

Quench detection for HTS conductors and coils using acoustic thermometry

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This work was supported by the US Department of Energy under Contract # DE-AC02-05CH11231

Long lengths of HTS conductors with $I_e > 500 \text{ A/mm}^2$ in 20 T background field are becoming a reality, thus opening up prospects of next generation high-field magnets

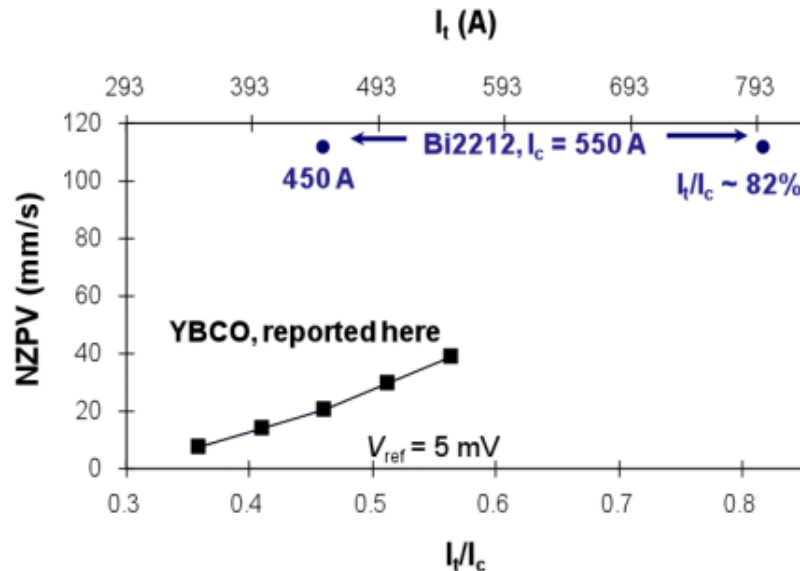
Large temperature margin and heat capacity rising with temperature guarantee HTS conductor stability: Minimal quench energies in HTS are 2-3 order of magnitude larger than those in LTS

Why would an HTS magnet quench?

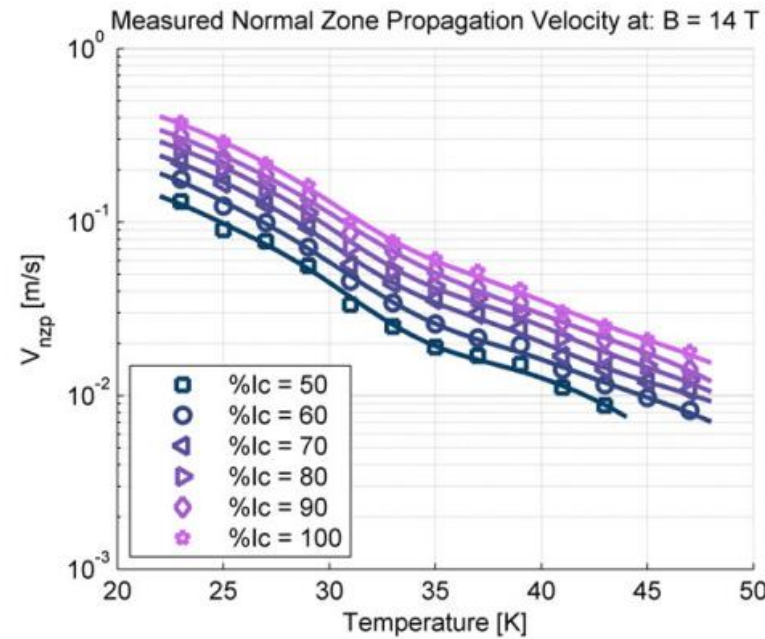
- **Over-heating:** insufficient cooling resulting in a thermal runaway (splices, ac loss, etc.)
- **Over-current:** current density goes overcritical due too:
 - conductor inhomogeneity
 - degradation due to stress (delamination, hairline cracks, edge defects in ReBCO or micro-cracks and leakage in Bi-2212)

We need quench detection!

Same factors that cause stability with respect to quenching are impeding quench propagation



H. H. Song and J. Schwartz, "Stability and Quench Behavior of YBa₂Cu₃O_{7-x} Coated Conductor at 4.2 K, Self-Field," IEEE Trans. Appl. Supercond., 19, pp. 3735-3743, (2009).



J. van Nugteren, "Normal Zone Propagation in a YBCO Superconducting Tape" MSc Thesis, Univ. of Twente, 2012

- Quench propagation velocity is < 50 mm/s at best circumstances, and typically much less.

A consequence of the slow NZPV is that a significant ΔT yields only a modest resistive voltage that is hard to detect in a noisy background => **conductor damage may occur before a voltage-based quench detection system is triggered.**

- Inductive “quench antennas”: current re-distribution around quench zone via magnetic transient. **Non-invasive, quench localization.** NZPV may be too slow for the quench antennas to be effective.
- Current balance measurement between halves of the split conductor – **can be very sensitive, at nanoVolt level.** Requires conductor striation, or a specific winding geometry.
- Acoustic emission: transient thermally-induced stress. **Non-invasive.** May be not efficient in non-impregnated / non-insulated coils. Non-specific (will also detect cracking, vibrations, etc...).
- FBG optical sensors - detect thermally-induced stress. **Sensitive and immune to electromagnetic noise.** Only localized measurement at specified locations (*poster 2LP2-02 by S. Chiochiolo et al.*)
- Rayleigh-backscattering fiber interrogation technique: thermally-induced stress. **Distributed measurement, precise hotspot localization.** Optical fiber has to be co-wound with or embedded into a conductor. (*poster 1EP2-20, by F. Scurti et al.*)
- Capacitive: change in stray capacitance of insulation and surrounding cryogenic liquid
(*Poster 3LP4 by E. Ravaioli et al.*)

ΔT

This approach has important advantages of being:

- ✓ fast,
- ✓ non-invasive
- ✓ adaptable to existing coils and magnet systems.

The key temperature-dependent quantity is the Young's modulus:

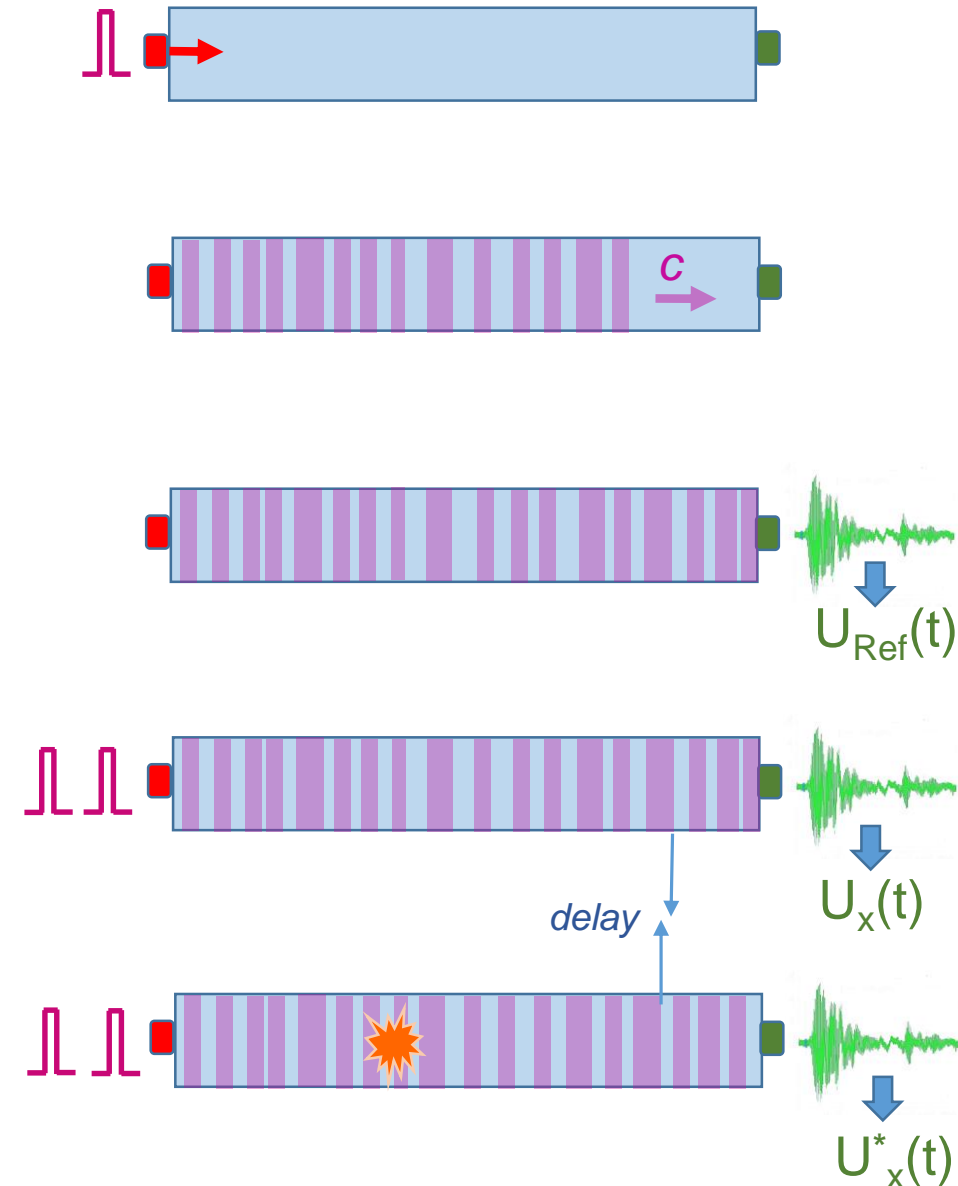
Sound velocity: $v = \sqrt{\frac{E}{\rho}}$, where Young's modulus E exhibits the strongest temperature dependence:

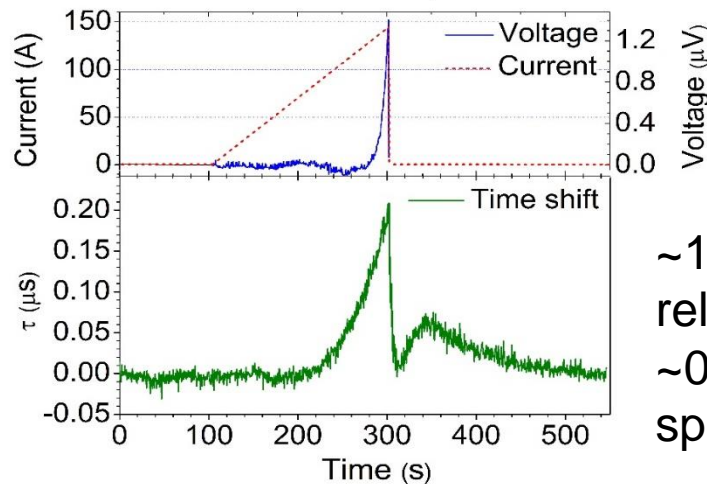
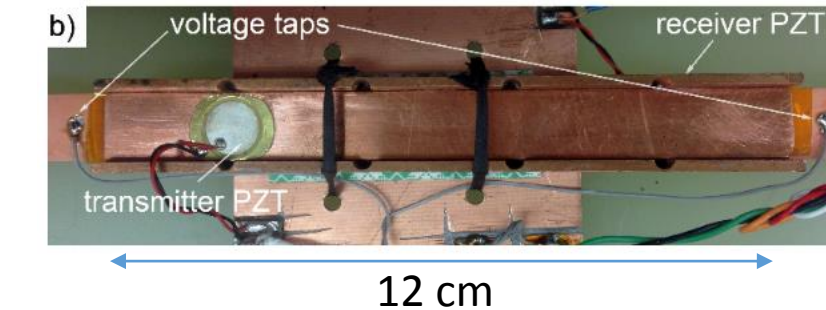
$$E(T) = E_0 - s/[e^{t/T} - 1] \quad (s, t - \text{adjustable parameters})$$

The $E(T)$ dependence is **weak**: just $\sim 10^{-4}$ - 10^{-5} K^{-1} at 77 K and even less at lower temperatures. But it is still **measurable** using high-frequency (10^5 - 10^6 Hz) vibrational Eigenmodes of the body, and taking advantage of its high (>100) mechanical Q-factor

We do it by monitoring **transient acoustic response**

1. A body is **pulsed** by a sender transducer
2. A “ring-down” transient waveform propagates and **reverberates** multiple times
3. Transient oscillation is **acquired** by a receiver transducer; and stored as “reference” $U_{\text{Ref}}(t)$. Its shape is **uniquely defined** by the body geometry, density and elastic modulus $E(T)$
4. Pulsing and transient acquisitions are repeated periodically; every new transient $U_x(t)$ is compared to $U_{\text{Ref}}(t)$ using cross-correlation: $A(\Delta t) = U_x(t + \Delta t) * U_{\text{Ref}}(t)$. The time shift Δt yielding the **maximal cross-correlation** is calculated for every new pulse
5. When a hot spot develops, $E(T)$ decreases locally, delaying the wave passing through it. This proportionally increases Δt .





~1.27 mJ heat release
~0.6 K estimated spot temperature

- For a short conductor in quasi-adiabatic conditions the technique works really well... but what about:

➤ Longer lengths (> 1 m)?

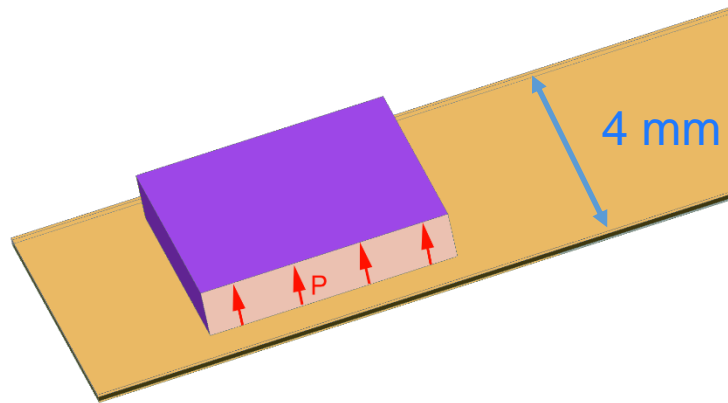
- Acoustic damping is high at longer distances
- Relative hot spot volume is small

➤ Varying thermal background?

- Local ΔT can be < 1 K at nucleate boiling conditions, while background the temperature may fluctuate

➤ Can we do localization as well as detection?

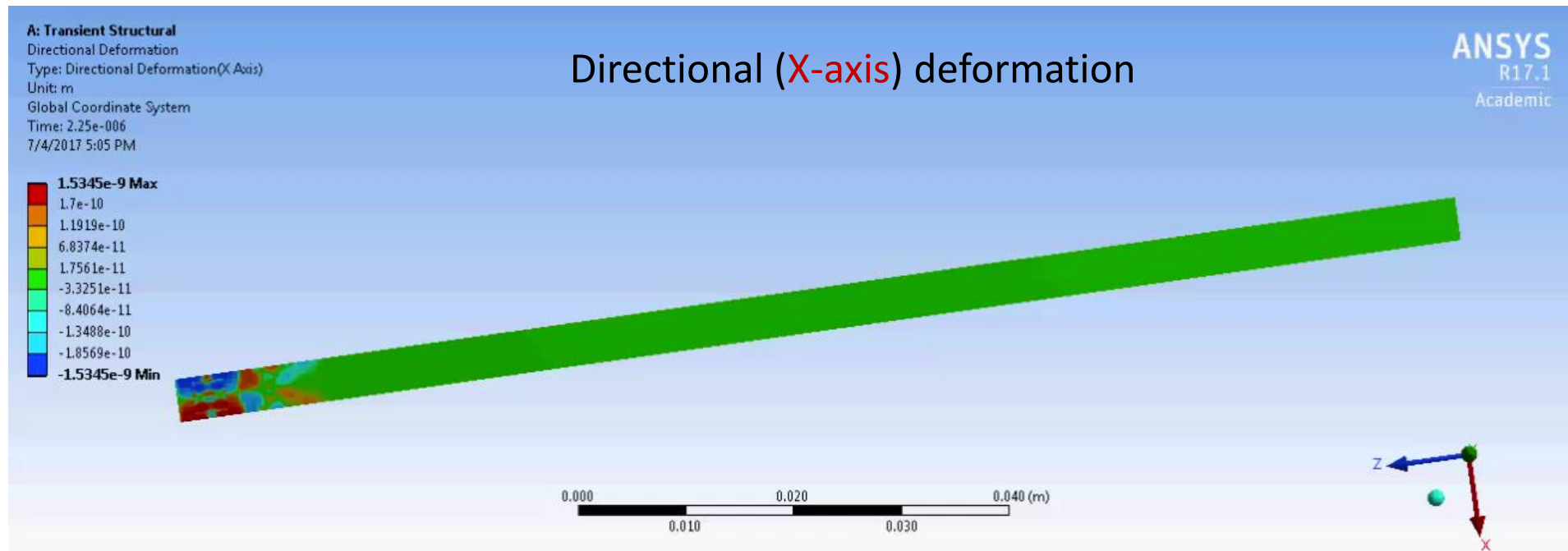
“Acoustic thermometry for detecting quenches in superconducting coils and conductor stacks,” M. Marchevsky and S. A. Gourlay, Appl. Phys. Lett. 110, 2017 doi:10.1063/1.4973466



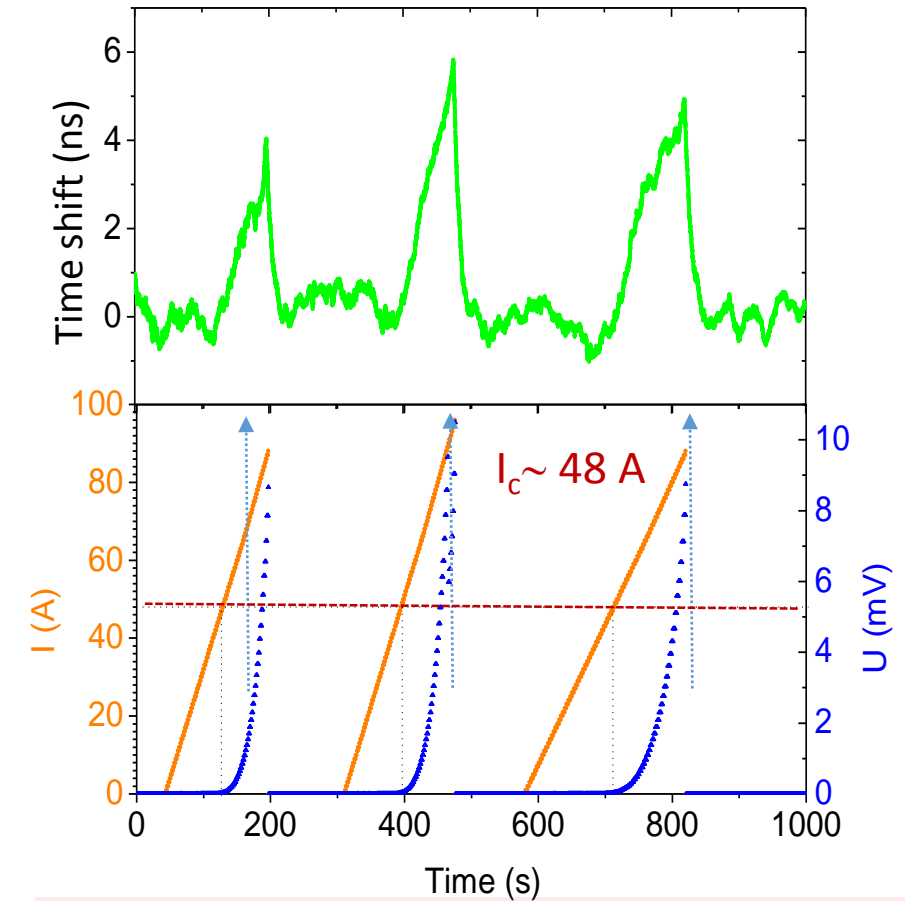
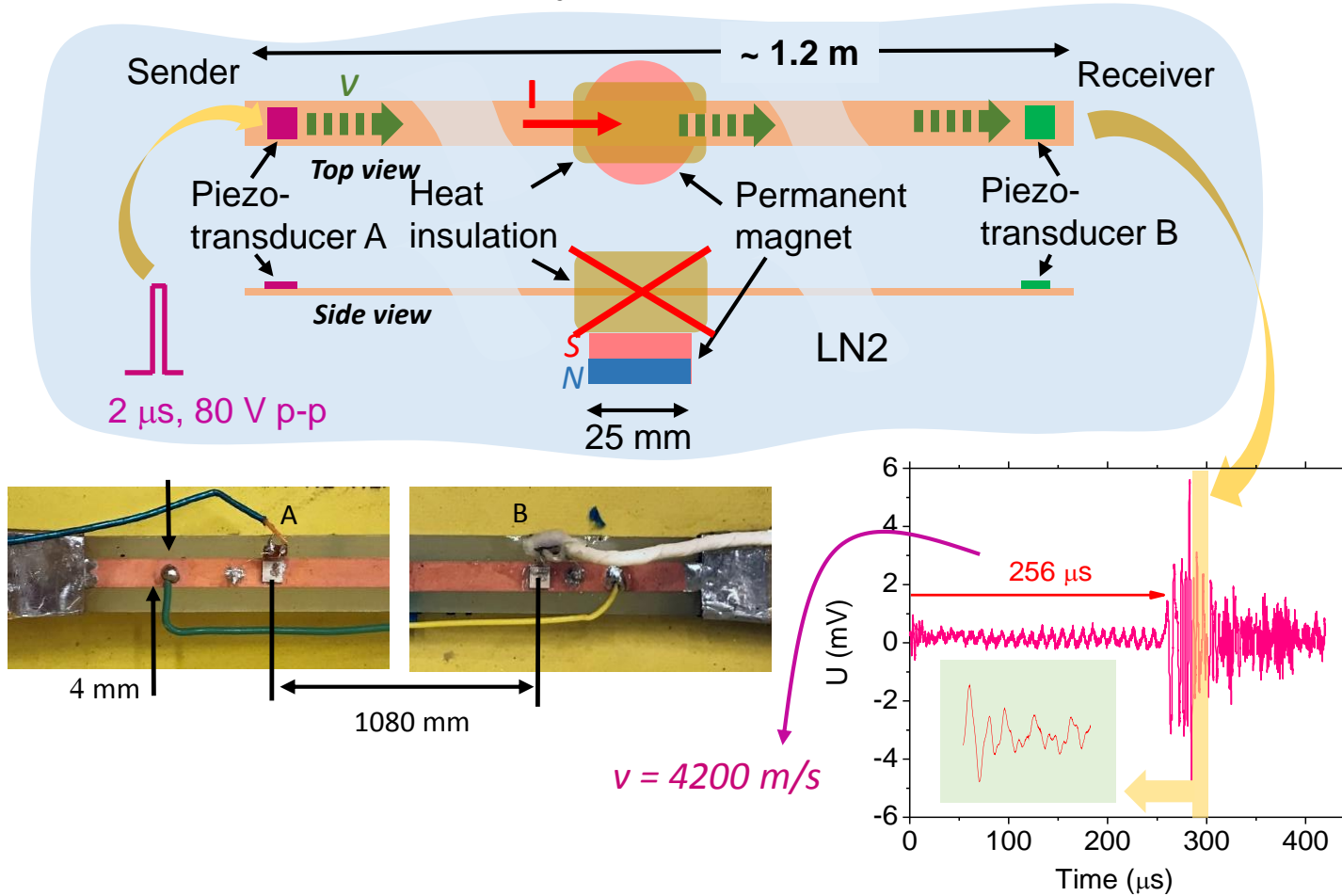
- 30 (Cu)-50 (SS)-20 (Cu) μm tape cross-section
- 0.2 μs rectangular pulse voltage is applied to the transmitter piezo-transducer

➤ **In-plane** shear waves and **out-of-plane** waves are excited

The in-plane wave modes interact less with a supporting structure and do not couple to the cryogen bath due to absence of shear vibrations in liquids. **Beneficial for the detection!**



A ~1.2 m-long, 4 mm wide SCS4050 tape
(SuperPower); $I_c = 95$ A ($1 \mu\text{V}/\text{cm}$), $n = 34$



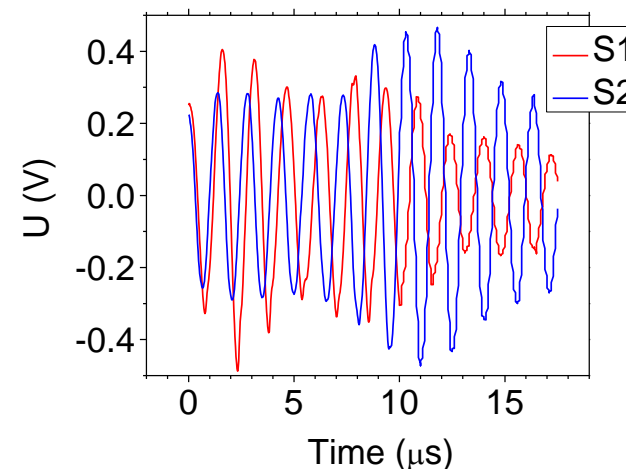
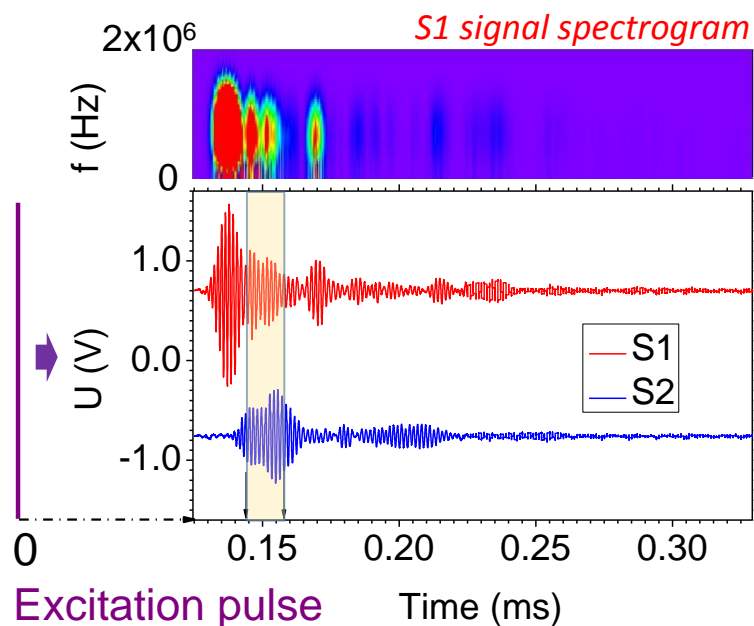
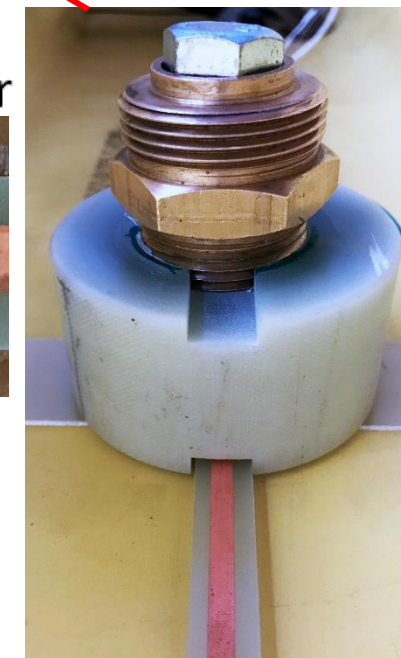
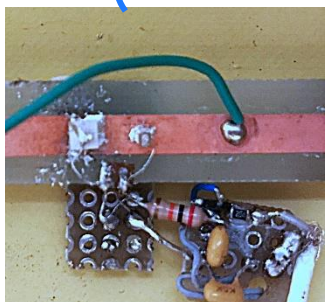
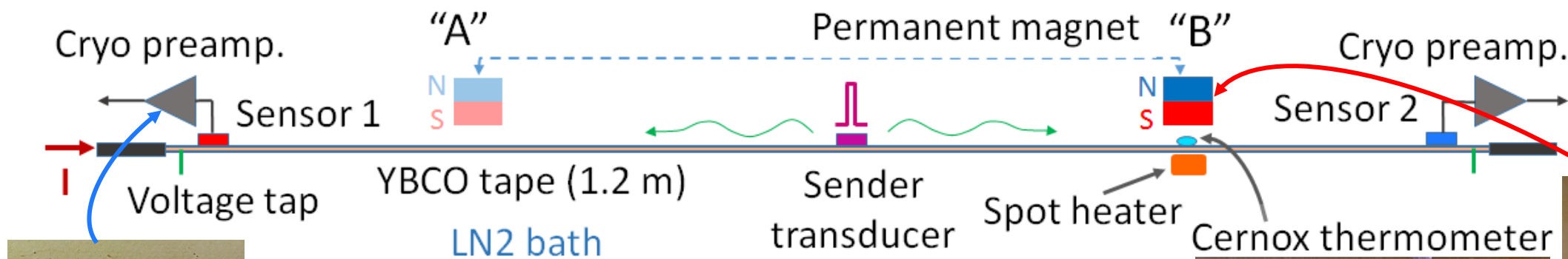
However, once the heat insulation piece was removed from the tape, acoustic time shift was no longer observed...

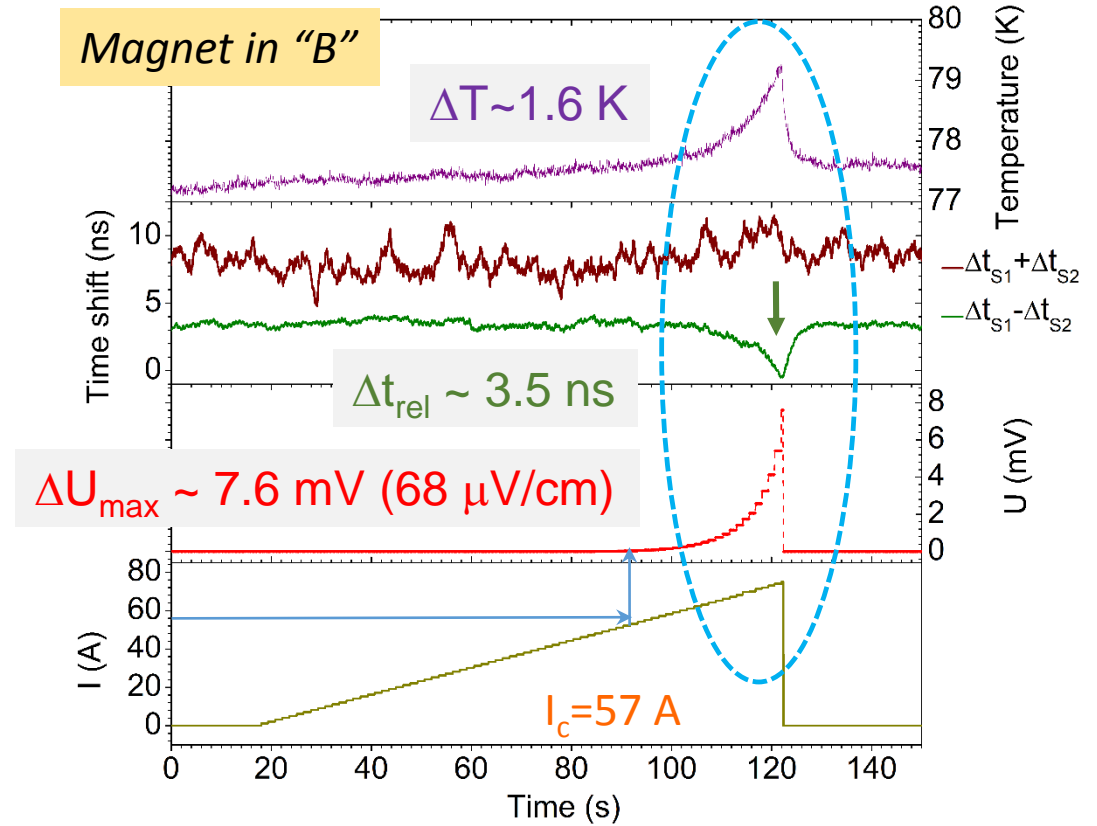
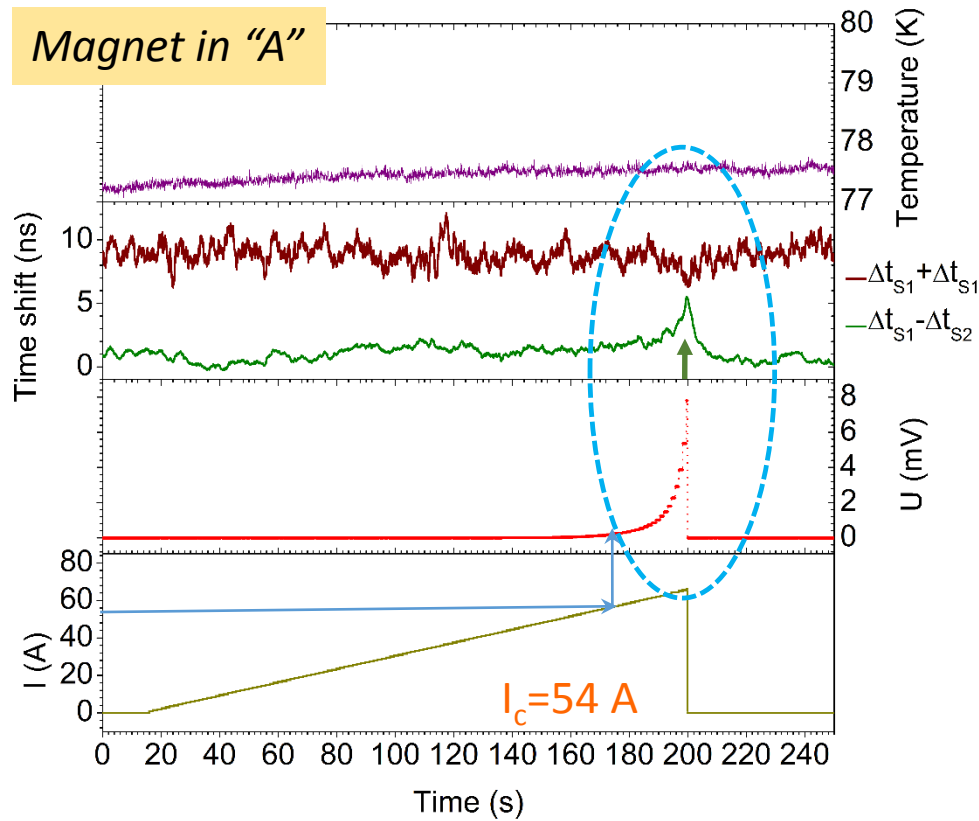
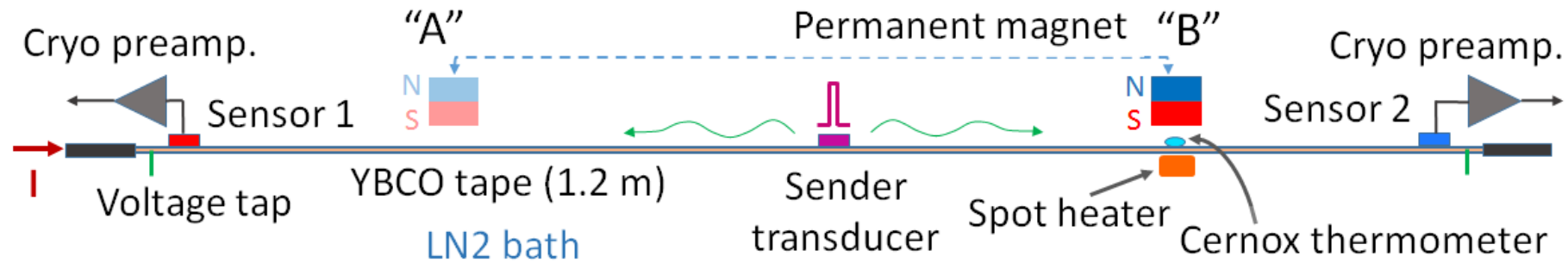
- Noise level of ~ 1 ns corresponds to the tape voltage of ~ 1.6 mV (or $\sim 13.3 \mu\text{V}/\text{cm}$, or ~ 25 mW of power dissipation)

- Improve signal to noise ratio:
 - Cryogenic broadband preamplifiers (4.2 – 300 K), 1 MHz bandwidth
- Compensate for the ambient temperature variations
 - Differential measurement technique

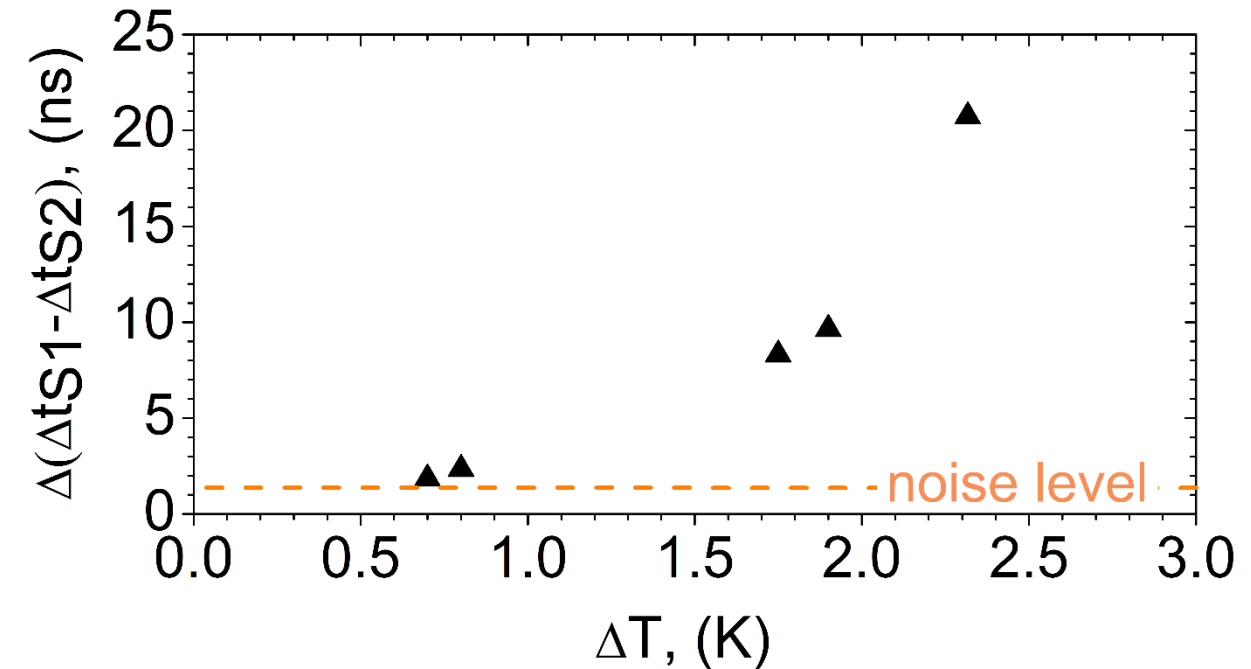
By analogy to the voltage differential measurement, one could install two sensors (“A” and “B”) at the opposite ends of the tape, and detect variation of $(\Delta t_B - \Delta t_A)$ rather than the absolute Δt .

- This eliminates noise due to ambient thermal drifts
- The sign of $(\Delta t_B - \Delta t_A)$ will point to the segment (adjacent to “A” or “B”) where the hot spot is developing





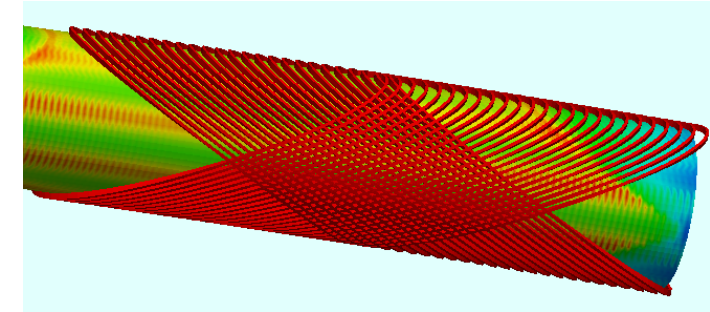
- Spot heater was fired at 4.0, 4.6, 4.8, 5 and 6 V; for 5-8 s, until temperature and acoustic signal equilibrated
- No current in the tape and magnet removed



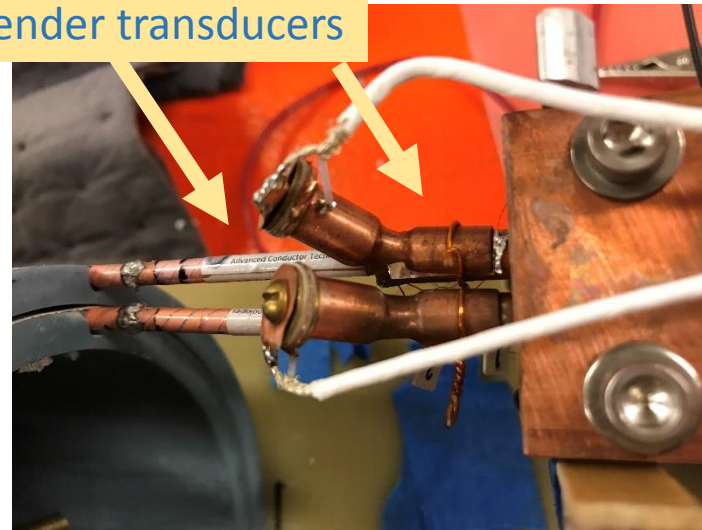
Thermal contribution to the acoustic time shift is clearly distinguishable above the noise background for $\Delta T > 0.7$ K



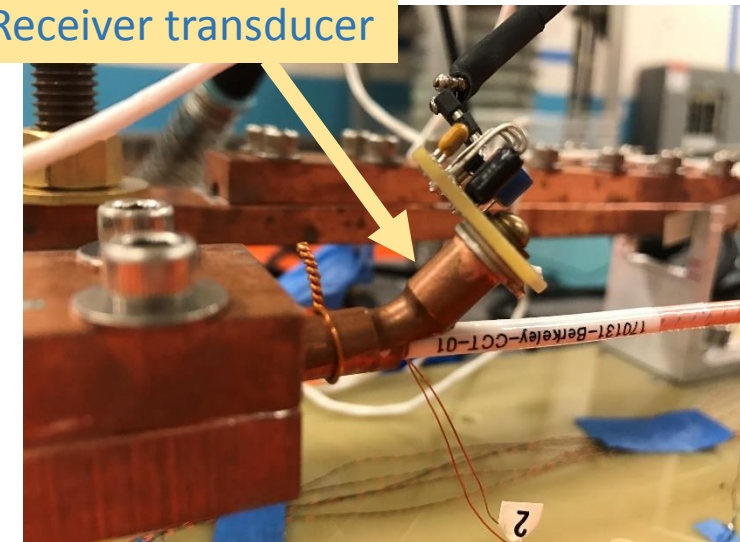
- CORC-based HTS dipole sub-scales are built by LBNL in the framework of US Magnet Development Program, and in collaboration with Advanced Conductor Technologies. Recent progress: *talk 3L02-04 by J. Weiss et al.*
- CORC[®] conductor :
 - 29 REBCO tapes distributed around a 2.56 mm diameter copper core wire.
 - Tapes are 2 mm wide, and have 30 mm-thick substrate.
 - Cable diameter is 3.63 mm, length is 2.25 m, including out-of-mandrel portions

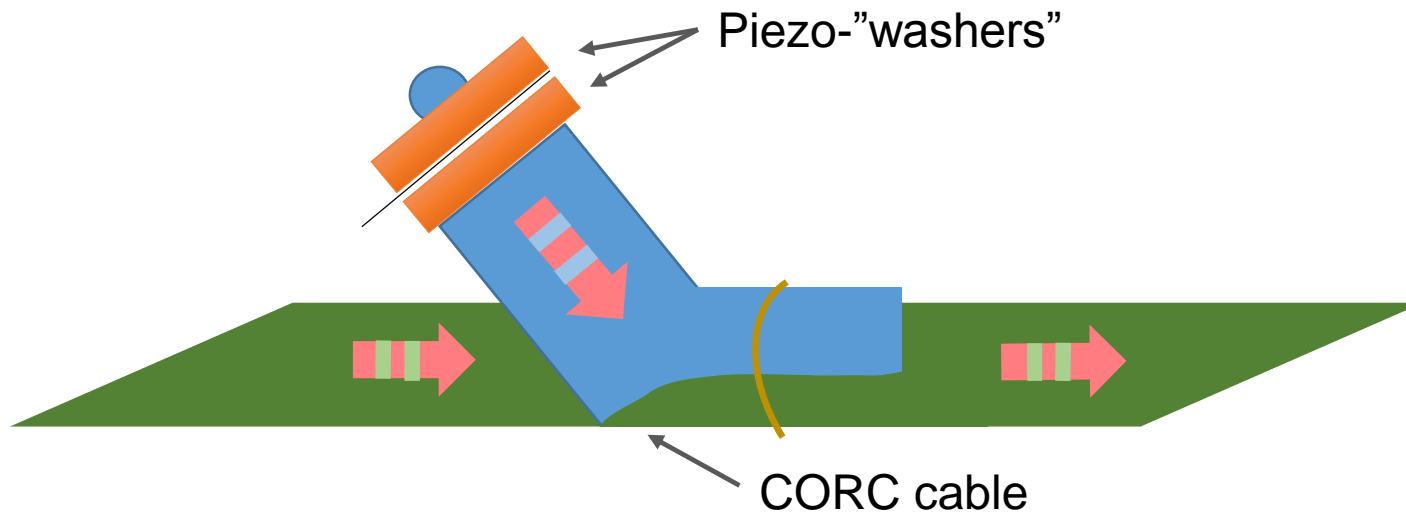


Sender transducers



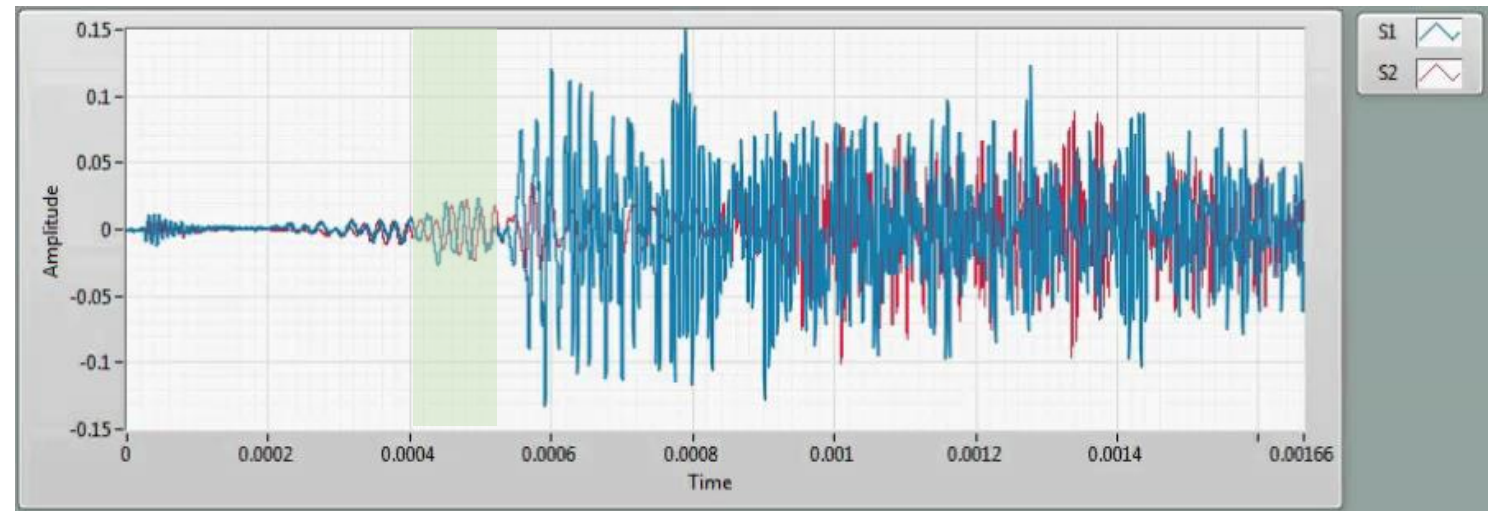
Receiver transducer

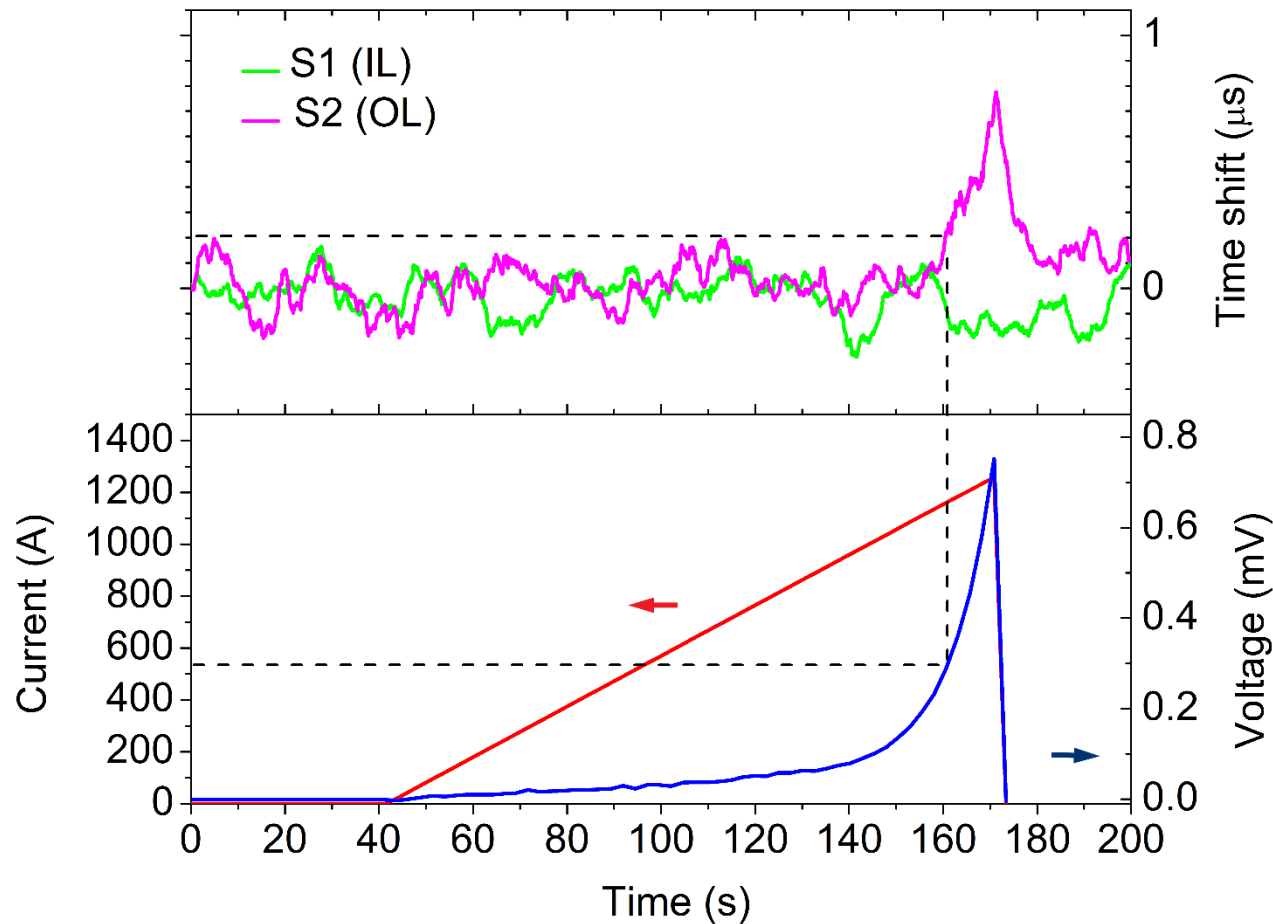




Acoustic pulse is injected from the surface, then propagates linearly along the cable length.

- Transient waveform is unstable after multiple reflections. May be a result of intermittent mechanical interaction between individual tapes.
- The stable fraction is likely passing through the copper core





The acoustic time shift signal rises above background noise level at $I=537$ A which corresponds to the coil voltage of 0.3 mV and power dissipation of 0.16 W in the cable.

We are looking to improve mechanical coupling between transducers and the central core of the cable to rely on its transverse travelling wave mode.

- We developed a novel technique for detecting hot spots based on acoustic transient response
- Technique is non-invasive, it uses conductor itself as distributed thermometer
- It is applicable to cryo-stable conductors; sensitivity is significantly enhanced for impregnated / quasi-adiabatic conditions
- Better than 1 K thermal resolution for local hot spots in a 1.2 m long bare HTS tape and a coil of 2.25 m-long CORC has been demonstrated

Further testing of the technique with ReBCO CORC and also Bi-2212 subscale coils (talk 4L02-04 by T. Shen at al.) is presently underway.