

Requirements for the protection of the SC links components¶

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International Review of the Conceptual Design of the Cold Powering System for the HL-LHC Superconducting Magnets

Outline

- Protection of components: strategy, protection thresholds, hard-wired and software interlocks
 - Current Leads
 - Superconducting Link
 - Electrical splices
- Transient analysis
 - Dimensioning of components vs circuit requirements
- Measurements
 - Quench of MgB₂ cables
 - Electrical splices
- Conclusions



Protection of Cold Powering System

- Active protection of superconducting components and current leads
 - Individually protected: resistive part of each lead, superconducting part of each lead, MgB₂ and Nb-Ti cables

Protection thresholds

- Resistive part of each lead: ~ 100 mV (as in LHC). Long integration times (few seconds) permitted
- HTS part of each lead: 1 mV-5 mV (as in LHC). Electronics specifically developed for LHC HTS leads— successfully operational in the tunnel. Integration times of ~ 100 ms permitted
- MgB₂ cables: 50 mV 100 mV. Integration times ~ 100 ms permitted
- Monitoring of individual splices (MgB₂ to HTS, MgB₂ to Nb-Ti and Nb-Ti to Nb-Ti)



Protection of Cold Powering System



	Nb. of cables (HTS or MgB ₂) protected	Nb. of leads protected (resistive part)
18 kA	6 (cable strands)×4 (cables)	4
7 kA	1 × 3	3
2 kA coaxial	2 × 6	12

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Protection of Cold Powering System: interlocks



Nb₃Sn wire implementation

- Nb₃Sn strand selected for evaluation. Requirements:
 - High T_c (~18 K) with sharp transition (low ΔT_c)
 - Excellent strain tolerance
- Proposed solution:
 - Fully-reacted, fine-filament bronze route strand with diameter <1 mm
 - Well-characterised ITER TF conductors are suitable: particularly Bruker EAS or Hitachi
 - Heat treatment trials on Φ 300 mm spools (as used for MgB₂), and resistive T_c testing, are scheduled

Work on-going, S. Hopkins

Temperature interlock triggering a slow power abort



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Protection strategy and transient analysis

Case 1: Quench of MQXF magnets. Effect of MgB₂ cables due to over-currents in the circuit → No quench of MgB₂ cables

	Magnet	Cold Powering			
	l _{ult} (kA)	I _{peak} (kA)	I _{lead} (kA)	I _{cable} (kA)	N _{leads} /N _{cables}
MQXF	17.82	-	18	18	2
Trim Q1	2	2.4	2*	7	1
Q2a/Q2b	Protec.	5.6	2*	7	1
Trim Q3	2	6.8	2*	7	1

- SC Cables designed to transfer 7 kA in DC mode
- Leads designed to transfer the over-currents without overheating



Protection strategy and transient analysis

- Case 2: Quench of SC Link. This triggers the quench of the magnets
- Quench of 18 kA or 7 kA cables/leads → firing QPS of MQXF magnets (Quench heaters + CLIQ)
- Quench of 13 kA cables/leads of D1 → firing QPS of D1 (Quench heaters)
- Quench of 2 kA cables/leads→ Quench heaters or energy extraction

Rating (kA)	MIITs (kA²⋅s)	τ _Q (quench of magnets) (s)	Equivalent time (s)
18	32	0.2	0.1
2	1	0.5	-
7	5	0.2	0.12

Circuits parameters



Quench of a SC link is a very rare event

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Protection strategy and transient analysis Quench of SC Link

	Rating (kA)	ACu (mm ²)	MIITs	Tmax	
Cu braid around	18*	200	15+32	57	
each composite	2**	34	15+1	34	
strand	2 (7)***	36	15+5	35	

Cu RRR=100

15 MIITs for reaching the100 mV detection threshold across a cable

- * It reaches 200 K with τ =30 s
- ** It reaches 42 K with τ_n =20 s
- *** It reaches 67 K with τ_n =130 s (and I=2 kA)



Protection of MgB₂ cables

 Measurements in nominal conditions in the test station in the SM-18





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Protection of MgB₂ cables





Electrical splices

Three types of splices will be used in the link:

- MgB₂/HTS in the DFH
- MgB₂/Nb-Ti in the DFX
- Splice resistances systematically addressed for:
 - Single MgB₂ wire
 - MgB₂ cable (to MgB₂ and to Nb-Ti)
 - HTS strands and cable



MgB₂ wire to MgB₂ wire





TABLE I VALUES OF ELECTRICAL RESISTIVITIES AT DIFFERENT TEMPERATURES

Matarial	45 K	10 K	15 K	20 K	25 K
wateria	4.J K	10 K	13 K	20 K	23 K
Nickel*	0.626	0.626	0.671	0.716	0.791
Nickel [†]	_	_	10.7	10.8	10.9
Copper RRR 30*	0.531	0.532	0.534	0.543	0.562
Copper RRR 100*	0.156	0.156	0.158	0.167	0.186
Niobium*	0.264	5.1	6.11	5.64	5.77
Monel*	278	278	278	278	278
Monel [†]	367	368	368	370	372

Values are reported in $n\Omega \cdot m$.

*Data from CryoComp v5.1. These data have been used in the models.

[†]Data from measurements at Columbus Superconductors.

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Measured vs calculated



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MgB₂ cable to Nb-Ti





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Electrical splices – MgB₂ cable to Nb-Ti cable

Measurements in Fresca test station, CERN

- 18 kA rope cable: 2- 4 nΩ (up to 26 kA)
 (<1 nΩ achievable)
 - 200 mm long splice
 - Two half shell made of copper
 - Two Nb-Ti Type 02 LHC cable (15.1x1.48 mm)



• 2 kA coaxial cable: $\leq 5 n\Omega$ (up to 13 kA)

- 200 mm long splice
- Two half shell made of copper
- Nb-Ti Type 02 LHC strands

J. Fleiter and J. Hurte, Internal Note on measurement in Fresca test station





MgB₂ cable to MgB₂ cable in He gas





Fig. 10. Comparison of measured and calculated resistance data of 400 mm long MgB₂-MgB₂ cable splices.



Fig. 11. Comparison of measured and calculated resistance data of 250 mm long MgB_2 - MgB_2 cable splices.

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Conclusions

- Strategy for quench protection of each element of the Cold Powering System has been defined
- Experience from LHC design/operation of components has been used for the for definition of protection requirements
- Discussions with quench protection team confirm feasibility of proposed solutions (see next talk of R. Denz)
- The thresholds selected for protection are the results of modelling and measurements performed in nominal conditions (cryogenic and electrical)
- The test program that aims at the validation of a system demonstrator and a prototype system includes validation of quench protection strategy and hardware (dedicated electronics)



Thanks for your attention !



Additional slides



Electrical splices – MgB₂/HTS

Three topologies of splices for REBCO tapes

- Type 0: no substrate interleaved
- Type 1: 1 substrate interleaved
- Type 2: 2 substrates interleaved.
- Measured at 4 K and in field up to 12 T
- Measured at 77 K in self field

=>Type 0 splices: Lowest resistance - constant versus field and temperature

- ~40 nΩ·cm² at 4 K (≤ 1 T)
- => Type 1 splices: higher resistance dependent on copper RRR
- ~300 nΩ.cm² at 4 K (≤ 1T)





 $R \le 10 \ n\Omega$ at 20 K 250 mm long splice

J. Fleiter et al., **In-Field Electrical Resistance at 4.2 K of REBCO Splices**, IEEE trans. on Appl. Supercond., Vol. 27, No. 4, June 2017

