



LNf X-band test stand and linac plans

Alessandro Gallo

on behalf of the INFN LNf X-band Team

EUSPARC RF / X-band Team:

*D. Alesini, M. Bellaveglia, B. Buonomo, F. Cardelli, M. Diomedede, G. Di Raddo,
M. Ferrario, L. Foggetta, A. Gallo, A. Ghigo, S. Incremona, L. Piersanti, S. Pioli*

INFN – Laboratori Nazionali di Frascati



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SUMMARY

- The EUSPARC project, a proposal for a new national facility as an expansion of the SPARC_LAB activities synergic with the EU EUPRAXIA and Compact Light design studies
- The RF of the EUSPARC LINAC
- The Frascati X-band test stand, a facility for testing and conditioning the EUSPARC accelerating sections and the RF components

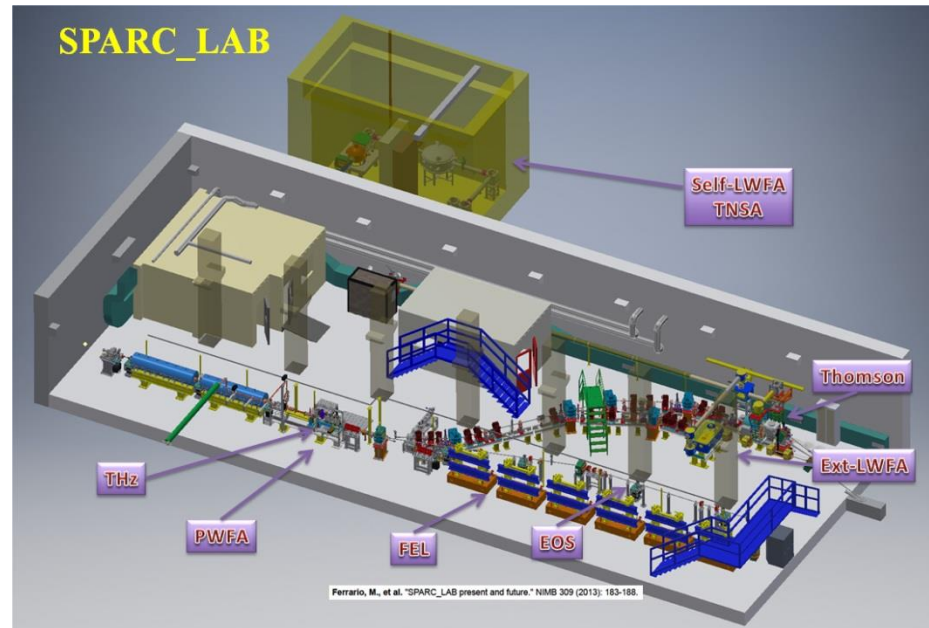


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From SPARC_LAB to EUSPARC

SPARC_LAB is a multidisciplinary test facility of the INFN Frascati Labs based on 2 pillars: a conventional high brightness **RF photo-injector (SPARC)** and a **multi-hundred TW laser system (FLAME)**. Several experiments have been performed and many others are in preparation using the photo-injector and the laser either independently or jointly. The experimental activities cover various fields such as FEL, THz radiation production, Thomson scattering, beam dynamics and beam diagnostics studies.

In the last years **plasma acceleration** research, in the self-injection and external injection (both particle and laser driven) modalities, has become a relevant part of the SPARC_LAB scientific program.



Ferrario, M., et al. "SPARC_LAB present and future." NIMB 309 (2013): 183-188.



| | |
|----------------|------------------|
| Energy | 6 J |
| Duration | 23 fs |
| Wavelength | 800 nm |
| Bandwidth | 60/80 nm |
| Spot @ focus | 10 μm |
| Peak Power | 300 TW |
| Contrast Ratio | 10 ¹⁰ |

Final amplification stage from ~600 mJ to 6J

Capillary Discharge at SPARC_LAB



C-Band accelerating structure and PWFA chamber



Compact Linear Collider

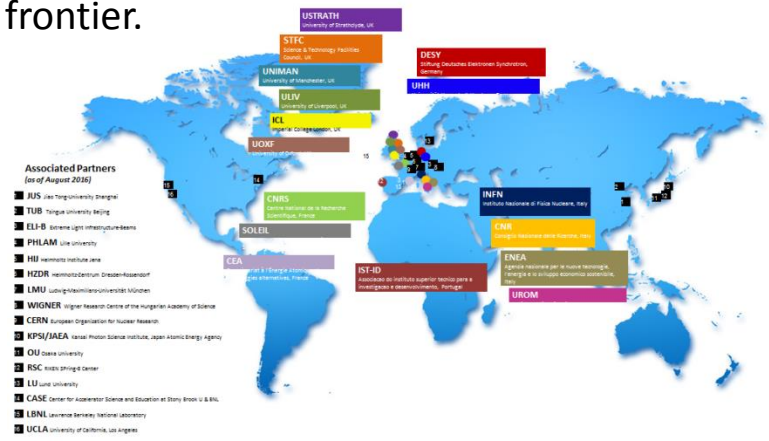
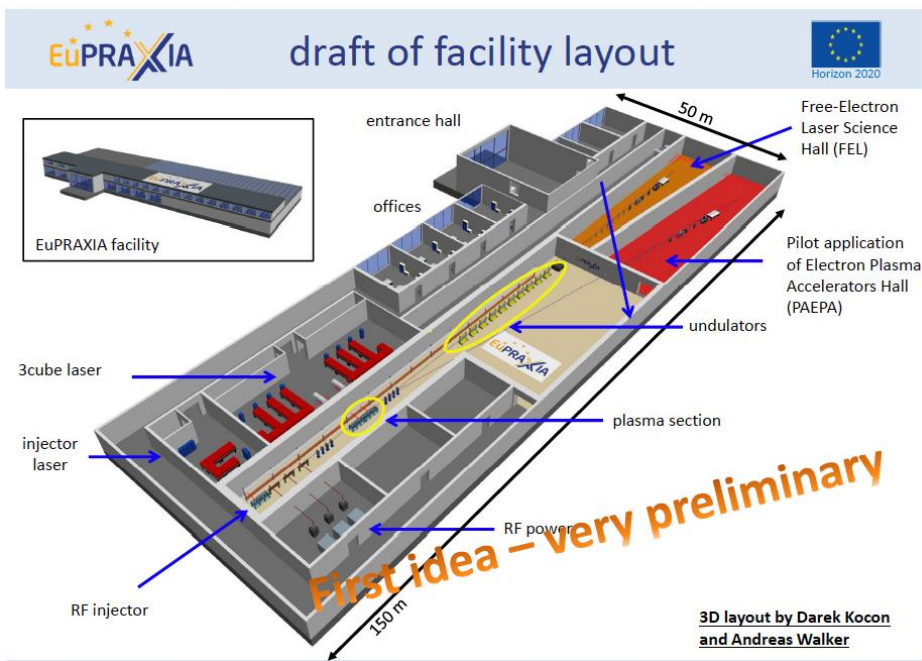
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EuPRAXIA DESIGN STUDY

In the framework of the Horizon 2020, a **Design Study** called **EuPRAXIA** (“European Plasma Research Accelerator with eXcellence In Applications”), has been funded (3 M€ 16 laboratories and universities). Coordinator: Ralph Assmann (DESY)



The goal of this project is to produce a CDR for the worldwide first high energy **plasma-based accelerator** that can provide industrial beam quality and user areas. It is the important intermediate step between proof-of-principle experiments and ground-breaking, ultra-compact accelerators for science, industry, medicine or the energy frontier.



The **EuPRAXIA design study** is **site-independent**. It's final report will include various European **site options**.

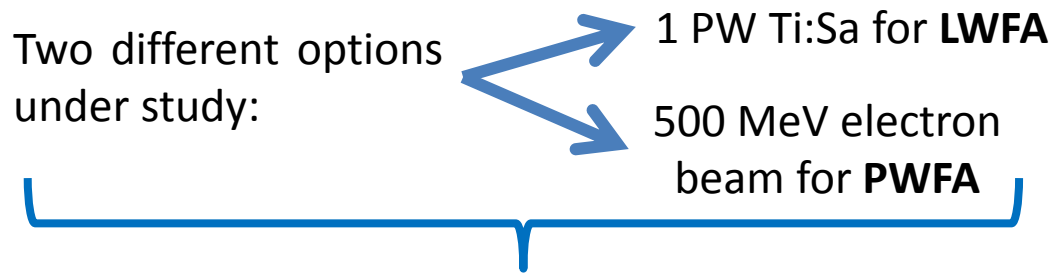


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EuPRAXIA parameters and site selection

EuPRAXIA PARAMETERS (From the proposal)



MAIN APPLICATIONS

- (1) FEL in the EUV to X-ray regime (1-15 nm)
- (2) short electron pulses with high brightness for HEP detector tests, material tests and other applications.

| Beam Parameter | Unit | Value |
|------------------|------|-----------|
| Particle type | - | Electrons |
| Energy | GeV | 1 – 5 |
| Charge per bunch | pC | 1 – 50 |
| Repetition rate | Hz | 10 |
| Bunch duration | fs | 0.01 - 10 |
| Peak current | kA | 1 – 100 |
| Energy spread | % | 0.1 – 5 |
| Norm. emittance | mm | 0.01 – 1 |
| FEL wavelength | nm | 1 - 15 |

The EuPRAXIA design facility study is site-independent. It's final report will include various European site options.

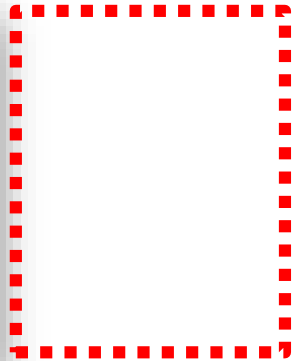
SINBAD
Facility for Short Innovative Bunches and Accelerators at DESY (ex DORIS collider)

- dedicated acc. R&D facility
- 280 m beam tunnel
- accelerator science programs
- adjacent laser laboratories
- photon science labs
- central campus location
- home for future ATHENA, facility, if funded by Helmholtz

Centre Interdisciplinaire Lumière Extrême

European Source for Plasma Accelerators and Radiation user Communities

Study for a future extension of SPARC at Frascati. Led by Massimo Ferrario. New project for INFN Frascati, Rome.





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- X-band RF technology implementation, CLIC collaborations
- Science with short wavelength Free Electron Laser (FEL)
- Physics with high powerlasers and secondary particle generation
- R&D on compact radiation sources for medical applications
- Detector development for X-ray FEL
- Science with THz radiation sources
- Nuclear photonics with γ -rays Compton sources
- R&D on polarized positron sources
- Quantum aspects of beam physics, Quantum-FEL development
- R&D in accelerator physics and industrial spin – off



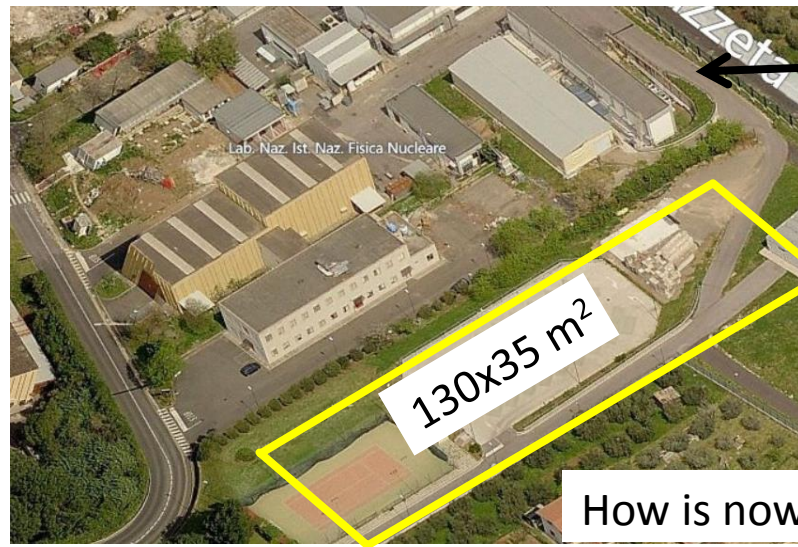
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EuSPARC SITE@LNF

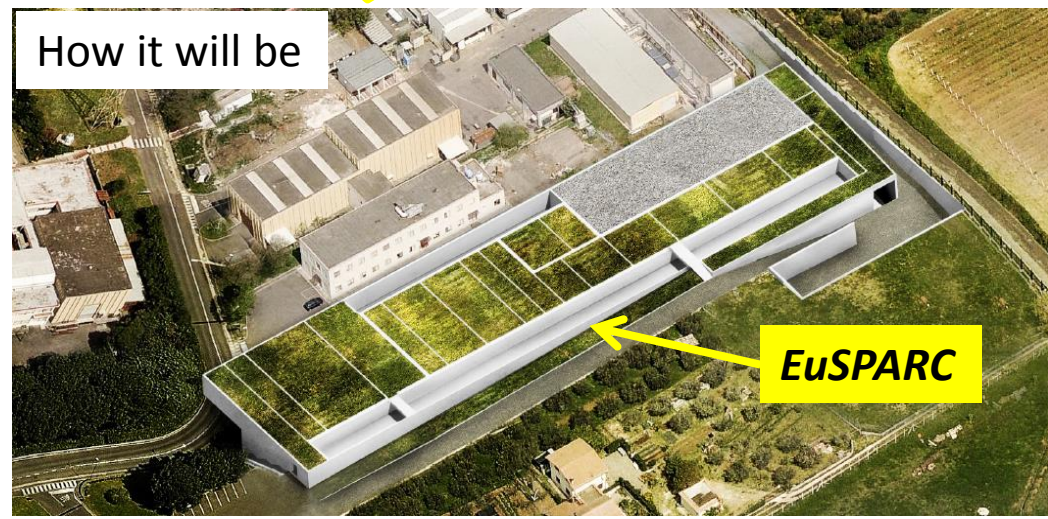


LNF-INFN



SPARC_LAB

How is now



How it will be

EuSPARC

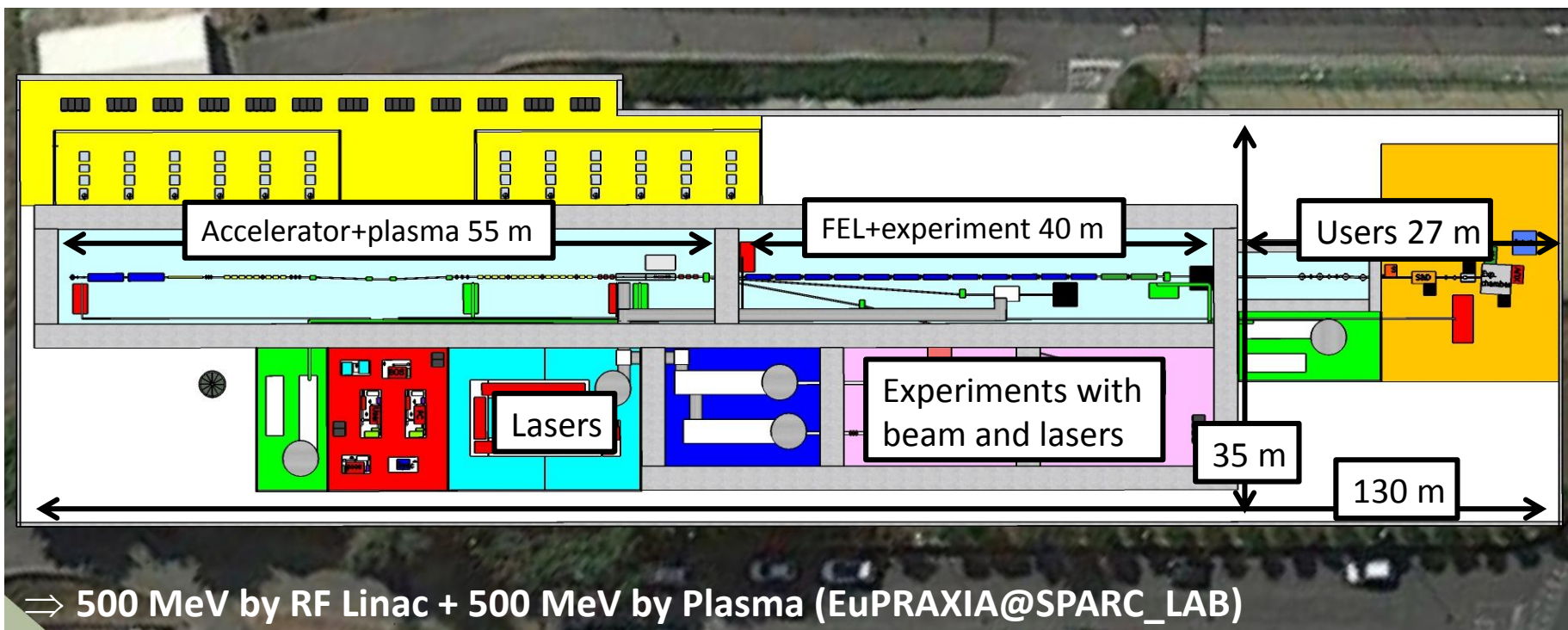


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EuSPARC PRELIMINARY LAYOUT

- ⇒ Candidate LNF to host EuPRAXIA (1-5 GeV)
- ⇒ FEL user facility (1 GeV – 3nm)
- ⇒ Advanced Accelerator Test facility (LC) + CERN (X-Band)



⇒ 500 MeV by RF Linac + 500 MeV by Plasma (EuPRAXIA@SPARC_LAB)

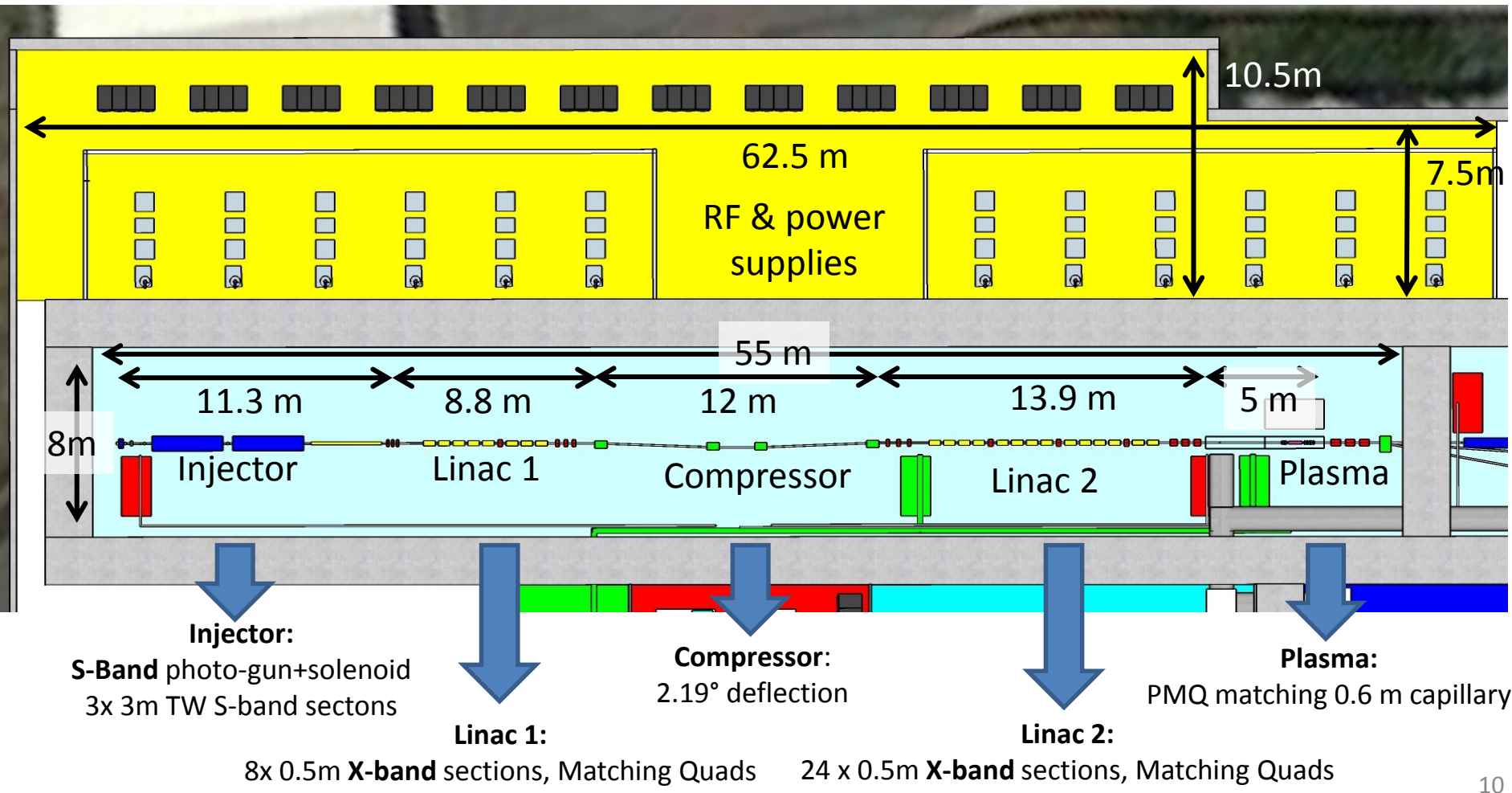
⇒ 1 GeV by high gradient RF Linac only (EuSPARC)



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EuSPARC Accelerator (preliminary)





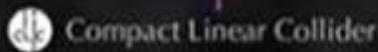
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EuSPARC PARAMETERS

(in progress)

| | Units | Eusparc Xband FEL-SASE 1 GeV | EuPRAXIA FEL- CDR 1GeV Witness bunch | PWFA 2 FEL- SASE 1 GeV 1 Driver |
|---|--------------------|------------------------------------|--|---------------------------------------|
| <i>Linac parameters</i> | | | | |
| No. Bunches | | 1 | | 1 |
| Rep. rate | Hz | 10 – 100 | 10 | 10 |
| Injector energy | GeV | 0,15 | 0,15 | 0,15 |
| Xband Acc. Gradient | MV/m | > 70 | > 70 | > 70 |
| Exit linac energy | GeV | 1 | 0,5 | 0,5 |
| <i>Electron parameters after acceleration</i> | | | | |
| Rms Energy Spread | % | <1. | <1 | < 1 |
| Peak current | kA | 2 | 3 | 1,8 |
| Bunch charge | pC | 100 | 30 | 200 |
| Bunch length rms | μm (fs) | 15 (50) | 3 (10) | 34 (112) |
| Rms norm. emittance | μm | < 1. | <1.5 | < 2 |
| <i>Electron parameters at undulator start</i> | | | | |
| Electron energy | GeV | 1 | 1 | |
| Slice Length | μm | 0,7 | 0,75 | |
| Slice Charge | pC | 4,5 | 7,5 | |
| Slice Energy Spread | % | 0,1 | 0,1 | |
| Slice norm. emittance | μm | 0,5 | 1 | |
| <i>Undulator parameters</i> | | | | |
| Undulator period | cm | 1,5 | 1,5 | |
| K | | 1 | 1 | |
| rho | x 10 ⁻³ | 1,2 | 1,1 | |
| Saturation length | m | 22 | 26 | |
| <i>FEL light parameters at undulator end</i> | | | | |
| Central wavelength tunability | nm (KeV) | 3. (0.4) | 3. (0.4) | |
| Bandwidth (Δλ/λ, rms) | | | | |
| Energy/pulse | μJ | 47 | 12 | |
| Photons/pulse | x 10 ¹⁰ | 70 | 17 | |



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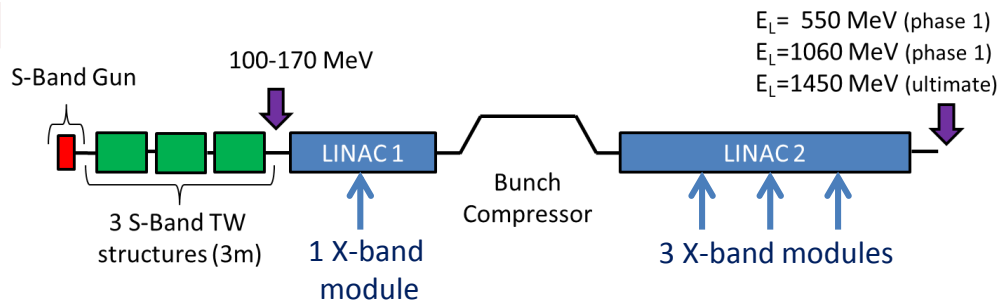
| X-Band LINAC parameters | | | | |
|----------------------------|---------------|---------------|------|----------|
| L_t [m] | 16 | | | |
| | WP1 | WP2 | WP3 | Ultimate |
| E_0 [MeV] | 100 | 170 | 170 | 170 |
| E_{gain} [MeV] | 450 | 380 | 890 | 1280 |
| $\langle G \rangle$ [MV/m] | 20(L1)-36(L2) | 20(L1)-27(L2) | 57 | 80 |
| E_L [MeV] | 550 | 550 | 1060 | 1450 |

WP1: particle driven plasma acceleration

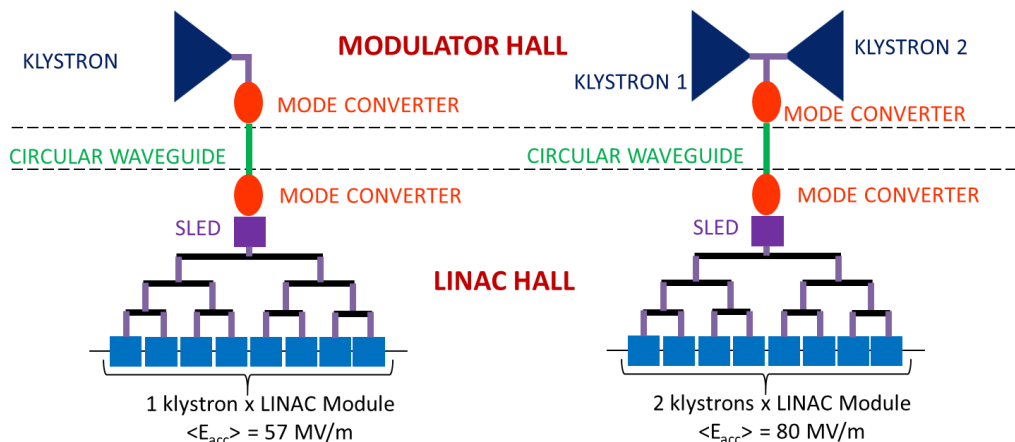
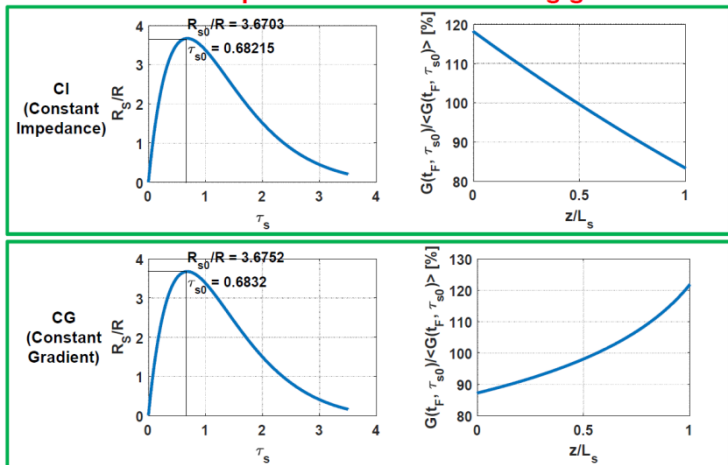
WP2: laser driven plasma acceleration

WP3: no plasma acceleration, only RF

X-BAND LINAC DESIGN (based on A. Grudiev's calculations)



Effective shunt impedance and accelerating gradient





ADDENDUM No. KE3849/CLIC
to
FRAMEWORK COLLABORATION AGREEMENT
between
THE EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
and
THE ISTITUTO NAZIONALE DI FISICA NUCLEARE
Collaboration on X-band Studies in the framework of
EUPRAXIA@SPARC_LAB at LNF

*officially approved by INFN Board
of Directors on Dec. 22, 2017*

INFN – CERN official partnership on X-band RF development

CONSIDERING

- The Framework Collaboration Agreement KN3083 (the “Agreement”) concluded between CERN and INFN (individually the “Party” and collectively the “Parties”) defining the framework applicable to collaboration between them in areas of mutual interest, including but not limited to the domains of particle and accelerator physics;
- Article 2.1 of the Agreement provides that each Party’s contribution to a specific collaboration (the “Project”) and all related details shall be set out in an Addendum to the Agreement;
- That the Parties have identified the Project set out below, which shall be covered by the provisions of this Addendum No.KE3849/CLIC (the “Addendum”). This Addendum shall be subject to the provisions of the Agreement, it being understood that in case of divergence the provisions of this Addendum shall prevail,
- That INFN shall execute its contribution to the Project through INFN-LNF,

THE PARTIES AGREE AS FOLLOWS:

1. Project

The Project comprises activities related to the research, development and application of high-gradient, X-Band linac systems in the framework of the CLIC high-gradient, CLEAR and EUPRAXIA@SPARC_LAB projects as described in [Annex I](#).

4.1 CERN’s contribution

4.1.1 CERN shall provide expertise and guidance through the sharing of knowledge, experience, data and documentation in:

- The design, construction and operation of high-gradient linac X-Band radio frequency systems; and
- Commercial procurement, cost estimation and industrialization of such radio frequency systems.

4.1.2 CERN shall provide on loan the components set out in [Annex 2](#).

4.1.3 CERN shall make a cash contribution that not exceed EUR 500’000.00 (five hundred thousand) as per [Annex 2](#). CERN’s contribution shall be subject to receipt of a correct debit note. Payment details are set out in [Annex 2](#).

4.2 INFN’s contribution

4.2.1 INFN shall:

- Through the elaboration of the EUPRAXIA@SPARC_LAB TDR, provide detailed documentation on the design, construction and industrialization of a medium scale high-gradient linac based on CLIC technology;
- Participate in the CLIC high-gradient testing program in particular through the installation and operation of a complete X-band test stand at INFN-LNF and the testing of CLIC accelerating structures by INFN-LNF experts;
- Provide experts to assist in the operation of the XBOX high-power test stands at CERN; and
- Develop and construct an electron injector for CLEAR.



Compact Linear Collider

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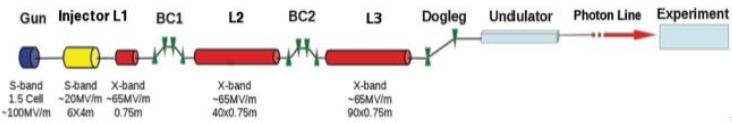
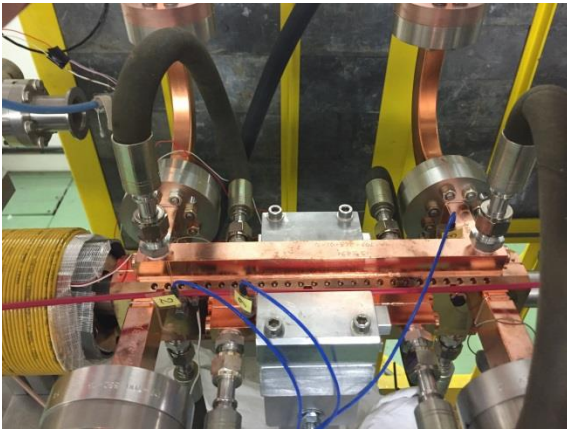
Other Synergies:

Compact

New EU Design Study Approved

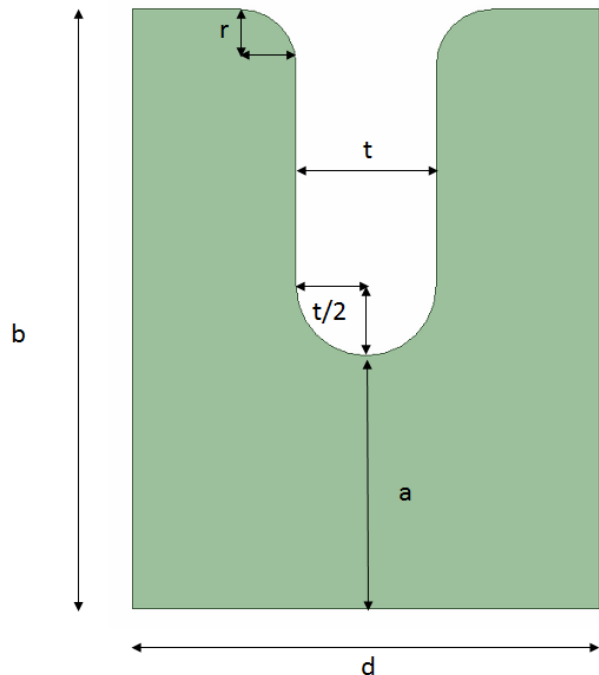
3 years – 3 MEuro (→ 212 kEuro INFN)

Coordinator: G. D’Auria (Elettra)



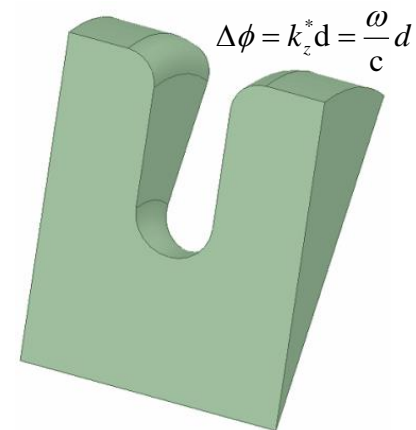
The key objective of the CompactLight Design Study is to demonstrate, through a conceptual design, the feasibility of an innovative, compact and cost effective FEL facility suited for user demands identified in the science case.

EuSPARC RF STRUCTURE DESIGN: Single-cell parametrization



A scan of the iris radius from 2 mm to 5 mm has been performed with HFSS in order to obtain the single cell parameters (R , v_g/c , Q , $S_{c_{\max}}/E_{\text{acc}}^2$) as a function of the iris radius. Also the related polynomial fits have been derived.

For more details on the RF structure design see:
M. Diomede et al. , arXiv:1801.00707 [physics.acc-ph]



Cell portion for HFSS simulations

| freq | 11,9942 GHz |
|------|---------------------------|
| a | 2 mm ÷ 5 mm |
| b | 9.828 mm ÷ 10.917 mm |
| d | 8.332 mm ($2\pi/3$ mode) |
| r | 1 mm |
| t | 2.5 mm |



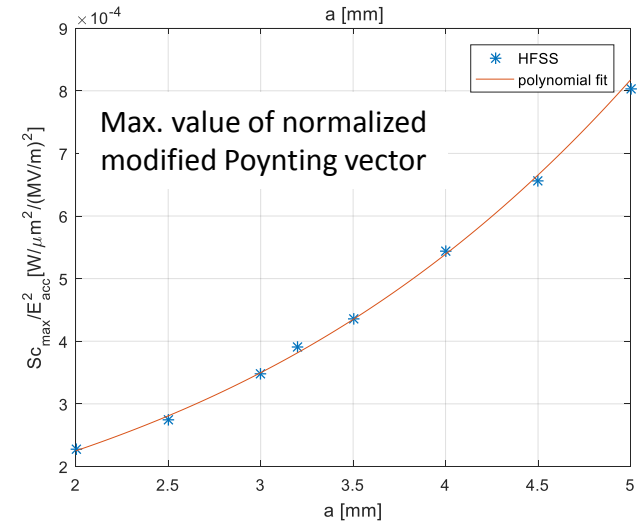
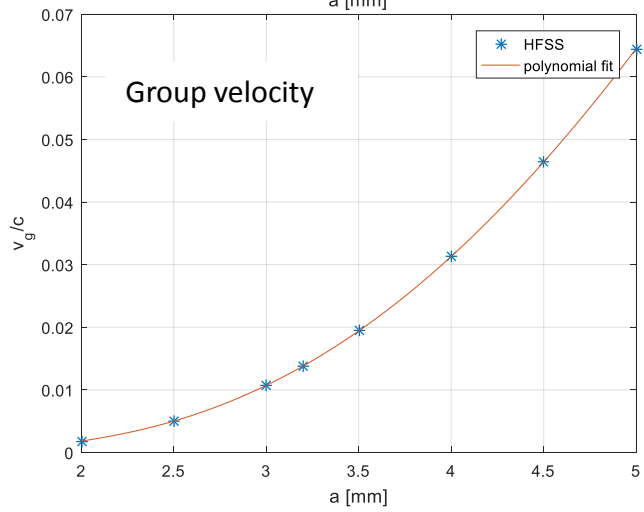
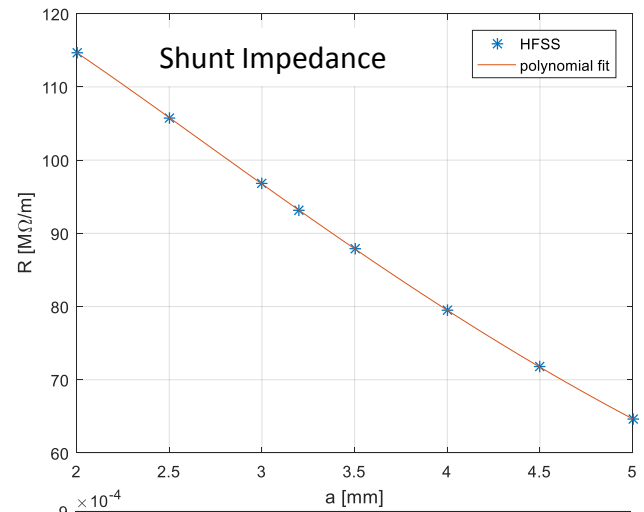
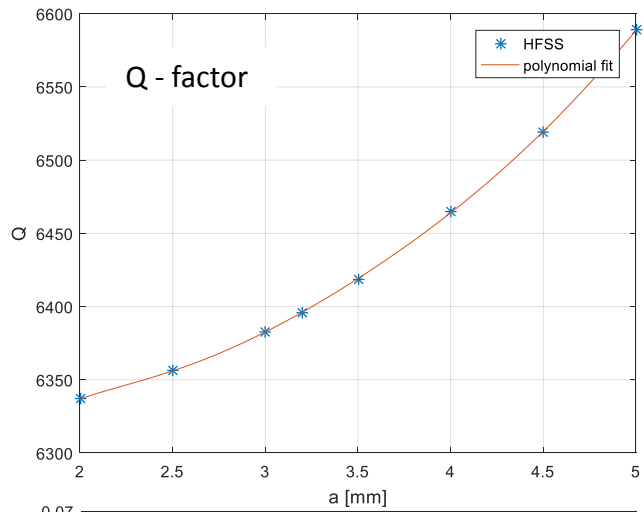
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EuSPARC RF STRUCTURE DESIGN

The average iris radius $\langle a \rangle$ has been fixed to **3.2 mm**, according to beam dynamics calculations (single bunch beam break up).

| Single cell parameters ($a=3.2$ mm) | |
|---|----------------------|
| b [mm] | 10.139 |
| R [M Ω /m] | 93 |
| v_g/c [%] | 1.382 |
| Q | 6396 |
| SC_{max}/E_{acc}^2 [A/V] | 3.9×10^{-4} |



EuSPARC RF STRUCTURE DESIGN

Analytical Optimization:

Computed assuming constant values for Q , R/Q , SLED Q_0 and klystron pulse duration.

Constant Impedance parameters

| | |
|-----------------------|-------|
| R_s [M Ω /m] | 343 |
| L_s [m] | 0.474 |
| t_f [ns] | 114 |

Numerical Optimization:

R/Q variation with iris aperture is not negligible. Constant gradient concept does not apply for not-flat RF pulses. For numerical optimization we assumed an average iris radius of 3.2 mm, different structure lengths and for each length different iris linear tapering slopes in order to find the highest effective shunt impedance.

Constant Gradient parameters

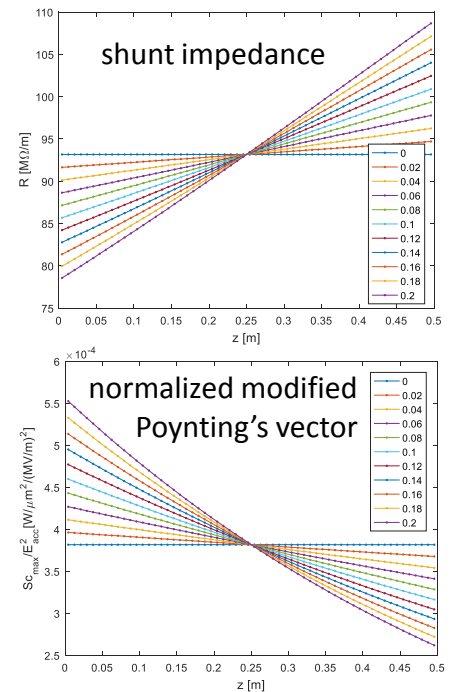
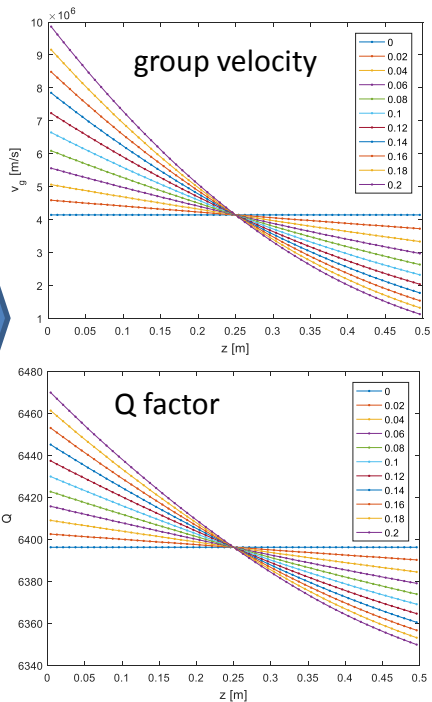
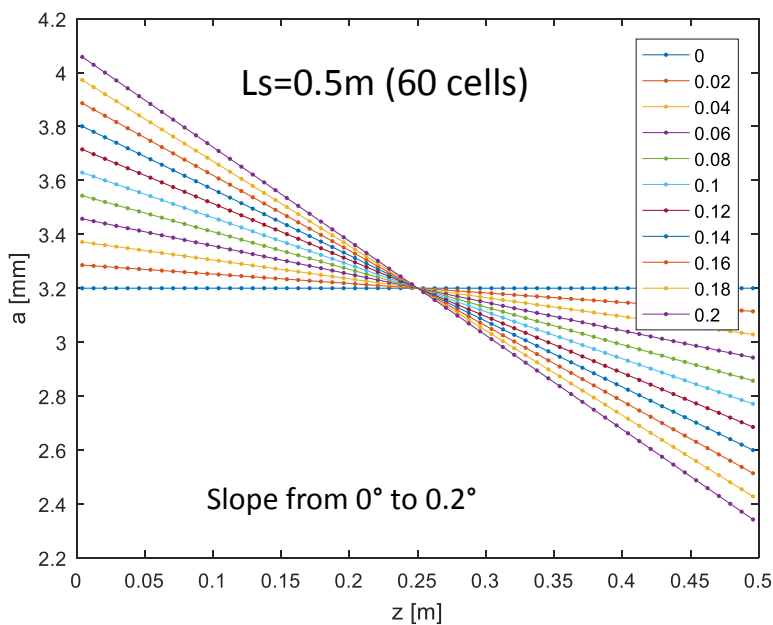
| | |
|-----------------------|-------|
| R_s [M Ω /m] | 344 |
| L_s [m] | 0.432 |
| t_f [ns] | 118 |



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EuSPARC RF STRUCTURE DESIGN: Numerical Optimization



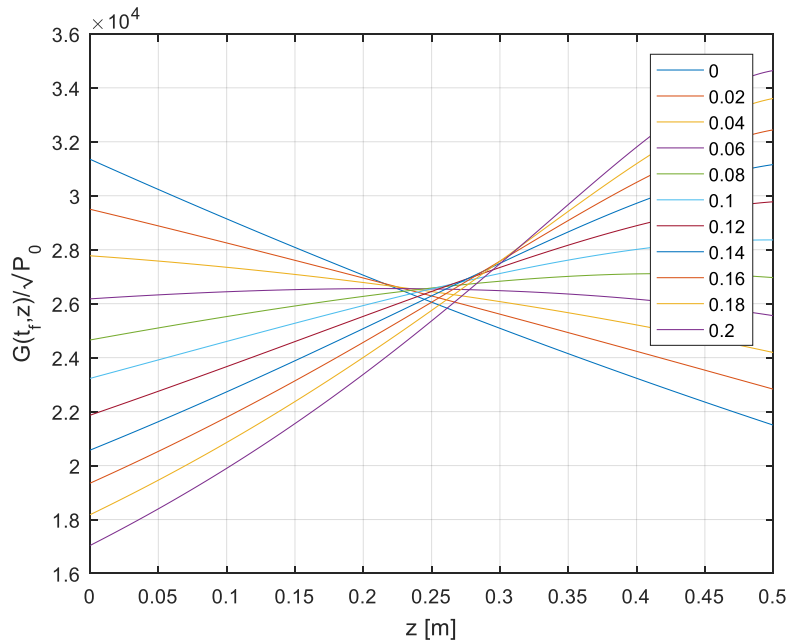
Various tapering slopes of the
irises along the structure



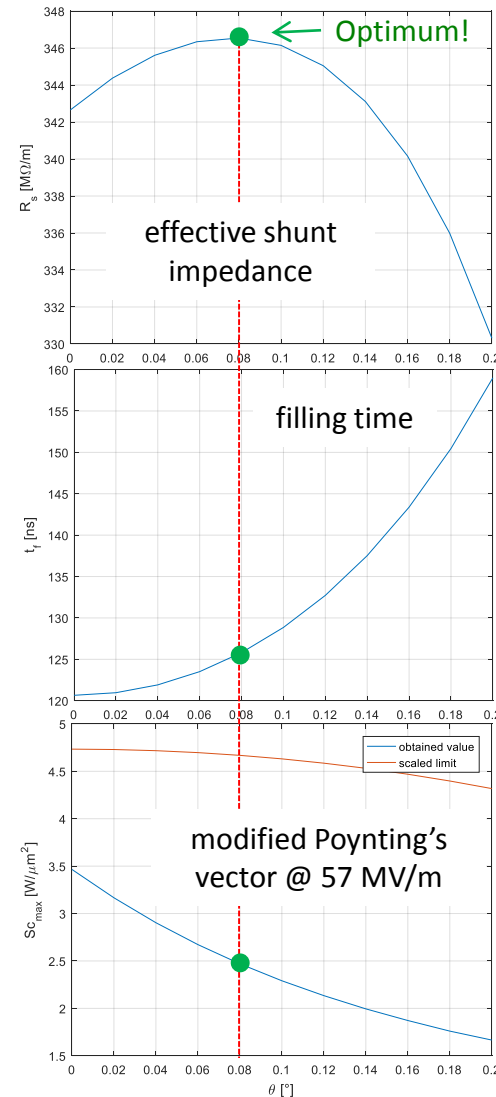
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EuSPARC RF STRUCTURE DESIGN: Numerical Optimization



Accelerating field along the structure
for various tapering slopes of the irises

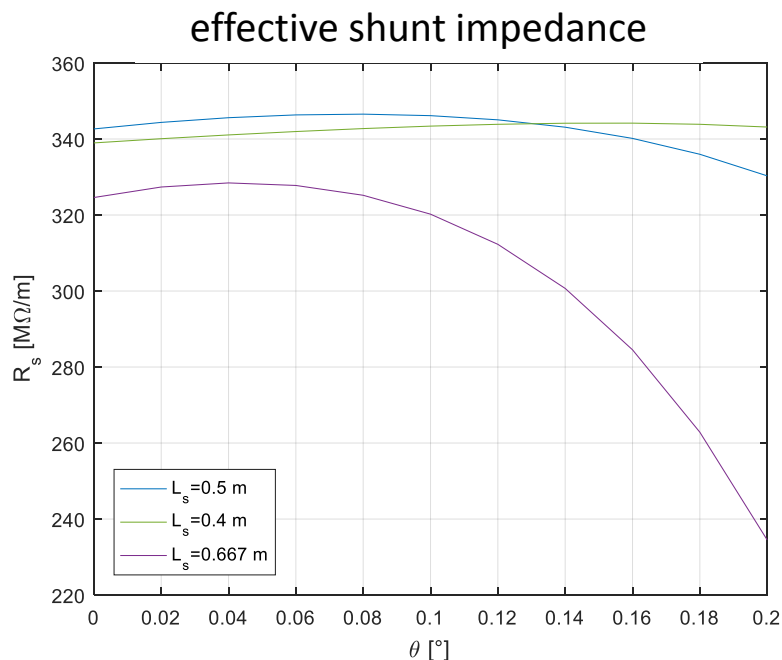




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EuSPARC RF STRUCTURE DESIGN: Numerical Optimization



Same exercise for various structure lengths

| LINAC parameters | | |
|------------------------------------|--|------------|
| $\langle a \rangle$ [mm] | 3.2 | |
| a first-last cell [mm] | 3.636 – 2.764 | |
| L_s [m] / N. of cells N_c | 0.5 / 60 | |
| L_t [m] / N. of structures N_s | 16 / 32 | |
| SLED Q_e | 21800 | |
| v_g/c [%] | 2.2 – 0.78 | |
| t_p [ns] | 129 | |
| R_s [MΩ/m] | 346 | |
| Available RF power / klystron | 50 MW (@ klystron output) 40 MW (@ section input) | |
| | HG option | VHG option |
| $\langle G \rangle$ [MV/m] | 57 | 80 |
| W_{gain} [MeV] | 912 | 1280 |
| P_{RF} [MW] | 150 | 296 |
| No. of klystrons N_k | 4 | 8 |

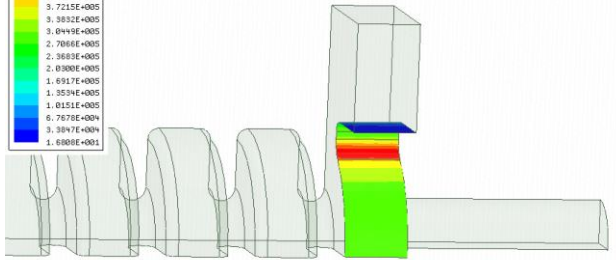
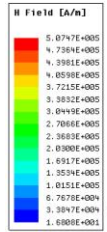
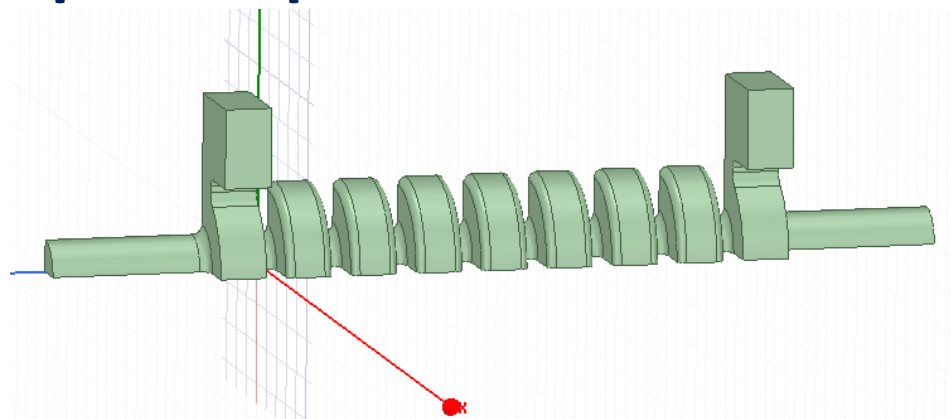
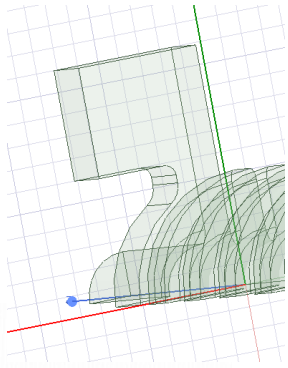


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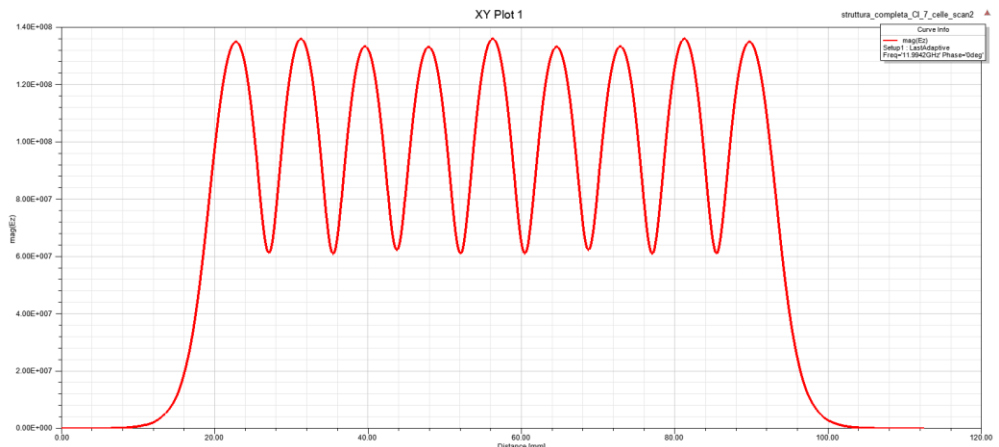
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EuSPARC RF STRUCTURE DESIGN: Input coupler + 7 cells + output coupler

| | |
|-----------------|----------|
| R _{mc} | 9.73 mm |
| W _{mc} | 8.224 mm |
| r1 | 1 mm |
| r2 | 2 mm |



| | |
|-----------------------|--------------|
| Input power (80 MV/m) | 65.34/4 MW |
| H _{surf_max} | 5.0747e5 A/m |
| deltaT | 40.682°C |



POSSIBLE WORPLAN FOR EuSPARC X-BAND LINAC DESIGN (IN CLOSE COLLABORATION WITH CERN)

- 1) **Design of the X band structure and module** of acceleration for EuSPARC LINAC (under A. Grudiev supervision): cell type, iris aperture, thickness, couplers (J-type?, Integrated splitter?).
- 2) **Preliminary design/layout of the power distribution system**
- 3) **Mechanical design of the cavity.** Different possibilities of realization can be explored (brazing w/o Tuning, PSI technique can be a good option).
- 4) **Design/layout of the power distribution system** (klystron + sled + waveguides, pumps, overmoded waveguides,...) according to the design of the **new building @LNF.**
- 5) **Design, realization and test at high gradient of prototypes** of structures (@LNF)
- 6) **Design, Realization and test of a full scale structure** to be tested at high power (@LNF)
- 7) **Realization of a complete module of acceleration** and possible test at high power (kly+sled+8 structures) (@LNF)

Part of this work has been done already and will be included in the **EuSPARC CDR** in preparation

Implementation of an X-Box at LNF to test CLIC prototypes and EuSPARC cavities (MoU finalized)



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The INFN Frascati X-box

X- band technology allows achieving **higher accelerating gradients** with respect to other industrially available technologies (L, S, C bands).

However, the maturation of the X-band as a reliable baseline for high gradient accelerators required a **huge technical effort** to establish the proper machining, cleaning and vacuum procedures, and to design and develop all the required RF components. It is in general **more critical** respect to the well established lower frequency bands.

The INFN Frascati Labs have a long lasting experience on S-band acceleration, and a recent experience also on C-band (SPARC_LAB and ELI projects). Therefore in view of the EuSPARC project, the Frascati RF team need to **gain experience** and **expertise** in handling and operating X-band structures and power plants.

The **duplication of one of the CERN X-boxes** (X-box #2 is our reference) at the INFN Frascati Labs is a perfect opportunity to **establish and consolidate this kind of expertise**, and will provide a **strategic infrastructure** to the Labs for the development and optimization of the EuSPARC accelerating sections.

Finally, this activity allows activating a **strong synergy** and collaboration with the **CERN**.

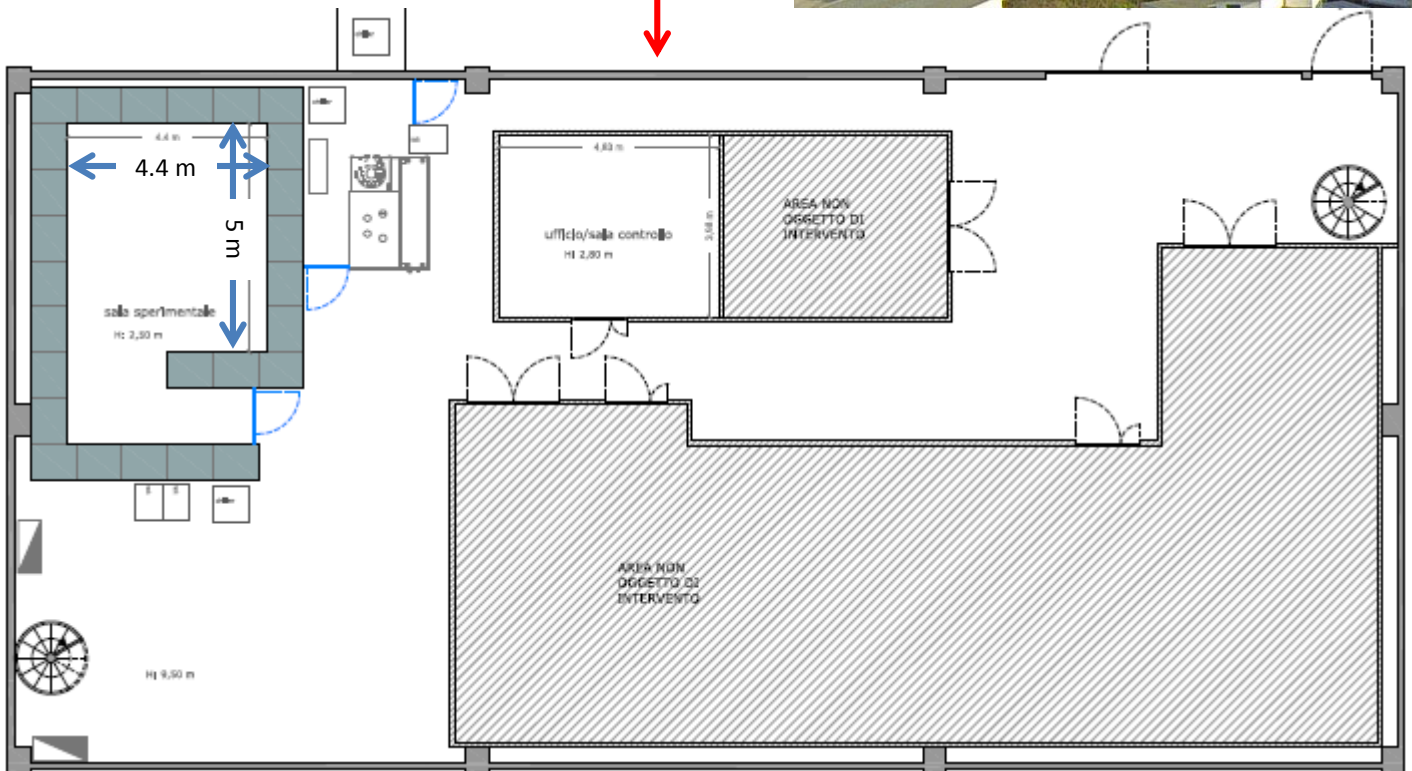
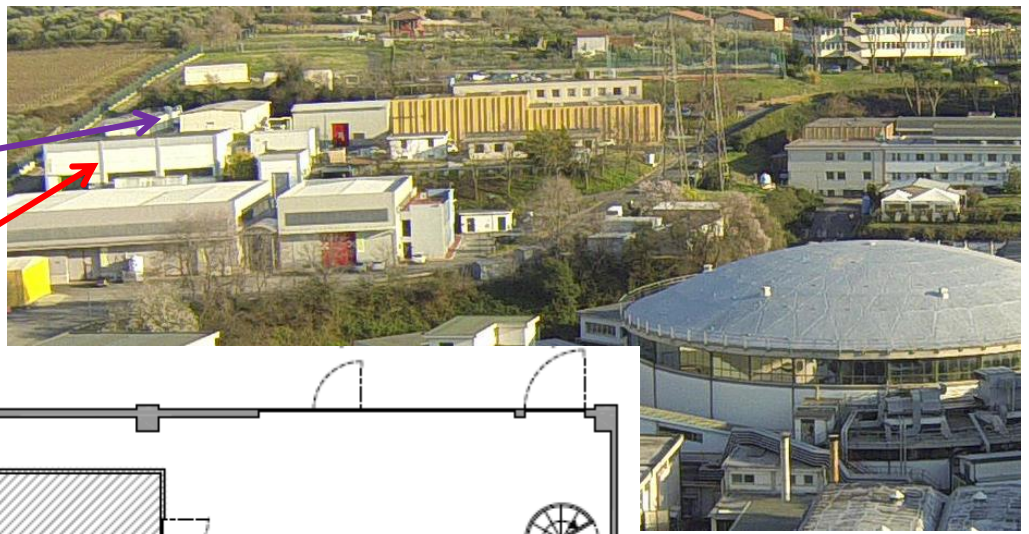


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The INFN Frascati X-box


SPARC_LAB

Building #7



it will be located in LNF building #7, very close to the SPARC_LAB area, formerly used for testing and conditioning of the DAFNE RF power plants and cavities



 Compact Linear Collider

A. Gallo: LNF X-band test stand and linac plans



**LNF building #7:
the old bunker**

**LNF building #7:
inside view**





Compact Linear Collider

A. Gallo: LNF X-band test stand and linac plans

The INFN Frascati X-box

VKX-8311A



Pulsed Modulator: to be procured by INFN

OPERATIONAL PARAMETERS

| | Unit | K2-3X | Notes |
|-----------------------------|------|--------|--|
| Pulse Output | | | |
| Peak power to Klystron | MW | 150.7 | Peak power from Modulator |
| Average power to Klystron | kW | 17.3 | Average power from Modulator |
| Klystron Voltage range | kV | 450 | Nominal 410kV, see fig above |
| Klystron Current range | A | 335 | Nominal 305A, see fig above |
| Inverse Klystron Voltage | kV | <30 | Reduced by the Solid State technology |
| Pulse length | µs | 1.5 | Top of Klystron Voltage pulse |
| Pulse length at 50% | µs | 3.4 | Of the Voltage Pulse |
| RF duty cycle | % | 0.0075 | |
| PRF range | Hz | 1 - 50 | |
| Top flatness (dB) | % | <±0.25 | Deviation from nominal voltage within the top of the pulse length |
| Amplitude stability | % | <±0.1 | |
| Trig delay | µs | ~1.2 | See fig above |
| Pulse to pulse jitter | ns | <6 | |
| Pulse length jitter | ns | <±10 | |
| Filament Output | | | |
| Klystron Max voltage DC | V | 30 | Nominal 10-30V |
| Klystron Max current DC | A | 30 | Nominal 18-30A |
| Kly. Fil. Current stability | % | <±1 | |
| Pre-heating period | min | 60 | Filament current is softly ramped to max value during pre-set time |



X-band klystron: provided by CERN

| Typical Operating Parameters | | |
|------------------------------|--------|-------|
| Item | Value | Units |
| Beam Voltage | 410 | kV |
| Beam Current | 310 | A |
| Frequency | 11.994 | GHz |
| Peak Power | 50 | MW |
| Ave. Power | 5 | kW |
| Sat. Gain | 48 | dB |
| Efficiency | 40 | % |
| Duty | 0.009 | % |



Pulse compressor: provided by CERN

Other components:

- Low level RF and controls;
- RF driver amplifier;
- Rectangular waveguides;
- Ceramic windows;
- Vacuum pumps and power supplies;
- ...

All components will be either provided by CERN or procured by INFN in full conformity with the original CERN X-box parts.



A. Gallo: LNF X-band test stand and linac plans

Workplan for the Frascati X-box realization

| | | | |
|-----|--|---|--|
| 1) | Choice of the area | First clean-up, relocation of the stored material to recover the needed surface | DONE |
| 2) | MoU INFN-CERN | Agreement to share material and expertise on injector design and X-band RF technology | DONE |
| 3) | Modulator procurement | Acquisition from industry of a pulsed power supply to feed a 50 MW, 1.5 μ s, 50 Hz X-band klystron | Procedure ready to start, \approx 15 months required |
| 4) | Old bunker dismantling, new bunker design and construction | Concrete blocks of the existing bunker can be reused together with new ones that need to be ordered, especially those needed for coverage | Started \approx 6 months required |
| 5) | Services | Electric and cooling services are already available in building #7. Distribution need to be adapted to the requirements of the new facility | \approx 3 months required |
| 6) | Waveguide network design and construction | 3D CAD model of the facility is needed to precisely define the waveguide path. | CAD: 3 months required Fabrication: 6 months |
| 7) | LLRF | Hardware and software to precisely shape and control the RF drive signal for pulse compression, and to run the facility need to be acquired and installed | 15 months required |
| ... | ... | ... | ... |



A. Gallo: LNF X-band test stand and linac plans

CONCLUSIONS

- **EuSPARC project will consolidate and expand the scientific program presently ongoing at SPARC_LAB, and will be one of the candidate to host the plasma acceleration based European infrastructure EUPRAXIA.**
- **To preserve the facility compactness, X-band RF technology has been chosen for the EuSPARC linac in view of the injection into the FEL undulators of a >1GeV beam accelerated only by RF.**
- **The X-band RF expertise of the CLIC RF team is a resource for the EuSPARC project. A collaboration agreement has been set for technical and scientific information exchange.**
- **The realization of a new test stand is one of the most relevant item of the agreement. The Frascati X-box construction has started, and will be completed in about 18 months.**