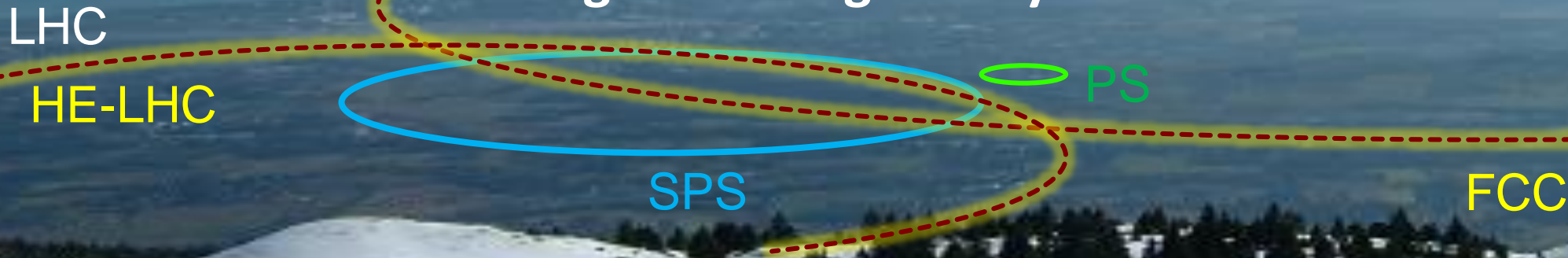


Future Circular Collider Study

Status and Plans

M. Benedikt and F. Zimmermann
gratefully acknowledging input from FCC coordination group,
global design study team and all other contributors



<http://cern.ch/fcc>

Work supported by the **European Commission** under the **HORIZON 2020 projects EuroCirCol**, grant agreement 654305; **EASITrain**, grant agreement no. 764879; **ARIES**, grant agreement 730871; and **E-JADE**, contract no. 645479



European
Commission

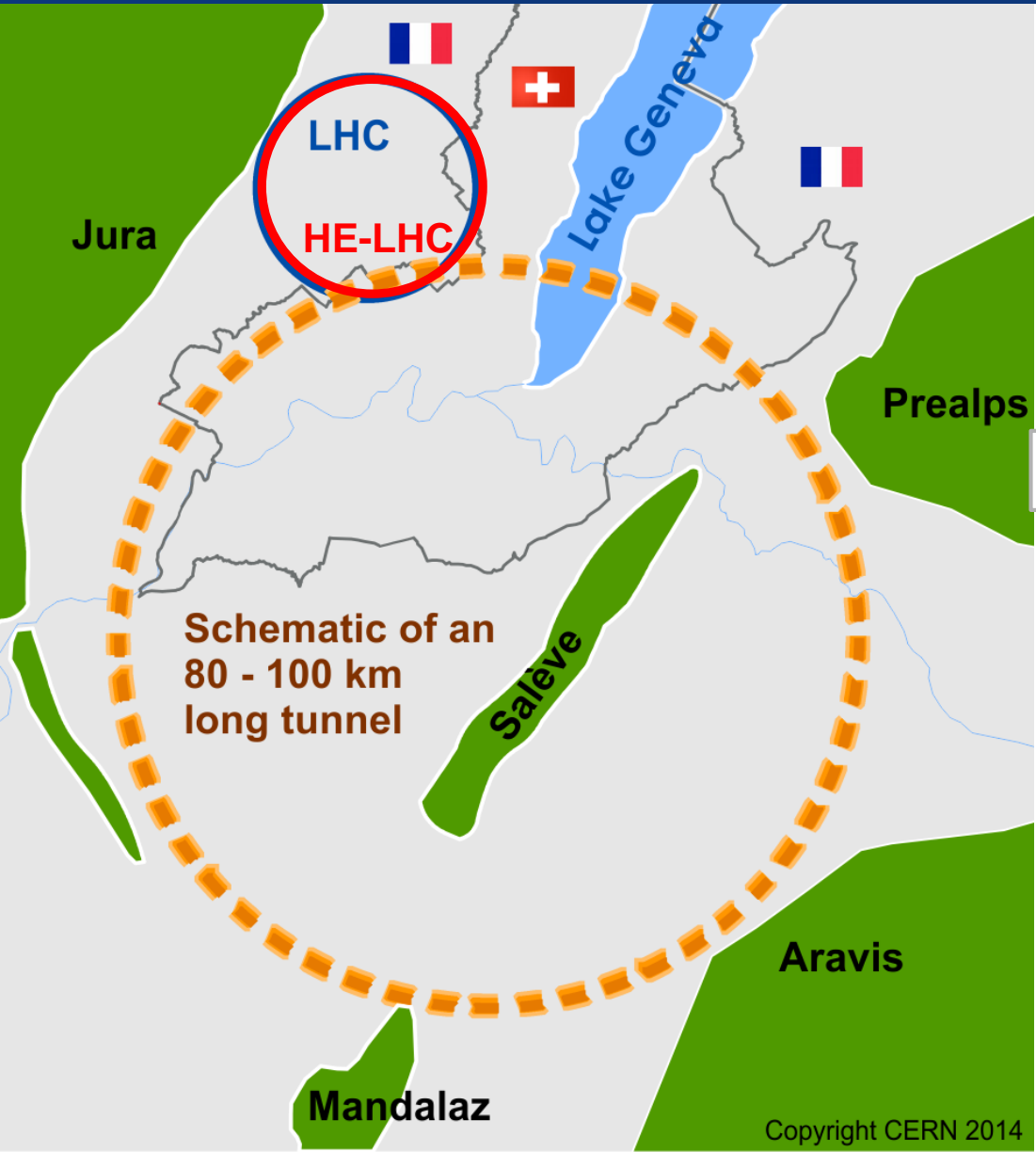
Horizon 2020
European Union funding
for Research & Innovation

photo: J. Wenninger

- **FCC-ee, HE LHC, FCC-hh progress**
 - **Focus on areas highlighted by IAC and technical advances**
- **CE status and schedule considerations**
- **Further planning**



Future Circular Collider (FCC) Study

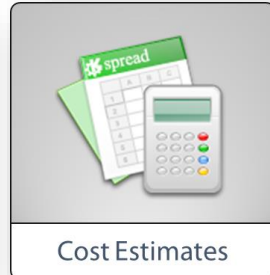
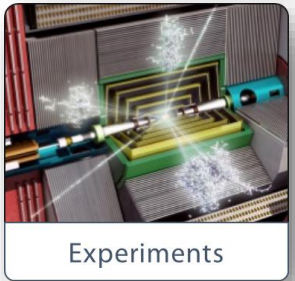
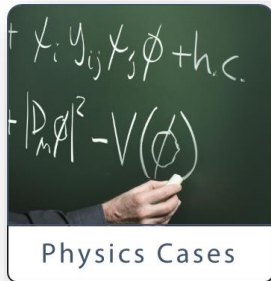


International FCC collaboration (CERN as host lab) to study:

- ***pp*-collider (FCC-*hh*)**
→ main emphasis, defining infrastructure requirements

~16 T ⇒ 100 TeV *pp* in 100 km

- ~100 km tunnel infrastructure in Geneva area, site specific
- ***e⁺e⁻* collider (FCC-*ee*)**, as potential first step
- **HE-LHC** with *FCC-*hh** technology
- ***p-e* (FCC-*he*) option**, IP integration, *e⁻* from ERL



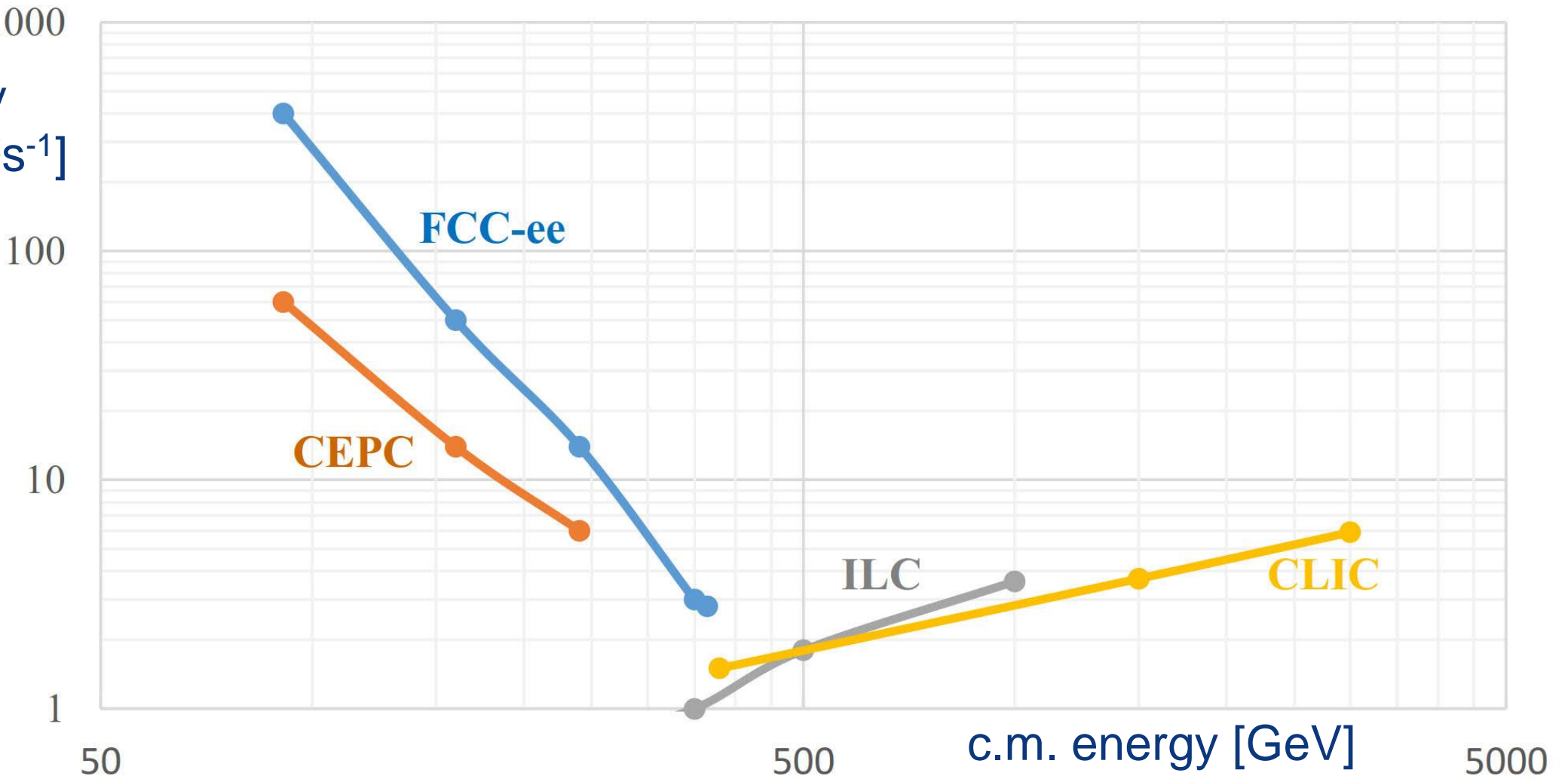


FCC-ee collider parameters

parameter	Z	WW	H (ZH)	ttbar
beam energy [GeV]	45	80	120	182.5
beam current [mA]	1390	147	29	5.4
no. bunches/beam	16640	2000	393	48
bunch intensity [10^{11}]	1.7	1.5	1.5	2.3
SR energy loss / turn [GeV]	0.036	0.34	1.72	9.21
total RF voltage [GV]	0.1	0.44	2.0	10.9
long. damping time [turns]	1281	235	70	20
horizontal beta* [m]	0.15	0.2	0.3	1
vertical beta* [mm]	0.8	1	1	1.6
horiz. geometric emittance [nm]	0.27	0.28	0.63	1.46
vert. geom. emittance [pm]	1.0	1.7	1.3	2.9
bunch length with SR / BS [mm]	3.5 / 12.1	3.0 / 6.0	3.3 / 5.3	2.0 / 2.5
luminosity per IP [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	>200	>25	>7	>1.4
beam lifetime rad Bhabha / BS [min]	68 / >200	49 / >1000	38 / 18	40 / 18

lepton collider luminosities

total
luminosity
[$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]





FCC-ee operation model

working point	luminosity/IP [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	total luminosity (2 IPs)/ yr	physics goal	run time [years]
Z first 2 years	100	26 $\text{ab}^{-1}/\text{year}$	150 ab^{-1}	4
Z later	200	52 $\text{ab}^{-1}/\text{year}$		
<i>W</i>	25	7 $\text{ab}^{-1}/\text{year}$	10 ab^{-1}	1
<i>H</i>	7.0	1.8 $\text{ab}^{-1}/\text{year}$	5 ab^{-1}	3
machine modification for RF installation & rearrangement: 1 year				
top 1st year (350 GeV)	0.8	0.2 $\text{ab}^{-1}/\text{year}$	0.2 ab^{-1}	1
top later (365 GeV)	1.4	0.36 $\text{ab}^{-1}/\text{year}$	1.5 ab^{-1}	4

total program duration: 14 years - including machine modifications
phase 1 (Z, W, H): 8 years, **phase 2 (top): 6 years**

FCC-ee MDI & Detector

Beam pipe $R \leq 1.5$ cm

VTX: 4-7 layers

Wire Drift Chamber:
 4 m long, R 30-200 cm
 He 90% - iC4H10 10%
 1cm drift, <400ns

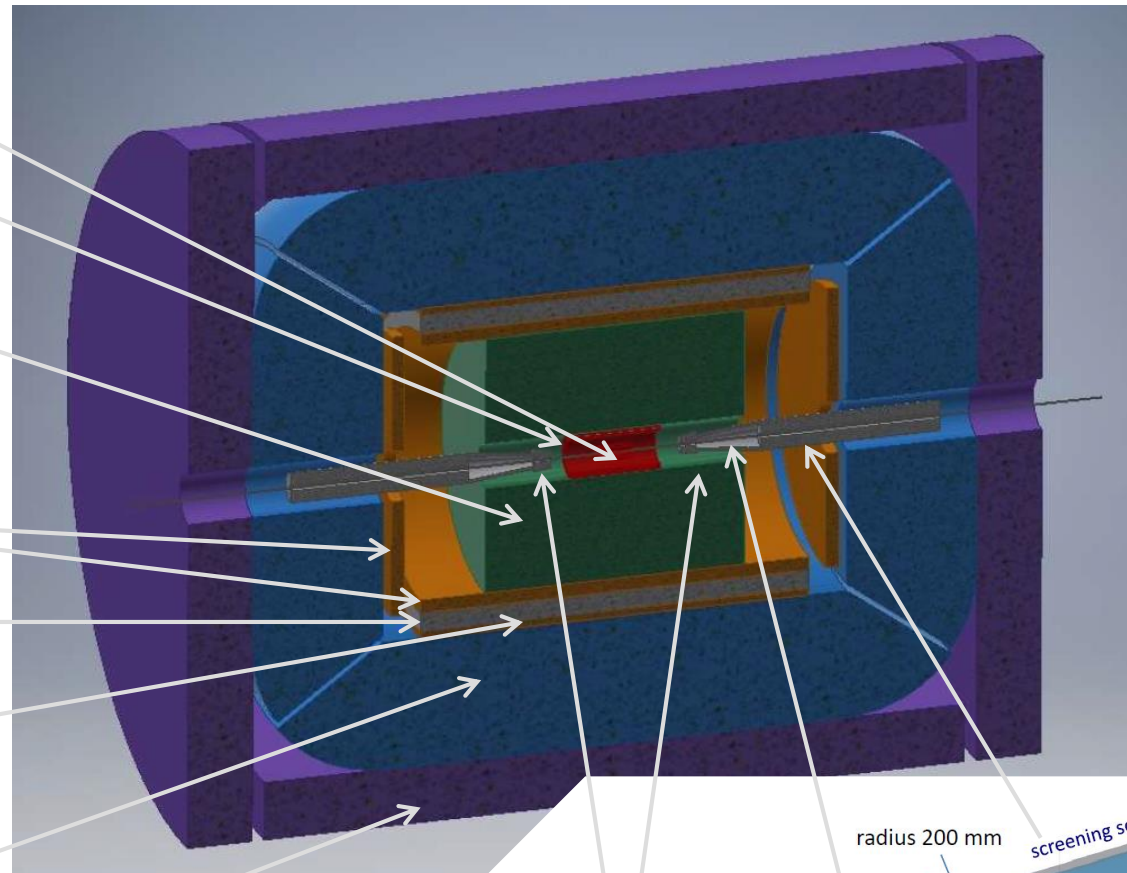
Outer Silicon Layer

thin SC Coil inside calos.:
 2 T, $R \sim 2$ m $0.79X_0$

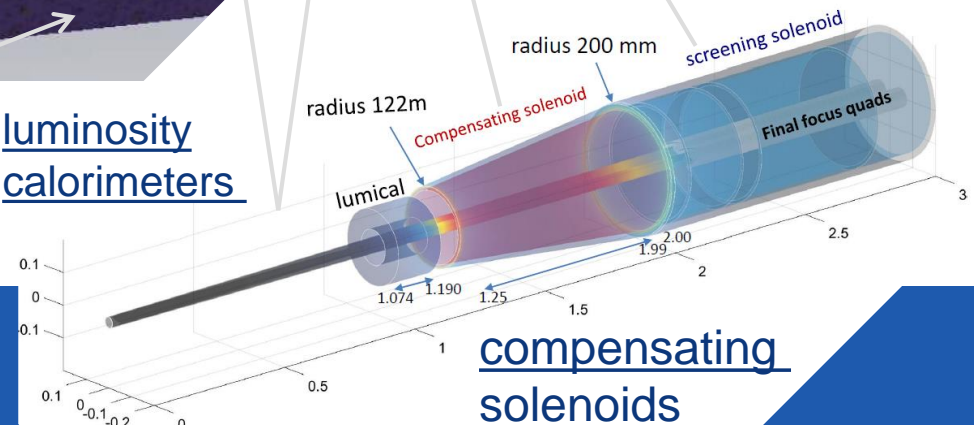
Preshower: $\sim 1-2 X_0$

Dual Readout calorimeter
 2 m / $7\lambda_1$

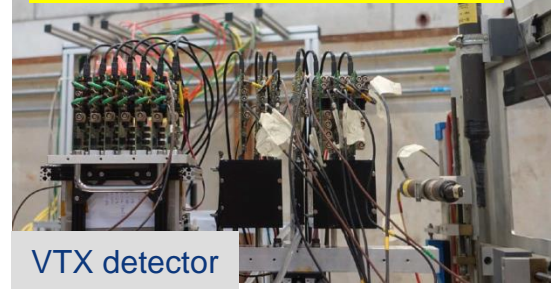
Yoke / muon chamber



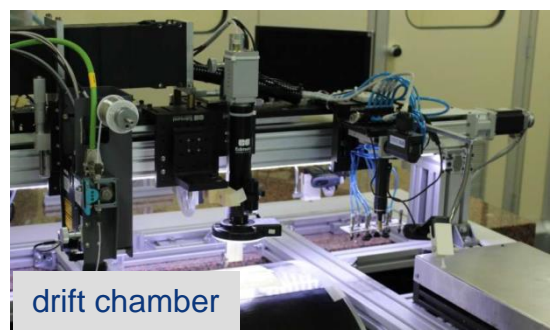
luminosity calorimeters



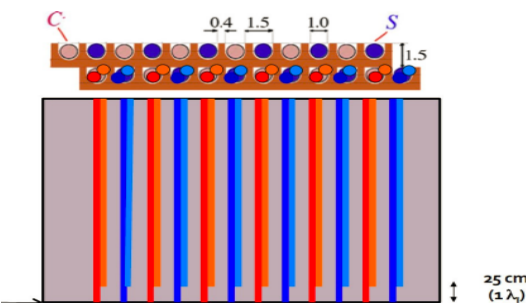
combined test beam



VTX detector



drift chamber



DR calorimeter with shifted fibers

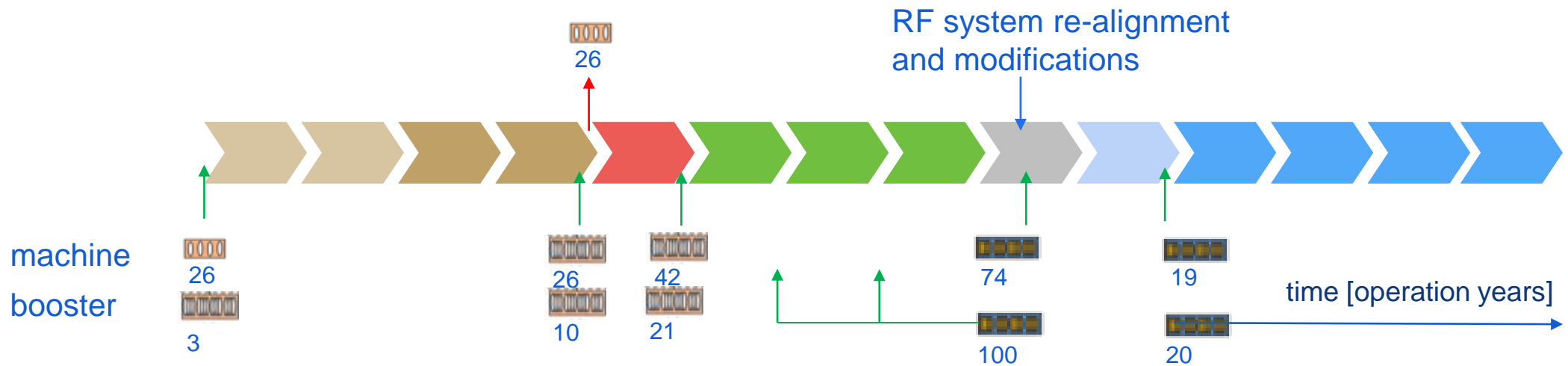
FCC-ee RF staging scenario

WP	V_{rf} [GV]	#bunches	I_{beam} [mA]
Z	0.1	16640	1390
W	0.44	2000	147
H	2.0	393	29
ttbar	10.9	48	5.4

“high-gradient” vs high-current machine

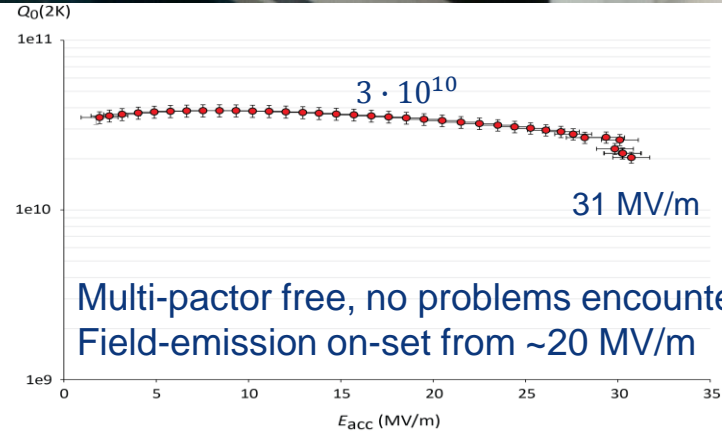
three sets of RF cavities to cover all options for FCC-ee & booster:

- high intensity (Z, FCC-hh): 400 MHz mono-cell cavities (4/cryom.)
- higher energy (W, H, t): 400 MHz four-cell cavities (4/cryomodule)
- ttbar machine complement: 800 MHz five-cell cavities (4/cryom.)
- installation sequence comparable to LEP (≈ 30 CM/shutdown)



SRF cavity development (examples)

5-cell 800 MHz cavity, JLAB prototype for both FCC-ee (t-tbar) & FCC-eh ERL

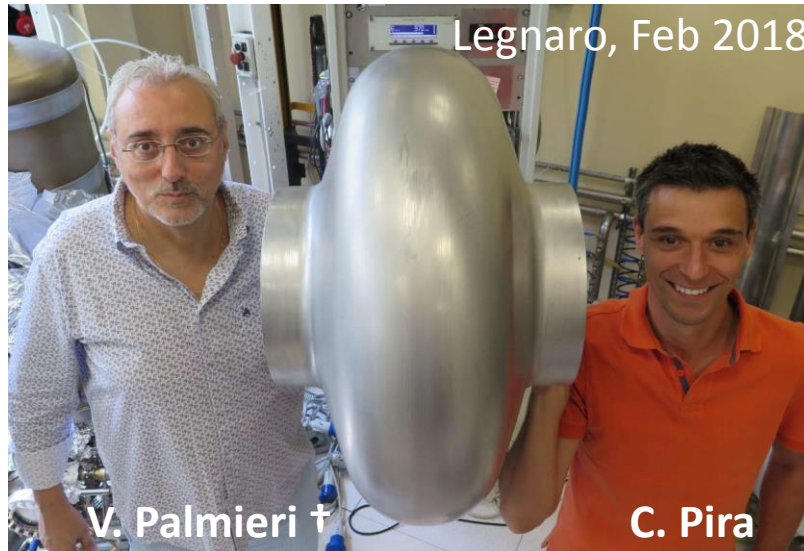


Multi-pactor free, no problems encountered, Field-emission on-set from ~20 MV/m

JLAB, Oct 25, 2017 F. Marhauser et al

Seamless 400 MHz single-cell cavity formed by spinning at INFN-LNL

Tooling fabricated and successfully tested with an Aluminium cavity.



† We're very saddened about the sudden death of Vincenzo Palmieri a month ago.

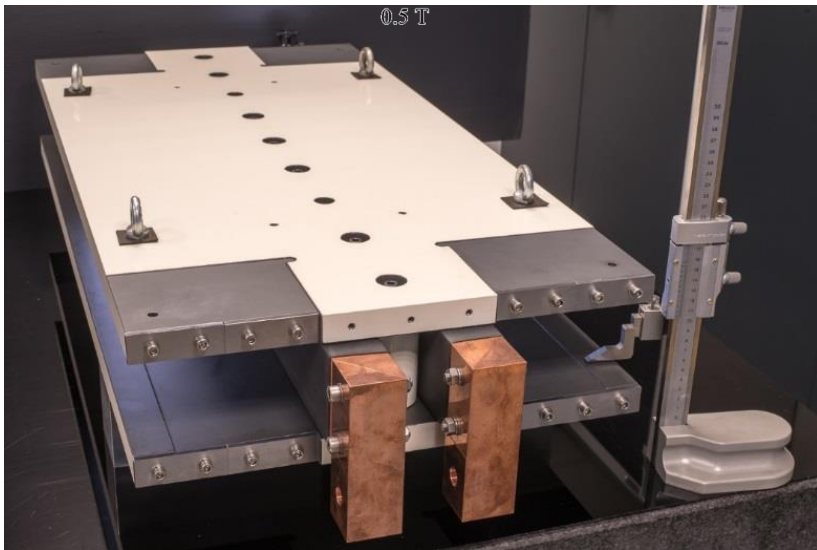
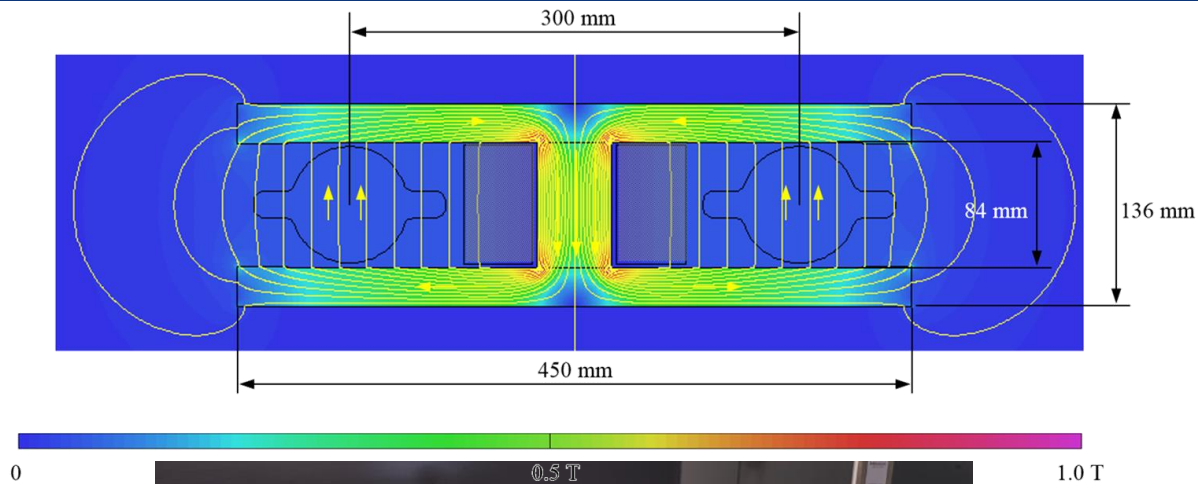
V. Palmieri † C. Pira

CERN half-cells formed using Electro-Hydro-Forming (EHF) at Bmax.



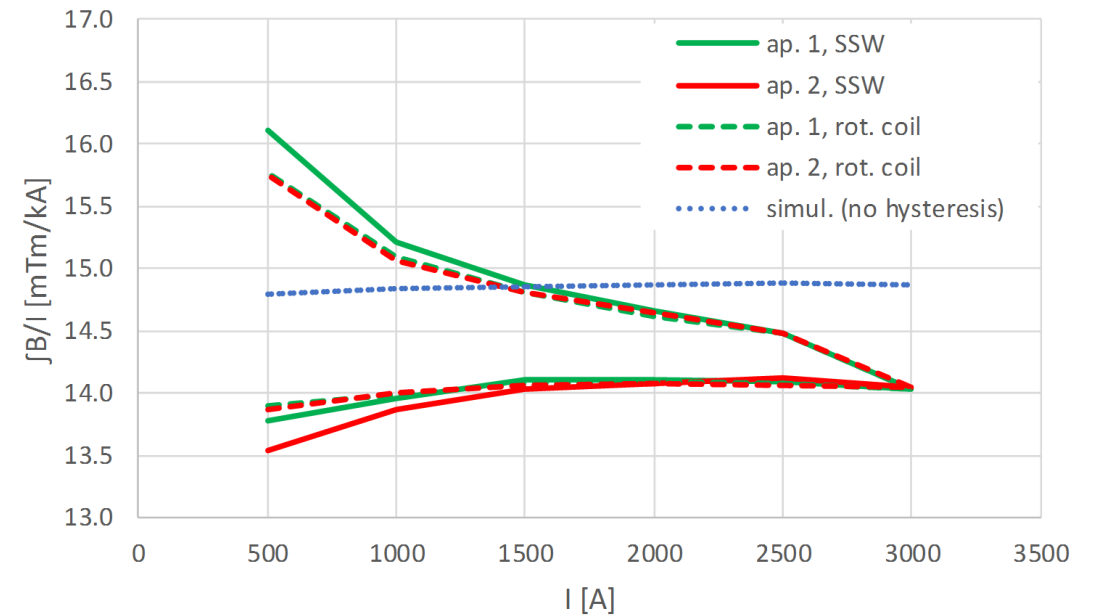
J.-F. Croteau, EASITrain PhD Student

High strain rate technology using shockwaves in water from HV discharge. EHF investigated for half-cells and seamless Nb and Cu cavities.



first 1 m long prototype

Twin-dipole design with 2x power saving 16 MW (at 175 GeV), with Al busbars

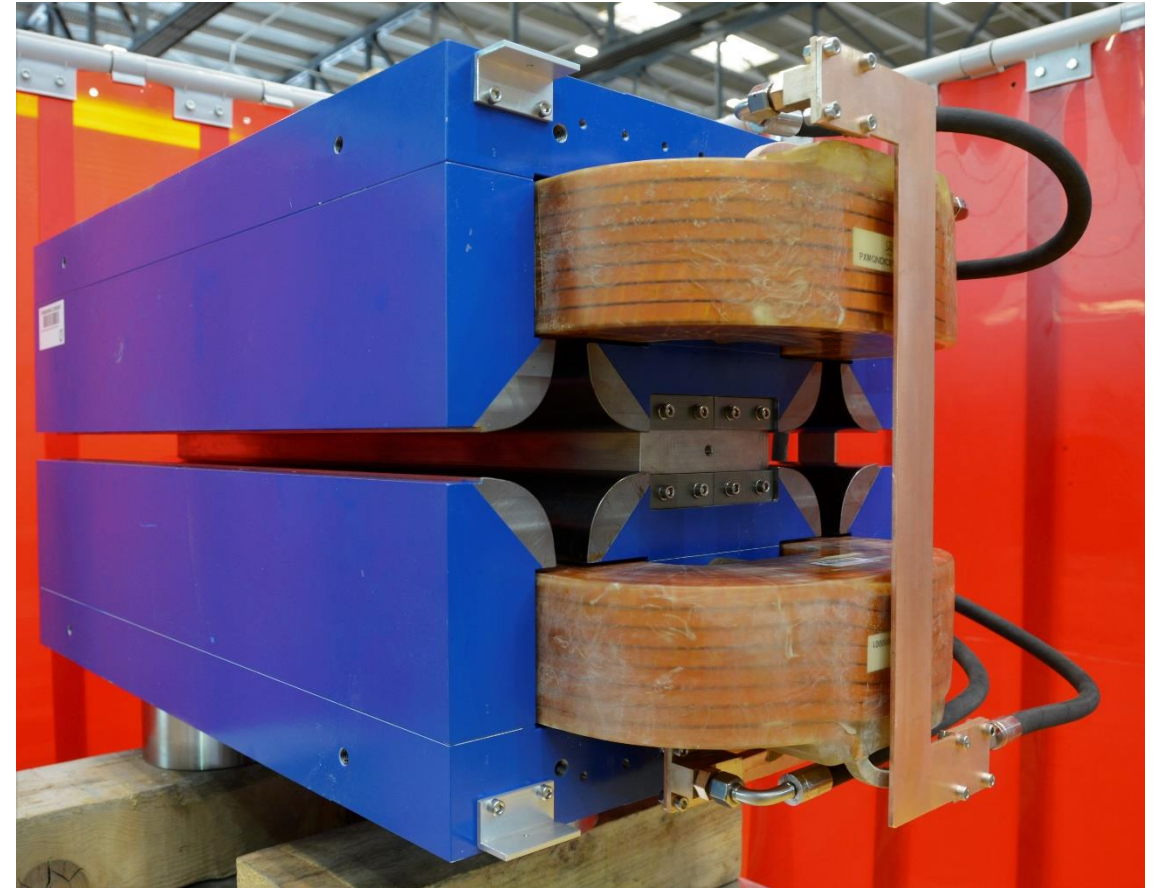
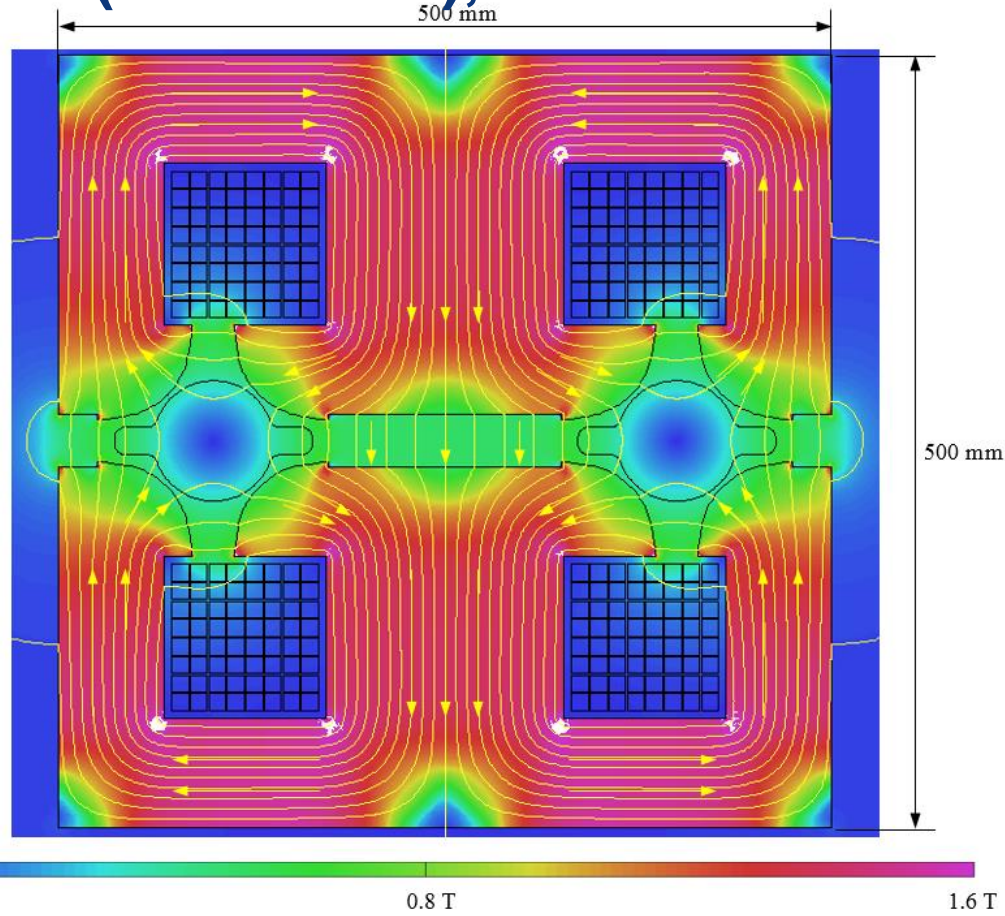


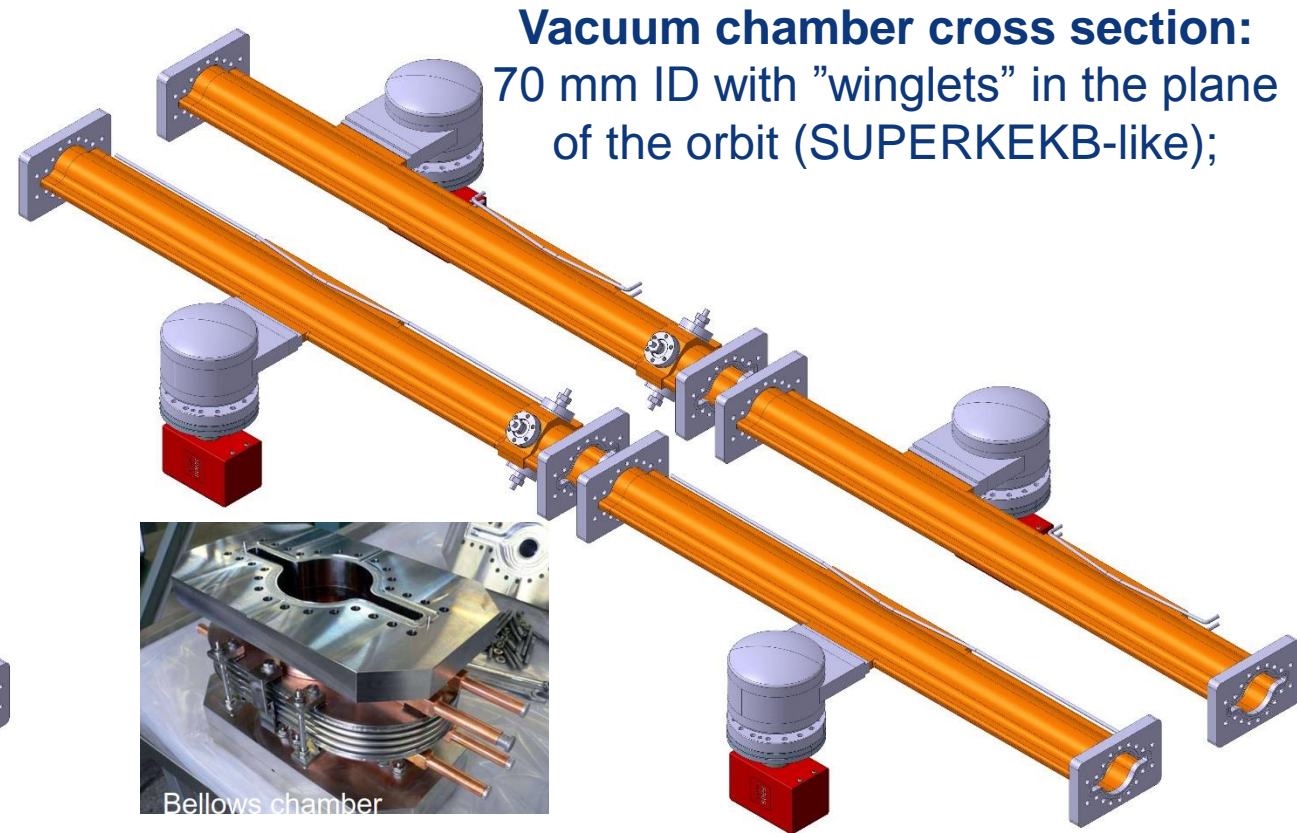
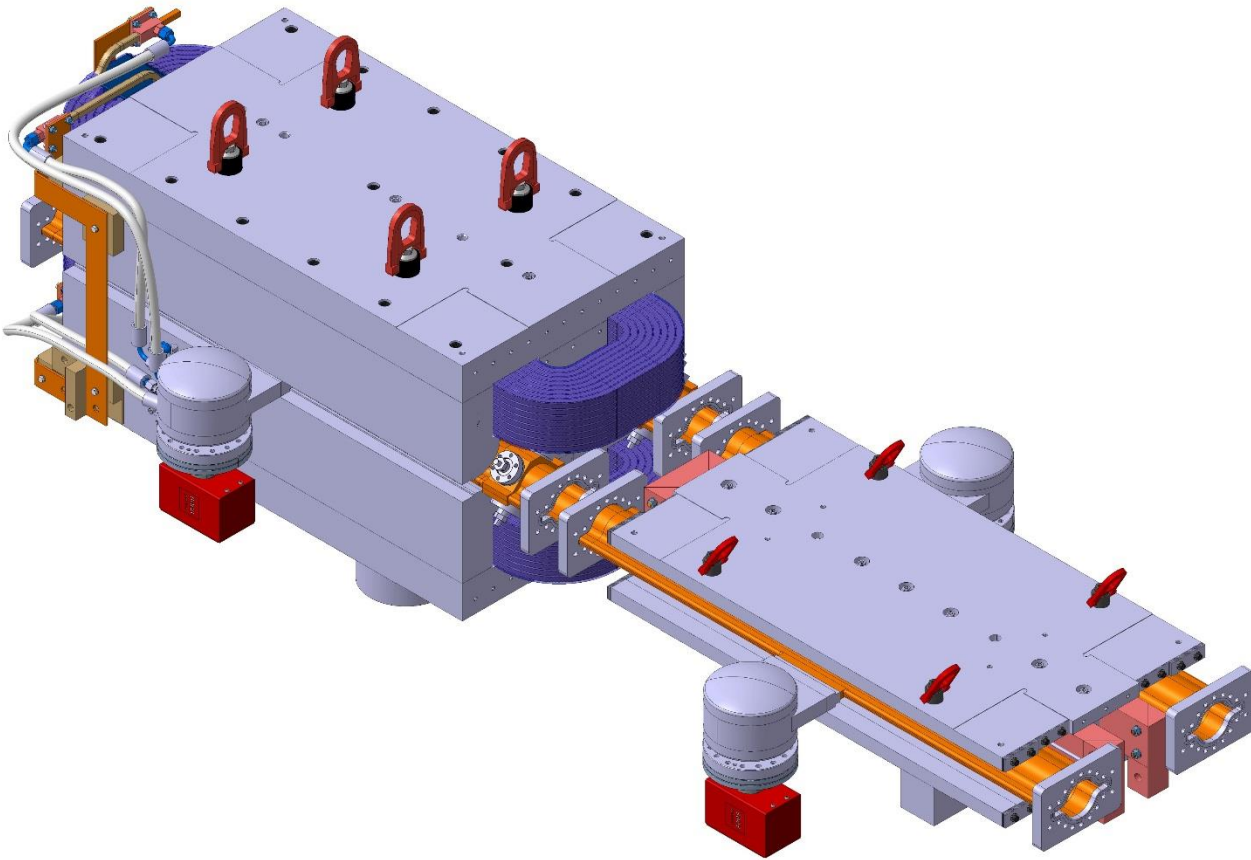
the twin behaviour is confirmed: more measurements are planned for the low field effects and the multipoles

Low-power twin design for FCC-ee quadrupoles

twin F/D design with 2x power saving
25 MW (at 175 GeV), with Cu conductor

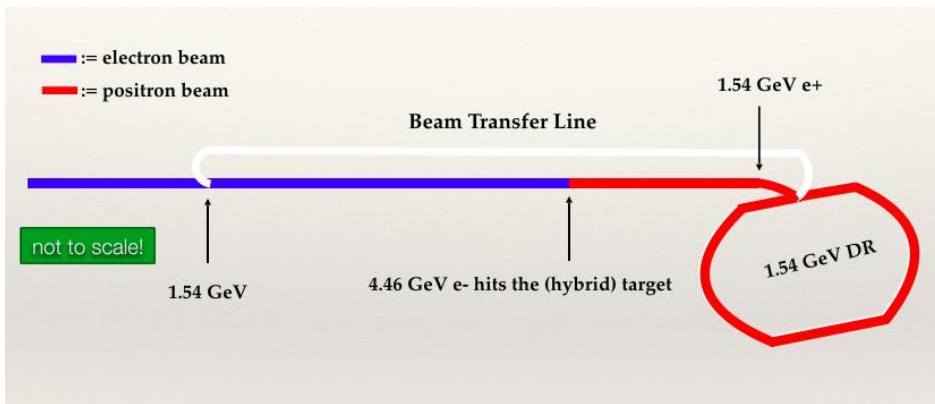
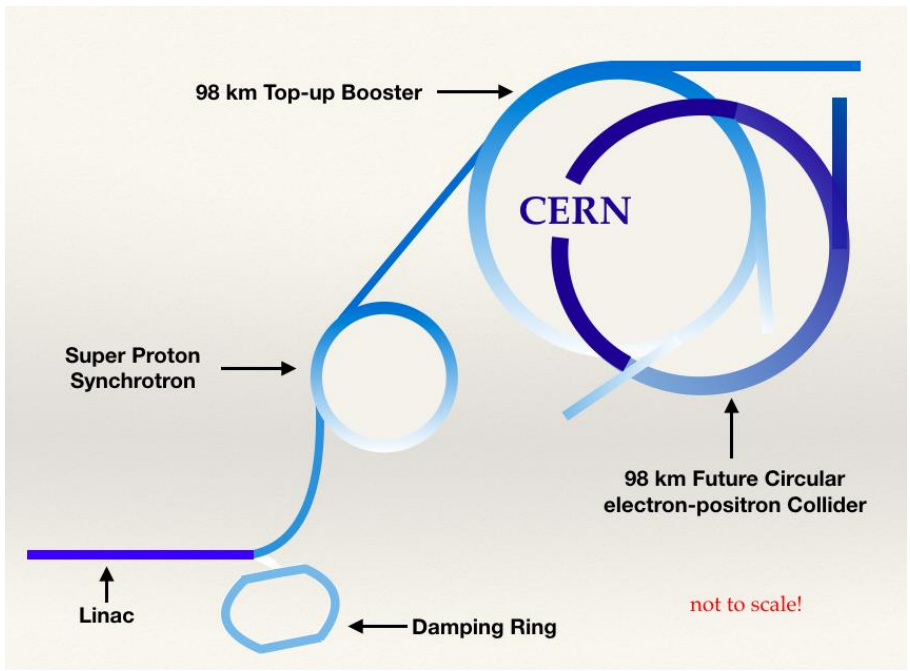
first 1 m long prototype
magnetic measurements pending





- CAD model of the 1m-long twin dipole and quadrupole prototypes with arc vacuum chambers.
- The chambers feature lumped SR absorbers with NEG-pumps placed next to them.
- **Construction of chamber prototypes in coming months and integration with twin magnets**

FCC-ee injector layout



- SLC/SUPERKEKB-like linac accelerating **1 or 2** bunches with repetition rate of **100-200 Hz**
- **Same linac** used for positron production @ **4.46 GeV**
Positron beam emittances reduced in DR @ **1.54 GeV**
- Injection @ **6 GeV** into of Pre-Booster Ring (SPS or new ring) and acceleration to 20 GeV
- Injection to main Booster @ **20 GeV** and interleaved filling of e+/e- (below **20 min** for full filling) and continuous top-up



FCC-pp collider parameters



parameter	FCC-hh		HE-LHC	HL-LHC	LHC
collision energy cms [TeV]	100		27	14	14
dipole field [T]	16		16	8.33	8.33
circumference [km]	97.75		26.7	26.7	26.7
beam current [A]	0.5		1.1	1.1	0.58
bunch intensity [10^{11}]	1	1	2.2	2.2	1.15
bunch spacing [ns]	25	25	25	25	25
synchr. rad. power / ring [kW]	2400		101	7.3	3.6
SR power / length [W/m/ap.]	28.4		4.6	0.33	0.17
long. emit. damping time [h]	0.54		1.8	12.9	12.9
beta* [m]	1.1	0.3	0.25	0.15 (min.)	0.55
normalized emittance [μm]	2.2		2.5	2.5	3.75
peak luminosity [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	5	30	28	5 (lev.)	1
events/bunch crossing	170	1000	800	132	27
stored energy/beam [GJ]	8.4		1.3	0.7	0.36

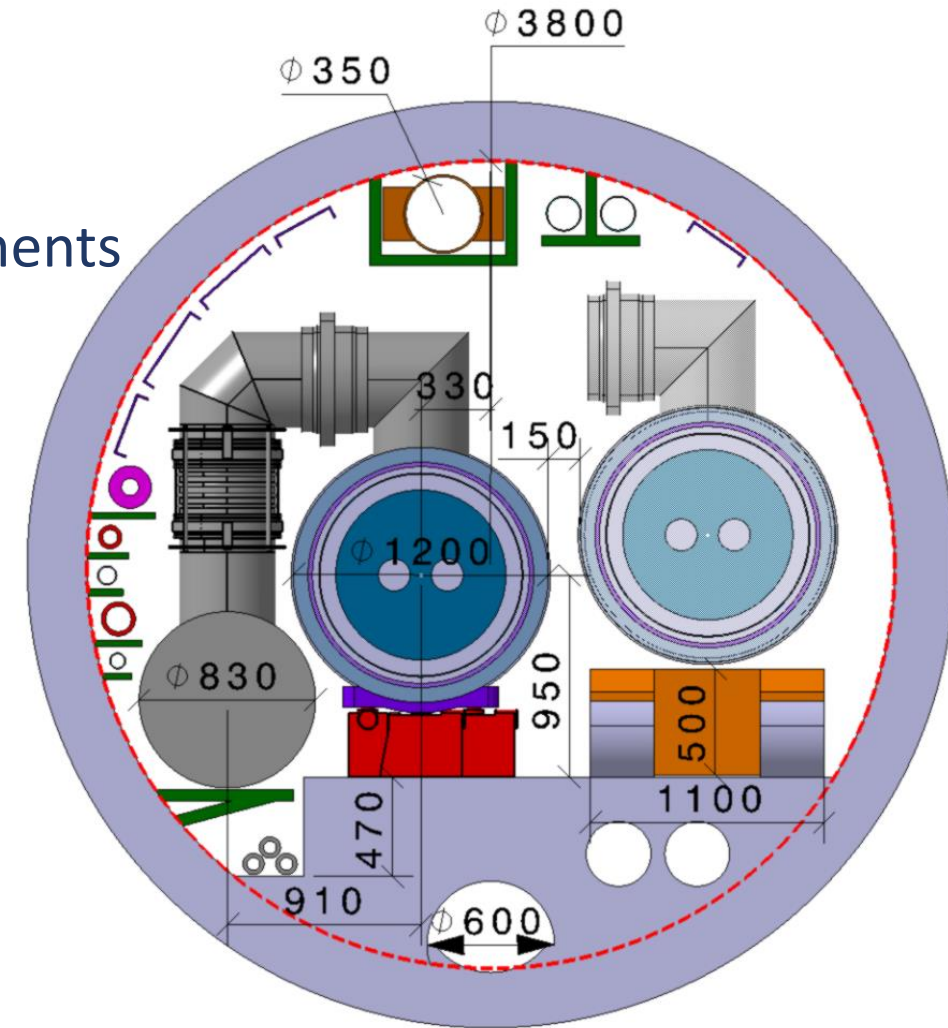
Working hypothesis for HE LHC design:

No major CE modifications on tunnel and caverns

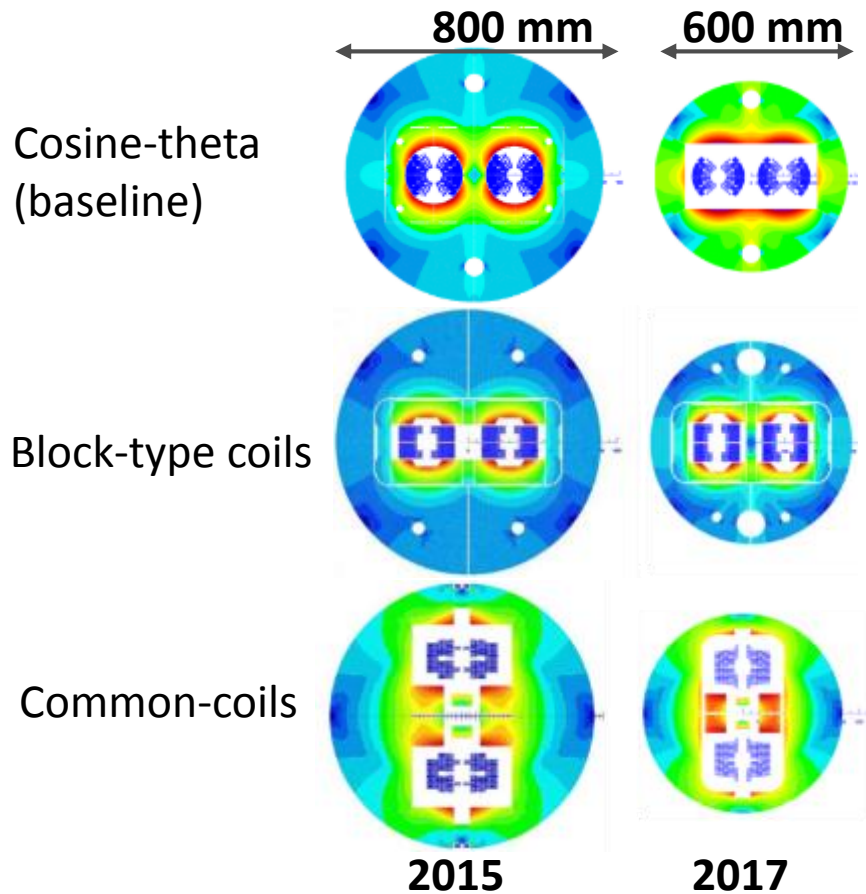
- Similar geometry and layout as LHC machine & experiments
- **Maximum magnet cryostat diameter ~1200 mm**
- **Maximum QRL diameter ~830 mm**

Integration strategy:

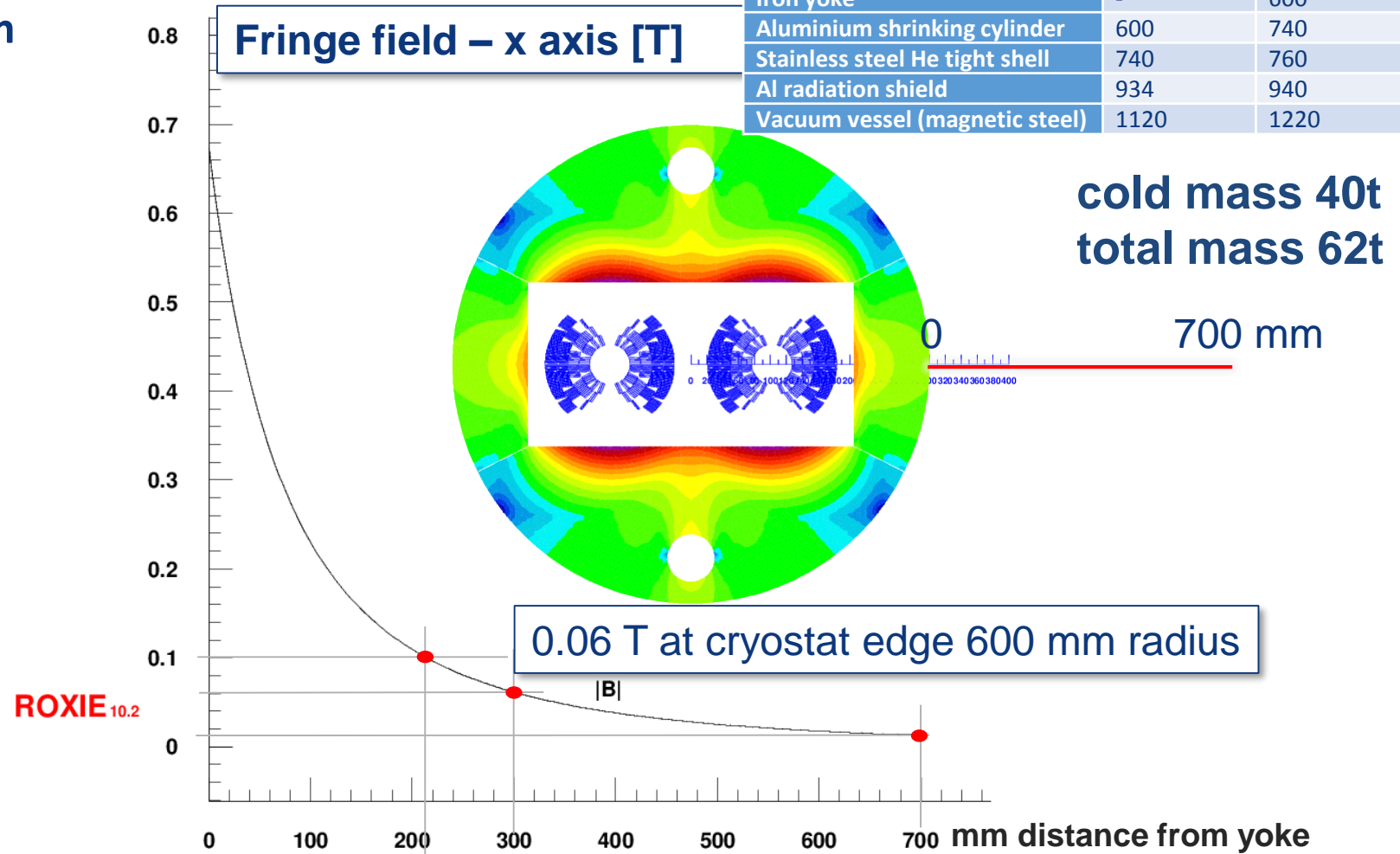
- Development of optimized 16 T magnet, compatible with both HE LHC and FCC-hh
- New cryogenic layout to limit QRL dimension



- Coil optimization and margin $18 \rightarrow 14\%$
- Inter-beam distance $250 \rightarrow 204$ mm
- Stray-field < 0.1 T at cryostat



Description	ID in mm	OD in mm
Iron yoke	-	600
Aluminium shrinking cylinder	600	740
Stainless steel He tight shell	740	760
Al radiation shield	934	940
Vacuum vessel (magnetic steel)	1120	1220

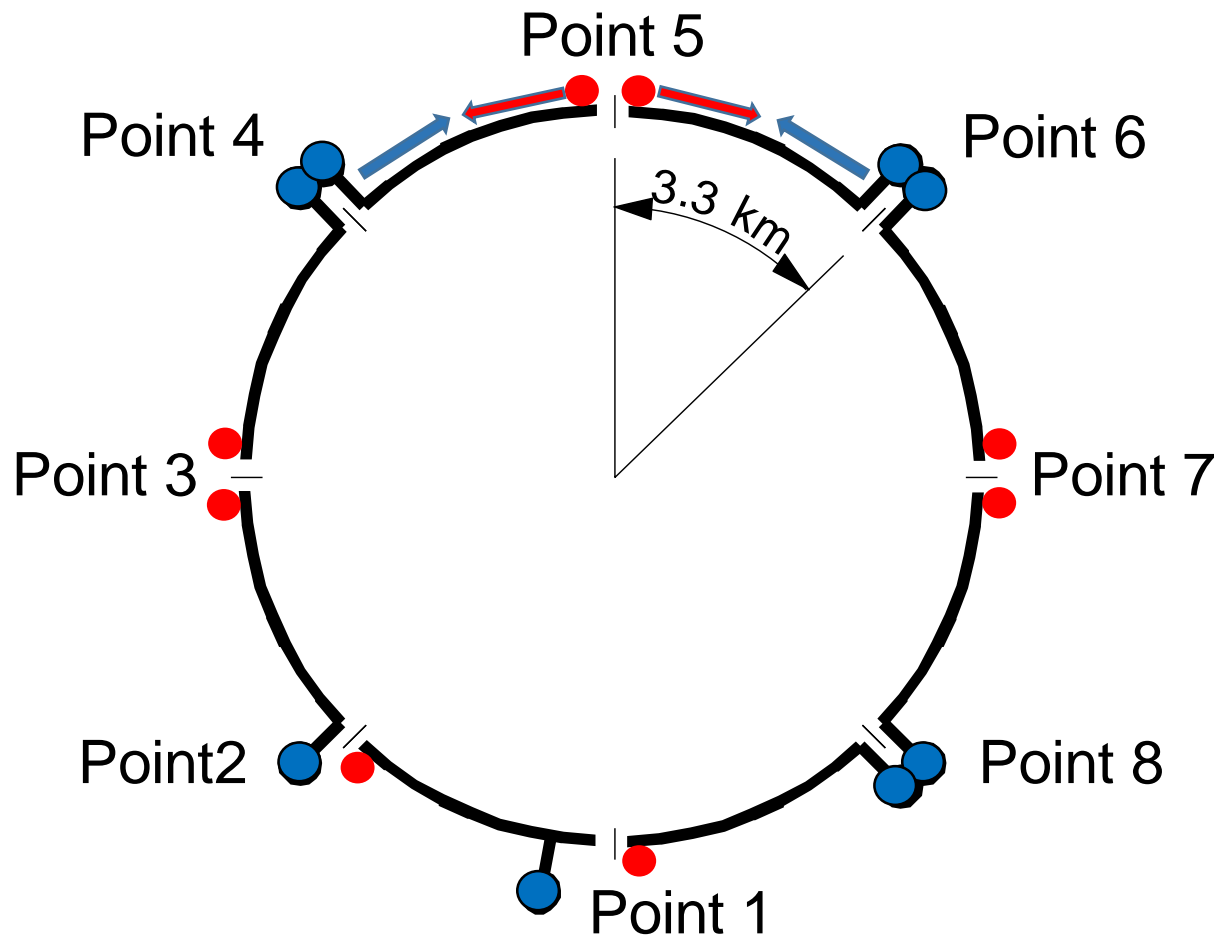


HE-LHC cryogenic layout

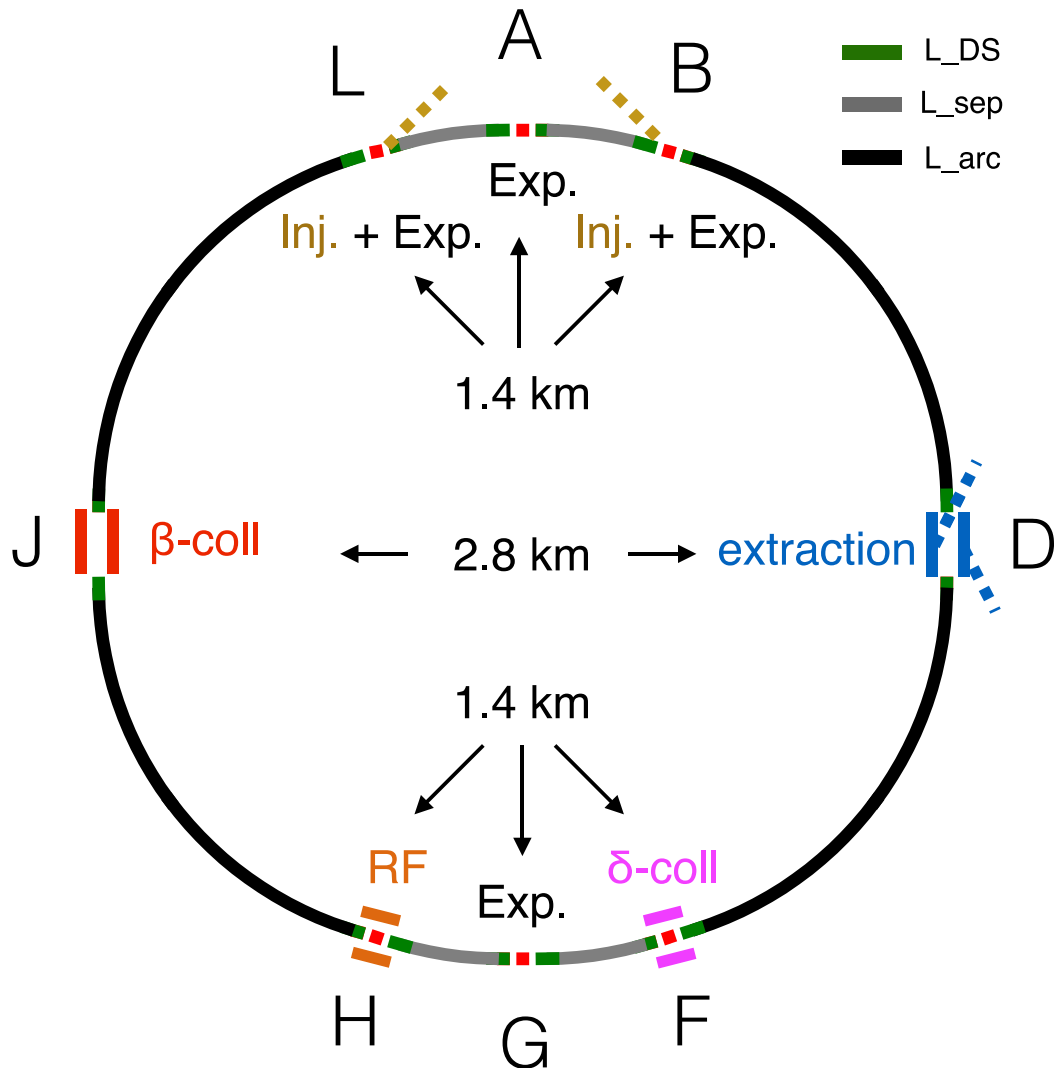
Half-sector cooling instead of full sector (as for LHC) to limit cross section of cryogenic distribution line

Higher heat load and integration limitations (Cryo-line diameter) requires installation of

- **8 additional 1.8 K refrigeration units wrt. LHC**
 - 2.3 kW @ 1.8 K (~ LHC size)
 - P elect: ~500 kW per unit



- **8 new higher-power 4.5 K cryoplants**
 - 28 kW @ 4.5 K (including 2.3 kW @ 1.8 K)
 - P elect: ~6500 kW per cryoplant (cf. 4200 kW for LHC cryoplant)



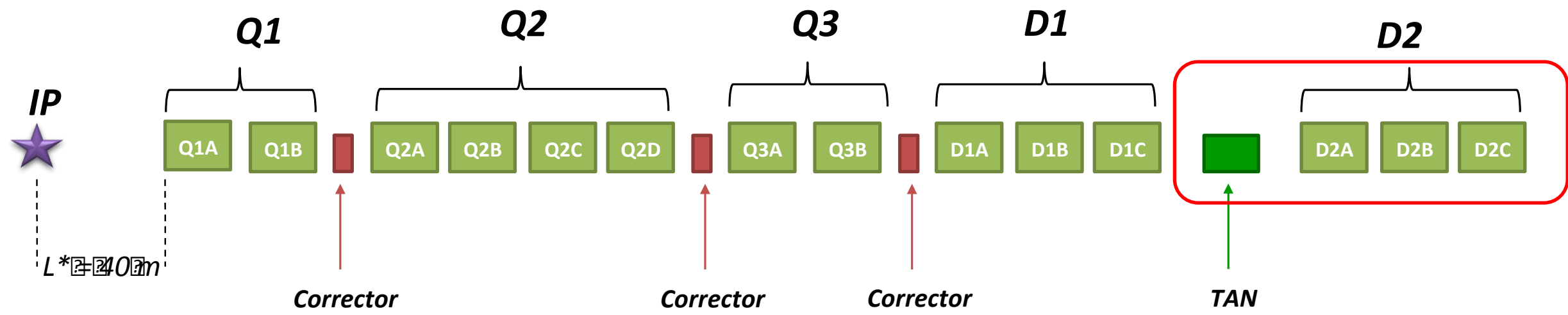
- $L^* 40$ m
- Experimental insertion adaption
- Overall length 1.400 m
- Optimisation work on betatron and momentum collimation systems
- Optimisation of extraction/dump line design
- Vertical extraction

FCC-hh beam power handling: collision debris

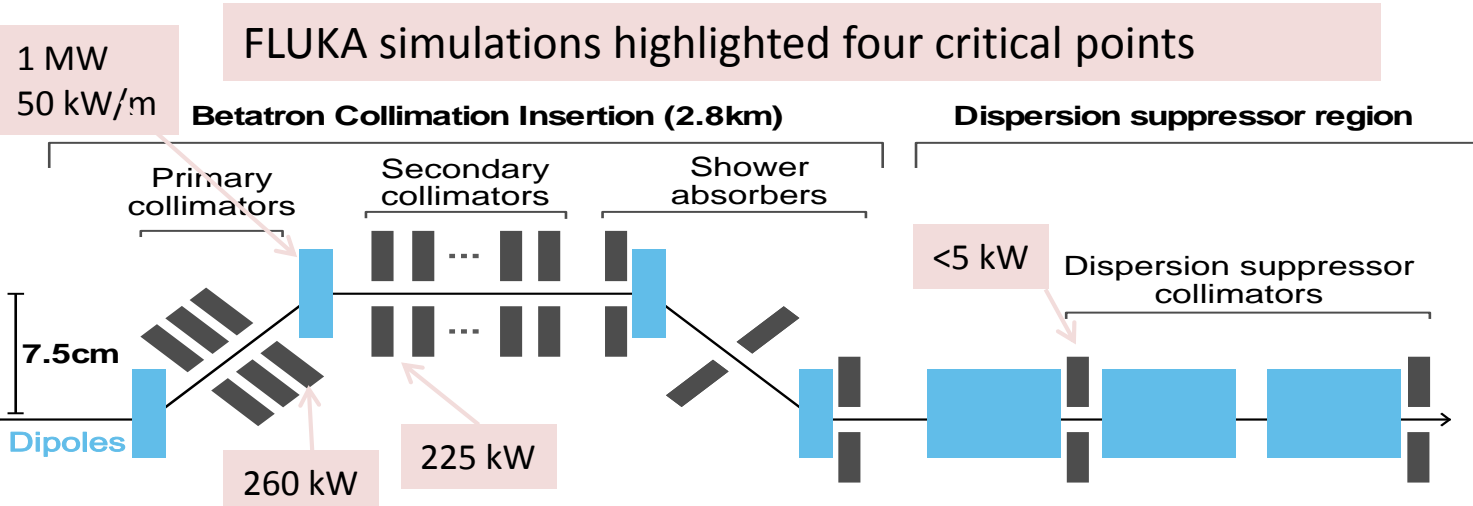
500kW debris per experiment
(HL-LHC x 42)

triplets protected by 35 mm inner lining (tungsten shielding)

For 30 ab-1	max. dose	Comment
radiation in triplet	70 (40) MGy	today's limit 30 Mgy (for rotated crossing)
heat load In triplet	4.5 mW	expected limit (with safety margin) 5 mW
radiation in dipole	90 MGy unshielded	today's limit 30 MGy; better protection possible



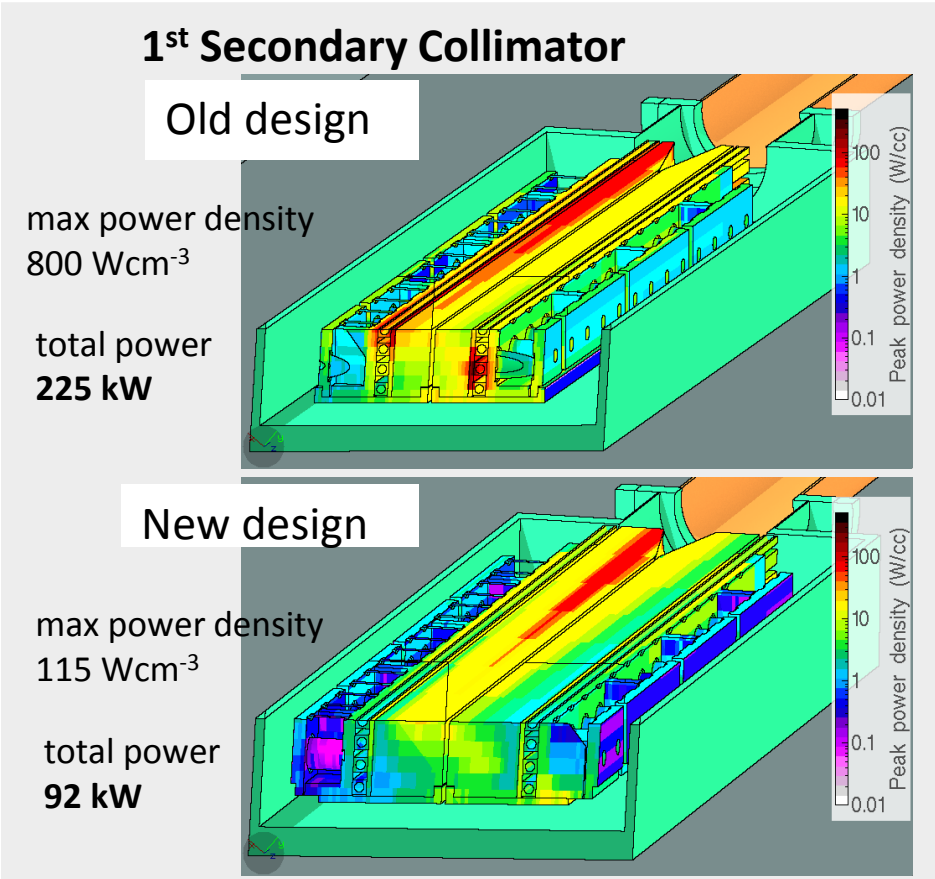
Complete designs of collimation insertions, main issue: sustain beam lifetime of 12 mins (12 MW loss)



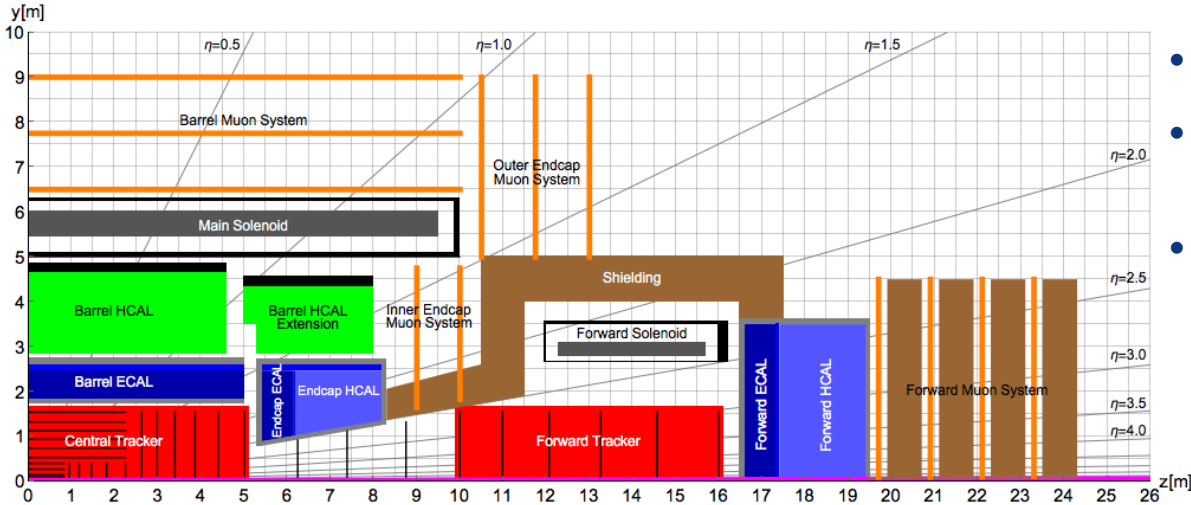
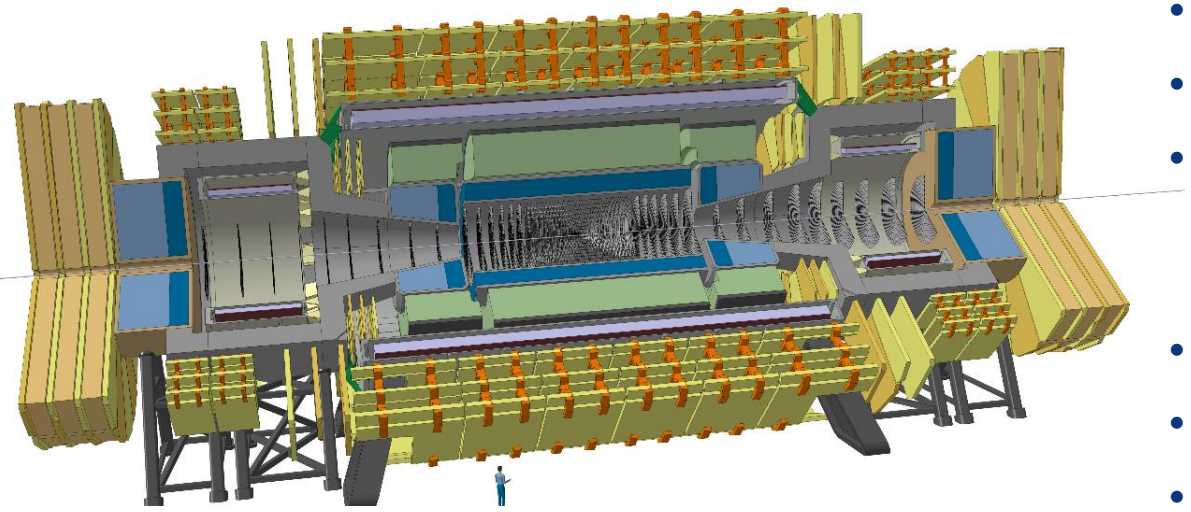
Primary Collimators

- Active length halved
- ⇒ Max. power reduced from 260 kW to 80 kW
- ⇒ 50 to 100 kW considered OK

Arc protection Protection design offers sufficient margin



FCC-hh reference detector

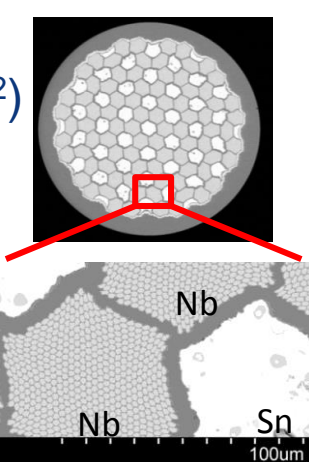


- Detector concept unchanged since last year.
- Central Solenoid, 4T, 10m free bore, unshielded
- Forward Solenoids, 4T, 5m free bore, unshielded
 - Service cavern at 50m distance from detector cavern for magnetic shielding <0.5 mT and CE optimization.
- Silicon Tracker 400m² total surface up to η=6
- Precision momentum measurement up to η=4
- ECAL & HCAL up to η=6
- Granularity about 4x ATLAS/CMS
- Muon system for trigger, identification, momentum resolut.
- Challenges:
 - Pileup of 1000 vs. 140 at HL-LHC
 - Radiation levels up to 10¹⁸ cm⁻² 1MeV neutron equivalent vs. 10¹⁶ cm⁻² at HL-LHC
 - Total data rate of 1-1.5 PByte/s
 - Integration, opening and maintenance scenarios

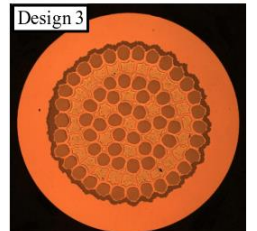


Global Nb₃Sn wire development program

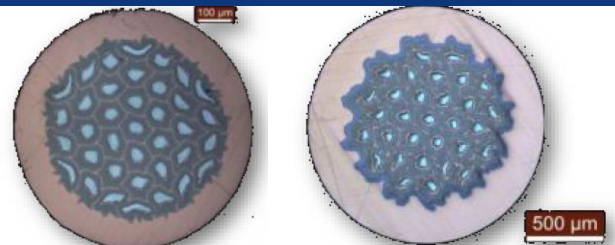
- After one year development, prototype Nb₃Sn wires achieving the HL-LHC performance (~ 1000 A/mm²) already produced by several industrial partners.
- Impressive progress for companies starting production of internal-tin high field wire
- Innovative wire layouts proposed and produced
- Strong motivation of industrial partners and confidence on achieving performance and cost.



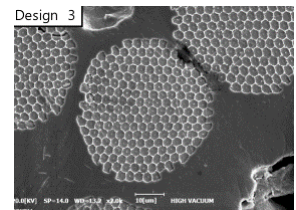
Jastec - Japan



Kiswire KAT - Korea



Bochvar/TVEL - Russia

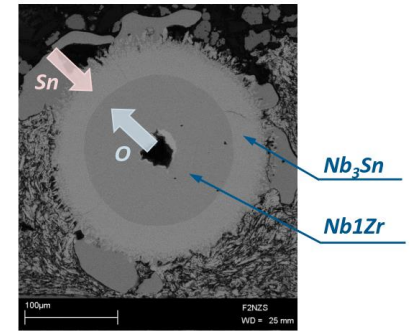
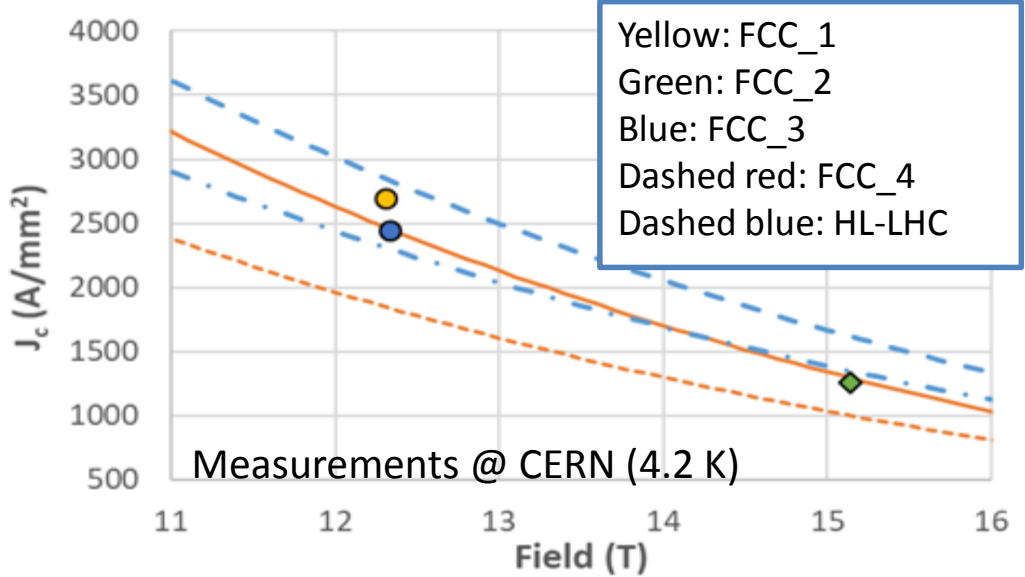


Conductor activities for FCC started in 2017:

- Bochvar Institute (production at TVEL), **Russia**
- KEK (Jastec and Furukawa), **Japan**
- KAT, **Korea**
- Columbus, **Italy**
- University of Geneva, **Switzerland**
- Technical University of Vienna, **Austria**
- SPIN, **Italy**
- University of Freiberg, **Germany**

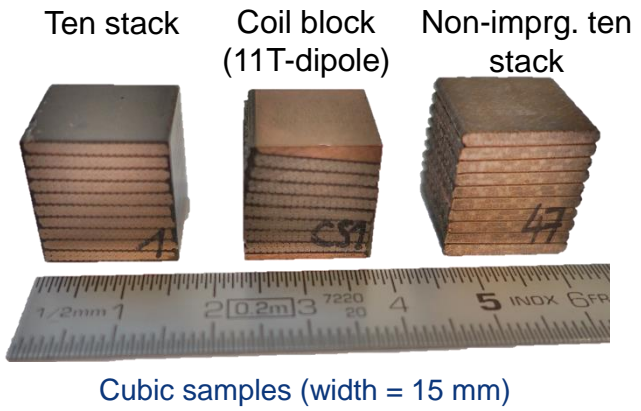
In addition, being finalized agreements with:

- Bruker (**Germany**)
- Luvata Pori (**Finland**)



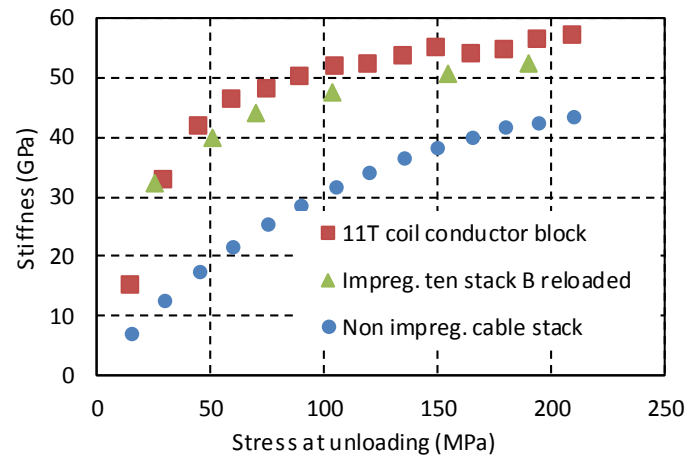
Internal oxidation
Unige

Nb₃Sn wound conductor tests

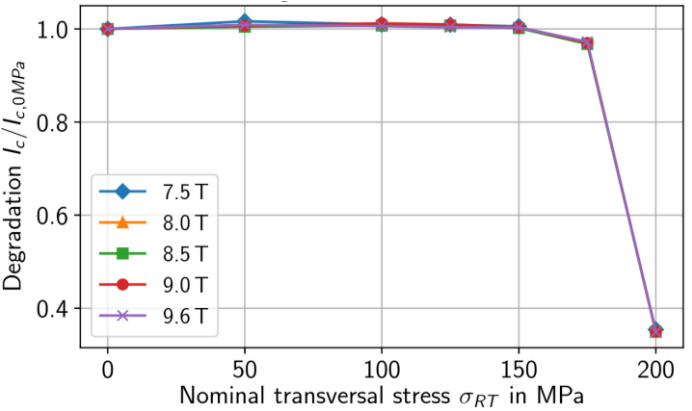


Various tests relevant for coil and magnet production, using Rutherford cable, stacks or coil blocks:

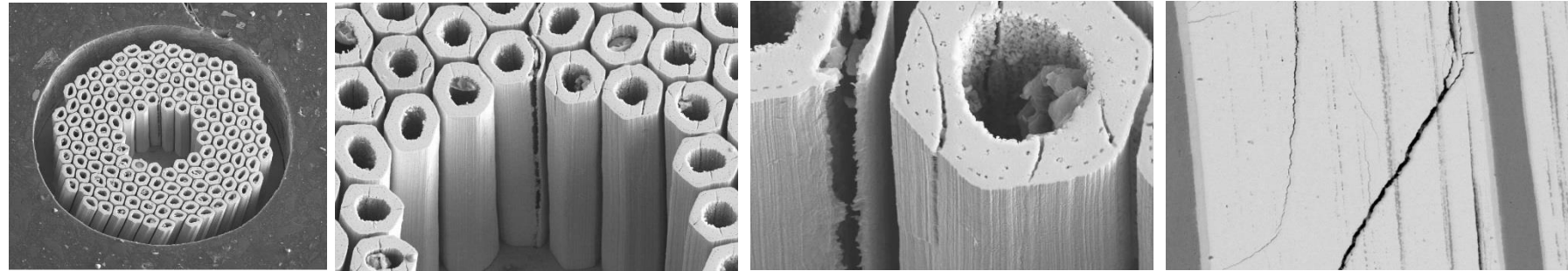
- Impact of transverse stress
- Stiffnes of reacted coil samples
- Windability of cables
- Etc.



Stiffness comparison of impregnated and non impregnated samples (Influence of pre-stress, compaction during heat treatment, load direction, Impregnation)



Relative **critical current degradation** as function of **transversal compressive stress** at room temperature



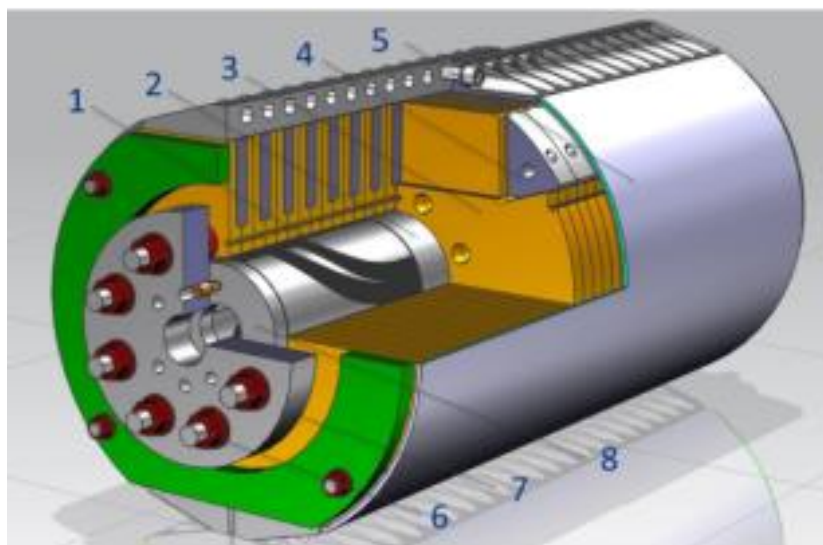
Cracks in Nb₃Sn subelements after applied transverse stress at RT. Microscopy by CERN MME and USTEM (Vienna)



Iron Laminations



AL I-Clamps



StSt Skin



End Plates



Fillers



Axial Rods



- All coil parts, structural components and tooling are available at FNAL
- Coil fabrication and the work with mechanical structure are in progress
- Magnet first test in September 2018





First ERMC coil winding



Aluminum shell



Magnet yoke

Coil fabrication

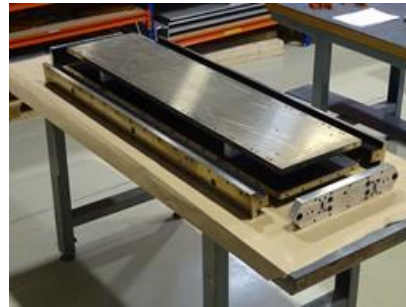
- Winding of the first coil has been completed
- Preparation for reaction on-going
- All tooling for coil production ready

Magnet assembly

- components and tooling ready
- Dummy assembly to characterize the structure behavior on-going.



Coil Reaction Tool



Coil Impregnation Tool



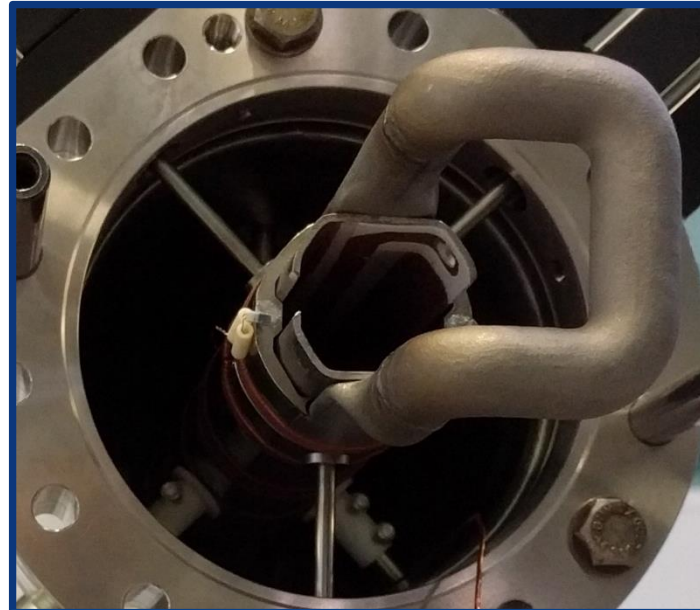
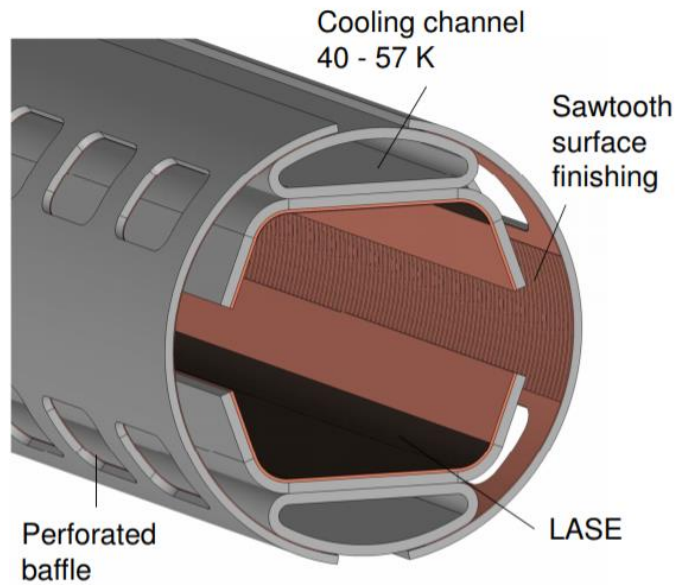
Dummy coils



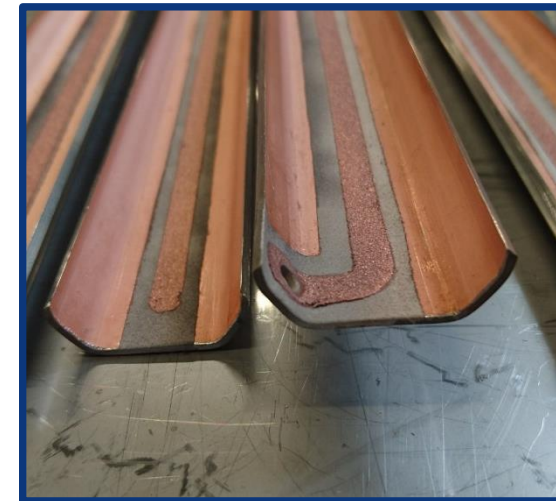
Axial rods

Simplified BS design in view of:

- Mass production
- Impedance optimization
- e- cloud mitigation
- latest version to be tested summer '18



Cold Sprayed Isolated Electrode (e-cloud mitigation option)

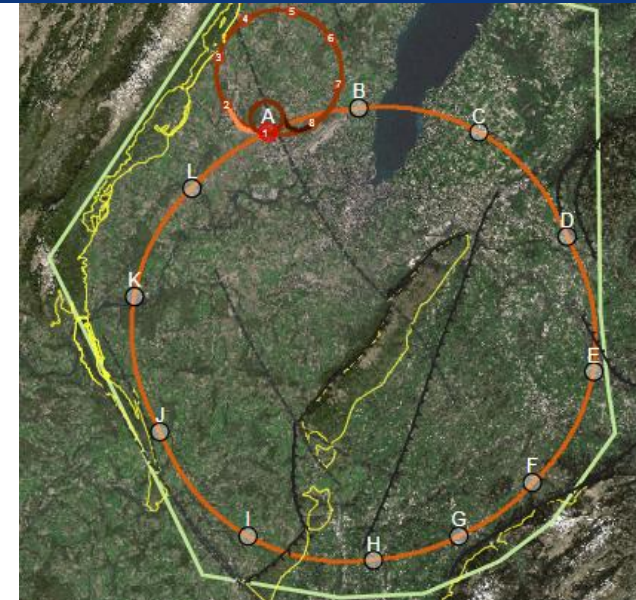
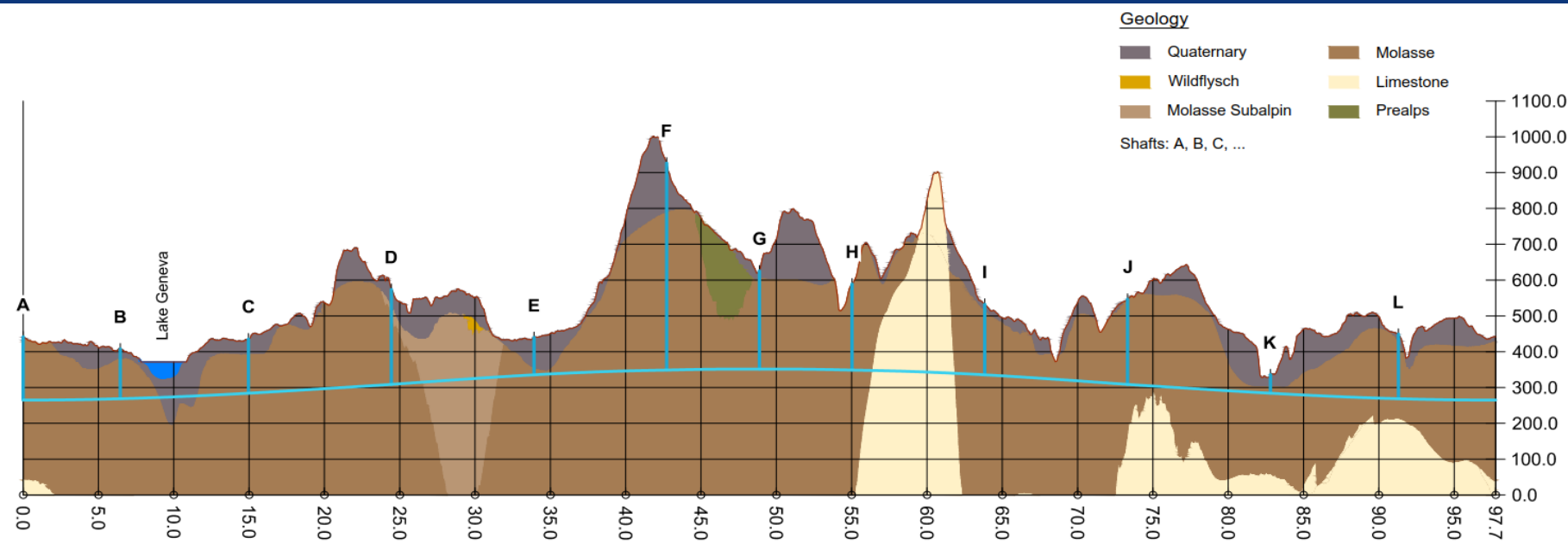


Design optimisation:

- Ribs removed; Optimization of thickness of copper and steel
- Connection absorber/cooling tube, and welding positions

- **Measurements at KARA/KIT (pressure evolution) confirm MC vacuum simulations**
- Confident to use simulations for all vacuum design

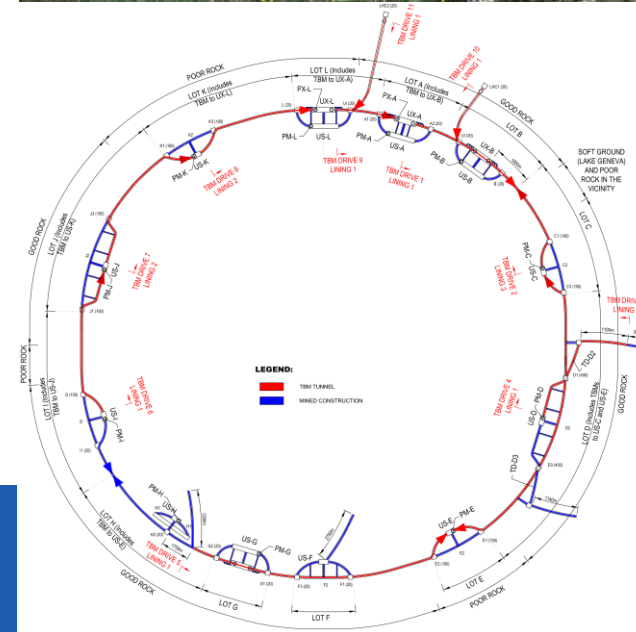
Implementation - new footprint baseline



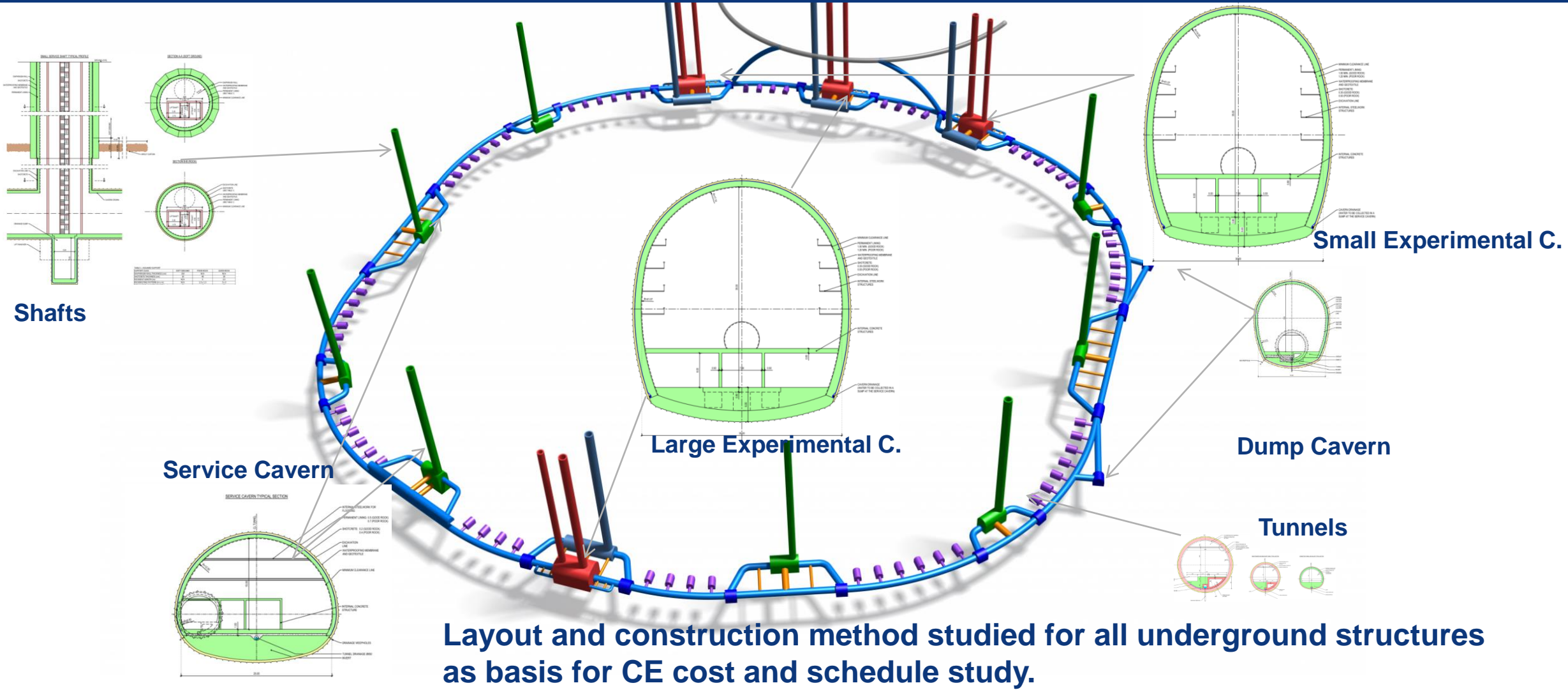
Following geological review of the most challenging areas a new baseline position was established considering:

- Lowest risk for construction
- Fastest and cheapest construction
- Feasible positions for large span caverns (the most challenging structures)

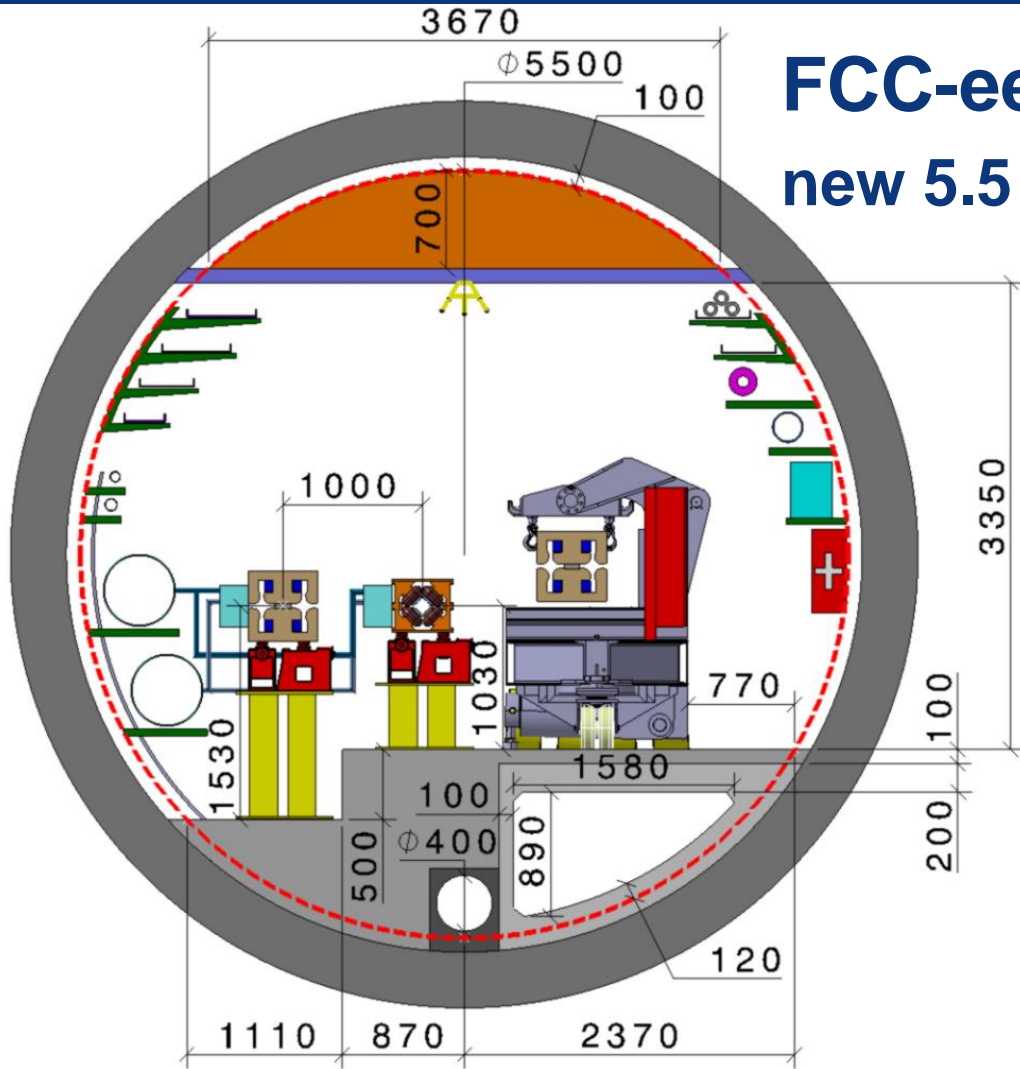
Next step: iteration with review on surface site locations and machine layout



CE underground schematic



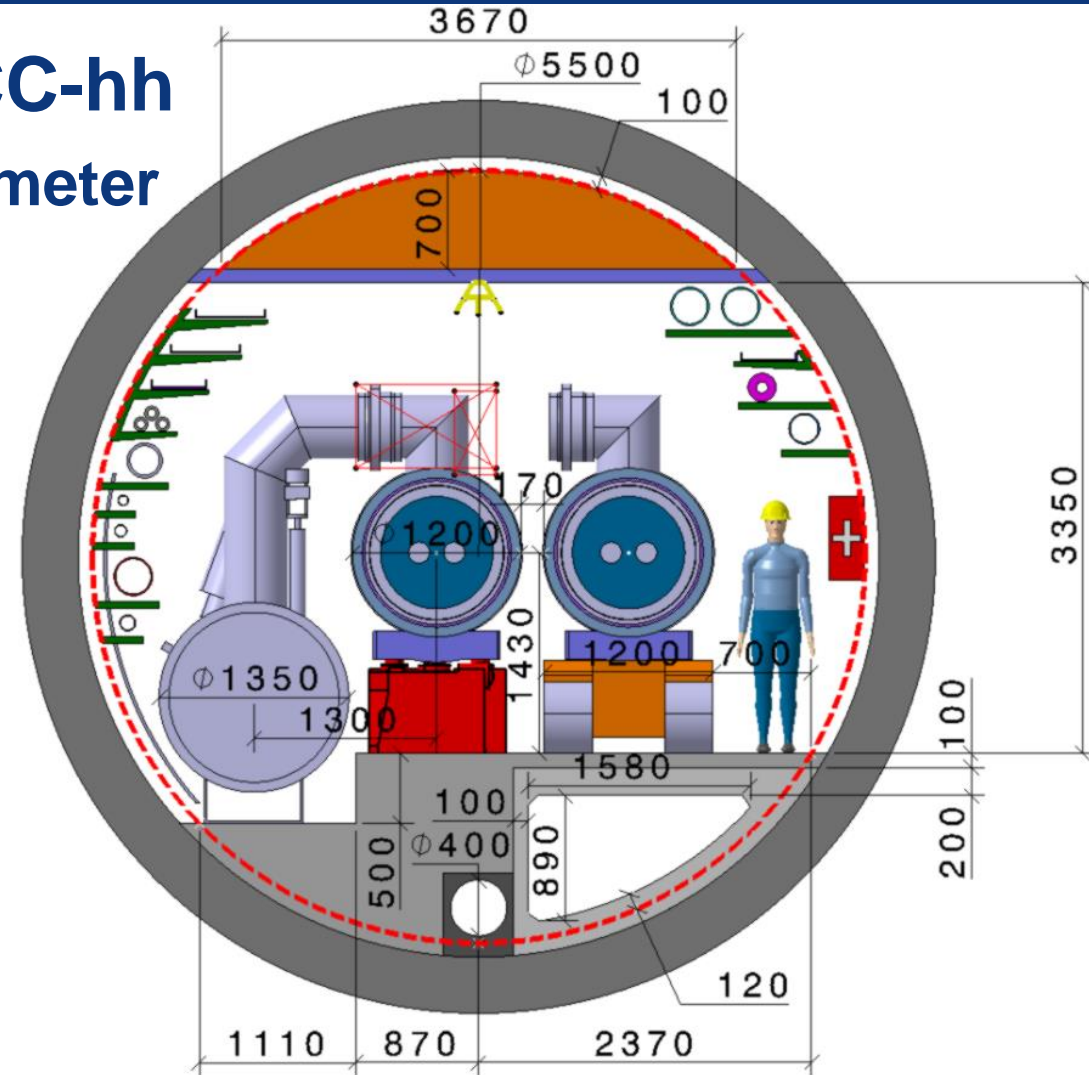
Layout and construction method studied for all underground structures as basis for CE cost and schedule study.



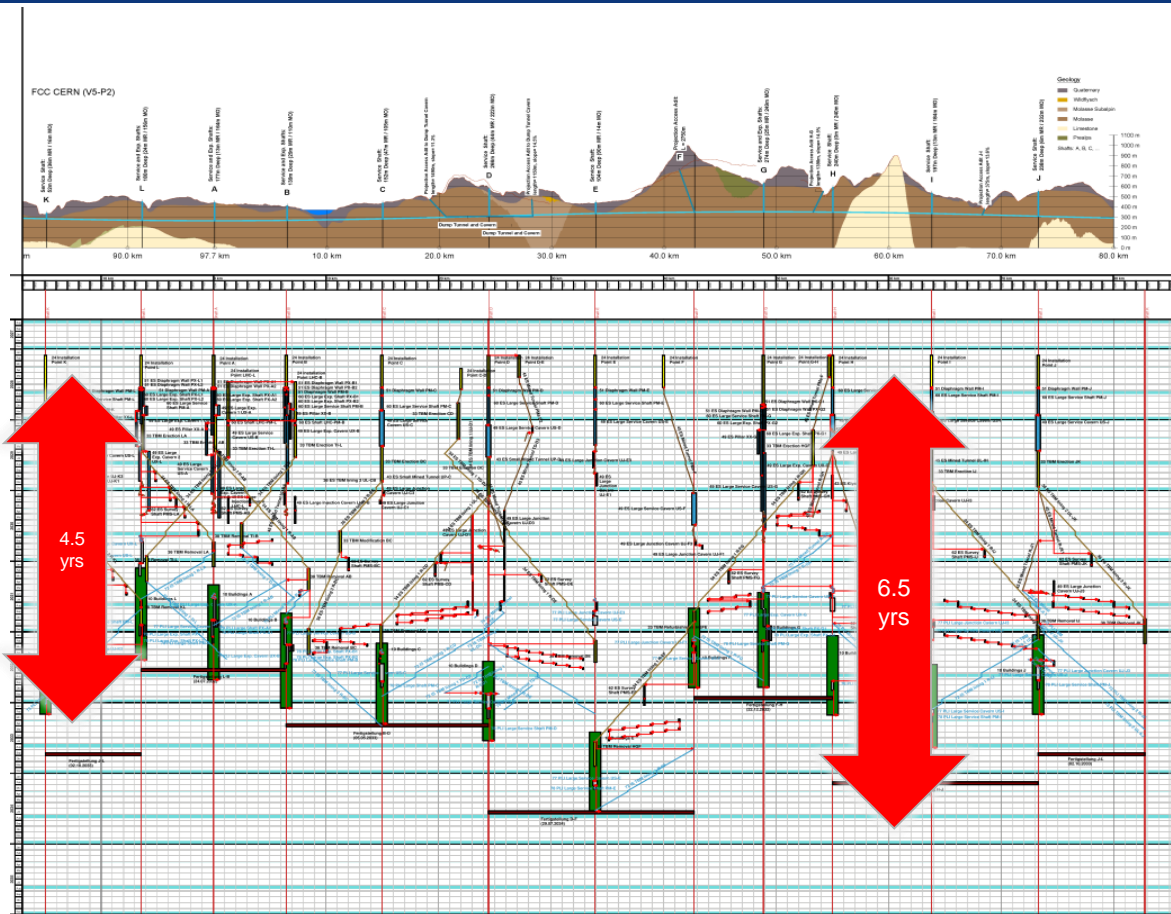
FCC-ee

FCC-hh

new 5.5 m inner diameter



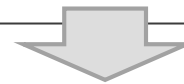
CE schedule studies



- Detailed study confirmed 2017 numbers
- Construction duration 5 – 7 years

Excavated Spoil Schedule

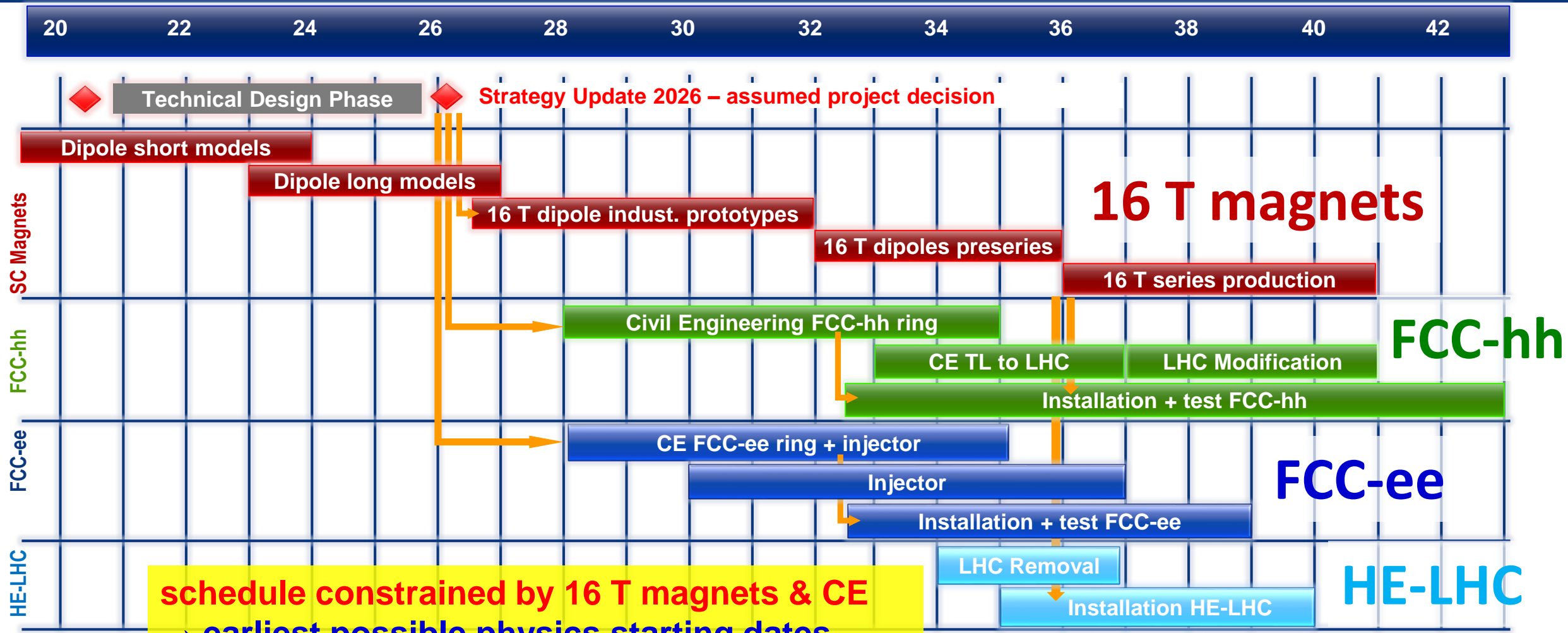
Extraction Site	Volume (m ³)			Total
	Soft Ground	Limestone	Molasse	
Shaft at LHC1	11,031	0	133,735	144,765
Shaft at LHC2	0	0	202,589	202,589
Shafts at Point A	26,469	0	791,948	818,417
Shafts at Point B	35,161	0	326,482	361,643
Shaft at Point C	181,807	0	385,920	567,727
First Construction Tunnel at Point D	0	0	709,452	709,452
Shaft at Point D	15,992	8,806	668,961	693,760
Second Construction Tunnel at Point D	0	0	235,355	235,355
Shaft at Point E	6,528	0	174,792	181,320
Tunnel at Point F	0	1,206	375,414	376,621
Shaft at Point G	33,086	0	471,215	504,301
Tunnel at Point H	0	244,081	750,620	994,701
Shaft at Point H	0	7,329	421,401	428,730
Shaft at Point I	6,528	0	796,634	803,161
Shaft at Point J	6,528	0	805,629	812,157
Shaft at Point K	13,381	0	610,972	624,353
Shafts at Point L	29,990	0	671,700	701,690
Total Spoil Volume	366,500	261,422	8,532,821	9,160,743



- Next step:**
study of excavation material management
- Total of 9 million cubic meters to dispose
 - Reuse of molasse?



Technical Schedule for each of the 3 options

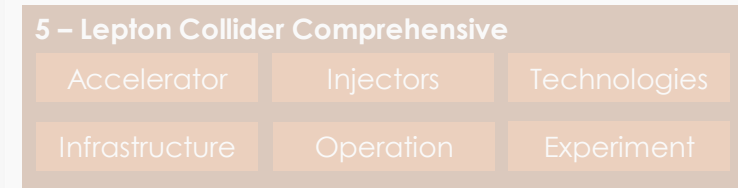
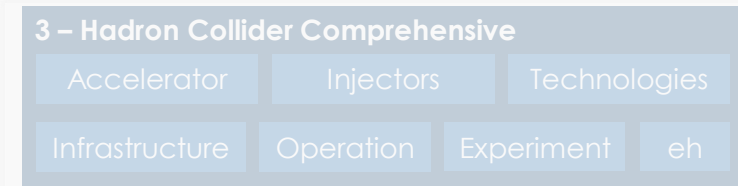
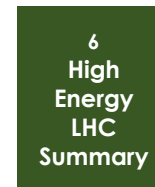
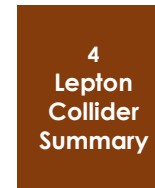
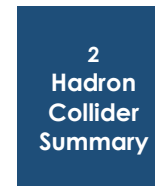
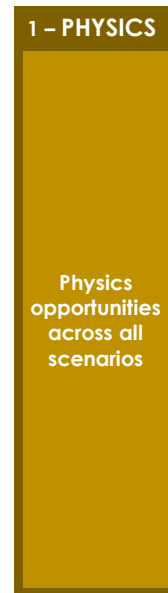


schedule constrained by 16 T magnets & CE
 → earliest possible physics starting dates

- FCC-hh: 2043
- FCC-ee: 2039
- HE-LHC: 2040 (with HL-LHC stop LS5 / 2034)

- **CDR Concise summary volumes 1 (PH), 2 (hh), 4 (ee), 6 (HE):**

- Completion of design work, coherent and consistent contents for concise volumes by end June 2018.
- Overall final editing July – August 2018
- Proof reading and approval September – October
- “Print-ready” versions by November 2018



- **CDR long technical volumes 3, 5, 7:**

- Collection of input (from status June 2018) during July – October 2018.
- Overall volume editing November 2018 – January 2019
- Proof reading and approval February – March 2019

- **Cost study based on CDR status (June 2018), other documents for ESU, June - November 2018**



FCC Week Program – IAC Review

Tuesday (10 APRIL)					Wednesday (11 APRIL)					Thursday (12 APRIL)				
Parallel 1	Parallel 2	Parallel 3	Parallel 4	Parallel 5	Parallel 1	Parallel 2	Parallel 3	Parallel 4	Parallel 5	Parallel 1	Parallel 2	Parallel 3	Parallel 4	Parallel 5
Room 0.4	Room 0.5	Room 1.1	Room 1.9	Room 1.20	Room 0.4	Room 0.5	Room 1.1	Room 1.9	Room 1.20	Room 0.4	Room 0.5	Room 1.1	Room 1.9	Room 1.20
Effectenbeurszaal	Graanbeurszaal	Administratiezaal	Berlage zaal	Veilingzaal	Effectenbeurszaal	Graanbeurszaal	Administratiezaal	Berlage zaal	Veilingzaal	Effectenbeurszaal	Graanbeurszaal	Administratiezaal	Berlage zaal	Veilingzaal
FCC-hh accelerator: design I (review)	Conductor Nb3Sn: State of the art & characterization	FCC-ee Physics & Exp.: Detector Designs (review)	SRF Direction for R&D	Special Tech.: Beam Vacuum System Conceptual Design I	FCC-ee accelerator: parameters and optics (review)	EuroCirCol 16 Other tasks	FCC-physics	Civil engineering, geodesy, alignment, transport, logistics (review)	Special Tech.: Injection & extraction I	FCC-hh Physics & Exp.: Detector Magnet, Tracker, ECAL	FCC-ee injector (review)	Special Tech.: Beam stoppers, collimators and dumps	FCC-eh: Technical Developments	Safety (review)
Coffee Break (0.2 Grote Zaal)					Coffee Break (0.2 Grote Zaal)					Coffee Break (0.2 Grote Zaal)				
FCC-hh accelerator: design II (review)	Conductor: Development for FCC	FCC-ee Physics & Exp.: Machine detector interface (review)	SRF cavity technology	Special Tech.: Beam Vacuum System Conceptual Design II	FCC-ee accelerator: MDI (review)	16 T R&D Magnets and models	FCC-physics	Cryogenics (review)	Special Tech.: Injection & extraction II	FCC-hh Physics & Exp.: Detector HCAL, Muons, Trigger	FCC-ee accelerator: energy calibration & polarization (review)	Special Tech.: Electronics & instrumentation	FCC-eh: physics	EASITrain: superconducting thin films and manufacturing
Lunch (0.2 Grote Zaal)					Lunch (0.2 Grote Zaal)					Lunch (0.2 Grote Zaal)				
FCC-hh accelerator: collimation (review)	Conductor: Other superconductors	FCC-ee Physics & Exp.: EW precision measurements (review)	SRF studies	HE LHC Options and beam-beam 1.2 Mendes kamer	FCC-ee accelerator: collective effects and top-up (review)	Other programs	FCC-hh Physics & Exp.: Higgs, top and electroweak precision physics	Cooling & ventilation, electr. distribution, energy management (review)	EASITrain CC (closed session) 1.4 Vervey kamer	Common software	HE LHC Parameters and optics (review)	Special Tech.: Development of new manufacturing technologies	FCC-hh accelerator: collective effects I (review)	EASITrain: superconduct. wires
Coffee Break (0.2 Grote Zaal)					Coffee Break (0.2 Grote Zaal)					Coffee Break (0.2 Grote Zaal)				
FCC-hh: Collider beam transfer and injector I (review)	EuroCirCol 16 T Designs for the FCC CDR	FCC-ee Physics & Exp.: Higgs, flavour, neutrinos, QCD (review)	SRF Innovation		CEPC and others	Other magnets for FCC	FCC-hh Physics & Exp.: Searches	Operation, reliability, radiation (review)	FCC-hh: Collider beam transfer and injector II (review)	Common technologies	HE LHC collimation and beam dynamics (review)	Special Tech.: Machine protection, circuit and powering	FCC-hh accelerator: collective effects II (review)	EASITrain: cryogenics

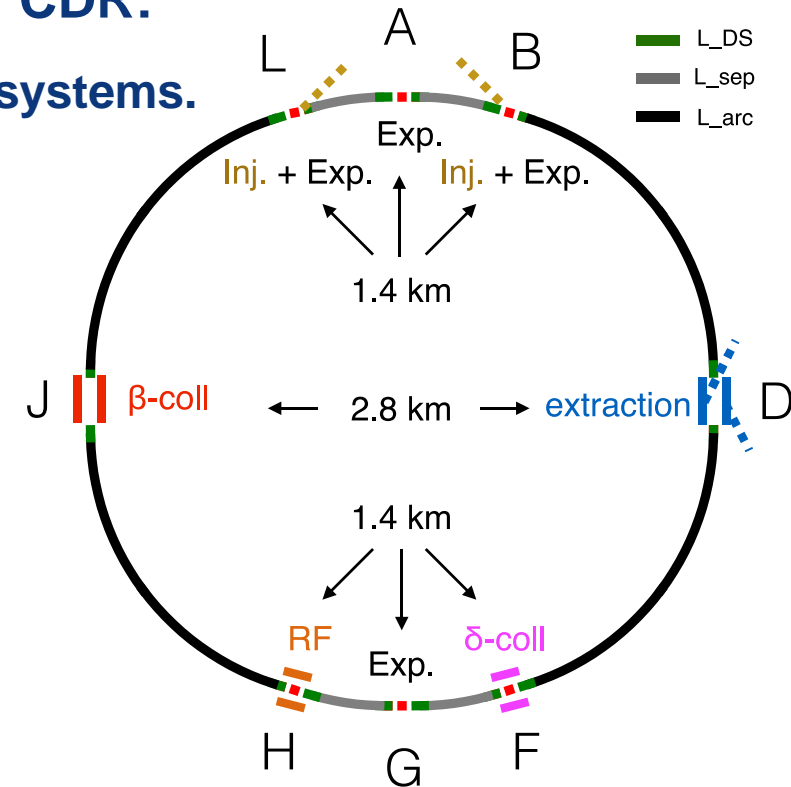
Review Information

- All sessions marked in **red / green** are earmarked for **physics / machine-technical** review by IAC.



In parallel to European Strategy process:

- **Full iteration of all designs based on coherent documentation for CDR:**
 - Parameters and requirements: machines – experiments – technical systems.
 - Machine layouts and space allocation for straight sections
 - Iteration of layout & subsequent implementation study
- **Continuation of technical design work:**
 - Nb₃Sn wire and 16 T short model programs
 - SRF cavity production and efficient RF power sources
 - Cryogenics and key technologies
- **Identification of potential topics for FP9 funding and preparation of project proposals**





Collaboration & Industry Relations



124

Institutes

30

Companies

32

Countries





EASITrain Marie Curie Training Network



European Advanced Superconductivity Innovation and Training Network

➤ **Started 1 October 2017, by now 14 of 15 Early Stage Researchers hired & active.**

- SC wires at low temperatures for magnets (Nb_3Sn , MgB_2 , HTS)
- Superconducting thin films for RF and beam screen (Nb_3Sn , TI)
- Electrohydraulic forming for RF structures
- Turbocompressor for Helium refrigeration
- Magnet cooling architectures

Horizon 2020 program
Funding for 15 Early Stage
Researchers over 3 years &
training

13 Beneficiaries



12 Partners



Summary

- Fast advancement of the FCC study in all areas
- Collider concept designs ready for CDR
- Worldwide R&D programme in place, on Nb₃Sn superconductor, high-field magnets, and on highly-efficient SC RF
- Good progress on all key technologies
- International FCC collaboration growing steadily, focusing now on completing the CDRs as input for European Strategy Update
- Have a productive time and enjoy the FCC Week 2018!