

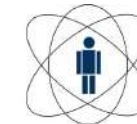


cherenkov  
telescope  
array

# LST optics : mirror alignment

## Ulisses Barres - CTA Rio / CBPF

MINISTÉRIO DA  
CIÊNCIA, TECNOLOGIA,  
INOVAÇÕES E COMUNICAÇÕES

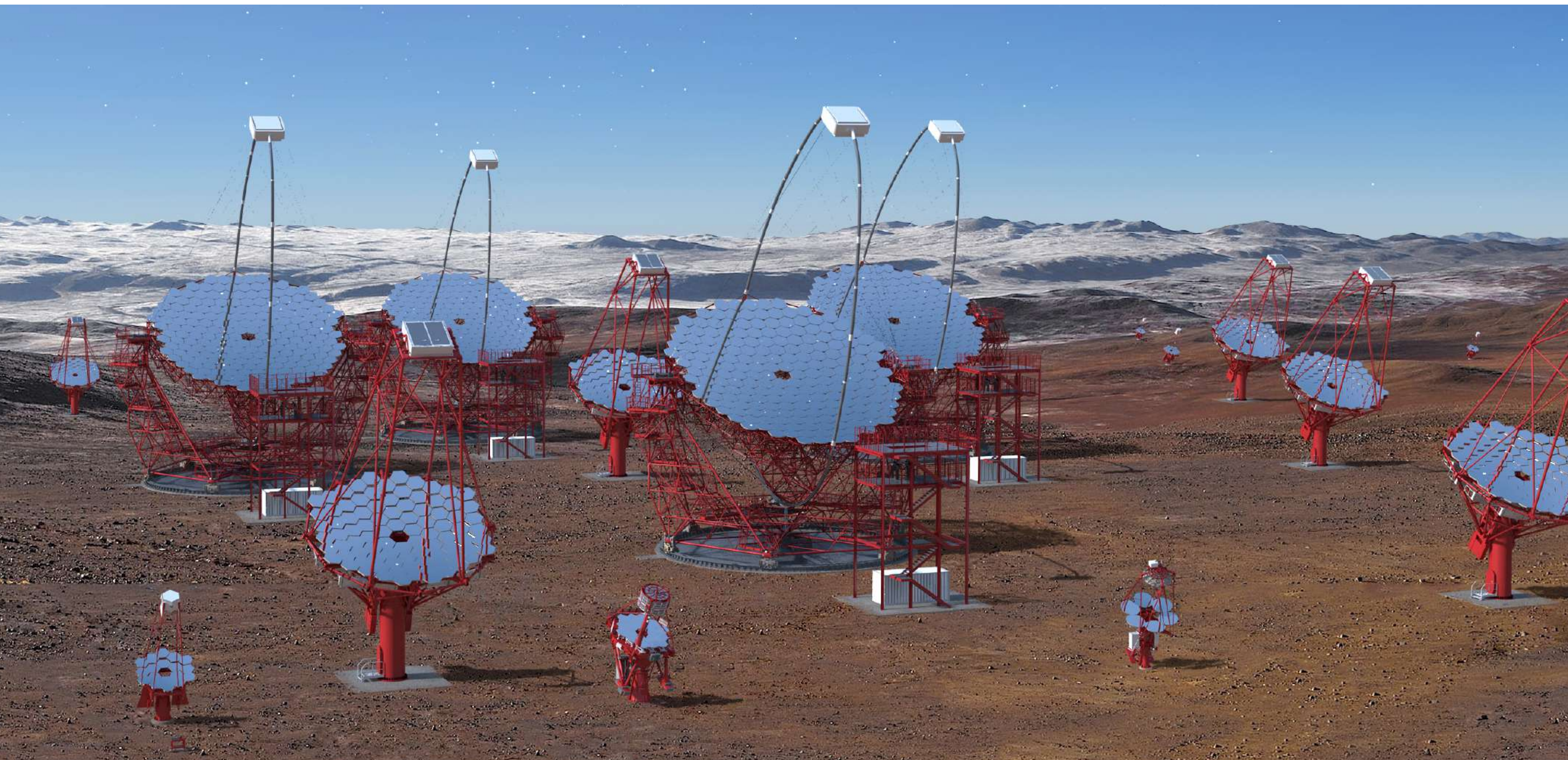


CBPF

Centro Brasileiro de  
Pesquisas Físicas



Fundação Carlos Chagas Filho de Amparo  
à Pesquisa do Estado do Rio de Janeiro





- 
- Introduction
  - Infrastructure
  - Telescope overview
  - Optics
  - Interface plate
  - LST-1 prototype
  - Future steps: full array

# The LST team



- A sub-consortium within CTA for the construction of the Large Size Telescopes.

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**LST**

**MST**

**SST**

# The LST team



- A sub-consortium within CTA for the construction of the Large Size Telescopes.
- The only with current demands for paying common funds because it is the first installation on site @ La Palma.
- Means for stable contribution need to addressed, about 3 kEUR per year



# Steering Committee:

DE: T. Schweizer  
ES: M. Martinez (chair)  
FR: J.-P. Lees  
JP: H. Kubo  
IT: N. Giglietto

Ex Officio: M. Teshima  
Ex Officio: J. Cortina  
Ex Officio: D. Mazin  
IAC: M. Vazquez Acosta

Version 6.94

## LST EXECUTIVE BOARD

## LST Project Office

QA/RAMS:  
J. M. Miranda

Systems Engineer:  
O. Ballester

Principal Investigators:  
M. Teshima / J. Cortina

Project Manager:  
D. Mazin  
Deputy: NN

Interfaces and  
Integration

Site / INFRA

Crd.: J. Cortina  
Dep. J. Herrera

Data Analysis  
Software

Crd.: A. Moralejo

Mechanical  
System

Crd: T. Schweizer  
Dep. H. Wetteskind

Optical System

Crd. NN  
Deputy: K. Noda  
Prod.: M. Teshima

Camera  
Integration

Crd.: O. Blanch  
Deputy: C. Delgado  
Prod.: C. Diaz

FPI /  
Electronics

Crd.: H. Kubo  
Dep.: R. Paoletti

Auxiliary  
systems

Crd.: A. Fiasson  
Prod.: E. Chabanne

R&D – Cam.  
SiPM

Crd.: R. Rando  
Prod: S. Rosier-Lees

Geological  
survey

Concrete  
foundation

Power /  
Network

MonteCarlo

Data manage-  
ment

Data  
analysis

Dish&Lower  
Structure  
H.  
Wetteskind

Camera  
Support  
Structure  
G. Deleglise

Foundation,  
Rails &  
Bogies  
J. Mundet

Primary  
Mirror  
M.  
Hayashida

AMC  
M. Chikawa

Mirror  
Interface  
plates

Mechanics  
& Cooling  
C. Diaz

Slow  
Control  
J. Prast

DAQ  
D. Nakajima

Photo-  
detectors  
T. Yamamoto

Readout  
H. Kubo

Trigger  
G. Martínez

Light Guide  
A. Okumura

Drive  
Control  
System  
I. Monteiro

Global  
monitoring  
T. Le Flour

Pointing  
Calibration  
K. Noda

Camera  
Calibration  
P. Majumdar

Power  
Distribution  
M. Teshima

Photo-  
detectors  
G. Ambrosi

Readout  
R. Hermel

Integration  
with PMT  
Camera  
D. Mazin

ACTL  
T. Le Flour  
K. Noda

Data  
P. Colin

Site / INFRA  
J. Cortina

Common Test  
Facilities  
M. Doro

MAGIC  
O. Blanch

# Mirror Interface plates

A contribution “the size of our shoes”

- Design and construction of 200 IF plates for the LST-1 mirrors.
- Design was done at CBPF Mechanics Workshop (leader Rodrigo Félix).
- Production by ELEMAR, company in Campinas.
- Total price tag ~ 600 kBRL (funded by FAPERJ via Temáticos 2013 and 2015).



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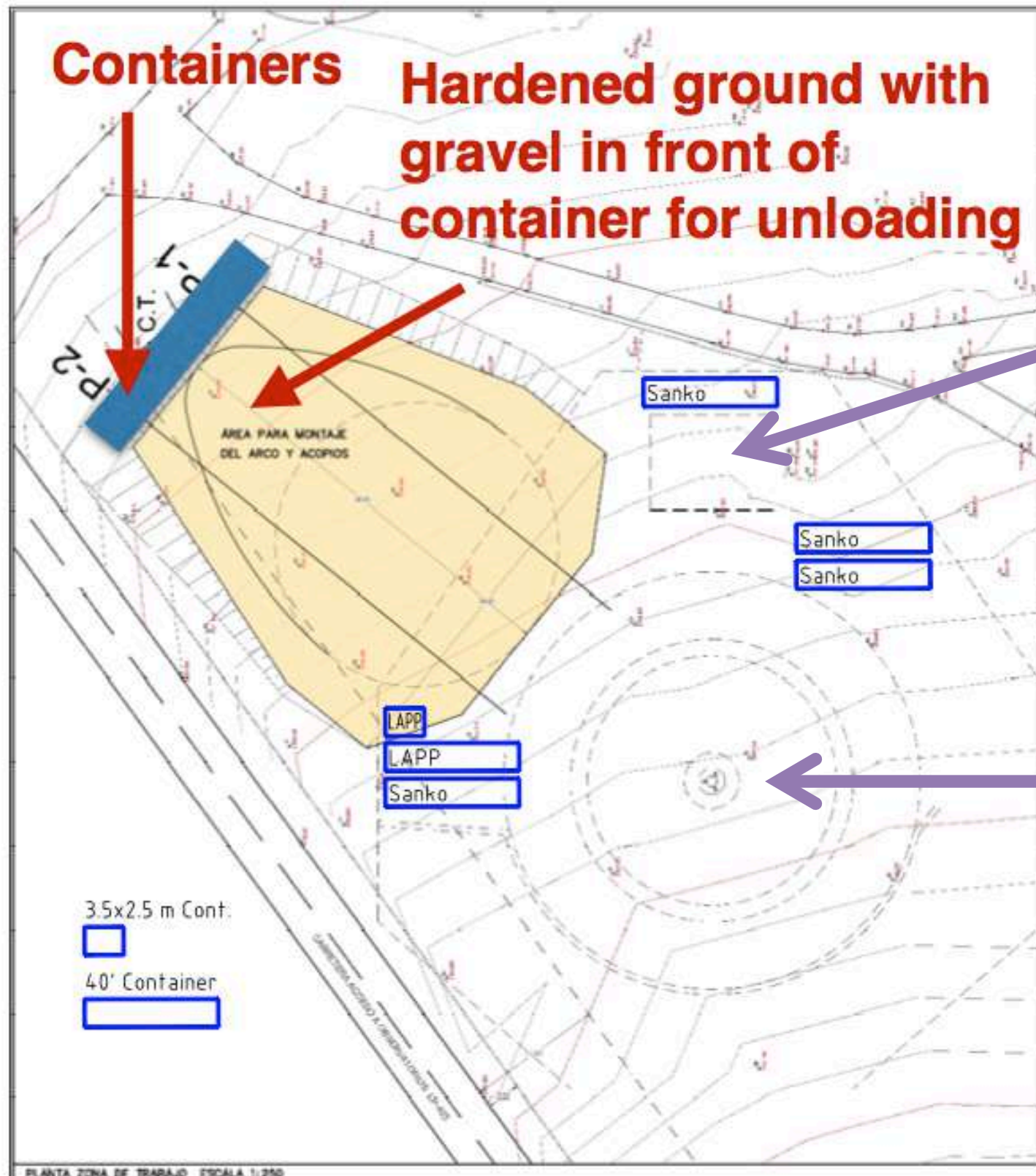
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## Status of Rio/CBPF in the CTA Collaboration

- Member of Consortium Board (U. Barres)
- Team responsible of LST in Brazil
- CBPF/Rio hosted the General CTA Meeting this May (first CTA meeting outside the EU-US-JAPAN axis)

# Preparation of the area



Camera access tower foundation

Telescope foundation



# LST1 foundation: The area in July 2016





# October 2016: ¼ iron reinforcement





# End Nov 2016: wheel almost finished





# Mid Dec 2016: concreting finished



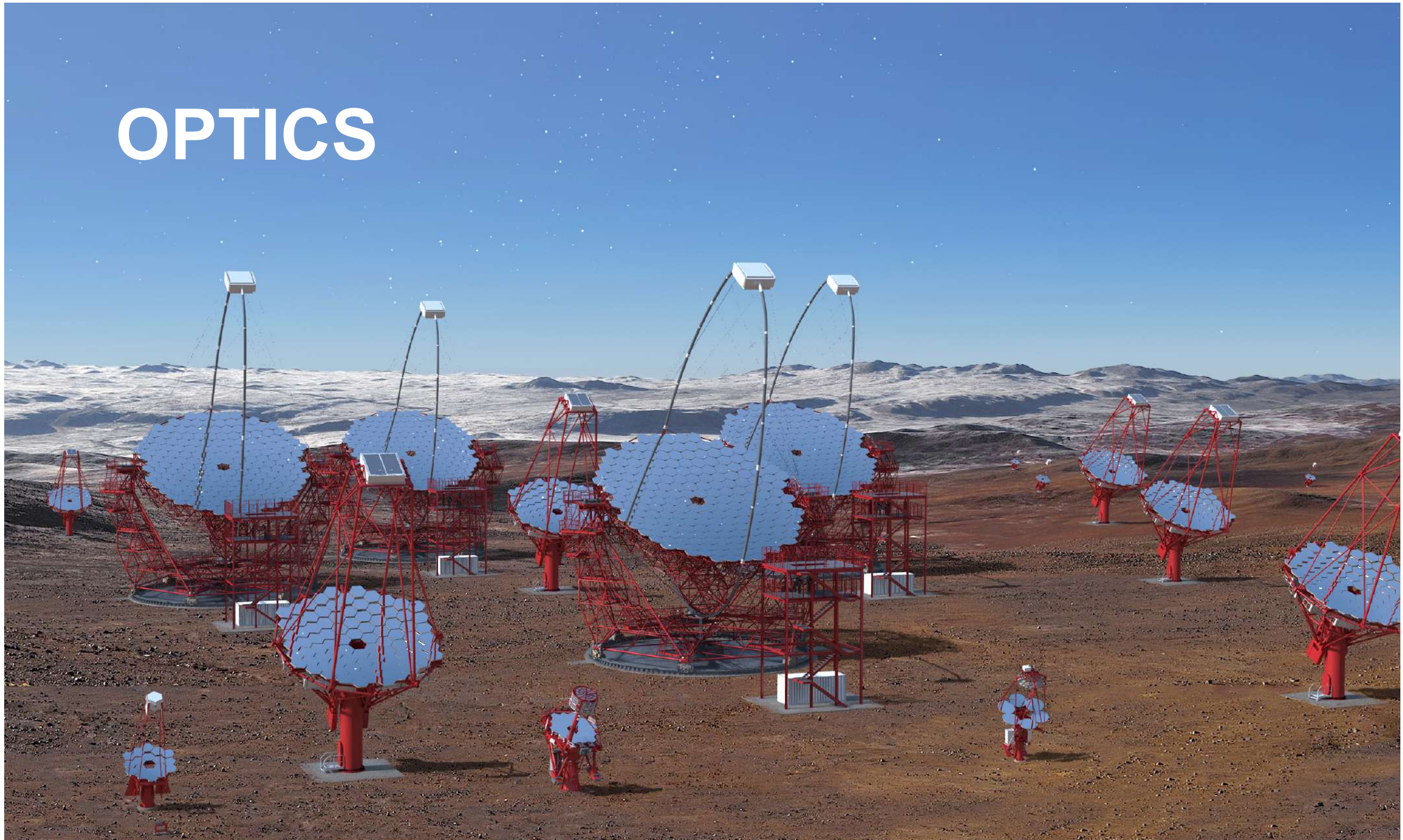
**APPROVAL FOR BEGINNING OF CONSTRUCTION GIVEN IN EARLY JULY**





cherenkov  
telescope  
array

# OPTICS





# Mirror production



Japan

ICRR

- We need 200 mirrors for LST1.
  - 200 are already in La Palma.
  - 200 more are on their way from Japan.



- All in all, we have enough mirrors for LST1.



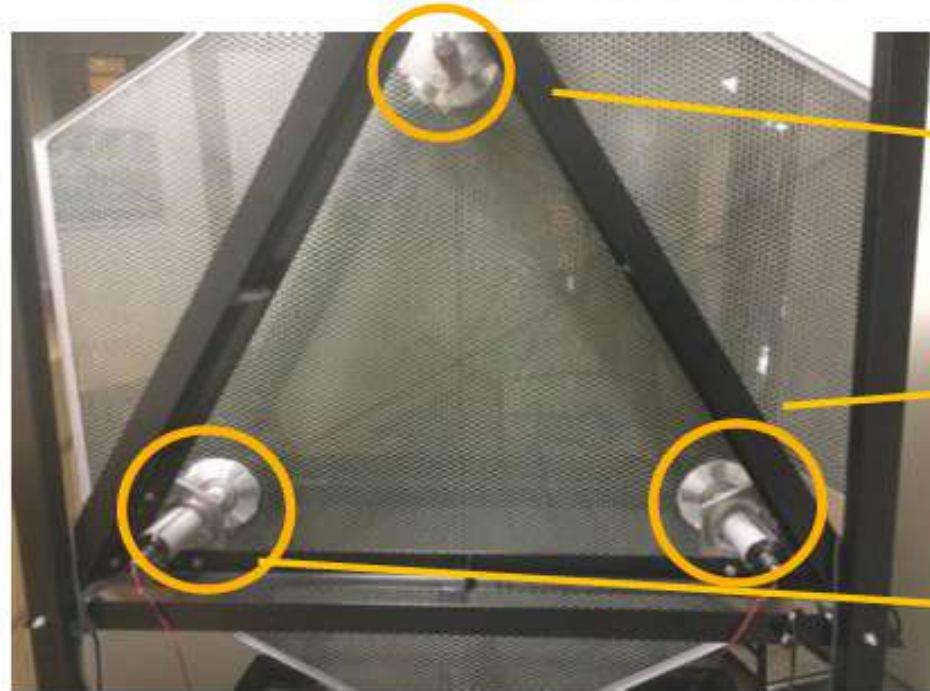


# Active Mirror Control (AMC)

ICRR, U ZURICH HAMBURG

## Introduction : Devices of AMC system

Zurich  
Actuators



actuator  
(1-axis free)

fixed point



actuator  
(2-axes free)



CMOS camera (Imaging Source  
DMK023GM021) + IP67 hood

wireless module  
(XBee)



laser  
(near-infrared)



others :

PC (PCM3363 -> NUC5PPYH)

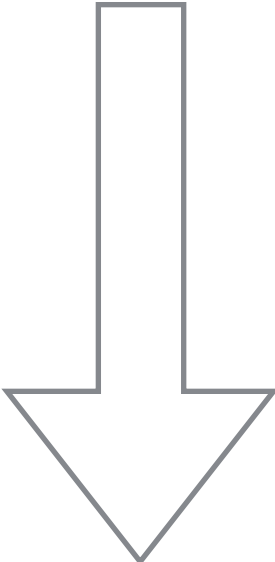
network switch

thermometer etc...

# Interface plate : status



CBPF

- 
- Enough project money for the first LST-1 telescope approved
  - Circa 220 plates (incl. spares) are required for LST1
    - Project concluded @ CBPF in OCT 2016
    - Prototype built and sent to Munich for tests in DEC 2016
    - OK for production in May 2017
      - First 1/2 produced by ELEMAR by July 2017 - under delivery.
      - Due date for full batch @ La Palma by Boreal Winter 2017/18
      - Currently lacking circa 300 kBRL (1/3) to complete full production
  - Money was approved at FAPERJ thematic project in 2015, but money never credited.

# Interface plate : status



CBPF

- Relation to industry in instrumentation projects is important
- But projects can be made more cost effective using the workshop infrastructures at institutes
  - CBPF could not mass-produce entire plates alone
  - But inter-institutional collaboration could make it possible
    - at reduced project cost
    - justifying the infrastructure acquired
    - developing and improving know-how in-house
- It is necessary to coordinate the institutes infrastructures in a centralised way, managing inter-institutional collaboration



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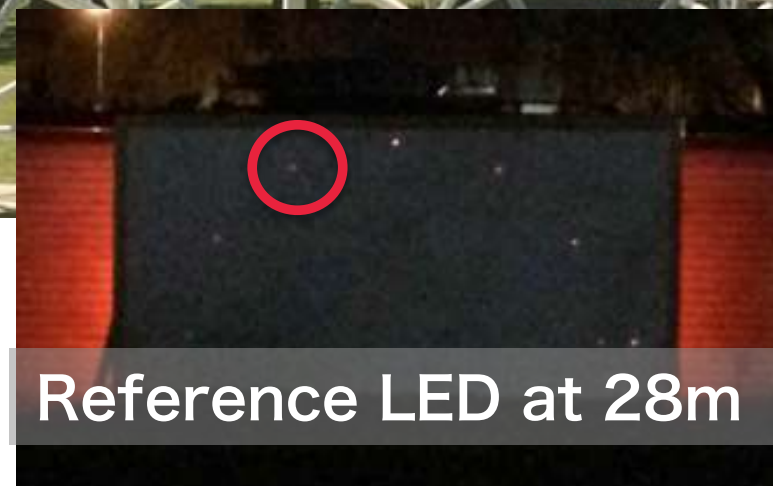
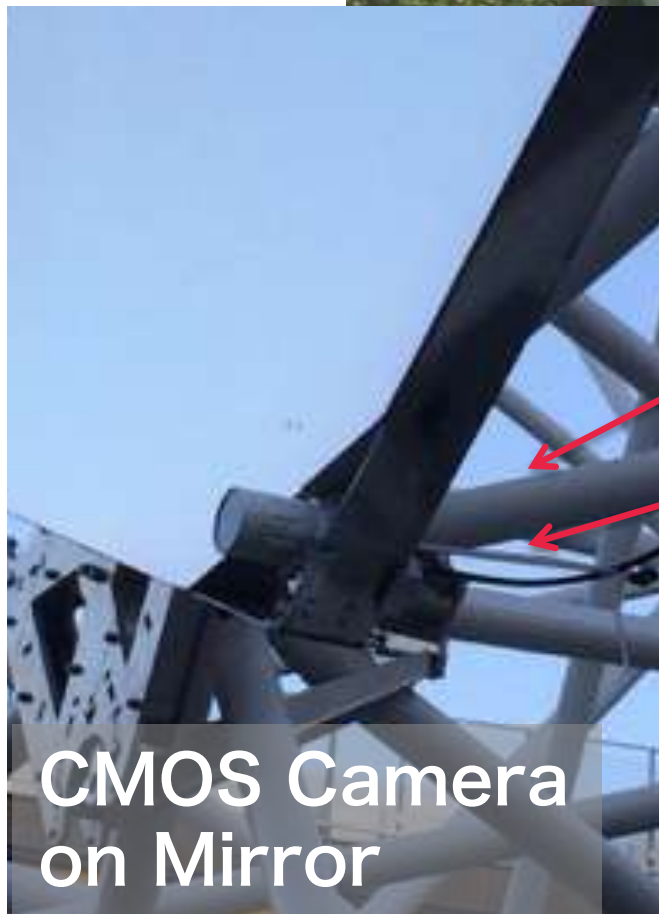
**RENAFAE could be the central to managing this x-institutional instrumentation infrastructure**

# Mirror alignment (AMC) tested at the test structure at MPI Munich

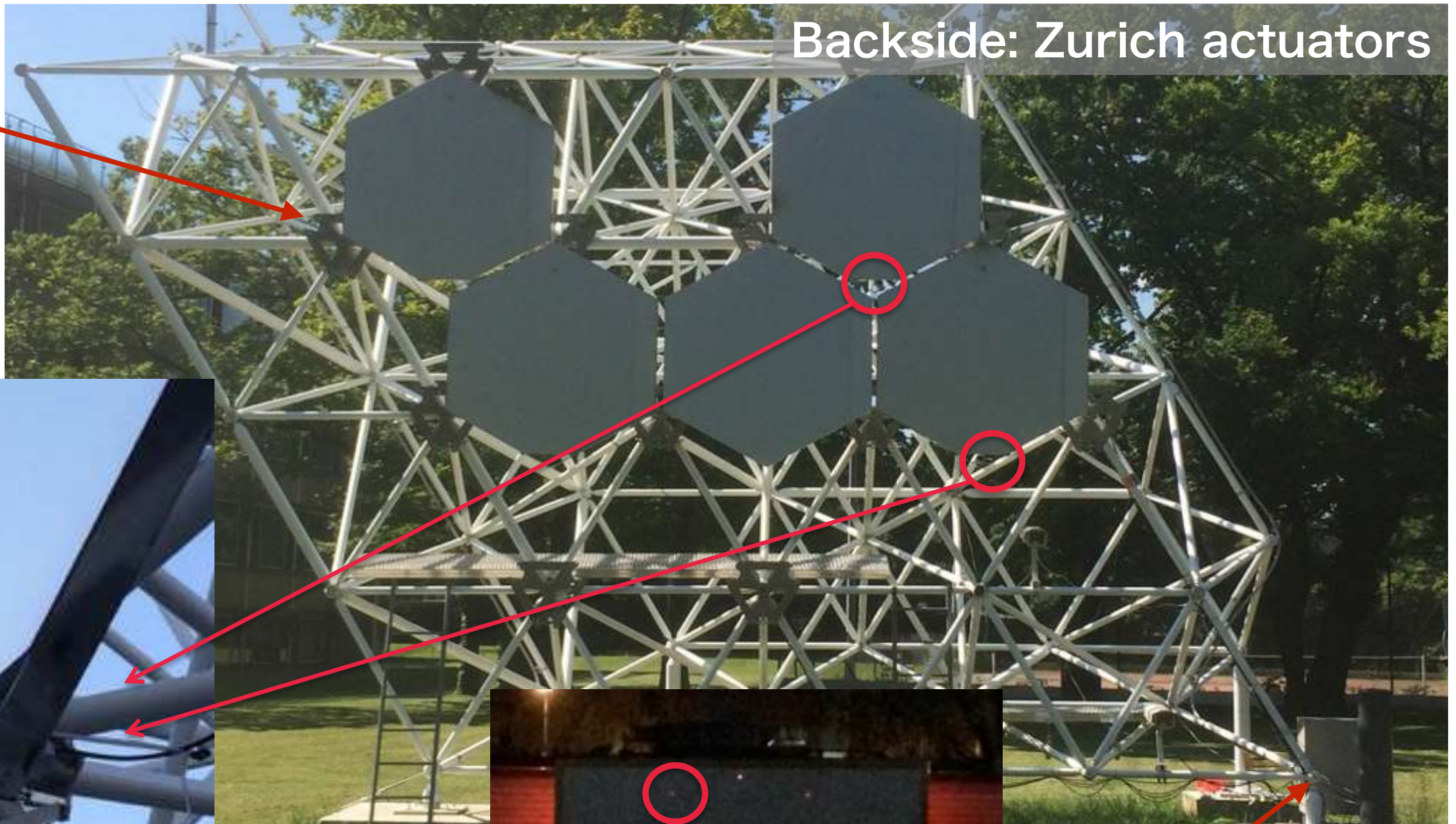


"IF plate"

Backside: Zurich actuators



"AMC box" containing devices

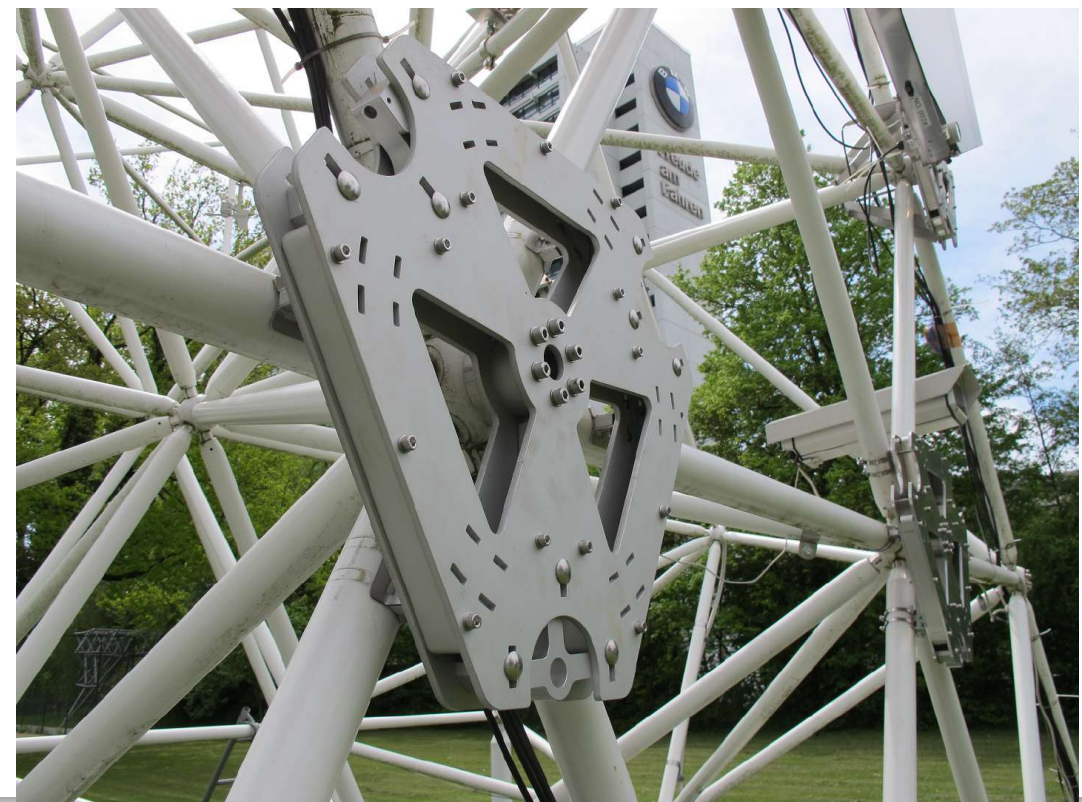
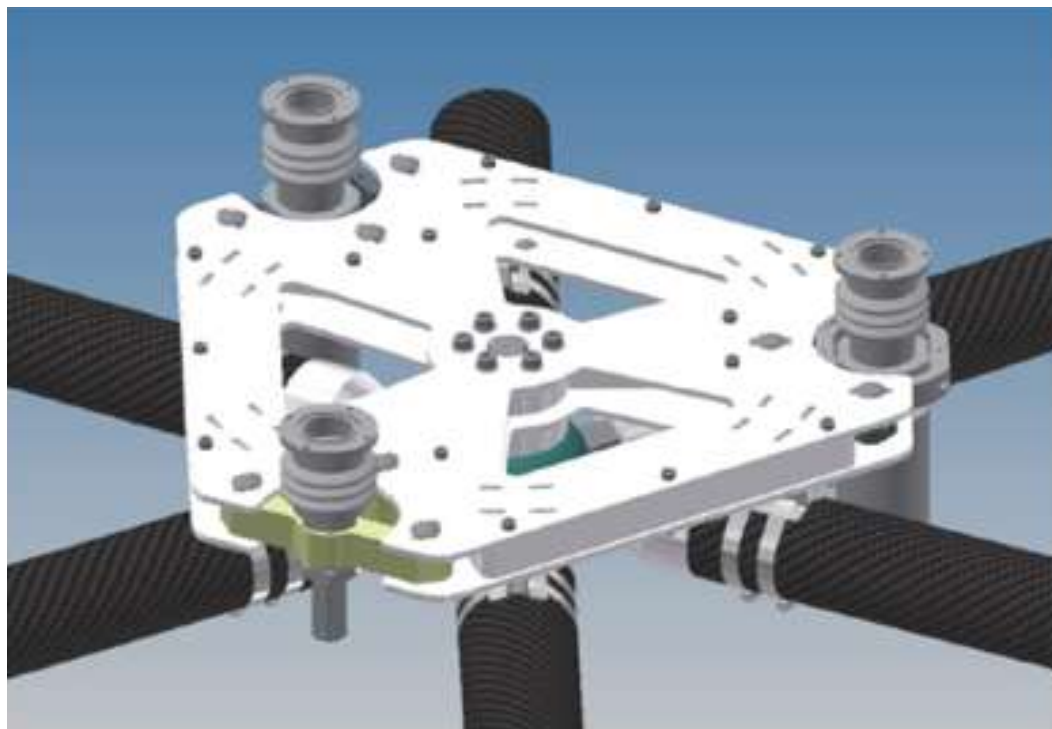




# Interface plates developed at CBPF

CBPF, MPI, ICRR

- Mirrors are supported by 3 triangle parts called “interface plate”.  
Concept started in Japan, but taken over at CBPF  
Project concluded in collaboration with MPI Munich  
Prototype and mass-production by CBPF / ELEMAR





# Interface plates developed at CBPF



CBPF, MPI, ICRR



First batch at  **Elemar** a month ago.  
Metal-mecânica e Soluções





# Interface plates developed at CBPF



CBPF, MPI, ICRR



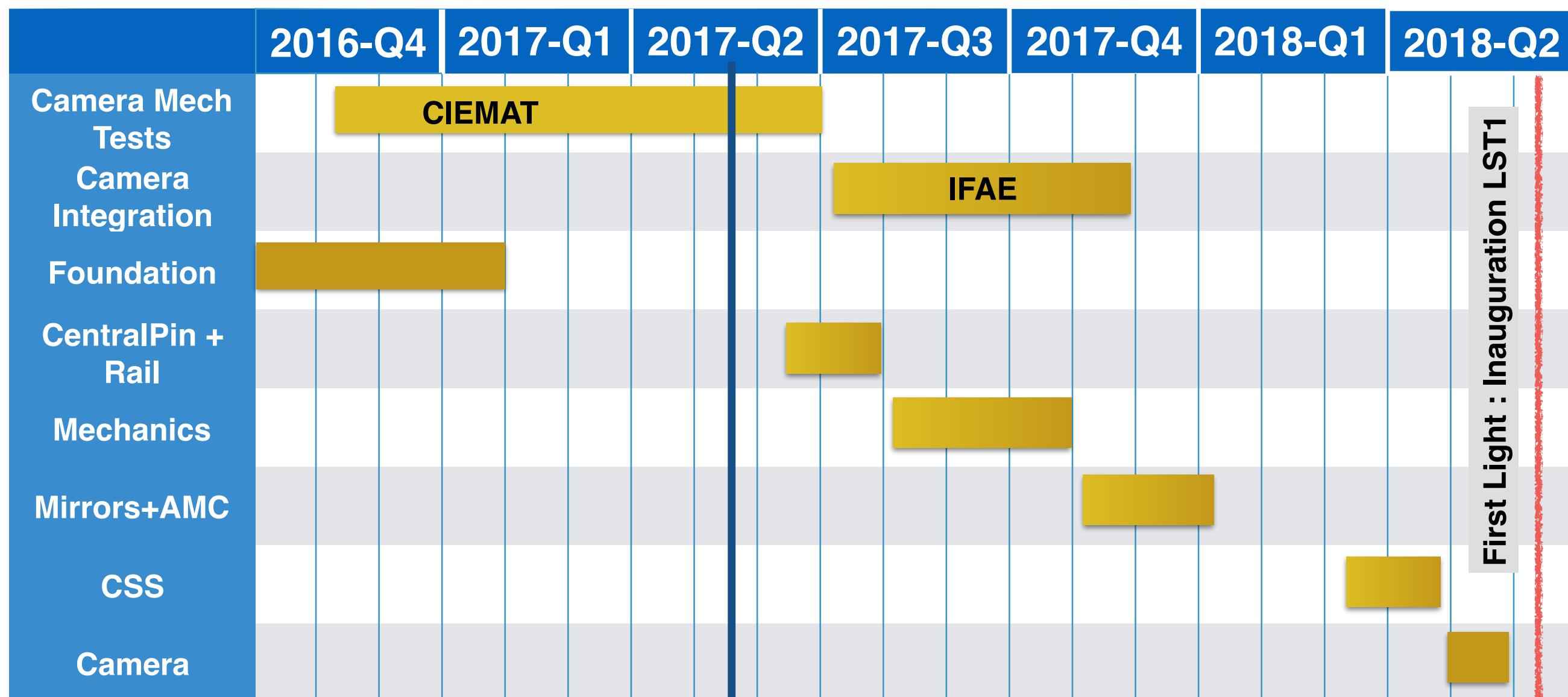
First batch at  **Elemar** a month ago.  
Metal-mecânica e Soluções

The full piece, which is Al-alloy and steel, and circa 0.5 m side-to-side, deforms under 30  $\mu\text{m}$  under 500 N force.



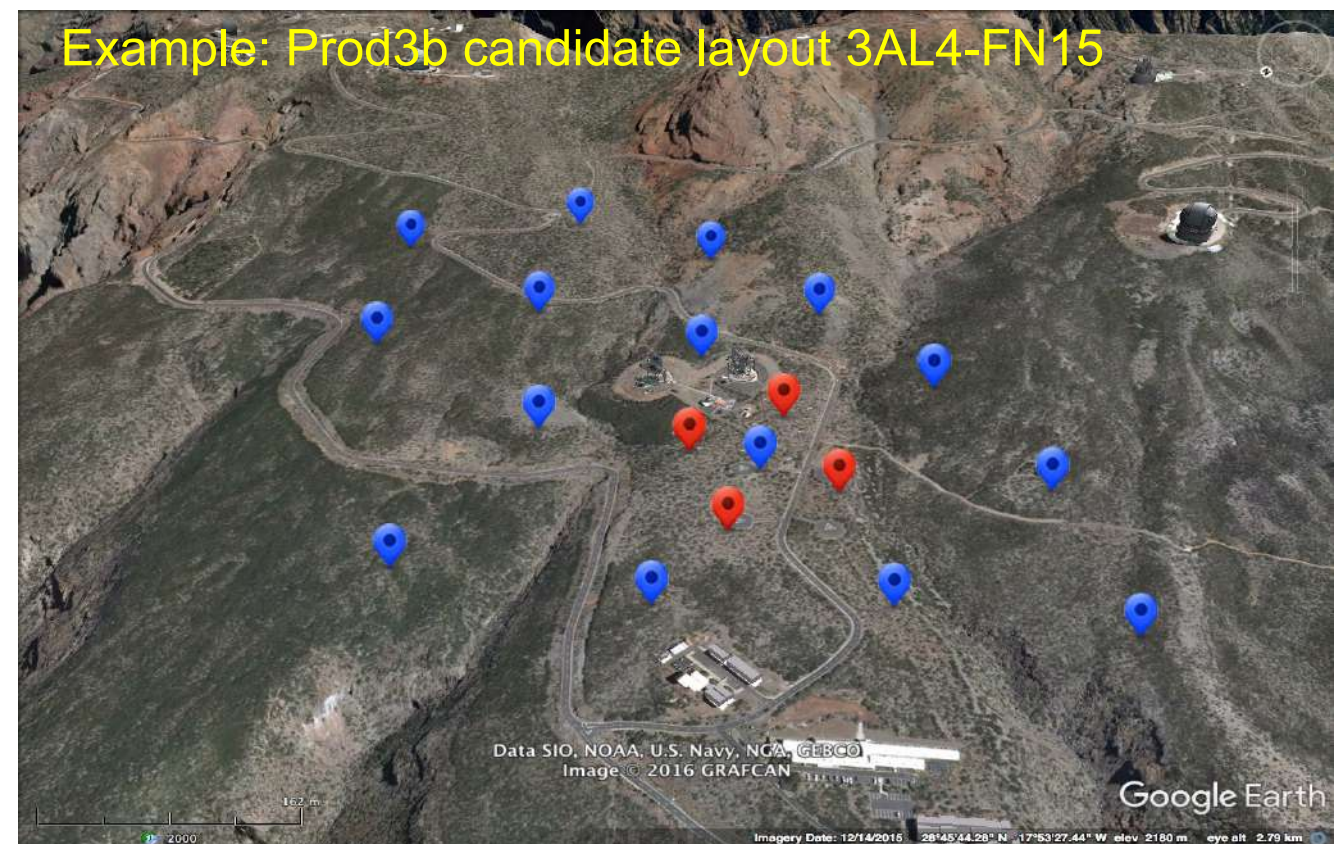
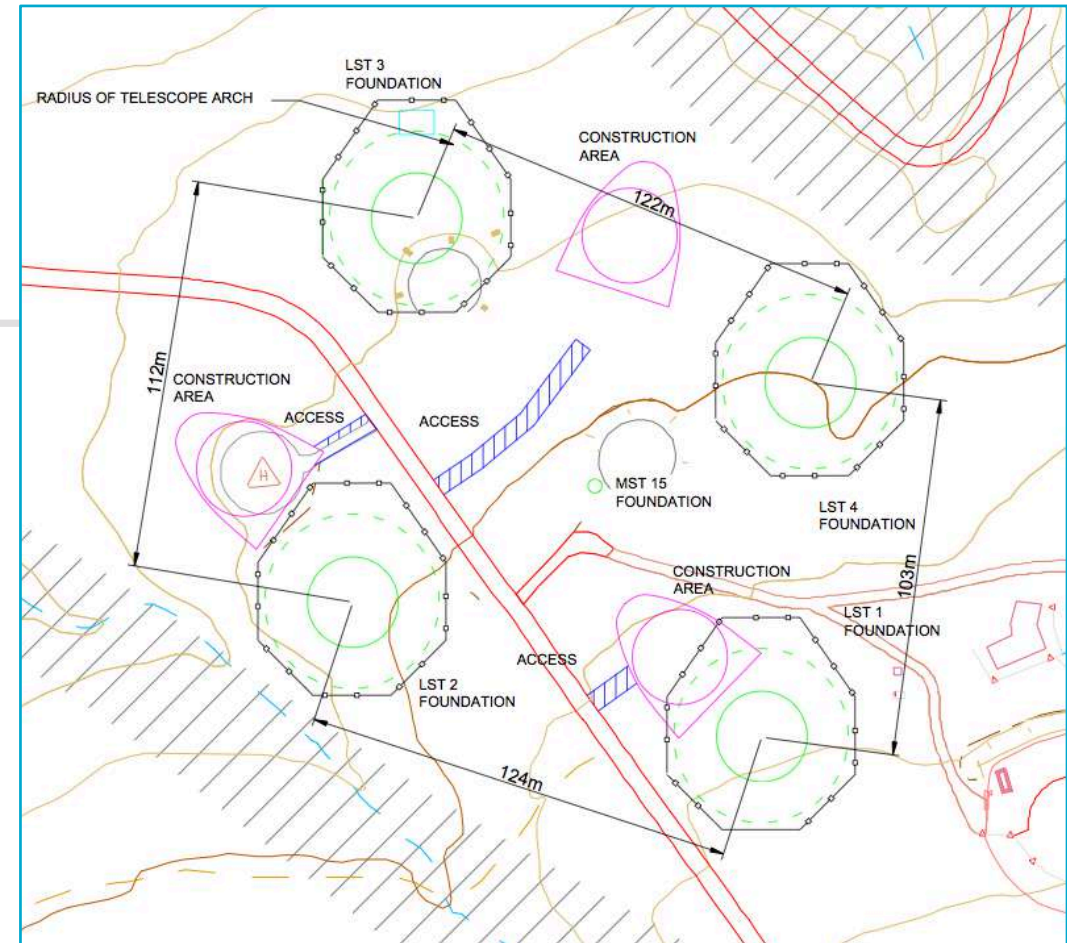


# Schedule



# LST 2-4 in La Palma

- We know that it can take ~2 years to get foundation built. It's important to start the administrative process for LST 2-4: CTAO is hiring company to draft a construction project.
- Essential for that project: define telescope locations. Ongoing. Similar to the Paranal case, a **Prod-3b** MC production was needed after the 2016 recommendations on baseline layouts were issued:
  - Avoid LST-2 conflict with restricted area:  
**LST square  $\Rightarrow$  diamond**





**The End**

