



# Recent SRF R&D results at Fermilab

Martina Martinello

FCC week 2018

10 Apr 2018

# Outline

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- Recent SRF R&D results at Fermilab:
  - High-Q at high gradients
  - Frequency dependence of the surface resistance
  - Nb<sub>3</sub>Sn
- Technologies comparison for FCC-ee
- Conclusions

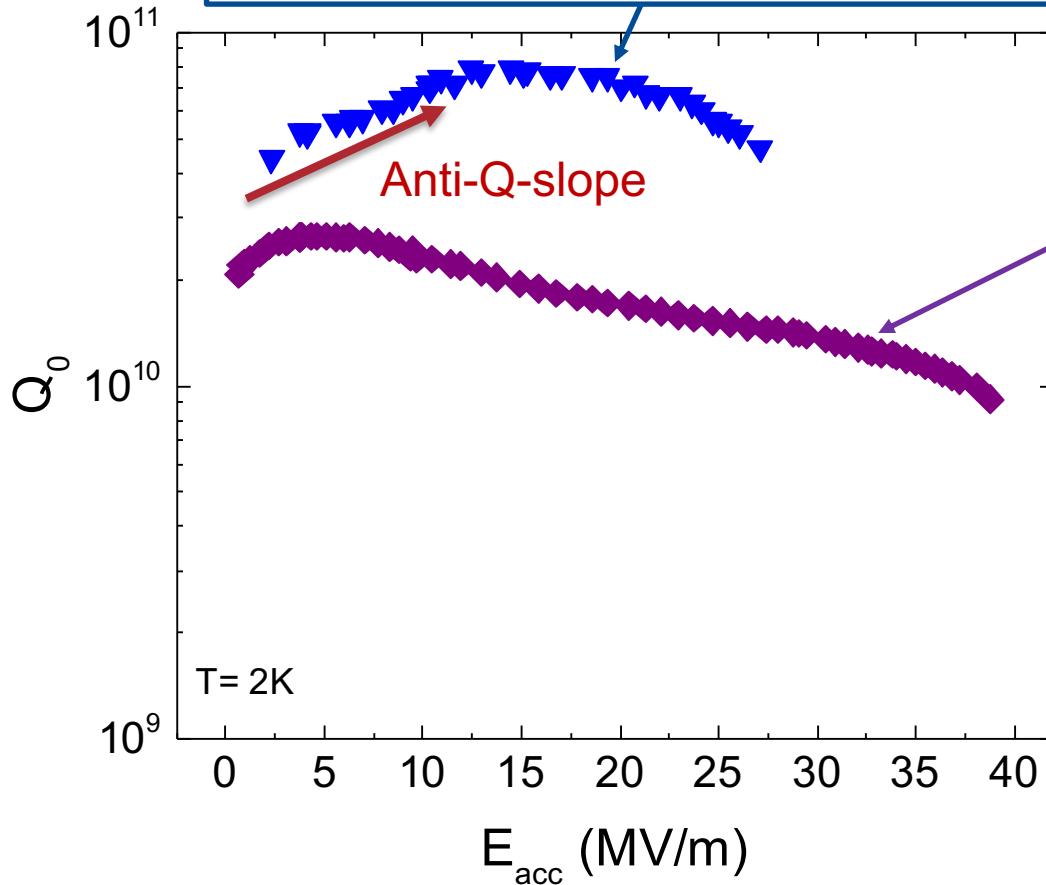
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# Established technology for high-Q and high gradient

N-doping: very high Q-factors at 15-20 MV/m, quench field usually < 30 MV/m



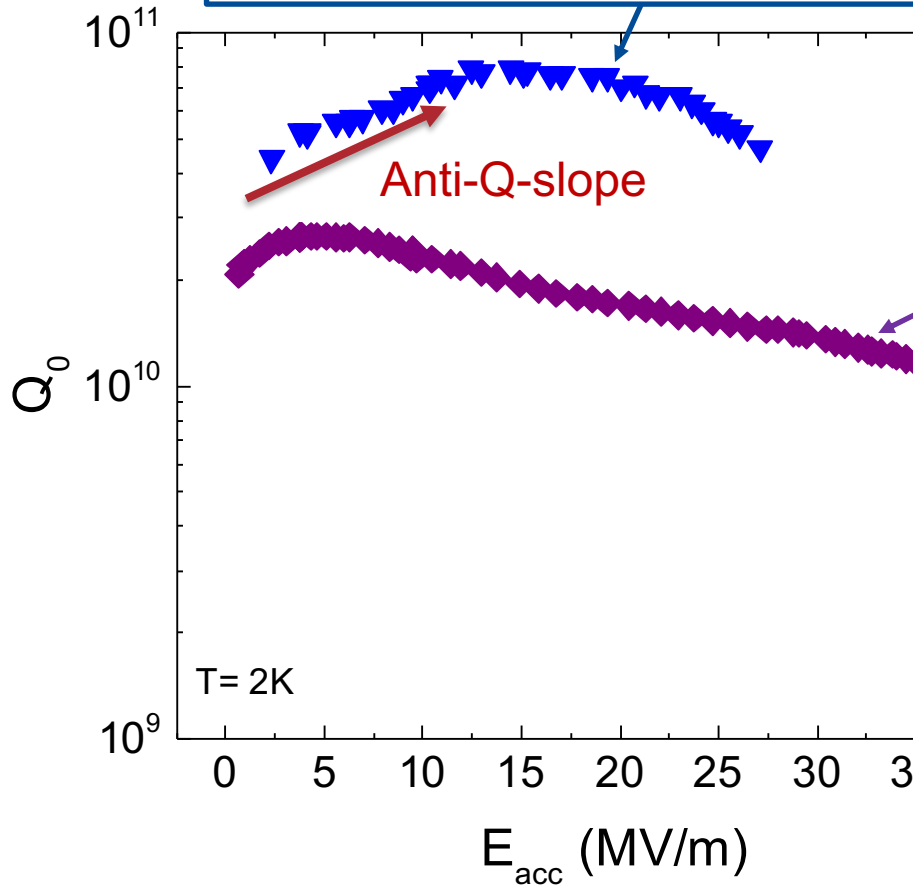
120C baking: capability to reach high gradients 35-45 MV/m with  $Q < 10^{10}$

A. Grassellino et al., Supercond. Sci. Technol. **26**, 102001 (2013) – Rapid Communications



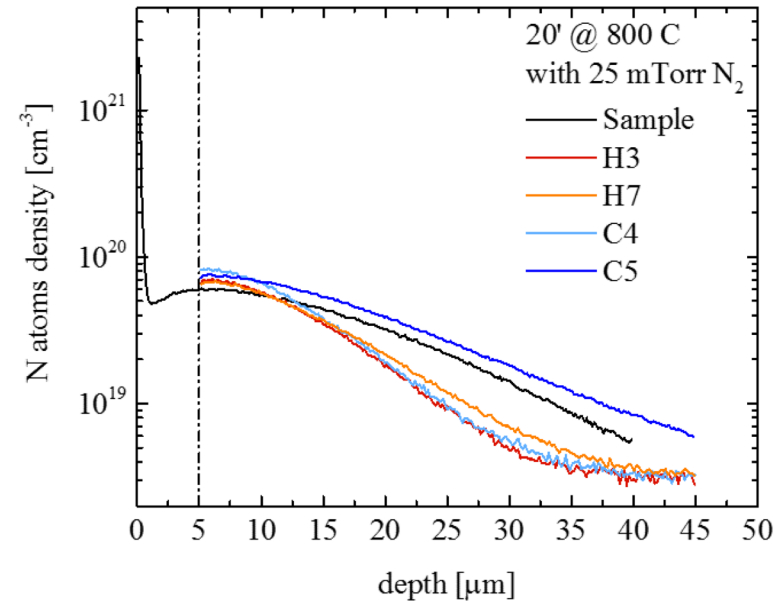
# High-Q and high-gradient treatments for SRF cavities

N-doping: very high Q-factors at 15-20 MV/m, quench field usually < 30 MV/m



**N Doping** at  $T > 800C$  manipulate mean free path constantly throughout several microns, **giving the highest Q**

N doping: nitrogen throughout several microns

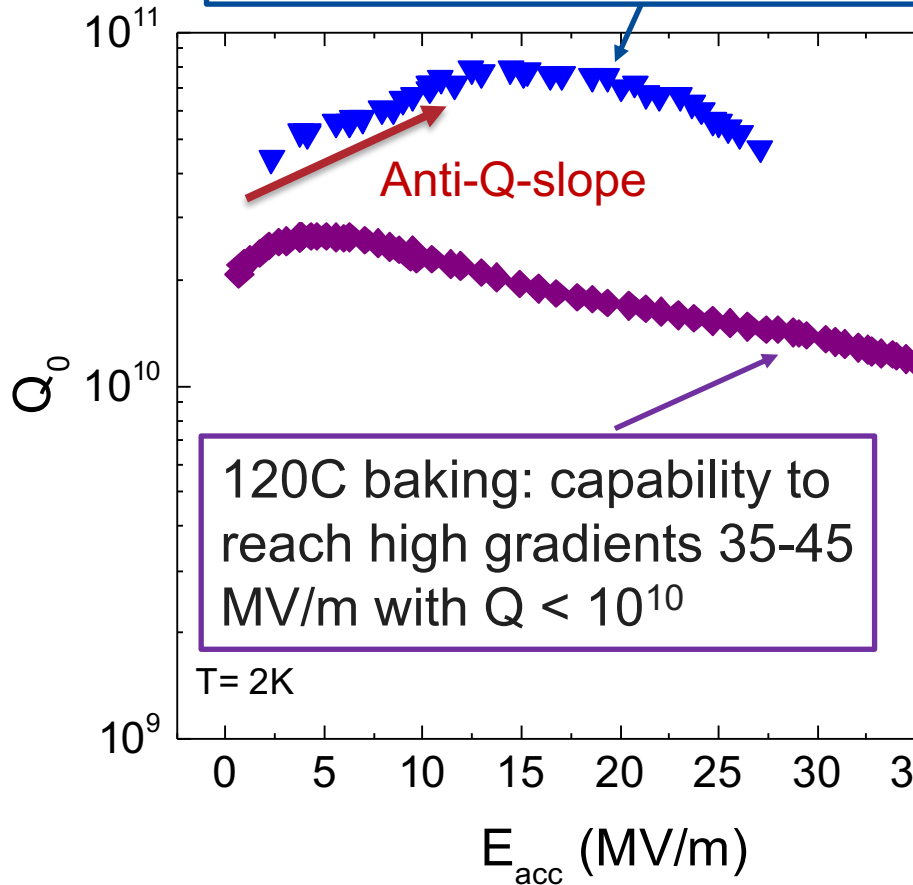


A. Grassellino et al, Proceedings of SRF 2015

A. Grassellino et al., Supercond. Sci. Technol. **26**, 102001 (2013) Rapid Communications

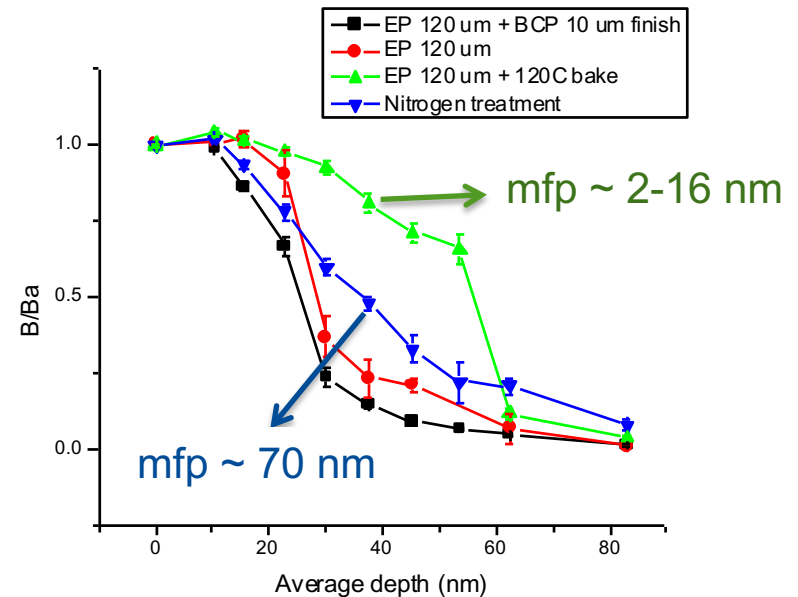
# High-Q and high-gradient treatments for SRF cavities

N-doping: very high Q-factors at 15-20 MV/m, quench field usually < 30 MV/m



**120C bake** known to manipulate mean free path at very near surface on clean bulk, **giving the highest gradients**

120C bake, vacancies in first ~ 60 nanometers



A. Romanenko et al, Appl. Phys. Lett. 102, 232601 (2013)

A. Grassellino et al., Supercond. Sci. Technol. **26**, 102001 (2013) – Rapid Communications

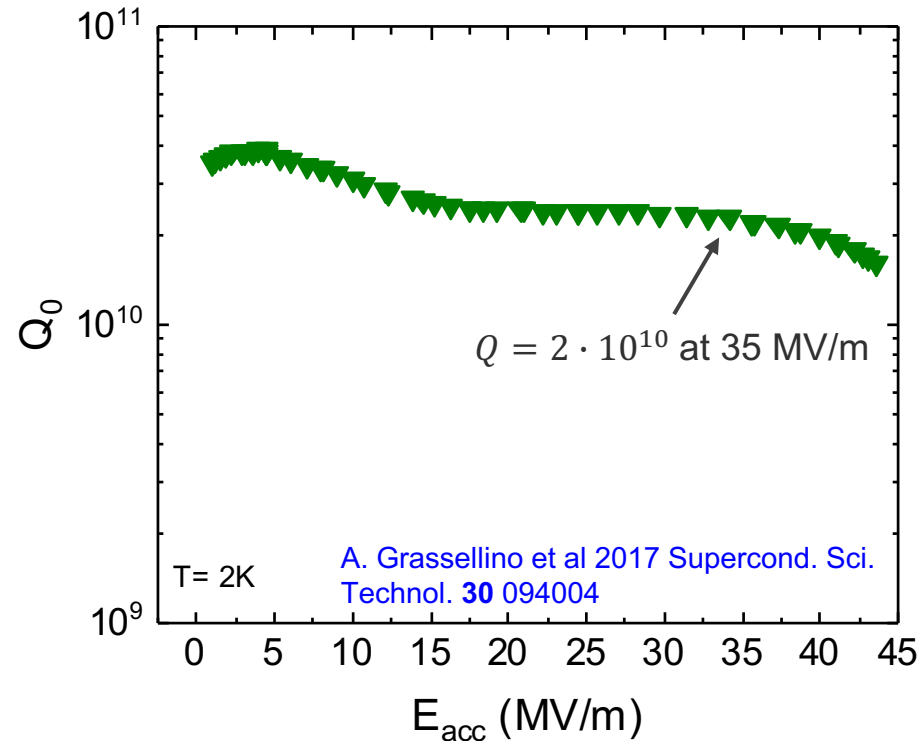
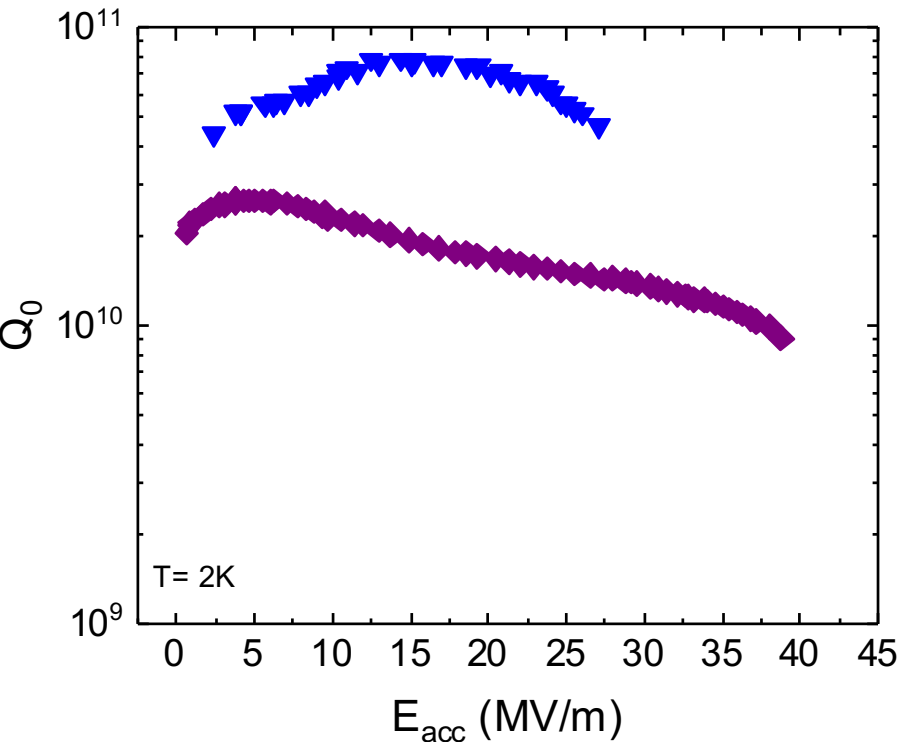
# N-infusion: high-Q at high-gradients

Composition and **mean free path** in first nanometers of cavity surface have been shown to be crucial for both Q and gradient performance

N Doping (high-Q)  
+  
120C baking (high gradients)



N-infusion: high-Q at high gradients

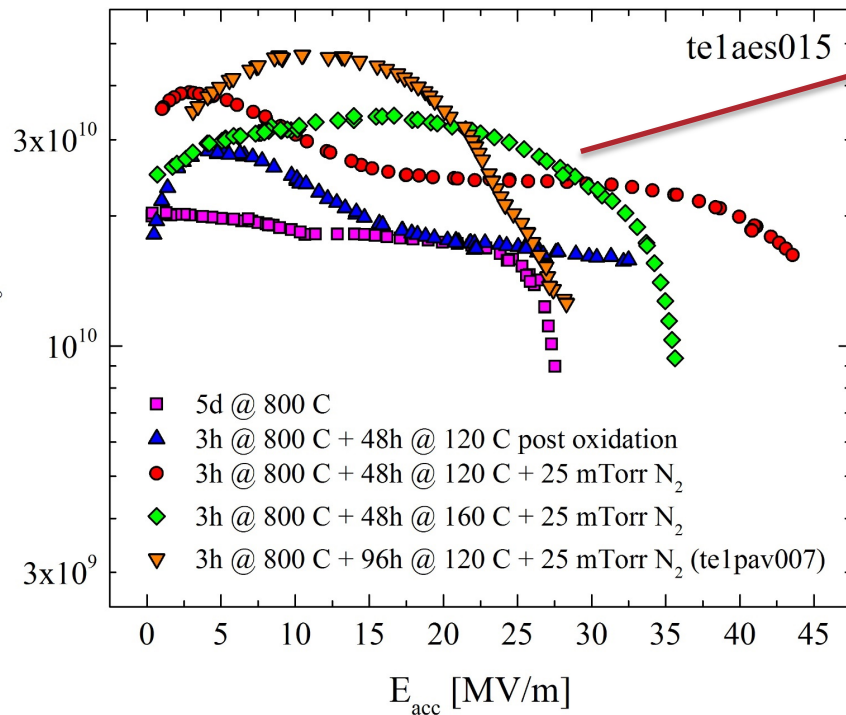


# N-infusion processing sequence



Performances can be optimized to reach high-Q at different gradients by varying the main parameters (T, time)

➤ Different nitrogen depth profiles within  $\lambda$  change performance dramatically

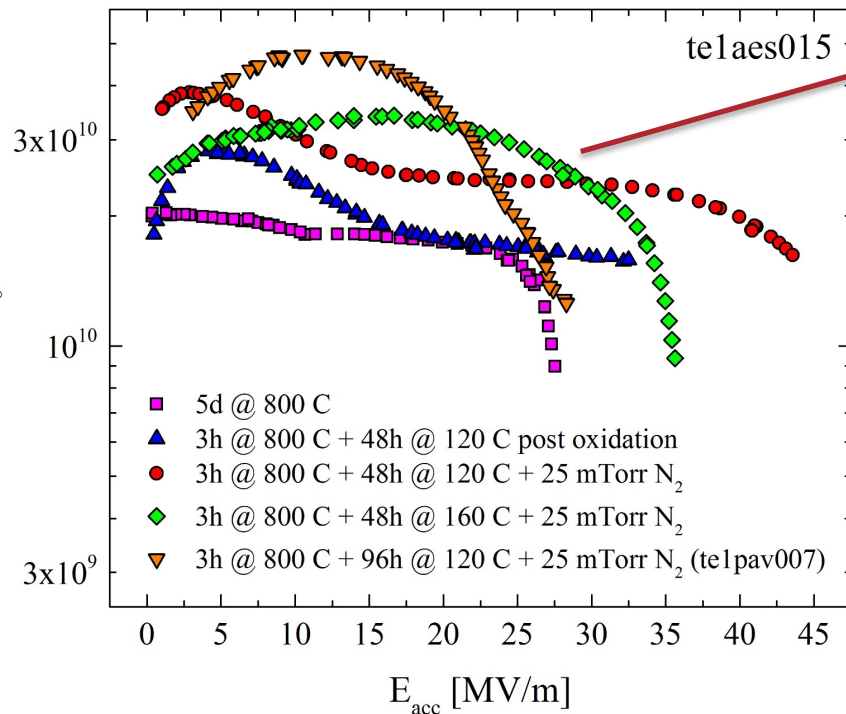


# N-infusion processing sequence

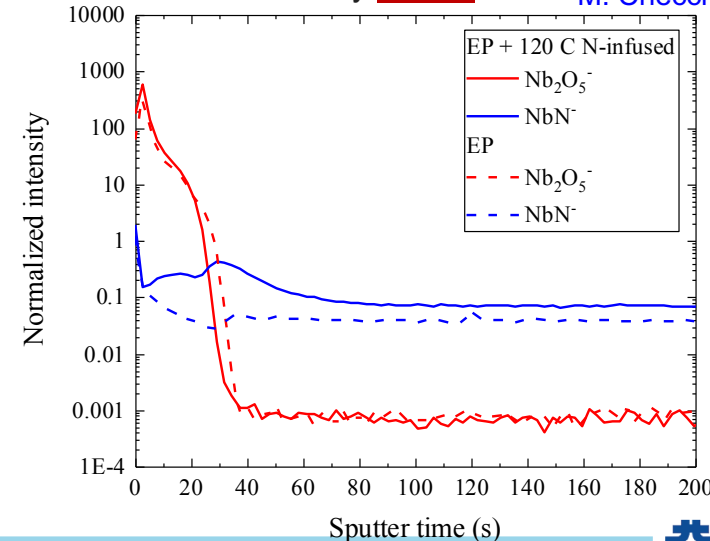


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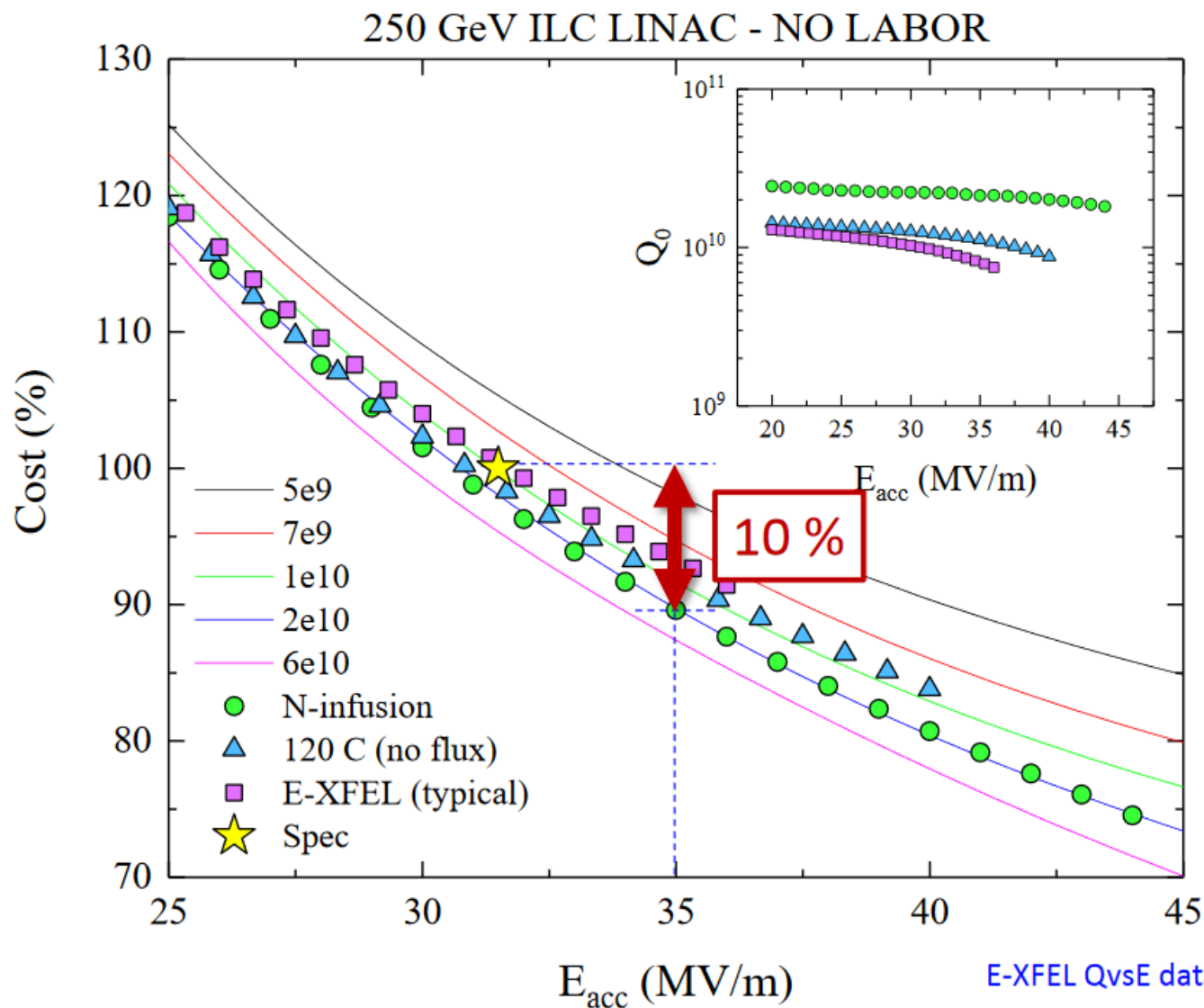


Comparison EP and 120 C 48h N-infused cavity **cutout** M. Checchin, TTC Milan 2018



Nitrogen penetrates for ~20 nm with N-infusion at 120C for 48 hours

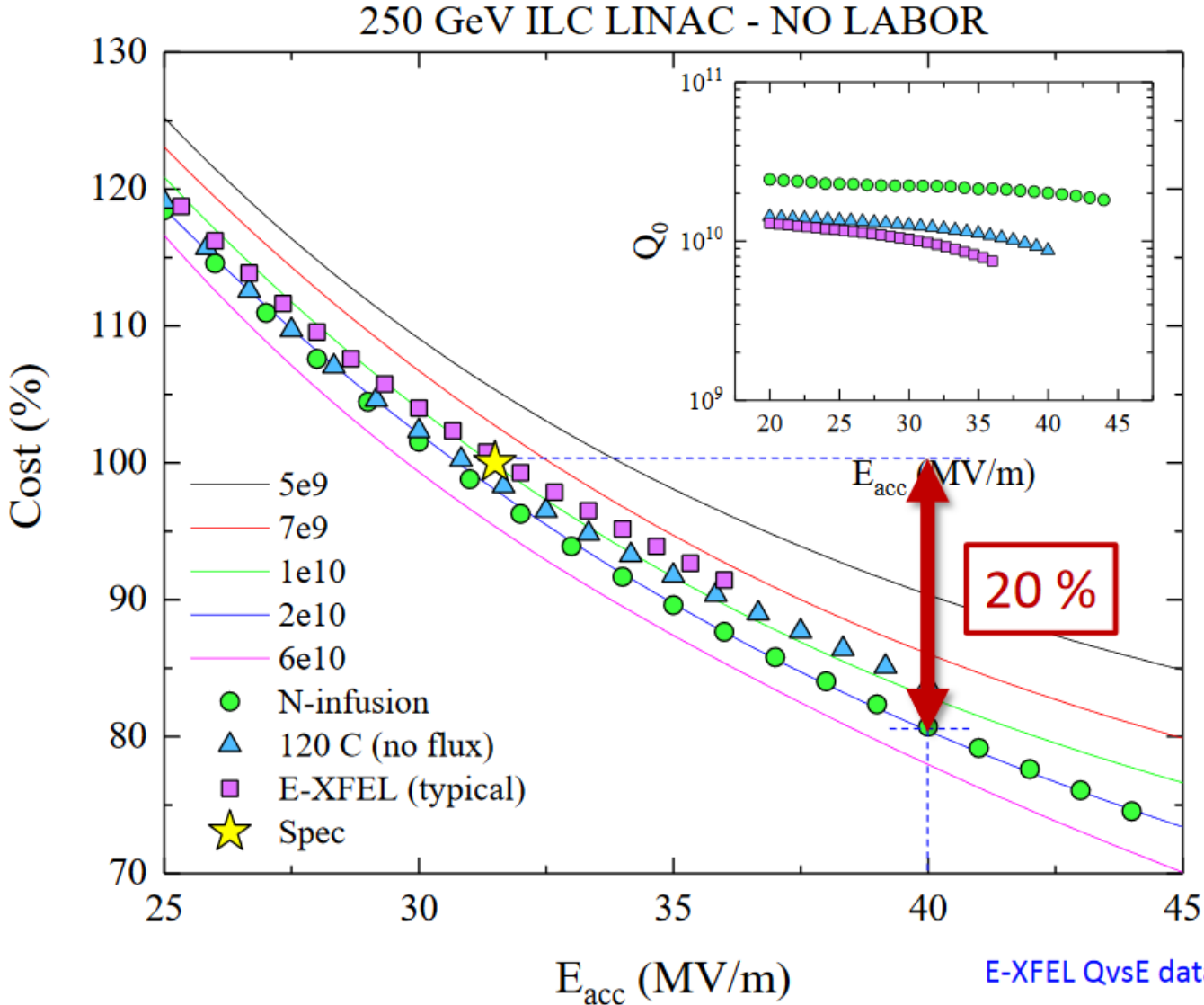
# ILC LINAC cost reduction with N-infusion



E-XFEL QvsE data courtesy of N. Walker



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E-XFEL QvsE data courtesy of N. Walker



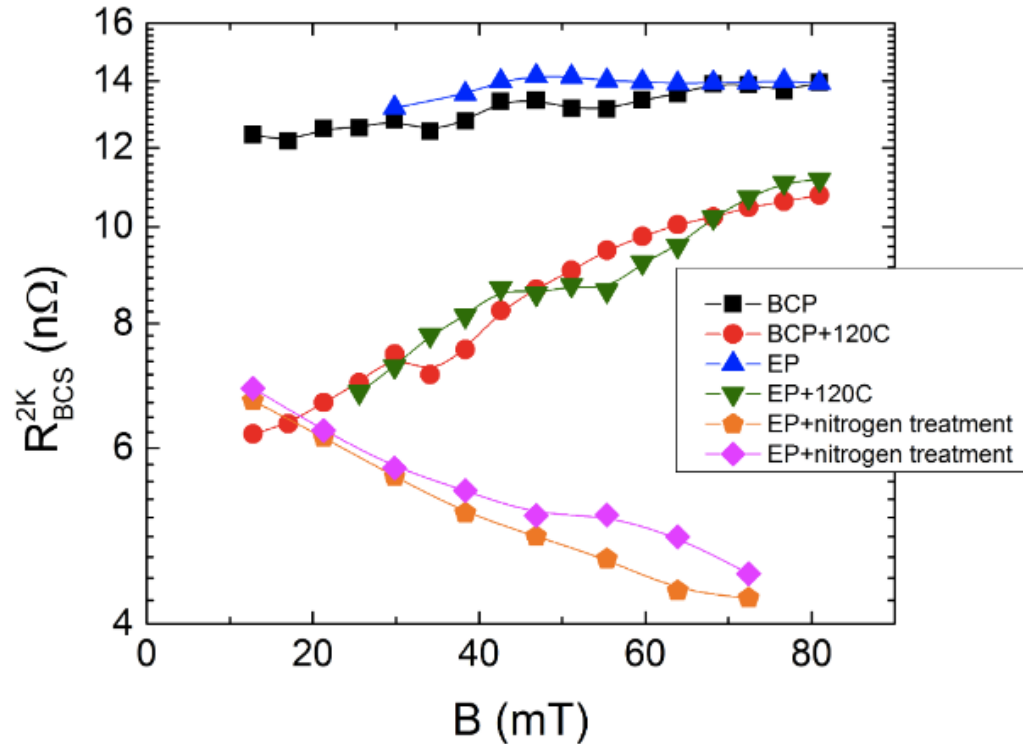
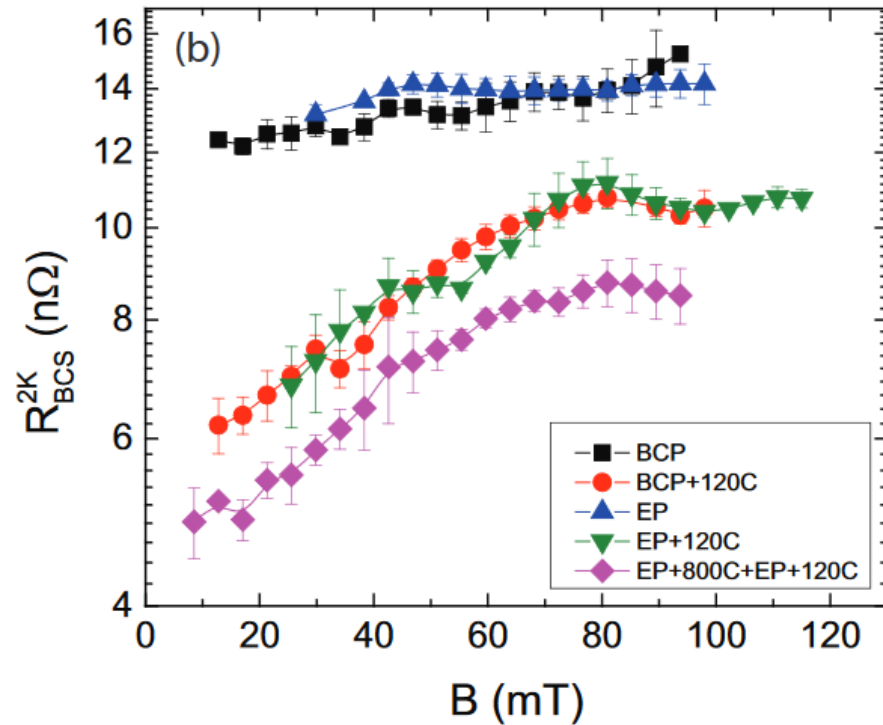


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# $R_{BCS}(E_{acc})$ at 1.3 GHz

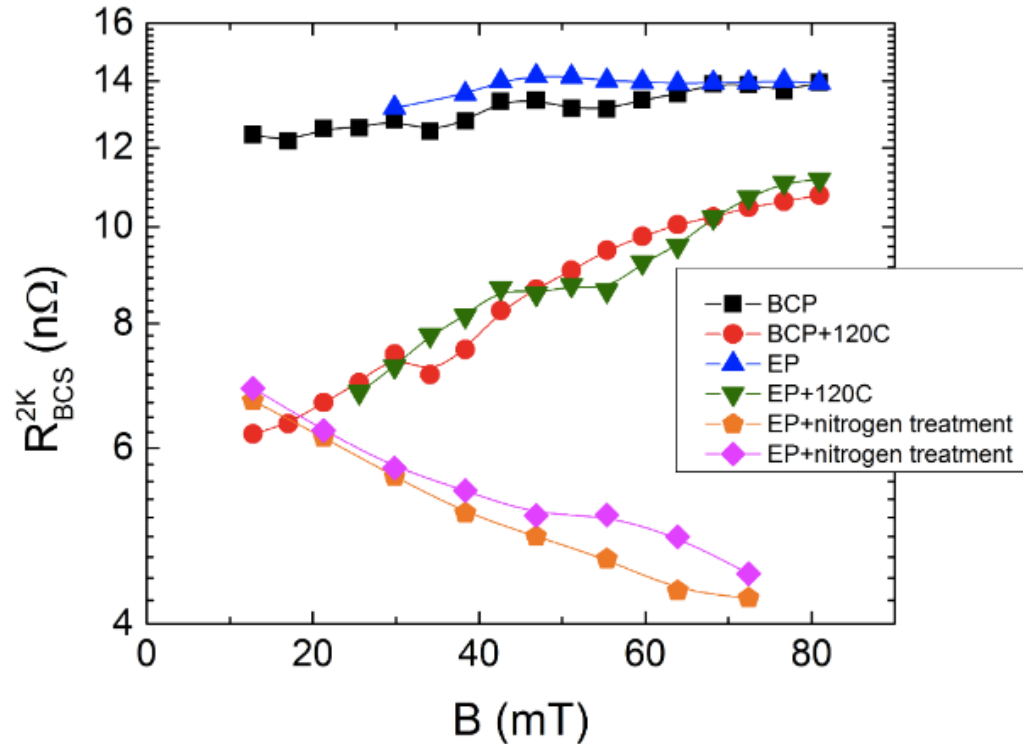
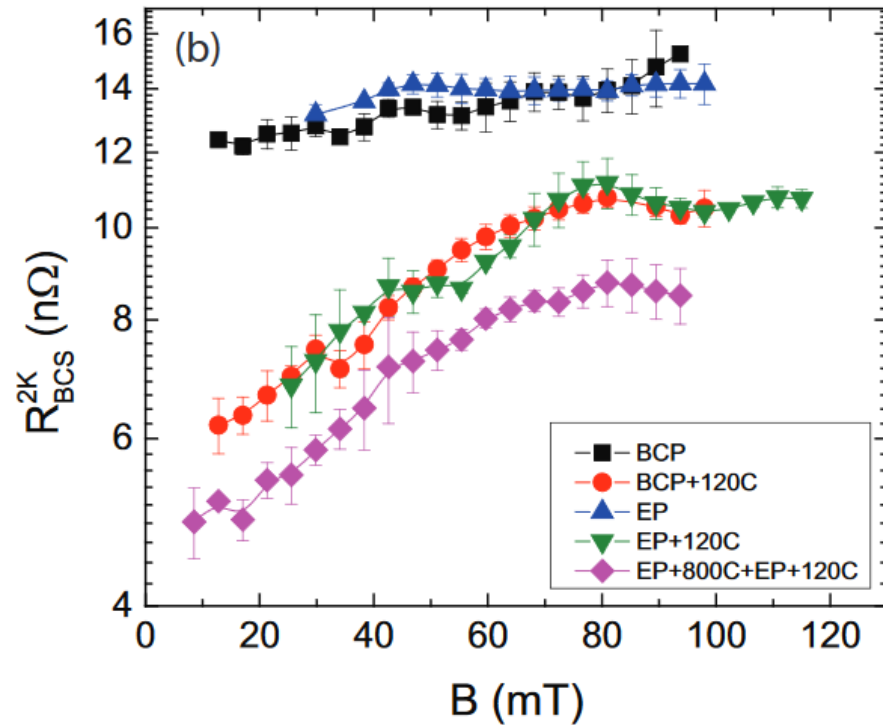


A. Romanenko and A. Grassellino, *Appl. Phys. Lett.* **102**, (2013)  
 A. Grassellino et al., *Supercond. Sci. Technol.* **26**, 102001 (2013)

From 1.3 GHz data we know that:

- $R_{BCS}(E_{acc})$  increases in regular niobium cavities (EP, BCP, 120C baking)
- $R_{BCS}(E_{acc})$  decreases in N-doped niobium cavities

# $R_{BCS}(E_{acc})$ at 1.3 GHz



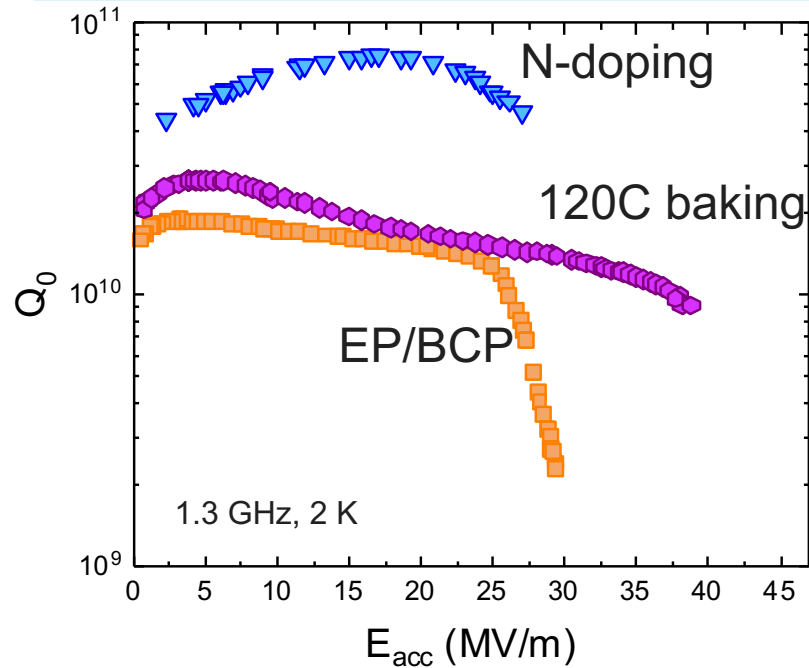
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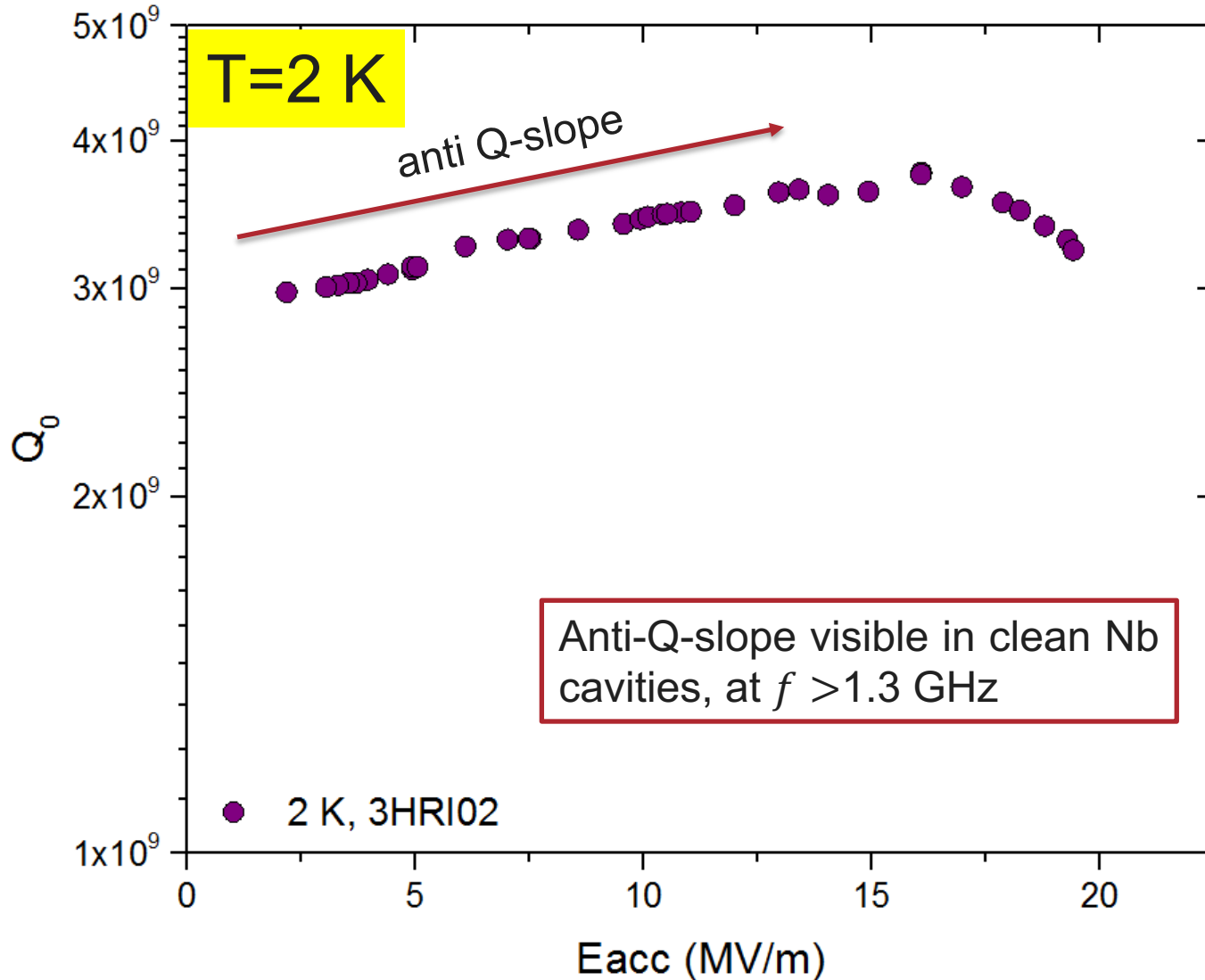
How do these field dependences change with the frequency?

# Analyzed Cavities

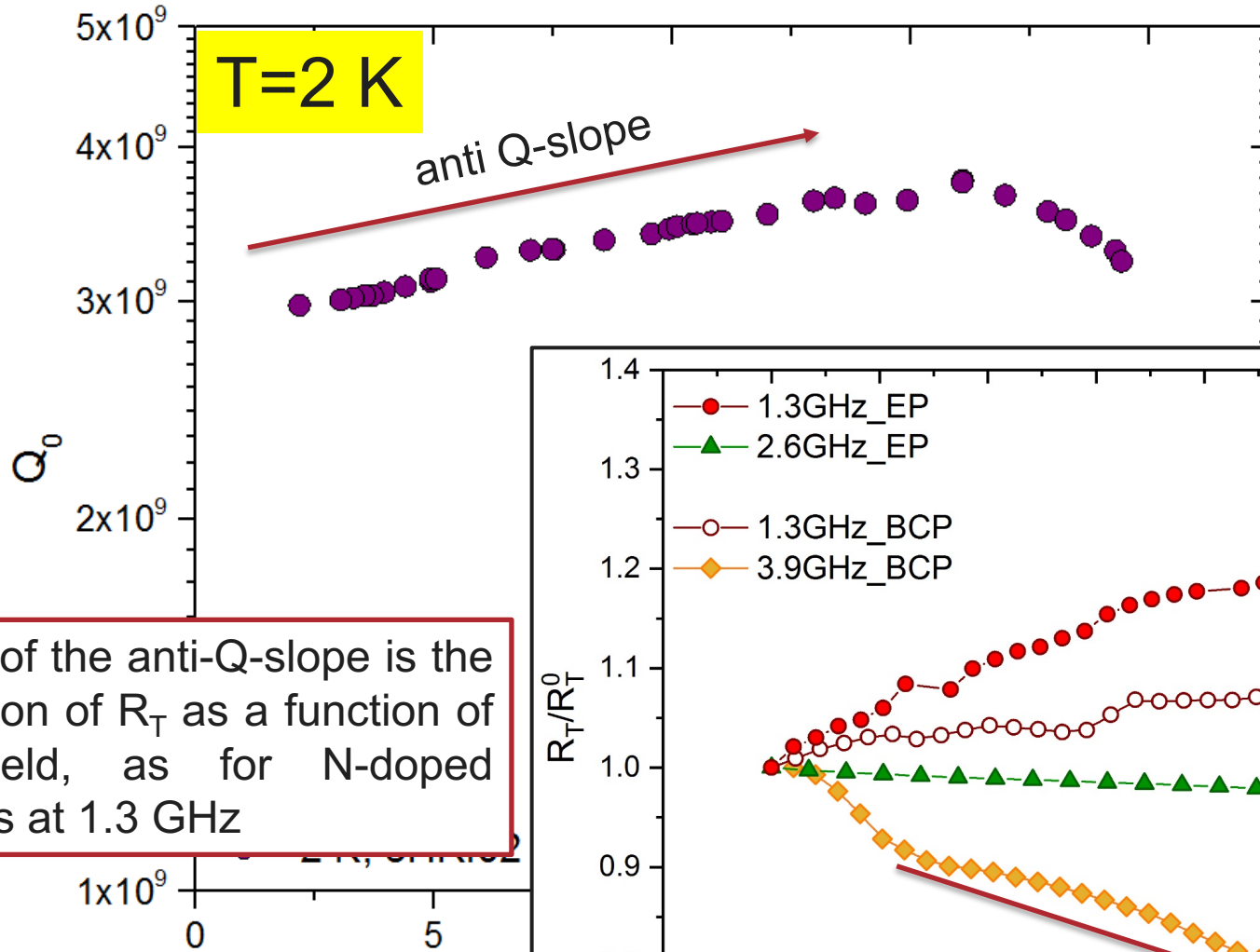


	650 MHz	1.3 GHz	2.6 GHz	3.9 GHz
EP		✓	✓	
BCP		✓		✓
120 C baking	✓	✓	✓	✓
2/6 N-doping	✓	✓	✓	✓

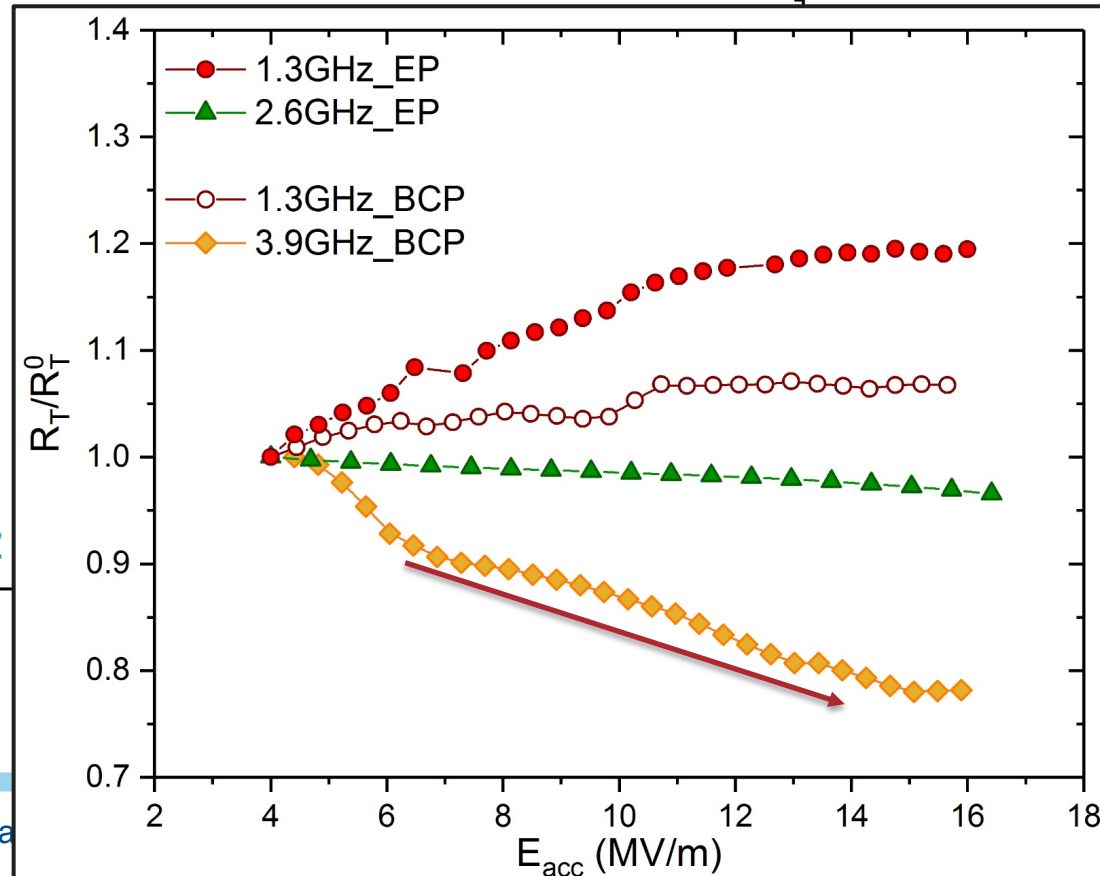
# Anti Q-slope in BCP'd 3.9 GHz Cavities



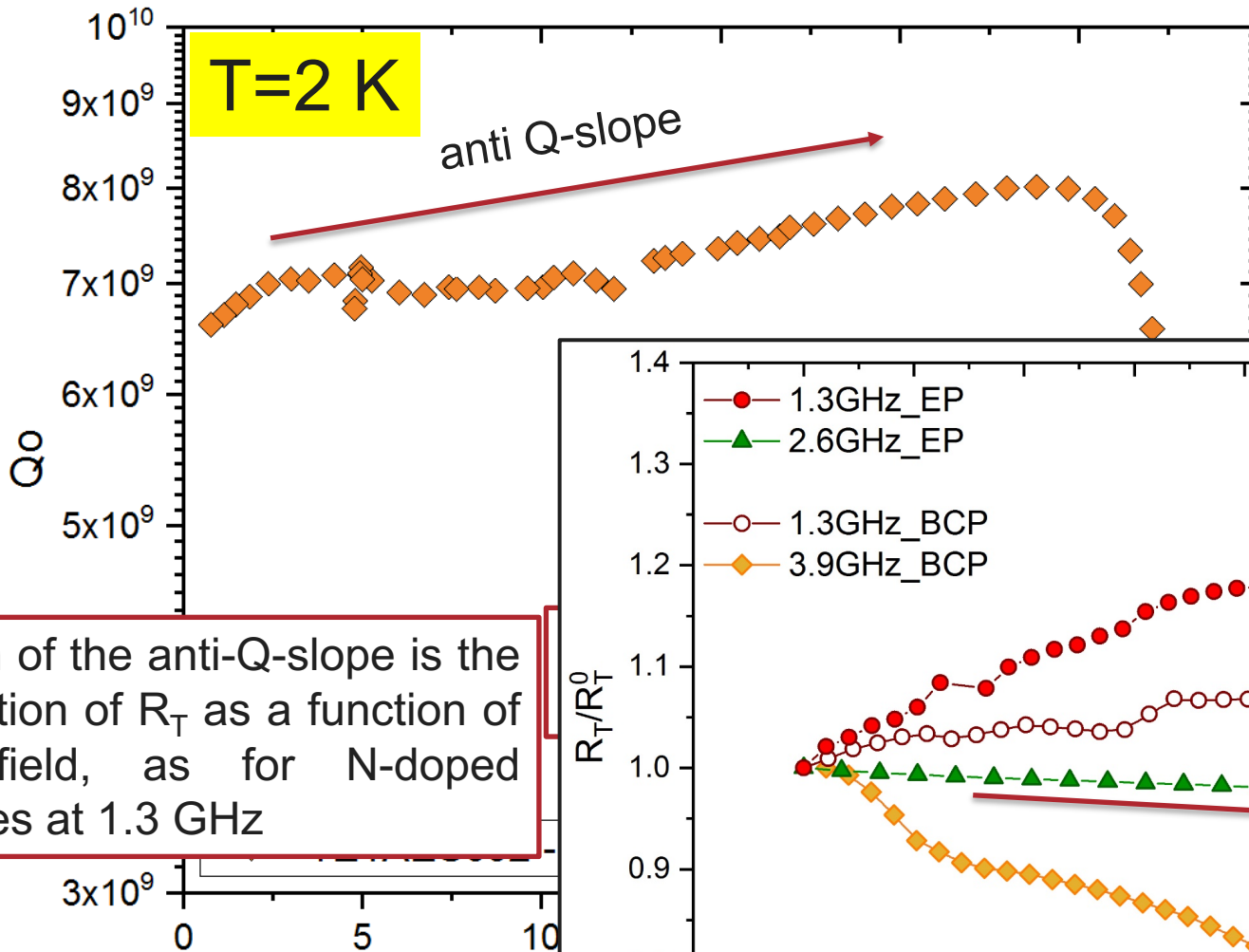
# Anti Q-slope in BCP'd 3.9 GHz Cavities



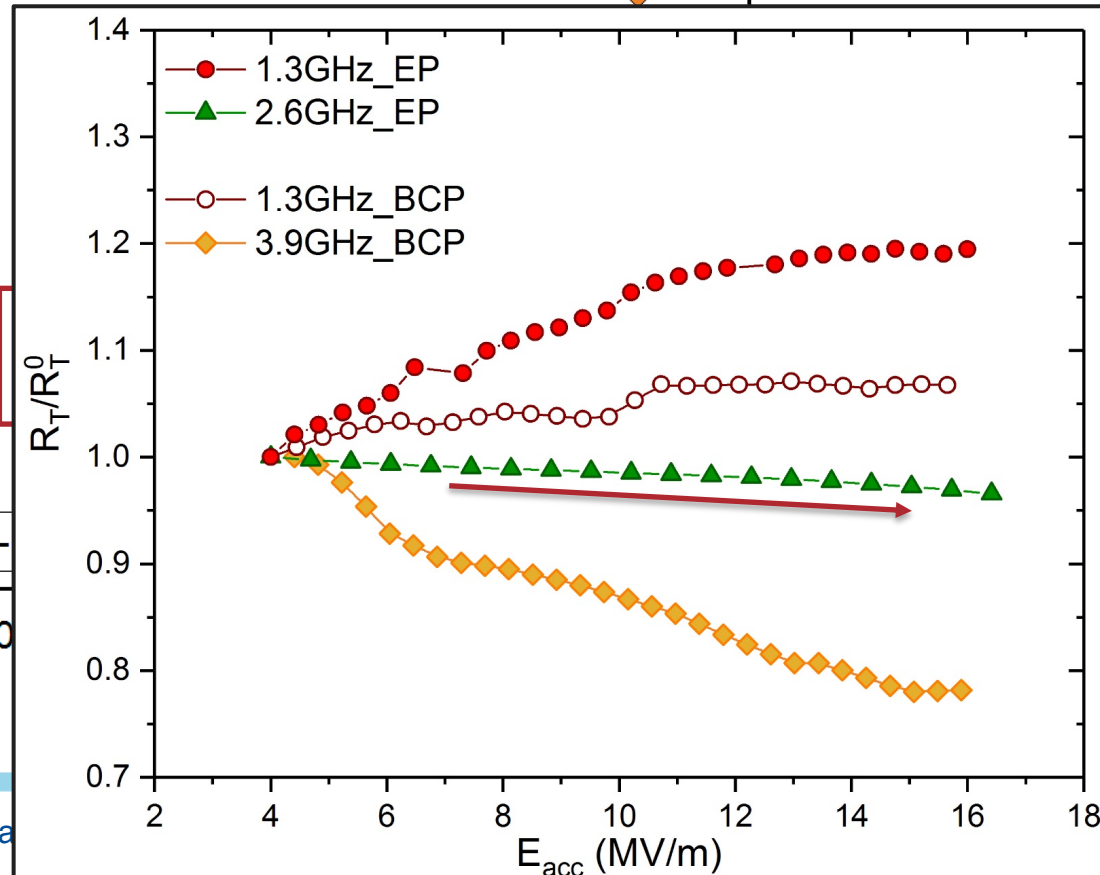
Origin of the anti-Q-slope is the reduction of  $R_T$  as a function of the field, as for N-doped cavities at 1.3 GHz



# Anti Q-slope in EP'ed 2.6 GHz Cavities

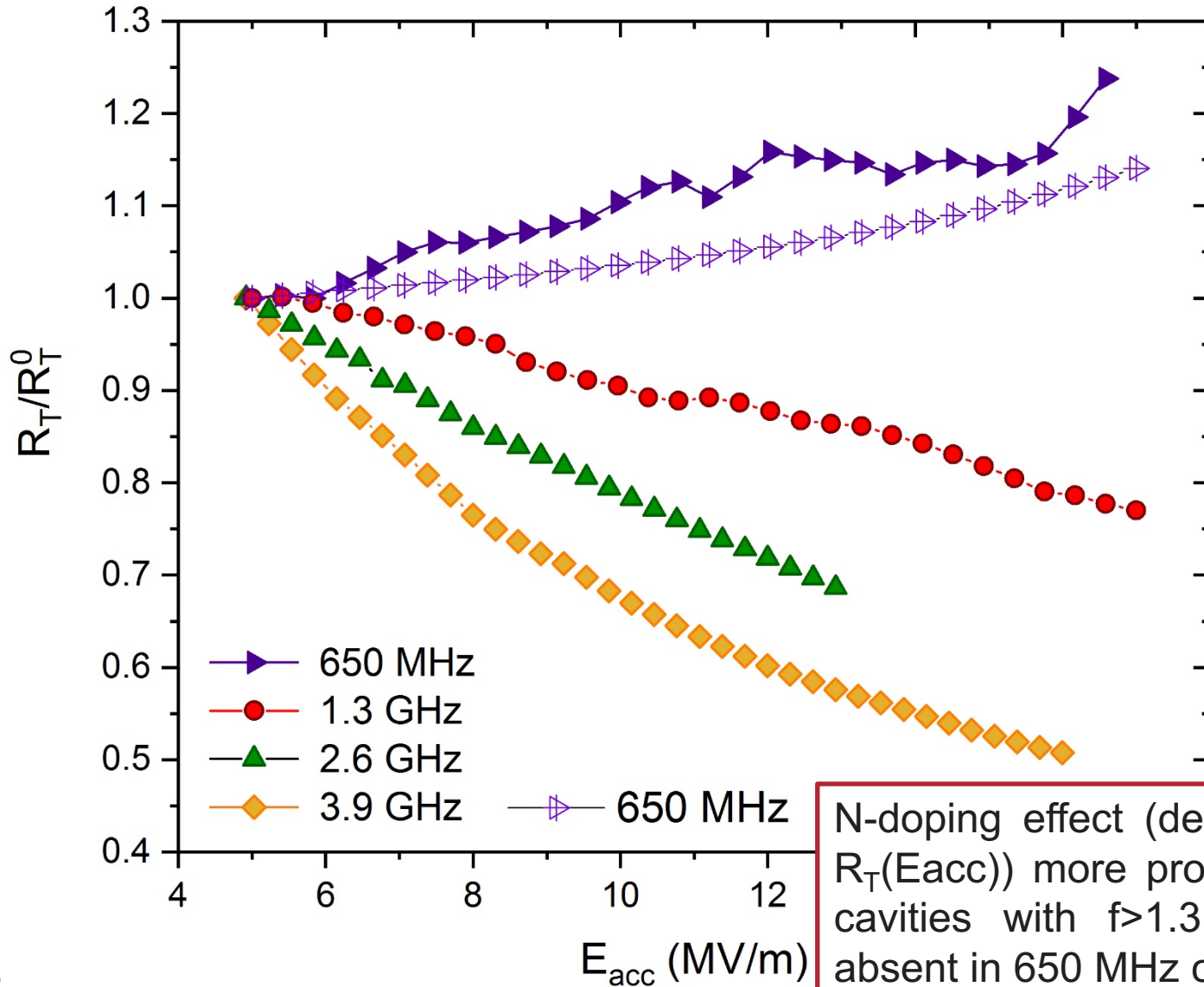


Origin of the anti-Q-slope is the reduction of  $R_T$  as a function of the field, as for N-doped cavities at 1.3 GHz



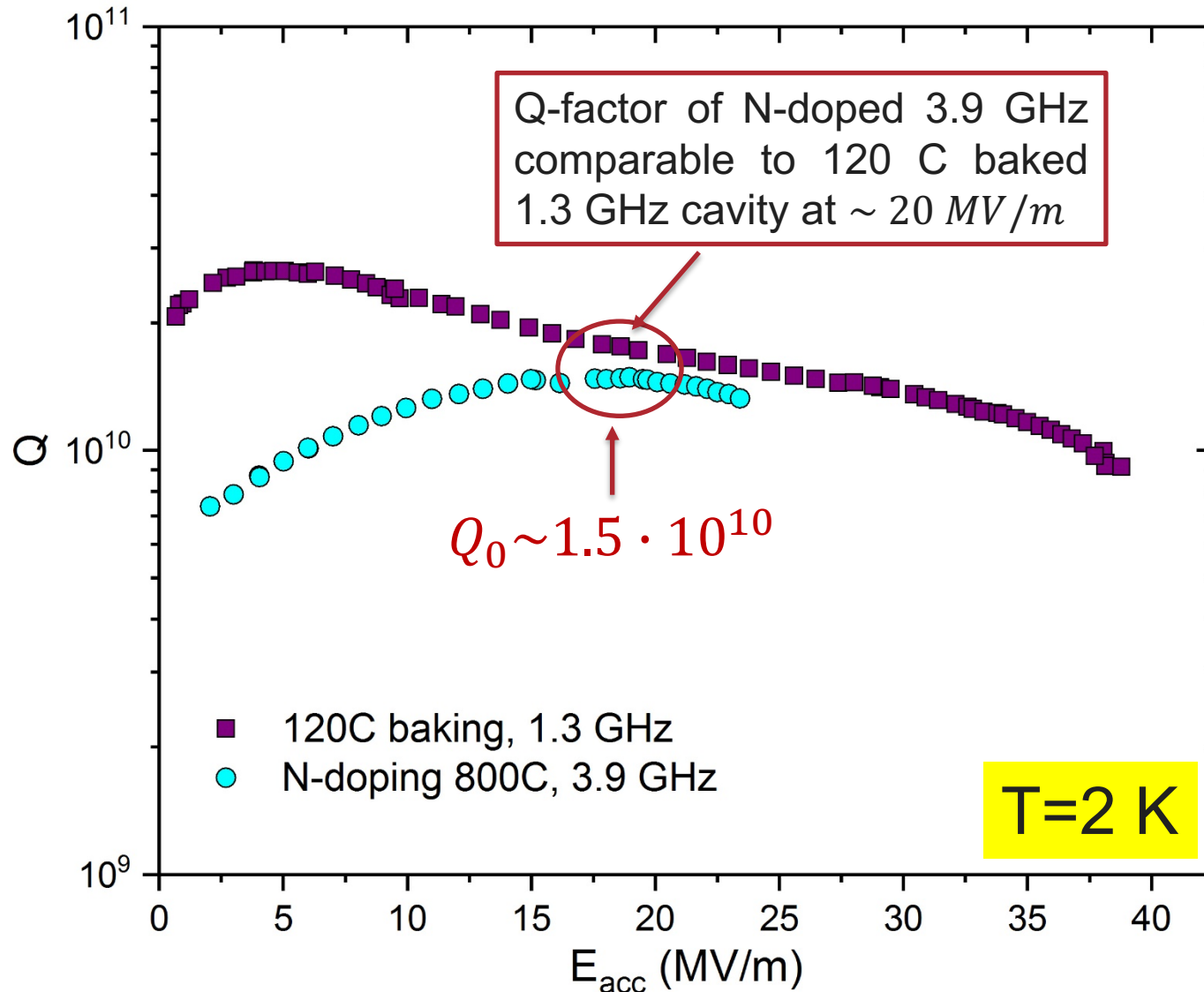


### 3. Normalized $R_T(2 K)$ for N-doping

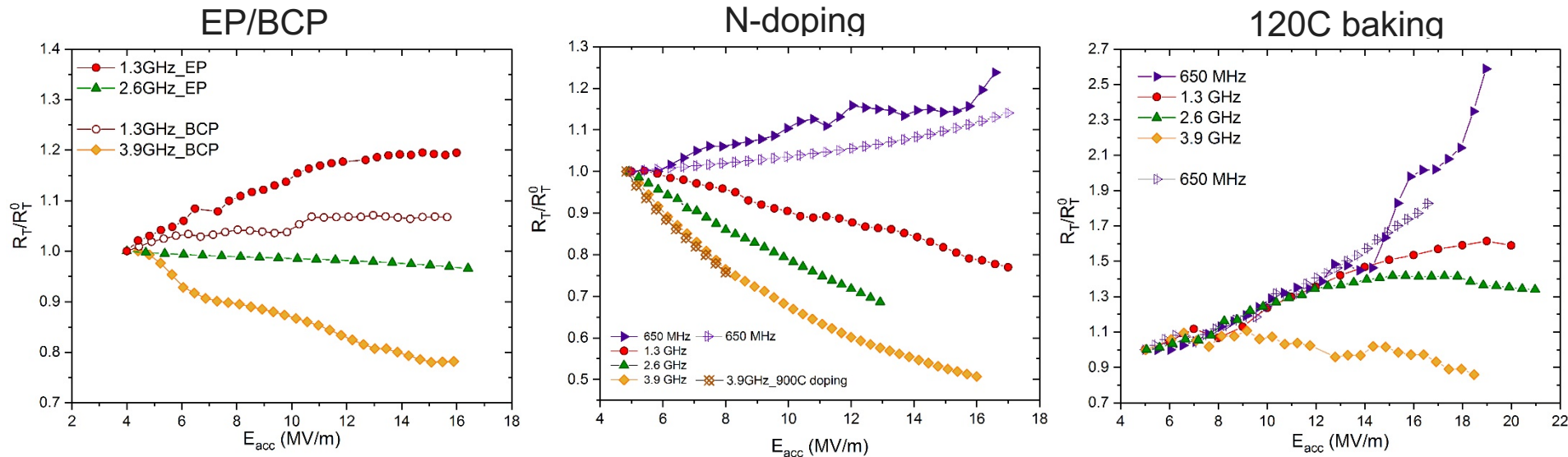


\*Some measurements were admin limited between 15-20 MV/m to avoid quench so, in order to compare the different curves, only data till ~17 MV/m are shown

# Unprecedented Medium Field $Q_0$ at 3.9 GHz

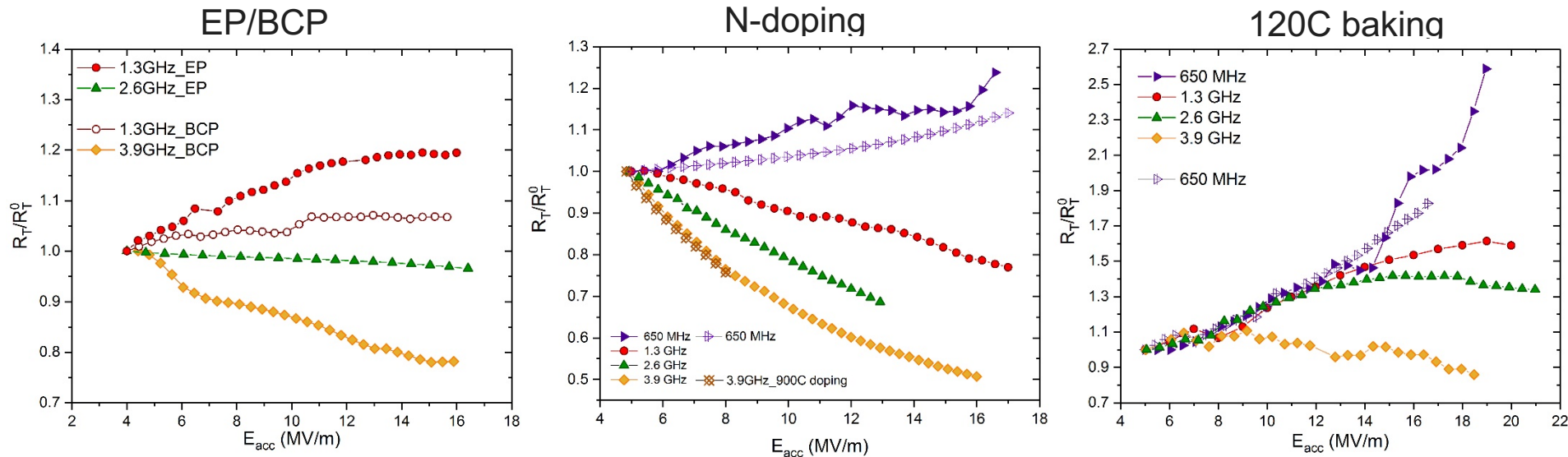


# Summary on the frequency dependence of $R_{BCS}(E_{acc})$



- The physical mechanism underneath the  $R_T$  reversal has a stronger effect at high frequencies
- The  $R_T$  reversal, that has been considered the signature of the N-doped treatment, is actually visible also in clean Nb but at high frequency
- On the other hand, N-doped cavities at low frequencies do not show the  $R_T$  reversal observed at 1.3 GHz

# Summary on the frequency dependence of $R_{BCS}(E_{acc})$



- The physical mechanism underneath the  $R_T$  reversal has a stronger effect
- The **Non-equilibrium distribution of quasi-particles may qualitatively explain this behavior.**
- On the other hand, **N-doped cavities at low frequencies do not show the  $R_T$  reversal** observed at 1.3 GHz

If interested in more details, see: [M. Martinello, TTC Milan 2018](#)

# Outline

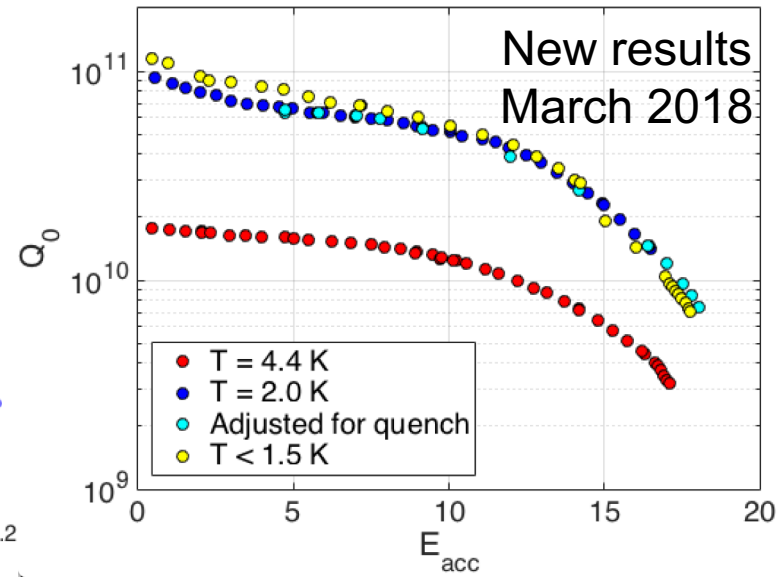
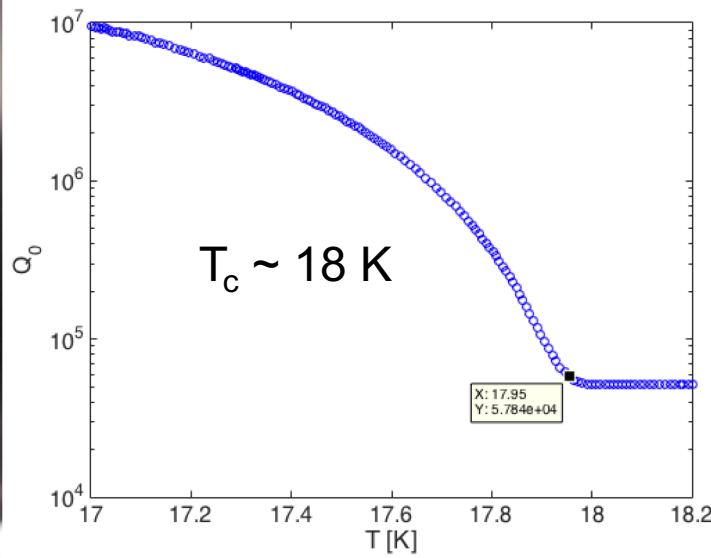
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- Recent SRF R&D results at Fermilab:
  - High-Q at high gradients
  - Frequency dependence of the surface resistance
  - Nb<sub>3</sub>Sn
- Technologies comparison for FCC-ee
- Conclusions

# Nb<sub>3</sub>Sn Coatings for High Q<sub>0</sub>

Courtesy of S. Posen

- With a critical temperature of 18 K, Nb<sub>3</sub>Sn at 4.4 K can have similar Q<sub>0</sub> to Nb at 2.0 K
- Cryogenic plant at 4.4 K vs 2.0 K: efficiency is 3-4 times better, capital costs are smaller, higher reliability...
- In last ~5 years, substantial improvements to Nb<sub>3</sub>Sn cavity performance under Cornell program
- New Fermilab program now achieving good performance on 1-cell 1.3 GHz cavities—larger cavities to be coated soon

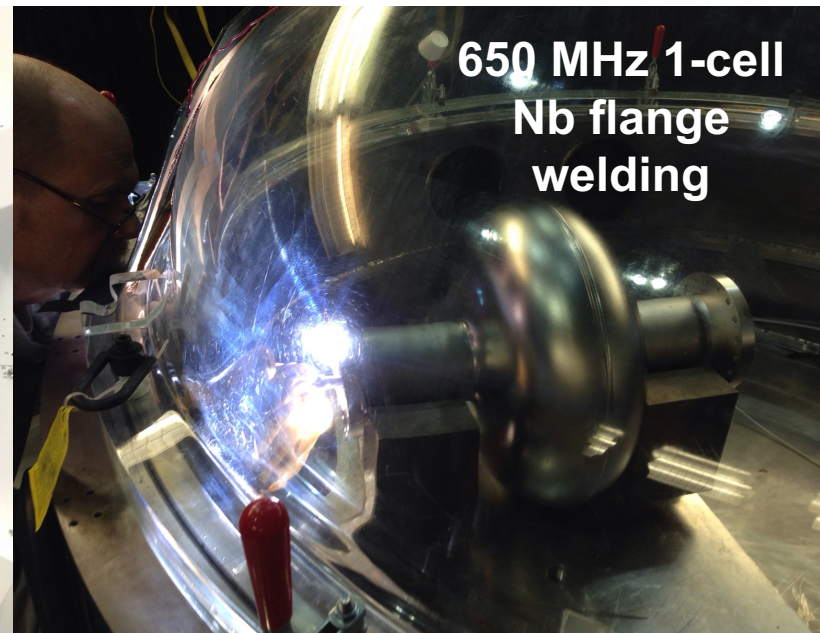




# Nb<sub>3</sub>Sn Coatings for High Q<sub>0</sub>

Courtesy of S. Posen

- Very soon pushing into lower frequency regime relevant for FCC – 650 MHz cavity recently welded
- Coating chamber was designed to hold 650 MHz 5-cell cavities – multicells also in development
- R&D program continued development to push  $E_{acc}$  and  $Q_0$
- Collaboration underway with CERN to coat 800 MHz 1-cell





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## 4.4 K Comparison: N-doping vs Nb<sub>3</sub>Sn @ 1.3 GHz

SRF cavities for FCC-ee:

FCC-ee W		
	OPTION 1	OPTION 2
Frequency in MHz	400	400
Technology	Nb/Cu	Bulk Nb
E <sub>acc</sub> in MV/m	10	
Temperature in K	4.5	2.0
# of cells/cavity	1 – 4	
# of cavities FCC W	428 – 108	
# of CM for FCC W	108 – 28	

FCC-ee Higgs & top

	OPTION 1	OPTION 2
Frequency in MHz	400	800
Technology	Nb/Cu	Bulk Nb
E <sub>acc</sub> in MV/m	10	20
Temperature in K	4.5	2.0
# of cells/cavity	3 – 5	
# of cavities FCC H	534 – 322	
# of cavities FCC t	846 – 508	
# of CM for FCC H	134 – 82	
# of CM for FCC t	212 – 127	

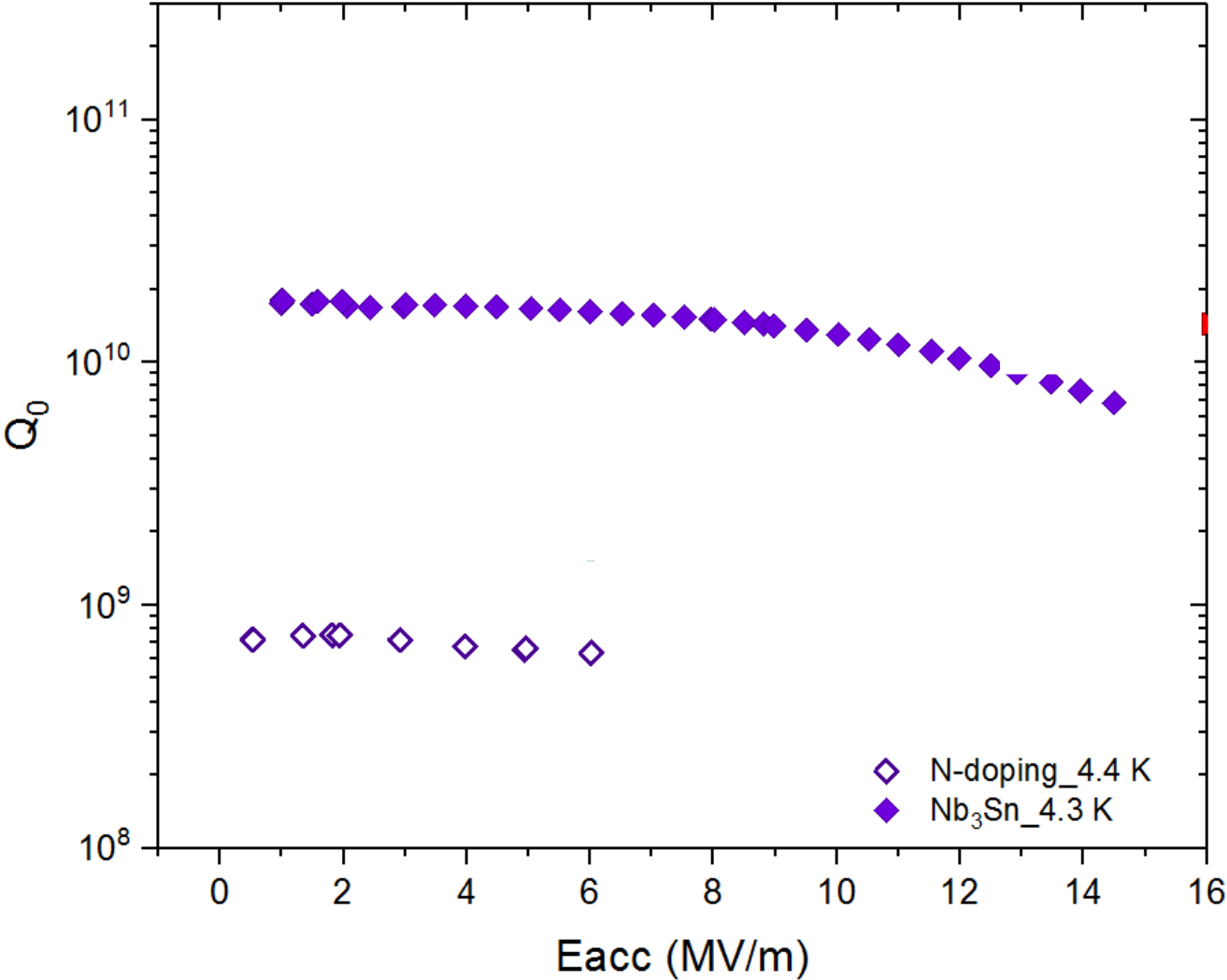
S. Aull, FCC 2017

Technology comparison for FCC-ee:

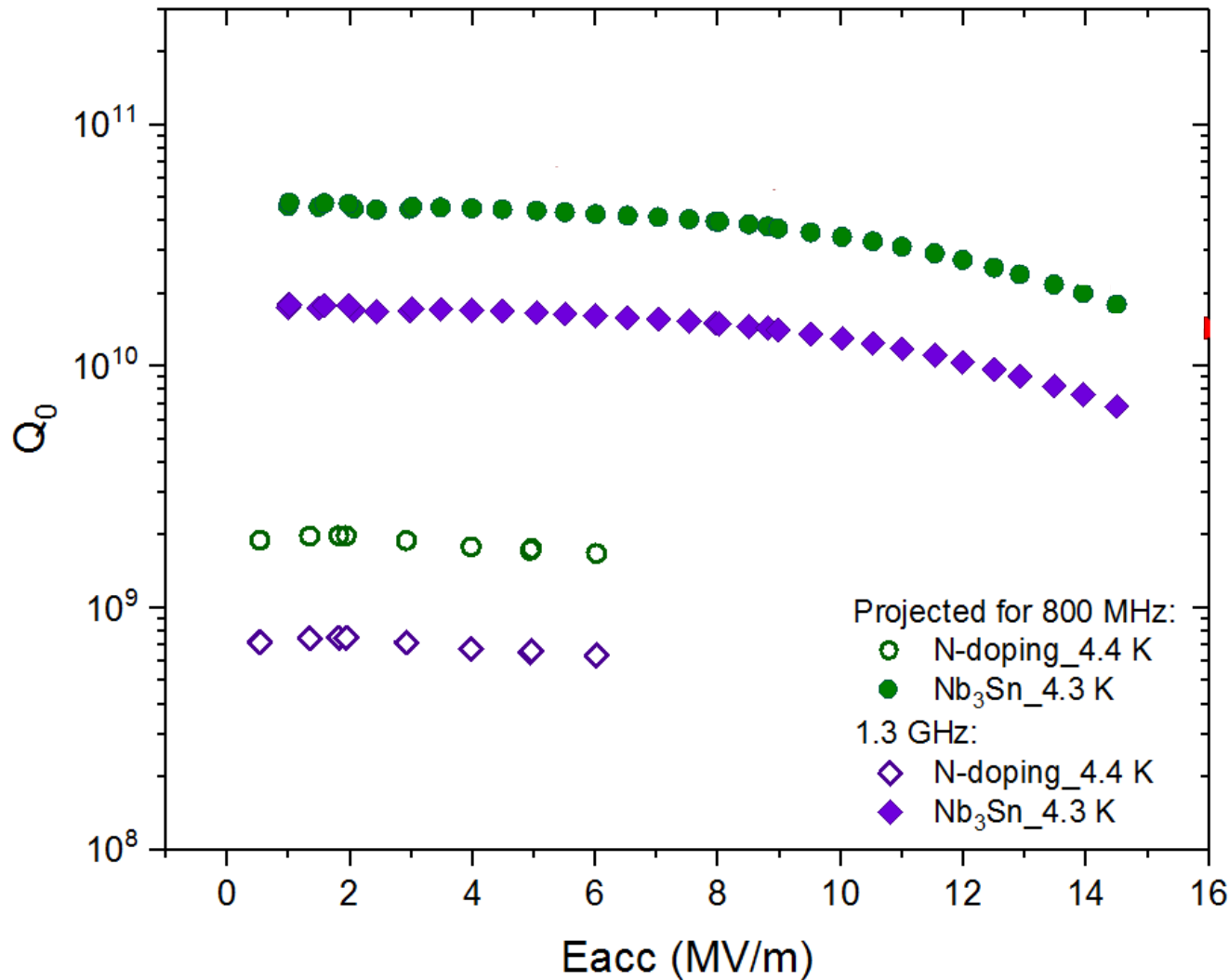
- N-doping: high-Q at medium field
- Nb<sub>3</sub>Sn: higher T<sub>c</sub>

Potential of these technologies to frequencies useful for FCC

# 4.5 K Comparison: N-doping vs Nb<sub>3</sub>Sn @ 1.3 GHz



## 4.5 K Comparison: N-doping vs Nb<sub>3</sub>Sn

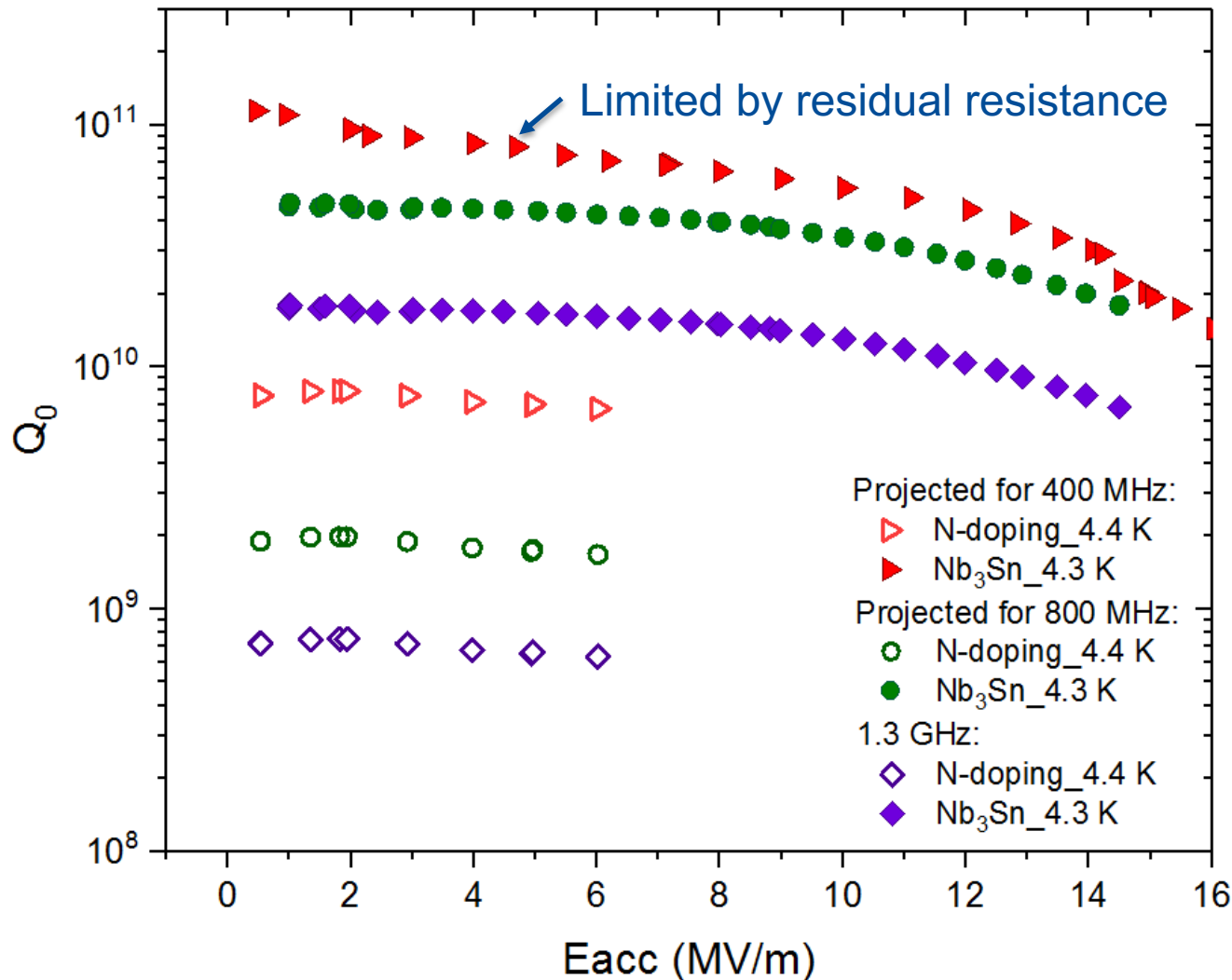


### WARNING:

Projected values calculated with very crude  $f^2$  scaling law

- Field dependence variation with frequencies is not taken into account
- In both cases (N-doping and Nb<sub>3</sub>Sn values at high fields are overestimated)

## 4.5 K Comparison: N-doping vs Nb<sub>3</sub>Sn



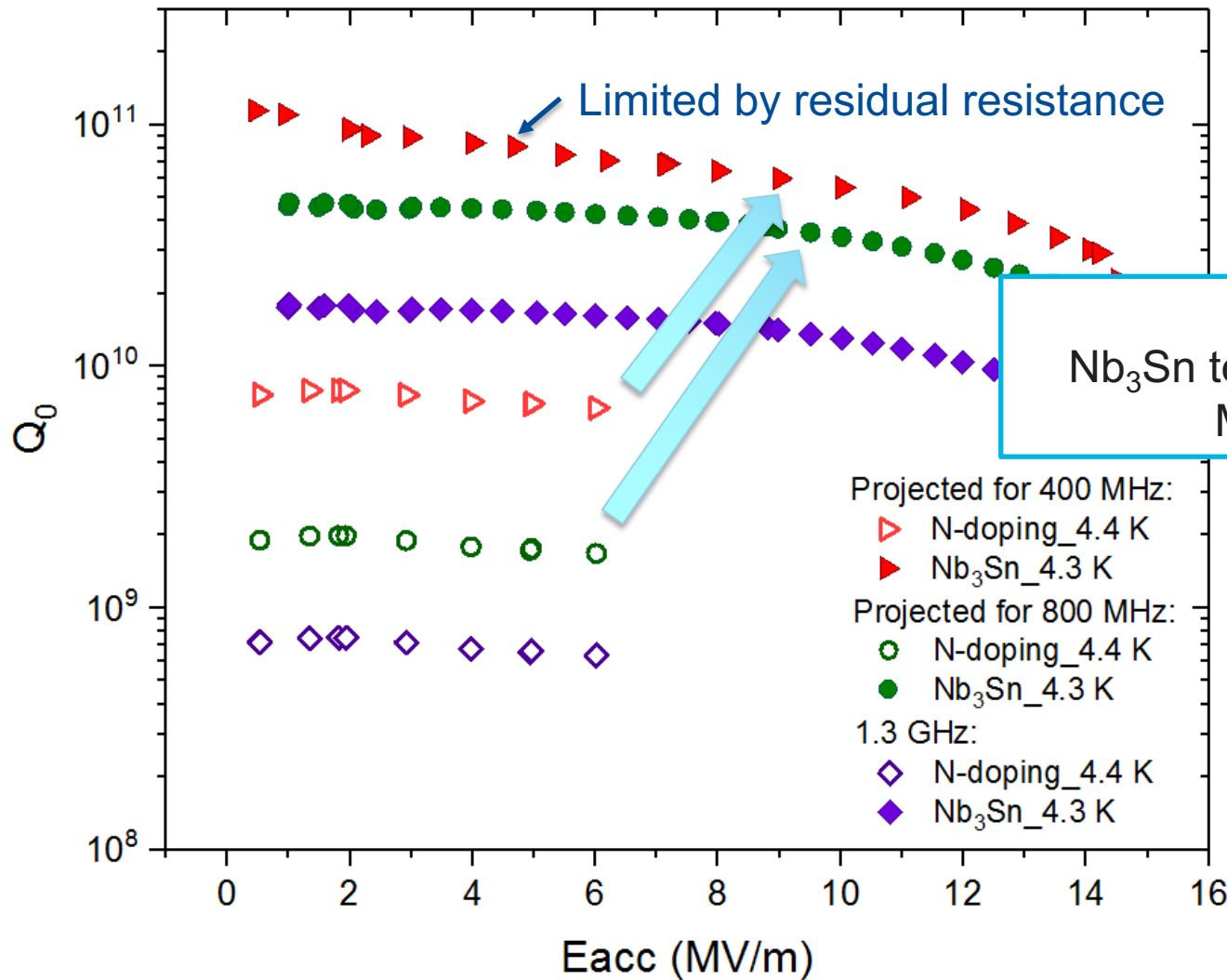
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NB. The projected values do not exceed the Q-factors given by residual resistance

# 4.5 K Comparison: N-doping vs Nb<sub>3</sub>Sn



## WARNING:

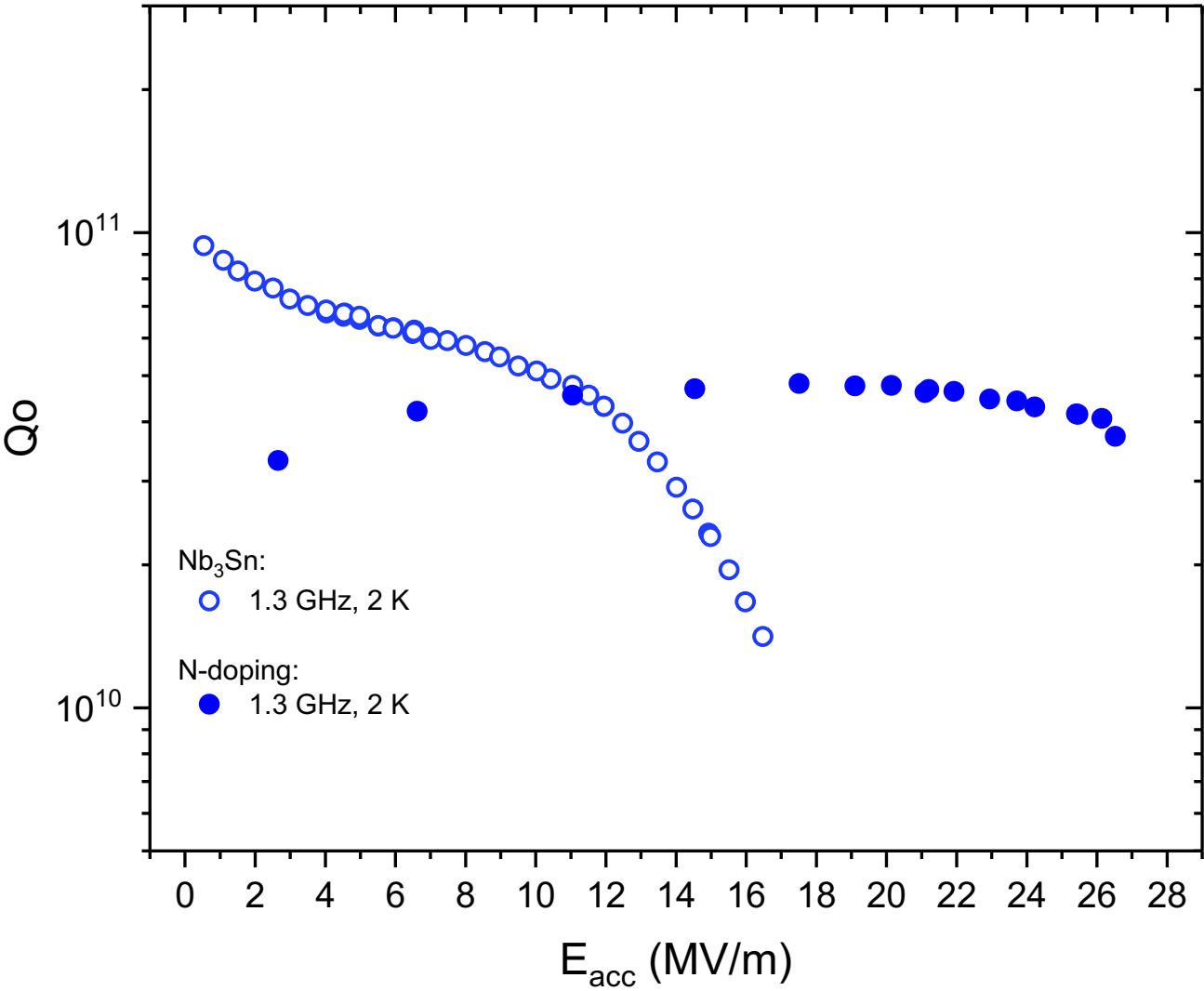
Projected values calculated with very crude  $f^2$  scaling law

Gain given by Nb<sub>3</sub>Sn technology @ 400/800 MHz, 10 MV/m

- In both cases (N-doping and Nb<sub>3</sub>Sn values at high fields are overestimated)

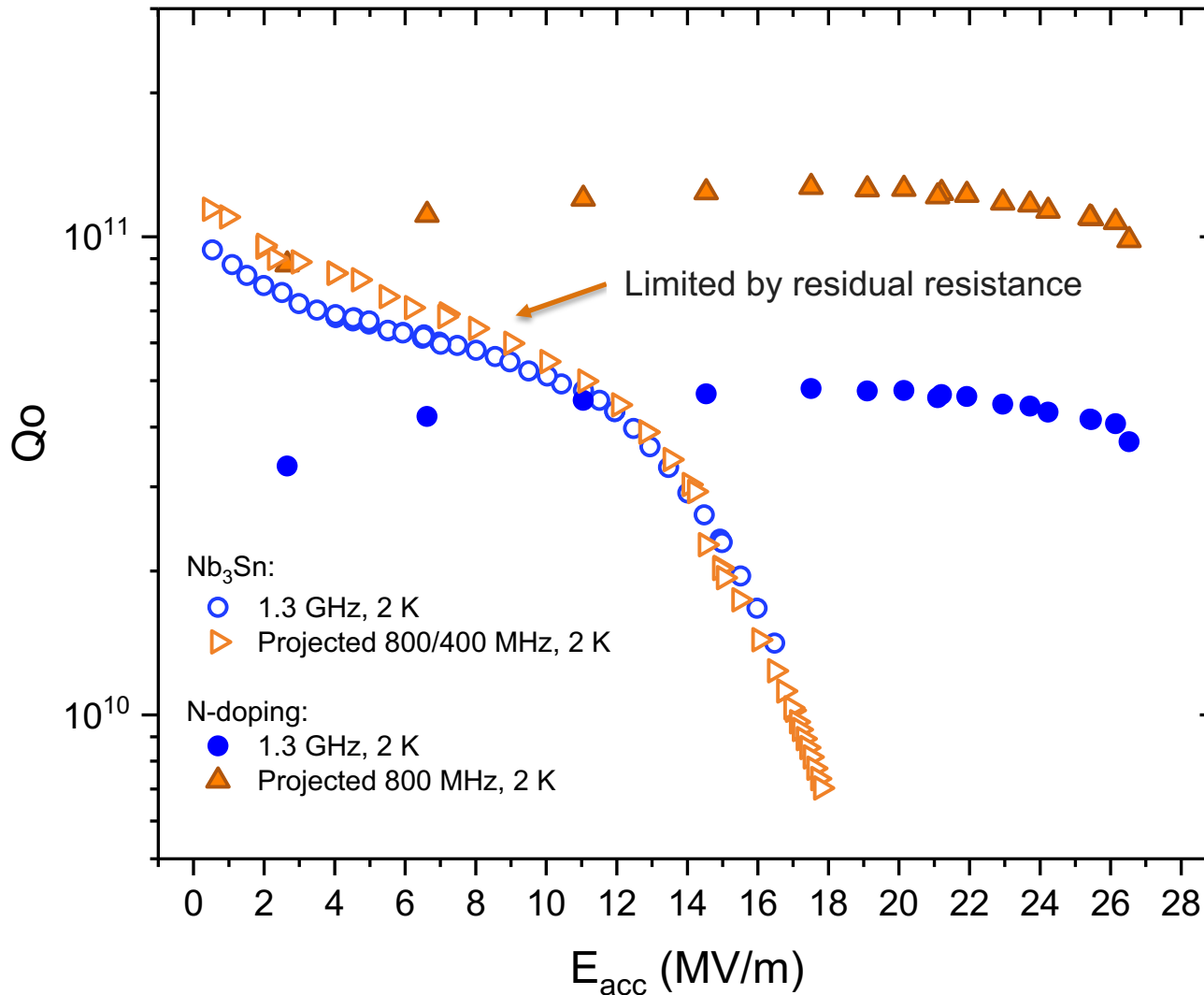
NB. The projected values do not exceed the Q-factors given by residual resistance

# 2 K Comparison: N-doping vs Nb<sub>3</sub>Sn





## 2 K Comparison: N-doping vs Nb<sub>3</sub>Sn



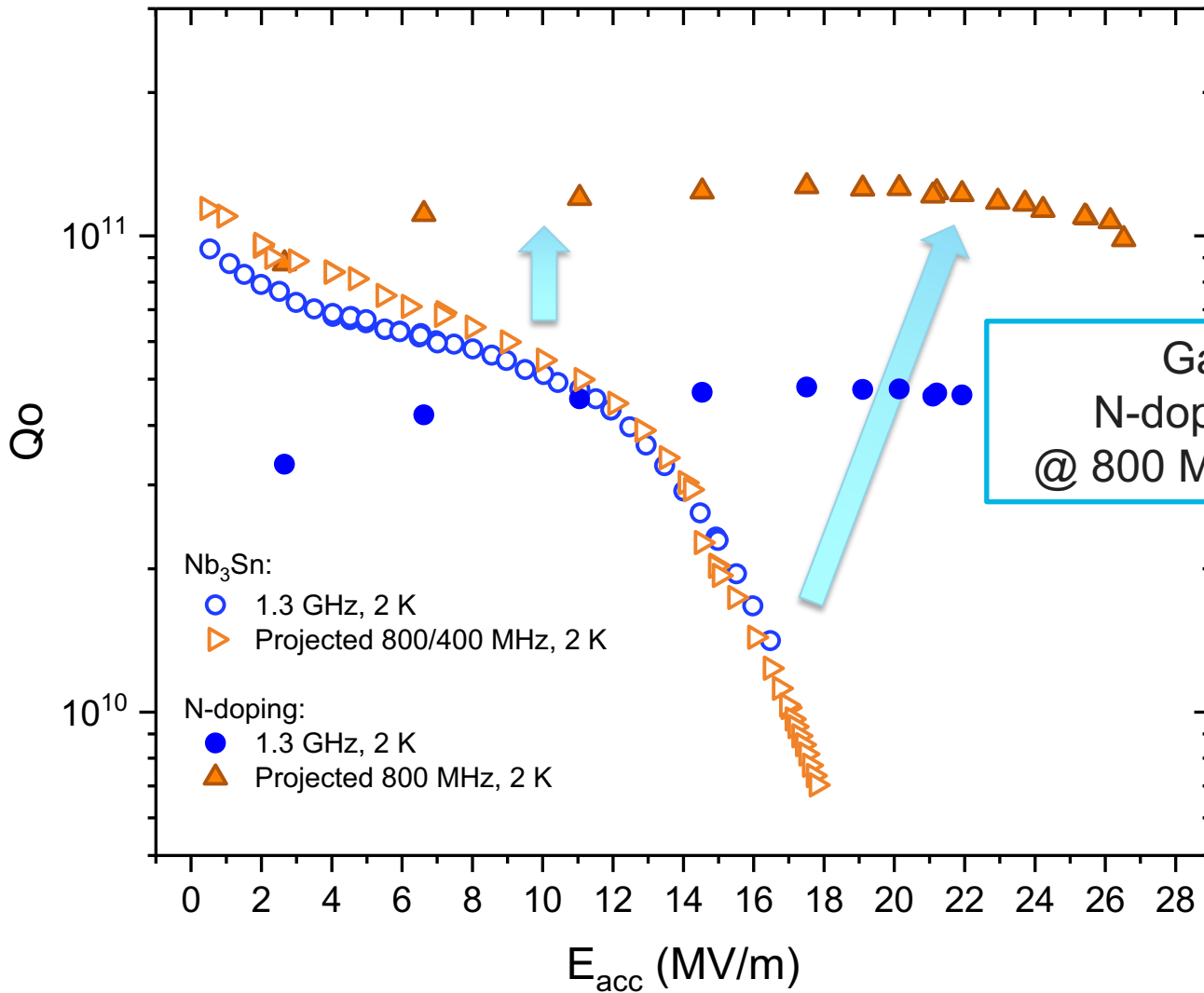
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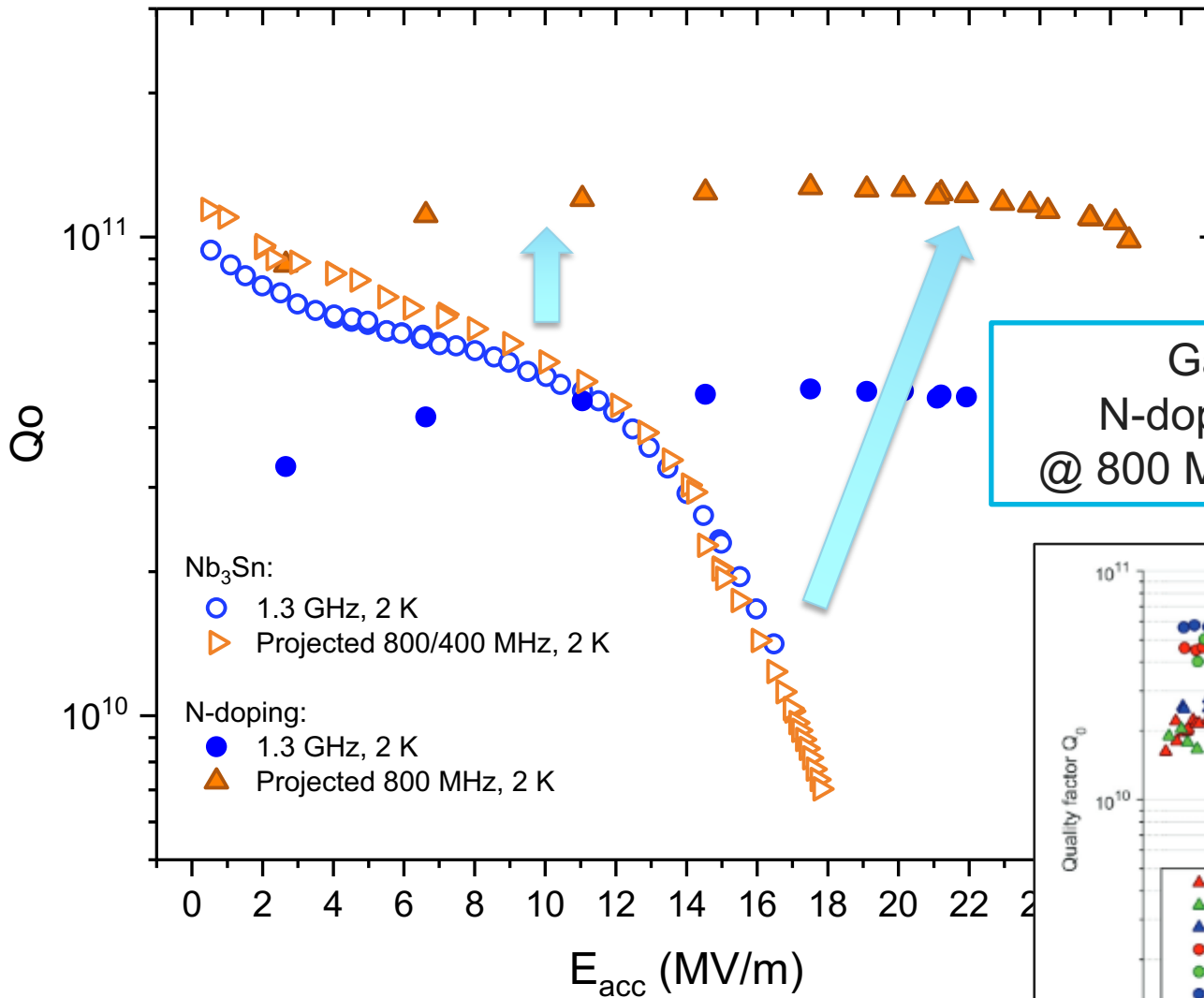
- Field dependence

Gain given by N-doping technology @ 800 MV/m, 10-20 MV/m

- In both cases (N-doping and Nb<sub>3</sub>Sn) values at high fields are overestimated

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# 2 K Comparison: N-doping vs Nb<sub>3</sub>Sn

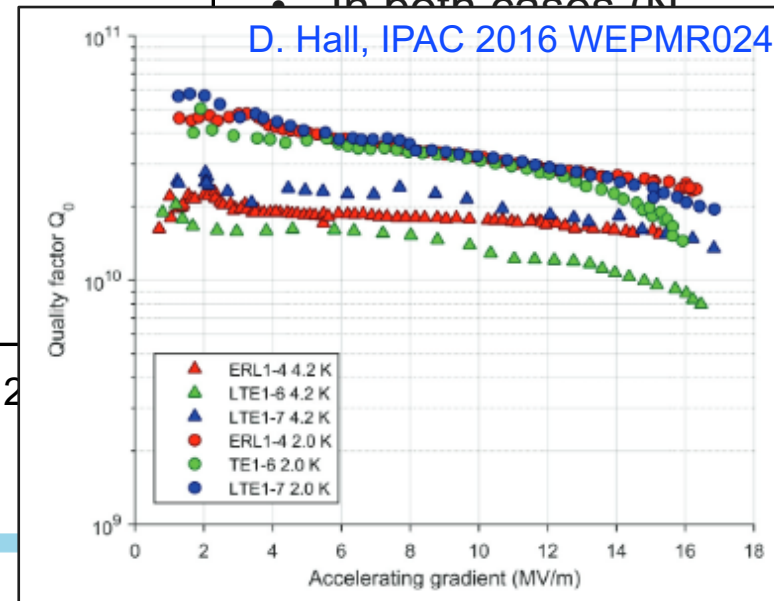


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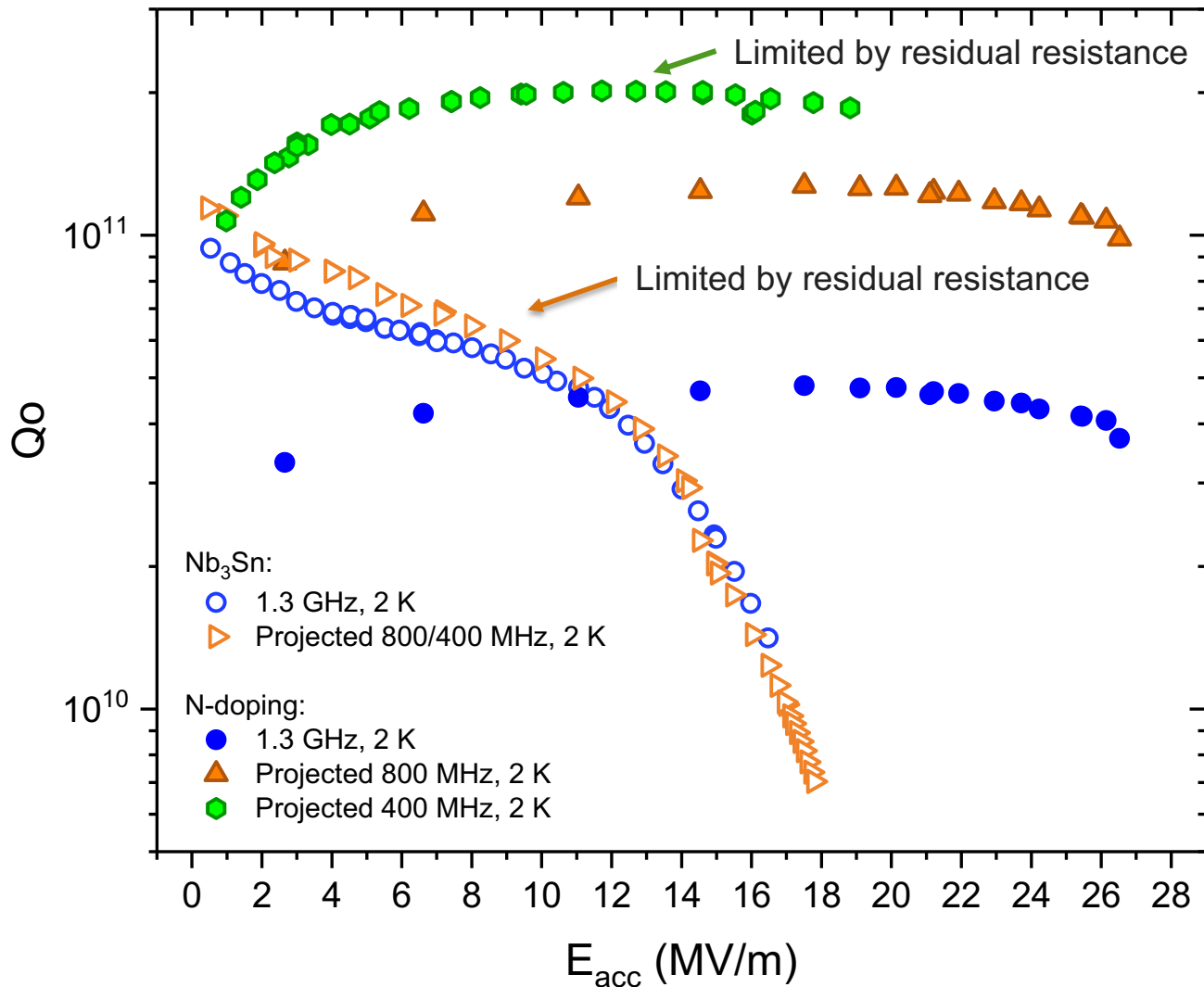
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- Field dependence

Gain given by N-doping technology  
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## 2 K Comparison: N-doping vs Nb<sub>3</sub>Sn



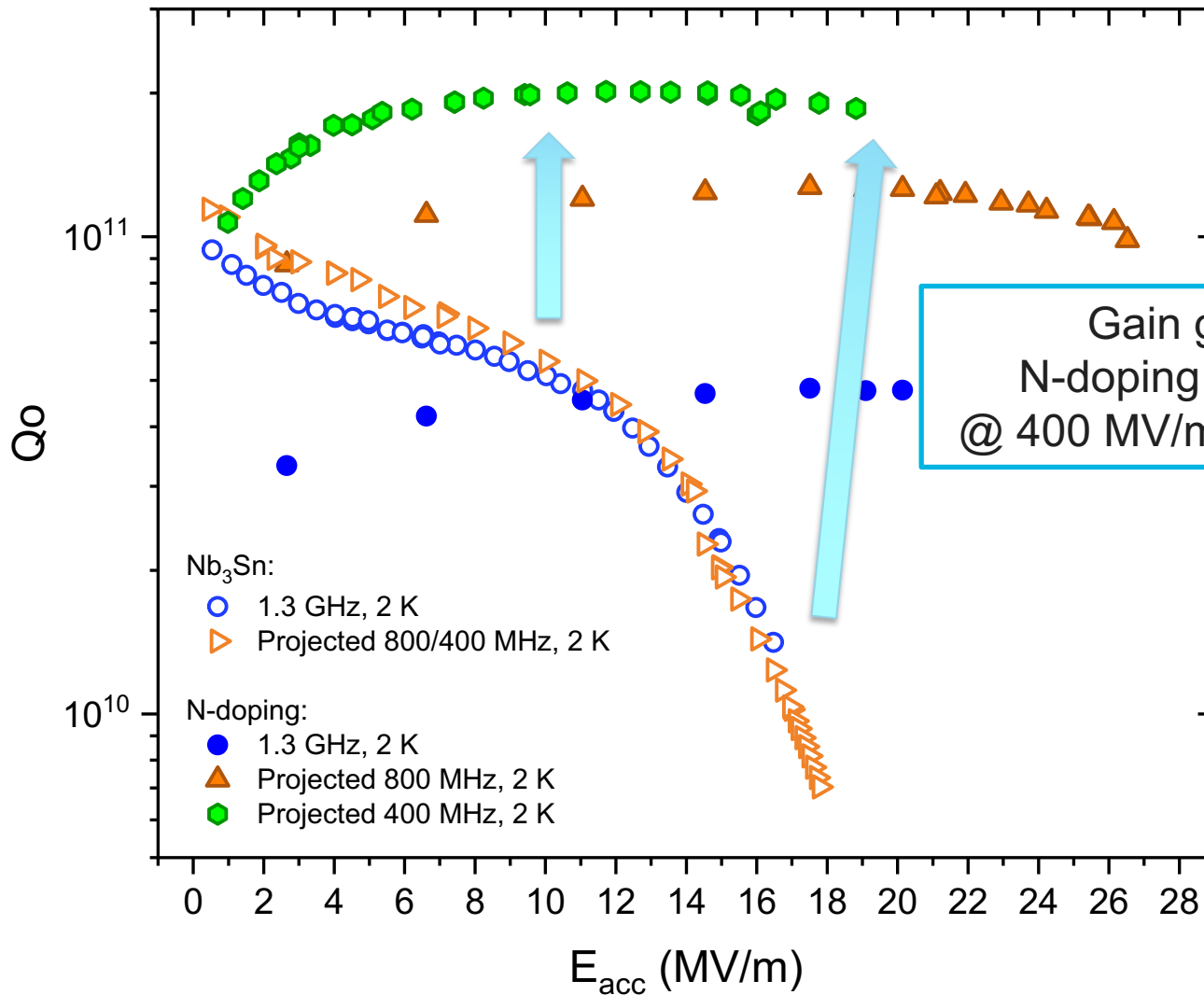
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NB. The projected values do not exceed the Q-factors given by residual resistance

# 2 K Comparison: N-doping vs Nb<sub>3</sub>Sn



## WARNING:

Projected values calculated with very crude  $f^2$  scaling law

- Field dependence

Gain given by N-doping technology @ 400 MV/m, 10-20 MV/m with [unclear] is not [unclear] account

- In both cases (N-doping and Nb<sub>3</sub>Sn) values at high fields are overestimated

NB. The projected values do not exceed the Q-factors given by residual resistance

# Summary on SRF technology for FCC

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Technology comparison for FCC-ee (400/800 MHz SRF Nb cavities):

- N-doping: high-Q at medium field
  - Best technology for 2 K operation
  - Suitable for operation at 10 and 20 MV/m
  - Mature technology already applied to cryomodules production and fully transferred to industry
- Nb<sub>3</sub>Sn: higher T<sub>c</sub>
  - Best technology for 4.5 K operation at 10 MV/m
  - Need to improve quench field to be suitable for operation at 20 MV/m (potential for operation at very high gradient → 80 MV/m)
  - Not yet implemented to cryomodules production

# Conclusions

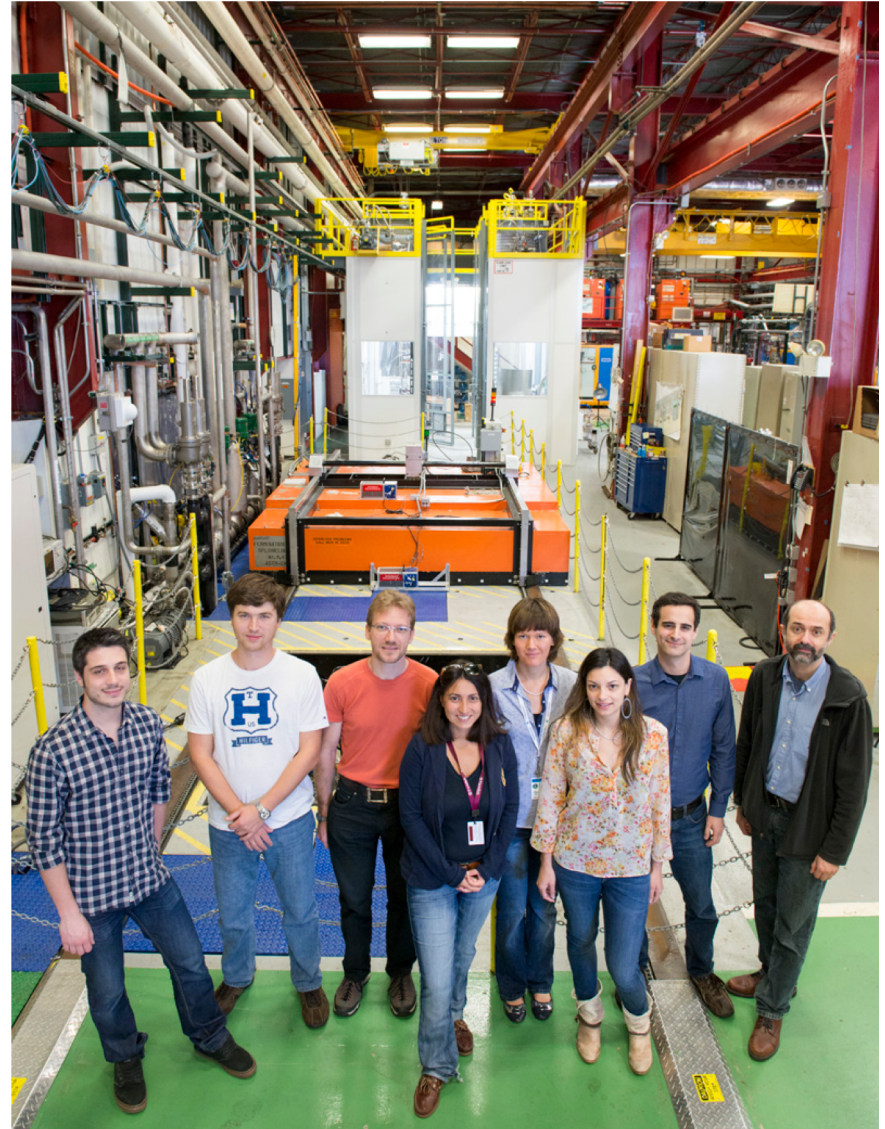
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- N-infusion suitable for high-Q at high-gradient, studies focused on improving reliability → possible technology for ILC cost reduction
- Frequency dependence studies suggest that:
  - high-frequencies cavities may be suitable for high-Q applications at medium- and high-gradients
  - low-frequencies cavities are more likely to be affected by “Q-slope issues” due to  $R_{BCS}$  increasing with field
- $Nb_3Sn$  shows promising results for 4.5 K operation (may be considered for FCC-ee) and potential for high-gradients
- N-doping is a mature technology and the current choice for 2 K operation at medium-gradients (may be considered for FCC-ee)



# Team Effort

- Results shown here are due to many hardworking people
- Thanks to SRF measurement and research department for contributions with graphs, slides, etc.





**Thank you for your  
attention!**

