

# Temperature Estimates for the external LHC beam dumps (TDE)

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On behalf of HL-LHC WP14  
Acknowledgments to: C. Schwick, J. Boyd

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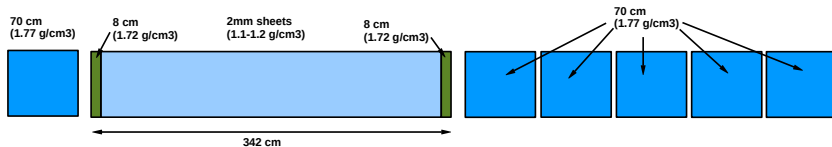
# Introduction

- **Brief overview:** TDE layout, beam energy deposition and beam parameter assumptions
- Comparison of **temperature estimates** for **Run 2** and **HL-LHC beams**:
  - **TDE core** and **up-/downstream windows**
  - **STD** and **BCMS** beams
  - **Regular sweeps** and combinations of **MKBH** and/or **MKBV** failures
- Possible approach for HighLumi: Installation of **2 additional MKBHs**
  - Peak temperatures in the **core**
  - **Regular sweeps** and **1/2 MKBH failures**
  - Energy density in the **stainless steel jacket**
- **MKB Retriggering:** Temperature estimates for core and windows

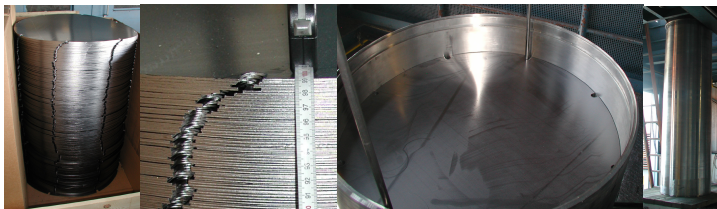
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# TDE layout (core)

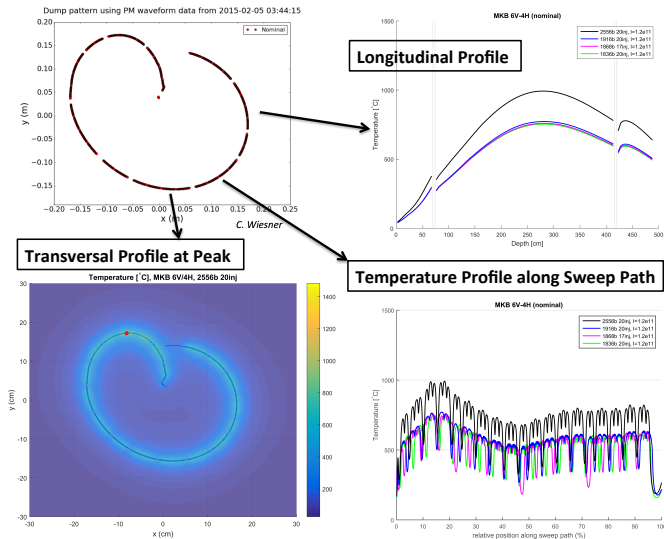


- Segmented core consisting of **high- and low-density graphite absorbers**
- **Diameter** of **70 cm** and a total absorber **length** of **~7.6 m**
- **High-density** absorber blocks consist of **polycrystalline graphite**
- **Low-density** graphite absorber made of **2 mm** thick, flexible **graphite sheets**
- Graphite segments are shrink-fitted into a **12 mm** thick **stainless steel jacket**





# Beam Energy Deposition



BCMS beam, 2556 bunches (Run2)

# Beam Parameters and Filling Schemes

Simulations were carried out assuming the following **beam parameters**:

	RUN 2 (6.5 TeV)	HL-LHC (7 TeV)
BCMS	$I_b = 1.3 \times 10^{11}$ ppb	$I_b = 2.0 \times 10^{11}$ ppb
	$\epsilon_{x,y}^n = 1.37$ $\mu\text{m rad}$	$\epsilon_{x,y}^n = 1.37$ $\mu\text{m rad}$
STD	$I_b = 1.3 \times 10^{11}$ ppb	$I_b = 2.3 \times 10^{11}$ ppb
	$\epsilon_{x,y}^n = 2.6$ $\mu\text{m rad}$	$\epsilon_{x,y}^n = 2.08$ $\mu\text{m rad}$

**Number of bunches and total beam intensities:**

	RUN 2 (6.5 TeV)	HL-LHC (7 TeV)
BCMS	2556 b	2604 b
	$I_{\text{tot}} = 3.3 \times 10^{14}$ p <sup>+</sup>	$I_{\text{tot}} = 5.2 \times 10^{14}$ p <sup>+</sup>
STD	2556 b	2748 b
	$I_{\text{tot}} = 3.3 \times 10^{14}$ p <sup>+</sup>	$I_{\text{tot}} = 6.3 \times 10^{14}$ p <sup>+</sup>

(Simulations for Run 2 were performed using simulated MKB-waveforms assuming an upgrade of their capacitance (to be implemented in LS2). Nevertheless, the difference in the energy deposition calculations is only about 3% wrt present waveforms)

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# Peak Temperatures in the TDE Upstream Window

- Window located **~10 m upstream** of the core and exposed to swept proton bunches
- Isolates** dump transfer line **vacuum** from **nitrogen atmosphere**
- CfC** for **robustness** reasons, **leak tightness** assured by a **thin steel layer**

	Thickness	Material	Density
#1	15 mm	CfC (® SIGRABOND 1501G)	~1.5 g/cm <sup>3</sup>
#2	0.2 mm	Stainless steel (AISI 316L)	8 g/cm <sup>3</sup>

- Peak temperatures and stresses** in the **stainless steel foil** more critical than in CfC
- BCMS-beam dumps** are **more critical** in terms of energy deposition **than STD-beam dumps** due to their **smaller transverse emittance**. This holds true also for HighLumi, even though STD-beams will have a higher beam intensity.

*RUN 2*

°C	# active MKBV			
	6	5	4	
# active MKBH	4	42	43	48
	3	47	48	49
	2	58	58	59

*HighLumi*

°C	# active MKBV			
	6	5	4	
# active MKBH	4	56	57	62
	3	66	67	67
	2	83	84	85

*Difference (in peak energy deposition)*

%	# active MKBV			
	6	5	4	
# active MKBH	4	+64	+60	+52
	3	+71	+66	+61
	2	+66	+67	+66

→ Thermo-mechanical results presented in next talk (T. Polzin)

# Peak temperatures in the TDE graphite core

- Peak temperatures calculated in the **low-density graphite segment** of the TDE

*RUN 2*

°C	# active MKBV			
	6	5	4	
# active MKBH	4	1040	1080	1170
	3	1190	1240	1300
	2	1480	1500	1570

*HighLumi*

°C	# active MKBV			
	6	5	4	
# active MKBH	4	1650	1670	1725
	3	1980	2000	2050
	2	2500	2540	2590

*Difference (in peak energy deposition)*

%	# active MKBV			
	6	5	4	
# active MKBH	4	+79	+74	+64
	3	+89	+82	+76
	2	+90	+90	+83

*BCMS*

*STD*

°C	# active MKBV			
	6	5	4	
# active MKBH	4	1010	1040	1130
	3	1140	1190	1250
	2	1420	1440	1510

°C	# active MKBV			
	6	5	4	
# active MKBH	4	1860	1900	1960
	3	2240	2270	2330
	2	2840	2890	2960

%	# active MKBV			
	6	5	4	
# active MKBH	4	+117	+113	+100
	3	+131	+121	+115
	2	+133	+133	+125

- *Already the peak temperature of a nominal HL-beam dump is higher than in case of 2 MKBHs missing in Run2.*
- *Thermo-mechanical behavior of the low-density core to be analyzed. However, comprehensive material characterization is missing up to now.*

# Peak temperatures in the TDE Downstream Window

- Downstream window located  $\sim 13$  cm downstream of last high-density core segment
- Exposed to longitudinal shower tail from TDE core

	Thickness	Material	Density
#1	10 mm	Titanium Grade 2 (ASTM B265)	4.5 g/cm <sup>3</sup>

RUN 2

HighLumi

Difference (in peak energy deposition)

BCMS

°C	# active MKBV			
	6	5	4	
# active MKBH	4	90	95	100
	3	100	105	115
	2	120	130	140

°C	# active MKBV			
	6	5	4	
# active MKBH	4	150	155	170
	3	180	185	195
	2	220	230	245

%	# active MKBV			
	6	5	4	
# active MKBH	4	+92	+88	+80
	3	+98	+94	+85
	2	+97	+91	+86

STD

°C	# active MKBV			
	6	5	4	
# active MKBH	4	90	90	100
	3	100	105	115
	2	120	130	140

°C	# active MKBV			
	6	5	4	
# active MKBH	4	170	175	190
	3	200	210	220
	2	245	260	275

%	# active MKBV			
	6	5	4	
# active MKBH	4	+117	+113	+100
	3	+131	+121	+115
	2	+133	+133	+125

→ Thermo-mechanical results presented in next talk (T. Polzin)

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# 6MKBHs: Operation with reduced Voltage (66%)

- **66%** of the possible kick strength for all of **6 MKBHs** yield a total horizontal kick strength **equal to 4 MKBH operated at 100%**
- Deploying 6 MKBHs (@ 66%) instead of 4 MKBHs (@ 100%), the **loss of one or more MKBHs is less severe**:

## Total Horizontal Kick Strength

	missing MKBHs		
	0	1	2
MKB6V4H	100%	75%	50%
MKB6V <sub>100%</sub> 6H <sub>66%</sub>	100%	83%	66%

## Peak Temperature (low-density TDE core)

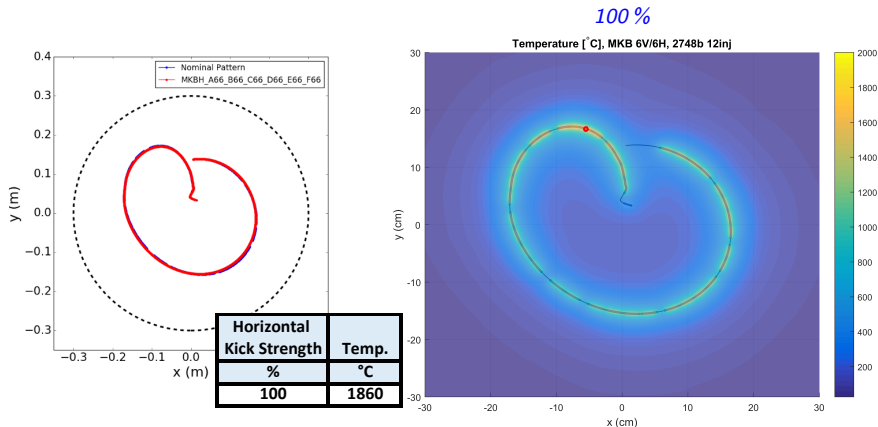
°C	missing MKBHs		
	0	1	2
MKB6V4H	1850	2240	2830
MKB6V <sub>100%</sub> 6H <sub>66%</sub>	1860	2100	2420
<i>Difference</i>	<i>+10</i>	<i>-140</i>	<i>-410</i>

- *In the (presumed) worst case of 2 MKBHs providing no kick, the remaining horizontal kick strength is 33% higher*
- *In this case, the peak temperature would be  $\sim 400^\circ\text{C}$  lower*
- *Reduced sensitivity due to MKBH failure*



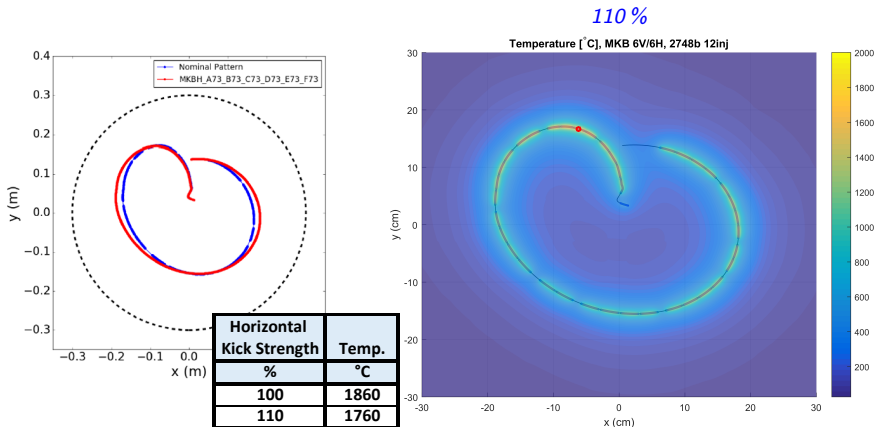
# 6 MKBHs: Additional Dilution

- 2 additional MKBHs also mean a **50% higher potential horizontal kick strength**



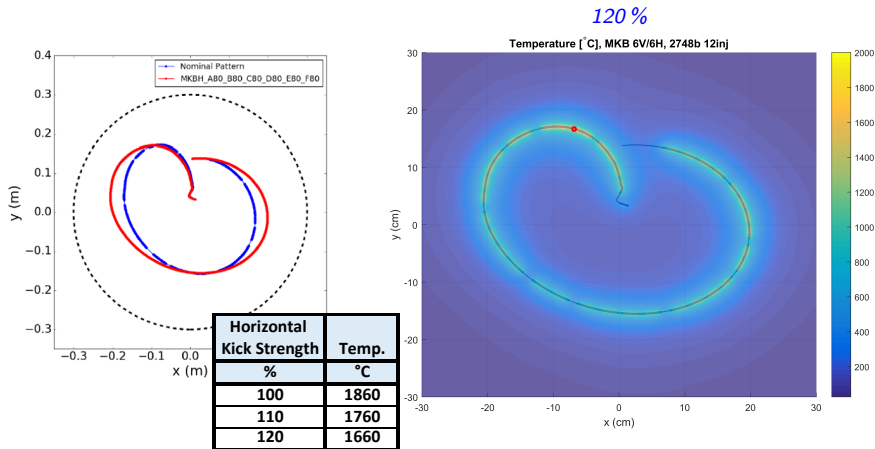
# 6 MKBHs: Additional Dilution +10%

- 2 additional MKBHs providing a **50 % higher potential horizontal kick strength**



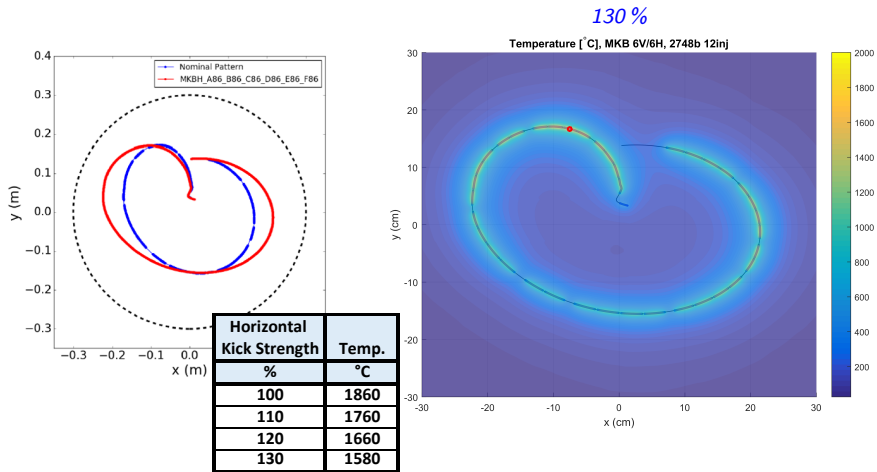
# 6 MKBHs: Additional Dilution +20%

- 2 additional MKBHs providing a **50% higher potential horizontal kick strength**



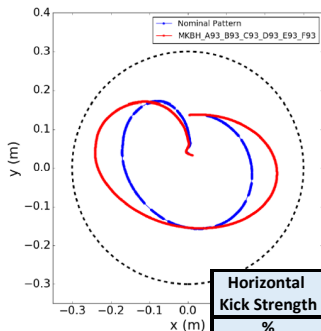
# 6 MKBHs: Additional Dilution +30 %

- 2 additional MKBHs providing a **50 % higher potential horizontal kick strength**

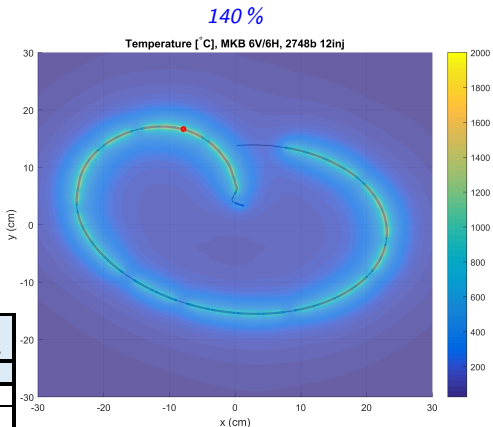


# 6 MKBHs: Additional Dilution +40 %

- 2 additional MKBHs providing a **50 % higher potential horizontal kick strength**

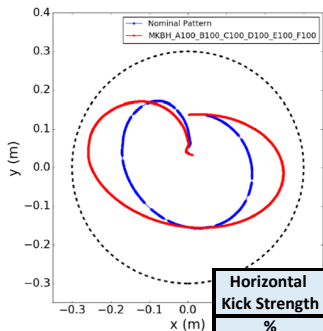


Horizontal Kick Strength	Temp.
%	°C
100	1860
110	1760
120	1660
130	1580
140	1510

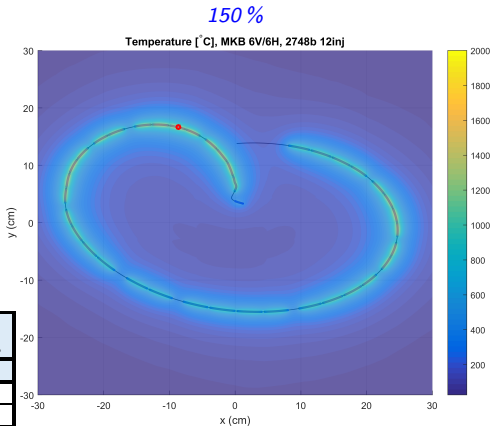


# 6 MKBHs: Additional Dilution +50 %

- 2 additional MKBHs providing a **50 % higher potential horizontal kick strength**



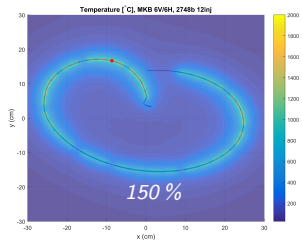
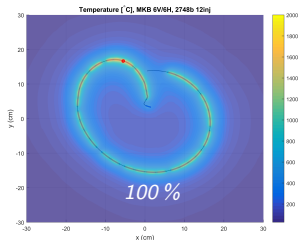
Horizontal Kick Strength	Temp.
%	°C
100	1860
110	1760
120	1660
130	1580
140	1510
150	1440



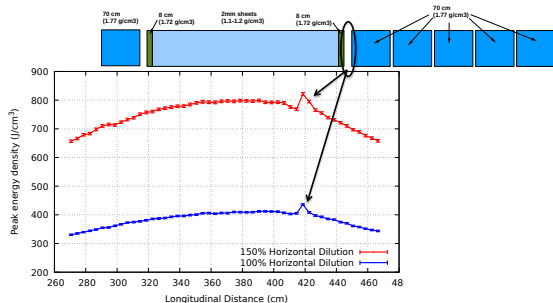
→ Energy deposition in the steel jacket?

→ Energy deposition in downstream flange?

# 6 MKBHs: What about the Steel Jacket?



- Peak energy density calculated in the stainless steel jacket:



Peak energy density in the tube at 150% horizontal dilution would roughly double compared to 100%.

*Acceptable? → Thermo-mechanical analysis required...*

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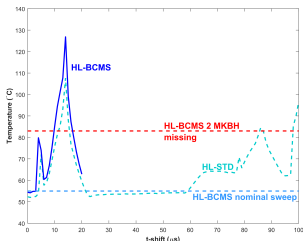
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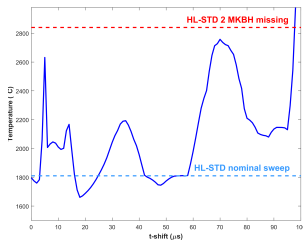
# MKB-Retriggering: Temperatures in Core and Windows

- **Peak temperatures** calculated **depending on the time delay** between the retriggering and the arriving abort gap

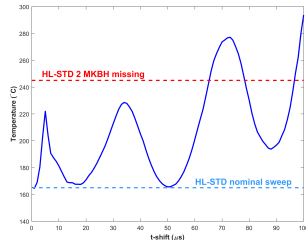
## Upstream Window



## Core



## Downstream Window



- **Core:** For all relevant time delays **peak temperatures** stay **well below** the temperature level in the scenario of a HL-STD beam dump **missing the dilution of 2 MKBHs**
- **Windows:** For most time delays the peak temperature is **below the level of the case with 2 MKBHs missing**. In upstream window at  $t_{delay} = 14 \mu s$ , however, a significantly higher temperature is expected.

→ Thermo-mechanical responses to be analyzed

→ Results for the upstream window presented in next talk (T. Polzin)

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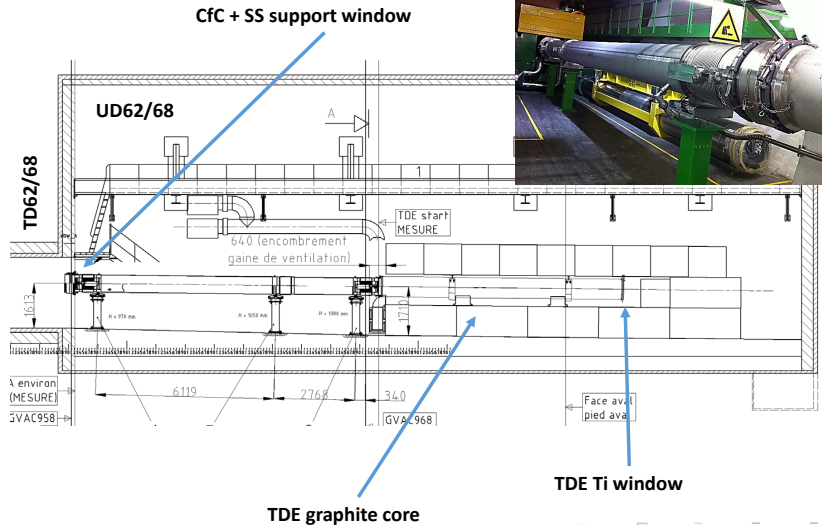
# Summary & Conclusions

- For a regular HL-STD beam dump peak temperatures are already close to  $2000^{\circ}\text{C}$  in the low-density graphite core. In case of 2 MKBHs missing peak temperatures reach almost  $3000^{\circ}\text{C}$  with a corresponding risk of local damage.
- Possible approach: Installation of 2 additional MKBHs
  - 6 MKBHs operated at 66 % (= horizontal dilution of 4 MKBHs at 100 %):
    - Failure of 2 MKBHs would be less severe:  $2420^{\circ}\text{C}$  instead of  $2830^{\circ}\text{C}$  peak temperature in the low-density segment
  - 6 MKBHs operated at 100 % (= 150 % horizontal dilution wrt. now):
    - Horizontal dilution strength for the 2 MKBH failure case would correspond to a nominal sweep for 6 MKBHs operated at 66 %:  $1860^{\circ}\text{C}$  peak temperature
    - Peak temperature for a regular dump lower:  $1440^{\circ}\text{C}$
    - Effects of higher energy density in the stainless steel jacket and downstream flange to be assessed
- MKB-Retriggering requires a more detailed thermo-mechanical analysis especially for specific time delays with a more pronounced peak energy deposition.
- Accuracy of temperature estimates
  - Error in energy deposition calculations estimated as 10 %
  - Error due to assumed material properties (density, specific heat) 10-15 %

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# TDE location



# Material composition of the TDE windows

*Upstream window:* → exposed to swept proton bunches

- Located **~10 m upstream** of TDE core
- **Isolates** dump transfer line **vacuum** from **nitrogen atmosphere**
- **CfC** for **robustness** reasons, **leak tightness** assured by a **thin steel layer**

	Thickness	Material	Density
#1	15 mm	CfC (® SIGRABOND 1501G)	~1.5 g/cm <sup>3</sup>
#2	0.2 mm	Stainless steel (AISI 316L)	8 g/cm <sup>3</sup>

*Downstream window:* → exposed to longitudinal shower tail from TDE core

- Located **~13 cm downstream** of last high-density core segment

	Thickness	Material	Density
#1	10 mm	Titanium Grade 2 (ASTM B265)	4.5 g/cm <sup>3</sup>

# Specific Heat

- Calculation of a temperature increase based on the obtained distribution of the energy deposition
- Important: Taking into account the temperature dependency of the specific heat of graphite

