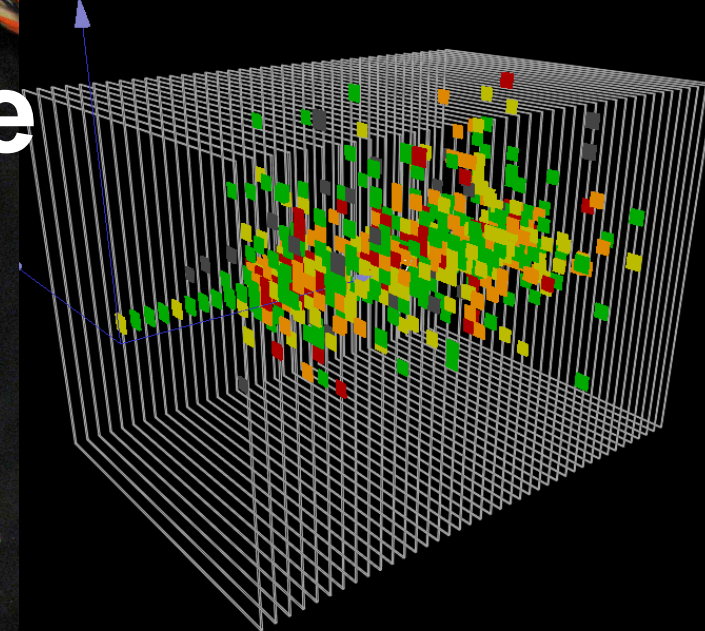
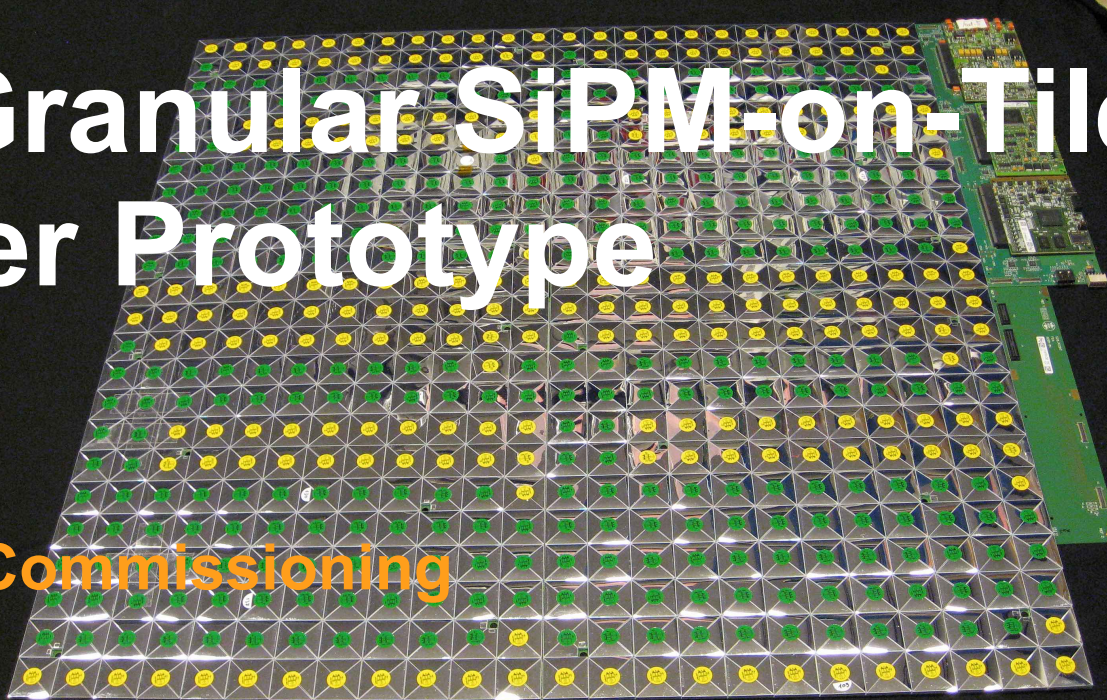


A Highly Granular SiPM-on-File Calorimeter Prototype

Construction and Commissioning

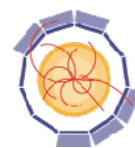


Run: 60225 Event: 2829 Date: 09.05.2018 Time: 14:27:33.000000000

CALOR 2018

Eugene, OR, May 22, 2018

Felix Sefkow - On Behalf of the CALICE Collaboration
DESY



AIDA 2020



Outline

This Talk.

Design overview

- particle-flow driven

Construction and Quality Assurance

- automation and scalability

Commissioning and first experience

- DESY and CERN test beams (as we speak)

Design Principles

Particle Flow Paradigm

Tackle the jet energy challenge.

In e^+e^- physics every event counts - exclusive reconstruction possible

- Heavy objects - multi-jet final states

W / Z mass splitting dictates required jet energy resolution of 3-4%

- Cannot be archived with classical calorimeters (e.g. ZEUS: 6%)

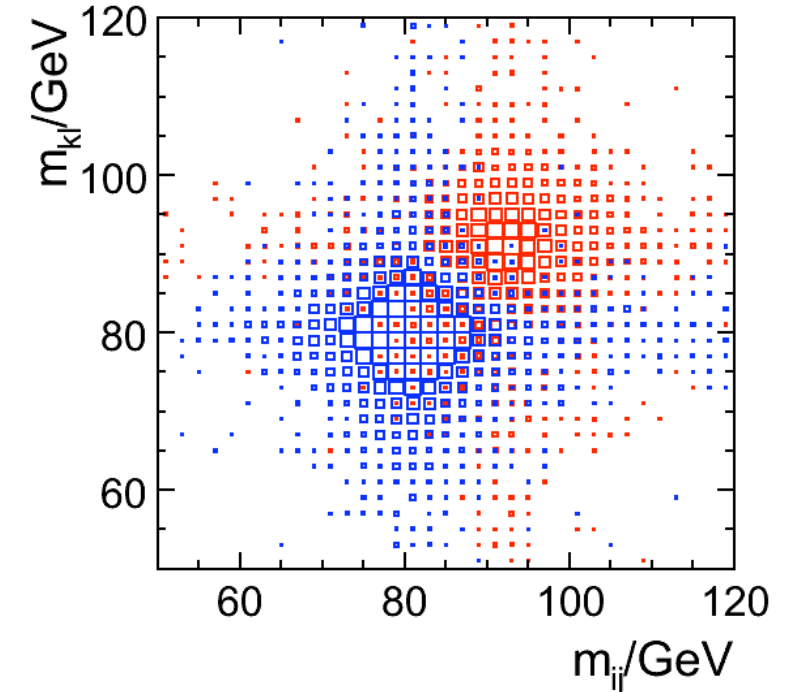
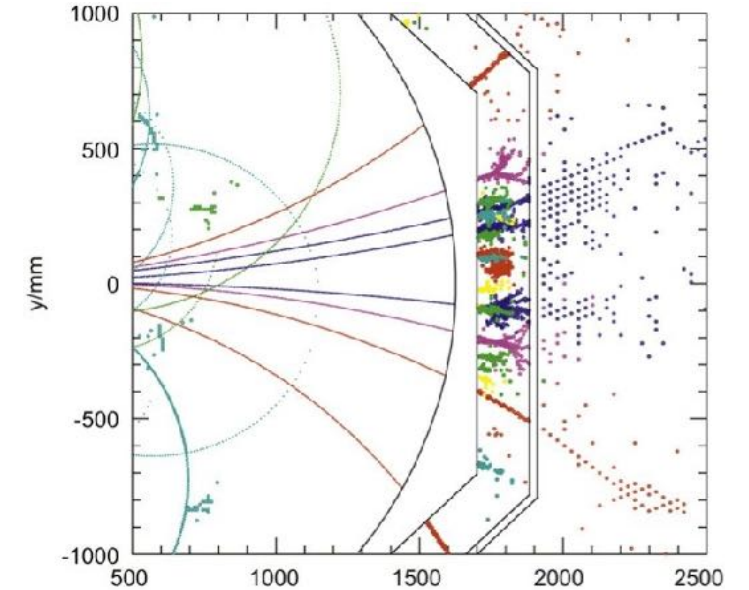
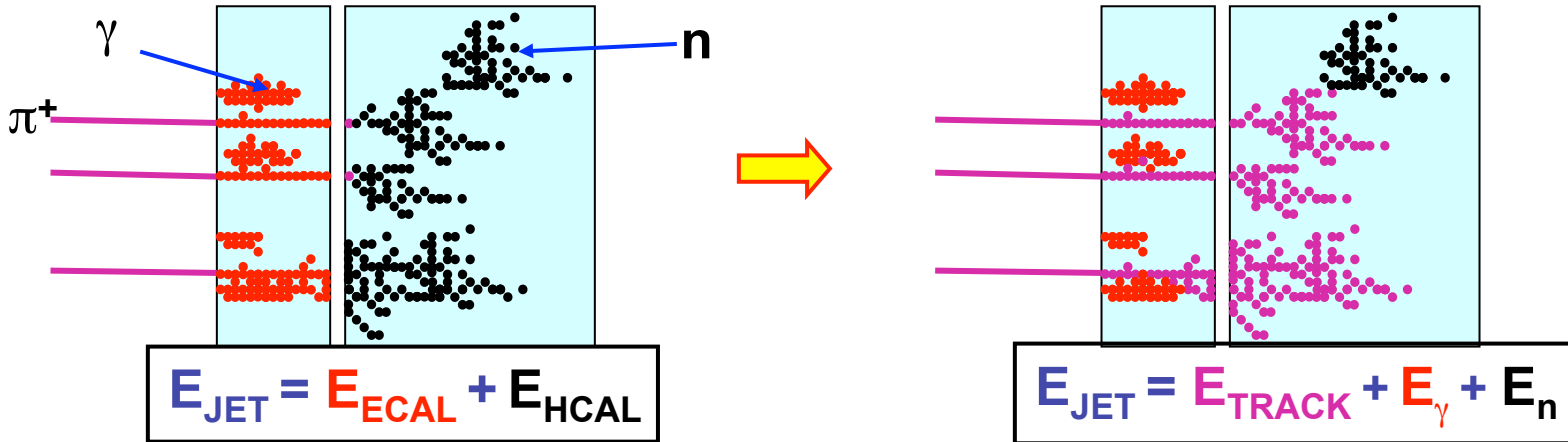
Reconstruct each particle individually and use optimal detector

- 60% charged, 20% photons, 10% neutral hadrons

Requires fine 3D segmentation of and sophisticated software

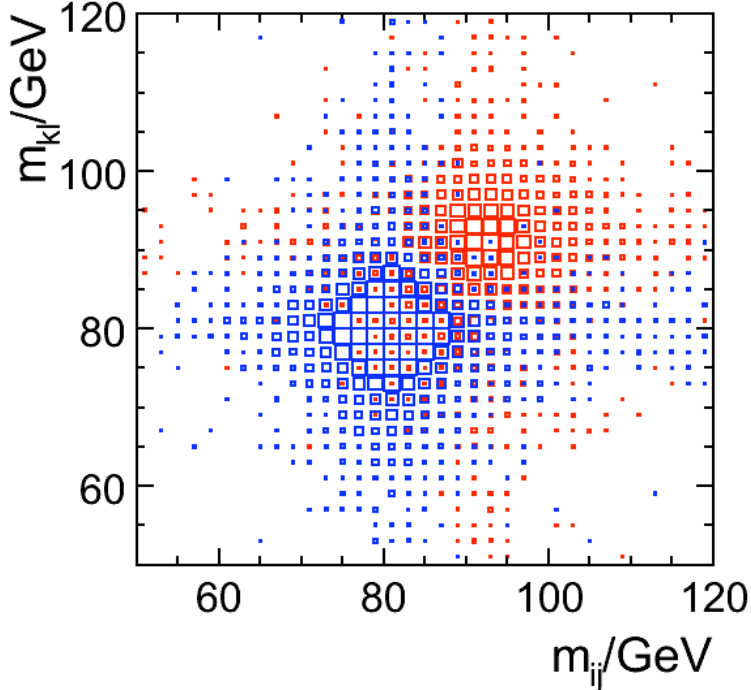
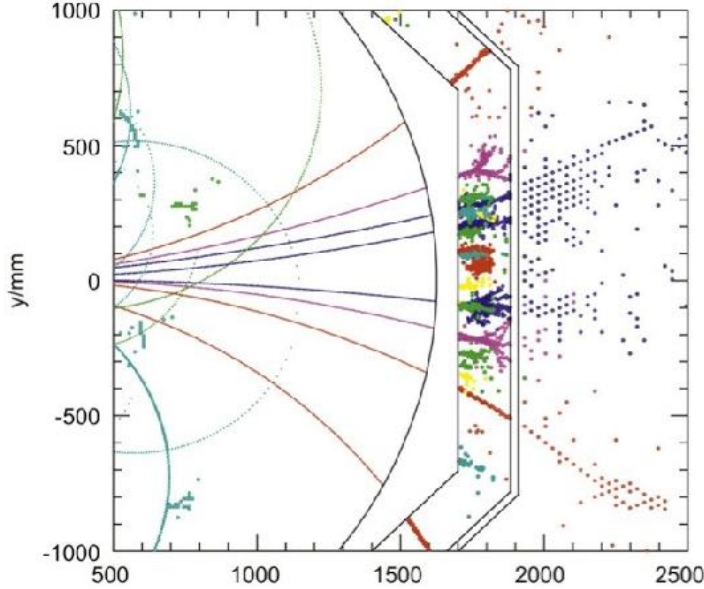
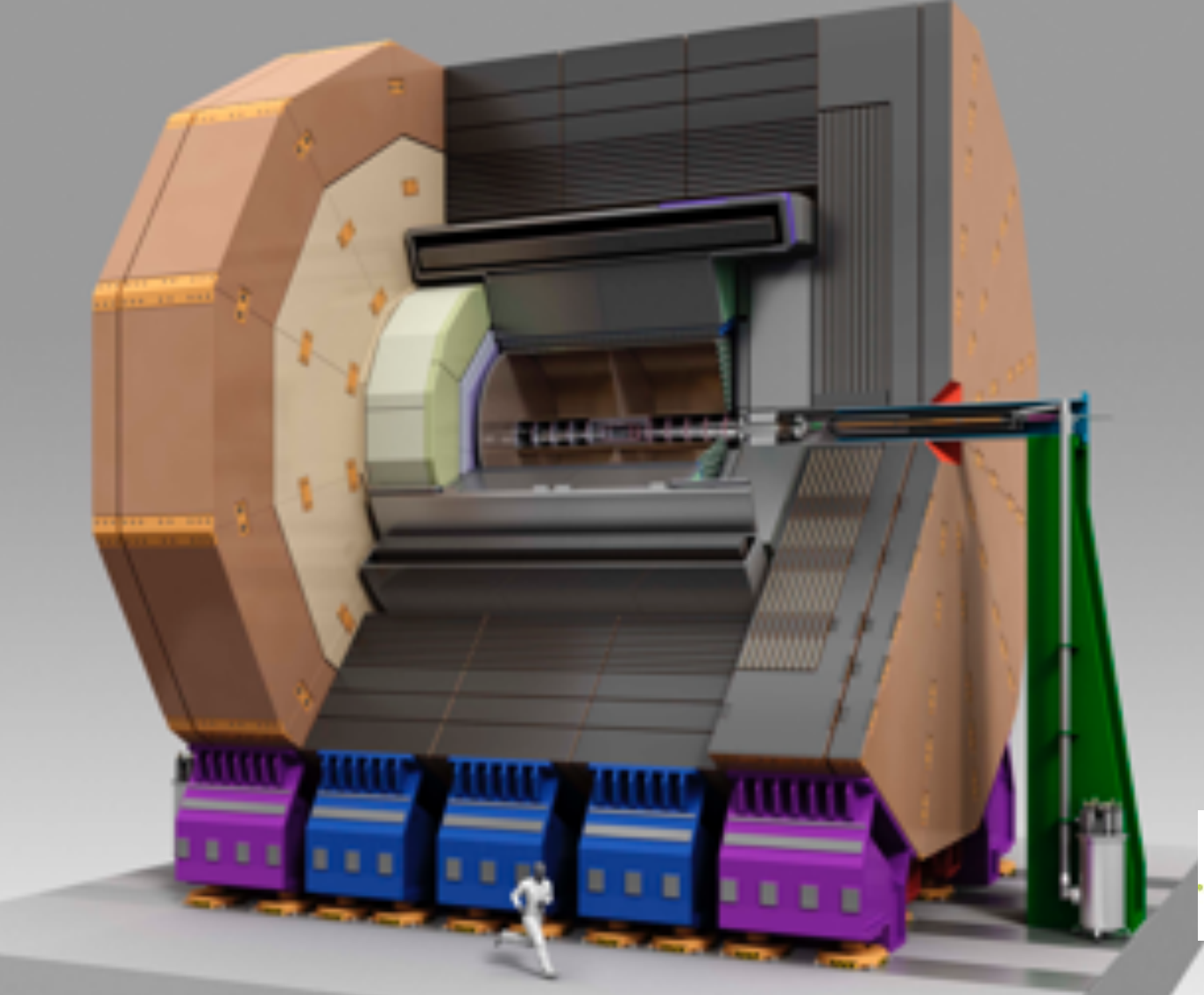
- ECAL few 10 mm², HCAL 1-10 cm² - millions of channels

Today all linear collider detector concepts follow particle flow concept



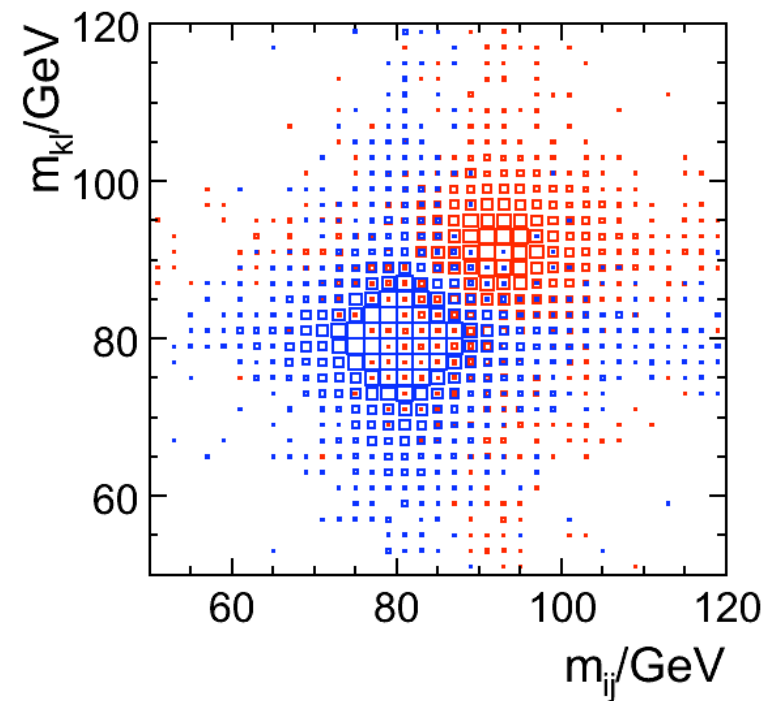
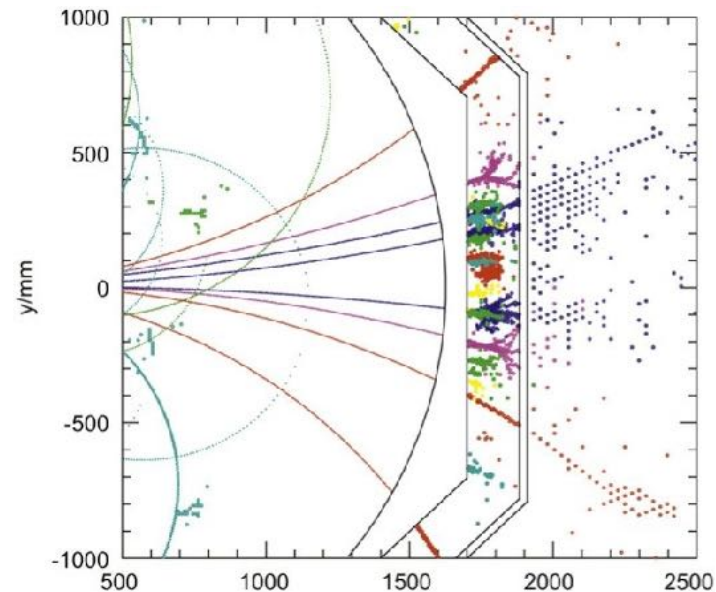
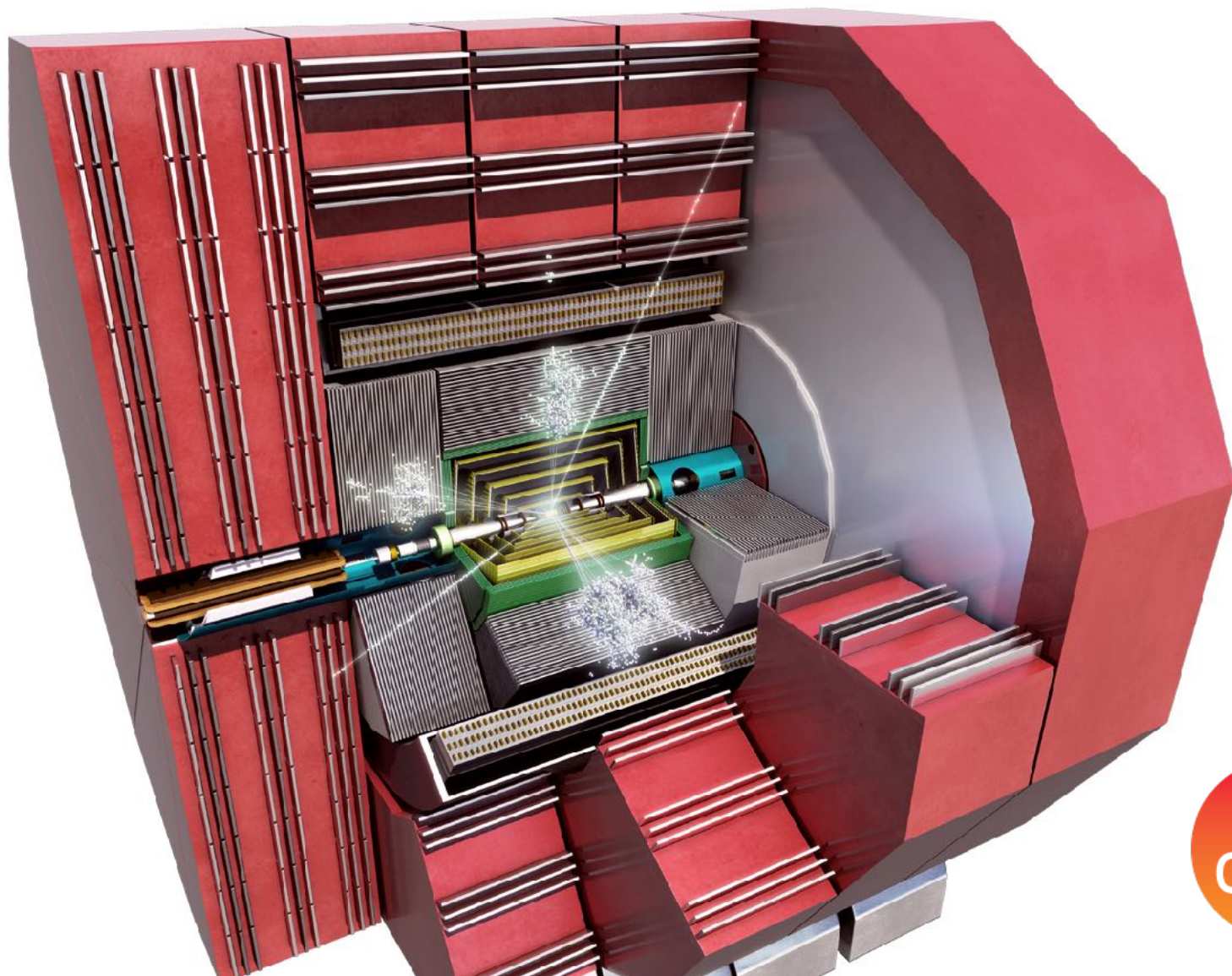
Particle Flow Paradigm

Tackle the jet energy challenge.



Particle Flow Paradigm

Tackle the jet energy challenge.



Technologies for Highly Granular Calorimeters

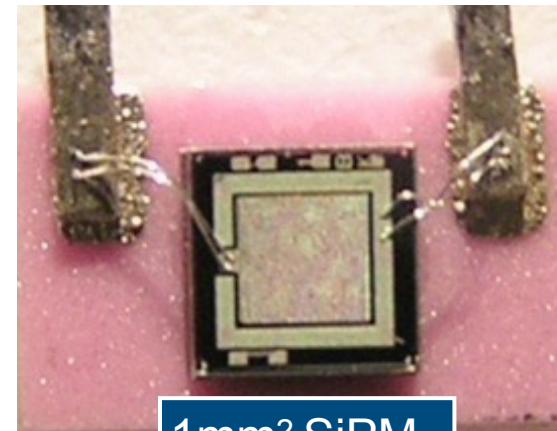
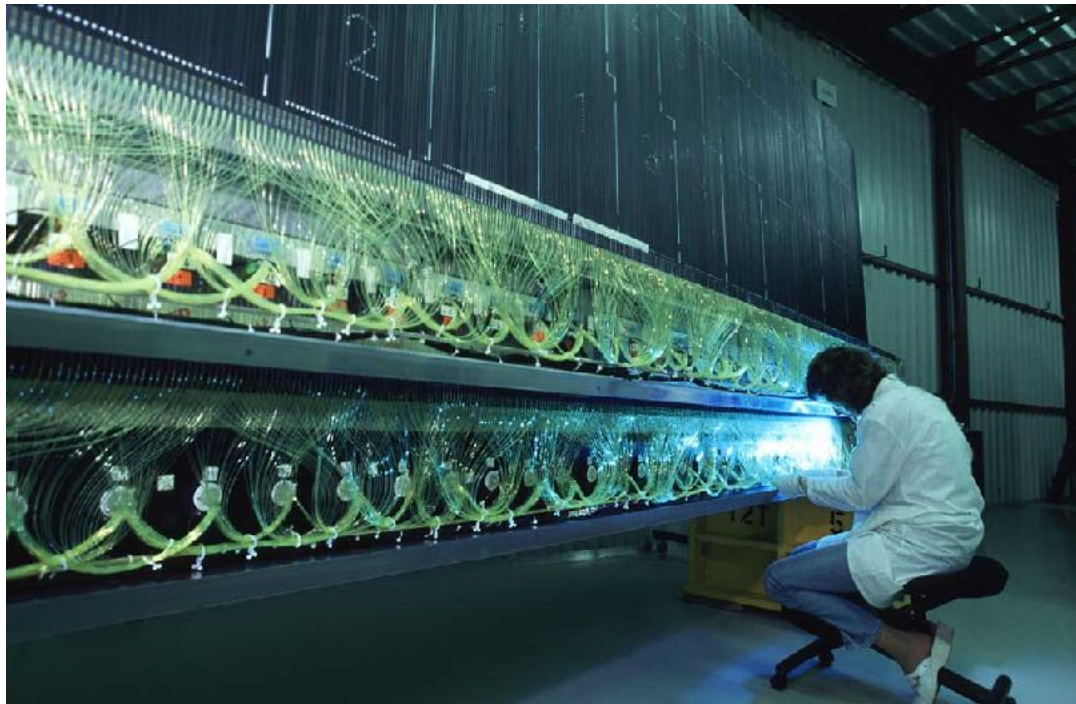
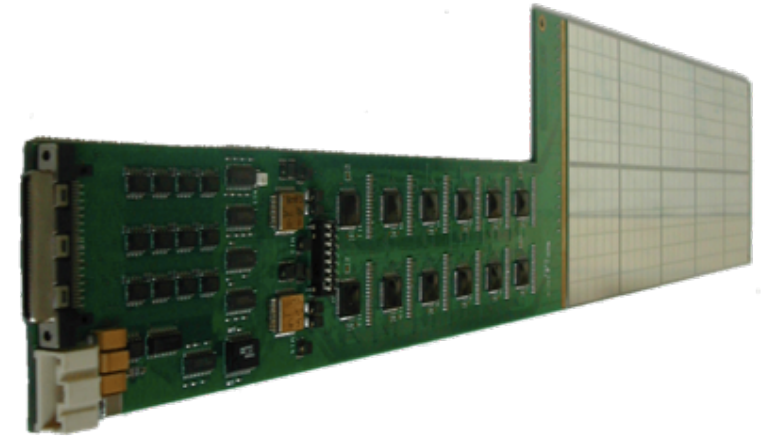
Because we can.

Large area silicon arrays

- silicon calorimetry grows out of the domain of small plug devices

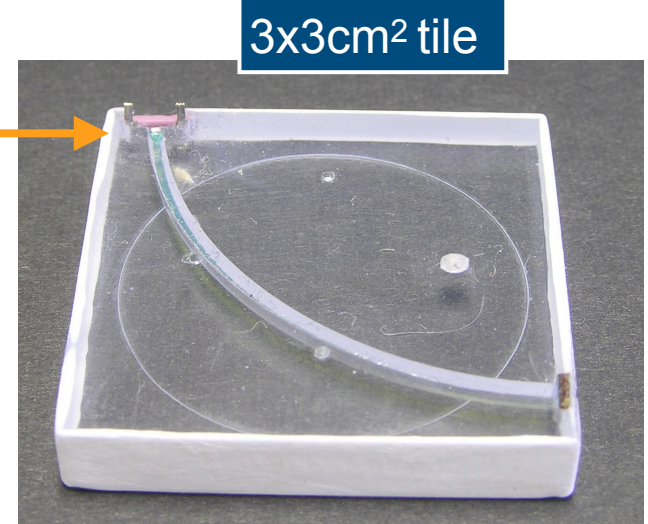
New segmented gas amplification structures (RPC, GEM, μ Ms)

Silicon photomultipliers on scintillator tiles or strips



1mm² SiPM

2004

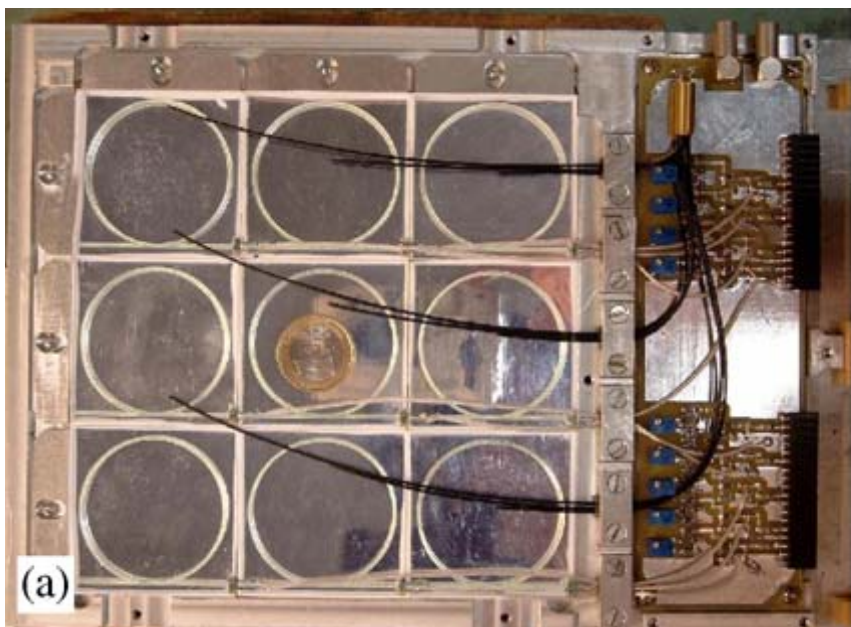


3x3cm² tile

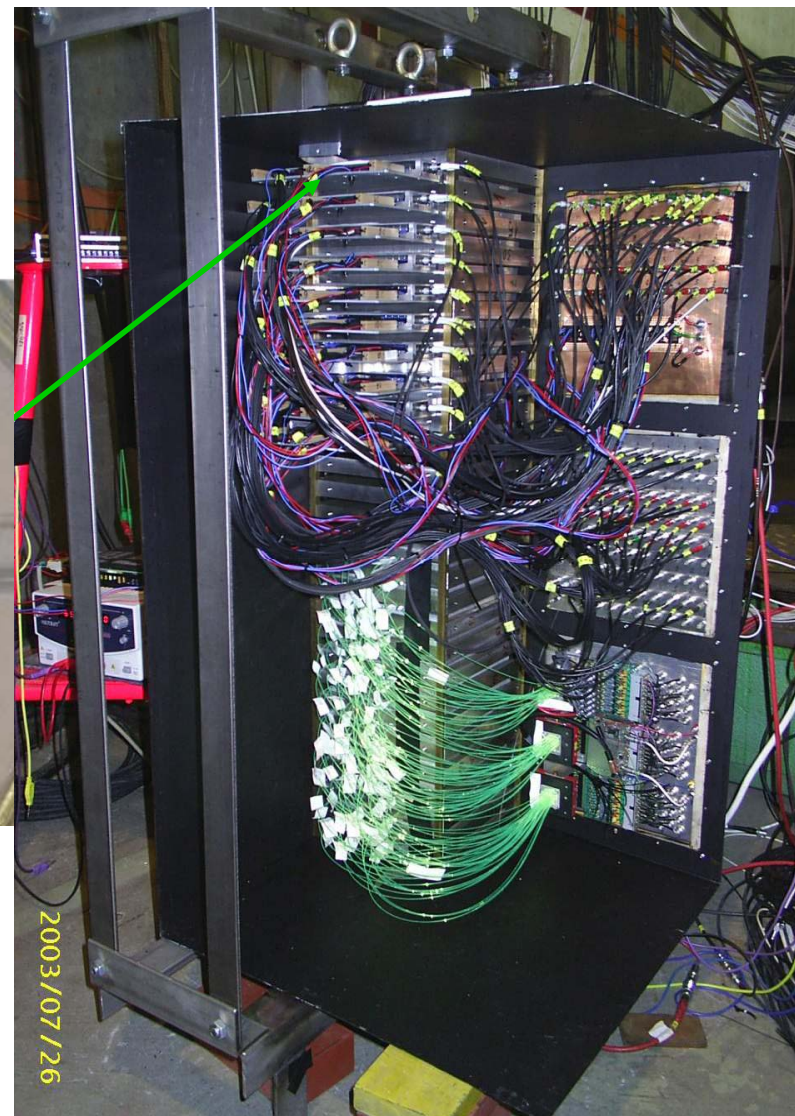
small, B-insensitive, cheap, robust

SiPM-on-Tile Evolution

A long way

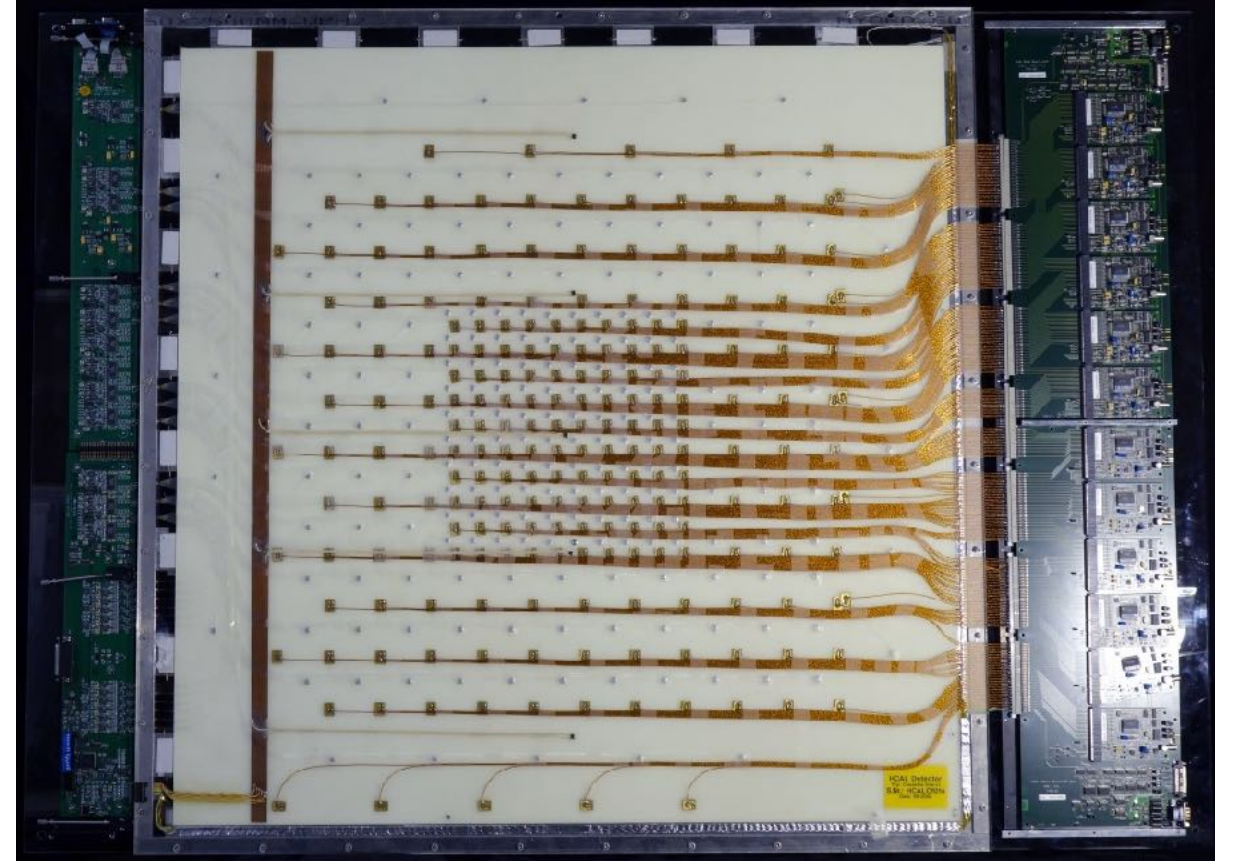
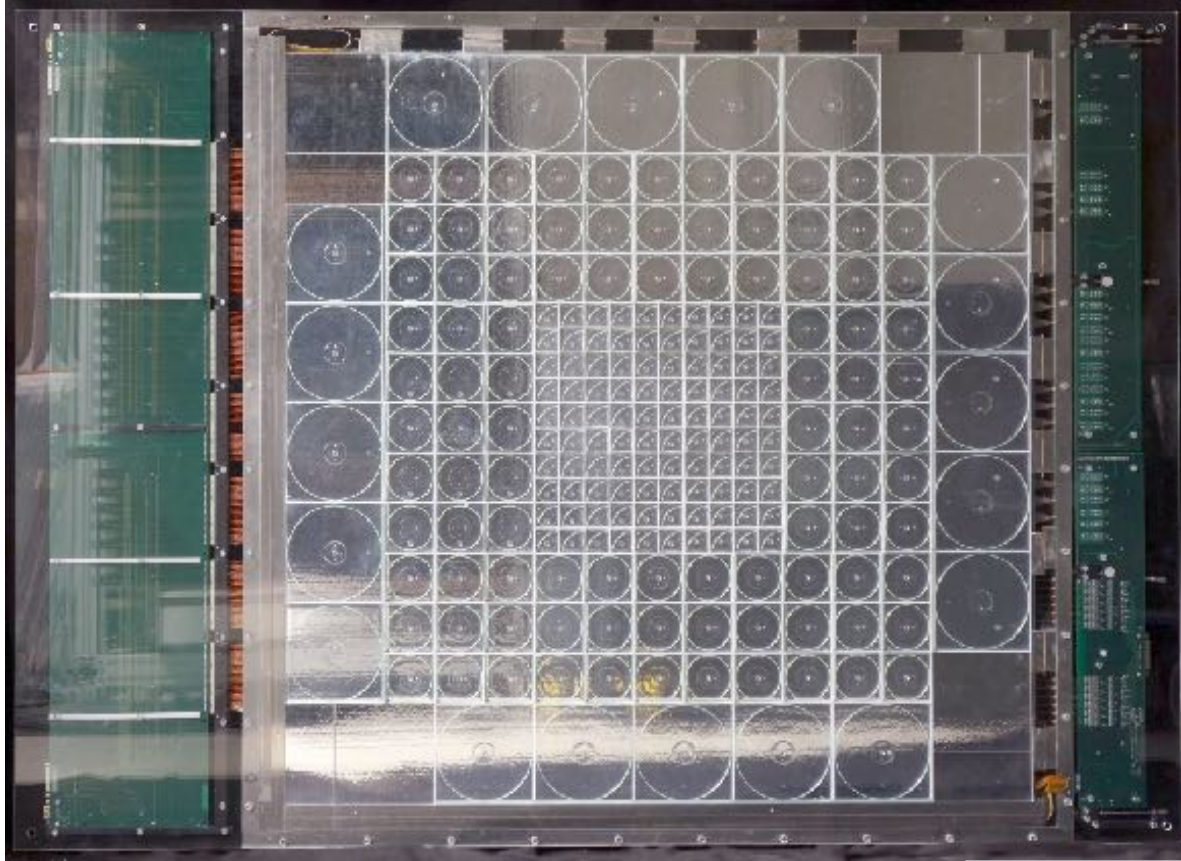


2003: MiniCal



SiPM-on-Tile Evolution

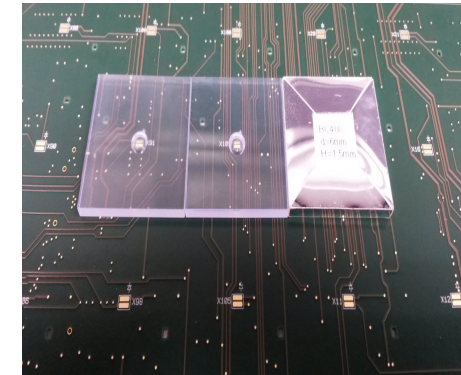
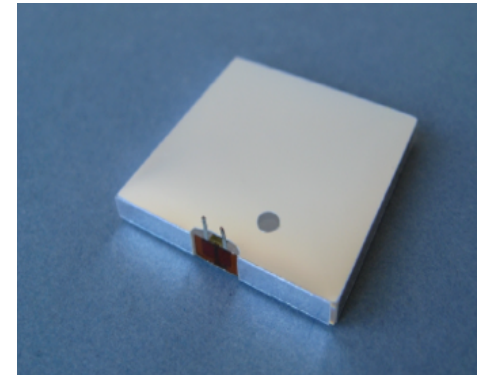
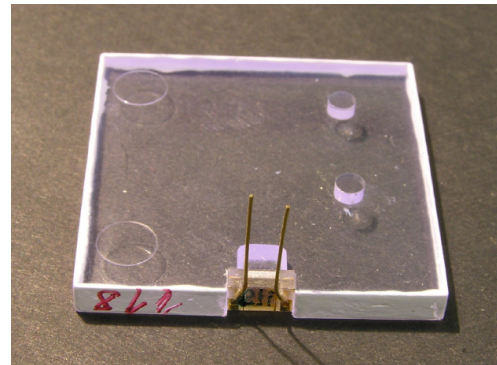
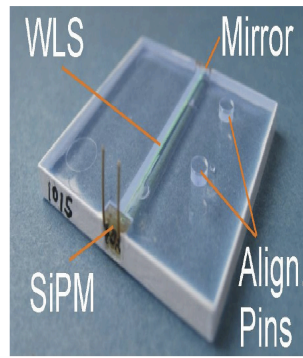
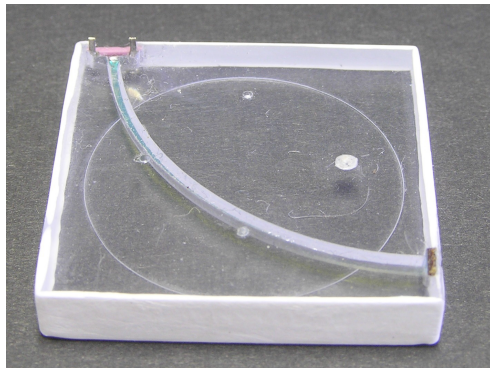
A long way



2006: Physics Prototype

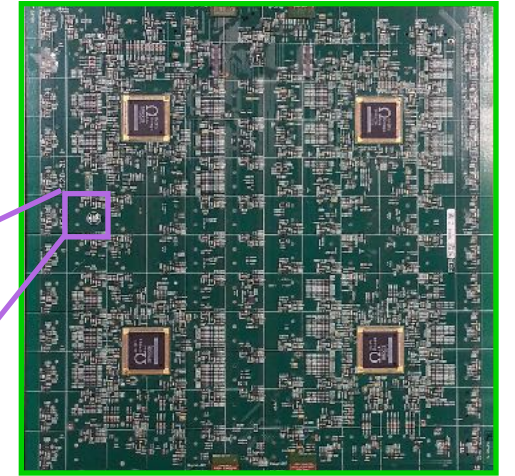
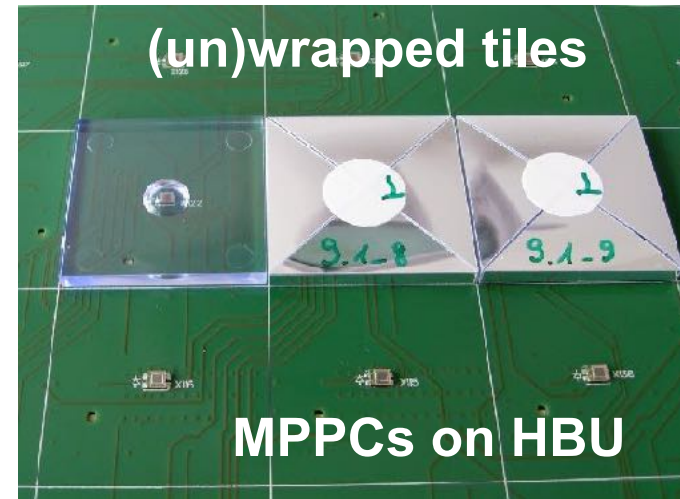
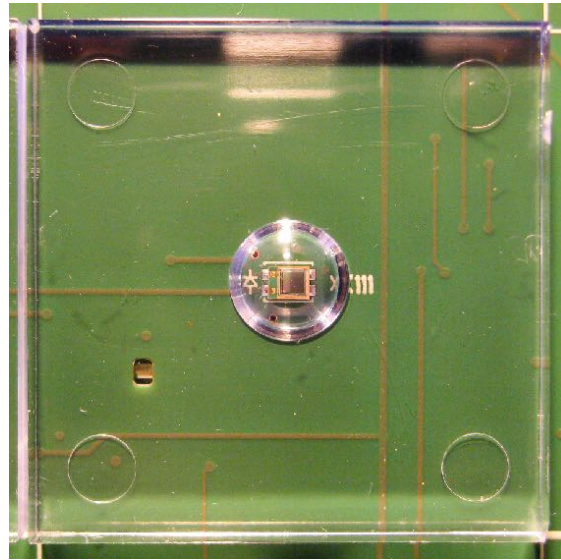
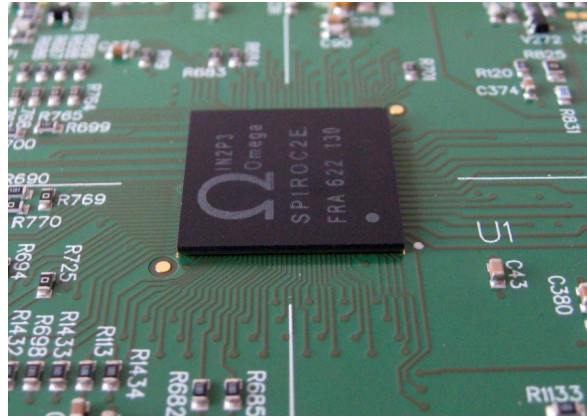
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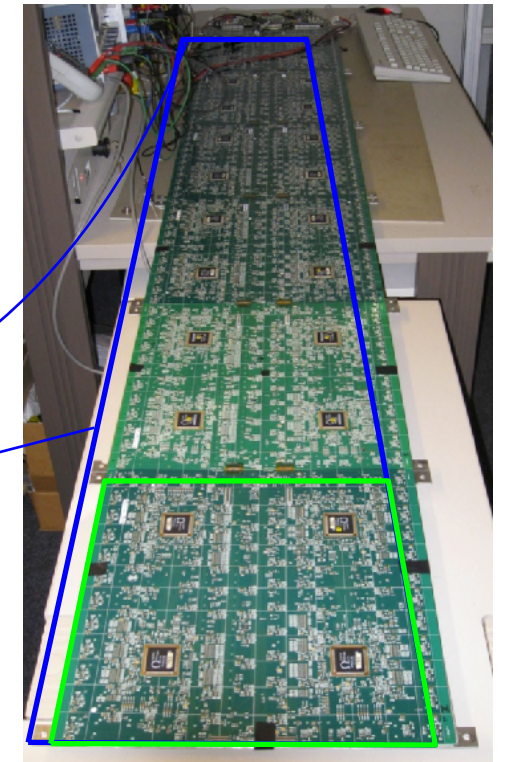
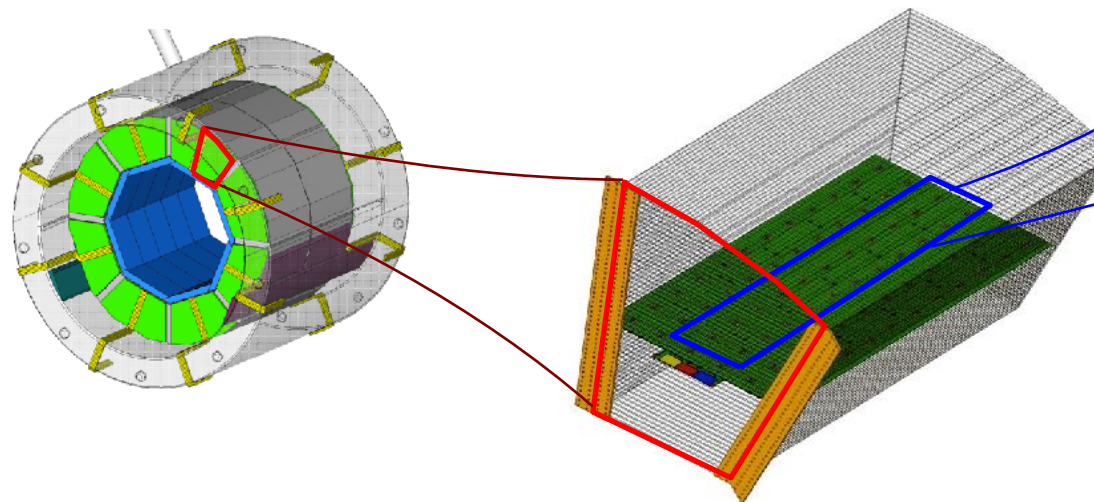


The Next Step: Scalability

Technological prototypes.

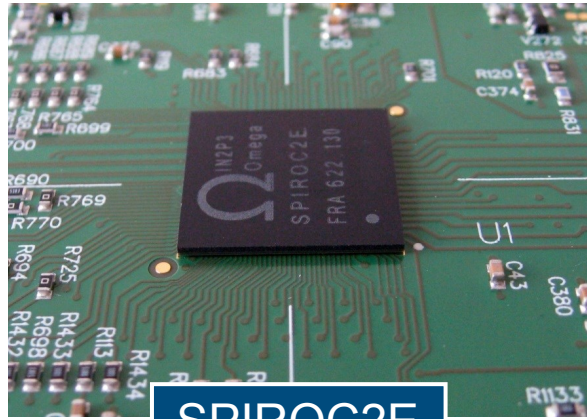


- 1000's of channels per m^2
- 1000's of m^2
- must embed electronics and go digital as early as possible; power pulsing
- Integrate SiPMs in read-out board, too



The Next Step: Scalability

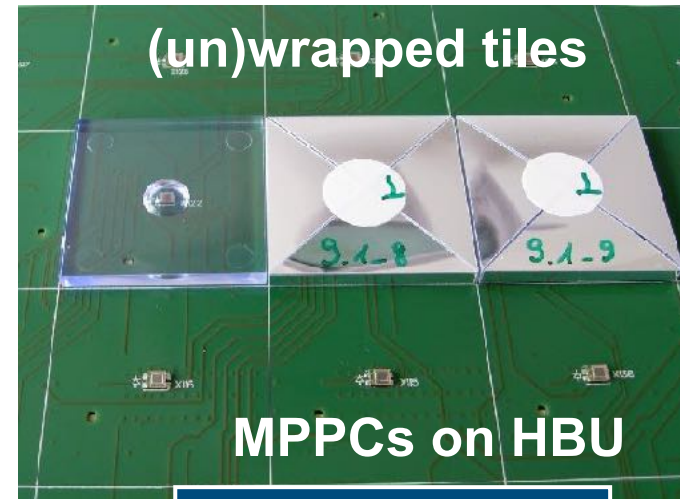
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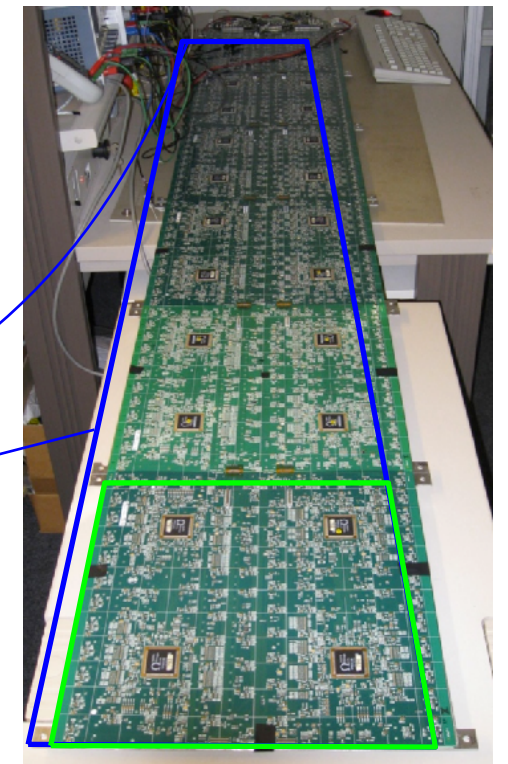
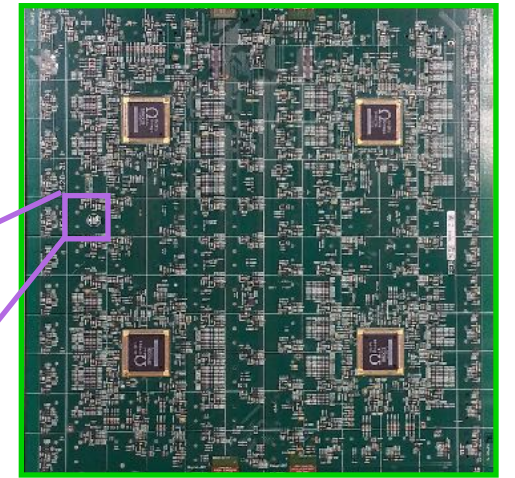
SPIROC2E
(OMEGA, F)



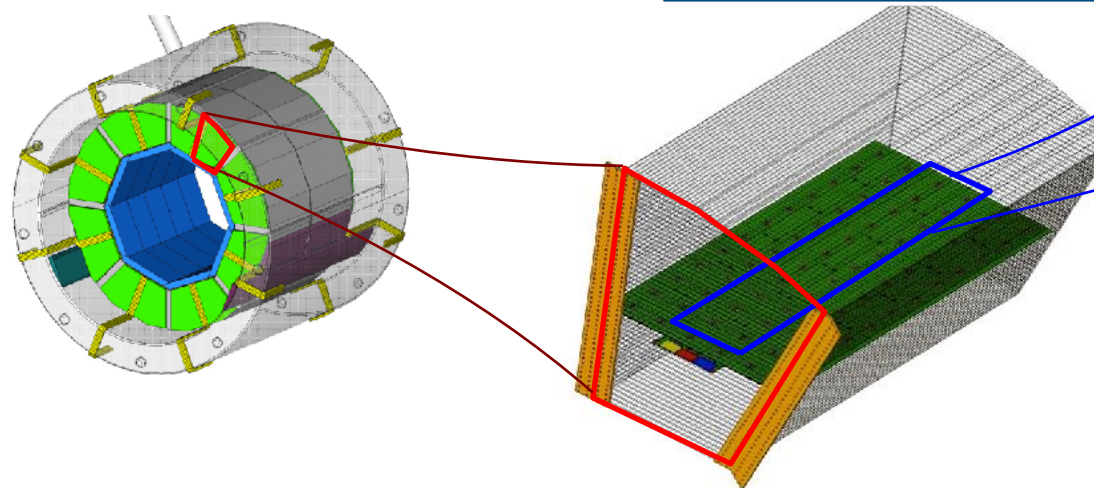
MPPCS13360-5PE
(Hamamatsu, JP)



polystyrene tiles
(Uniplast, RU)
with ESR film



- 1000's of channels per m^2
- 1000's of m^2
- must embed electronics and go digital as early as possible; power pulsing
- Integrate SiPMs in read-out board, too



Goals of a New Prototype

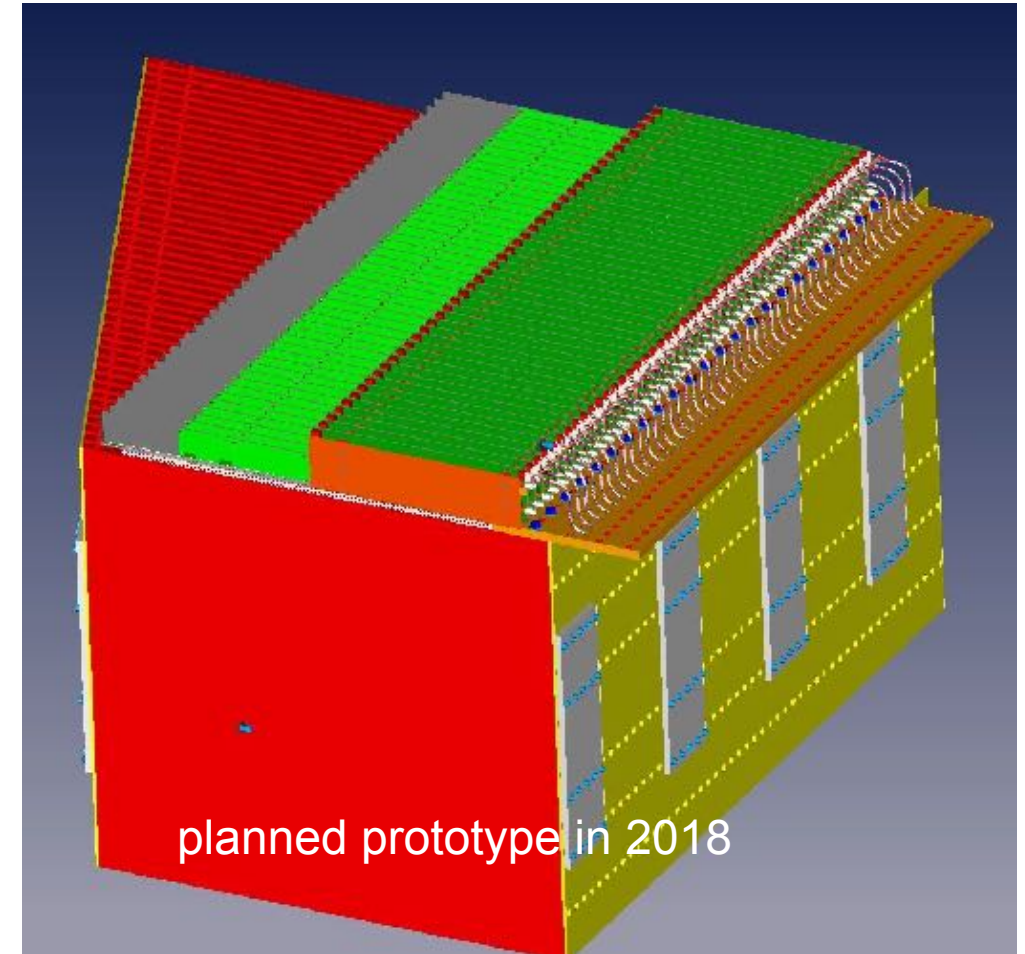
LC and beyond

Technology:

- establish the scalability of SiPM technology
- high granularity at the scale of a collider detector
- validate the automated construction and QA procedures
- establish operation with
 - active temperature compensation
 - on-detector zero-suppression
 - power pulsing
- re-establish calorimeter performance

Physics:

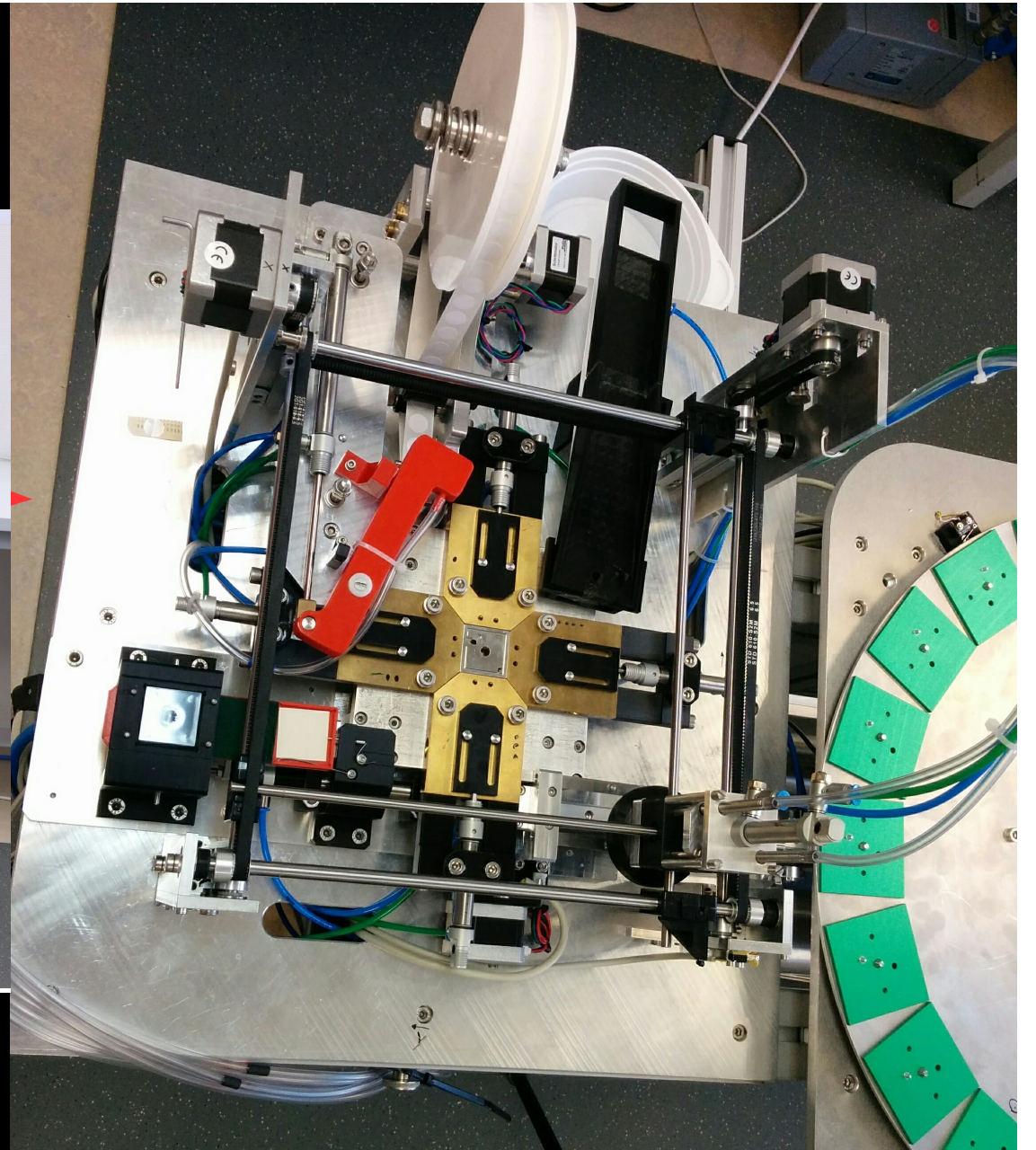
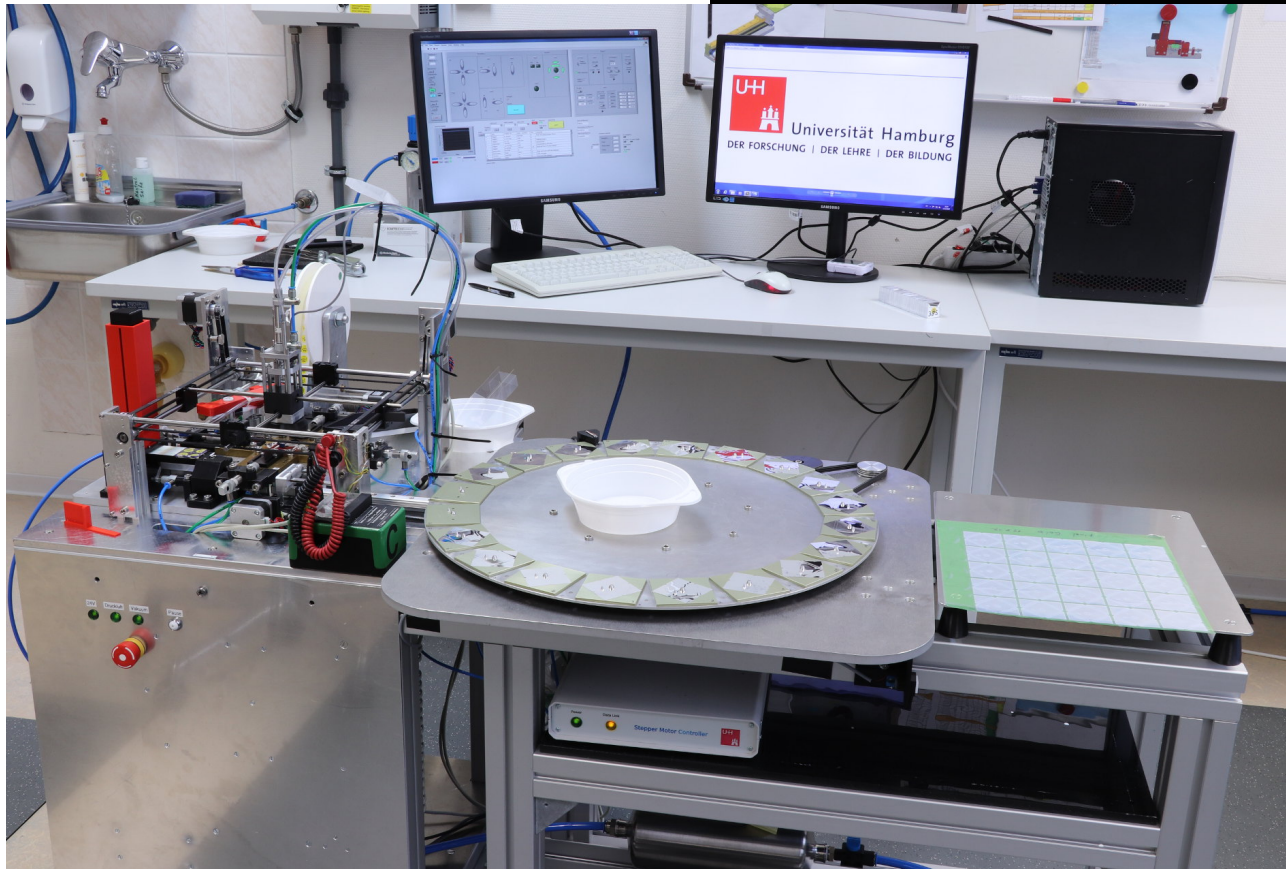
- study shower evolution in 5 dimensions
 - add timing capabilities (ns level) to electronics
- validate Geant4 in time domain
- study use of timing for particle flow
- use different absorber materials (Fe and W)



Construction and Quality Assurance

Tile Wrapping

Custom-made machine

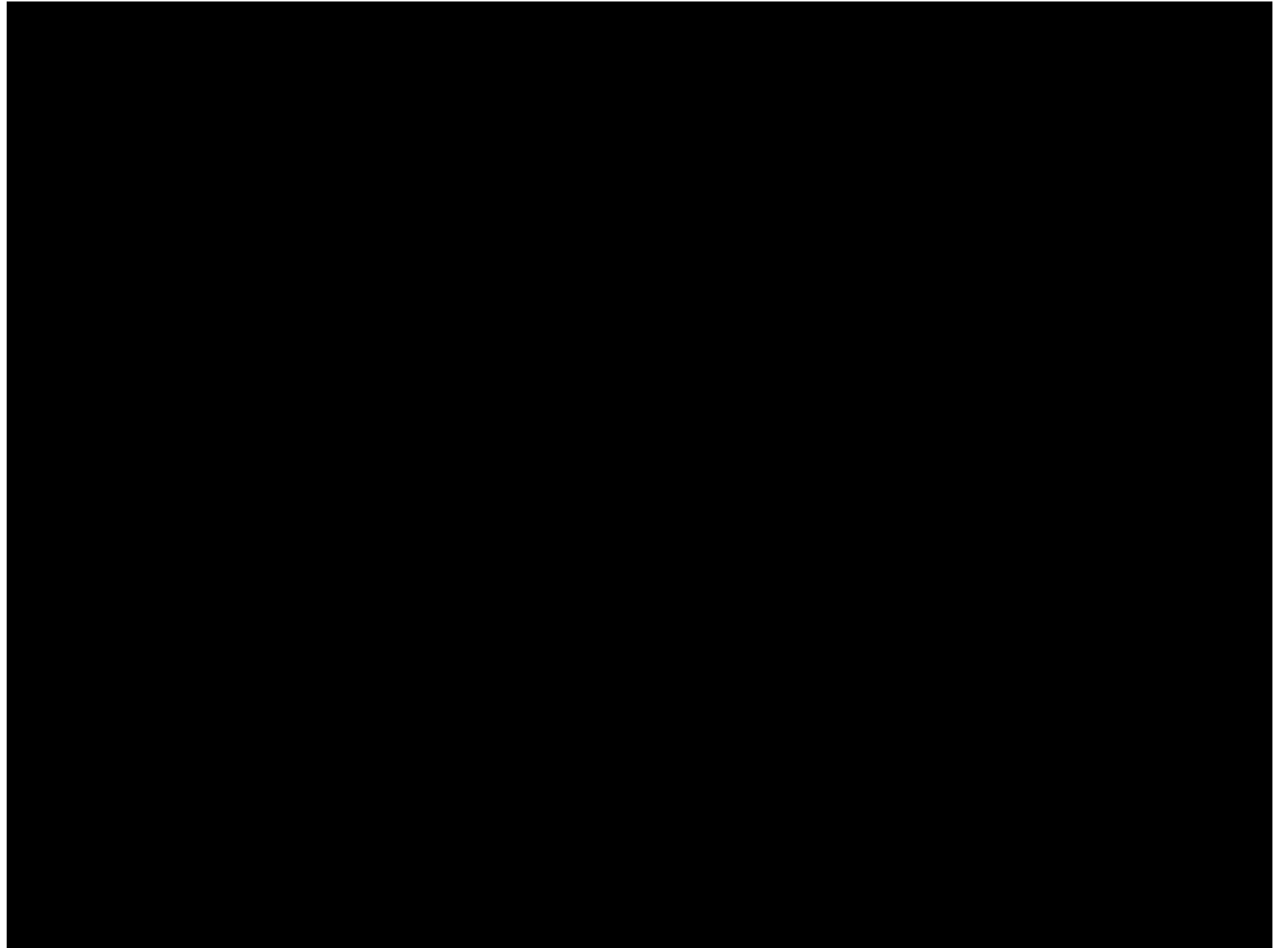


- University of Hamburg

start in October

Tile Wrapping

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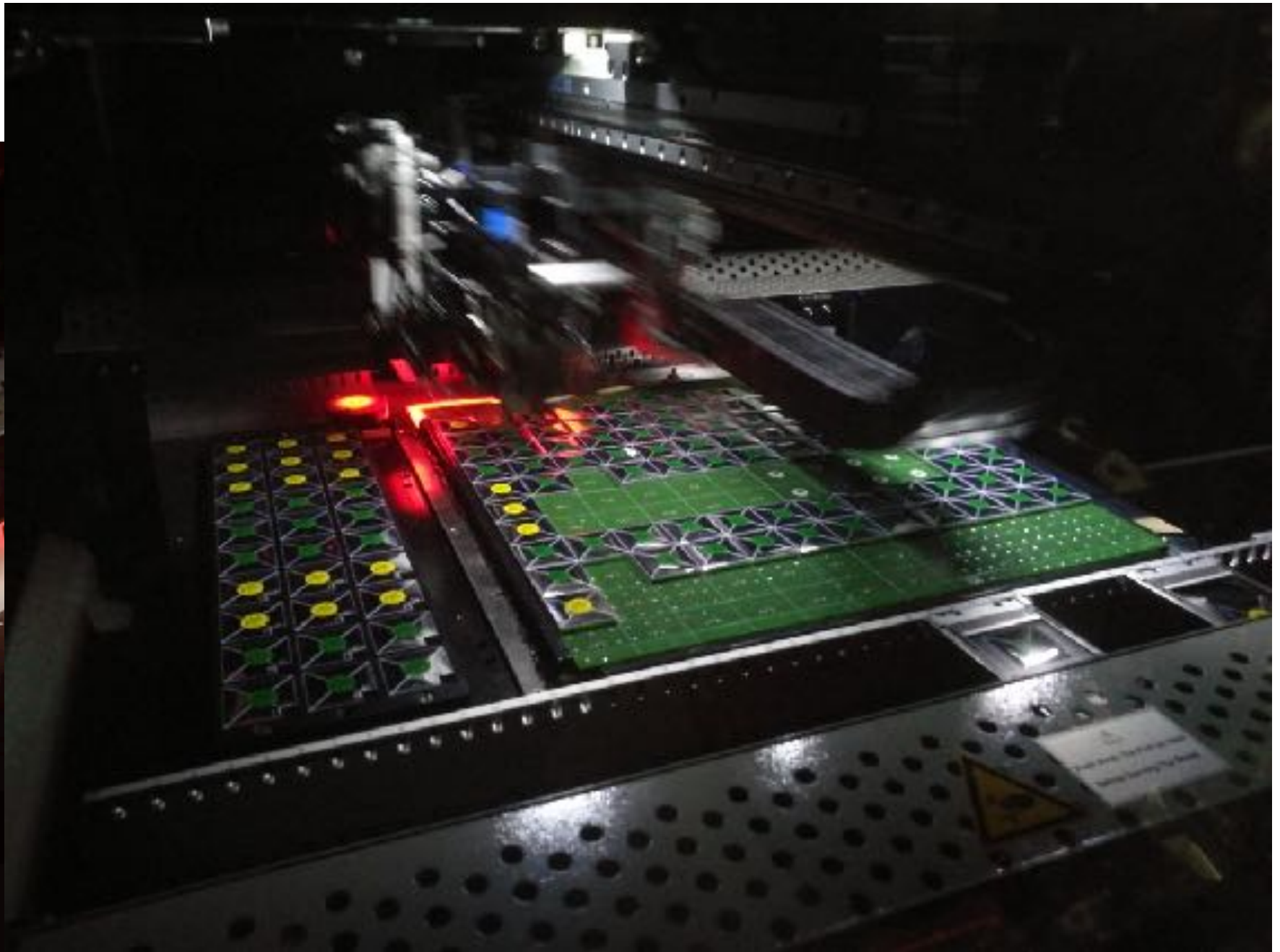


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Pick & Place

Standard Machine

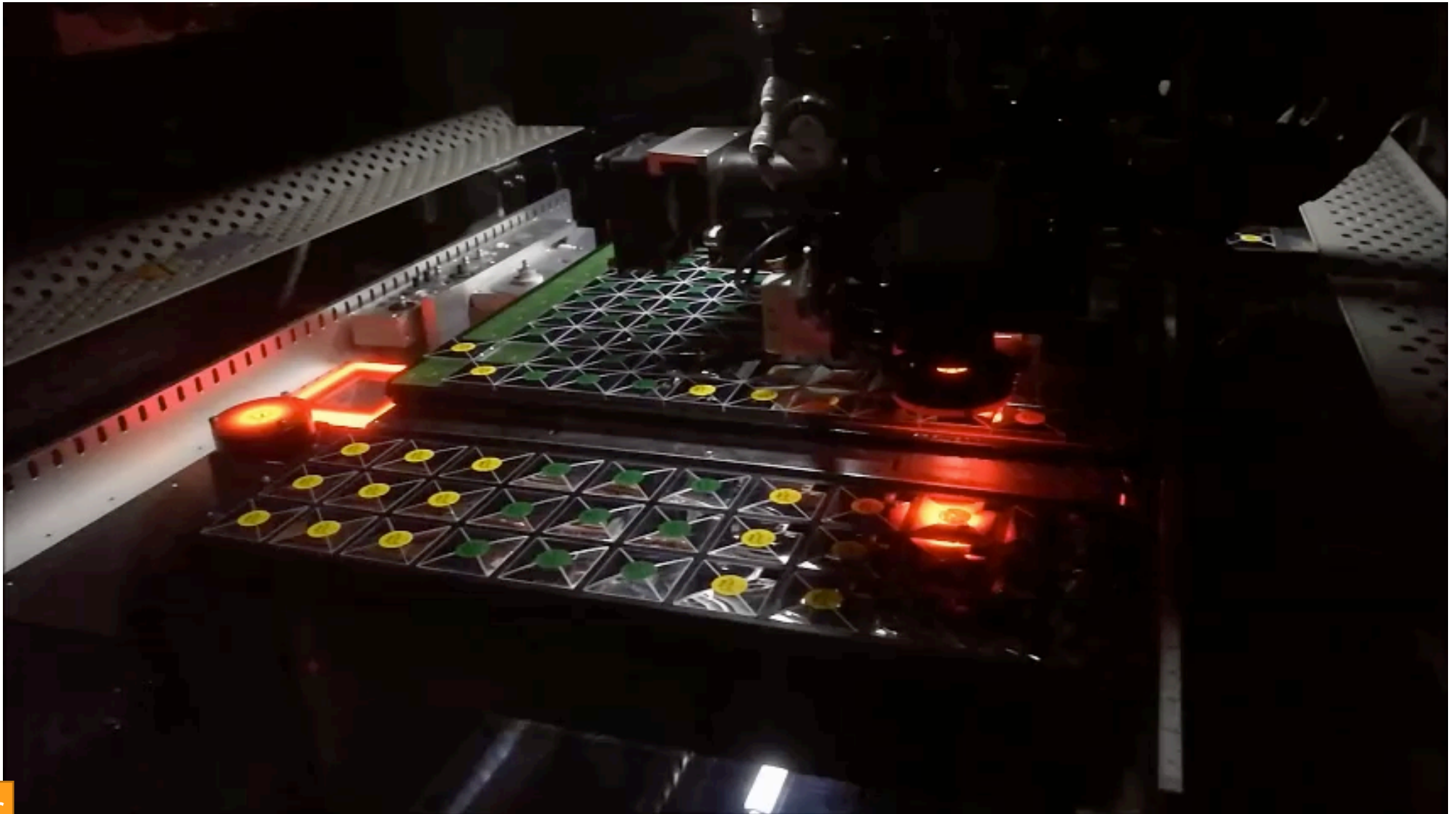


- University of Mainz

start in November

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Standard Machine

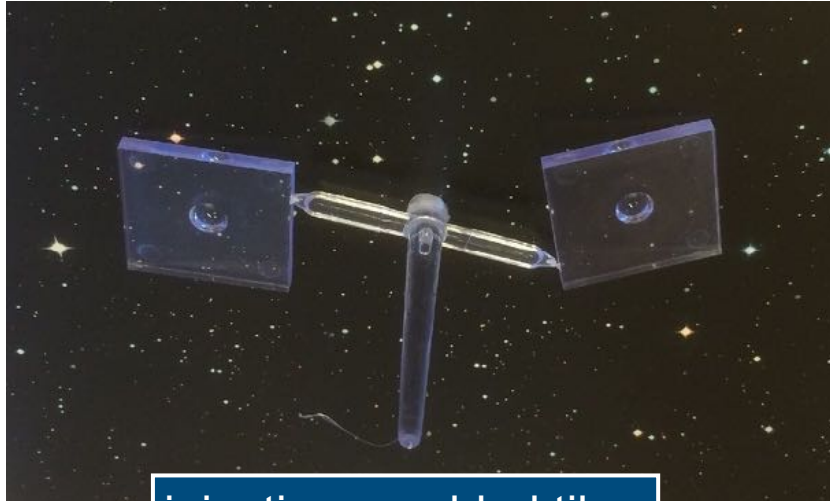


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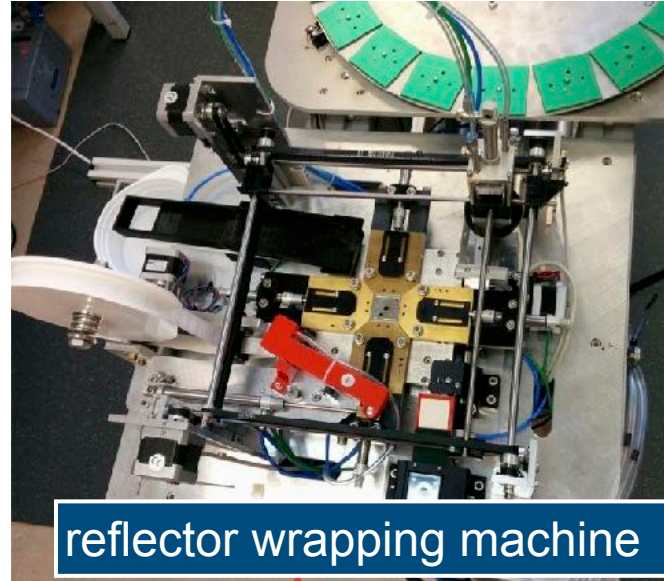
start in November

Automated Production and Quality Assurance

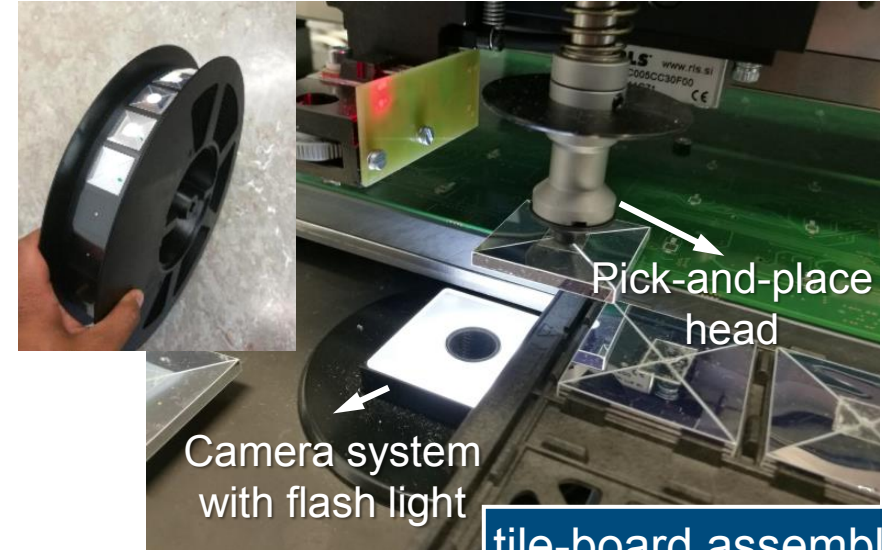
Establishing the concept.



injection-moulded tiles



reflector wrapping machine



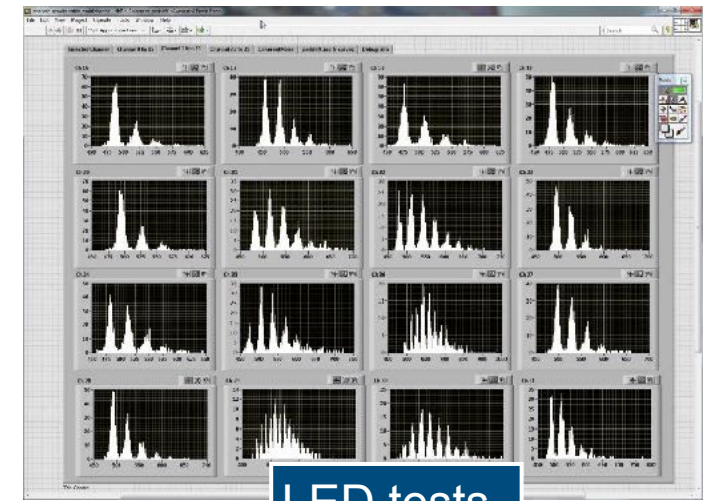
tile-board assembly

In addition test infrastructures:

- Multi-channel SiPM tests
- Automated ASIC tests
- PCB tests using LEDs
- Cosmic tests after tile assembly



read-out boards



LED tests

Quality Assurance

at Each Step

Tiles:

- spot checked for mechanical tolerances
- some deviations affected automatic wrapping

SiPMs:

- spot checked for break-down voltage gain, noise, cross-talk
- all samples passed, excellent uniformity

ASICs:

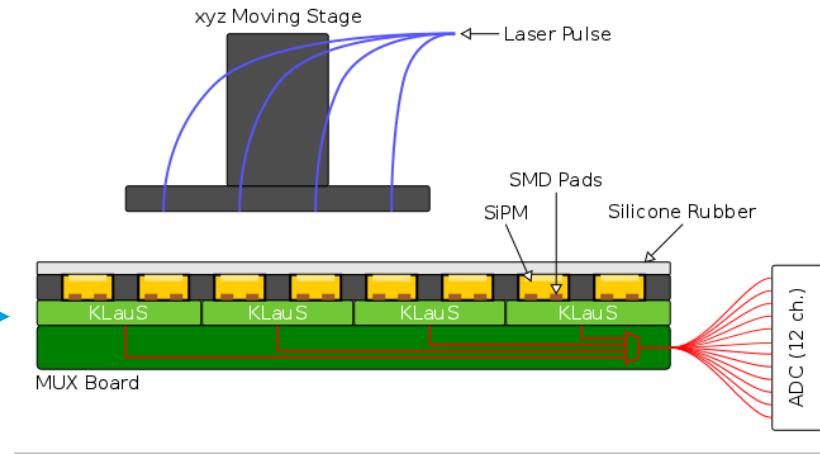
- semi-automated tests on dedicated board, yield ~ 80-90%

HBUs (bare):

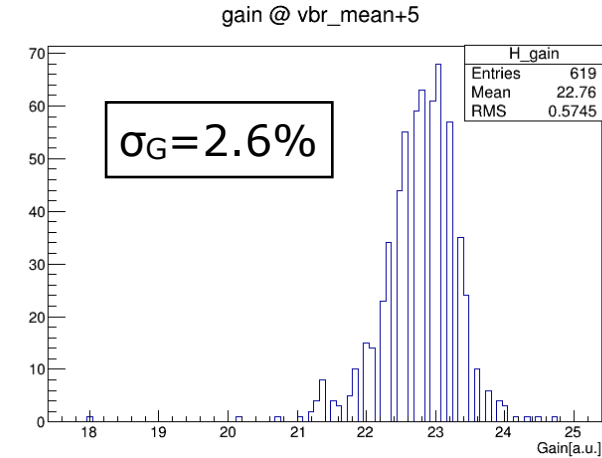
- tested with integrated LED system before mounting tiles (see previous page)
- 158 out of 160 boards OK

HBUs with tiles:

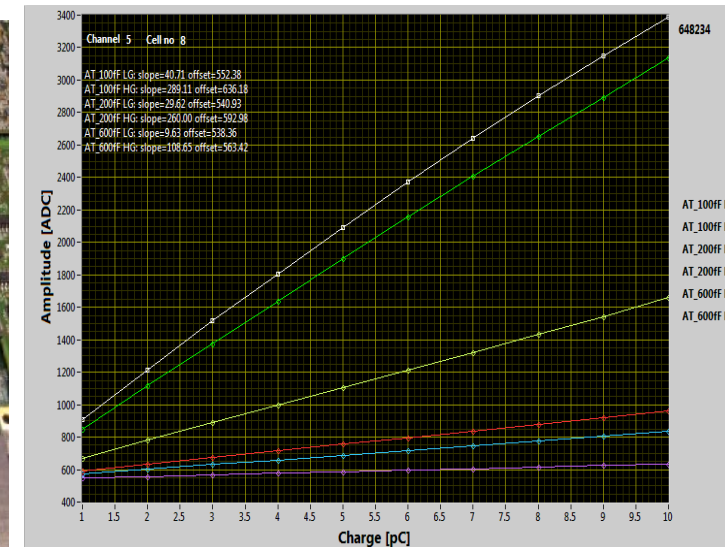
- Cosmics tests
- Most boards: very good light yield uniformity



SMD SiPM schematic view



U Heidelberg



U Wuppertal

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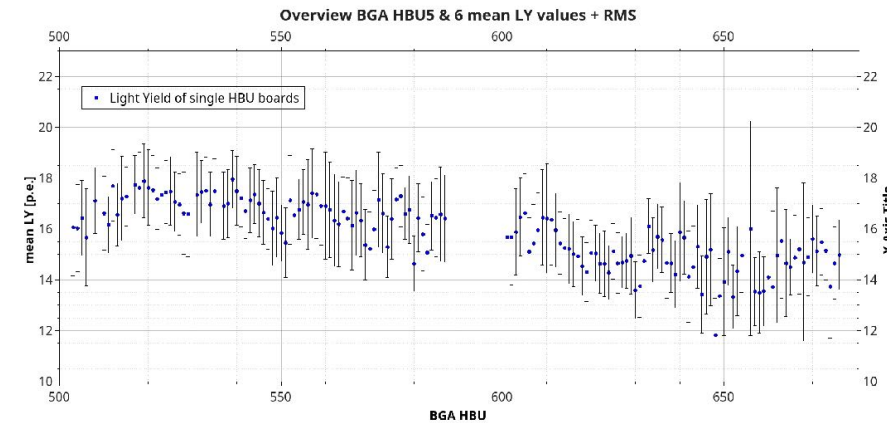
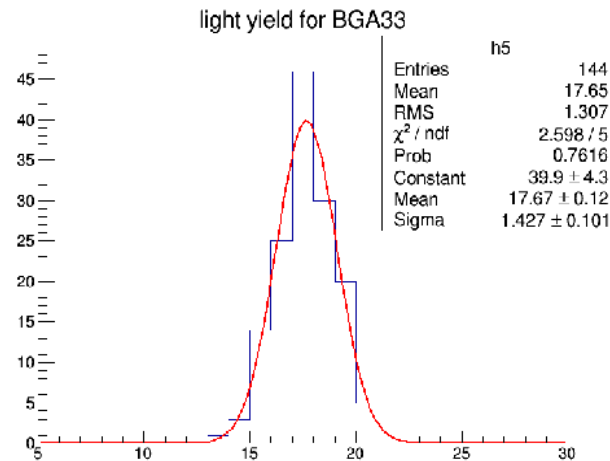
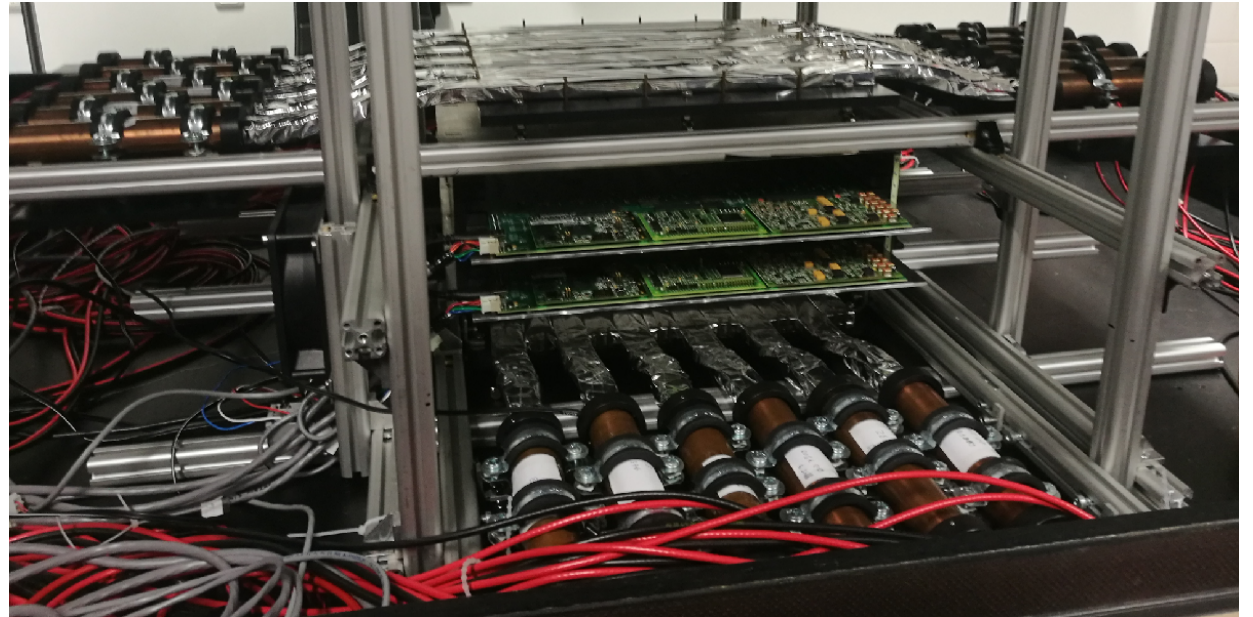
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U Mainz

Active Layers: Cosmics and Beam

Cosmics and Beam Tests

Layer integration:

- one set of interface modules serves up to 18 HBUs
 - DIF: DAQ interface, data concentration,
 - CALIB: LED control
 - POWER regulators, distribution, cycling capacitances

Commissioning with cosmic muons:

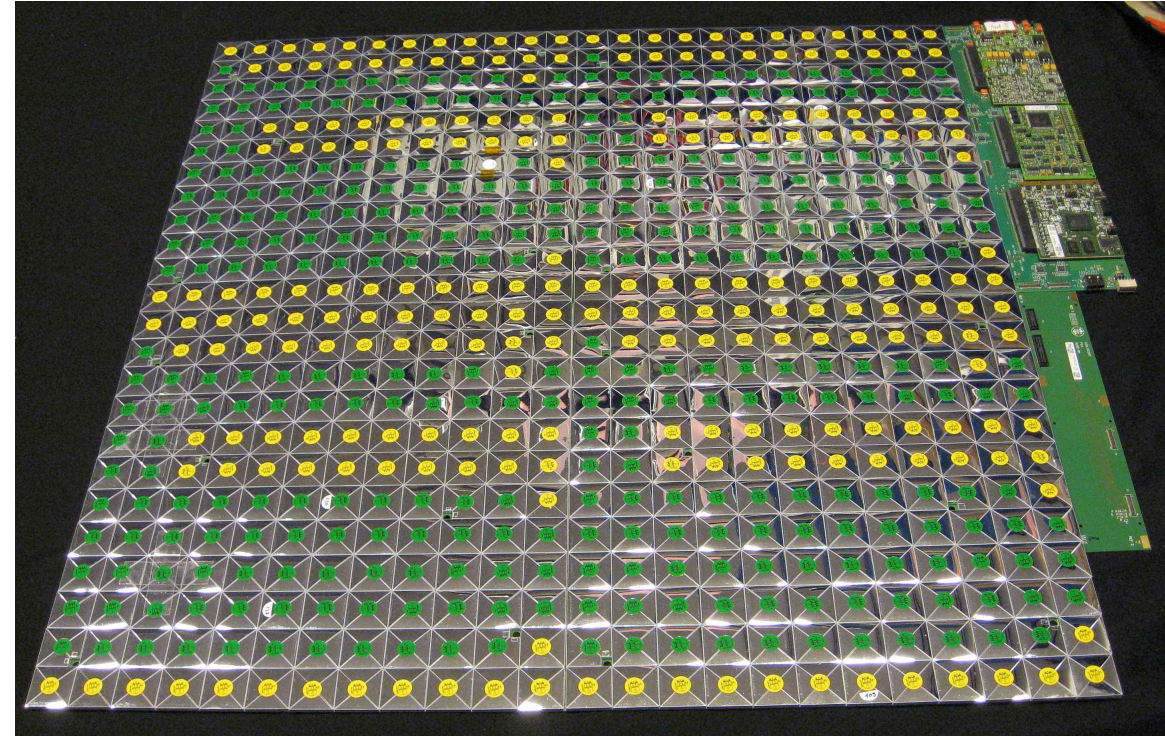
- strip hodoscope for central area
- light yield and DAQ stability

Commissioning with DESY electron test beam:

- 5 layers at a time in "air stack"
- automatic scan for all channels
 - movable stage controlled by DAQ
- **initial MIP calibration**
 - active temperature compensation ensures portability

8 dead channels out of 21'888 total

January - March



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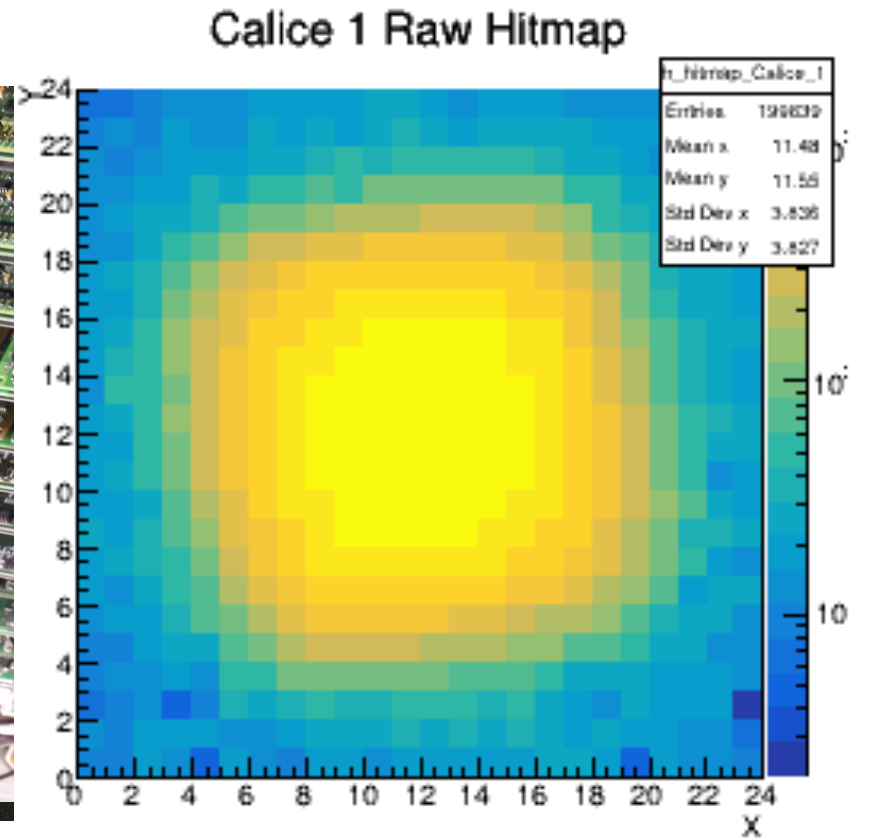
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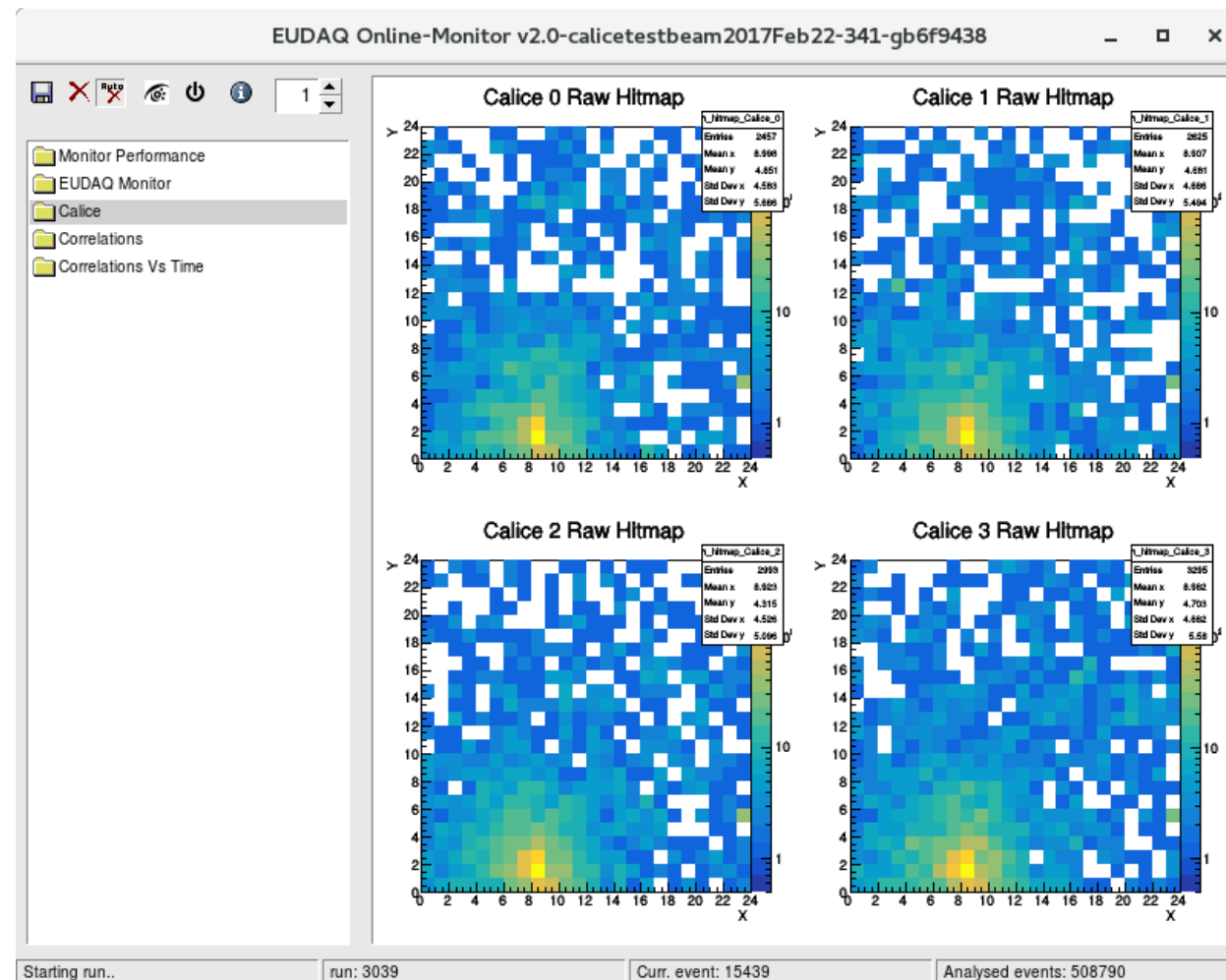
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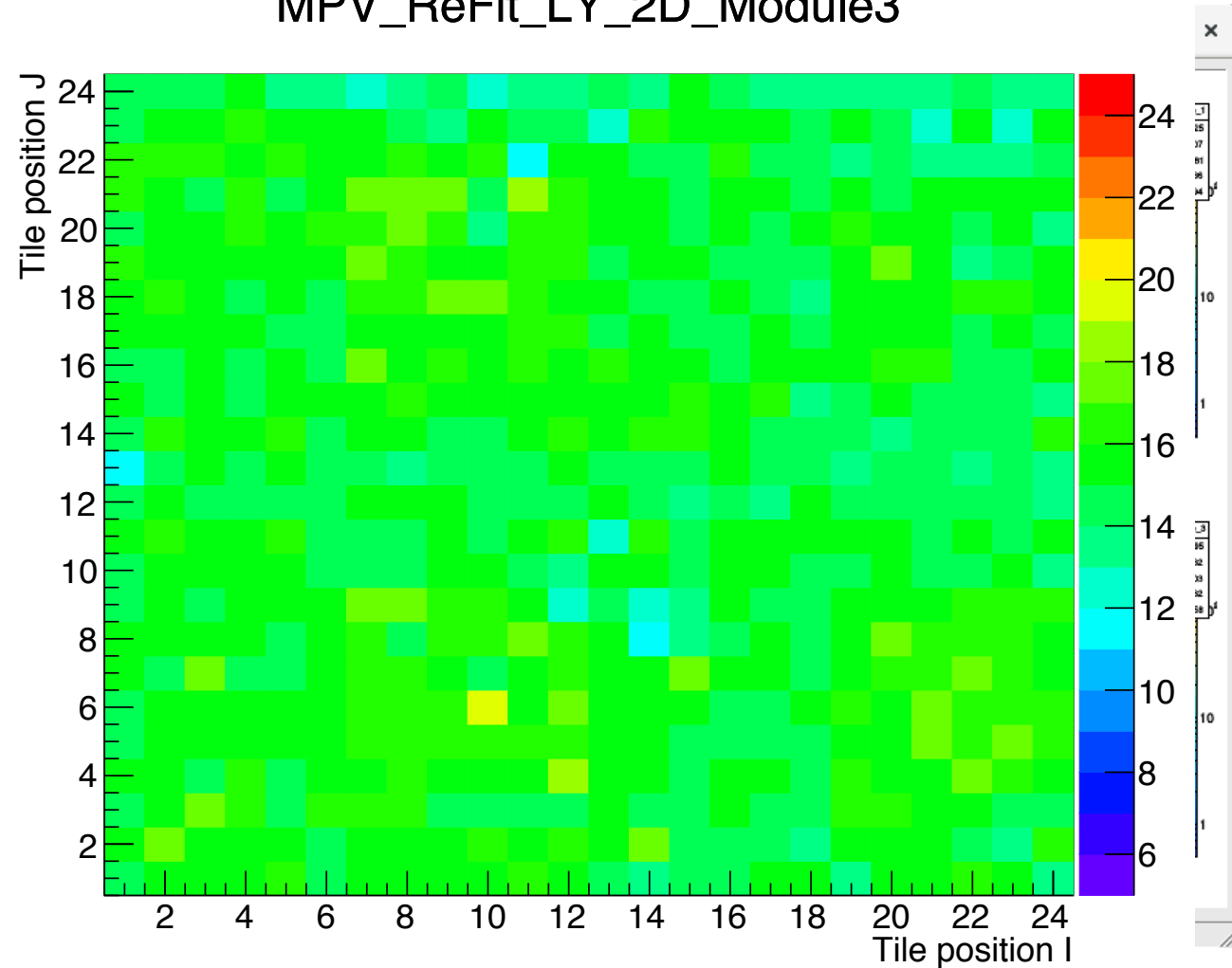
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January - March

MPV_ReFit_LY_2D_Module3



MIP MPV from DESY electrons

Stack integration

and Cosmic Test

Stack services dimensioned for full collider detector module

- Data concentration
 - output via single ethernet line
- Power distribution
 - 3 voltages per layer
- Cooling
 - pipe cross-sections suitable for “leak-less” operation



Commissioning with cosmics

- benefit from self-triggering capabilities
- test the full software chain

April

Stack integration

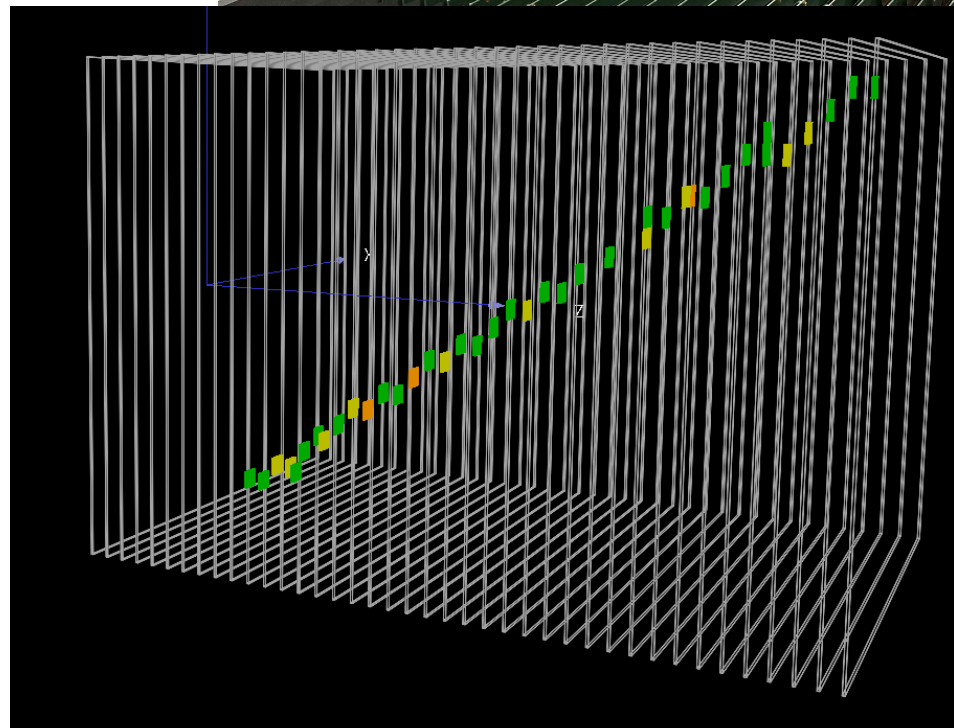
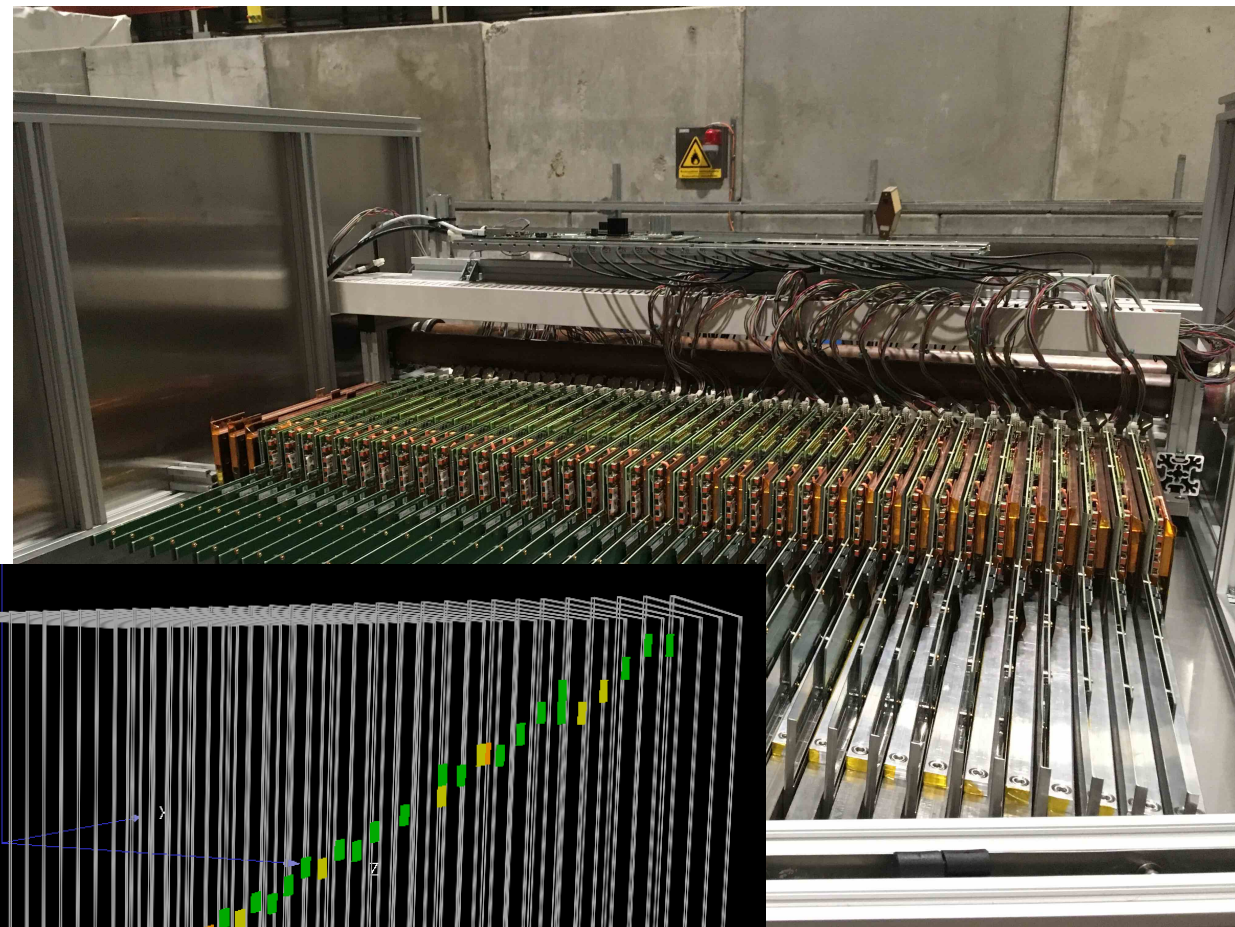
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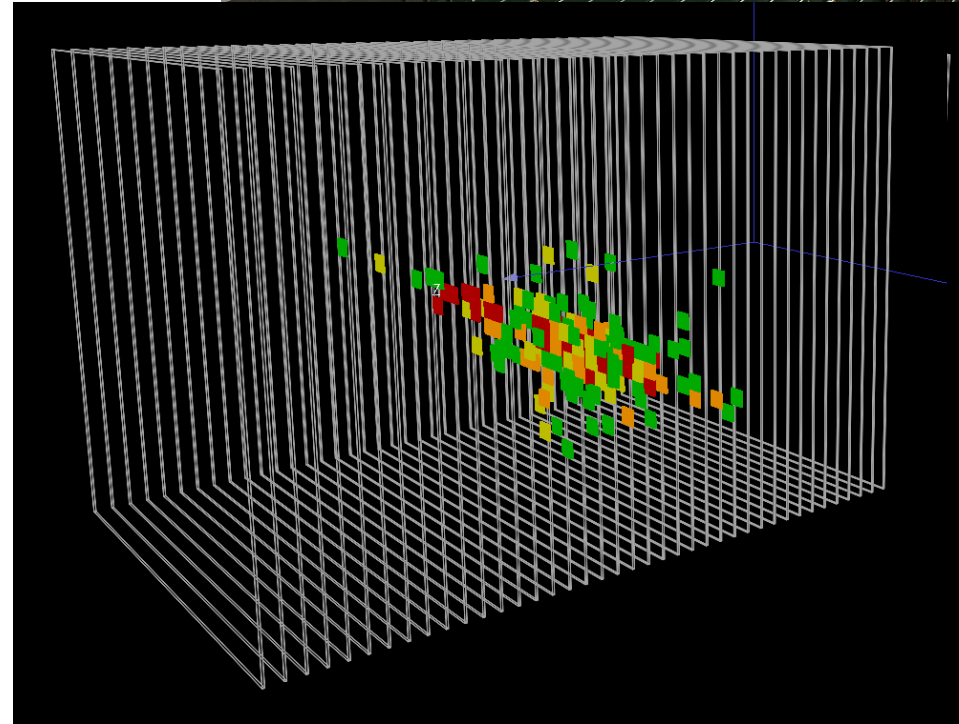
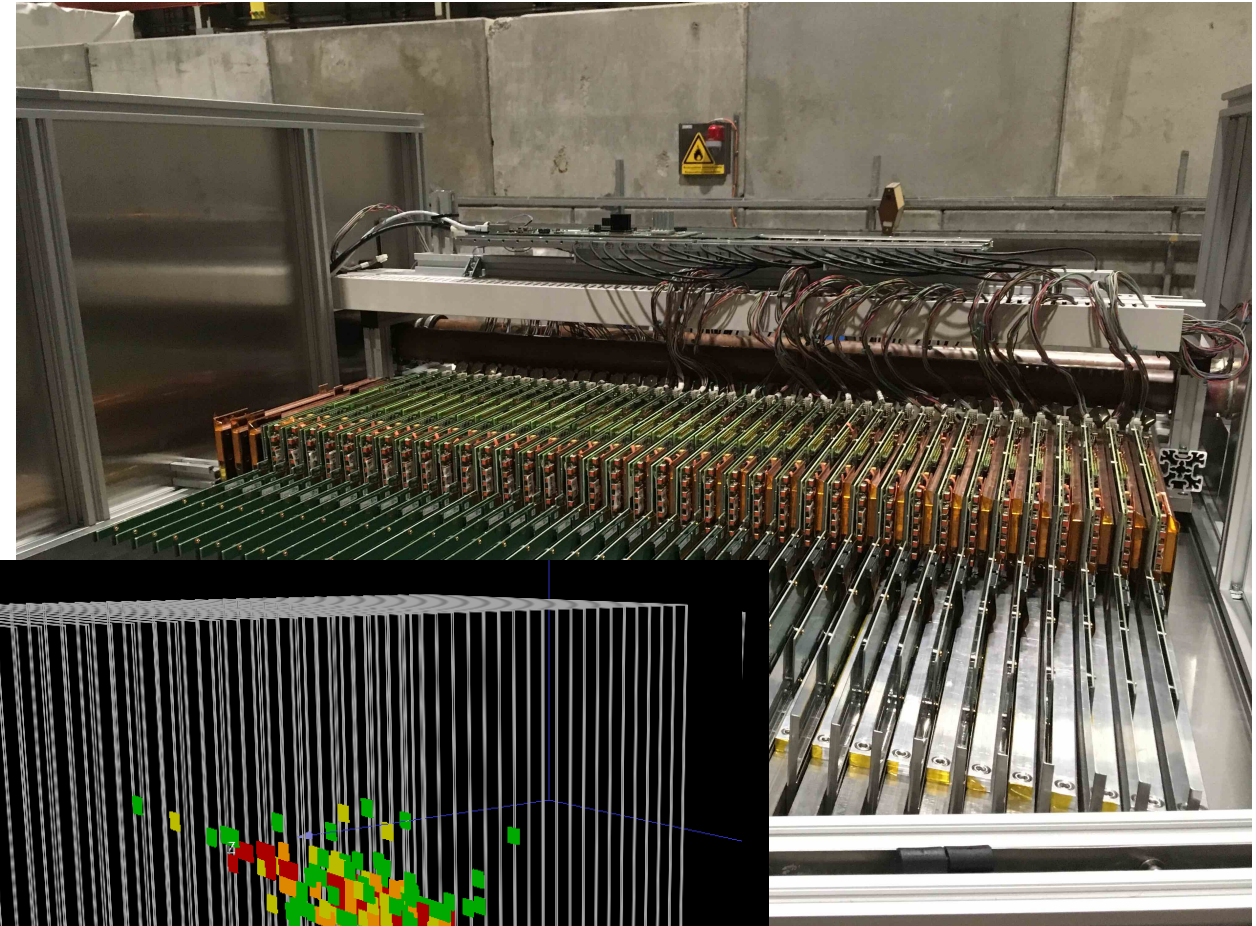
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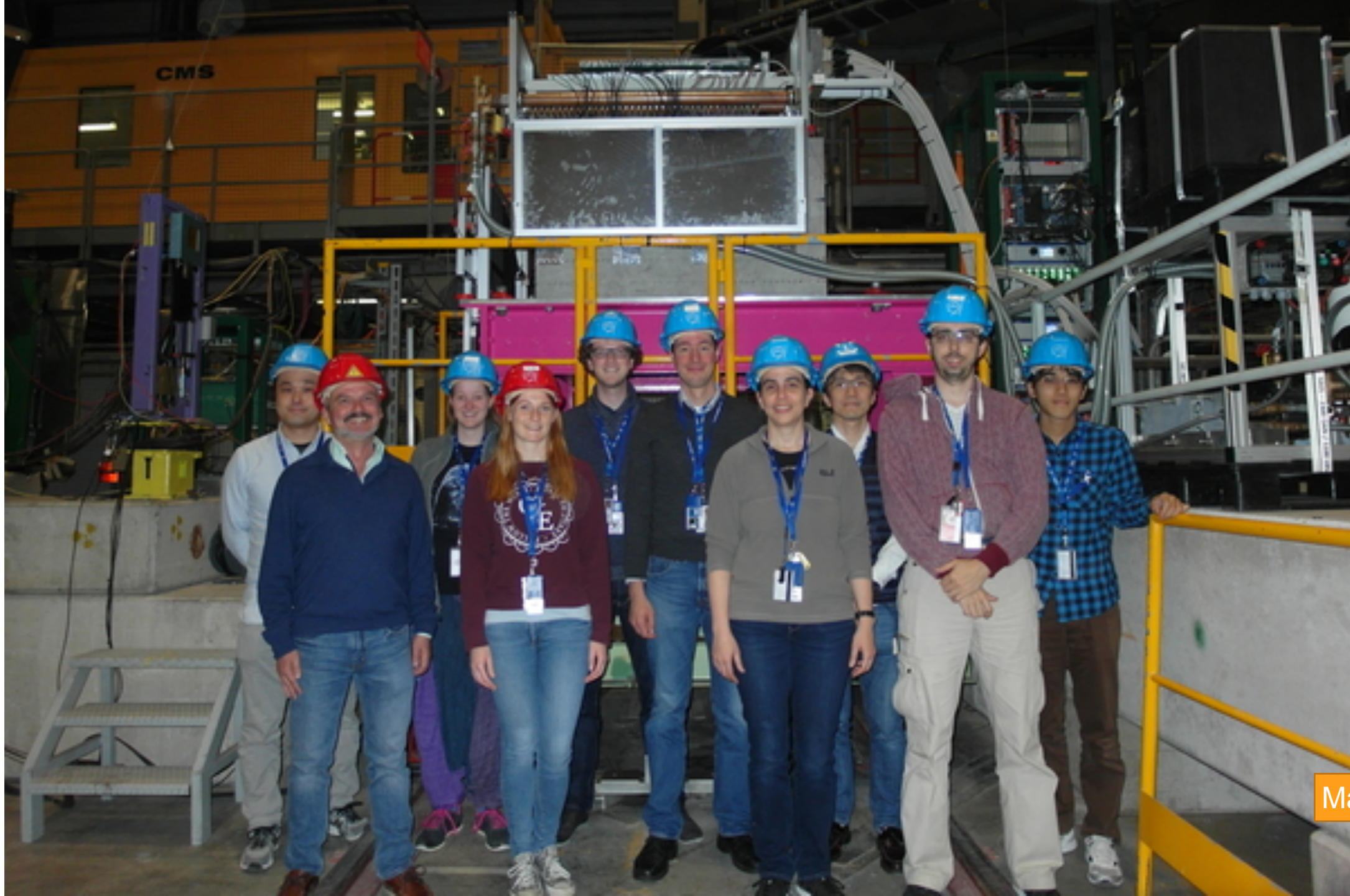
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April

First impressions from Test Beam



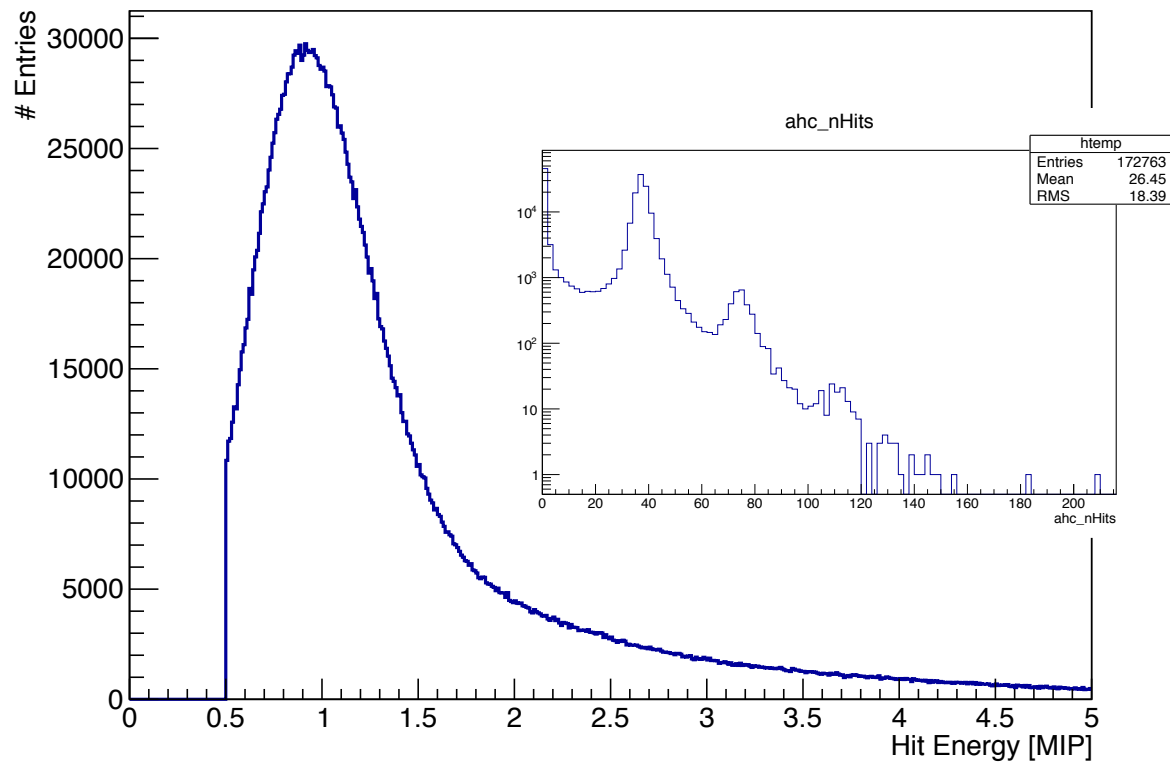
May

Muon Calibration

at CERN SPS

- in principle only a cross-check
- full scan high statistics takes 24 h
 - sufficient for memory-cell dependent corrections

Hit Energy Distribution, 120GeV Muons

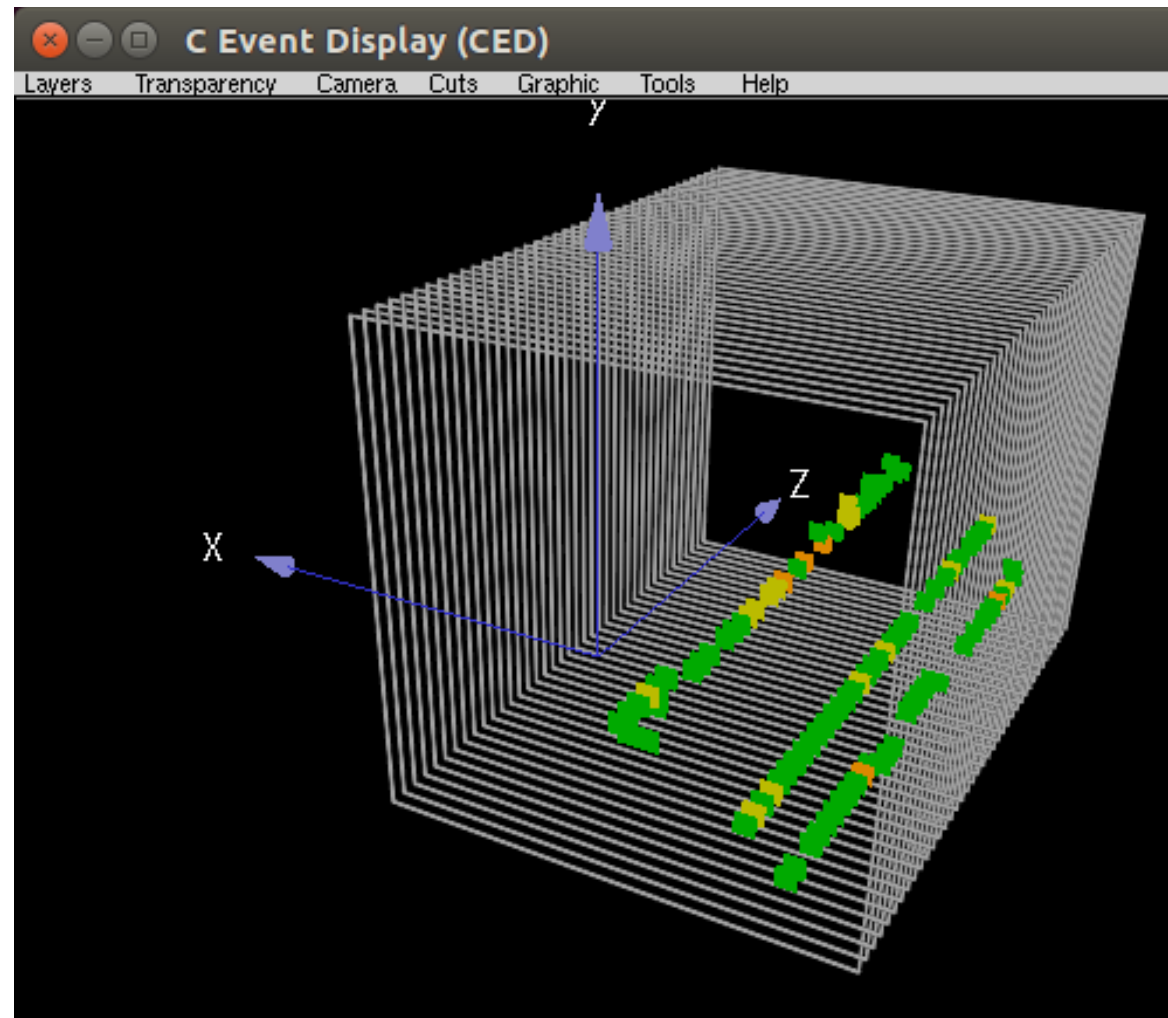
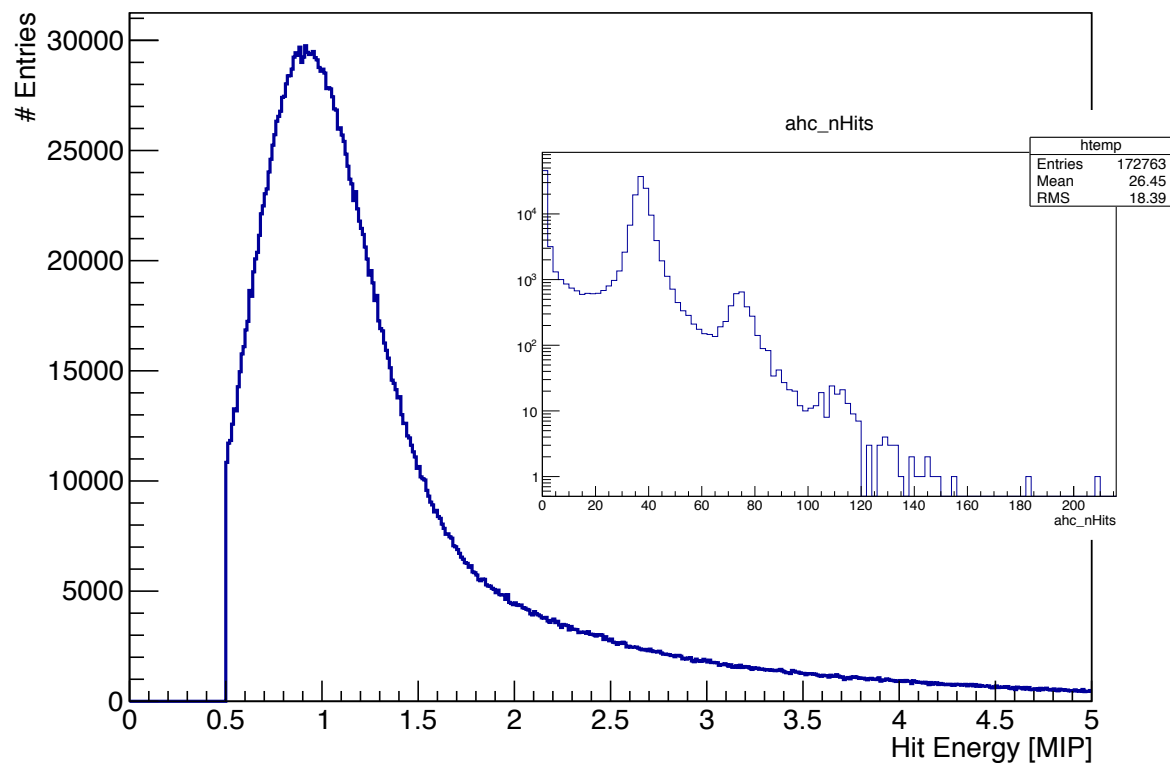


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Hit Energy Distribution, 120GeV Muons

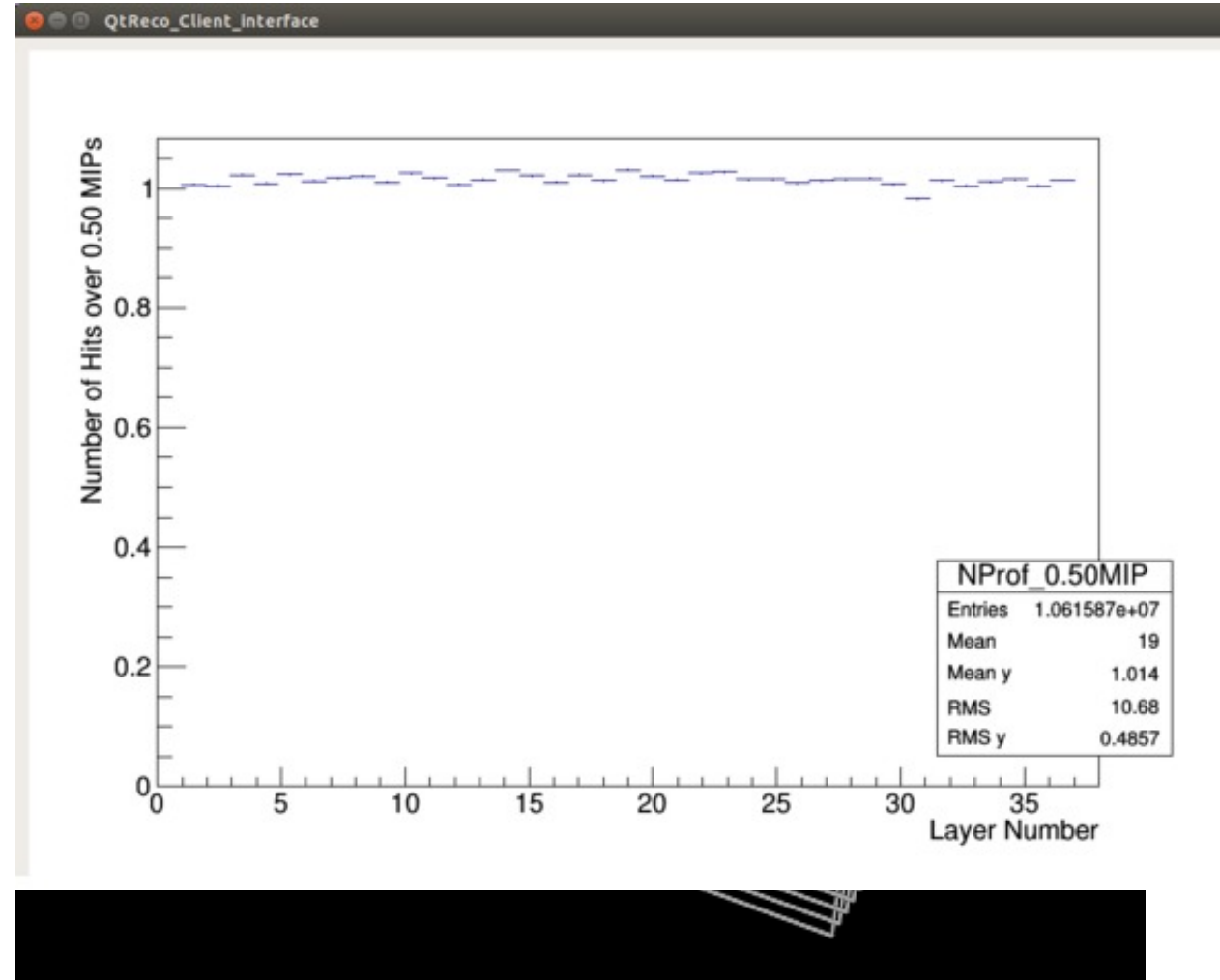
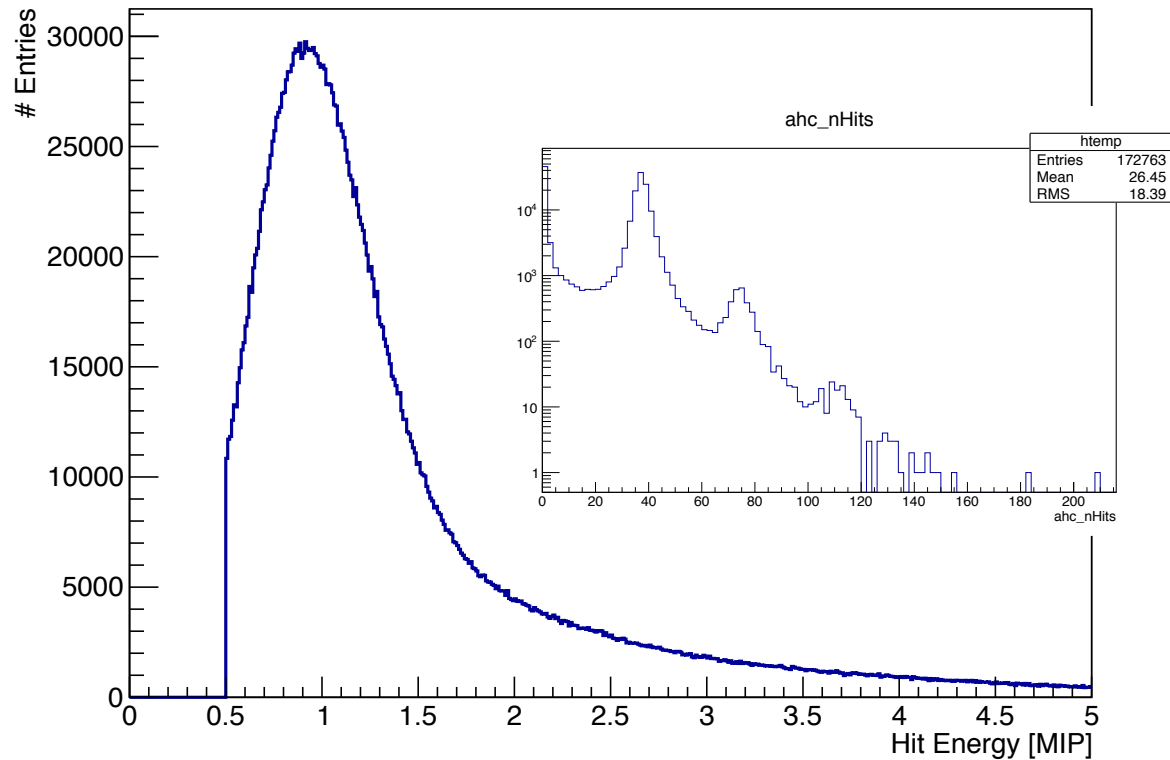


Muon Calibration

at CERN SPS

- in principle only a cross-check
- full scan high statistics takes 24 h
 - sufficient for memory-cell dependent corrections

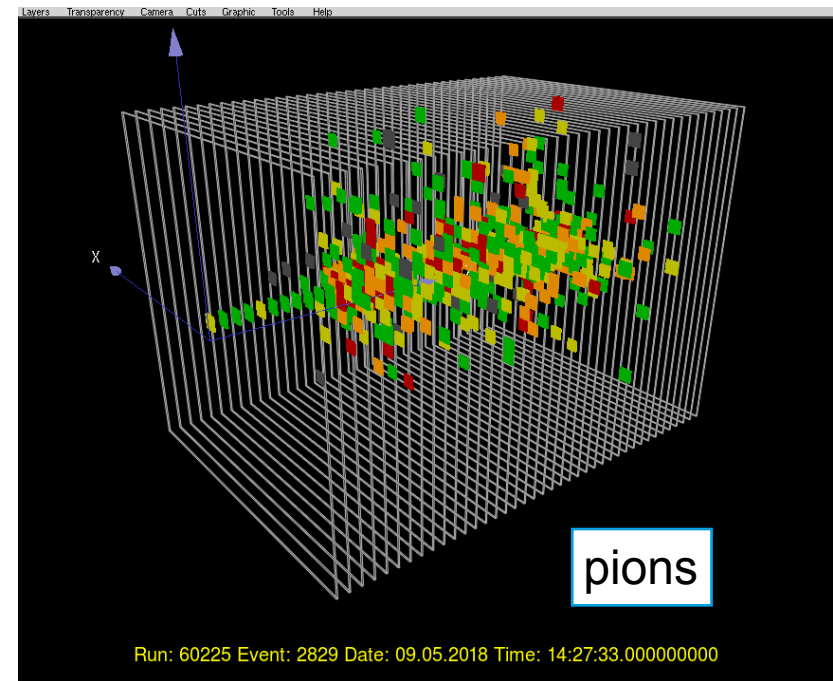
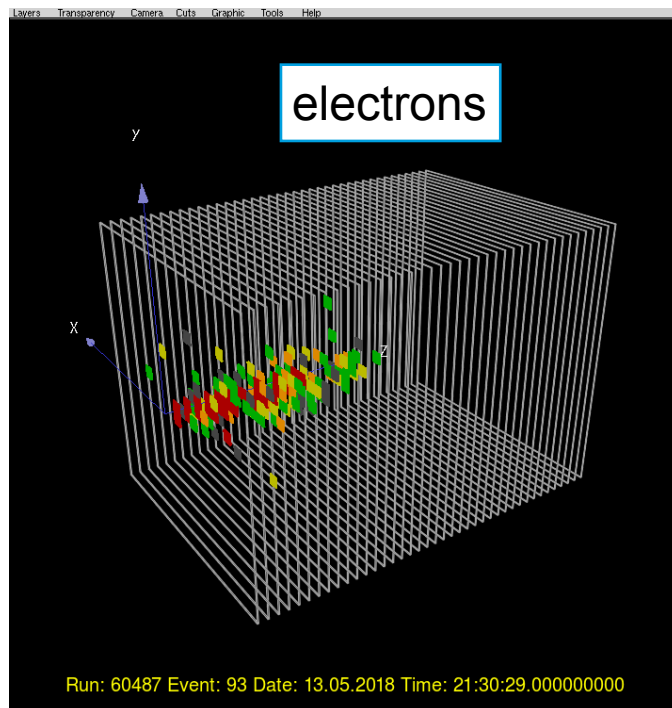
Hit Energy Distribution, 120GeV Muons



Electrons and Hadrons

Mixed Beams

- Electron data 10 - 100 GeV
- Hadron data 10 - 160 GeV

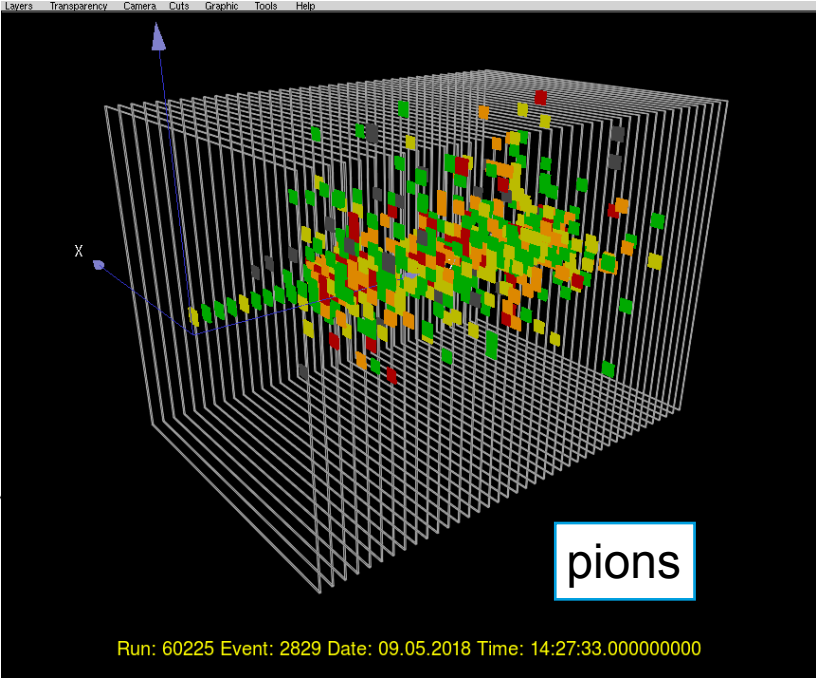
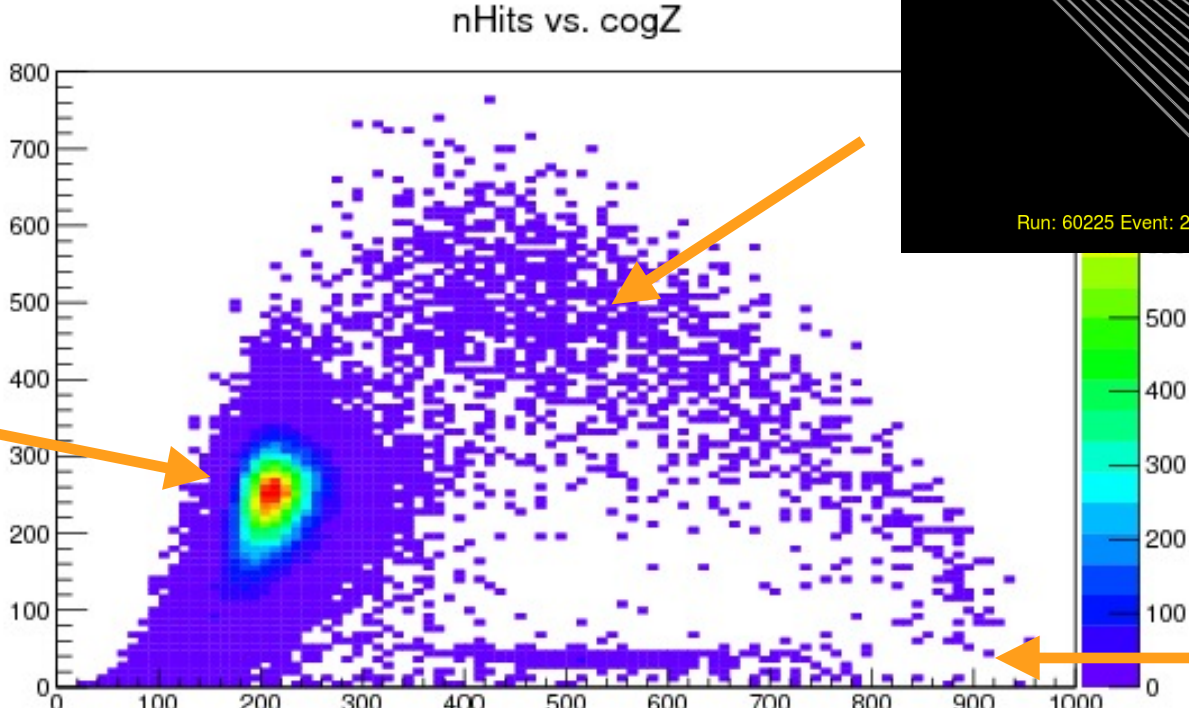
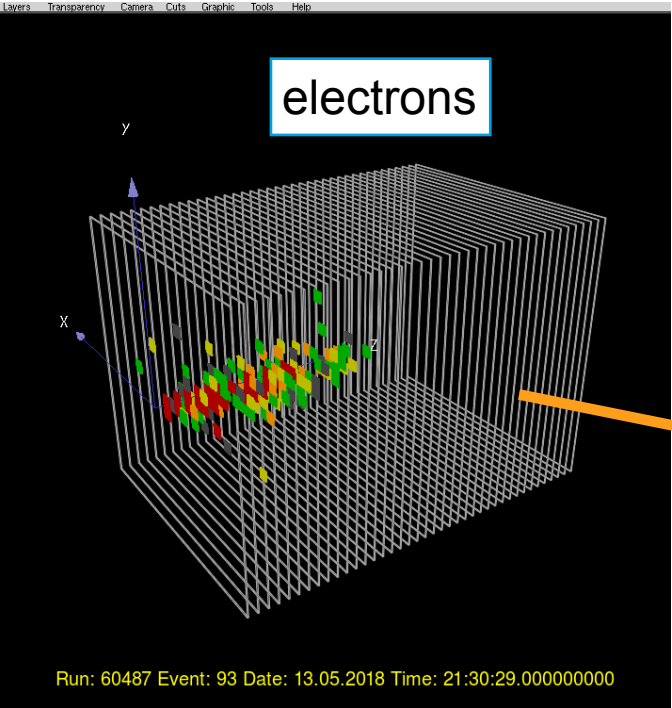


Today

Electrons and Hadrons

Mixed Beams

- Electron data 10 - 100 GeV
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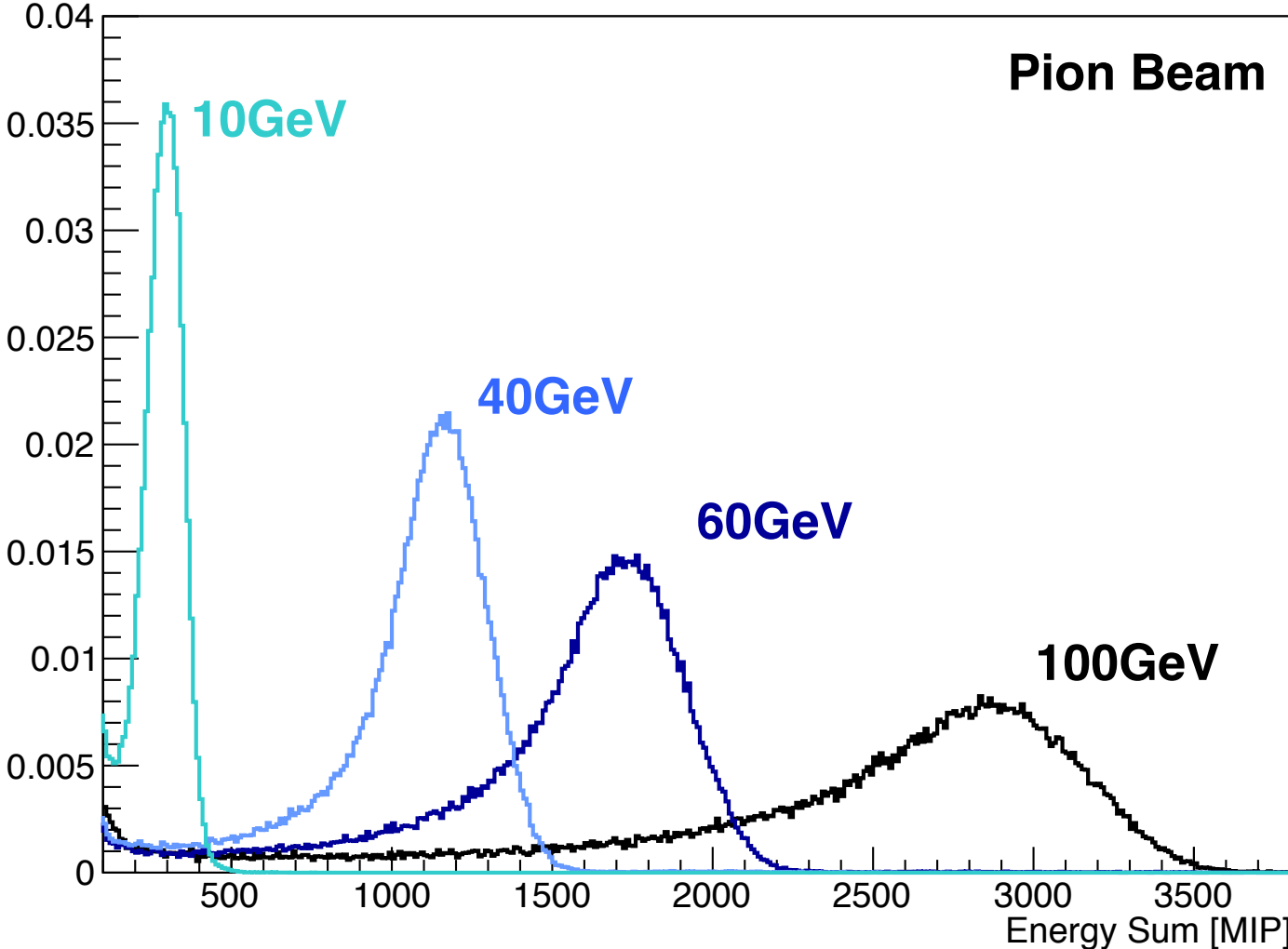
Today

muons

Electrons and Hadrons

Mixed Beams

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Today

Conclusions

and Outlook

CALICE SiPM-on-tile HCAL prototype with 22'000 channels built and successfully commissioned

Design and procedures for construction and QA are scalable to a full collider detector

Beam test at CERN SPS is on-going, more in June

- include layer with large (6x6cm²) tiles

Combined test with CMS High Granularity silicon prototype this fall

- representing SiPM-on-Tile section of endcap hadron calorimeter

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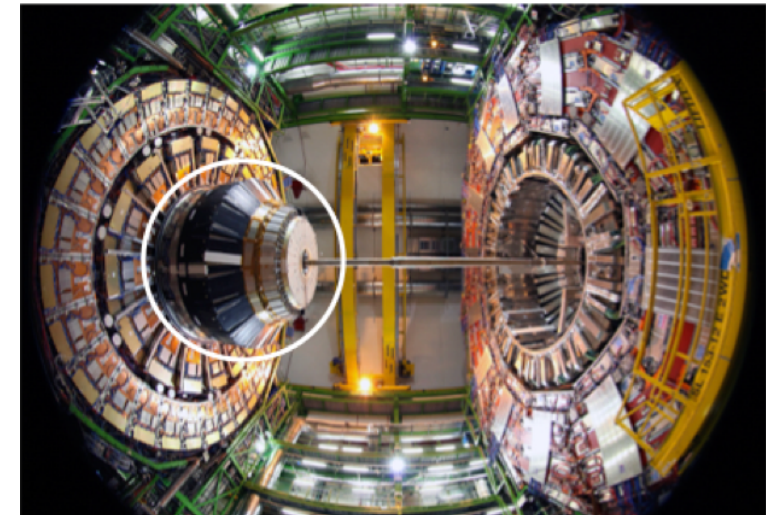
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HBU with $6 \times 6 \text{cm}^2$ tiles, U Tokyo



Back-up

Detector Requirements for LC and LHC

Accelerator environment.

Compared to LHC, LC radiation tolerance and bandwidth requirements are benign

Precision requirements are more demanding for LC:

- 2x for jet energies, 10x for track momenta, 5-10x for material budgets, 2x for strip and pixel dimensions

At LC, bunch train structure allows power cycled operation (~1%)

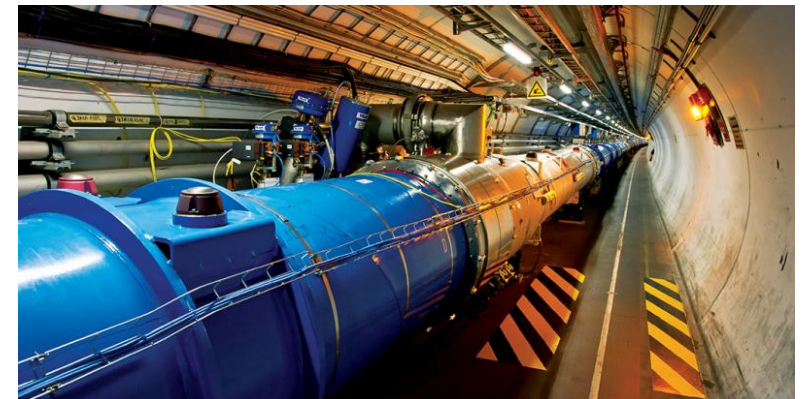
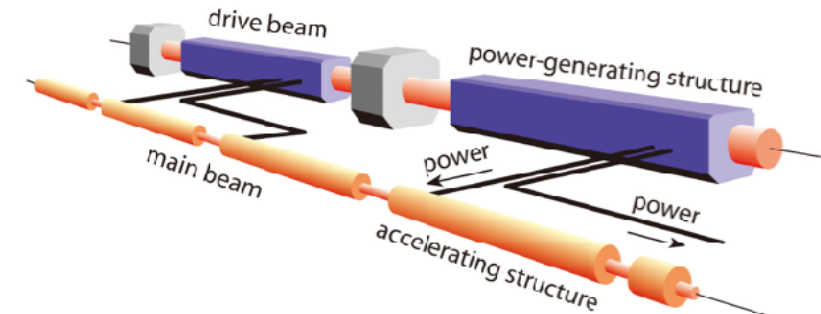
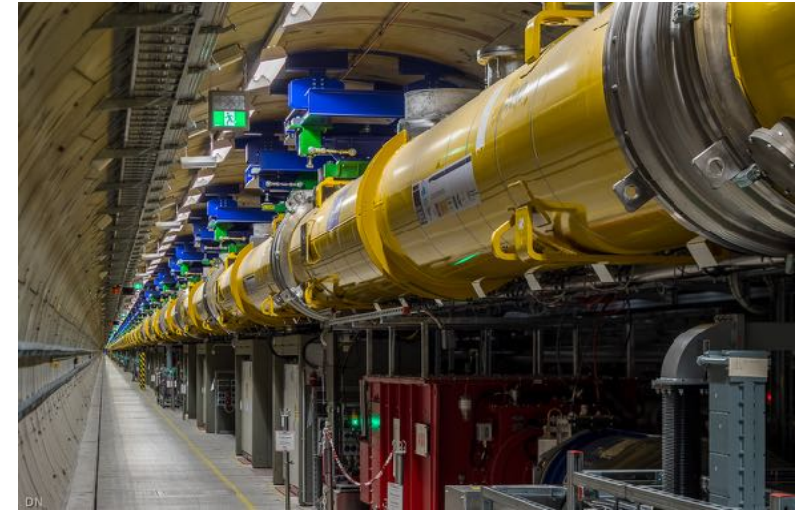
- simplifies powering and cooling: thinner trackers, denser calorimeters

Backgrounds from beamstrahlung and hadronic 2-photon interactions

- more relevant for CLIC, higher E and smaller beam spot ($5 \times 1 \text{ nm}^2$)
- somewhat higher emphasis on fine granularity and precise timing

Shifted focus and unwanted long time span led to development of new detector concepts up to TDR readiness level

- Imaging calorimeters
- Other examples: MAPS / ALICE ITS,



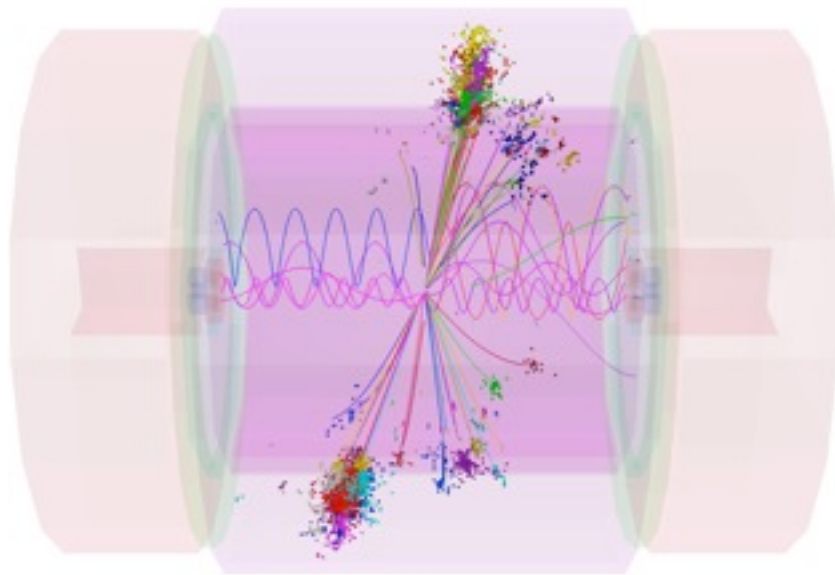
High Granularity and Pile-up

Particle flow with harsher backgrounds.

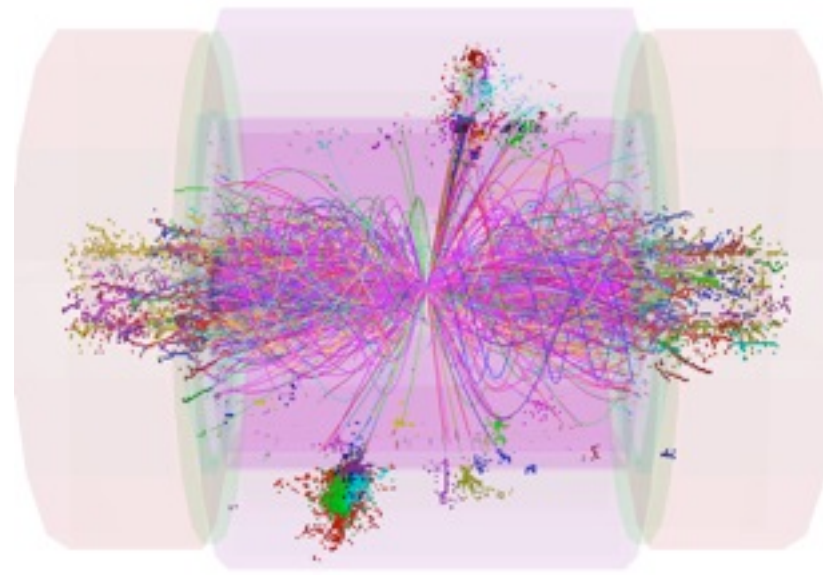
Studied intensively for CLIC: backgrounds from $\gamma\gamma \rightarrow$ hadrons and short BX 0.5 ns

- Overlay $\gamma\gamma$ events from 60 BX, take sub-detector specific integration times, multi-hit capability and time-stamping accuracy into account
- Apply combination of topological, pt and timing cuts on cluster level (sub-ns accuracy)

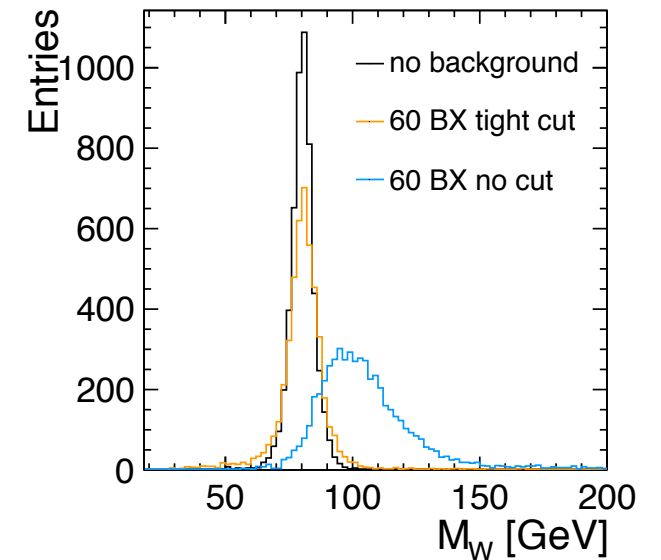
High granularity essential for pile-up rejection capabilities



Z @ 1 TeV



+ 1.4 TeV BG (reconstructed particles)



$E_W = 500$ GeV

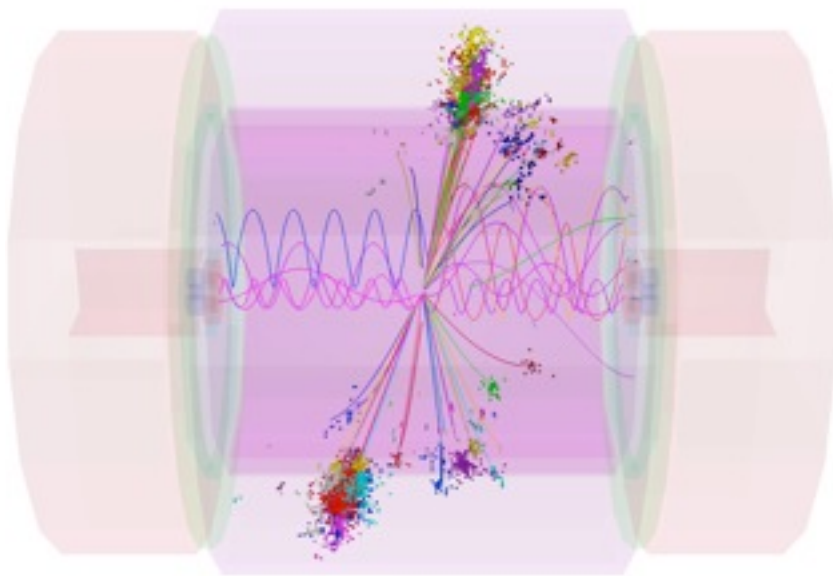
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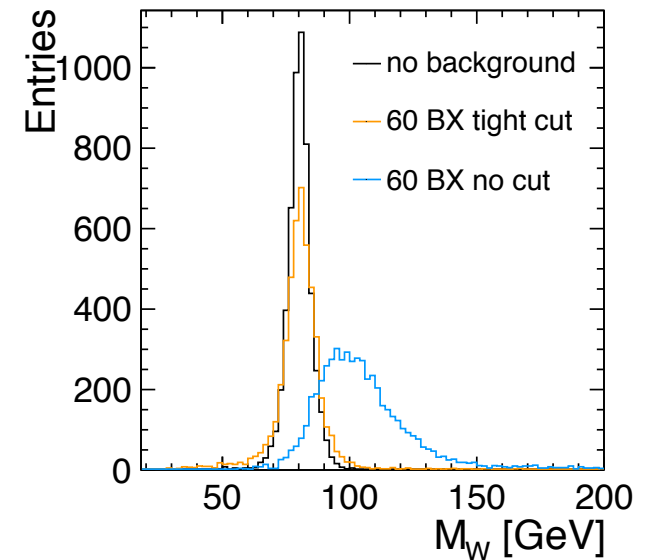
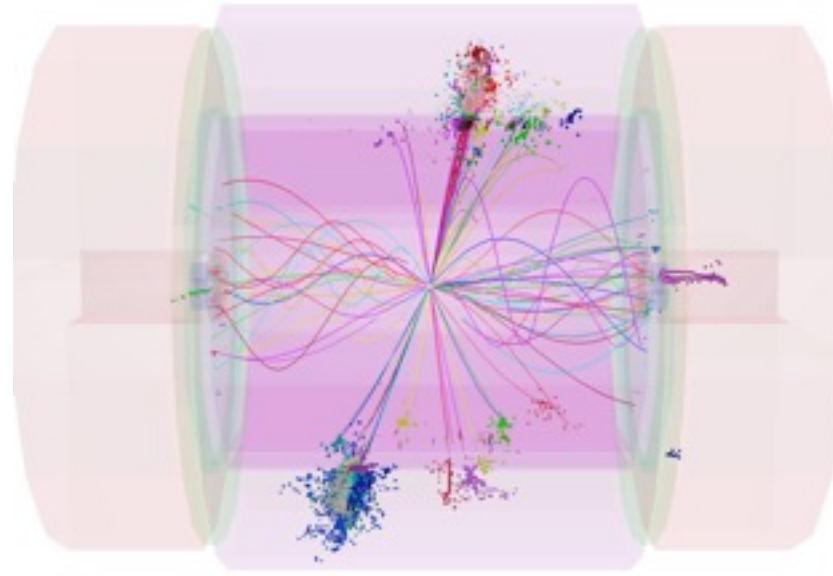
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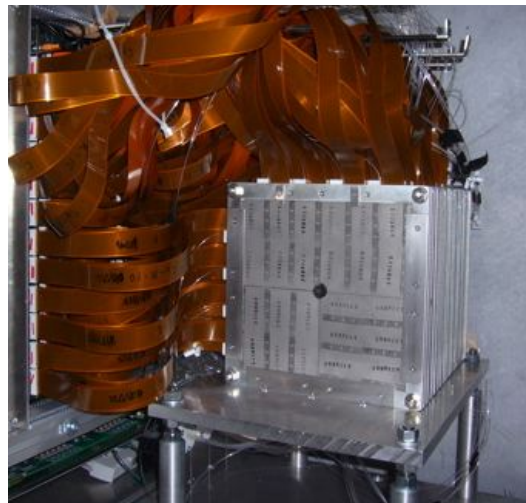
CALICE Test Beam Experiments

Large prototypes, complex systems.

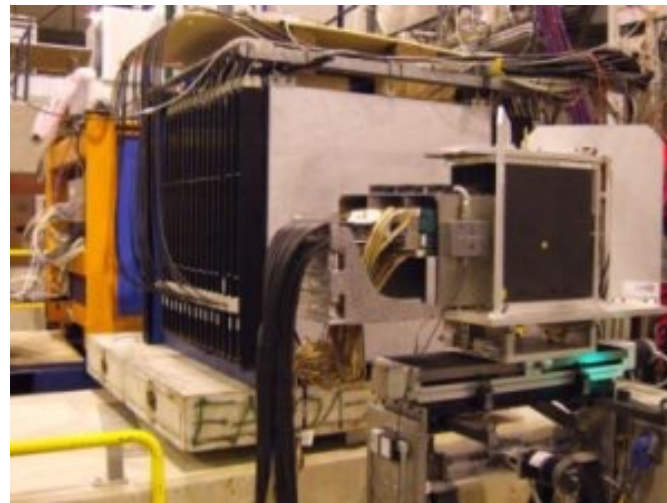
SiW ECAL



ScintW ECAL



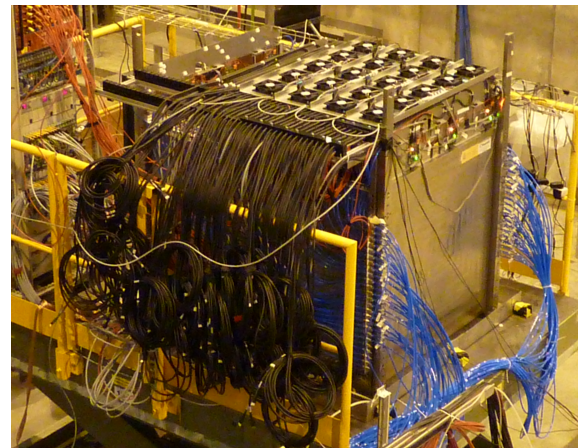
Scint AHCAL, Fe & W



RPC DHCAL, Fe & W



RPC SDHCAL, Fe



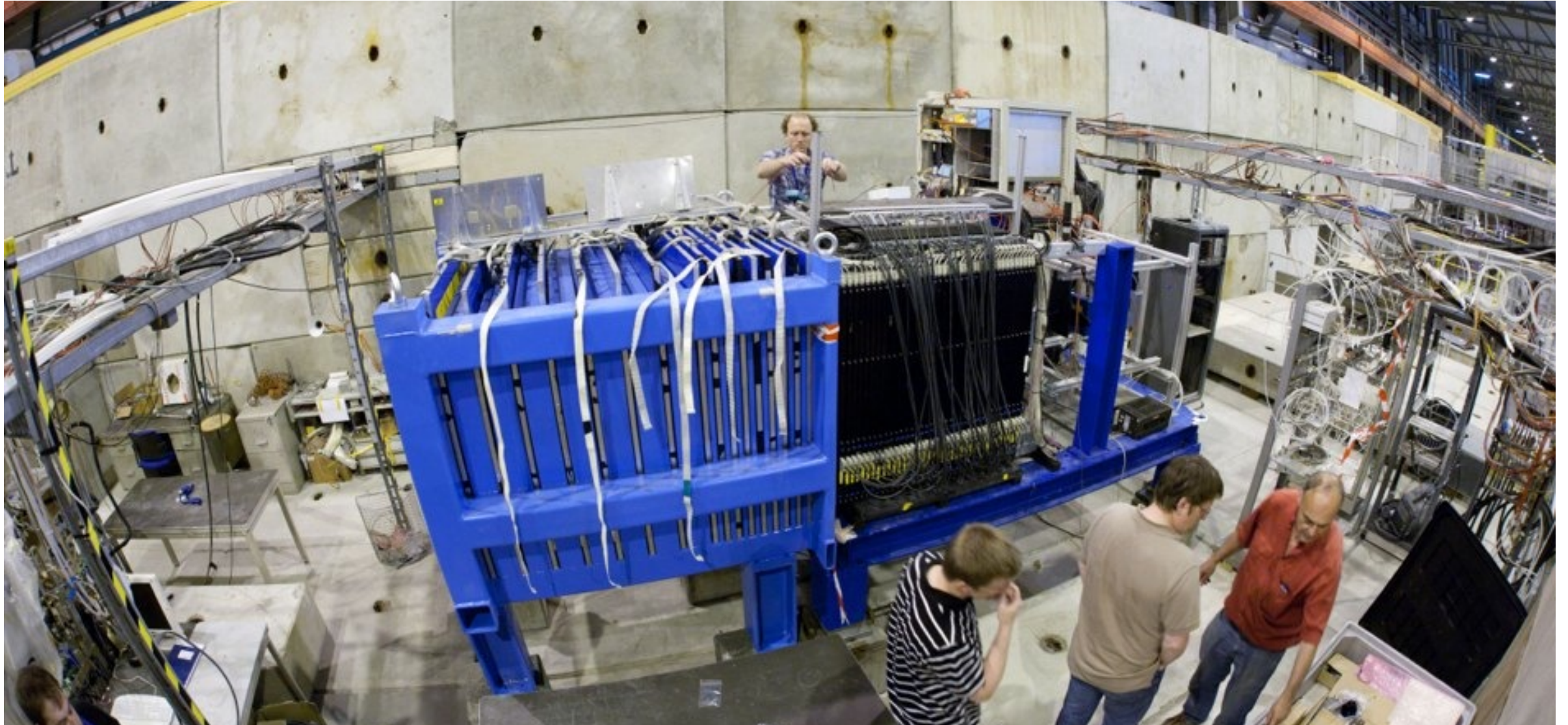
plus tests with small numbers of layers:

- ECAL, AHCAL with integrated electronics
- Micromegas and GEMs



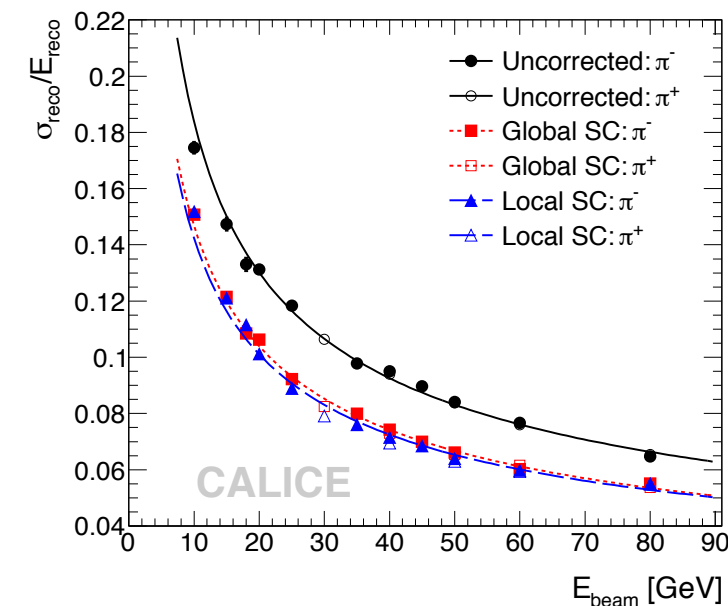
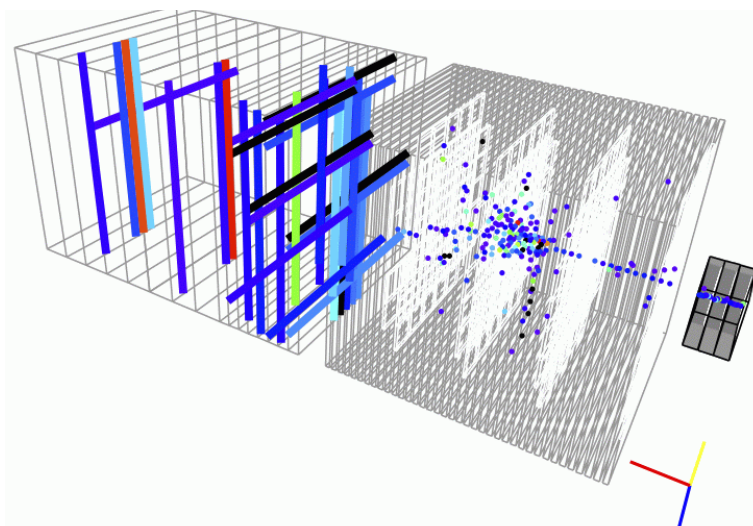
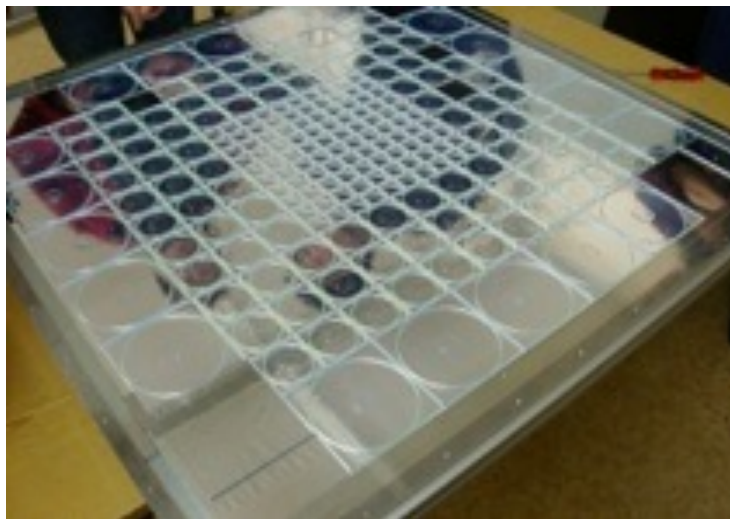
CALICE Test Beam Experiments

Large prototypes, complex systems.



Proof-of-Principle

Validation of performances, simulations and algorithms.



- 38 layers, 7608 channels - first large-scale application of SiPMs
 - 6 years of data taking at DESY, CERN, Fermilab
- 12 journal papers (from SiPM-on-tile prototype alone)
 - resolution for electrons and hadrons, shower shapes and shower separation, different particle types and absorber materials,...
- All CALICE results
 - <https://twiki.cern.ch/twiki/bin/view/CALICE/CalicePapers>

$$\sigma/E = 45.1\%/\sqrt{E} \oplus 1.7\% \oplus 0.18/E$$

software compensation
now implemented in Particle Flow

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