



Different way of gas supply for small volume MPGDs

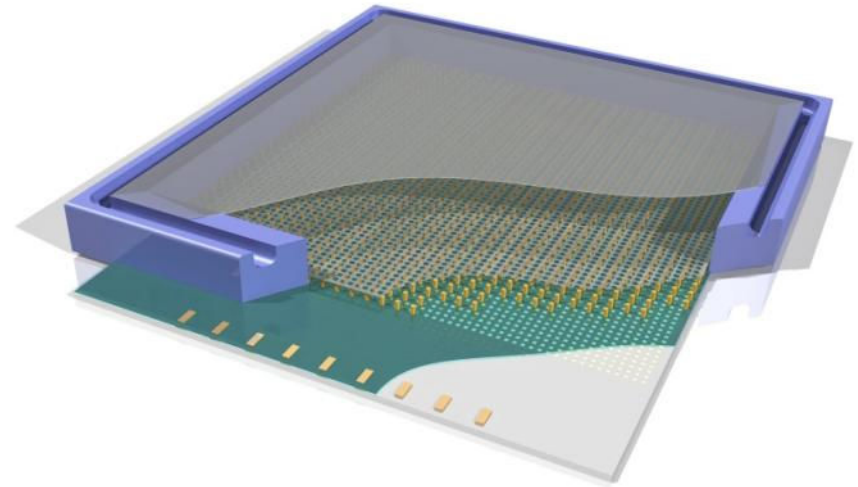
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What is different for single chip MPGDs?

- ◆ Very small detector volumes
 - 1 Gossip detector \approx **0.2 ml** (15 x 15 x 1 mm³)

- ◆ => very small gas flows may be used
 - 10 volume changes/hour
 - => 33 μ l/min (**2 ml/h**)
 - Commercial mass flow controllers go down to \sim 2 ml/min FS
 - => permit flows down to 100 μ l/min

- ◆ For practical reasons we normally use bit larger flows
 - 2 - 5 ml/min (**0.12 - 0.3 l/h**)



Advantages of small flows (0.12 – 0.3 l/h)

◆ Permitting very thin gas lines

- Gas lines 1/32" (≈ 0.8 mm OD) well feasible

- 3 m tubing **0.5 mm ID** with CO₂ and 0.12 – 0.3 l/h

- \Rightarrow Back pressure 10 – 24 mbar

- Gas line of 1/64" (≈ 0.4 mm OD) not excluded

- 3 m tubing **0.25 mm ID** with CO₂ and 0.12 – 0.3 l/h

- \Rightarrow Back pressure 0.15 – 0.4 bar

- (Using normal size gas pipes (6 mm OD or larger) would lead to very long reaction times)

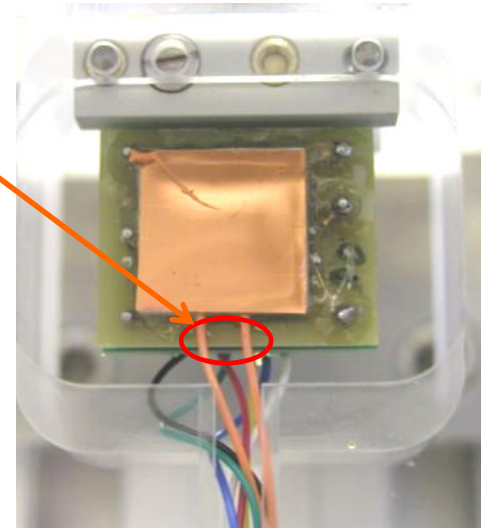
◆ On site mixing of small flows hard

- Long flow measurement times

- (almost) out of range of commercial mass flow controllers

◆ \Rightarrow use premixed gas bottles

1/32" tubing



How to get premixed gas bottles?

- ◆ Custom specified mixtures from commercial gas suppliers not attractive
 - Expensive
 - Long delivery time (~5 - 6 weeks)
- ◆ => **We are considering gas mixing in house (Nikhef)**

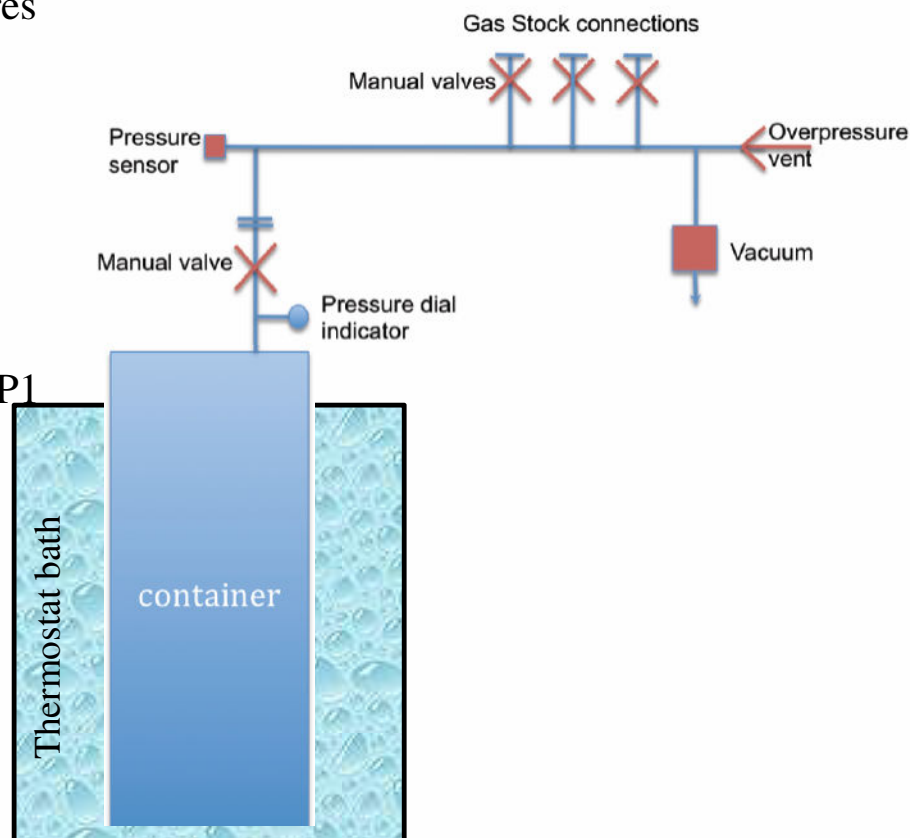
Planned mixing station at Nikhef

◆ Equipment

- Gas bottle
- Vacuum pump
- Accurate absolute pressure sensor(s)
- Thermostat bath
- PC for controlling valves and pressures

◆ Procedure

- Evacuate bottle
- Insert gas 1 until pressure P_1
- Insert gas 2 until pressure $P_2 + P_1$
- Insert gas 3 until pressure $P_3 + P_2 + P_1$
- Etc



Gas bottle

◆ Apply light weight bottle

- Originally intended for butane, propane
- Volume: 12.3 l
 - (also bigger available (26.5 l))
- Material: AISI 304 (stainless steel)
- Test pressure: 30 bar
- Burst pressure: 120 bar
- Identification label on bottle



Empty weight 4.1 kg



Vapour pressures vs temperature

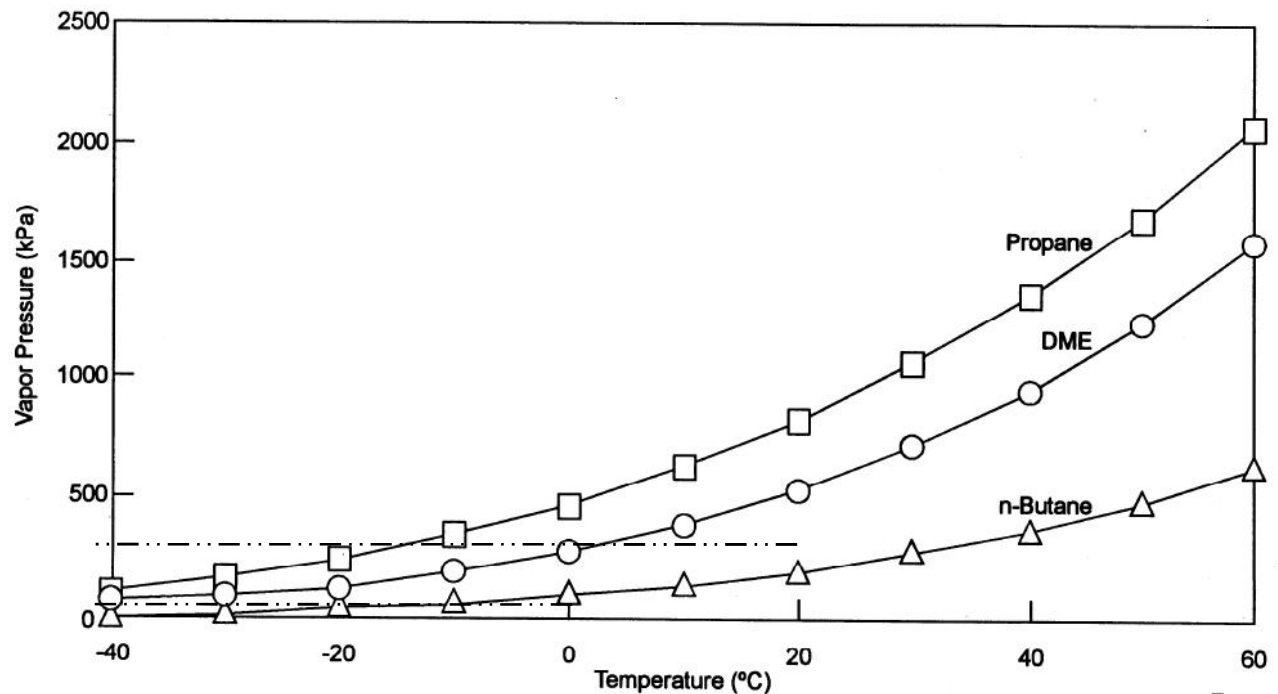
◆ Maximum bottle pressure often determined by condensation point

- Isobutane 2.6 bar @ 15 °C

- => Ar/iC₄H₁₀ 50/50 can be no more than 5.2 bar abs or **4.2 bar gauge**

- DME 5.1 bar @ 20 °C

- Boiling point – 24.8 °C



Security measures for the gas mixing station at Nikhef

- ◆ Creating mixtures with flammable gases at Nikhef allowed if
 - Done in well vented space
 - Explosion detection available
 - Proper grounding of equipment
 - Only accessible for limited number of persons
 - These persons are well trained
 - Additional fire extinguisher is present
 - Risk analysis has been made
 - Flammable gas indication is outside
 - Security staff has been informed and instructed

Using flammable gas mixtures at a CERN test beam



- ◆ We can load up to 234 l into the 12.3 l bottle
 - Sufficient for beam test using 0.3 l/h (1 month)
- ◆ But pressure of DME and isobutane mixtures limited by vapour pressure

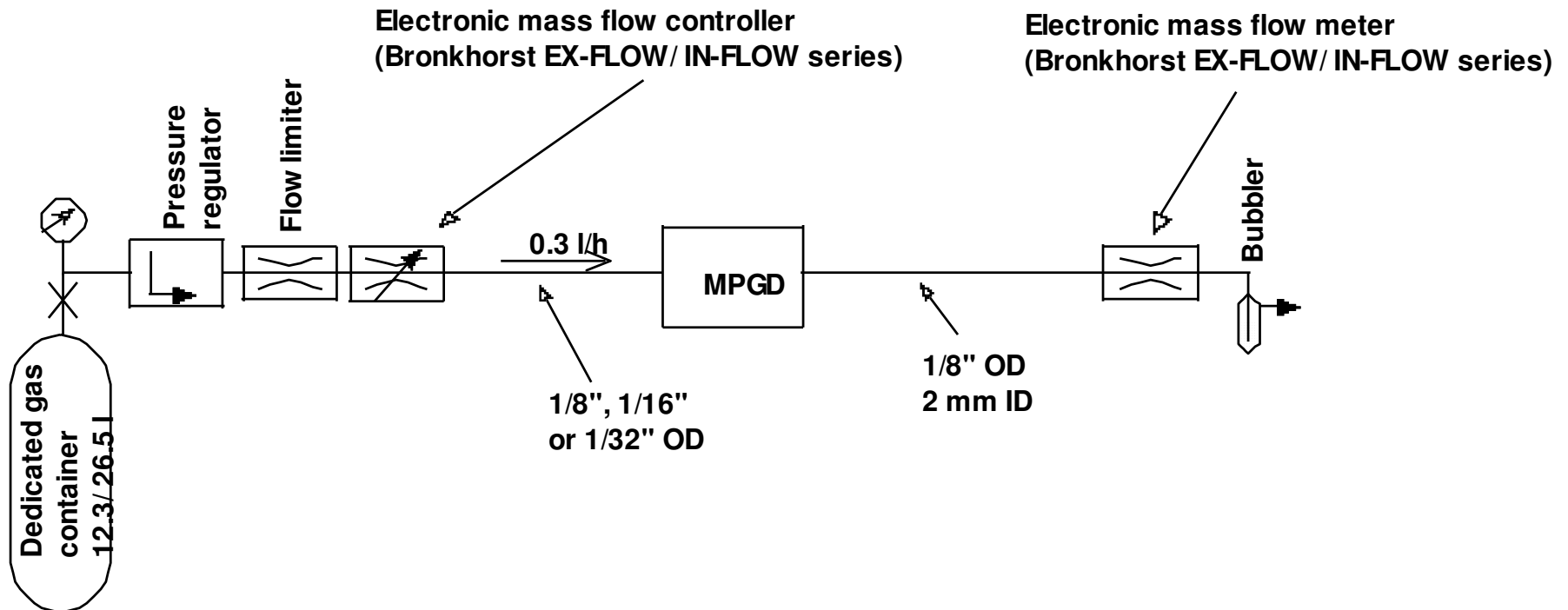
Mixture	P1 (bar abs)	P2 (bar abs)	P _{tot} (bar gauge)	Net content (l)	H ₂ eq. mass(g)	Running time (days) at 0.3 l/h
Ar/CH ₄ 90/10	27	3	19	234	6.7	32.5
CO ₂ /DME 50/50	4	4	7	86	25.4	12
Ar/iC ₄ H ₁₀ 80/20	8.8	2.2	10	123	26.0	17

- ◆ Limited hydrogen weight (<< 0.4 kg)
 - => risk class 1 of CERN flammable gas safety manual
 - => premix bottle possibly allowed in experimental area
 - => short pipe lengths => low dead pipe volumes
 - Easy test beam set-up

One regular (50 l) bottle with iC₄H₁₀ contains 6.75 kg of H₂
=> Risk class 2

Test beam gas system with premixed bottles

- ◆ Assume small flow (≤ 0.3 l/h)
- ◆ Flow regulated by electronic mass flow controller (explosion proof)
- ◆ Flow check (electronic mass flow sensor) at exhaust
 - => verifying leaks
- ◆ Upstream: thin pipes may be used (1/8", 1/16", 1/32")
- ◆ Downstream: thicker pipes (1/8")



Conclusions

- ◆ Using low gas flows (≤ 0.3 l/h) has many advantages for lab and test beam experiments
 - Thin gas pipes (1/8")
 - Premix gas bottles in lab/ test beam area
 - Simple, non critical (1 channel) gas regulation
 - Easy and cheap experimental set-up
- ◆ Producing premixed bottles at Nikhef looks feasible