



# ***SOMACIS***

***Corporate Presentation***

because  
we **Know**  
how  **SOMACIS**  
pcb industries

# SOMACIS Organisation

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**SOMACIS**

G R O U P



*PCBs  
DIVISION*



*Membrane Switches  
and Touch Screen  
DIVISION*



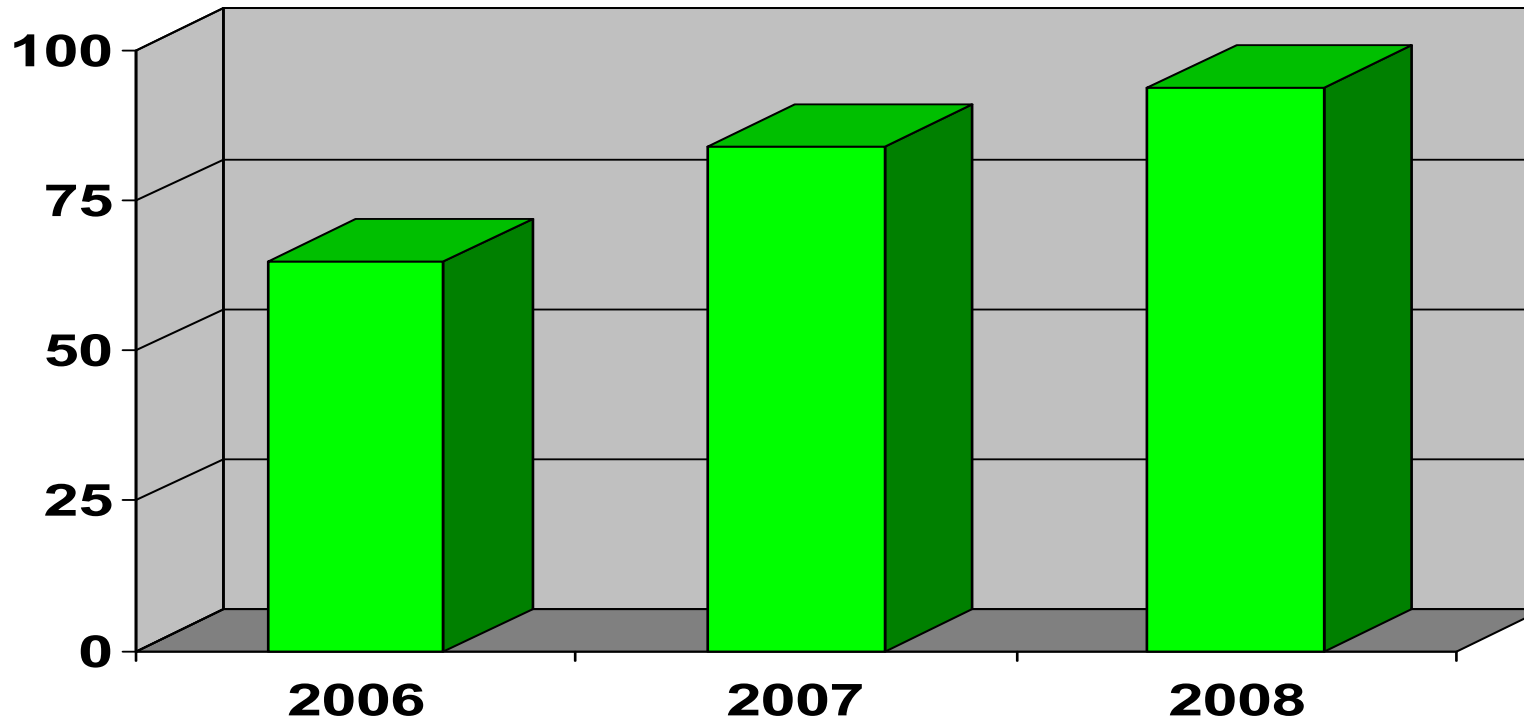
*Trading  
DIVISION*

# Global Presence



- Founded in 1972
- Head Quarters: Castelfidardo, Ancona, Italy
- Employees ~ 600
- FY08 Revenues (PCB Division) ~ 100M USD
- Production Capacity ~ 150k m<sup>2</sup>/month
- 5 Production Plants in 3 Continents
  - 3 in Europe (Italy): Somacis SpA
  - 1 in Asia (China): Dongguan Somacis Graphic PCB Co.Ltd
  - 1 in South America (Brazil): Somacis&Cosmotech do Brasil Circuitos Ltda
- 7 Sales Offices/Branches
  - 2 in Italy (HQ and Milano), 1 in Brazil, 1 in France
  - Somacis UK Ltd, Somacis GmbH, Somacis USA inc.
- 2 Trading Companies (1 in Italy, 1 in Hong Kong)
- 2 Strategic Partners (GRAPHIC plc, UK, and COSMOTECH, Korea)

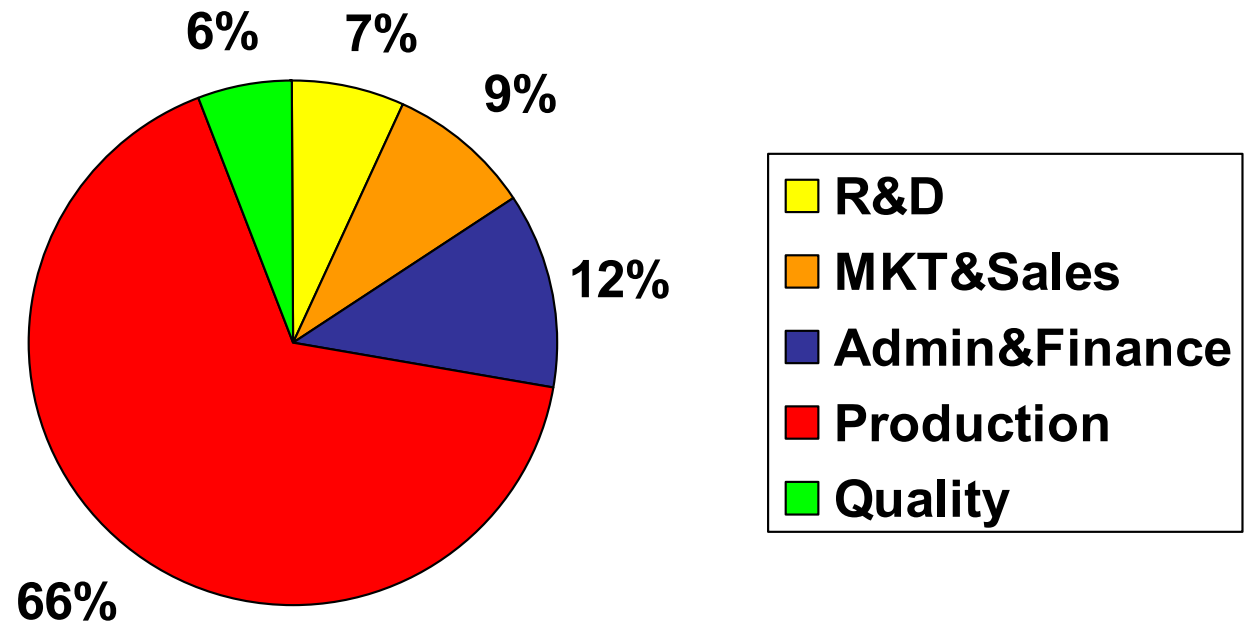
# PCB Division Turnover (M USD)



**Note:** the turnover reported in the graph refers only to the companies currently joining the brand SOMACIS pcb industries. They've been removed contributions of companies (like, for example, SOMACIS Korea and CSN) that in the past had a significant role into the PCB division, but that are not part of the brand anymore.

# Human Resources Distribution

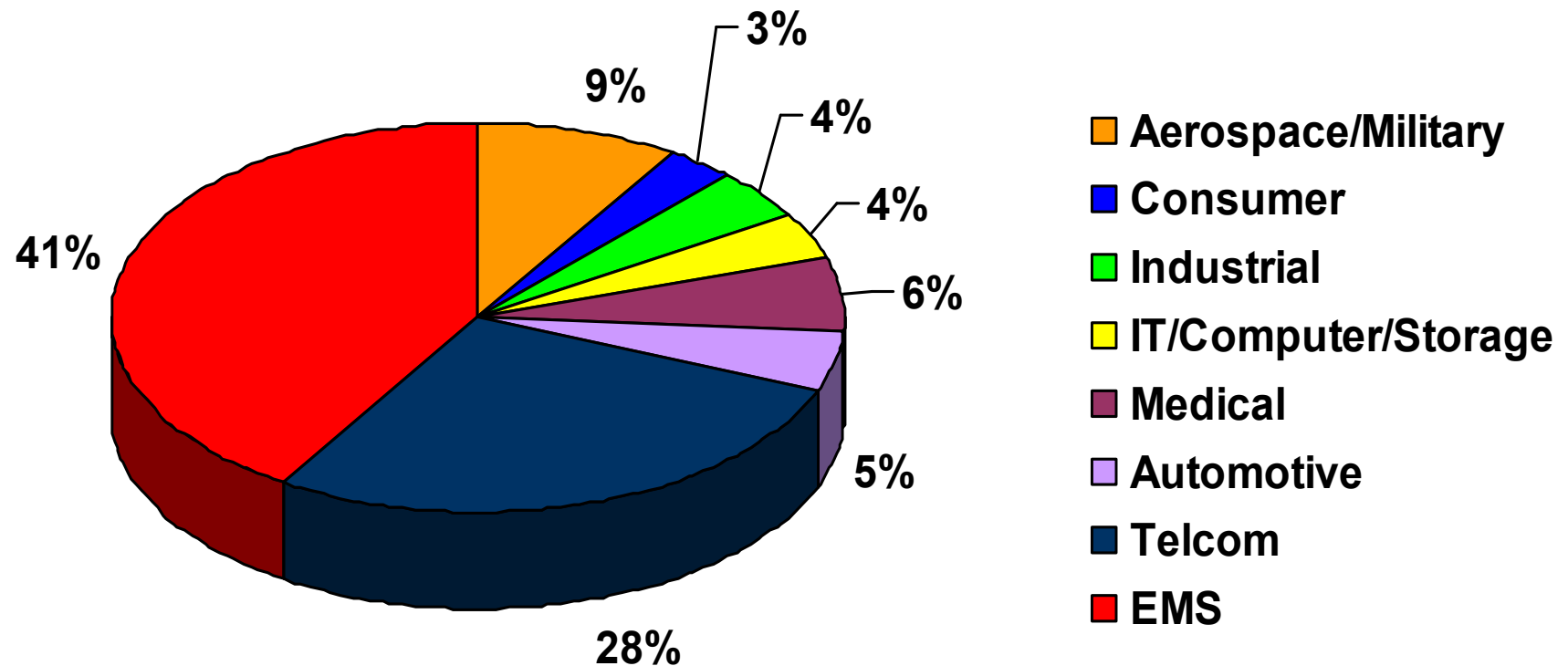
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The percentage of employees not directly involved in PCB production is higher than 30% (\*)

(\*) HR Distribution data of SOMACIS SpA

# FY 2008 Turnover Breakdown by sector



## ... certifications ...

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- **UNI EN ISO 9001:2000**
- **UNI EN 9100:2003**
- **UNI EN ISO 13485:2004 (*specific for medical*)**
- **UNI EN ISO 14001:2004**
- **UL E79889**
- **UL E211432**
- **UL E315722**
- **ISO/TS 16949**
- **Nadcap AS7003**



## ... M.I.U.R. High Qualified Research Laboratory ...

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SOMACIS pcb industries received this prestigious certification from the Italian *Ministero dell'Università e della Ricerca* (M.I.U.R.) thanks to its continuous dedication to the optimisation of processes and products, for both the technical-qualitative and environmental aspects.



## ... EIPC member ...

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SOMACIS is member of the Board of Directors of the European Institute of Printed Circuits (EIPC).

The EIPC is a network of more than 130 PCB professionals providing platforms to exchange business and technology information for the success of the European electronics industry.

The EIPC membership allows to SOMACIS to permanently be on top of technology and up to the time.



## ...and Nadcap ETG member

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SOMACIS is member of the Nadcap Electronic Task Group (ETG).

The Nadcap ETG is the task group dedicated to the definition of both the specifications and the documentation necessary to the evaluation of PCB supplier Companies for the Aerospace market during the Nadcap certification audits.



# Main Customers

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**SIEMENS**



**JABIL**

Vibro-Meter



**FLEXTRONICS**





## *Technological Capabilities*

because  
we **Know**  
how  **SOMACIS**  
pcb industries

# Capabilities

SOMACIS pcb industries		Standard (2009)		Advanced (2009)		Roadmap (2010)	
		µm	mils	µm	mils	µm	mils
INNER LAYER	Tracks	50	2	25	1	20	0.8
	Insulation	50	2	25	1	20	0.8
OUTER LAYER	Tracks	75	3	50	2	25	1
	Insulation	75	3	50	2	25	1
LASER VIA PADS	External	250	10	200	8	180	7.2
	Internal	250	10	200	8	180	7.2
MECHANICAL VIA PADS	External	450	18	300	12	200	8
	Internal	500	20	400	16	250	10
ASPECT RATIO	Blind Vias	1:1		1:1		1:1.1	
	Through holes	1:11		1:12		1:13	
SOLDER GAP		38	1.5	25	1	20	0.8

# Capabilities

SOMACIS pcb industries		
COPPER THICKNESS	Inner	12÷210 µm (1/3÷6 oz)
	Outer	3÷140 µm (1/12÷4 oz)
MIN DIELECTRIC THICKNESS	Inner	50 µm (2 mils)
	Outer	50 µm (2 mils)
HDI		4+N+4
MAX PANEL SIZE		640 X 540 mm
MAX PANEL THICKNESS		4.2 mm (165 mils)
MAX LAYER COUNT		36 layers
MIN DIAM MECHANICAL HOLE		100 µm (4 mils)
MIN DIAM LASER VIA		75 µm (3 mils)
MECHANICAL DEPTH CONTROL		+/- 10 µm (+/- 4 mils)
IMPEDANCE CONTROL		+/- 7%

# Capabilities

## SOMACIS pcb industries

### Finishes

**ENIG - Electroless Nickel Immersion Gold**

**ENEPIG - Electroless Nickel Electroless Palladium**

**OSP - Organic Solderability Preservative**

**HAL/HASL Sn/Pb - Hot Air Levelling**

**HAL/HASL Lead Free - Hot Air Levelling**

**Immersion Tin**

**Immersion Silver**

**Electrolytic Gold**

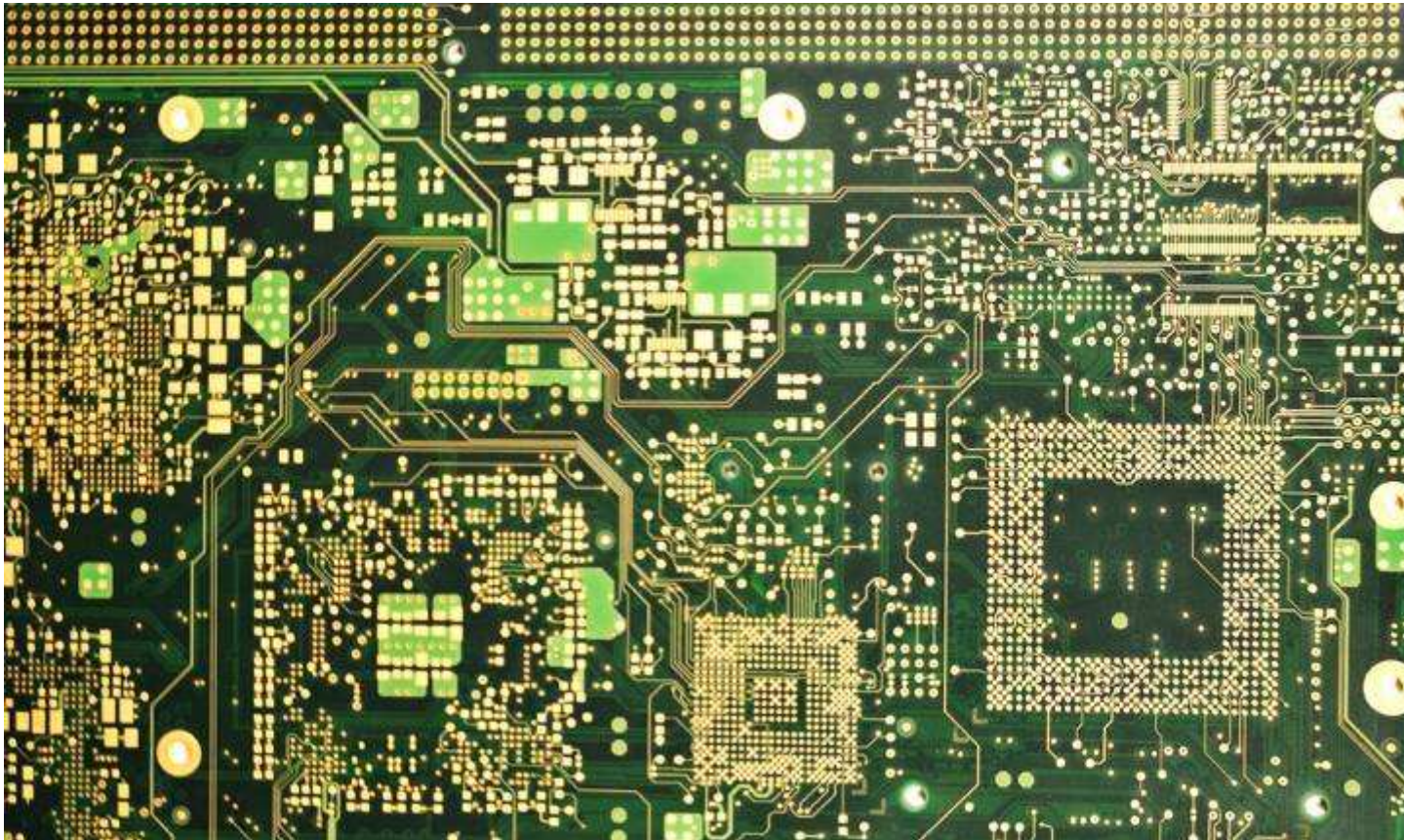
**Mixed Finishes (ex: OSP and chemical Gold, electrolytic Gold and chemical Gold, HAL and electrolytic Gold )**



# Capabilities

<b>Materials</b> (Lead, Lead Free, Halogen Free)	<b>SOMACIS pcb industries</b>
	<b>ISOLA &amp; ITEQ FR4 (Standard &amp; High Tg)</b>
	<b>SHENGYI (Standard &amp; High Tg)</b>
	<b>HITACHI (Standard &amp; High Tg)</b>
	<b>ARLON Polyimide &amp; Thermount</b>
	<b>NELCO PTFE</b>
	<b>TACONIC PTFE</b>
	<b>PANASONIC Lead &amp; Halogen Free</b>
	<b>MITSUBISHI High Tg</b>
	<b>ROGERS</b>

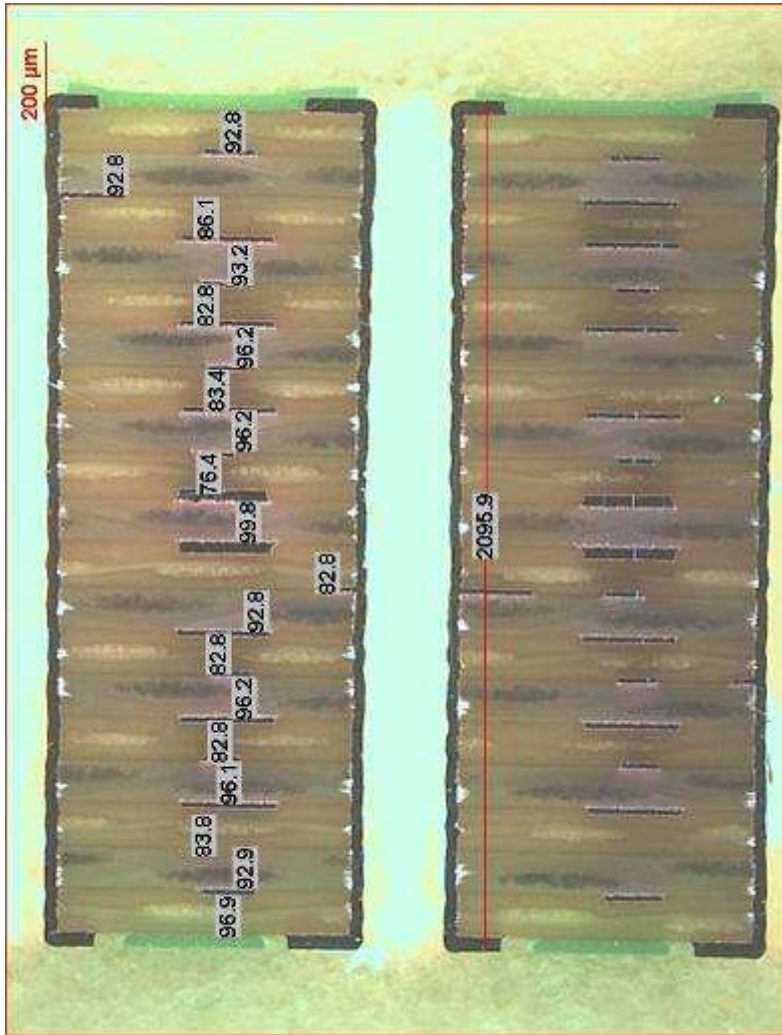
# Standard Multilayer



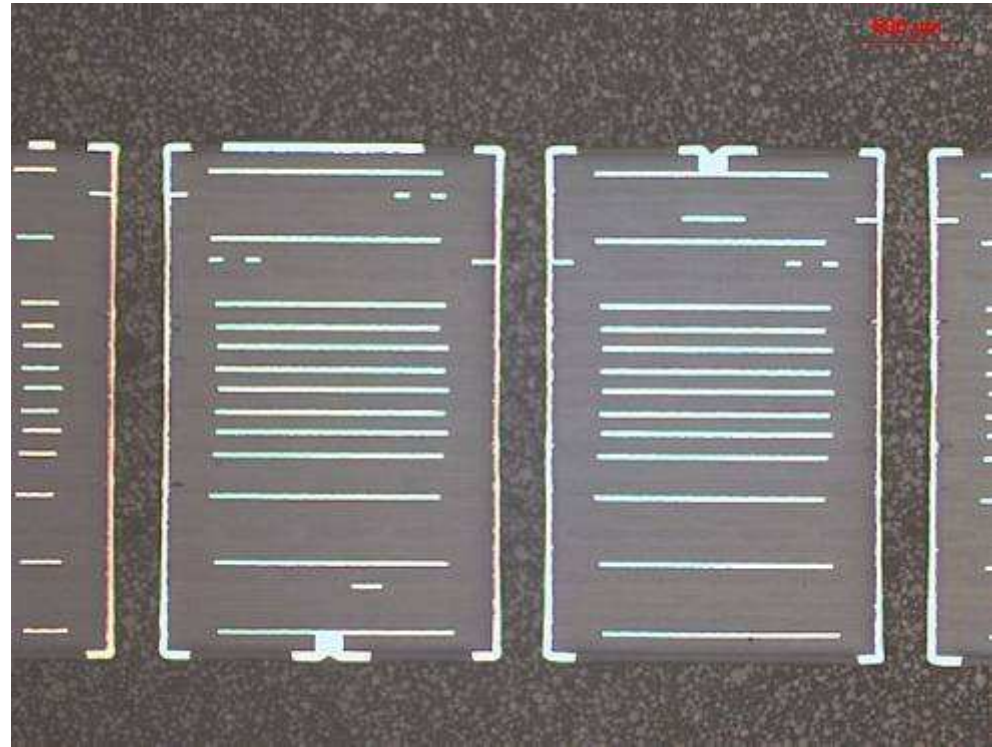
24 layers HDI board for Telecommunication applications - 12498 mechanical vias



# Multilayer



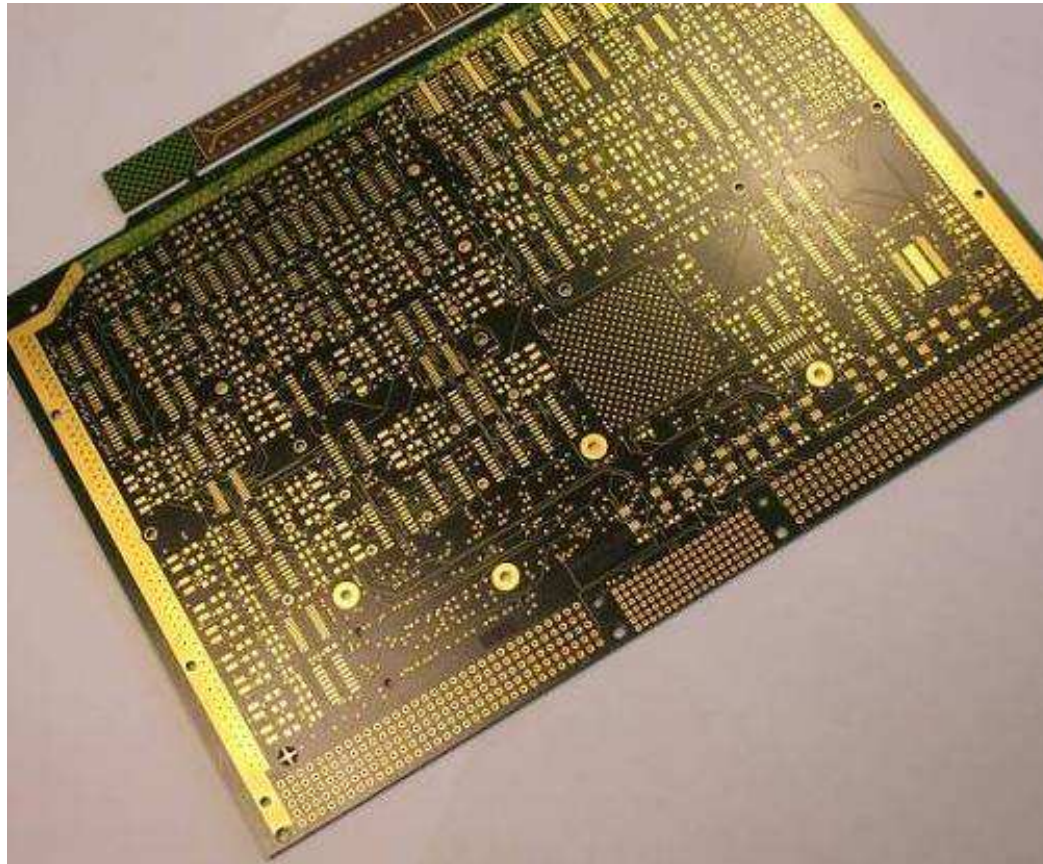
20 layers board of 2,1mm thickness.



24 Layers Board of 2,6mm total thickness with laser blind vias 1-2 and 24-23 and PTH holes.

# Sequential Build Up (SBU)

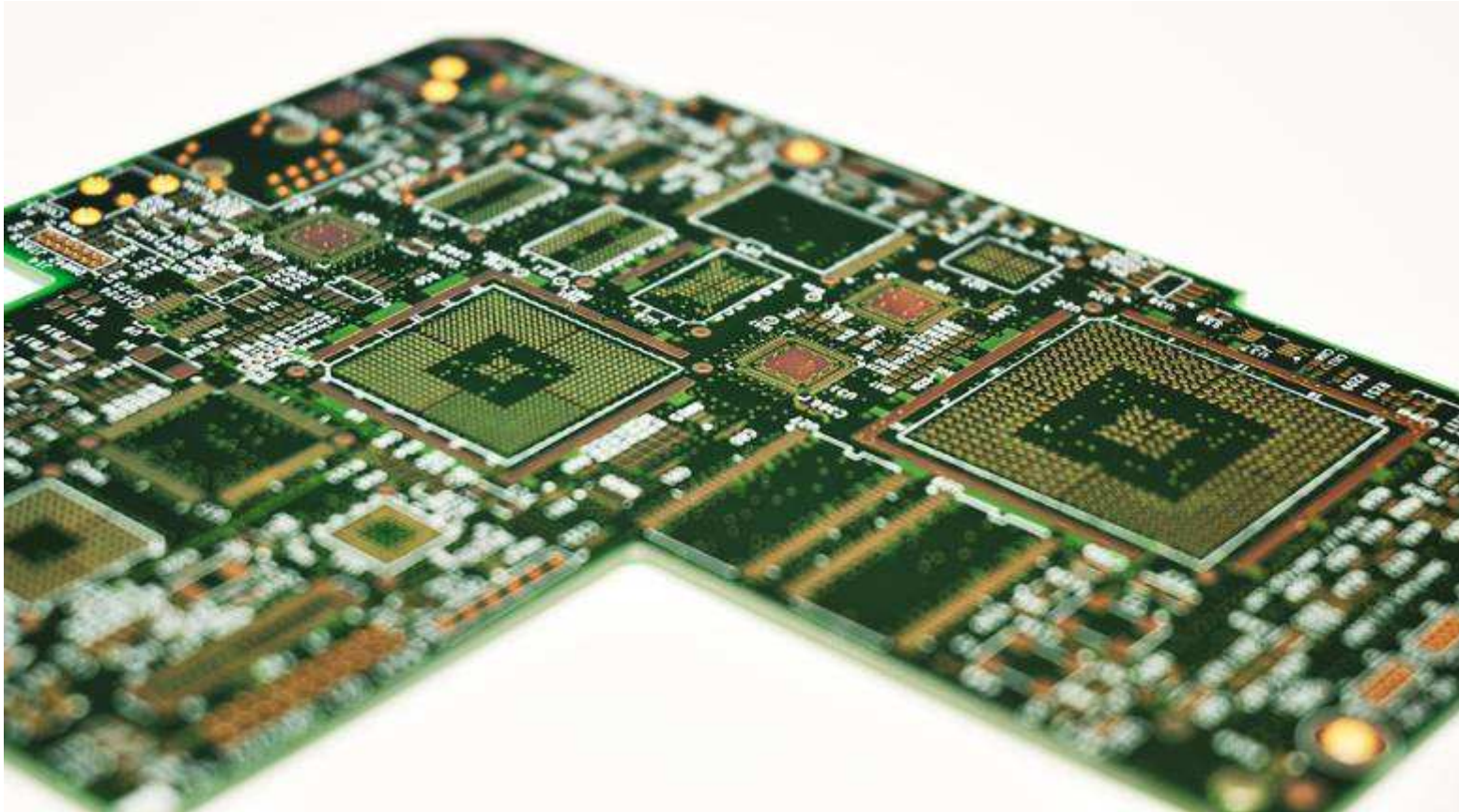
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233,35mm x 160mm 3+12+3 multilayer board – HTg FR4 dielectric

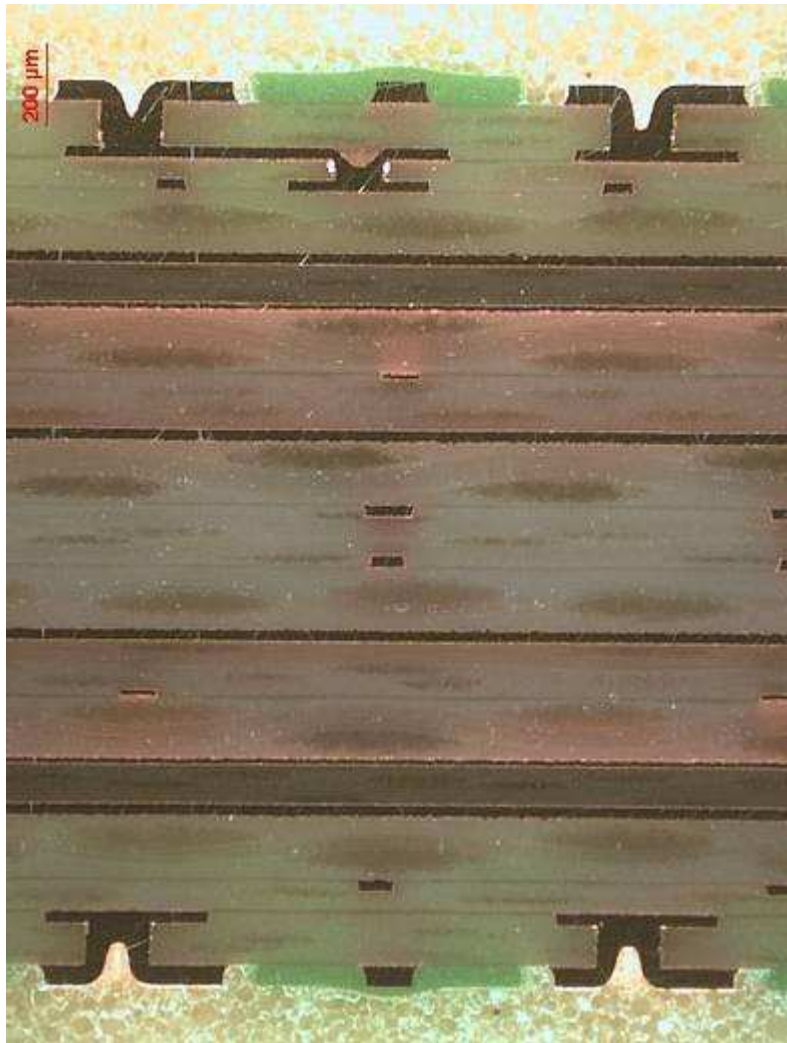


# Sequential Build Up (SBU)

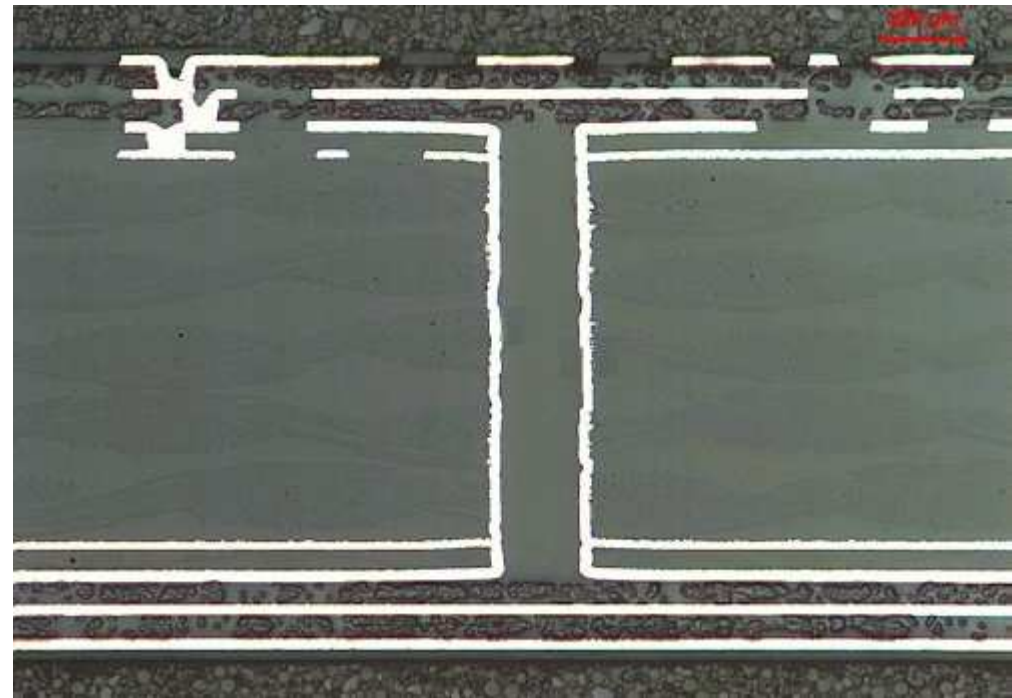


1+12+1 layers board - Stacked vias 1-3 – Controlled impedance –  
Track/insulation 94/86 $\mu$ m

# Sequential Build-Up (SBU)



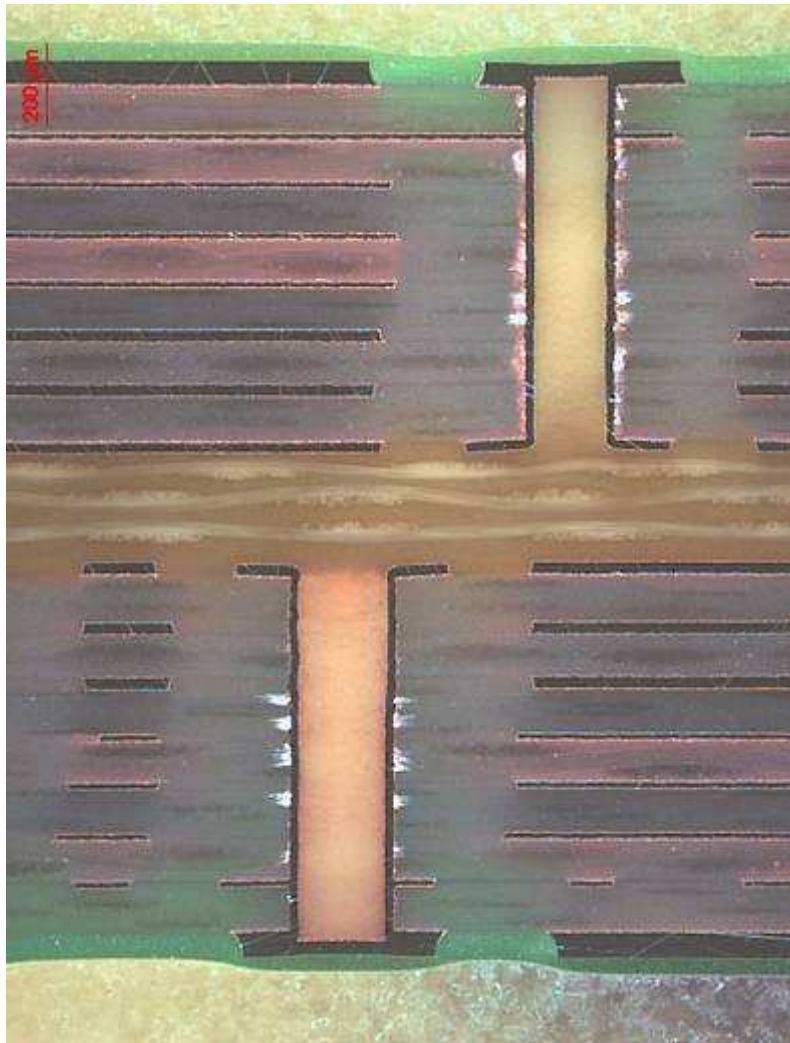
Microsection of 2+N+2 SBU with buried and blind 100  $\mu\text{m}$  laser vias



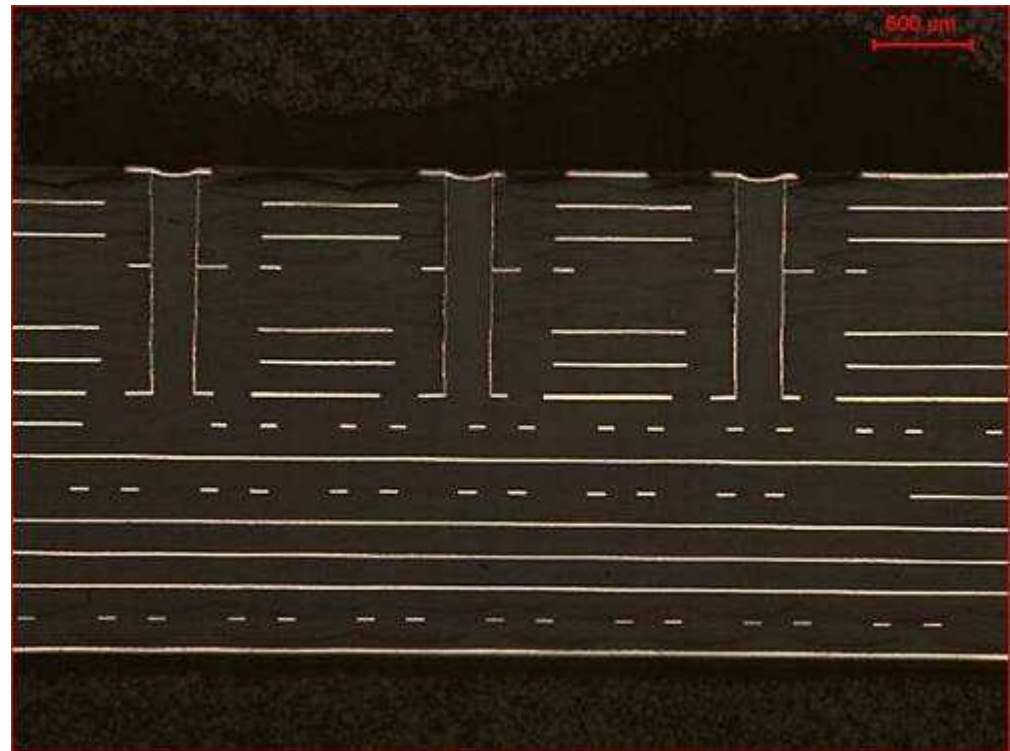
Microsection of 2+N+2 SBU with staggered laser vias among core and external layers



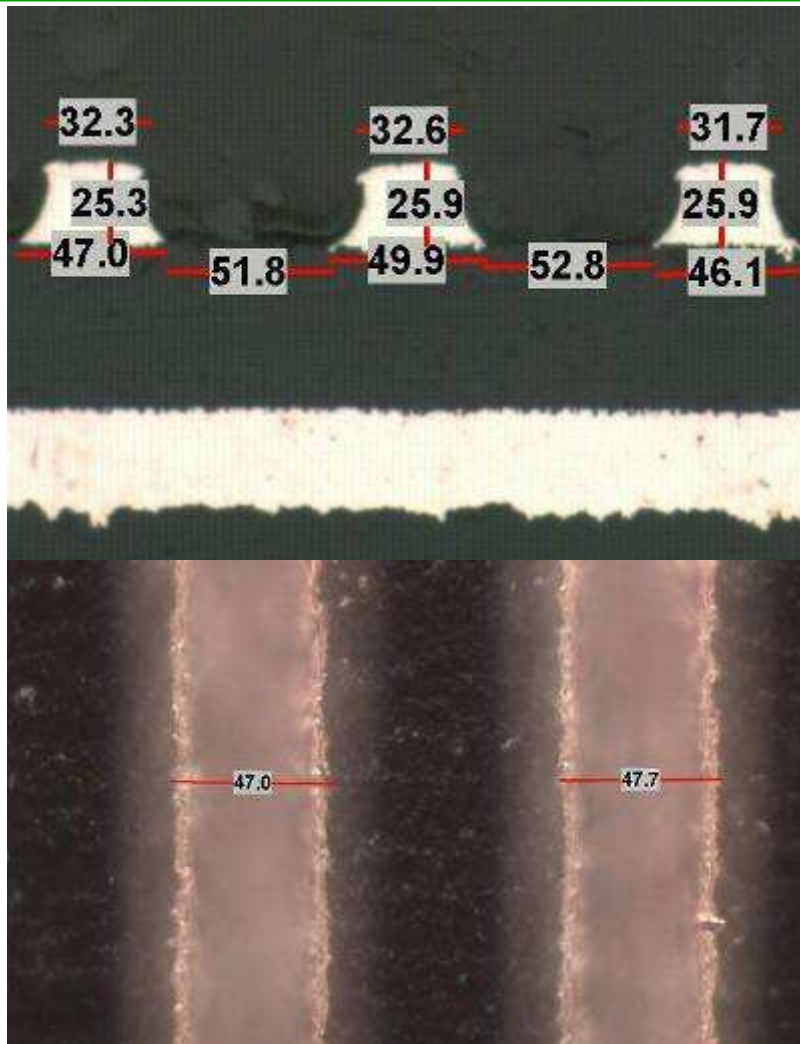
# Sequential Lamination



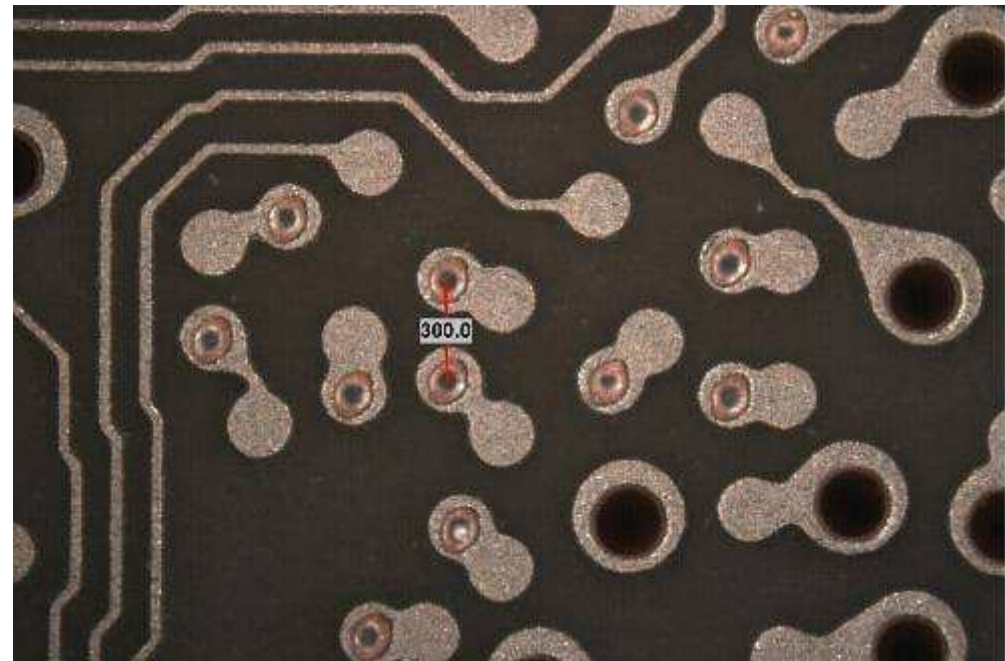
Microsection of Sequential Lamination. 16 layers board of mixed dielectric with resin filled and copper capped vias in pad



# HDI Ball Grid Array (BGA)



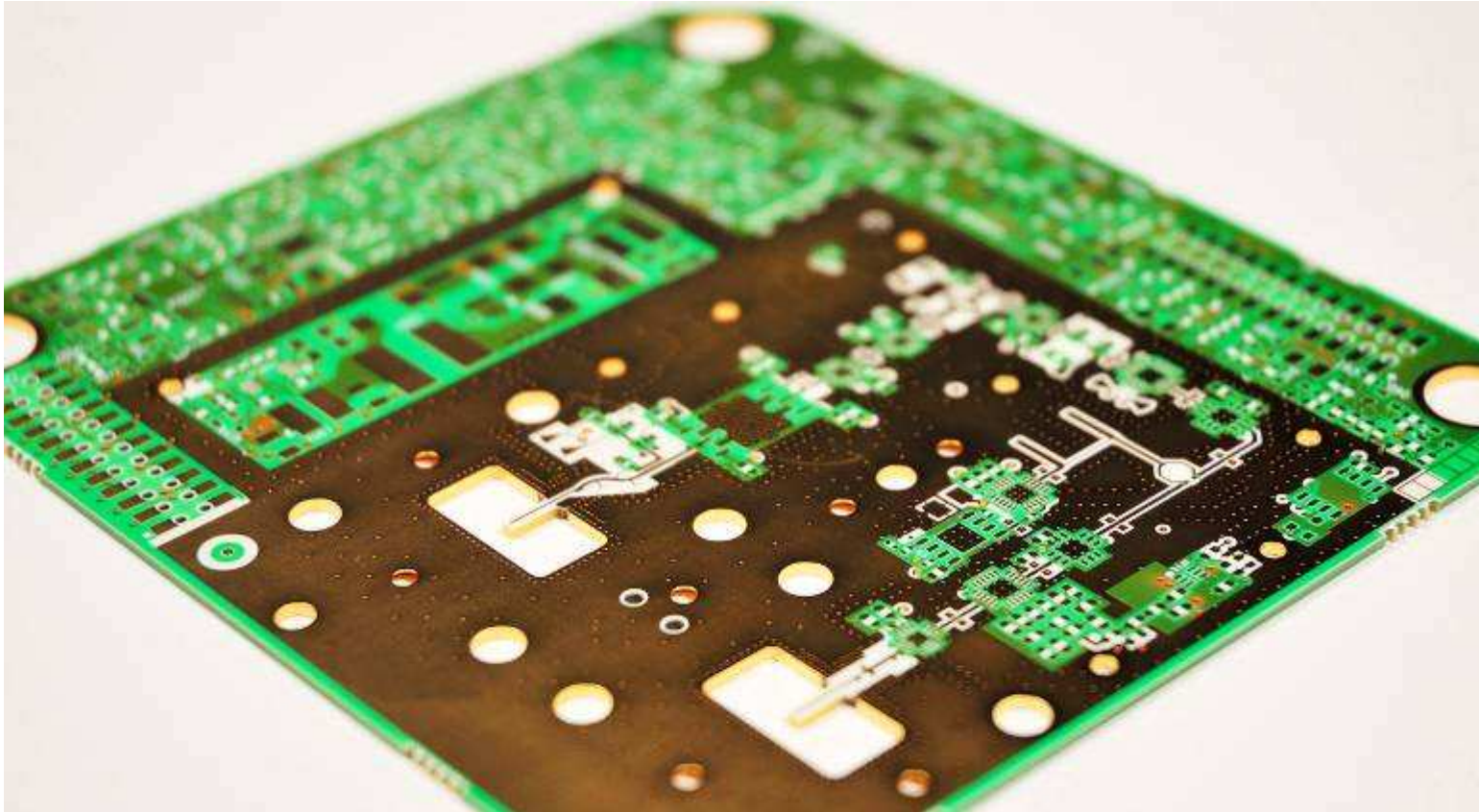
Microsection of pad of BGA conductor width/insulation 50µm/50µm



Detail of BGA 0,3 mm pitch

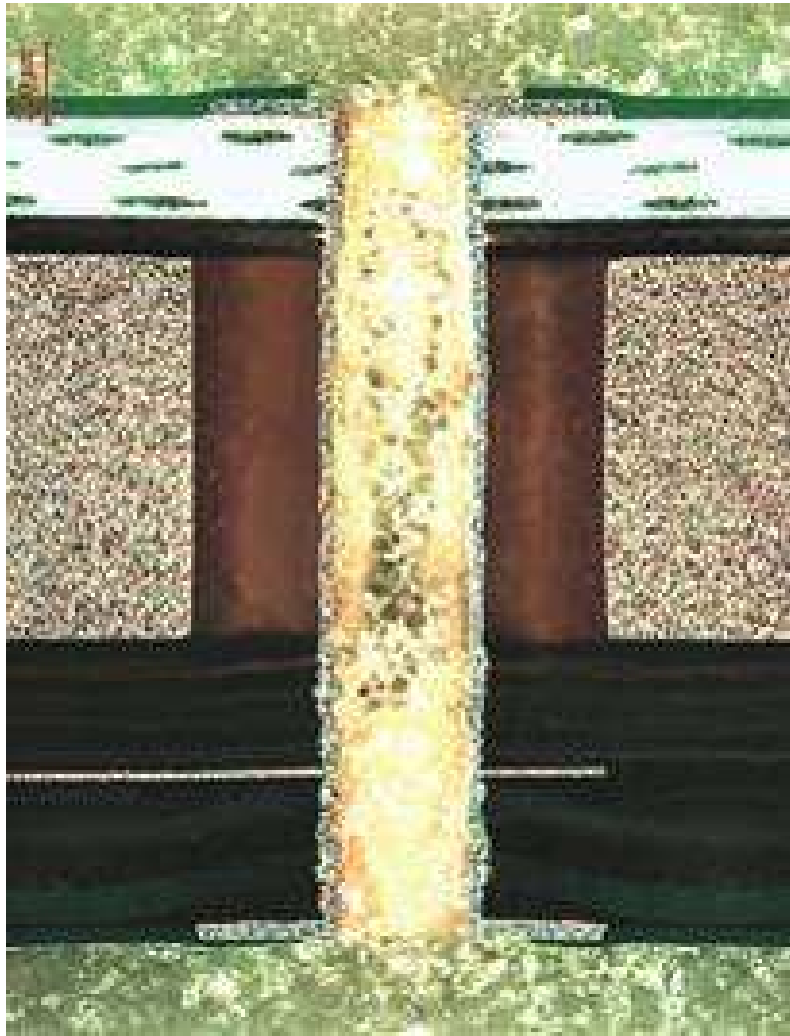


# Mixed Materials

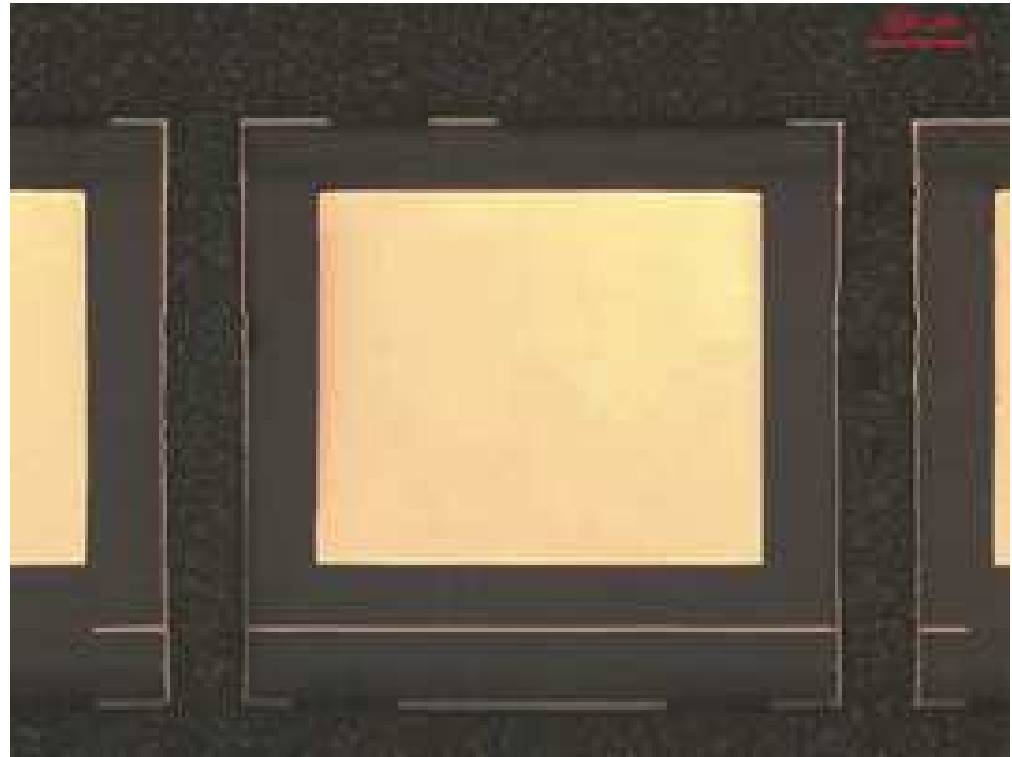


117,5mm x 108,5mm 6 layers board for Telecommunication applications -  
Rogers (component side) and FR4 dielectrics – Blind vias 1-3 – LDI technology

# Mixed Materials

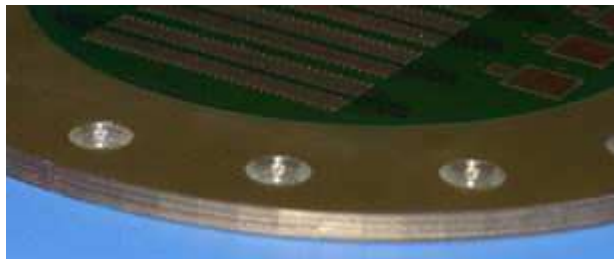
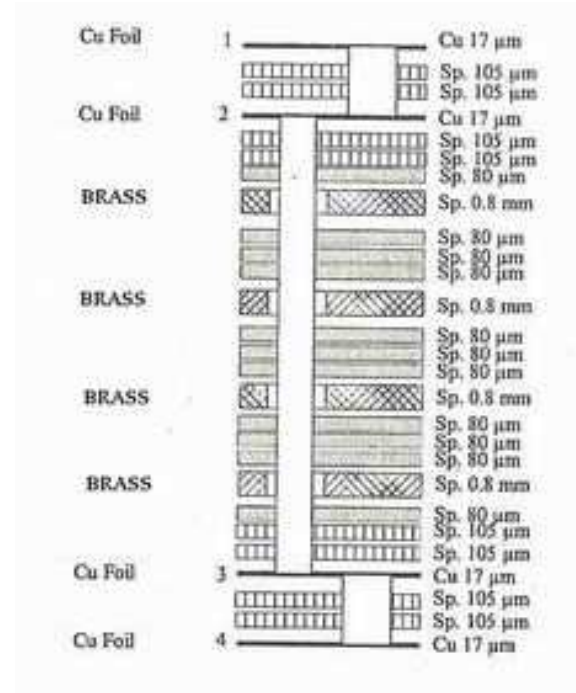
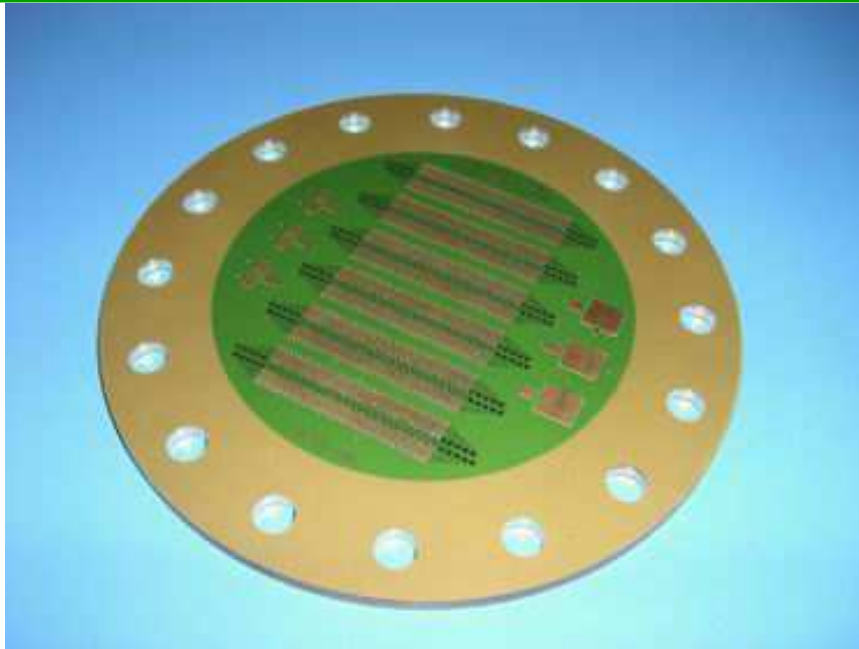


Microsection of 4 layers metal core, mixed dielectric - FR4 HTg, low  $d_k$ , ceramic filled laminate and Cu 1.0 mm



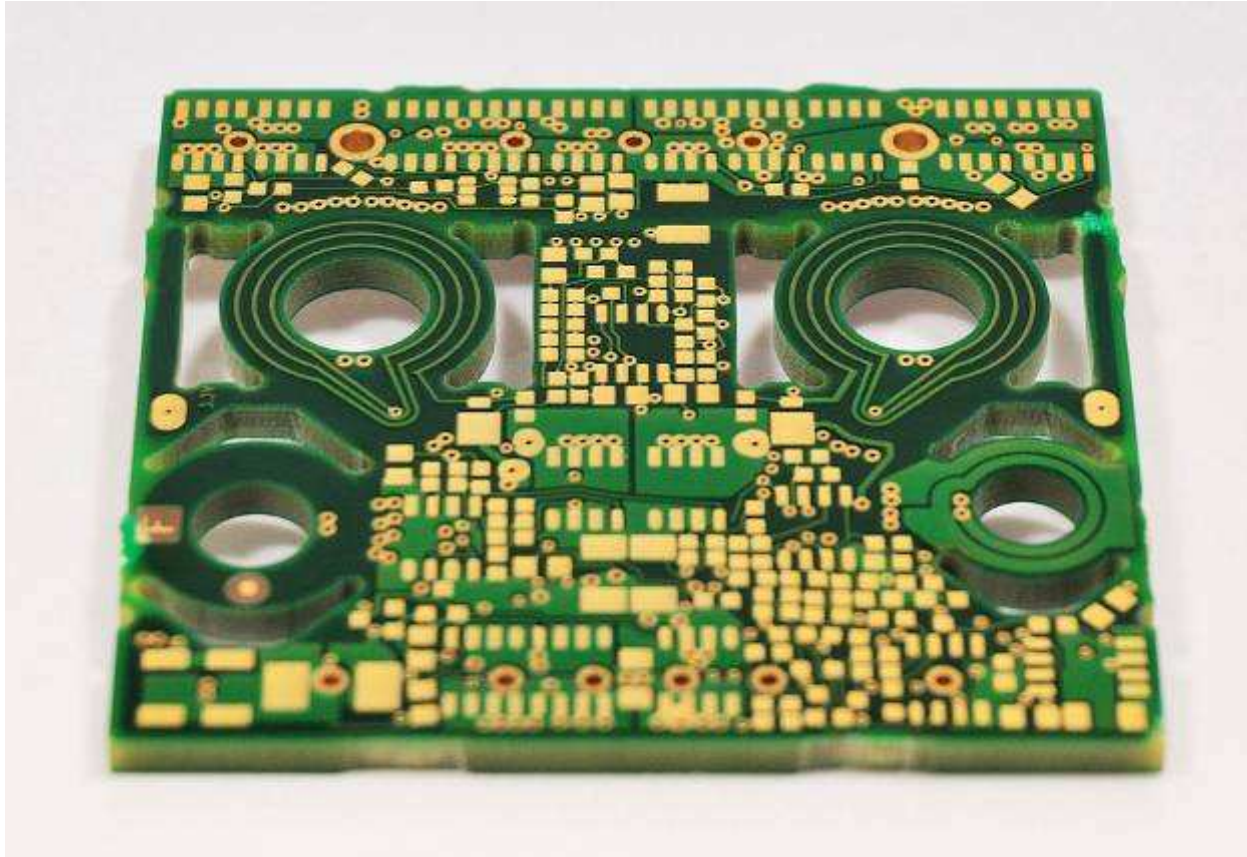
Microsection of 4 layers board with internal metal core of 2 mm

# Flange for a pressure vessel



Board with blind vias and 4 layers embedded of thick brass (0,8 mm). This boards is used from Research center as a pressure vessel lid and it resists to a bending test applied with a camber of 1,5 mm in the centre of the board.

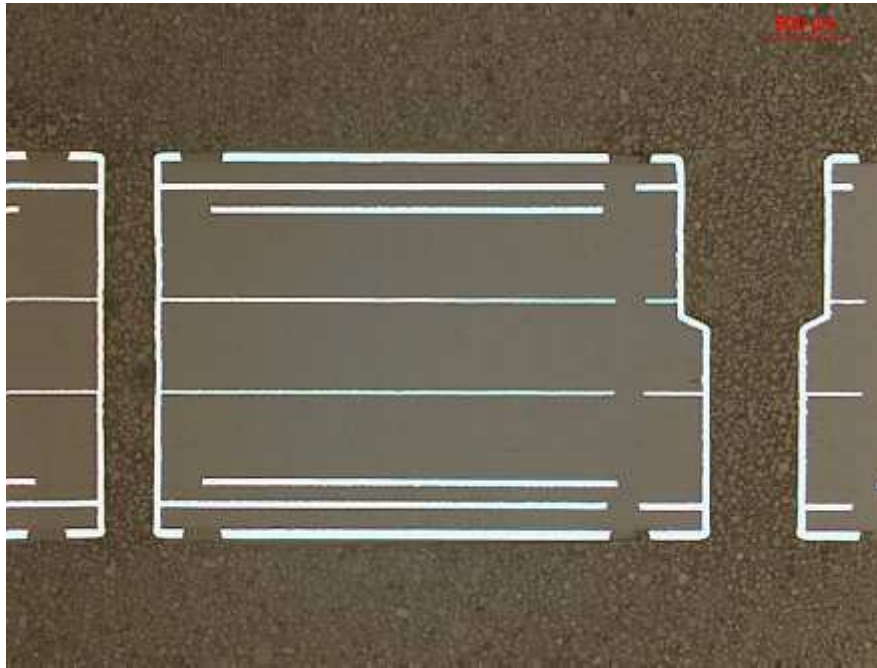
# Planar Transformer



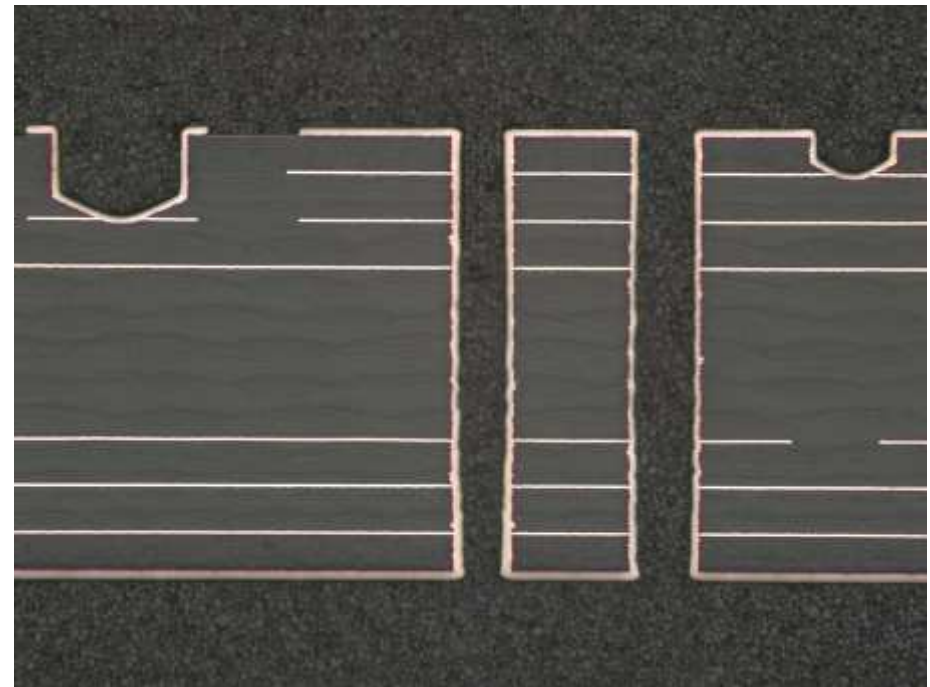
Half Brick 12 layers Planar Transformer board – HTg dielectric – Capped vias



# Mechanical Drilling

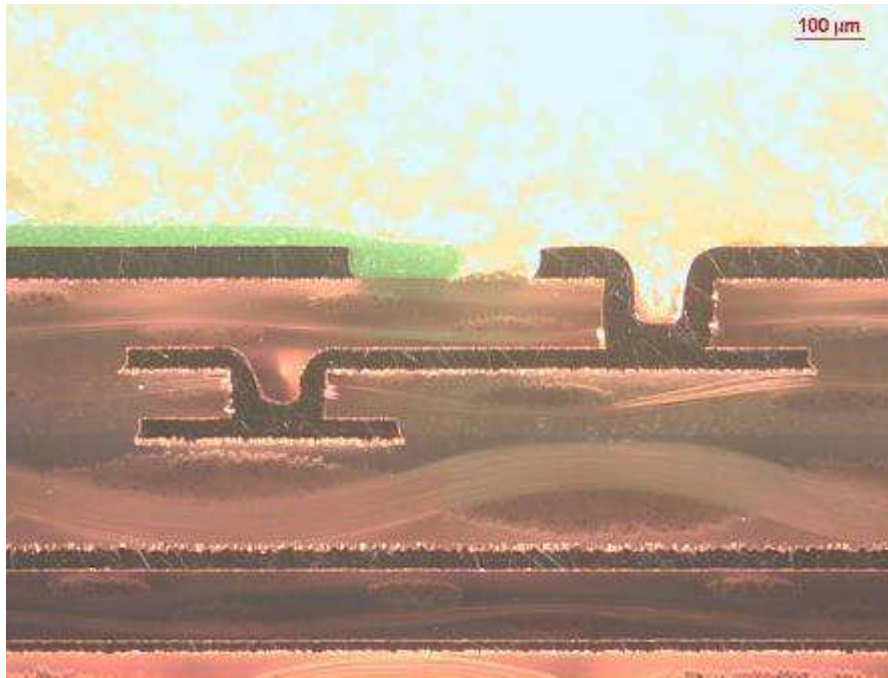


Microsection of multilayer board with standard and special design PTH.

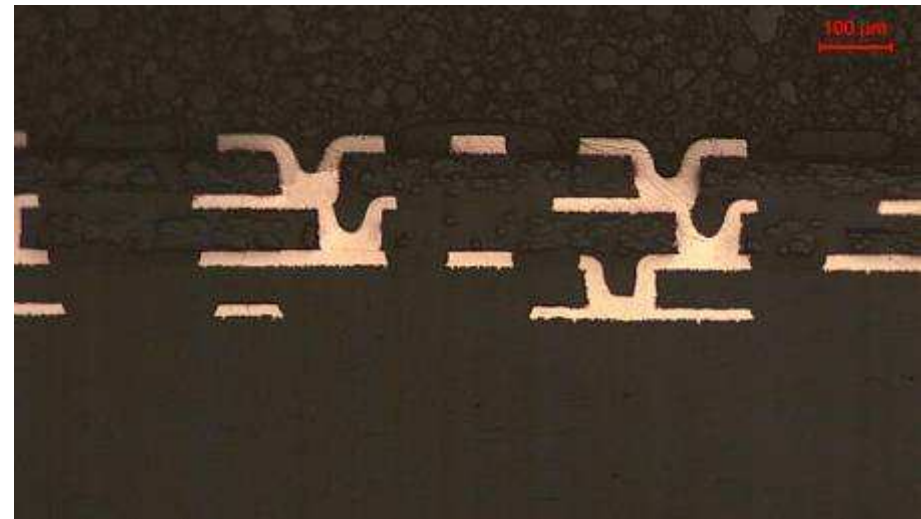


Microsection of PTH multilayer board with blind mechanical vias 1-3 and 1-2

# Laser Drilling

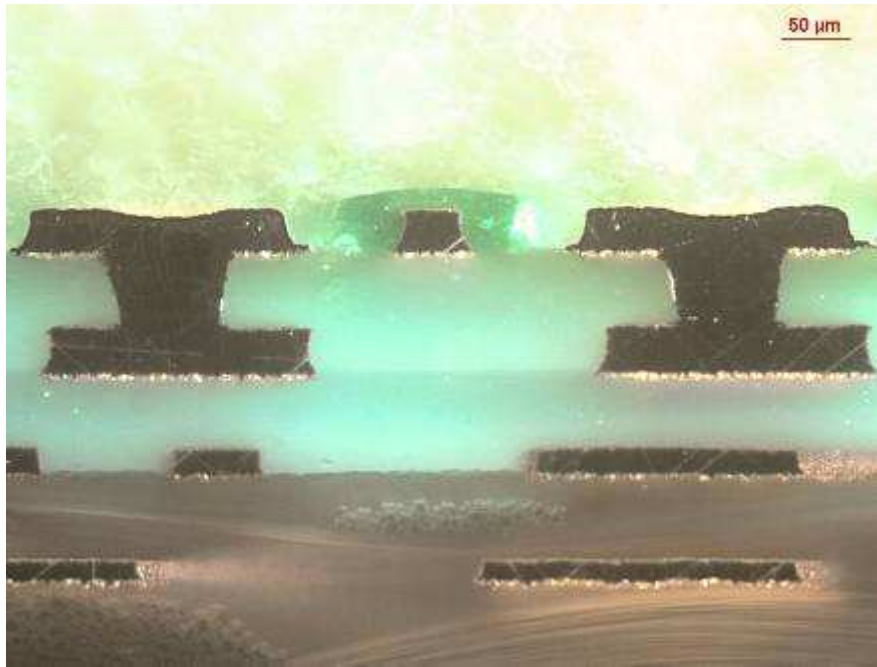


Microsection of SBU with blind and buried microvias (100µm)



100µm staggered laser vias (25µm Cu thickness)

# Filling Copper technology



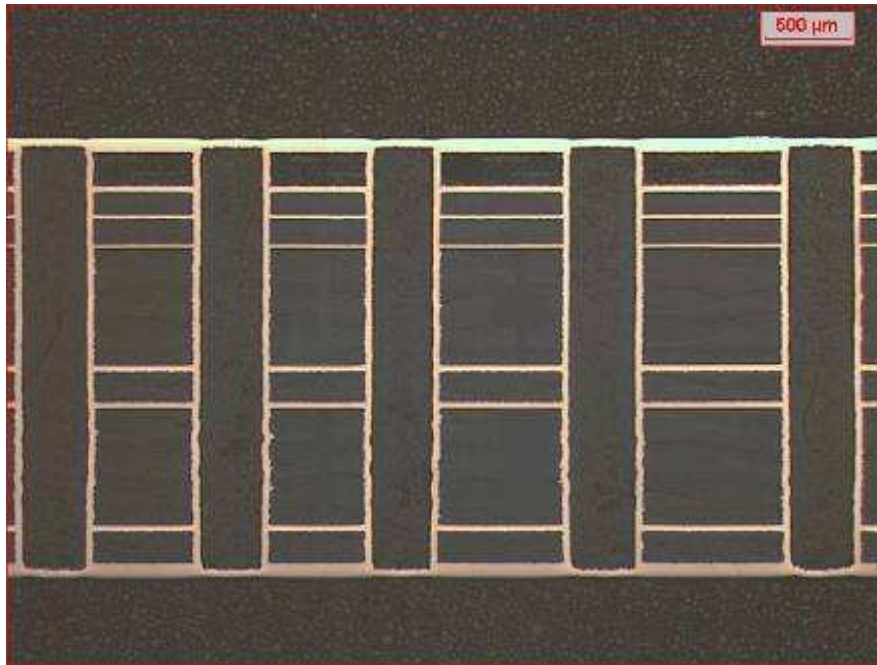
Copper filled laser microvias



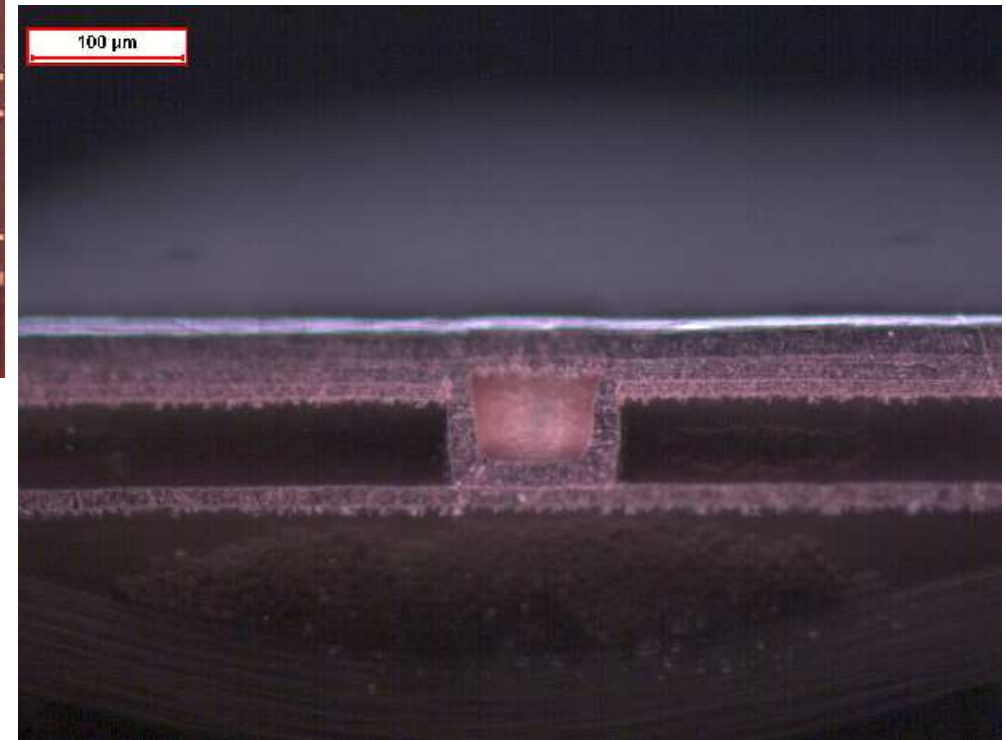
Stacked laser microvias copper filled



# Capped vias



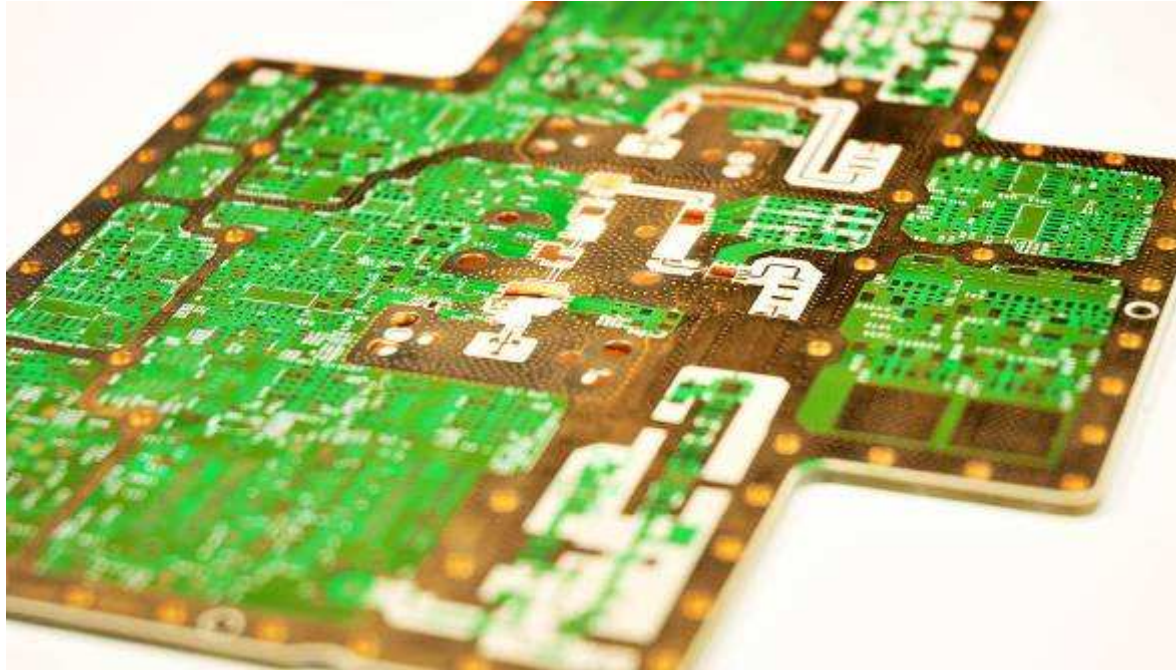
0,4 mm capped vias in standard multilayer board



Capped via: 0.11 mm laser hole (before hetching)



# Radio Frequency

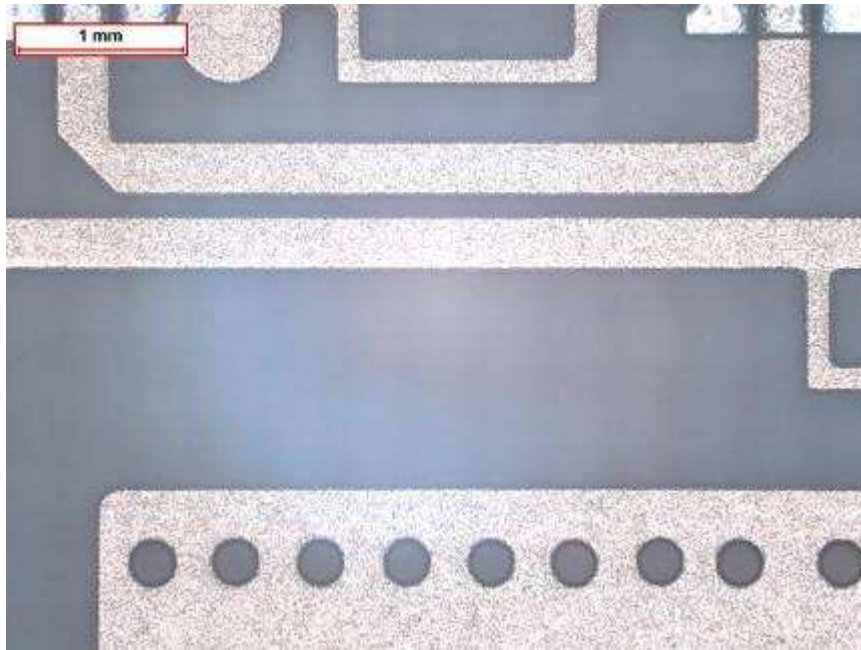


38GHz Board with hybrid material construction  
– Controlled impedance – Blind and through holes – Ni-Pd-Au finishes



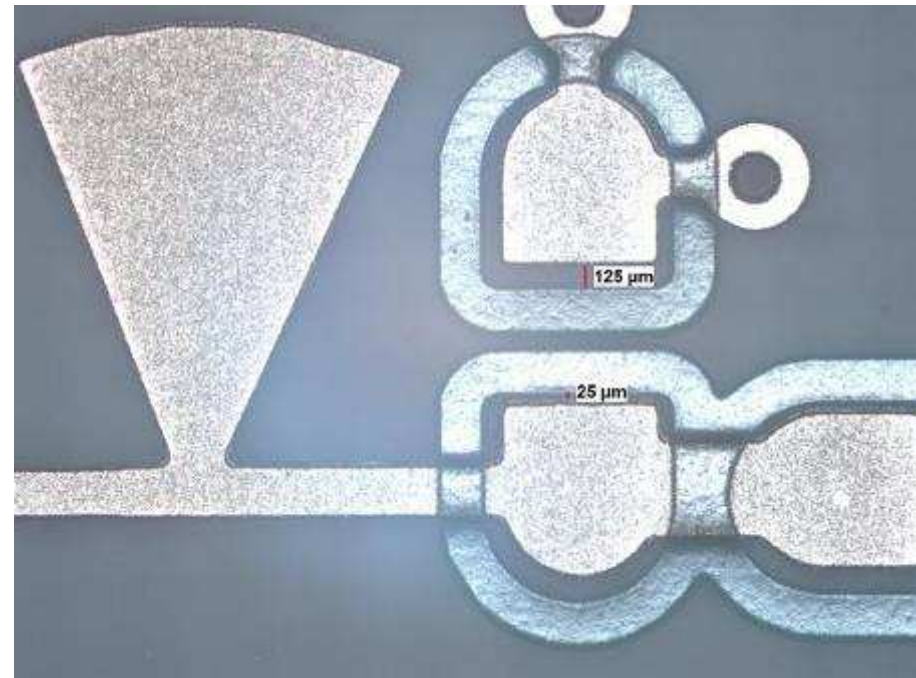
Detail on plated slots 2-8

# Radio Frequency/Microwave



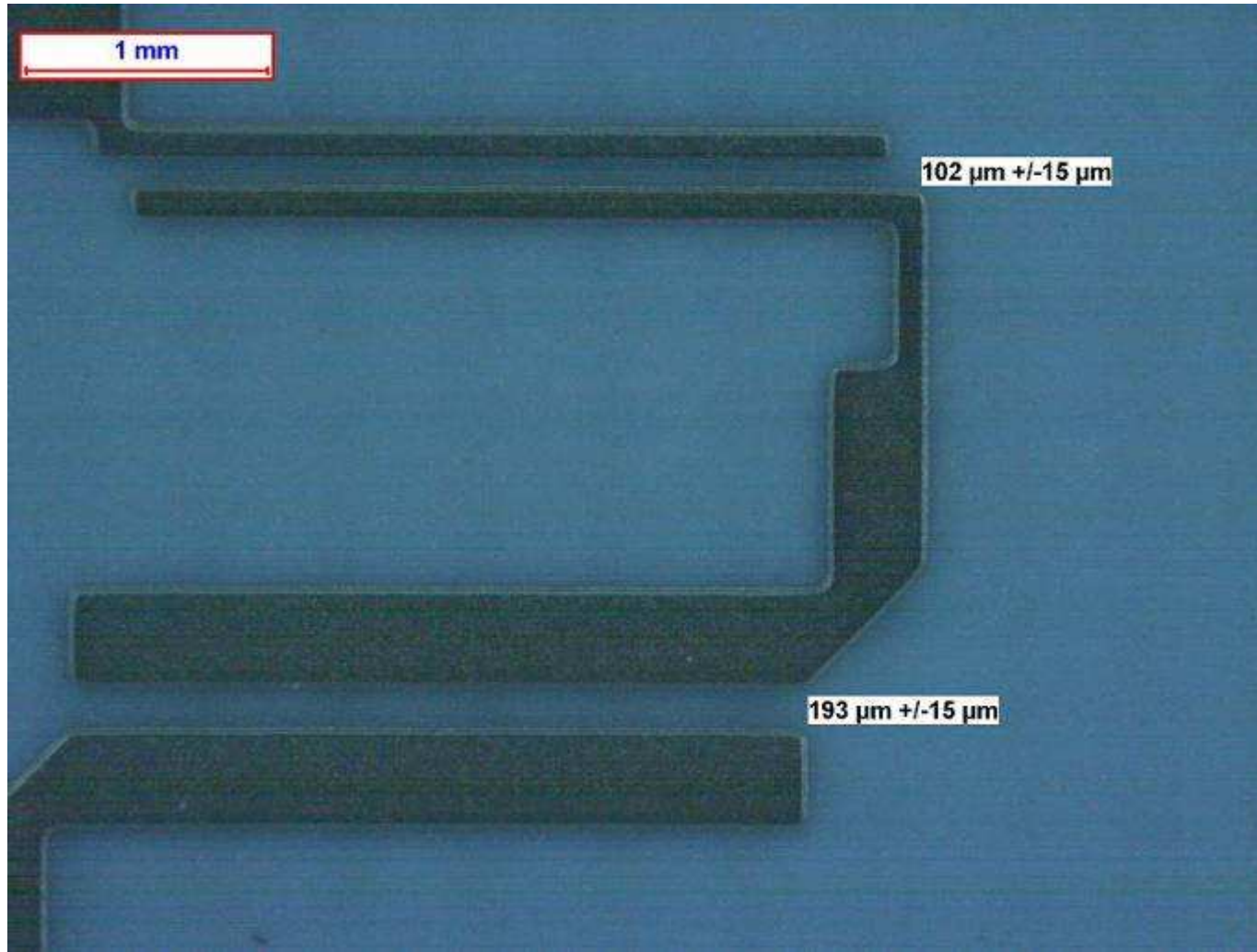
Detail of multilayer board, for RF application, in mixed material (Rogers and FR4) - Gap 120 $\mu$ m

Detail of multilayer board, for RF application, in mixed material (Rogers and FR4) - 25 $\mu$ m and 125 $\mu$ m insulation track



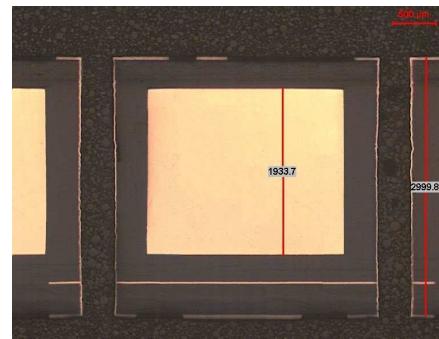
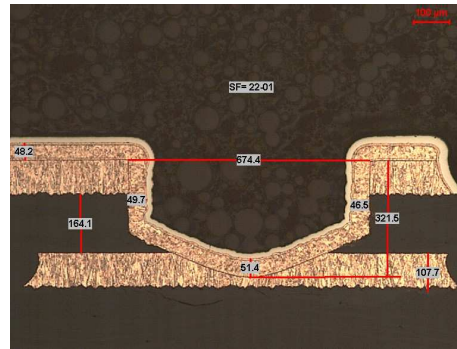
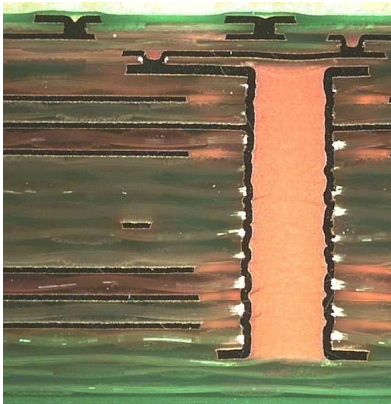
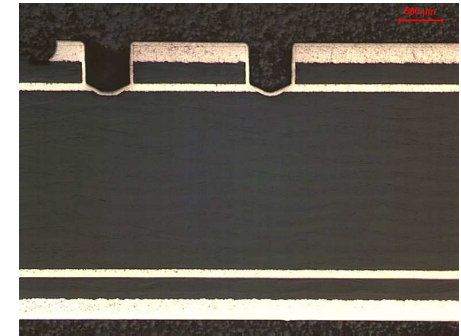
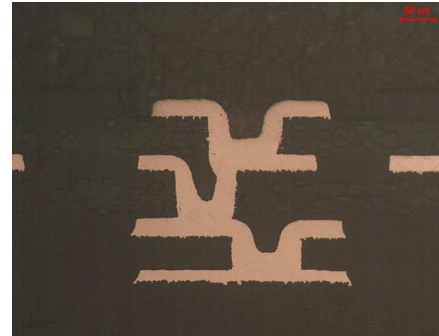
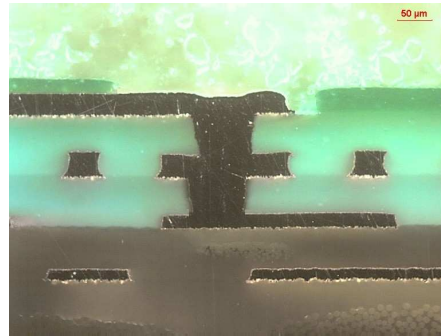
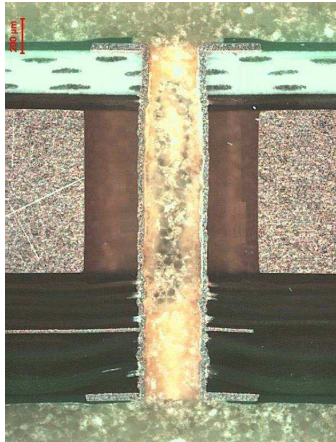


# Radio Frequency/Microwave

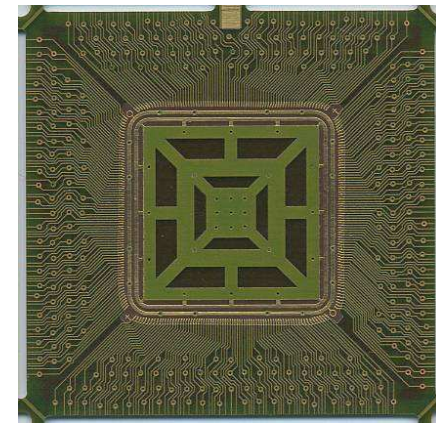
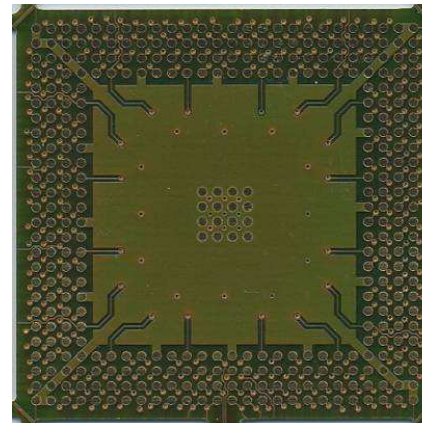
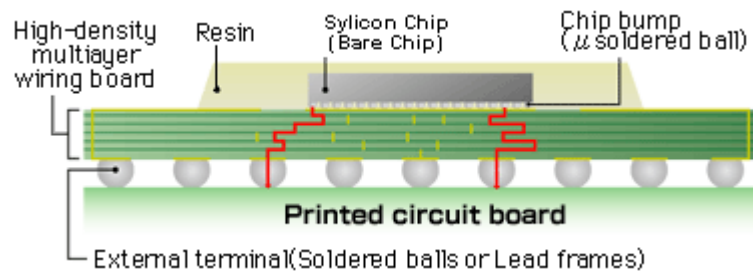
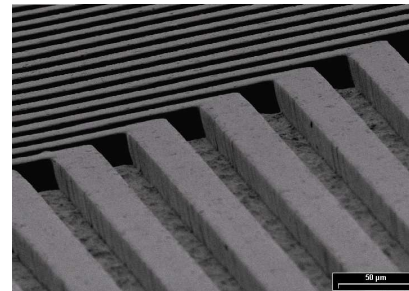
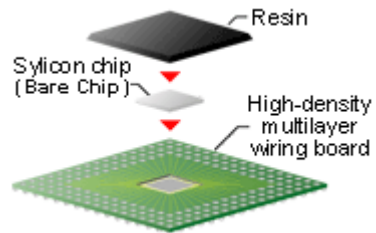


Detail of multilayer board, for RF application - 100μm and 200 μm (+/- 15 μm) gap and insulation

# So much is FAST ... in Quality



# So much is FAST ... in High tech





# SOMACIS pcb industries – Manfredonia<sup>3</sup>

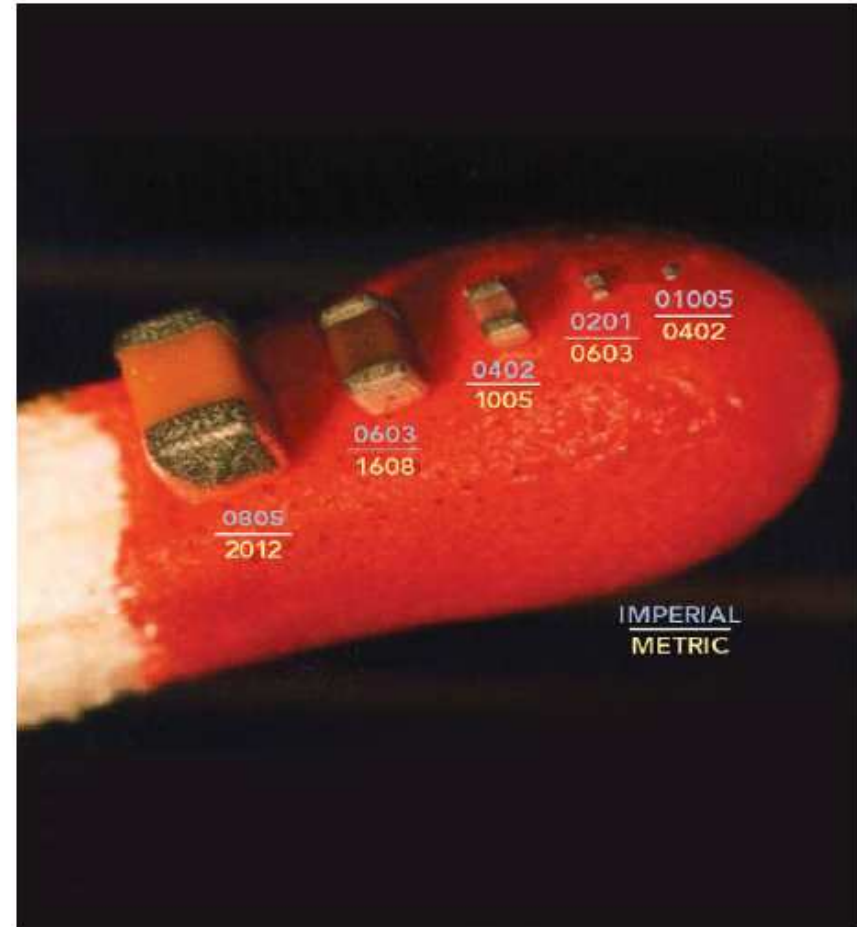
- **New Plant**
- **New technologies**

The goal of this project is to set up a new plant in Manfredonia, with capability to produce very complex rigid boards and prototyping chip package in a very short lead time.

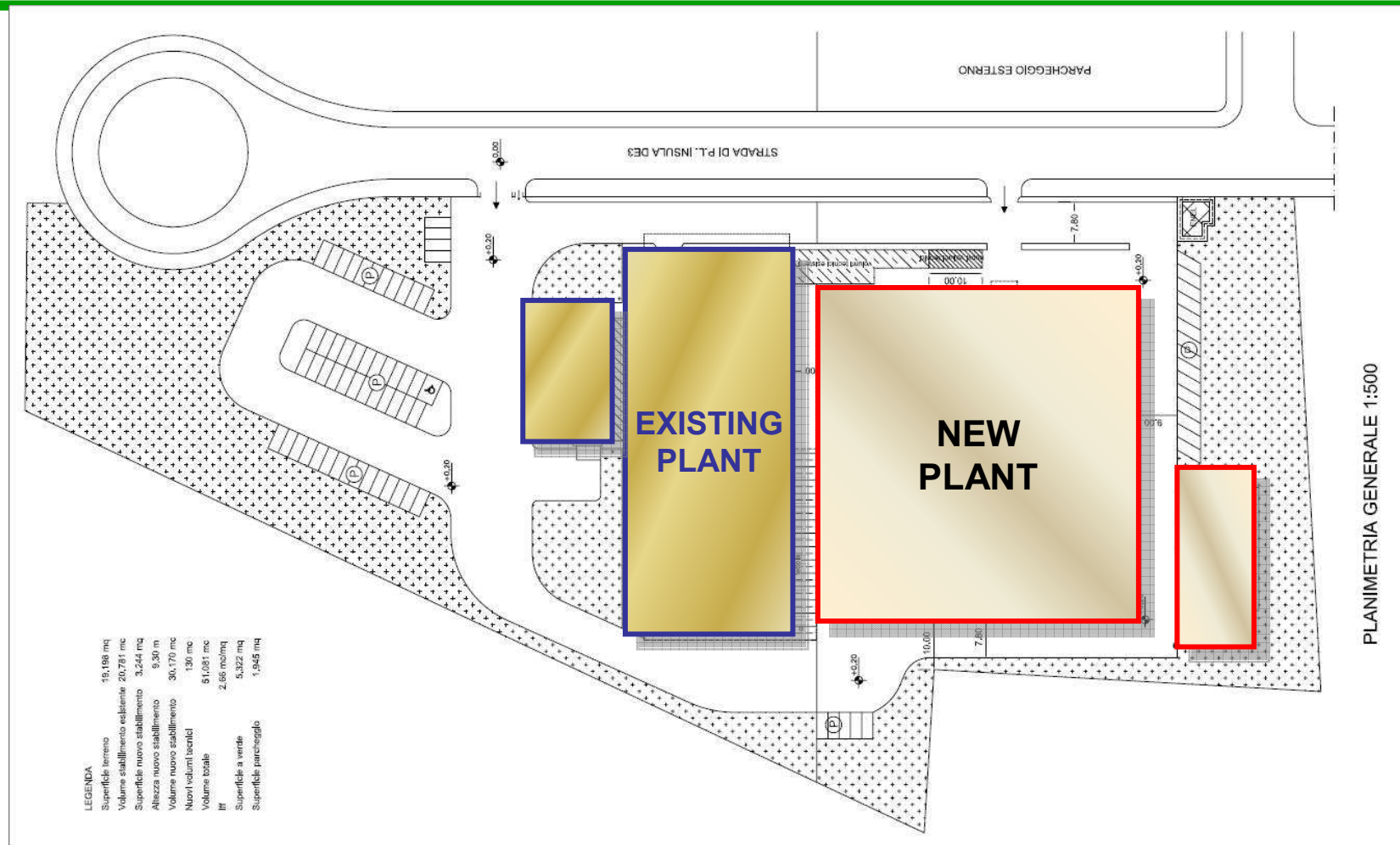
Total investments for this project is roughly 15 Millions of Euro with 10 millions Euro only for machinery.

These investments will enable Somacis to produce boards with the following technologies

- Laser vias,
- Filling copper
- Capped vias,
- Laser Direct Imaging
- Embedded Die and Passives.

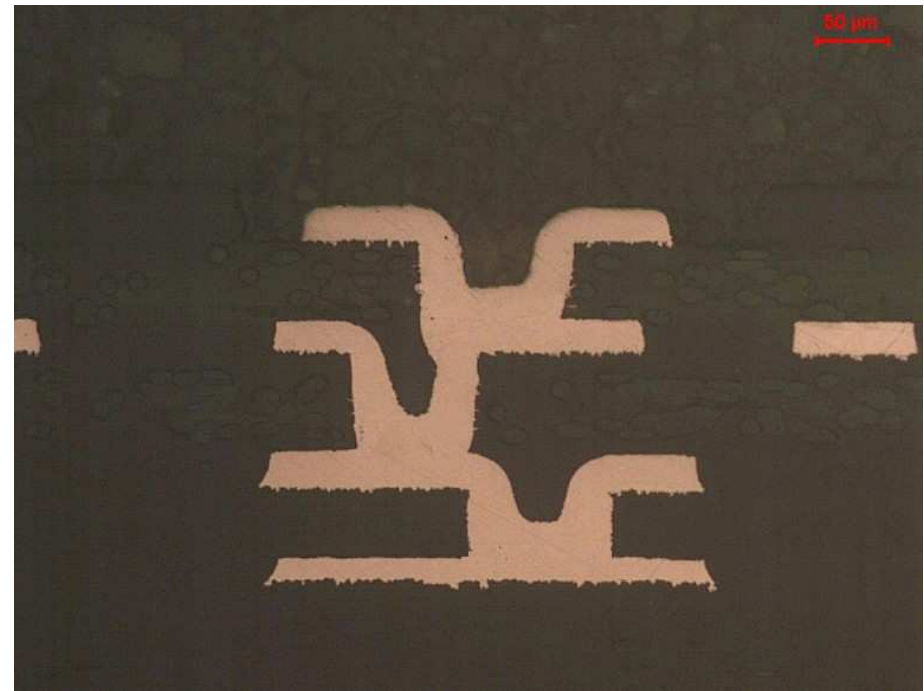
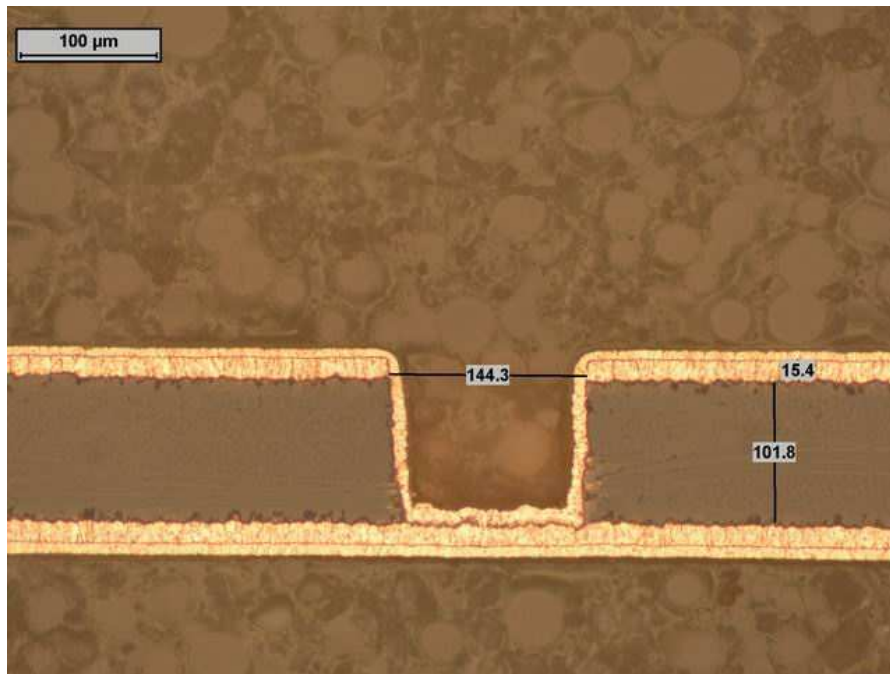


# SOMACIS pcb industries – Manfredonia<sup>3</sup>



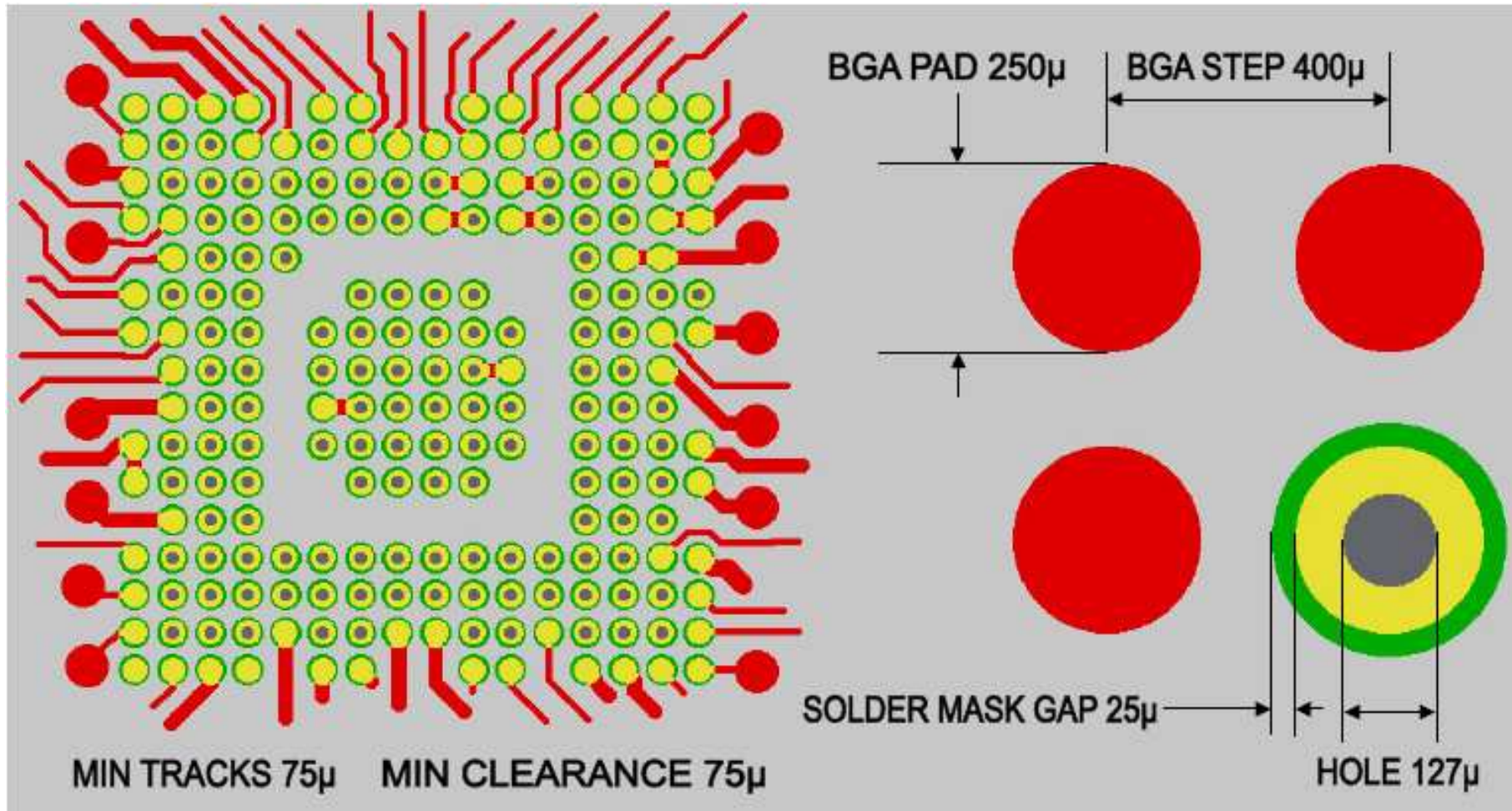
# SOMACIS pcb industries – Manfredonia<sup>3</sup>

Goal of project      Development and prototyping of HDI printed circuit board with embedded components and ultra-fine line for CSP

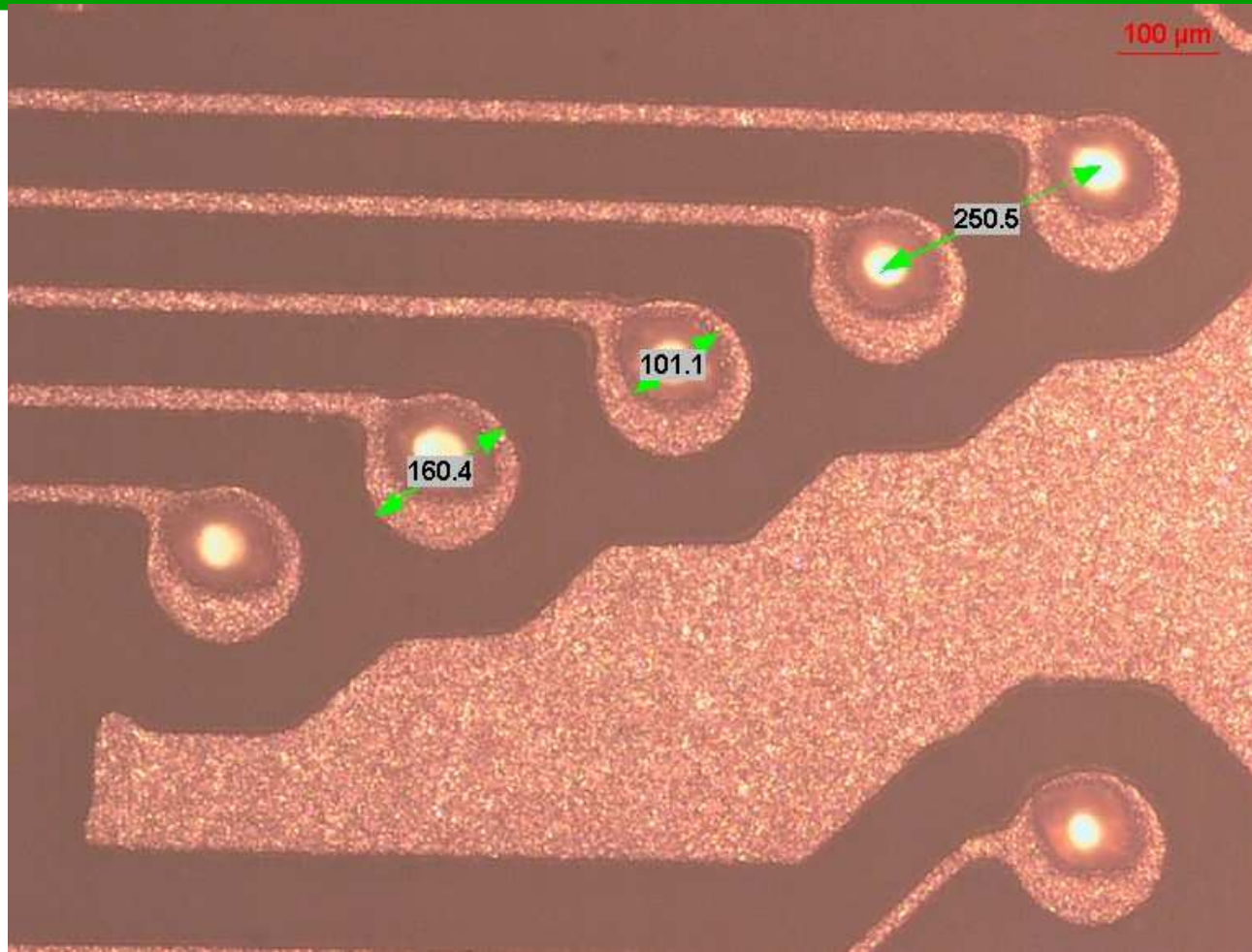




# SOMACIS pcb industries – Manfredonia<sup>3</sup>

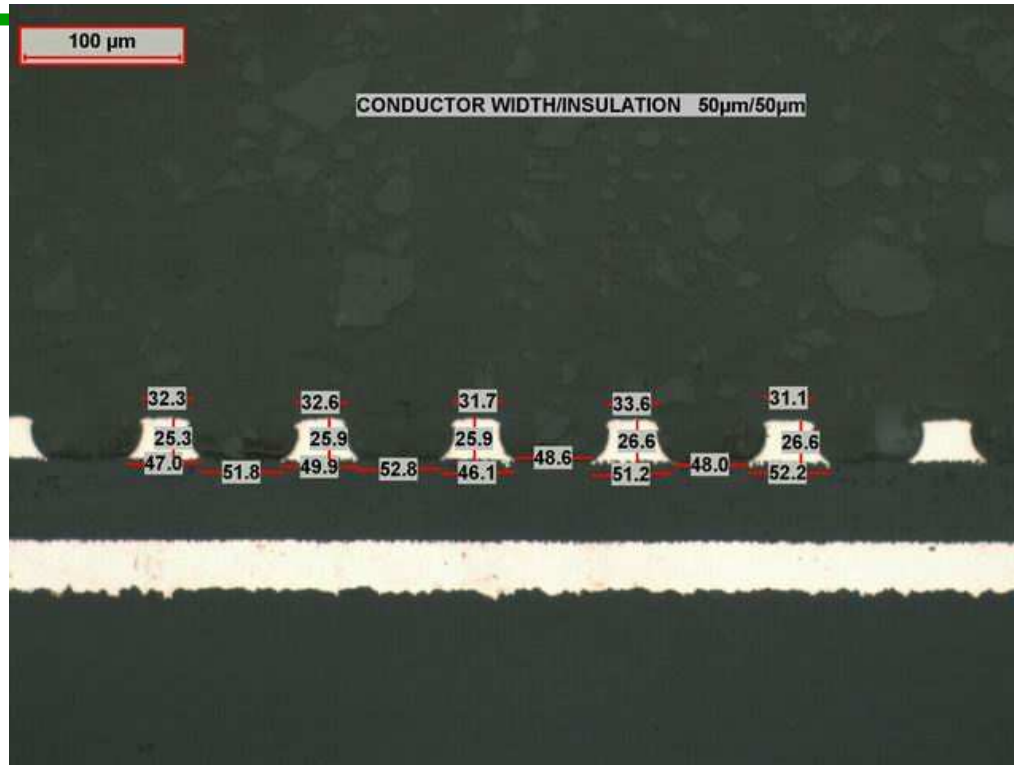


# SOMACIS pcb industries – Manfredonia<sup>3</sup>



BGA Pitch  
250 μm

# SOMACIS pcb industries – Manfredonia<sup>3</sup>



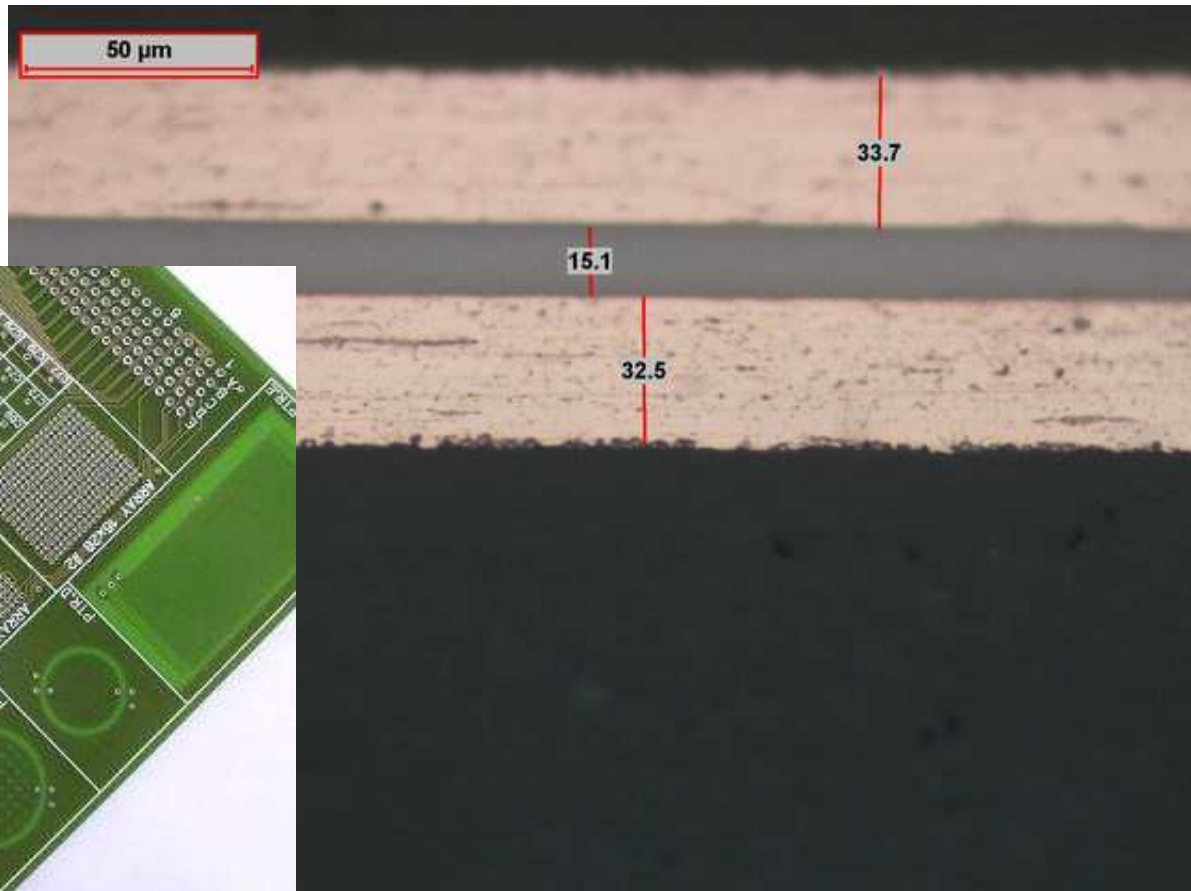
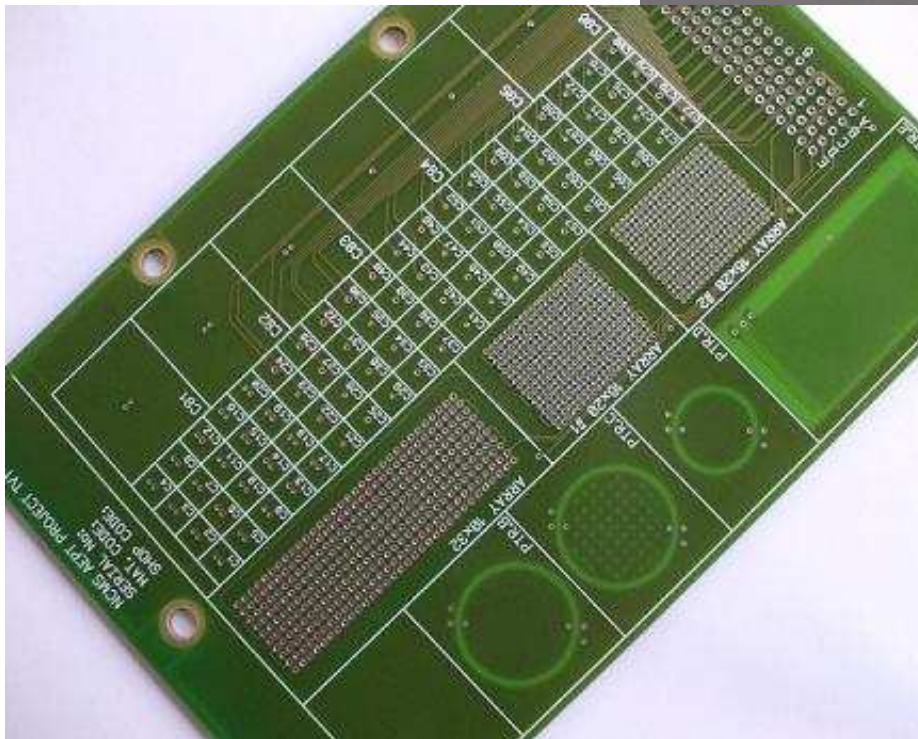
BGA Pitch  
250 µm



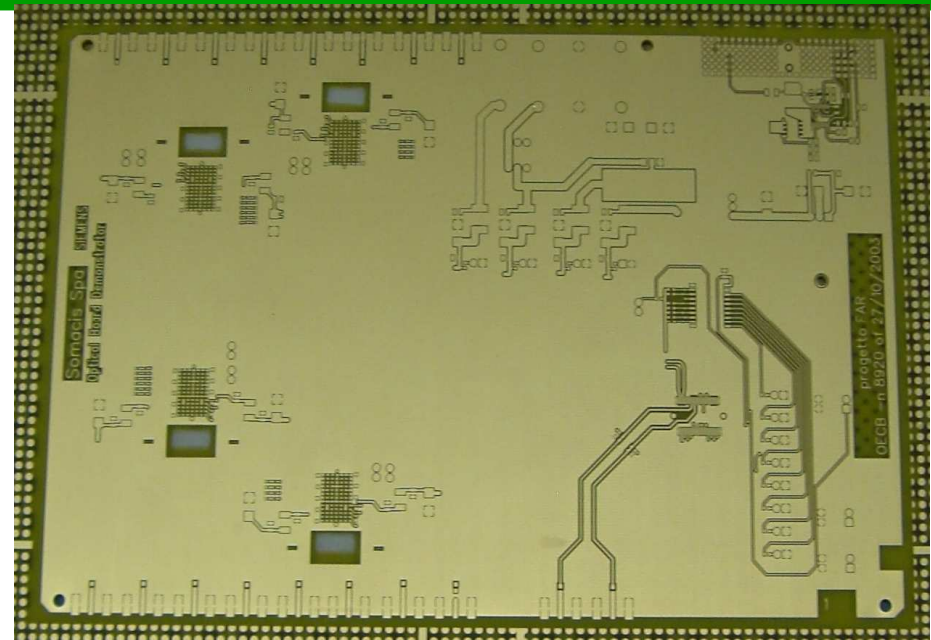
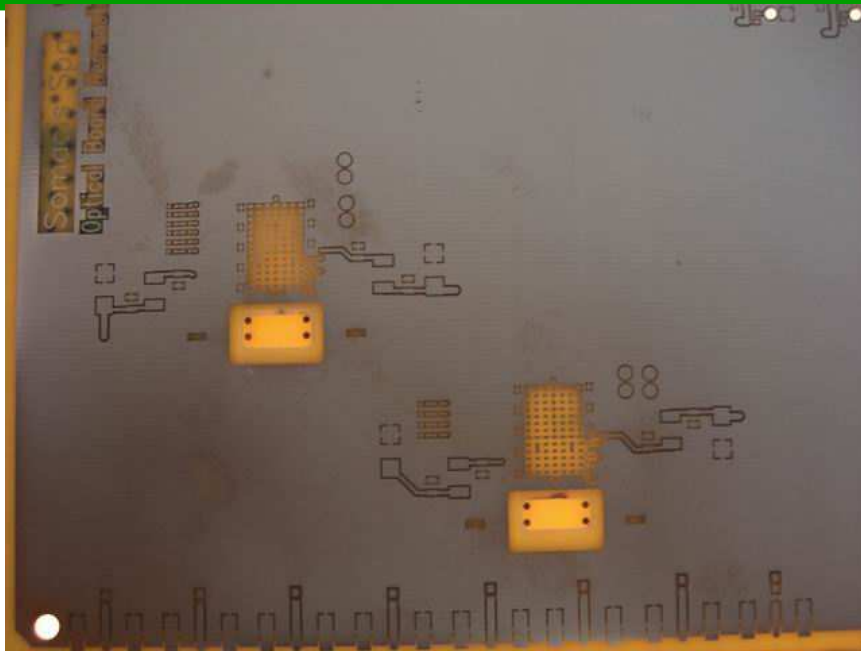


# SOMACIS pcb industries – Manfredonia<sup>3</sup>

Board with  
embedded  
capacitors

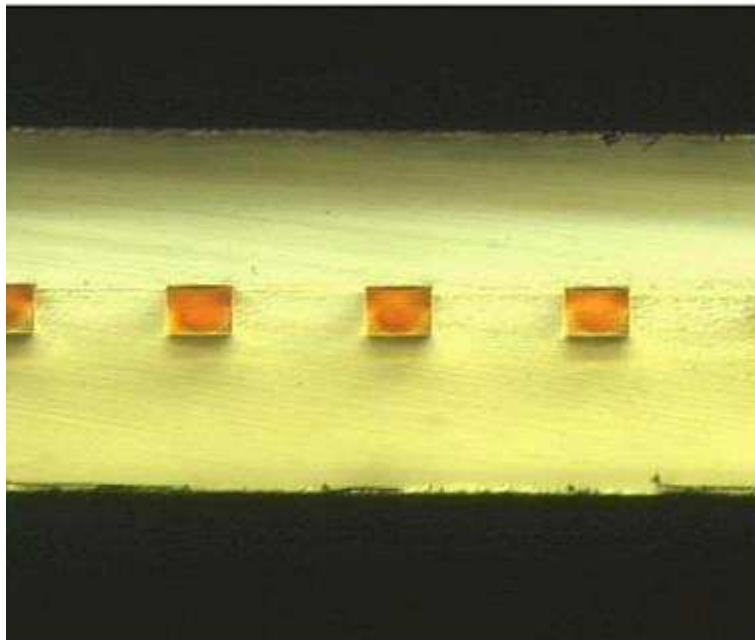


# SOMACIS pcb industries – Manfredonia<sup>3</sup>

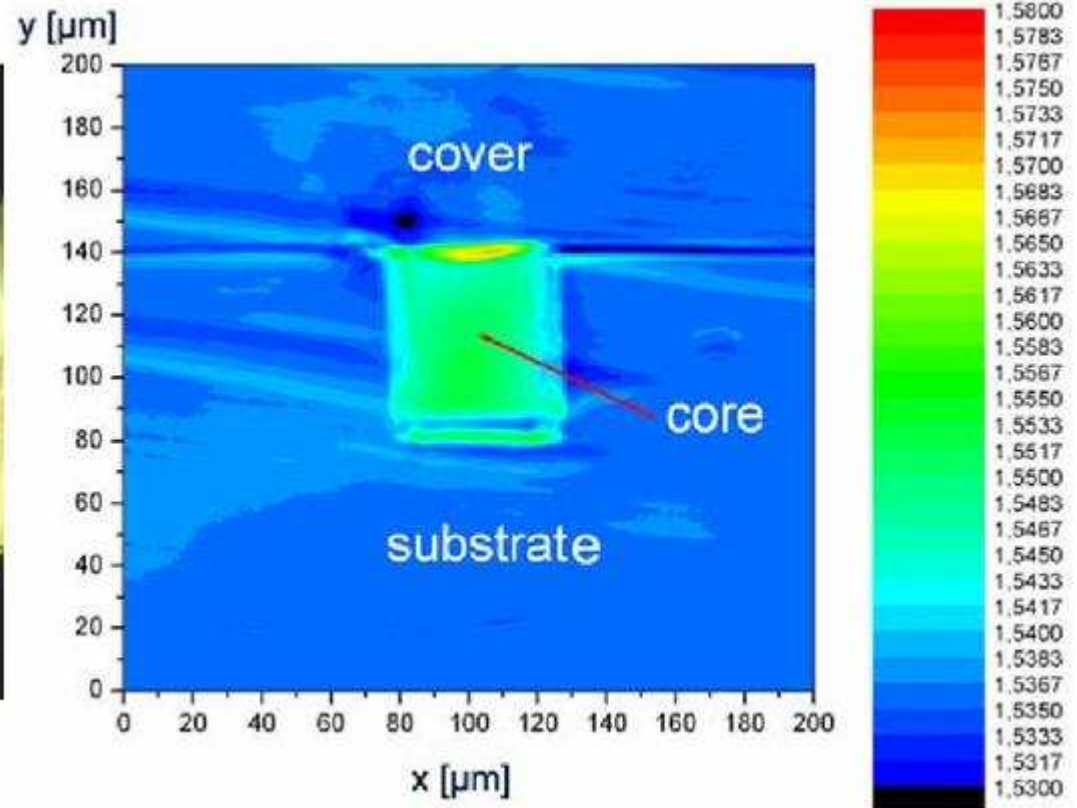


Board with embedded optical waveguides

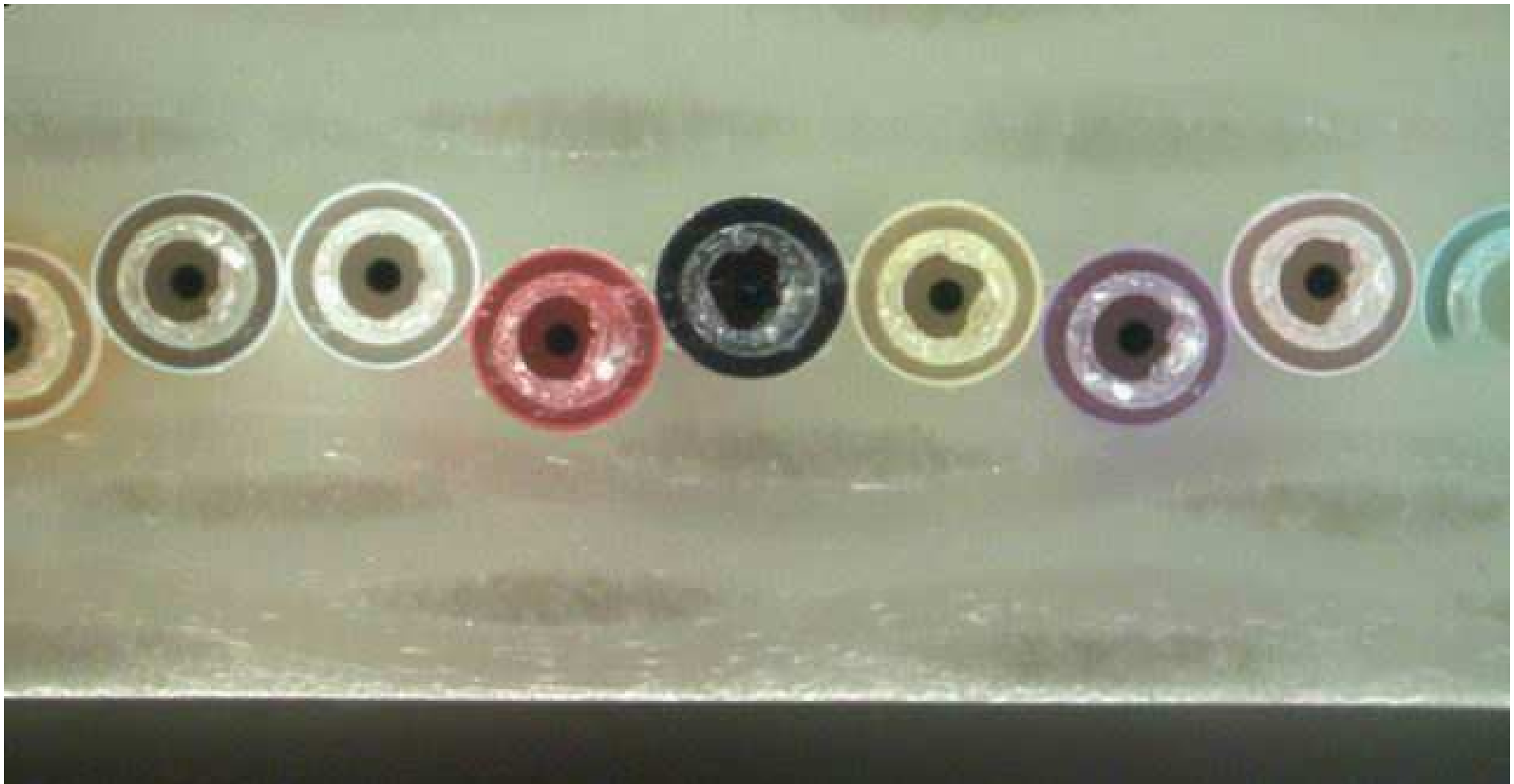
# SOMACIS pcb industries – Manfredonia<sup>3</sup>



*Microsection of optical waveguide*



# SOMACIS pcb industries – Manfredonia<sup>3</sup>





*Thanks!!*