



# Microscopic Study of Proton Irradiated Epitaxial Silicon Detectors

E. Fretwurst<sup>1</sup>, A. Junkes<sup>1</sup>, V. Khomenkov<sup>1</sup>,  
I. Pintilie<sup>2</sup>, C. Pirvutoiu<sup>1</sup>

<sup>1</sup>*Institute for Experimental Physics (Hamburg, Germany)*

<sup>2</sup>*National Institute of Materials Physics (Bucharest, Romania)*

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## Motivation

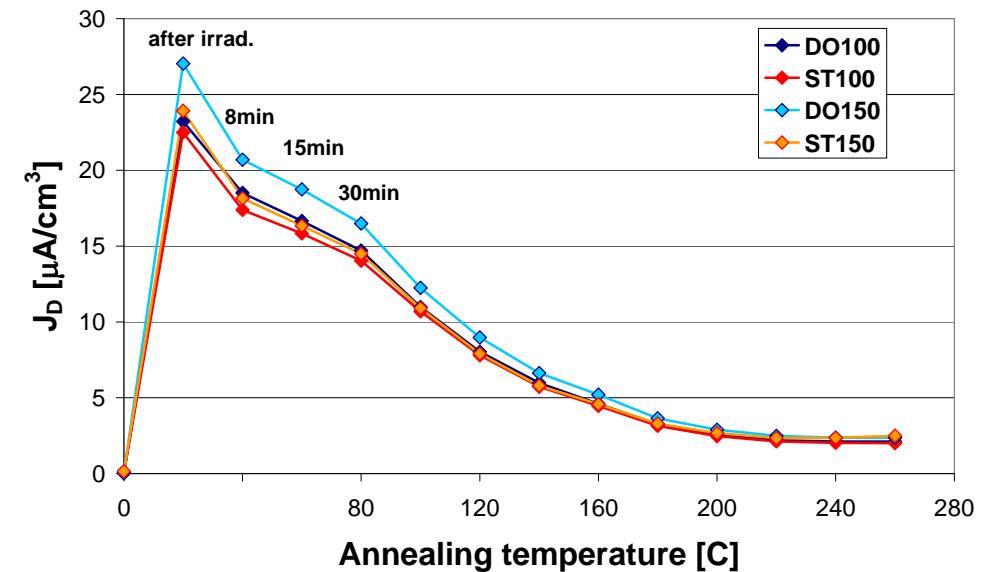
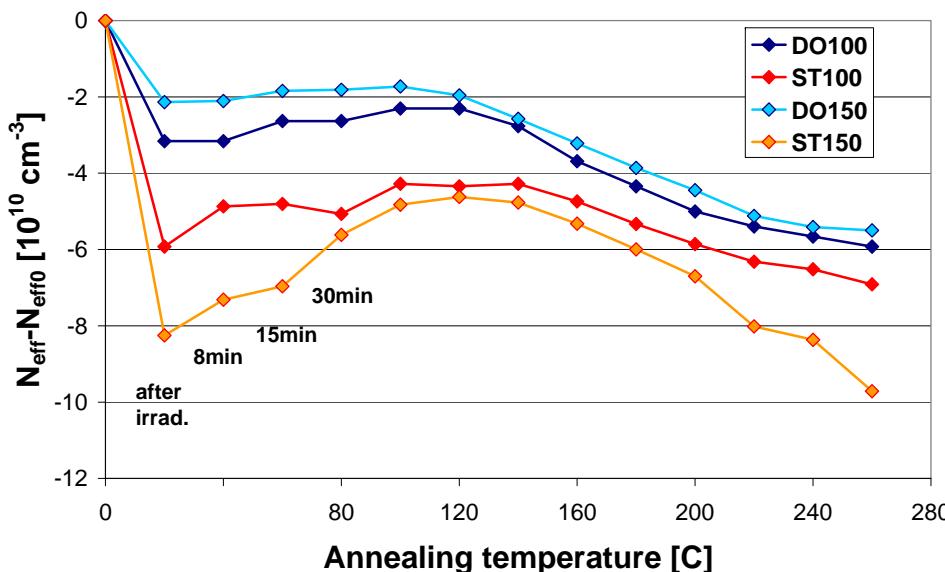
- Why **Epi**? Because this material (especially oxygen enriched) demonstrates better than **FZ** and **MCz** stable damage introduction rate, which means moderate necessary operation voltage:

Material	n-FZ		n-MCz		p-MCz	n-Epi-ST				n-Epi-DO			p-Epi-ST
Thickness [μm]	100	300	100	300	300	50	75	100	150	75	100	150	150
Resistivity [Ω·cm]	300	6000	1000	>500	>2000	50	150	300	500	150	300	500	1000
$\beta_{\text{protons}}$ [ $10^{-3} \text{ cm}^{-1}$ ]	8	6	-12	-17	-7	-23	-12	-6	-6	-14	-10	-12	-10
$\beta_{\text{neutrons}}$ [ $10^{-3} \text{ cm}^{-1}$ ]	4-5	12	9	>10	16	-5	4-6		5-6	5-6		5-6	6

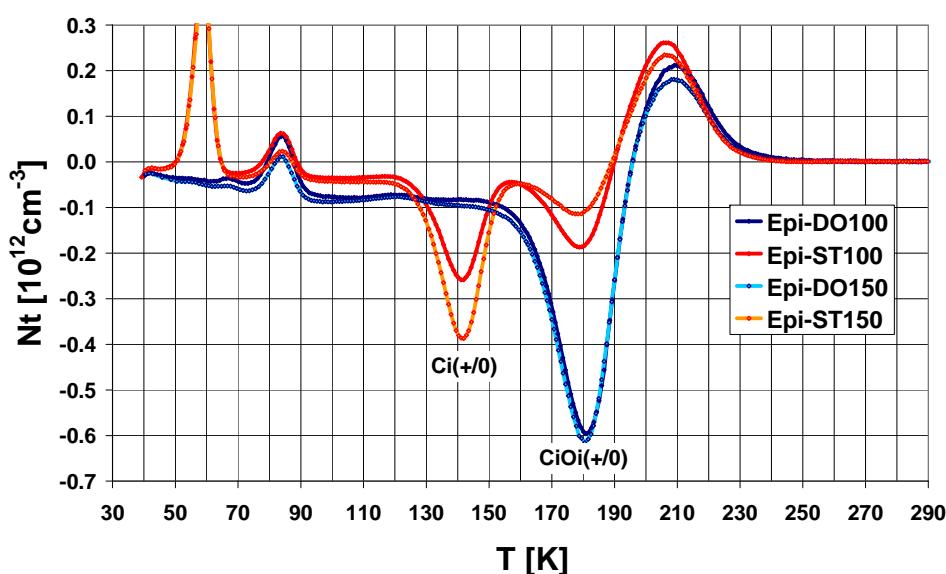
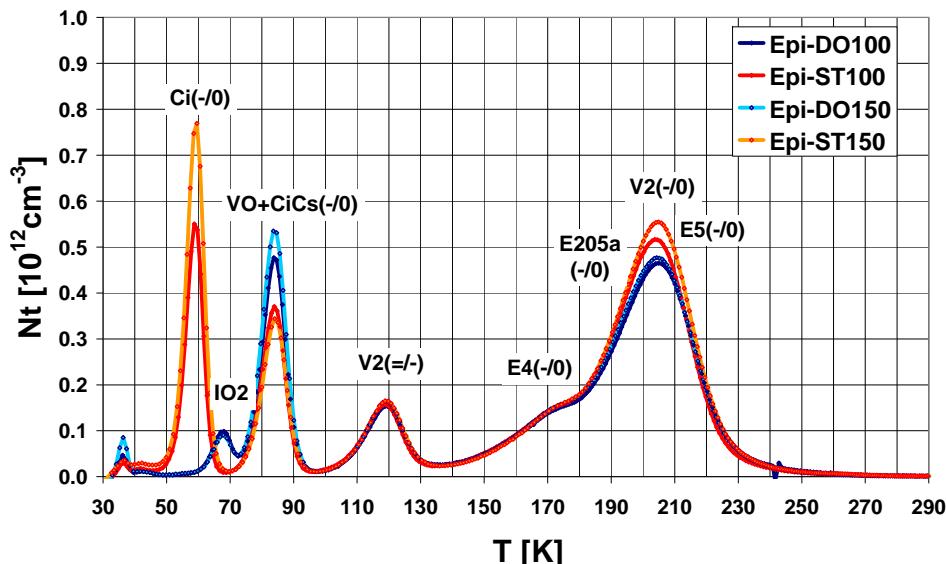
- Recently, correlation was established between defects concentration, obtained from **microscopic** study, and depletion voltage and leakage current values from **macroscopic** CV/IV measurements for **75μm** thick Epi-diodes;
- Here we present preliminary results of similar study for Epi-diodes with thickness up to **150μm**, which can already be considered as an option for S-LHC

## Devices under test and measurement procedures

- 4 n-Epi pad diodes, ST and DO, 100 and 150  $\mu\text{m}$  thick (one of each type and thickness) were irradiated with 23 GeV protons in the same batch to  $\sim 7 \times 10^{11} \text{ p/cm}^2$ ;
- After irradiation they were annealed:
  - isothermally at 80°C to 8, 15 and 30 min, and then
  - isochronally during 30 min at 100, 120, 140, ... up to 260°C
- Between each annealing steps CV/IV (at RT) and DLTS measurements were performed to obtain effective doping concentration  $N_{\text{eff}}$ , leakage current density  $J_D$  and defects parameters – concentration  $N_T$ , capture cross-section  $\sigma$  and activation energy  $\Delta H$ .

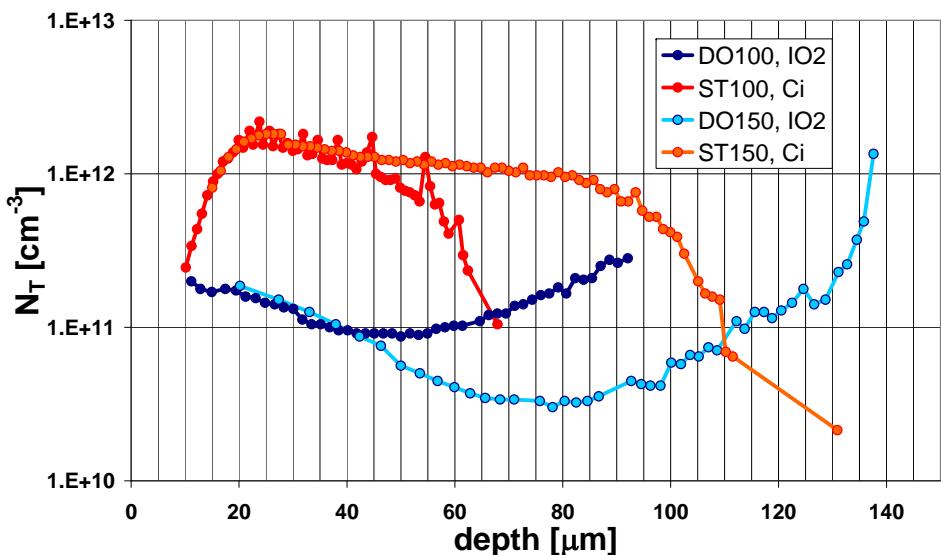
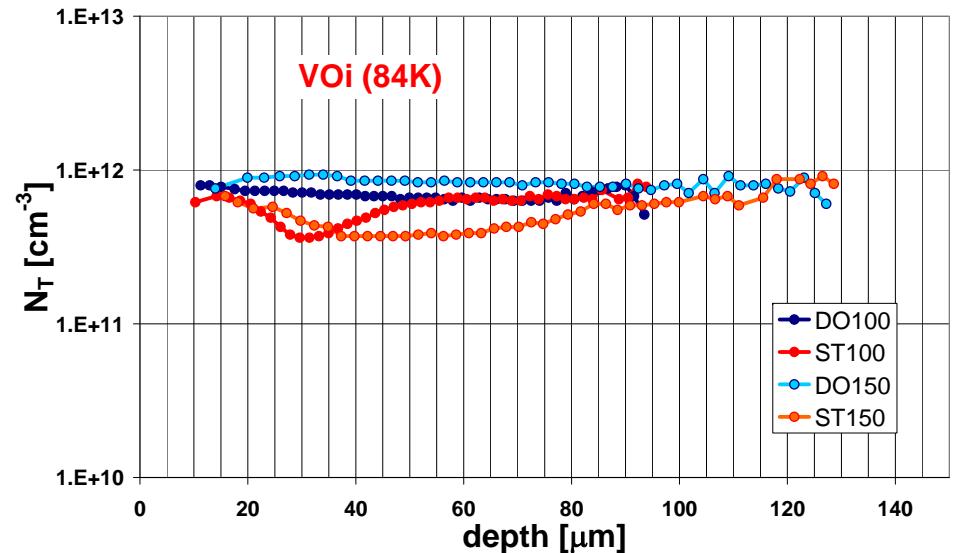
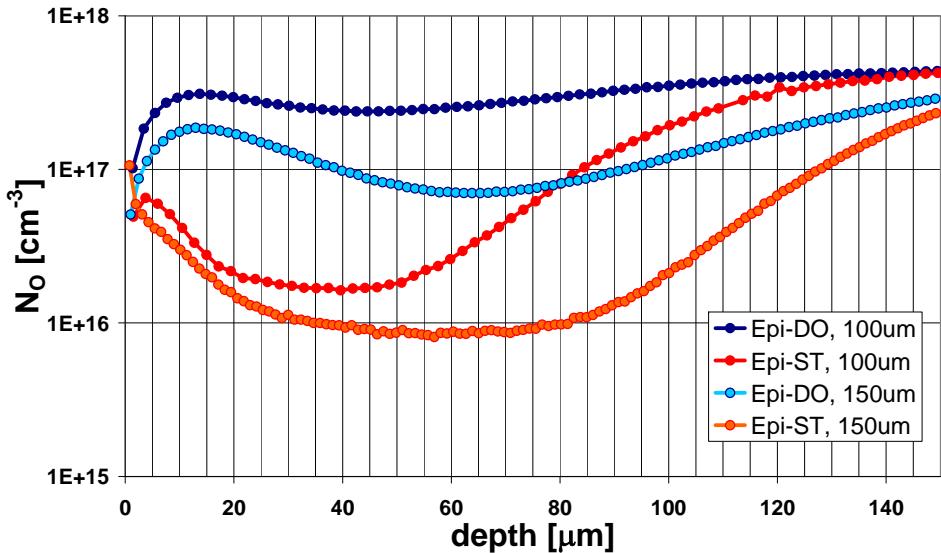


## DLTS spectra after irradiation



- Oxygen enriched material shows presence of  $\text{IO}_2$  and higher concentration of  $\text{VO}$  defects, while Carbon immediately went to  $\text{CiO}_i$
- In standard samples Carbon concentration evidently depends on the Oxygen content (which is higher in  $100\mu\text{m}$ )
- Above 100K electron injection spectra are practically equal, but higher 205K peak in standard material, which might be due to E-centers

# Depth profile of Oxygen and related defects concentration

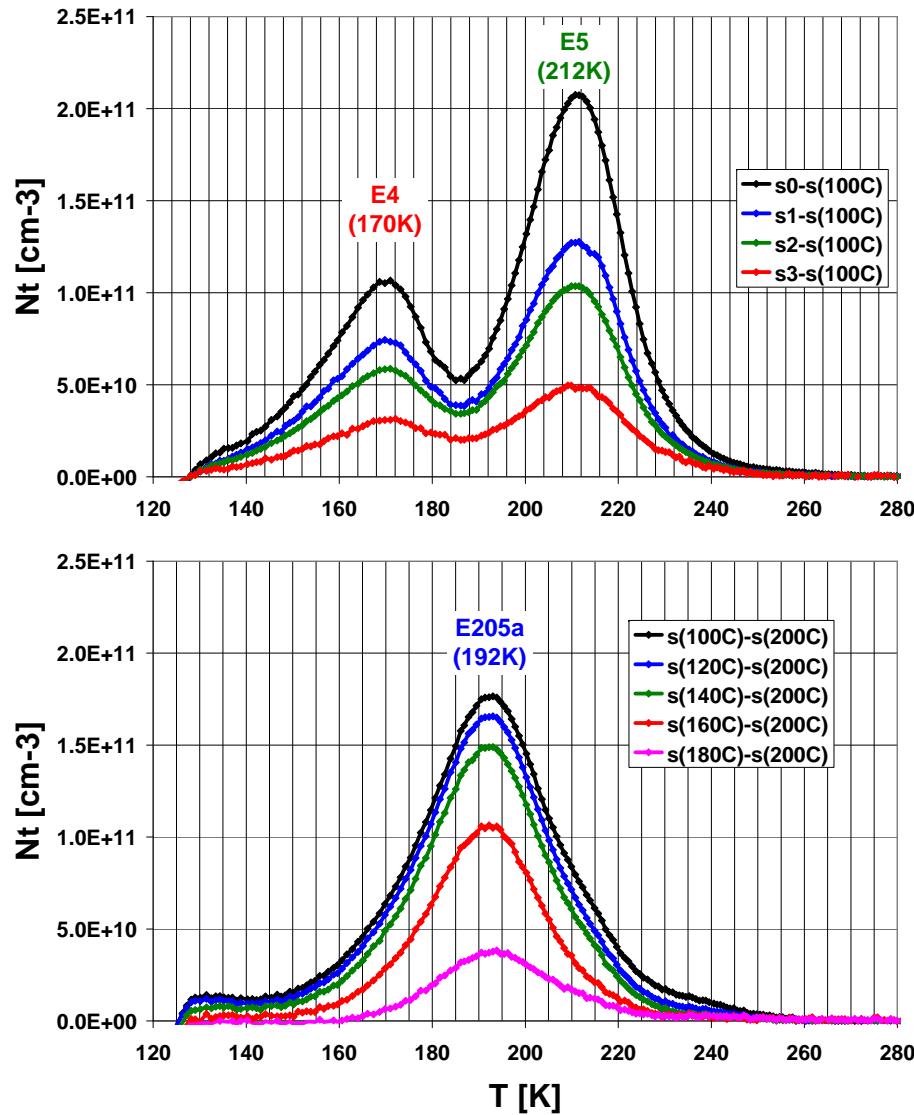


As expected:

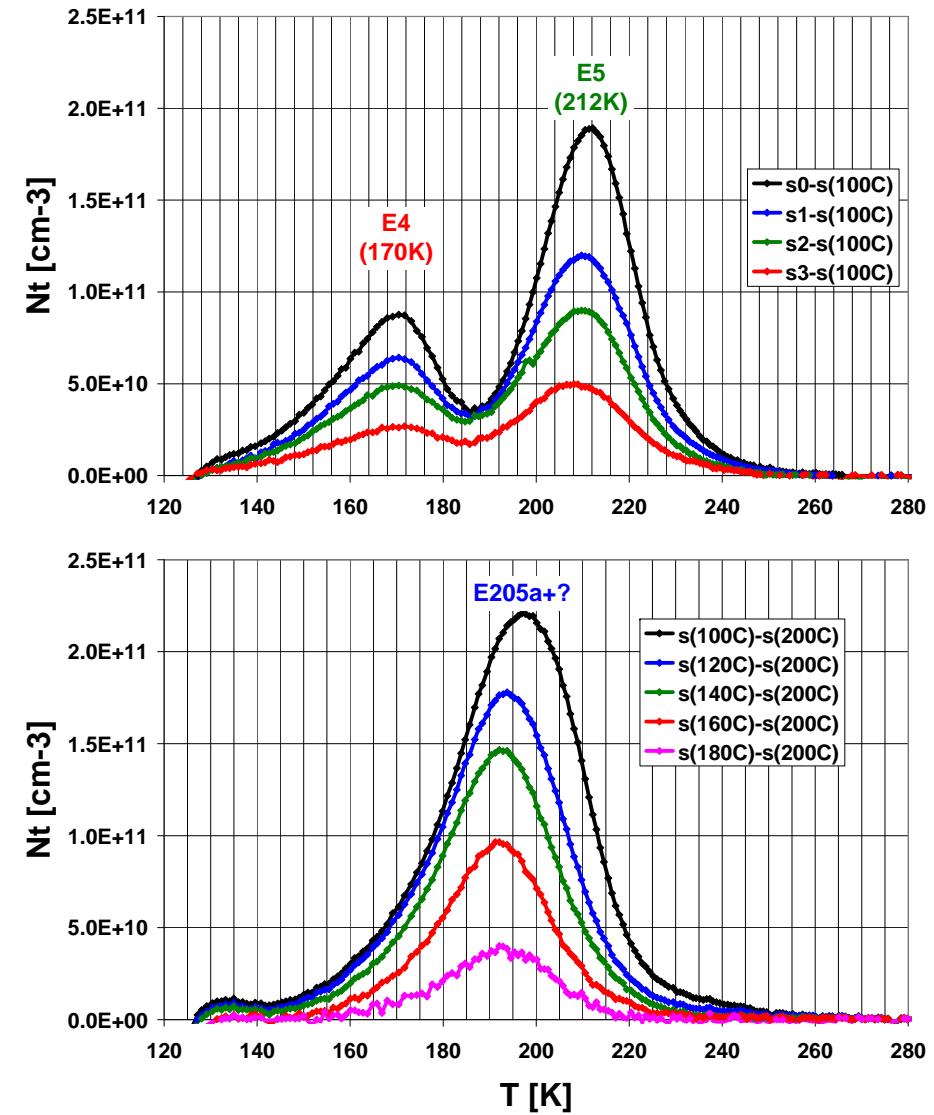
- $\text{IO}_2$  and  $\text{VO}$  distribution correlates with Oxygen;
- $\text{C}_i$  anticorrelates due to  $\text{C}_i\text{O}_i$  formation

# Annealing of current related defects

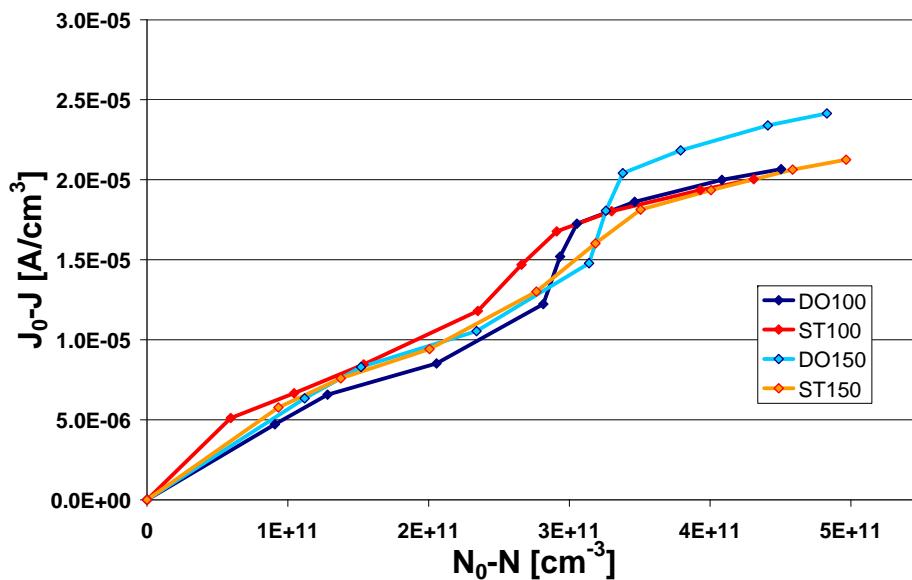
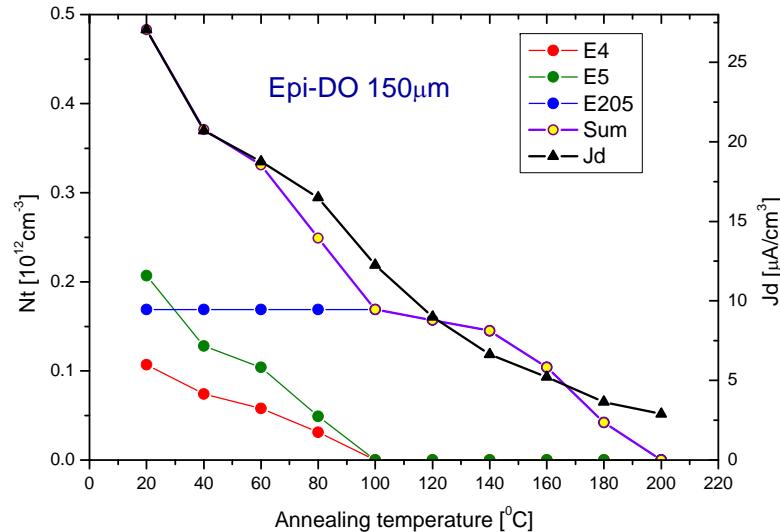
Epi-DO 150 $\mu$ m



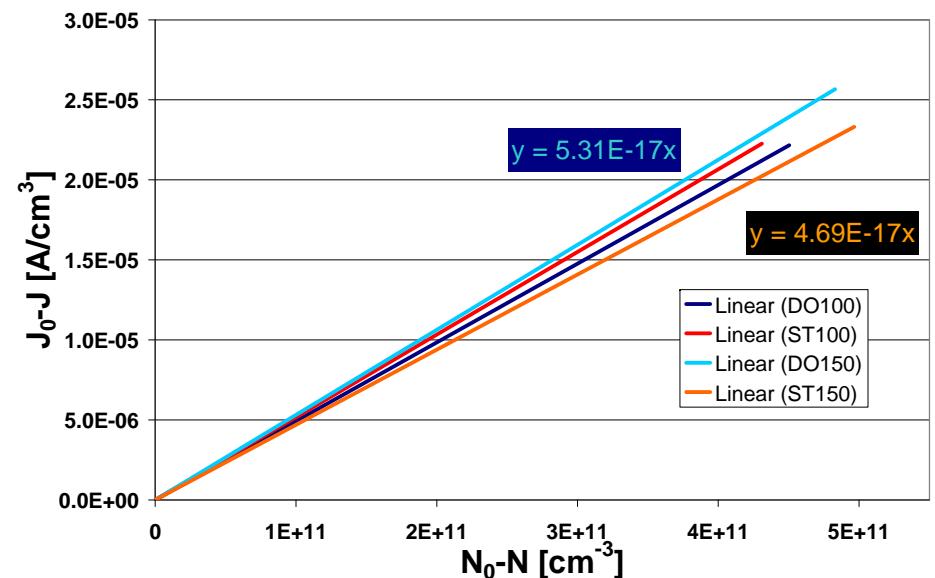
Epi-ST 150 $\mu$ m



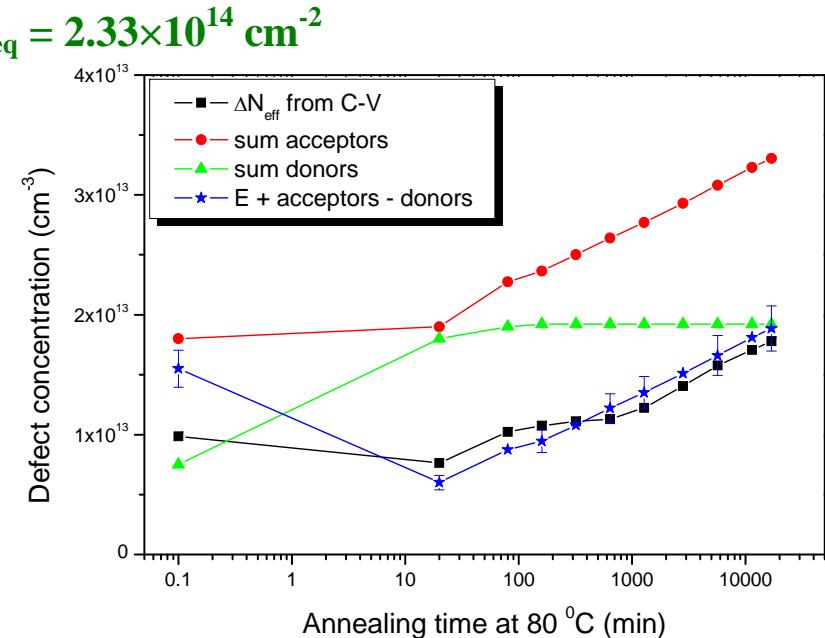
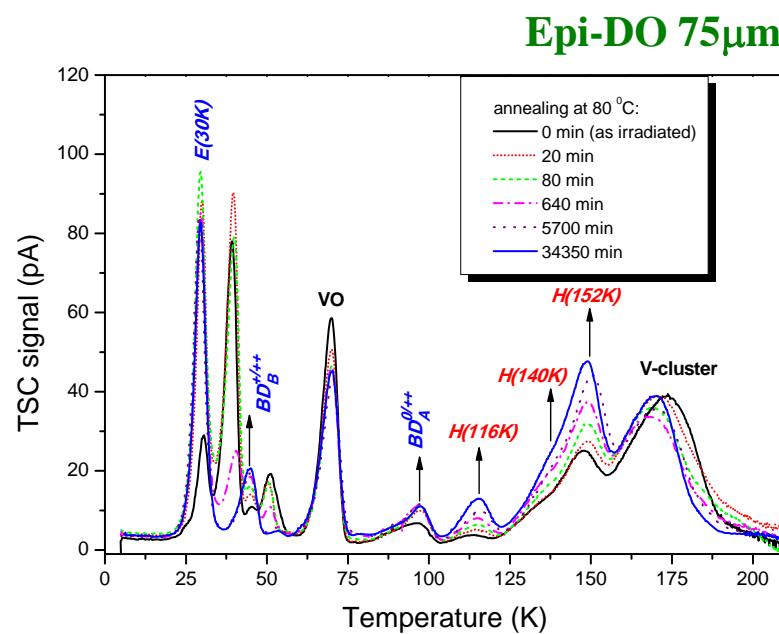
# Correlation between leakage current and defects concentration



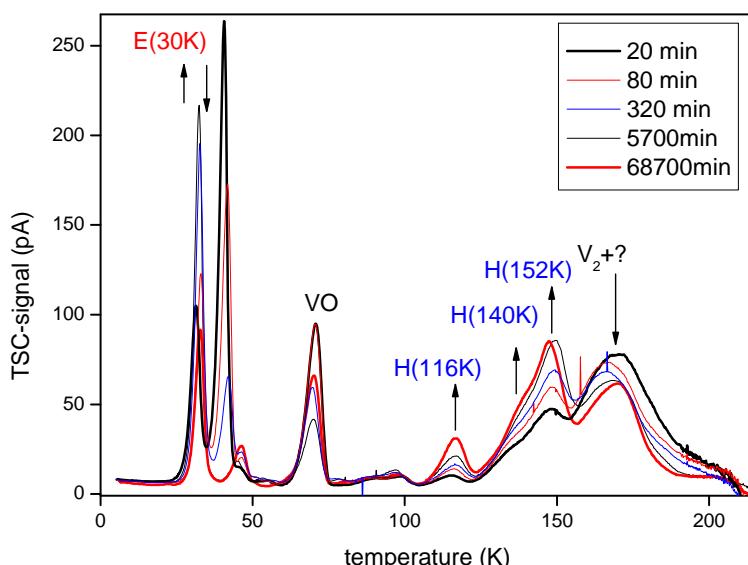
- Correlation exists, but not perfect
- Perhaps, defect concentrations should be calculated more accurate and/or additional defects should be taken into consideration



# TSC: correlation between defects concentration and $N_{\text{eff}}$ from C-V



**Epi-DO 150 $\mu\text{m}$ , p 23GeV,  $\Phi_{\text{eq}} = 2.1 \times 10^{14} \text{ cm}^{-2}$**



75 $\mu\text{m}$ : good agreement between microscopic and macroscopic measurements;

150 $\mu\text{m}$ : TSC behaviour with annealing look similar to 75 $\mu\text{m}$ , analysis is in progress

## Summary:

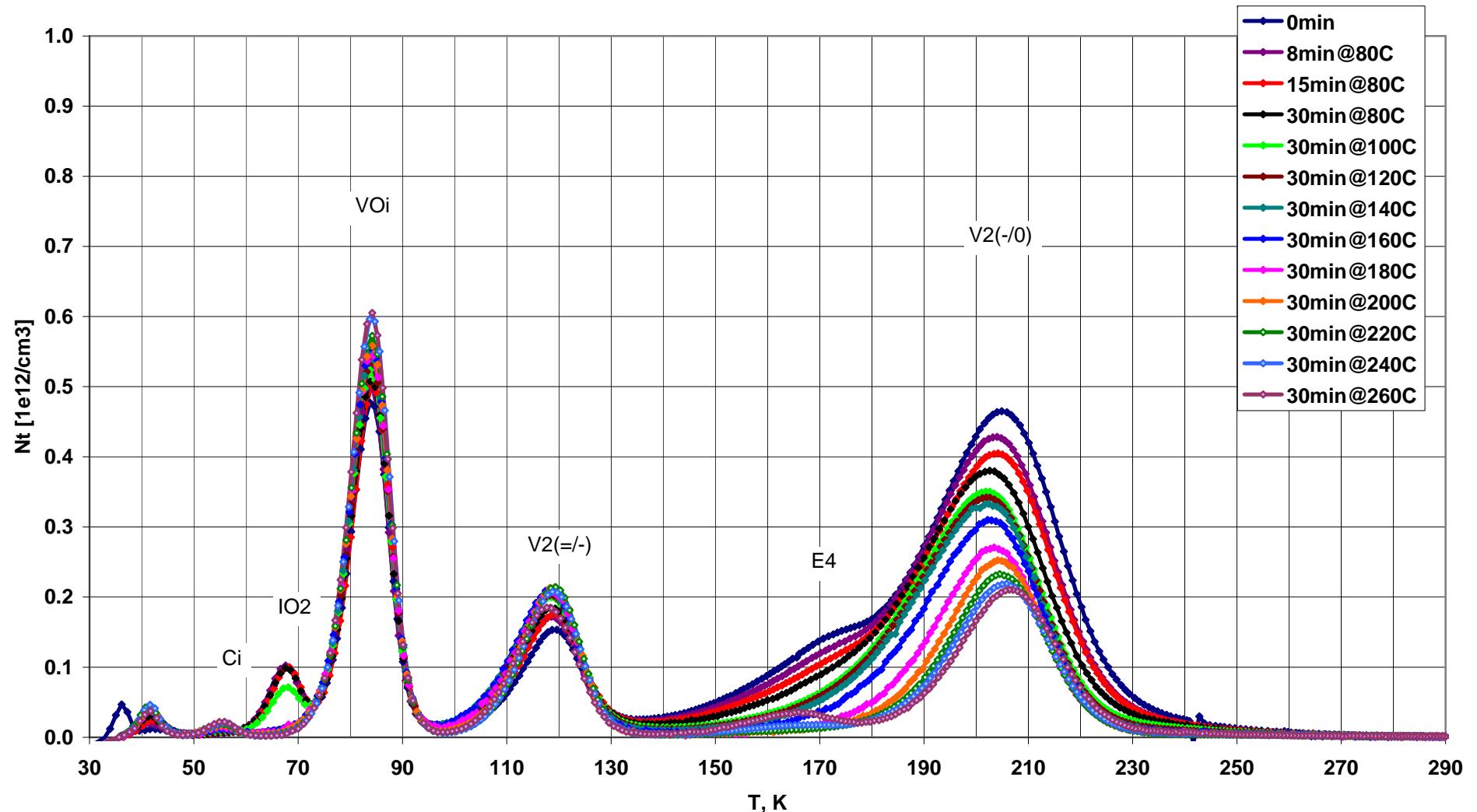
- Thick Epi-diodes (ST & DO) showed similar microscopic behaviour as earlier studied thin ones;
- Clear dependence on Oxygen content is observed;
- Correlation between leakage current and concentration of related defects exists evidently, but needs better evaluation;

## Outlook:

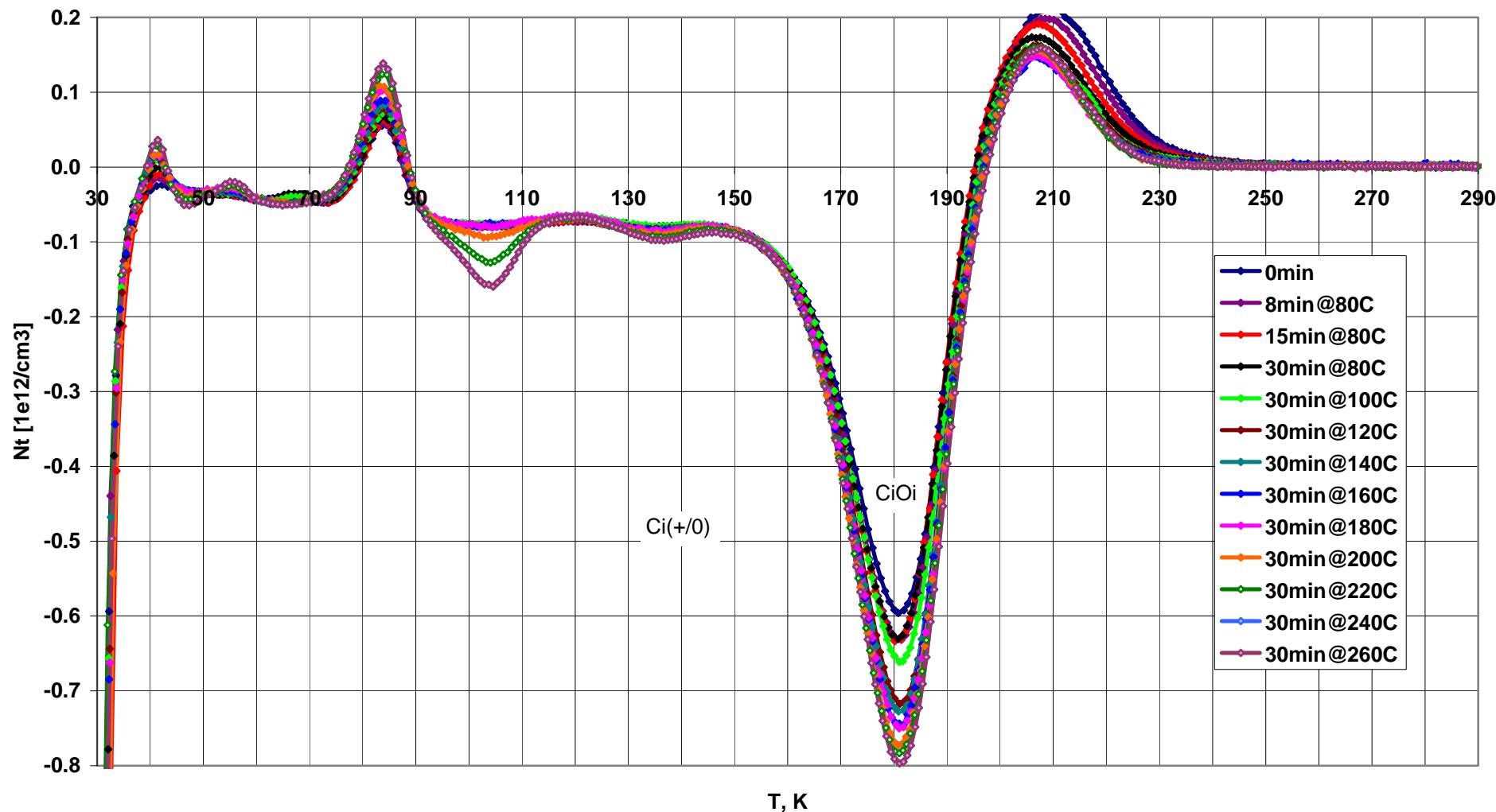
- Continue isochronal annealing study up to  $\sim 350\text{C}$ ;
- Improve analysis of DLTS spectra, in particular, on group of defects around 200K;
- Analyze TSC spectra obtained for  $150 \mu\text{m}$  Epi-diodes

# Spare slides:

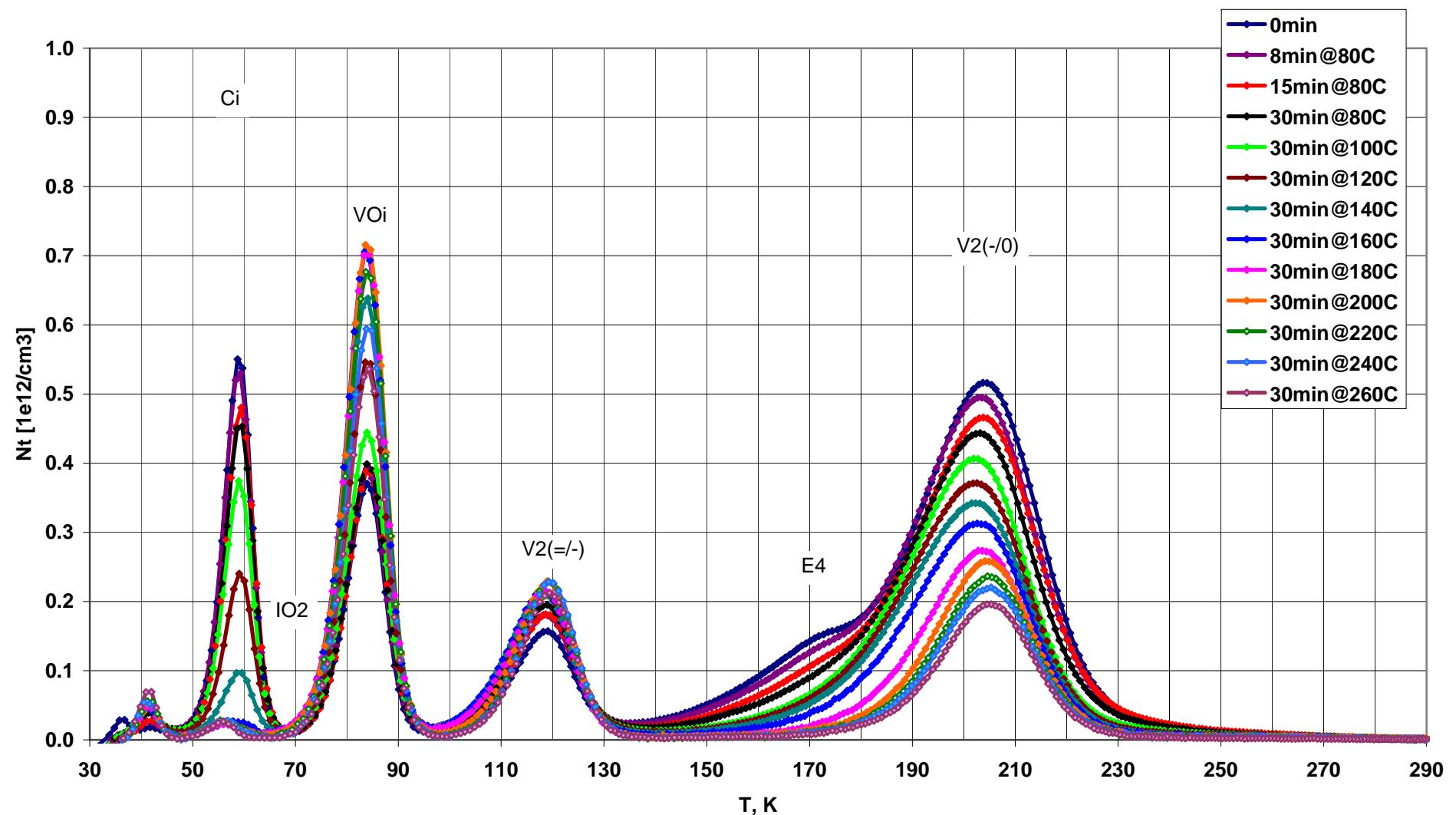
Epi-DO, 100 um, electron injection



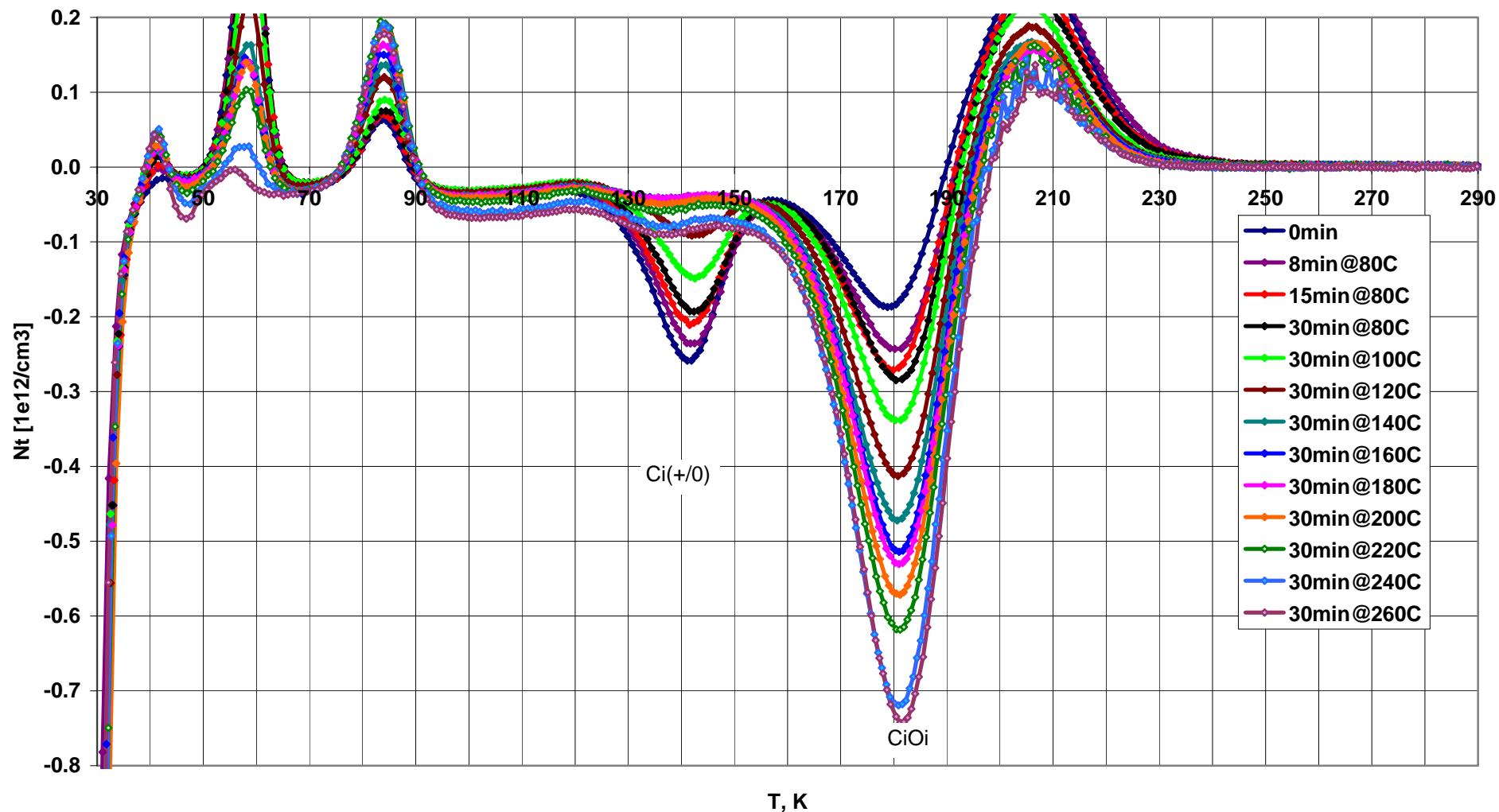
### Epi-DO, 100 um, hole injection



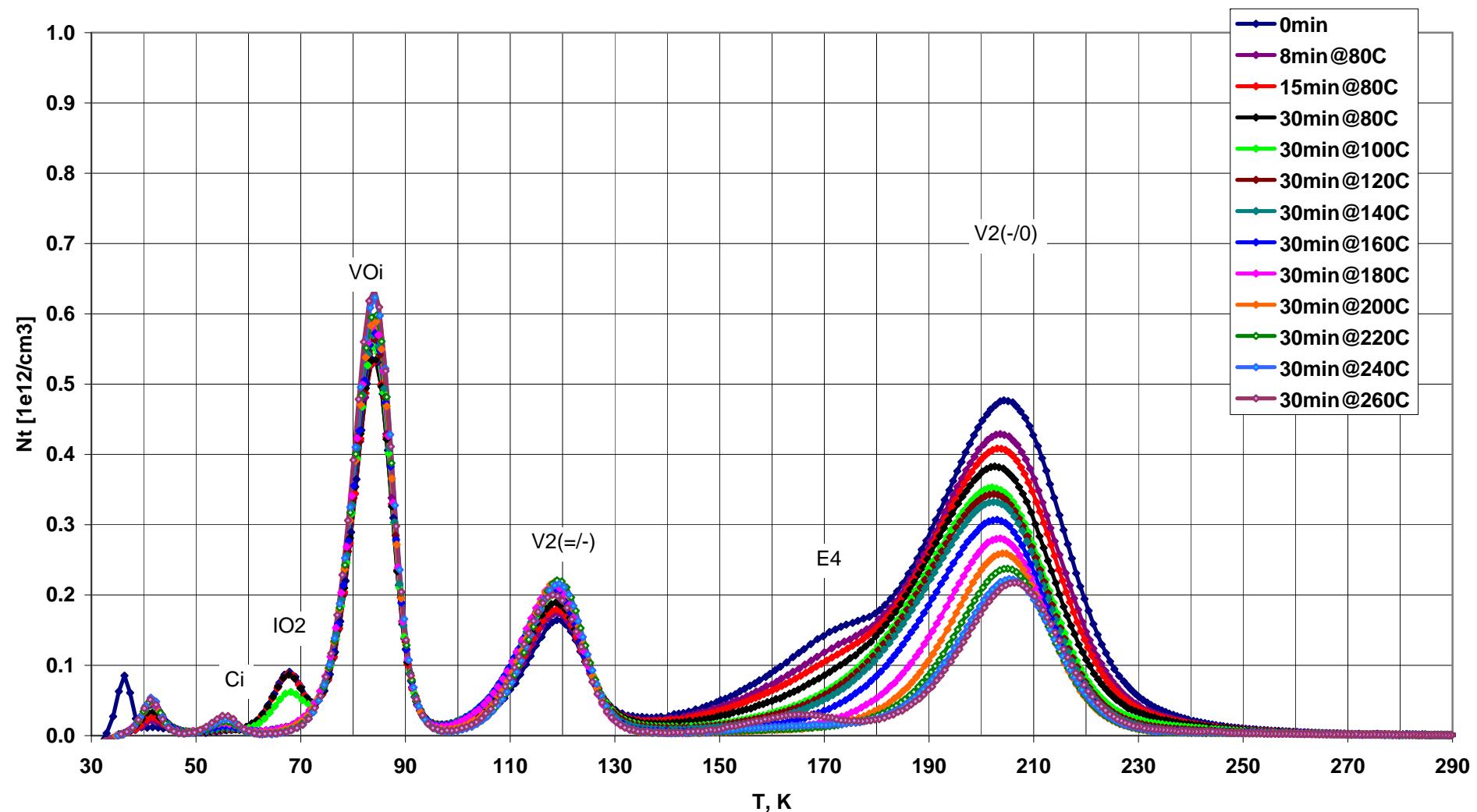
### Epi-ST, 100 um, electron injection



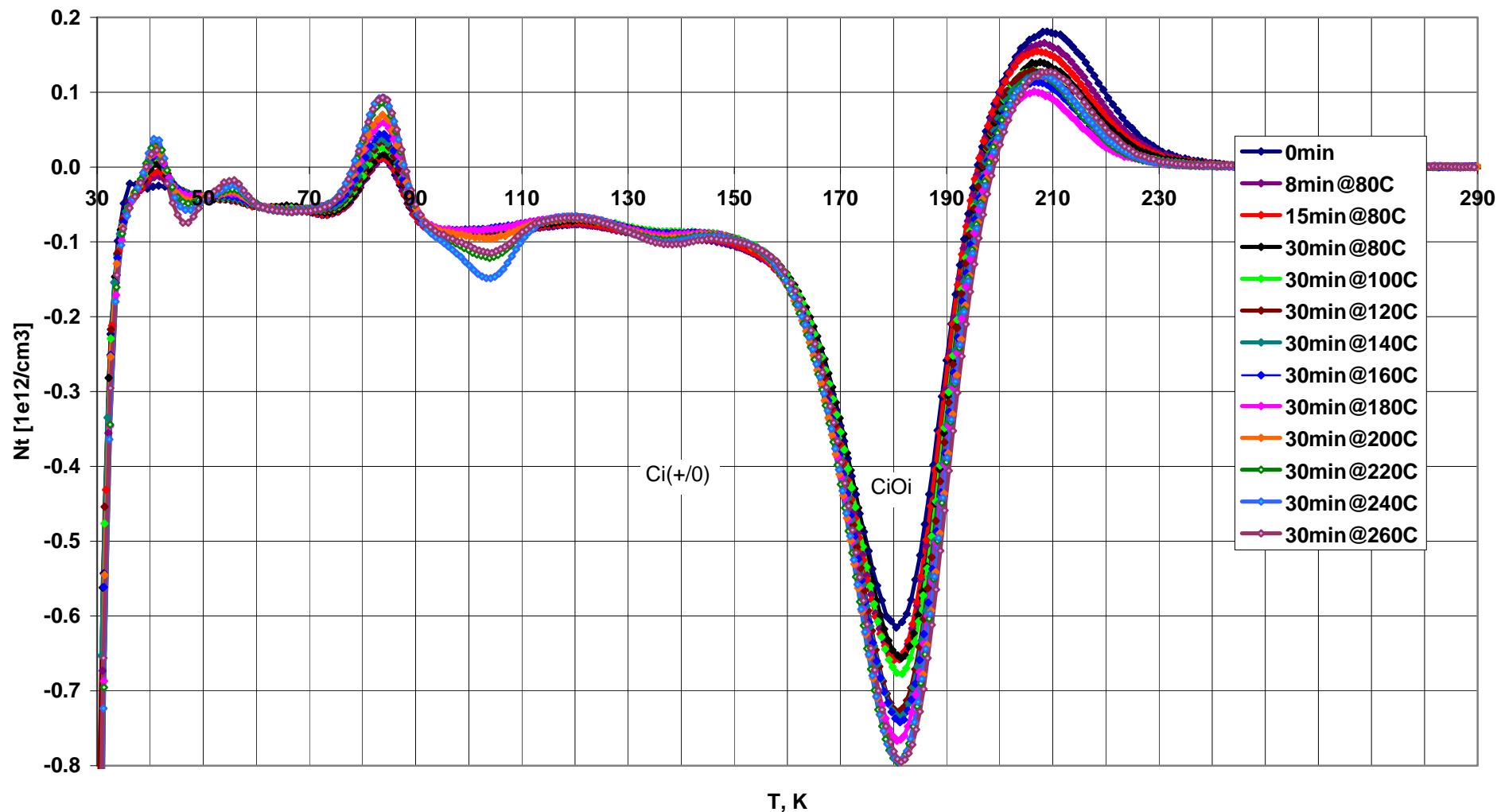
### Epi-ST, 100 um, hole injection



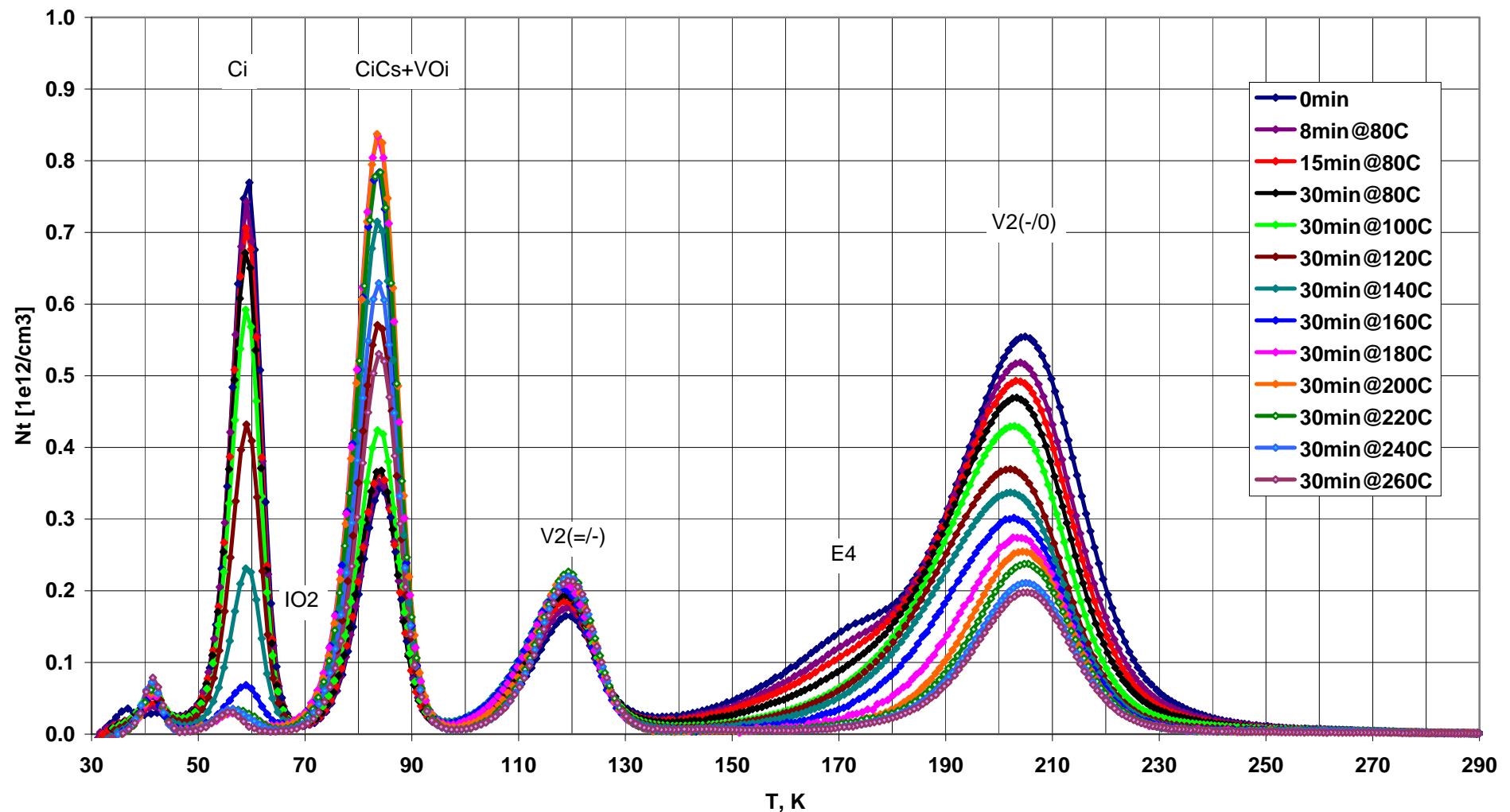
### Epi-DO, 150 um, electron injection



### Epi-DO, 150 um, hole injection



### Epi-ST, 150 um, electron injection



### Epi-ST, 150 um, hole injection

