

# Flip-Chip High- $T_c$ DC SQUID Magnetometer with a Ferromagnetic Flux Antenna

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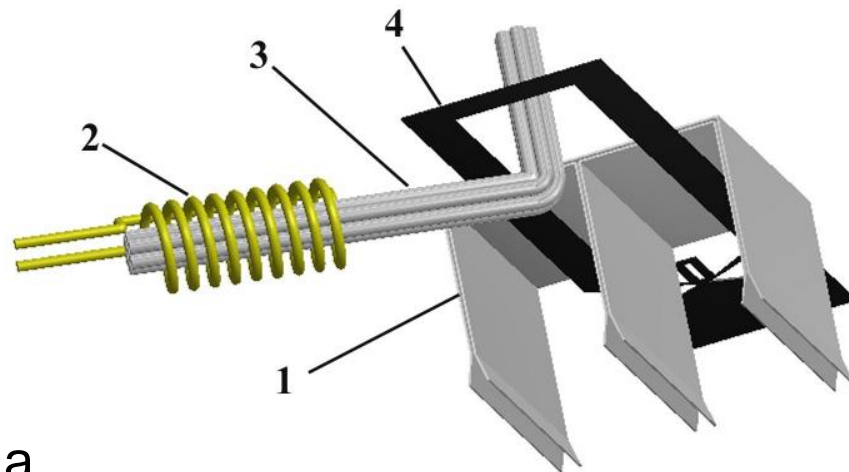
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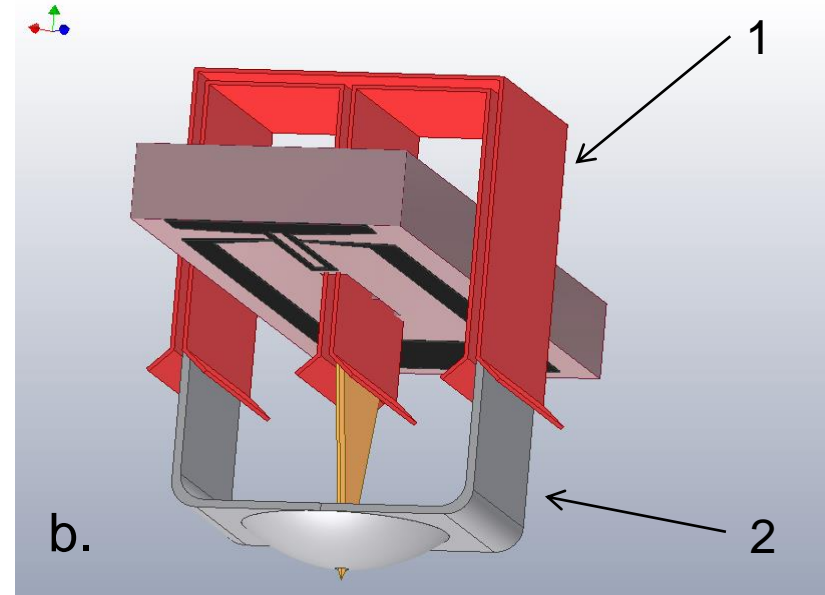
- Introduction
- Fabrication of Josephson junctions, SQUID and ferromagnetic antenna
- Assembling and properties of SQUID with ferromagnetic antenna
- Summary and outlook

## **Available high- $T_c$ flip-chip DC SQUID magnetometers:**

1. Based on epitaxial  $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$  (YBCO) films and operate at 77 K.
2. Contain DC SQUID and thin-film superconducting multilayer flux transformer with multiturn input coil that are made on different substrates and coupled inductively with each other.
3. Encapsulated in fiberglass capsules with integrated heater and modulation coil.
4. Magnetic field resolution is proportional to  $D^{-3/2}$ , where  $D$  is a diameter of pick-up loop ( $\sim 4 \text{ fT}/\sqrt{\text{Hz}}$  at 77 K for  $D = 20 \text{ mm}$ ).
5. There is a need to improve sensitivity further without increasing  $D$ .  
(for magnetoencephalography, etc.)



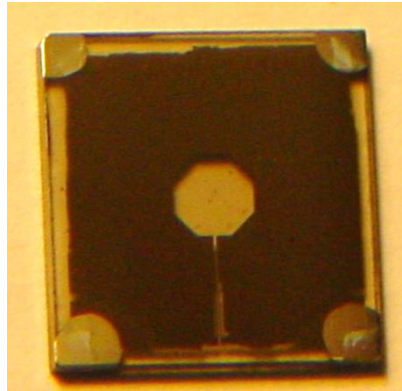
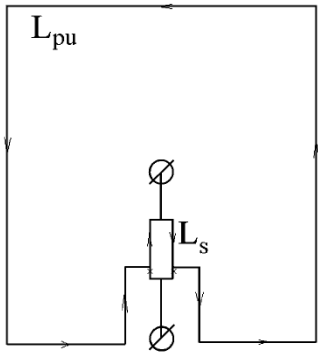
a.



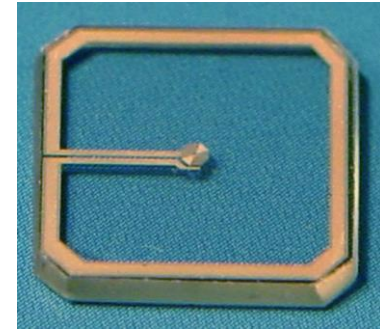
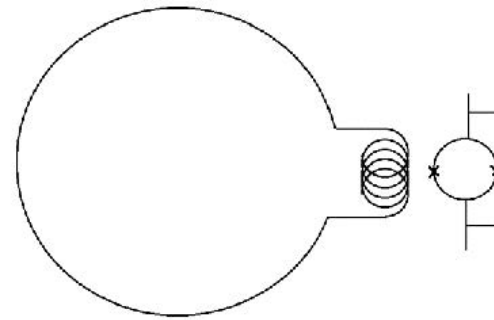
b.

(a) Sketch of a DC SQUID assembled with the low temperature part of magnetic flux antenna (1) and a coil (2) wound around a bunch of ferromagnetic wires (3) leading flux modulation and feedback signals to pick up loop (4) of the SQUID, (b) sketch of SQUID with magnetic flux antenna (1) assembled with its room temperature counterpart (2). The permalloy tip and the permalloy foil for return of magnetic flux are placed in the cryostat window at room temperature while SQUID operates at 77 K.

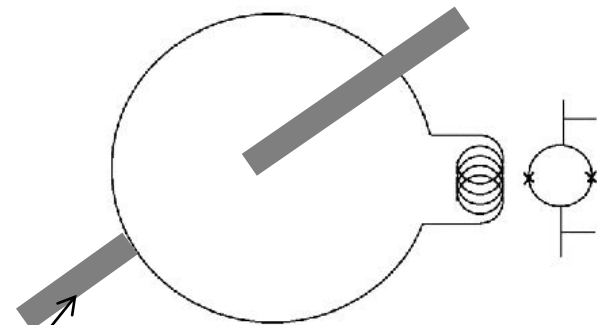
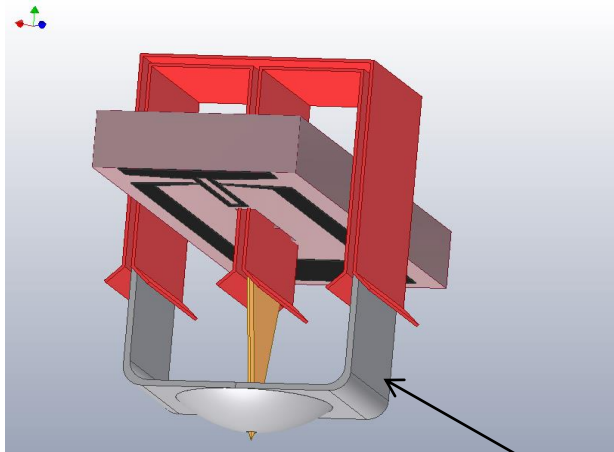
M. I. Faley et al., *IEEE Transactions on Appl. Supercond.* **27**, No.4, 1600905 (2017).



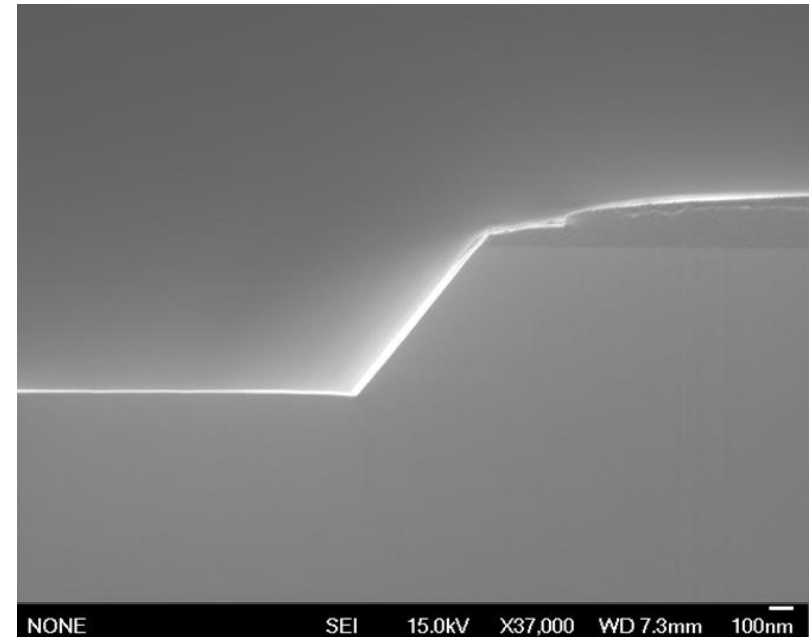
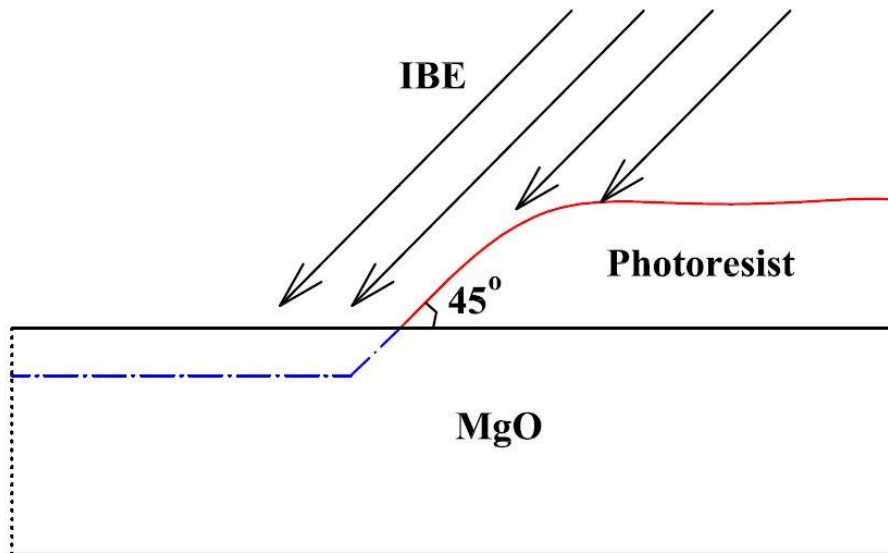
DC SQUIDs with directly coupled pickup loop



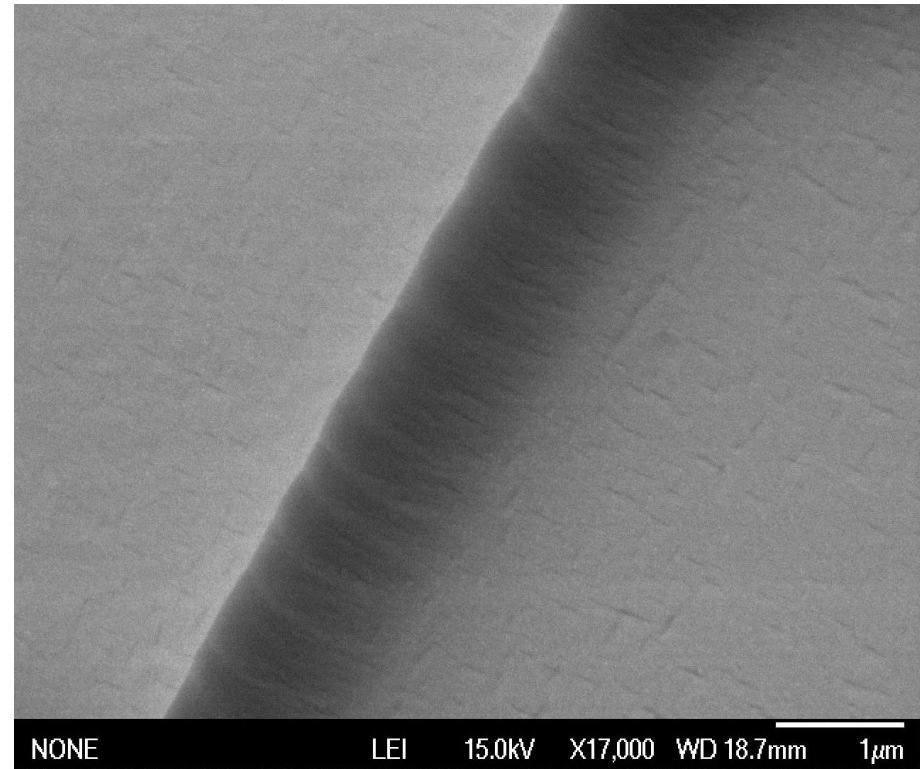
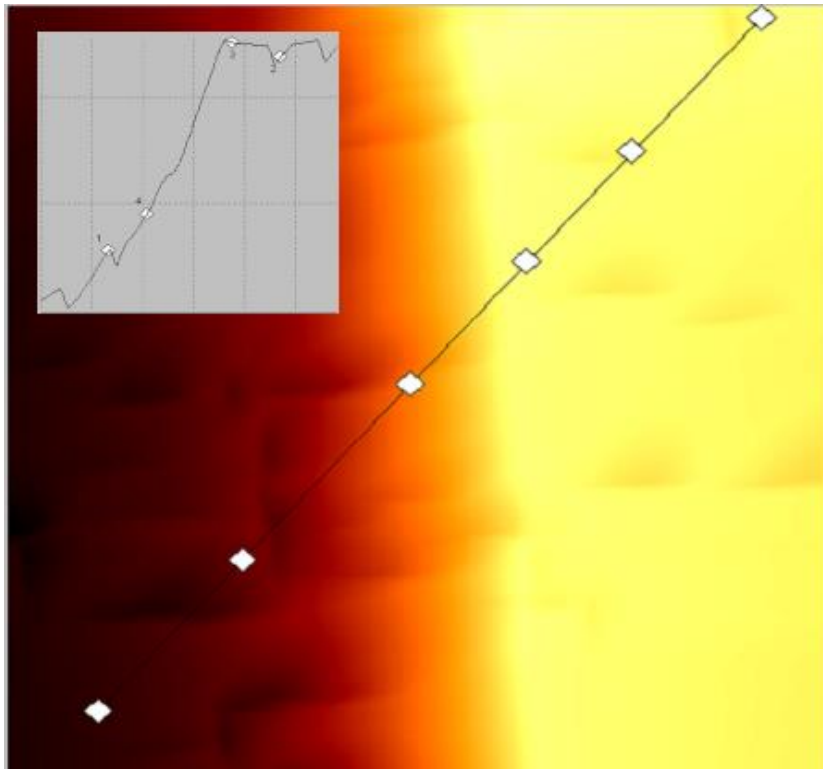
DC SQUIDs with inductively coupled flux transformer



... with ferromagnetic flux antennas

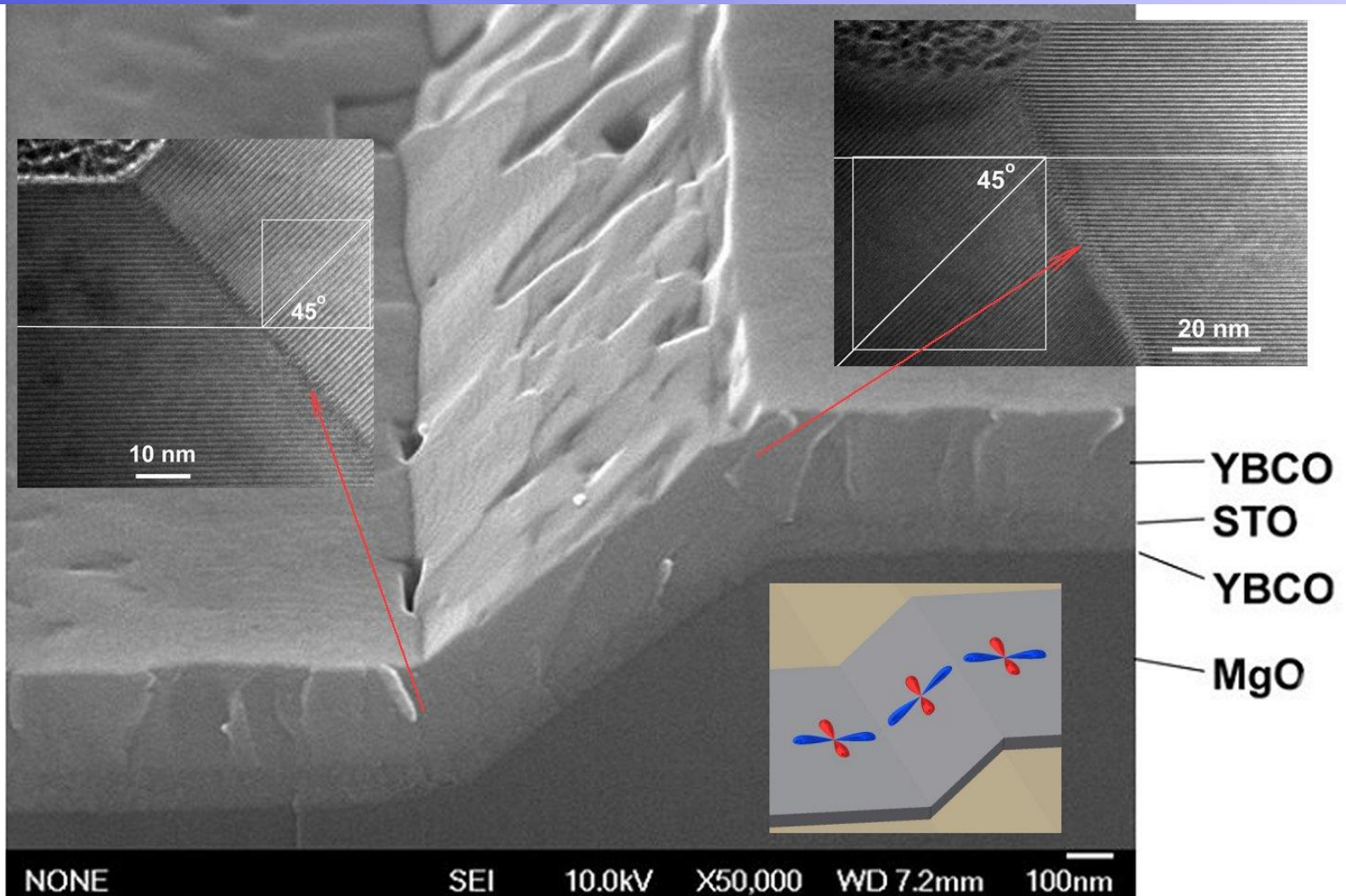


Formation of 45° step on surface of MgO substrate by ion beam milling over the edge of nLOF2010 photoresist.



AFM and SEM images of a textured step edge on MgO substrate after second ion beam milling

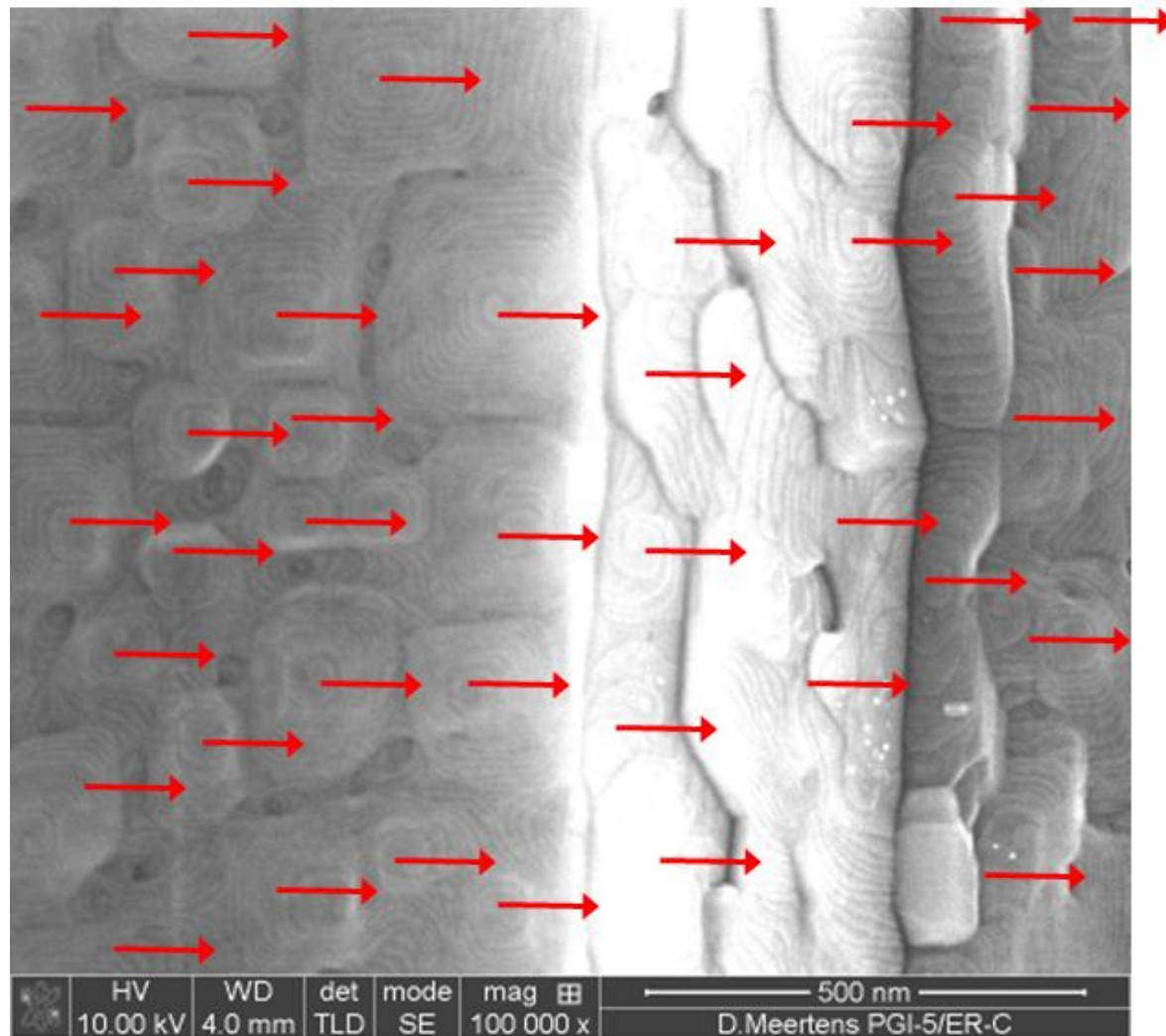




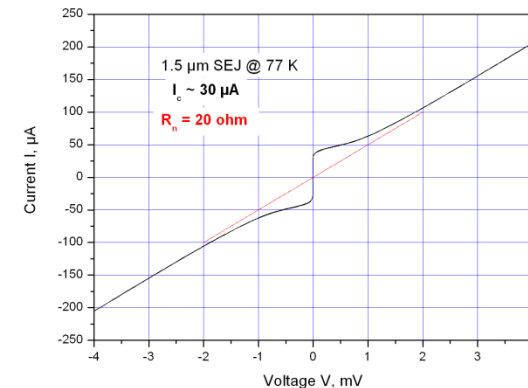
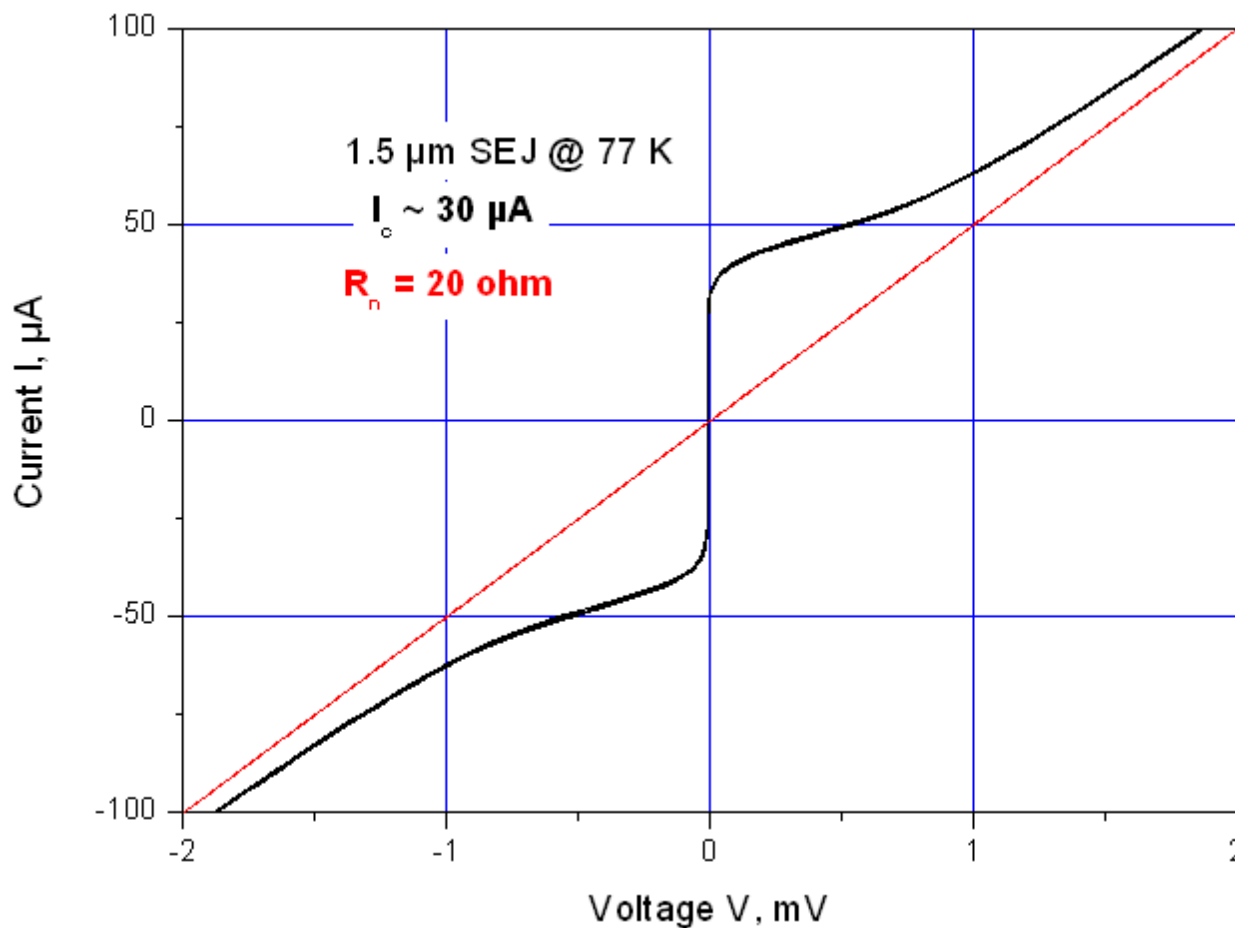
M. I. Faley, Patent US 9666783 B2 granted 30.05.2017.

M. I. Faley et al., Superconductor Science and Technology 30, 083001 (2017).



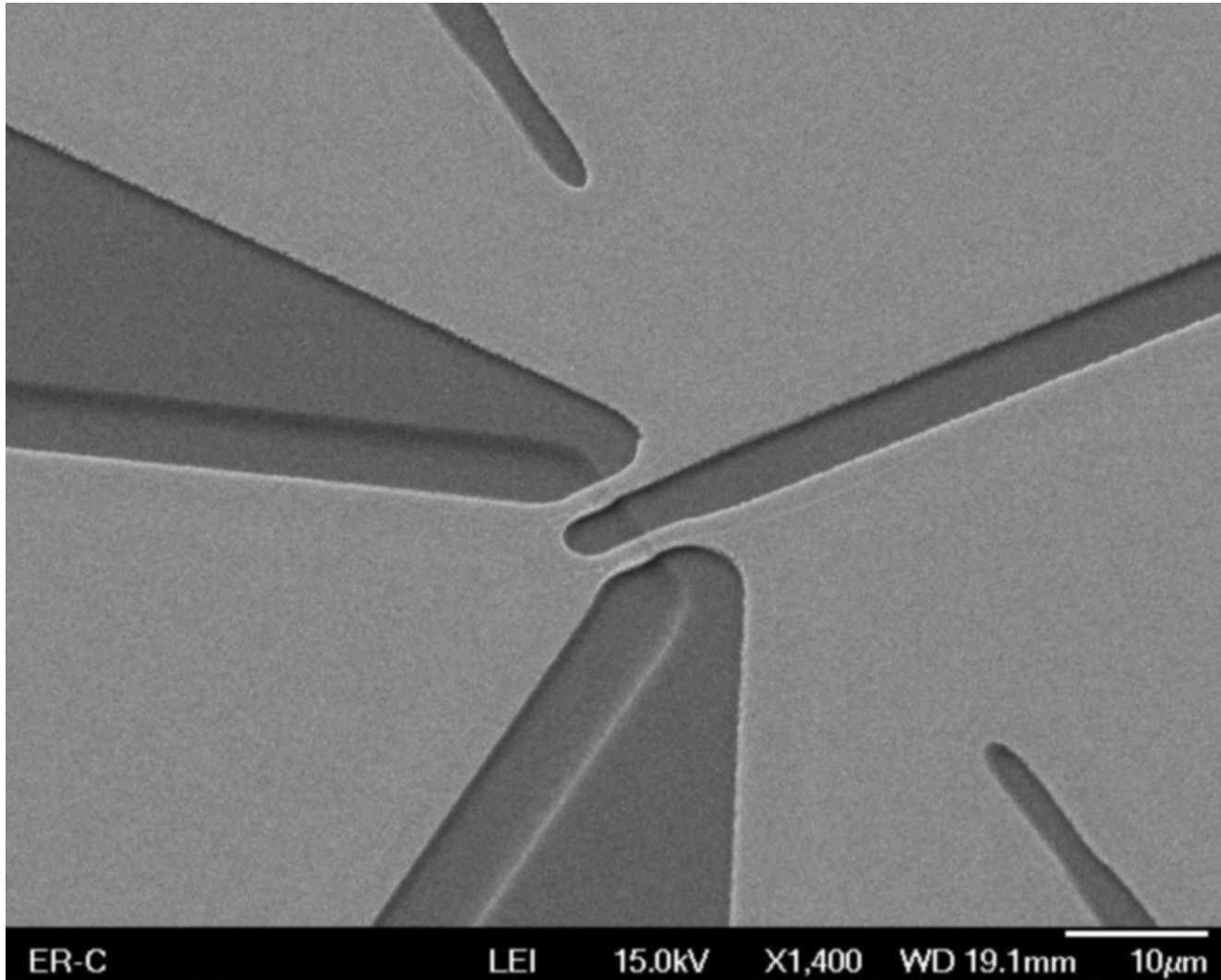


SEM image showing the aligned orientation of grains in the YBCO film deposited on the step-edge with surface texturing.

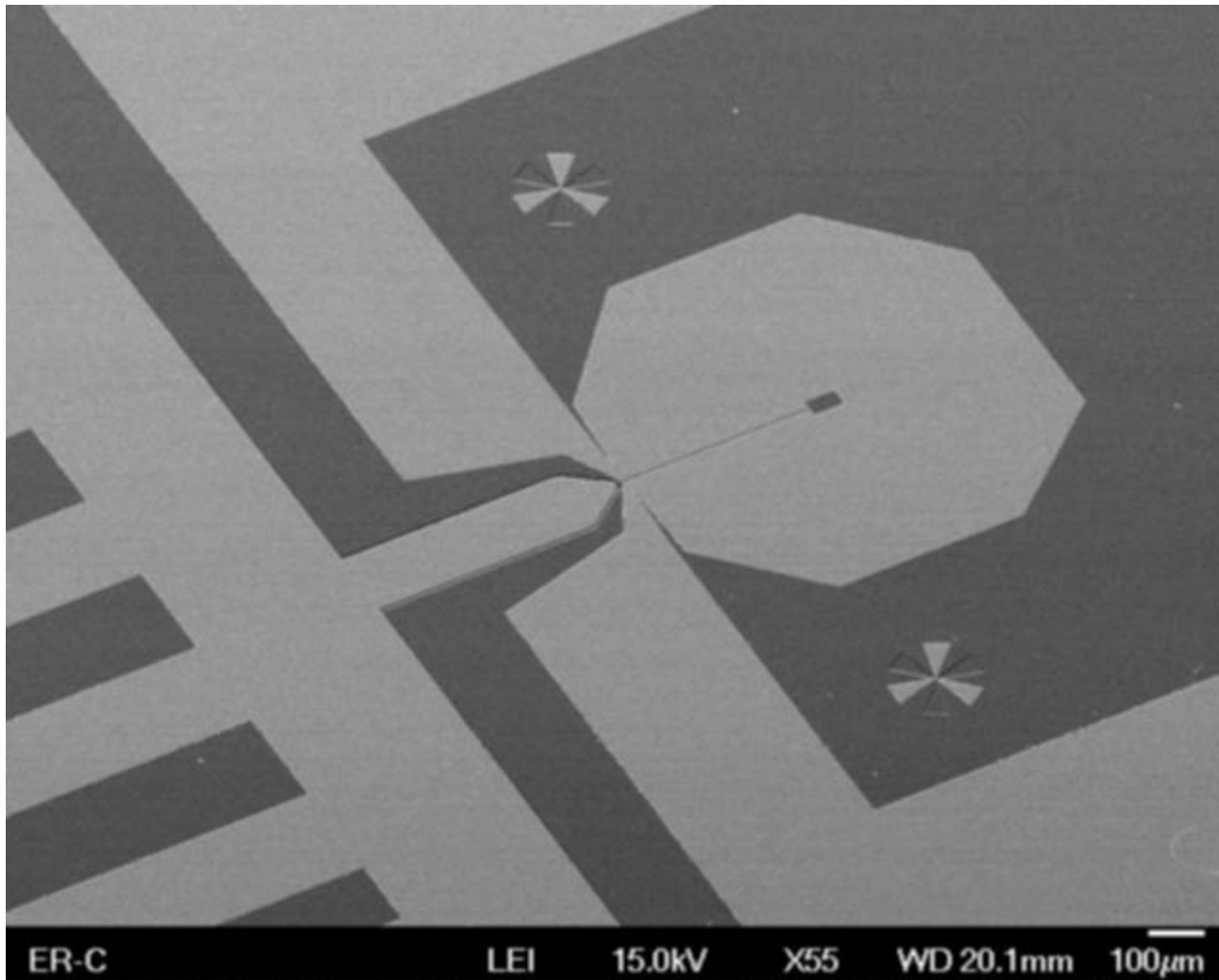


I-V characteristics of Josephson junction on a textured MgO substrate step-edge:

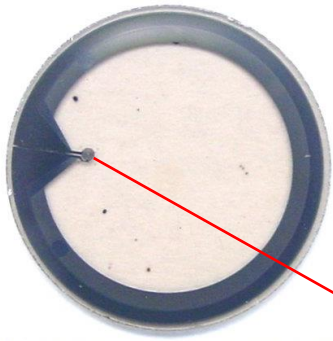
$I_c = 30 \mu\text{A}$ ,  $R_n = 20 \text{ ohm}$ ,  $I_c R_n = 600 \mu\text{V}$  at 77 K



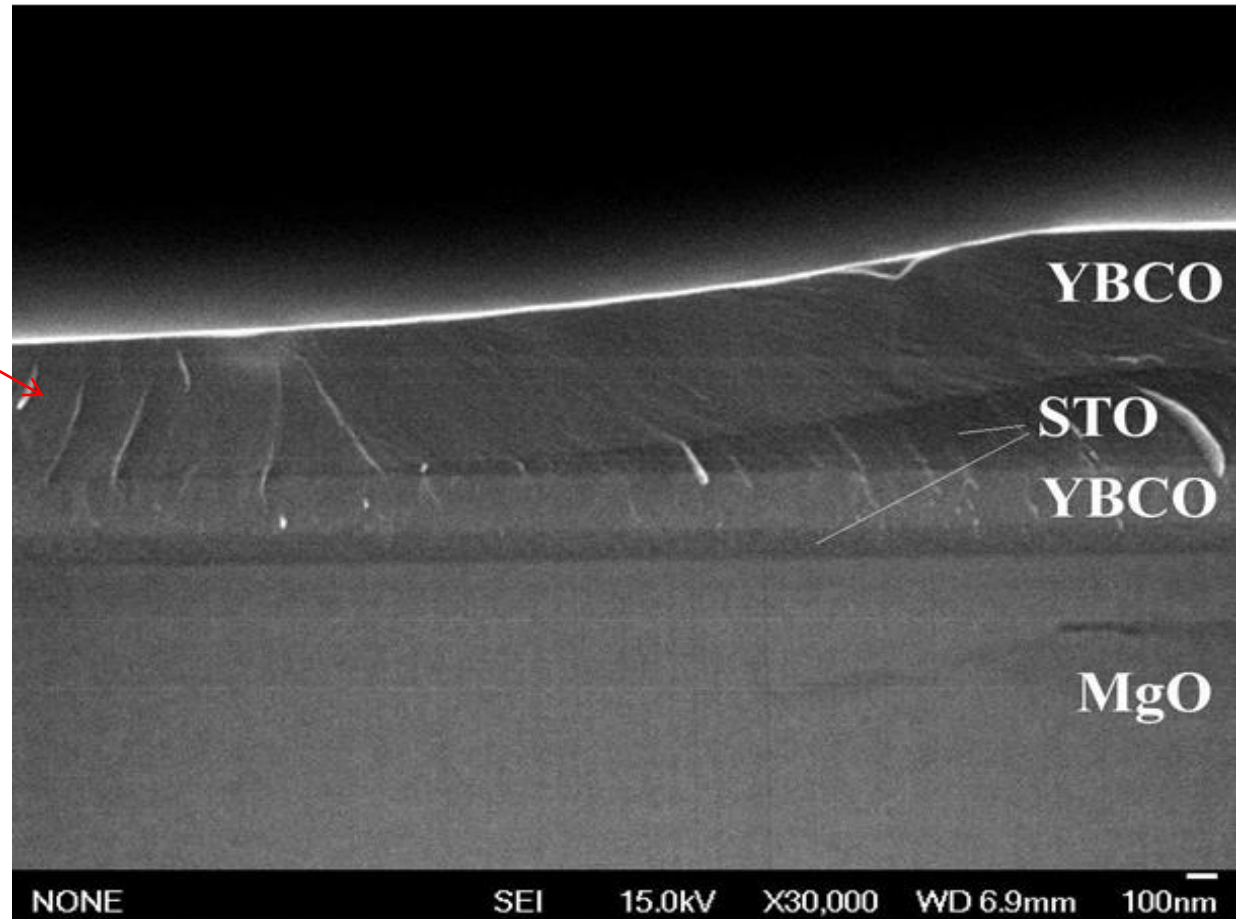
SEM image of two Josephson junctions of a DC SQUID prepared on a textured MgO substrate step



SEM image of a DC SQUID prepared on a textured step on MgO substrate

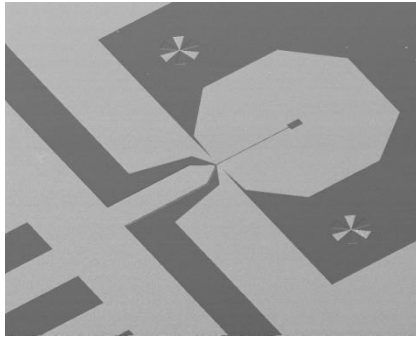


20-mm SC flux transformer



Cross-sectional SEM image showing edge area of interconnection in the input coil of the high- $T_c$  SC flux transformer prepared on buffered MgO (100) wafer.





DC SQUID

+

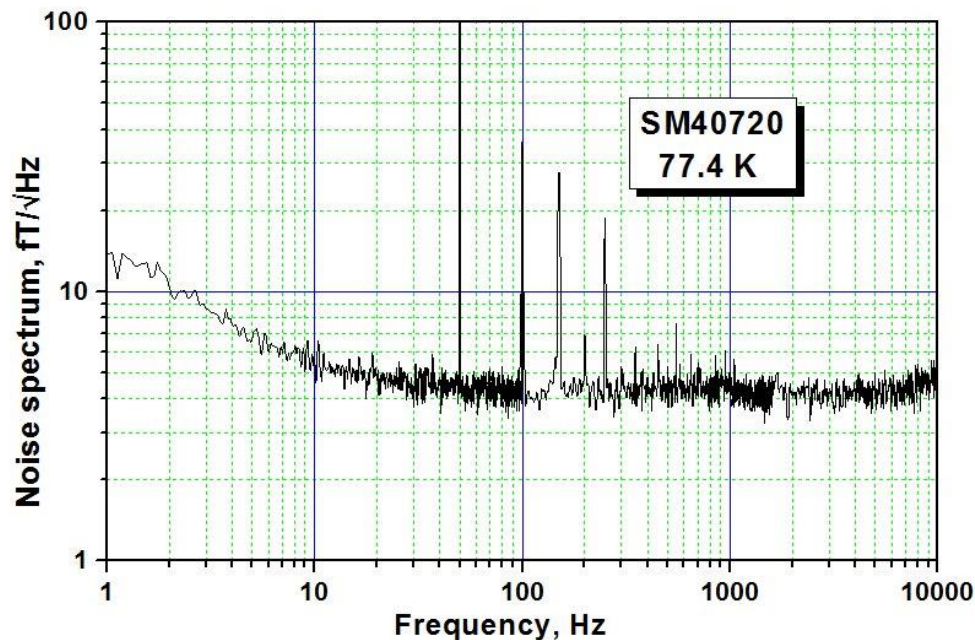


20-mm SC flux transformer

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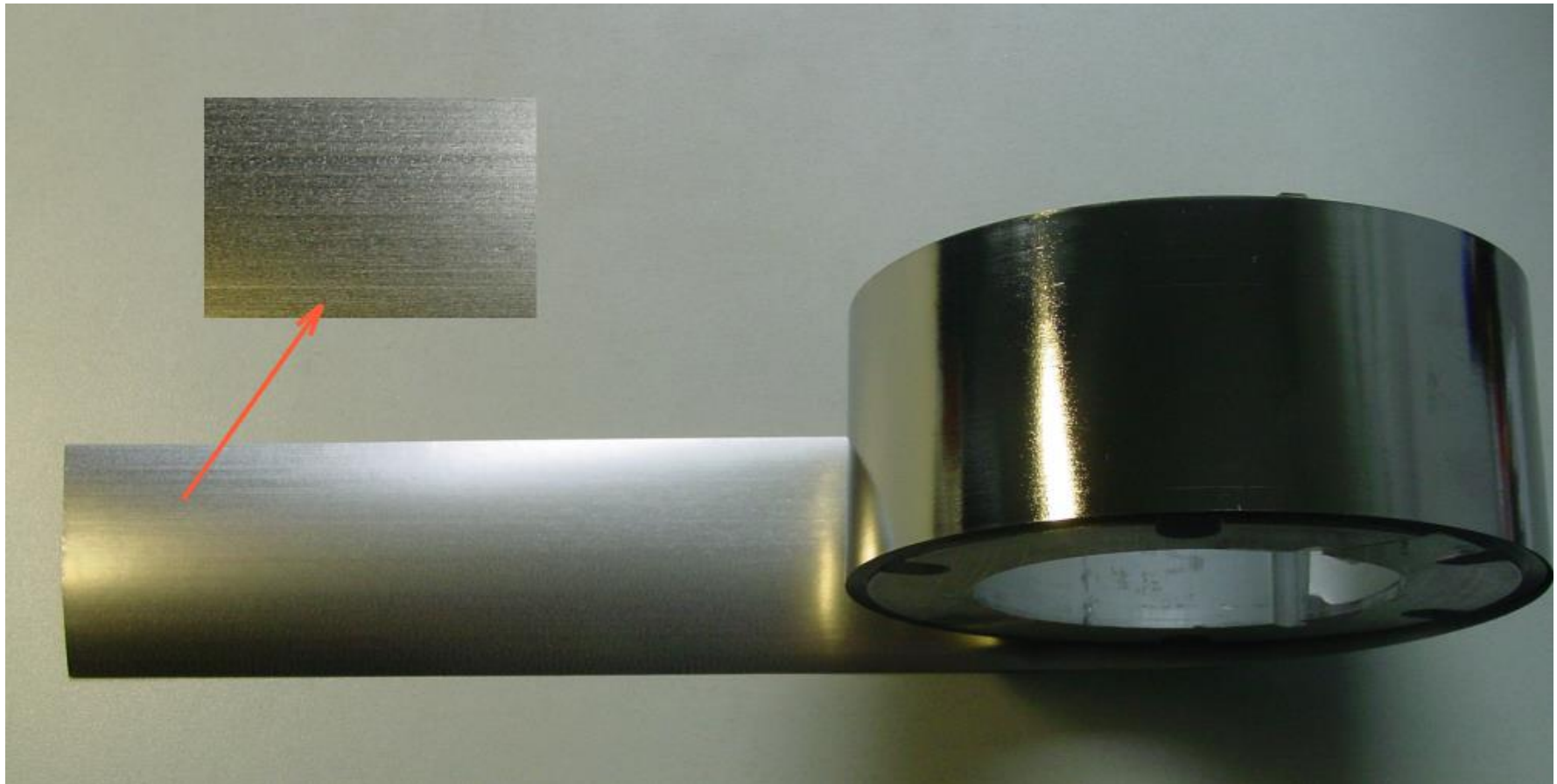
DC SQUID  
magnetometer



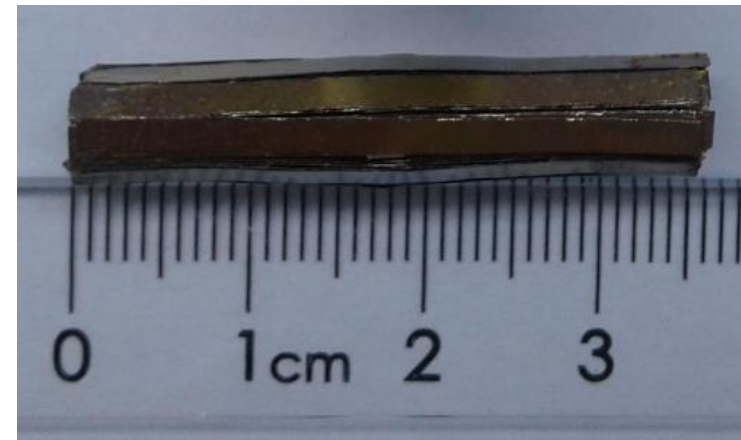
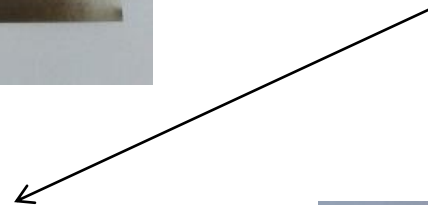
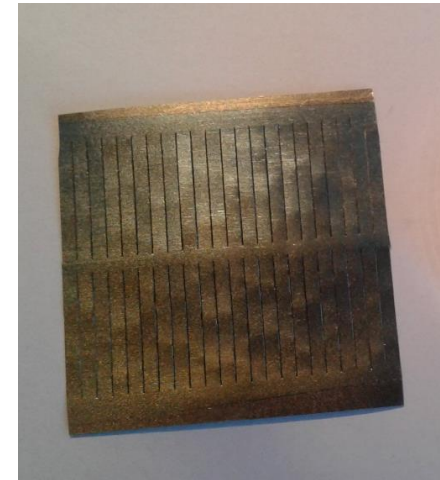
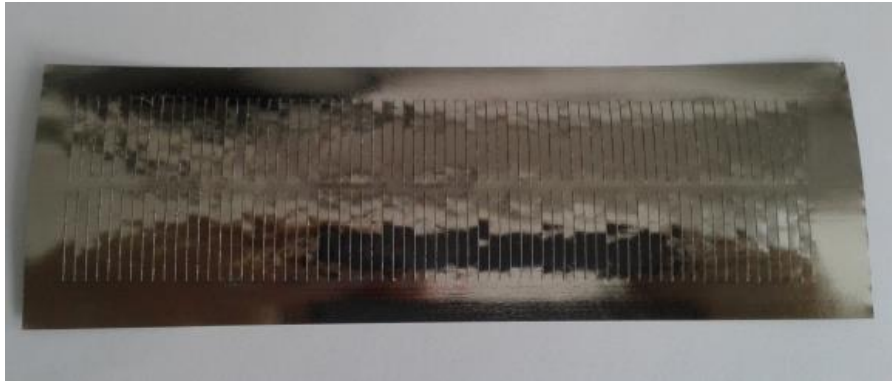
Sensitivity  $\sim 0.4 \text{ nT}/\Phi_0$

Magnetic field resolution  $\sim 4 \text{ fT}/\sqrt{\text{Hz}}$

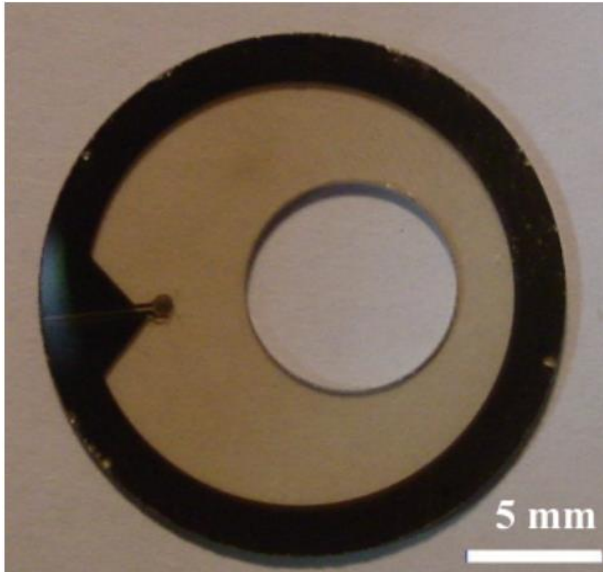




Photography of bobbin of Vitrovac 6025 foil. Linear pattern of grooves in the rolling direction indicates the direction of easy magnetization.



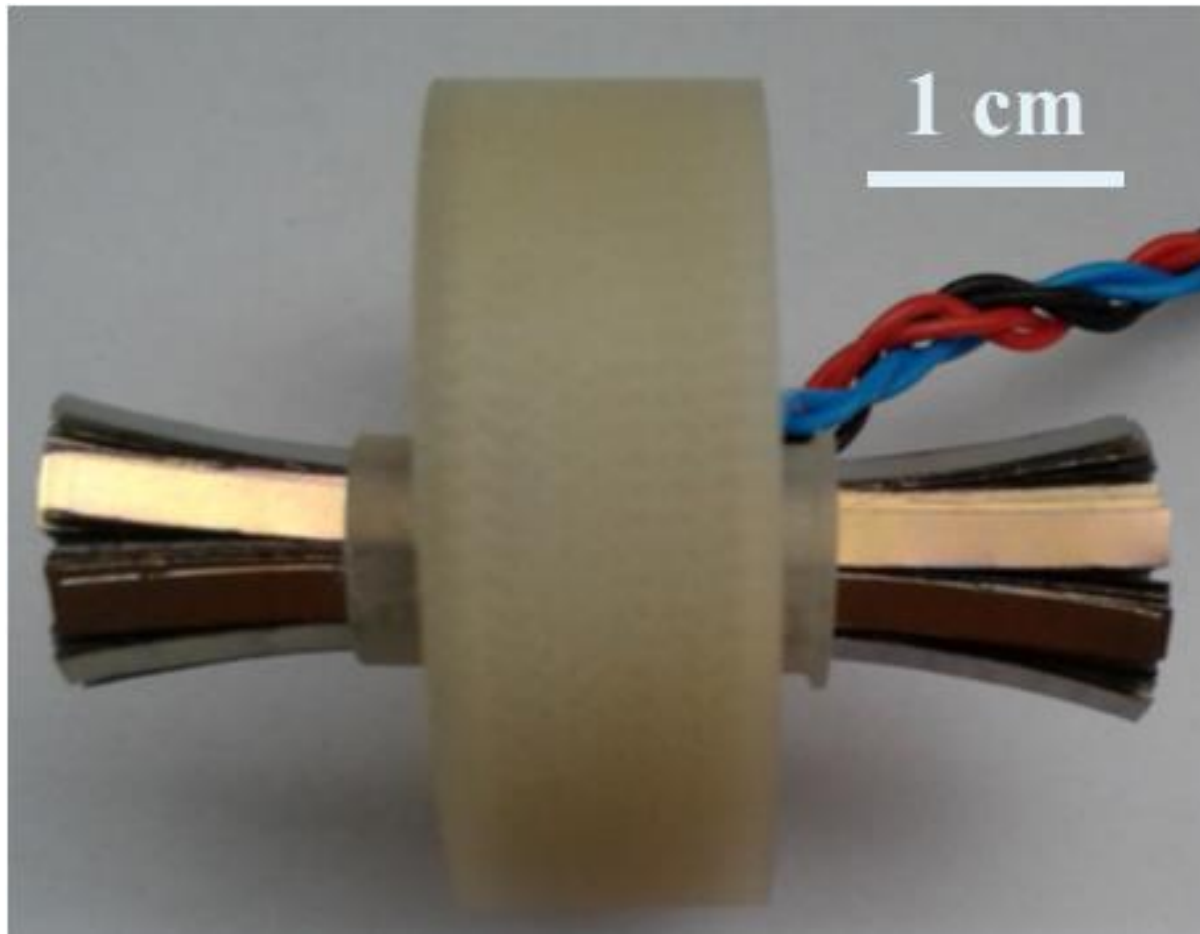
Preparation of insulated stripes and antenna from the Vitrovac 6025 foil.



Photography of 20-mm SC flux transformer with a 9-mm hole.



Photography of 20-mm SC flux transformer with a 9-mm hole inside fiberglass cap and a fiberglass tube in the holes.



Photography of encapsulated 20-mm high-T<sub>c</sub> flip-chip DC SQUID magnetometer with ferromagnetic antenna (FMA)

Demagnetization coefficient:  $N_z(m) = \frac{\ln(2m) - 1}{m^2}$ , where  $m = L/d$

Effective magnetic permeability: 
$$\mu_{eff} = \frac{\mu_r}{1 + N_z \frac{d_1^2}{d_2^2} (\mu_r - 1)}$$

$\mu_r = 70000$

$L = 15 \text{ mm}, d_1 = 6 \text{ mm}, d_2 = 6 \text{ mm}$



$$N_z = 0.1, \mu_{eff} = 10.3$$

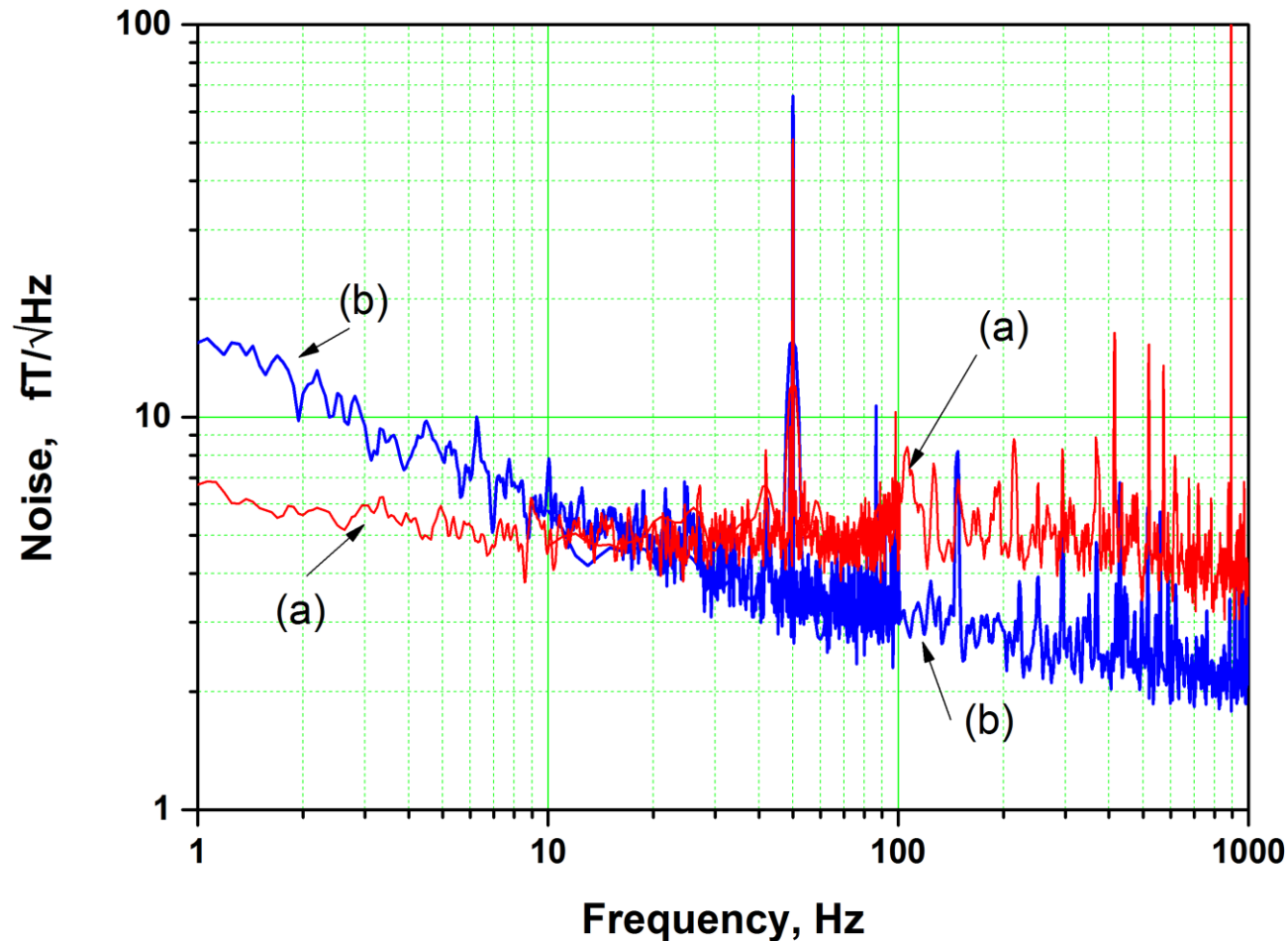
$$\partial B / \partial \Phi \cong 0.27 \text{ nT} / \Phi_0$$

$L = 35 \text{ mm}, d_1 = 6 \text{ mm}, d_2 = 10 \text{ mm}$



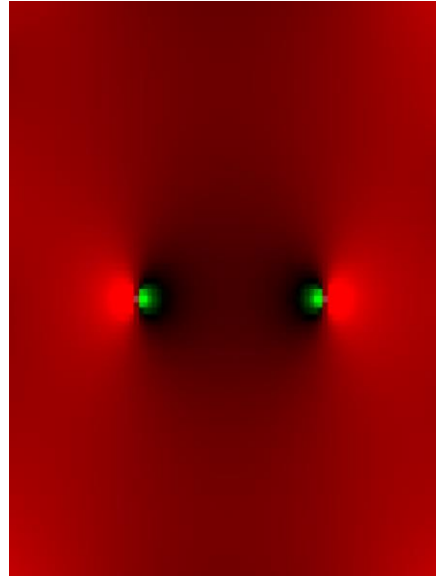
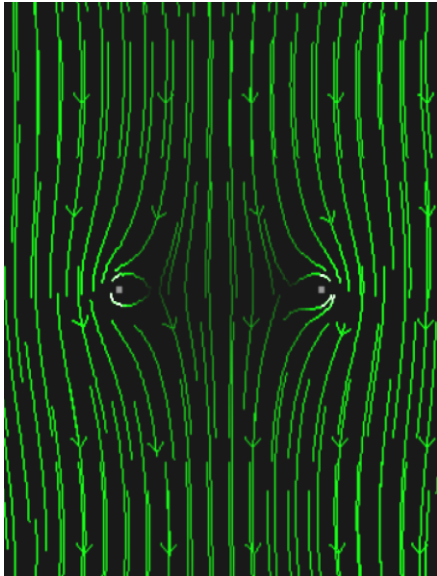
$$N_z = 0.043, \mu_{eff} = 64.8$$

$$\partial B / \partial \Phi \cong 0.18 \text{ nT} / \Phi_0$$

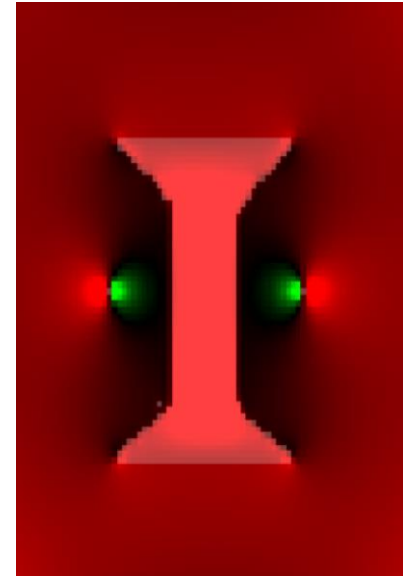
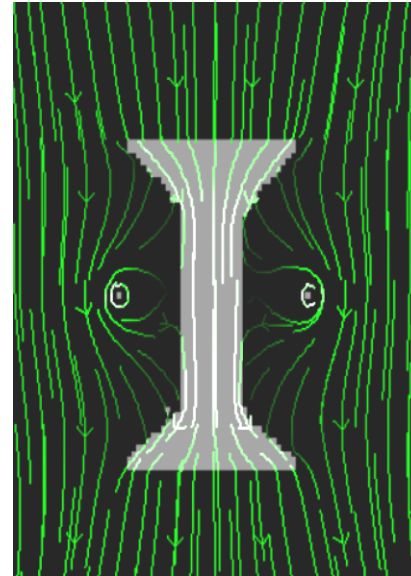


Noise spectra of high- $T_c$  DC SQUID magnetometer obtained at 77 K: (a) without ferromagnetic antenna and (b) with ferromagnetic antenna measured inside shields consisting of 3 shields of  $\mu$ -metal tubes and one double-wall SC shield.



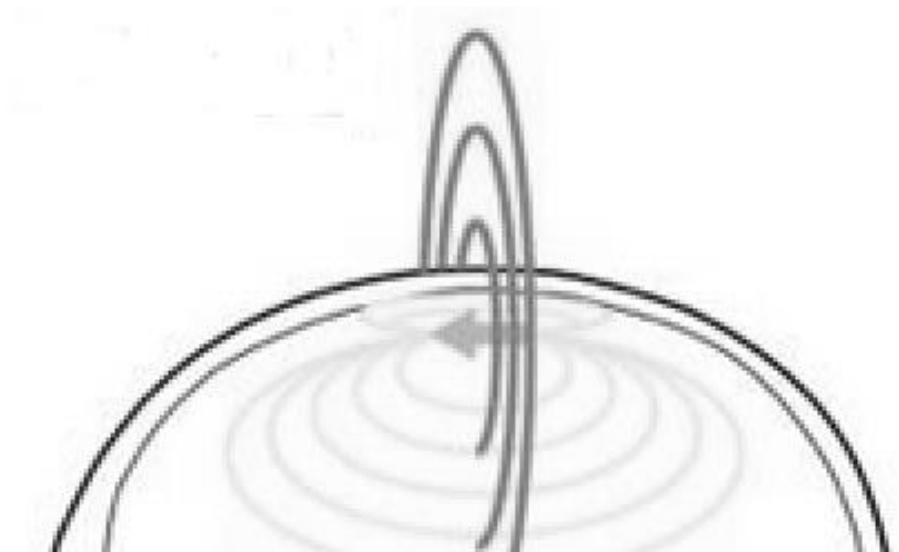


Computer simulations for a current loop: (a) magnetic field lines and (b) component of magnetic field parallel to axis of the current loop.



Computer simulations for a current loop with a ferromagnetic antenna: (a) magnetic field lines and (b) component of magnetic field parallel to axis of the current loop.

- Biomagnetic measurements: MEG, magnetic nanoparticles, etc.
- Monitoring of ion beam current in accelerometers.
- Geomagnetic measurements.
- Non-destructive evaluation.



- The use of the novel ferromagnetic antenna has improved the flux-to-field transformation coefficient from  $\sim 0.4 \text{ nT}/\Phi_0$  to  $\sim 0.18 \text{ nT}/\Phi_0$  and the magnetic field resolution from  $\sim 4 \text{ fT}/\sqrt{\text{Hz}}$  to  $\sim 2 \text{ fT}/\sqrt{\text{Hz}}$  at 77 K and frequency  $\sim 1 \text{ kHz}$ .
- At lower frequencies, a stronger increase of noise was detected for the magnetometer with ferromagnetic antenna and at frequencies below 10 Hz magnetometer without ferromagnetic antenna still demonstrated a better magnetic field resolution.
- Flip-chip high- $T_c$  SQUIDs with FMA can be used for biomagnetic measurements, monitoring of ion beam current in accelerometers, geomagnetic measurements and for non-destructive evaluation.