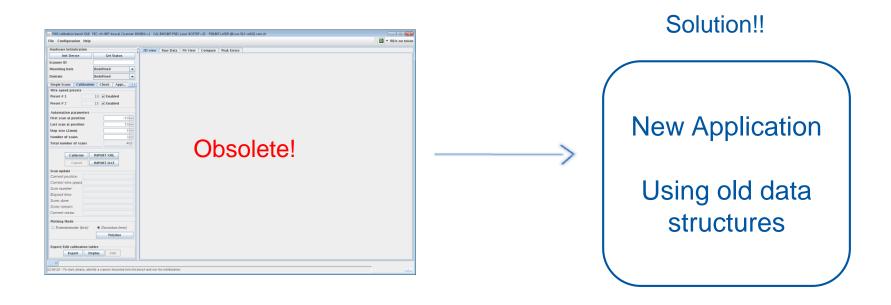


### Needs

- New requirements:
  - Automation of handmade task
  - New features:
    - Edition: calibration tables edition, peak tables edition, application settings edition.
    - Deploy calibration tables and save to a repository
    - Task simplification
  - Addition of data visualization:
    - Charts: calibration tables visualization, position check errors.
  - Improve the workflow
    - Less steps for the user
    - Usability



- Obsolete architecture
  - Difficult to maintain and add new requirements.
  - Serious improvements were needed.





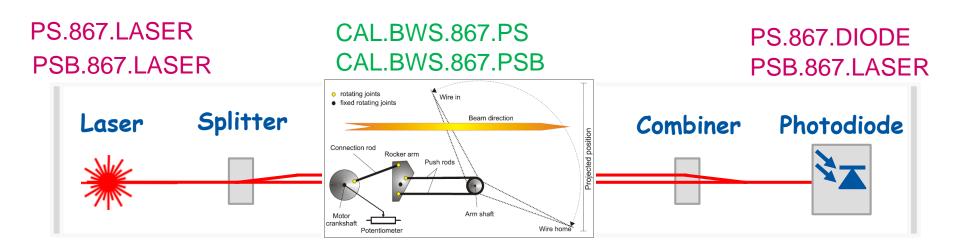
# 4 Overview ExpertGUI

**Device Control** 

**FESA CLASSES** 

Wire scanner (BWSINJ)

Stepping Motors (BOSTEP)

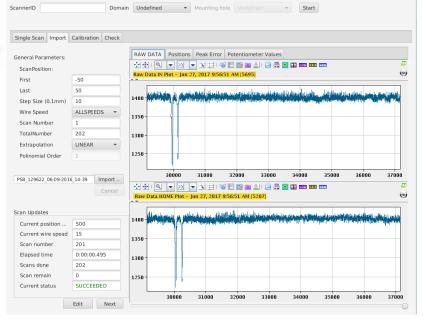














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# FESA Wire Scanners & Stepping Motors

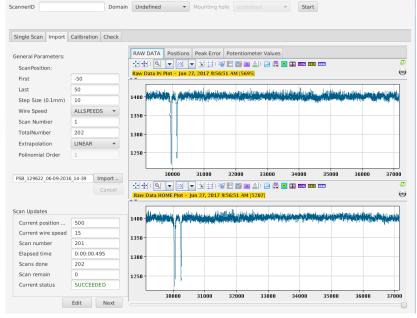




### Application Settings









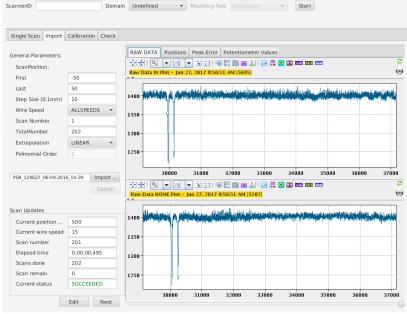
# FESA Wire Scanners & Stepping Motors





#### Application Settings

### Acquisition



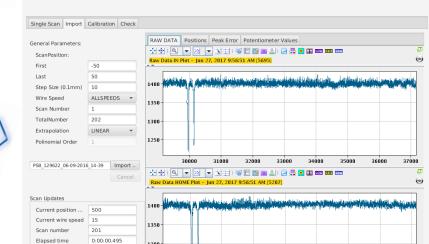
### Scans Logging

PSB. 129613, p-30, s15, scan1, xml PSB. 129613, p-2, s15, scan2, xml PSB. 129613, p-30, s15, scan1, xml PSB. 129613, p-8, s10, scan0, xml PSB. 129613, p-30, s15, scan2, xml PSB. 129613, p-30, s10, scan4, xml PSB. 129613, p-30, s15, scan4, xml PSB. 129613, p-30, scan4, xml PSB



#### **FESA** Wire Scanners & **Stepping Motors**





31000

33000

34000

36000

▼ Mounting hole Undefined ▼ Start

Acquisition

Domain Undefined

1300

1250

202

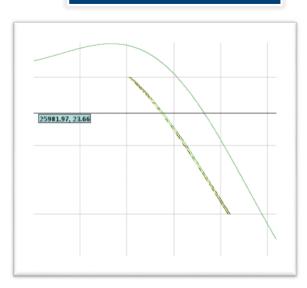
SUCCEEDED

Edit Next

Scans done Scan remain

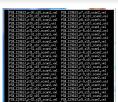
Current status

### Analysis and Tables



#### Application Settings

Scans Logging





#### FESA Wire Scanners & Stepping Motors



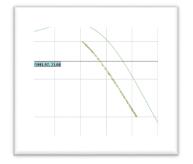


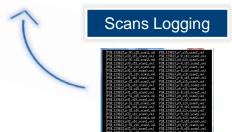


#### Edition

speed_15_direction_in.dat				
Position	Peak 1 Pot	Peak 2 Pot		
-50.0	34240.0	34348.0		
-49.0	34201.0	34310.0		
-48.0	34162.0	34264.0		
-47.0	34132.0	34239.0		
-46.0	34090.0	34197.0		
-45.0	34055.0	34161.0		
-44.0	34022.0	34127.0		
-43.0	33985.0	34087.0		
-42.0	33952.0	34050.0		
-41.0	33918.0	34012.0		

#### Analysis and Tables











#### Edition

Git





speed_15_direction_in.dat			
Position	Peak 1 Pot	Peak 2 Pot	
-50.0	34240.0	34348.0	
-49.0	34201.0	34310.0	
-48.0	34162.0	34264.0	
-47.0	34132.0	34239.0	
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-43.0	33985.0	34087.0	
-42.0	33952.0	34050.0	
-41.0	33918.0	34012.0	

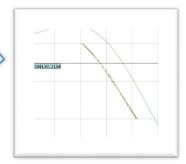


#### Application Settings





#### Analysis and Tables



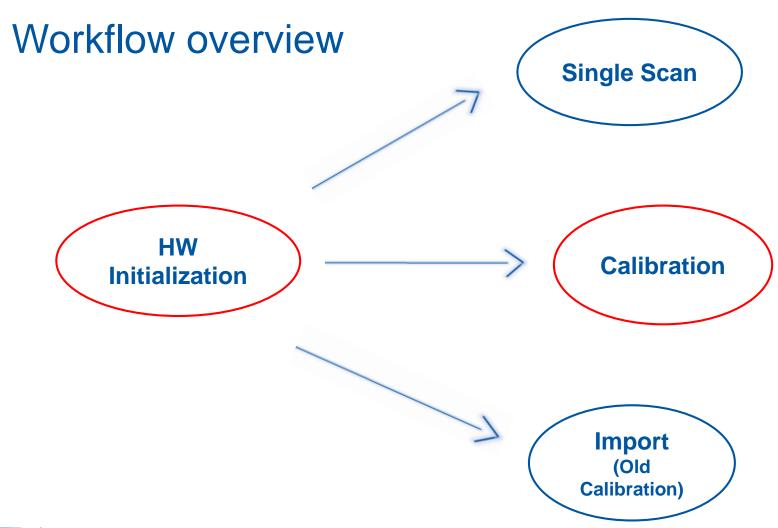




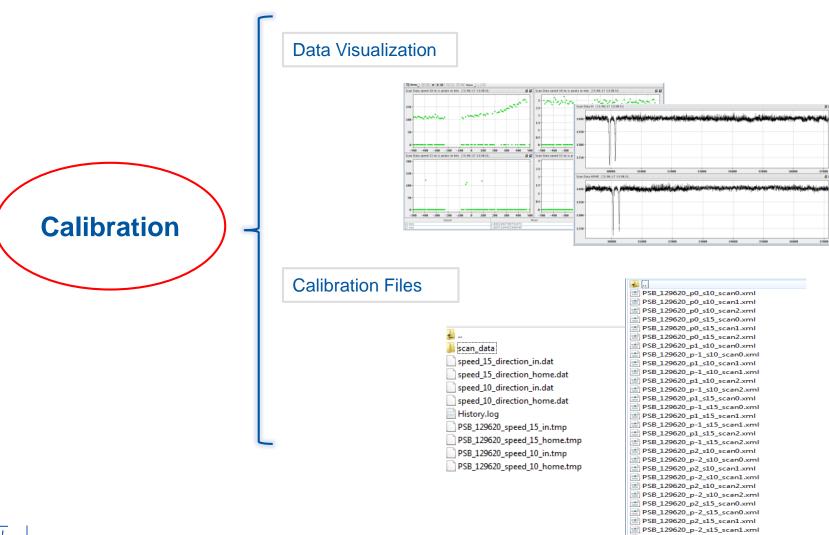
### Main functionality:

- Hardware initialization
- Single Scans
- Calibration
- Import Scans
- Check
- Analysis (calculations and visualization)





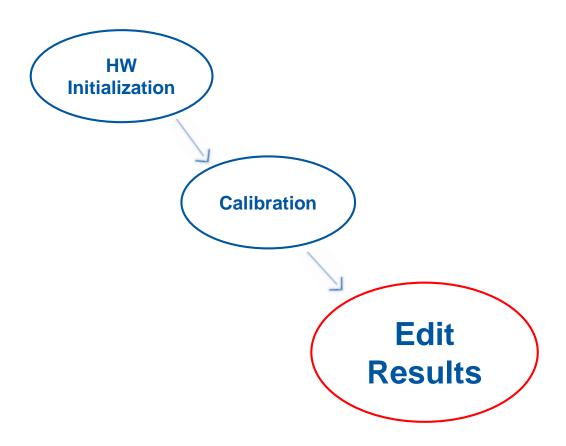




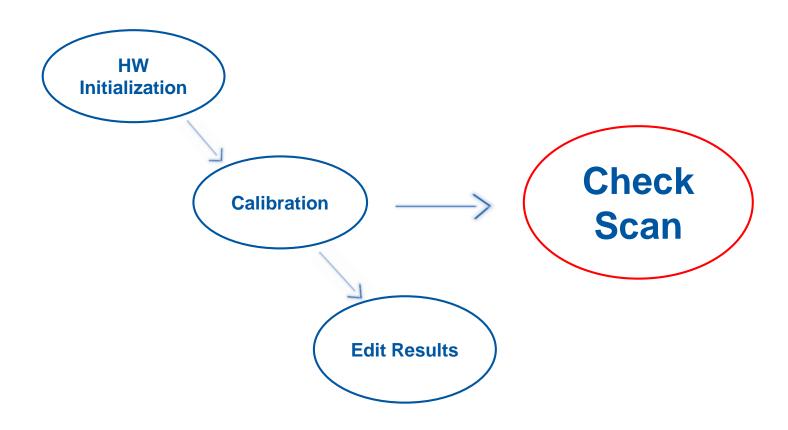


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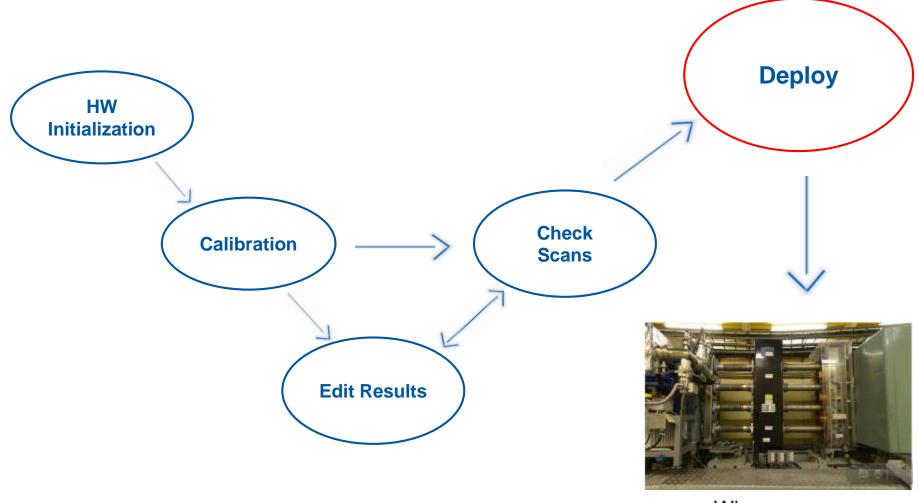
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Wire scanners



New BI Software guidelines:

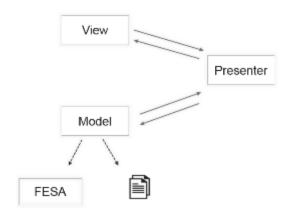
- ExpertGUIs moving to JavaFX
- Unification under common architecture base on Model – View – Controller (MVC)
  - modularity, reusability, maintenance, extensibility.



### ExpertGUIs moving to JavaFX

- BI SW section utilities.
  - Tools develop by the section
  - Common development guidelines
- CO standard components have been included. (https://wikis.cern.ch/display/GUI/Reference+Guide)
  - General frame.
  - RBAC Authentication.
  - Logger utilities.
- Current state: Combination of JavaFX with Swing components.
  - Property system and bindings, fxml, css.
  - Missing features from swing





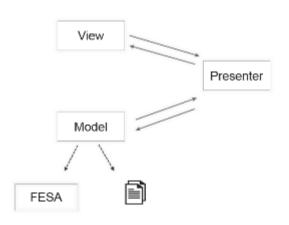
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# Using a variation of the MVC Model - View - Presenter

- Model: Business logic: Scans data, analysis data, lookup tables calculation, errors, scan parameters, application settings.
- View: fxml files with view controls
- Presenter:
  - Receives the user inputs from the view. It asks to the model to operate accordingly.
  - Presentation of the data in the view.



### Using a variation of the MVC



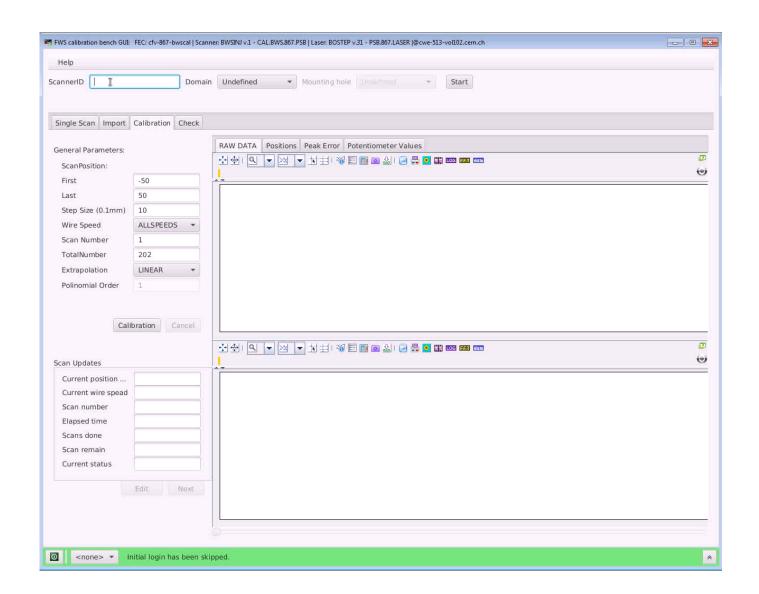
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Model - View - Presenter

### This project:

- Decoupling existing content
- Focus in modularity in the business logic
- Group views and components

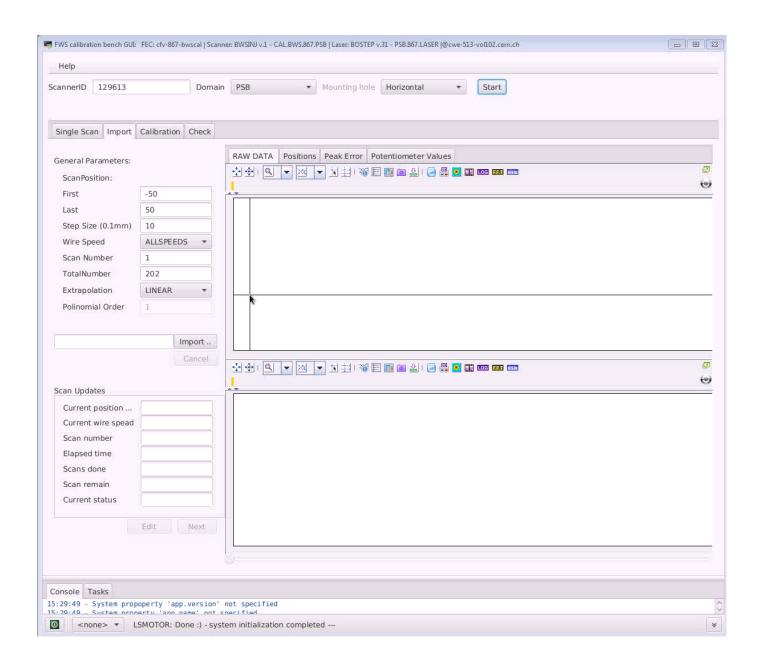






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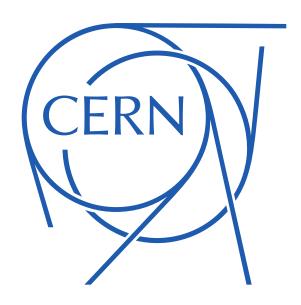


### 7 Future and Conclusions

- The new application is:
  - easier to maintain and take over by other persons.
  - ready to be extended.
- Improvement in the calibration process.
  - avoid handmade tasks
  - better visualization adapted to the user needs



# Questions

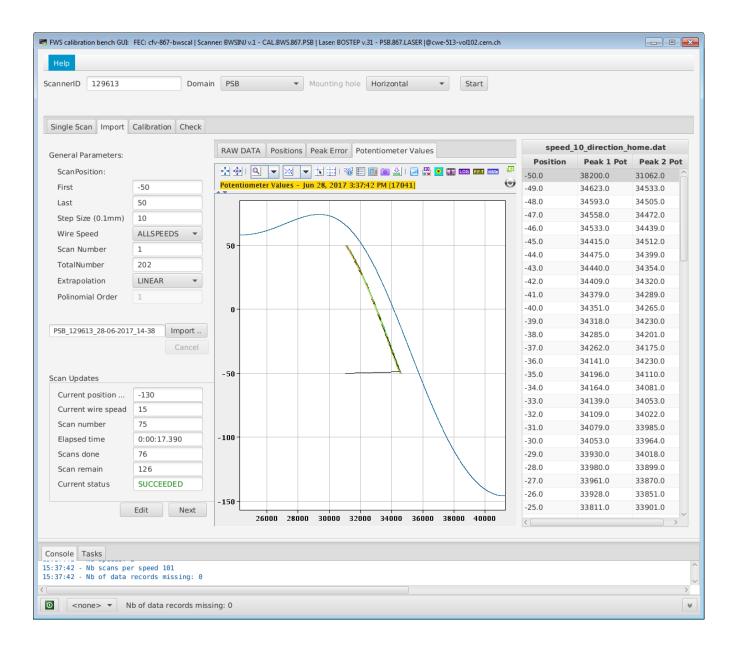


Thank you

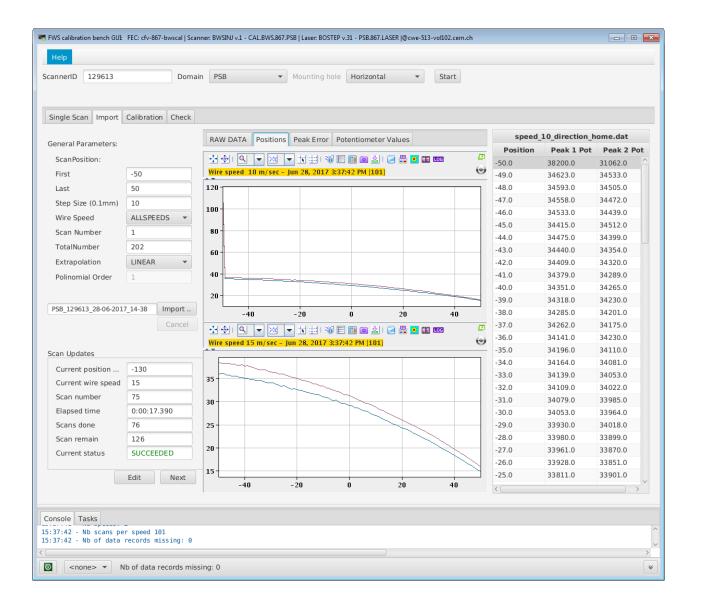
### Device Control

Devices PSB	PS
CAL.BWS.867.PSB PSB.867.LASER	CAL.BWS.867.PS PS.867.LASER PS.867.DIODE
	PSB CAL.BWS.867.PSB











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