

# CLIC Handling Engineering Update

MICHAL CZECH – INGO RUEHL EN-HE

### crc

#### Outline

- Surface transport & handling
- Shaft
- Underground handling
- Questions/ What is next?

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### Surface transport

- Surface transport in between the buildings carried out using the fleet of road transport vehicles (feasibility studies to be done).
- Surface transport within buildings carried out by:
  - Mobile cranes,
  - Overhead cranes,
  - ▶ Forklifts,
  - Industrial lift trucks,
  - Trucks and trailers,
  - Pallet trucks,
  - ▶ Etc.

CR1 hall

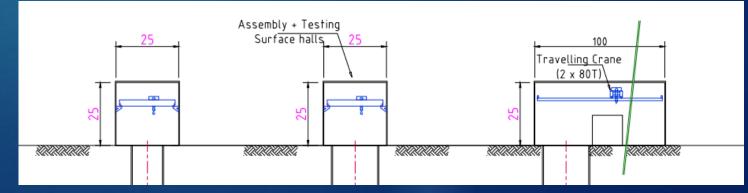
30 x 30 x 5 + 30 x 10 x 7 C V

<sup>\*</sup> Any specific requirements to be determined.

### Surface handling – EOT cranes



Building Type:	Crane load capacity (fonnes)
Detector Assembly	2x80 (CMS approach) + strand jacks
Colling Tower and Pump Station	3.2
Colling and Ventilation	20
Cryogenic Warm compressor	20
Cryogenic Surface Cold Box	20
Workshop	10
Central Area Machine Cooling Towers	5
▶ Shaft Access	20



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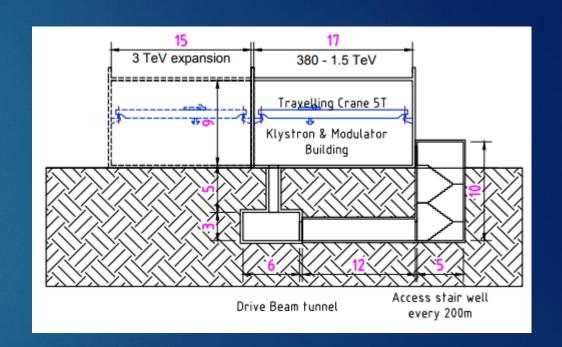
### Surface handling - Questions

Q: Traveling crane full length of the Klystron & Modulator Building, is there a need for it?

A: Two possible solutions are:

- EOT crane:
  - Increased height of the building;
  - No constraints on floor live load;
  - Possibility to have more equipment in the building.
- Surface/road/ground vehicles:
  - Increased surface of the building (an access to all the equipment needed);
  - Constraints on the floor live load.

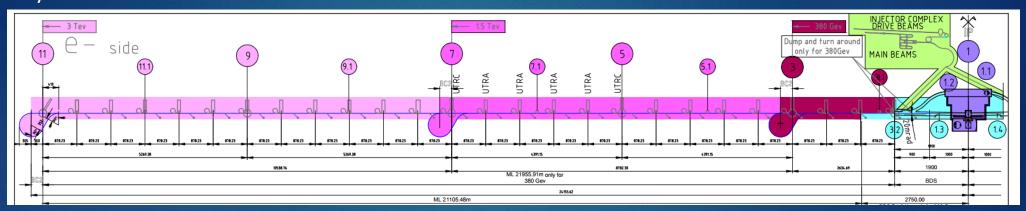
Depending on the amount of the equipment that will be installed in the building a need of the crane can be evaluated.



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# Transfer: Surface -> Underground Shaft

- Access point: shafts (10 total, 3 during 380 GeV stage)
- \* linclined tunnels only when shafts are not feasible (geographical or environmental reasons).



#### Shaft requirements:

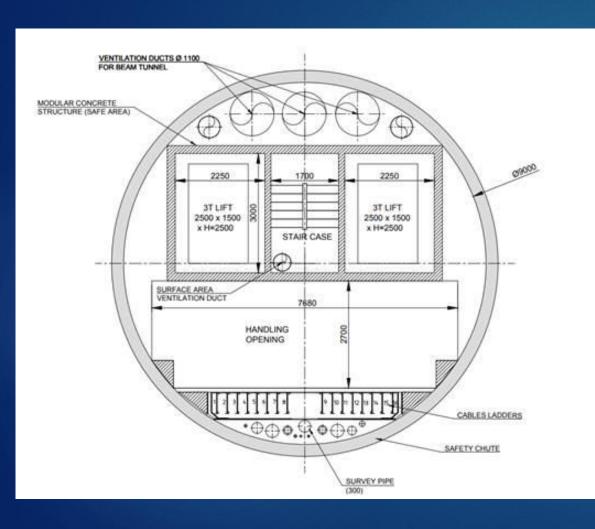
- Evacuation
- Shaft maintenance (cables, pipes, etc.)
- Quick access for people and equipment

#### Transport means:

- Stairs
- Stairs/ tremie (crane maintenance platform)
- Lifts/ tremie

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### Transfer Surface – Underground Shaft



Q: Are the new dimensions of the handling opening (tremie) adequate?

#### A:

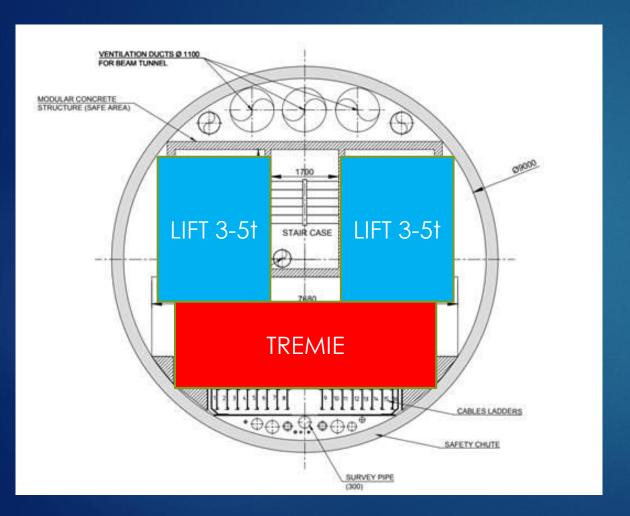
- The longest object is beam pipe (10m)
- The heaviest object is Dipole (5 t)
- Transport of the klystron modulator tank not verified (can it be turned? 2000mm x 1500mm x 1000mm – dimensions of the shaft and lift reached).

Q: Are the lift dimensions and capacities adequate?

A: standard 3t lift used in LHC (can be adapted)

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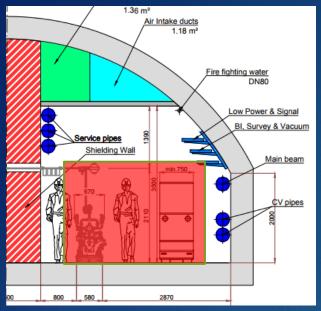
# Transfer Surface – Underground Shaft

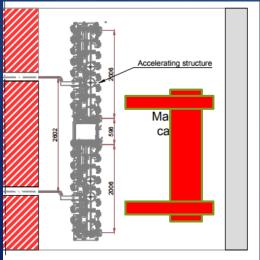


			Quantity		Weight	Weight	Overall
			per sector	total	/unit (kg)	/total (kg)	dimension (mm)
Module		428	20549	~1500	8797330	2010x1550x1200	
Module support		428	20549	few tens kg			
Ma	Main Beam Transfer line				4		
		MB TL Quadrupole	4	192	30.	57600	2000x200x200
		beam pipe	85	Ē,	15	61200	10000x100x100
Dr	Drive Beam Transfer line			<b>PV</b>			
	DE	3 Sectors					
		Transfer Line Quadrupole		768	300	230400	2000x300x300
		beam pipe	85	4080	30	122400	10000x200x200
		170					
Dr	ive	Beam Turn Arount Loop	1	48			
		Quadrupole	39	1872	330	617760	360x360x600
		dipole	24	1152	5000	5760000	600x800x1500
		Sextupole	24	1152	25	28800	200x200x200

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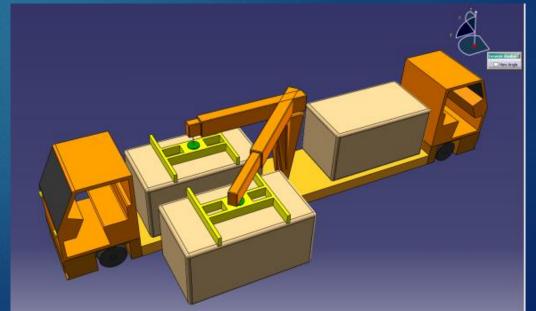
### Underground transport





#### Machine Cavern:

- Transport of each accelerating structure on the Trailer-Crane vehicle;
- Space for the truck support needs to be defined and reserved (by EN-HE);
- Cable trays access and position to be discussed;
- Transport volume should not be less than 950mm.



### Underground transport

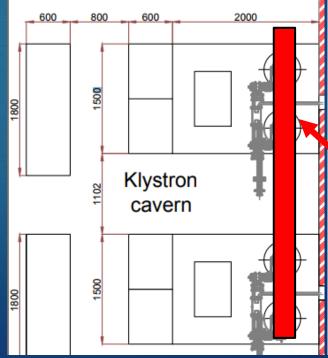
#### Klystron Cavern:

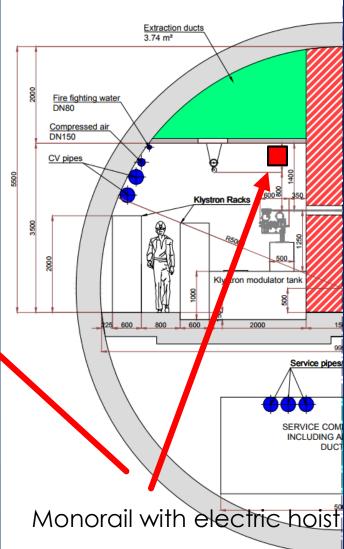
- Modulator tanks installed before other equipment. Is there maintenance foreseen?
- Transport volume width min 900mm (EURO Pallet width 800mm);
- Monorail above the Klystron solenoid for the maintenance;
- Min 500mm clearance below fixed part of the hoist.

#### Q:

- Operation frequency
- Support fixed above (false ceiling?)







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#### Questions/ What is next?

Updated list of the equipment for each building/area with dimensions;

▶ Please think about the transport when designing (lifting points, CoG, installation) ©;