

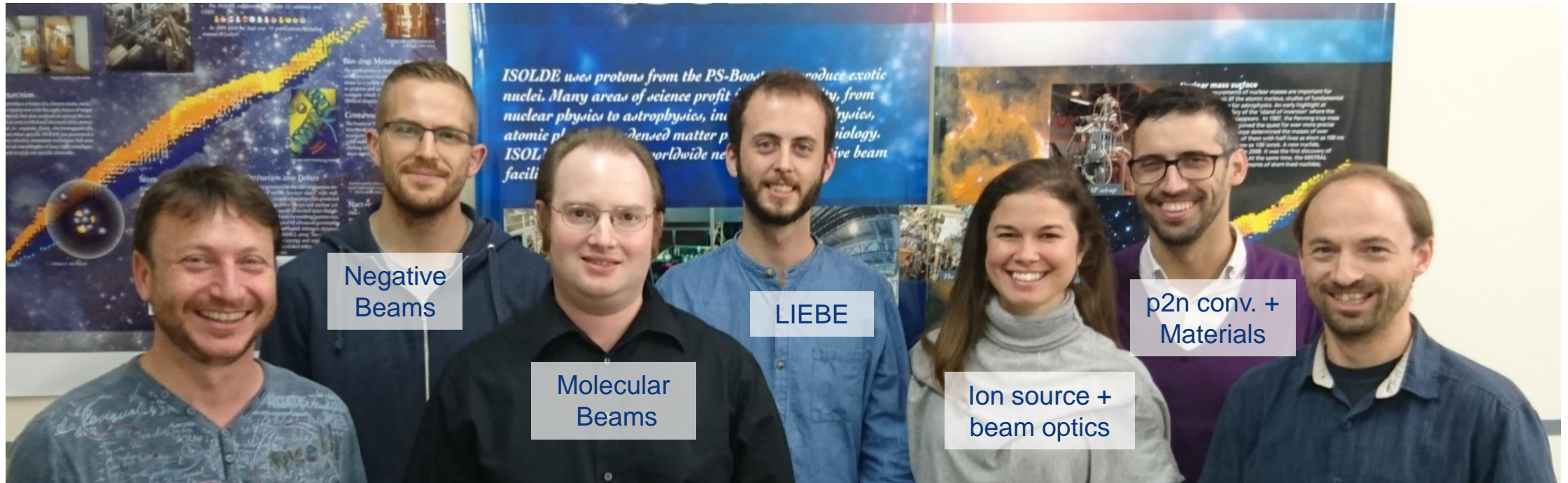
# Target Developments in 2017

Jochen Ballof

on behalf of the target and ion source development group



# The Target and ion Source Development (TISD) team



Thierry  
Stora

David  
Leimbach

Jochen  
Ballof

Ferran  
Boix Pamies

Yisel  
Martinez

Joao-Pedro  
Ramos

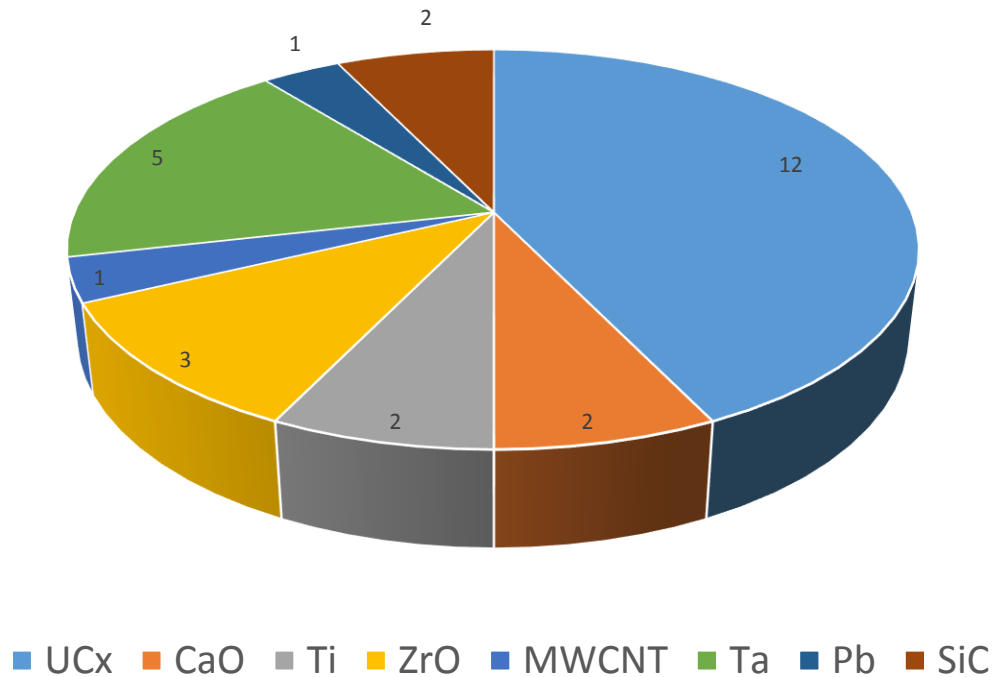
Sebastian  
Rothe

Providing a large choice of **intense** and **pure** radioactive beams

Constant development is required to keep ISOLDE at the forefront of RIB facilities

# Target Operation in 2017

New Targets:



- 28 new target units for online operation produced
- 36 Targets scheduled

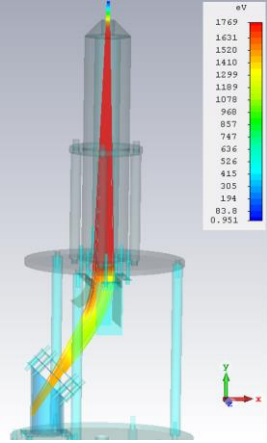
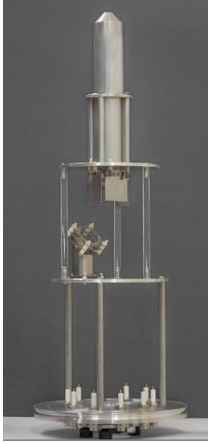
Month	Targets	Proton Scan + Yield Checks*	Operating Days **
April	3	3.34	38.9
May	6	2.07	51.4
June	4	3.50	54.3
July	4	1.55	54.7
August	4	1.16	54.0
September	5	2.18	56.4
October	5	3.34	55.7
November	5	2.07	57.0
<b>Sum</b>	<b>36</b>	<b>13.8 days</b>	<b>422.4 days</b>

\* lower estimate by DE60 position

\*\* line heating > 100 A

# Dedicated test stand for ion source development

➔ Details in Poster:  
Negative beams



Main features:

- ion **beam extraction** and detection
- residual gas analyzer (RGA)
- **automated control and data recording (LabVIEW)**

First application:

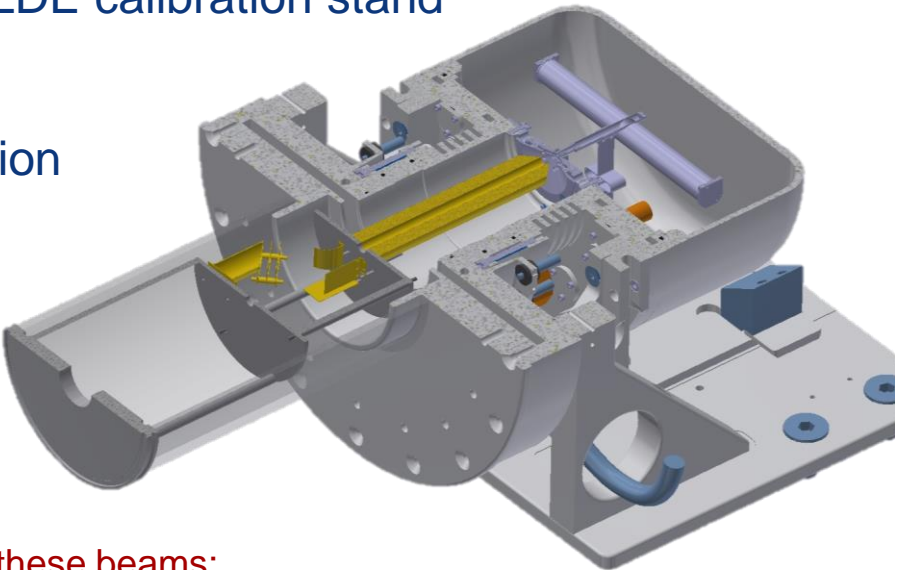
- **negative ion source** development
- investigation of source poisoning and regeneration

First measurements:

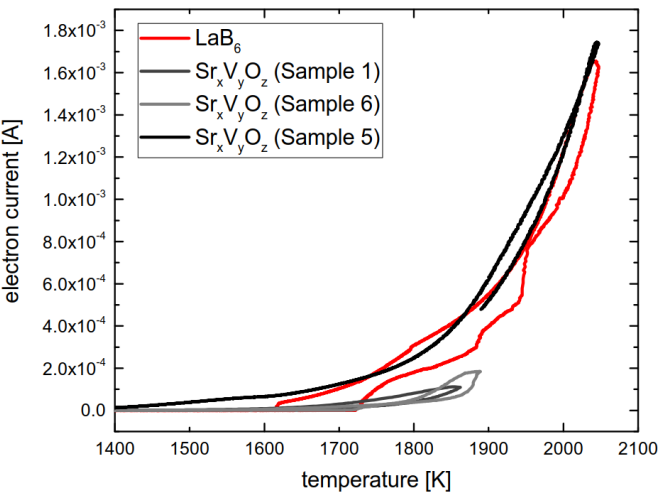
- electron evaporation as measure for the work function of new materials

ISOLDE calibration stand

integration



Aiming at these beams:  
**F, Cl, Br, I, At, Po and as fluorides: W, Hf**



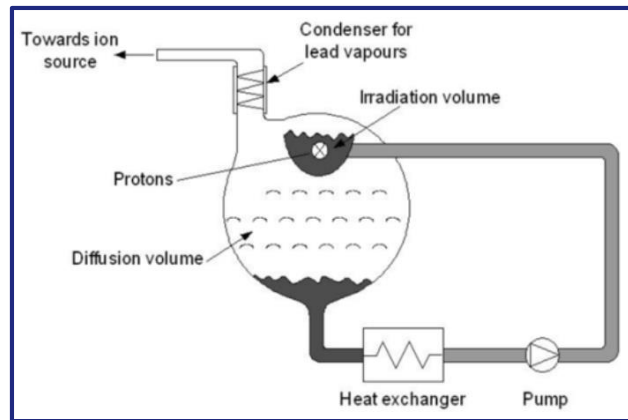
Future plans:

- long-term performance studies
- thermal stress tests
- destructive tests
  - **operational limits**
  - **failure mode analysis**

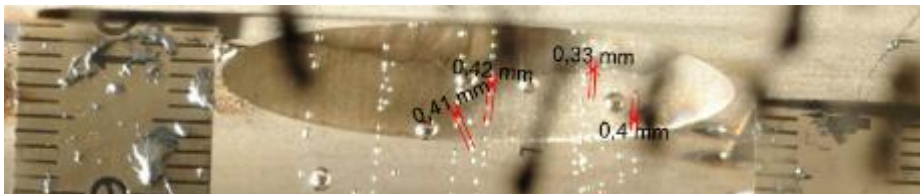
**David Leimbach**

# The LIEBE project

- Creating a shower by forcing a liquid Pb-Bi melt through a grid
- small drops -> short diffusion time
- high release efficiency for short lived species
- Ready for high-power beams (up to 4 MW)



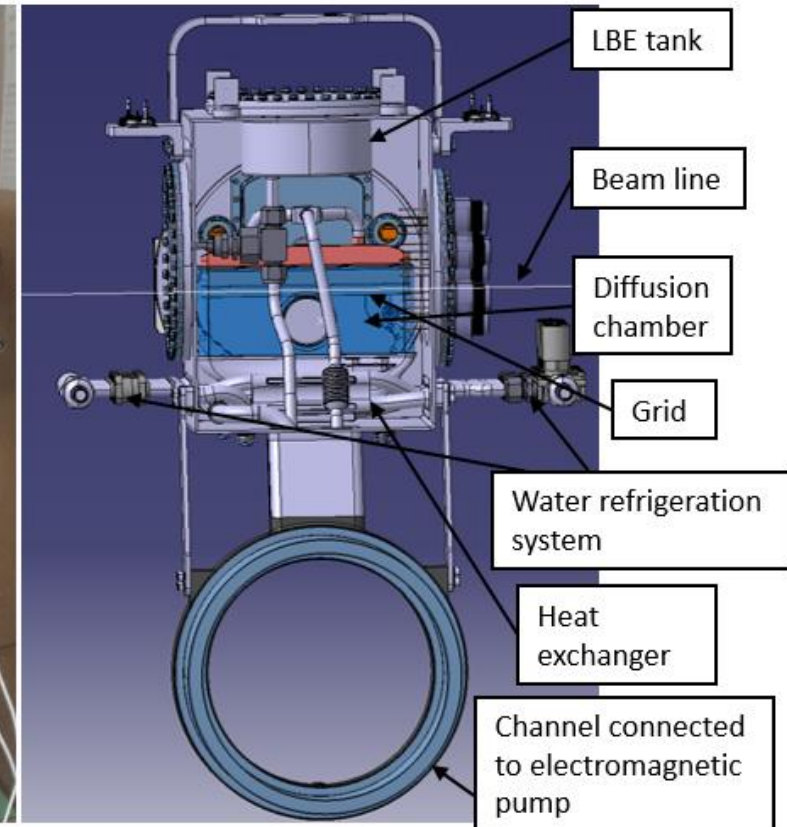
## Shower and droplets



Designed for:  $^{177}\text{Hg}$



LIEBE loop before enclosure.



Ferran Boix Pamies

# The LIEBE target – Offline tests

- Offline tests:

- Leak tests
- Vibration tests: Good stability of the pump and no direct transmission to the target

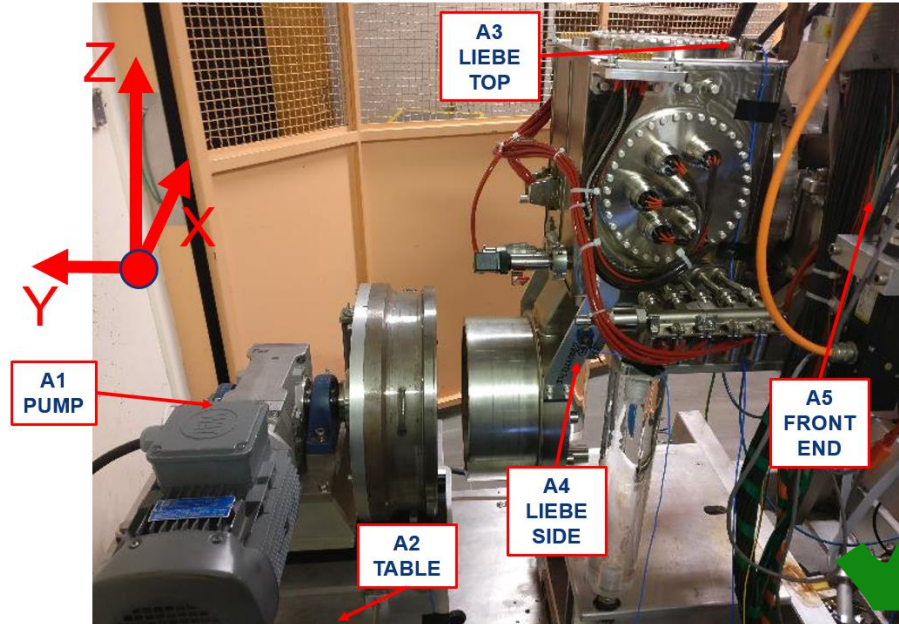


Vibration Severity Chart (mm/s)

	PUMP +X	PUMP +Y	PUMP +Z	LIEBE +X	LIEBE +Y	LIEBE +Z
Baseline	0.20	0.19	0.19	0.06	0.05	0.04
10Hz	0.83	0.54	0.47	0.52	0.17	0.22
20Hz	0.54	0.39	0.64	0.24	0.85	1.27
30Hz	0.88	0.79	1.13	0.45	0.39	0.19
40Hz	1.44	0.92	1.19	0.48	0.22	0.25
50Hz	4.28	1.76	1.41	0.73	0.27	0.25

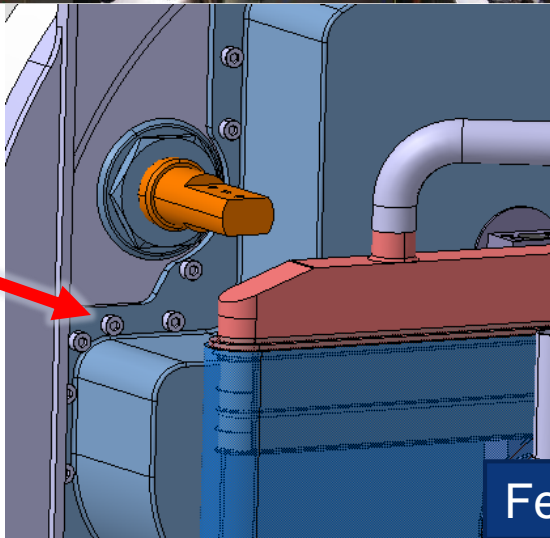
Standard model to evaluate the stability of the setup over time.

## Vibration tests setup



LIEBE fully assembled and coupled to offline 1

Leak on vessel containing the ion source.



- Ion source tests:

- Leak was found when heating the ion source to 1600 °C
- LBE tests delayed until the leak is fixed
- Manufacture of dedicated pieces to increase sealing pressure

Ferran Boix Pamies

# Ion sources: Understanding and improving the VADIS source

Topic covered in Talks

**Katerina Chrysalidis**  
**RILIS Developments 2017**

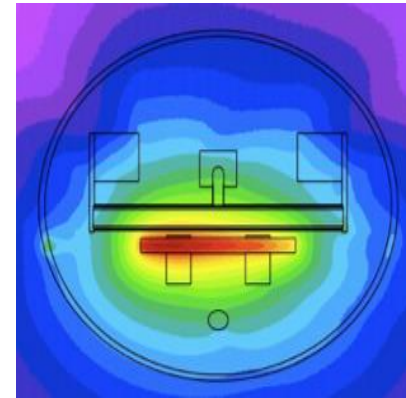
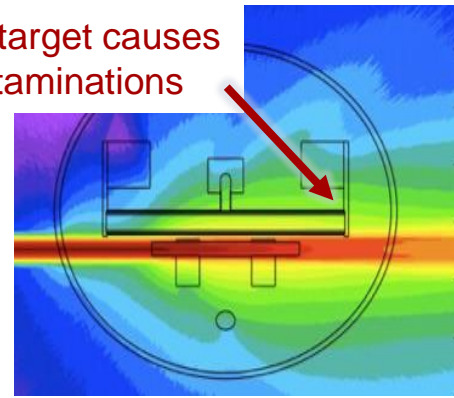
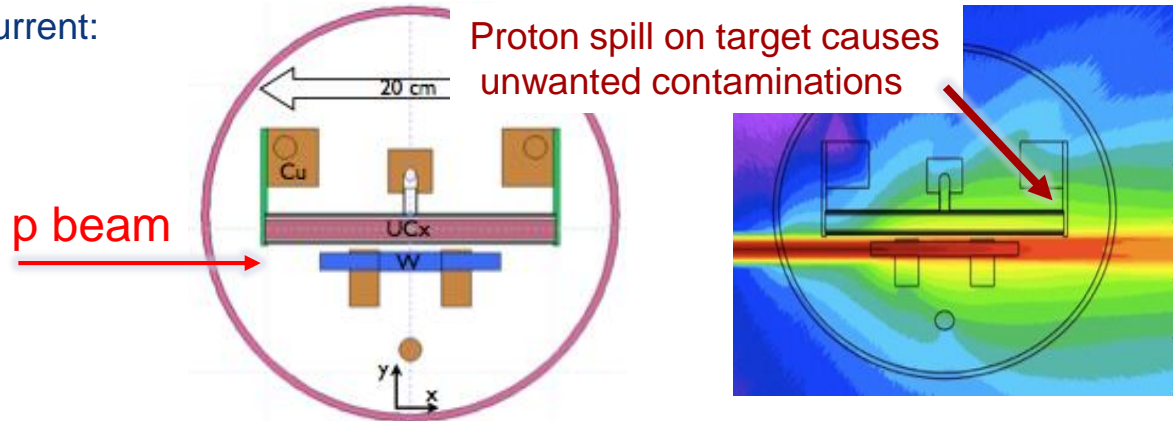
and

**Yisel Martinez**  
**Progress towards the commissioning of first stable beams**  
**at CERN-MEDICIS**

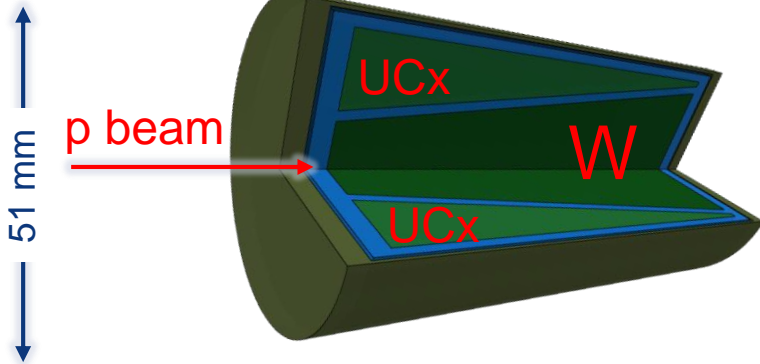
Yisel Martinez and ISBM

# Proton to Neutron converter - Motivation

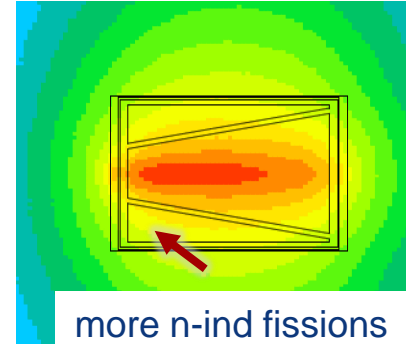
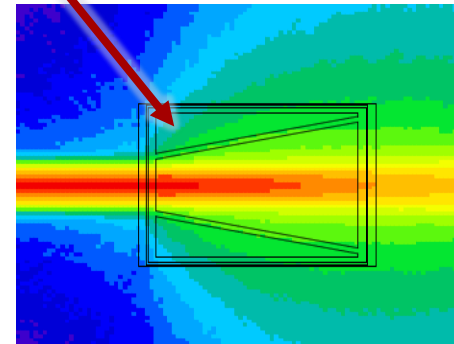
Current:



Improved:



reduced proton spill



	Improved	Current
n-ind fissions (/s)	2.79E11	4.55E10
p-ind fission ratio	10.8%	16.1%
Deposited Power	690 W	553 W
UCx Volume	60 cc	30 cc

- ➔ Higher yields for neutron induced fissions products
- ➔ Less isobaric contamination

**Status:**

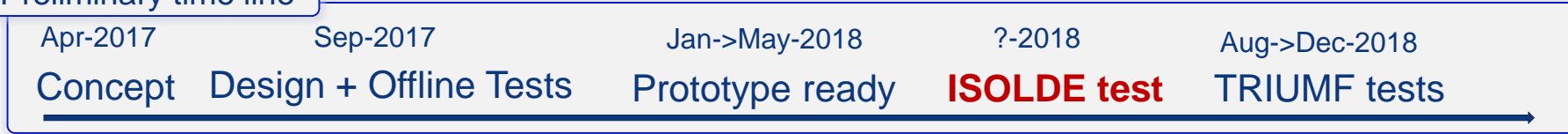
Systematic FLUKA simulations for geometry optimizations done  
Thermomechanical simulations ongoing

**More about thermo-mechanics:**

Talk Yisel Martinez,  
MEDICIS beams

**João Pedro RAMOS**

## Preliminary time line

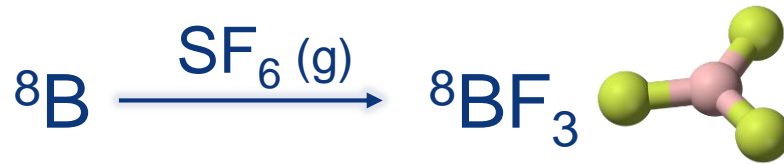
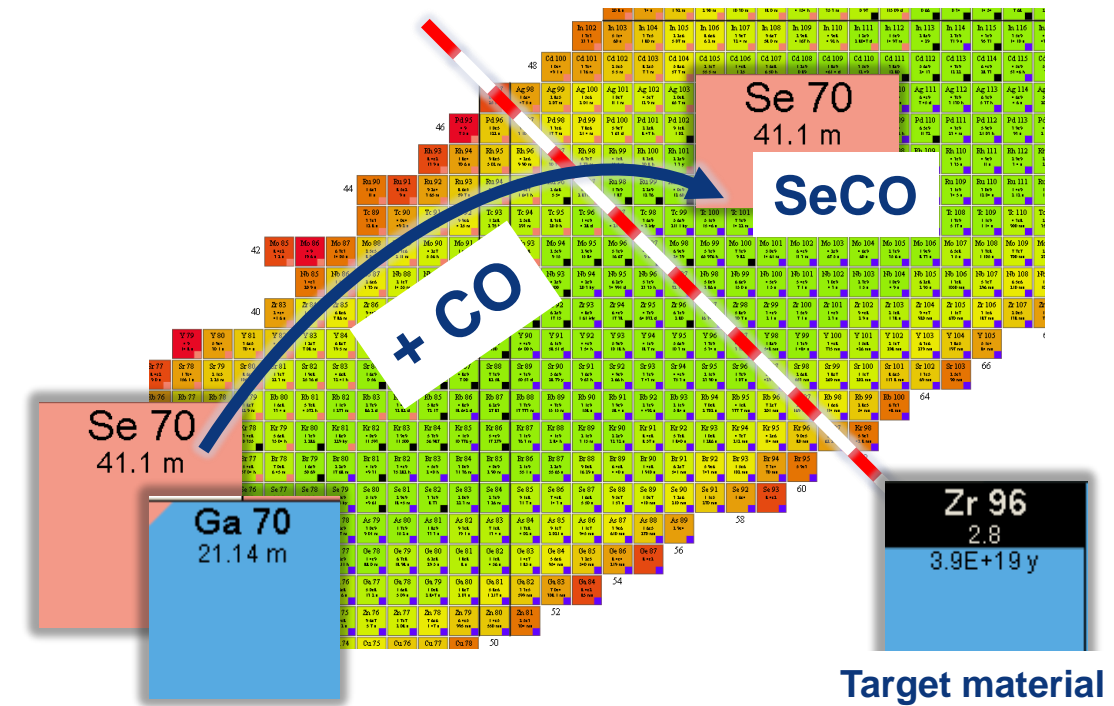


Designed for: **pure beams of neutron rich isotopes**



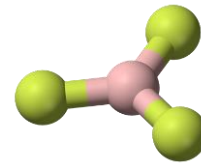
# Molecular Beams – Why?

- **Beam purification**
  - Shift the mass region to a higher mass to avoid isobaric contaminants. e.g. GeS, SnS, SeCO, LnO
- **Beam extraction by *In-situ* volatilization**
  - Elements with very low volatility are not released
  - Reactive elements can be chemically trapped

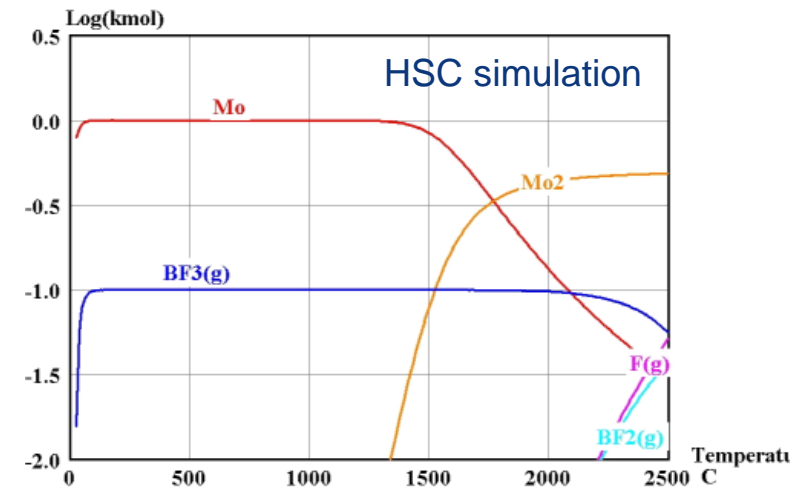


**Boron**

Low Volatility (m.p. 2076 °C)  
reactive with many metals



**Boron trifluoride**  
gaseous even at RT  
very stable



# Molecular Beams – The classical approach

Formation of molecules under low pressure conditions and high temperatures

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1 H																	2 He
3 Li	4 Be		Halides			Al-X			Sulfides			5 B	6 C	7 N	8 O	9 F	10 Ne
11 Na	12 Mg		X-CO			Oxides						13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	71 La...	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
87 Fr	88 Ra	71 Ac...	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Nh	114 Fl	115 Mc	116 Lv	117 Ts	118 Og

Refractory metals are expected to form oxide sidebands



## Some issues:

- Oxygen corrosive to VADIS
- Decomposition on Ta surfaces
- Fast sintering of  $\text{UO}_2$  /  $\text{ThO}_2$  targets
- Elevated temperatures for some elements necessary

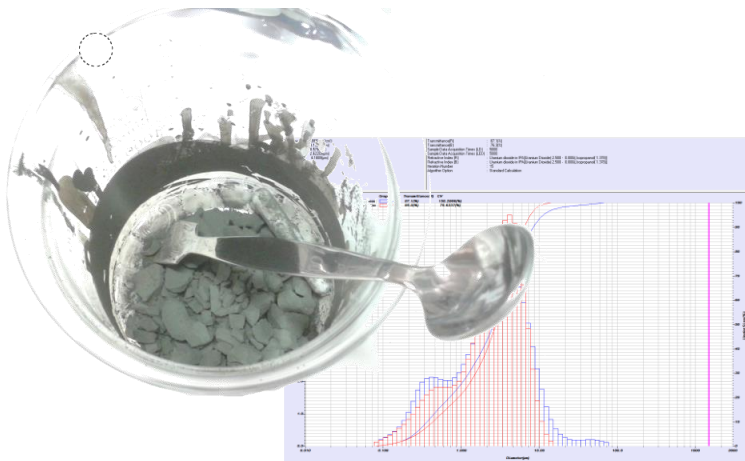
U. Köster et al.  
NIMB 266 (2008), 4229  
EPJ-ST (2007), 285

# Prototype #630

Tested on GPS last week

**New target material:**

UO<sub>2</sub> + MgO



**Idea:**

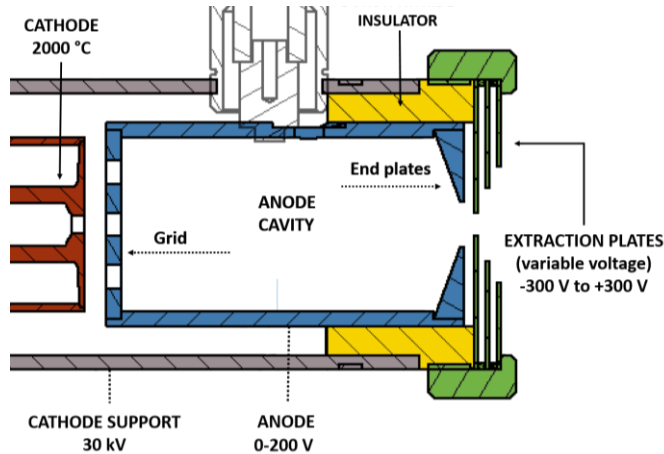
- Prevent sintering of UO<sub>2</sub> by adding MgO
- Extract refractory Oxides

Aiming at these beams:

**Mo, Tc, Ru, Rh, W, Re, Os, Ir**

**New ion source:**

VADIS with tunable extraction plate



Increased laser ionization efficiency

**Preliminary results:**

- New source is reliable and provides high efficiencies
- Target material usable till about 1300 °C
- High Mg Currents at higher temperatures

**Analysis of data ongoing**

Thanks to **ISOLTRAP** and **IDS** for their support!

Frank Wienholtz  
Maxime Mougeot  
Dinko Atanasov  
Vladimir Manea

Christophe Sotty  
James Cubiss  
Andrei Andreyev  
...

Thanks to **RILIS** for 3 elements in 3 days!

Katerina Chrysalidis  
Shane Wilkins

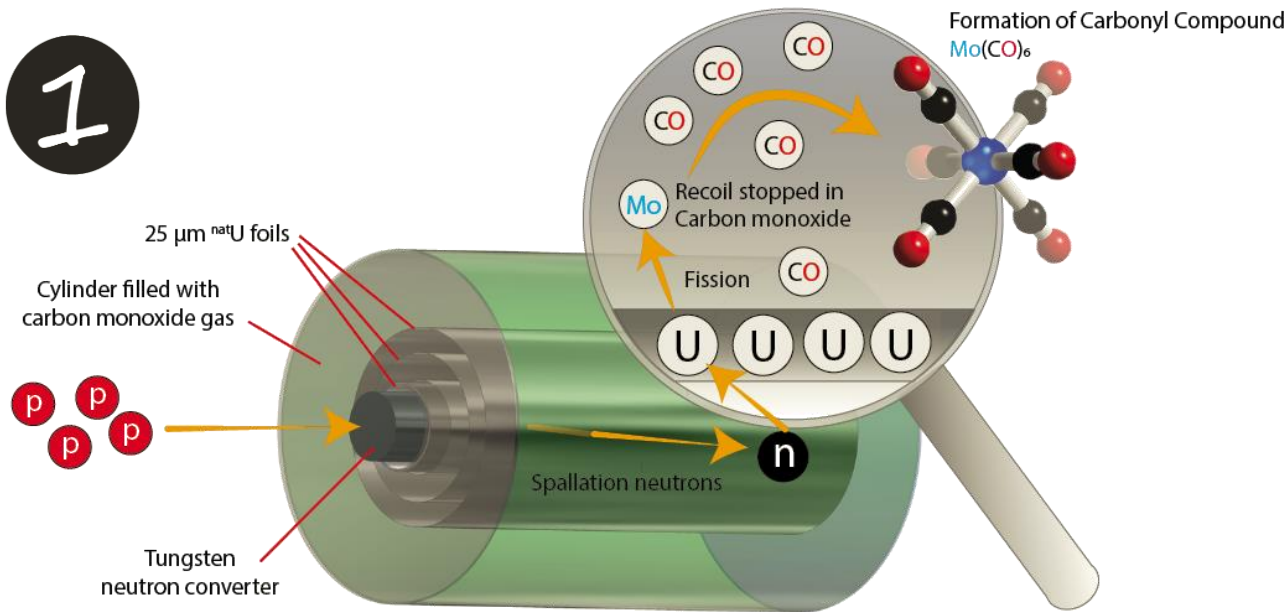
Bruce Marsh  
Camilo Buitrago

Thanks to **RP** for the availability and support on very short notice!

Alexandre Dorsival  
Matthieu Deschamps

# Molecular Beams – A new approach

- Avoid slow diffusion in solids and use fission recoil effect instead
- Thermalize recoils in carbon monoxide atmosphere
- Volatile metal carbonyl compounds form readily at RT

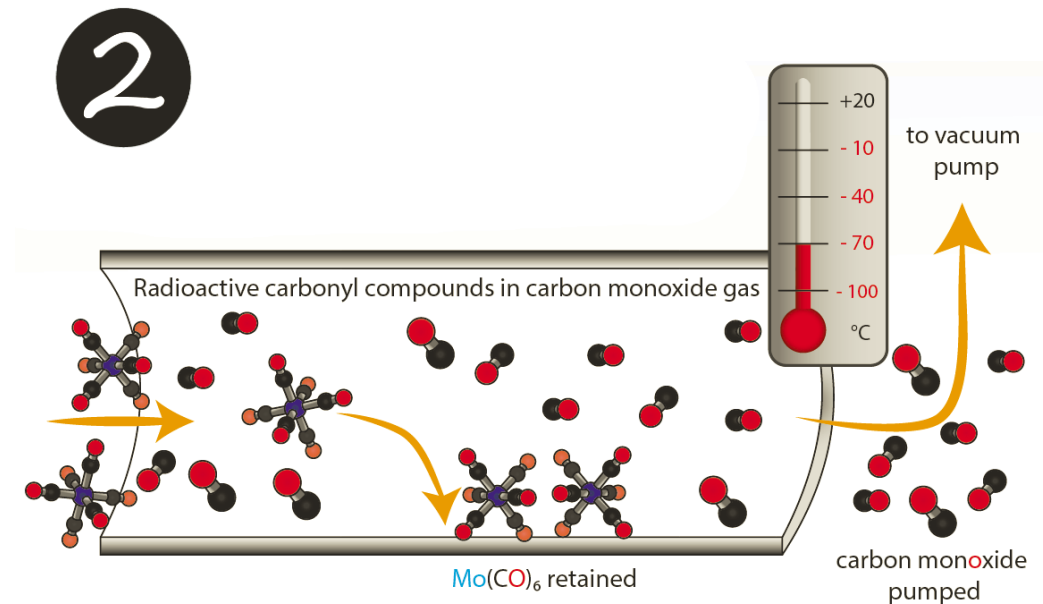


- FLUKA + SRIM:  $\sim 10^7 / \mu\text{C}$   $^{105}\text{Mo}$  stopped in gas

Aiming at these beams:

**Mo, Tc, Ru, Rh, W, Re, Os, Ir**

- Retain Carbonyl compound on cold surface
- Pump the excess carbon monoxide gas

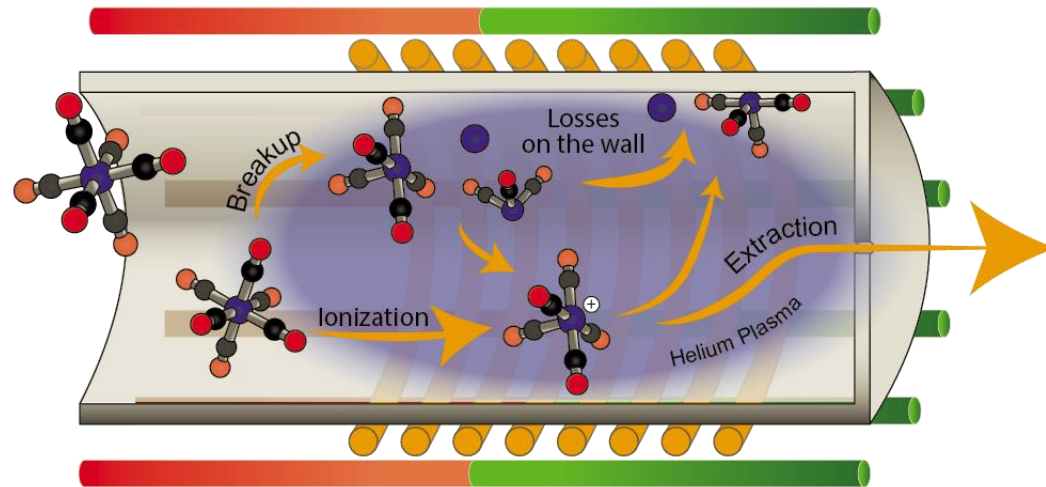


- Monte-Carlo-Simulation: temperatures around  $-70$  °C necessary for quartz surfaces

# Molecular Beams – A new approach

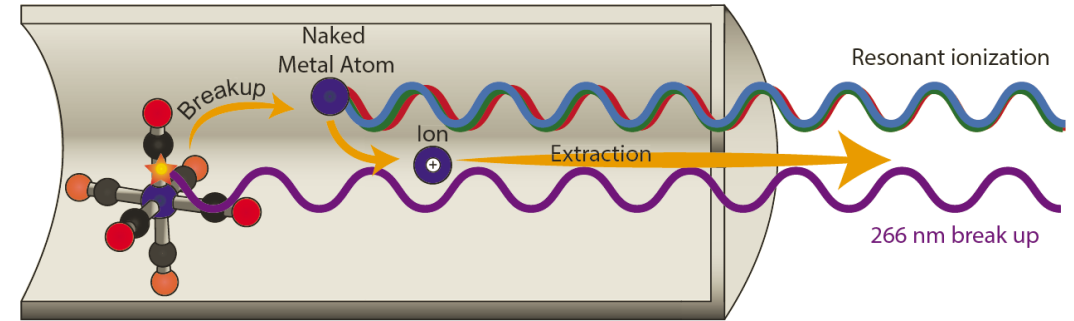
3

Ionization of the molecule with plasma or electron impact sources:

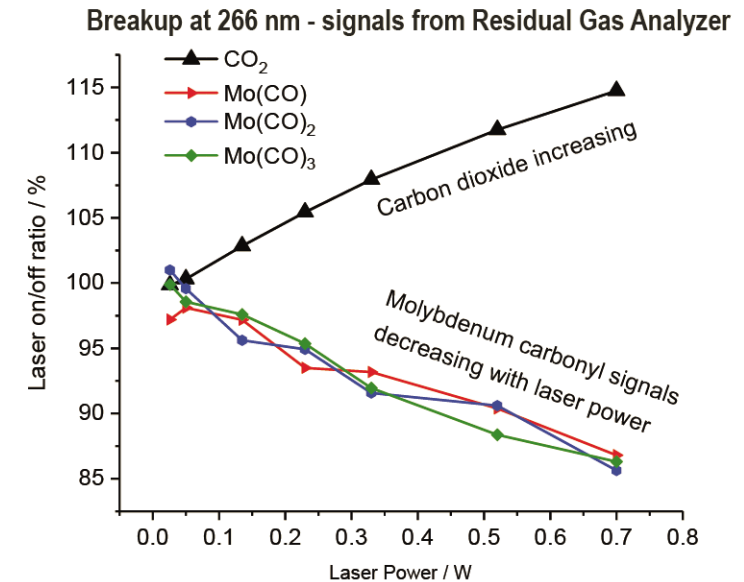


- Systematic tests with VADIS, COMIC and HELICON sources -> Efficiencies not yet sufficient
- Up next: ECR source

Alternatively:  
Laser breakup followed by ionization:



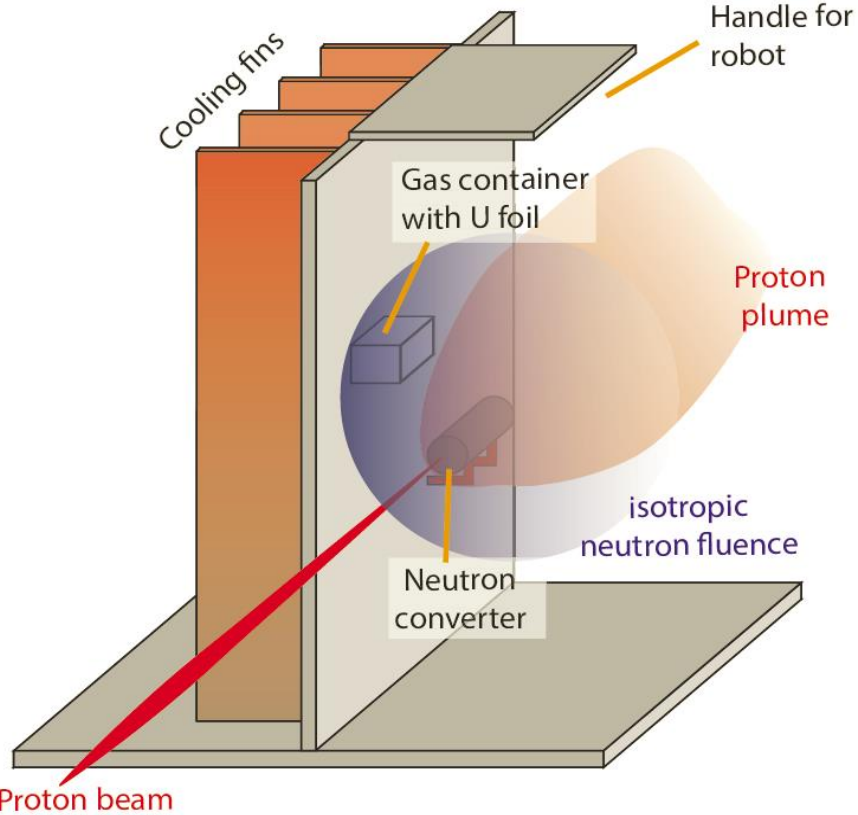
- Ideal test-case for laser breakup: low FBDE
- Breakup of  $\text{Mo}(\text{CO})_6$  vapors tested:



# Molecular Beams – A new approach

Carbonyl compounds are fragile, do they survive at ISOLDE?

➔ Irradiation experiment



Planned for 2018

➔ Pump gas container over charcoal trap

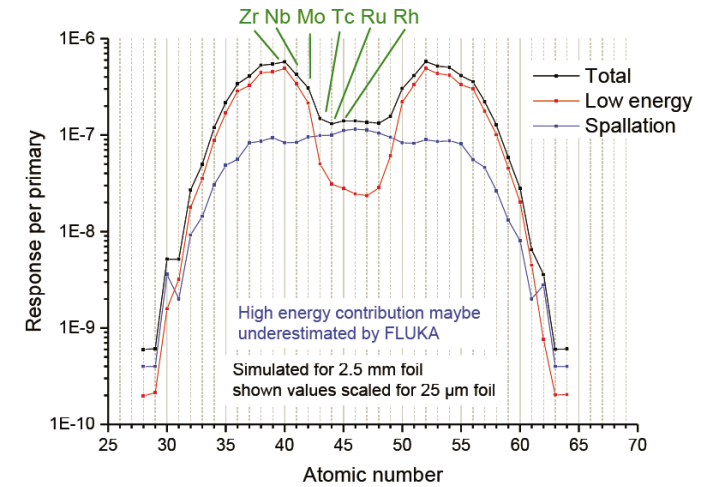


➔ Gamma Spectroscopy

Goals:

- Validate production and stopping simulations
- Carbonyl formation + survival
- Surface interactions

FLUKA results for the generated nuclides



high production cross sections of transition metals in uranium foils

Done:

- Radioactive Inventory simulated
- Heat transfer calculation

To do:

- RP-Simulations
- Mechanical design

- [Machine FAQs](#)
- [On-Line Info \(VISTAR, e-logs, ...\)](#)
- [Seminars](#)
- [Yield Database](#)
- [Development Yield Database](#)
- [Access to ISOLDE Facility](#)
- [PH Newsletter](#)

## Features

- CERN SSO
- New Database design
- In target production (ABRABLA)
- Release curves available
- More target details visible
- Issue tracking

## Philosophy

- All measurements (TISD, USERS) get entered
- Manually change attribute (measured -> validated -> published)
- Attribute determines visibility (after login, no login required)

## Future

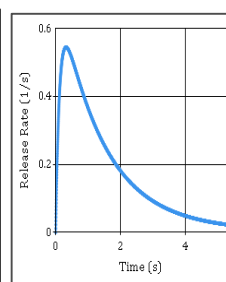
- Web based interface allows entering of yields to registered users
- Add FLUKA results for in-target production
- Add yield prediction
- Establish link to CRIBE database

Target Unit	
Target Number	UC385
Material	U Carbide
Ion source	VADIS Cold Plasma VD7
Transferline	Water cooled
Total thickness	50.00 g/cm2
Source efficiency	22%
Target condition comments	F contam.
Target temperature	2273 K
Source temperature	2073 K
n-conv. used	No
Laser status	Laser off

Secondary beam	
Yield Id	63
Isotope	204 g Rn (1.24 m 3 )
Yield	9.00e+6 uC
Method	B

For more information please contact the ISOLDE Physics Coordinator, [Karl Johnston](#).  
 For more details and yield inquiries please contact the ISOLDE Target and Ionsource Development Group, Thierry Stora, Sebastian Rothe et al.  
 In case of technical problems with the website, please report an issue or send an email to the developers.

Database and web application created by Jochen Ballouf, based on a previous version by Manuela Turroni and Ursula Herman-Ingels as well as additions by Tania Manuela de Melo Mendonca. In-target production simulations conducted by João Pedro Ramos. Visualization of in-target yields by Kristoffer Bredt Nielsen. The shown data is evaluated and maintained by the ISOLDE Target and Ionsource Development Group (TISD), which is part of EN-STI-RIBS.





ENGINEERING  
DEPARTMENT

Thanks to the TISD and RILIS teams



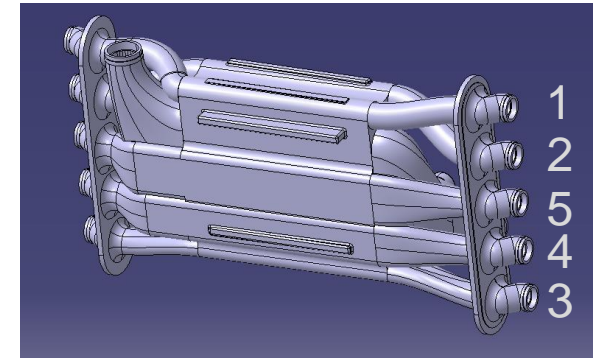
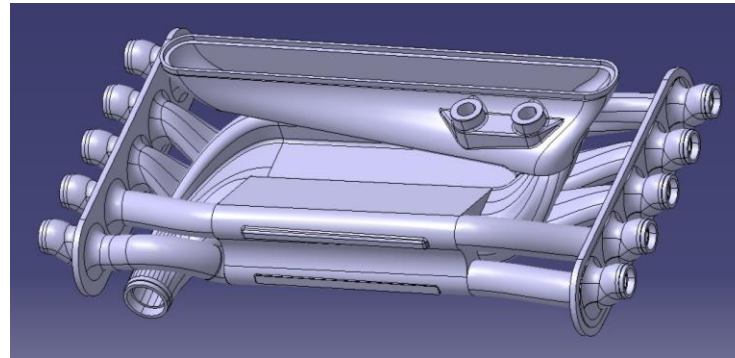




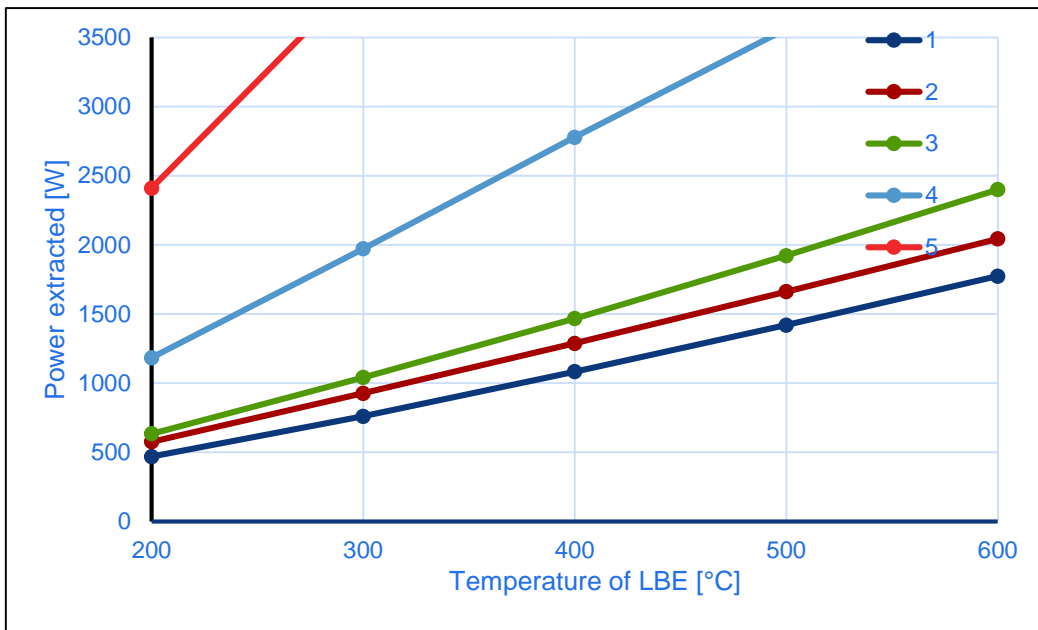
ENGINEERING  
DEPARTMENT

# The LIEBE target – Offline tests

- Pending offline tests:
  - Melt of LBE
  - Level sensor tests
  - Heat exchanger calibration



3D model of the heat exchanger, 5 water channels to cope with 5 different temperatures.



Ansys CFX simulations of heat exchanged for every water channel.

- Offline tests with LBE delayed to January
- Test of LIEBE Online intervention procedure during 2018 shutdown
- Operational review April
- Target to be installed at GPS end of October 2018

Ferran Boix Pamies

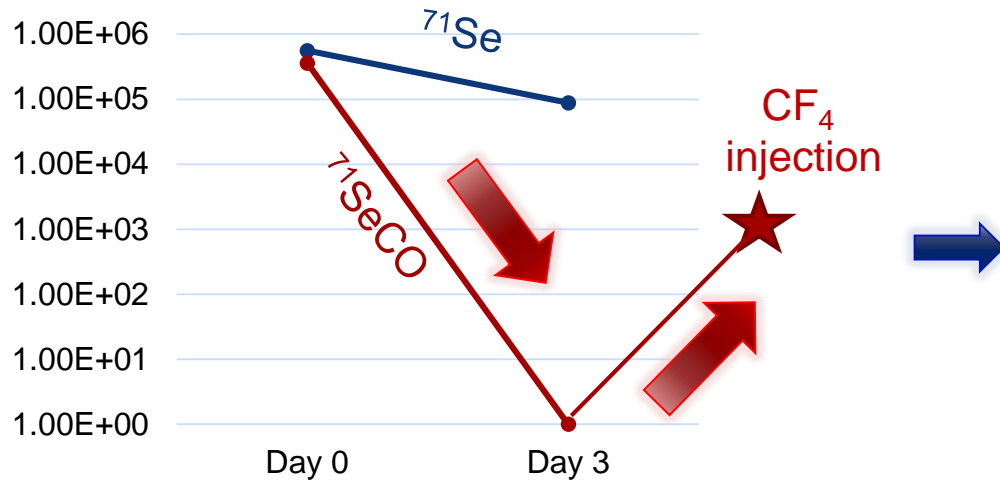
# Neutron deficient SeCO beams

Principle:  $\text{Se} + \text{CO} \rightarrow \text{SeCO}$

*Shifting the mass to get pure beams*

Beam available since many years.

but....



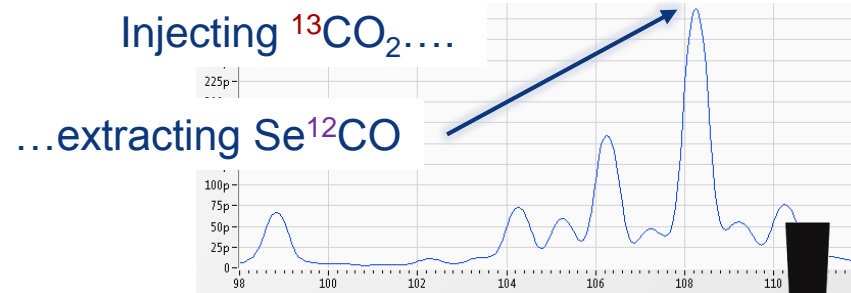
- SeCO gone after a few days
- Atomic Se still released after days

➡ Indications, that  $\text{CF}_4$  gas might serve as carbon source. Work in progress.

Target #605 and #612

Zirconia fibers, stabilized with ca. 10% Ytria

Why does SeCO disappear, even if we inject  $\text{CO}_2$ ?



**Injected  $\text{CO}_2$  gas does not promote SeCO formation!**

**What's the source of carbon?**

Carbon from the ion source?

-> Placed graphite grid, but still depleting

Carbon from the target material?

-> EDS (preliminary) shows no carbon in ZrO fibers

# Boron fluoride beams

Principle:



*Volatilization of refractory boron by injection of SF<sub>6</sub> gas*

## First prototype #499



- Small gas leak (3.7e-5 mbar L / s)
- Absence of TaF<sub>x</sub> and SF<sub>x</sub> in mass spectra

➡ Unit did not produce BF<sub>x</sub> beams  
no fluorine saturation

## Second prototype #513

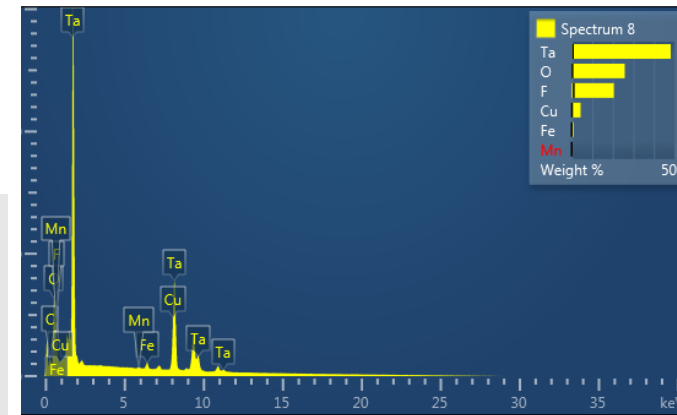
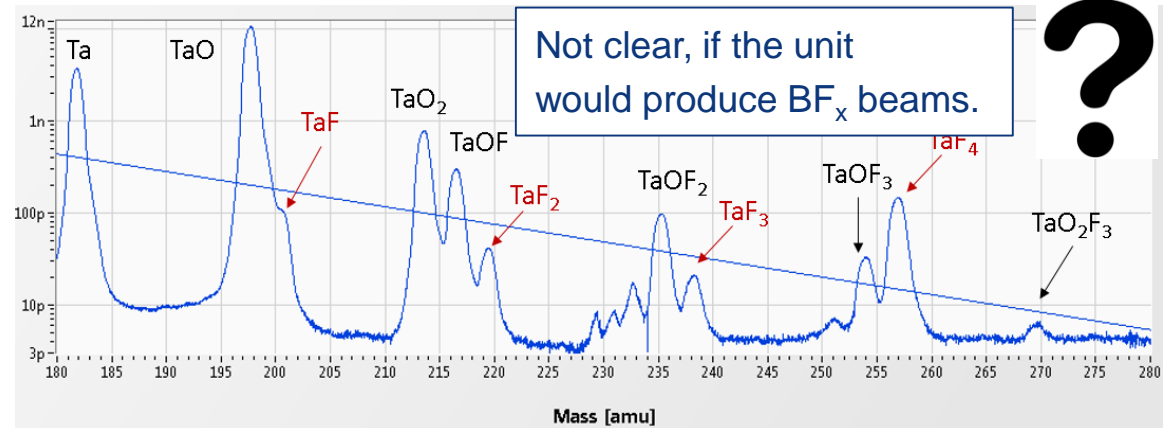


- Increased leak (1.84e-4 mbar L/s)
- Strong TaF<sub>x</sub> and SF<sub>x</sub> peaks
- No TaO peaks

➡ Stable and intense 8BF<sub>x</sub> beams

## First production unit #606

Despite high injection,  
low fluorination, and presence of oxygen. H<sub>2</sub>O or air leak?



TaO<sub>x</sub>F<sub>y</sub> deposits in target

Gas line rupture



# Volatile Carbonyl Compounds for New Refractory Beams at ISOLDE

J. Ballof<sup>1,2</sup>, C. Seiffert<sup>1</sup>, Ch. E. Düllmann<sup>2,3,4</sup>, J. P. Ramos<sup>1</sup>, S. Rothe<sup>1</sup>, T. Stora<sup>1</sup>, A. Yakushev<sup>3,4</sup>

## Motivation

Potentially 9 new radioactive beams!

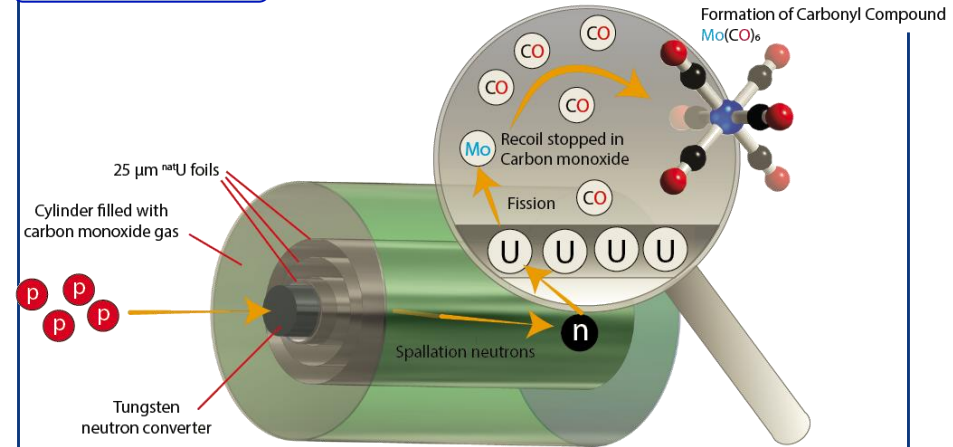
1																	5	6	7	8	9											
H																	B	C	N	O	F											
3	4															13	14	15	16	17												
Li	Be															Al	Si	P	S	Cl												
11	12															19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35
Na	Mg															K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53																
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I																
55	56	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85																
Cs	Ba	La...	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At																

Forms Carbonyl: V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Ga, Ge, As, Se, Br, Te, I

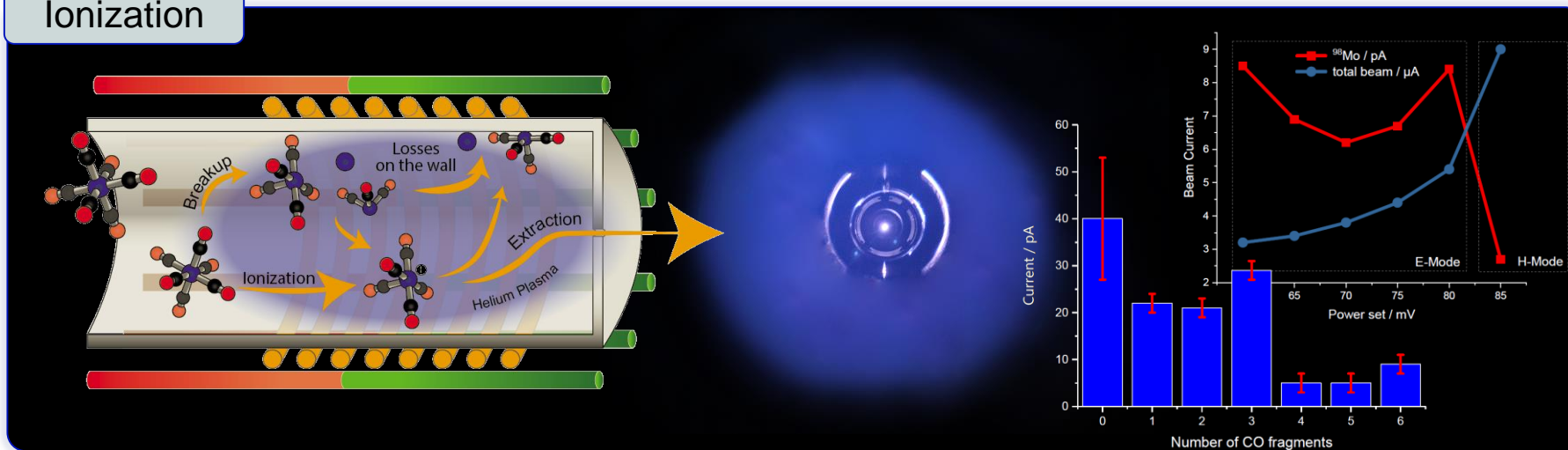
Unavailable beams: B, C, N, O, F, Al, Si, P, S, Cl, Ga, Ge, As, Se, Br, Te, I

Available Beams: V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Ga, Ge, As, Se, Br, Te, I

## Production



## Ionization



J. Ballof