



Vacuum aspects of Q1-TAXS area

Jaime Perez Espinos, Lukasz Krzempek
CERN

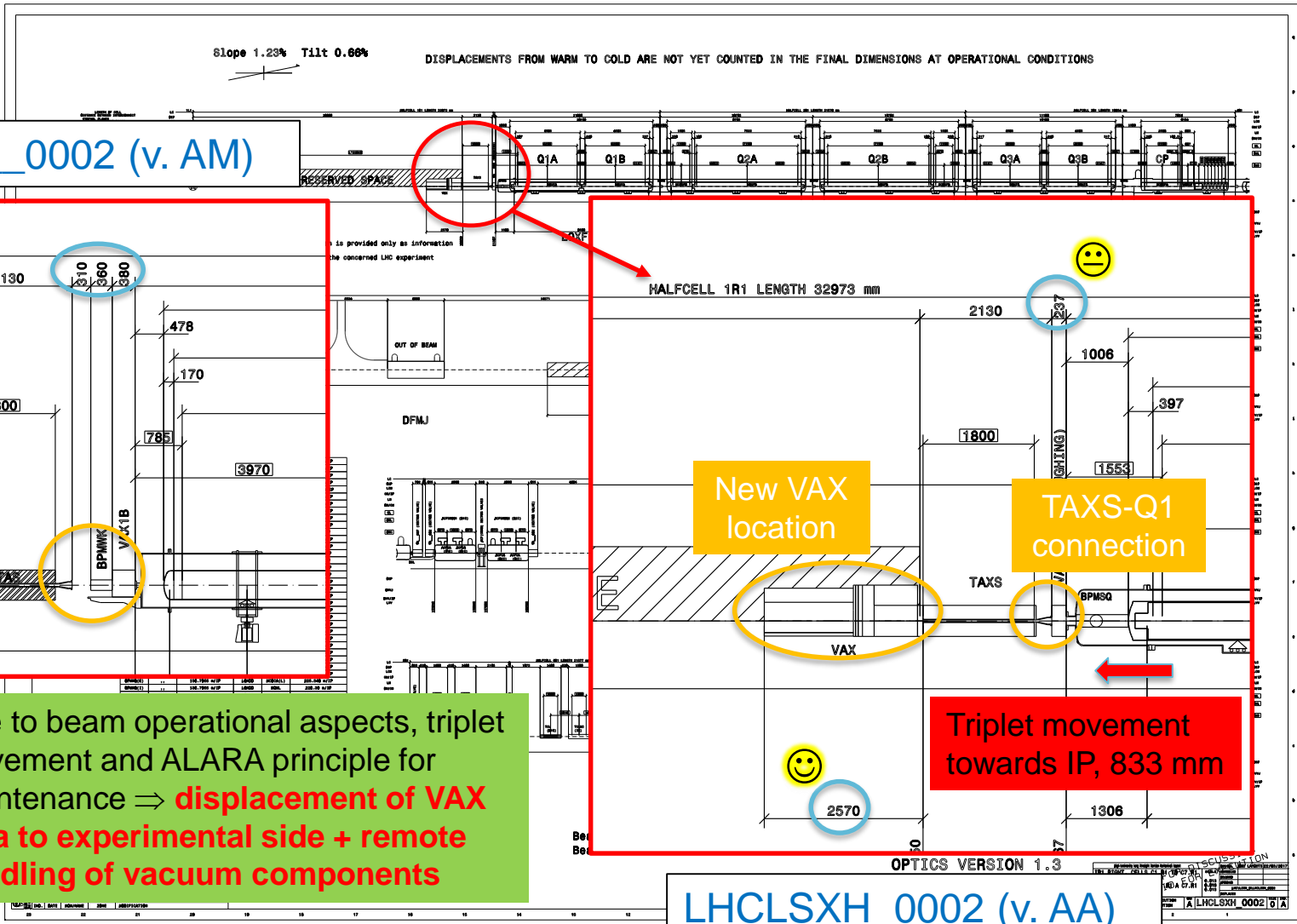


32nd HL-LHC TCC – 29 June 2017

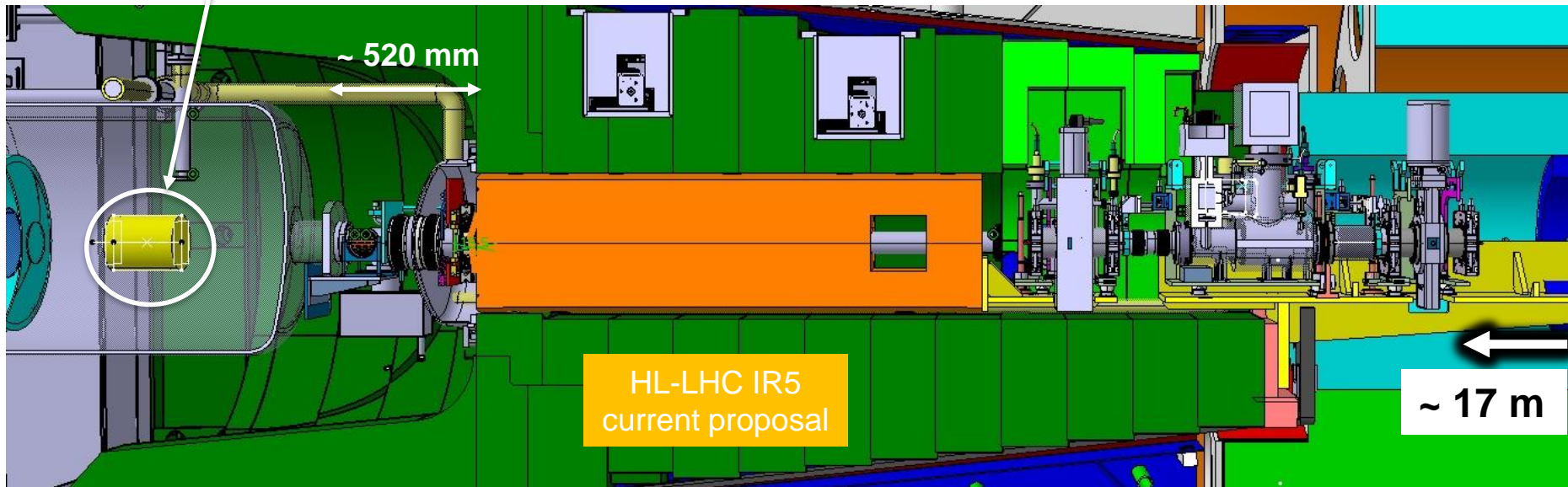
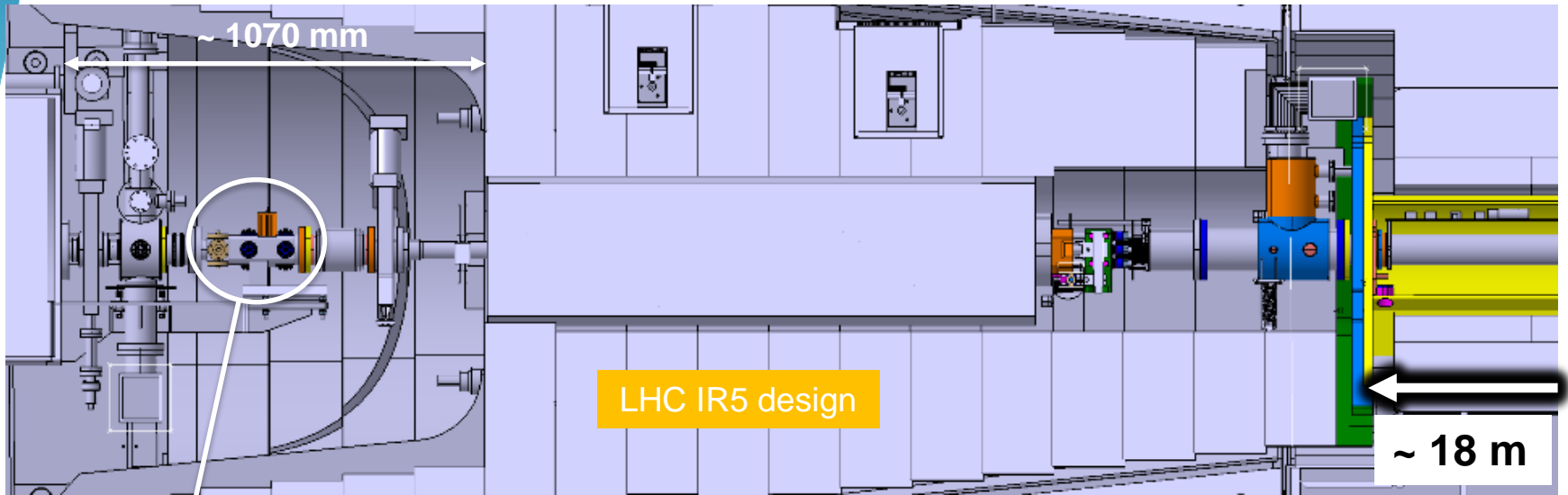
Outline

- From LHC to HL-LHC
- Q1-TAXS vacuum assembly configurations
- TAXS-experiment connection
- Q1-TAXS connection
- Summary

From LHC to HL-LHC



From LHC to HL-LHC (IR5 VAX area)



HL-LHC beam aperture and TAXS alignment tolerances

- 34 mm in LHC
 - 54 mm as first proposal for HL-LHC

| Optical Element | Distance from IP [m] | Average beam separation [mm] | Maximum beam size ⁽⁴⁾ [mm], A | Mechanical aperture separation [mm] | Mirror aperture [mm], B | aperture [mm], C | Alignment and ground motion [mm], D |
|-----------------|----------------------|------------------------------|--|-------------------------------------|-------------------------|---------------------------------|-------------------------------------|
| End TAXS | 20.85 | 0 | <56.8(hv) | n/a | 60 ⁽¹⁾ (hv) | 60 ⁽¹⁾ Circle | 3.2 |
| End D1 (MBXF) | 80.917 | 4.39 | <112.1(hv) | n/a | 115.3 (hv) | 119.7, 110.7 (45°) Octagonal | 3.2 |
| Start TAXN | 127.135 | 148 | <80.6(hv) | 148 | | | |

TAXS: extraction from HL-LHC TDR

| | | | | | |
|--|------|-------|--|--|-----|
| Vacuum chamber to alignment fiducial tolerance | [mm] | ± 0.6 | | | |
| Supports range of motion | | | ± 30 mm at installation, 10.0 mm horiz. and vert. Stops in z (beam axis) at operation. | | 4.4 |
| | | | | | 4.4 |

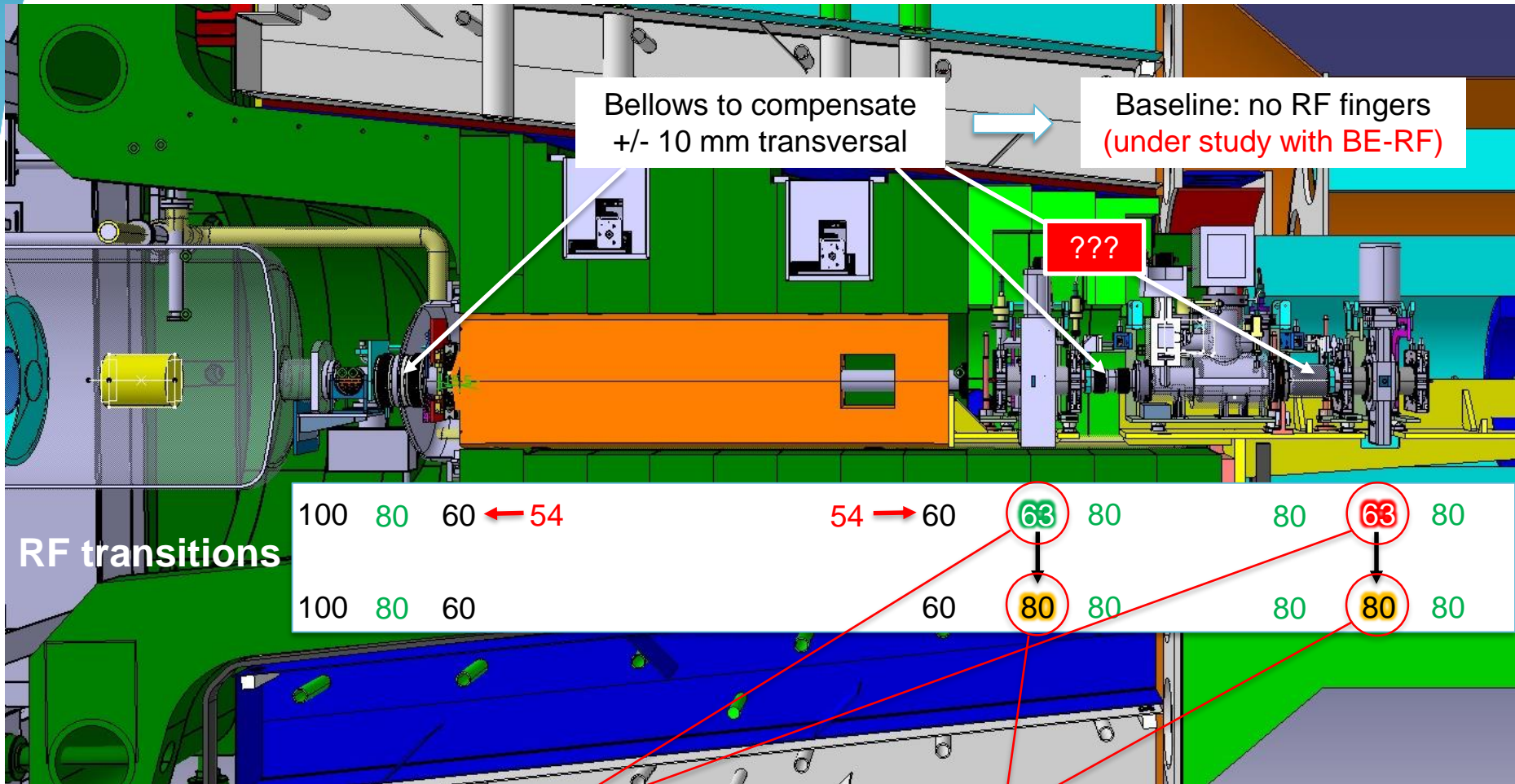
| | Cold bore | | Beam screen | | | | | Cooling tube Nb * OD * thickness | Shielding maximum height |
|-----|---------------------------------------|-----------|-----------------------------------|--------------------|---------------|----------------------|---------------|----------------------------------|--------------------------|
| | Inner diameter | Thickness | Nominal aperture* H(V): +/-45° | Vertical tolerance | | Horizontal tolerance | | | |
| | | | | Shape | Positioning** | Shape | Positioning** | | |
| Q1 | 136.7 H8 | 4 0/+0.5 | 99.7; 99.7 | +/-1.15 | -1.23/0.15 | +/-1.1 | +/- 0.65 | 4 * 16 * 1 | 16 |
| Q2a | C. Garion 15/11/2016 | | 119.7; 110.7 | +/-1.15 | -1.05/+0.11 | +/-1.1 | +/- 0.65 | 4 * 10 * 1 | 6 |

- protection
- (2) Transition from 188mm to 194mm occurs on the CWT
 - (3) In D2 cold mass the beam pipes will be parallel
 - (4) The beam size is take from the average beam separation and not the mechanical aperture separation

R. De Maria
26/04/2017

WP2 computation:
 A=B-D
 B=C-3.3
 D=3.3+3.2

HL-LHC (HL-LHC IR5 VAX area)



Bellows to compensate
+/- 10 mm transversal

Baseline: no RF fingers
(under study with BE-RF)

???

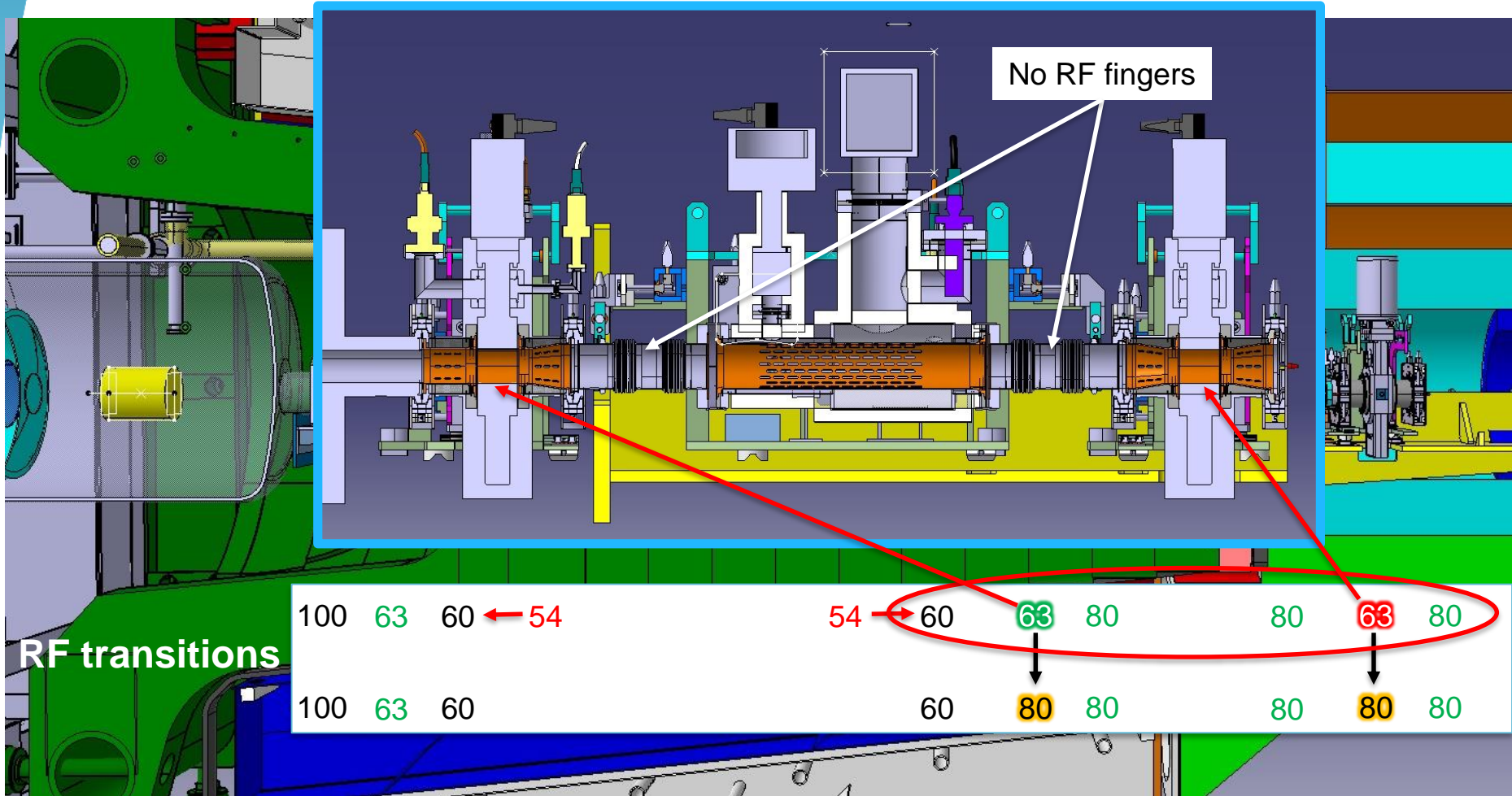
RF transitions

| | | | | | | | | | | |
|-----|----|----|------|------|----|----|----|----|----|----|
| 100 | 80 | 60 | ← 54 | 54 → | 60 | 63 | 80 | 80 | 63 | 80 |
| 100 | 80 | 60 | | | 60 | 80 | 80 | 80 | 80 | 80 |

Standard
LHC valve

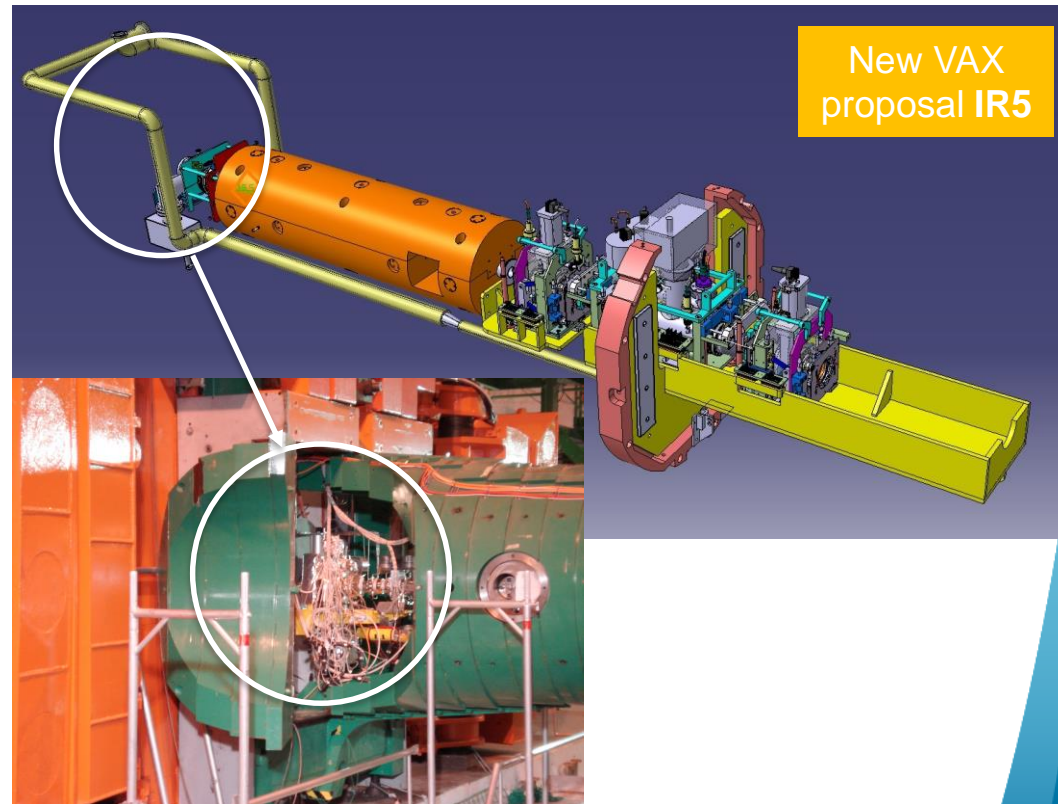
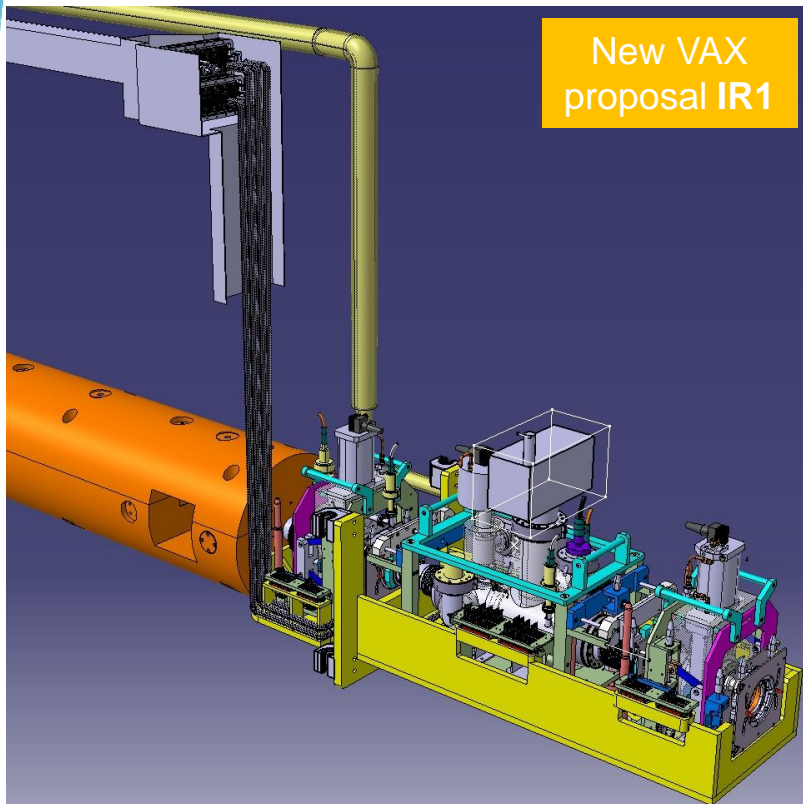
New HL-LHC 80
mm aperture valve
under study

HL-LHC (HL-LHC IR5 VAX area)



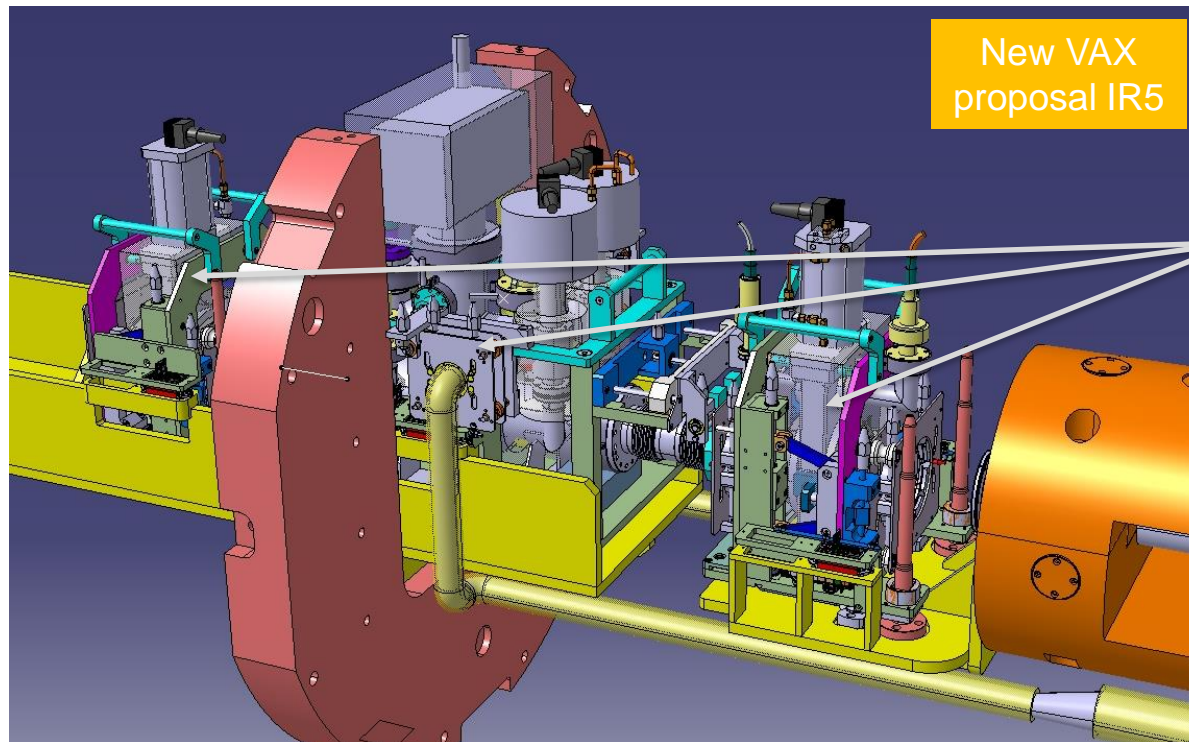
HL-LHC VAX areas. IR1 vs. IR5

- Interfaces and alignment principles are similar and compatible but not the same, as some basic differences are present
 - Different support configurations (yellow structures in pictures)
 - Different dismantling scenarios
- Cabling and piping needs are similar, but routing constraints are different \Rightarrow different solutions and approaches
 - IR5: pumping/venting lines cross TAXS and 'free maintenance area' \Rightarrow **REDUNDANCY**



New VAX area in IR1 and 5 (TAXS-experiment connection)

- Need of sectorization to decouple experiment's vacuum from machine vacuum
- Instrumentation in front of Q1 moved to the experiment's cavern to reduce radiation to the personnel: robustness, remote handling and tooling are required
- Installation in LS3 during TAS exchange
- The **impact on the experimental vacuum beam pipe** is under study \Rightarrow some studies to be ready for LS2
- Objective: unique diam. 80 mm aperture along all the VAX vacuum components

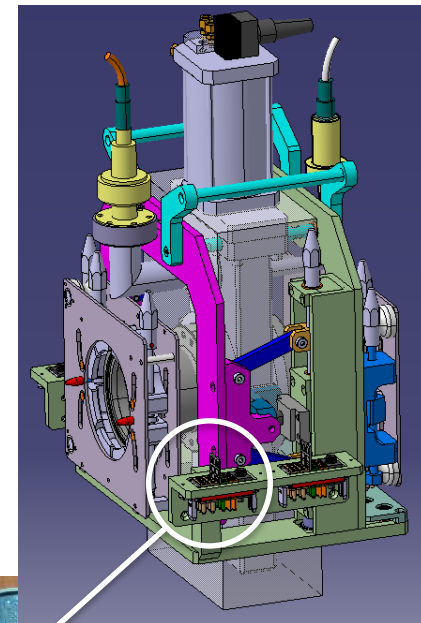
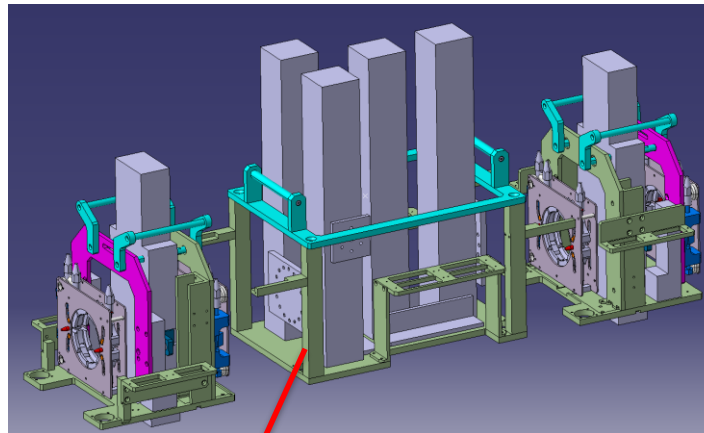
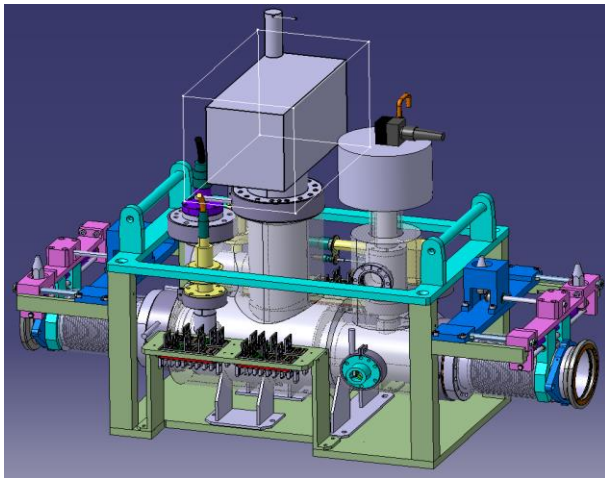


New VAX
proposal IR5

3 independent modules
per IR and side:
- 2 valve modules
- 1 VAX module

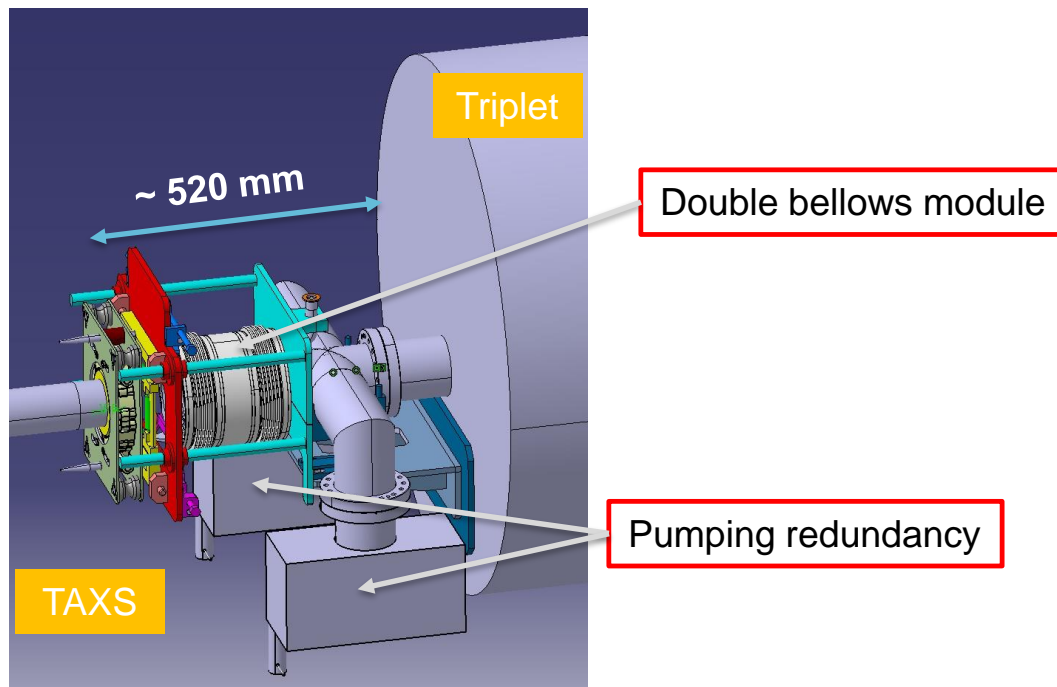
TAXS-experiment connection modules

- Use of 'known' reliable solutions whenever possible (e.g. DN100 'collimator type' quick flanges)
- Remote handling and mechanism principles and solutions to be the same for all modules
 - Prototyping phase to be started (some structural supports already prototyped)
- All-metal valves to be the same in all cases
 - New HL-LHC 80 mm aperture valve under study with the supplier



Q1-TAXS connection

- Pumping and bellows to decouple room temperature TAXS from cryogenic temperature triplet
- Unbaked a-C coated TAXS
- Considered as a **free maintenance area**: vacuum components to be reduced at maximum; high quality and robustness are required
- Installation in LS3 during TAS exchange
- **Risk analysis** to drive the final connection concept \Rightarrow few alternatives due to confined space, bad accessibility, high radiation levels and exceptional potential interventions



Summary

- TAXS-Experiments & Q1-TAXS areas studies are coordinated by WP8
- TAXS-experiment area more evolved than Q1-TAXS area
 - Prototyping phase is to be started for remote handling aspects (TAXS-exp.)
 - All envelope, integration and routing studies are well advanced (TAXS-exp.) for both IR1 and IR5
 - There is a baseline layout (for both IR1 and IR5) which still requires some studies and developments (new valve aperture, bellows with or w/o RF fingers, Q1-TAXS connection concept, etc.)
- Specs. and some studies to be finished by 2017 for LS2 works (TAXS-exp.)
- Risk analysis and final connection concept studies to be re-launched soon (Q1-TAXS)

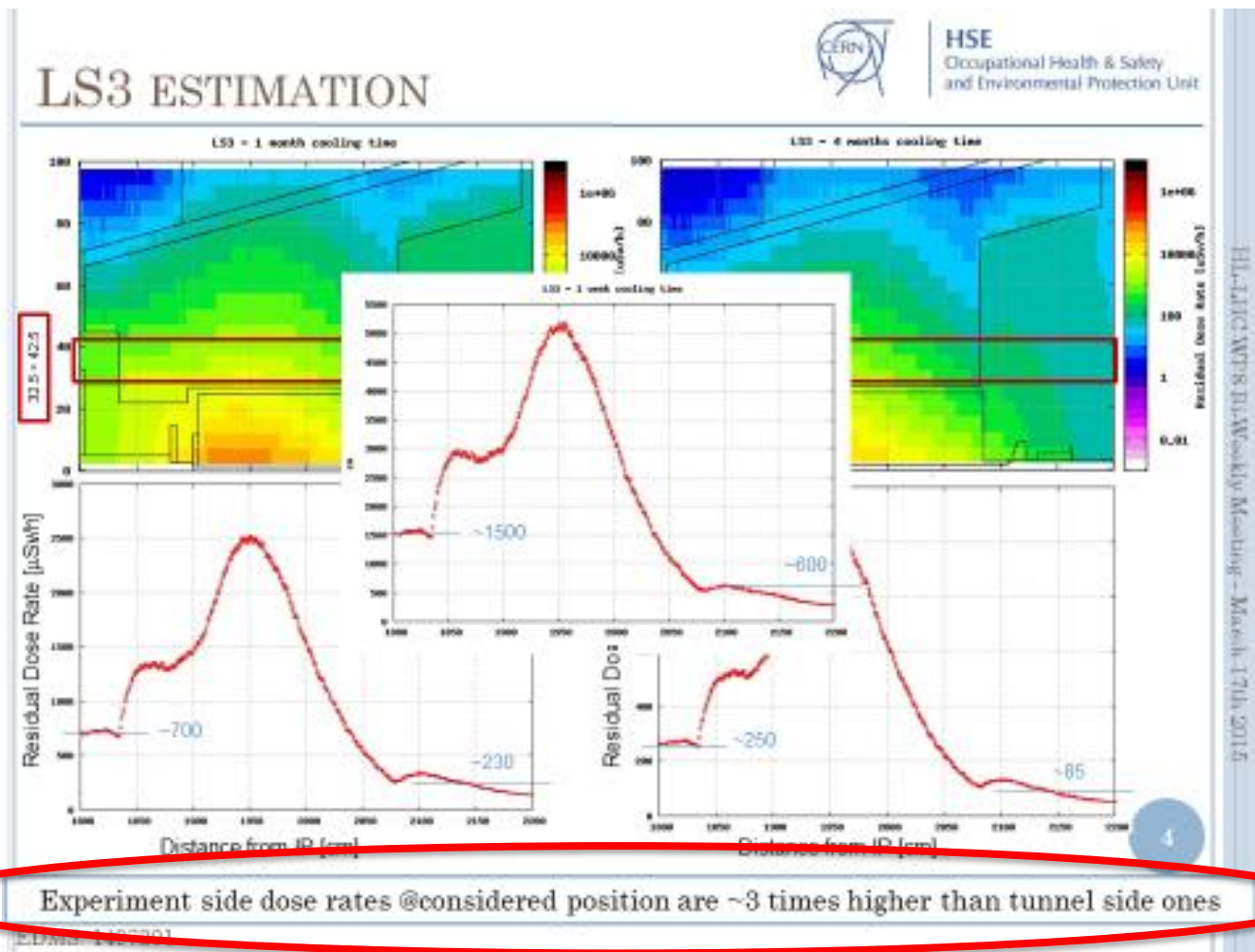


Thanks for your attention



Back-up slides

Radiation dose map: TAS LHC side vs TAS experiment side

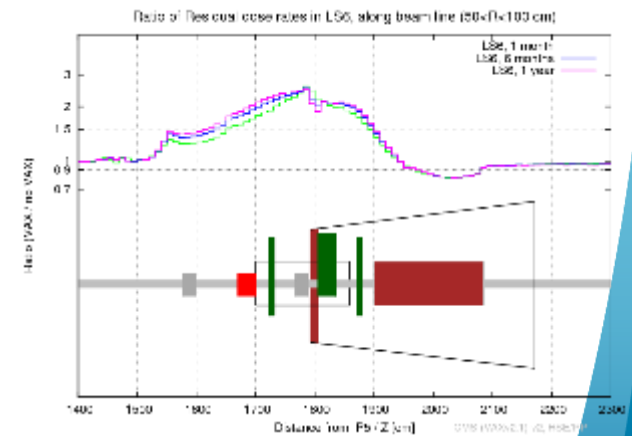
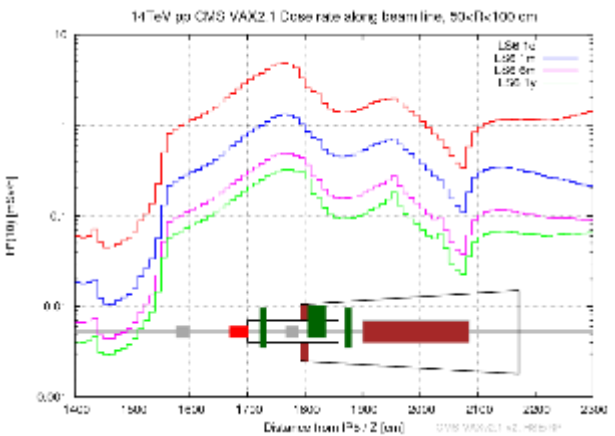
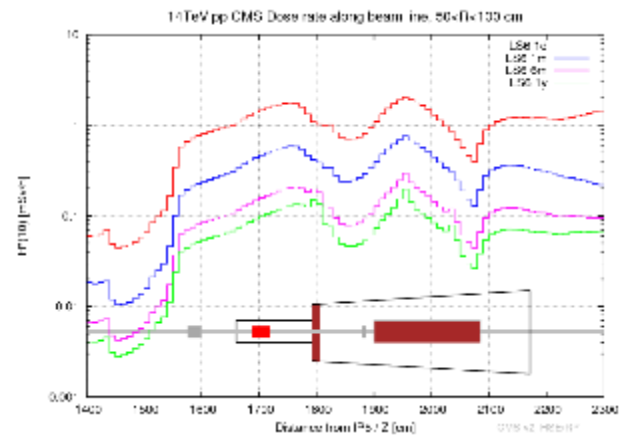
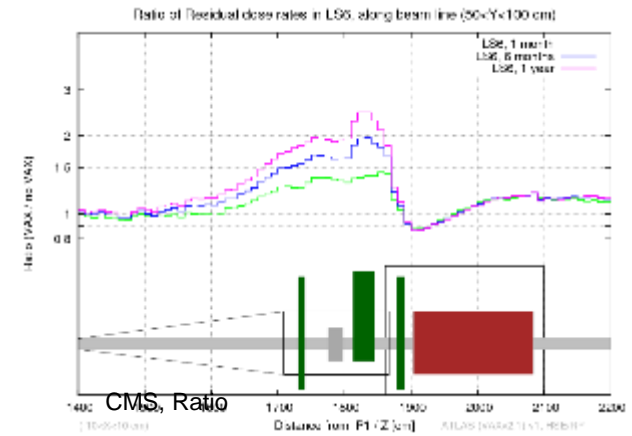
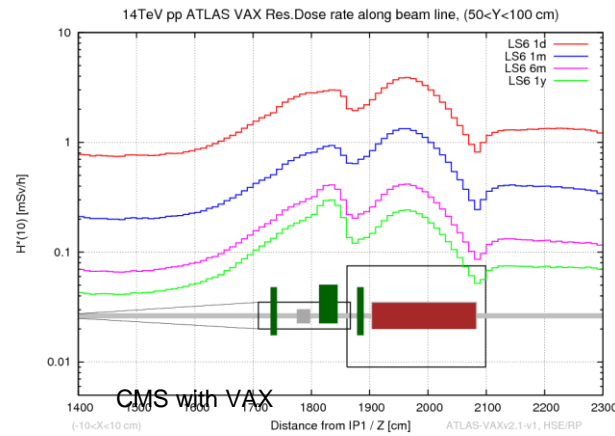
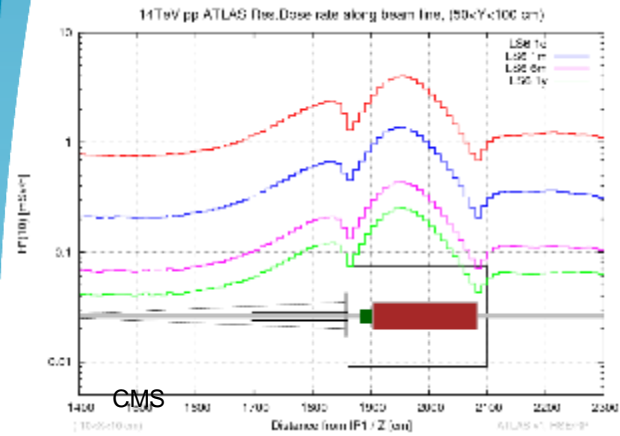


H*(10) in mSv/h, along beam line (50–100 cm)

ATLAS

ATLAS with VAX

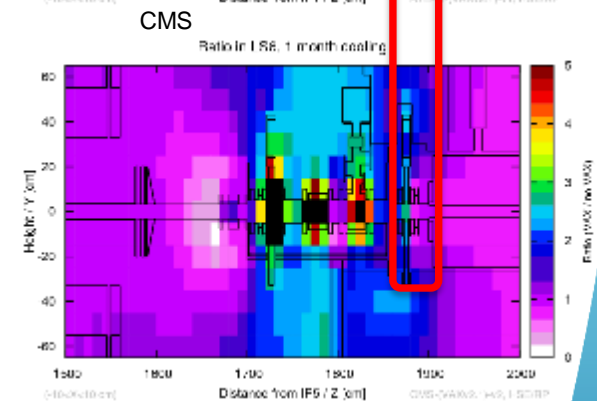
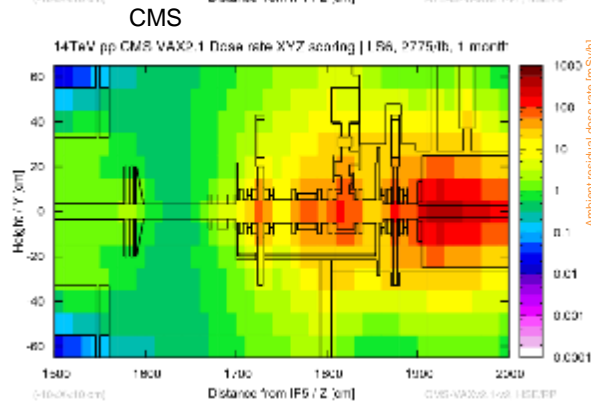
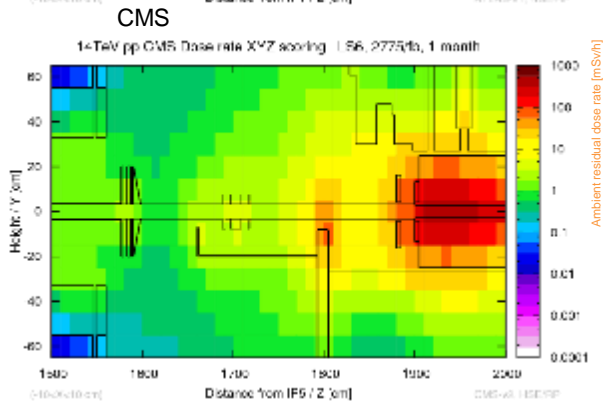
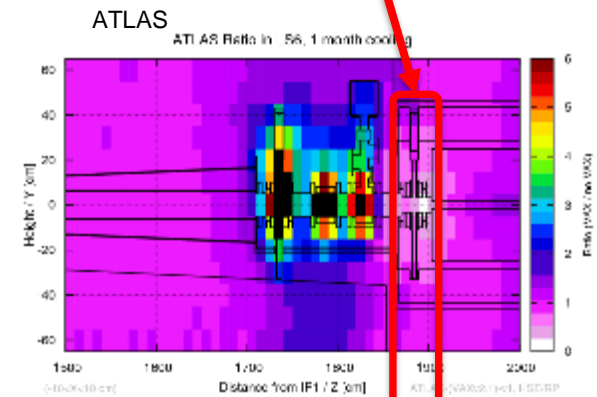
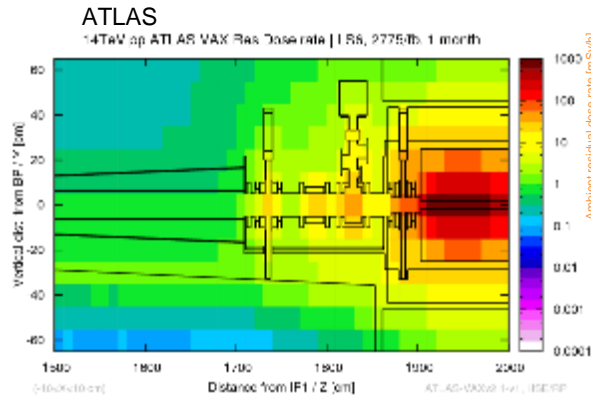
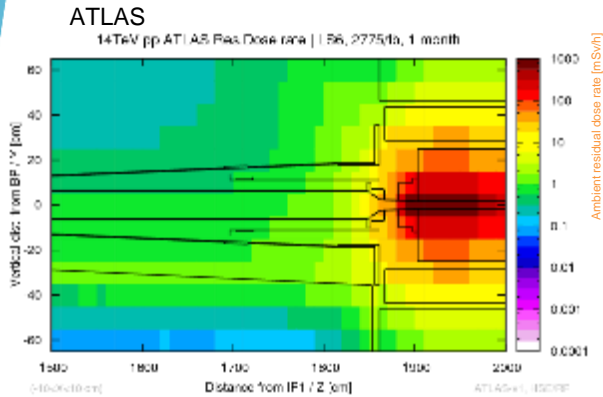
ATLAS, Ratio



H*(10) in mSv/h, LS6 1 months cooling

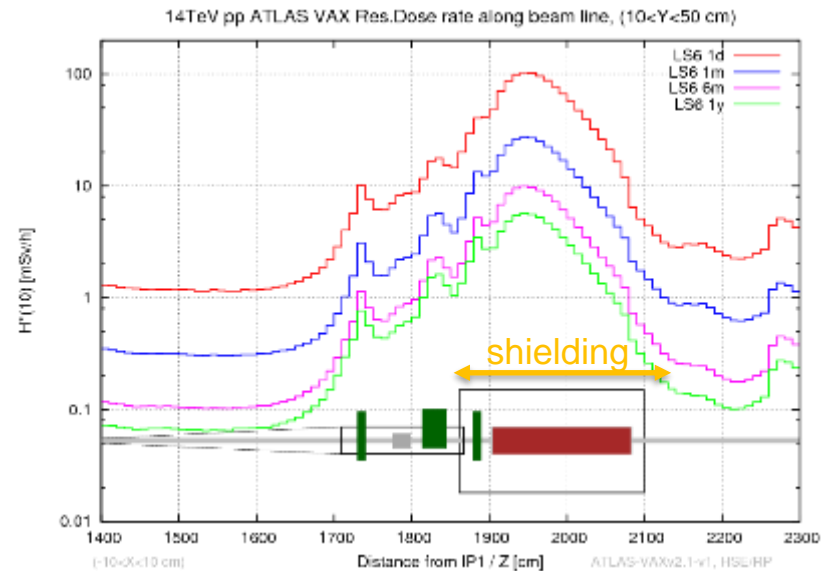
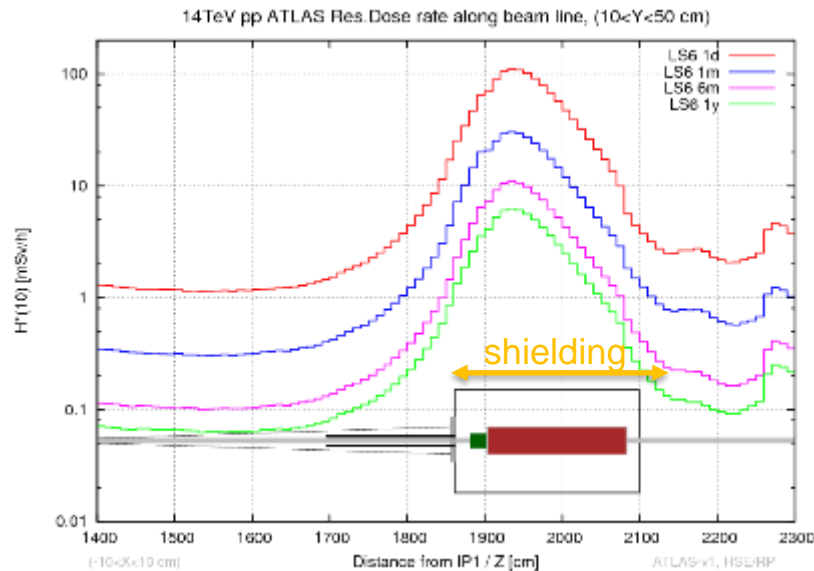
Minor impact in ATLAS

1st valve: dose rate dominated by TAXS



Some more impact in CMS

H*(10) in mSv/h along beam line (ATLAS)



Average dose rate **30 cm** from beam line with Forward shielding open...

...and with VAX installed.