

# Recommendation from impedance

B. Salvant

on behalf of BE-ABP/HSC section and impedance WG

With the help of Vincent Baglin



# Summary of guidelines

(extracted from vacuum CAS 2017)

- The impact of the in-vacuum elements on the beam strongly depends on bunch length
- To reduce resistive wall impedance
  - higher conductivity ( $Z \sim \sqrt{\sigma}$ )
  - higher radius ( $Z \sim 1/b$  or  $1/b^3$ )
  - lower length ( $Z \sim L$ )
  - use coating with good conductor
  - Thickness of bad conducting material on good conducting material has a much stronger impact on impedance than the conductivity of the coating
- Bellows:
  - no power loss if perfect conducting and no resonance excited
  - $Z$  linear with number of convolution and convolution depth
  - $Z$  linear with  $1/b$  or  $1/b^3$  if convolution is much smaller than radius  $b$
- Cavities:
  - higher cavity radius  $\rightarrow$  lower frequency
  - Cavity length should avoid the order of magnitude of the radius if possible
  - Tapering helps reducing the impedance
  - Shielding with fingers or beam screen is very efficient, but beware of non conformities
  - Use funneling for fingers

# Main topics

- Triplet bellows → already agreed at WP2 and TCC for deformable bellow
- VAX area → more unshielded bellows
- Specification for 2.5 mm transverse displacement in the LSS → need for deformable RF bridge?
- 5<sup>th</sup> axis abandoned? → good news for some bellows!
- Baseline: amorphous carbon coating on triplets, corrector package, D1, D2 and Q4 (and maybe TAXS?) → already dealt with
- Is LESS an option? The impact there could be large due to the low conductivity (up to a factor 16 less compared to cold copper) and the large thickness (1 micron)
- More iterations needed

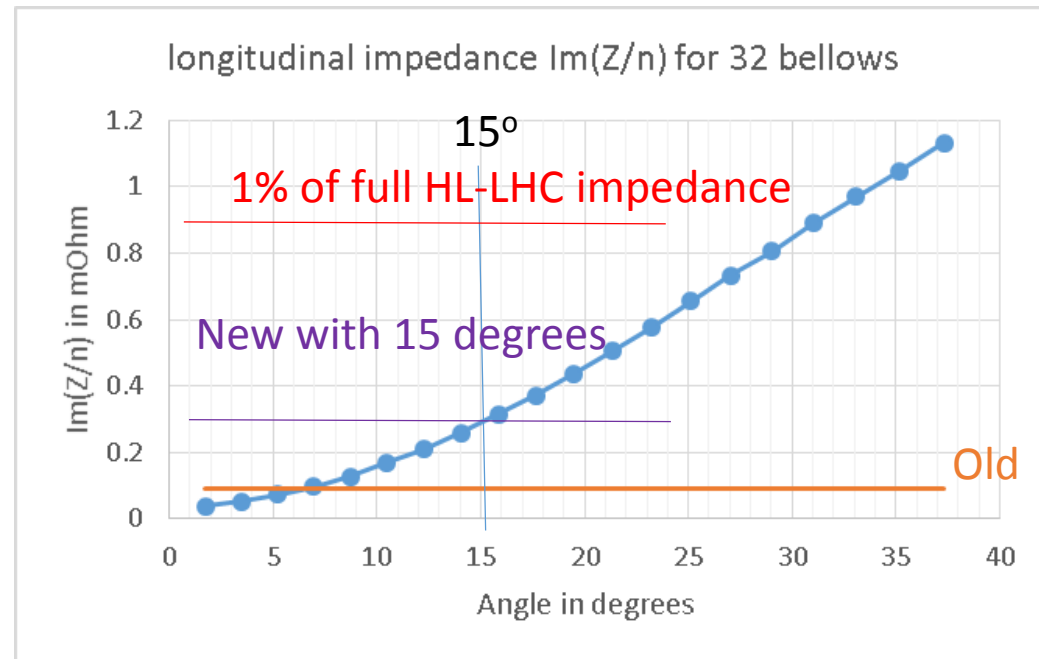
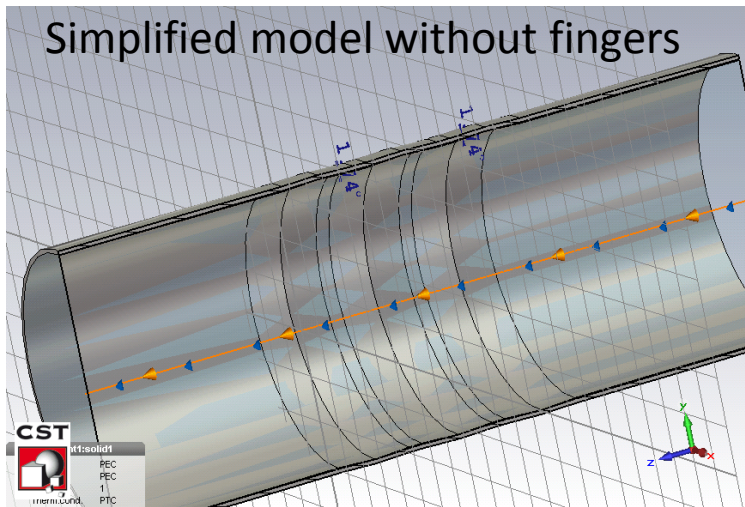
# Triplet bellows

- Recommended for approval at TCC on Sept 2016

Conclusions from simulations with simple models so far

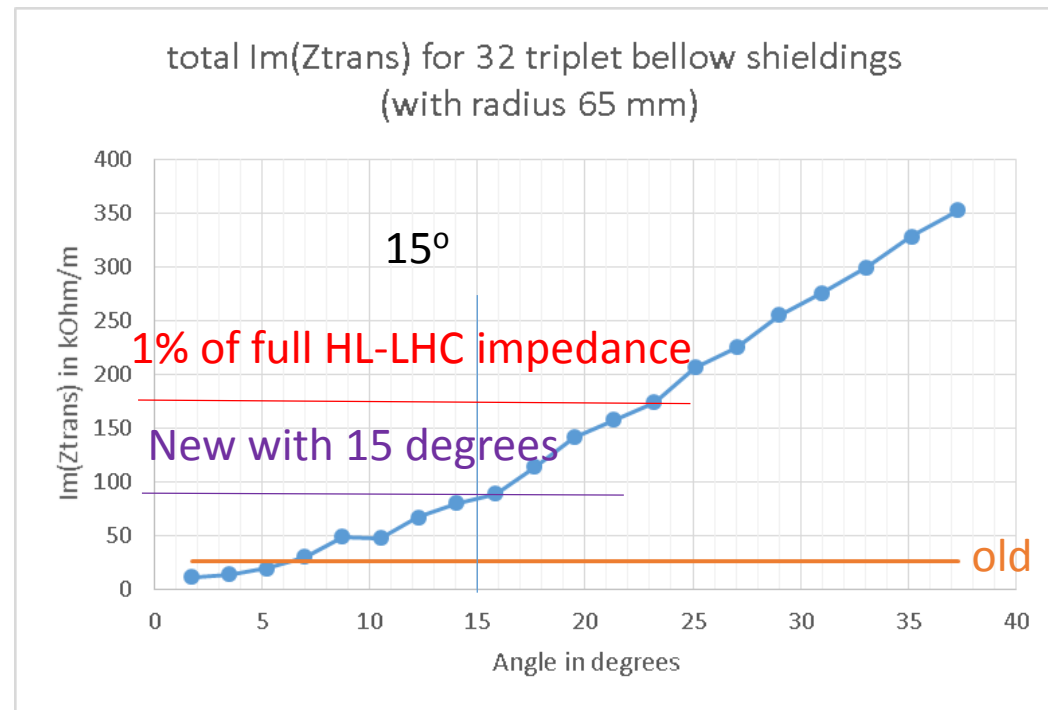
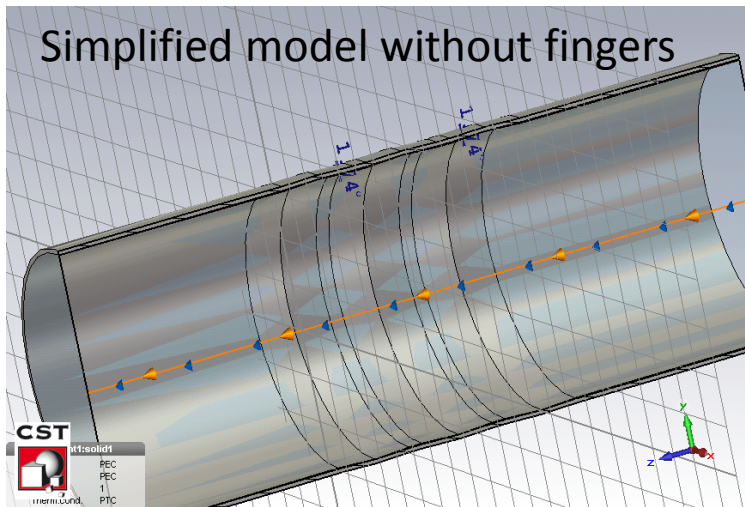
- **Models are very simplified** (in particular for the low frequency impedance) and results should be taken with care.
- The **impedance contributions are significant**, in particular in the transverse plane due to the large beta functions.
- These shielded bellows are representing  $\sim 5$  m, i.e.  $\sim 0.02\%$  of the full machine length
  - would represent  $\sim 1\%$  of the full impedance of LHC.
  - not a great achievement for a device designed for impedance shielding!
- Increasing the angle makes impedance contributions worse and **increase the risk of being wrong** with the simplified simulations.
- Impact of transverse offset is not accounted for here.
- No identified showstopper so far.

# Longitudinal low frequency impedance



- Assuming 32 shieldings with 65 mm radius
- Large contribution compared to current shielding type (estimated a factor 3.5 increase)
- Would amount to 0.3% of total impedance
- Going to 30 degrees for all shieldings would reach 1% of full HL-LHC impedance

# Transverse low frequency impedance



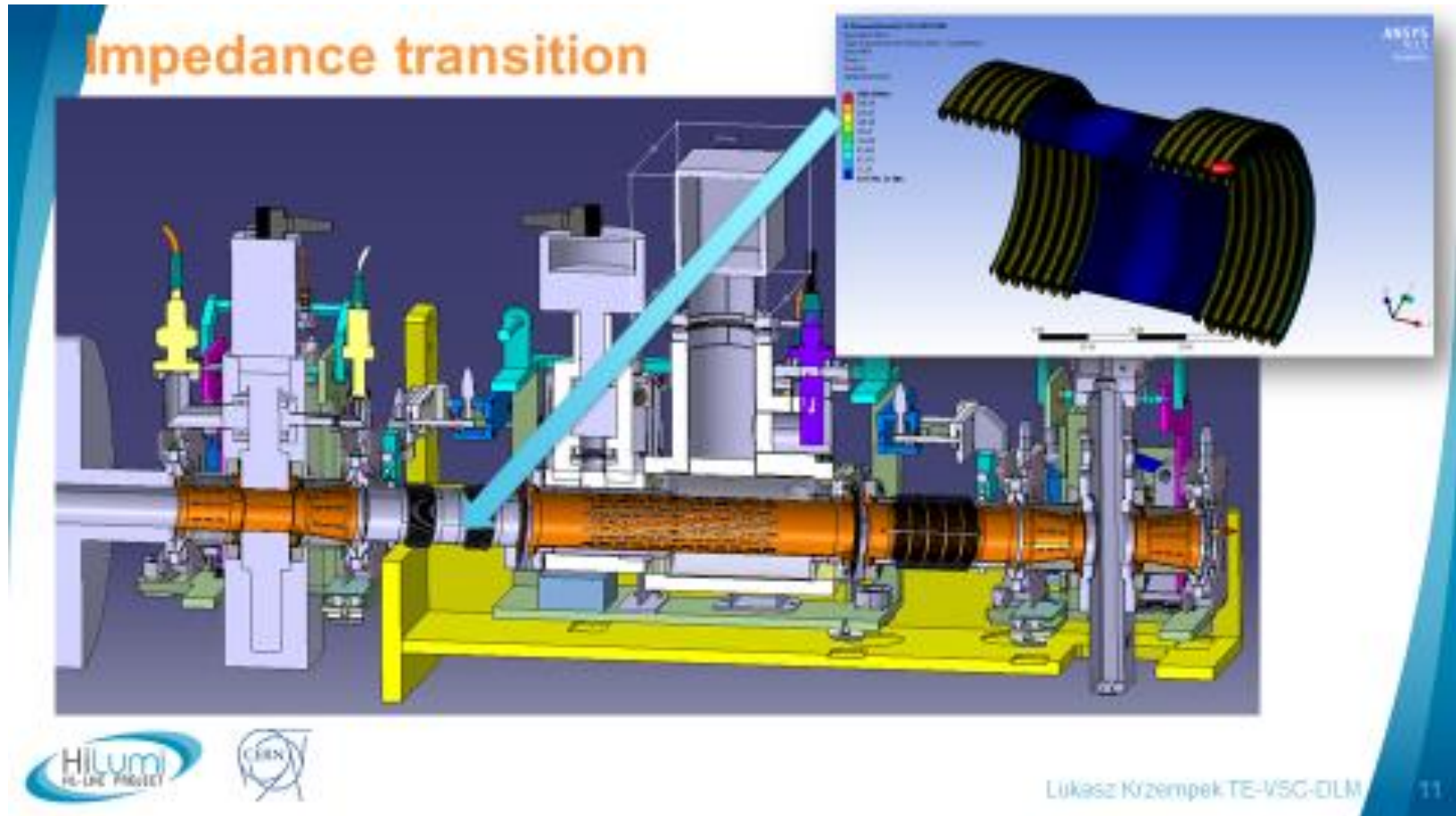
- Assuming 32 shieldings with 65 mm radius at 12 km beta function
- Large contribution compared to current shielding type (estimated a factor 3.5 increase)
- Would amount to 0.5% of the total LHC impedance
- Increase to 30 degrees reaches 1.5 % of the full HL-LHC impedance
- Risk to increase beyond 15 degrees, in fact we already said it should be reduced.<sup>7</sup>

# Main topics

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- 5<sup>th</sup> axis abandoned? → good news for some bellows!
- Baseline: amorphous carbon coating on triplets, corrector package, D1, D2 and Q4 (and maybe TAXS?) → already dealt with
- Is LESS an option? The impact there could be large due to the low conductivity (up to a factor 16 less compared to cold copper) and the large thickness (1 micron)
- More iterations needed



# VAX area



Unshielded bellows requested  
12 bellows in total (3 per IP per side)

Why step in radius?  
Is that "only" for standard valve?

# Impedance cost of bellows (formula of K. Ng)

inner bellow radius	0.05 m			
bellow corrugation	0.006 m			
<b>for 1 bellows at average beta</b>				
longitudinal impedance $\text{Im}(Z/n)$	0.00024 Ohm			
transverse impedance $\text{Im}(Z_t)$	1460.238 Ohm/m			
<b>for 1 bellows at average beta</b>				
average beta in LHC	70 m			
beta at TAS	2430 m			
longitudinal impedance $\text{Im}(Z/n)$	0.00024 Ohm			
transverse impedance $\text{Im}(Z_t)$	50691.14 Ohm/m			
<b>for N bellows</b>				
N	12		percentage of total impedance	
longitudinal impedance $\text{Im}(Z/n)$	0.002885 Ohm		3.2%	
transverse impedance $\text{Im}(Z_t)$	608293.6 Ohm/m		3.0%	
<b>total LHC impedance</b>				
	0.09 Ohm			
	2.00E+07 MOhm/m			

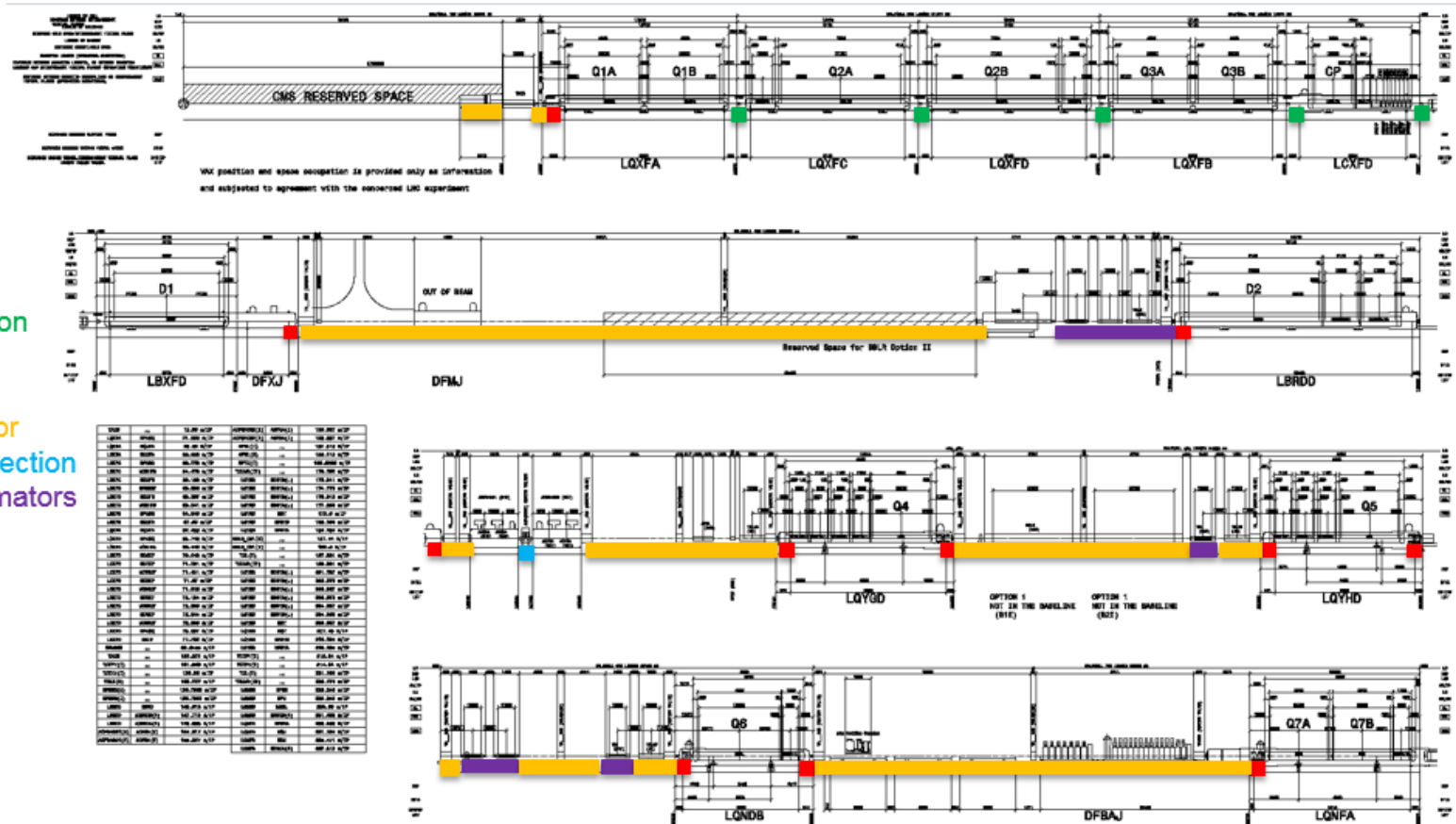
- Expensive in terms of impedance
- Management should decide

# Main topics

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# Different transitions

## Preliminary vacuum module application map along LSS5R



- Interconnection
- CWT
- Standard RT vacuum sector
- CC interconnection
- 5<sup>th</sup> axis collimators

→ 11 additional bellows with deformable fingers

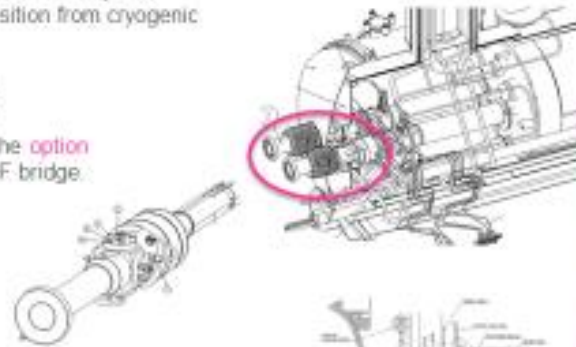
# Deformable fingers everywhere???

## Cold-Warm Transition (CWT)

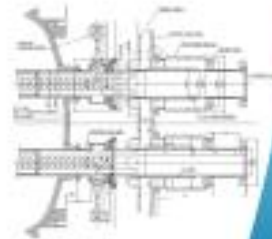
- Cold-warm transition are the connections for different temperature. They are located on both sides of each cryostat in order to do the transition from cryogenic to room temperature.
- Some interconnects have to house Beam-Position Monitors.
- The type of the vacuum module to be used is under study. The **option considered** are the new vacuum modules with deformable RF bridge.



Preliminary HL-LHC CWT design with BPM  
Courtesy of L. Piotr Krzempek



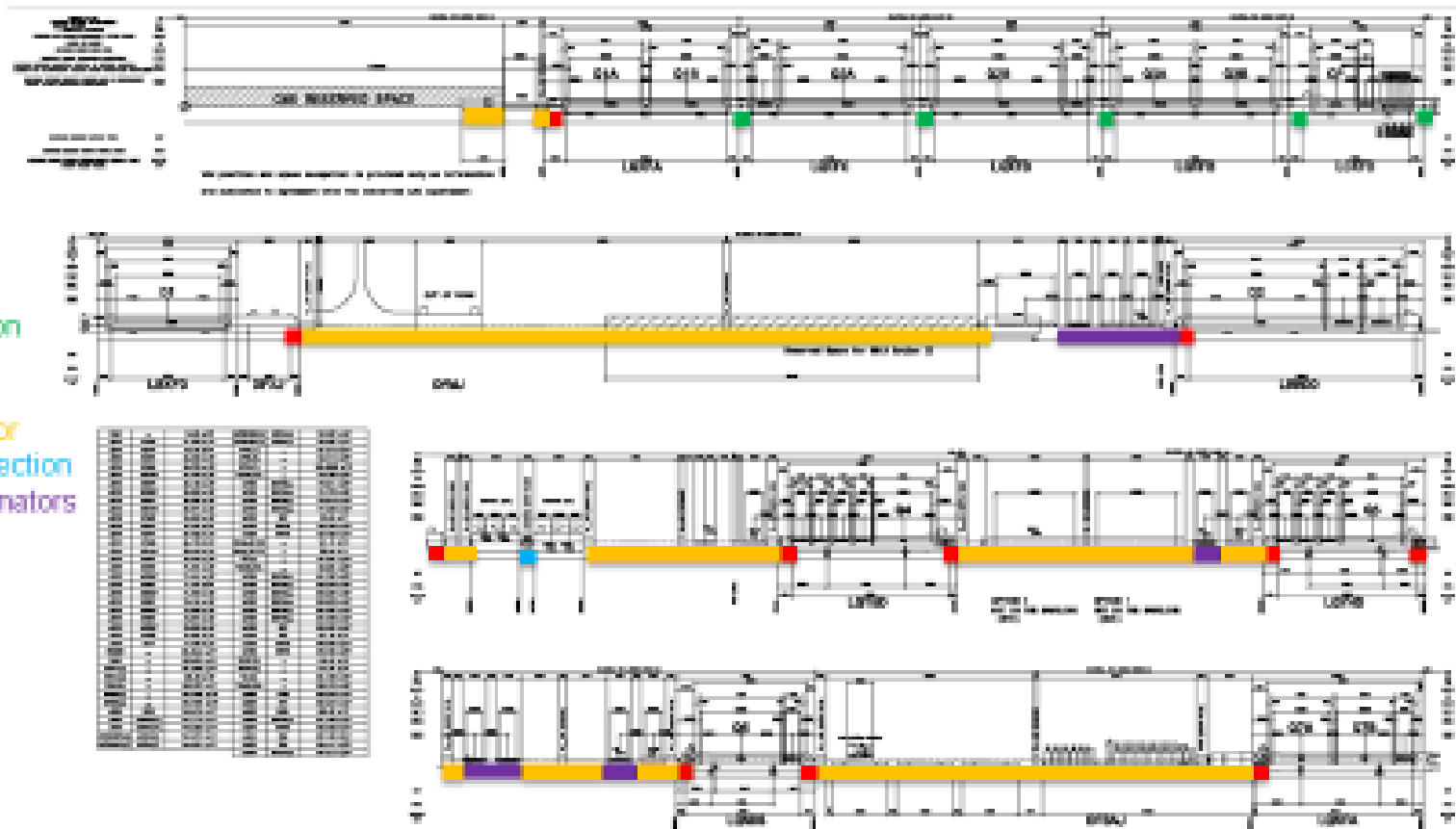
Pablo Santos Diaz - Vincent Baglin



Avoid cavity!

# Different transitions

## Preliminary vacuum module application map along LSS5R



- 11 additional bellows with deformable fingers per IP per side?
- Is expected to be very expensive in terms of impedance if the angle can not be kept flat

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- More iterations needed

# Carbon coating

- Carbon coating: 500 nm
- IT, CP, D1, D2 and Q4. Also maybe on TAXS
- Same copper thickness as LHC.



# Update on new triplet beam screen impedance

B. Salvant, N. Wang, C. Zannini

14<sup>th</sup> December 2015

Acknowledgments:

N. Biancacci, R. de Maria, E. Métral, N. Mounet, N. Kos

## Agenda:

- Impact of coating on the new triplet beam screen
- Impact of coating on the current beam screen
- Impact of various weld scenarios of weld of new triplets

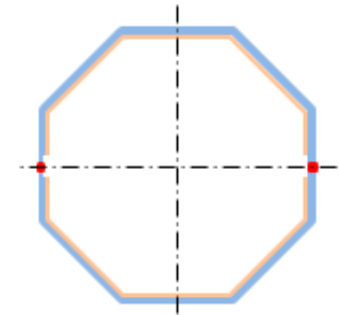
# Resistive wall impedance of the new beam screens

- With Coating

- 5 layers structure
  - 1<sup>st</sup> layer (aC)
  - 2<sup>nd</sup> layer (Ti)
  - 3<sup>rd</sup> layer (Cu)
  - 4<sup>th</sup> layer (StSt)
  - 5<sup>th</sup> layer (Vacuum)

- Without Coating

- 3 layers structure
  - 1<sup>st</sup> layer (Cu)
  - 2<sup>nd</sup> layer (StSt)
  - 3<sup>rd</sup> layer (Vacuum)



Material	$\sigma_{el}$ [S/m]	$\epsilon_r$	Thickness [ $\mu\text{m}$ ]
aC coating	400	5.4	0.5
Titanium coating	$4 \cdot 10^5$	1	0.1
Copper	$10^9$	1	50
Stainless steel	$1.35 \cdot 10^6$	1	1000
Vacuum	0	1	Infinity

Updated  
Thanks to  
Nicolo Biancacci's  
measurements

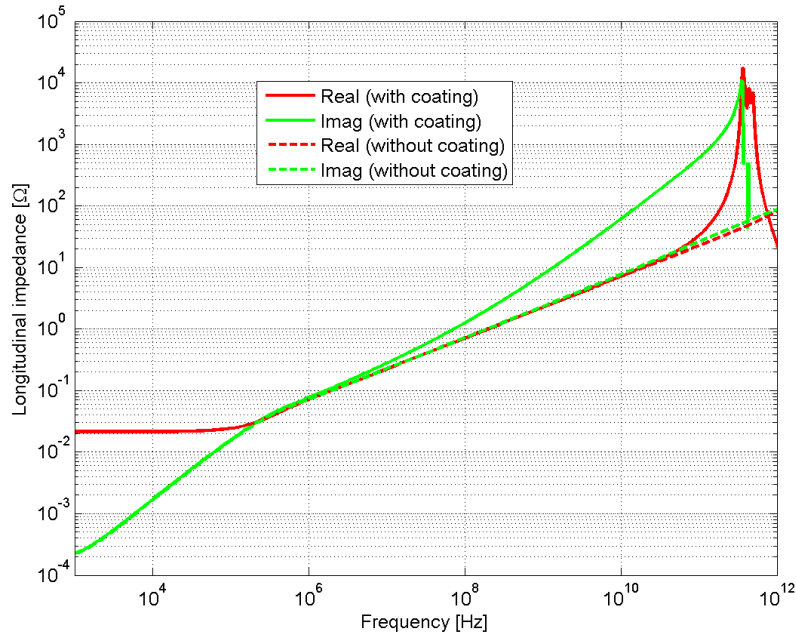


## Geometries of the Hi-Lumi IR1 and IR5 beam screens (triplet)

Magnet	Cold bore ID (mm)	Beam screen ID between flats (mm)	Beam screen length (m)
Q1	139	99.7/99.7	11
Q2a	139	119.7/111.7	10.2
Q2b	139	119.7/111.7	10.2
Q3	139	119.7/111.7	11
CP	139	119.7/111.7	7.3
D1	139	119.7/111.7	8.3
DFXJ	139	119.7/111.7	3.7
D2	95	87/78	13.5
Q4	80.8	73.8/63.8	9.5

Info from N. Kos

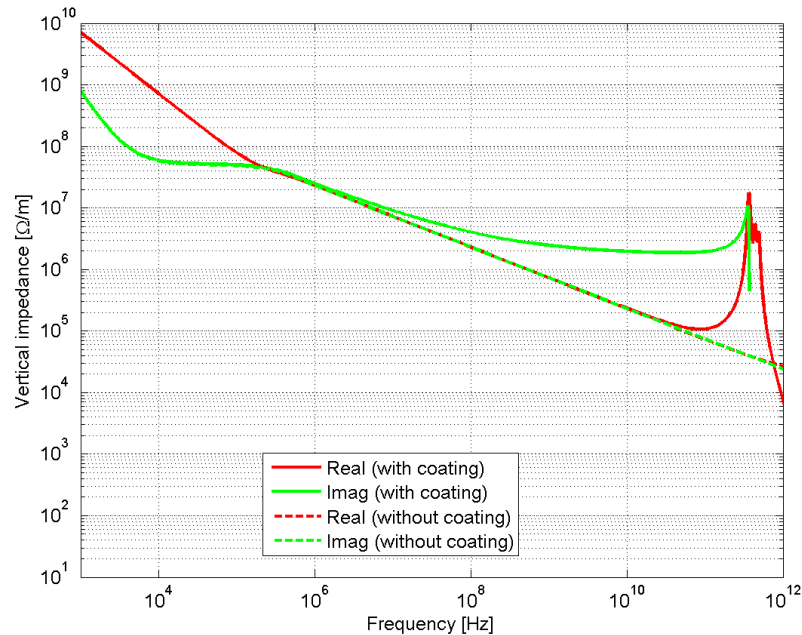
# Longitudinal impedance of beam screen in triplets (IR1&IR5) (2D calculation with ImpedanceWake 2D – N. Mounet)



$$\Delta \left( \frac{Z}{n} \right)_{eff}^{triplets} \approx 6.0 \times 10^{-5} \Omega \approx 6.0 \times 10^{-4} \left( \frac{Z}{n} \right)_{eff}^{LHC}$$

- Significant impact of coating on imaginary part
- Longitudinal effective impedance of the beam screen multiplied by 3 because of the coating.
- Still expected to be in the background of the total LHC impedance (~90 mOhm)

# Transverse impedance of beam screen in triplets (IR1&IR5) (2D calculation with ImpedanceWake 2D – N. Mounet)



$$E = 6500 \text{ GeV}$$

$$\Delta(Z_y)_{eff}^{triplets} \approx 24 \frac{k\Omega}{m} \approx 1.2 \times 10^{-3} (Z_y)_{eff}^{LHC}$$

For lattice version V1.2 beta\*=15cm/15cm

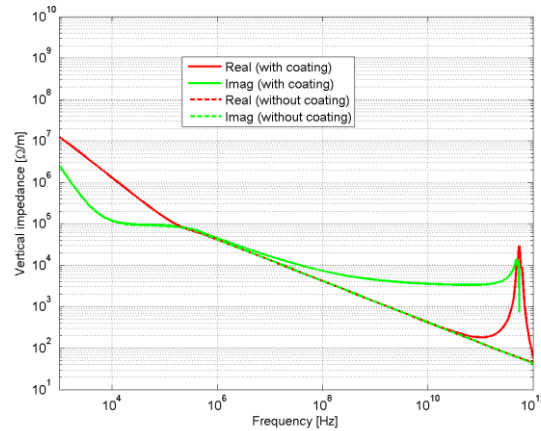
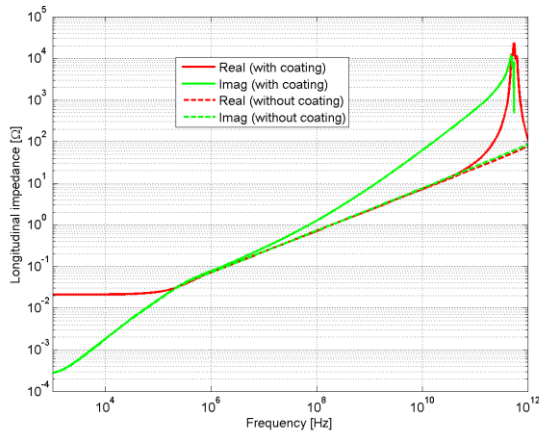
- Significant impact of coating on imaginary part
- Vertical effective impedance of the beam screen increased by 70% because of the coating.
- Still expected to be in the background of the total LHC impedance (~20 MOhm/m)

# Impact of coating on the current beam screen (IR2 and IR8)

Info from N. Kos

For lattice version V1.2  $\beta^*=15\text{cm}/15\text{cm}$

Magnet	Beam screen ID (mm)	Beam screen length (m)	Average betax (m)	Average betay (m)
Q1	40.4/50.0	7.9	181	132
Q2+Q3	50.4/60.0	23.9	300	340
CP+D1	61.0/70.6	2.7+10.9	328	309



$$\Delta \left( \frac{Z}{n} \right)_{eff}^{triplets} \approx 6.0 \times 10^{-5} \Omega \approx 6.0 \times 10^{-4} \left( \frac{Z}{n} \right)_{eff}^{LHC}$$

$$\Delta (Z_y)_{eff}^{triplets} \approx 3 \frac{k\Omega}{m} \approx 1.5 \times 10^{-4} (Z_y)_{eff}^{LHC}$$

- Significant impact of coating on imaginary part
- Longitudinal effective impedance comparable with the impedance of the new beam screen.
- Transverse effective impedance is about 1/8 of the new beam screen impedance.

# Impact of coating on the current beam screen (IR2 and IR8)

Info from N. Kos

For lattice version V1.2 beta\*=15cm/15cm

Magnet	Beamscreen ID (mm)	Length (m)	Betax_ave (m)	Betay_ave (m)
Q1	40.4/50.0	7.9	181	132
Q2+Q3	50.4/60.0	23.9	300	340
CP+D1	61.0/70.6	2.7+10.9	328	309
D2	56.2/65.8	10.7	170	160
Q4	50.4/60.6	12.1	146	151
Q5 (2L & 8R)	50.4/60.0	12.1	93	132
Q5 (2R & 8L)	37.6/47.2	11.8	112	121
Q6	37.6/47.2	10.9	146	108

$$\Delta \left( \frac{Z}{n} \right)_{eff}^{triplets} \approx 6.0 \times 10^{-5} \Omega \approx 6.0 \times 10^{-4} \left( \frac{Z}{n} \right)_{eff}^{LHC}$$

$$\Delta \left( \frac{Z}{n} \right)_{eff}^{triplets} \approx 1.3 \times 10^{-4} \Omega \approx 1.3 \times 10^{-3} \left( \frac{Z}{n} \right)_{eff}^{LHC}$$

$$\Delta (Z_y)_{eff}^{triplets} \approx 3.1 \frac{k\Omega}{m} \approx 1.5 \times 10^{-4} (Z_y)_{eff}^{LHC}$$

$$\Delta (Z_y)_{eff}^{triplets} \approx 5.3 \frac{k\Omega}{m} \approx 2.6 \times 10^{-4} (Z_y)_{eff}^{LHC}$$

- Longitudinal effective impedance comparable with the impedance of the new beam screen.
- Transverse effective impedance is about 1/10 of the new beam screen impedance.

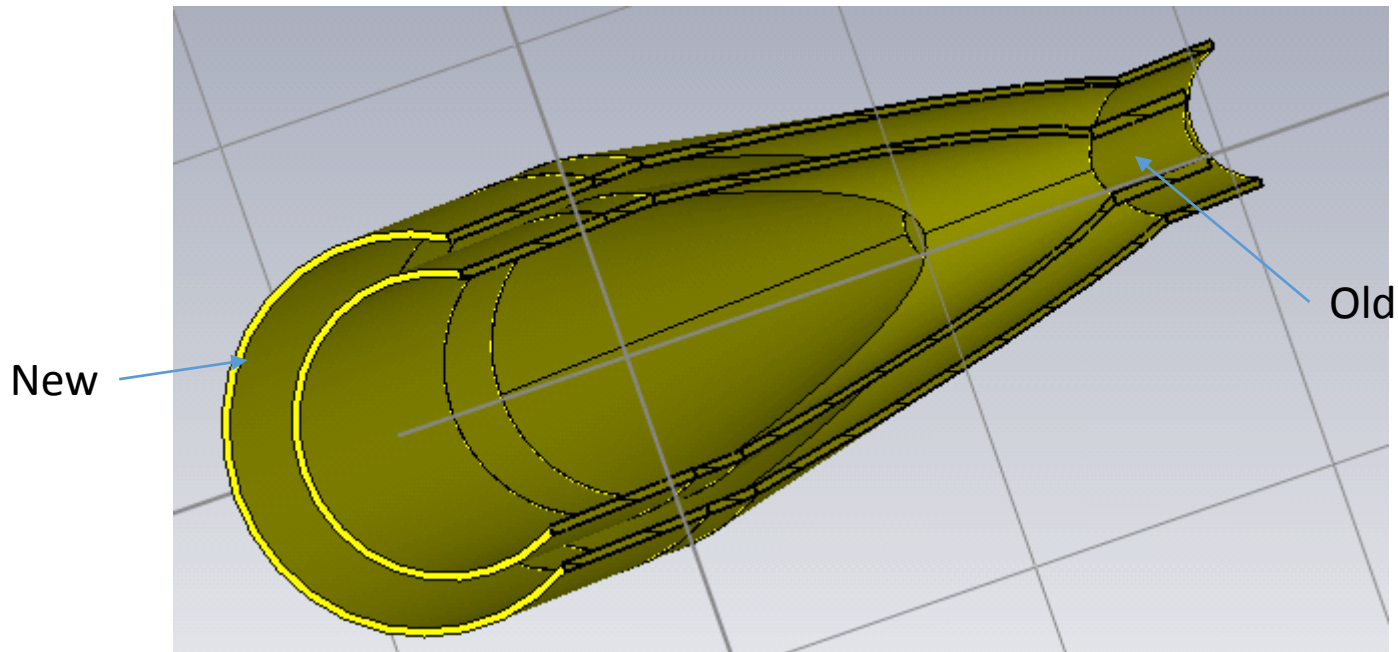
# Conclusion for coating

- Small impact expected on impedance of coating the new beam screens or the whole LLS for IR1 and IR5.
- Same level of longitudinal impedance contribution by coating the current beam screen in IR2 and IR8. The transverse impedance contribution is much lower than the new beam screen impedance.

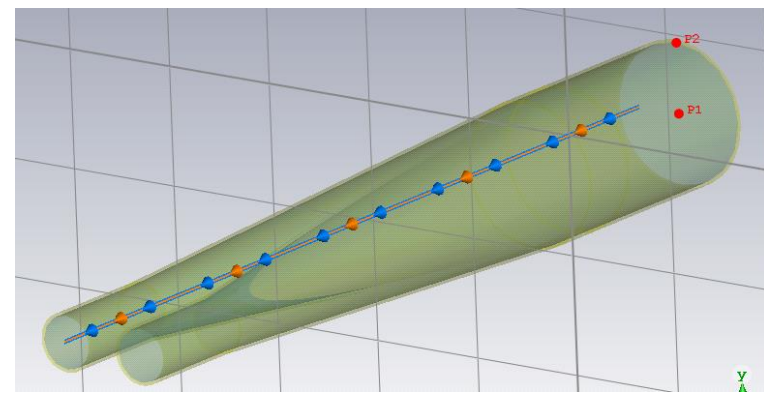
	IP1/IP5		IR2/IR8	
Element	$\Delta (ZL/n)$ [Ohm]	$\Delta Z_y$ [kOhm/m]	$\Delta (ZL/n)$ [Ohm]	$\Delta Z_y$ [kOhm/m]
Triplets	6.0E-5	24.3	6.0E-5	3.1
LLS	8.4E-5	27.7	1.3E-4	5.3



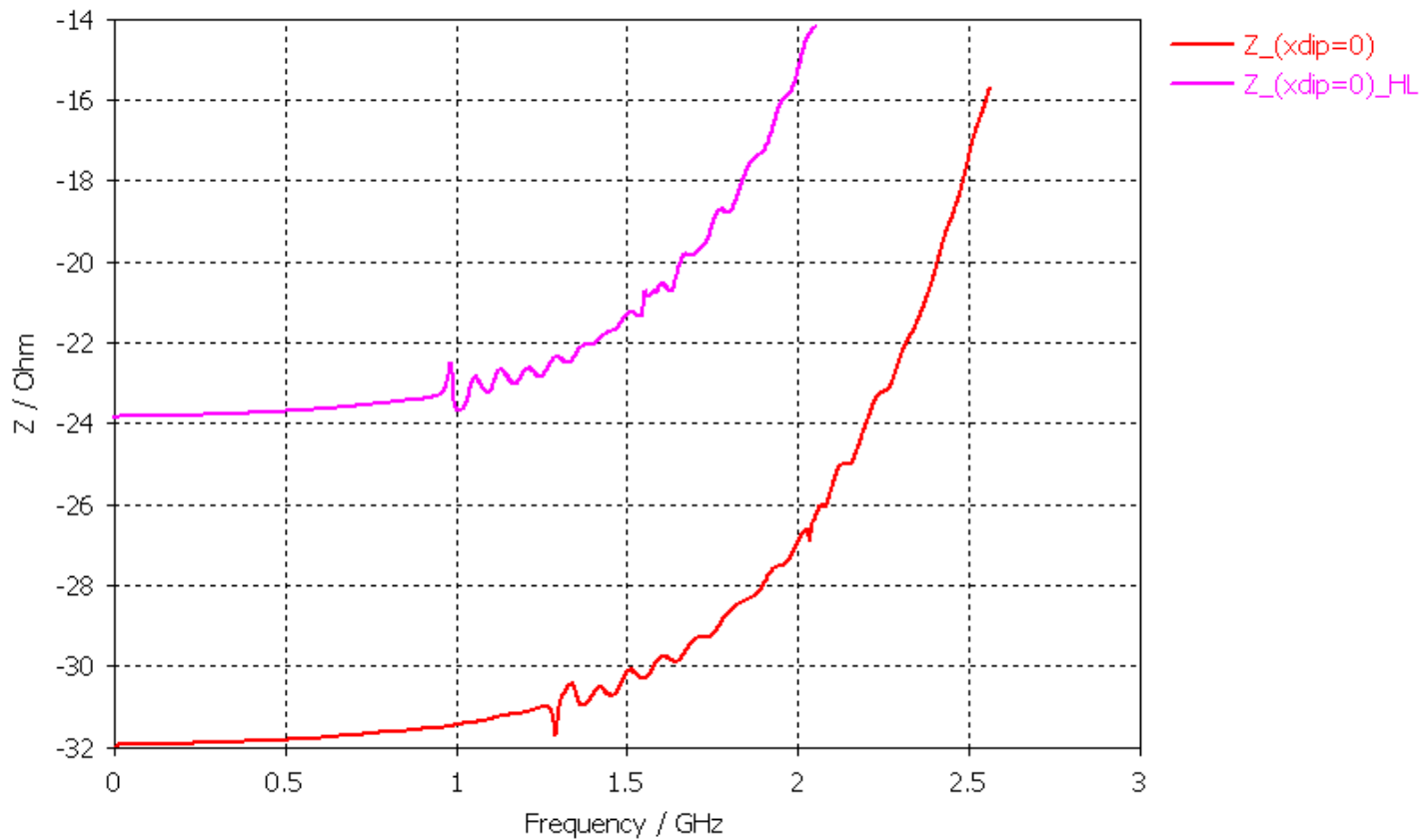
# New Y chamber



Larger diameters  $\rightarrow$  lower frequency for modes but also lower resistive wall

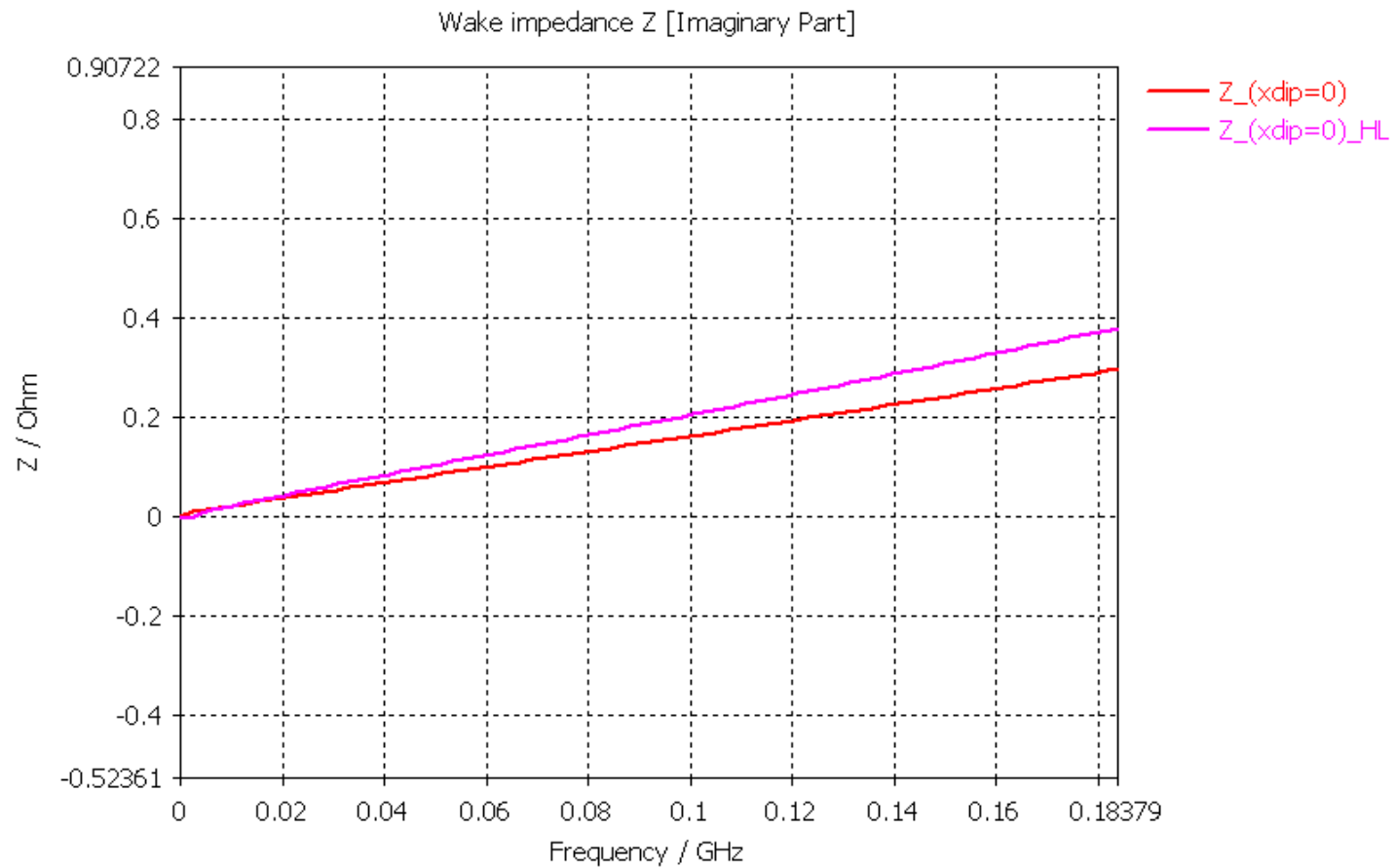


Wake impedance Z [Real Part]



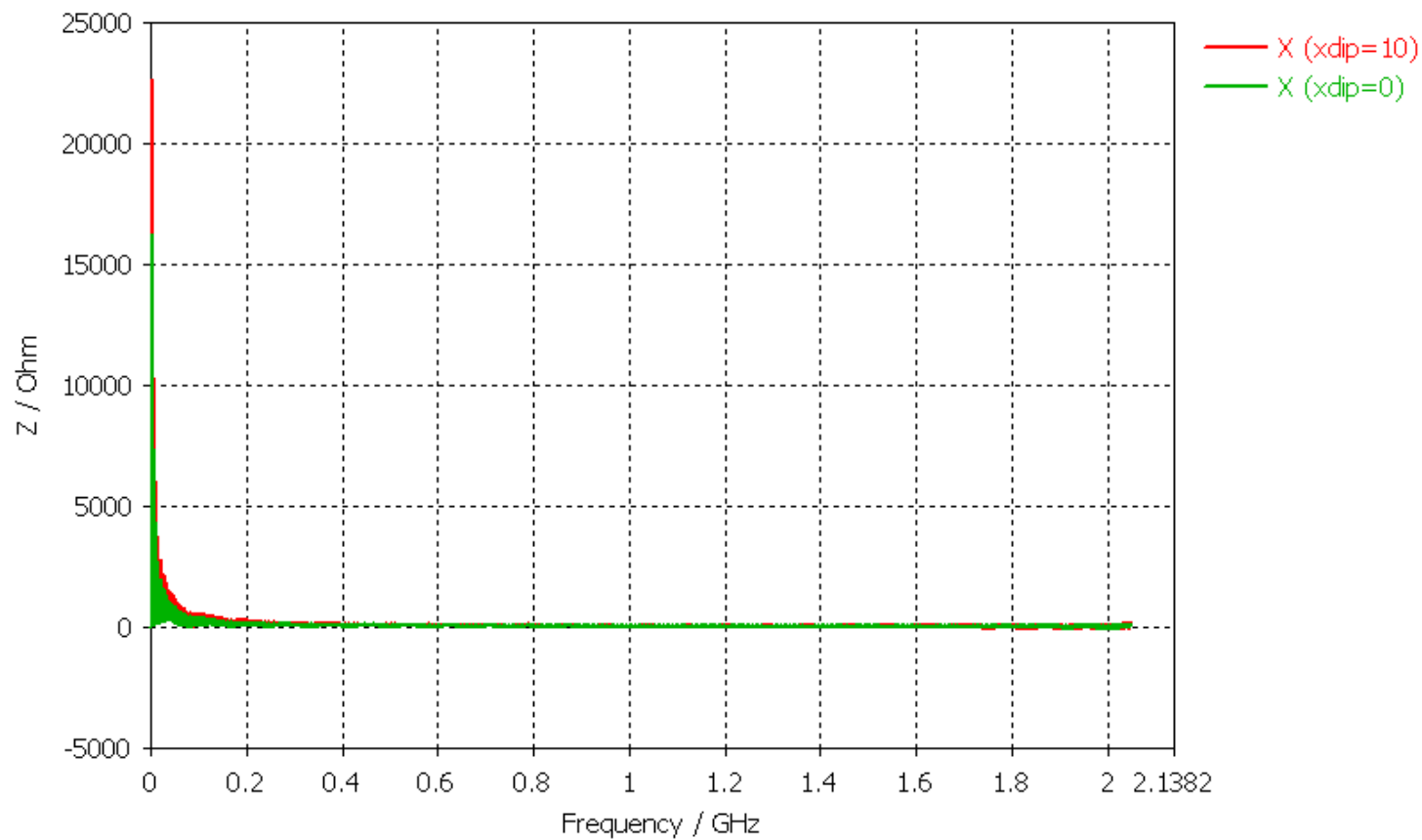
→ Lower frequencies and lower impact due to taper IN (and of course taper OUT – not shown).

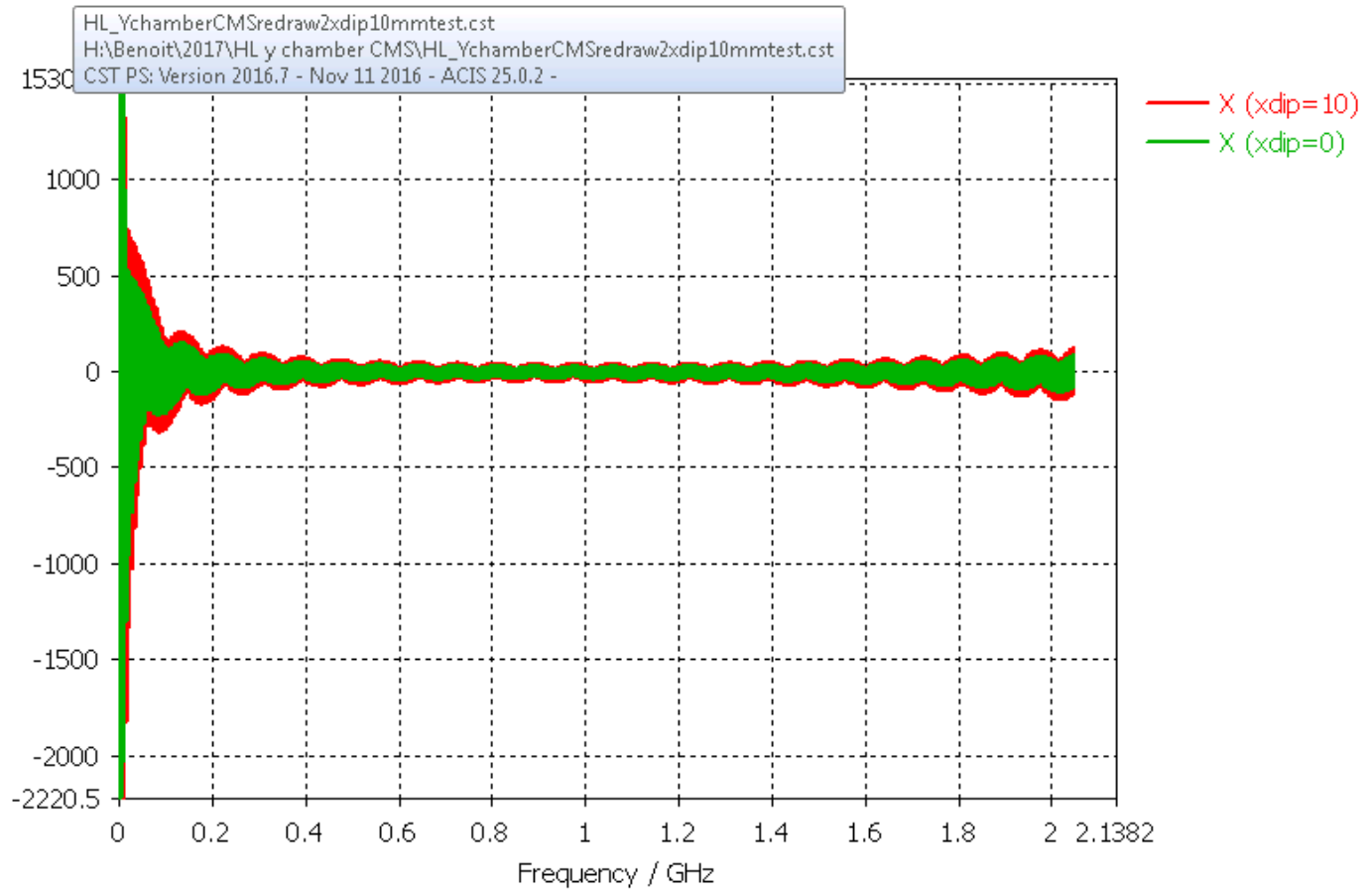
→ No visible significant mode.



$\text{Im}(Z_{\text{eff\_long}}/n)$  slightly higher (0.03 instead of 0.02 mOhm)  $\rightarrow$  still negligible

Wake impedance X [Real Part]





# Conclusions

- Geometry of the Y chamber already well optimized
- No significant mode or effective contribution

# Conclusions and next steps

- Significant amount of additional bellows without shielding and with deformable fingers, in addition to what was already approved
  - large cost expected in terms of impedance
  - need to know what is the operational angle of these fingers if significant transverse offsets are needed.
- More iterations are needed with all the information provided by Vincent





# Compare between different Optics (IR1, IR5 new beam screens)

Element	Max betax/betay [m/m]	$Z_{T,eff1}$ without aC coating [kOhm/m]	$Z_{T,eff2}$ with aC coating [kOhm/m]	$Z_{T,eff2}-Z_{T,eff1}$ [kOhm/m]
Collision Round	21758/21721	35.7	60.0	24.3
Collision Flat	43154/43281	45.5	76.4	30.9
Presqueeze optics	6776/6780	11.4	19.2	7.8
VDM optics 30m	618/599	0.6	1.0	0.4

# Effect from coating all LSS (IR1, IR5)

For lattice version V1.2 beta\*=15cm/15cm

Element	Length [m]	Z <sub>l,eff1</sub> without aC coating [Ohm]	Z <sub>l,eff2</sub> with aC coating [Ohm]	Z <sub>l,eff2</sub> -Z <sub>l,eff1</sub> [Ohm]
Triplets	--	3.6E-5	9.6E-5	6.0E-5
Q5	8.5	6.8E-6	1.8E-5	1.1E-5
Q6	7.1	7.6E-6	2.0E-5	1.3E-5
LSS	--	5.1E-5	13.5E-5	8.4E-5

Element	Length [m]	Beam screen ID between flats (mm)	betay_ave [m]	Z <sub>T,eff1</sub> without aC coating [kOhm/m]	Z <sub>T,eff2</sub> with aC coating [kOhm/m]	Z <sub>T,eff2</sub> -Z <sub>T,eff1</sub> [kOhm/m]
Triplets	--	--	--	35.7	60.0	24.3
Q5	8.5	50.4/60	900	2.8	4.7	1.9
Q6	7.1	37.6/47.2	345	2.2	3.7	1.5
LSS	--	--	--	40.7	68.4	27.7

$$\Delta \left( \frac{Z}{n} \right)_{\text{eff}}^{\text{triplets}} \approx 8.4 \times 10^{-5} \Omega \approx 8.4 \times 10^{-4} \left( \frac{Z}{n} \right)_{\text{eff}}^{\text{LHC}}$$

$$\Delta (Z_y)_{\text{eff}}^{\text{triplets}} \approx 28 \frac{\text{k}\Omega}{\text{m}} \approx 1.4 \times 10^{-3} (Z_y)_{\text{eff}}^{\text{LHC}}$$

- Longitudinal/transverse impedance of beam screen increased by 40%/14%
- Still expected to be in the background of the total LHC impedance.