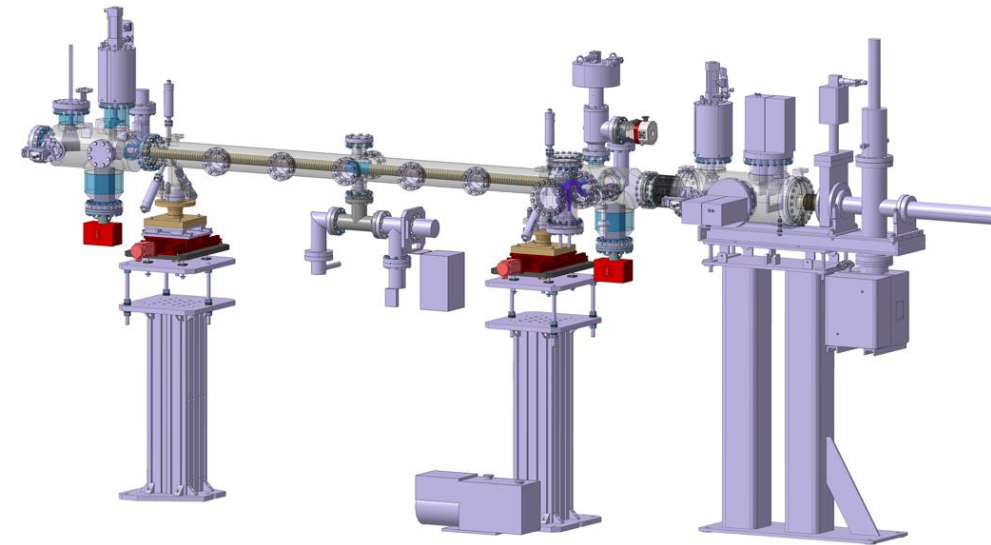
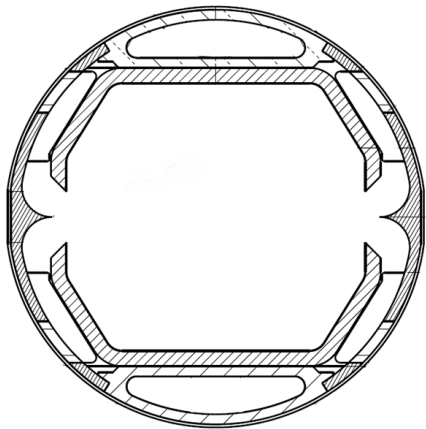


Results on the FCC-hh Beam Screen prototype at the Karlsruhe Research Accelerator (KARA)

L.A. Gonzalez,^{1,2}

M. Gil Costa,^{3,2} P. Chiggiato,² V. Baglin,² C. Garion,² R. Kersevan,² S. Casalbuoni,⁴ E. Huttel,⁴ I. Bellafont^{2,5} and F. Perez⁵



Motivation of Experiment

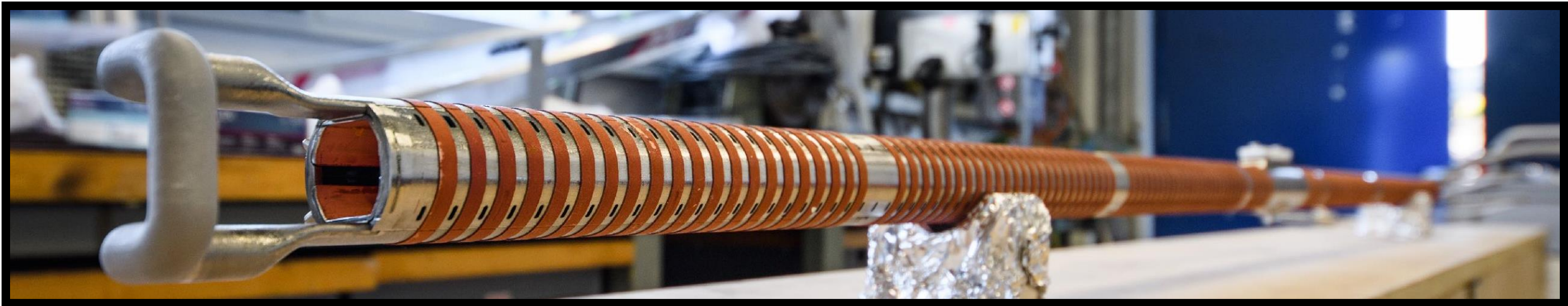
Validation of Simulation Techniques used for the real machine

- PSD
- Reflectivity
- Heat Load
- Photoelectron Generation

	LHC - 0.58A 7TeV	FCC-hh - 0.5A 50TeV
SR power [W/m]	0,2	35,2
Flux* ph/m/s	$4,2 \cdot 10^{16}$	$1,5 \cdot 10^{17}$
Critical Energy	44,2eV	4,3 KeV

*Photon energy above 4eV

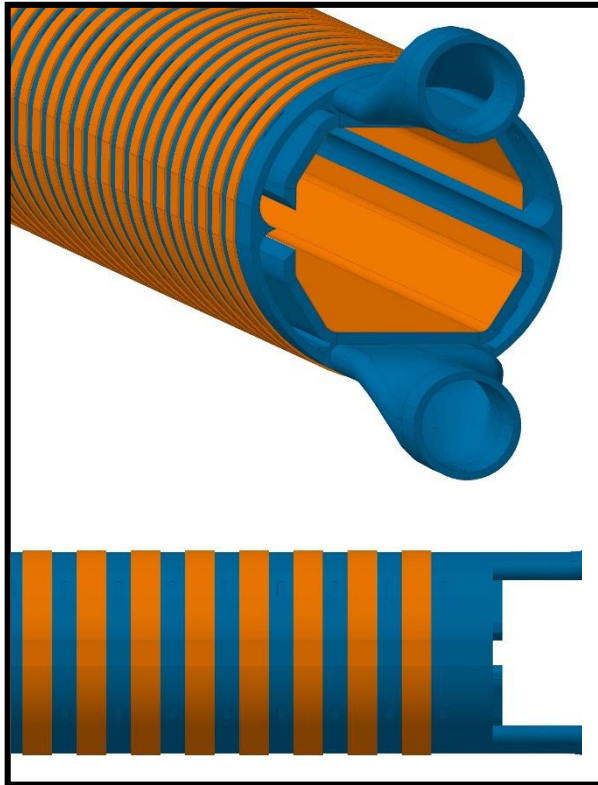
R.Kersevan; Beam Dynamics meets Vacuum, Collimations, and Surfaces Workshop. KIT, Karlsruhe. March 2017



Samples: FCC-hh Beam Screen Prototypes

Prototype #1

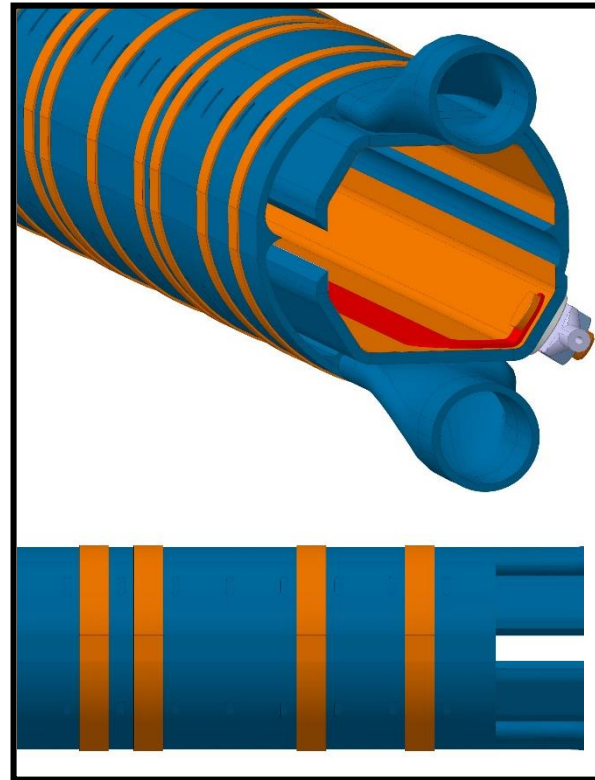
July- Oct '17



#1: Validation of temperature profile and **validity of photon reflector**

Prototype #2

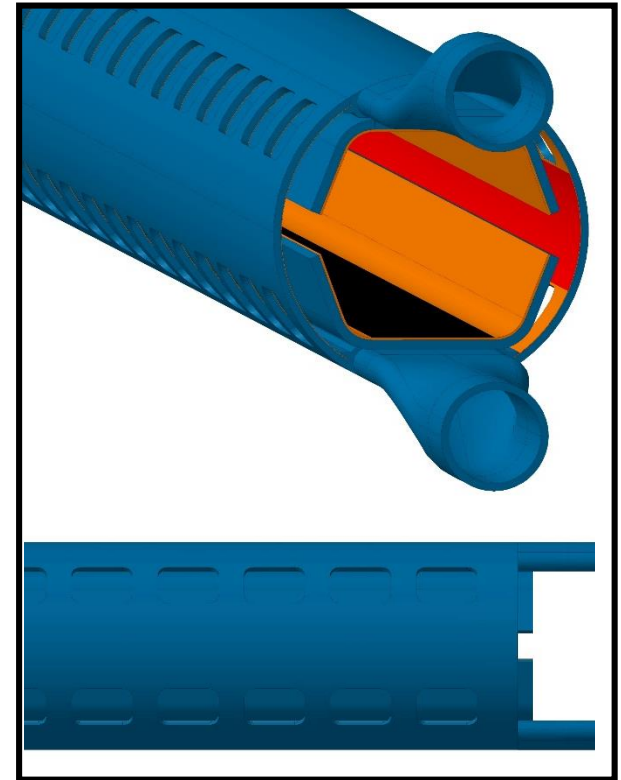
Jan- May '18



#2: #1 + Electrode for **photoelectron current measurements**

Prototype #3

June-Aug'18



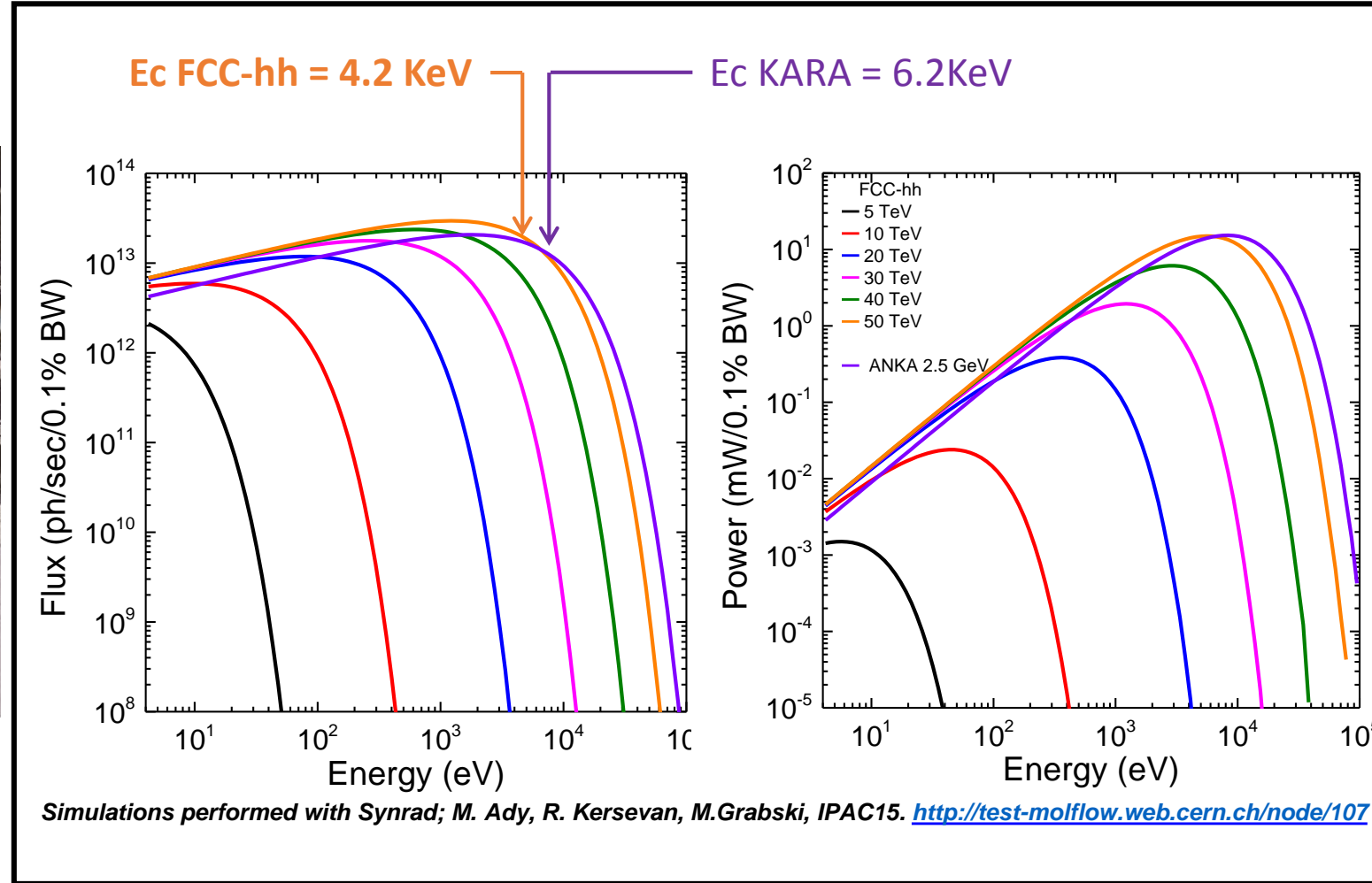
#3: Surface treatments **as for baseline**. Updated internal screen and pumping slots. **Substitution Reflector for Sawtooth**

Experiment at KARA

KARA
(KARlsruhe Research Accelerator)

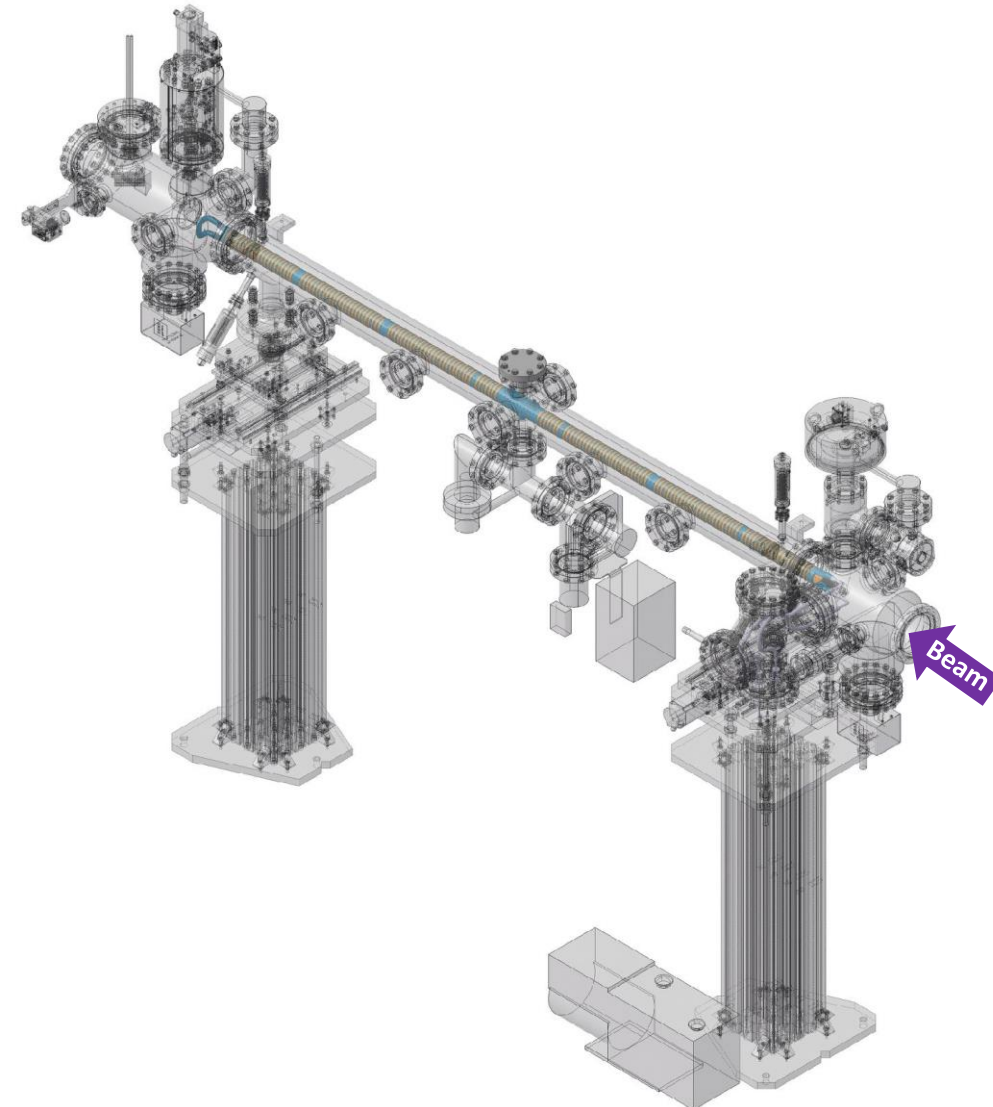
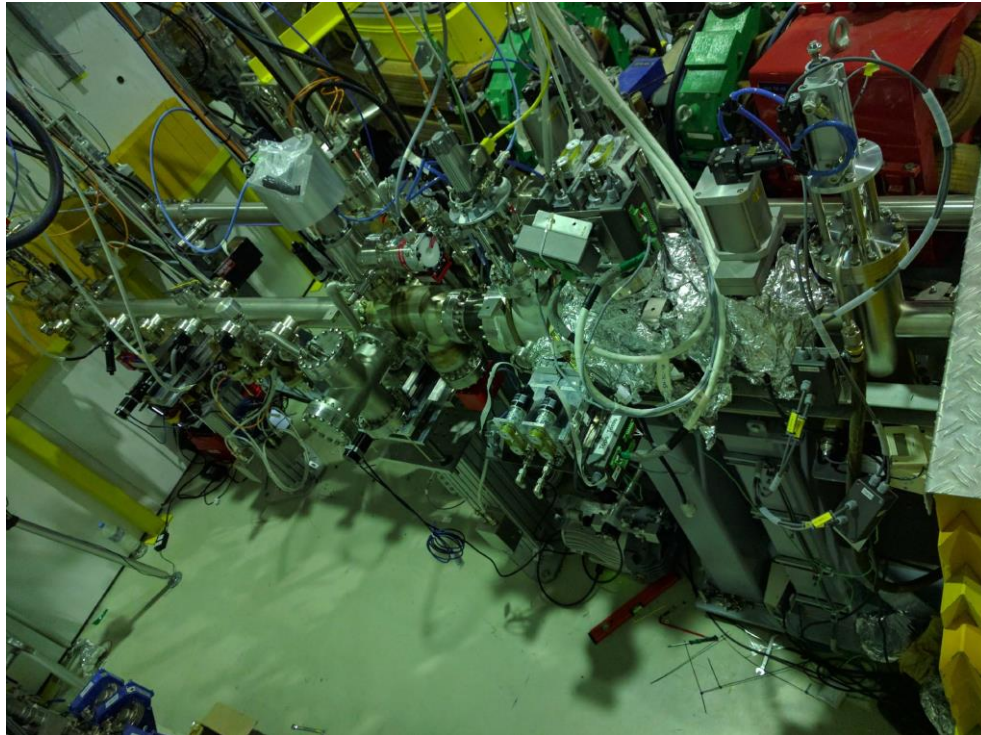
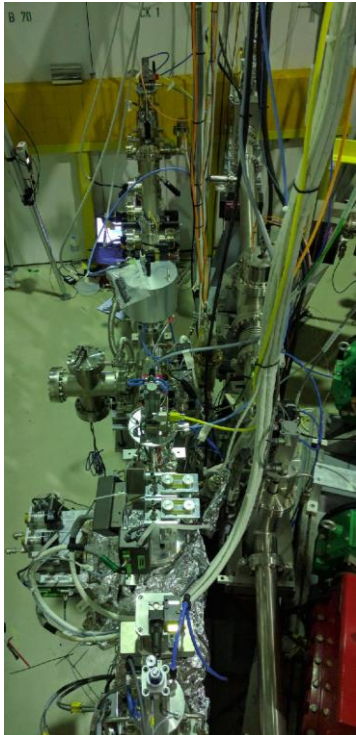


KARA reasonably resembles FCC-hh's spectrum and linear power, and even at nominal beam energy (2.5 GeV) ANKA's spectrum is a close match of that of FCC-hh.

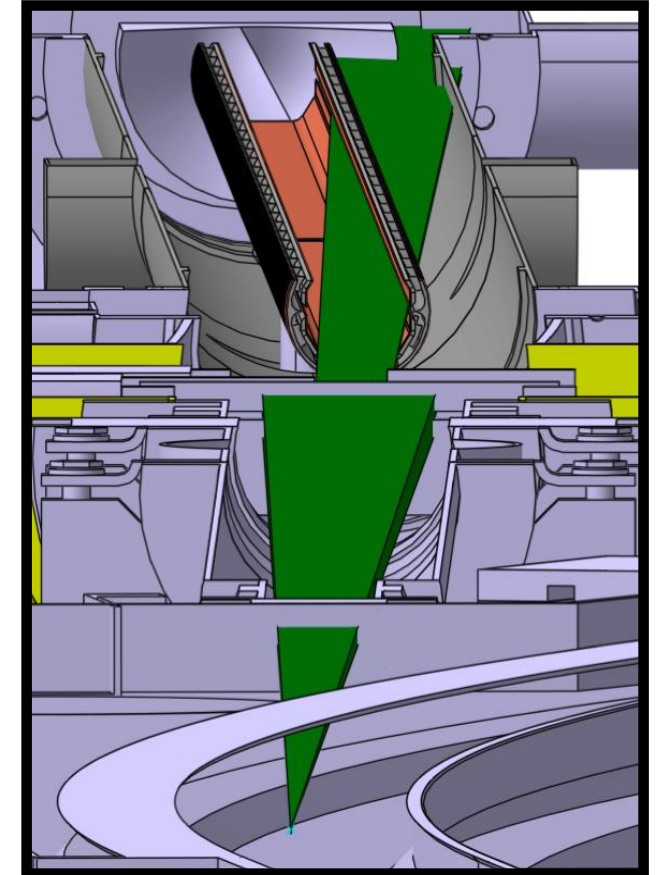
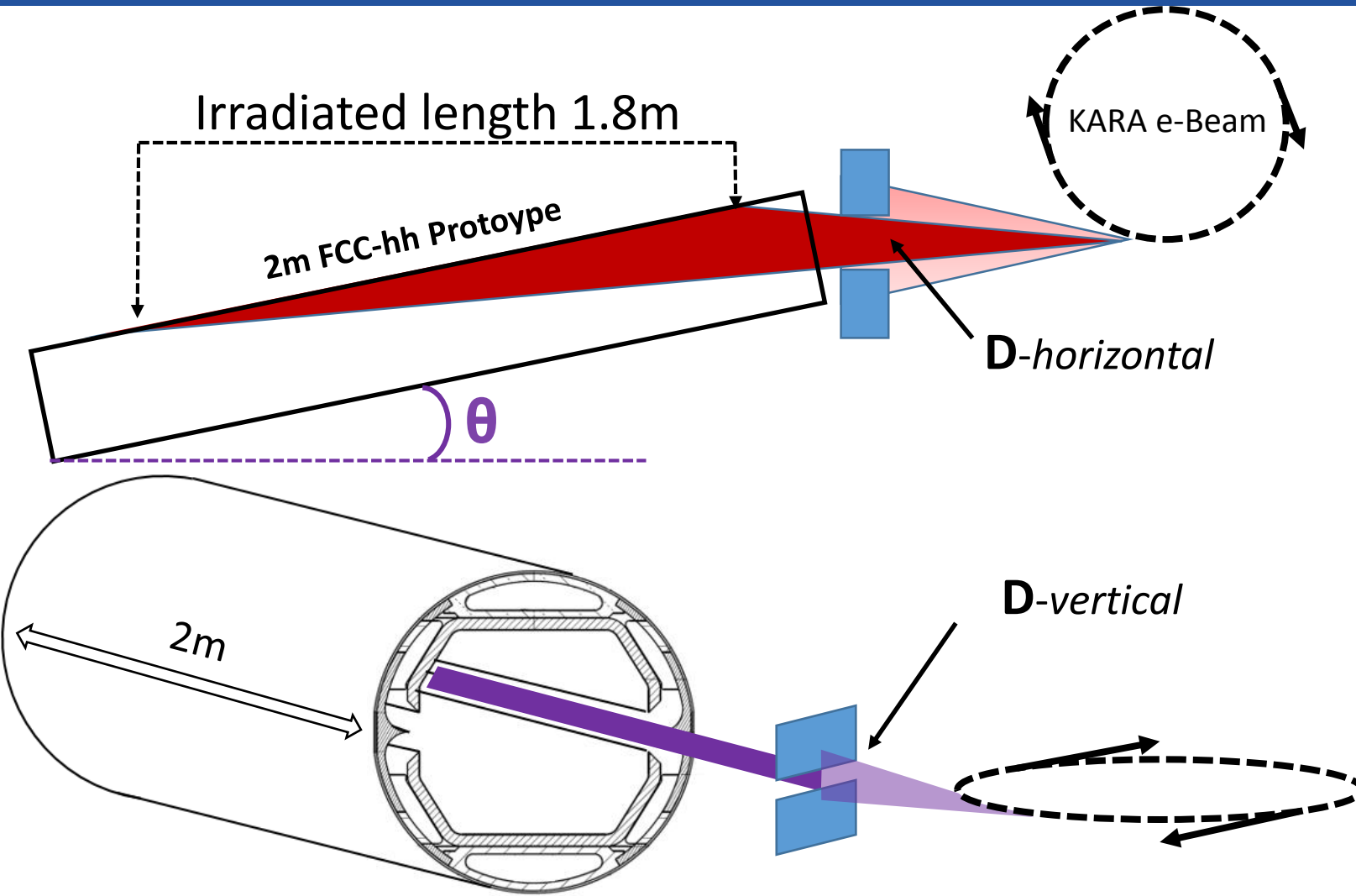


BEam Screen Testbench EXperiment

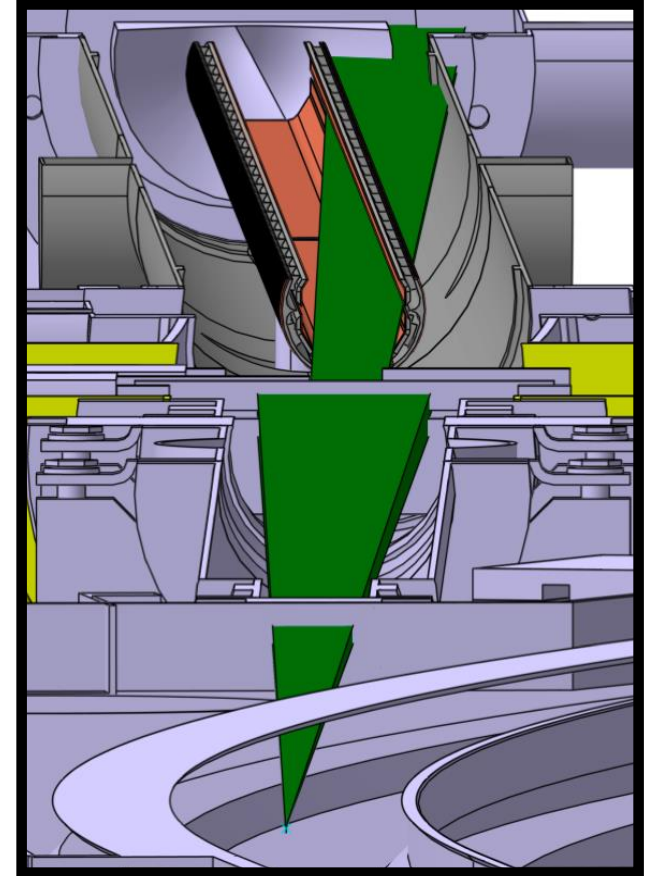
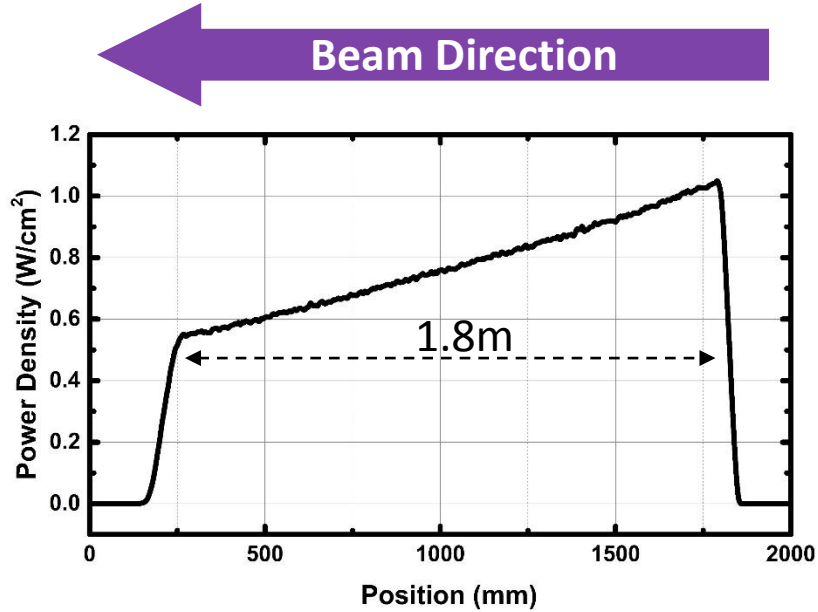
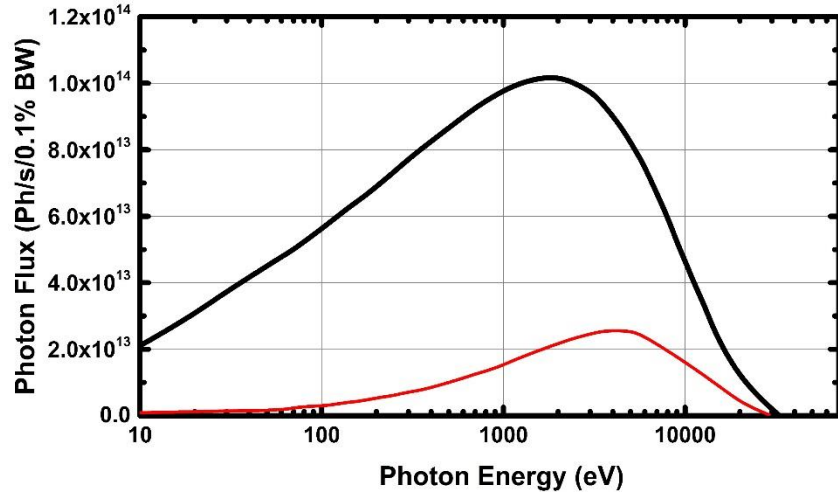
BESTEX (Installation May 2017)



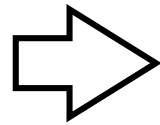
Experiment at KARA



Experiment at KARA



After collimation :
 83% of Photon Flux Cropped
 69% of Photon Power Cropped



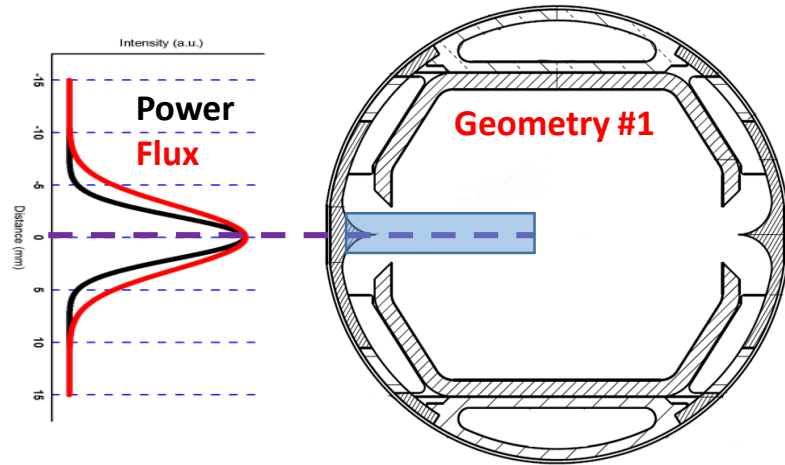
	KARA	FCC-hh
SR Flux	8.7E+16ph/s	1.5E+17ph/s
SR Power	32W/m	32W/m
Angle of Incidence	18mrad	<2 mrad
Ec	6.2KeV	4.2KeV

Experiment at KARA

Experimental Configurations

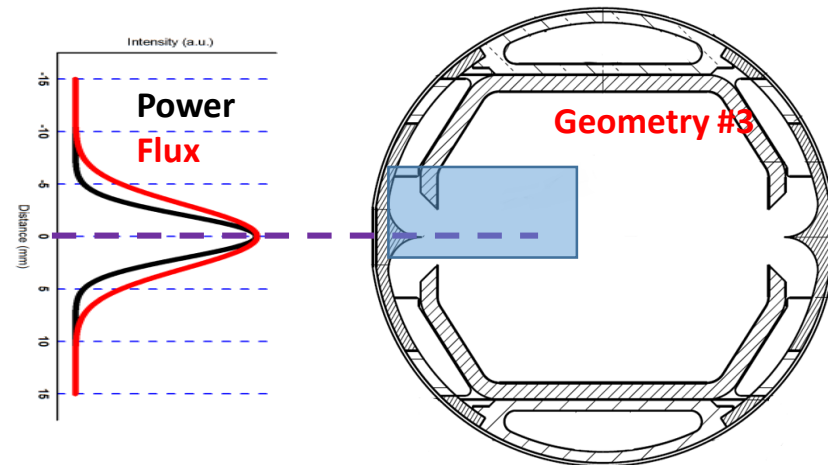
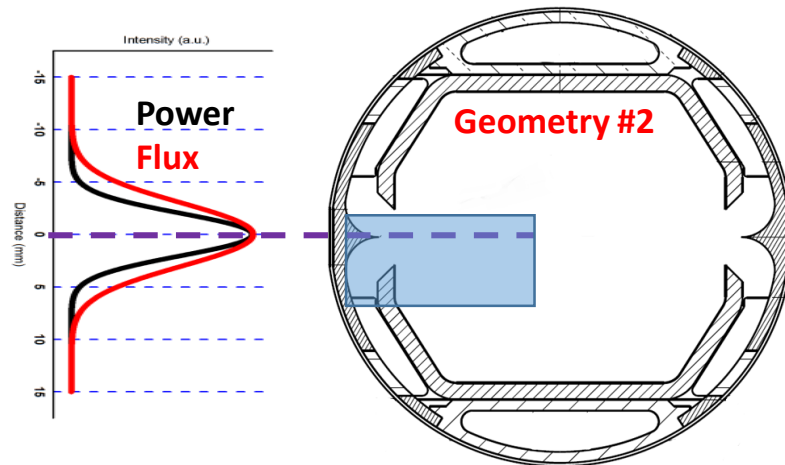
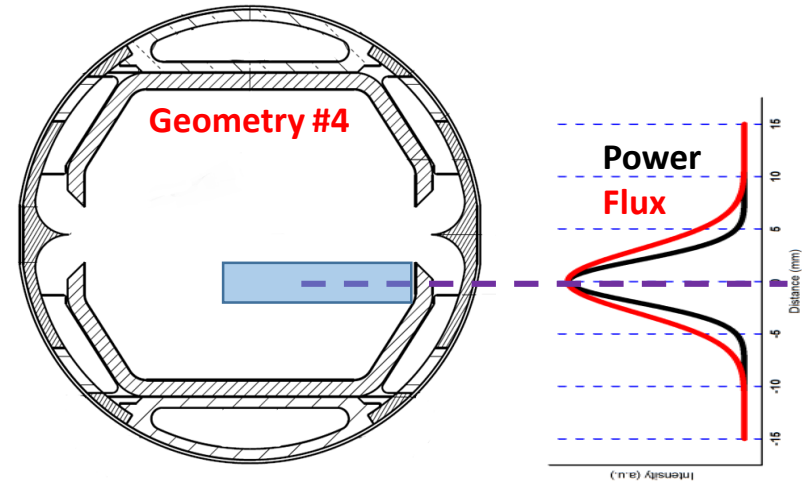
Ph Flux = $8.73E+16$ Ph/s

Normal operation of FCC-hh



Misalignment @ FCC-hh

Ph Flux = $8.73E+16$ Ph/s

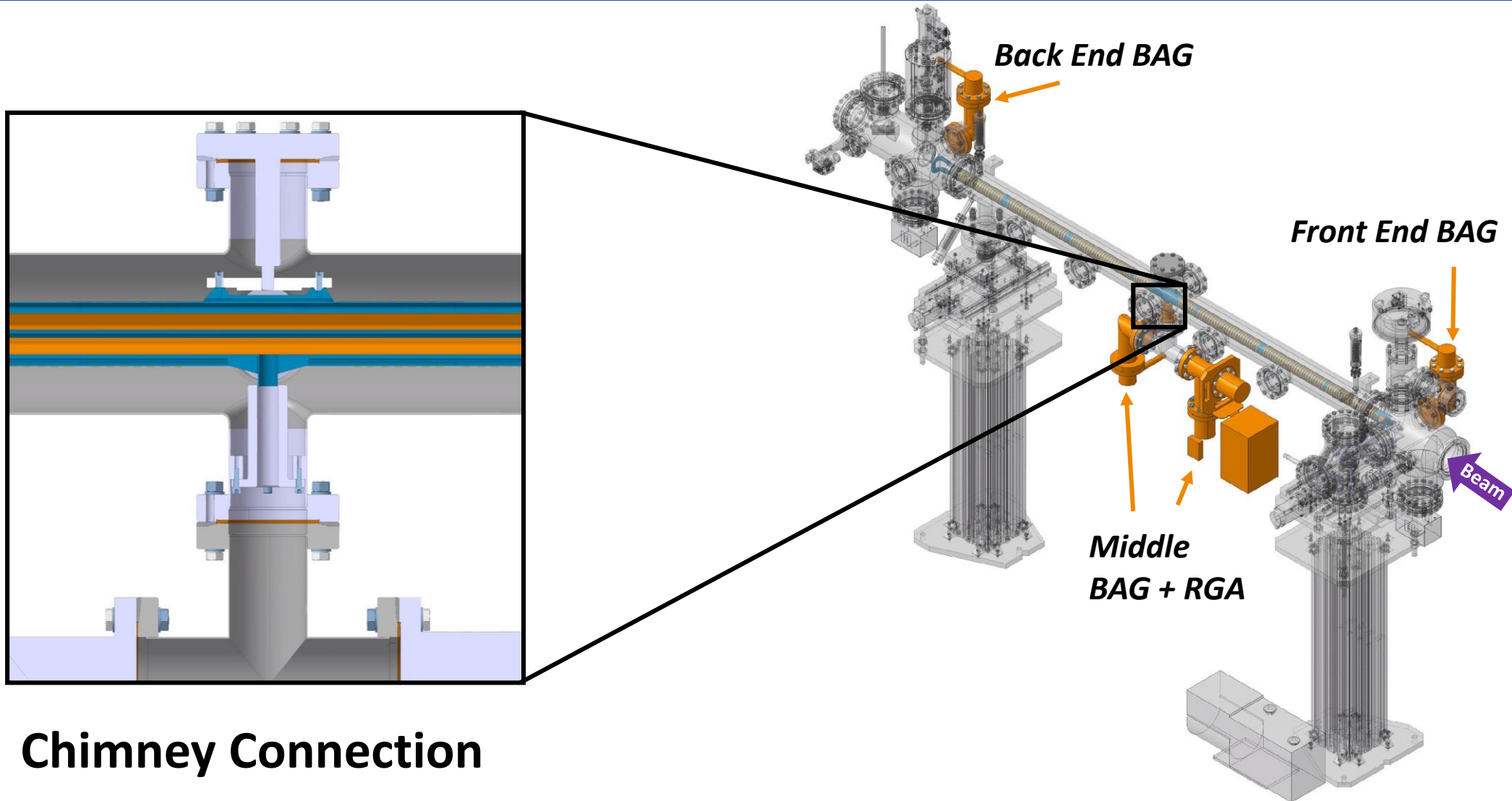


Ph Flux = $1.44E+17$ Ph/s

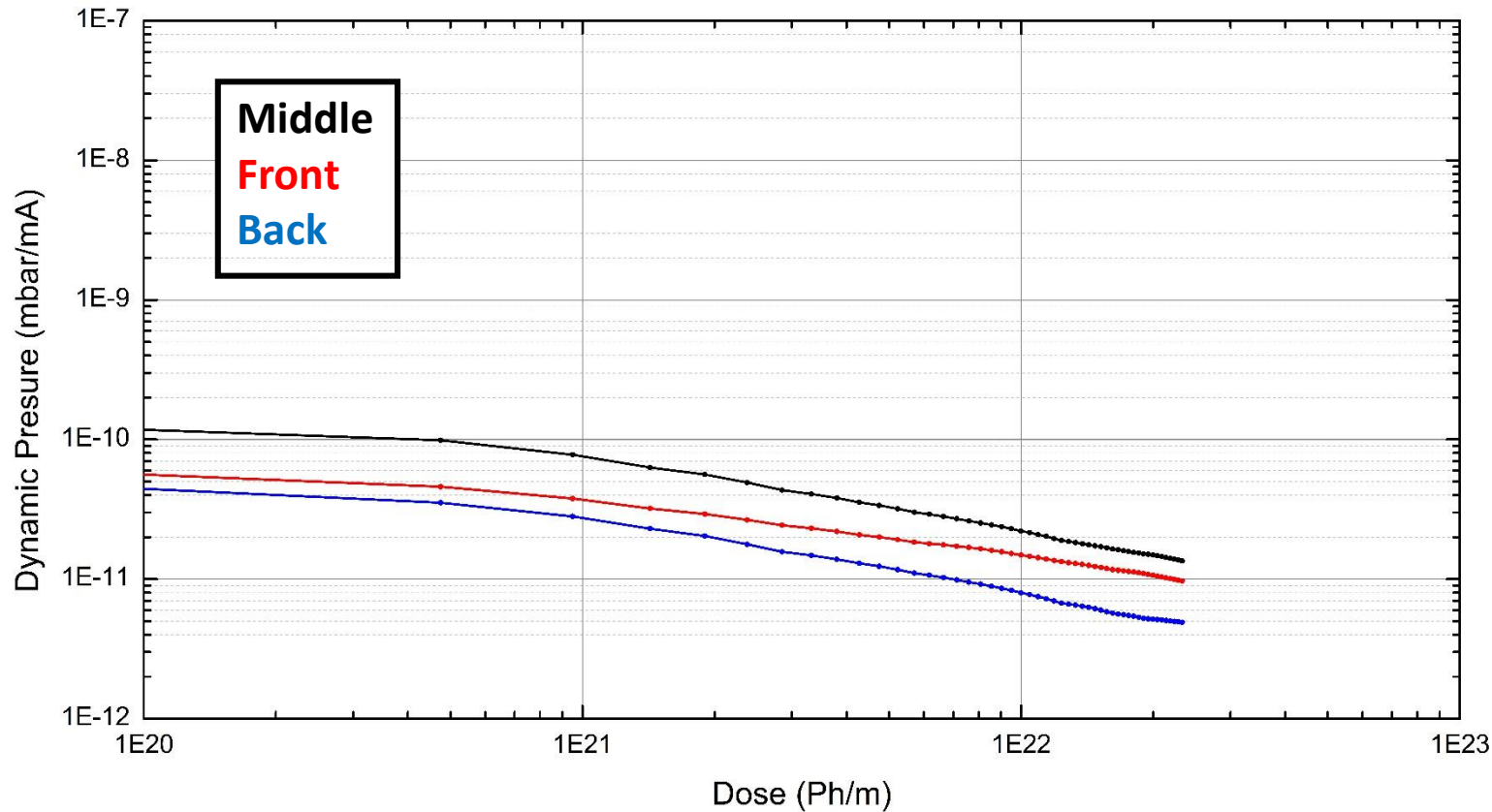
Injection @ FCC-hh

Injection @ FCC-hh

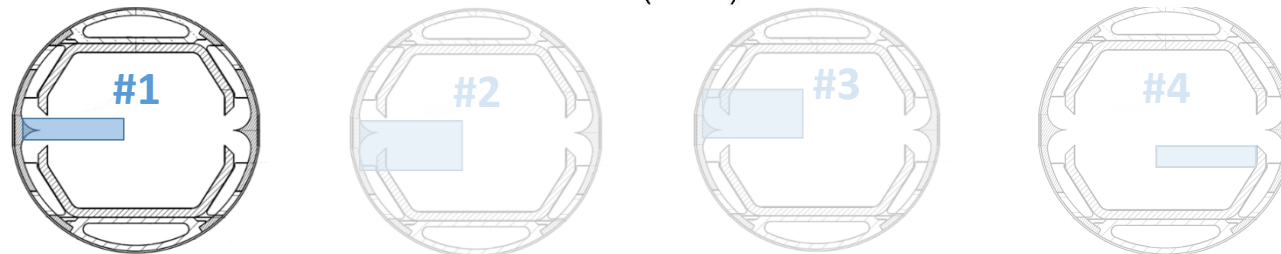
Ph Flux = $1.44E+17$ Ph/s

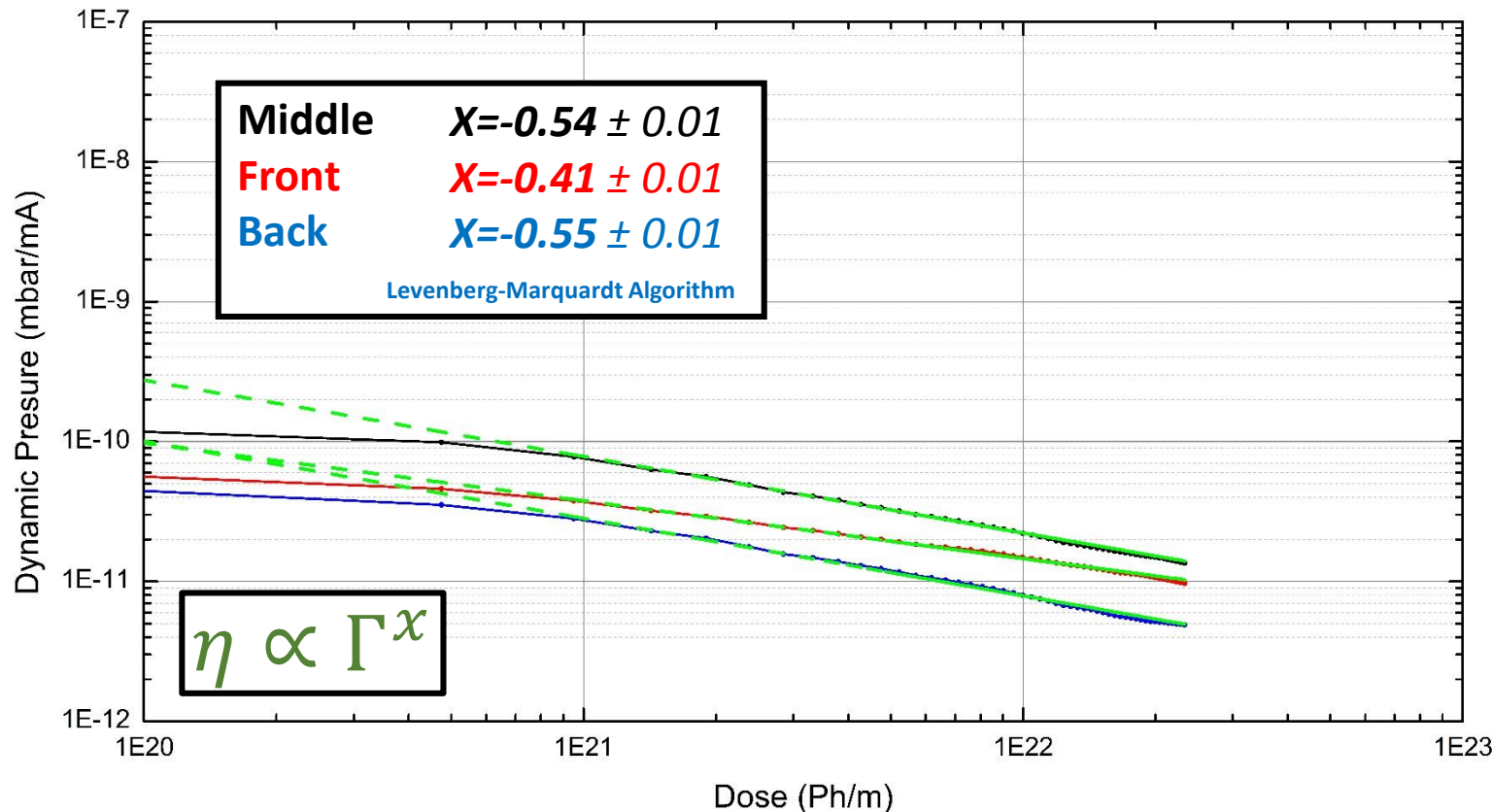


Chimney Connection

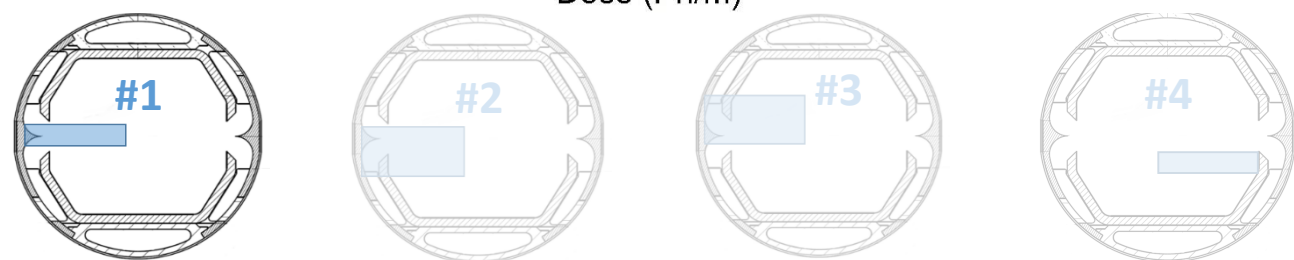


- During Irradiation of Geom #1 Dynamic pressure decreases due to conditioning as photon dose increases





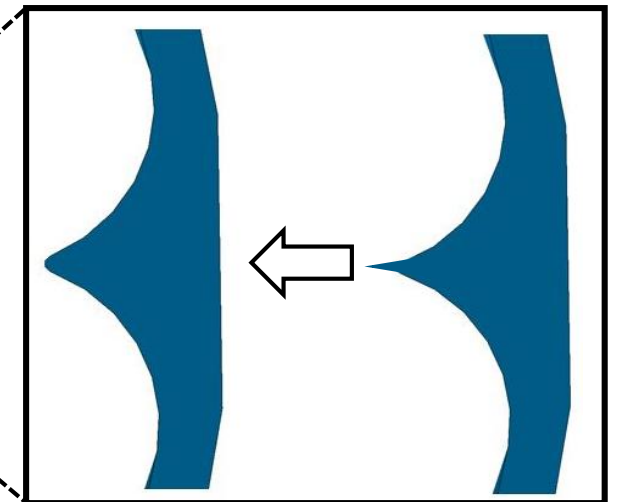
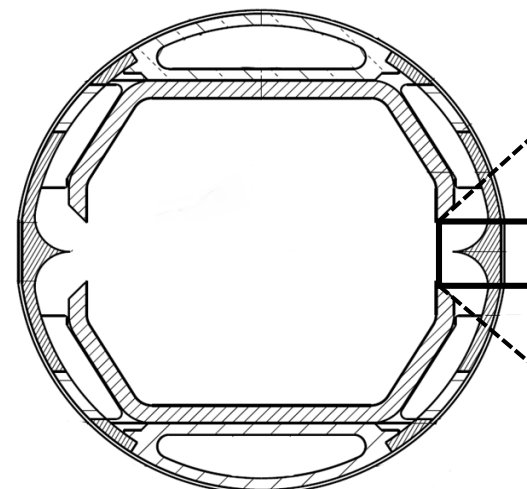
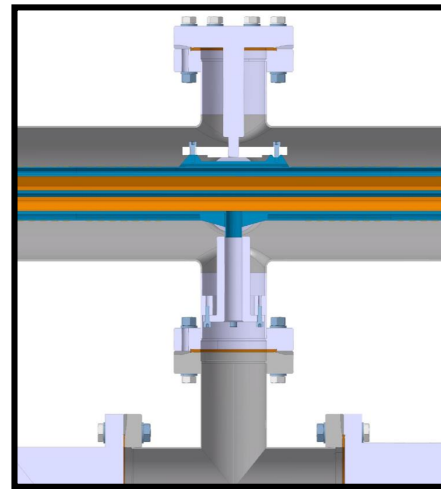
- During Irradiation of Geom #1 Dynamic pressure decreases due to conditioning as photon dose increases
- For doses higher than 1×10^{22} ph/m the normalized pressures decrease linearly

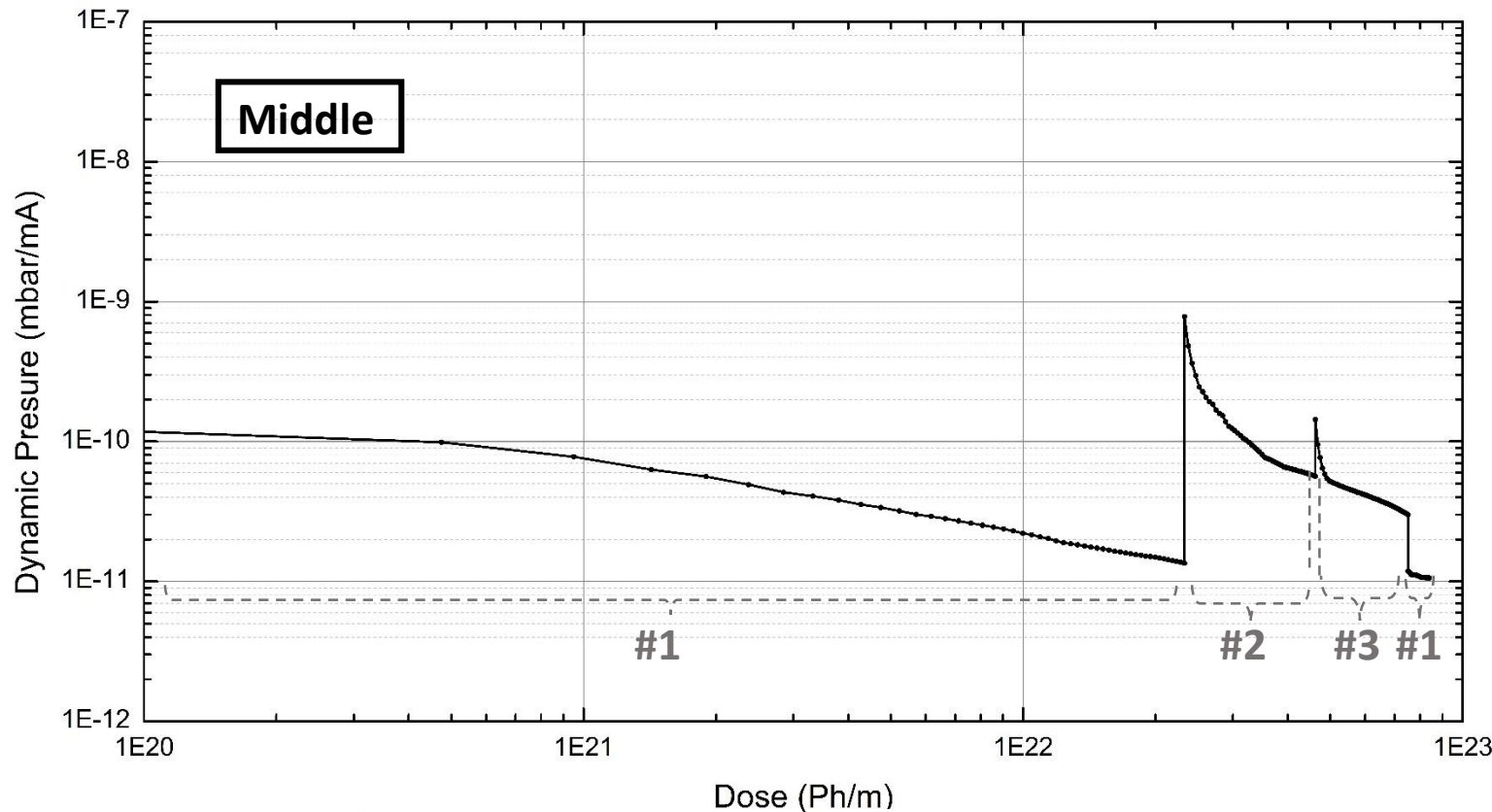


	2.5GeV/130mA					
	3Ah			9.5Ah		
	Experiment	Calculations	Rel Discrepancy %	Experiment	Calculations	Rel Discrepancy %
Middle (mbar)	5.7E-09 ± 15%	6.3E-9	9%	3.0E-09 ± 15%	3.3E-9	13.2%
Front (mbar)	2.9E-09 ± 15%	2.9E-9	1%	2.0E-09 ± 15%	1.6E-9	15%
Back (mbar)	2.0E-09 ± 15%	2.8E-9	29%	1.0E-09 ± 15%	1.4E-9	25%

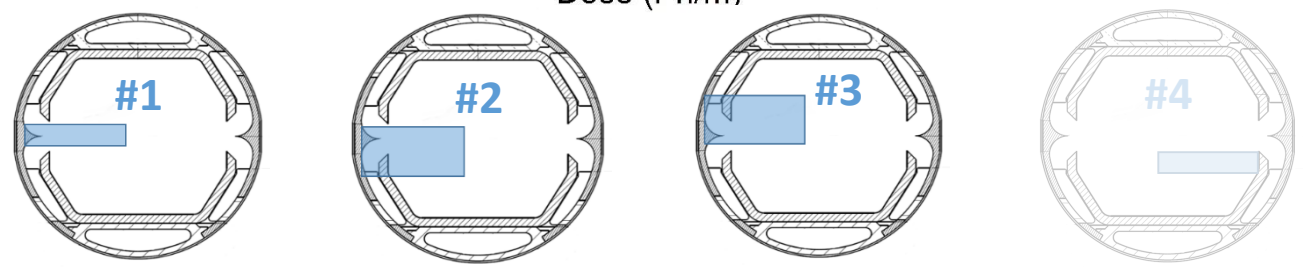
Important aspects to take into account for a realistic model

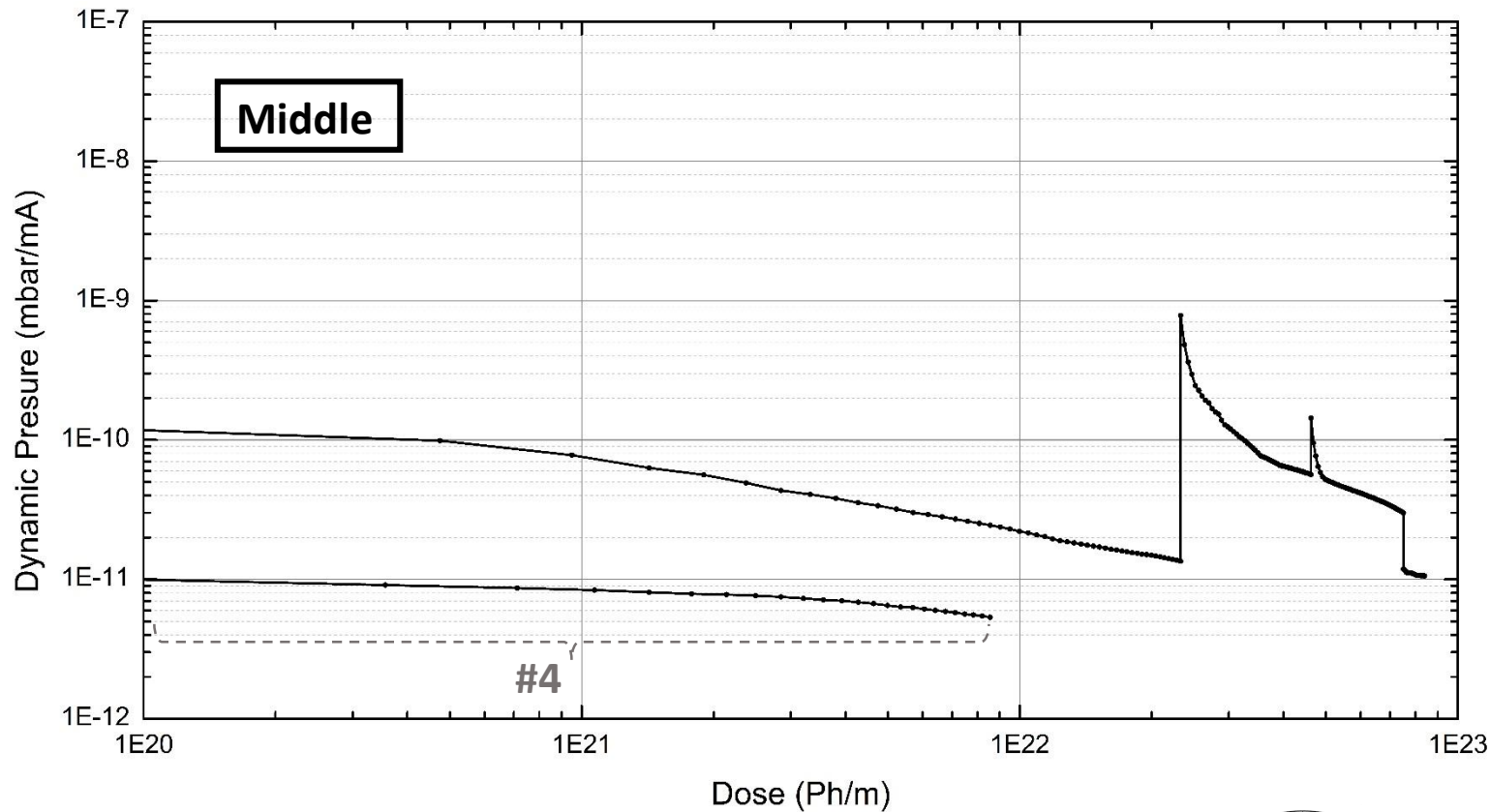
- Not leak tight Chimney
- Rounded reflector
- ...



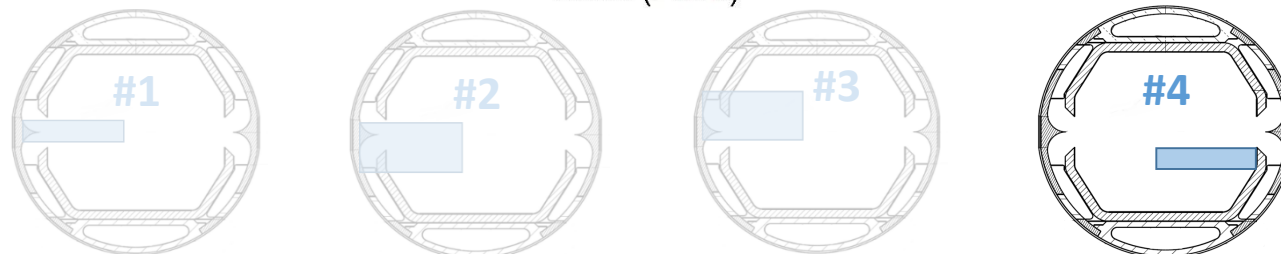


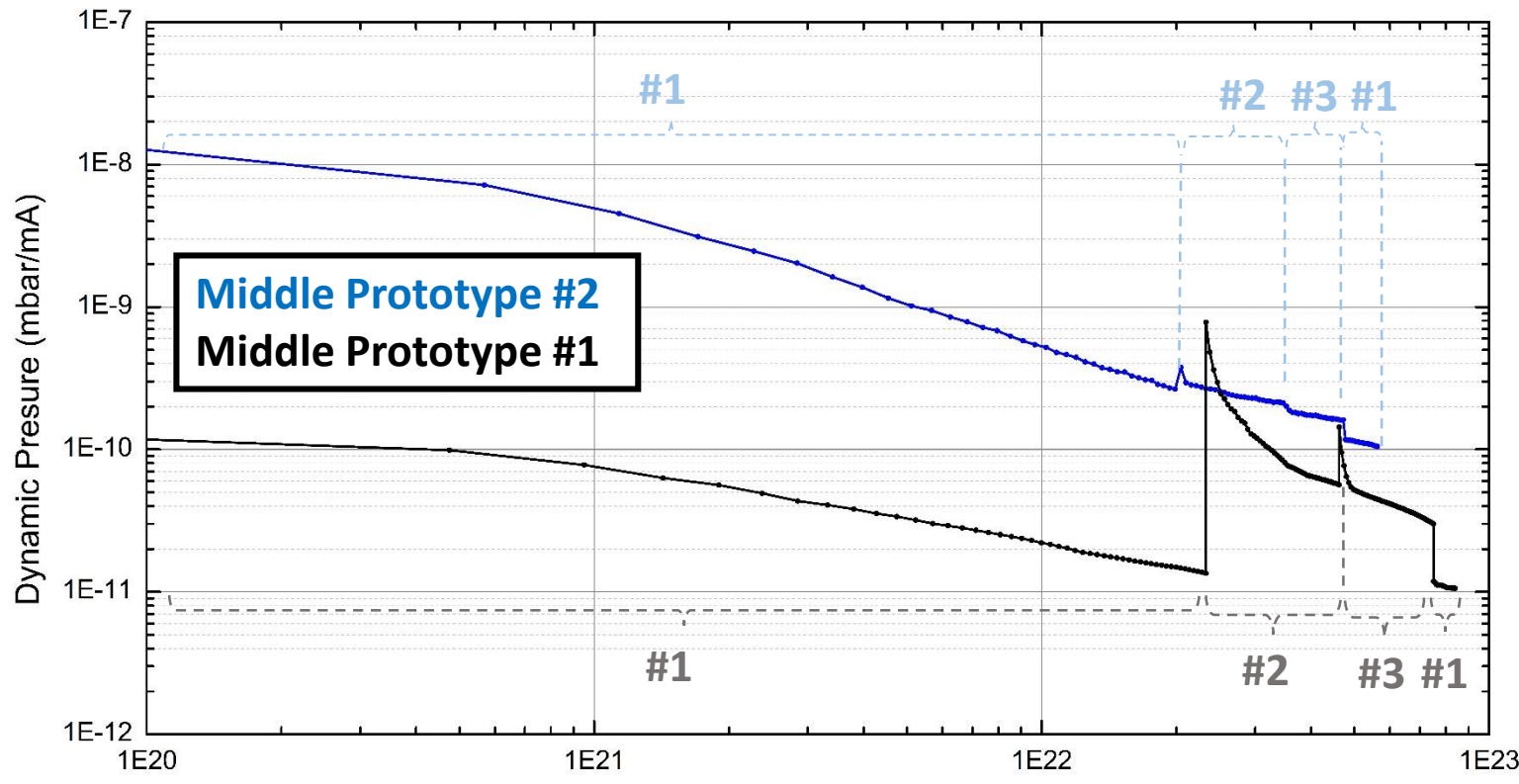
- At Geom #2 photon dose increases irradiating new areas away from the effect of the reflector - Normalized pressure increases
- At Geom #3 normalized pressure continue the decreasing rate observed at #2 – Preconditioning of the inner chamber due to reflected photons
- Back to Geom #1 the normalized pressure recovers the original decreasing trend



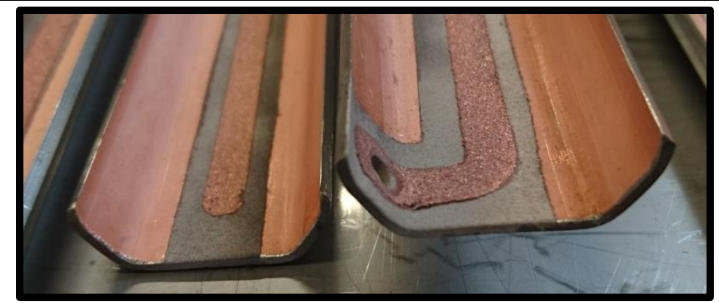
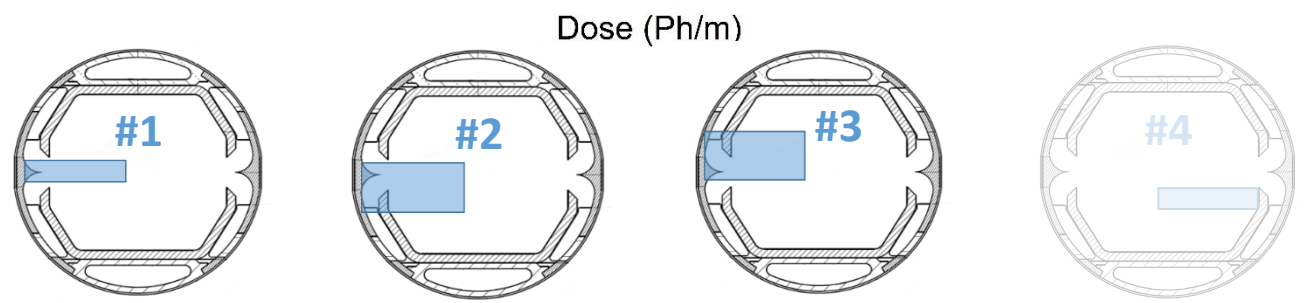


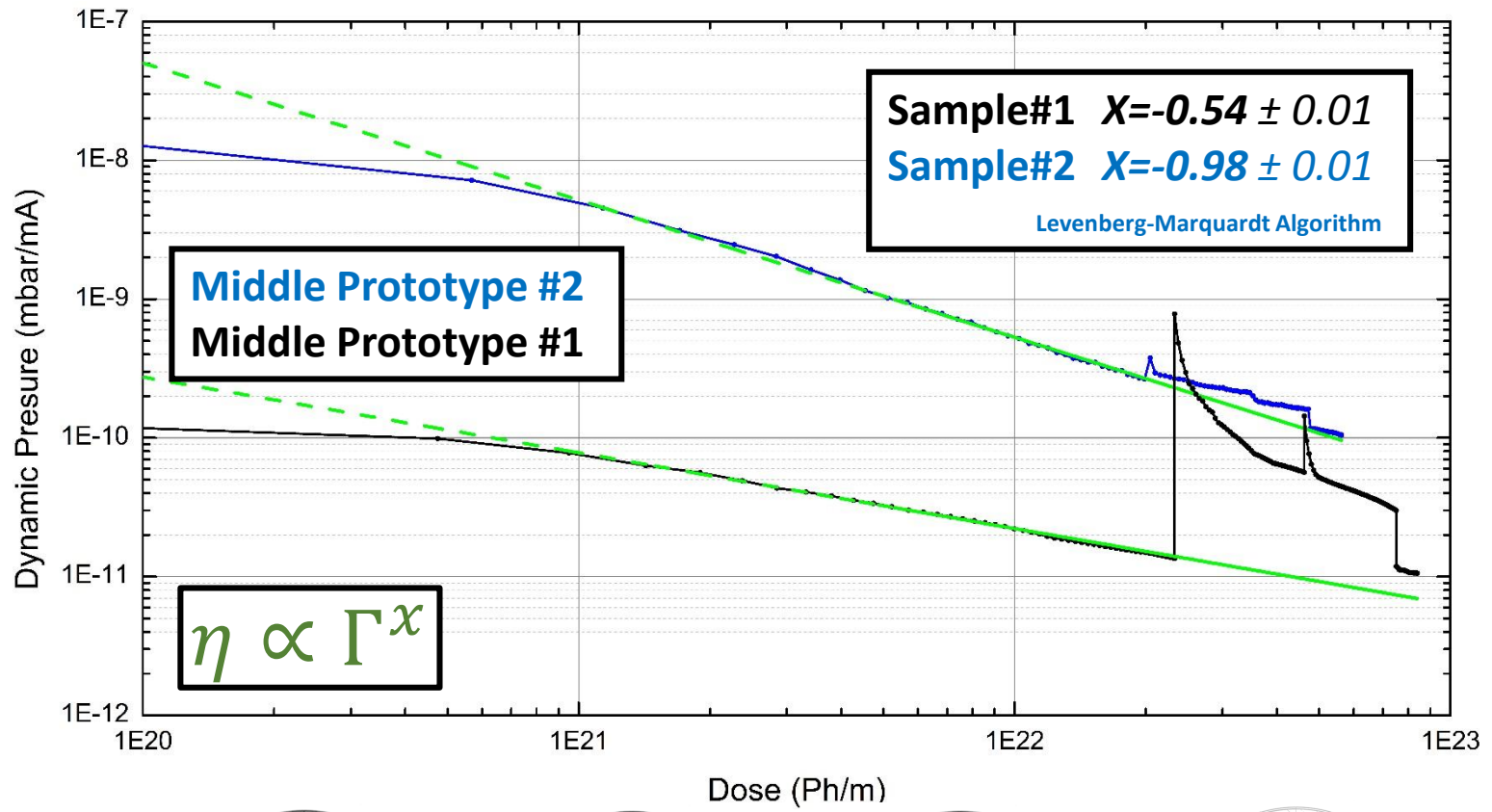
- At Geom #4, the pressure evolution indicates preconditioning of the inner chamber due to reflected photons during previous geometries



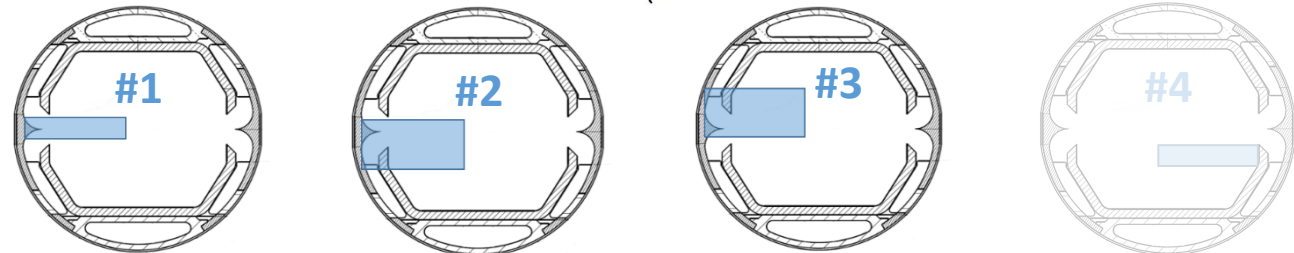


- At low doses, normalized pressure is about 100 times higher than for Proto#1 - Effect ascribed to the cold sprayed Cu and ceramics
- The pressure increase at Geoms #2 and #3 is negligible
- The effect of a large amount of photons reflected into the main chamber is now visible due to the presence of clearing electrode and ceramics
- Back to Geom #1 the normalized pressure recovers the original decreasing trend





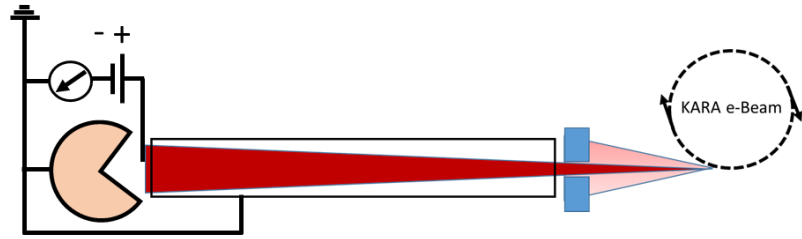
- At low doses, normalized pressure is about 100 times higher than for Proto#1 - Effect ascribed to the cold sprayed Cu and ceramics
- The pressure increase at Geoms #2 and #3 is negligible
- The effect of a large amount of photons reflected into the main chamber is now visible due to the presence of clearing electrode and ceramics
- Back to Geom #1 the normalized pressure recovers the original decreasing trend



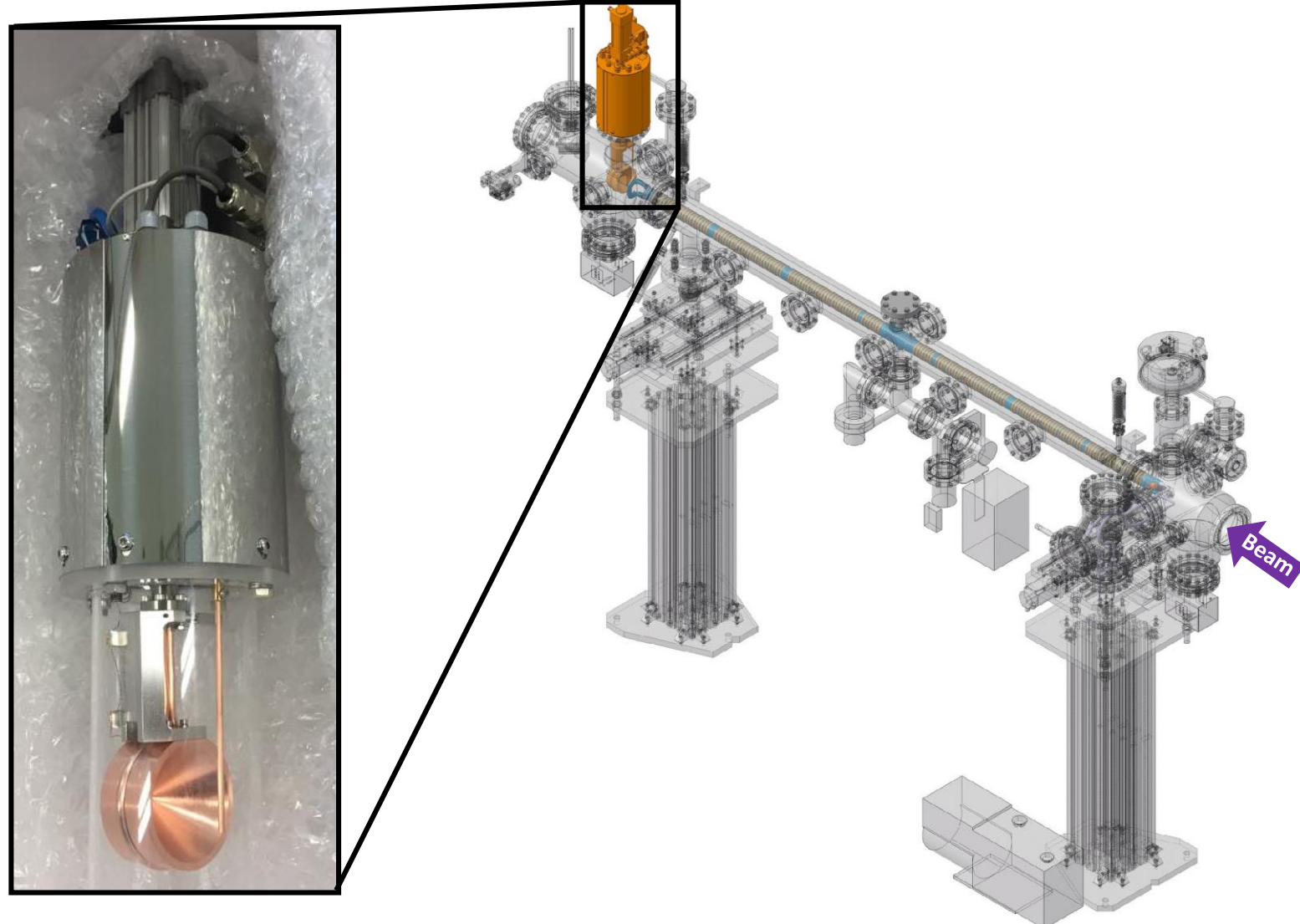
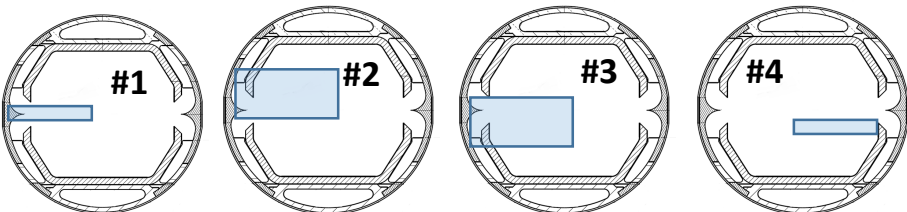
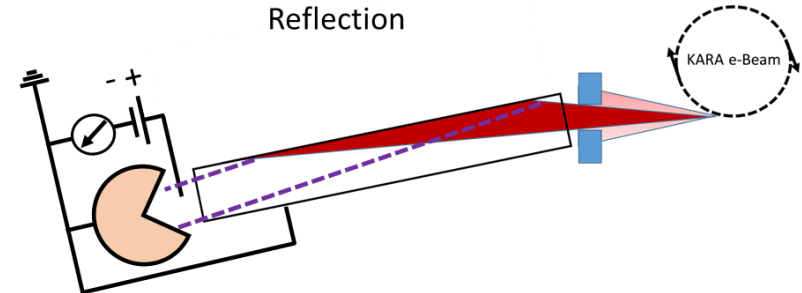
Experiment at KARA

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$

Straight Through



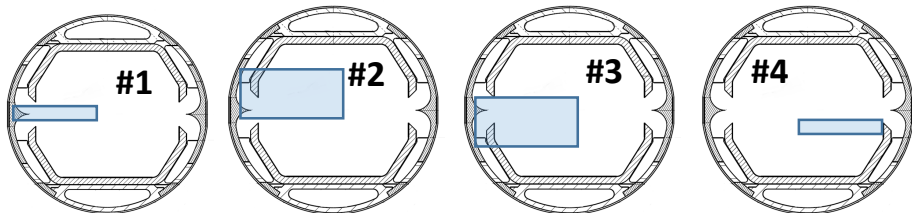
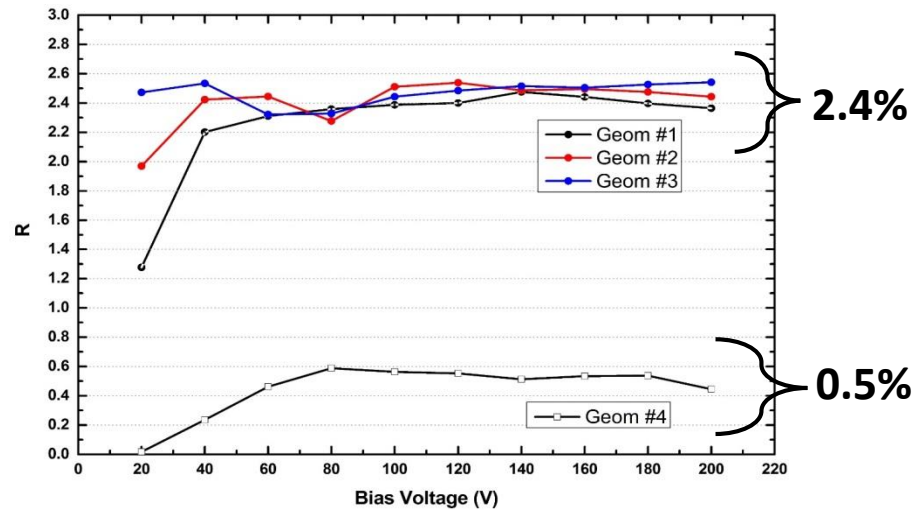
Reflection



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$R = \frac{I_{Reflection}}{I_{Straight\ Through}} \times 100$$



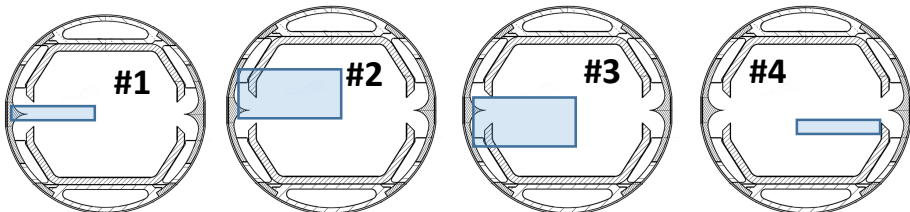
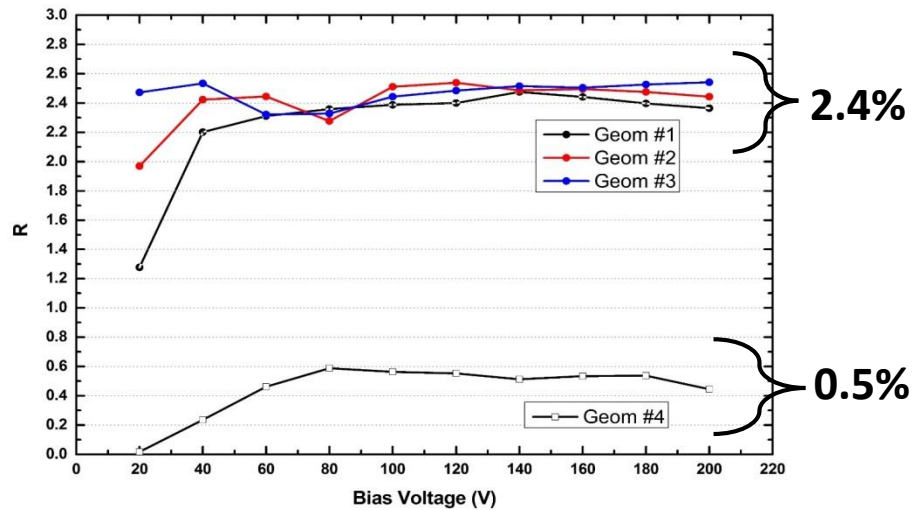
Experiment at KARA

Reflectivity Studies Experimental Results Prototype #1

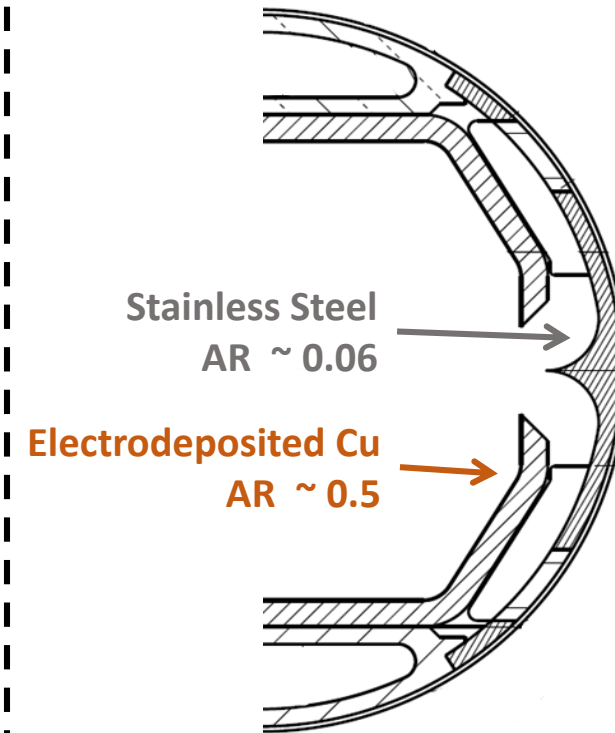
Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$



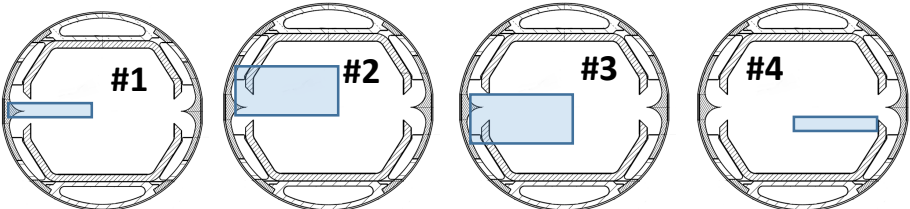
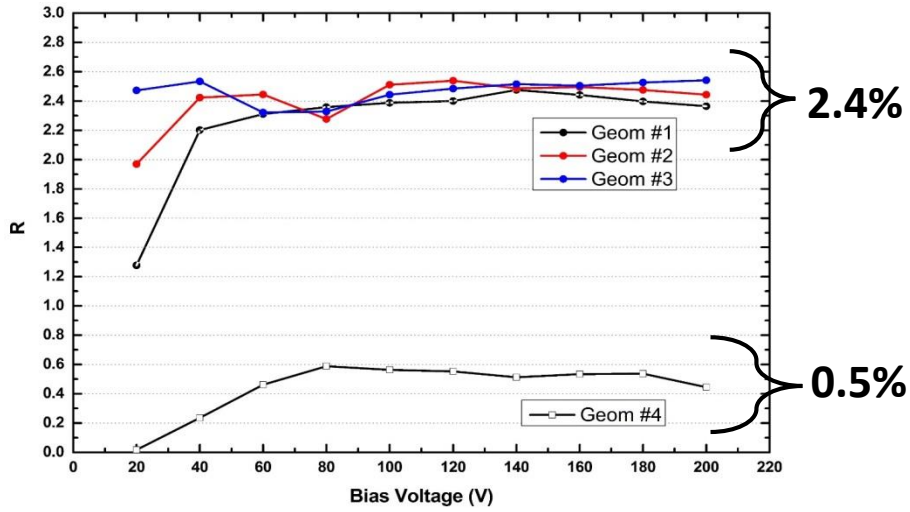
The surface roughness and their aspect ratios were measured at different parts of the sample



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$



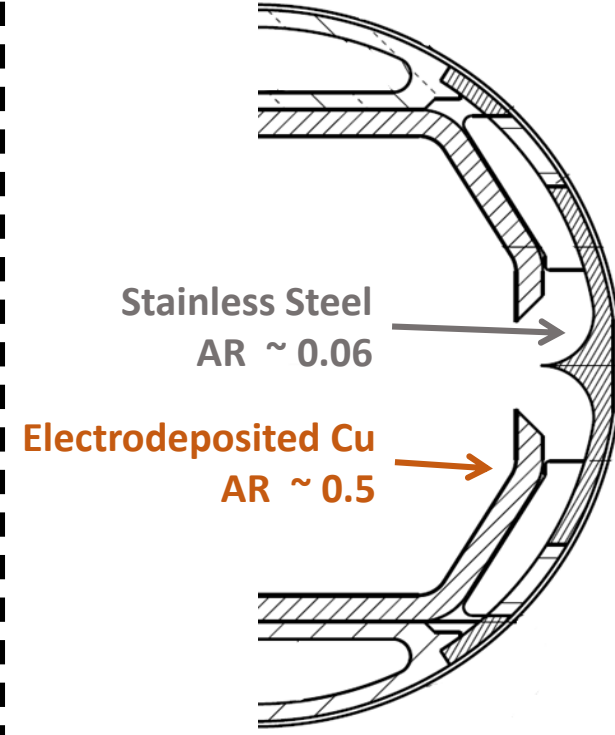
Calculation* of photons reaching photon cup

Comparison:
Straight vs Reflection

$$R\Gamma = \frac{\Gamma_{Reflection}}{\Gamma_{Straight Through}} \times 100$$

Geom #1	$R\Gamma = 1.3\%$
Geom #2 and #3	$R\Gamma = 1.2\%$
Geom #4	$R\Gamma = 0.3\%$

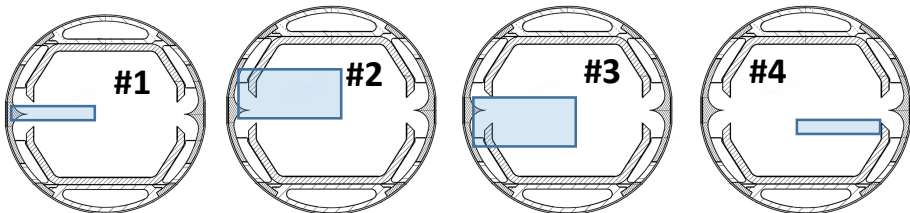
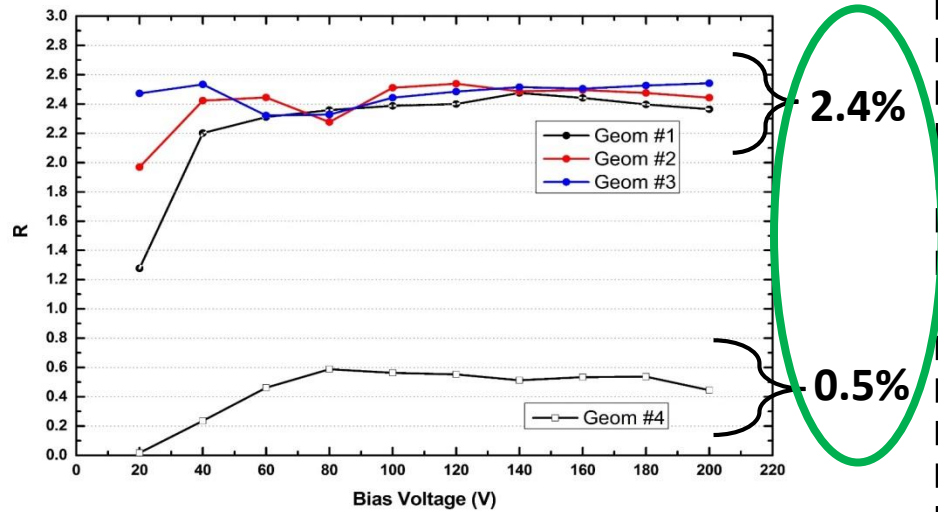
The surface roughness and their aspect ratios were measured at different parts of the sample



Photoelectron current **measured** at electrode

Comparison:
Straight vs Reflection

$$RI = \frac{I_{Reflection}}{I_{Straight Through}} \times 100$$



Calculation* of photons reaching photon cup

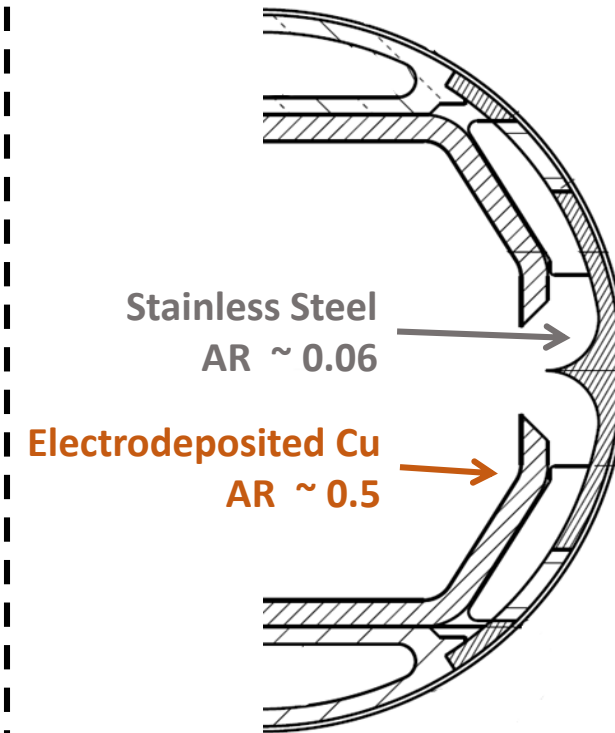
Comparison:
Straight vs Reflection

$$R\Gamma = \frac{\dot{\Gamma}_{Reflection}}{\dot{\Gamma}_{Straight Through}} \times 100$$

Geom #1	$R\Gamma = 1.3\%$
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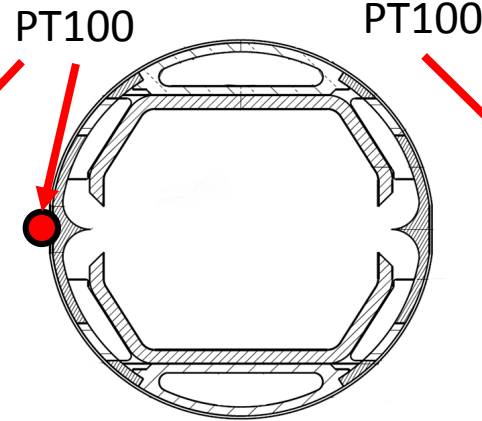
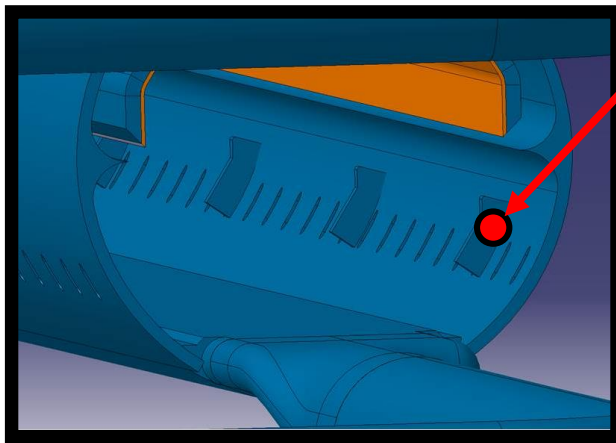
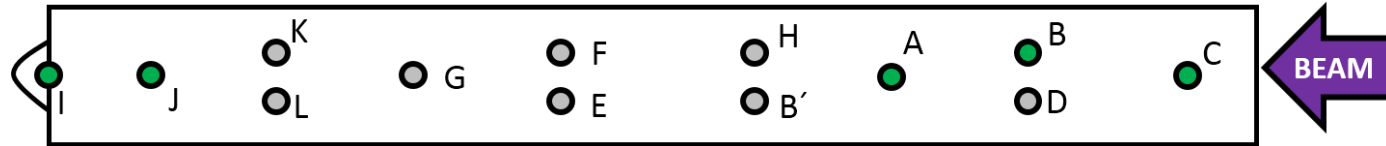
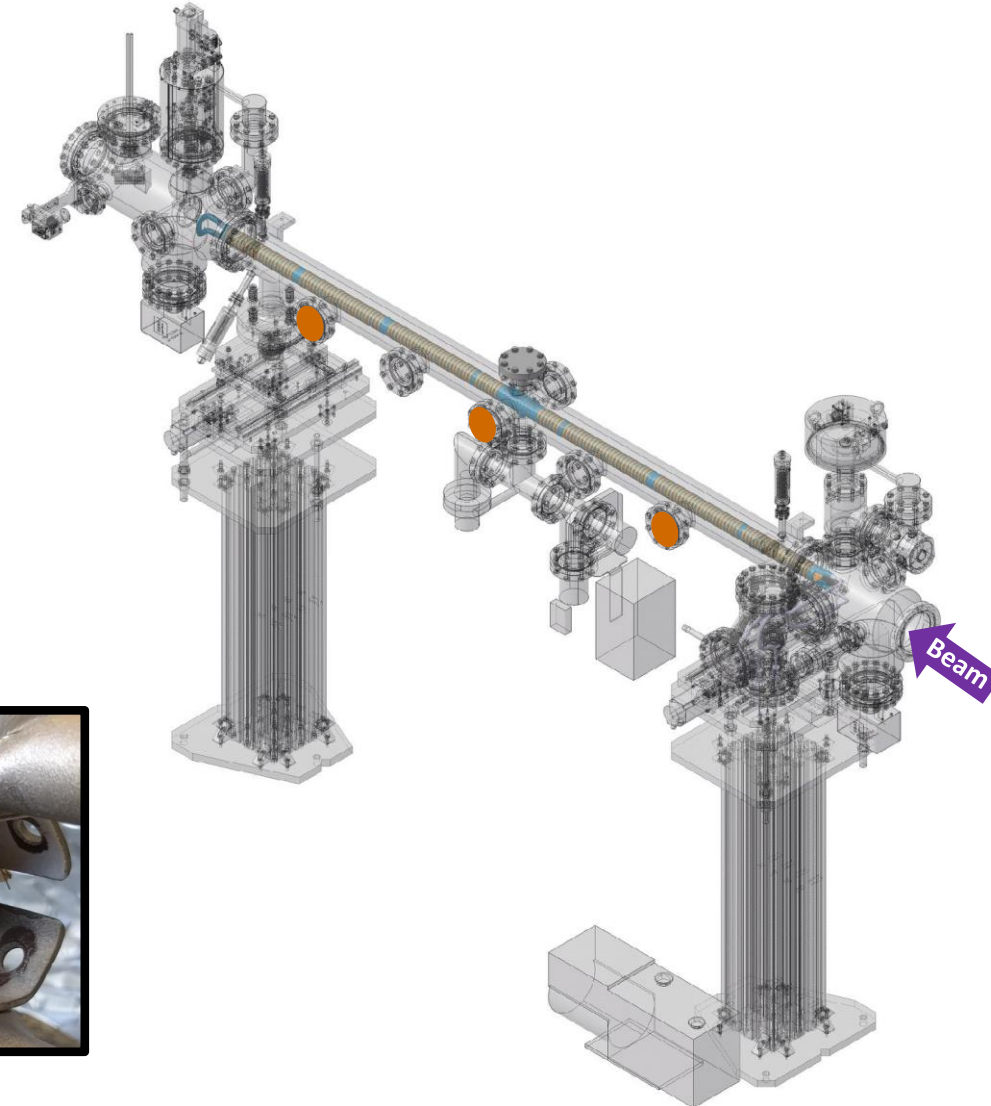
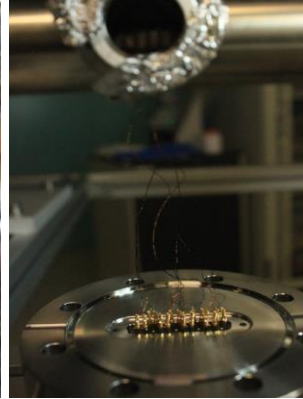
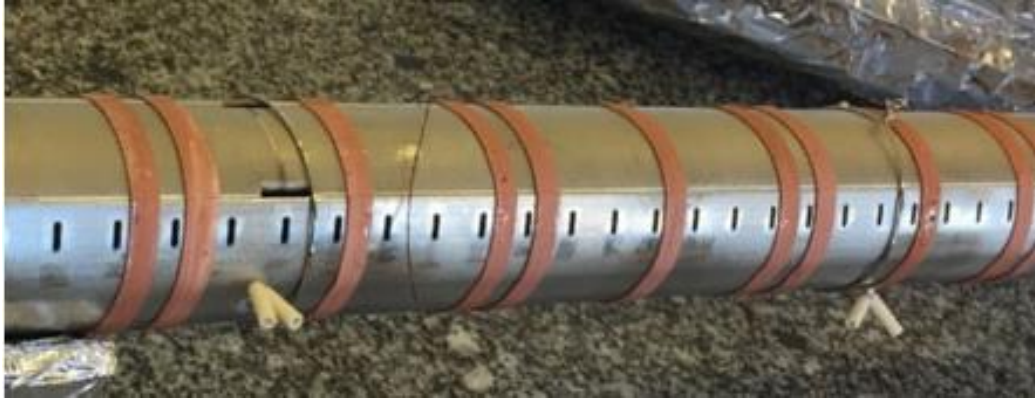
Experimental results are in good correlation with Calculations

The surface roughness and their aspect ratios were measured at different parts of the sample

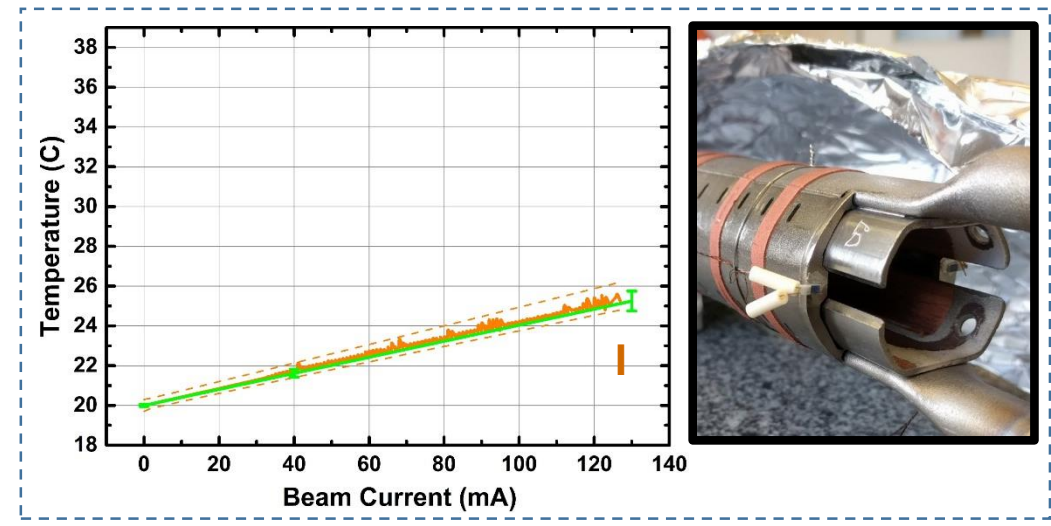
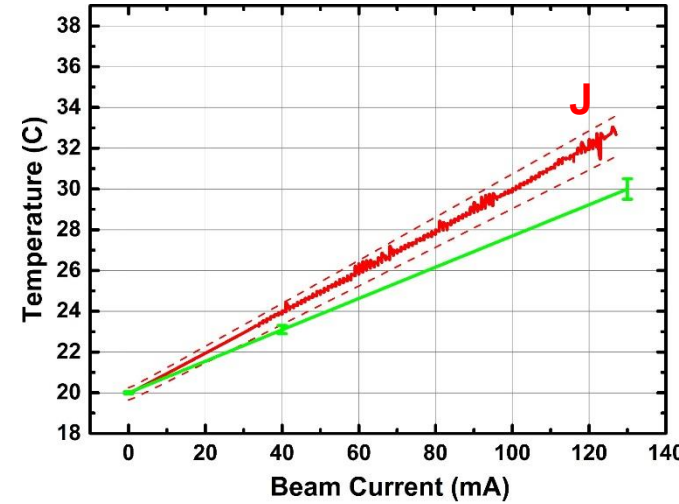
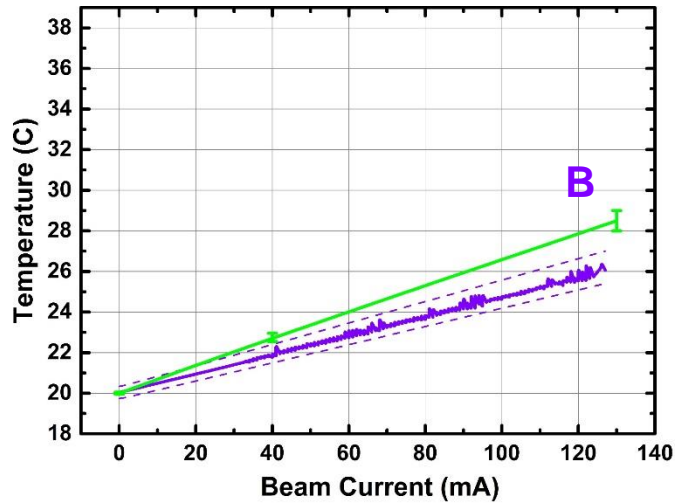
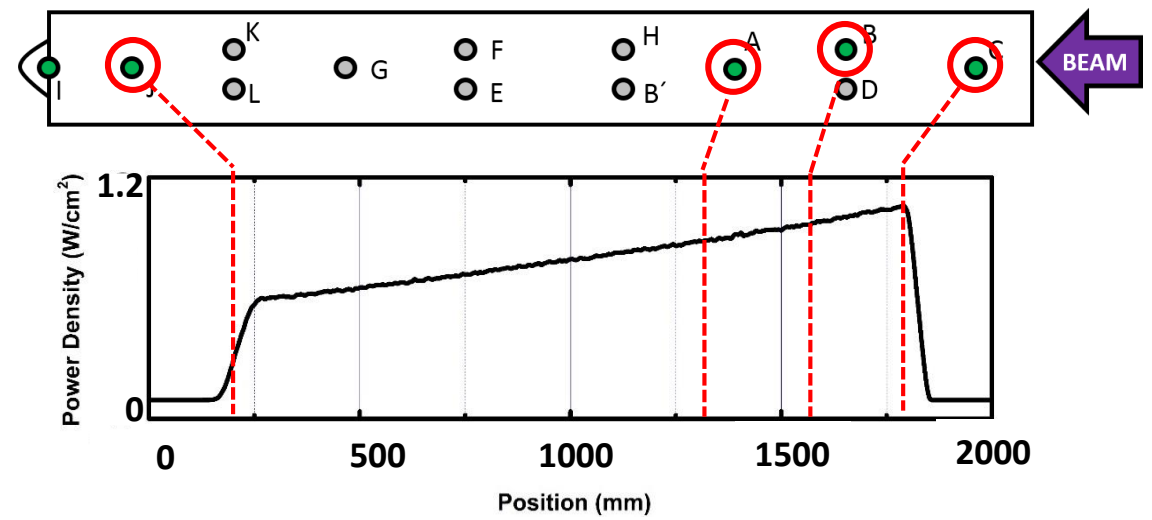
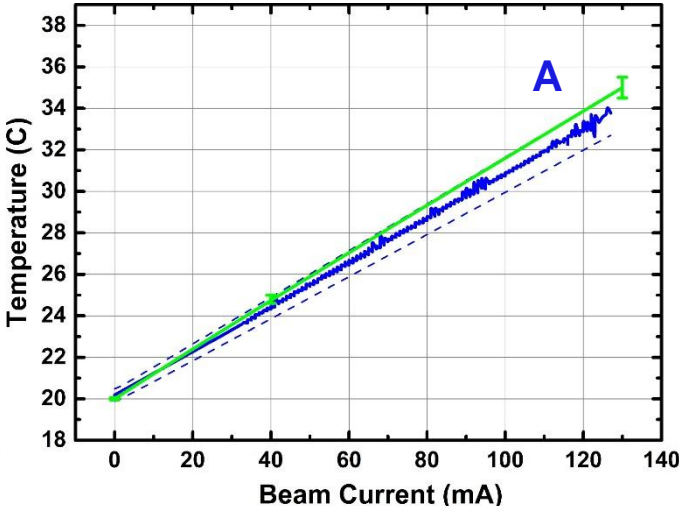
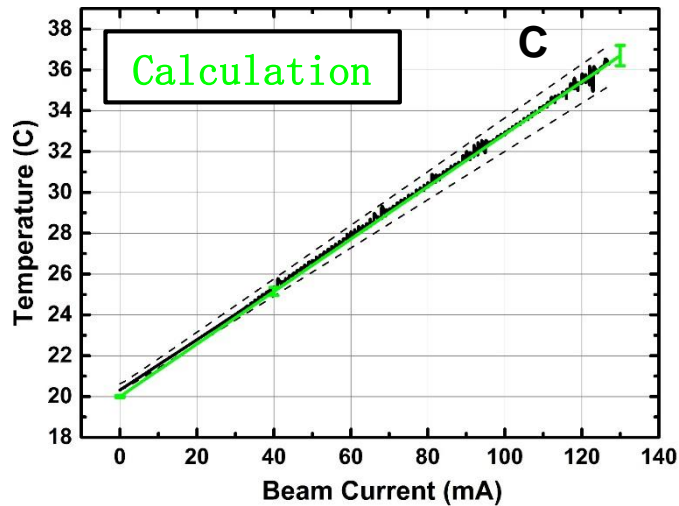


Experiment at KARA

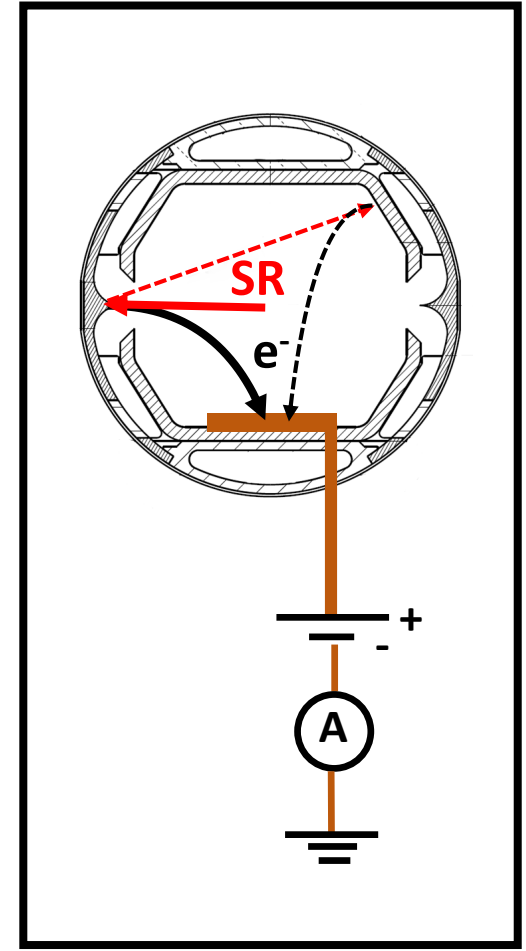
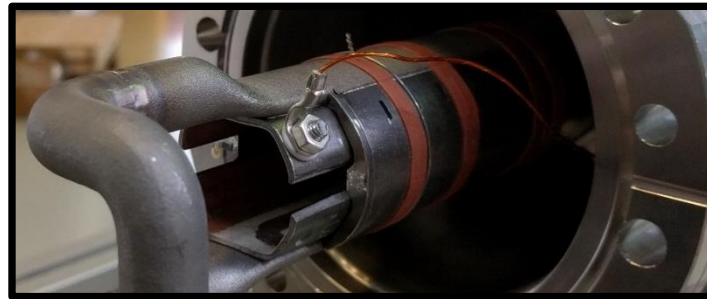
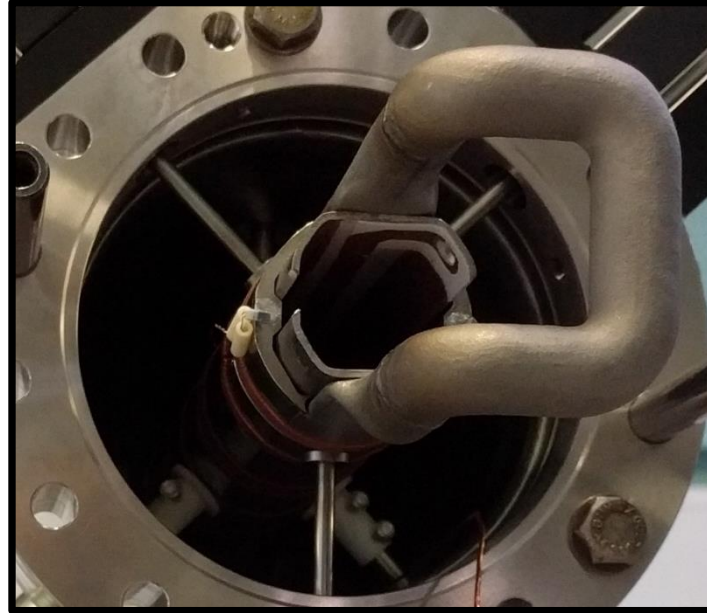
Heat Load Studies Experimental Equipment

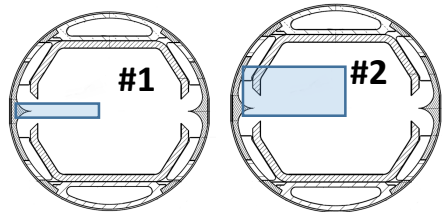
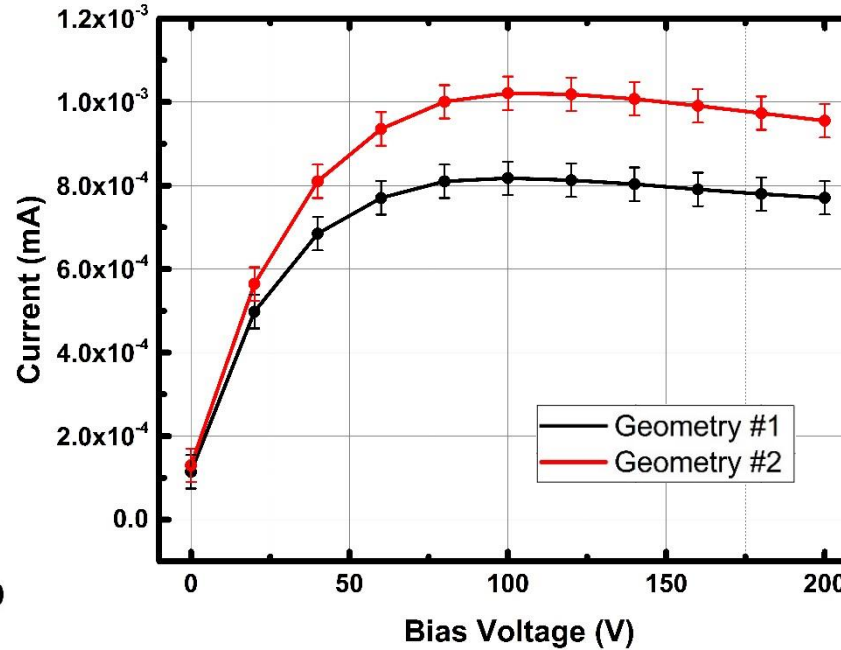
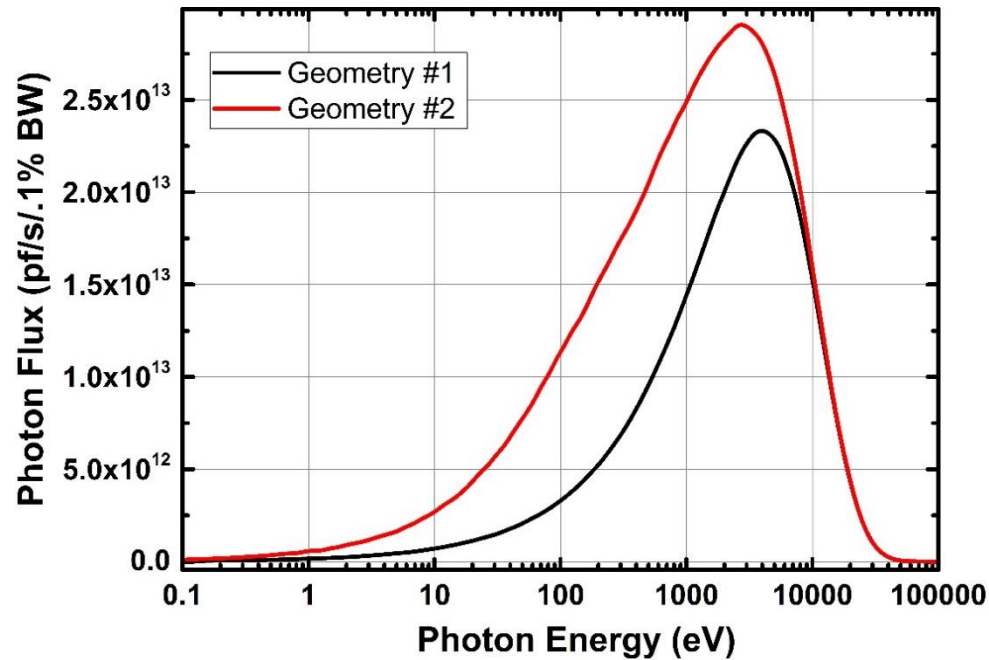


Experiment at KARA



Cold Sprayed Isolated Electrode

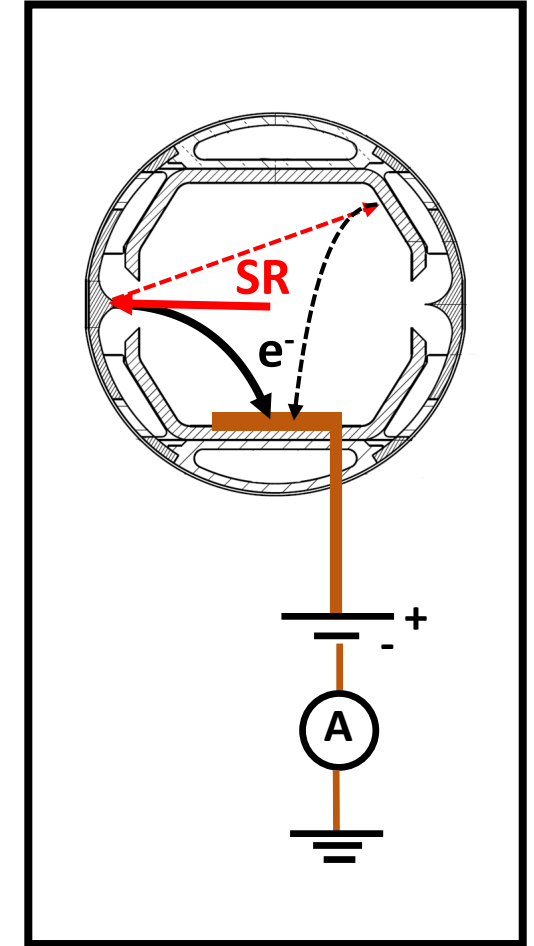




Photon Flux
75.4% Increase

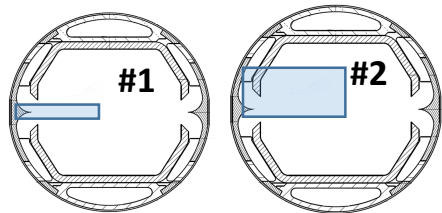
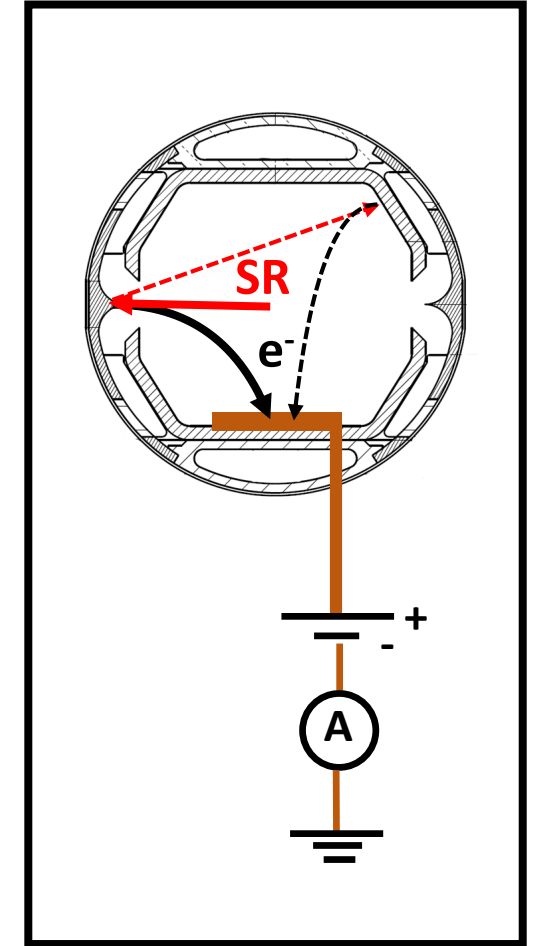
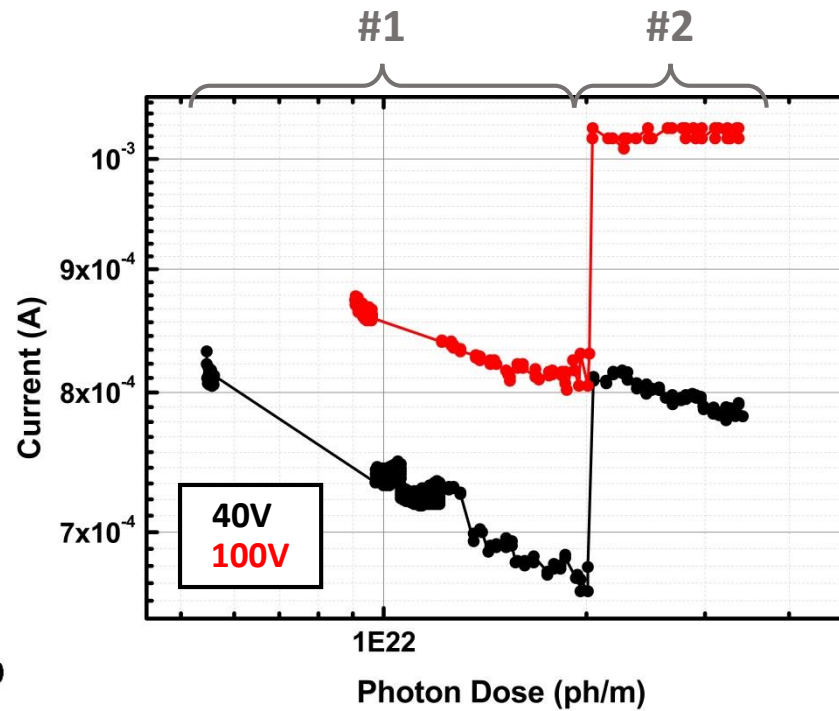
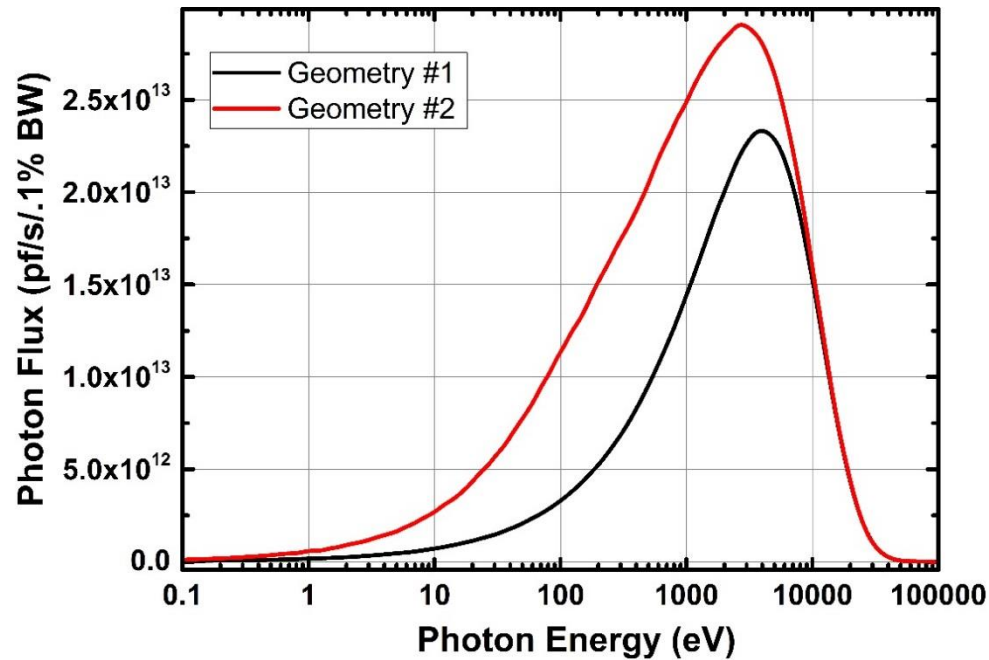


Photoelectrons
23.7% Increase



Experiment at KARA

Photoelectron Generation Studies Experimental Results – Prototype #2



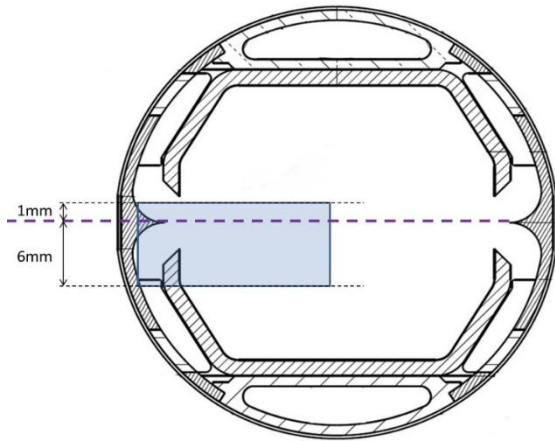
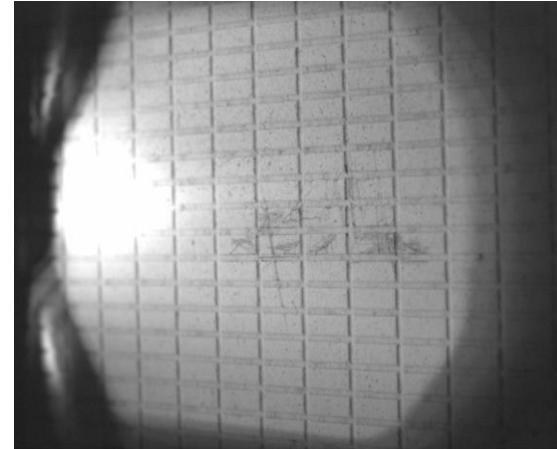
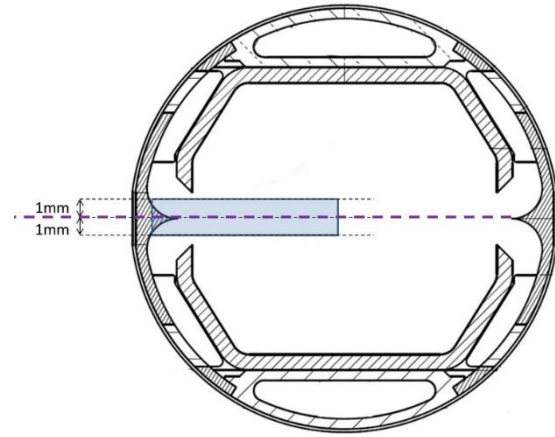
Effect of the surface conditioning is visible

Summary and Conclusions

- After installation of BESTEX at KARA, experimental data has been obtained for the first two prototypes.
- Experiments have been carried out in different irradiation configurations, in order to mimic the different scenarios at FCC-hh
- Sample #1 shows a satisfactory behavior under SR in terms of vacuum
- Sample #2 shows a large amount of photoelectrons reflected towards the BS's main chamber
- Reflectivity measurements show an unforeseen decrease of the amount of reflected photons for the misalignment case. Effect ascribed to the roughness of electrodeposited Cu at the BS's main chamber.
- Calculations were compared to experimental results :
 - PSD calculations were compared to experimental results and tuned by using more realistic models. Discrepancies remain below 30% in all cases.
 - Temperature distribution calculations are in good agreement with experiment.
 - Experimental reflectivity results are in good correlation with calculations
- Measurements on Photoelectron generation inside the BS have been performed.
- Installation of Sample #3 (Sawtooth profile) and test to be carried out from June 2018

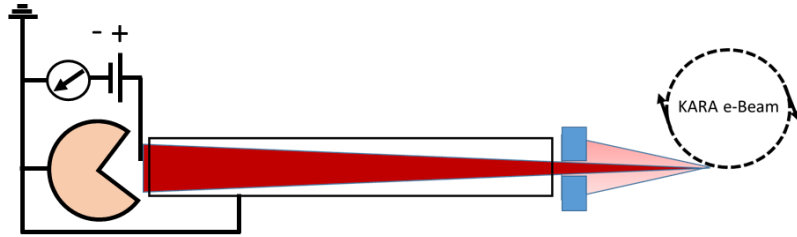
Thank You

Fluorescent Screen Information

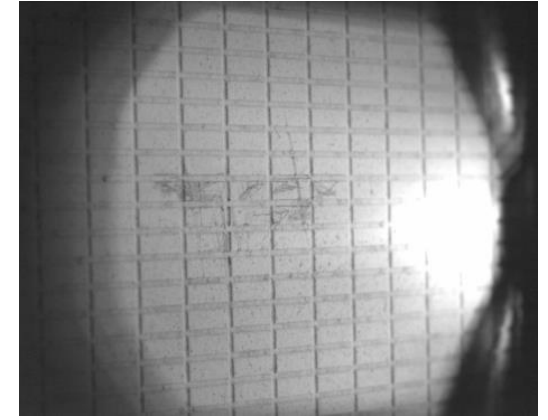
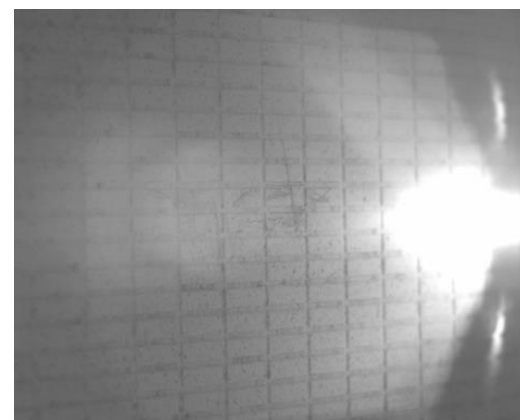
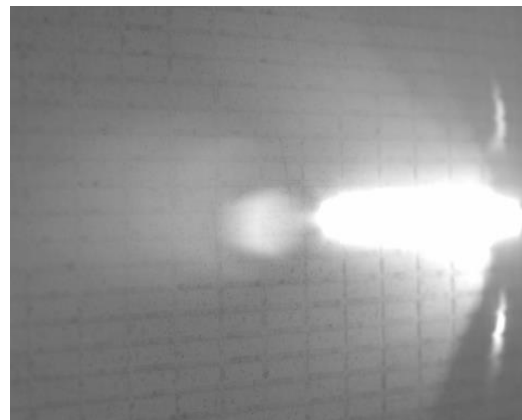
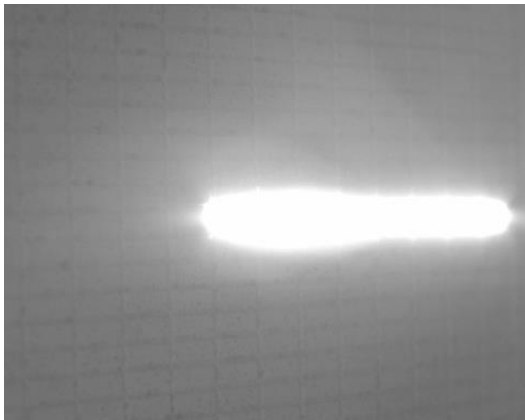
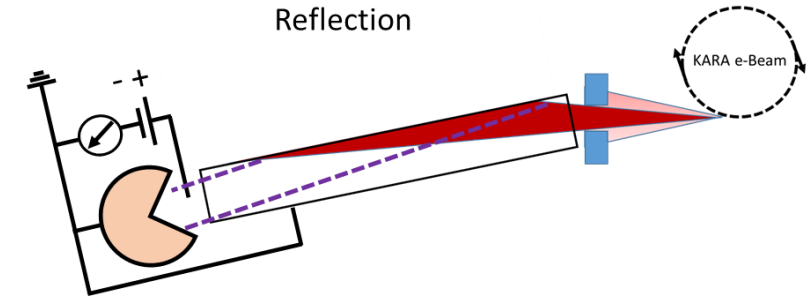


Fluorescent Screen Information

Straight Through

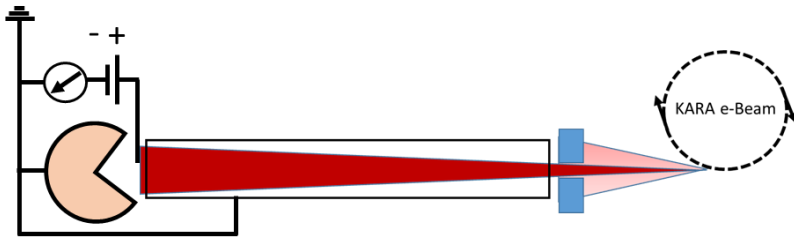


Reflection

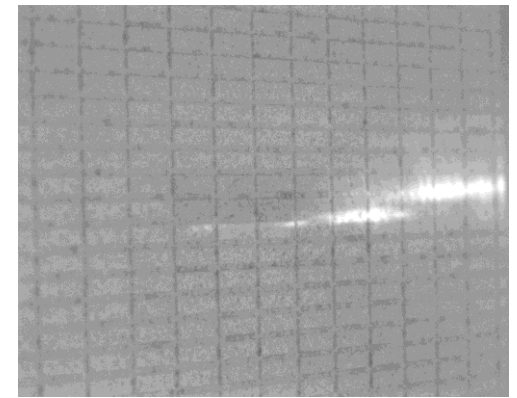
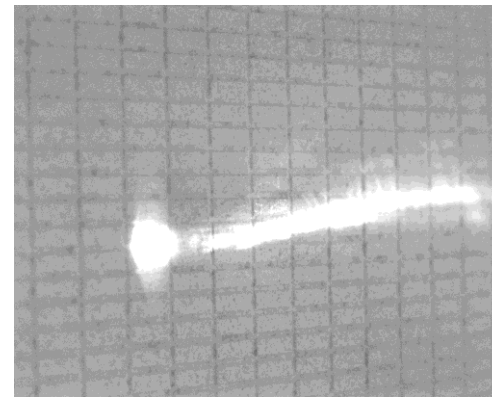
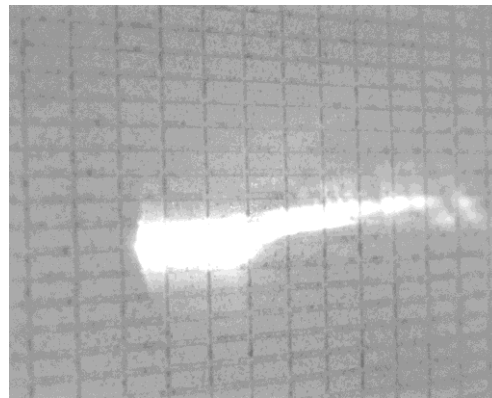
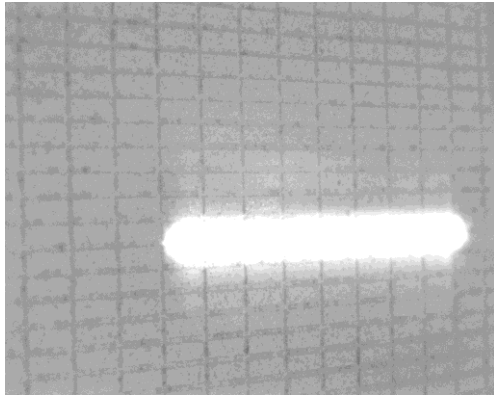
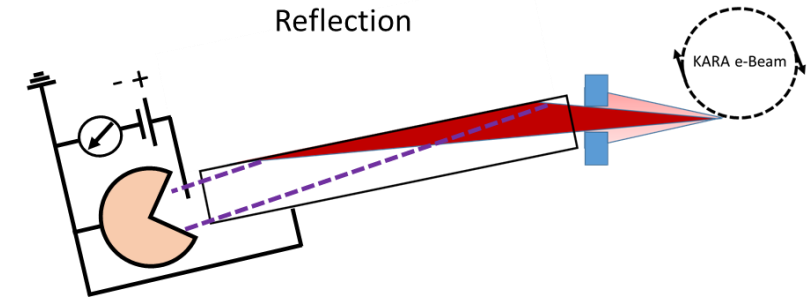


Fluorescent Screen Information

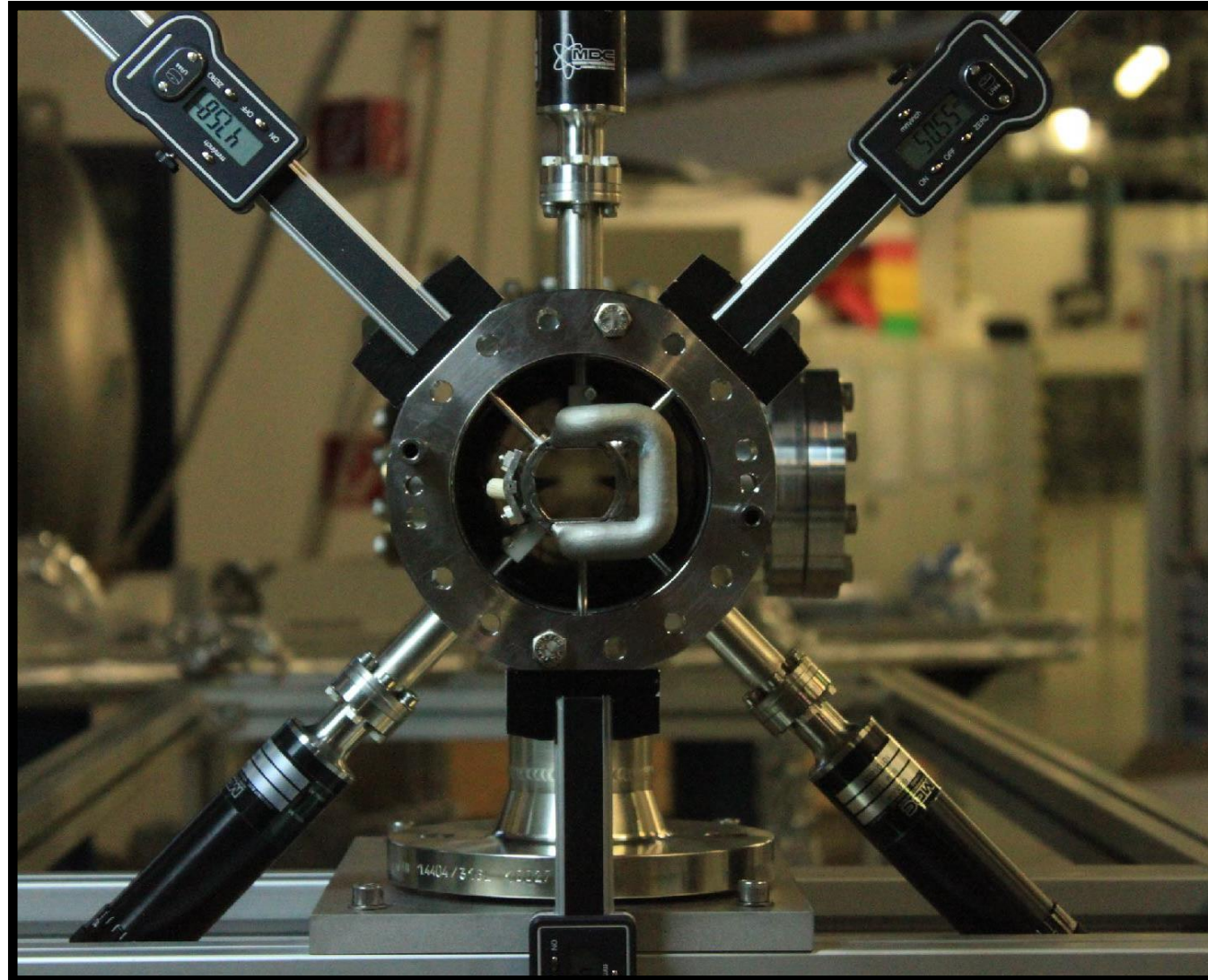
Straight Through



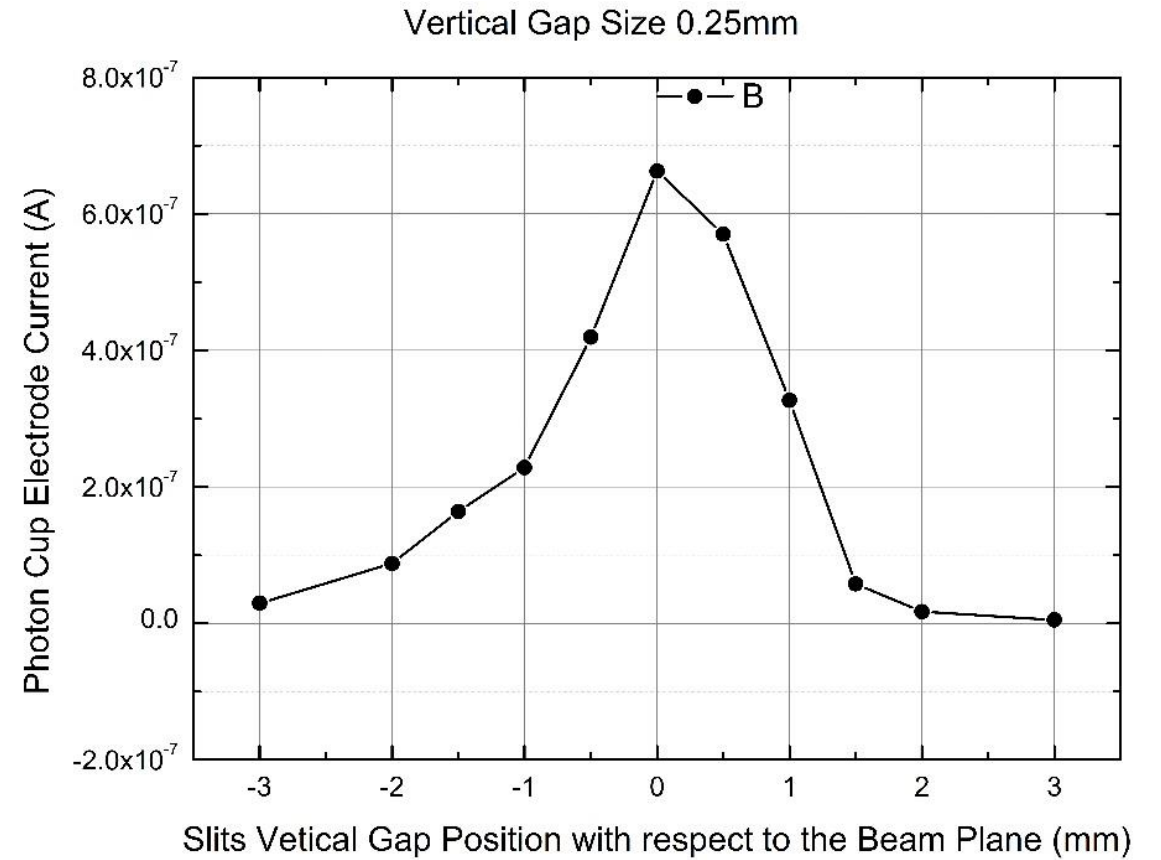
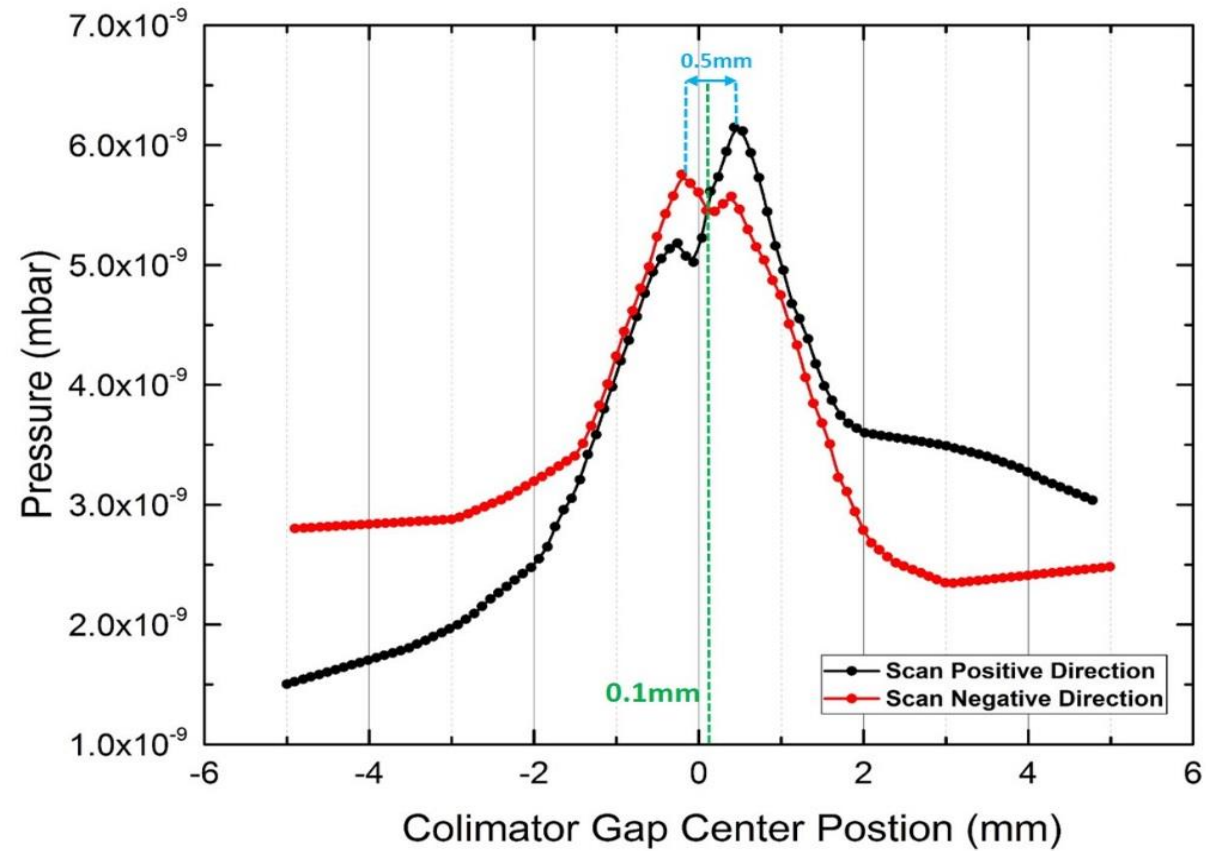
Reflection



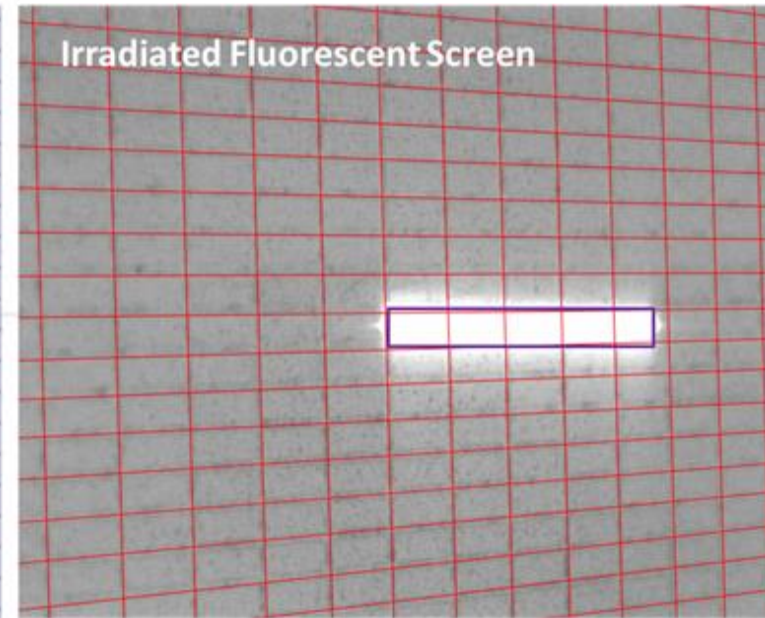
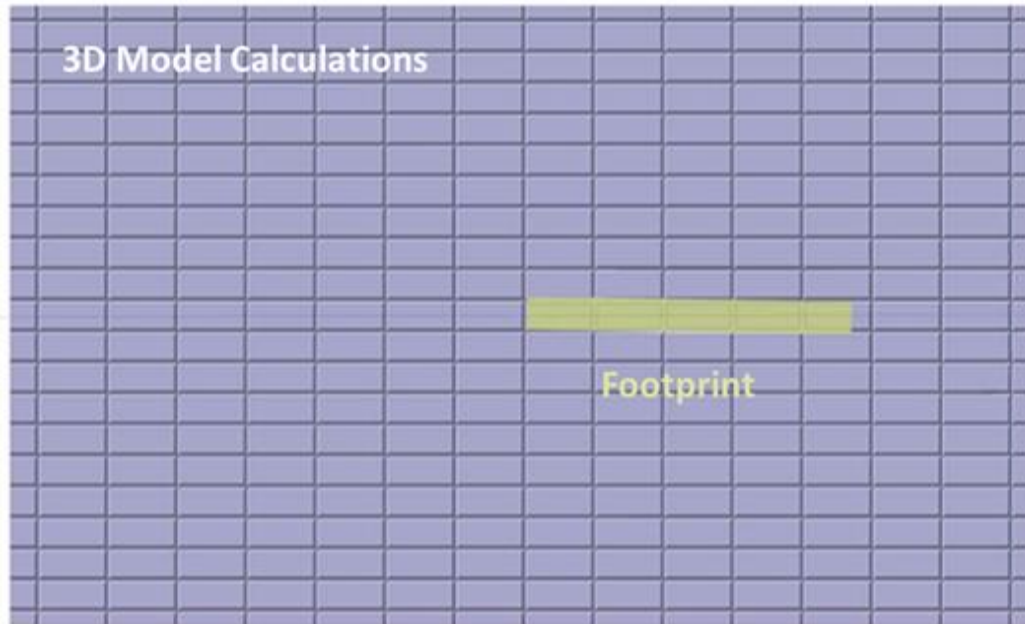
Alignment

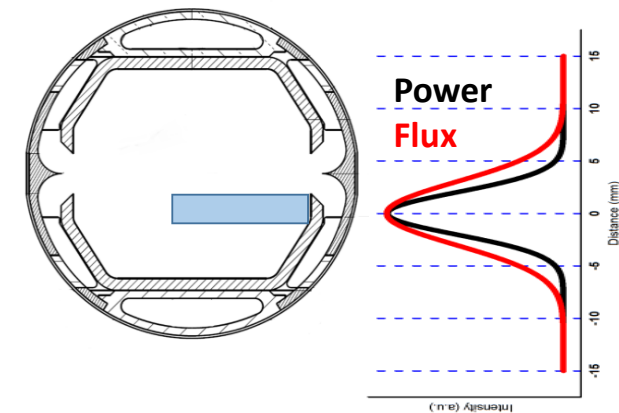
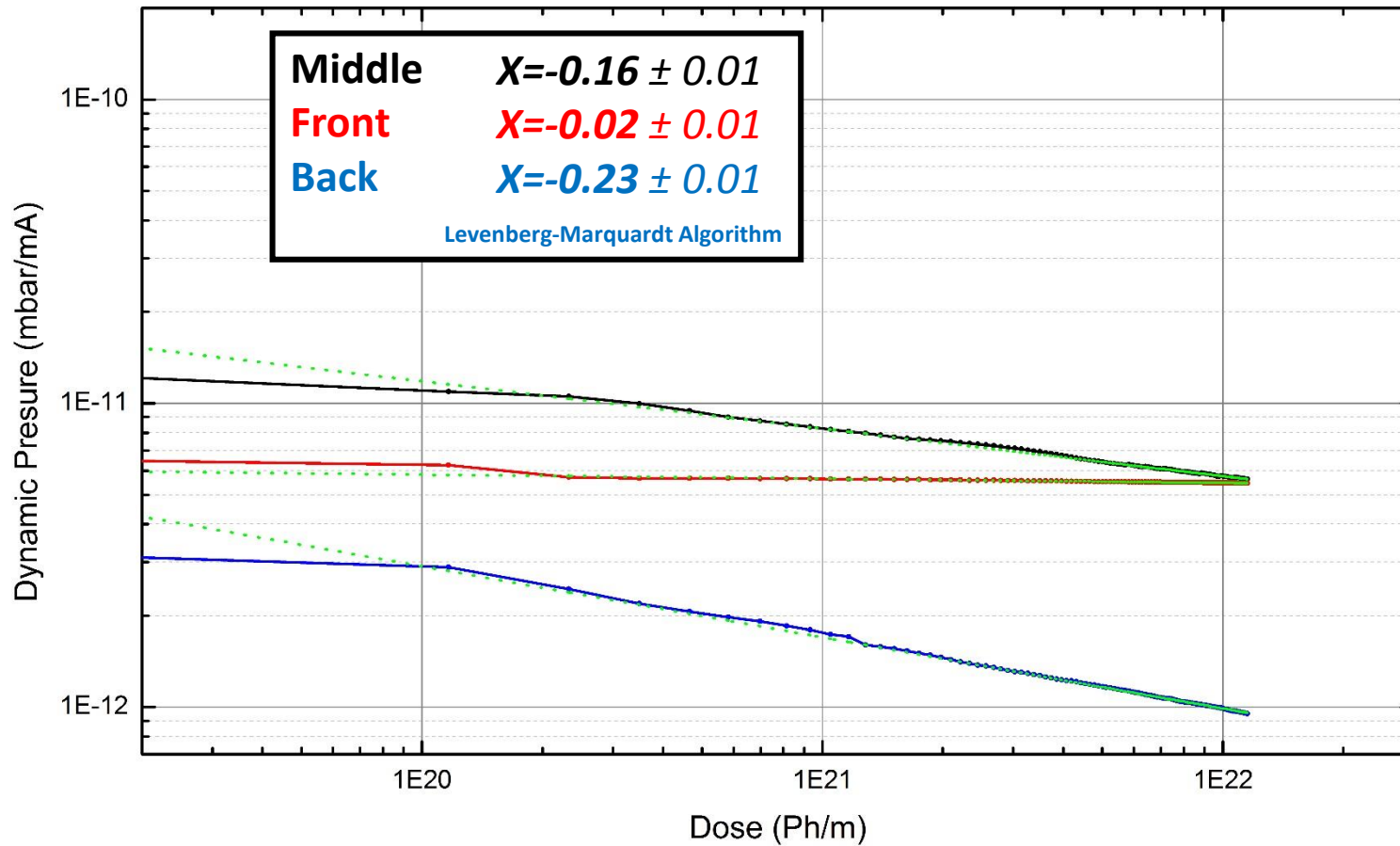


Alignment

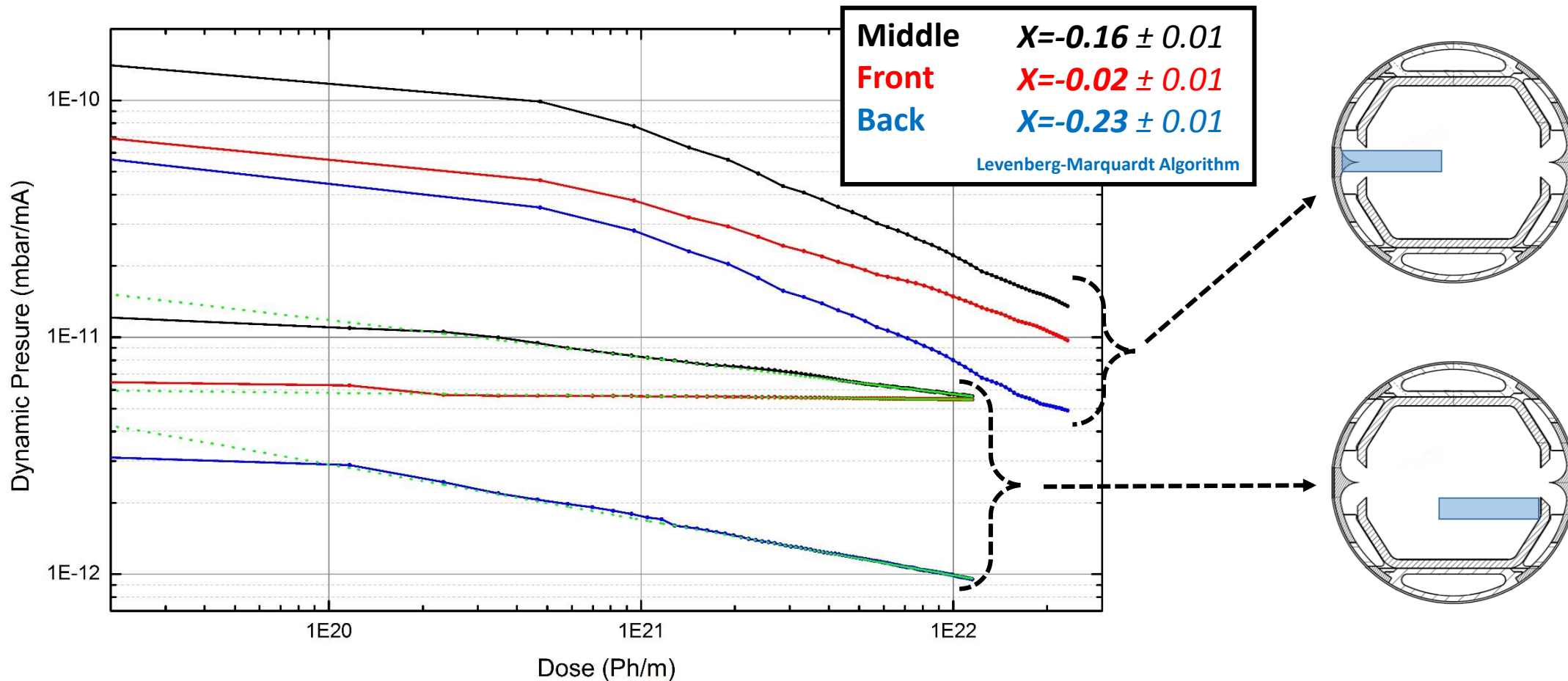


Alignment





Experiment at KARA



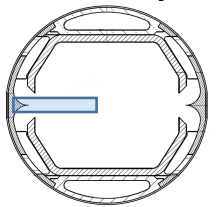
Lower starting point lower conditioning rate.

Indicates pre-conditioning of the Geometry #4 region due to scattered photons

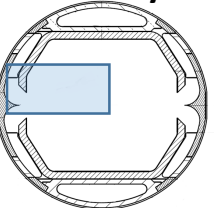
Experiment at KARA

Reflectivity Studies Experimental Results

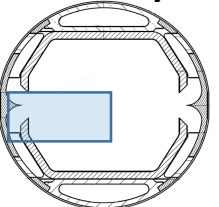
Geometry #1



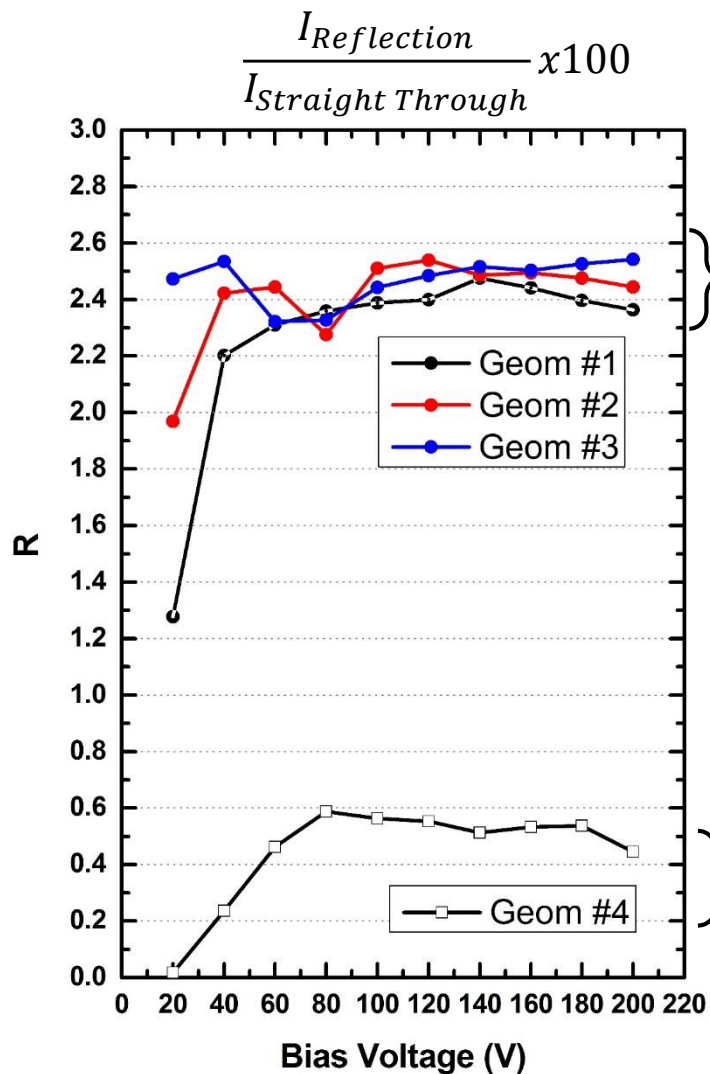
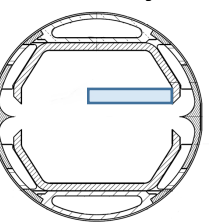
Geometry #2



Geometry #3



Geometry #4

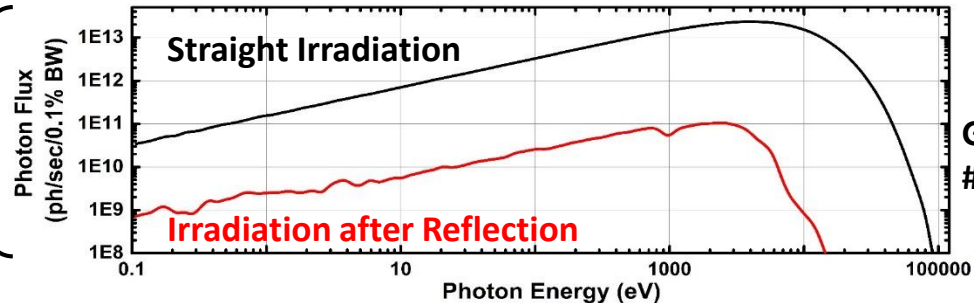
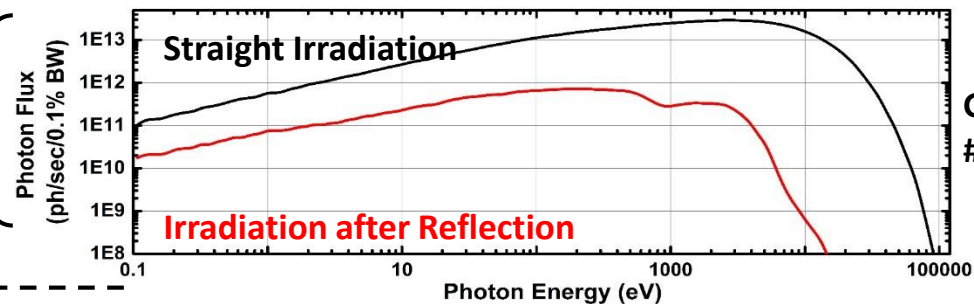
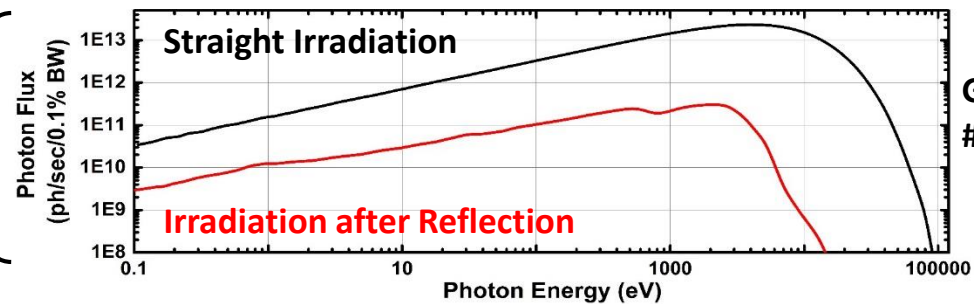


2.4% 1.3%

2.4% 1.2%

0.5% 0.3%

$\frac{\dot{\Gamma}_{Reflection}}{\dot{\Gamma}_{Straight Through}} \times 100$



ANKA Parameters		
Energy	2.5	GeV
Emittance	50	nm
Circumference	110.4	m
Current	200	mA
Optics	4x2	DBA
DP-Field	1.5	T
DP SR Power	18	W/mrad
DP SR Photon Flux	$6 \cdot 10^{19}$	Ph/(s mrad)
E_{critic}	6.2	KeV
FCC Parameters		
DP SR Power	32	W/m*
DP SR Photon Flux	$1 \cdot 10^{17}$	Ph/(s m*)
BESTEX Parameters (at ANKA after collimation)		
DP SR Power	32	W/m*
DP SR Photon Flux	$5 \cdot 10^{16}$	Ph/(s m*)
Incident angle	18	mrاد
*m: irradiated length		