



# VAX system with implications on ATLAS and CMS vacuum systems

V. Baglin on behalf of WP12



7<sup>th</sup> HL-LHC Collaboration Meeting, Madrid, 13-16<sup>th</sup> November 2017

<https://indico.cern.ch/event/647714/timetable/#20171113.detailed>

# OUTLINE

1. Introduction
2. HL-LHC VAX
3. Implication on experimental vacuum system
4. Summary

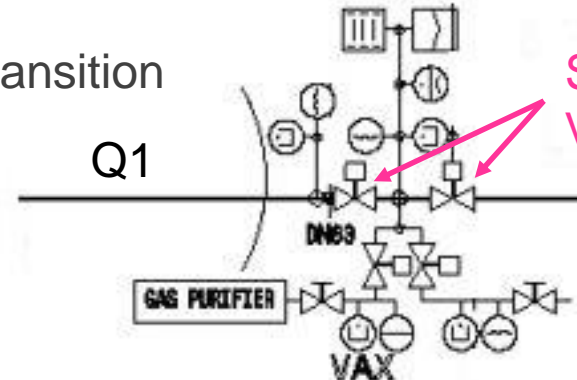
# 1. Introduction

# LHC vacuum instrumentation in experimental areas: VAX area

- Interface between Q1-TAS and experimental beam pipe:
  - ~ 44 m long vacuum sector
  - 2x2 sector valves located at Q1 cold warm transition
  - Vacuum gauges and ion pumps
  - Pumping and Ne venting lines

Vacuum  
Pump & gauges

Sector  
Valves

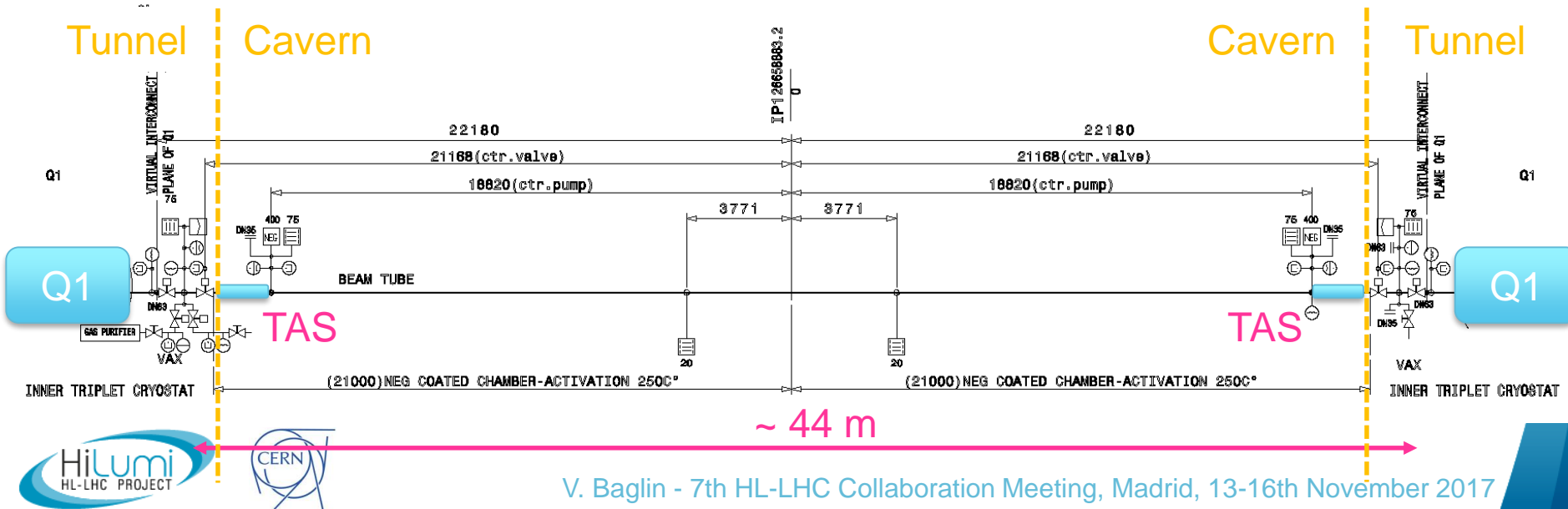


ATLAS SCHEMATIC

Service lines

Tunnel Cavern

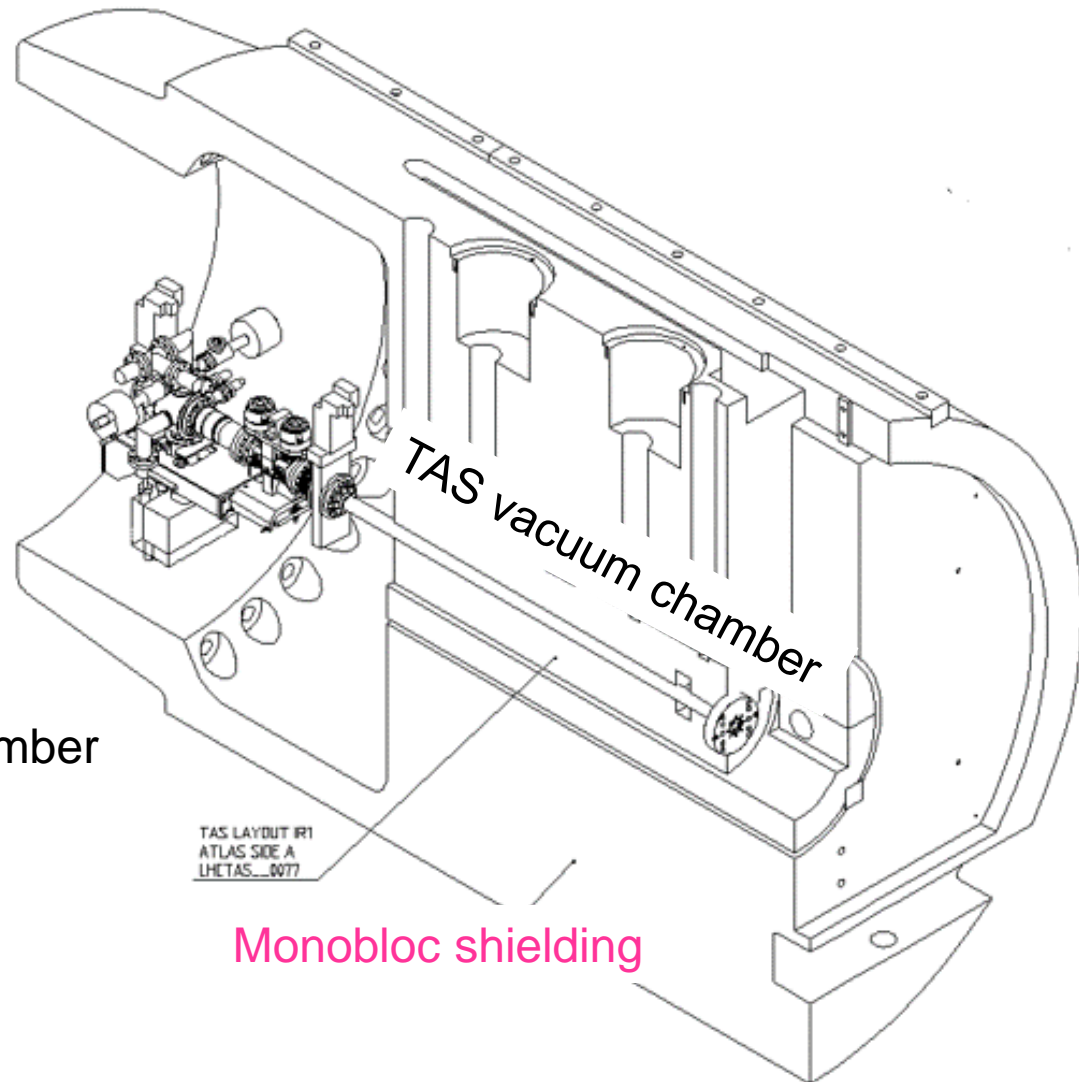
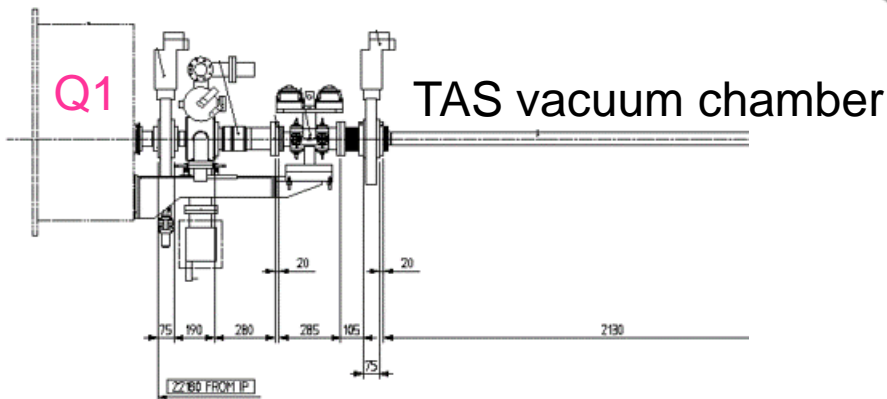
Cavern Tunnel



# LHC VAX area: integration

- Very **tight integration** between **Q1** and experiment's **shielding**:
  - **Dead-end access!**
  - **High radiation level!**
- ➔ Issue with maintenance/repair

The VAX area needs to be redesigned for HL-LHC era



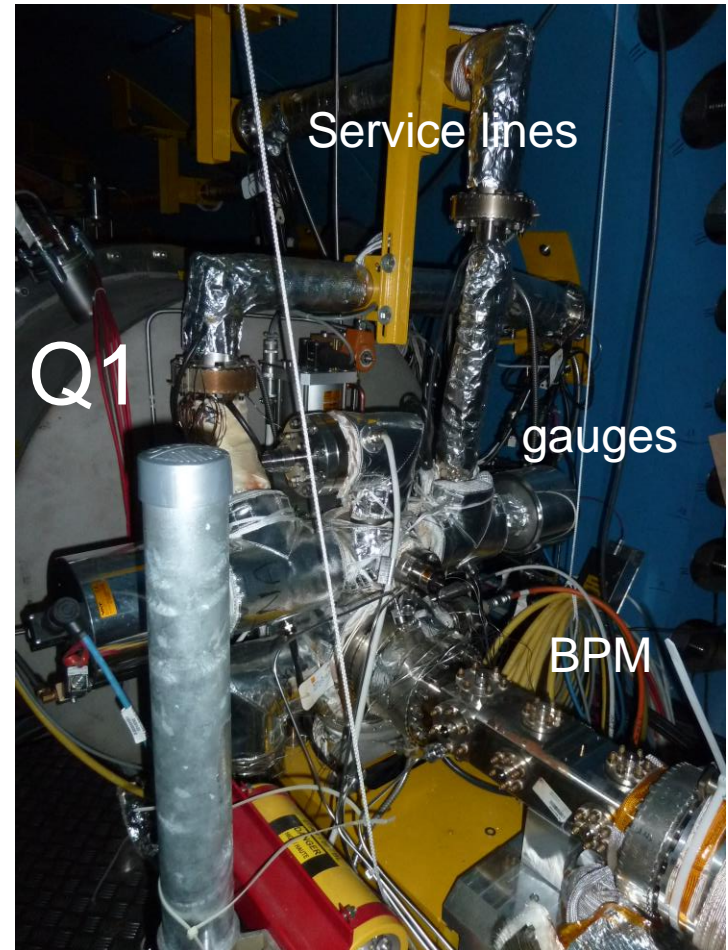
# ATLAS VAX area till LS3



Entry towards Q1



Access to Q1 extremity into the shielding

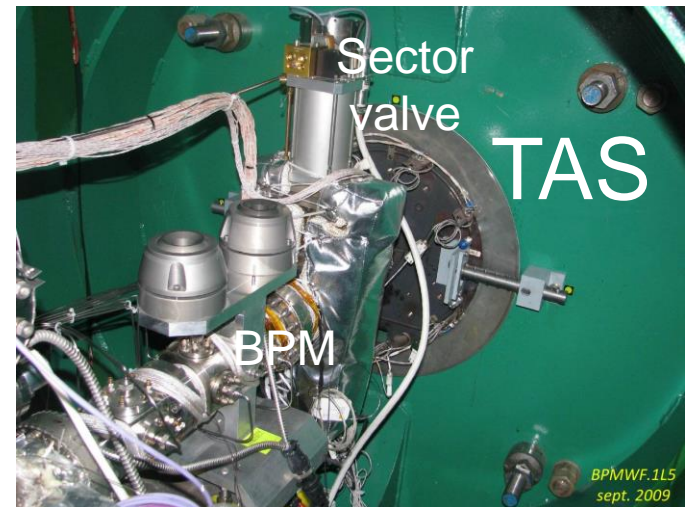


VAX area

# CMS VAX area till LS3



Entry towards Q1



## 2. HL-LHC VAX

# Concept of new VAX area

- The **new VAX integration** was presented at **6<sup>th</sup> HL-LHC Collaboration Meeting** by F. Sanchez Galan, WP8L:
  - Relocation** of the VAX area **in the cavern** to minimise personnel intervention in the Q1-TAS/TAXS area
  - Integration of **BPM in Q1**
  - Remote de-installation/installation** of vacuum instruments while keeping LHC instrumentation scheme (for TAXS-Experiment side)
- Two **ECR are under production** for implementation of the solutions from **LS2 (2019-2020)**:
  - Shielding modifications in ATLAS (JFC2, JTT-1) and CMS (FIN)



EDMS NO. <b>1817102</b>	REV. <b>0.1</b>	VALIDITY <b>DRAFT</b>
REFERENCE : NOT REQUIRED		



EDMS NO. <b>1866583</b>	REV. <b>0.1</b>	VALIDITY <b>DRAFT</b>
REFERENCE : NOT REQUIRED		

## HL – LHC Engineering Change Request

### MODIFICATIONS IN ATLAS SHIELDING STRUCTURES DURING LS2

#### ECR DESCRIPTION

<b>WP Originator</b>	WP8 and PBS # when possible	<b>Process</b>	Engineering
<b>Equipment</b>	As per drawing	<b>Baseline affected</b>	Scope, Schedule
<b>Drawing</b>	ATLJT__0056, LHCVC1__0001, ATLJF__0006	<b>Date of Issue</b>	2017-11-03
<b>Document</b>	-	<b>CI responsible</b>	F. Sanchez Galan
<b>WPs Affected</b>		<b>Reference Document</b>	TDR Version 0.1

## HL – LHC Engineering Change Request

### MODIFICATIONS IN CMS BEAM PIPE SUPPORT ON FIN DURING LS2

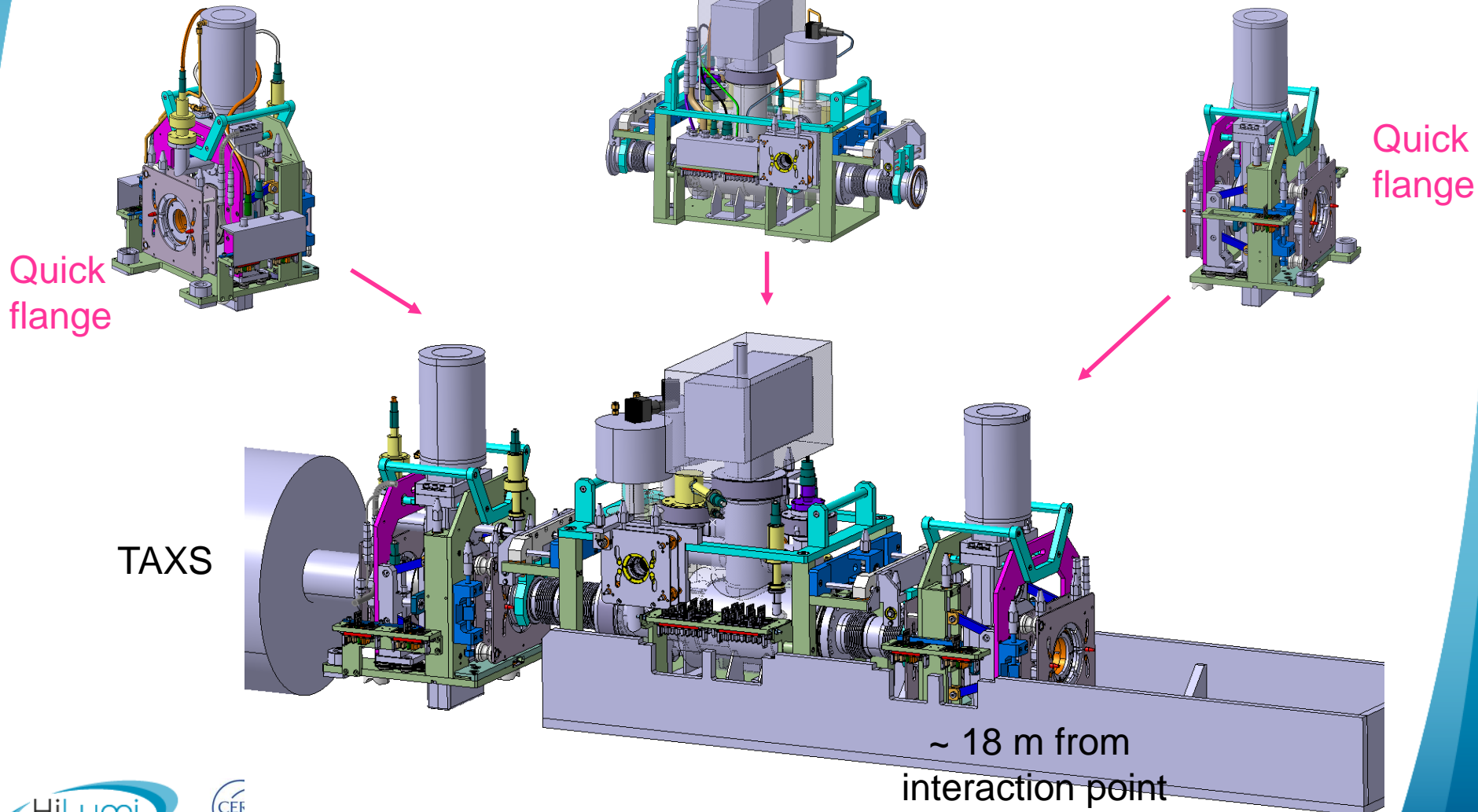
#### ECR DESCRIPTION

<b>WP Originator</b>	WP8 and PBS # when possible	<b>Process</b>	Engineering
<b>Equipment</b>	LHCVH5	<b>Baseline affected</b>	Scope, Schedule
<b>Drawing</b>	LHCVH5__0020	<b>Date of Issue</b>	2017-11-02
<b>Document</b>	-	<b>CI responsible</b>	F. Sanchez Galan
<b>WPs Affected</b>	WP12	<b>Reference Document</b>	TDR Version 0.1

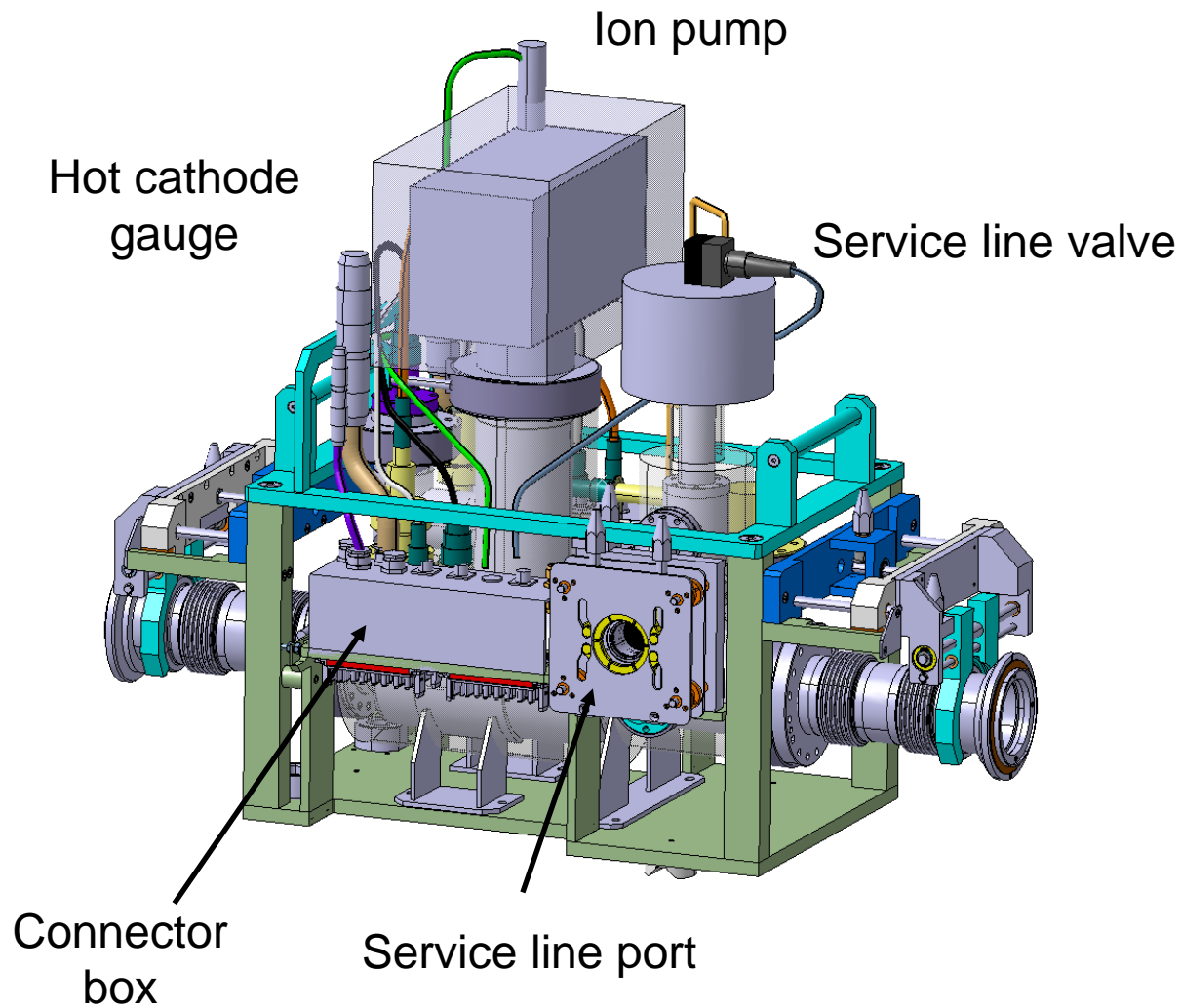


# VAX: assembly principle

- 3 independent modules: valve#1 + instruments + valve #2
- LHC type “Quick flange” based on LHC collimators design (~ 300 QCF installed)
- Can be remotely installed



# VAX instrumentation



# VAX instrumentation (2)

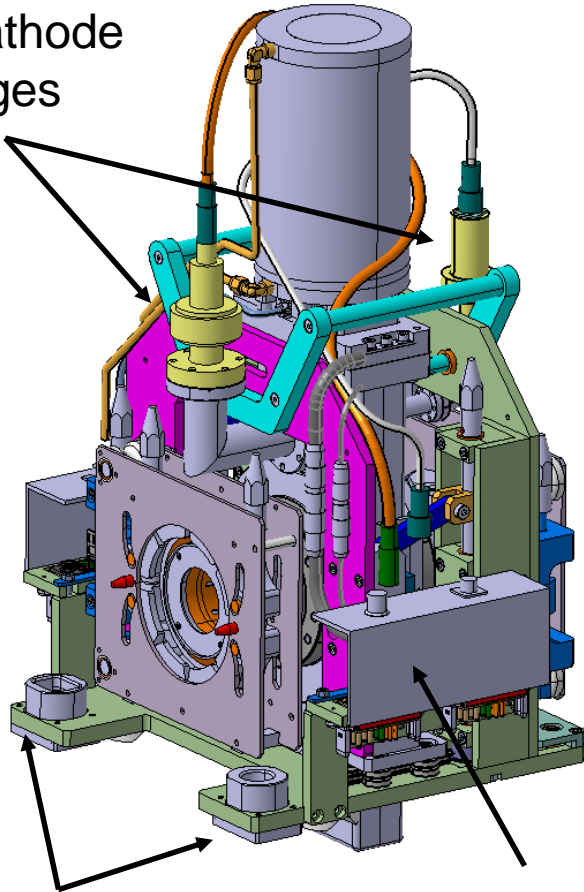
Sector valve

Cold cathode gauges

Quick flange

Guiding tubes

Connector box



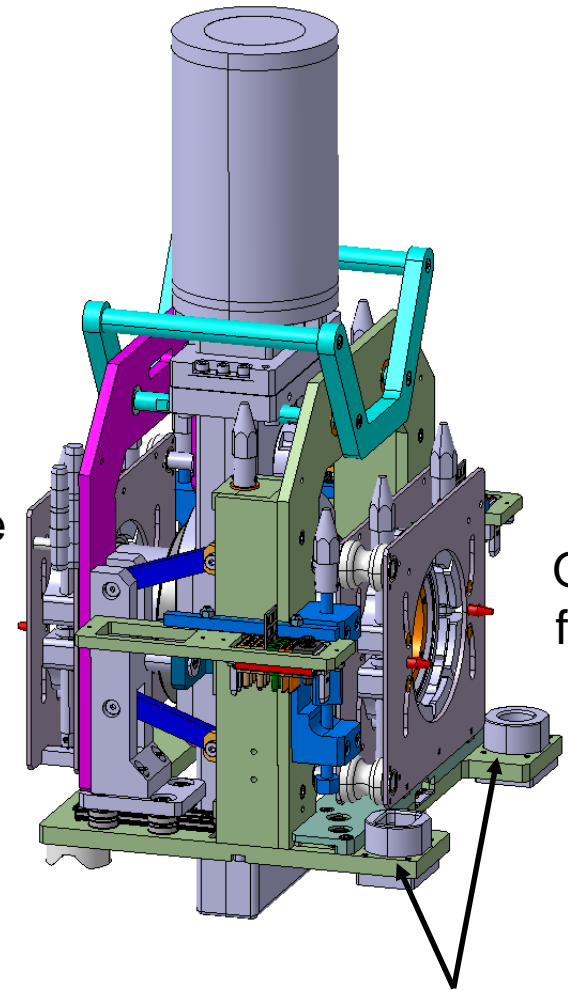
Quick flange

Quick flange

Sector valve

Quick flange

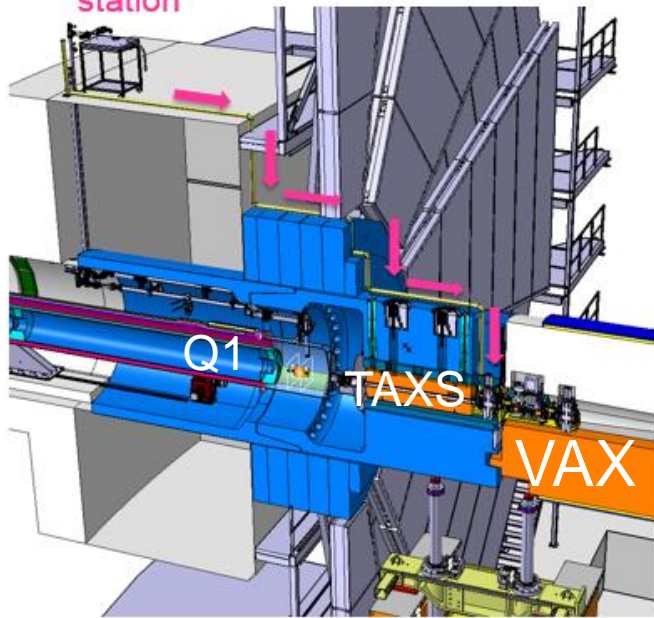
Guiding tubes



# Vacuum service lines routing

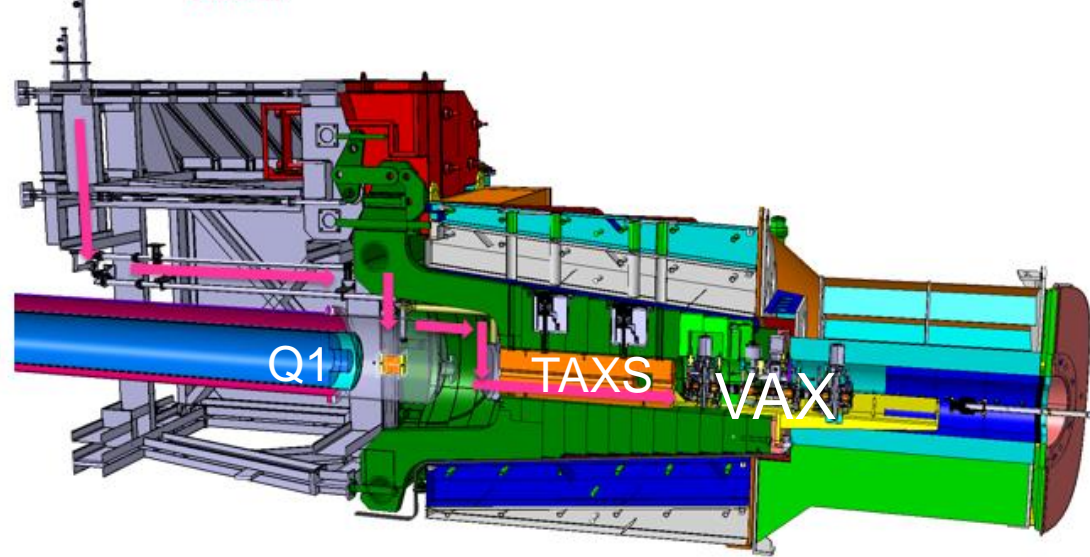
- ATLAS: routing outside the shielding and the cavern
- CMS: routing “through” the TAXS shielding and **inside** the LHC tunnel:
  - extension of present services lines
  - redundancy of CMS service lines

Pumping / venting station



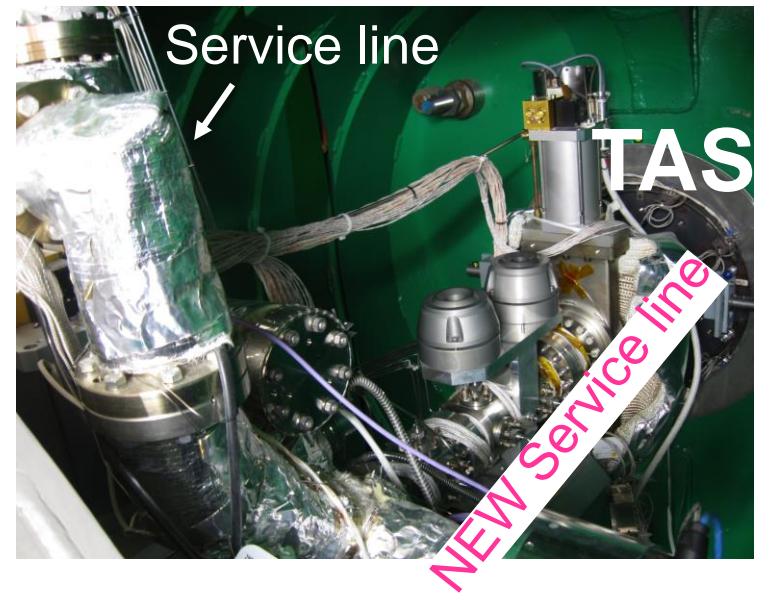
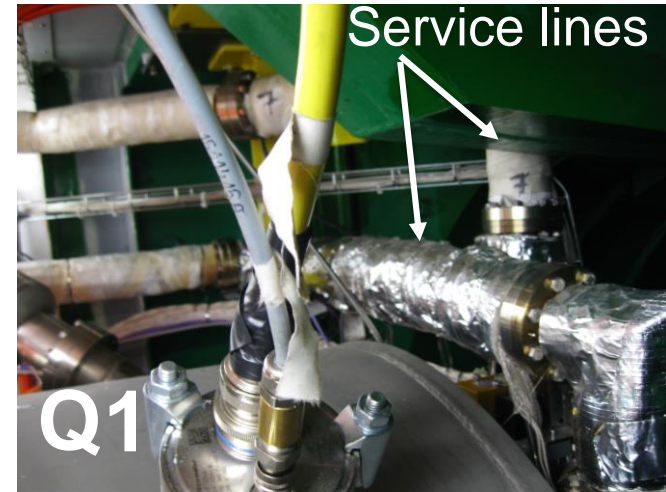
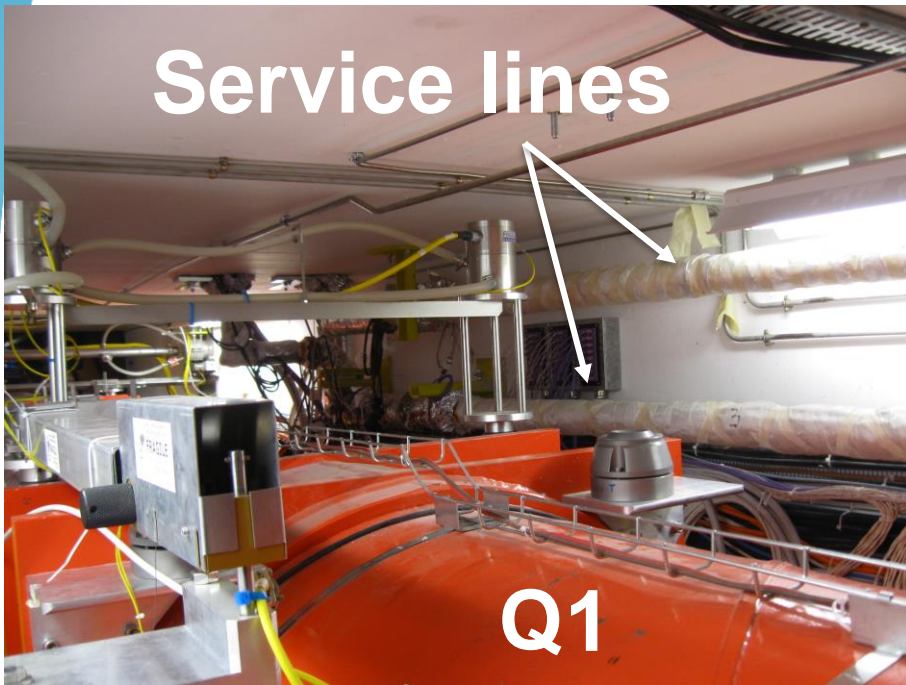
ATLAS

Pumping / venting station



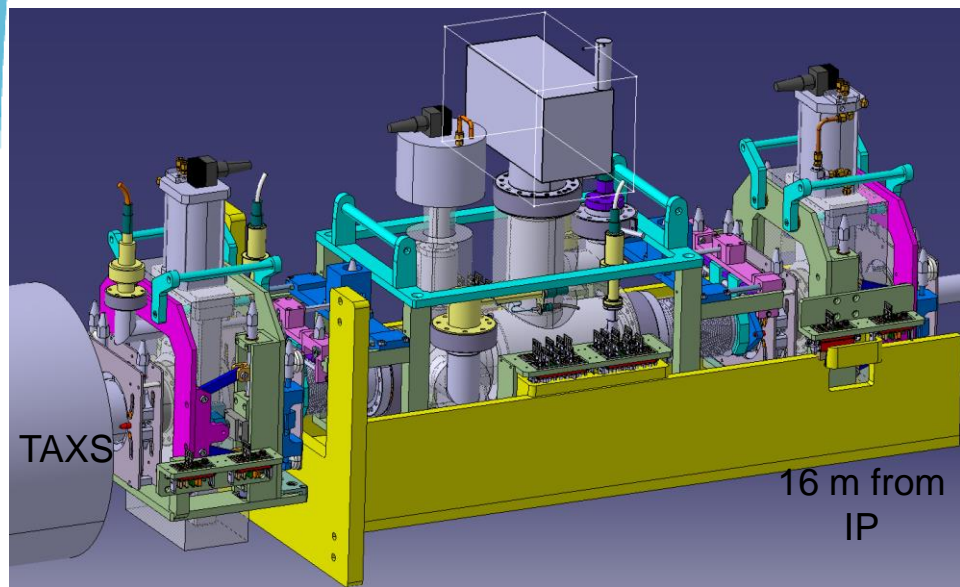
CMS

# Example CMS Vacuum service lines routing inside the tunnel

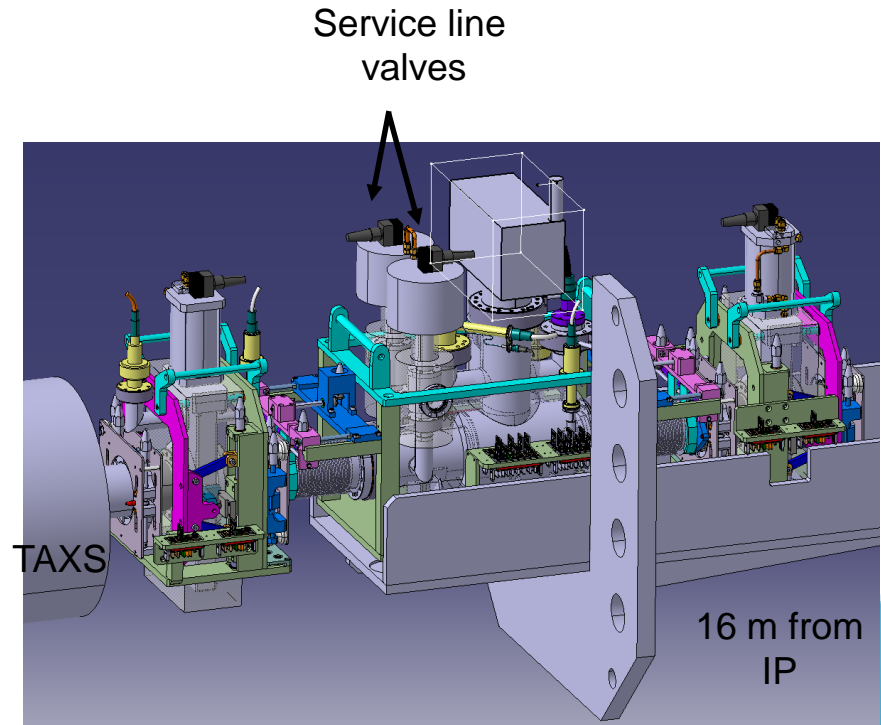


# ATLAS & CMS integration

- Integration of the ATLAS and CMS detector particularities for the design of the two solutions
- Coordinated by WP8



ATLAS



CMS

# VAX cross section

- Smooth aperture cross section variation along the VAX:

- ➔ Providing some (minor) modification of ATLAS and CMS infrastructures to allow the insertion of a new type of valve !!!

- TAXS ID = 60 mm

- VAX ID = 80 mm thanks to the insertion of **new sector valve** (still under development) with:

- 200 deg bakeability
  - increase of radiation hardness (Viton less)

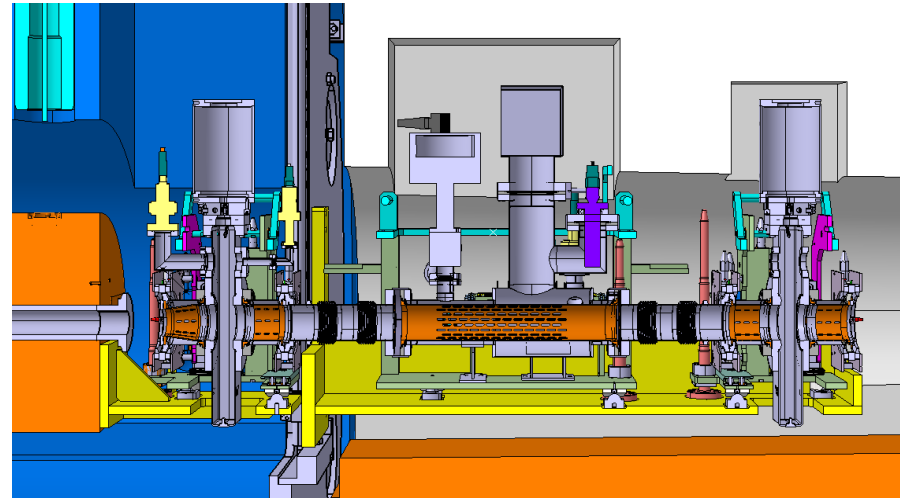
- Less sensitive to mis-alignment

- NEG coated Cu inserts with slots

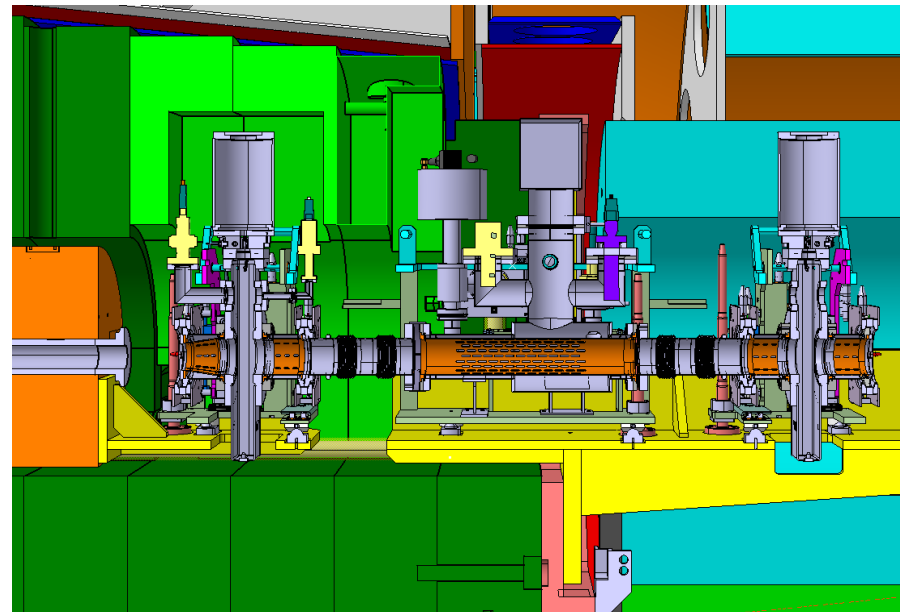
- If needed, bellows equipped with **deformable RF bridges**



Deformable RF bridge  
with 3 convolutions



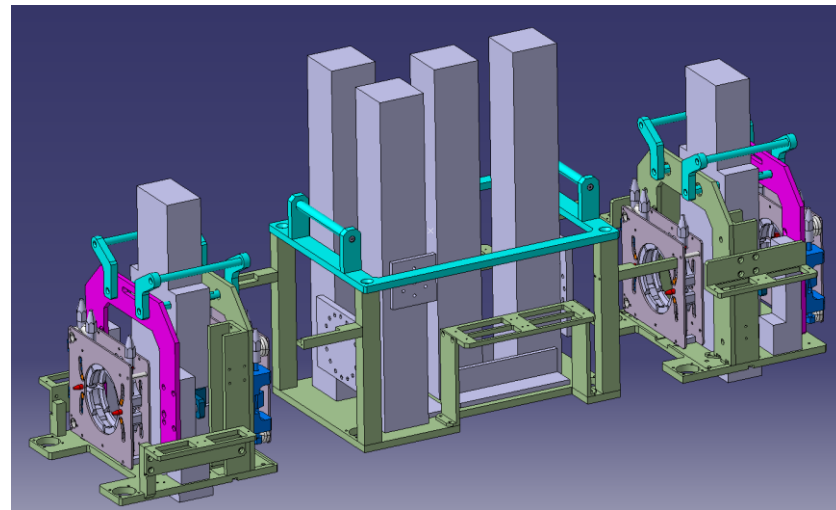
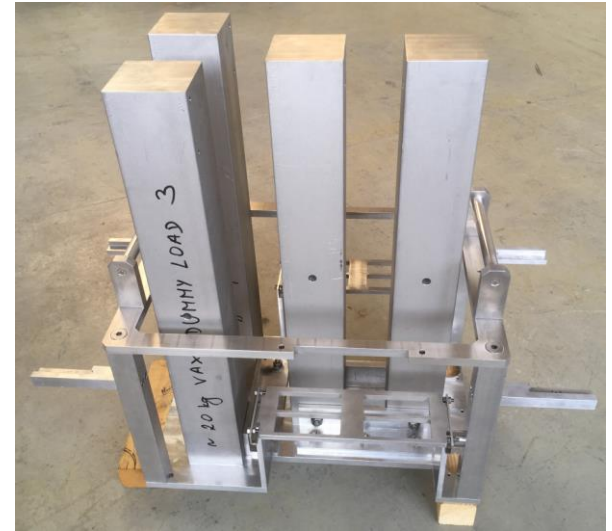
ATLAS



CMS

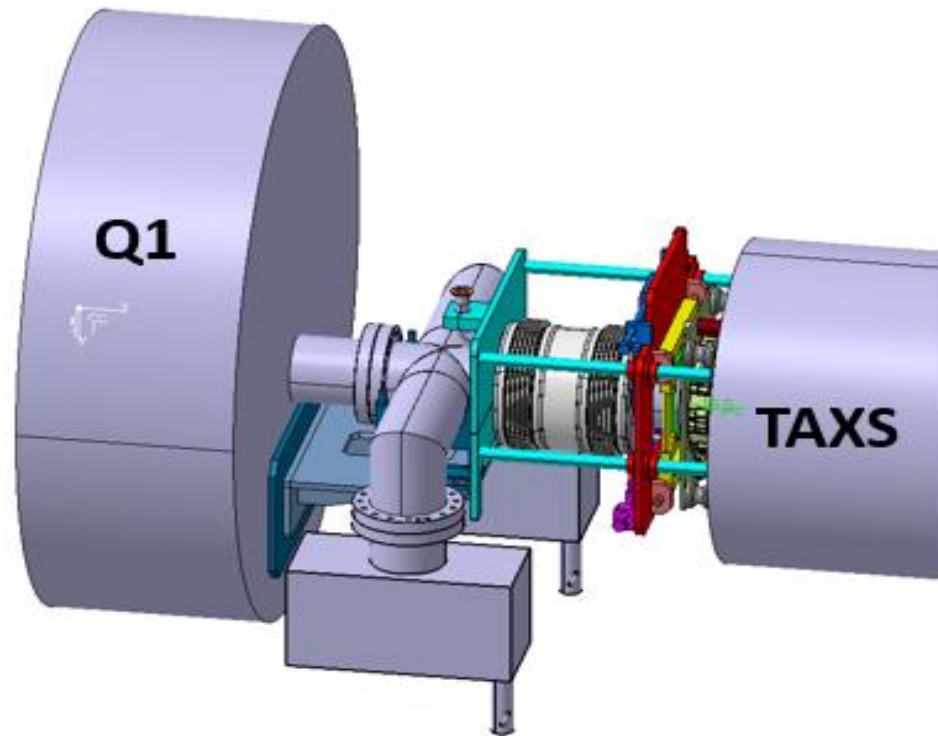
# VAX: prototype

- Objectives, check the behaviour of:
  - remote handling and VAX assembly with dummy loads
  - guiding system
  - Mechanism test
  - Test of connectors
- Underway
- First results foreseen by beginning of next year



# What next?

- The connecting vacuum system between Q1 and TAXS needs to be studied

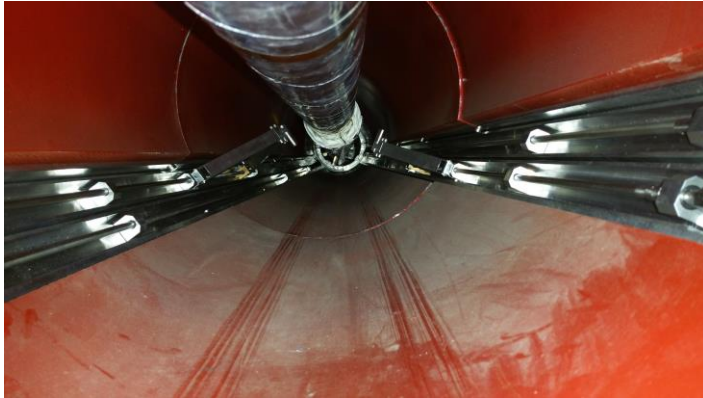


Pumping and bellow to decouple room temperature TAXS from cryogenic temperature triplet

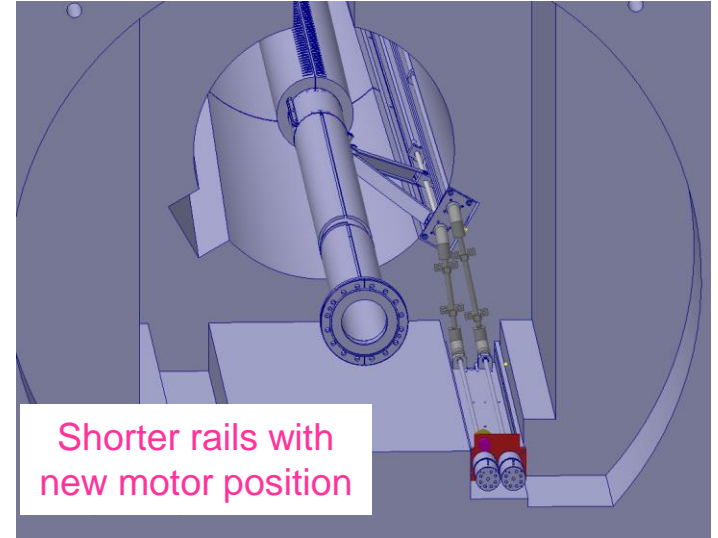
# 3. Implication on experimental vacuum system

# Implication on ATLAS vacuum systems LS2

- Annual maintenance of the detector:
  - Modification of **JTT & JF shielding** with modification of the pantograph supporting system with **relocation of the motors**

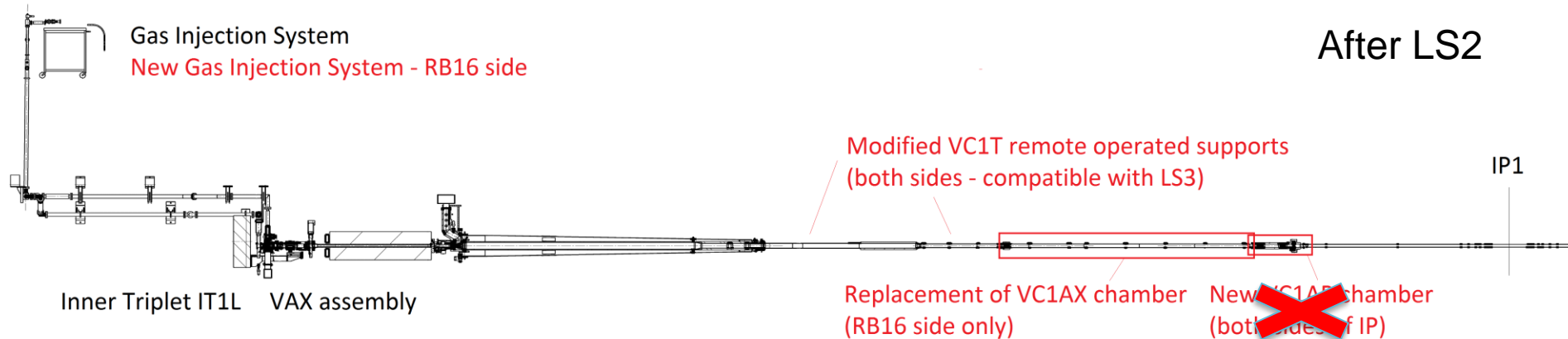


Retracting the VT supports (YETS 2016)



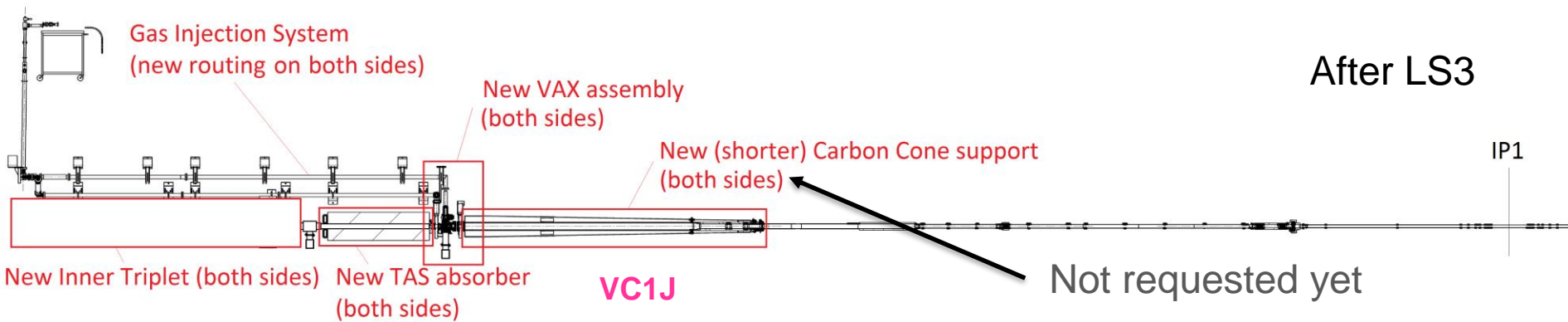
Shorter rails with new motor position

After LS2



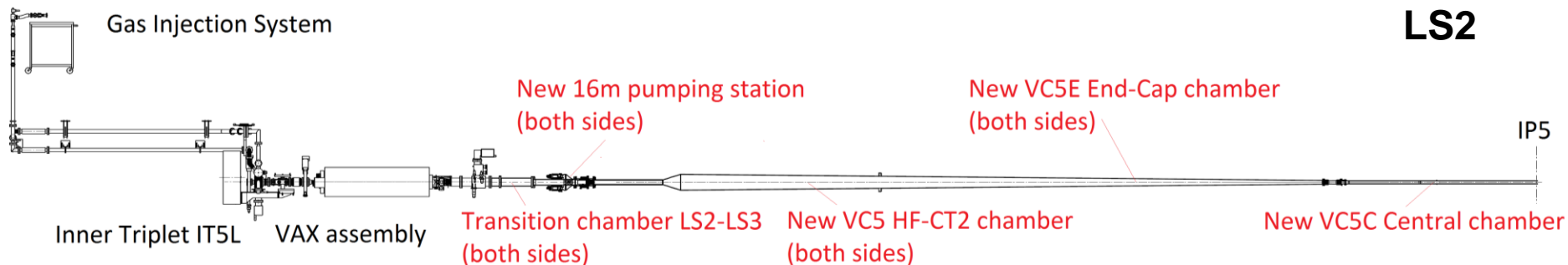
# Implication on ATLAS vacuum systems LS3

- **New** VAX and TAXS
- New VC1J chamber and installation of a **2<sup>nd</sup> Gas Injection System** (within LHC scope)
- **Fully new** GIS / pumping system **routing** on both sides
- Till LS3, manual intervention to release fixed points and transfer loads during annual maintenance. But, **continuous improvement** of tooling & procedures since LS1 in order to reduce intervention time.
  - **Reduce radiation** to the operator during maintenance
- ATLAS **fully remotely aligned** minimising the dose to the operator
  - design & integration of a new system to release fixed points and transfer loads



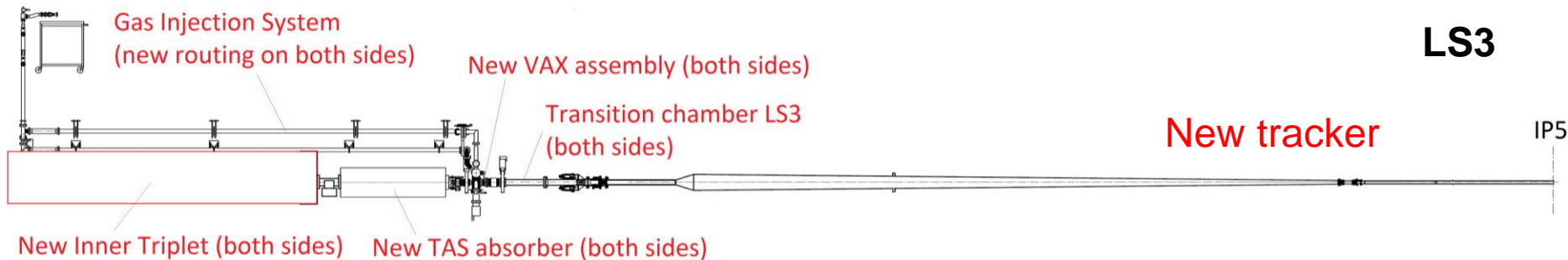
# Implication on CMS vacuum systems LS2

- Installation of new **AI** beam pipes (16 m pumping station, VC5 HF-CT2, VC5E End cap, VC5C central chambers) with **permanent bakeout** system (except VC5C)
- **Modification** of the forward chamber **supporting system** on FIN (Fixed Iron Nose) to prepare VAX installation during LS3
- **Specific transition chamber** to provide interfaces compatibility for the period LS2-LS3



# Implication on CMS vacuum systems LS3

- New VAX and TAXS
- CMS beam pipe already adapted !
  - Installation of new shorter transition chamber between new VAX and 16 m pumping station
- New GIS / pumping routing trough TAXS towards VAX on both sides (extending present LHC routing)



# 4. Summary

# Summary

- The LHC vacuum instruments station (VAX) of ATLAS and CMS experiments needs to be relocated for the HL-LHC era.
  - Personnel exposed to less radiation dose
  - Increase of reliability
- The HL-LHC VAX is made of 3 modules:
  - Can be remotely installed/de-installed
- Detailed studies performed under the coordination of WP8:
  - Integration dedicated to ATLAS and CMS specificities
  - Optimised vacuum chamber cross section for aperture & impedance
- The Q1-TAXS are needs to be studied
- Thanks to the approval by ATLAS and CMS of the new VAX system, its installation will start from LS2 with:
  - Modifications of ATLAS and CMS shielding (ECR under preparation)
  - Modifications of ATLAS and CMS beam pipe supporting system (ECR under preparation)



***Thank you for your attention***



Many thanks to J. Perez Espinos, L. Krzempek and J. Sestak for their significant, valuable and important contributions