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# Characterisation of Neutron-Irradiated Deep Diffused APDs

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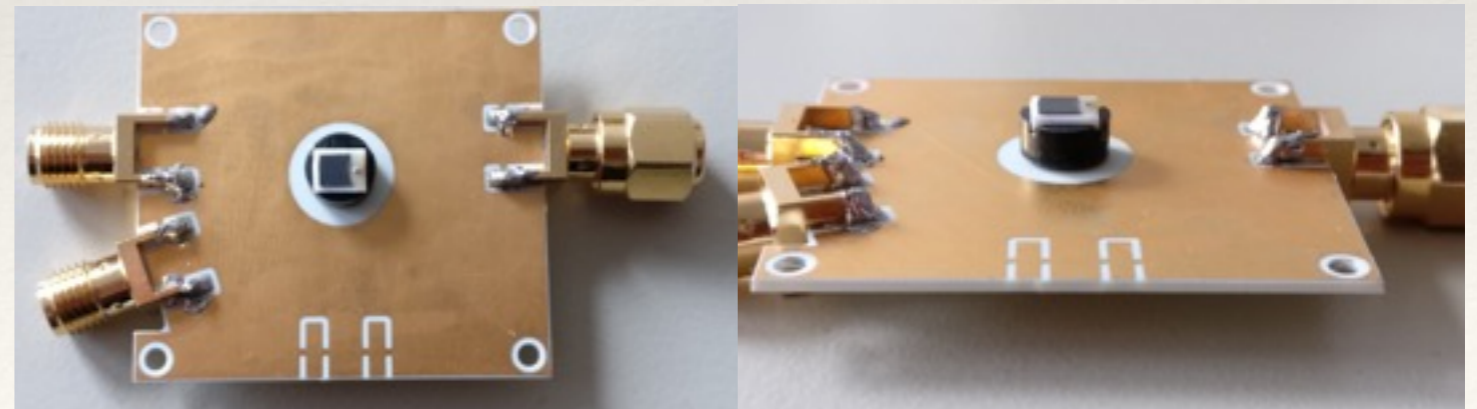
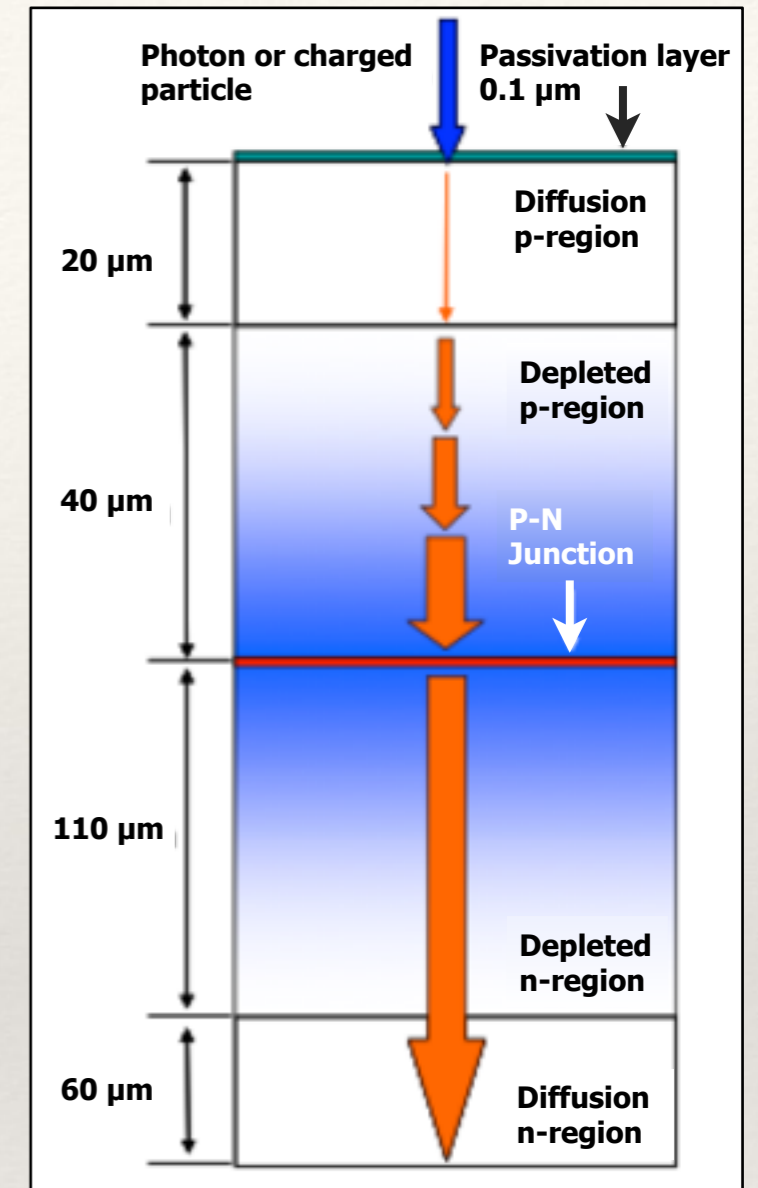
## Deep Diffused APDs (DD-APDs).

- ❖ Manufactured by RMD.
- ❖ Amplification deep inside the bulk of the sensor.
- ❖ Requires high voltage (1700 V - 1800 V).
- ❖ Delivers high gain and fast response time

See M. Centis Vignali, 31st RD50 Workshop.

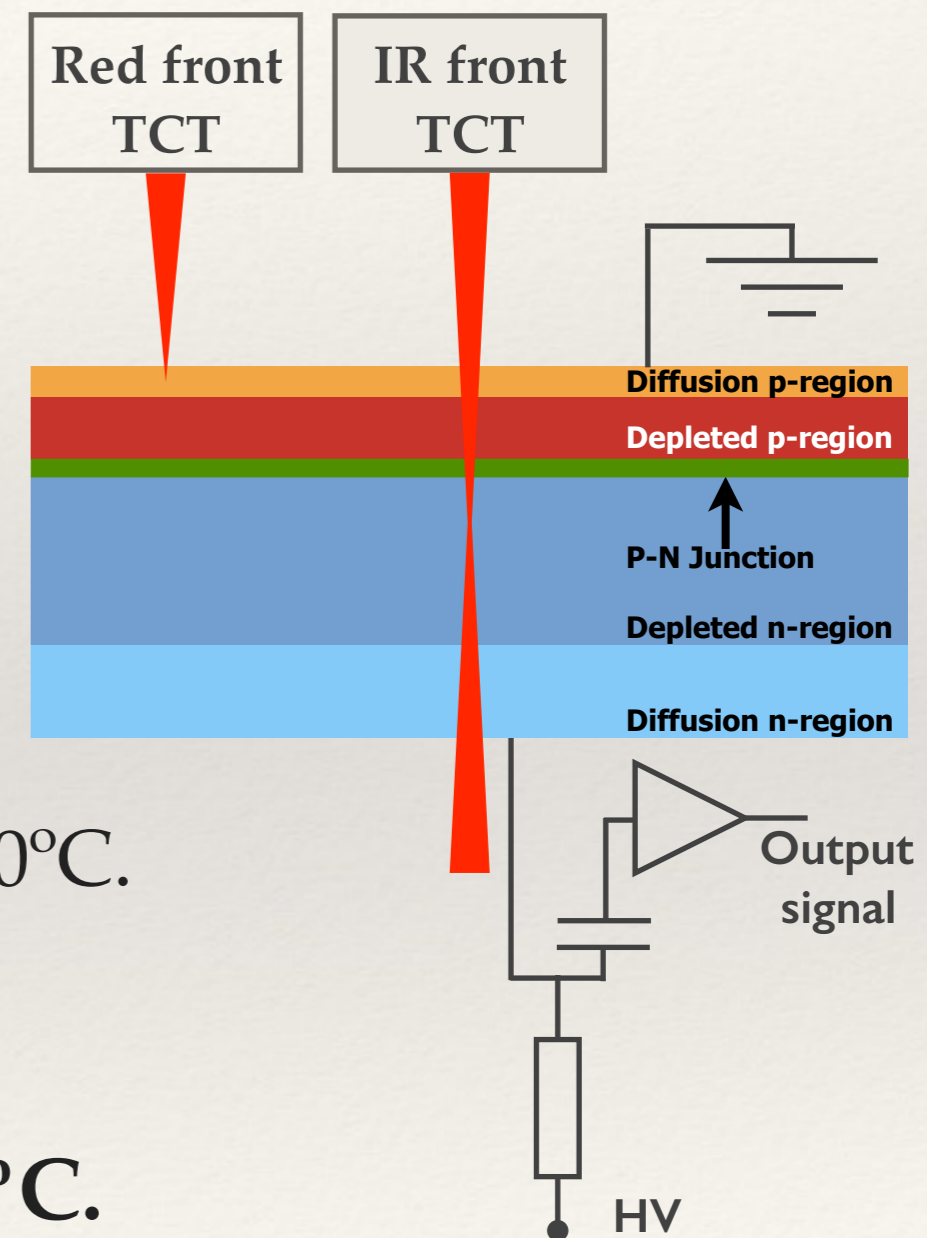
## 8 devices.

- ❖ Sent to Ljubljana for neutron irradiation.
- ❖ 2 samples per fluence.
  - ❖  $3 \times 10^{13} \text{ n/cm}^2$ .
  - ❖  $6 \times 10^{13} \text{ n/cm}^2$ .
  - ❖  $3 \times 10^{14} \text{ n/cm}^2$ .
  - ❖  $1 \times 10^{15} \text{ n/cm}^2$ .



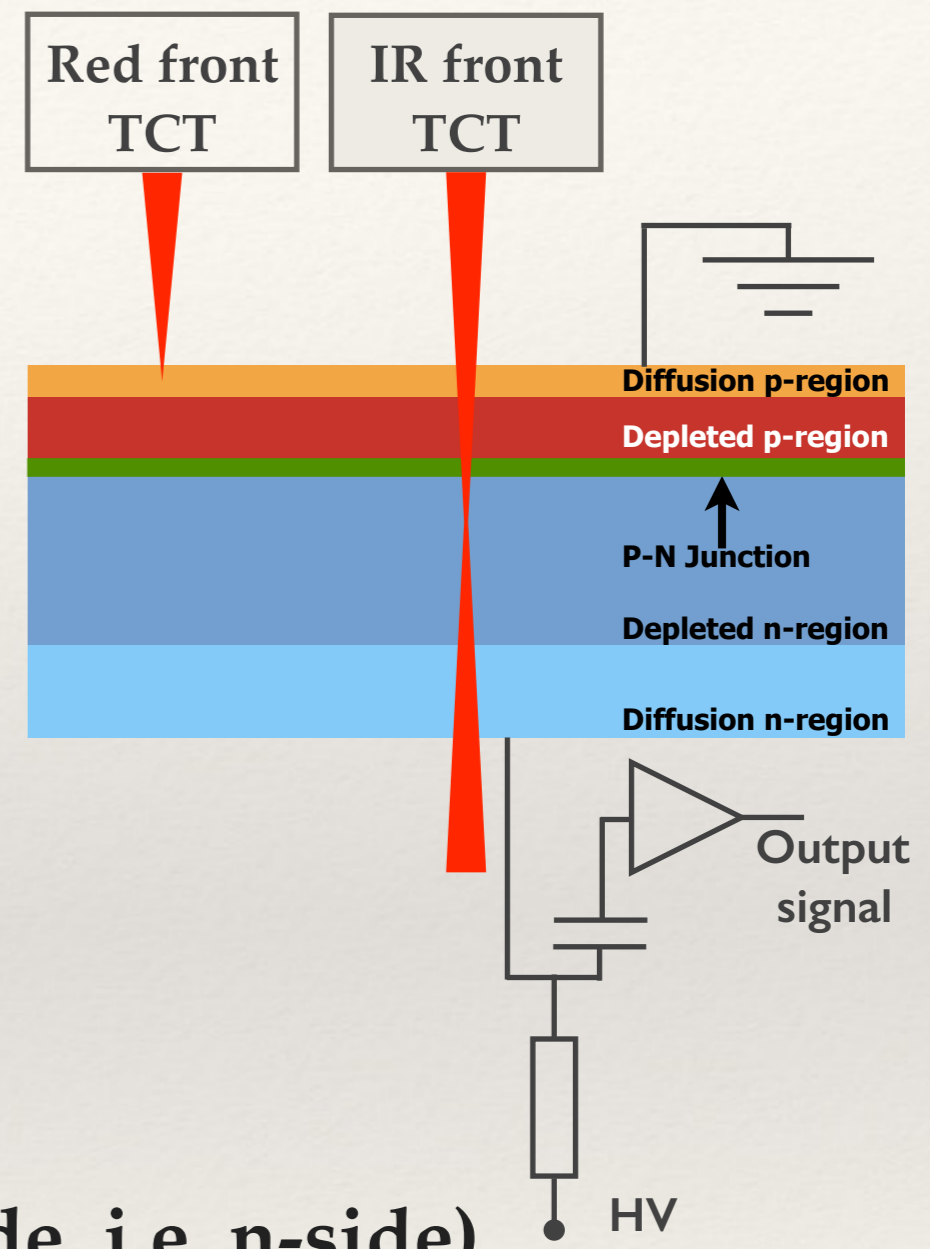
Before and after irradiation for all samples.

- ❖ **Transient Current Technique (TCT).**
- ❖ **XY scans.**
  - ❖ Red and IR front illumination.
- ❖ **Voltage scans.**
  - ❖ Red and IR front illumination.
- ❖ All TCT measurements were done at  $-20^{\circ}\text{C}$ .
- ❖ **CV at  $-20^{\circ}\text{C}$ .**
- ❖ **IV at  $20^{\circ}\text{C}$ ,  $10^{\circ}\text{C}$ ,  $0^{\circ}\text{C}$ ,  $-10^{\circ}\text{C}$ , and  $-20^{\circ}\text{C}$ .**



## Transient Current Technique (TCT)

- ❖ Temperature  $-20^{\circ}\text{C}$ .
- ❖ 10 dB effective amplification.
- ❖ 40 dB CIVIDEC amplifier.
  - ❖ Linearity range:  $\pm 1$  V output.
- ❖ 30 dB attenuator (before amplifier).
- ❖ Laser intensities (peak power):
  - ❖ Red  $\approx 87 \mu\text{W}$ .
  - ❖ IR  $\approx 129 \mu\text{W}$ .
- ❖ Read-out and biasing from the back (cathode, i.e. n-side).
  - ❖ Customised bias T ( $C = 4.4 \text{ nF}$ ;  $R = 1 \text{ M}\Omega$ ).
- ❖ Compliance set to  $10 \mu\text{A}$ .



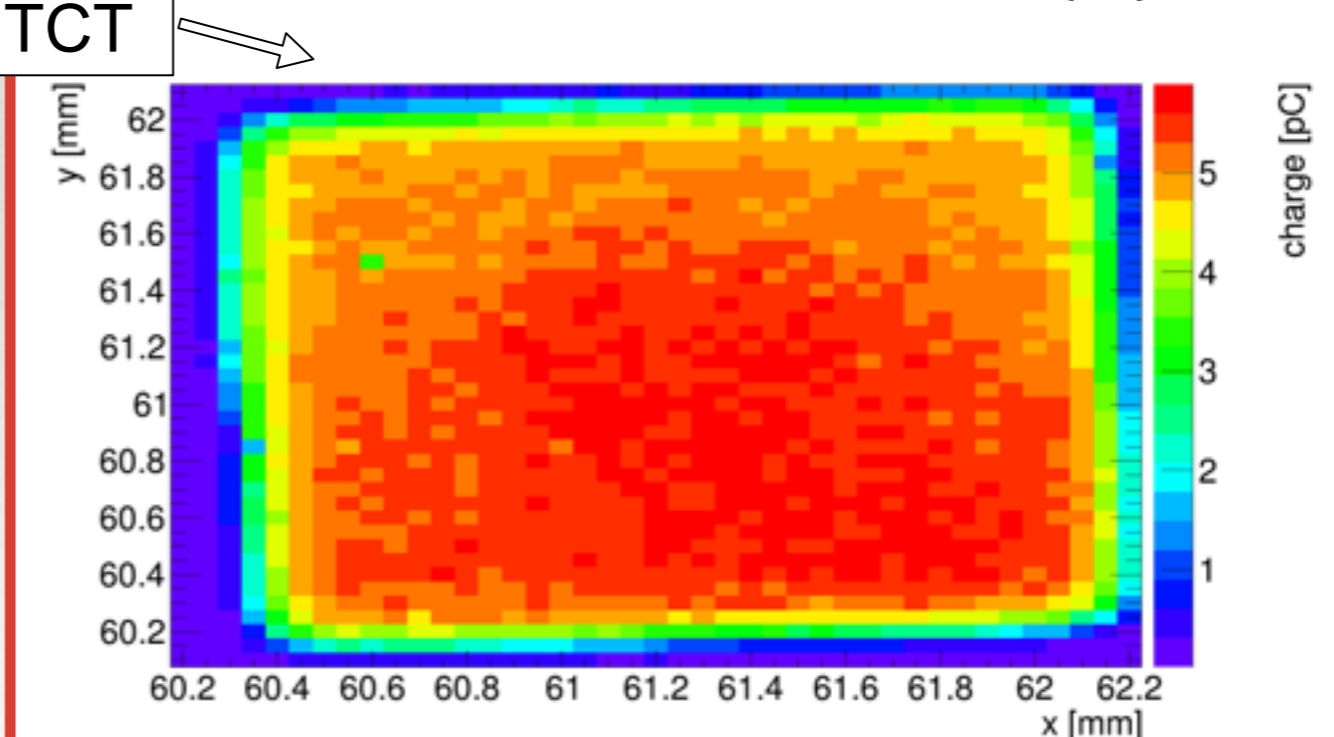
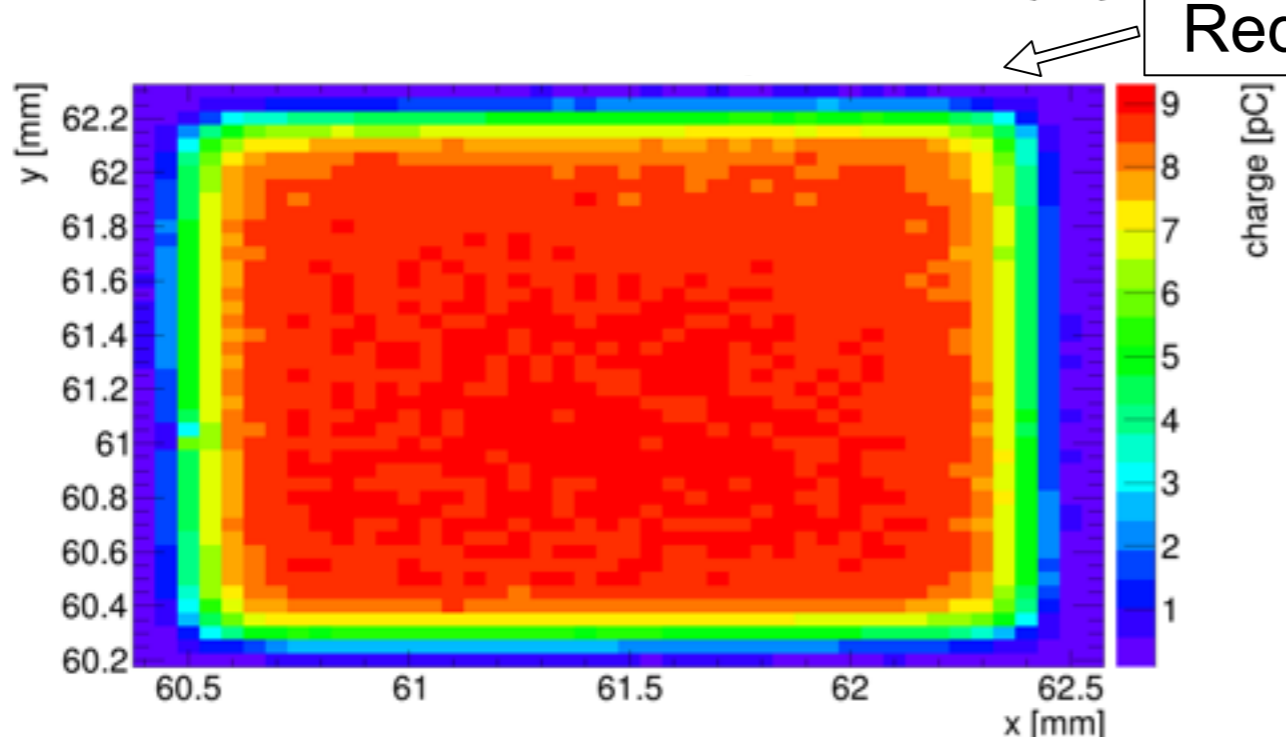
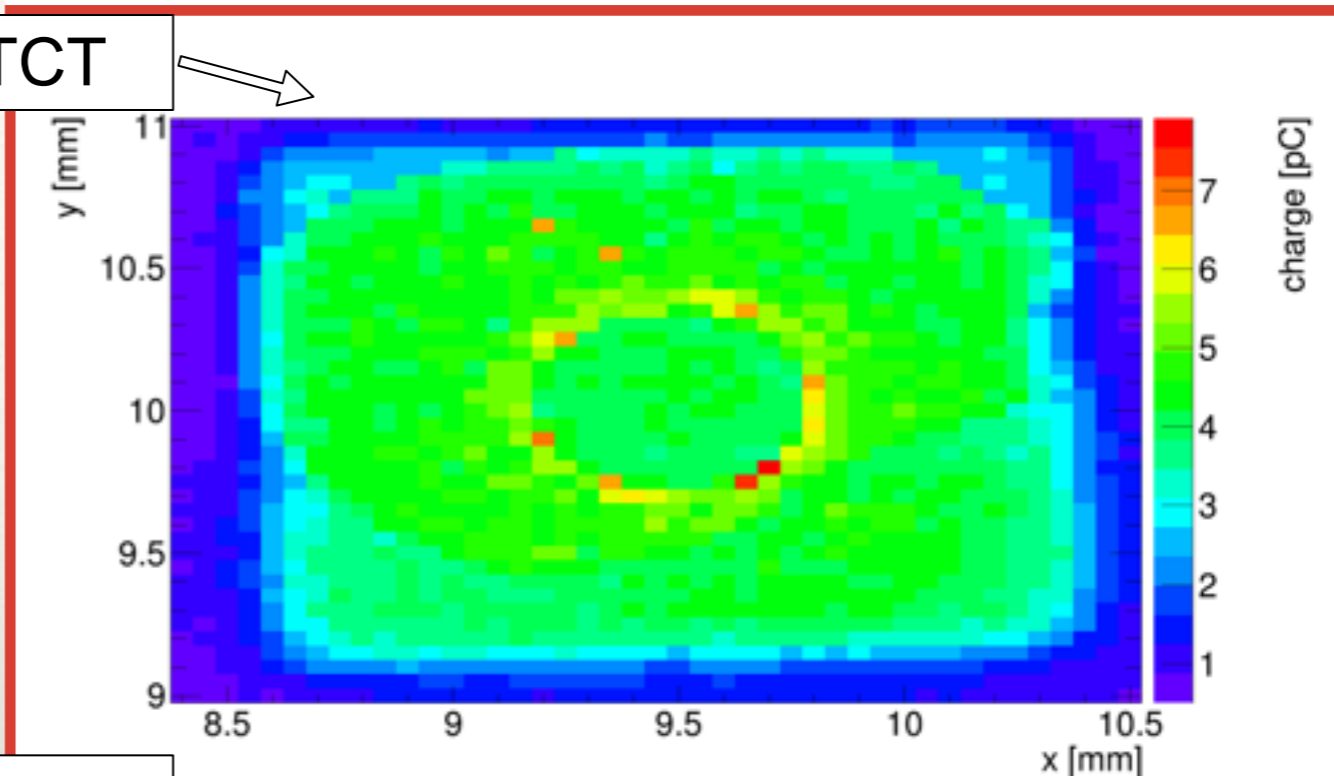
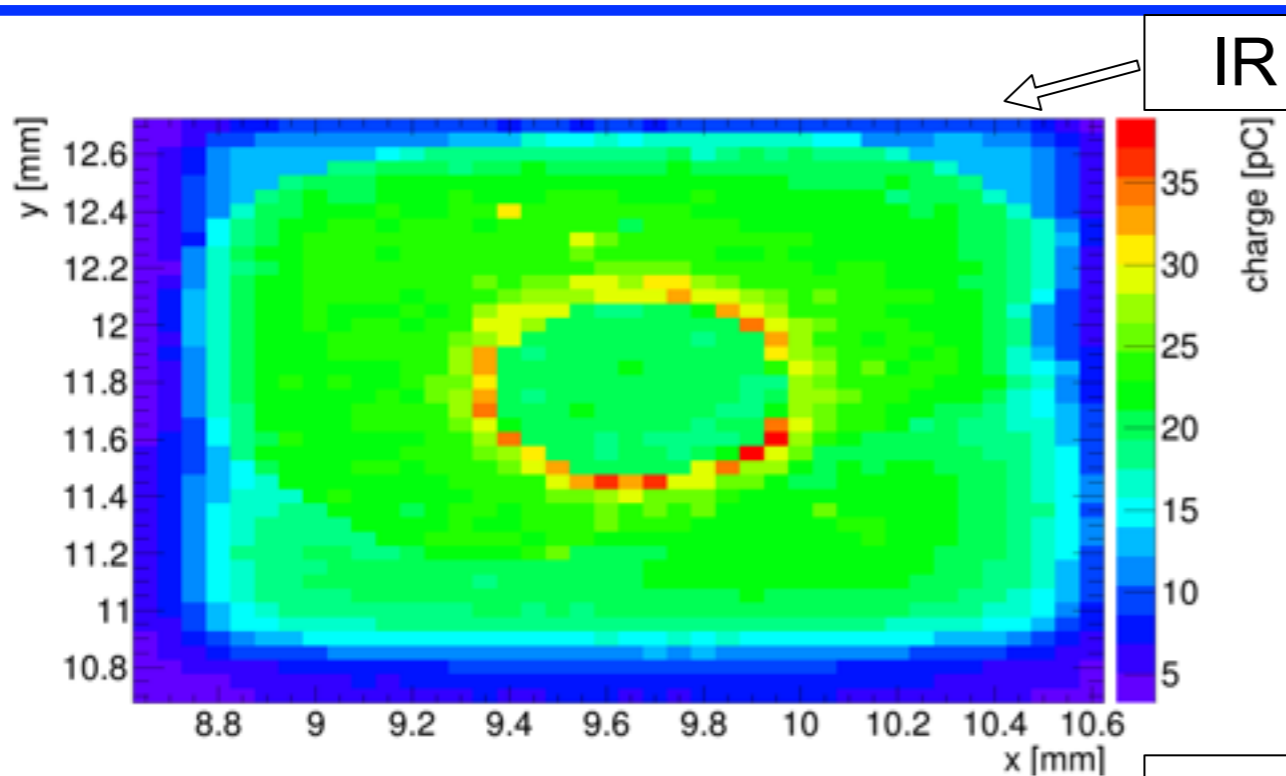


# Homogeneity Analysis

## Charge collection *XY* scans

Before irradiation

After irradiation  $3 \times 10^{13} \text{ n/cm}^2$



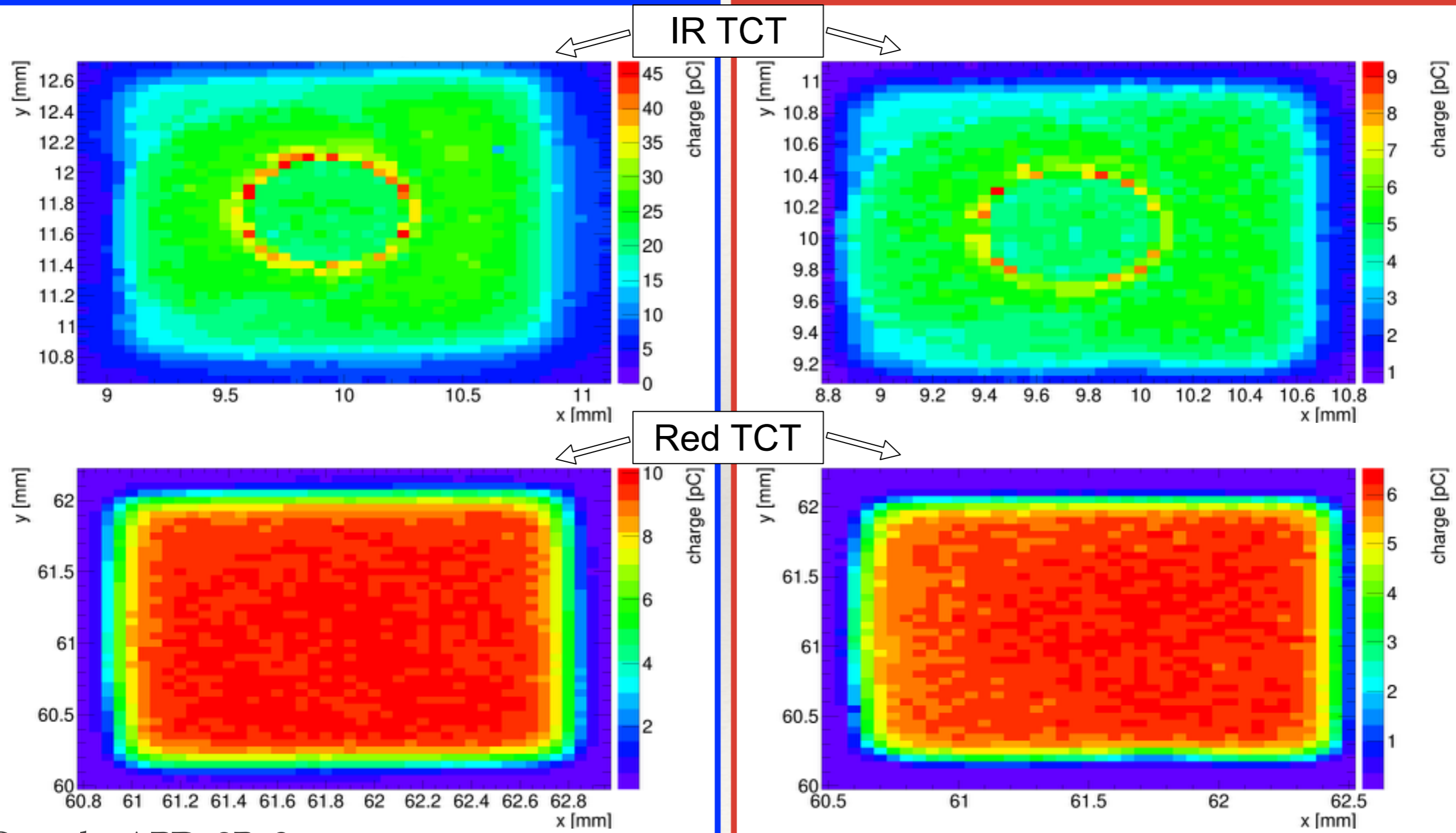
IR TCT

Red TCT

Sample: APD\_2B\_1

Before irradiation

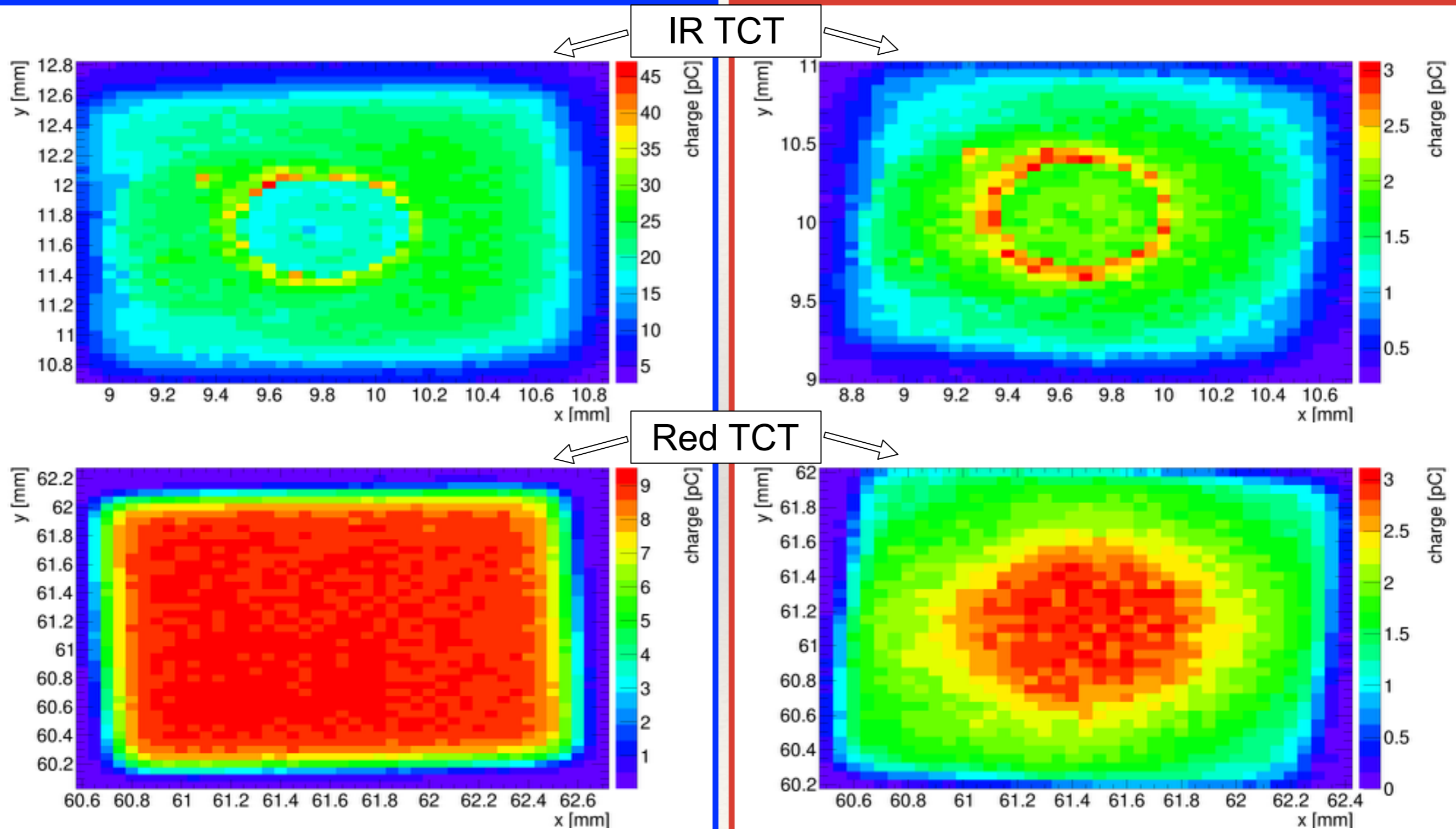
After irradiation  $3 \times 10^{13} \text{ n/cm}^2$



Sample: APD\_2B\_3

Before irradiation

After irradiation  $6 \times 10^{13} \text{ n/cm}^2$

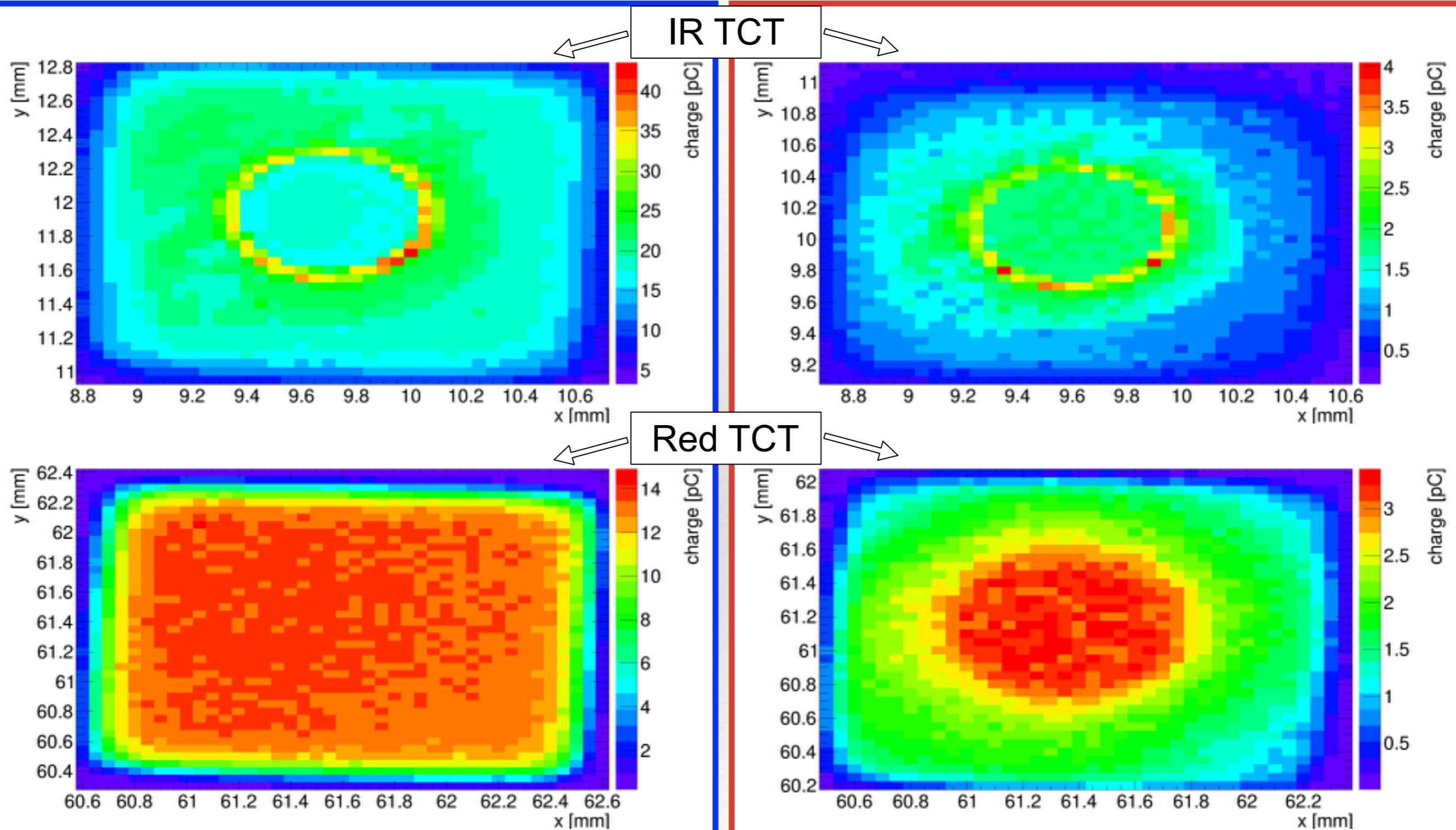


Sample: APD\_2B\_5



Before irradiation

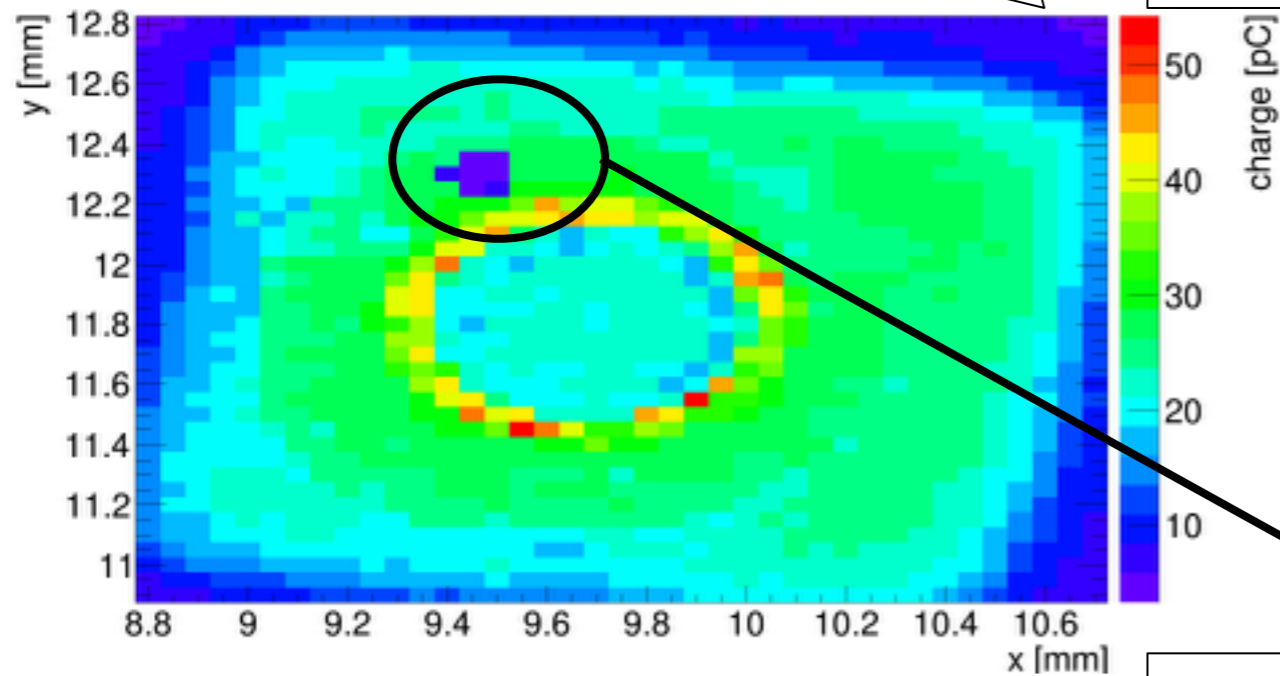
After irradiation  $6 \times 10^{13} \text{ n/cm}^2$



Sample: APD\_2B\_11

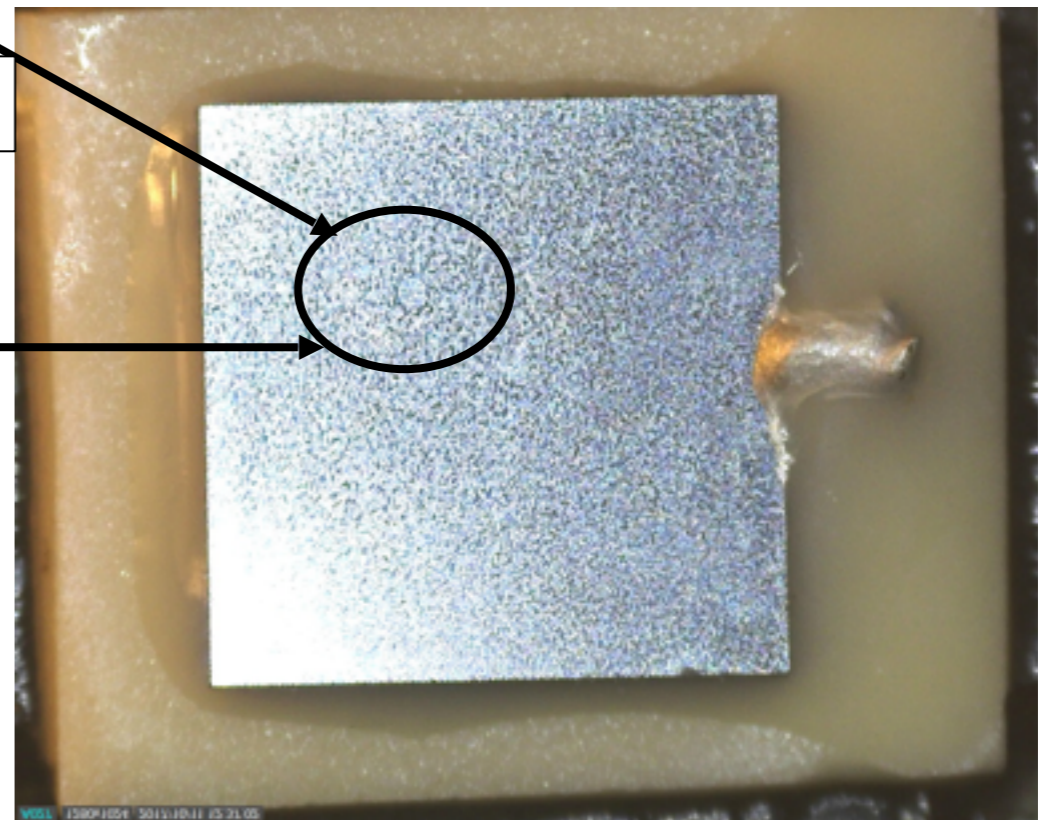
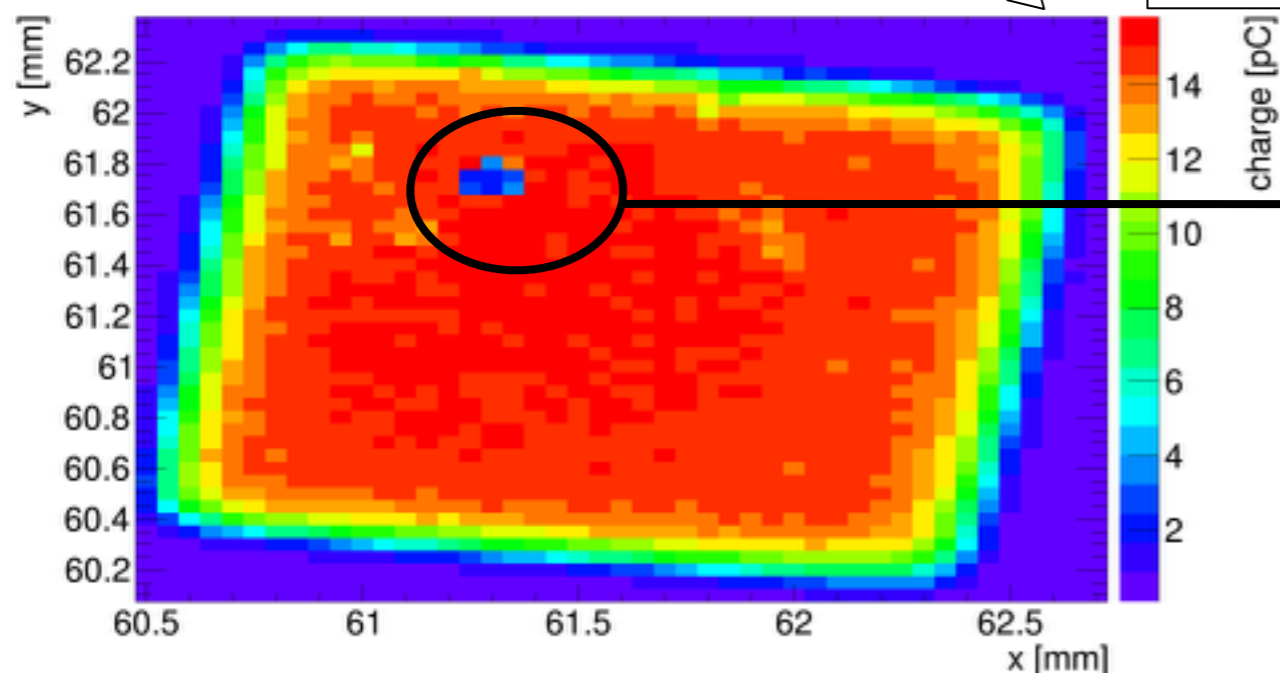
Before irradiation

After irradiation  $3 \times 10^{14} \text{ n/cm}^2$



Impossible to perform the measurements.

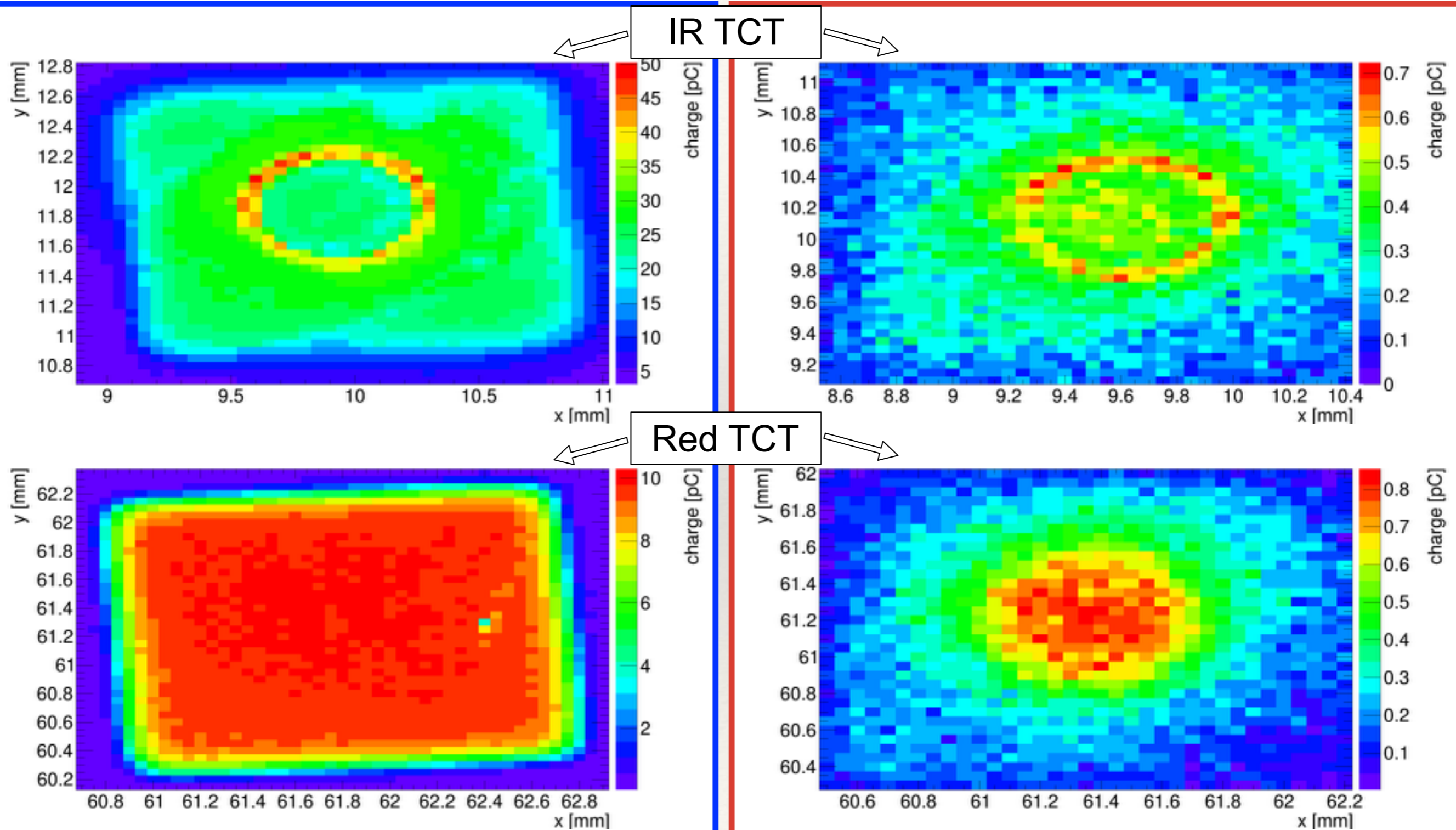
- ❖ Leakage current  $> 1.5 \text{ mA}$  at 7 V.



Sample: APD\_2B\_6

Before irradiation

After irradiation  $3 \times 10^{14} \text{ n/cm}^2$



Sample: APD\_2B\_4

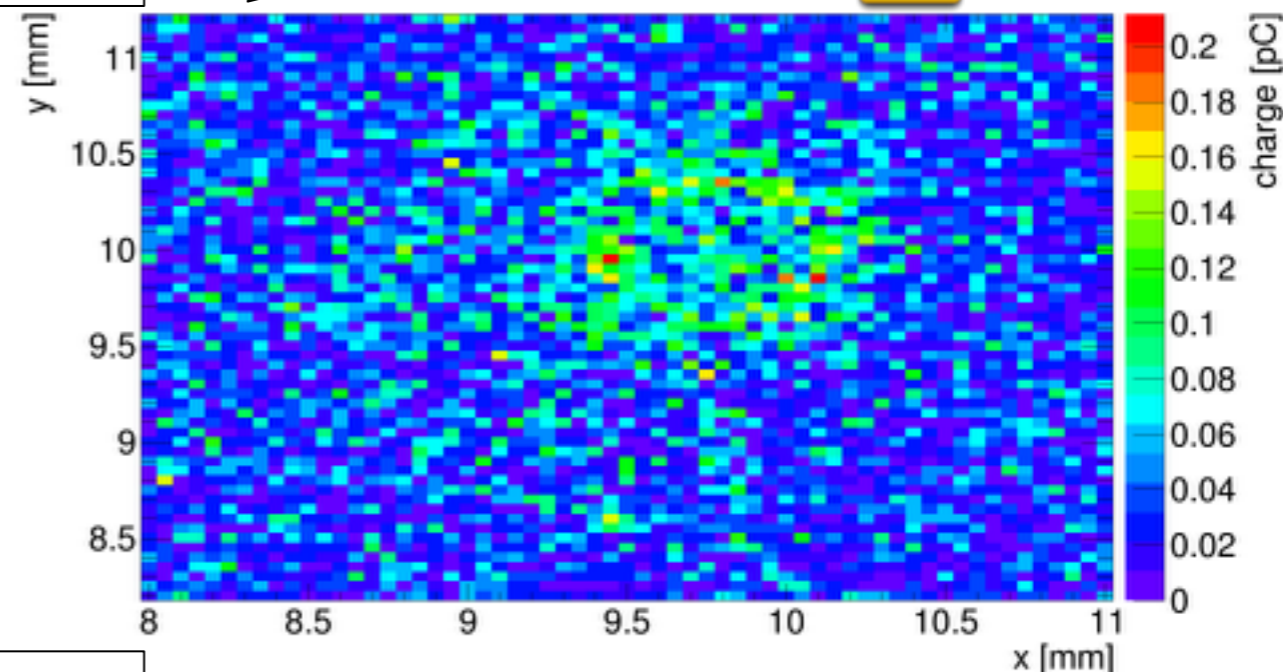
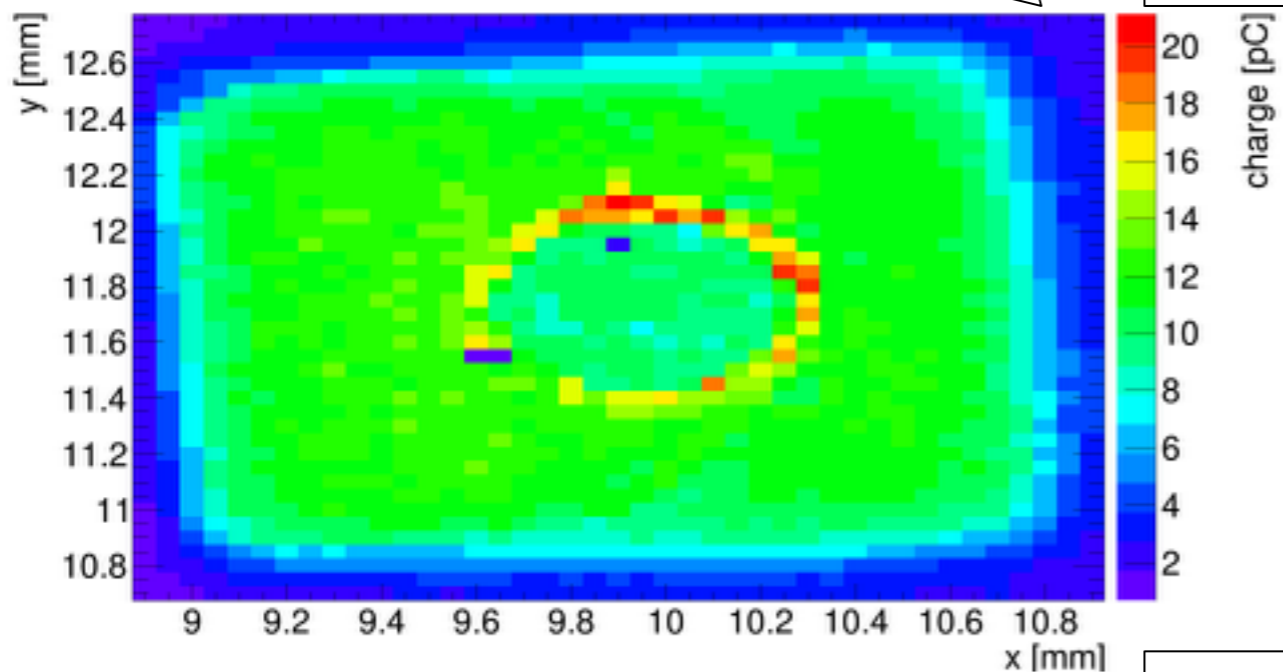
Before irradiation

After irradiation  $1 \times 10^{15} \text{ n/cm}^2$

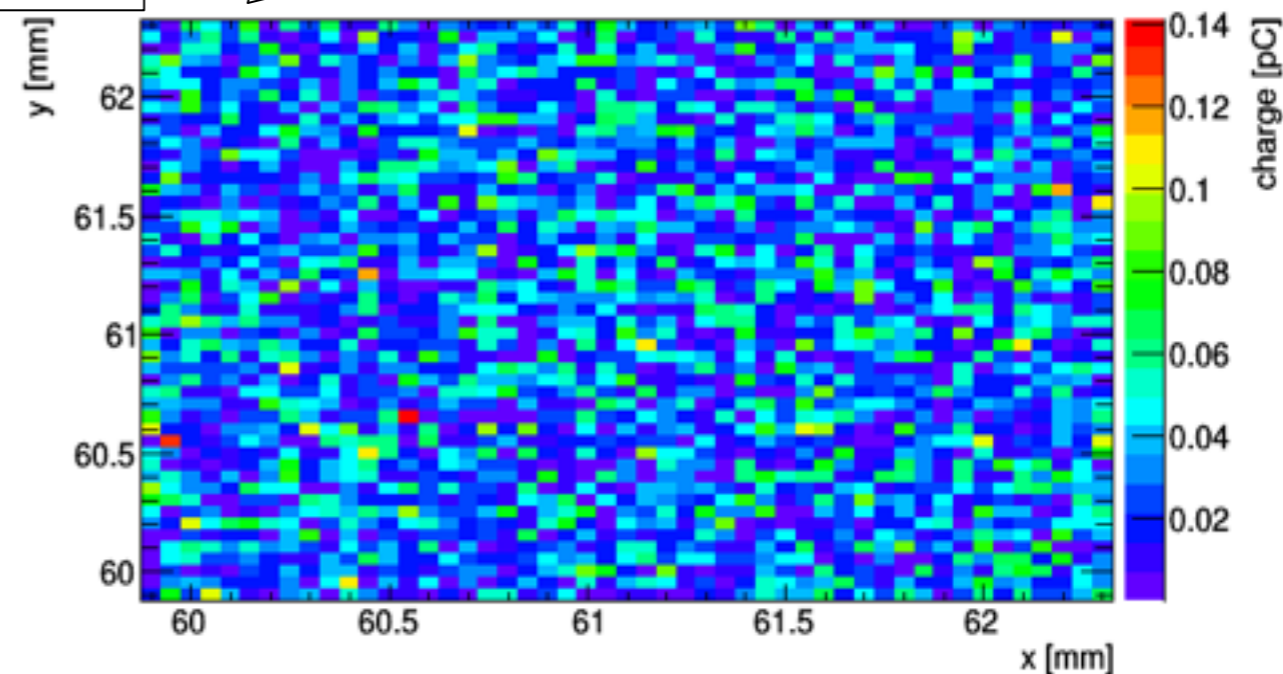
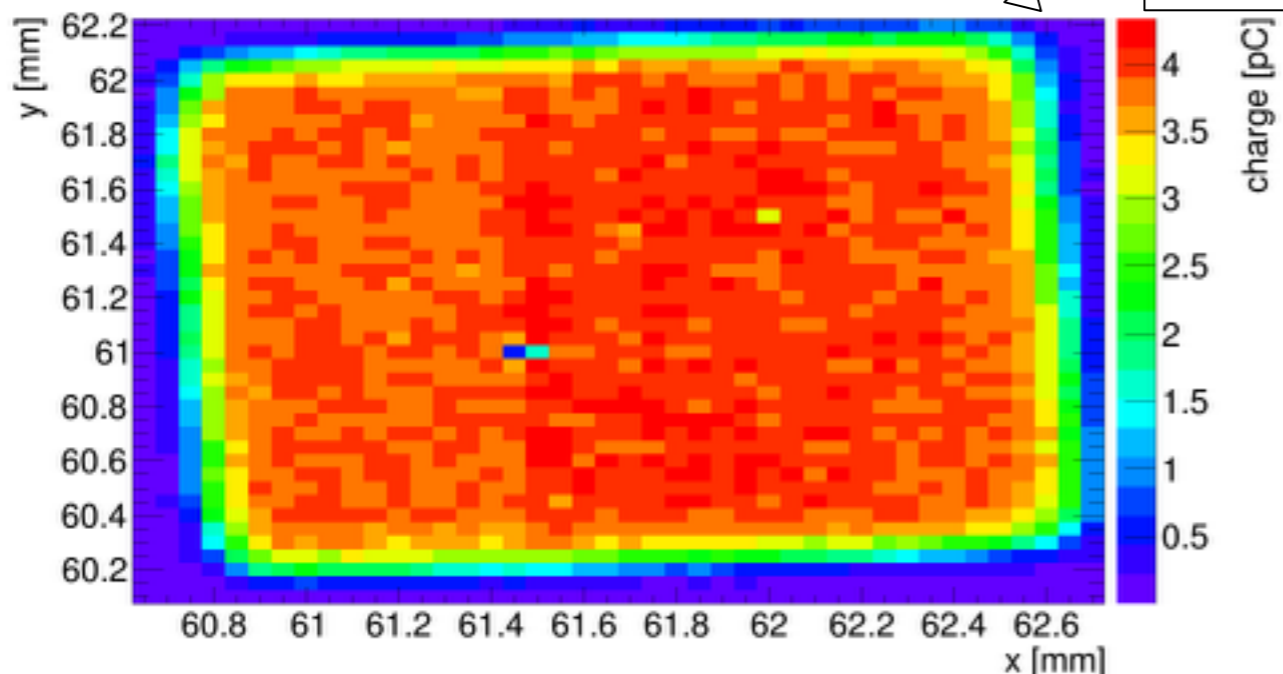
1700 V

IR TCT

450 V\* 



Red TCT

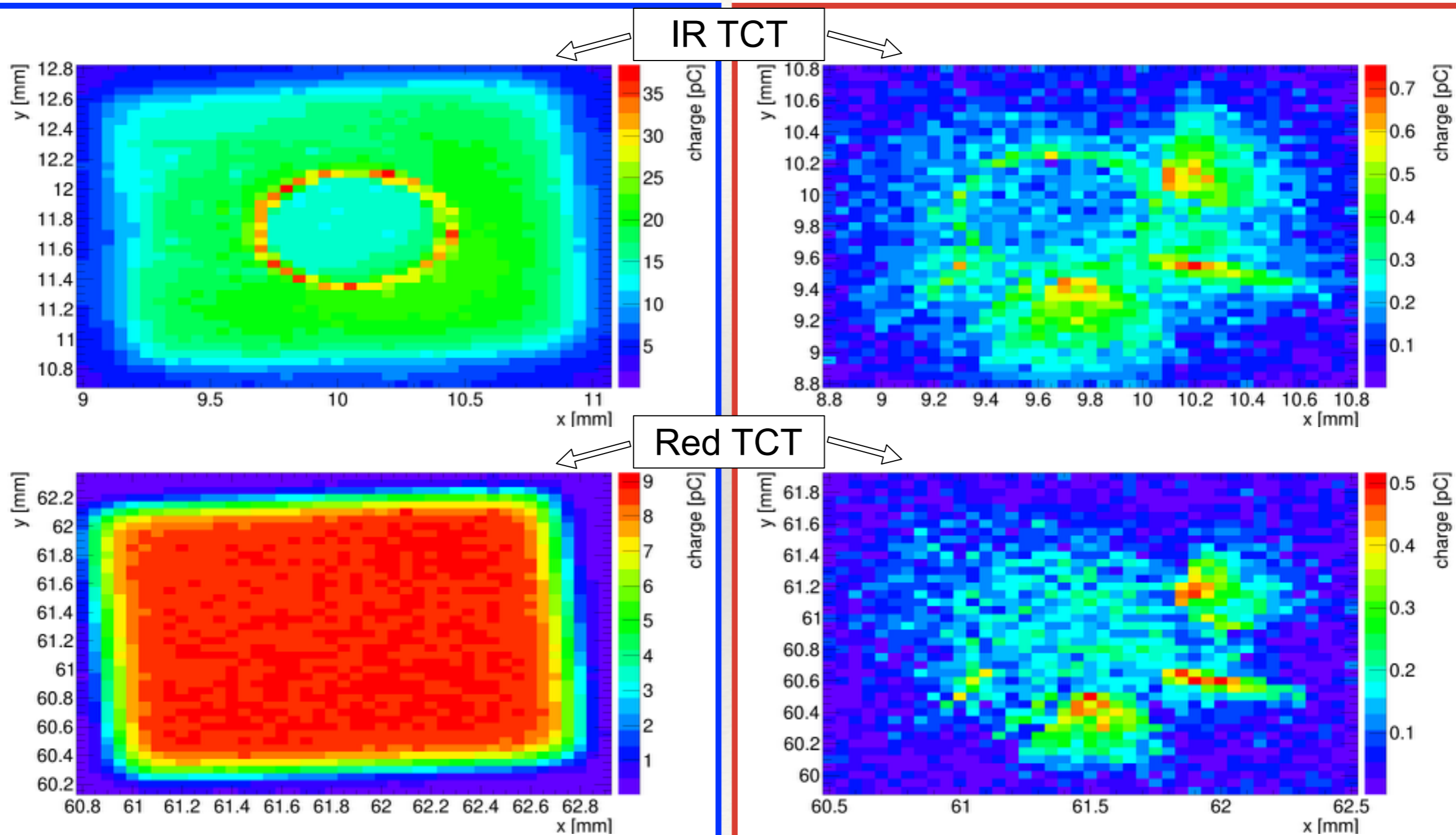


\*Reached compliance at  $\sim 480 \text{ V}$ .

Sample: APD\_2B\_7

Before irradiation

After irradiation  $1 \times 10^{15} \text{ n/cm}^2$



Sample: APD\_2B\_9



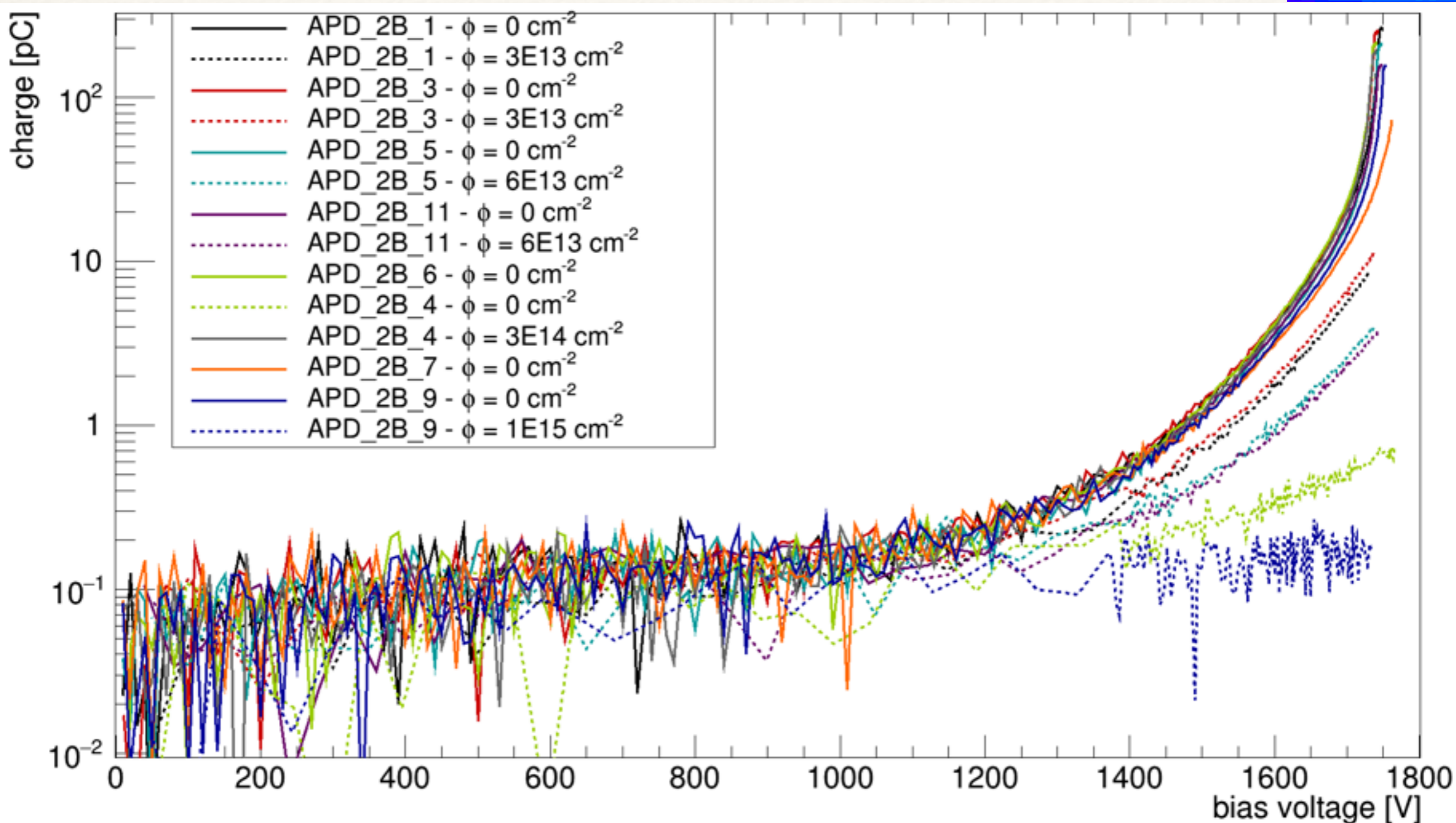
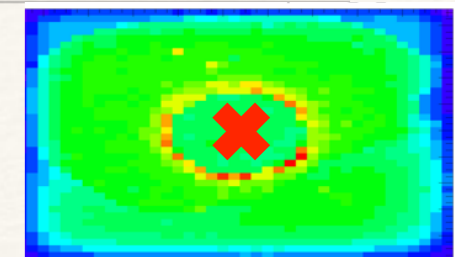
# TCT Voltage Scans

## Charge collection vs. bias voltage

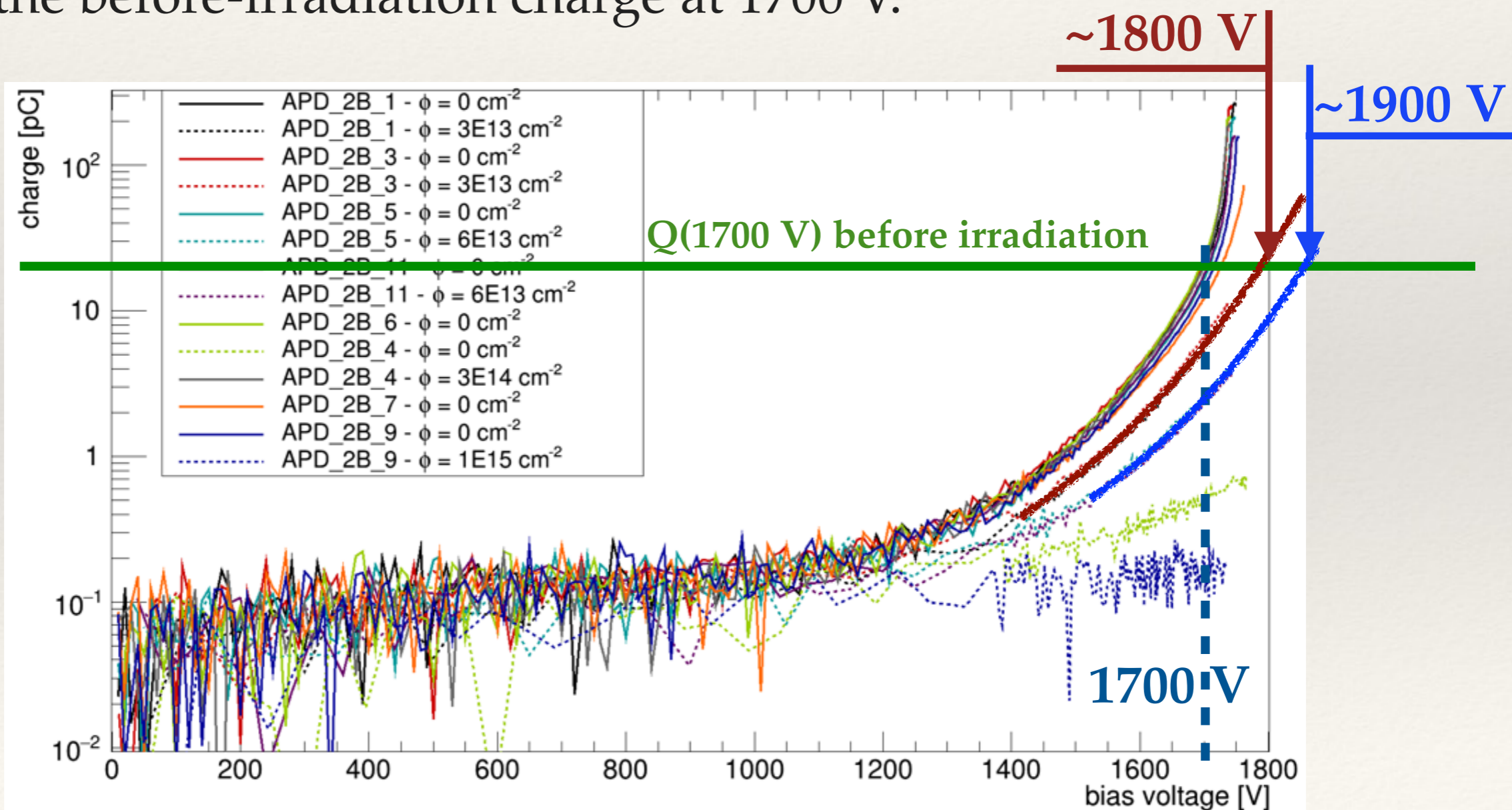
Only voltage scans with IR illumination will be shown.

Red illumination voltage scans can be found in the backup slides.

- ❖ Measurements before and after irradiation.
- ❖ Fixed illumination position.



- ❖ Up to  $\phi = 6 \times 10^{13} \text{ n/cm}^2$  charge collection can be recovered by increasing the voltage.
- ❖ For  $\phi = 1 \times 10^{15} \text{ n/cm}^2$  a  $V_{\text{bias}}$  of  $\sim 8000 \text{ V}$  would be needed to recover the before-irradiation charge at  $1700 \text{ V}$ .



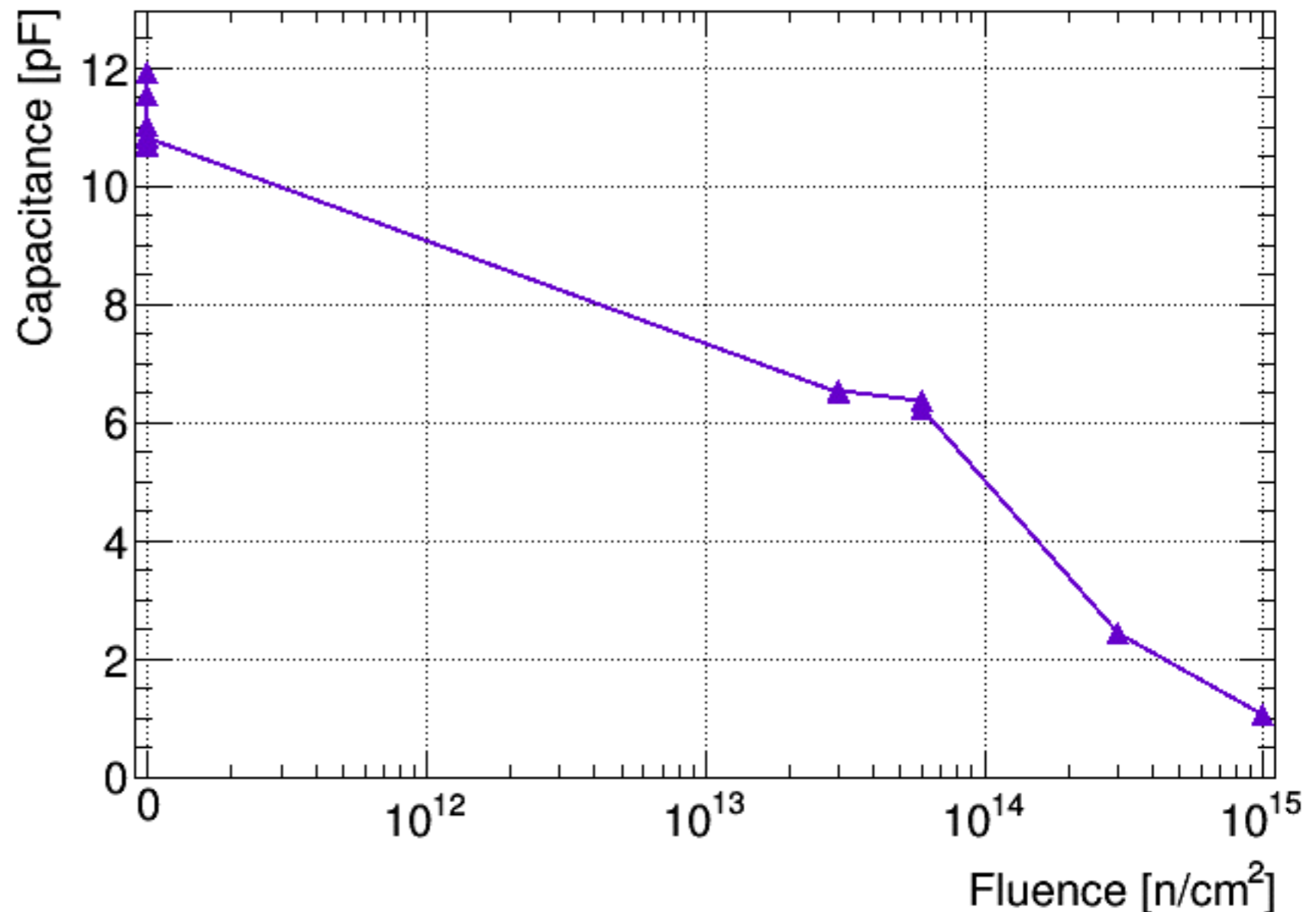




# Capacitance vs. Fluence

- ❖ Measurements before and after irradiation for all samples.
- ❖ Capacitance decreases with fluence.
- ❖ Indicative of an increase in thickness of the depletion region.

- ❖  $V_{\text{bias}} = 500 \text{ V}$ .
- ❖  $f = 10 \text{ kHz}$ .
- ❖  $T = -20^\circ\text{C}$ .
- ❖ Back biasing (n-side).





# Leakage Current Measurements

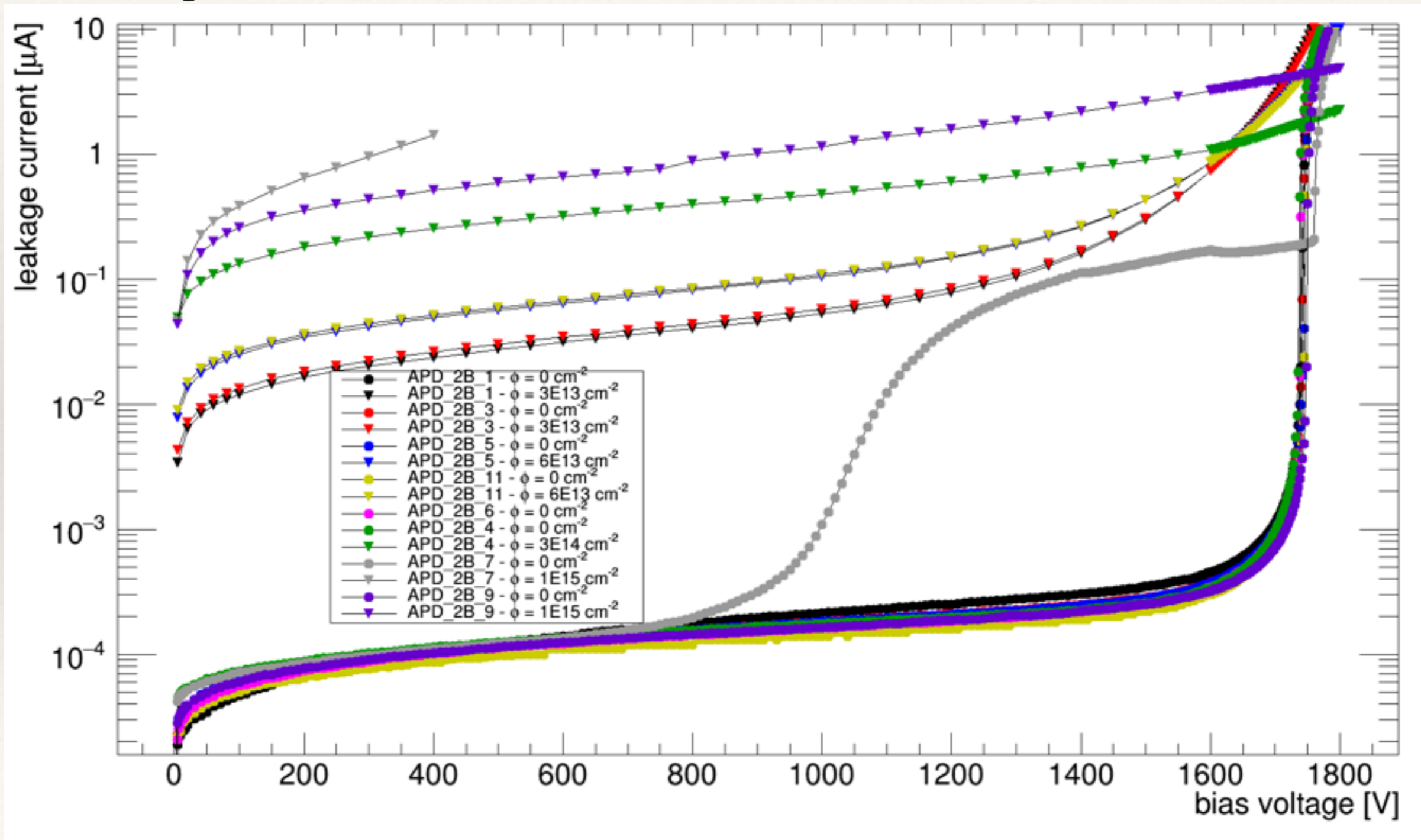


# Measurement Conditions

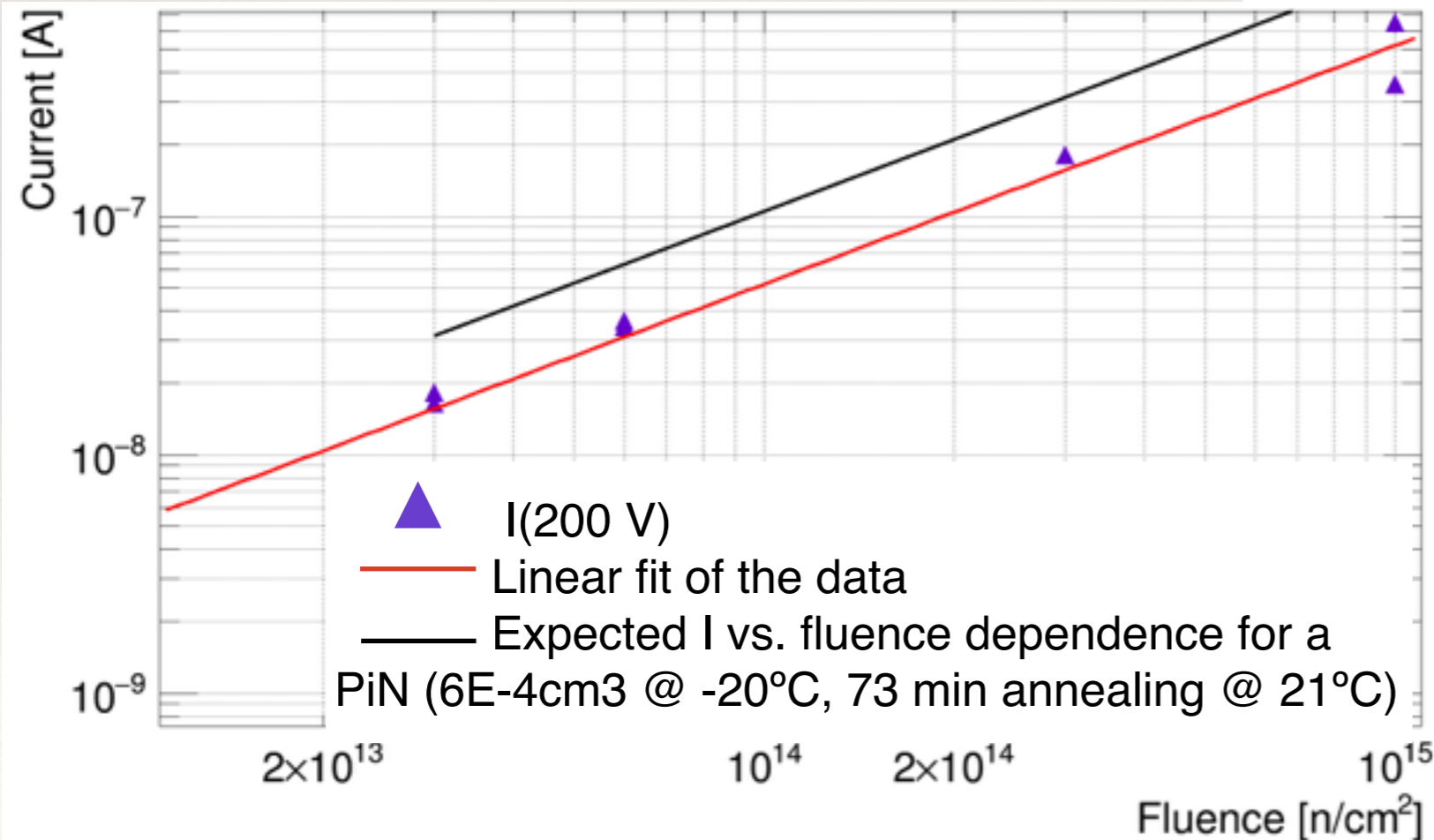
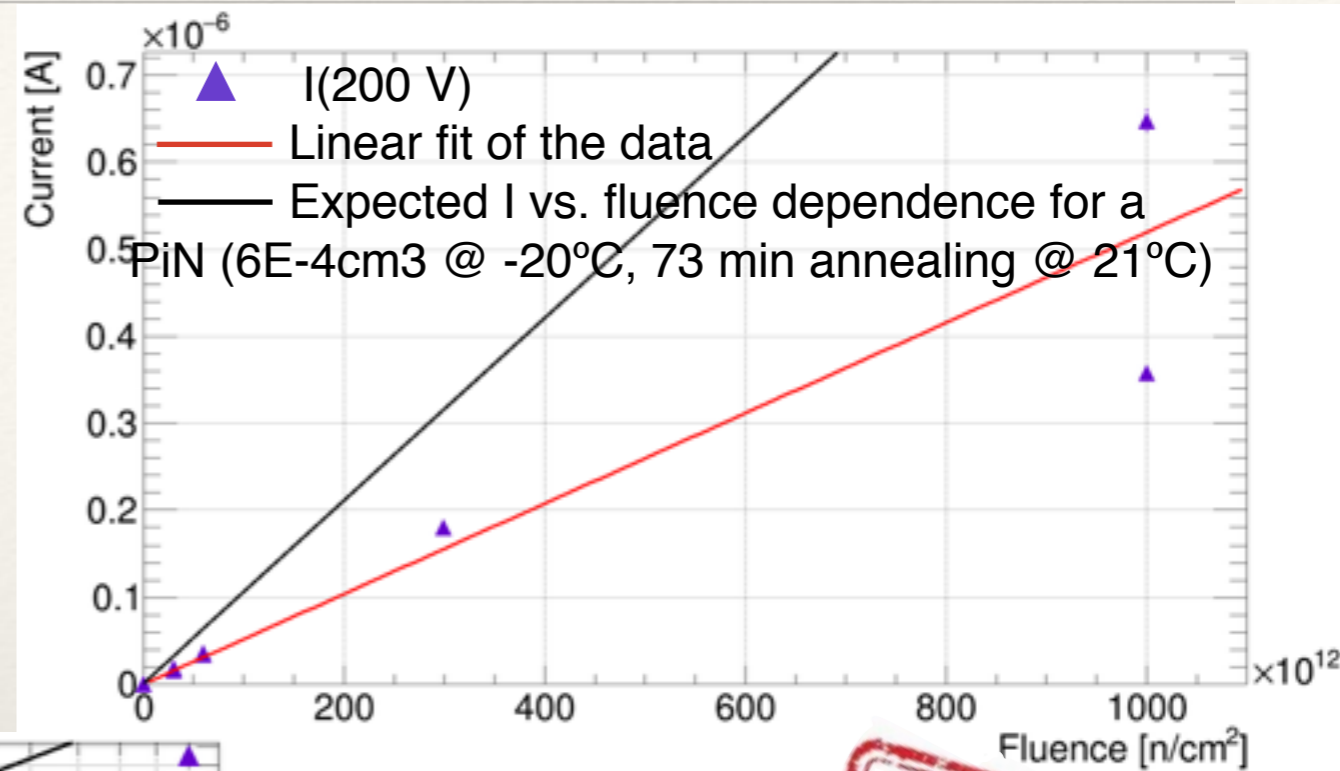


- ❖ **Measurements before and after irradiation for all samples.**
- ❖ **Temperatures:**
  - ❖ **20°C, 10°C, 0°C, -10°C, and -20°C.**
- ❖ **Back biasing (cathode, i.e. n-side).**
- ❖ **Compliance 10  $\mu$ A.**

- ❖ Before irradiation all samples, but one, behave similarly.
- ❖ Leakage current increases with fluence.



- ❖ Leakage current at 200 V (no gain).
- ❖ Estimated average annealing time:
  - ❖ 73 min at 21°C.
- ❖ Dimensions assumed:  $6 \times 10^{-4} \text{ cm}^3$ .
  - ❖  $A = 2 \times 2 \text{ mm}^2$ ,  $d = 150 \text{ }\mu\text{m}$ .

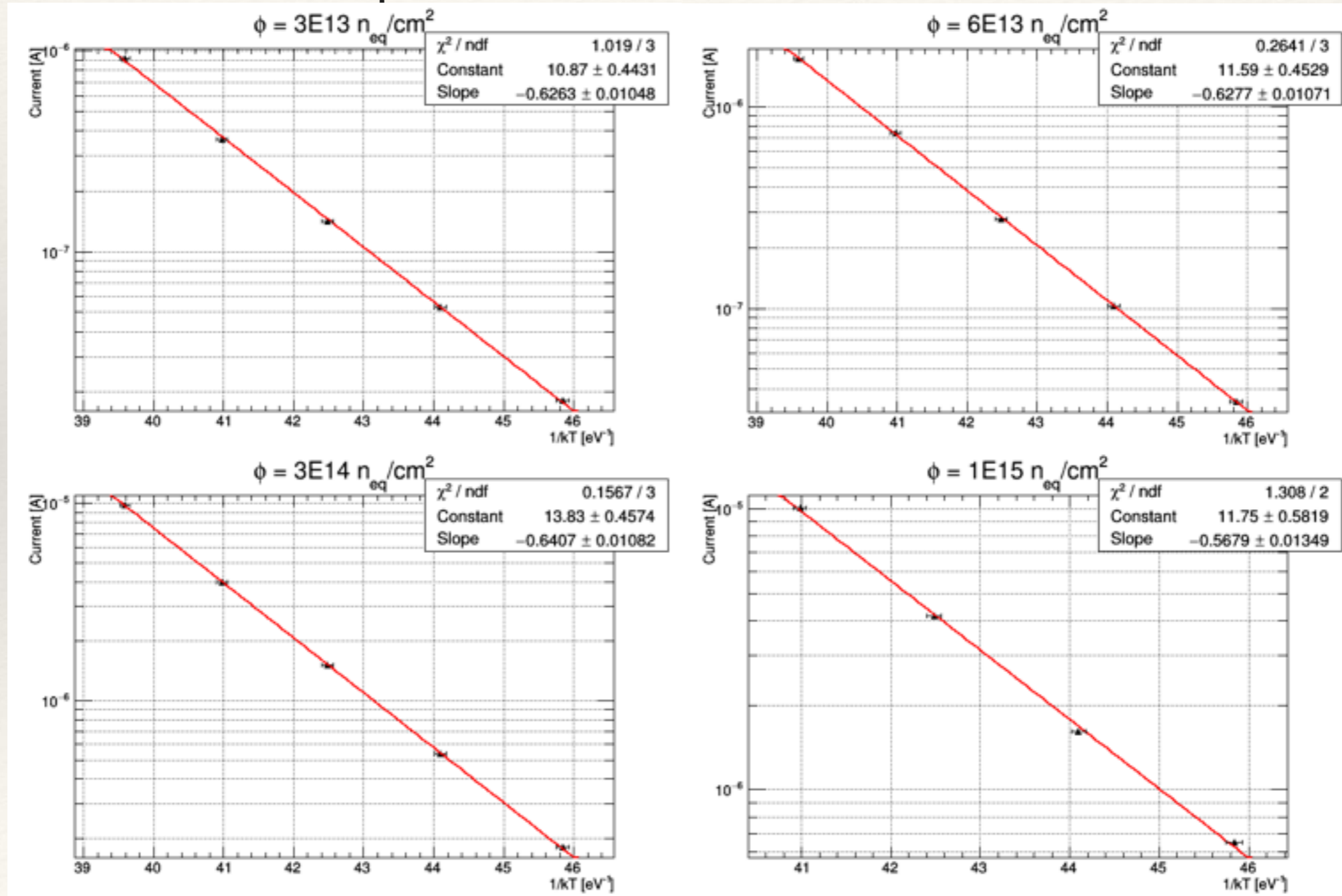


**ESTIMATION**  
Active volume changes are not being considered.

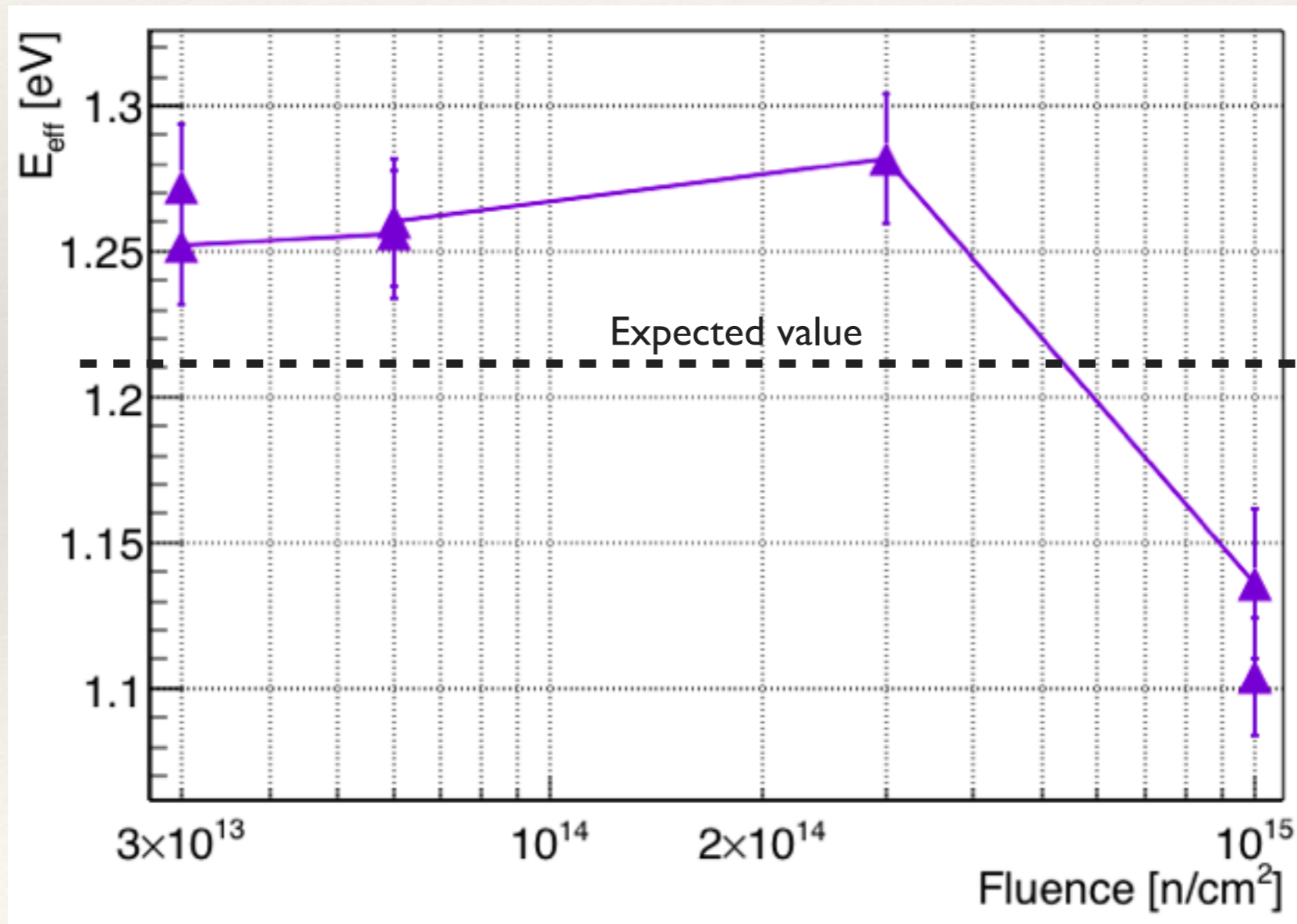
### Damage coefficient:

- ❖ From fitting DD-APD data:  
 $\alpha_{\text{fit}} \approx 8.66 \times 10^{-19} \text{ A/cm}$
- ❖ For a PiN of equal volume and annealing:  
 $\alpha_{\text{PiN}} \approx 17.5 \times 10^{-19} \text{ A/cm}$

- ❖ IV curves were measured at 5 different temperatures.
- ❖ Objective: produce an Arrhenius plot, calculate the effective energy and compare it with the expected value.



- ❖ **Fit to:**  $I(T) \propto T^2 \exp\left(-\frac{E_{eff}}{2kT}\right)$  with  $E_{eff} = E_g + 2\Delta$
- ❖ **Expected value:**  $E_{eff} = 1.21$  eV. [2013, A. Chilingarov, JINST 8 P10003 ]
- ❖ **Average and SD over fit results:**  $E_{eff}^{fit} = (1.22 \pm 0.07)$  eV.





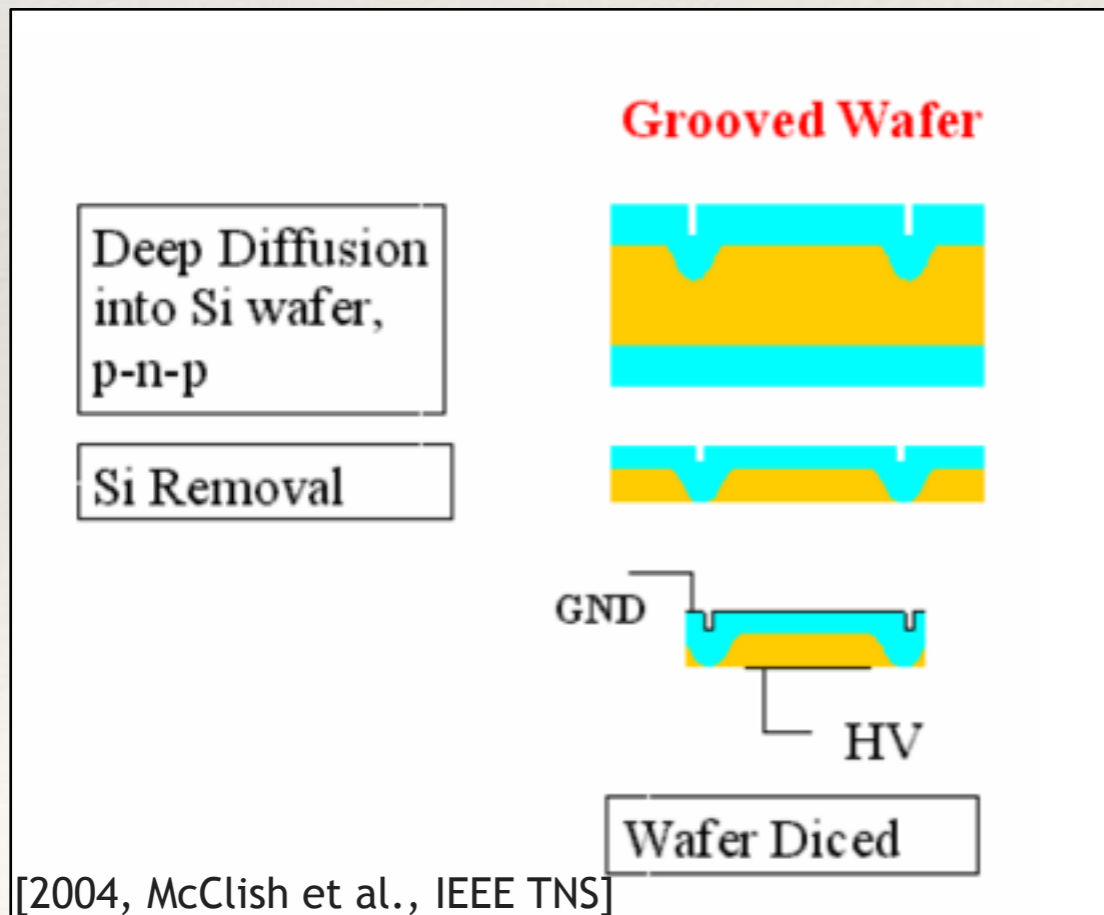
- ❖ XY scans seemingly show a reduction of the active area with fluence.
- ❖ Red-TCT XY scans: central inhomogeneity appears for  $\phi \geq 6 \times 10^{13} \text{ n/cm}^2$ .
  - ❖ This has yet to be understood.
- ❖ **TCT voltage scans show a decrease in charge collection with fluence.**
  - ❖ For  $\phi \leq 6 \times 10^{13} \text{ n/cm}^2$  charge collection can be recovered by increasing  $V_{\text{bias}}$ .
  - ❖ For  $\phi \geq 3 \times 10^{14} \text{ n/cm}^2$  the bias voltage required to recover before-irradiation charge collection levels is beyond reasonable values.
- ❖ From  $I(200 \text{ V})$  vs.  $\phi$ ,  $\alpha$  was estimated:  $8.66 \times 10^{-19} \text{ A/cm}$  (expected order of magnitude).
- ❖ Effective energy calculation:  $E_{\text{eff}}^{\text{fit}} = (1.22 \pm 0.07) \text{ eV}$ .
- ❖  $C$  vs.  $\phi$  data show an increase in the depletion region thickness with fluence.
- ❖ Further studies must be performed for  $6 \times 10^{13} \leq \phi \leq 7 \times 10^{14} \text{ n/cm}^2$ .



# Backup Slides

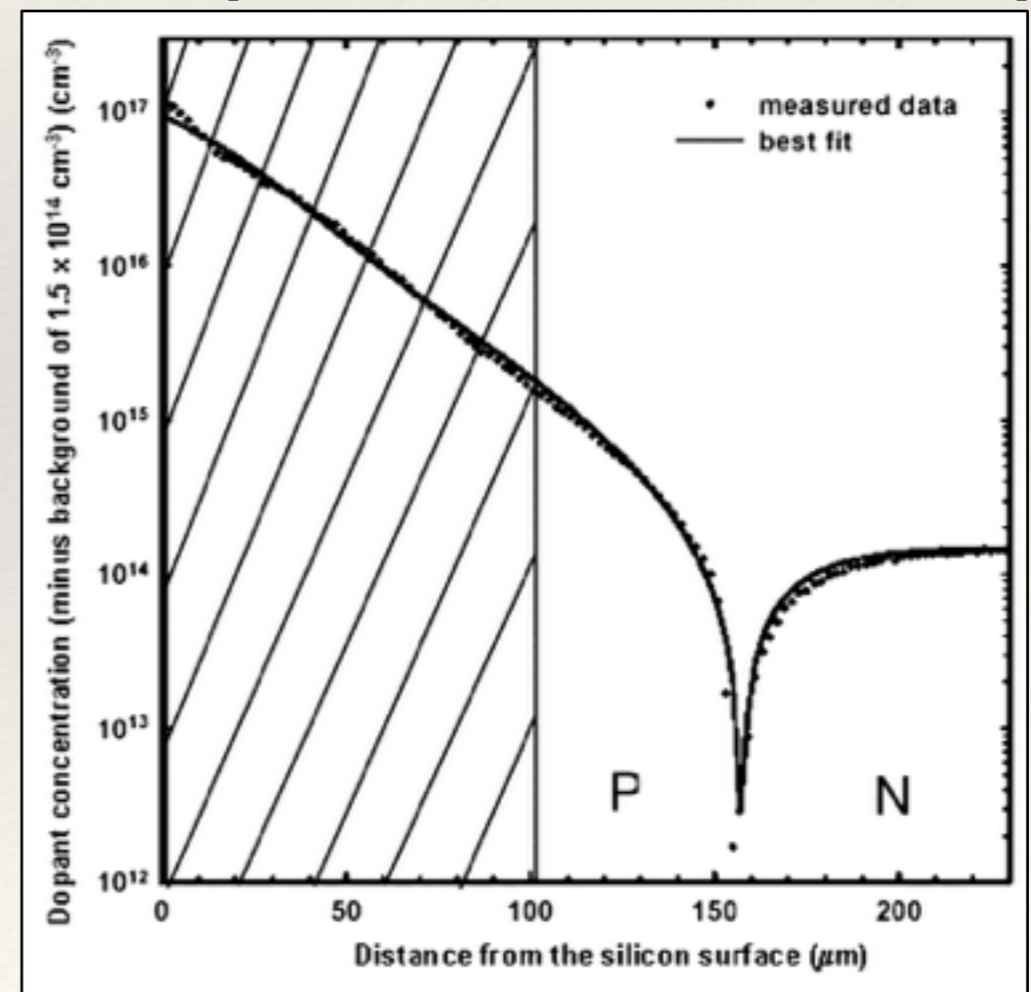
- ❖ Manufactured by RMD.
- ❖ **Structure:**
  - ❖ n-type NTD-doped silicon (Topsil).
  - ❖ Grooving wafer.
  - ❖ Deep diffusion of p-type dopants.
    - ❖ Gallium used as dopant.
  - ❖ Etching of surface layer.

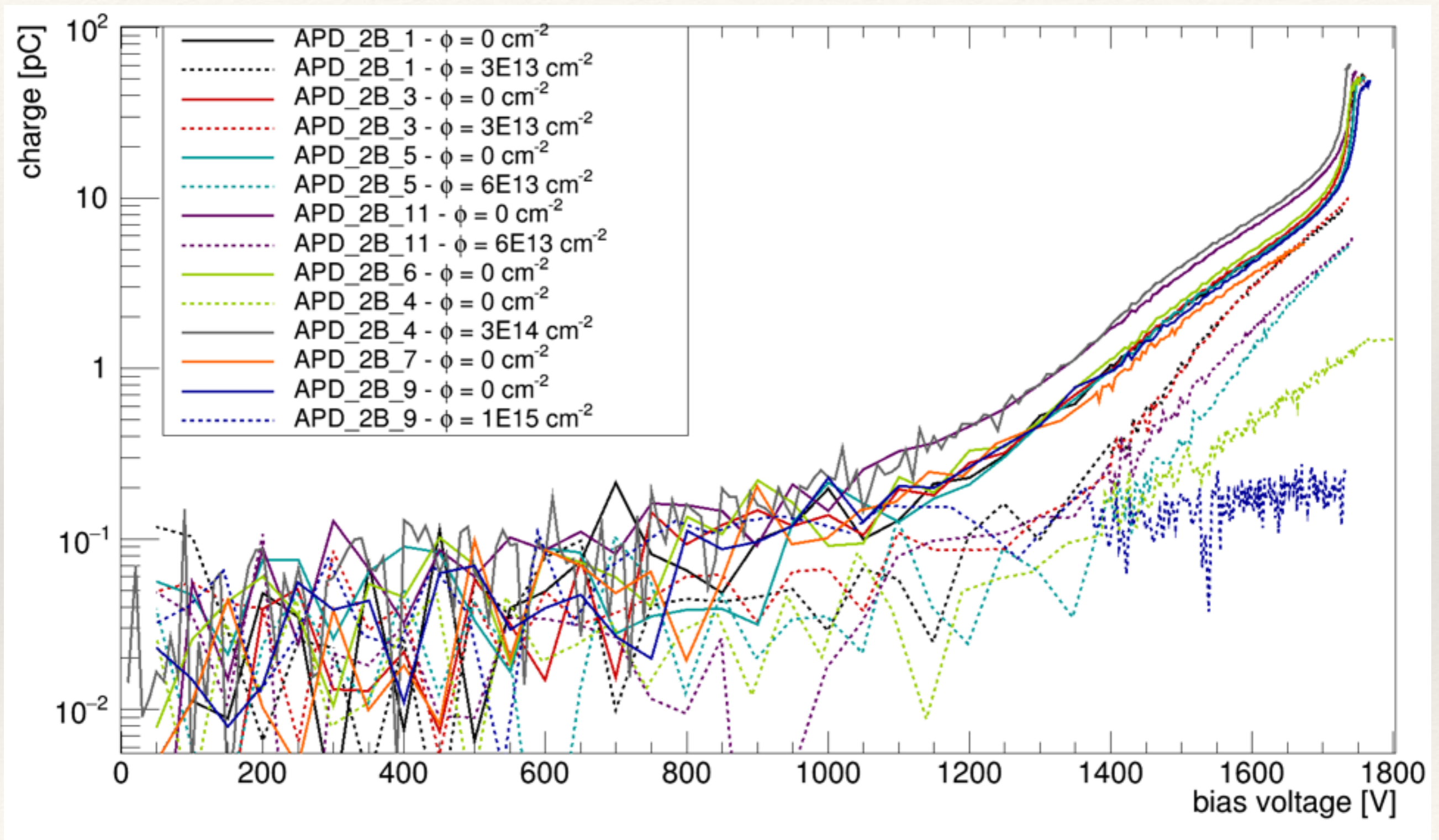
Previous study of neutron-irradiated DD-APDs:  
S. Otero Ugobono, Characterisation of HFS Detectors, 29th RD50 Workshop, CERN, November 2016

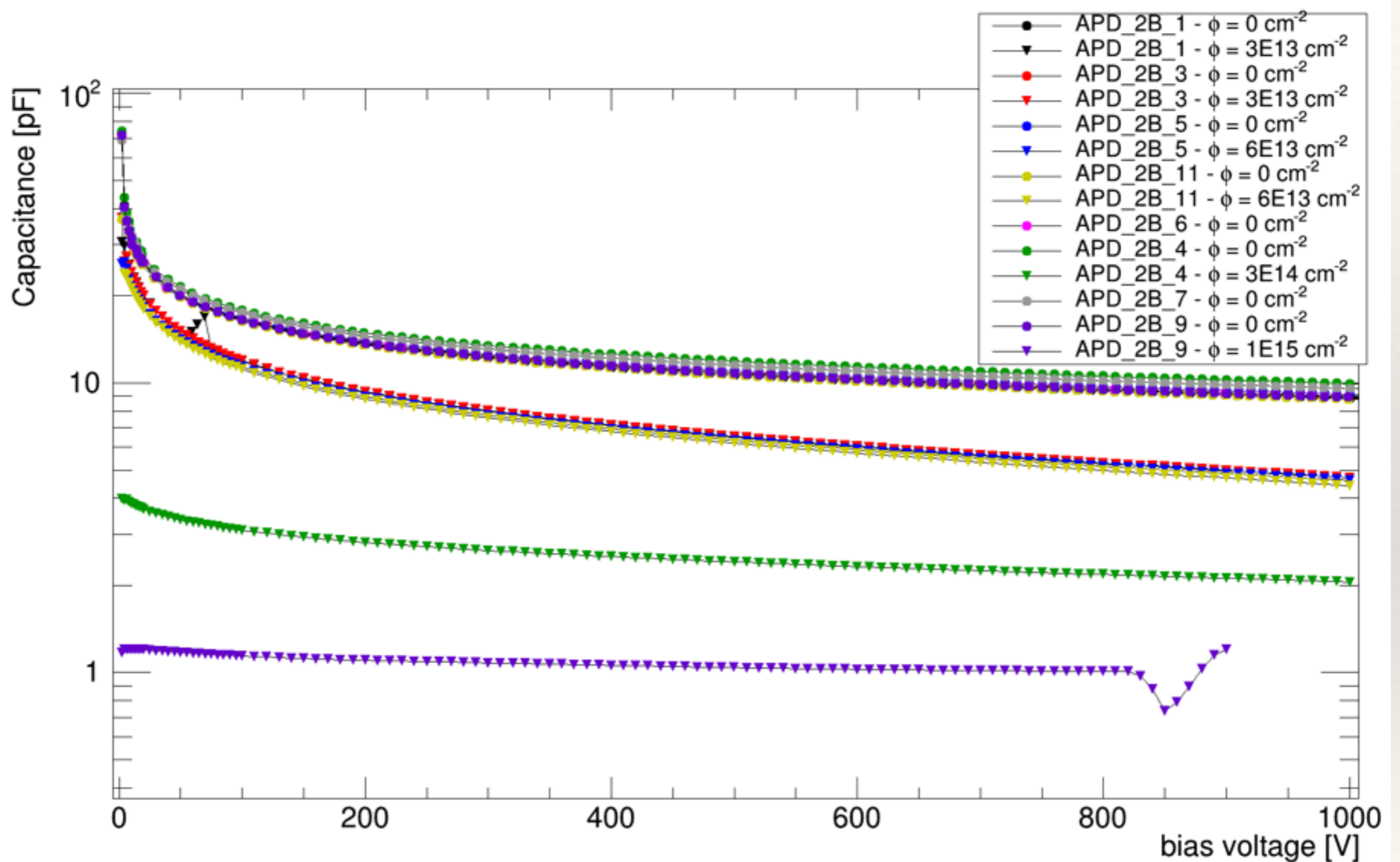


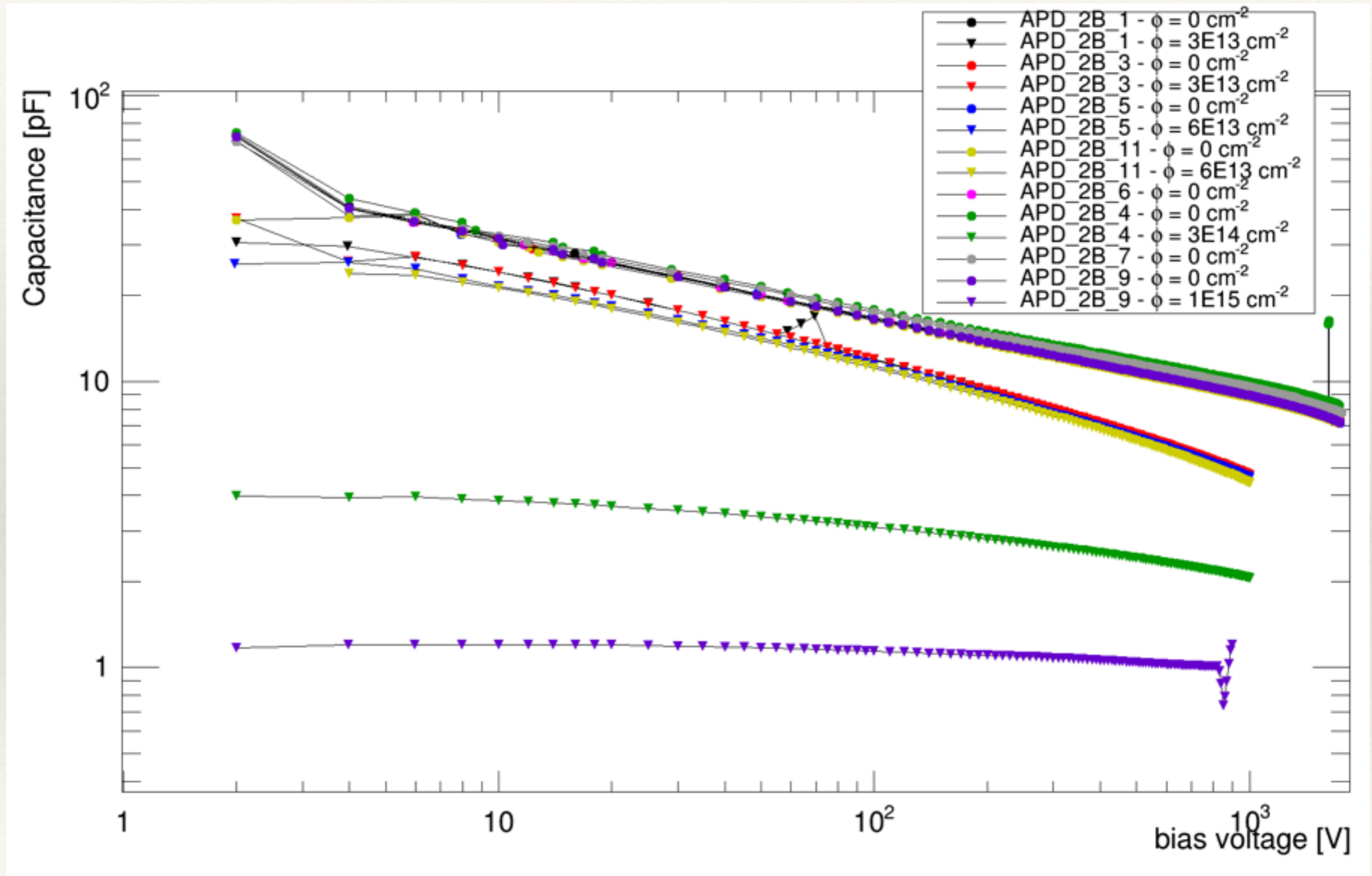
[2004, McClish et al., IEEE TNS]

[2006, McClish et al., IEEE TNS, 53, 3049 ]











# Leakage Current vs. Temperature Plots for all Fluences and Devices

