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# Production and quality assurance of Mu2e CsI crystals

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The Mu2e calorimeter is composed by two disks of 1348 pure CsI crystals of  $34 \times 34 \times 200 \text{ mm}^3$  dimension, each one readout and coupled in air by two large area SiPMs.

The calorimeter requirements translate in a series of technical specifications for the crystals that are summarized by the following list when the crystal is readout by a PMT and illuminated with a  $^{22}\text{Na}$  source:

- (1) dimension tolerance:  $\pm 100 \text{ }\mu\text{m}$ ;
  - (2) high Light Yield,  $> 100$  photoelectrons/MeV;
  - (3) Longitudinal response uniformity  $< 5\%$ ;
  - (4) energy resolution less than  $19\%$ ;
  - (5) ratio between the scintillation light fast component over the total one better than  $75\%$ .
- In order to not affect calorimeter performance, the crystals have also to withstands the following requirements:
- (6) A radiation induced noise below  $0.6 \text{ MeV}$  for a dose rate of  $1.8 \text{ rad/hour}$ .
  - (7) A normalized LY after  $10 (100) \text{ krad} > 85\% (60\%)$ .

A detailed quality assurance will be performed on each production crystals. Automatized station have been designed and constructed at the National Lab of Frascati.

The measurement of the radiation hardness for a small random sample of the production group will be performed at Caltech/HZDR.

A summary of the techniques used will be presented.

## Secondary topics

## Applications

Design concepts for future calorimeter at the intensity frontier

## Primary topic

Crystals

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